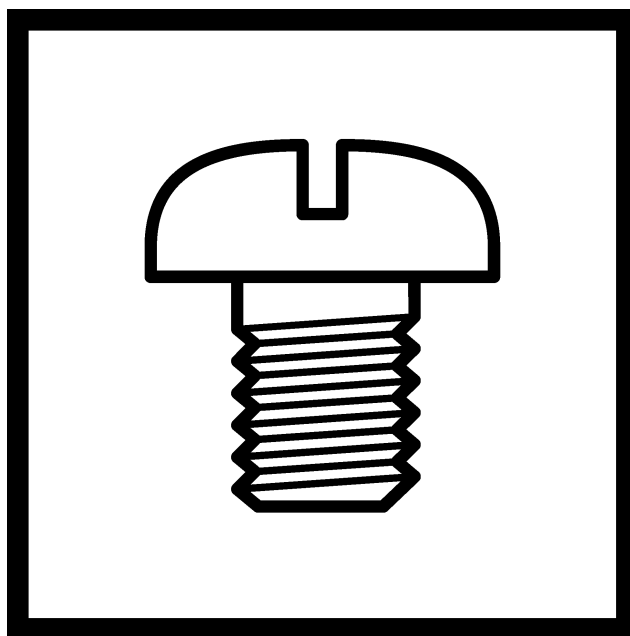


S-7300B

零件手册
PARTS BOOK

电子送布直驱自动切线平缝机

SINGLE NEEDLE DIRECT DRIVE LOCK STITCHER WITH
ELECTRONIC FEEDING SYSTEM AND THREAD TRIMMER

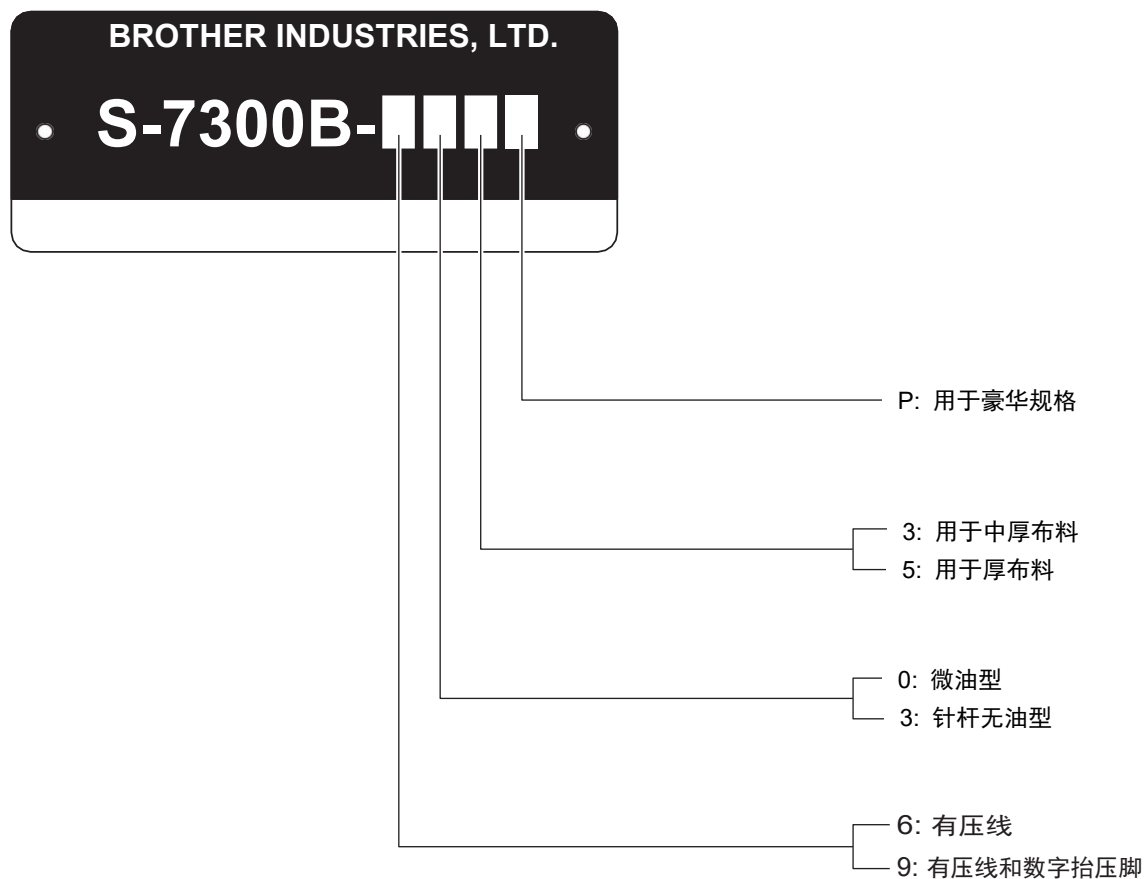


brother

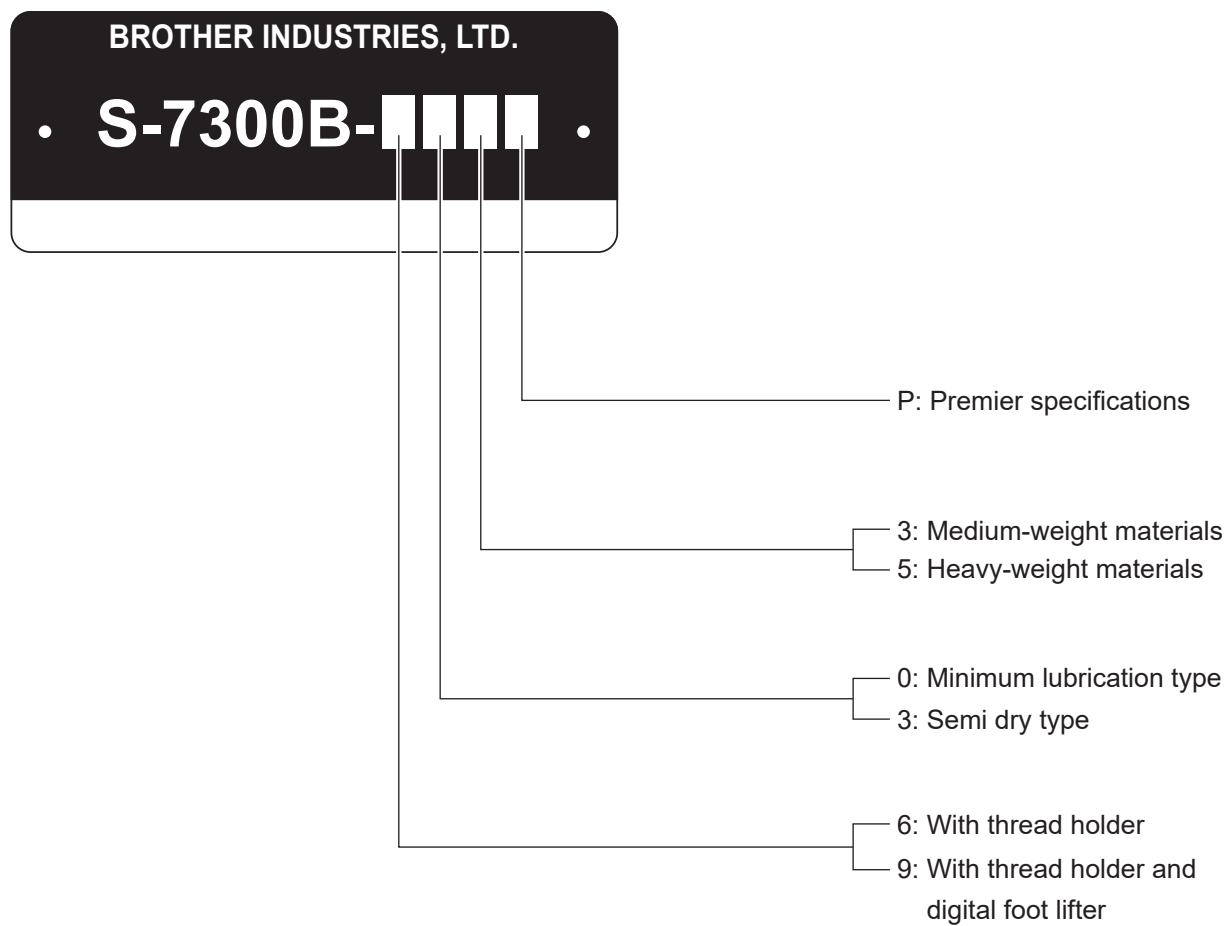
最新的零部件情报请参考(Parts Navigation).
The latest parts information, refer to the Parts Navigation.

<http://partsbook.brother.co.jp/partsnavi/chn/>
<http://partsbook.brother.co.jp/partsnavi/eng/>

型号牌的读解法



Description of model plate



零件手册的使用说明

- 1. 本手册是根据截止至2025年3月的资料为基准而编制的。
- 2. 零部件设计若有变动，恕不另行通知。
- 3. 以组件为单位供应的零部件是用虚线框出。
- 4. 零件图册中数字(REF.NO)右上角带有“+”号的零件属多规格零件，详细请见零件清单。

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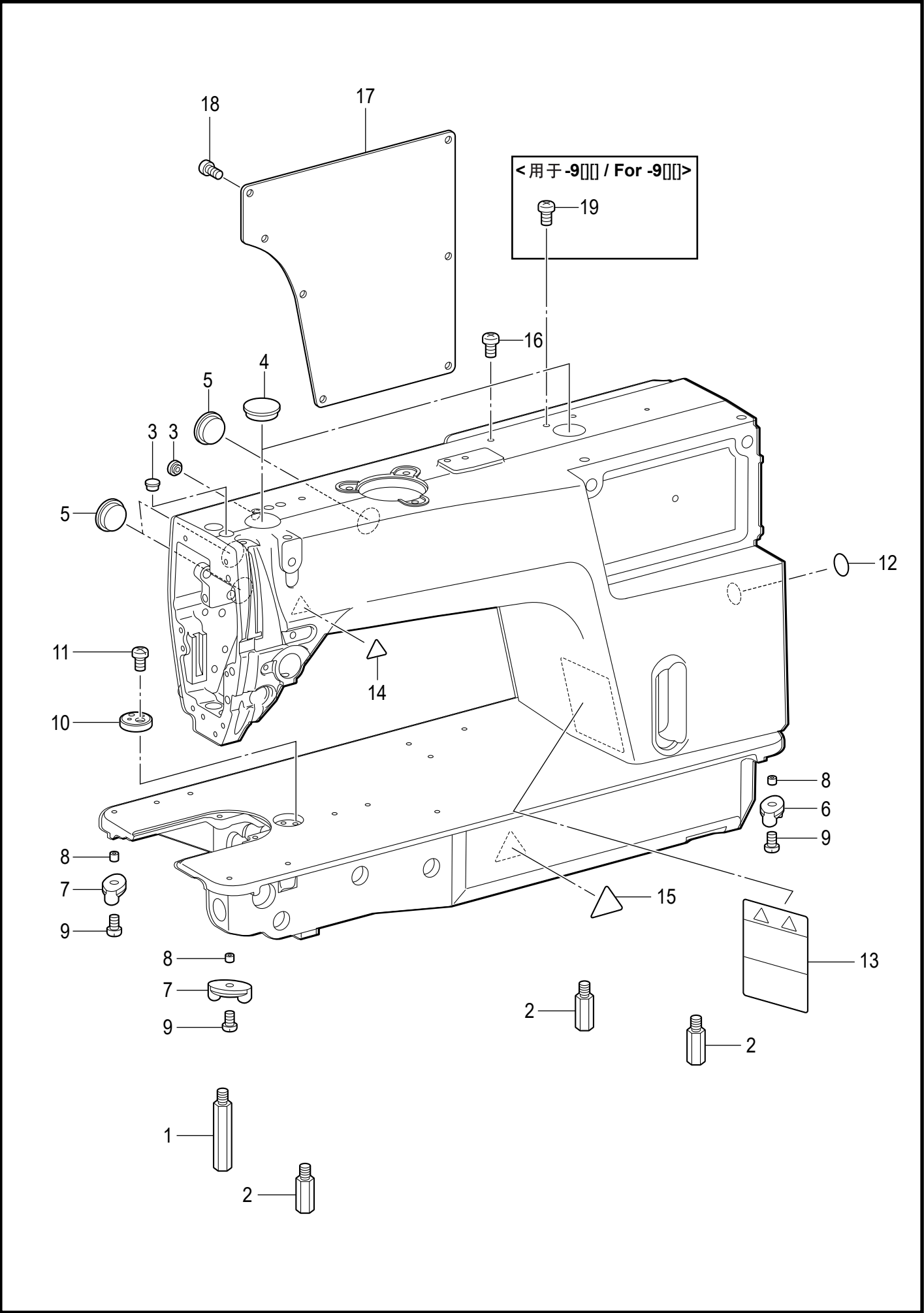
Notes for using this parts book

1. This book was prepared based on information available in March 2025
2. Parts are subject to changes in design without prior notice.
3. Parts supplied as complete assemblies are circled by a dotted line.
4. The part which has the symbol "+" on its number (REF.NO) in the figure differs depending on the specification. For details, refer to the parts list.

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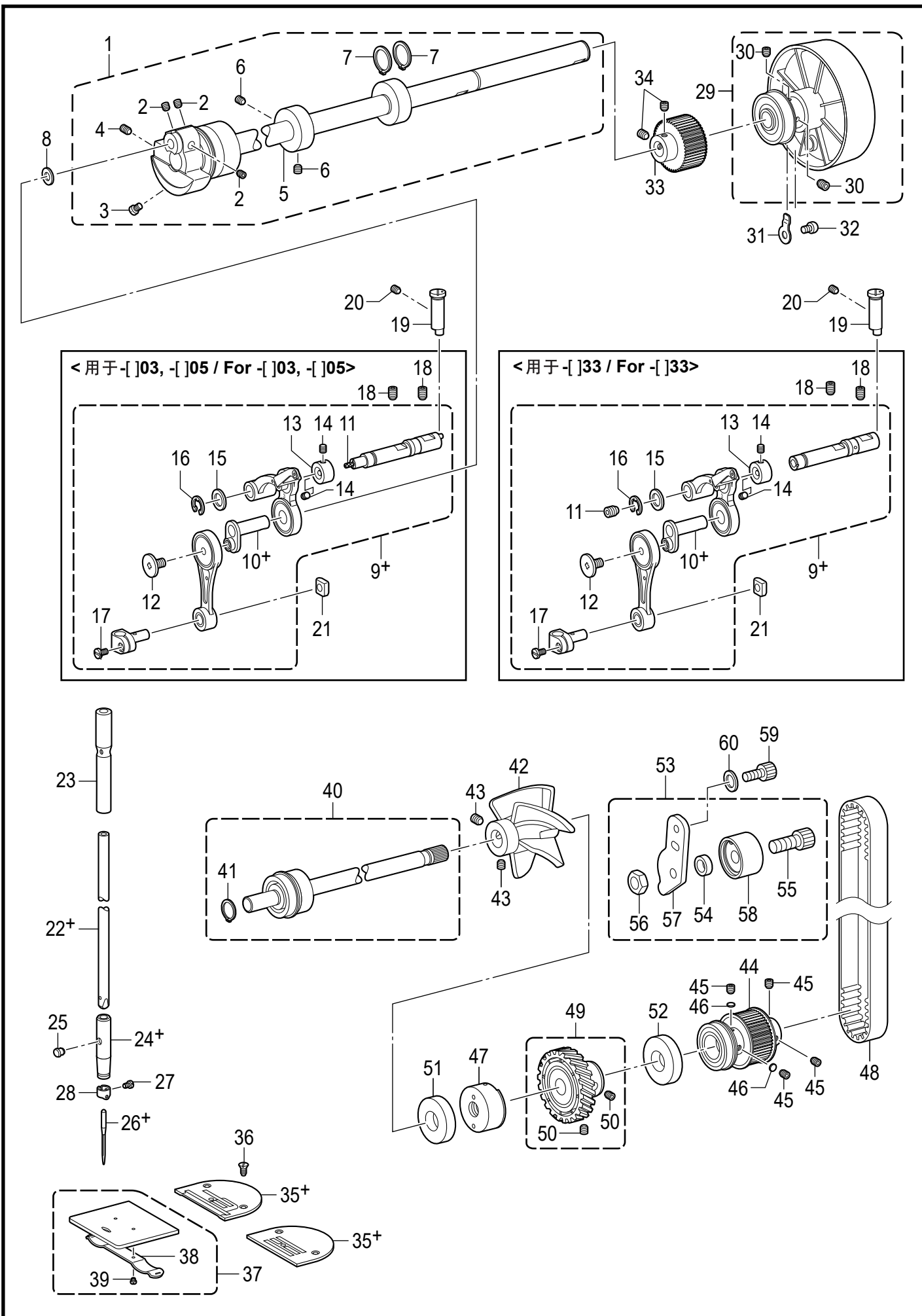
A. 机体部分 / Machine body



A. 机体部分 / Machine body

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB3440001	1	脚柱L	STAND L	
2	SB4845001	3	脚柱R	STAND R	
3	104450101	2	橡皮塞 8	RUBBER CAP 8	
4	SA5810001	2	橡皮塞 23.5	RUBBER CAP 23.5	
5	159150000	3	橡皮塞 20.5	RUBBER CAP 20.5	
6	SB5638001	1	头部防震垫R	HEAD CUSHION R	
7	SB5044001	2	头部防震垫L	HEAD CUSHION L	
8	SB5312001	3	轴套4-5.3	COLLAR 4-5.3	
9	060401016	3	螺钉 M4X10	SCREW BIND M4X10	
10	SB3850001	1	定位板	RULER PLATE	
11	062400616	1	螺钉 M4X6	SCREW PAN M4X6	
12	S37060001	1	接地标记	LABEL, GROUNDING	
13	SA9826001	1	操作注意标签	LABEL CAUTION	
14	SA9957001	1	警告标记	INJURY MARK	
15	SA9957002	1	警告标记	INJURY MARK	
16	062060816	1	螺钉 M6X8	SCREW PAN M6X8	
17	SC9896001	1	侧板	SIDE PLATE	
18	062501216	7	螺钉 M5X12 <用于-9□□>	SCREW PAN M5X12 <For -9□□>	
19	062060816	1	螺钉 M6X8	SCREW PAN M6X8	

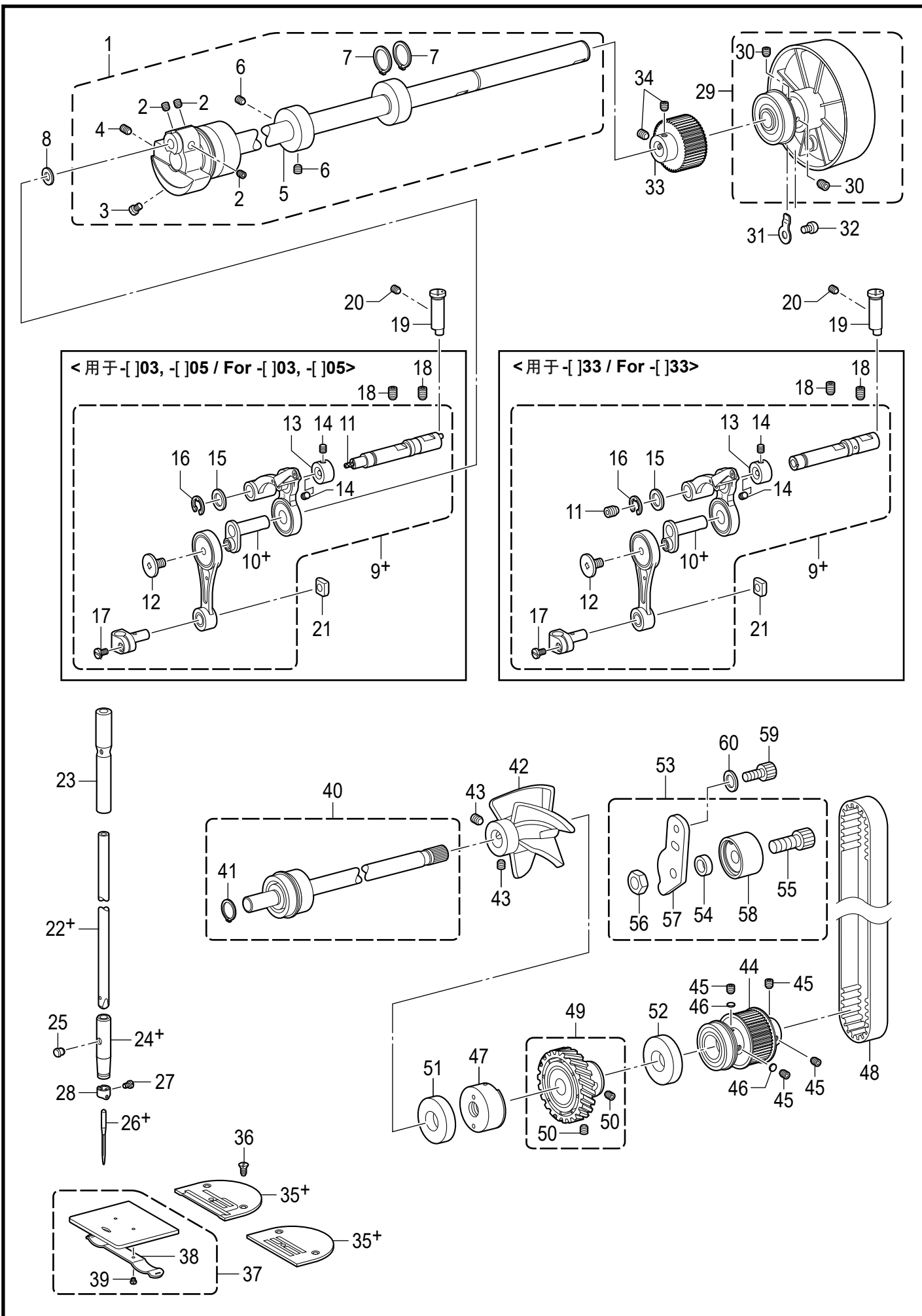
B. 针杆和挑线杆装置 / Needle bar and thread take-up mechanism



