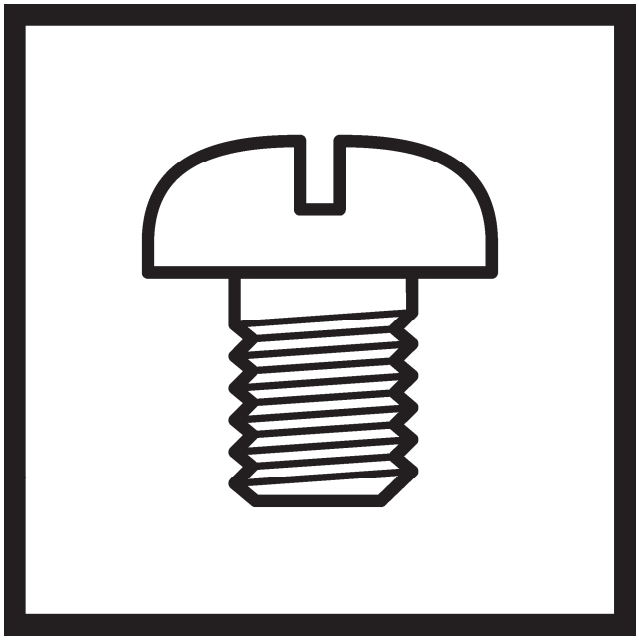
T-8752C

零件手册
PARTS BOOK

双针直接驱动式大旋梭自动切线角缝平缝机

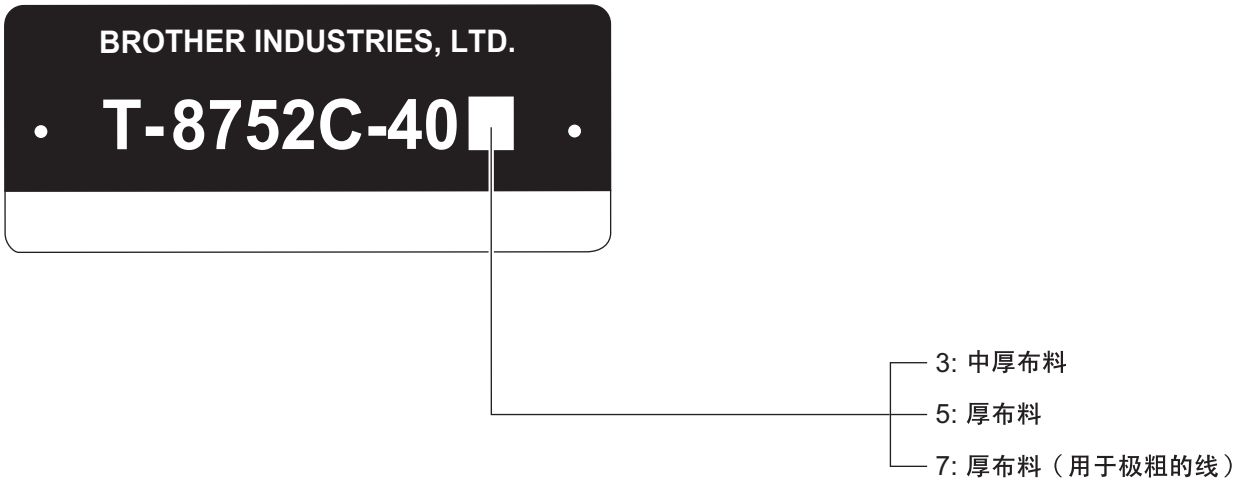
TWIN NEEDLE DIRECT DRIVE SPLIT NEEDLE BAR LOCK STITCHER
WITH LARGE HOOK AND THREAD TRIMMER



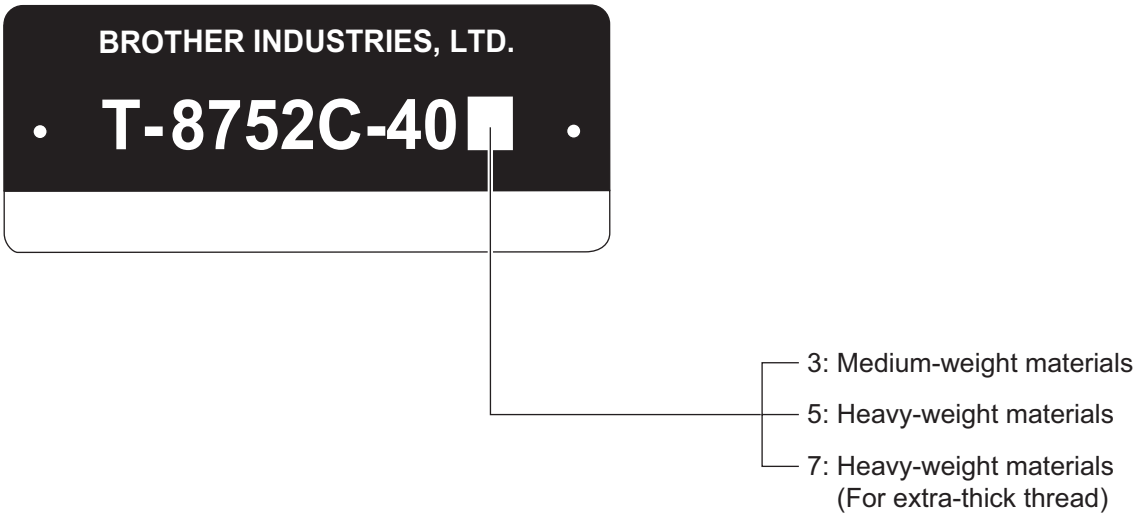
brother

最新的零部件情报请参考(Parts Navigation)。 http://partsbook.brother.co.jp/partsnavi/chn/
The latest parts information, refer to the Parts Navigation. http://partsbook.brother.co.jp/partsnavi/eng/

型号牌的读解法



Description of model plate



零件手册的使用说明

1. 本手册是根据截止至2011年10月的资料为基准而编制的。
2. 零部件设计若有变动，恕不另行通知。
3. 以组件为单位供应的零部件是用虚线框出。
4. 零件图册中数字(REF.NO)右上角带有“+”号的零件属不同规格或用途的零件，详细请见零件清单。

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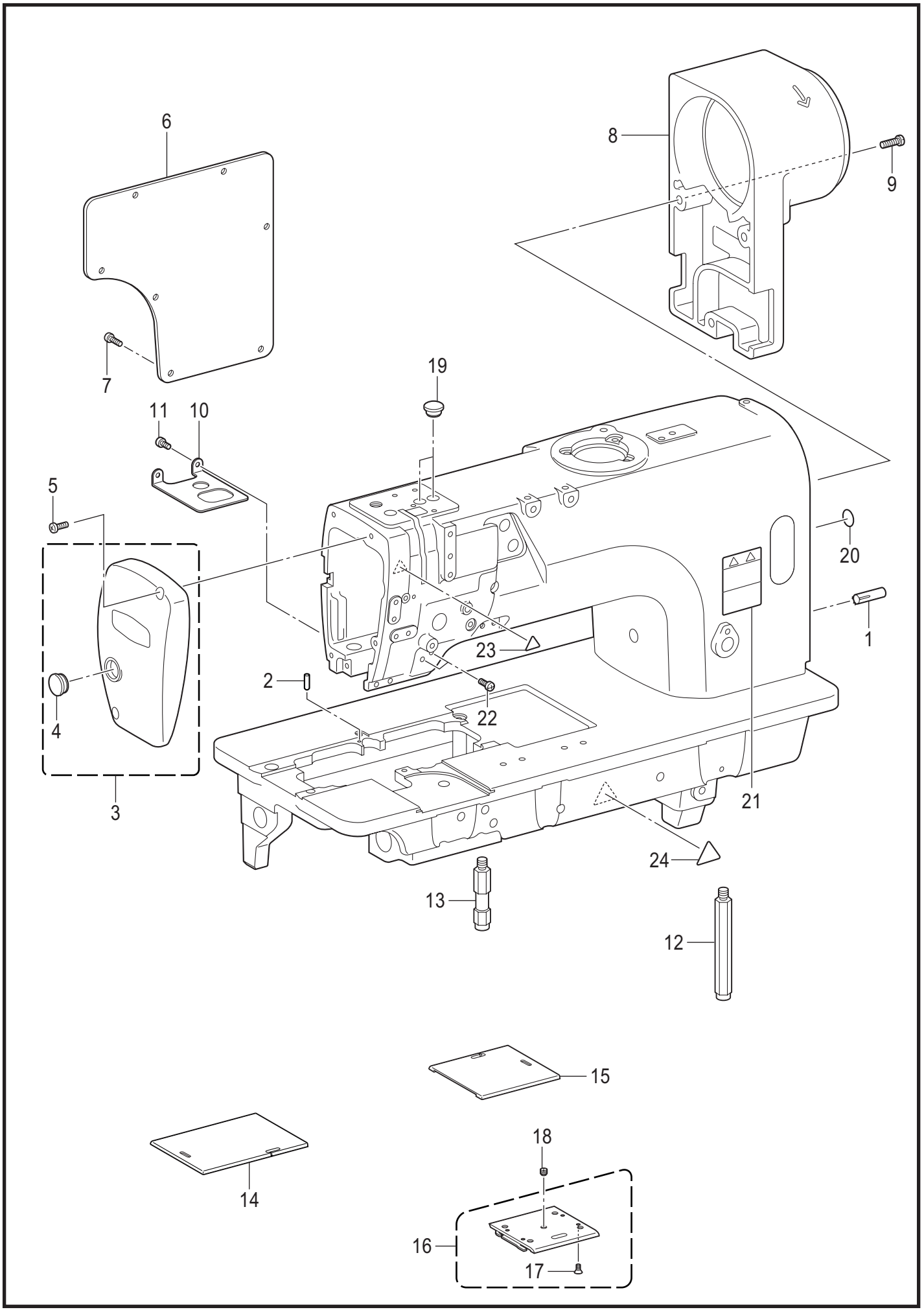
Notes for using this parts book

1. This book was prepared based on information available in October 2011.
2. Parts are subject to changes in design without prior notice.
3. Parts supplied as complete assemblies are circled by a dotted line.
4. The part which has the symbol "+" on its number (REF.NO) in the figure differs depending on the specification or application. For details, refer to the parts list.

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A. 机体部分 / Machine body

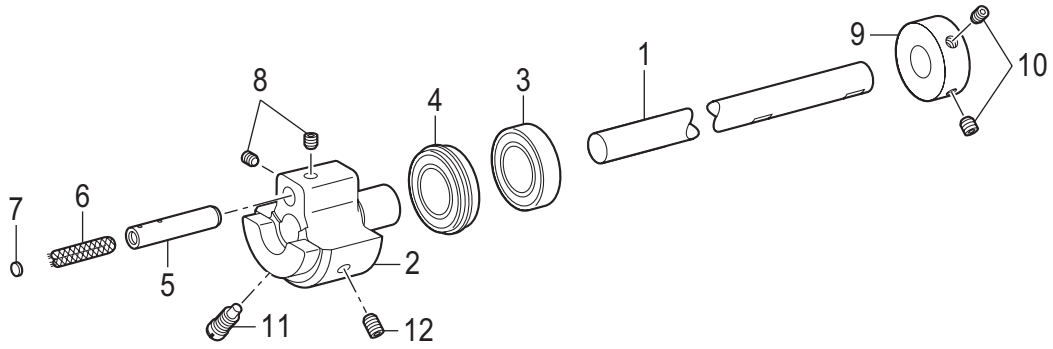


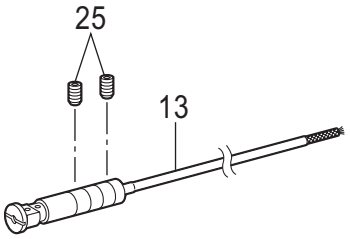
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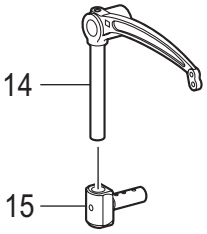
A. 机体部分 / Machine body

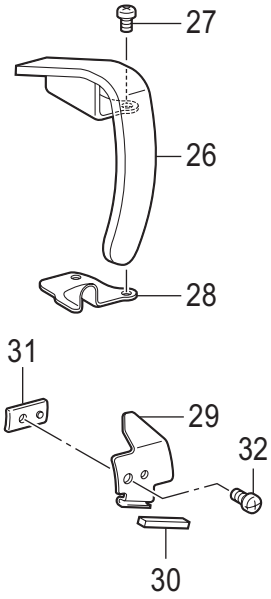
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	140063001	2	带槽销	DOWEL PIN	
2	SA3924001	1	定位销	POSITIONING PIN	
3	SB1311001	1	面板组件	FACE PLATE ASSY	
4	104449001	1	橡皮塞 15.5	RUBBER CAP, 15.5	
5	062501416	2	螺钉 M5X14	SCREW PAN M5X14	
6	SA2441101	1	侧板	REAR COVER	
7	062501216	7	螺钉 M5X12	SCREW PAN M5X12	
8	SA2442201	1	马达罩盖	MOTOR COVER	
9	062501416	3	螺钉 M5X14	SCREW PAN M5X14	
10	SA4370101	1	防尘板	DUST PROTECTOR	
11	062500616	2	螺钉 M5X6	SCREW PAN M5X6	
12	SA2444101	1	脚柱 L	BED LEG L	
13	SA2445101	1	脚柱 S	BED LED S	
14	SA2448101	1	推板LA	SLIDE PLATE LA	
15	SA2450101	1	推板R	SLIDE PLATE R	
16	S36663001	1	推板F组件	SLIDE PLATE F ASSY	
17	S34438001	4	螺钉 SM3.18-40X4	SCREW, FLAT SM3.18-40X4	
18	116010001	1	螺钉 SM5.16-40X4	SET SCREW, SM5.16-40X4	
19	SA2929001	2	橡皮塞 12.5	RUBBER CAP, 12.5	
20	S37060001	1	接地标记	LABEL, GROUNDING	
21	SA9826001	1	操作注意标签	LABEL CAUTION	
22	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
23	SA9957001	1	警告标记	INJURY MARK	
24	SA9957002	1	警告标记	INJURY MARK	