B. 针杆和挑线杆装置 / Needle bar and thread take-up mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SC9876001	1	上轴组件	UPPER SHAFT ASSY	
2	S23651001	3	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
3	S25235001	1	螺钉 M8	SCREW M8	
4	S25236001	1	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
5	SA1120001	1	绕线驱动轮	BOBBIN WINDER DRIVING WHEEL	
6	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
7	048150142	2	轴用挡圈 C15	RETAINING RING EXTERNAL C15	
8	110367001	1	垫圈 8	WASHER, PLAIN SPECIAL 8	
			<用于-[]03>	<For -[]03>	
9+	SB5248001	1	针杆连杆总组件3	NEEDLE BAR CONNECTING ROD UNIT	
10+	SA7625001	1	针杆曲柄	NEEDLE BAR CRANK	
11	S32958000	1	油线	WICK	
			<用于-[]05>	<For -[]05>	
9+	SB5253001	1	针杆连杆总组件5	NEEDLE BAR CONNECTING ROD UNIT	
10+	SA7626001	1	针杆曲柄	NEEDLE BAR CRANK	
11	S32958000	1	油线	WICK	
			<用于-[]33>	<For -[]33>	
9+	SB5252001	1	针杆连杆总组件3D	NEEDLE BAR CONNECTING ROD UNIT	
10+	SA7625001	1	针杆曲柄	NEEDLE BAR CRANK	
11	SA8061001	1	螺钉封 M3X4	SET SCREW SOCKET(CP)M3X4 SEAL	
12	SA2422001	1	螺钉 SM3.57-40X6L	SCREW, SM3.57L	
13	SB3776001	1	紧圈	SET SCREW COLLAR	
14	012400436	2	螺钉 M4X4	SET SCREW SOCKET (FT) M4X4	
15	SA2161001	1	垫圈	WASHER	
16	048060342	1	挡圈 E6	RETAINING RING E6	
17	140004001	1	螺钉 SM3.57-40X7	SCREW, SM3.57-40X7	
18	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
19	SA7239101	1	定位销	STOPPER PIN	
20	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
21	102630001	1	针杆接头滑块	NEEDLE BAR GUIDE SLIDE BLOCK	
22+	*P.51-53	1	针杆	NEEDLE BAR	
23	SB5032001	1	针杆轴套 U	NEEDLE BAR BUSH U	
			<用于-[]03>	<For -[]03>	
24+	SA1138101	1	针杆轴套 D	NEEDLE BAR BUSH D	
			<用于-[]05>	<For -[]05>	
24+	SA1139101	1	针杆轴套 D	NEEDLE BAR BUSH D	
25	104833001	1	橡皮塞 4.3	RUBBER CAP 4.3	
26+	*P.51-53	1	针杆	NEEDLE	
27	140553102	1	固定螺钉 SM3.18	SET SCREW, SM3.18	
28	151594001	1	针杆过线环	NEEDLE BAR THREAD GUIDE	
29	SC9899001	1	手轮组件	PULLEY ASSY	
30	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
31	SB5227001	1	轴承压板	BEARING HOLDER	
32	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
33	SB4849001	1	同步轮 U	TIMING PULLEY U	
34	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	

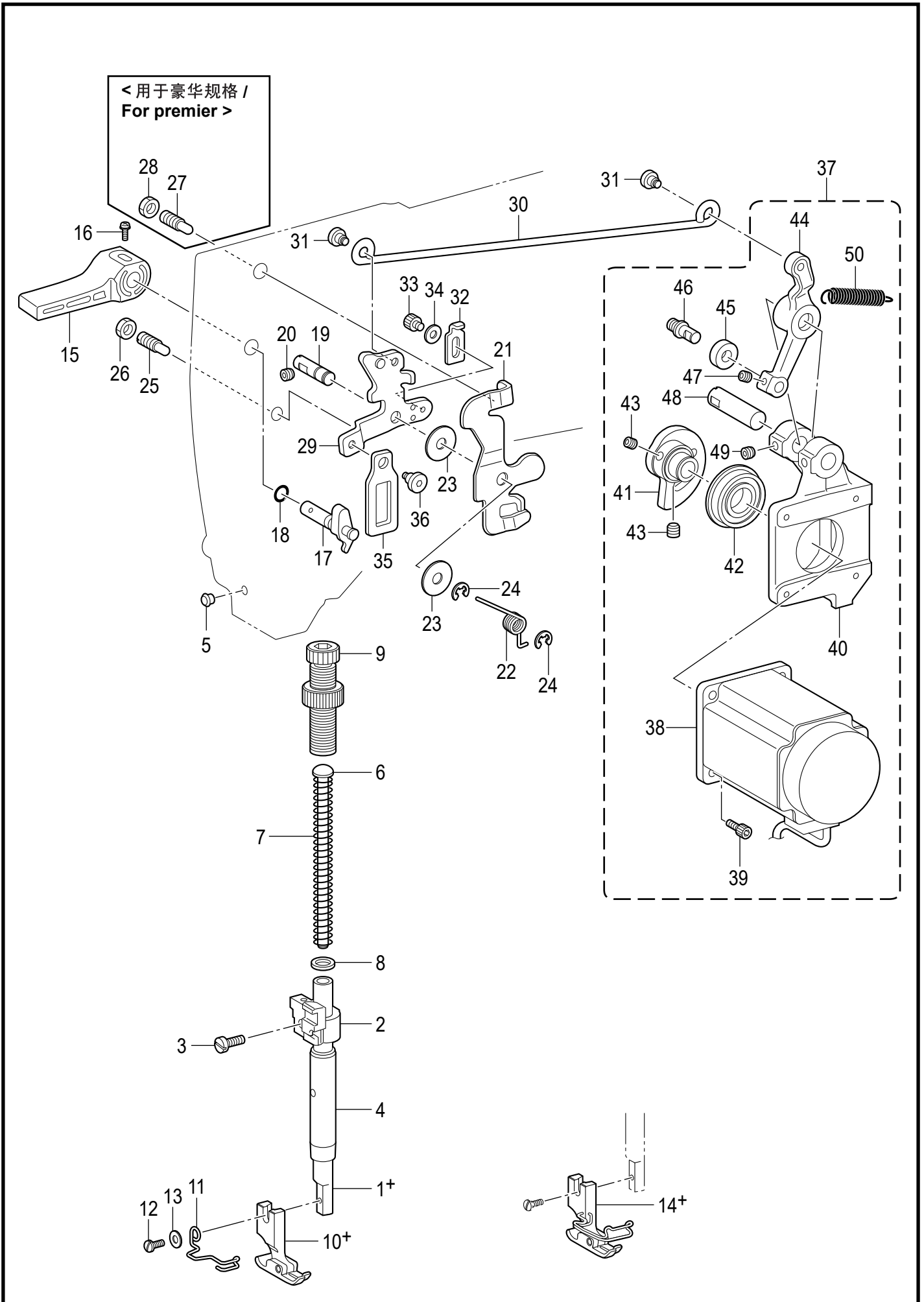
B. 针杆和挑线杆装置 / Needle bar and thread take-up mechanism



B. 针杆和挑线杆装置 / Needle bar and thread take-up mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
35+	*P.51-53	1	<用于3条齿> 针板	<For 3ROW> NEEDLE PLATE	
35+	*P.51-53	1	<用于4条齿> 针板	<For 4ROW> NEEDLE PLATE	
36	151267001	2	螺钉 SM4.37-40X8	SCREW, FLAT SM4.37-40X8	
37	180018251	1	推板组件	SLIDE PLATE ASSY	
38	114561001	1	推板簧	SPRING, PLATE	
39	SA9523001	2	螺钉 SM2.38	SCREW SM2.38	
40	SB5316201	1	下轴组件	LOWER SHAFT ASSY	
41	048120142	1	轴用挡圈 C12	RETAINING RING EXTERNAL C12	
42	SB4848001	1	下轴叶轮	LOWER SHAFT FAN	
43	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
44	SB5291101	1	下同步轮大组件	TIMING PULLEY D UNIT	
45	S23651001	4	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
46	SA2378001	2	垫片 4.8	SPACER 4.8	
47	SB5037001	1	下轴轴套	LOWER SHAFT BUSH	
48	SA2252201	1	同步皮带	TIMING BELT	
49	SB2403101	1	下轴齿轮组件	LOWER SHAFT GEAR ASSY	
50	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
51	SB5628001	1	油封12-30	OIL SEAL 12-30	
52	SB5629001	1	油封12-35	OIL SEAL 12-35	
53	SC9854001	1	张力轮大组件	TENSION PULLEY UNIT	
54	S50165001	1	张力轮管套	COLLAR	
55	018102536	1	螺栓 M10X25	BOLT SOCKET M10X25	
56	021100302	1	六角螺母 M10	NUT 3 M10	
57	SA8060201	1	张力轮板	TENSION PULLEY PLATE	
58	SA9763101	1	张力轮组件	TENSION PULLEY ASSY	
59	018061036	2	螺栓 M6X10	BOLT SOCKET M6X10	
60	025060136	2	平垫圈 S6	WASHER PLAIN S 6	

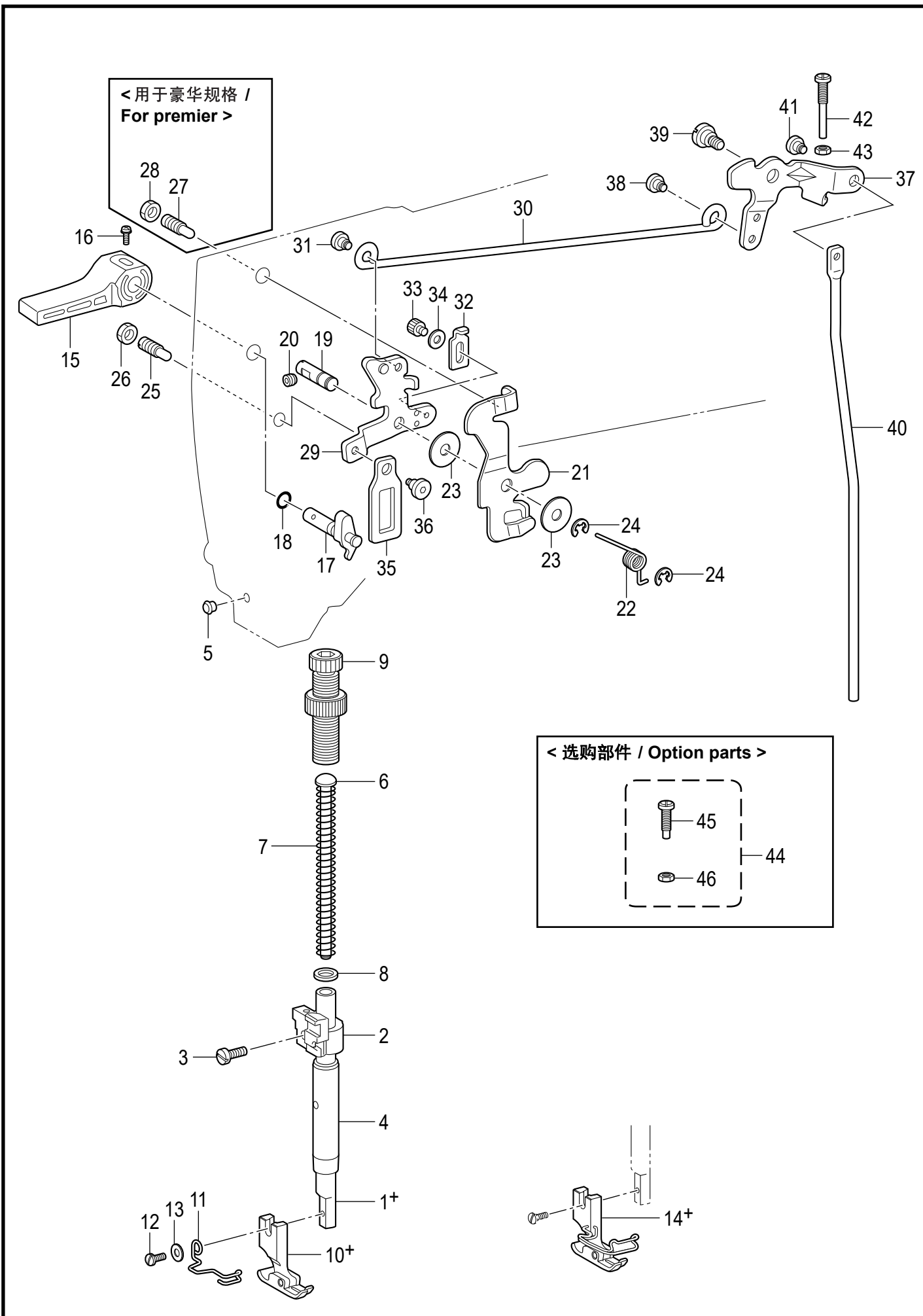
C1. 压脚装置(-9□□) / Presser foot mechanism (For -9□□)



C1. 压脚装置(-9□□) / Presser foot mechanism (For -9□□)

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	SA9359001	1	<用于-9□3> 压紧杆	<For -9□3> PRESSER BAR	
1+	SA1173201	1	<用于-905> 压杆	<For -905> PRESSER BAR	
2	SB5305001	1	压紧杆导架组件S	P-BAR GUIDE BRACKET ASSY S	
3	SA8903101	1	螺钉 M4X12	SCREW M4X12	
4	SA7242001	1	压杆轴套	PRESSER BAR BUSH	
5	104833001	1	橡皮塞 4.3	RUBBER CAP 4.3	
6	SA7607101	1	弹簧导杆	SPRING GUIDE	
7	S13561101	1	压杆弹簧	PRESSER BAR SPRING	
8	140407001	1	垫圈	WASHER	
9	SB2267002	1	调节螺栓组件	PRESSER ADJUSTING SCREW ASSY	
10+	*P.51-52	1	<使用螺钉固定护指器> 压脚组件	<For finger guard screwed type> PRESSER FOOT ASSY	
11	SA8100001	1	护指器	FINGER GUARD	
12	S13385001	1	螺钉 SM3.57-40X10	SCREW, SM3.57-40X10	
13	025350132	1	平垫圈 S3.5	WASHER PLAIN S 3.5	
14+	*P.53	1	<护指器一体式> 压脚组件	<For finger guard integral type> PRESSER FOOT ASSY W/F-GUARD	
15	S31006002	1	抬压脚扳手	LIFTING LEVER	
16	S39051001	1	螺钉(带垫圈) M3.5X12	SCREW, PAN (S/P W) M3.5X12	
17	SB4864001	1	压紧杆提升凸轮	PRESSER BAR LIFTER CRANK	
18	081004070	1	O形圈 P4	O RING P4	
19	SB4865001	1	抬压连杆轴	PRESSER BAR LIFTER LEVER SHAFT	
20	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
21	SB4867101	1	松线架	TENSION RELEASE PLATE	
22	SB4873101	1	弹簧A	SPRING A	
23	SB5229001	2	垫圈7.3	WASHER 7.3	
24	048050342	2	挡圈 E5	RETAINING RING E5	
25	SB4870001	1	松线辅助销	TENSION RELEASE SUPPORT PIN	
26	021060306	1	六角螺母 M6	NUT 3 M6	
27	SB4870001	1	<用于豪华规格> 松线辅助销	<For premier> TENSION RELEASE SUPPORT PIN	
28	021060306	1	六角螺母 M6	NUT 3 M6	
29	SB4866001	1	抬压连杆	PRESSER BAR LIFTER LEVER	
30	SC9819001	1	膝控连杆	W-CLAMP LIFTER CONNECTING ROD	
31	SB5030001	2	轴位螺钉M5	SHOULDER SCREW M5	
32	SB4868001	1	松线切换板	T-RELEASE REGULATOR PLATE	
33	018400532	1	螺栓 M4X5	BOLT SOCKET M4X5	
34	026040236	1	平垫圈 M4	WASHER PLAIN M 4	
35	SB4869001	1	抬压导向板	LIFTING PLATE	
36	SA1179001	1	轴位螺钉 M5	SHOULDER SCREW, M5	
37	SC9856001	1	抬压脚总组件	W-CLAMP LIFTER UNIT	
38	SC9826001	1	3相SPM60-2L组件	3 PHASE SPM 60-2L ASSY	
39	018401236	4	螺栓 M4X12	BOLT SOCKET M4X12	
40	SC9820001	1	马达座架	MOTOR BRACKET	
41	SC9821001	1	抬压脚凸轮	W-CLAMP CAM	
42	SA6674001	1	轴承6002ZNR	BALL BEARING 6002ZNR	
43	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
44	SC9822001	1	抬压脚驱动杆	W-CLAMP DRIVING LEVER	
45	SB4435001	1	抬压脚滚轮	W-CLAMP LIFTER ROLLER	
46	SC9823001	1	抬压脚滚轮轴	W-CLAMP LIFTER ROLLER SHAFT	
47	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
48	SC9824001	1	抬压脚驱动杆轴	W-CLAMP DRIVING LEVER SHAFT	
49	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
50	SC9825001	1	弹簧	SPRING	

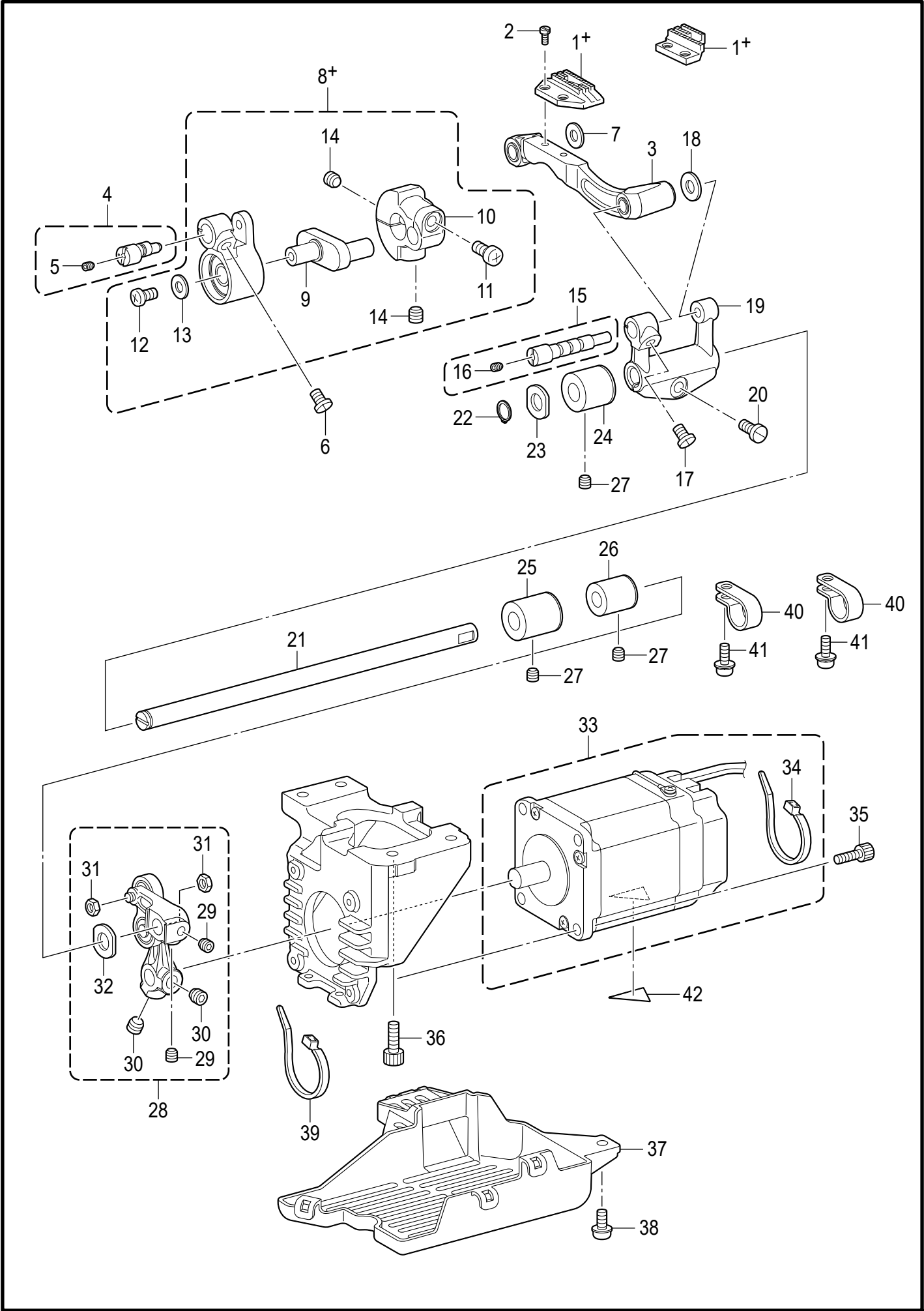
C2. 压脚装置(-6□□) / Presser foot mechanism (For -6□□)



C2. 压脚装置(-6□□) / Presser foot mechanism (For -6□□)

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	SA9359001	1	<用于-6□3> 压紧杆	<For -6□3> PRESSER BAR	
1+	SA1173201	1	<用于-605> 压杆	<For -605> PRESSER BAR	
2	SB5305001	1	压紧杆导架组件S	P-BAR GUIDE BRACKET ASSY S	
3	SA8903101	1	螺钉 M4X12	SCREW M4X12	
4	SA7242001	1	压杆轴套	PRESSER BAR BUSH	
5	104833001	1	橡皮塞 4.3	RUBBER CAP 4.3	
6	SA7607101	1	弹簧导杆	SPRING GUIDE	
7	S13561101	1	压杆弹簧	PRESSER BAR SPRING	
8	140407001	1	垫圈	WASHER	
9	SB2267002	1	调节螺拴组件	PRESSER ADJUSTING SCREW ASSY	
10+	*P.51-52	1	<使用螺钉固定护指器> 压脚组件	<For finger guard screwed type> PRESSER FOOT ASSY	
11	SA8100001	1	护指器	FINGER GUARD	
12	S13385001	1	螺钉 SM3.57-40X10	SCREW, SM3.57-40X10	
13	025350132	1	平垫圈 S3.5	WASHER PLAIN S 3.5	
14+	*P.53	1	<护指器一体式> 压脚组件	<For finger guard integral type> PRESSER FOOT ASSY W/F-GUARD	
15	S31006002	1	抬压脚扳手	LIFTING LEVER	
16	S39051001	1	螺钉(带垫圈) M3.5X12	SCREW, PAN (S/P W) M3.5X12	
17	SB4864001	1	压紧杆提升凸轮	PRESSER BAR LIFTER CRANK	
18	081004070	1	O形圈 P4	O RING P4	
19	SB4865001	1	抬压连杆轴	PRESSER BAR LIFTER LEVER SHAFT	
20	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
21	SB4867101	1	松线架	TENSION RELEASE PLATE	
22	SB4873101	1	弹簧A	SPRING A	
23	SB5229001	2	垫圈7.3	WASHER 7.3	
24	048050342	2	挡圈 E5	RETAINING RING E5	
25	SB4870001	1	松线辅助销	TENSION RELEASE SUPPORT PIN	
26	021060306	1	六角螺母 M6	NUT 3 M6	
27	SB4870001	1	<用于豪华规格> 松线辅助销	<For premier> TENSION RELEASE SUPPORT PIN	
28	021060306	1	六角螺母 M6	NUT 3 M6	
29	SB4866001	1	抬压连杆	PRESSER BAR LIFTER LEVER	
30	SB4872001	1	膝控连杆	KNEE LIFTER CONNECTING ROD	
31	SB5030001	1	轴位螺钉M5	SHOULDER SCREW M5	
32	SB4868001	1	松线切换板	T-RELEASE REGULATOR PLATE	
33	018400532	1	螺栓 M4X5	BOLT SOCKET M4X5	
34	026040236	1	平垫圈 M4	WASHER PLAIN M 4	
35	SB4869001	1	抬压导向板	LIFTING PLATE	
36	SA1179001	1	轴位螺钉 M5	SHOULDER SCREW, M5	
37	SB4871001	1	膝控提升杠杆	KNEE LIFTER LEVER	
38	SB5030001	1	轴位螺钉 M5	SHOULDER SCREW M5	
39	SB0705101	1	轴位螺钉	LINK SHOULDER SCREW	
40	SB4874101	1	提升杆	KNEE LIFTER BAR	
41	SA1179001	1	轴位螺钉 M5	SHOULDER SCREW, M5	
42	SB5031001	1	调整螺钉 6	ADJUSTING SCREW 6	
43	021060306	1	六角螺母 M6	NUT 3 M6	
44	SB6564001	1	<选购部件> 调整螺钉组件	<OPTION PARTS> ADJUSTING SCREW SET	
45	SB5674001	1	调整螺钉 6	ADJUSTING SCREW 6	
46	021060306	1	六角螺母 M6	NUT 3 M6	

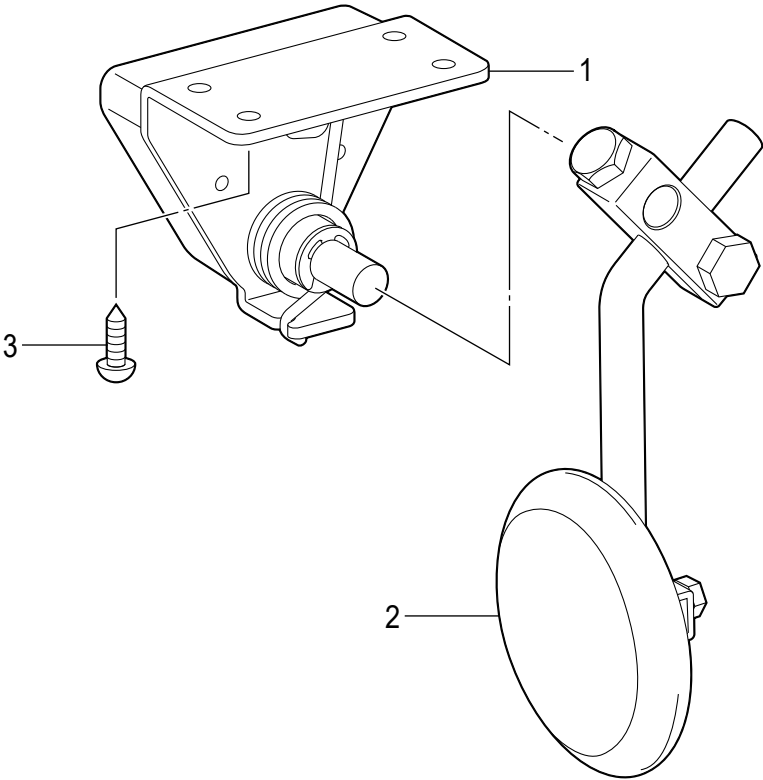
D. 送料装置 / Feed mechanism



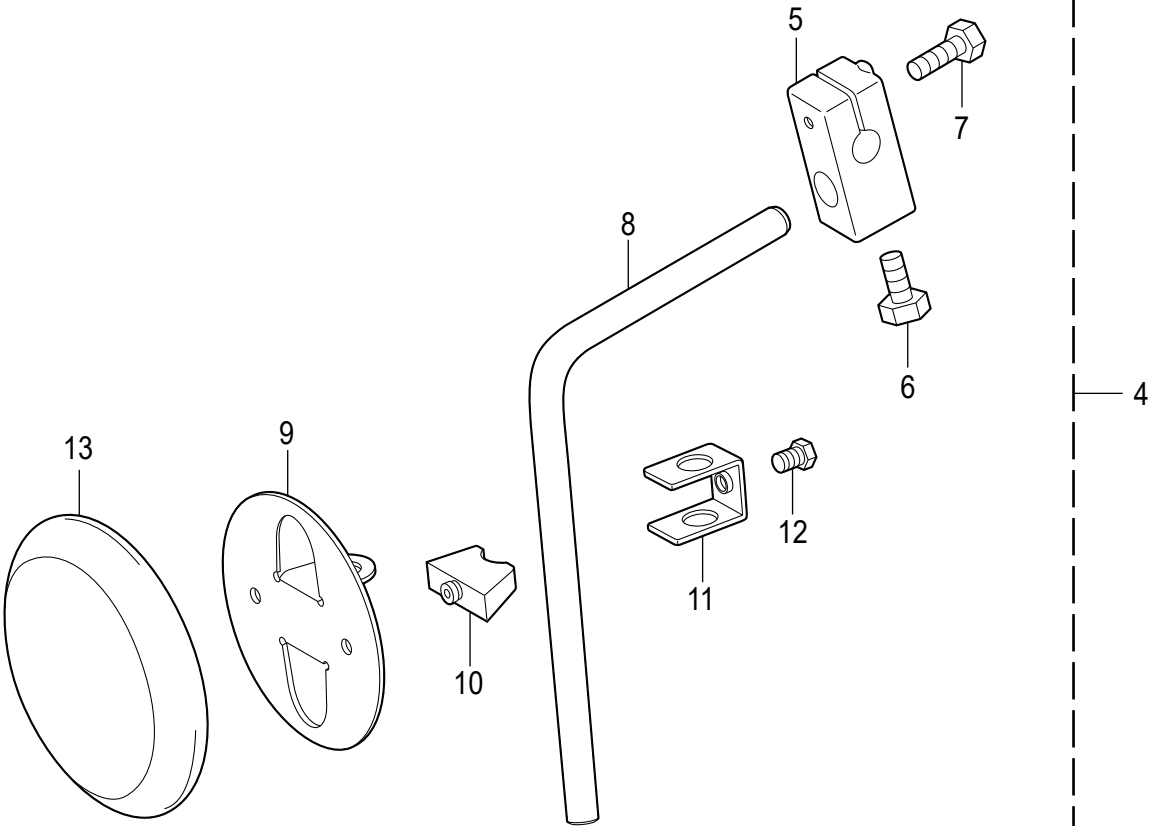
D. 送料装置 / Feed mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	*P.51-53	1	<用于3条齿> 送布牙	<For 3ROW> FEED DOG	
1+	*P.51-53	1	<用于4条齿> 送布牙	<For 4ROW> FEED DOG	
2	SB4900001	2	螺钉3	SCREW M3	
3	SB4879101	1	送布台组件	FEED BAR ASSY	
4	SB5315101	1	上下送布台轴组件	FEED LIFTING R-BAR SHAFT ASSY	
5	014300432	1	螺钉 M3X4	SET SCREW SOCKET (CP) M3X4	
6	SA1242001	1	螺钉 M5X7	SET SCREW 5X7	
7	SB4894001	1	垫圈4.2 T0.8	WASHER PLAIN 4.2 T0.8	
8+	SB5294201	1	<用于-[] []3> 上下送布组件3	<For -[] []3> LIFTING FEED ASSY 3	
8+	SB5297201	1	<用于-[] 05> 上下送布组件5	<For -[] 05> LIFTING FEED ASSY 5	
9	SB4885101	1	上下送布曲柄	LIFTING FEED CRANK	
10	SB4888101	1	抬牙叉	LIFTING FEED ARM	
11	062501016	1	螺钉 M5X10	SCREW PAN M5X10	
12	060401016	1	螺钉 M4X10	SCREW BIND M4X10	
13	SB4901001	1	垫圈4.2 T1.5	WASHER PLAIN 4.2 T1.5	
14	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
15	SB5314101	1	送布台短轴组件	FEED BAR SHAFT ASSY	
16	014300432	1	螺钉 M3X4	SET SCREW SOCKET (CP) M3X4	
17	SA1242001	1	螺钉 M5X7	SET SCREW 5X7	
18	SB4894001	1	垫圈4.2 T0.8	WASHER PLAIN 4.2 T0.8	
19	SB4887001	1	送布台臂	FEED ROCK BRACKET ARM	
20	SA7257001	1	螺钉 M5X12	SCREW 5X12	
21	SB4889001	1	水平送布轴	FEED ROCK SHAFT	
22	048080142	1	轴用挡圈 C8	RETAINING RING EXTERNAL C8	
23	SB4893101	1	垫圈8	WASHER PLAIN 8	
24	SB4882001	1	送布轴轴套 L	FEED SHAFT BUSH L	
25	SB4883001	1	送布轴轴套 M	FEED SHAFT BUSH M	
26	SB4884001	1	送布轴轴套 R	FEED SHAFT BUSH R	
27	012500536	3	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
28	SB5300201	1	曲柄短连杆总组件	FEED ROCK LINK UNIT	
29	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
30	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
31	021350106	2	螺母 M3.5	NUT 1 M3.5	
32	SB4893101	1	垫圈8	WASHER PLAIN 8	
33	SD0631001	1	脉冲马达总组件	P MOTOR UNIT	
34	SB4155001	1	线夹	BAND	
35	018401436	4	螺栓 M4X14	BOLT SOCKET M4X14	
36	018501436	4	螺栓 M5X14	BOLT SOCKET M5X14	
37	SB4892201	1	送布马达防护罩	PM COVER	
38	0A5401006	3	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
39	SB4155001	1	线夹	BAND	
40	SC9773005	2	电线夹 UC	CABLE CLAMP UC	
41	0A5401006	2	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
42	SB0827001	1	高温警告标志	HIGH TEMP LABEL	

<用于 -900 / For -900>

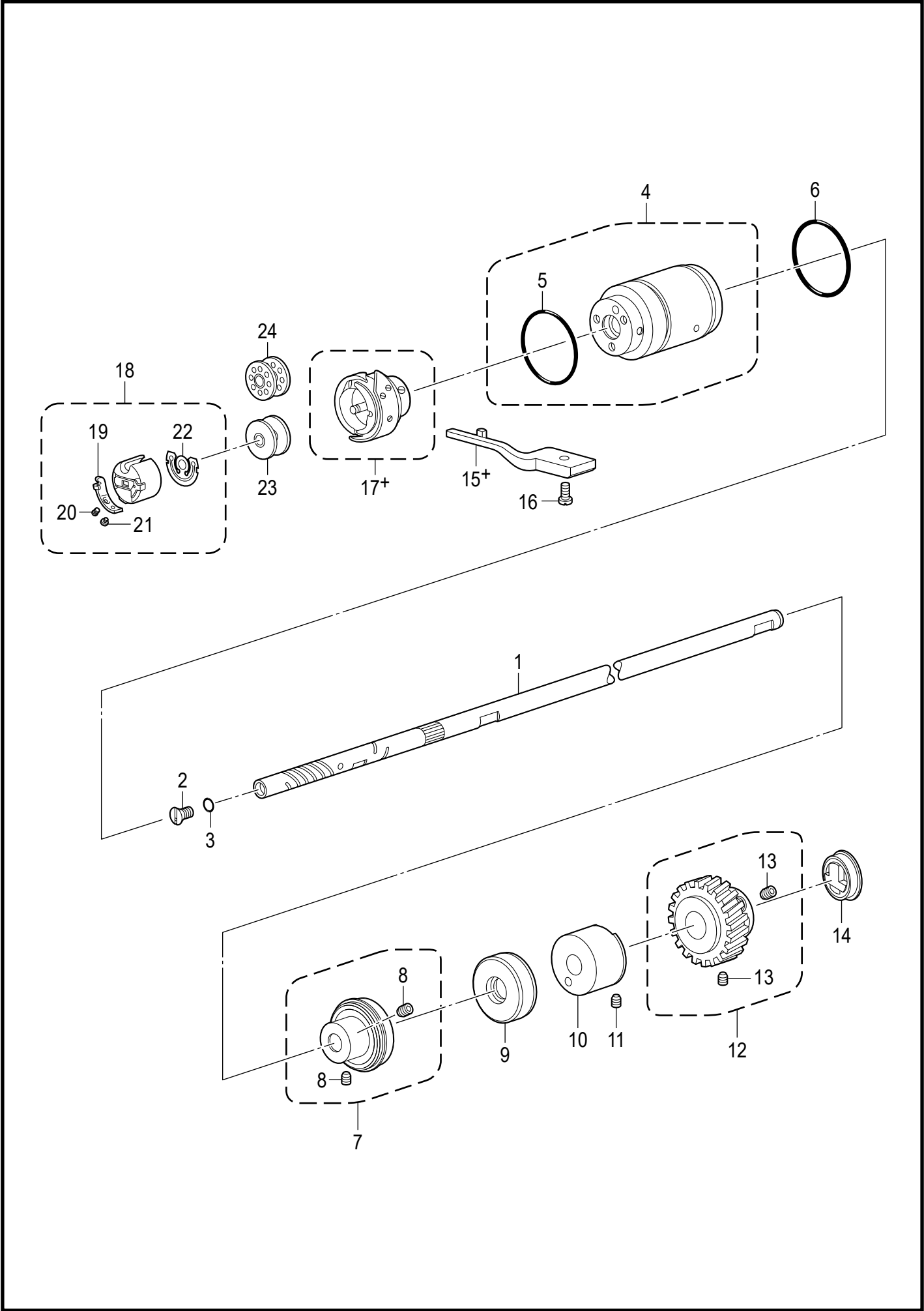


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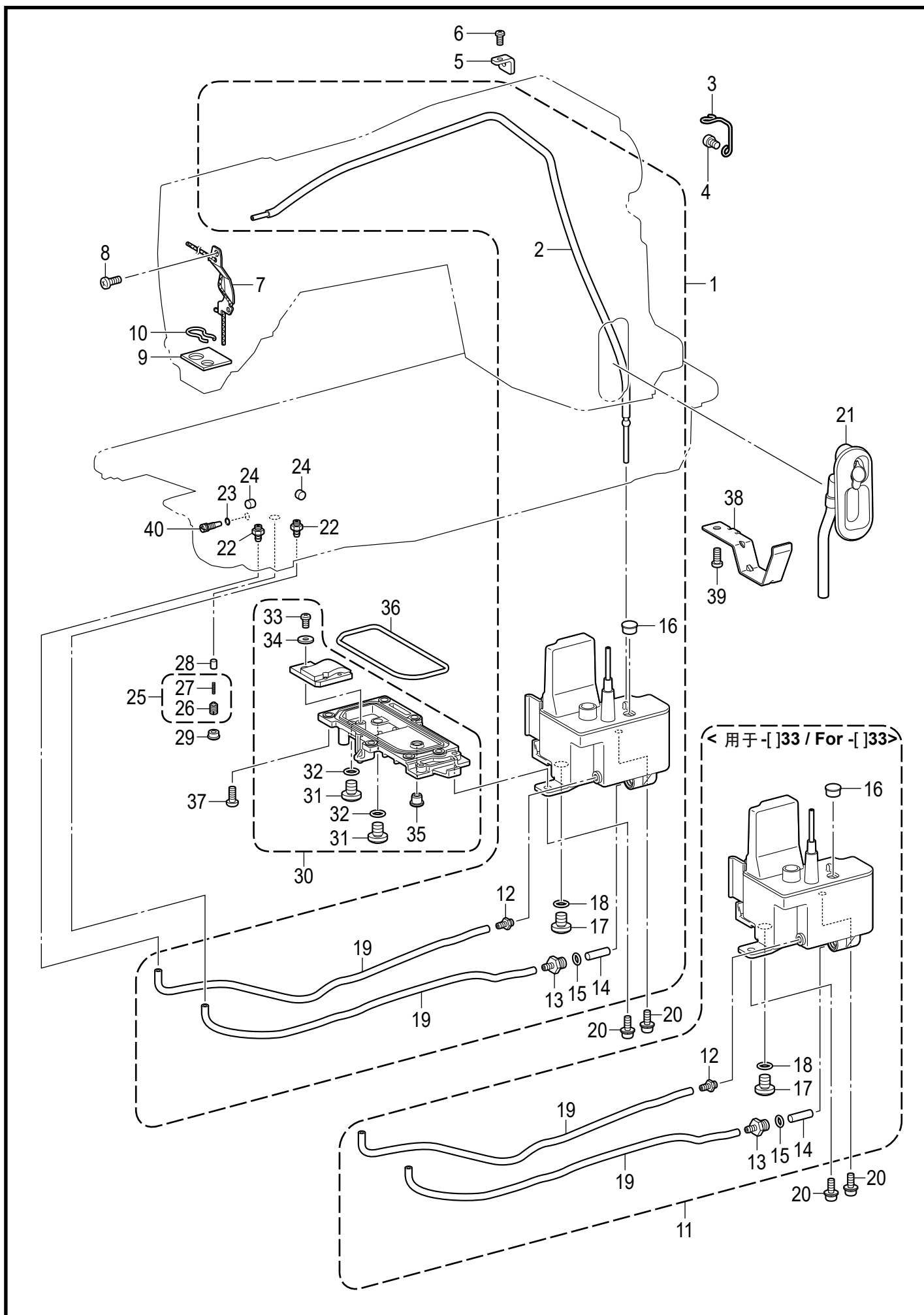
E. 膝控提升装置 / Knee lifter mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于-9□□>	<For -9□□>	
1	SC9827001	1	膝开关电位器组件	KNEE SWITCH POTENTIOMETER ASSY	
2	SC0822001	1	抬膝器组件	KNEE LIFTTER ASSY	
3	100666122	4	木螺钉 M5.5X20	WOOD SCREW ROUND M5 5X20	
			<用于-6□□>	<For -6□□>	
4	SB3854001	1	膝控组件	KNEE LIFTER ASSY	
5	SB1603001	1	碰块弯杆接头	KNEE LIFTER BRACKET	
6	SB1604001	1	螺栓 M6X15	BOLT 6X15	
7	SB1605001	1	螺栓 M6X24	BOLT 6X24	
8	SB3480001	1	膝控弯管	KNEE LIFTER BAR	
9	SB1607001	1	膝控碰块	KNEE LIFTER PLATE	
10	SB1608001	1	膝控碰块支架	KNEE LIFTER SUPPORT	
11	SB1609001	1	碰块架	KNEE LIFTER PLATE STOPPER	
12	SB1610001	1	螺栓 M6X12	BOLT 6X12	
13	SB1611001	1	膝控碰块垫	KNEE LIFTER PLATE COVER	



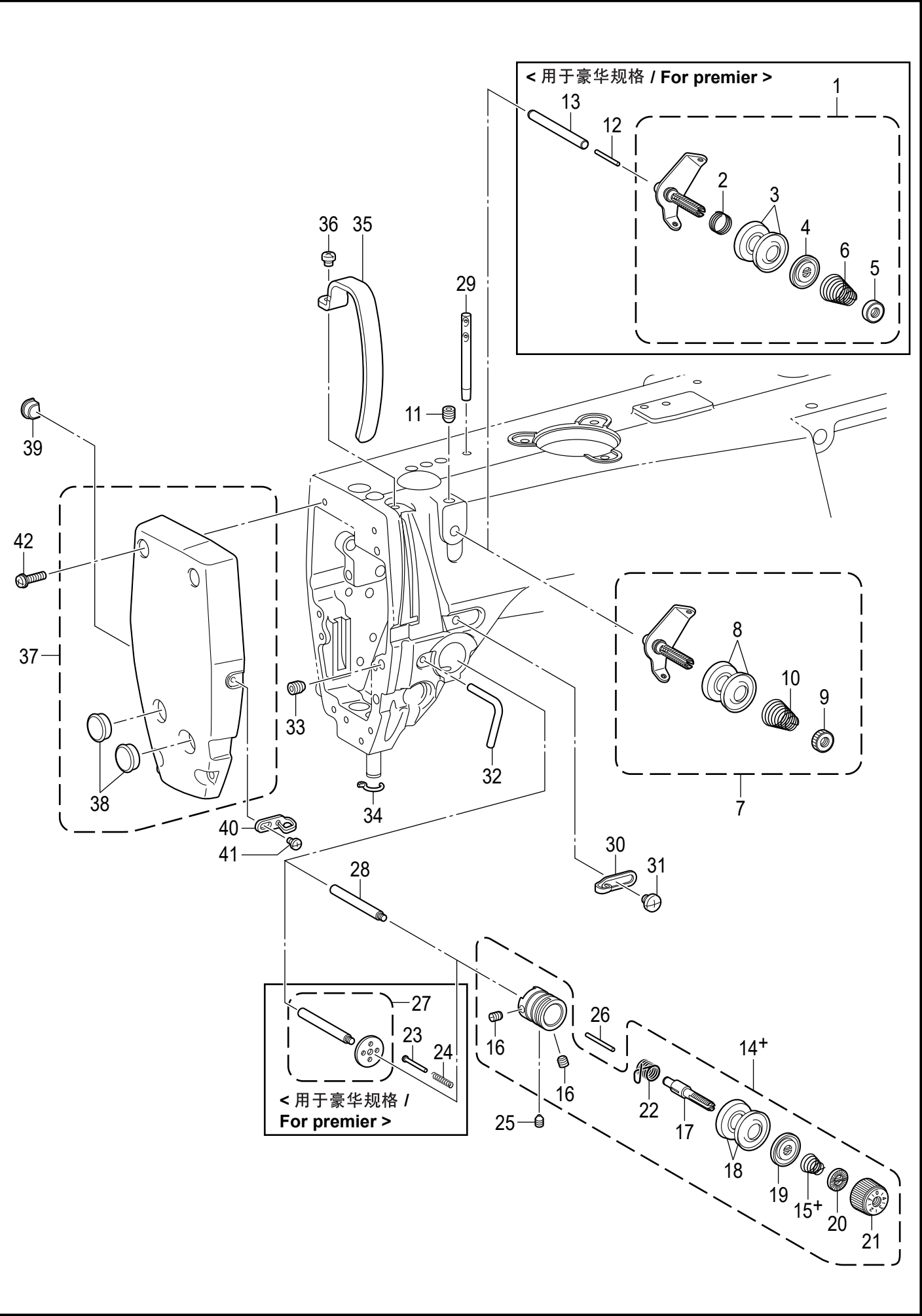
F. 旋梭装置 / Rotary hook mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB4903001	1	旋梭轴	ROTARY HOOK SHAFT	
2	SB5269101	1	油盖螺钉组件	SCREW CAP W/HOLE ASSY	
3	081004870	1	O形圈 S4	O RING S4	
4	SB5270001	1	泵轴套组件	PUMP BUSH ASSY	
5	081025870	1	O形圈 S25	O RING S25	
6	081029870	1	O形圈 S29	O RING S29	
7	SB5272001	1	轴承轴套组件	BEARING BUSH ASSY	
8	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
9	SA9684001	1	油封	OIL SEAL	
10	SB4904101	1	旋梭轴齿轮轴套	ROTARY HOOK SHAFT GEAR BUSH	
11	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
12	SB2405001	1	旋梭轴齿轮组件	ROTARY HOOK SHAFT GEAR ASSY	
13	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
14	SB5275101	1	橡皮塞组件 23.5	RUBBER CAP 23.5 ASSY	
			<用于-003>	<For -003>	
15+	SB7635001	1	旋梭定位钩3	HOOK STOPPER 3	
			<用于-005>	<For -005>	
15+	SB5042001	1	旋梭定位钩5	HOOK STOPPER 5	
16	SA8903001	1	螺钉 M4X12	SCREW M4X12	
			<用于-003>	<For -003>	
17+	SB1305101	1	盒装旋梭组件 SB3338	ROTARY HOOK ASSY W/BOX SB3338	
			<用于-003豪华规格>	<For -003 premier>	
17+	SB6568101	1	盒装旋梭组件 SB5274	ROTARY HOOK ASSY W/BOX SB5274	
			<用于-005>	<For -005>	
17+	SB1677101	1	盒装旋梭组件 SB1678	ROTARY HOOK ASSY W/BOX SB1678	
18	S03245101	1	梭芯套组件	BOBBIN CASE ASSY	
19	183388001	1	旋芯套调整簧片	TENSION SPRING	
20	183389101	1	旋芯套调整螺钉	ADJUSTING SCREW	
21	183390101	1	固定螺钉	SET SCREW	
22	S03246001	1	空转防止弹簧	ANTI-SPIN SPRING	
			<用于-003>	<For -003>	
23	146290001	1	梭芯	BOBBIN	
			<用于-005>	<For -005>	
24	117132001	1	梭芯	BOBBIN	