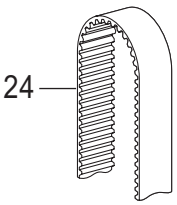
B. 上轴装置 / Upper shaft mechanism

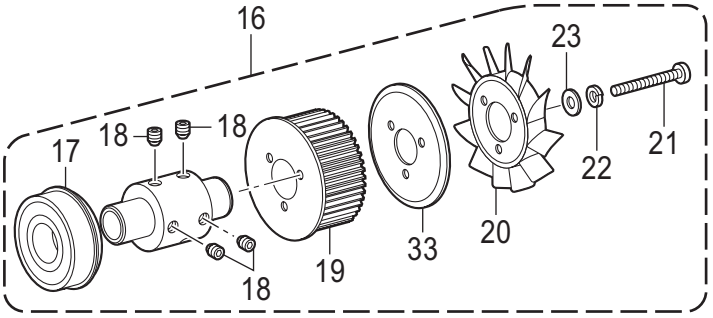










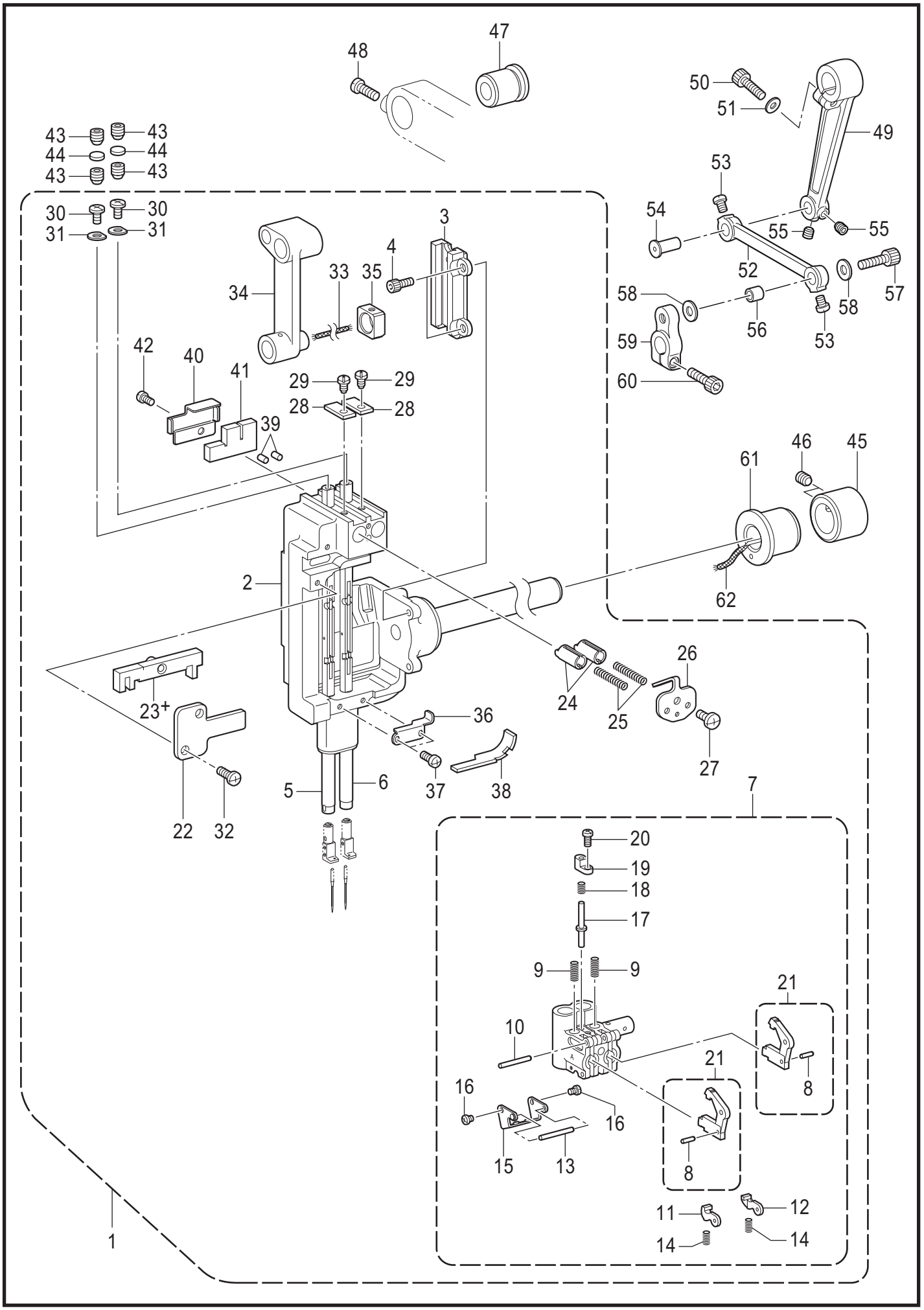


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B. 上轴装置 / Upper shaft mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA4551001	1	上轴 DD	UPPER SHAFT, DD	
2	SA4373001	1	挑线杆曲柄	THREAD TAKE-UP CRANK	
3	SB1485001	1	轴承 6004ZZ	BALL BEARING, 6004ZZ	
4	SB1484001	1	轴承 6004ZZNR	BALL BEARING, 6004ZZNR	
5	SA6166001	1	针杆曲柄轴	CRANKSHAFT	
6	117006001	1	油线 L=60	WICK, L=60	
7	113014000	1	油线盖	PUSHER	
8	S25260001	2	固定螺钉 M6X5	SET SCREW SOCKET (FT) M6X5	
9	SA1120001	1	绕线驱动轮	BOBBIN WINDER DRIVING WHEEL	
10	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
11	S25235001	1	螺钉 M8	SCREW M8	
12	S25236001	1	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
13	SA2861201	1	挑线杆支撑轴总组件	THREAD TAKE-UP S-SHAFT UNIT	
14	SA4368001	1	挑线杆组件 L5-L	THREAD TAKE-UP LEVER ASSY,L5-L	
15	S13160001	1	挑线杆接头滑块组件 2	T-TAKE-UP SLIDE BLOCK ASSY, 2	
16	SA2460101	1	接头复合件	PRESSER ADJUSTING UNIT	
17	SB1536001	1	轴承 6204ZZNR	BALL BEARING, 6204ZZNR	
18	S23651001	4	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
19	SA2461001	1	同步轮 U DD	TIMING PULLEY, U DD	
20	S38713100	1	叶轮	FAN	
21	062403512	3	螺钉 M4X35	SCREW PAN M4X35	
22	028040242	3	弹簧垫圈 2-4	WASHER SPRING 2-4	
23	025040232	3	平垫圈 M4	WASHER PLAIN M 4	
24	SA2463001	1	同步皮带	TIMING BELT	
25	012061036	2	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
26	SA2469101	1	挑线杆防护罩	THREAD TAKE-UP LEVER COVER	
27	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
28	SA4537001	1	防尘盖	DUST COVER	
29	SA4376101	1	遮掩板	SHELTER PLATE	
30	SA3065001	1	油毡	FELT	
31	SA3059101	1	遮掩板支座	HOLDER, SHELTER PLATE	
32	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
33	SA2462001	1	同步轮U法兰	PULLEY U FLANGE	

C. 针杆摆动装置 / Needle bar rocking mechanism

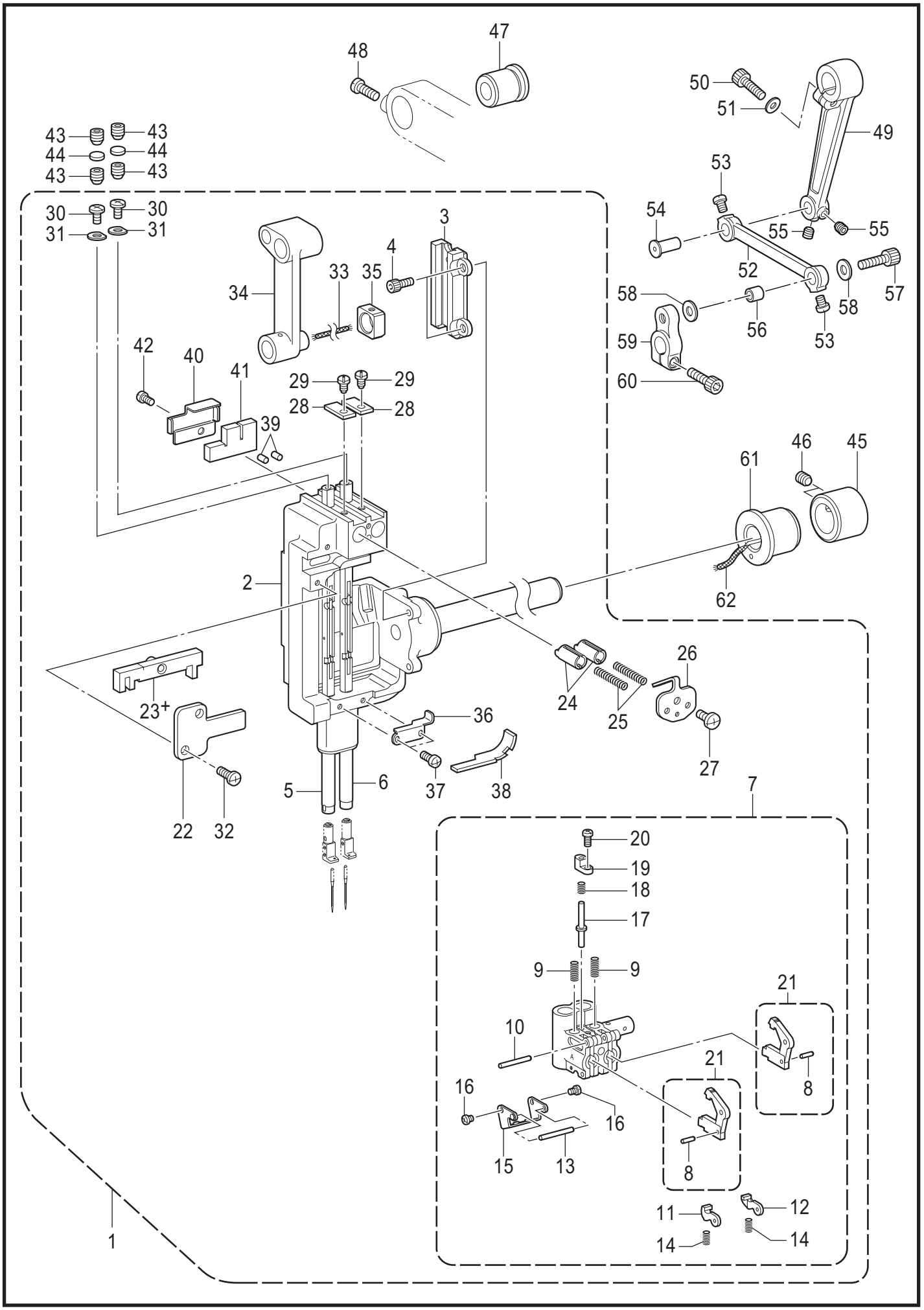


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C. 针杆摆动装置 / Needle bar rocking mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA8738101	1	针杆摆轴复合件	NEEDLE BAR ROCKER SHAFT UNIT	
2	SB1434001	1	针杆架组件	NEEDLE BAR BASE ASSY	
3	SB1425001	1	滑块槽	SLIDE BLOCK SLIDER	
4	018401036	2	螺栓 M4X10	BOLT SOCKET M4X10	
5	SA4382001	1	针杆组件 L	NEEDLE BAR ASSY L	
6	SA4385001	1	针杆组件 R	NEEDLE BAR ASSY R	
7	SA8749001	1	针杆抱箍组件 (记号Z)	NEEDLE BAR CLAMP ASSY <Mark Z>	
8	149604001	2	销 1.5X5.8	PIN, 1.5X5.8	
9	149605001	2	离合器摆杆弹簧	SPRING, CLUTCH LEVER	
10	149827001	1	销 2X15.8	PIN, 2X15.8	
11	S34561101	1	止动块 L	CLUTCH STOPPER L	
12	S34562101	1	止动块 R	CLUTCH STOPPER R	
13	149608001	1	销 2X17.8	PIN, 2X17.8	
14	112609001	2	推板止动簧	SPRING	
15	SA4391101	1	弹簧支架	SPRING HOLDER	
16	062260316	2	螺钉 M2.6X3	SCREW PAN M2.6X3	
17	149610001	1	销	PIN	
18	149611101	1	离合销弹簧	SPRING, RELEASE PIN	
19	SA4392001	1	离合销盖	PIN COVER	
20	002260516	1	螺钉 M2.6X5	SCREW PAN M2.6X5	
21	SA4389101	2	离合器摆杆组件	CLUTCH LEVER ASSY	
22	SA4395001	1	滑块导向板	SLIDE BLOCK GUIDE PLATE	
			必须确认记号后再订货	Need check the "Mark" the following parts before ordering.	
23+	S07575000	1	滑块组件 (记号25)	SLIDE BLOCK ASSY, 25 <Mark 25>	
23+	S07575001	1	滑块组件 (记号30)	SLIDE BLOCK ASSY, 30 <Mark 30>	
23+	S07575002	1	滑块组件 (记号35)	SLIDE BLOCK ASSY, 35 <Mark 35>	
23+	S07575003	1	滑块组件 (记号40)	SLIDE BLOCK ASSY, 40 <Mark 40>	
23+	S07575004	1	滑块组件 (记号45)	SLIDE BLOCK ASSY, 45 <Mark 45>	
23+	S07575005	1	滑块组件 (记号50)	SLIDE BLOCK ASSY, 50 <Mark 50>	
23+	S07575006	1	滑块组件 (记号55)	SLIDE BLOCK ASSY, 55 <Mark 55>	
23+	S07575007	1	滑块组件 (记号60)	SLIDE BLOCK ASSY, 60 <Mark 60>	
23+	S07575008	1	滑块组件 (记号65)	SLIDE BLOCK ASSY, 65 <Mark 65>	
23+	S07575009	1	滑块组件 (记号70)	SLIDE BLOCK ASSY, 70 <Mark 70>	
23+	S07575010	1	滑块组件 (记号75)	SLIDE BLOCK ASSY, 75 <Mark 75>	
23+	S07575011	1	滑块组件 (记号80)	SLIDE BLOCK ASSY, 80 <Mark 80>	
24	SA4583001	2	针杆定位	STOPPER, N-BAR	
25	149622001	2	针杆止动器弹簧	SPRING, N-BAR STOPPER	
26	SA4396001	1	弹簧盖	SPRING COVER	
27	060350616	1	螺钉 M3.5X6	SCREW BIND M3.5X6	
28	SA4397001	2	针杆定位	ROTATE STOPPER, N-BAR	
29	SA4398001	2	螺钉 SM3.5	SCREW, SM3.5	
30	060350616	2	螺钉 M3.5X6	SCREW BIND M3.5X6	
31	SA4399001	2	垫圈	WASHER, PLANE	
32	062350816	2	螺钉 M3.5X8	SCREW PAN M3.5X8	
33	112728001	1	油线 L=50	WICK, L=50	
34	SA4393101	1	针杆曲柄连杆	CRANK ROD, N-BAR	
35	SA4394001	1	滑块	SLIDE BLOCK	
36	SA4401001	1	油毡下支架 D	FELT SUPPORT, D	
37	062350516	2	螺钉 M3.5X5	SCREW PAN M3.5X5	
38	SA4400001	1	油毡	FELT	
39	107155001	2	油毡	FELT	
40	SA5155001	1	油毡夹	FELT SUPPORT	
41	SA5237101	1	油毡	FELT	
42	062350516	1	螺钉 M3.5X5	SCREW PAN M3.5X5	
43	014080831	4	固定螺钉 M8X8	SET SCREW SOCKET (CP) M8X8	
44	154567000	2	衬垫 5.3	SPACER, 5.3	
45	SA2485001	1	紧圈	SET SCREW COLLAR	
46	S25260001	2	固定螺钉 M6X5	SET SCREW SOCKET (FT) M6X5	
47	SA2486101	1	摆动轴轴套 R	BUSH, R	
48	062061616	1	螺钉 M6X16	SCREW PAN M6X16	
49	SA2489001	1	针杆摆动连杆	NEEDLE BAR ROCKER LEVER	

C. 针杆摆动装置 / Needle bar rocking mechanism

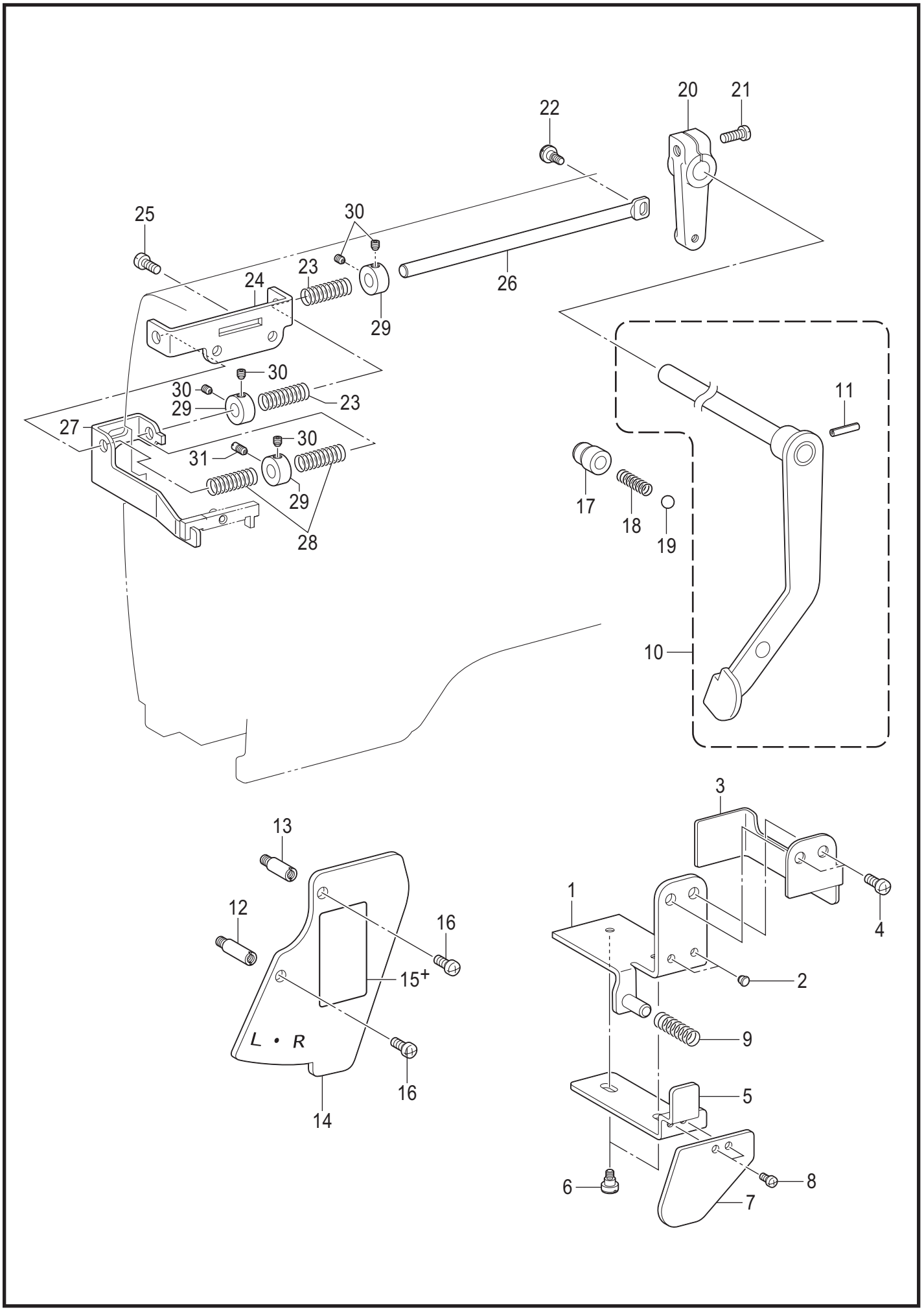


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C. 针杆摆动装置 / Needle bar rocking mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
50	018062032	1	螺栓 M6X20	BOLT SOCKET M6X20	
51	118735002	1	垫圈	WASHER	
52	SA2490101	1	针杆摆动杆	ROCKER LINK N-BAR	
53	S23460001	2	螺钉 M6X5	SCREW PAN M6X5	
54	SB1437001	1	摆动连杆销	LINK SHAFT, N-BAR ROCKER	
55	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
56	SB1438001	1	摆动连杆轴套	ZIGZAG LINK BUSH	
57	018062532	1	内六角螺栓 M6X25	BOLT SOCKET M6X25	
58	SA2493001	2	垫圈	WASHER, PLAIN	
59	SA2494001	1	针杆摆动臂	NEEDLE BAR ROCK ARM	
60	018062032	1	螺栓 M6X20	BOLT SOCKET M6X20	
61	SA5332001	1	轴套 L	BUSH L	
62	S48204000	1	油线 4X4 L=150	WICK, 4X4 L=150	