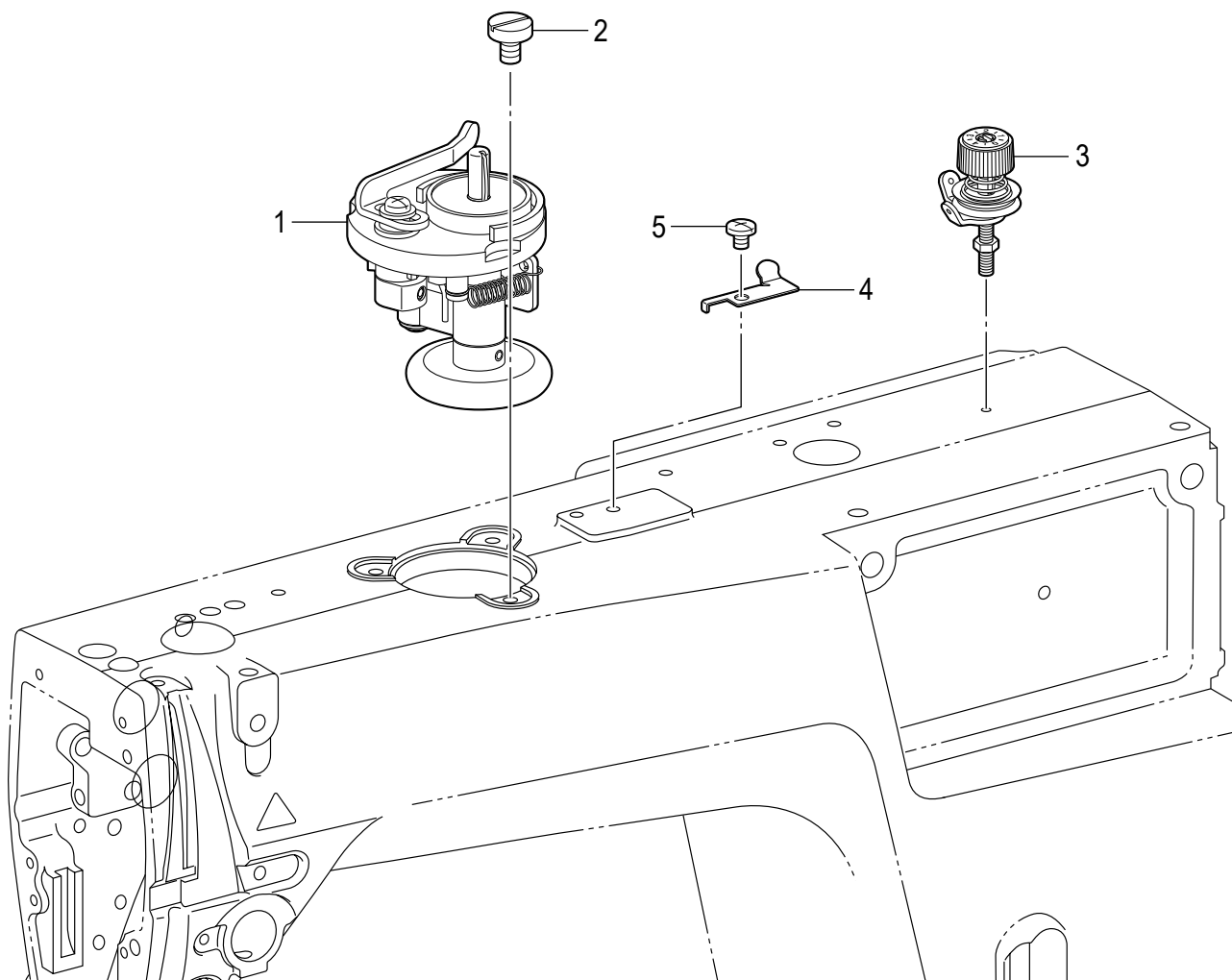
G. 供油润滑装置 / Lubrication

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SD0277001	1	<用于-[]0[]> 油箱总组件	<For -[]0[]> OIL TANK UNIT	
2	SD0278001	1	油管组件	OIL TUBE ASSY	
3	SB4911001	1	油管支架U	TUBE HOLDER U	
4	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
5	SB5002001	1	管挂钩U	TUBE HOOK U	
6	062401216	1	螺钉 M4X12	SCREW PAN M4X12	
7	SB5287001	1	油线挂钩组件	WICK HOLDER ASSY	
8	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
9	SB5036001	1	针杆油毡	NEEDLE BAR FELT	
10	145737021	1	滤油毡压簧	FELT SUPPORT	
11	SB5639101	1	<用于-[]33> 油箱总组件D	<For -[]33> OIL TANK UNIT D	
12	S25382001	1	供油口	OIL FEEDING PIPE	
13	SA8989001	1	供油口	OIL FEEDING PIPE	
14	SA8987001	1	过滤毡	FILTER	
15	081006670	1	O形圈 PW6	O RING PW6	
16	104821001	1	橡皮塞 10.5	RUBBER CAP 10.5	
17	SA1303101	1	螺钉8	SCREW M8	
18	081008070	1	O形圈 P8	O RING P8	
19	SB5280001	2	维尼龙管(350)	VINYL TUBE (350)	
20	0A5501206	2	螺钉(带垫圈) M5X12DB	SCREW PAN (S/P WASHER) M5X12	
21	SB5284201	1	供油口组件	OIL FEEDING POCKET ASSY	
22	S25382001	2	供油口	OIL FEEDING PIPE	
23	081004870	1	O形圈 S4	O RING S4	
24	SC1611001	2	橡皮塞 6.5	RUBBER CAP 6.5	
25	SA7636201	1	泵盖螺钉组	PUMP CAP SCREW ASSY	
26	S25380601	1	泵盖螺钉	CAP SCREW PUMP	
27	S52764001	1	弹簧	SPRING COMPRESSION	
28	144875101	1	柱塞	PLUNGER	
29	SB4915001	1	橡皮塞	RUBBER CAP	
30	SB5286301	1	底板侧盖组件	BED BOTTOM COVER ASSY	
31	SA1303101	2	螺钉8	SCREW M8	
32	081008070	2	O形圈 P8	O RING P8	
33	062400816	1	螺钉 M4X8	SCREW PAN M4X8	
34	025040332	1	平垫圈 L4	WASHER PLAIN L 4	
35	SB5675001	1	橡皮塞8	RUBBER CAP 8	
36	SB4918001	1	侧盖垫片	BOTTOM COVER PACKING	
37	062501216	6	螺钉 M5X12	SCREW PAN M5X12	
38	SB5004001	1	油盒防护板	OIL TANK GUARD	
39	062501216	1	螺钉 M5X12	SCREW PAN M5X12	
40	SB4916001	1	供油调节螺钉	ADJUSTING SCREW	



H. 穿线装置 / Threading mechanism

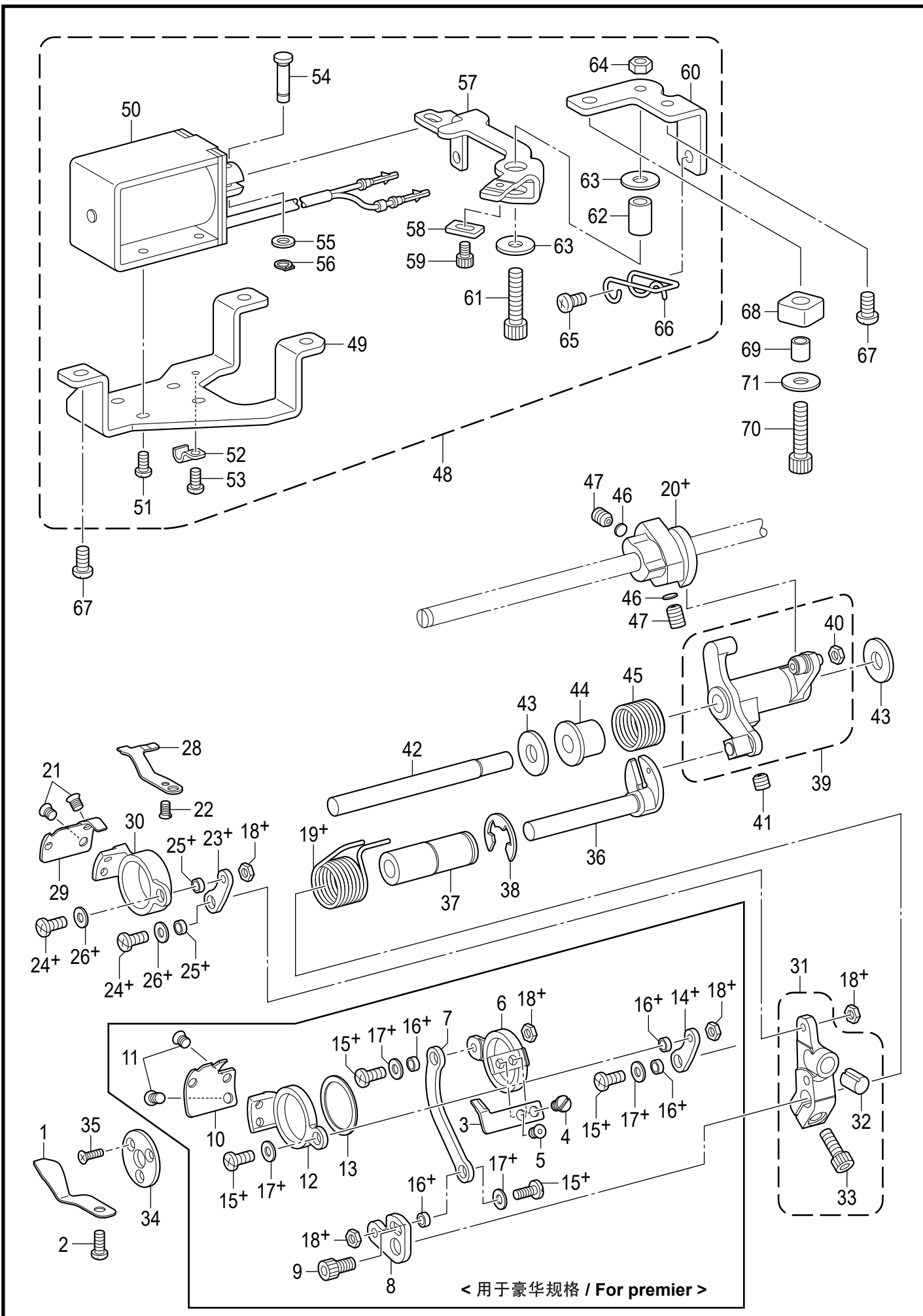
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			<用于豪华规格>	<For premier>	
1	SB5265201	1	小夹线组件P	PRE-TENSION ASSY P	
2	SB4933001	1	弹簧A	THREAD GUIDE SPRING	
3	145446002	2	夹线盘	DISC TENSION	
4	159805001	1	夹线压盘	TENSION DISC PRESSER	
5	108265009	1	夹线螺母	TENSION NUT	
6	SA4146101	1	弹簧	SUB TENSION SPRING	
7	SB5313201	1	小夹线组件S	PRE-TENSION ASSY S	
8	145446002	2	夹线盘	DISC TENSION	
9	108265009	1	夹线螺母	TENSION NUT	
10	SA4146101	1	弹簧	SUB TENSION SPRING	
11	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
			<用于豪华规格>	<For premier>	
12	SB4928001	1	松线销A	TENSION RELEASE PIN A	
13	SB4929001	1	松线杆A	TENSION RELEASE STUD A	
			<用于-003>	<For -003>	
14+	SB6683001	1	夹线器组件3	THREAD TENSION BRACKET ASSY 3	
15+	SB6681001	1	夹线弹簧	TENSION SPRING 3	
			<用于-005>	<For -005>	
14+	SB6684001	1	夹线器组件5	THREAD TENSION BRACKET ASSY 5	
15+	SB6686001	1	夹线弹簧	TENSION SPRING 5	
16	100402004	2	固定螺钉 SM3.57	SET SCREW SM3.57	
17	SB6680001	1	夹线螺杆L	TENSION BAR L	
18	145446002	2	夹线盘	DISC TENSION	
19	159805001	1	夹线压盘	TENSION DISC PRESSER	
20	S12441001	1	止动垫圈	WASHER	
21	S31032002	1	压线螺母	TENSION NUT	
22	S02620401	1	挑线弹簧	THREAD TAKE-UP SPRING	
			<用于豪华规格>	<For premier>	
23	SB4922101	1	挑线弹簧限位板	THREAD TAKE-UP SPRING STOPPER	
24	SB4923001	1	限位弹簧	STOPPER SPRING	
25	SA1229101	1	螺钉 M6X6	SET SCREW (FT) M6X6	
26	S01419000	1	松线销	TENSION RELEASE PIN	
			<用于豪华规格>	<For premier>	
27	SB5627001	1	松线杆组件	TENSION RELEASE STUD ASSY	
28	SB4925001	1	松线杆	TENSION RELEASE STUD	
29	SB7636001	1	穿线杆	SPOOL PIN	
30	SA1345001	1	机壳线导向R	ARM THREAD GUIDE, R	
31	060500616	1	螺钉 M5X6	SCREW BIND M5X6	
32	SB4934001	1	线导向	ARM THREAD GUIDE	
33	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
34	SB7637001	1	线导向	THREAD GUIDE D	
35	SA9854001	1	挑线杆防护罩	THREAD TAKE-UP LEVER COVER	
36	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
37	SC9894001	1	面板组件	FACE PLATE ASSY	
38	SA7849001	2	橡皮塞	RUBBER CAP	
39	SB5236001	1	面板橡皮塞 S	FACE PLATE RUBBER CAP S	
40	SA7271001	1	线导线	FACE PLATE THREAD GUIDE	
41	060300606	1	螺钉 M3X6	SCREW BIND M3X6	
42	0A4401606	4	螺钉 (带垫圈) M4X16DA	SCREW PAN (S/P WASHER) M4X16	



J. 绕线装置 / Bobbin winder mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SC9905001	1	绕线器组件	BOBBIN WINDER UNIT	
2	SB3619001	3	绕线器固定螺钉	BOBBIN WINDER FIXED SCREW	
3	SB5508001	1	绕线器夹线组件	BOBBIN WINDER TENSION ASSY	
4	SA1360101	1	切刀	KNIFE	
5	062500616	1	螺钉 M5X6	SCREW PAN M5X6	

K. 切线装置 / Thread trimmer mechanism

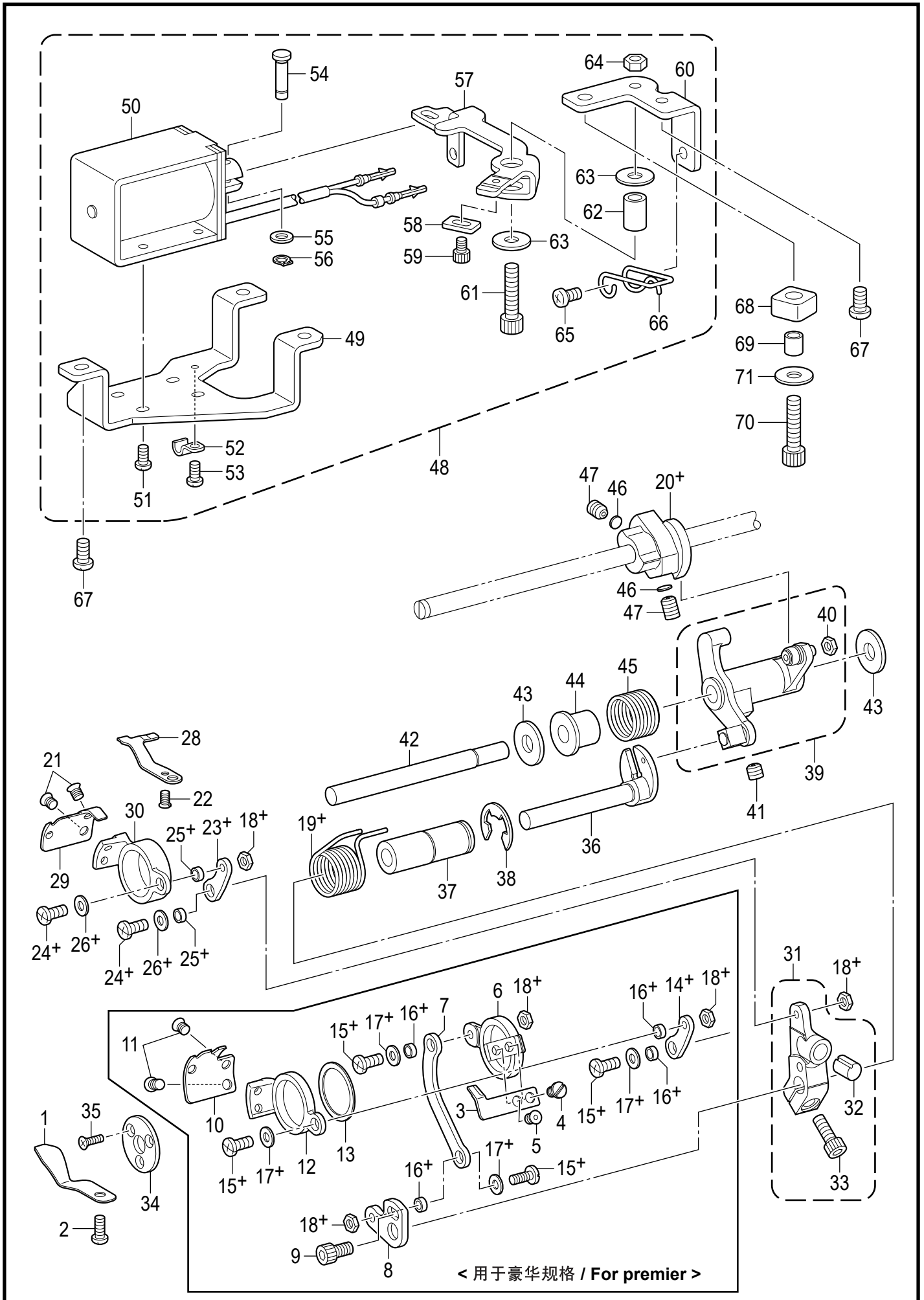


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K. 切线装置 / Thread trimmer mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB7640001	1	分线器	LOWER THREAD FINGER	
2	060400616	1	螺钉 M4X6	SCREW BIND M4X6	
			<用于豪华规格>	<For premier>	
3	SB7638001	1	上刀U	UPPER KNIFE U	
4	SB4943001	1	螺钉 M4.37	FLAT SCREW 4.37	
5	148537101	1	螺钉 SM4.37	SCREW, FLAT (W/SOCKET) SM4.37	
6	SB4950201	1	上切刀架	UPPER KNIFE HOLDER	
7	SB4949101	1	上切刀连杆	UPPER KNIFE CONNECTING ROD	
8	SB4948101	1	上切刀杠杆	UPPER KNIFE LEVER	
9	018501036	1	螺栓 M5X10	BOLT SOCKET M5X10	
10	SB4942201	1	下切刀	LOWER KNIFE	
11	148537101	2	螺钉 SM4.37	SCREW, FLAT (W/SOCKET) SM4.37	
12	SB4952101	1	下切刀架	LOWER KNIFE HOLDER	
13	SB4969001	1	垫圈	SPACER	
14+	SB4951201	1	下切刀连杆	LOWER KNIFE CONNECTING ROD	
15+	060401016	4	螺钉 M4X10	SCREW BIND M4X10	
16+	SA5329001	4	管套	COLLAR	
17+	100645003	4	垫圈	WASHER	
18+	021400306	4	六角螺母 M4	NUT 3 M4	
19+	SB7020001	1	切线手杆弹簧P	THREAD TRIMMER LEVER SPRING P	
20+	SB4944001	1	切线凸轮B	THREAD TRIMMER CAM B	
19+	SB7021001	1	切线手杆弹簧S	THREAD TRIMMER LEVER SPRING S	
20+	SA7552201	1	切线凸轮	THREAD TRIMMER CAM	
21	148537101	2	螺钉 SM4.37	SCREW, FLAT (W/SOCKET) SM4.37	
22	102843004	1	平头螺钉 SM3.57	SCREW, FLAT SM3.57	
23+	SB4946201	1	动刀连杆	MOVABLE KNIFE CONNECTING ROD	
24+	060401016	2	螺钉 M4X10	SCREW BIND M4X10	
25+	SA5329001	2	管套	COLLAR	
26+	100645003	2	垫圈	WASHER	
27+	021400306	2	六角螺母 M4	NUT 3 M4	
28	SB7639001	1	固定刀	FIXED KNIFE	
29	SB2434001	1	动刀	MOVABLE KNIFE	
30	SB4947101	1	刀架	MOVABLE KNIFE HOLDER	
31	SB9944101	1	切线器杆组件	THREAD TRIMMER LEVER ASSY	
32	SB7285201	1	手杆定位	LEVER STOPPER	
33	018501436	1	螺栓 M5X14	BOLT SOCKET M5X14	
34	SA7287001	1	切线架压板	KNIFE HOLDER PRESSER PLATE	
35	004301016	3	螺钉 M3X10	SCREW FLAT M3X10	
36	SB4955201	1	切刀驱动曲柄轴	FORKED SHAFT	
37	SB4956101	1	叉轴轴套	FORKED SHAFT BUSH	
38	SB4968001	1	挡圈 E12	RETAINING RING_E12	
39	SB5301001	1	切线凸轮曲柄总组件	THREAD TRIMMER LEVER UNIT	
40	105234003	1	螺母 SM4.37	NUT SM4.37	
41	S23651001	1	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
42	SB4960001	1	切刀驱动轴	THREAD TRIMMER CAM LEVER SHAFT	
43	S25434000	2	橡皮垫圈	RUBBER CUSHION	
44	154594000	1	挡圈	COLLAR	
45	SB4961001	1	切线凸轮复位弹簧	SPRING EXTENSION	
46	154567000	2	衬垫 5.3	SPACER 5.3	
47	014771032	2	固定螺钉 SM6.35-40X10	SET SCREW SOCKET SM6.35-40X10	
48	SB5310101	1	切线电磁铁组件	THREAD TRIMMER SOLENOID ASSY	
49	SB4964001	1	切线电磁铁台	THREAD TRIMMER SOLENOID BASE	
50	SB5257001	1	切线电磁铁	THREAD TRIMMER SOLENOID	
51	062400816	4	螺钉 M4X8	SCREW PAN M4X8	
52	140647101	1	电线固定夹	CORD HOLDER	
53	062400816	1	螺钉 M4X8	SCREW PAN M4X8	
54	SA9716001	1	销	PIN	
55	026050136	1	平垫圈 S5	WASHER PLAIN S 5	
56	048050142	1	轴用挡圈 C5	RETAINING RING EXTERNAL C5	
57	SB4963001	1	电磁铁杆	SOLENOID LEVER	