D. 针杆切换操作装置 / Needle bar flip-up mechanism

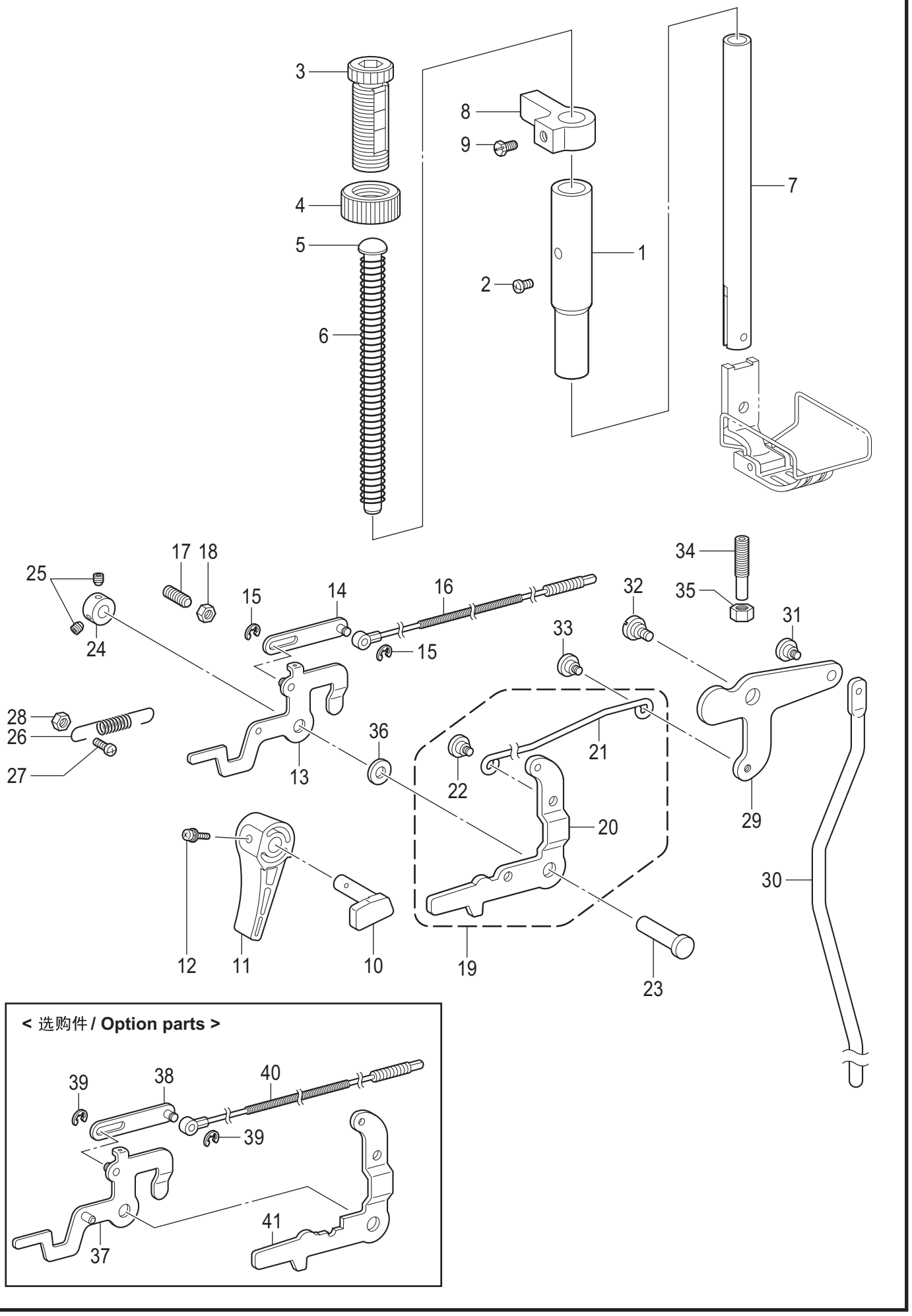


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D. 针杆切换操作装置 / Needle bar flip-up mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA4402001	1	指示板组件	INDICATION PLATE ASSY	
2	104833001	2	橡皮塞 4.3	RUBBER CAP, 4.3	
3	SA5336001	1	指示板盖	HOLDER PLATE COVER	
4	062501016	2	螺钉 M5X10	SCREW PAN M5X10	
5	SA4404001	1	压杆	PUSH LEVER	
6	SA4441001	2	轴位螺钉 M4	SHOULDER SCREW, M4	
7	SA4405001	1	压杆板	PLATE, PUSH LEVER	
8	062350516	2	螺钉 M3.5X5	SCREW PAN M3.5X5	
9	SA5333001	1	弹簧	SPRING	
10	SA4406001	1	定位杆轴组件	STOP LEVER SHAFT ASSY	
11	047301842	1	弹簧销 AW3X18	PIN SPRING ROLL AW3	
12	SA4408001	1	螺栓 L	STUD, L	
13	SA4409001	1	螺栓 S	STUD, S	
14	SA4411101	1	切换指示板	FLIP-UP HOLDER PLATE	
			<用于中国以外>	**<Except for China>**	
15+	S18964001	1	切换指示标签	LABEL	
			<用于中国>	**<For China only>**	
15+	SA4419001	1	切换指示标签	LABEL	
16	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
17	SA4412001	1	轴承导向套	BALL GUIDE BUSH	
18	150820001	1	弹簧	SPRING	
19	071063550	1	钢球 1/4	BEARING BALL, 1/4	
20	SA4413001	1	轴臂	ARM LEVER SHAFT	
21	062501416	1	螺钉 M5X14	SCREW PAN M5X14	
22	SA5588001	1	轴位螺钉 M4	SHOULDER SCREW M4	
23	SA4414001	2	弹簧	SPRING	
24	SA4415001	1	滑轴架	SLIDE SHAFT BRACKET	
25	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
26	S07588101	1	滑动轴	SLIDE SHAFT	
27	SA4416001	1	支架板	SUPPORT PLATE, SLIDE SHAFT	
28	149863001	2	弹簧	SPRING, PLATE	
29	SA4417001	3	紧圈	SET SCREW COLLAR	
30	014400432	5	螺钉 M4X4	SET SCREW SOCKET (CP) M4X4	
31	SA4418001	1	导向螺钉	GUIDE SCREW	

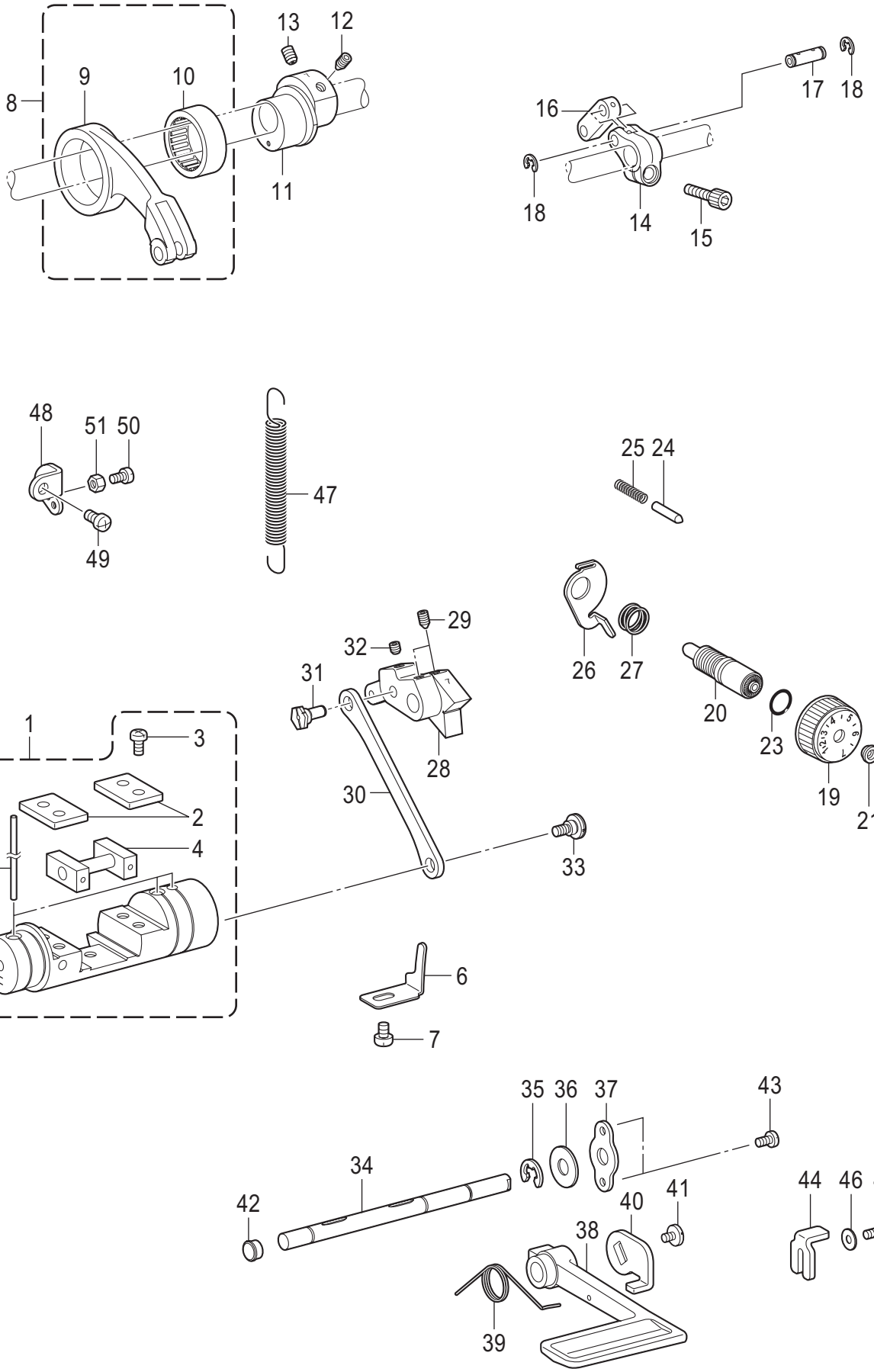
E. 压脚装置 / Presser foot mechanism



T-8752C-201

E. 压脚装置 / Presser foot mechanism

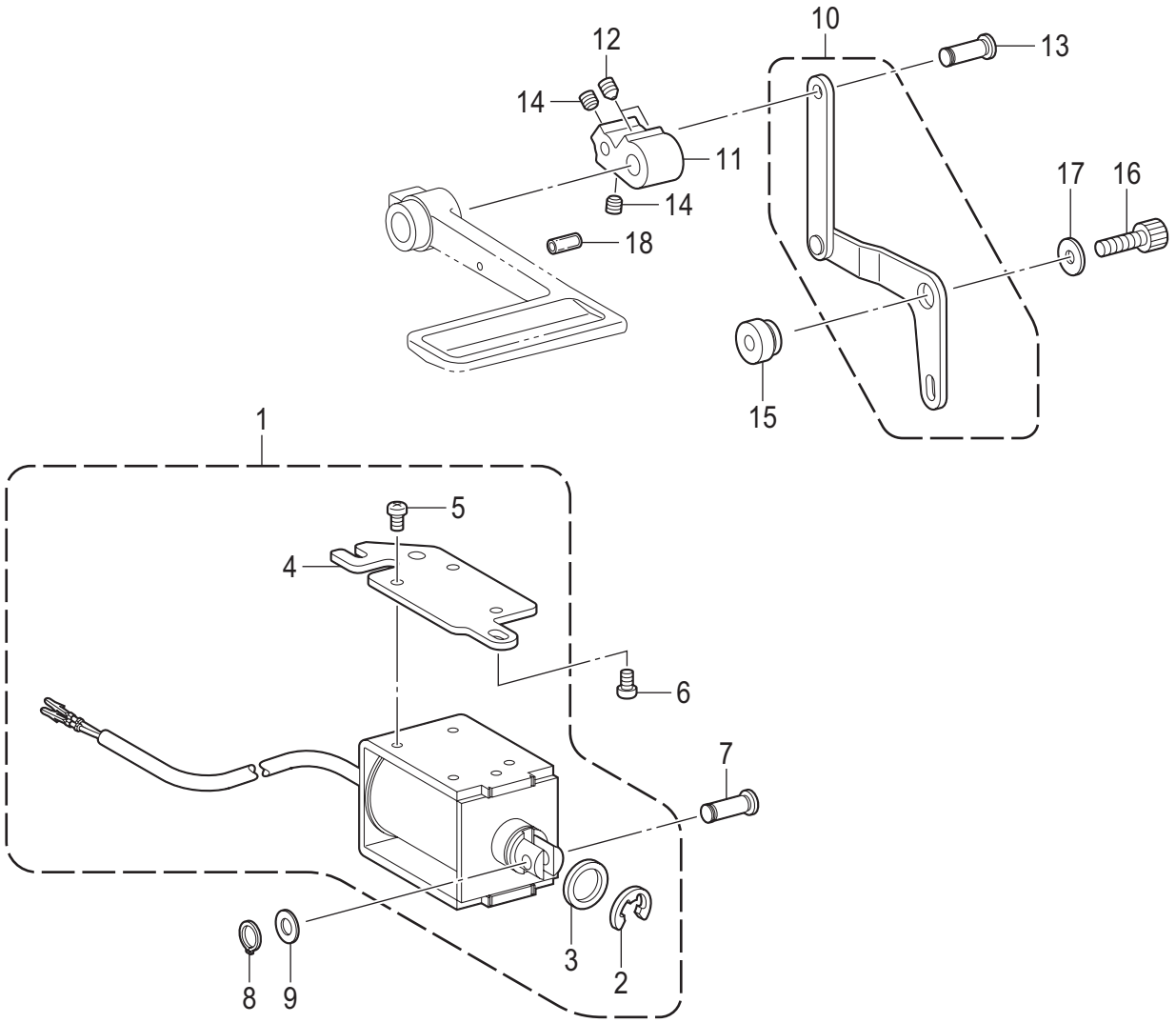
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA2495001	1	压杆轴套	PRESSER BAR BUSH	
2	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
3	SA1174002	1	调节螺拴 M14	PESSER ADJUSTING SCREW, M14	
4	SA1175002	1	调节螺母 M14	ADJUST SCREW NUT	
5	SA7607101	1	弹簧导杆	SPRING GUIDE	
6	S07346101	1	压紧弹簧	PRESSER BAR SPRING, -5	
7	SB1439001	1	压紧杆	PRESSER BAR	
8	SA2498001	1	压杆抱箍	GUIDE BRACKET, P-BAR	
9	S25289001	1	螺栓 M6X10	BOLT (CP) M6X10	
10	SA2499001	1	压杆提升曲柄	PRESSER BAR LIFTING CRANK	
11	S31006002	1	抬压脚扳手	LIFTING LEVER	
12	S39051001	1	螺钉(带垫圈)M3.5X12	SCREW PAN (S/P W) M3.5X12	
13	S07351001	1	松线板组件	TENSION RELEASE PLATE ASSY	
14	S07529001	1	松线连杆组件	T-RELEASE CONNECTING ROD ASSY	
15	048030342	2	挡圈 E3	RETAINING RING E3	
16	SA2677101	1	松线电线	TENSION RELEASE WIRE	
17	012061832	1	螺钉 M6X18	SET SCREW, SOCKET (FT) M6X18	
18	021060306	1	六角螺母 M6	NUT 3 M6	
19	SA2500001	1	膝控连杆组件	KNEE LIFTER C-ROD ASSY	
20	SA2501001	1	抬压脚连杆	PRESSER BAR LIFTING LEVER	
21	SA2502001	1	膝控连杆	KNEE LIFTER CONNECTING ROD	
22	SA1179001	1	轴位螺钉 M5	SHOULDER SCREW, M5	
23	S07349001	1	压紧杆提升杠杆销	P-BAR LIFTING LEVER SHAFT	
24	SA2504001	1	紧圈	SET SCREW COLLAR	
25	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
26	S07355051	2	弹簧	SPRING, EXTENSION	
27	062501216	1	螺钉 M5X12	SCREW PAN M5X12	
28	021500106	1	六角螺母 M5	NUT, 1 M5	
29	SA2506001	1	膝控提升杠杆	KNEE LIFTER LEVER	
30	SA2507001	1	膝控提升杆	KNEE LIFTER BAR	
31	SA1179001	1	轴位螺钉 M5	SHOULDER SCREW, M5	
32	SA2165001	1	轴位螺钉 M6	SHOULDER SCREW, M6	
33	SA1179001	1	轴位螺钉 M5	SHOULDER SCREW, M5	
34	SA4149101	1	调整螺钉 6	ADJUSTING SCREW 6	
35	021060306	1	六角螺母 M6	NUT 3 M6	
36	S07350001	1	垫圈	WASHER, PLAIN	
			<选购件>	**<Option parts>**	
37	S10780001	1	松线板组件	TENSION RELEASE PLATE ASSY	
38	S07529001	1	松线连杆组件	T-RELEASE CONNECTING ROD ASSY	
39	048030342	2	挡圈 E3	RETAINING RING E3	
40	SA2677101	1	松线电线	TENSION RELEASE WIRE	
41	SA2578001	1	抬压脚连杆	PRESSER BAR LIFTING LEVER	