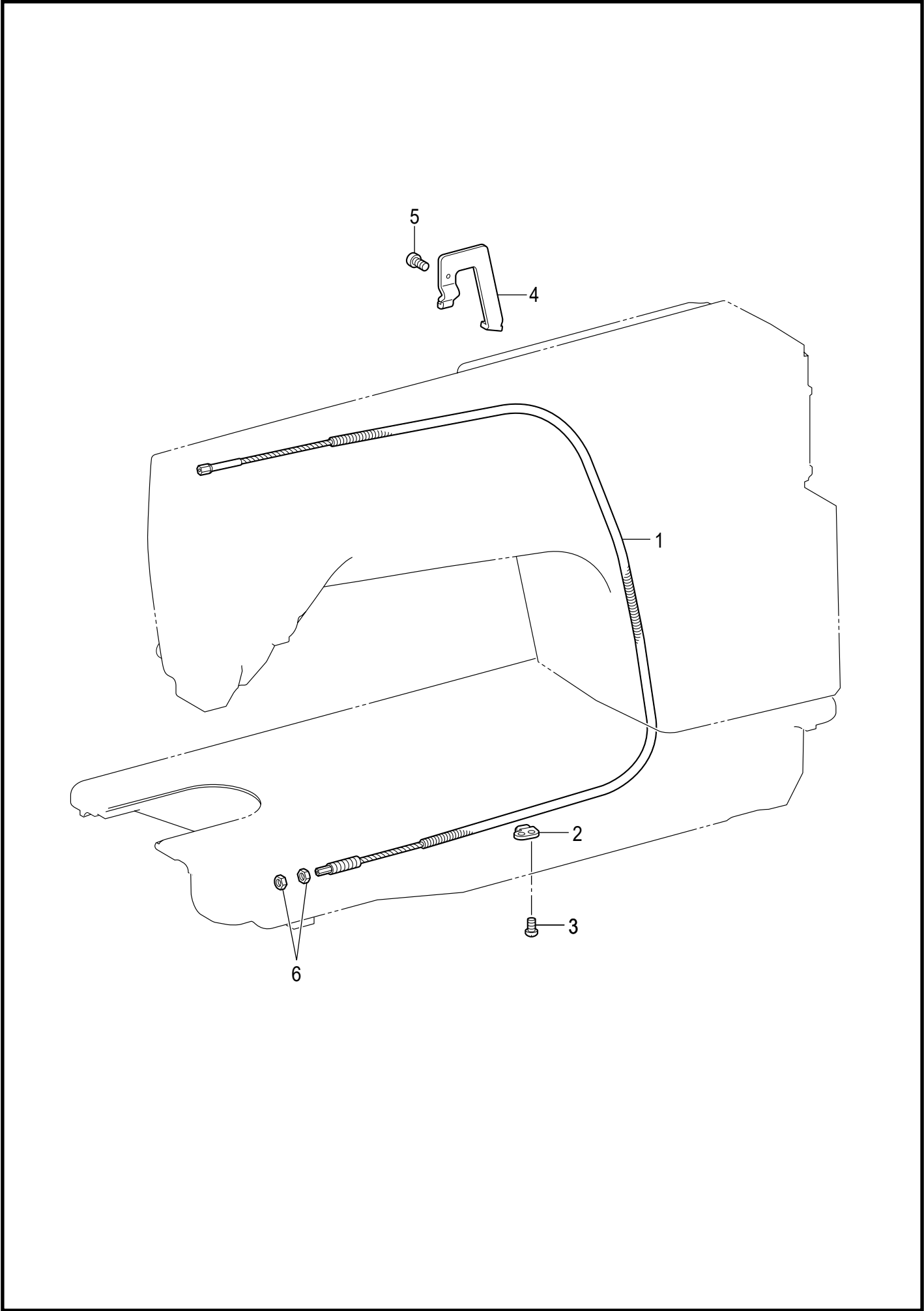
K. 切线装置 / Thread trimmer mechanism



S-7300B-403

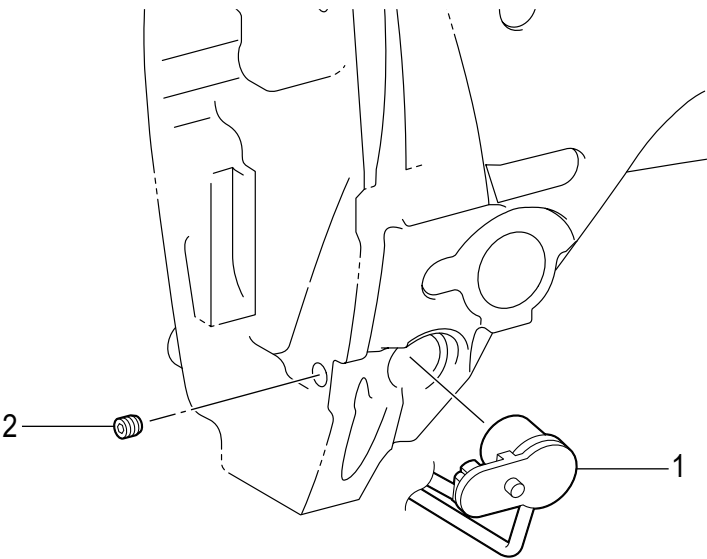
K. 切线装置 / Thread trimmer mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
58	SB4965001	1	电磁铁定位板	SOLENOID STOPPER PLATE	
59	018400636	1	螺栓 M4X6	BOLT SOCKET M4X6	
60	SB4967101	1	电磁铁杆基座	SOLENOID LEVER BASE	
61	018062536	1	螺栓 M6X25	BOLT SOCKET M6X25	
62	SB5650001	1	挡圈	COLLAR	
63	SA9827001	2	平垫圈	WASHER PLAIN	
64	021060306	1	六角螺母 M6	NUT 3 M6	
65	060500616	1	螺钉 M5X6	SCREW BIND M5X6	
66	SB5673001	1	油管固定钢丝环	TUBE HOLDER WIRE D	
67	062501016	4	螺钉 M5X10	SCREW PAN M5X10	
68	SB4966101	1	电磁铁定位橡皮	SOLENOID STOPPER RUBBER	
69	SB4953001	1	挡圈	COLLAR	
70	018062036	1	螺栓 M6X20	BOLT SOCKET M6X20	
71	025060332	1	平垫圈 L6	WASHER PLAIN L 6	



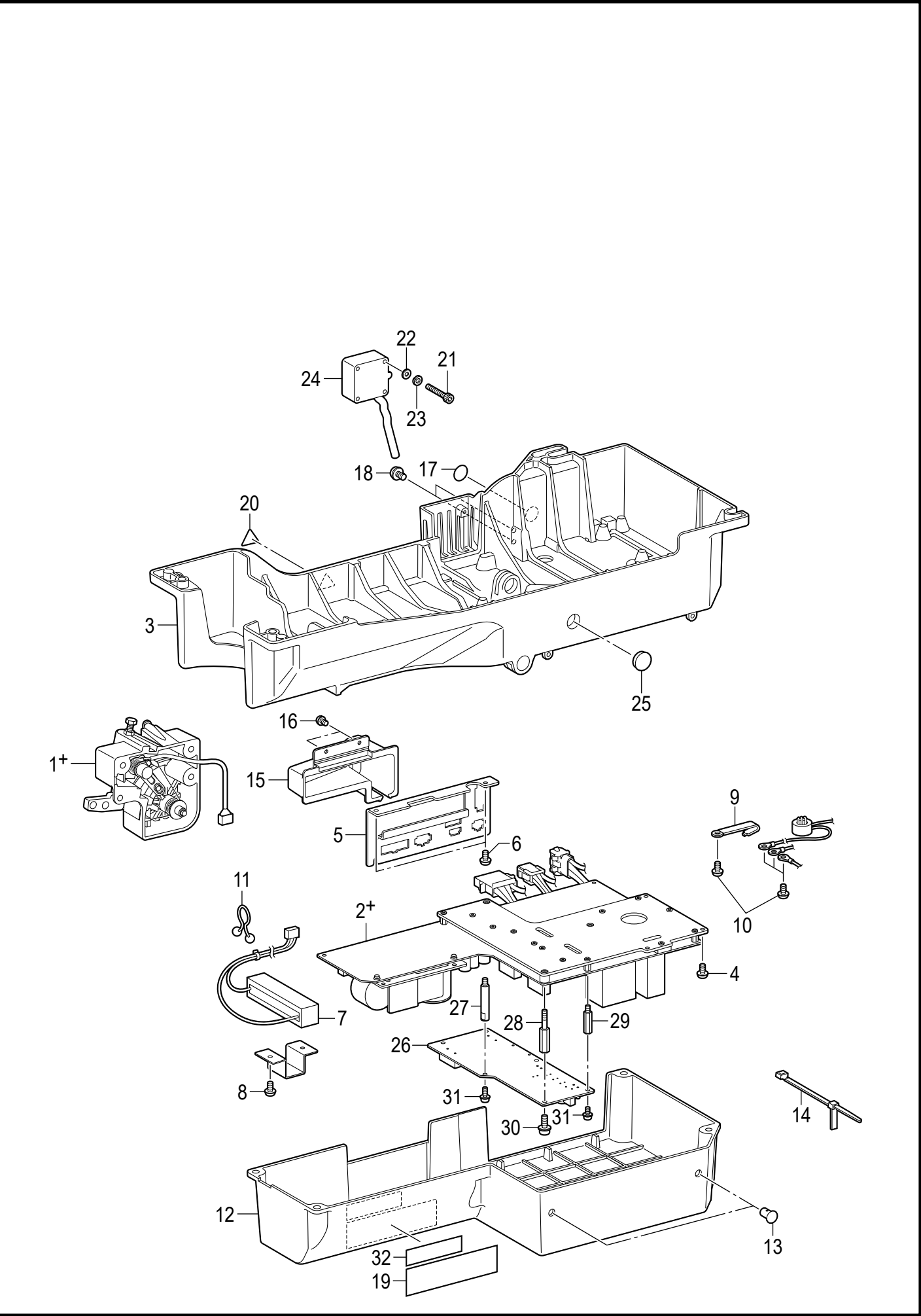
L. 松线装置 / Tension release mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB4970101	1	松线电线	TENSION RELEASE WIRE	
2	SB4971001	1	线夹D	WIRE HOLDER D	
3	062400816	1	螺钉 M4X8	SCREW PAN M4X8	
4	SD0256101	1	线夹U	WIRE HOLDER U	
5	062401216	1	螺钉 M4X12	SCREW PAN M4X12	
6	110161004	2	螺母 SM4.76	NUT SM4.76	



M. 压线装置 / Thread presser mechanism

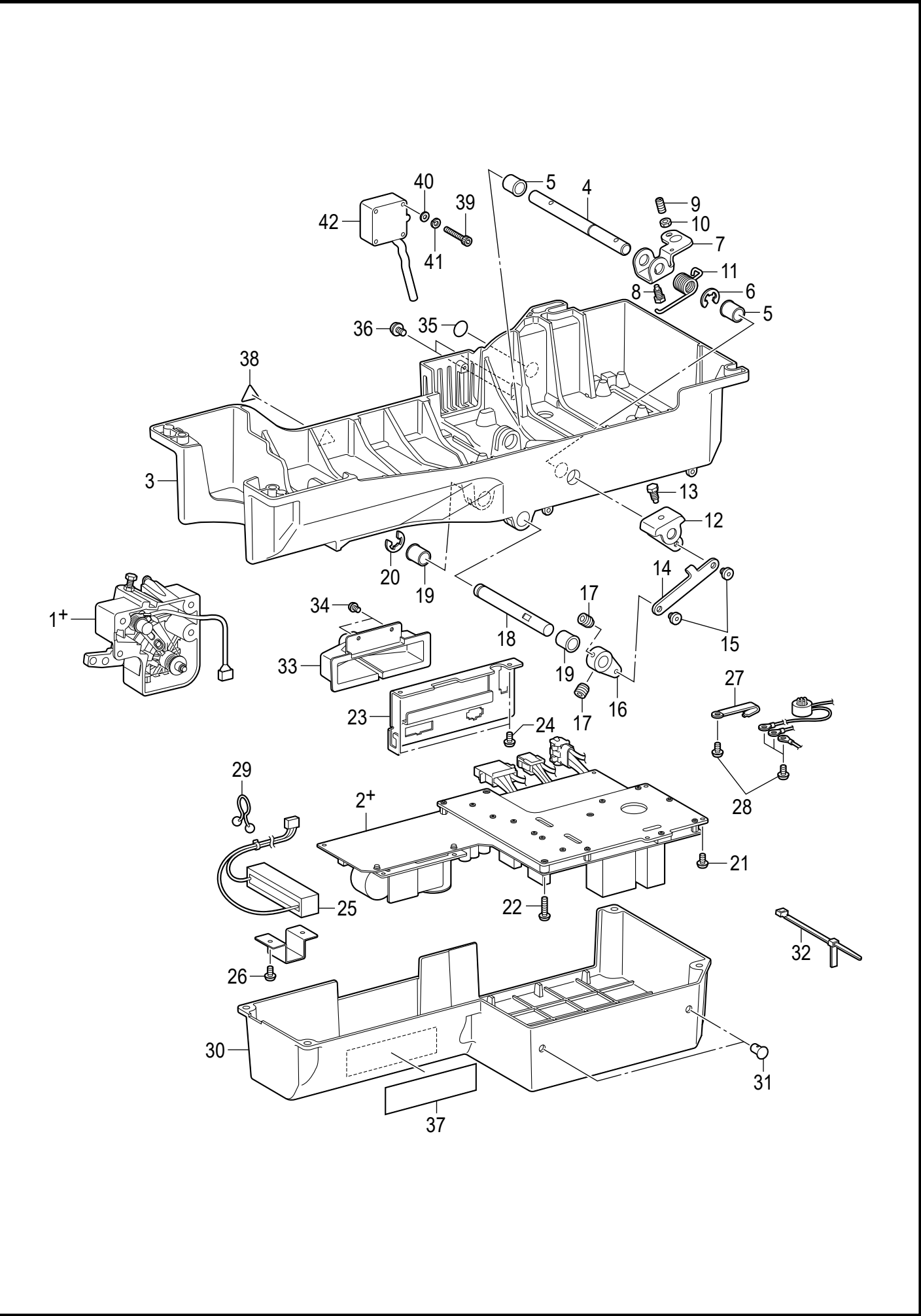
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SC0251001	1	压线装置组件	THREAD PRESSER DEVICE ASSY	
2	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	



N1. 控制箱(-9□□) / Control box (For -9□□)

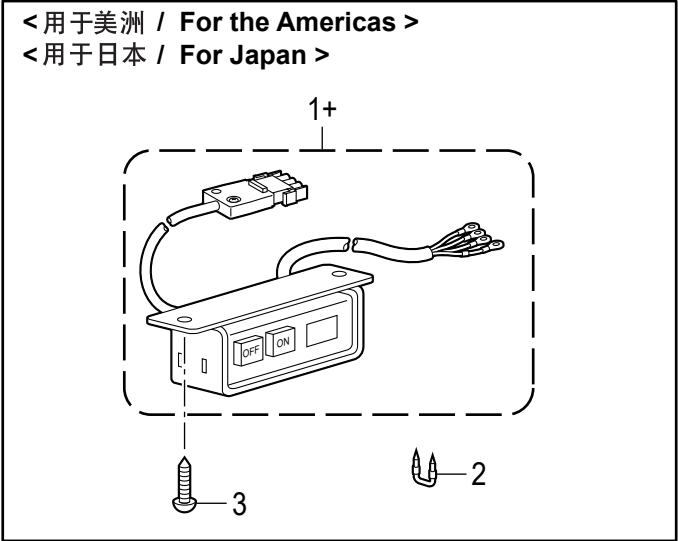
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于日本、一般出口>	<For Japan and General export>	
1+	SB3817501	1	踏板控制器组件 (EX)	TREADLE UNIT-EX	
2+	SD0325001	1	备用主基板组件	MAIN PCB ASSY SUPPLY	
			<用于中国>	<For China>	
1+	SB3816101	1	踏板控制器组件 (CN)	TREADLE UNIT-CN	
2+	SD0325001	1	备用主基板组件	MAIN PCB ASSY SUPPLY	
			<用于美洲>	<For the Americas>	
1+	SB4587401	1	踏板控制器组件 (US)	TREADLE UNIT-US	
2+	SD0325001	1	备用主基板组件	MAIN PCB ASSY SUPPLY	
			<用于欧洲>	<For Europe>	
1+	SB4587401	1	踏板控制器组件 (US)	TREADLE UNIT-US	
2+	SD0326001	1	备用主基板组件 (CE)	MAIN PCB ASSY CE SUPPLY	
3	SB4973101	1	侧盖	BOTTOM COVER	
4	0A4401006	7	螺钉(带垫圈) M4X10DA	SCREW PAN (S/P WASHER) M4X10	
5	SC9831101	1	插头安装板	CONNECTOR SETTING PLATE	
6	0A4401006	2	螺钉(带垫圈) M4X10DA	SCREW PAN (S/P WASHER) M4X10	
7	SB3665001	1	电阻组件 R40/220	CEMENT RESISTOR ASSY 40/220	
8	0A4401006	2	螺钉(带垫圈) M4X10DA	SCREW PAN (S/P WASHER) M4X10	
9	SB3837001	2	固定用线夹	WIRE CLIP	
10	0A4401006	4	螺钉(带垫圈) M4X10DA	SCREW PAN (S/P WASHER) M4X10	
11	J04164001	3	Ω形夹子 OLS-80	CLAMP OLS-80	
12	SB6594001	1	箱盖	BOX COVER	
13	SB3872001	2	箱盖销	BOX COVER PIN	
14	SB4155001	4	线夹	BAND	
15	SC9832101	1	插头套	CONNECTOR CAP	
16	0A4401006	2	螺钉(带垫圈) M4X10DA	SCREW PAN (S/P WASHER) M4X10	
17	S37060001	1	接地标记	LABEL, GROUNDING	
18	0A4401006	2	螺钉(带垫圈) M4X10DA	SCREW PAN (S/P WASHER) M4X10	
19	SB8096101	1	感电标签 36 X 150	LABEL ELECTRICAL SHOCK 36X150	
20	SA9957002	1	警告标记	INJURY MARK	
21	018303036	2	螺栓 M3X30	BOLT SOCKET M3X30	
22	026030136	2	平垫圈 S3	WASHER PLAIN S 3	
23	028030246	2	弹簧垫圈 2-3	WASHER SPRING 2-3	
24	SC9114101	1	DC风扇	DC FAN	
25	SA7849001	1	橡皮塞	RUBBER CAP	
26	SD0327001	1	备用PPM基板组件	PPM PCB ASSY SUPPLY	
27	SC9853001	1	垫片 M4X35	SPACER M4X35	
28	SC9839001	2	垫片 M4X23	SPACER M4X23	
29	SC9838001	2	垫片 M3X23	SPACER M3X23	
30	0A4400806	2	螺钉(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
31	0A4300606	3	螺钉(带垫圈) M3X6DA	SCREW PAN (S/P WASHER) M3X6	
			<米州向用>	<For the Americas>	
32	SC6835001	1	感电标签 24 X 96	LABEL ELECTRICAL SHOCK 24X96	

N2. 控制箱(-6□□) / Control box (For -6□□)



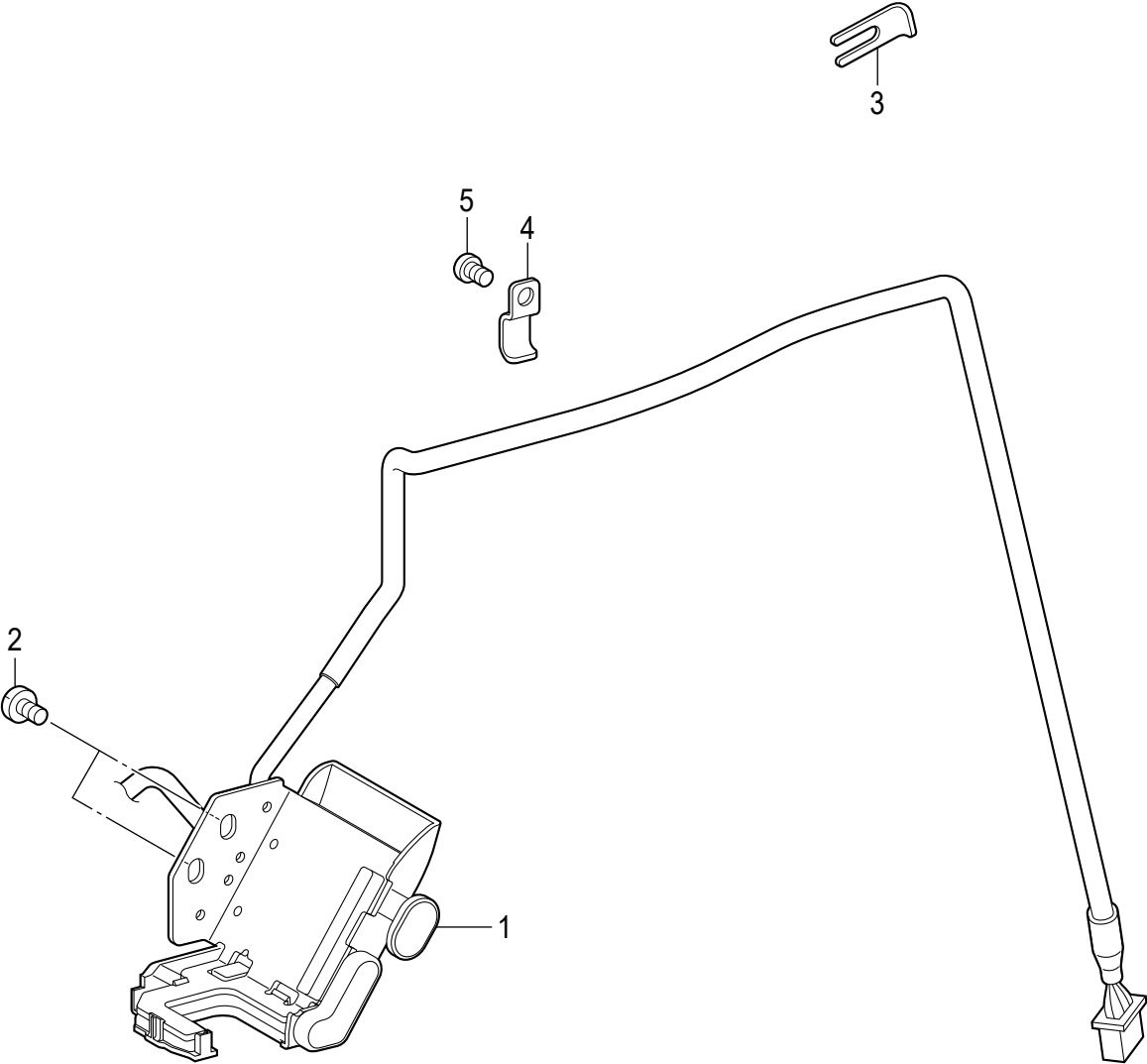
N2. 控制箱(-6□□) / Control box (For -6□□)