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F. 送布装置 / Feed mechanism

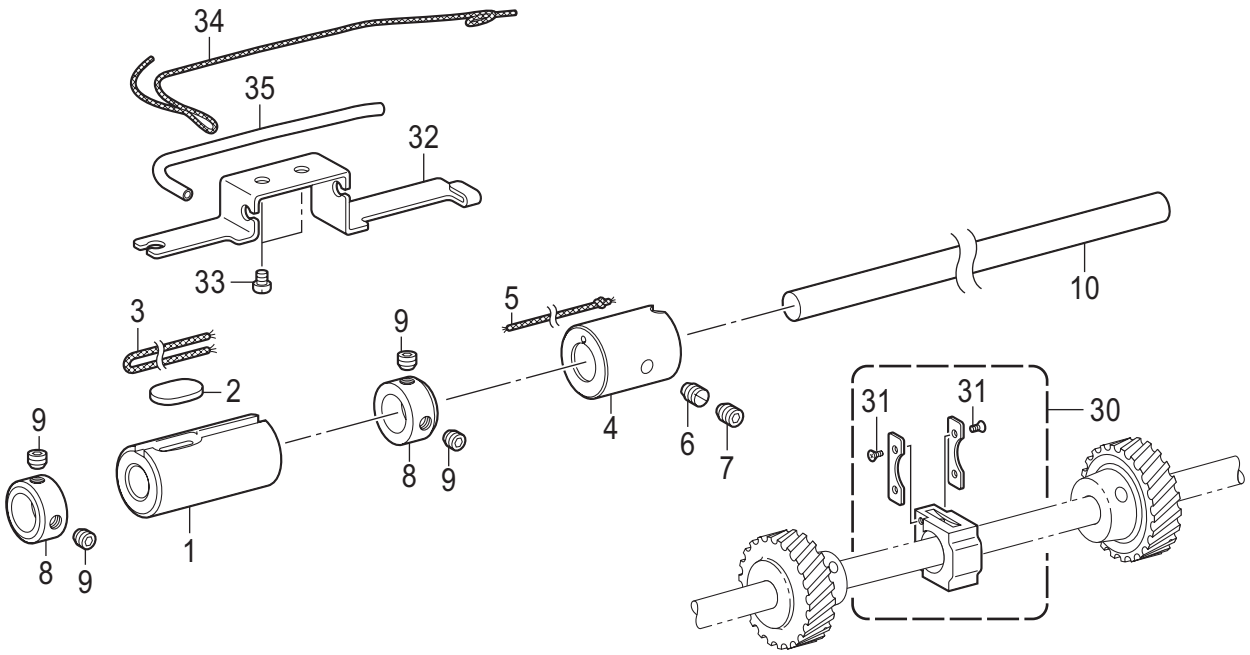
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA3062001	1	切换器11组件	FEED REGULATOR ASSY, 11	
2	SA2511001	2	滑块导向	GUIDE PLATE	
3	062501016	4	螺钉 M5X10	SCREW PAN M5X10	
4	SA2512001	1	滑块组件	SLIDE BLOCK ASSY	
5	SA2515001	3	油毡	FELT	
6	SA2516001	1	切换器定位	STOPEER	
7	062060816	1	螺钉 M6X8	SCREW PAN M6X8	
8	143611201	1	送布连杆组件	F-ROCKER CONNECTING ROD ASSY	
9	143612100	1	送布大连杆	FEED ROCKER CONNECTING ROD	
10	118954000	1	滚针轴承	NEEDLE BEARING	
11	SA2791001	1	水平偏心轮 7	LEVEL FEED ECCENTRIC WHEEL 7	
12	SA2585001	1	固定螺钉 M6X10	SET SCREW, SOCKET (FT) M6	
13	S25236001	1	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
14	SA2793001	1	水平送料臂 7	FEED ROCKER ARM 7	
15	018062032	1	螺栓 M6X20	BOLT SOCKET M6X20	
16	143613051	1	送布小连杆	LINK	
17	143616001	1	送布曲柄轴	SHAFT	
18	048060342	2	挡圈 E6	RETAINING RING E6	
19	S38428002	1	针距标盘	STITCH LENGTH DIAL, 7	
20	SA3056001	1	调节螺栓	FEED REGULATING STUD	
21	142746122	1	针距标盘套	FEED REGULATING SUPPORTER	
22	129458202	1	螺钉 SM4.76	SCREW SM4.76	
23	108549001	1	O形圈	O RING	
24	S50098101	1	定位销	POSITIONING PIN	
25	100328001	1	止动销弹簧	NOTCH SPRING	
26	SA2523001	1	标盘锁杆	DIAL LOCK LEVER	
27	S39830101	1	弹簧	SPRING	
28	SA2796001	1	送料调节器 7	FEED REGULATOR 7	
29	016061031	2	螺钉 M6X10	SET SCREW SOCKET (CN) M6X10	
30	SA2526001	1	切换器连杆	CONNECTING ROD	
31	SB1440001	1	偏心轴	ECCENTRIC SHAFT	
32	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
33	SB1413001	1	轴位螺钉 M6	SHOULDER SCREW M6	
34	SA2529101	1	倒缝手柄轴 TR	SHAFT, R-LEVER TR	
35	048080342	1	挡圈 E8	RETAINING RING E8	
36	025100132	1	平垫圈 S10	WASHER PLAIN S 10	
37	SA2530001	1	垫片	SPACER	
38	S07374209	1	倒缝扳手	REVERSE STITCHING LEVER	
39	SA2531001	1	弹簧	SPRING	
40	SA2541001	1	倒缝扳手板	REVERSE STITCHING LEVER PLATE	
41	SA6592001	1	螺钉 M5	SCREW M5	
42	104821001	1	橡皮塞 10.5	RUBBER CAP, 10.5	
43	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
44	SA2532001	1	定位器	STOPPER	
45	062501216	1	螺钉 M5X12	SCREW PAN M5X12	
46	025050236	1	平垫圈 M5	WASHER PLAIN M 5	
47	S07376101	1	调节器弹簧	FEED REGULATOR SPRING	
48	SA2533001	1	弹簧挂钩	SPRING HOOK	
49	062060816	1	螺钉 M6X8	SCREW PAN M6X8	
50	062501216	1	螺钉 M5X12	SCREW PAN M5X12	
51	021500106	1	六角螺母 M5	NUT 1 M5	

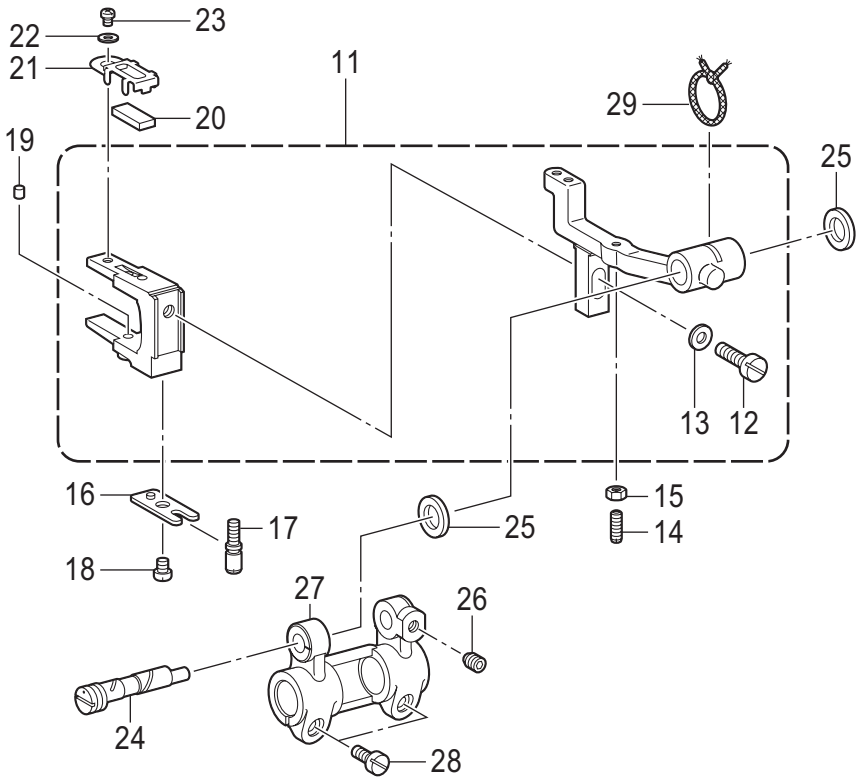


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G. 倒缝装置 / Quick reverse mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB1441001	1	倒缝电磁铁大组件	QUICK REVERSE SOLENOID UNIT	
2	154730001	1	挡圈 E15	RETAINING RING E15	
3	154731000	1	橡胶垫	RUBBER STOPPER	
4	SA2535101	1	电磁铁基座	SOLENOID BRACKET	
5	062500812	3	螺钉 M5X8	SCREW PAN M5X8	
6	062061016	2	螺钉 M6X10	SCREW PAN M6X10	
7	SA2992001	1	连接销	PIN	
8	048060142	1	轴用挡圈 C6	RETAINING RING EXTERNAL C6	
9	153138001	1	垫圈 6.5	WASHER, PLAIN 6.5	
10	SA2536001	1	电磁铁曲杆组件	SOLENOID LEVER ASSY	
11	SA2540001	1	反转曲柄	QUICK REVERSE LEVER	
12	016061031	2	螺钉 M6X10	SET SCREW SOCKET (CN) M6X10	
13	SA2992001	1	连接销	PIN	
14	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
15	SA2539001	1	电磁铁曲杆轴	SOLENOID LEVER SHAFT	
16	018062032	1	螺栓 M6X20	BOLT SOCKET M6X20	
17	149095001	1	垫圈 6	WASHER, PLAIN 6	
18	153132000	1	尼龙管 L=13.5	NYLON TUBE, L=13.5	

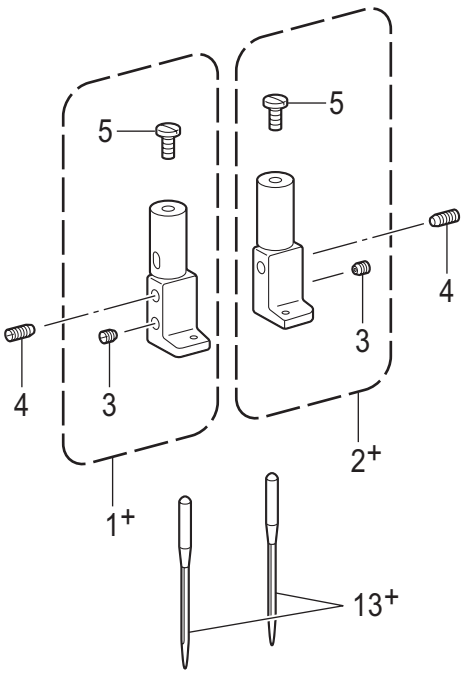

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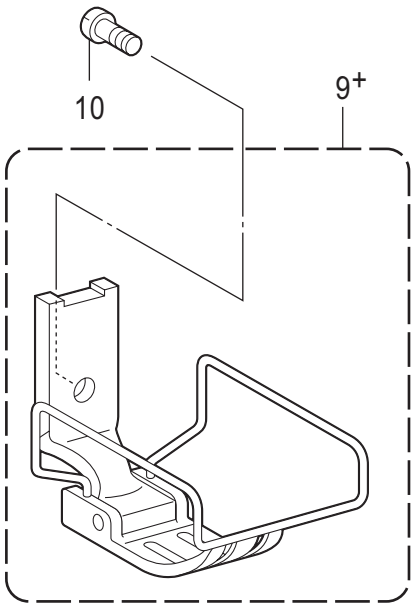

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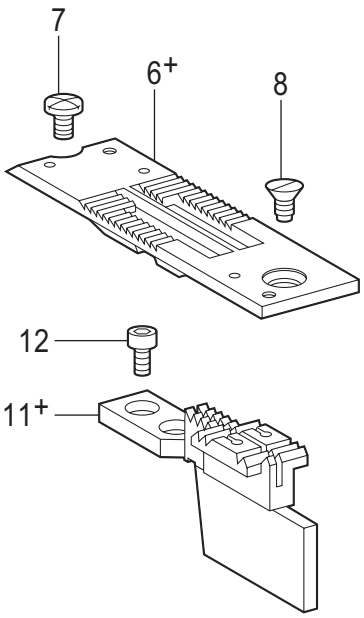
T-8752C-211

H. 送布轴装置 / Feed shaft mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA3855001	1	送布轴套 L	BUSH, L: F-ROCKER SHAFT	
2	SA3965001	1	油毡	FELT	
3	SA4028001	1	油线 4X4 L=220	WICK, 4X4 L=220	
4	SA2543001	1	送布轴套 R	FEED ROCKER SHAFT BUSH, R	
5	108802001	1	油线 4X4 L=250	WICK, 4X4 L=250	
6	SA2544001	1	螺钉 M6	SET SCREW M6	
7	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
8	SA2546001	2	紧圈	SET SCREW COLLAR	
9	S23651001	4	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
10	SA3840001	1	送布轴	FEED ROCKER SHAFT	
11	SA6150101	1	牙架叉组件 TR	FEED BAR TR FORK ASSY	
12	SA2927001	1	螺钉 M6X14	SCREW, M6X14	
13	025060132	1	平垫圈 S6	WASHER PLAIN S 6	
14	SA2566001	1	螺钉 M3.5	SET SCREW, M3.5	
15	021350106	1	螺母 M3.5	NUT 1 M3.5	
16	SA2553001	1	开叉板	FORKED PLATE	
17	SA2554001	1	调整螺栓	ADJUSTING SCREW	
18	062400616	1	螺钉 M4X6	SCREW PAN M4X6	
19	SA3990001	1	油毡	FELT	
20	SA3887001	1	油毡	FELT	
21	SA3888001	1	油毡压架	FELT HOLDER	
22	025030132	1	平垫圈 S3	WASHER PLAIN S 3	
23	062300416	1	螺钉 M3X4	SCREW PAN M3X4	
24	SB1445001	1	牙架轴	FEED BAR SHAFT	
25	SA2551001	2	轴向垫圈	THRUST RING	
26	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
27	SA2555001	1	水平送布台臂	FEED ROCKER BASE ARM	
28	SA2928001	2	螺钉 M5X12	SCREW, M5X12	
29	SA4538001	1	油线 3X3 L=200	WICK, 3X3 L=200	
30	SA2806101	1	滑块组件	FEED BAR SLIDE BLOCK ASSY	
31	SA6308001	4	螺钉 M2X4	SCREW FLAT #0 M2X4	
32	SA4009001	1	油线支架	WICK SUPPORT	
33	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
34	SA2724001	1	油线 L=400	WICK, L=400	
35	SA4011001	1	维尼龙油管 L=100	OIL TUBE, L=100	