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于日本、一般出口>	<For Japan and General export>	
1+	SB3817501	1	踏板控制器组件 (EX)	TREADLE UNIT-EX	
2+	SD0325001	1	备用主基板组件	MAIN PCB ASSY SUPPLY	
			<用于中国>	<For China>	
1+	SB3816101	1	踏板控制器组件 (CN)	TREADLE UNIT-CN	
2+	SD0325001	1	备用主基板组件	MAIN PCB ASSY SUPPLY	
3	SC9897001	1	侧盖	BOTTOM COVER	
4	SB4976001	1	膝控轴 R	KNEE LIFTER SHAFT R	
5	149578000	2	轴套	BUSH	
6	146293001	1	挡圈 E10	RETAINING RING E10	
7	SB4978001	1	膝控 R	KNEE LIFTER R	
8	SB5034001	1	螺栓 5.95X13	BOLT SM5.95X13	
9	SB3587001	1	固定螺钉 SM5.95	SET SCREW SM5.95	
10	100022004	1	螺母 SM5.95	NUT SM5.95	
11	SB4979001	1	复位弹簧	TWIST SPRING	
12	SB4980101	1	膝控 F	KNEE LIFTER F	
13	SB3586001	1	螺栓 SM5.95	BOLT SM5.95	
14	SB4981101	1	膝控连杆	KNEE LIFTER CONNECTING ROD	
15	SA1179001	2	轴位螺钉 M5	SHOULDER SCREW M5	
16	SB4982101	1	膝控杠杆D	KNEE LIFTER LEVER D	
17	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
18	SB4977101	1	膝控轴 L	KNEE LIFTER SHAFT L	
19	149578000	2	轴套	BUSH	
20	146293001	1	挡圈 E10	RETAINING RING E10	
21	0A4401006	7	螺钉 (带垫圈) M4X10DA	SCREW PAN (S/P WASHER) M4X10	
22	0A4402006	3	螺钉 (带垫圈) M4X20DA	SCREW PAN (S/P WASHER) M4X20	
23	SB6931001	1	插头安装板	CONNECTOR SETTING PLATE	
24	0A4401006	2	螺钉 (带垫圈) M4X10DA	SCREW PAN (S/P WASHER) M4X10	
25	SB3665001	1	电阻组件 R40/220	CEMENT RESISTOR ASSY 40/220	
26	0A4401006	2	螺钉 (带垫圈) M4X10DA	SCREW PAN (S/P WASHER) M4X10	
27	SB3837001	1	固定用线夹	WIRE CLIP	
28	0A4401006	4	螺钉 (带垫圈) M4X10DA	SCREW PAN (S/P WASHER) M4X10	
29	J04164001	1	Ω形夹子 OLS-80	CLAMP OLS-80	
30	SB6594001	1	箱盖	BOX COVER	
31	SB3872001	2	箱盖销	BOX COVER PIN	
32	SB4155001	4	线夹	BAND	
33	SB5035201	1	插头套	CONNECTOR CAP	
34	0A4401006	2	螺钉 (带垫圈) M4X10DA	SCREW PAN (S/P WASHER) M4X10	
35	S37060001	1	接地标记	LABEL, GROUNDING	
36	0A4401006	2	螺钉 (带垫圈) M4X10DA	SCREW PAN (S/P WASHER) M4X10	
37	SB8096101	1	感电标签 36 X 150	LABEL ELECTRICAL SHOCK 36X150	
38	SA9957002	1	警告标记	INJURY MARK	
39	018303036	2	螺栓 M3X30	BOLT SOCKET M3X30	
40	026030136	2	平垫圈 S3	WASHER PLAIN S 3	
41	028030246	2	弹簧垫圈 2-3	WASHER SPRING 2-3	
42	SC9114101	1	DC风扇	DC FAN	



N3. 控制箱 / Control box

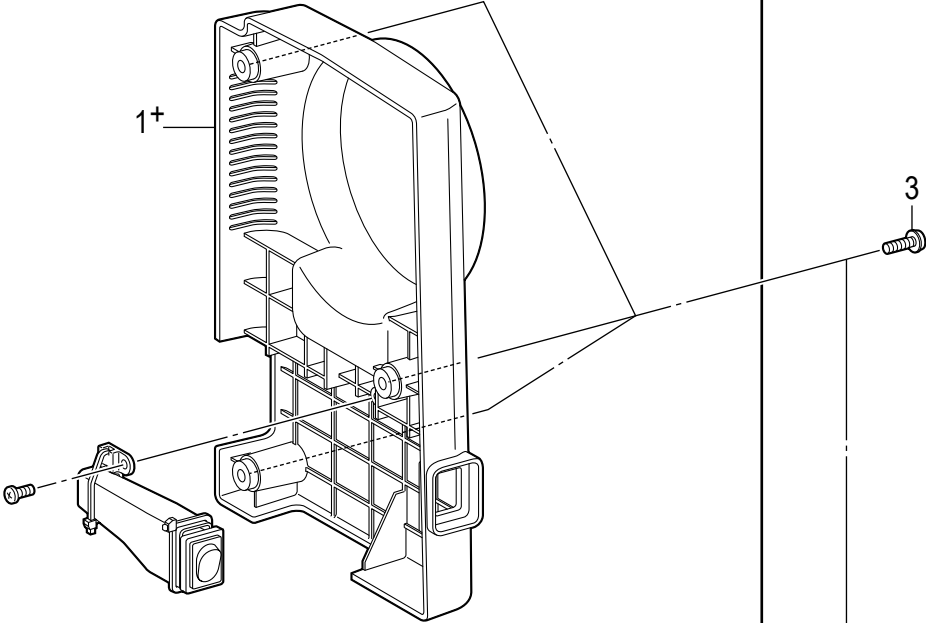
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	SB4531001	1	<米州向用> 开关箱塑料袋组件	<For the Americas> SWBOX BAG ASSY	
2	200190001	5	U形卡钉	STAPLE 10X20	
3	032461606	2	木螺钉 M4.5X16	WOOD SCREW ROUND 2 M4.5X16	
1+	SB3991001	1	<日本向用> 开关箱-JP塑料袋组件	<For Japan> SWBOX-JP BAG ASSY	
2	200190001	5	U形卡钉	STAPLE 10X20	
3	032461606	2	木螺钉 M4.5X16	WOOD SCREW ROUND 2 M4.5X16	



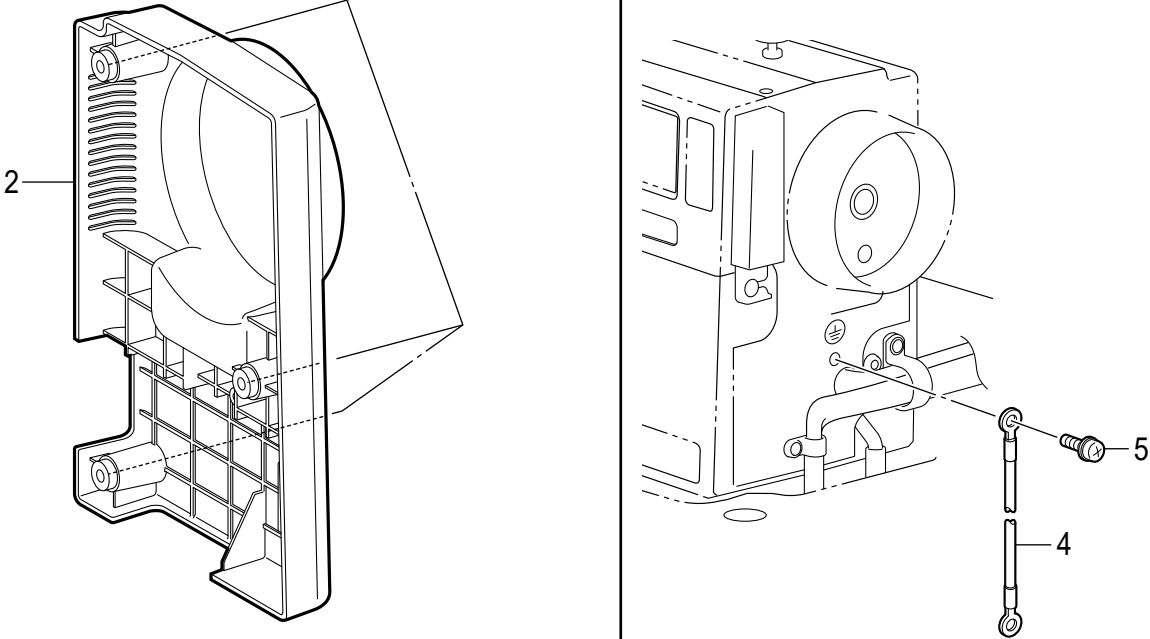
P. 倒缝开关装置 / Quick reverse switch mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB6238001	1	开关组件S EX	SWITCH ASSY S EX	
2	060501016	2	螺钉 M5X10	SCREW BIND M5X10	
3	SB5025001	3	线夹D	CORD HOLDER D	
4	SA1388101	1	线夹	CORD HOLDER	
5	062500816	1	螺钉 M5X8	SCREW PAN M5X8	

< 用于日本、一般出口 / For Japan and General export >
< 用于中国 / For China >

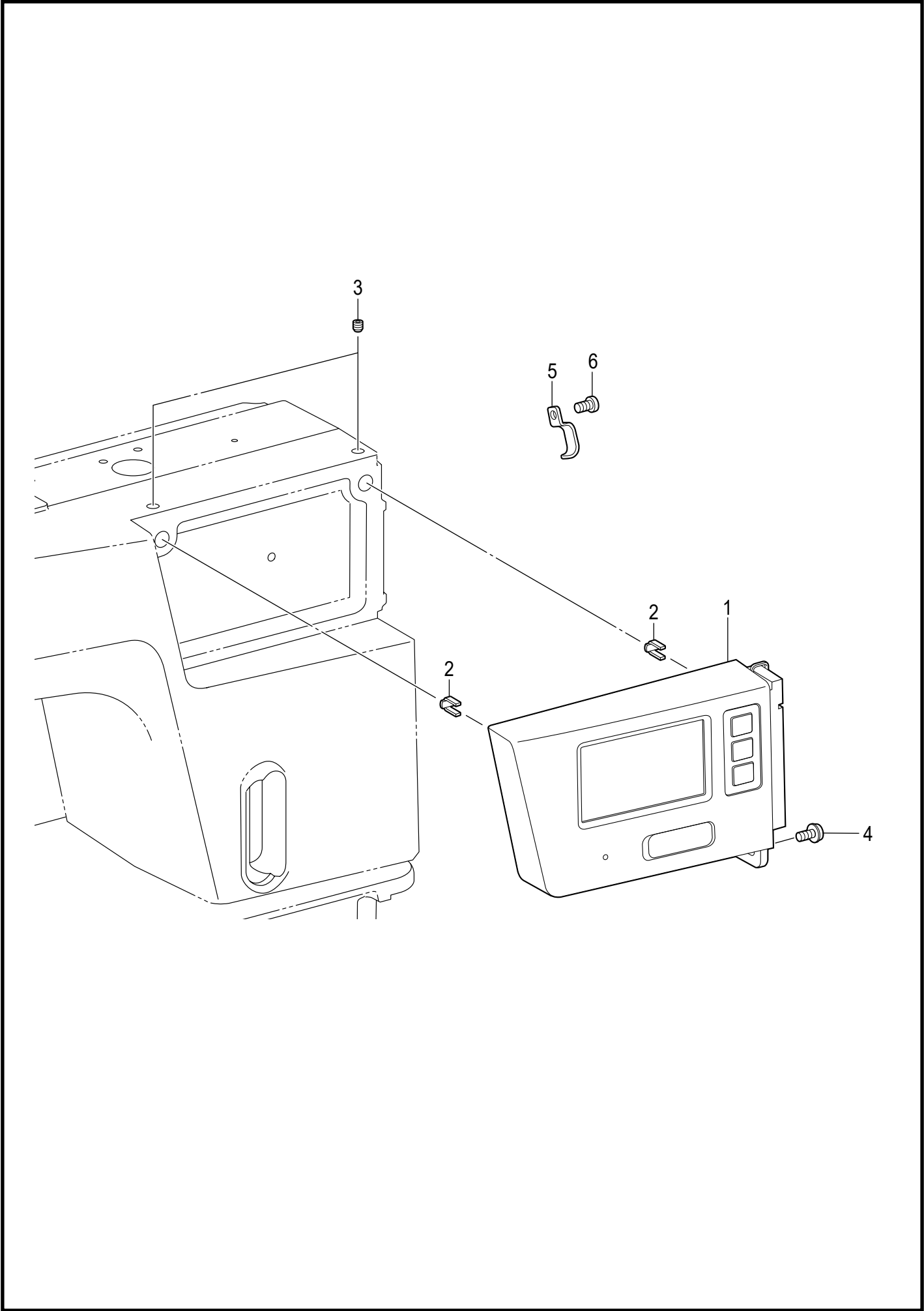


< 用于日本、欧洲、美洲 / For Japan, Europe and the Americas >



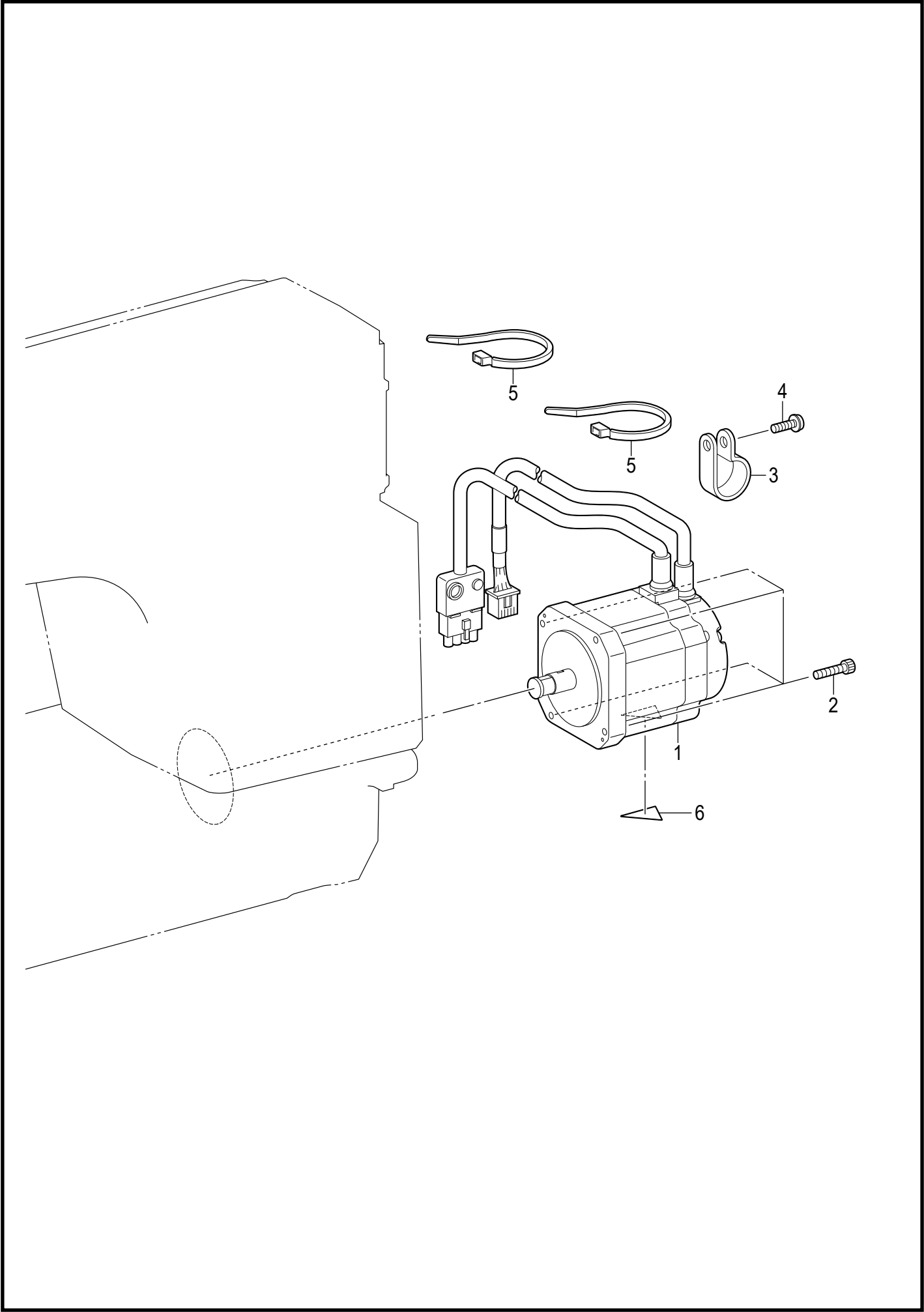
Q. 马达罩盖装置 / Motor cover

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	SC9842001	1	<輸出一般向用> 皮带轮罩组件A	<For General export> PULLEY COVER ASSY A	
1+	SC9846001	1	<中国向用> 皮带轮罩组件C	<For China> PULLEY COVER ASSY C	
2	SC9874001	1	<日本、欧州、米州向用> 皮带轮罩 J/U/E	<For Japan,Europe and the Americas > PULLEY COVER J/U/E	
3	0A4501606	3	螺钉(带垫圈) M5X16DA	SCREW PAN (S/P WASHER) M5X16	
4	SB3621001	1	接地线	GROUND WIRE	
5	0A4401006	1	螺钉(带垫圈) M4X10DA	SCREW PAN (S/P WASHER) M4X10	



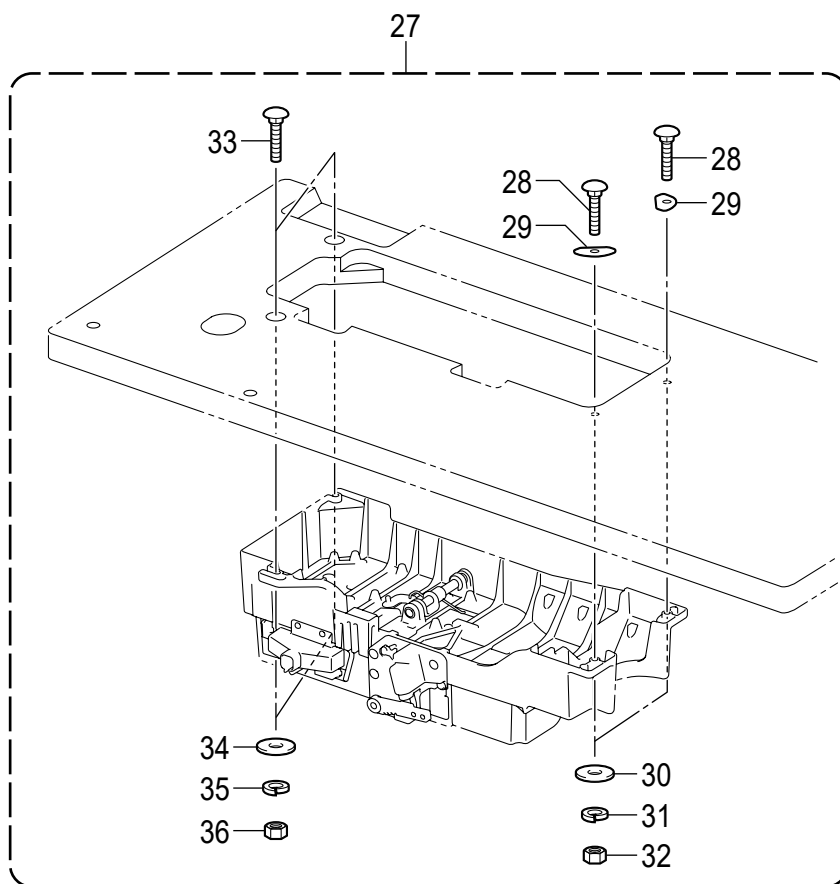
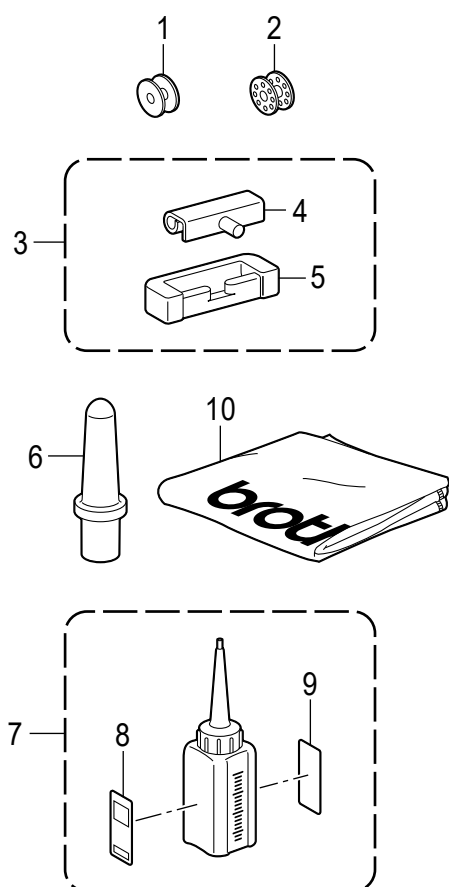
T. 操作盘 / Operation panel

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SD0330001	1	备用操作盘组件	PANEL ASSY SUPPLY	
2	SB3655001	2	操作盘支座	PANEL SUPPORT	
3	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
4	0A5401006	1	螺钉 (带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
5	SA2687001	2	电线固定夹	CORD HOLDER	
6	062500816	2	螺钉 M5X8	SCREW PAN M5X8	

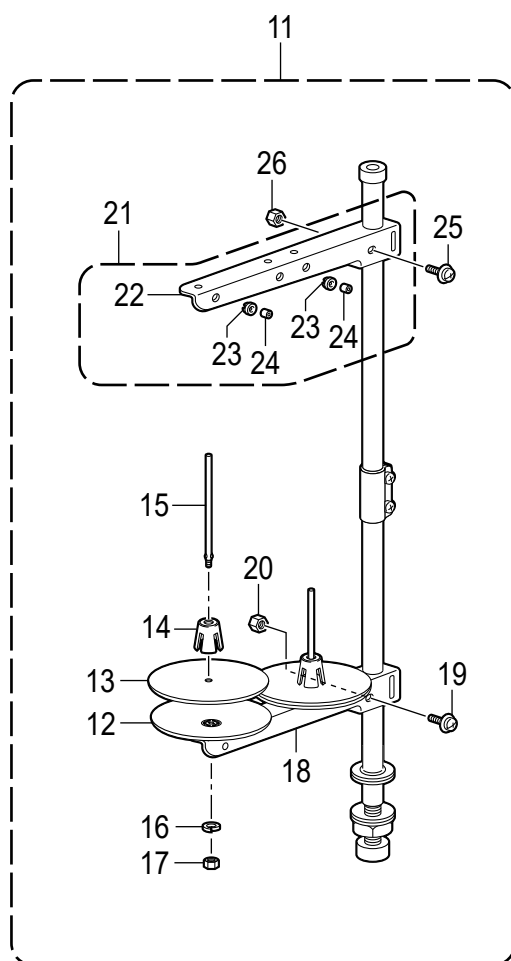
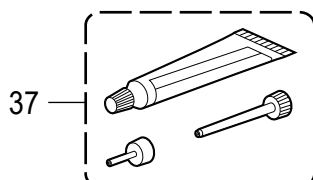


U. 马达装置 / Motor mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SD0632001	1	马达组件7300B	MOTOR ASSY 7300B	
2	018402036	4	螺栓 M4X20	BOLT SOCKET M4X20	
3	SC9773009	1	电线夹 UC	CABLE CLAMP UC	
4	0A5401006	1	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
5	SB4155001	2	线夹	BAND	
6	SB0827001	1	高温警告标志	HIGH TEMP LABEL	

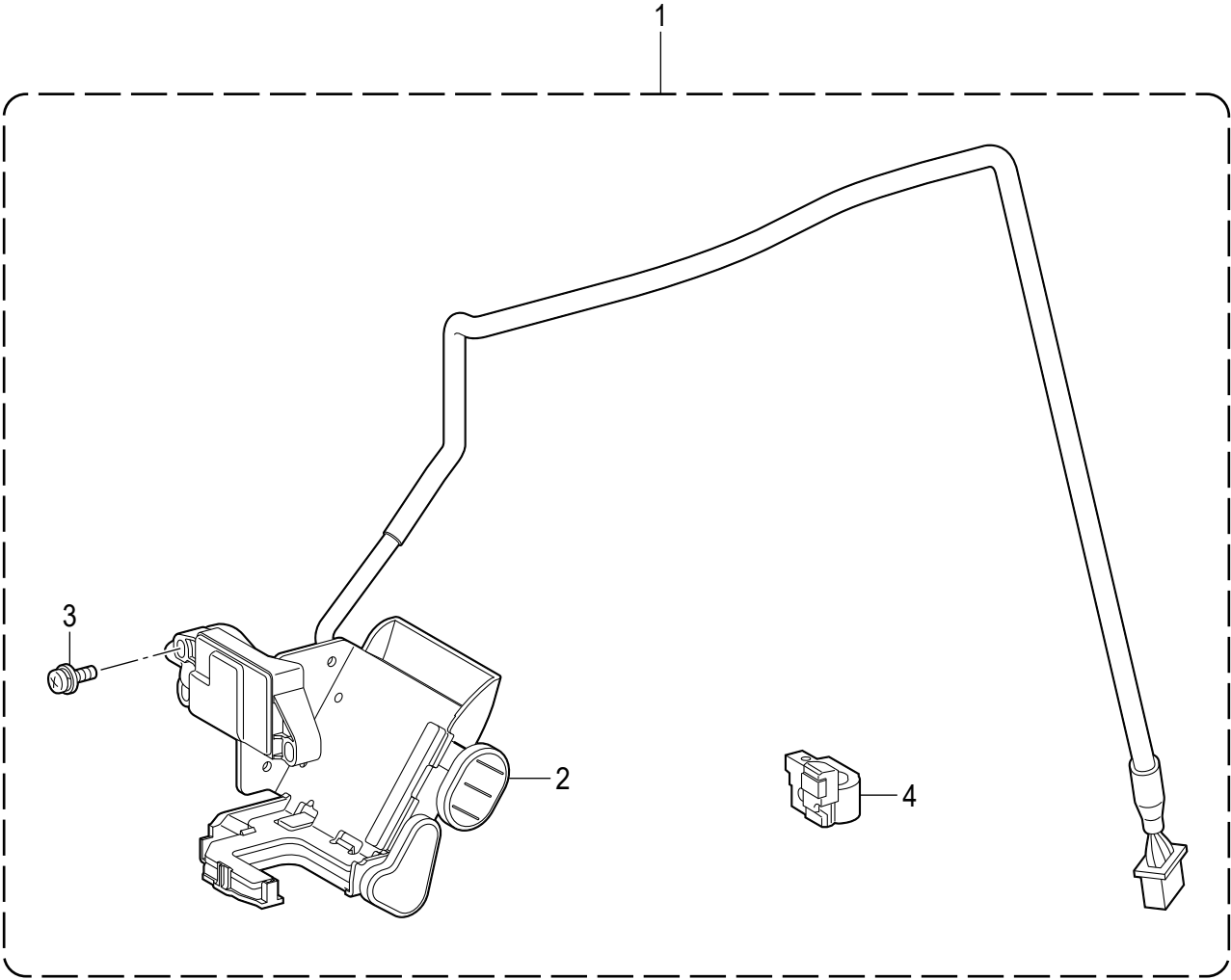


< 选购部件 / Option parts >



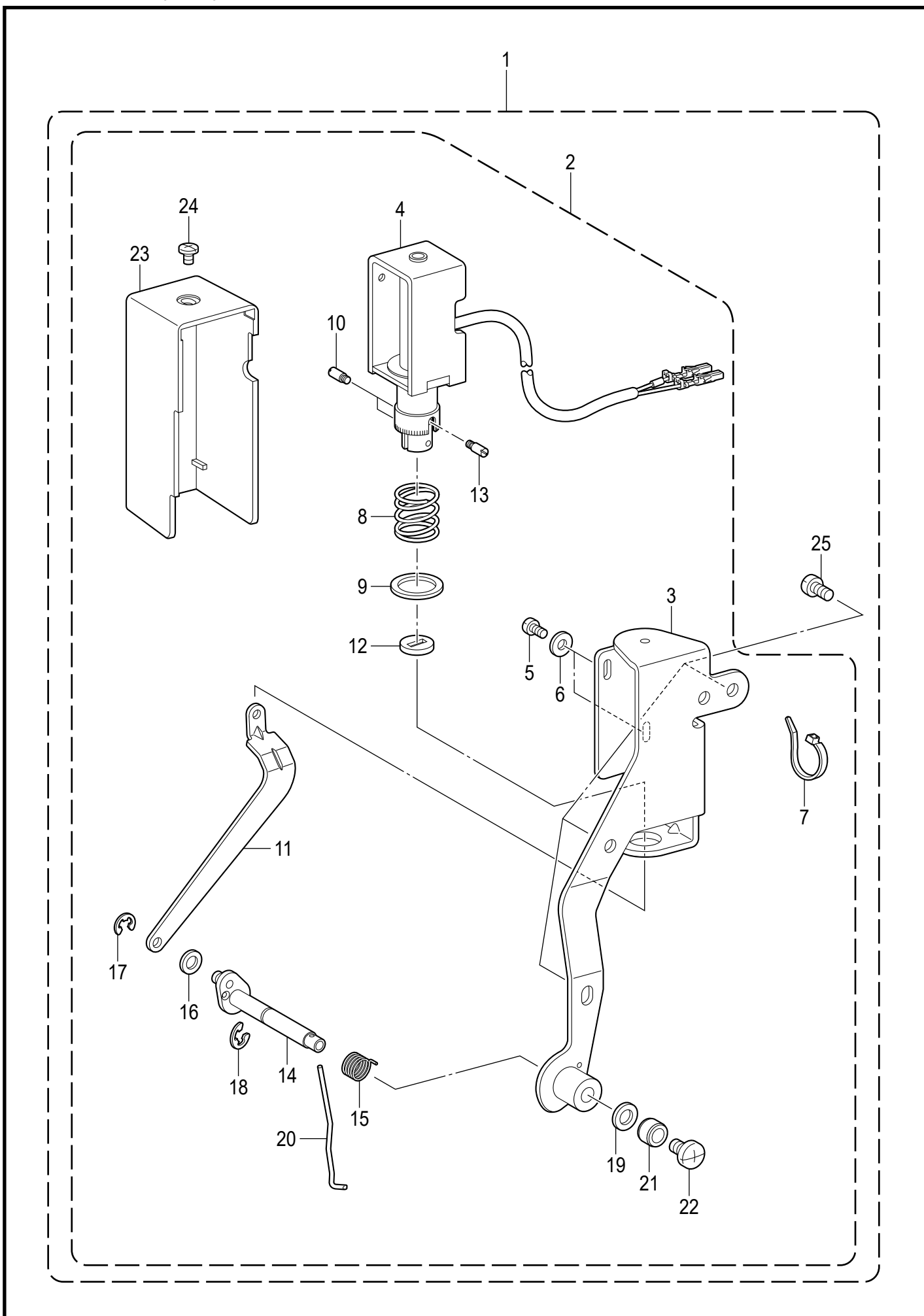
V. 附件 / Accessories

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	146290001	1	<用于-□□3> 梭芯	<For -□□3> BOBBIN	
2	117132001	1	<用于-□05> 梭芯	<For -□05> BOBBIN	
3	SB5633001	1	橡胶铰链组件	RUBBER HINGE ASSY	
4	SB3627001	2	机头铰链	HEAD HINGE	
5	SB3628001	2	机头铰链套	RUBBER CUSHION	
6	SB5046001	1	机头撑杆	HEAD REST	
7	SA8239401	1	油壶组件	OIL TANK ASSY	
8	SB1270001	1	油壶警示标贴 英文	OIL WARNING LABEL EN	
9	SB1271101	1	油壶警示标贴 日文	OIL WARNING LABEL JP	
10	144226001	1	机头罩	HEAD COVER	
11	SB3928301	1	线架组件 2DR	COTTON STAND ASSY 2DR	
12	S51283001	2	垫圈	SPOOL STAND BASE	
13	SB4114001	2	线盘软垫	SPOOL MAT	
14	S51282101	2	线轴缓冲架	SPOOL CUSHION	
15	150179002	2	线轴 B	SPOOL SHAFT B	
16	SB4117001	2	弹簧垫圈 2-5	WASHER SPRING 2-5	
17	SB4119001	2	螺母 M5	NUT 2 M5	
18	S02778022	1	插线架 2	SPOOL HOLDER 2	
19	S37037001	1	螺钉(带垫圈) M5X32	SCREW PAN (S/P WASHER) M5X32	
20	SB4119001	1	螺母 M5	NUT 2 M5	
21	S02786102	1	上过线架2组件	THREAD HANGER ASSY 2	
22	S02787102	1	过线架 2	THREAD HANGER 2	
23	150183000	2	过线管套	THREAD HANGER BASE	
24	142990001	2	过线架上过线管	THREAD BUSH	
25	SB4120001	1	螺钉(带垫圈) M5X14	SCREW PAN(S/P WASHER) M5X14	
26	SB4119001	1	螺母 M5	NUT 2 M5	
27	SB5634001	1	螺栓组件	BOLT SQUARE ASSY	
28	SB5047001	2	螺栓 M6X45	BOLT SQUARE M6X45	
29	SB5048001	2	安装板	SETTING PLATE	
30	025060332	2	平垫圈 L6	WASHER PLAIN L 6	
31	028060242	2	弹簧垫圈 2-6	WASHER SPRING 2-6	
32	021060106	2	螺母 M6	NUT 1 M6	
33	SA9893001	2	螺栓 M8X65	BOLT M8X65	
34	SB4243001	2	平垫圈 L8	WASHER PLAIN L 8	
35	028080242	2	弹簧垫圈 2-8	WASHER SPRING 2-8	
36	021080202	2	螺母 M8	NUT 2 M8	
37	SB6659201	1	<选购部件> 润滑脂组	<OPTION PARTS> GREASE UNIT	



W1. 选购部件 / Option parts

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SD0637001	1	面料厚度感应器组件	X-OVER SEAM SENSOR SET	
2	SB6237601	1	开关组件P EX	SWITCH ASSY P EX	
3	0A4401606	3	螺钉(带垫圈) M4X16DA	SCREW PAN (S/P WASHER) M4X16	
4	SB5049001	1	压紧杆导架组件P	P-BAR GUIDE BRACKET ASSY P	



W2. 选购部件 / Option parts

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SD0636001	1	扫线装置总组件	THREAD WIPER DEVICE SET	
2	SB4846101	1	扫线装置组件	THREAD WIPER DEVICE ASSY	
3	SB5237101	1	扫线器座板	THREAD WIPER BASE	
4	SB5258001	1	扫线电磁铁	THREAD WIPER SOLENOID	
5	062300616	2	螺钉 M3X6	SCREW PAN M3X6	
6	026030136	2	平垫圈 S3	WASHER PLAIN S 3	
7	SB4155001	1	线夹	BAND	
8	SA9771001	1	扫线弹簧	THREAD WIPER SPRING	
9	S41205001	1	平垫圈	WASHER, PLAIN	
10	S25456001	2	柱塞销	PLUNGER PIN	
11	SB5238001	1	扫线连杆	THREAD WIPER ROD	
12	S41207000	1	橡皮垫圈	SPACER RUBBER	
13	S25456001	1	柱塞销	PLUNGER PIN	
14	SB5239001	1	扫线曲轴组件	THREAD WIPER CRANK ASSY	
15	SA9352001	1	弹簧	WIPER SPRING	
16	110735022	1	垫圈	WASHER	
17	048030342	1	挡圈 E3	RETAINING RING E3	
18	048040342	1	挡圈 E4	RETAINING RING E4	
19	SA8085001	1	垫圈	WASHER	
20	SA9779001	1	扫线杆	THREAD WIPER	
21	146288021	1	扫线轴挡圈	THREAD WIPER STUD COLLAR	
22	060400516	1	螺钉 M4X5	SCREW BIND M4X5	
23	SB5242001	1	电磁铁盖	SOLENOID COVER	
24	060400516	1	螺钉 M4X5	SCREW BIND M4X5	
25	062500816	3	螺钉 M5X8	SCREW PAN M5X8	

Sp1. 不同规格零部件一览表(日本用) / Different parts list (For Japan)

REF. NO.	零部件名称 / Name of parts	规格 / Specification	
		微油型 / Minimum lubrication type	
		-[]03	-[]05
		中厚布料用 / Medium-weight materials	厚布料用 / Heavy-weight materials
B-22	针杆 / Needle bar	SA9353001	SA9641001
B-26	机针 / Needle	100265031	100265042
B-35	针板 / Needle plate	S29645001	SB5648001
C-10	压脚组件 / Presser foot assy	153037201	145157101
D-1	送布牙 / Feed dog	S02742001	S02743001

REF. NO.	零部件名称 / Name of parts	规格 / Specification	
		针杆无油型 / Semi dry type	
		-[]33	
		中厚布料用 / Medium-weight materials	
B-22	针杆 / Needle bar	SA9642101	
B-26	机针 / Needle	100265031	
B-35	针板 / Needle plate	S29645001	
C-10	压脚组件 / Presser foot assy	153037201	
D-1	送布牙 / Feed dog	S02742001	

Sp2. 不同规格零部件一览表（美洲，中国 及一般出口用） /
Different parts list (For The Americas, China and General export)

REF. NO.	零部件名称 / Name of parts	规格 / Specification	
		微油型 / Minimum lubrication type	
		-□03	-□05
		中厚布料用 / Medium-weight materials	厚布料用 / Heavy-weight materials
B-22	针杆 / Needle bar	SA9353001	SA9641001
B-26	机针 / Needle	100265034	100265042
B-35	针板 / Needle plate	111859301	150792101
C-10	压脚组件 / Presser foot assy	153037201	150789101
D-1	送布牙 / Feed dog	SA2345101	SB5225001

REF. NO.	零部件名称 / Name of parts	规格 / Specification	
		针杆无油型 / Semi dry type	
		-□33	
		中厚布料用 / Medium-weight materials	
B-22	针杆 / Needle bar	SA9642101	
B-26	机针 / Needle	100265034	
B-35	针板 / Needle plate	111859301	
C-10	压脚组件 / Presser foot assy	153037201	
D-1	送布牙 / Feed dog	SA2345101	

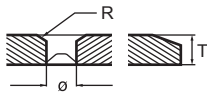
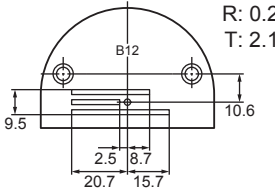
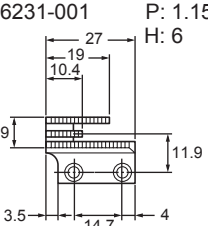
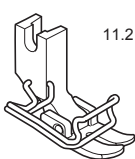
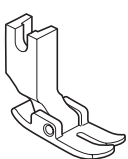
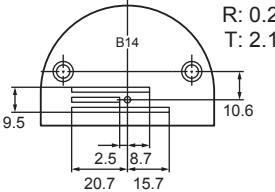
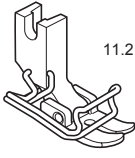
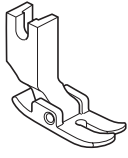
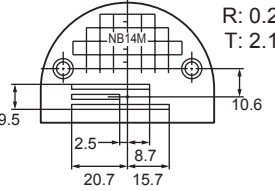
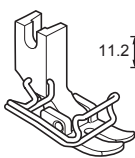
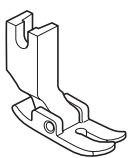
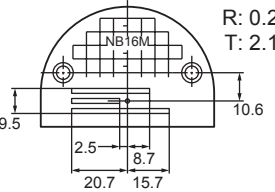
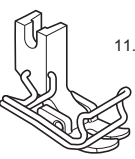
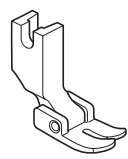
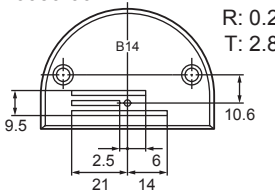
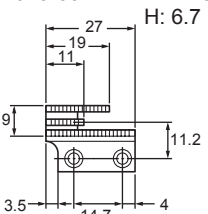
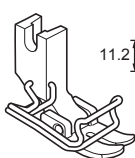
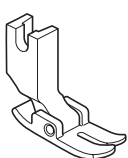
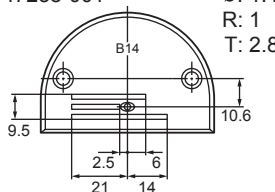
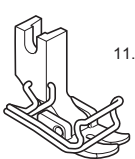
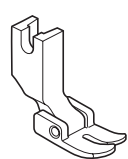
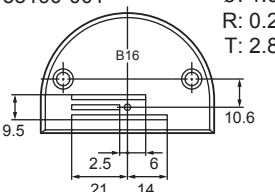
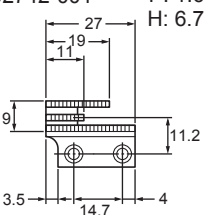
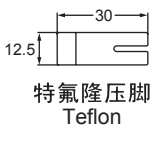
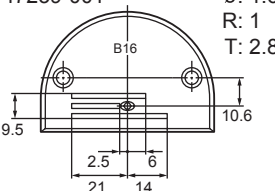
Sp3. 不同规格零部件一览表（欧洲用） / Different parts list (For Europe)

REF. NO.	零部件名称 / Name of parts	规格 / Specification			
		微油型 / Minimum lubrication type			
		-[]03		-[]05	
		中厚布料用 / Medium-weight materials		厚布料用 / Heavy-weight materials	
		送布牙(3条齿) / For 3ROW	送布牙(4条齿) / For 4ROW	送布牙(3条齿) / For 3ROW	送布牙(4条齿) / For 4ROW
B-22	针杆 / Needle bar	SA9731001	←	SA9641001	←
B-26	机针 / Needle	107415011	107415014		107415022
B-35	针板 / Needle plate	100266101	111859301		150792101
C-14	压脚组件 / Presser foot assy	SA8102001	←	SA8103001	←
D-1	送布牙 / Feed dog	S02742001	SA2345101		SB5225001

REF. NO.	零部件名称 / Name of parts	规格 / Specification			
		针杆无油型 / Semi dry type			
		-[]33			
		中厚布料用 / Medium-weight materials			
		送布牙(3条齿) / For 3ROW	送布牙(4条齿) / For 4ROW		
B-22	针杆 / Needle bar	SA9640101	←		
B-26	机针 / Needle	107415011	107415014		
B-35	针板 / Needle plate	100266101	111859301		
C-14	压脚组件 / Presser foot assy	SA8102001	←		
D-1	送布牙 / Feed dog	S02742001	SA2345101		

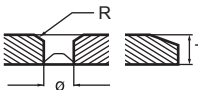
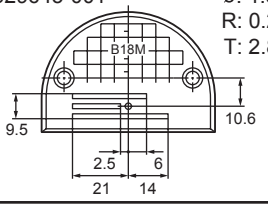
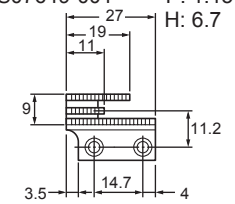
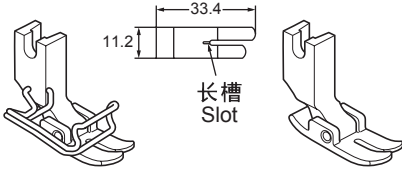
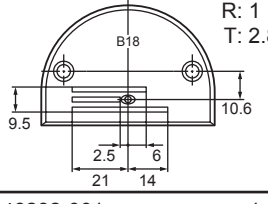
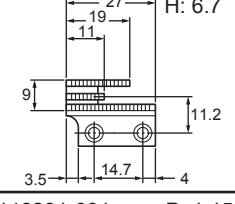
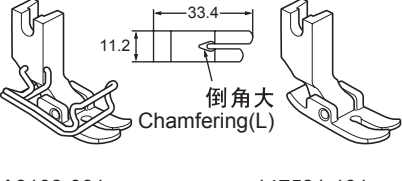
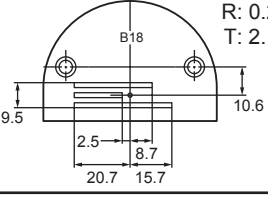
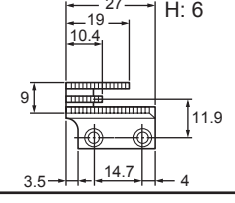
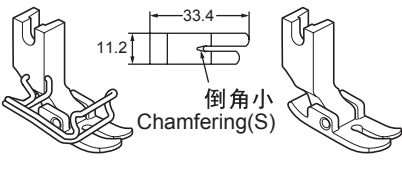
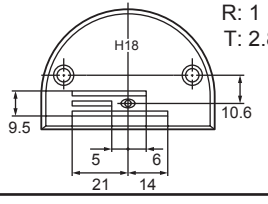
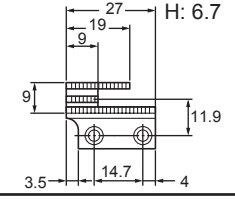
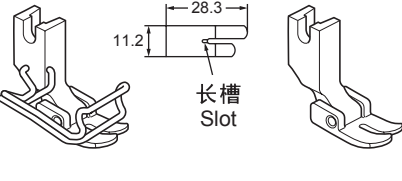
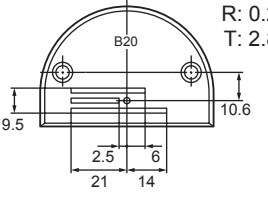
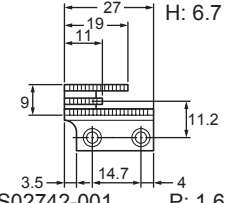
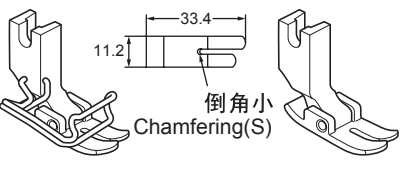
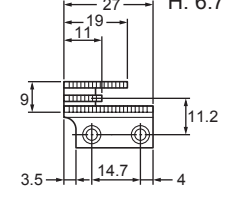
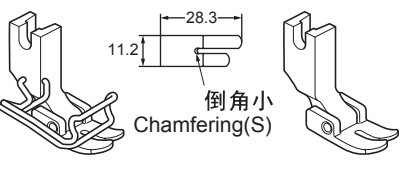
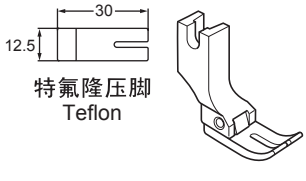
Ga1. 工模具一览表 (中厚布料用: 3 条齿) / Gauge parts list (Medium-weight materials : 3ROW)