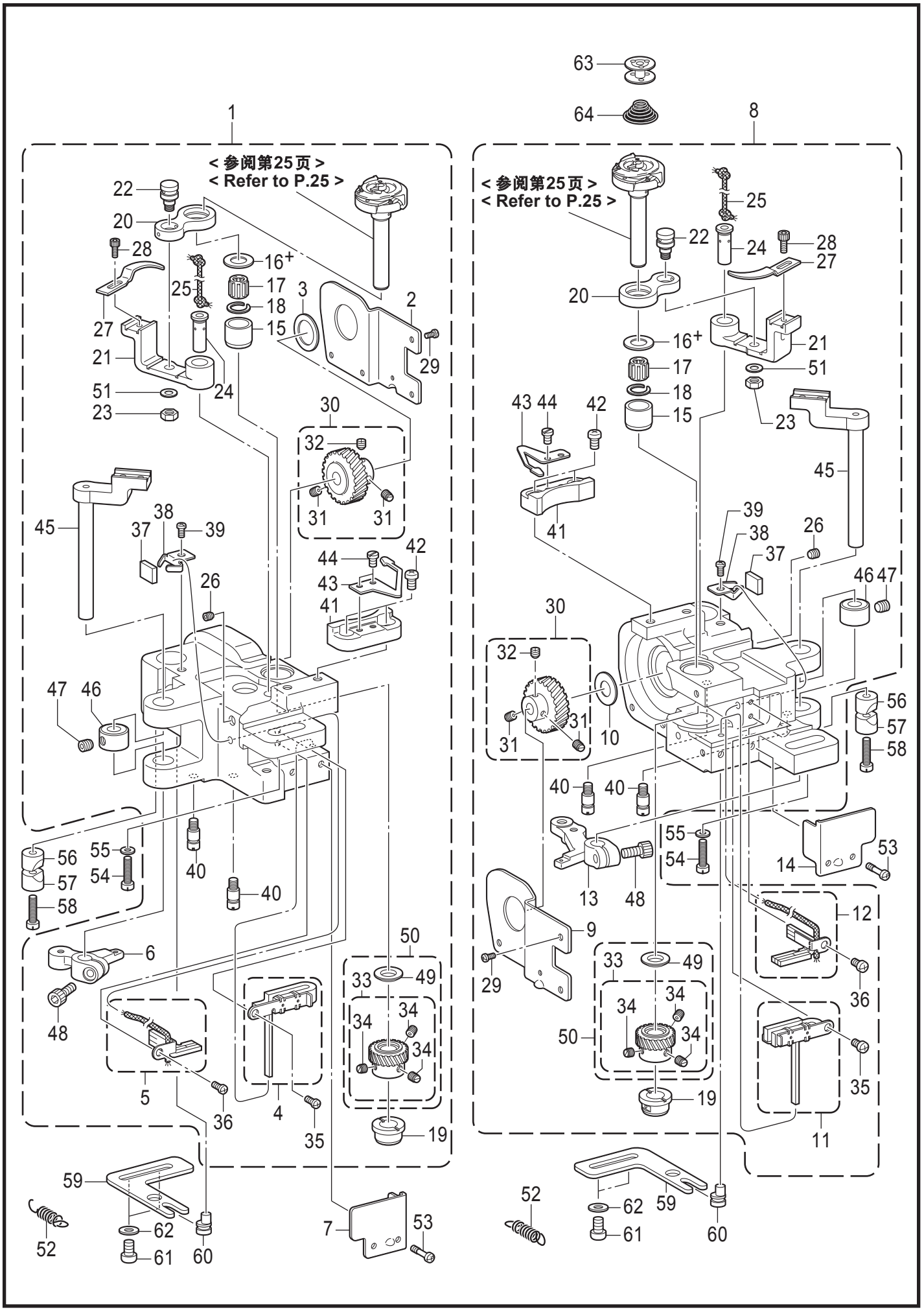


T-8752C-231

J. 定规部件 / Gauge parts

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	* P.61-62	1	针夹左组件	NEEDLE CLAMP ASSY, L	
2+	* P.61-62	1	针夹右组件	NEEDLE CLAMP ASSY, R	
3	013660412	2	固定螺钉 SM3.18-40X4	SET SCREW (CP) SM3.18-40X4	
4	S13085001	2	螺钉 SM3.18	SET SCREW, SM3.18	
5	149831101	2	螺钉 SM3.18	SET SCREW, SM3.18	
6+	* P.61-62	1	针板	NEEDLE PLATE	
7	S11244001	1	螺钉 SM4.37	SCREW, SM4.37	
8	100032004	1	平头螺钉 SM4.37-40X8	SCREW, FLAT SM4.37-40X8	
9+	* P.61-62	1	压脚组件	PRESSER FOOT ASSY	
10	113050001	1	螺钉 SM3.57	SCREW, SM3.57	
11+	* P.61-62	1	送布牙	FEED DOG	
12	S07494001	2	螺钉 SM3.18X7	SCREW, W/SOCKET SM3.18X7	
			<用于-403>	**<For -403>**	
13+			机针DPX5…(#14)	NEEDLE DPX5…(#14)	
			<用于-405, -407>	**<For -405, -407>**	
13+			机针DPX5…(#22)	NEEDLE DPX5…(#22)	

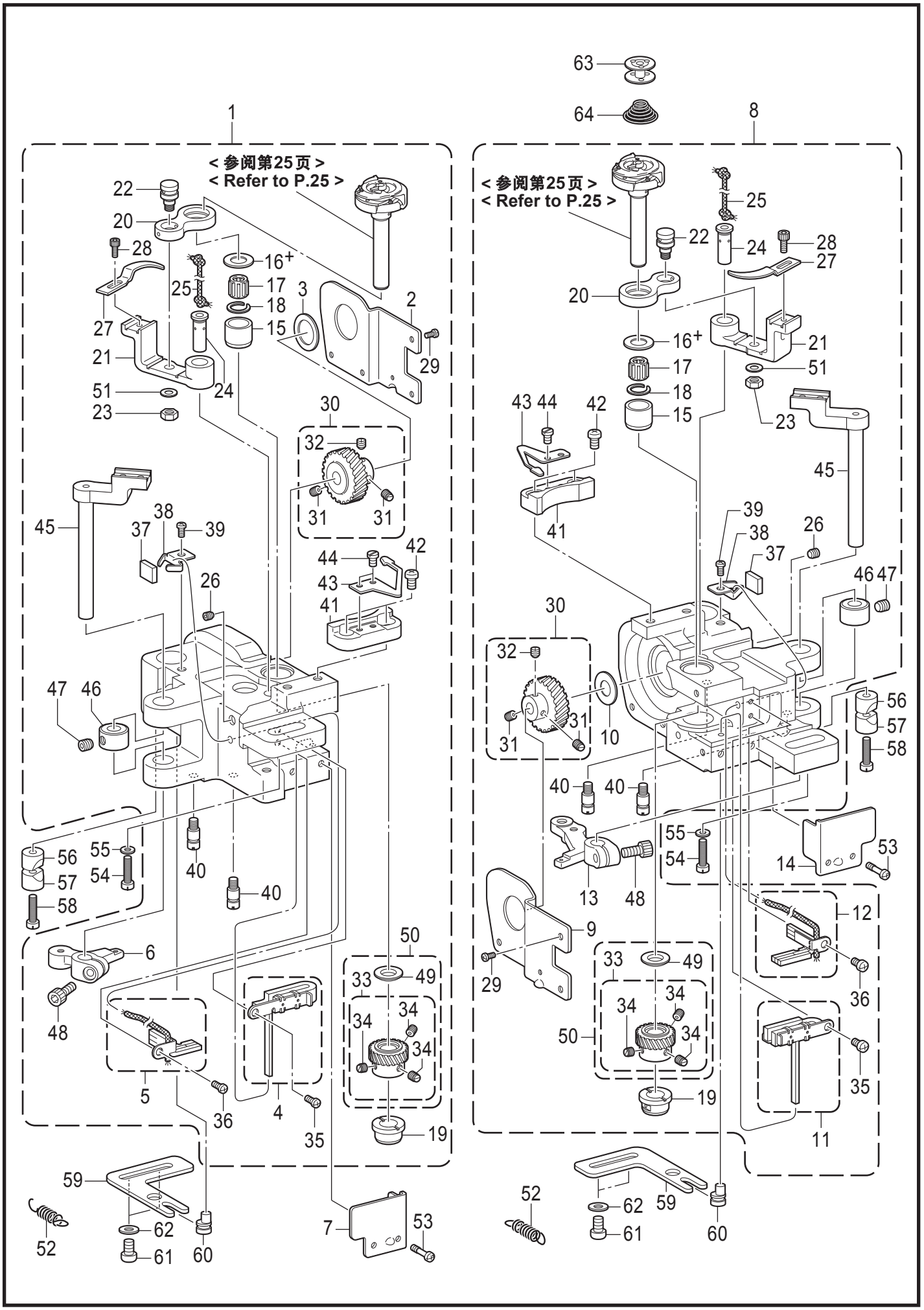
K1. 旋梭装置 / Rotary hook mechanism



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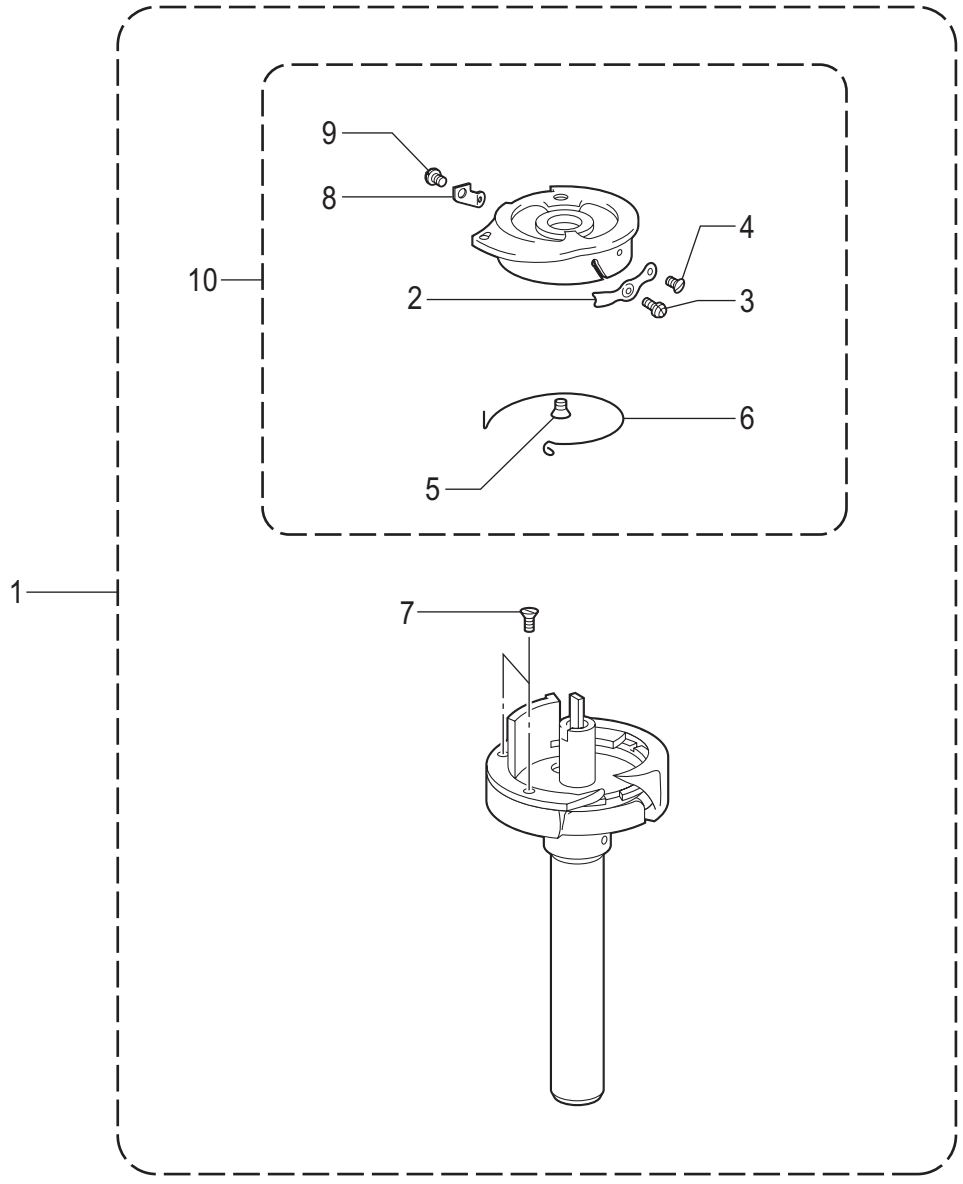
K1. 旋梭装置 / Rotary hook mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA4439401	1	旋梭基座组件 875TR(L)	ROTARY HOOK BASE 875TR (L)	
2	SA2562201	1	旋梭基座盖 L	ROTARY HOOK BASE COVER L	
3	SA3054001	1	垫圈 L	THRUST WASHER, L	
4	SA6424101	1	油毡组件 UL	FELT UL ASSY	
5	SA4044001	1	油毡组件 DL	FELT DL ASSY	
6	SA2671001	1	切线杠杆 L	THREAD TRIMMER LEVER, L	
7	SA6462001	1	旋梭基座盖 FL	ROTARY HOOK BASE COVER FL	
8	SA4440501	1	旋梭基座组件 875TR(R)	ROTARY HOOK BASE 875TR (R)	
9	SA2563301	1	旋梭基座盖 R	ROTARY HOOK BASE COVER R	
10	SA2579001	1	垫圈	SPECER	
11	SA6425101	1	油毡组件 UR	FELT UR ASSY	
12	SA4045001	1	油毡组件 DR	FELT DR ASSY	
13	SA2670101	1	切线杠杆 R	THREAD TRIMMER LEVER R	
14	SA6463001	1	旋梭基座盖 FR	ROTARY HOOK BASE COVER FR	
15	S09259001	2	旋梭轴套 U	ROTARY HOOK BUSH, U	
16+	S09260001	2	轴向垫圈 A <t=1.2>	THRUST RING, A: 1.2MM < t=1.2 >	
16+	SA4038001	2	轴向垫圈 <t=1.0>	THRUST RING < t=1.0 >	
16+	S09261001	2	轴向垫圈 B <t=1.4>	THRUST RING, B: 1.4MM < t=1.4 >	
16+	SA4444001	2	轴向垫圈 <t=0.8 >	THRUST RING 0.8MM < t=0.8 >	
17	S07420000	2	滚针轴承	NEEDLE BEARING	
18	S07419001	2	止动圈	RETAINING RING	
19	SA6474001	2	旋梭轴套 D	ROTARY HOOK SHAFT BUSH	
20	SB1447001	2	分线钩连杆	OPENER LINK	
21	SA3861101	2	分线钩杆	OPENER LEVER	
22	SA2560001	2	分线钩连杆轴	SHAFT, O-LINK	
23	021500316	2	六角螺母 M5	NUT 3 M5	
24	SA3889101	2	分线钩杆短轴	O-LEVER SHAFT	
25	SA4026001	2	油线 4X4 L=100	WICK, 4X4 L=100	
26	012501031	2	螺钉 M5X10	SET SCREW SOCKET (FT) M5X10	
27	S38212001	2	分线钩	OPENER	
28	154965001	2	螺钉 SM3.57X8	BOLT, SOCKET SM3.57X8	
29	062300612	8	螺钉 M3X6	SCREW PAN M3X6	
30	SA2572001	2	螺旋齿轮(带螺钉)	SPIRAL GEAR SCREW ASSY	
31	SA2574001	4	螺钉 M6	SET SCREW, (FT) M6	
32	SA2575001	2	螺钉 M6	SET SCREW, (FT) M6	
33	SA6301001	2	齿轮带螺钉	PINION GEAR SCREW ASSY	
34	SA2574001	6	螺钉 M6	SET SCREW, (FT) M6	
35	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
36	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
37	SA4012001	2	油毡	FELT	
38	SA3894001	2	油毡架	FELT SUPPORT	
39	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
40	SA2717001	4	定位螺钉	STOPPER SCREW	
41	SA2676001	2	动刀座	MOVABLE KNIFE BRACKET	
42	062400812	4	螺钉 M4X8	SCREW PAN M4X8	
43	S07525100	2	板弹簧	SPRING, PLATE	
44	141544001	4	螺钉 SM3.18-40X3	SCREW, SM3.18-40X3	
45	SA3912001	2	动刀杆	MOVABLE KNIFE LEVER	
46	SA2675001	2	紧圈	SET SCREW COLLAR	
47	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
48	018501232	2	螺栓 M5X12	BOLT SOCKET M5X12	
49	SA6294101	2	轴向圈	THRUST RING	
50	SA6307101	2	人字齿轮复合件	PINION GEAR SET	
51	SB2330001	2	平垫圈 S4.76	WASHER PLAIN S SM4.76	
52	SA2826001	2	弹簧	SPRING, EXTENSION	
53	SA6417001	4	螺钉 M4X12	SCREW M4X12	
54	SA2556001	2	螺钉 M6X25	SCREW, M6X25	
55	115947101	2	垫圈 6.35	WASHER PLAIN 6.35	
56	SA2722001	2	套管 A	PINCH SLEEVE A	
57	SA2565001	2	套管 B	PINCH SLEEVE B	
58	SA2556001	2	螺钉 M6X25	SCREW, M6X25	


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< 参阅第25页 >
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K1. 旋梭装置 / Rotary hook mechanism

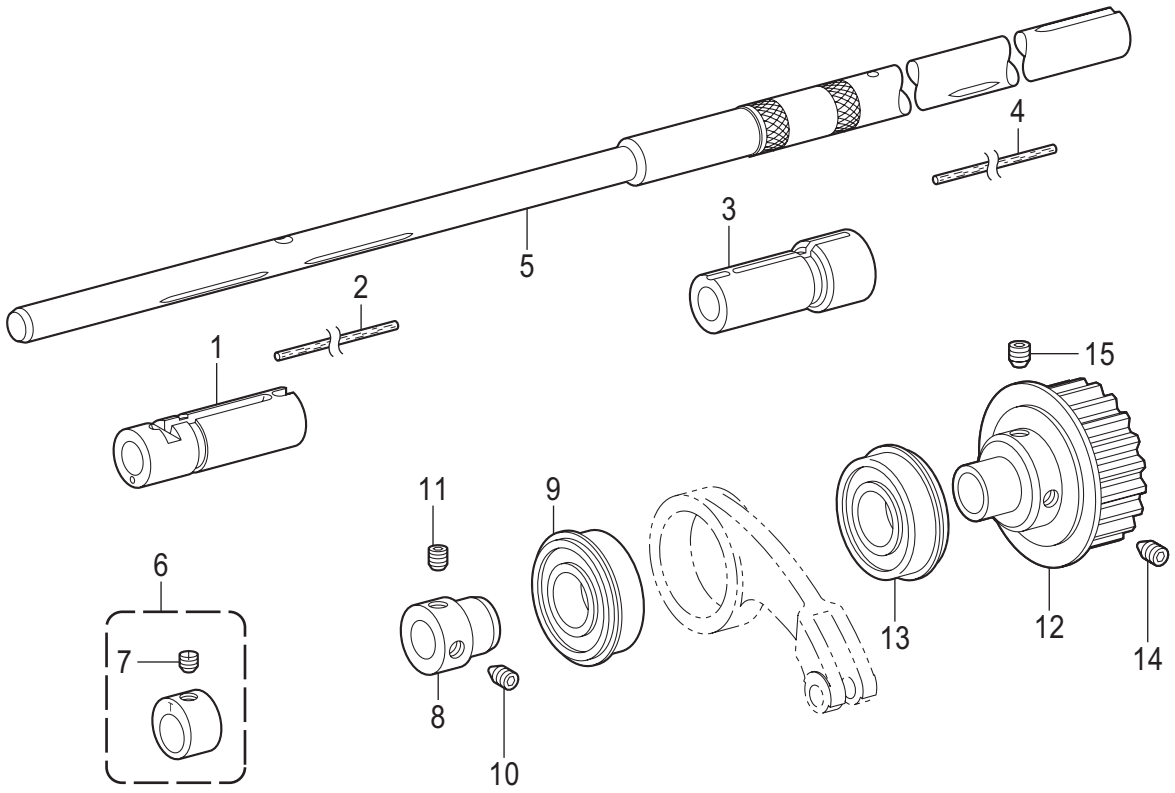
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
59	SA2567001	2	调节板	NEEDLE UPPER POSITIONING PLATE	
60	SA2568001	2	调节轴	NEEDLE UPPER POSITIONING SHAFT	
61	062061016	4	螺钉 M6X10	SCREW PAN M6X10	
62	025060136	4	平垫圈 S6	WASHER PLAIN S 6	
63	S09285051	2	梭芯	BOBBIN	
64	S09286000	2	防空转弹黄	ANTI-SPIN SPRING	



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K2. 旋梭装置 / Rotary hook mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB0772001	1	盒装旋梭组件	ROTARY HOOK BOX ASSY	
2	155479001	1	夹线簧	TENSION SPRING	
3	151029001	1	螺钉	TENSION ADJUSTING SCREW	
4	151030001	1	螺钉	SET SCREW	
5	151035001	1	螺钉	SET SCREW	
6	155478001	1	弹簧	TENSION SPRING	
7	151027001	2	螺钉	SET SCREW	
8	S09284001	1	底线夹板	LOW THREAD HOLDING PLATE	
9	SA8266001	1	螺钉 SM1.59X1.6	SCREW SM1.59X1.6	
10	S09280001	1	梭芯套组件	CAP ASSY	

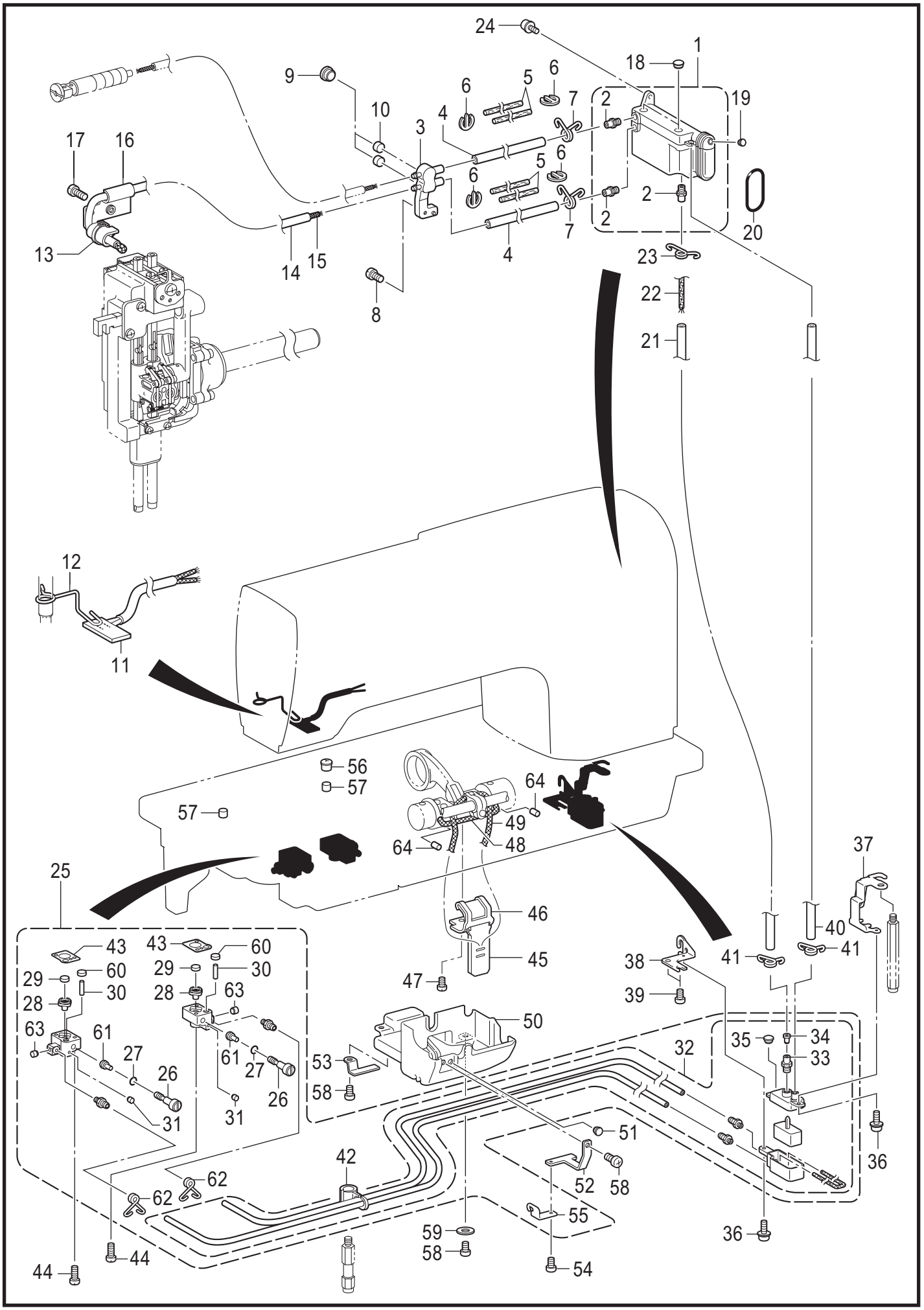


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L. 下轴装置 / Lower shaft mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA3890001	1	旋梭基座轴套 L	ROTARY HOOK BASE BUSH, L	
2	SA4585001	1	油毡	FELT	
3	SA3891001	1	旋梭基座轴套 R	ROTARY HOOK BASE BUSH, R	
4	SA4585001	1	油毡	FELT	
5	SA2571101	1	下轴	LOWER SHAFT	
6	SA2580101	1	上下偏心轮组件	F-LIFTING ECCENTRIC WHEEL ASSY	
7	SA2575001	1	螺钉 M6	SET SCREW (FT) M6	
8	SA2584001	1	轴承套	BALL BEARING BUSH	
9	SB1484001	1	轴承 6004ZZNR	BALL BEARING, 6004ZZNR	
10	SA2585001	1	固定螺钉 M6X10	SET SCREW, SOCKET (FT) M6	
11	S23651001	1	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
12	SA2587101	1	同步轮D组件	TIMING PULLEY ASSY, D	
13	SB1536001	1	轴承 6204ZZNR	BALL BEARING, 6204ZZNR	
14	SA2585001	1	固定螺钉 M6X10	SET SCREW, SOCKET (FT) M6	
15	SA4213001	1	固定螺钉 M6X10	SET SCREW SOCKET (CP) M6X10	

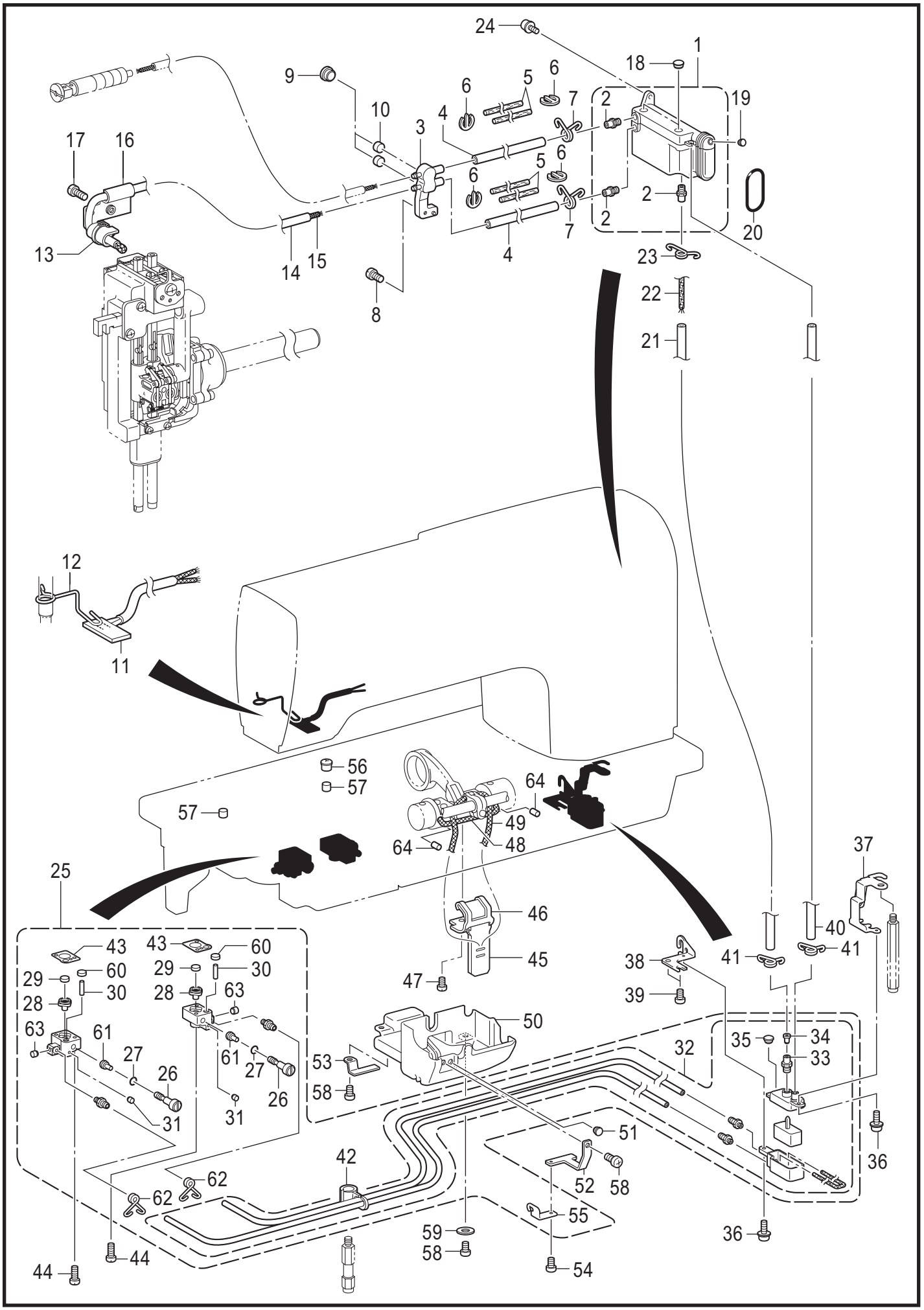
M. 供油润滑装置 / Lubrication



T-8752C-350

M. 供油润滑装置 / Lubrication

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA2814201	1	油罐组件	OIL TANK ASSY	
2	SA3040001	3	油嘴管	OIL FEEDING PIPE	
3	SA3946001	1	油管接头	OIL TERMINAL	
4	SA2956001	2	维尼龙油管 L=135	OIL TUBE, L=135	
5	SA2957001	4	油毡	FELT	
6	SA6178001	4	线夹	CLIP	
7	SA3055101	2	油管夹	TUBE CLIP	
8	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
9	SA2929001	2	橡皮塞 12.5	RUBBER CAP, 12.5	
10	S38266000	2	油毡	ROTARY HOOK SHAFT FELT	
11	SA5224001	1	油毡组件	FELT ASSY	
12	SA4033101	1	油毡压架	FELT SUPPORT	
13	228475000	1	电线夹 1.9X80	FASTENING BAND 1.9X80	
14	S49623000	1	维尼龙油管 L=280	OIL TUBE, L=280	
15	SA5293001	1	油线 L=410	WICK L=410	
16	SA5154201	1	油管支架	OIL SUPPORT	
17	062501016	1	螺钉 M5X10	SCREW PAN M5X10	
18	SA2929001	2	橡皮塞 12.5	RUBBER CAP, 12.5	
19	104450101	1	橡皮塞 8	RUBBER CAP, 8	
20	081038070	1	O形圈 P38	O RING P38	
21	SA2723001	1	维尼龙油管 L=210	OIL TUBE, L=210	
22	SA2724001	1	油线 L=400	WICK, L=400	
23	SA3055101	1	油管夹	TUBE CLIP	
24	0A5501006	2	螺钉(带垫圈) M5X10DB	SCREW PAN (S/P WASHER) M5X10	
25	SA7540001	1	供油部分复合件	OIL BLOCK SET	
26	SA6475001	2	供油调节螺钉	OIL ADJUSTING SCREW	
27	081004070	2	O形圈 P4	O RING P4	
28	SA6468001	2	橡皮垫圈	RUBBER PACKING	
29	SA6423001	2	旋梭轴油毡	ROTARY HOOK SHAFT FELT	
30	SA6415001	2	油线 L=80	WICK L=80	
31	142274101	2	橡皮塞 4.2	RUBBER CAP, 4.2	
32	SA7548001	1	副油罐复合件	SUB-TANK SET	
33	SA3040001	1	油嘴管	OIL FEEDING PIPE	
34	SA3060001	1	油门垫片	VALVE PACKING	
35	104450101	1	橡皮塞 8	RUBBER CAP, 8	
36	0A4400806	2	螺钉(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
37	SA3045201	1	副油罐安装架 A	SUB-TANK SETTING PLATE A	
38	SA3046001	1	副油罐安装架 B	SUB-TANK SETTING PLATE, B	
39	062060816	2	螺钉 M6X8	SCREW PAN M6X8	
40	SA3044001	1	维尼龙油管 L=242	OIL TUBE, L=242	
41	SA3055101	2	油管夹	TUBE CLIP	
42	SA6472001	1	油管支架	TUBE SUPPORT	
43	SA3923101	2	旋梭基座D垫片	ROTARY HOOK BASE D PACKING	
44	062401616	4	螺钉 M4X16	SCREW PAN M4X16	
45	SA2604001	1	油毡	FEED REGULATOR FELT	
46	SA2605001	1	油毡压架	FELT SUPPORT	
47	062500616	1	螺钉 M5X6	SCREW PAN M5X6	
48	109405001	1	油线 4X4 L=100	WICK 4X4 (L=100)	
49	108801001	1	油线 4X4 L=350	WICK, 4X4 L=350	
50	SA2606101	1	油盖	OIL COVER	
51	104450101	1	橡皮塞 8	RUBBER CAP, 8	
52	SA3048101	1	油管压架 A	TUBE SUPPORT, A	
53	SA3049001	1	油管压架 B	TUBE SUPPORT, B	
54	062400616	1	螺钉 M4X6	SCREW PAN M4X6	
55	SA6473001	1	油管导向	TUBE GUIDE	
56	140890009	1	油盖	OIL CAP	
57	112753001	2	油毡	FELT	
58	062061016	3	螺钉 M6X10	SCREW PAN M6X10	
59	025060236	1	平垫圈 M6	WASHER PLAIN M 6	
60	SA6423001	2	旋梭轴油毡	ROTARY HOOK SHAFT FELT	