3 条齿 / 3ROW

用途 Application	针板 Needle plate		送布牙 Feed dog	压脚组件 Presser foot assy
	记号 Mark			
用于中厚布料 Medium-weight materials	B12	153147-001 	146231-001 P: 1.15 H: 6 	SA8102-001  153037-201  长槽 Slot
	B14	146233-001 		SA8105-001  113280-121  倒角大 Chamfering(L)
	NB14M	S29649-001 		SA8108-001  147531-101  倒角小 Chamfering(S)
	NB16M	S29646-001 		SA8109-001  111856-101  长槽 Slot
	B14	146050-001 	S07649-001 P: 1.15 H: 6.7 	SA8106-001  140957-101  倒角小 Chamfering(S)
	B14	147238-001 		SA8107-001  143711-101  倒角小 Chamfering(S)
	B16	153190-001 	S02742-001 P: 1.6 H: 6.7 	S01904-101  特氟隆压脚 Teflon
	B16	147239-001 		

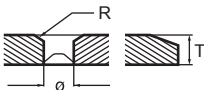
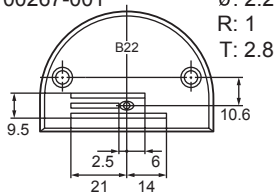
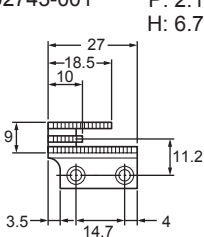
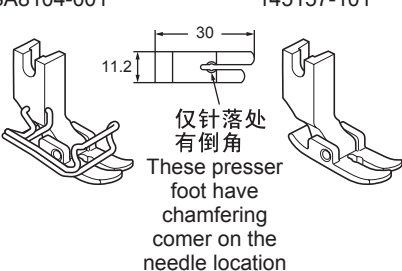
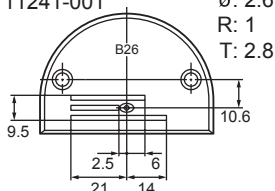
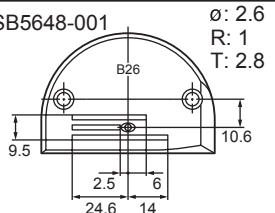
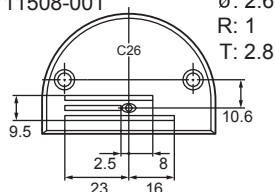
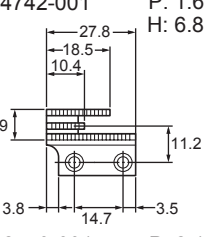
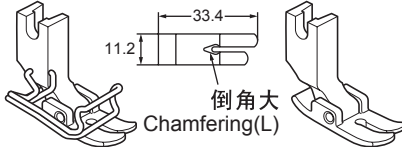
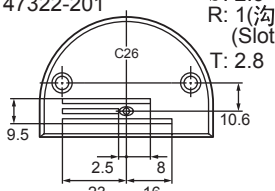
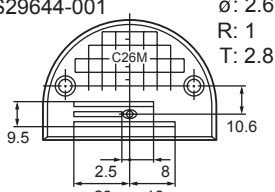
Ga2. 工模具一览表 (中厚布料用 : 3 条齿) / Gauge parts list (Medium-weight materials : 3ROW)

3 条齿 / 3ROW

用途 Application	针板 Needle plate		送布牙 Feed dog	压脚组件 Presser foot assy
	记号 Mark			
用于中厚布料 Medium-weight materials	B18M			SA8102-001 153037-201 
	B18			SA8105-001 113280-121 
	B18			SA8108-001 147531-101 
	H18			SA8109-001 111856-101 
	B20			SA8106-001 140957-101 
				SA8107-001 143711-101 
				S01904-101 

Ga3. 工模具一览表 (厚布料用: 3 条齿) / Gauge parts list (Heavy-weight materials : 3ROW)

3 条齿 / 3ROW

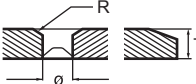
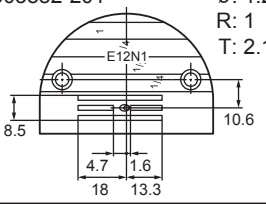
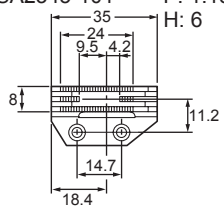
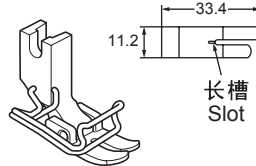
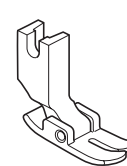
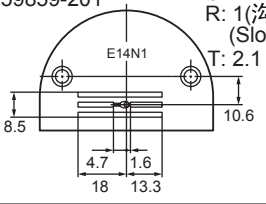
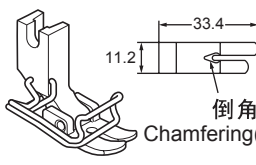
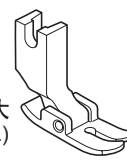
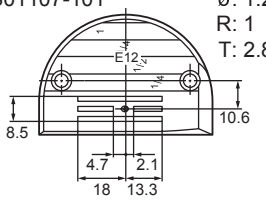
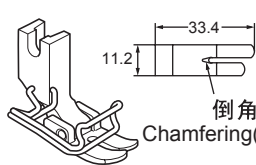
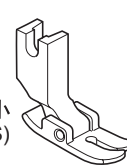
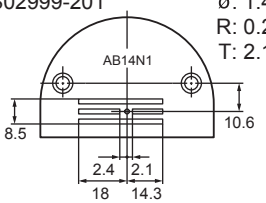
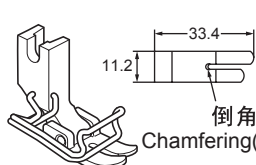
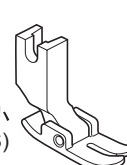
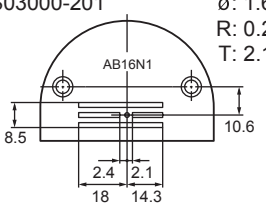
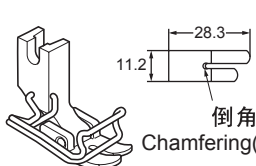
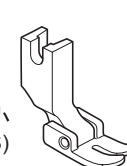
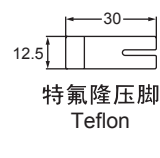
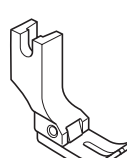
用途 Application	针板 Needle plate		送布牙 Feed dog	压脚组件 Presser foot assy
	记号 Mark			
用于厚布料 Heavy-weight materials	B22	100267-001 	S02743-001 P: 2.1 H: 6.7 	SA8104-001 145157-101 
	B26	111241-001 		
	B26	SB5648-001 		
	C26	111508-001 	154742-001 P: 1.6 H: 6.8 	SA8105-001 113280-121 
	C26	147322-201 		
	C26M	S29644-001 		

◎ 如果使用从螺孔中心到牙部中心距离为11.9mm的送布牙时，将水平送布台托架和上下送布台托架均向左侧移动0.7mm。

◎ If a feed dog measuring 11.9mm from the screw hole center to tooth center is be use, shift the feed bar crank and feed lifting crank 0.7mm to the left .

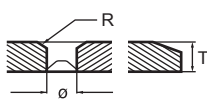
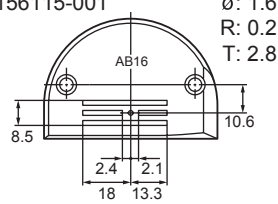
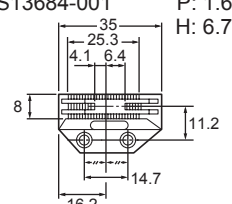
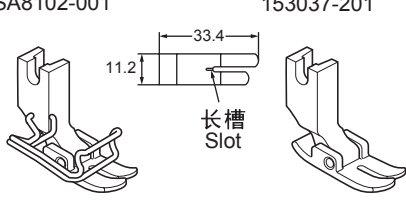
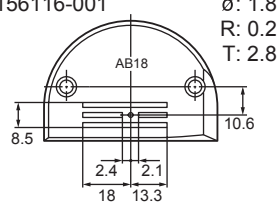
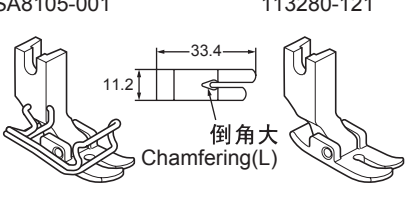
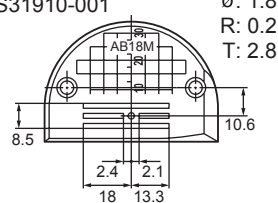
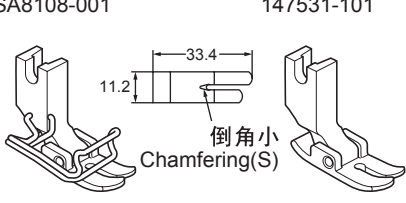
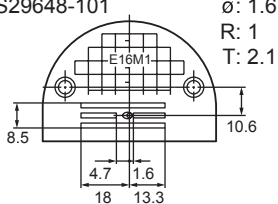
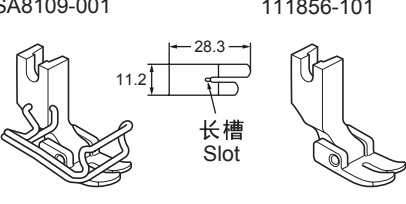
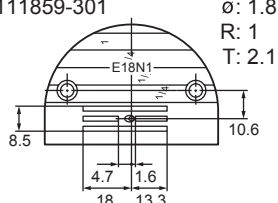
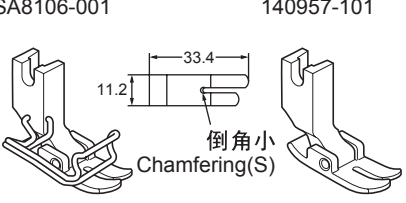
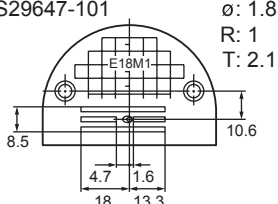
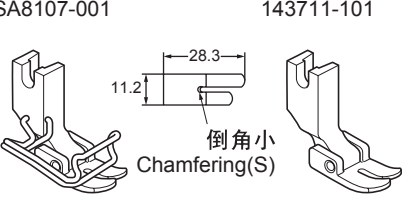
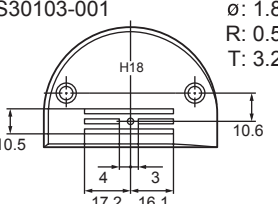
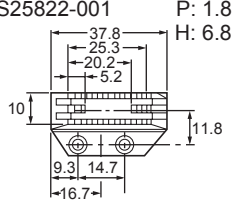
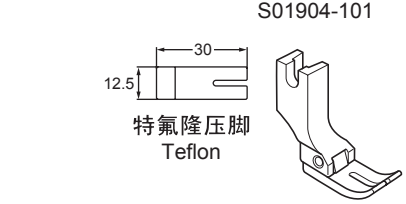
Ga4. 工模具一览表 (中厚布料用: 4 条齿) / Gauge parts list (Medium-weight materials : 4ROW)

4 条齿 / 4ROW

用途 Application	针板 Needle plate		送布牙 Feed dog	压脚组件 Presser foot assy
	记号 Mark			
用于中厚布料 Medium-weight materials	E12N1	S03882-201 	SA2345-101 	SA8102-001  153037-201 
	E14N1	159859-201 		SA8105-001  113280-121 
	E12	S01107-101  用于送布节距在 4mm 以下 Use the feed dog and needle plate with a stitch length of 4mm or less		SA8108-001  147531-101 
	AB14N1	S02999-201 		SA8106-001  140957-101 
	AB16N1	S03000-201 		SA8107-001  143711-101 
				S01904-101  

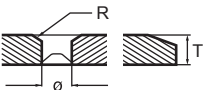
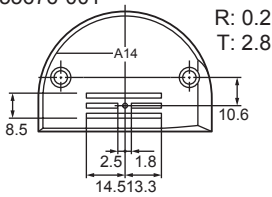
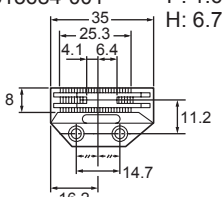
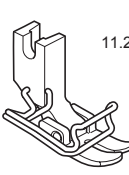
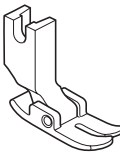
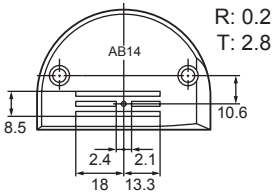
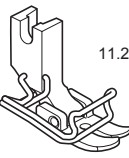
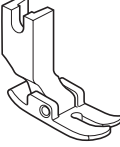
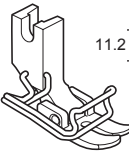
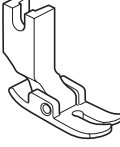
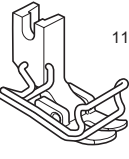
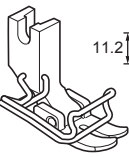
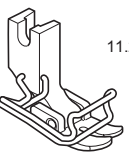
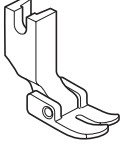
Ga5. 工模具一览表 (中厚布料用: 4 条齿) / Gauge parts list (Medium-weight materials : 4ROW)

4 条齿 / 4ROW

用途 Application	针板 Needle plate		送布牙 Feed dog	压脚组件 Presser foot assy
	记号 Mark			
用于中厚布料 Medium-weight materials	AB16	156115-001 	S13684-001 	SA8102-001 
	AB18	156116-001 		SA8105-001 
	AB18M	S31910-001 		SA8108-001 
	E16M1	S29648-101 		SA8109-001 
	E18N1	111859-301 		SA8106-001 
	E18M1	S29647-101 		SA8107-001 
	H18	S30103-001 	S25822-001 	S01904-101 

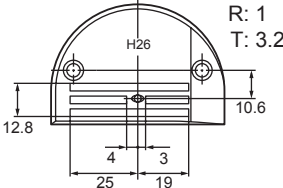
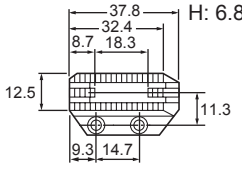
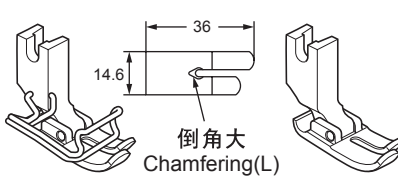
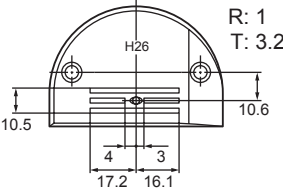
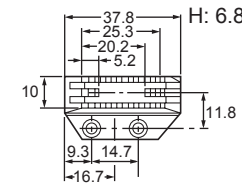
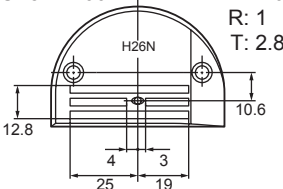
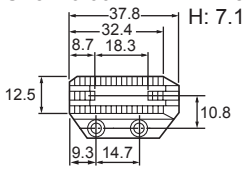
Ga6. 工模具一览表 (中厚布料用: 4 条齿) / Gauge parts list (Medium-weight materials : 4ROW)

4 条齿 / 4ROW

用途 Application	针板 Needle plate		送布牙 Feed dog	压脚组件 Presser foot assy
	记号 Mark			
用于中厚布料 Medium-weight materials	A14	155676-001 	S13684-001 	SA8102-001  153037-201  长槽 Slot
	AB14	156114-001 		SA8105-001  113280-121  倒角大 Chamfering(L)
				SA8108-001  147531-101  倒角小 Chamfering(S)
				SA8109-001  111856-101  长槽 Slot
				SA8106-001  140957-101  倒角小 Chamfering(S)
				SA8107-001  143711-101  倒角小 Chamfering(S)
				S01904-101  特氟隆压脚 Teflon

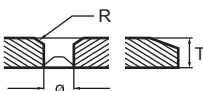
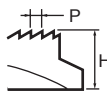
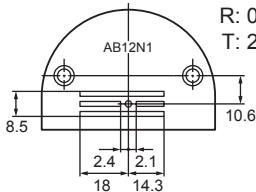
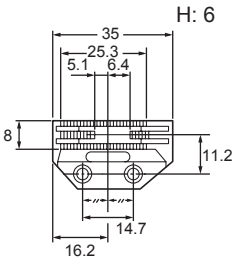
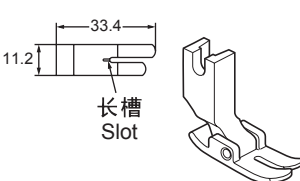
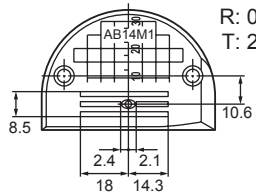
Ga7. 工模具一览表(厚布料用: 4 条齿) / Gauge parts list (Heavy-weight materials : 4ROW)

4 条齿 / 4ROW

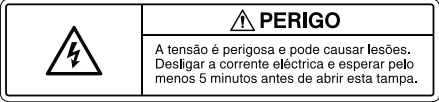
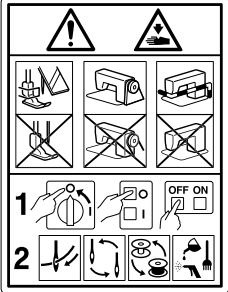
用途 Application	针板 Needle plate		送布牙 Feed dog	压脚组件 Presser foot assy
	记号 Mark			
用于厚布料 Heavy-weight Materials	H26	150792-101 $\phi: 2.6$ $R: 1$ $T: 3.2$ 	SB5225-001 $P: 1.8$ $H: 6.8$ 	SA8103-001 150789-101  倒角大 Chamfering(L)
	H26	S25821-001 $\phi: 2.6$ $R: 1$ $T: 3.2$ 	S25822-001 $P: 1.8$ $H: 6.8$ 	
	H26N	SB5244-001 $\phi: 2.6$ $R: 1$ $T: 2.8$ 	SB5226-001 $P: 1.8$ $H: 7.1$ 	

Ga8. 工模具一览表 (难缝布料・新素材用: 4 条齿) /
Gauge parts list (Difficult-to-sew materials & Shin-gosen : 4ROW)

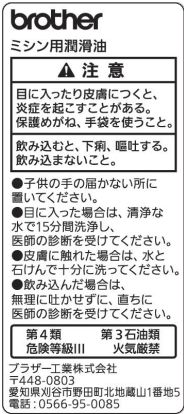
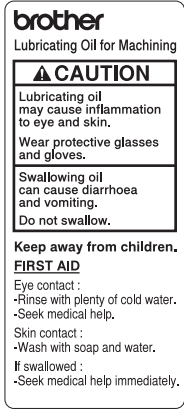
4 条齿 / 4ROW

用途 Application	针板 Needle plate		送布牙 Feed dog	压脚组件 Presser foot assy
	记号 Mark			
用于难缝布料 Difficult-to-sew materials	AB12N1	S38760-001 	S02748-001 	S35777-101 
用于新素材 Shin-gosen	AB14M1	S35776-101 		

Wa. 警告标签 / Warning labels

警告标签 / Warning labels	零部件名称 / Name of parts	尺寸 / Size(mm)	零部件序号 / Code
	感电标签 36 X 150 Label electrical shock 36 X 150	36 X 150	SB8096-101
	感电标签 Label electrical shock 24 X 96	24 X 96	SC6835-001
	操作注意标签 Label caution	56 X 43	SA9826-001
	警告标记 Injury mark	L=16	SA9957-001
	警告标记 Injury mark	L=25	SA9957-002
	接地标记 Label, grounding	φ 12	S37060-001
	高温警告标志 High temp label	L=16	SB0827-001

Wa. 警告标签 / Warning labels

警告标签 / Warning labels	零部件名称 / Name of parts	尺寸 / Size(mm)	零部件序号 / Code
 brother マシン用潤滑油 ▲ 注意 目に入ったり皮膚につくと、炎症を起こすことがある。 保護めがね、手袋を使うこと。 飲み込むと、下痢、嘔吐する。 飲み込まないこと。 ●子供の手の届かない所に置いてください。 ●目に入った場合は、清浄な水で15分間洗浄し、医師の診断を受けてください。 ●皮膚に触れた場合は、水と石けんで十分に洗ってください。 ●飲み込んだ場合は、無理に吐かせずに、直ちに医師の診断を受けてください。 第4類 第3石油類 危険等級III 火気厳禁 ブラザー工業株式会社 〒448-0803 愛知県刈谷市野田町北地蔵山1番地5 電話：0566-95-0085	油壶警示标贴 日文 Oil warning label JP	68 X 30	SB1271-101
 brother Lubricating Oil for Machining ▲ CAUTION Lubricating oil may cause inflammation to eye and skin. Wear protective glasses and gloves. Swallowing oil can cause diarrhoea and vomiting. Do not swallow. Keep away from children. FIRST AID Eye contact : -Rinse with plenty of cold water. -Seek medical help. Skin contact : -Wash with soap and water. If swallowed : -Seek medical help immediately.	油壶警示标贴 英文 Oil warning label EN	68 X 30	SB1270-001

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018062536	K - 61	26	060501016	P - 2	38		Sp2	52		Ga4	57
018102536	B - 55	6	062060816	A - 16	2	100266101	Sp3	53		Ga5	58
018303036	N1 - 21	32		A - 19	2	100266101	Sp3	53		Ga6	59
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	C2 - 33	10	062400816	G - 33	18	100402004	H - 16	20	145157101	Sp1	51
018400636	K - 59	26		K - 51	24	100645003	K - 17+	24		Ga3	56
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018401436	D - 35	12		L - 3	28	100666122	E - 3	14		H - 8	20
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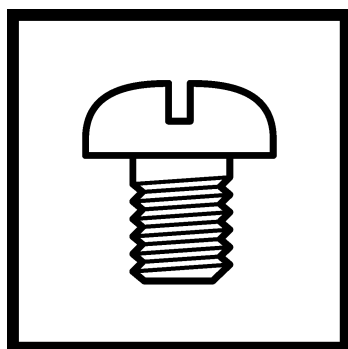
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零件手册
PARTS BOOK

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