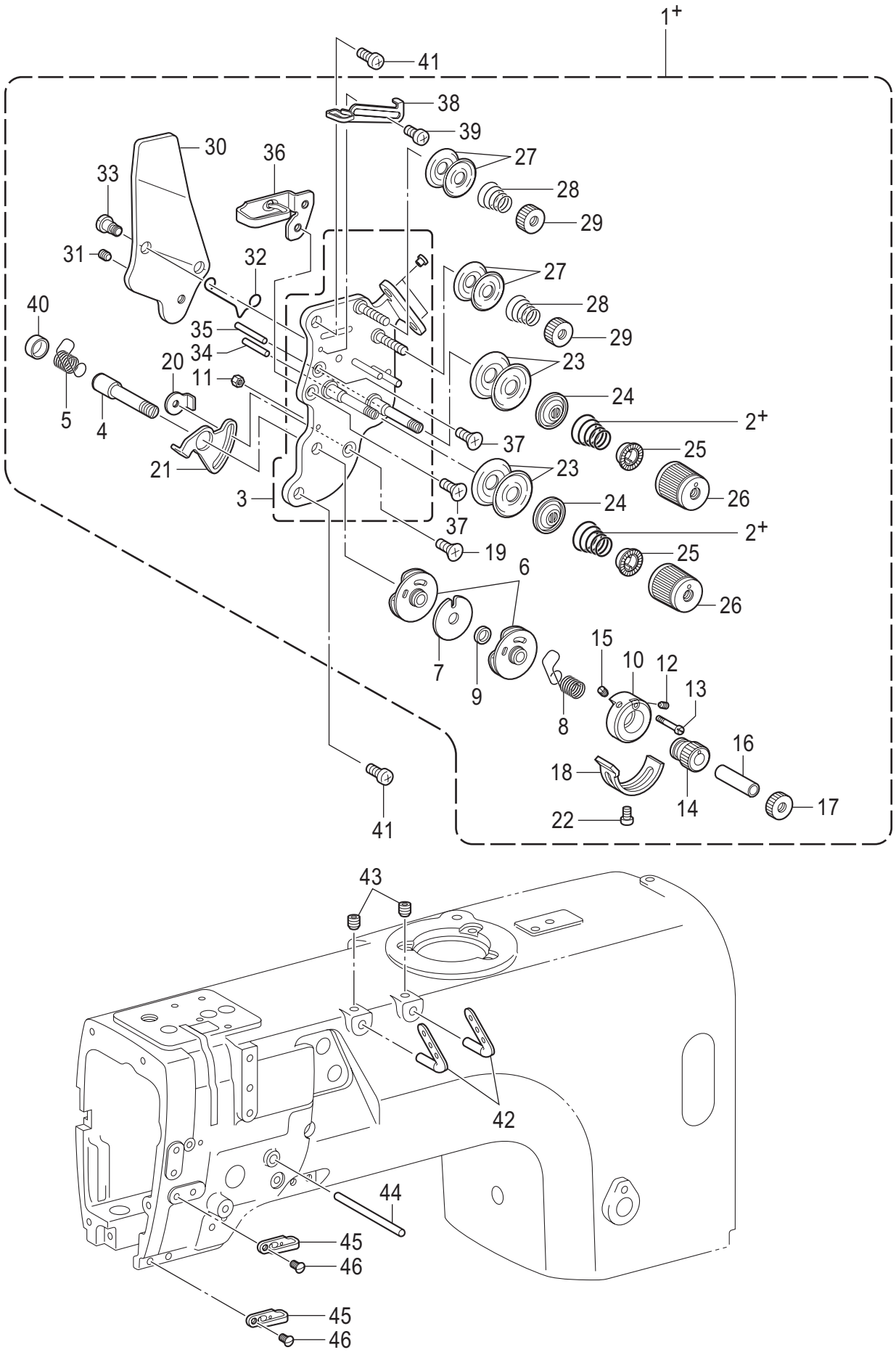

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M. 供油润滑装置 / Lubrication

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
61	SA6416001	2	柱塞	RUBBER PRESSER	
62	SA6414001	2	油管夹	TUBE CLIP	
63	140327001	2	橡皮塞 6.3	RUBBER CAP, 6.3	
64	148743001	2	油毡	FELT	

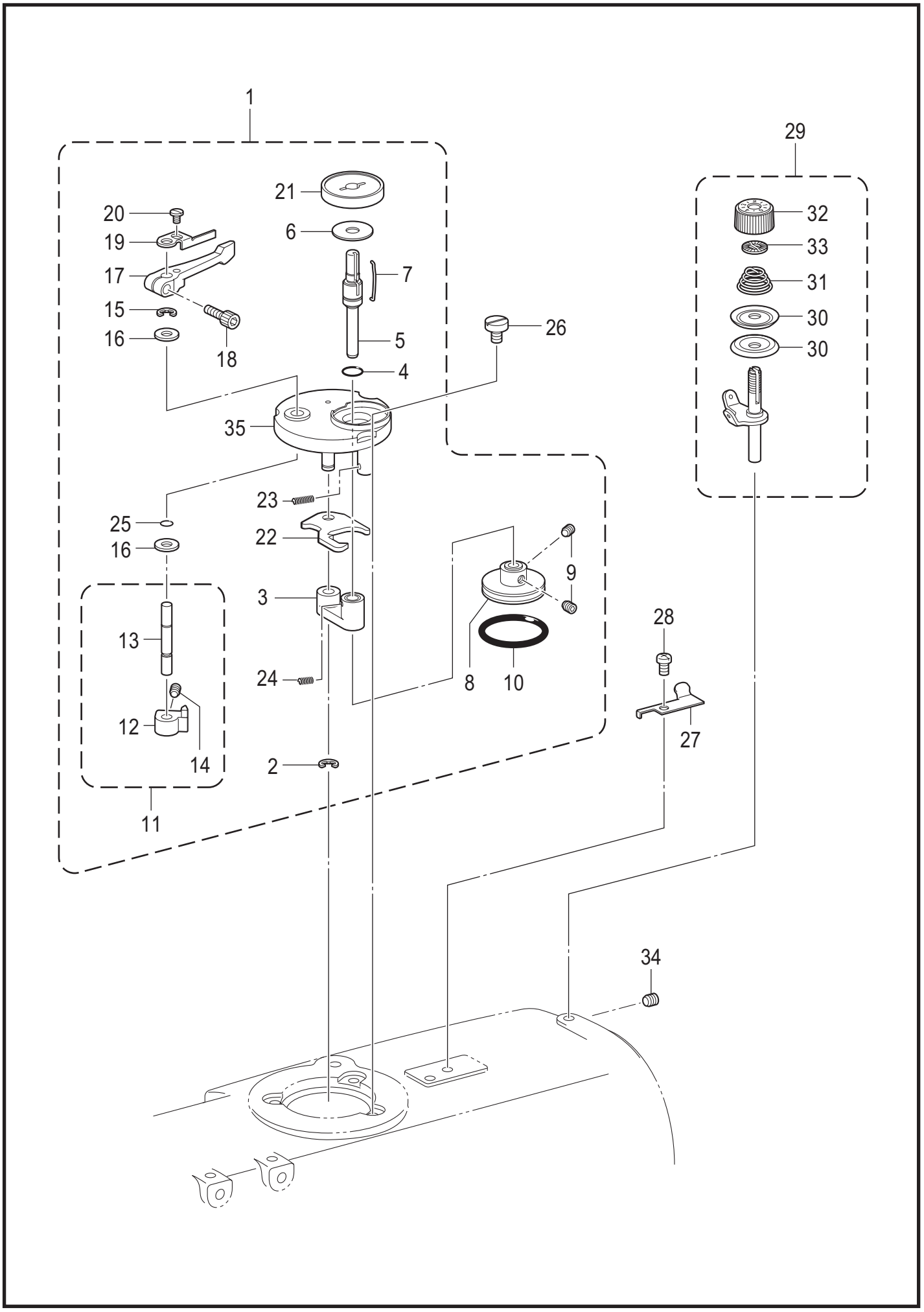
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N. 穿线装置 / Threading mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于-403>	**<For -403>**	
1+	SA3417401	1	面线调节组件 -3	UPPER THREAD TENSION ASSY -3	
2+	SA3415001	2	弹簧 L	TENSION SPRING, L	
			<用于-405, -407>	**<For -405, -407>**	
1+	SA2607401	1	面线调节组件 -5	UPPER THREAD TENSION ASSY -5	
2+	SA3416101	2	弹簧 LL	TENSION SPRING LL	
3	SA4212001	1	调整台组件	TENSION PLATE ASSY	
4	SA2613001	1	调整短轴	TENSION STUD	
5	SA2614201	1	弹簧 L	THREAD TAKE-UP SPRING L	
6	SA2615001	2	导向组件	GUIDE ASSY, T/TAKE-UP SPRING	
7	SA2619001	1	垫片	SPACER	
8	SA2623201	1	弹簧 R	THREAD TAKE-UP SPRING R	
9	SA2620001	1	轴套	COLLAR	
10	SA2621001	1	定位圈	STOPPER SUPPORT	
11	021300106	1	螺母 M3	NUT 1 M3	
12	SA2626001	1	螺钉 M3.5	SET SCREW, (CP) M3.5	
13	SA2624001	1	固定螺栓	SPRING GUIDE SET SCREW	
14	SA2625001	1	调节旋钮	ADJUSTING THUMB	
15	SA2626001	1	螺钉 M3.5	SET SCREW, (CP) M3.5	
16	SA2627001	1	轴套	COLLAR	
17	SA2628001	1	调线螺母	TENSION NUT	
18	SA2629001	1	弹簧限位板	STOPPER	
19	004350616	1	螺钉 M3.5X6	SCREW FLAT M3.5X6	
20	SA2824001	1	定位螺母 M3.5	NUT, WHIRL-STOP M3.5	
21	SA2630001	1	限位板	STOPPER	
22	062350516	1	螺钉 M3.5X5	SCREW PAN M3.5X5	
23	145446001	4	夹线盘	DISC, TENSION	
24	159805001	2	夹线压盘	TENSION DISC PRESSER	
25	S20681000	2	调节弹簧垫圈	WASHER	
26	S20682111	2	夹线螺母	TENSION NUT	
27	144504001	4	导向盘	THREAD GUIDE DISC	
28	154560101	2	小夹线弹簧 A	PRE-TENSION SPRING A	
29	155510001	2	夹线螺母	TENSION NUT	
30	SA2632001	1	松线板	TENSION RELEASE PLATE	
31	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
32	S38274001	1	松线弹簧	T-RELEASE SPRING	
33	SA2633001	2	轴位螺钉 M3.5	SHOULDER SCREW, M3.5	
34	SA4506001	1	松线销 L	TENSION RELEASE PIN, L	
35	SA4507001	1	松线销 R	TENSION RELEASE PIN, R	
36	SA2634001	1	线导向 U	THREAD GUIDE, U: ARM	
37	004350616	2	螺钉 M3.5X6	SCREW FLAT M3.5X6	
38	SA2635001	1	线调整	THREAD QUANTITY ADJUST	
39	062300616	1	螺钉 M3X6	SCREW PAN M3X6	
40	SA6378001	1	盖	CAP	
41	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
42	SA2636001	2	三眼线勾	THREAD RETAINER	
43	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
44	SA2637001	1	松线轴	BAR, TENSION RELEASE	
45	SA2638001	2	线导向 M	THREAD GUIDE, M: ARM	
46	SA2640001	2	螺钉 M5X8	SCREW FLAT M5X8	

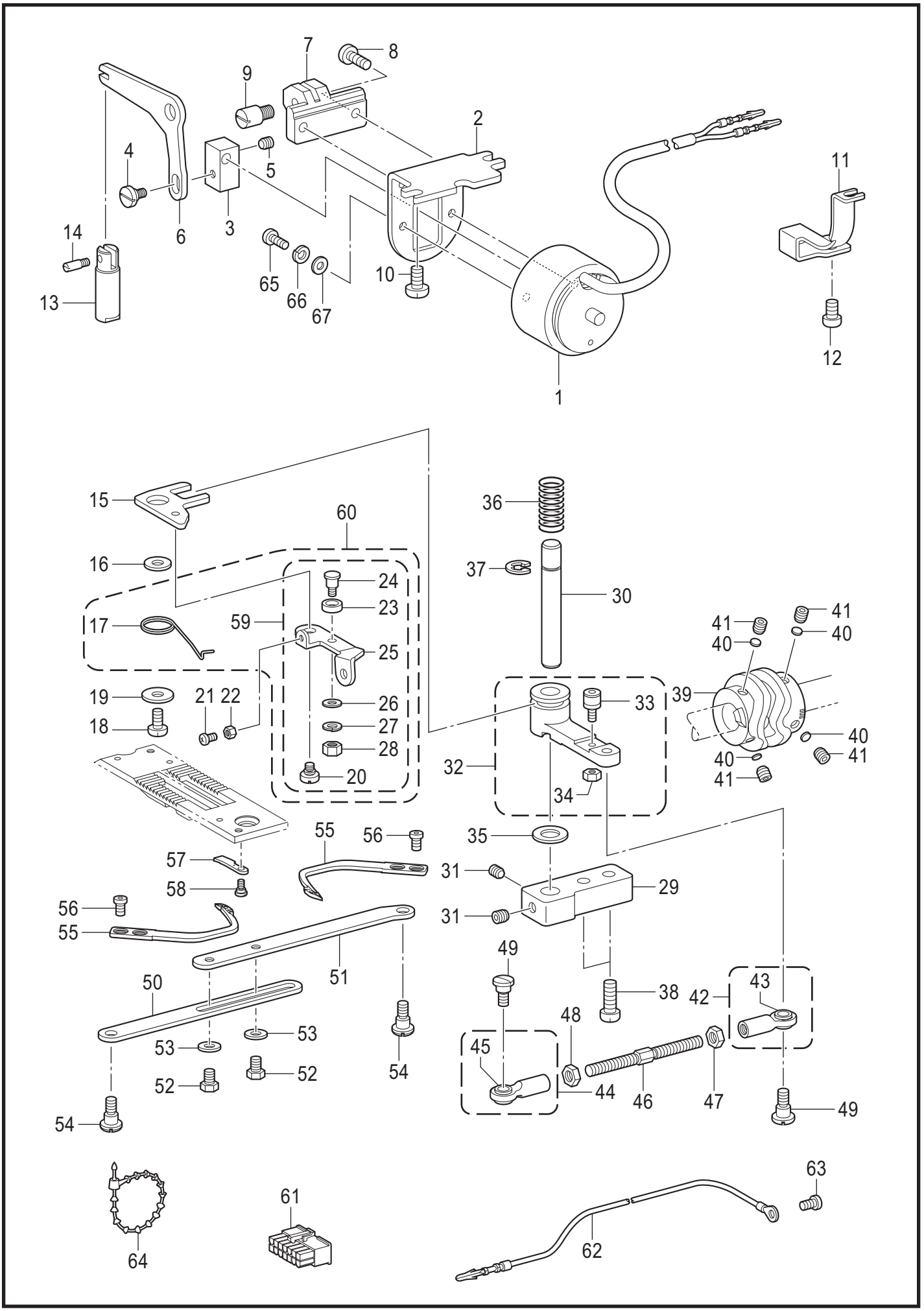

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P. 绕线装置 / Bobbin winder mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA1971502	1	绕线器组件	BOBBIN WINDER UNIT	
2	048040342	1	挡圈 E4	RETAINING RING, E4	
3	SA8508001	1	绕线轴基座组件	B-WINDER SHAFT SUPPORT ASSY	
4	108549001	1	O形圈	O RING	
5	SA8511101	1	绕线轴	BOBBIN WINDER SHAFT	
6	SB1639001	1	垫片	SHEET	
7	SA9563001	1	梭芯固定簧	BOBBIN FIXED SPRING	
8	SA8507001	1	绕线轮	BOBBIN WINDER WHEEL	
9	012400636	2	螺钉 M4X6	SET SCREW SOCKET (FT) M4X6	
10	SA8503001	1	橡皮塞	RUBBER RING	
11	SA1981301	1	梭芯夹凸轮组件	BOBBIN PRESSER CAM ASSY	
12	SA1982101	1	梭芯夹凸轮	BOBBIN PRESSER CAM	
13	SA1983201	1	梭芯夹轴	BOBBIN WINDER ARM SHAFT	
14	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
15	048040342	1	挡圈 E4	RETAINING RING E4	
16	025060136	2	平垫圈 S6	WASHER PLAIN S 6	
17	SA1984001	1	梭芯压臂柄	BOBBIN PRESSER ARM	
18	018401236	1	螺栓 M4X12	BOLT SOCKET M4X12	
19	SA1985001	1	梭芯夹	BOBBIN PRESSER	
20	S23418002	1	螺钉 M4X5	SCREW M4X5	
21	SA8510101	1	梭芯座	BOBBIN SUPPORT	
22	SA8512101	1	绕线杠杆	BOBBIN WINDER LEVER	
23	SA1990101	1	弹簧	SPRING	
24	SA8509001	1	弹簧	BOBBIN WINDER BASE SPRING	
25	SA2190001	1	O形密封圈 SS5	O RING, SS5	
26	SA1992101	3	固定螺钉	BOBBIN WINDER FIXED SCREW	
27	SA1360101	1	切刀	KNIFE	
28	062500616	1	螺钉 M5X6	SCREW, PAN M5X6	
29	SA1994102	1	绕线器夹线组件	BOBBIN WINDER TENSION ASSY	
30	145446002	2	夹线盘	DISC, TENSION	
31	100401022	1	夹线弹簧	TENSION SPRING	
32	S31032002	1	压线螺母	TENSION NUT	
33	S12441001	1	止动垫圈	WASHER	
34	012500536	1	螺钉 M5X5	SET SCREW, SOCKET (FT) M5X5	
35	SA8982202	1	绕线器底座	BOBBIN WINDER BASE	

Q. 切线装置 / Thread trimmer mechanism

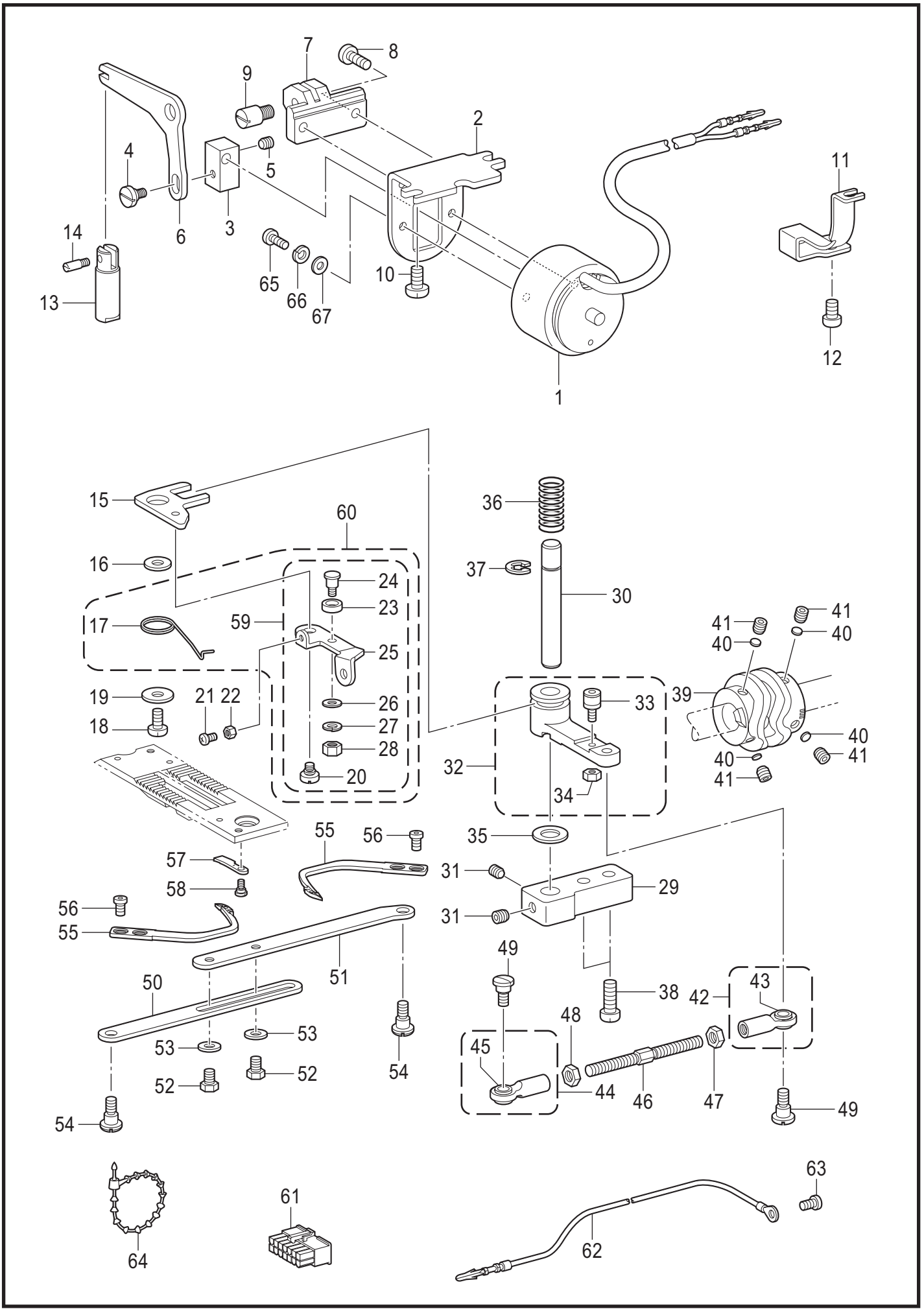


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Q. 切线装置 / Thread trimmer mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB1449001	1	切线电磁铁	THREAD TRIMMER SOLENOID	
2	SA2643001	1	电磁铁架	SOLENOID BRACKET	
3	SA2644001	1	电磁铁接头	SOLENOID JOINT	
4	SA2645001	1	轴位螺钉 M5	SHOULDER SCREW, M5	
5	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
6	SA2646001	1	电磁铁杆	SOLENOID LEVER	
7	SA2728001	1	电磁铁杆支承架	SOLENOID LEVER BRACKET	
8	062501016	2	螺钉 M5X10	SCREW PAN M5X10	
9	SA2647001	1	电磁铁杆短轴	SOLENOID LEVER SHAFT	
10	062061012	2	螺钉 M6X10	SCREW PAN M6X10	
11	SA2648001	1	线夹	CORD HOLDER	
12	062060816	1	螺钉 M6X8	SCREW PAN M6X8	
13	SA2651001	1	切线轴	DRIVING ROD	
14	148546001	1	销	PLUNGER PIN	
15	SA2652101	1	切线轴板	DRIVING ROD PLATE, TR	
16	SA2860001	1	垫圈	WASHER	
17	SA6395001	1	弹簧	SPRING	
18	062501016	1	螺钉 M5X10	SCREW PAN M5X10	
19	116662003	1	垫圈	WASHER	
20	SA2655001	1	轴位螺钉 M4	SHOULDER SCREW, M4	
21	062351216	1	螺钉 M3.5X12	SCREW PAN M3.5X12	
22	021350106	1	螺母 M3.5	NUT 1 M3.5	
23	SA6392001	1	松线滚轮	ROLLER	
24	SA6393001	1	滚轮轴	ROLLER SHAFT	
25	SA6394001	1	松线杆	TENSION RELEASE LEVER	
26	113431002	1	垫圈	WASHER, PLAIN	
27	028050246	1	弹簧垫圈 2-5	WASHER SPRING 2-5	
28	021500106	1	六角螺母 M5	NUT 1 M5	
29	SA2657001	1	主杆轴架	MAIN LEVER SUPPORT SHAFT	
30	SA2658001	1	主杆轴	MAIN LEVER SHAFT	
31	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
32	SB1450001	1	主杆组件	MAIN LEVER ASSY	
33	SB1452001	1	转轴组件	ROLLER SHAFT ASSY	
34	105234003	1	螺母 SM4.37	NUT SM4.37	
35	148559100	1	橡胶	RUBBER	
36	S07509001	1	弹簧	MAIN LEVER SPRING	
37	048070342	1	挡圈 E7	RETAINING RING E7	
38	062061616	2	螺钉 M6X16	SCREW PAN M6X16	
39	SA2661001	1	切线凸轮	THREAD TRIMMER CAM	
40	SA2378001	4	垫片 4.8	SPACER, 4.8	
41	S25236001	4	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
42	SA2663001	1	接头组件 R	ROUND JOINT ASSY R	
43	141331002	1	管套	BUSH	
44	SA2665001	1	接头组件 L	ROUND JOINT ASSY L	
45	141331002	1	管套	BUSH	
46	SA2667001	1	长度调节连杆	L-ADJUSTING CONNECTING ROD	
47	021060306	1	六角螺母 M6	NUT 3 M6	
48	SA2668001	1	螺母 M6(L)	NUT M6 LEFT	
49	SA2669001	2	轴位螺钉 SM5.95-28	SHOULDER SCREW, SM5.95-28	
50	SA2672001	1	切线连杆 R	T-TRIMMER CONNECTING ROD, R	
51	SA2673001	1	切线连杆 L	T-TRIMMER CONNECTING ROD, L	
52	017500812	2	六角螺栓 M5X8	BOLT M5X8	
53	025050236	2	平垫圈 M5	WASHER PLAIN M 5	
54	SA2645001	2	轴位螺钉 M5	SHOULDER SCREW, M5	
55	S07526301	2	动刀	MOVABLE KNIFE	
56	148536001	4	螺钉 SM4.37-40X4.2	SCREW, W/SOCKET SM4.37-40X4.2	
57	S07527001	2	定刀	FIXED KNIFE	
58	148539101	2	轴位螺钉 SM2.38	SHOULDER SCREW, SM2.38	
59	SA8364001	1	松线杆组件	TENSION RELEASE LEVER ASSY	
60	SA8365001	1	松线杆复合件	TENSION RELEASE LEVER SET	
61	S38687000	1	插头 5557-14R	CONNECTOR, 5557-14R	
62	SA1998001	1	接地线组件	GROUND WIRE ASSY	
63	062500816	1	螺钉 M5X8	SCREW PAN M5X8	

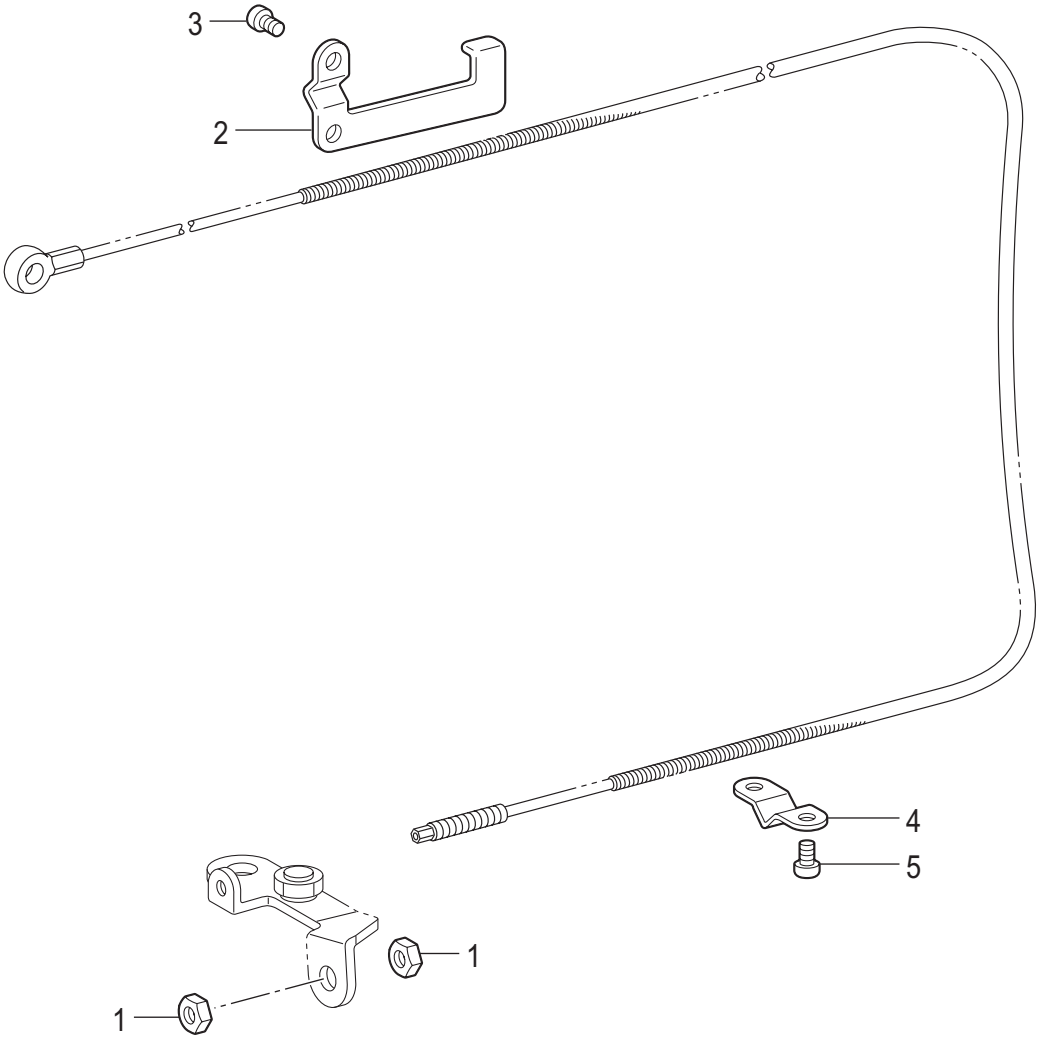
Q. 切线装置 / Thread trimmer mechanism



T-8752C-403

Q. 切线装置 / Thread trimmer mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
64	340400001	1	线夹	BEAD BAND	
65	060400816	2	螺钉 M4X8	SCREW BIND M4X8	
66	028040246	2	弹簧垫圈 2-4	WASHER SPRING 2-4	
67	025040236	2	平垫圈 M4	WASHER PLAIN M 4	



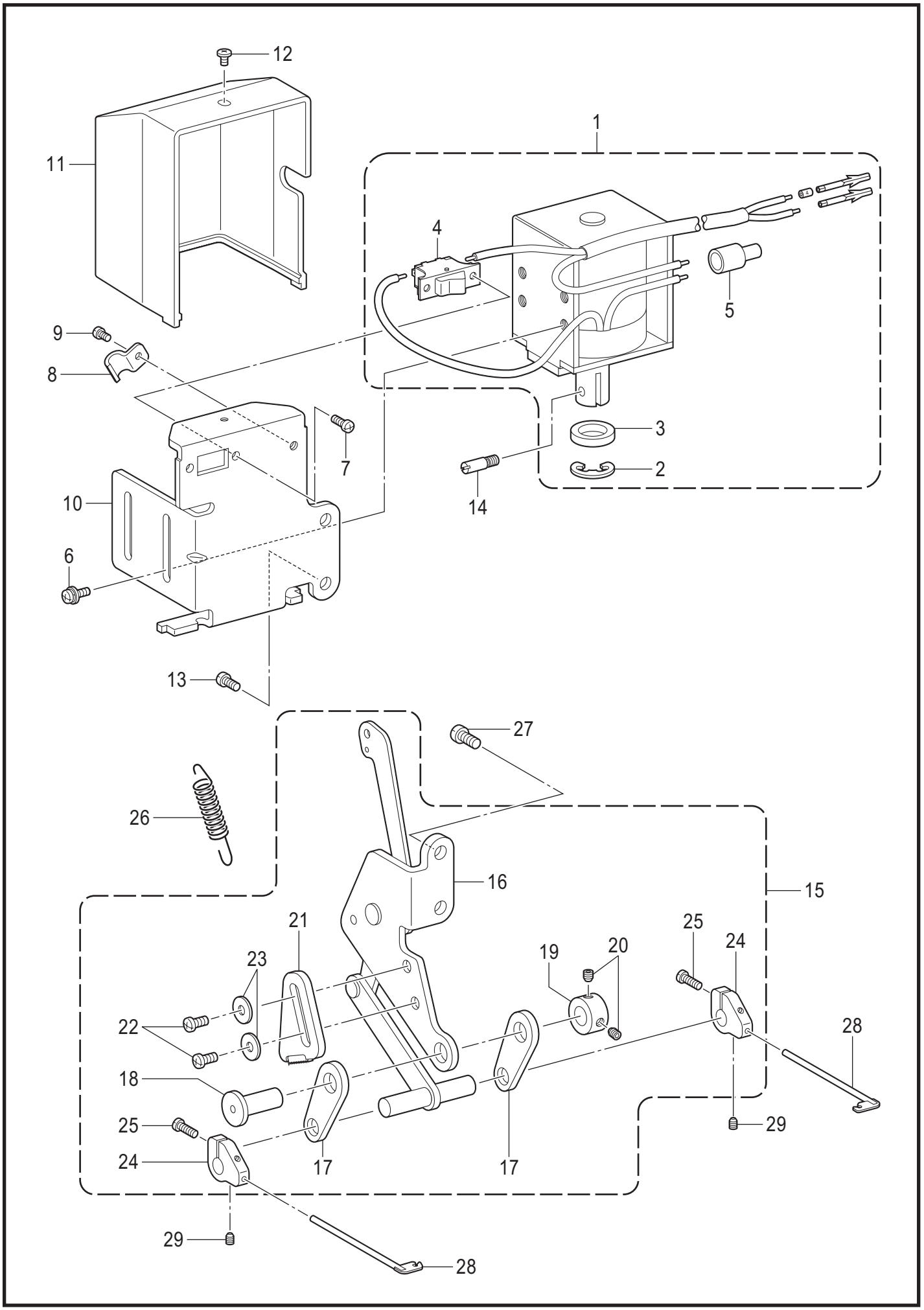
T-8752C-404

R. 松线装置 / Tension release mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	110161004	2	螺母 SM4.76	NUT, SM4.76	
2	SA2678001	1	松线电线夹	TENSION RELEASE WIRE HOLDER	
3	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
4	SA2679001	1	松线电线夹	TENSION RELEASE WIRE HOLDER	
5	062060816	2	螺钉 M6X8	SCREW PAN M6X8	

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S. 扫线装置 / Thread wiper mechanism

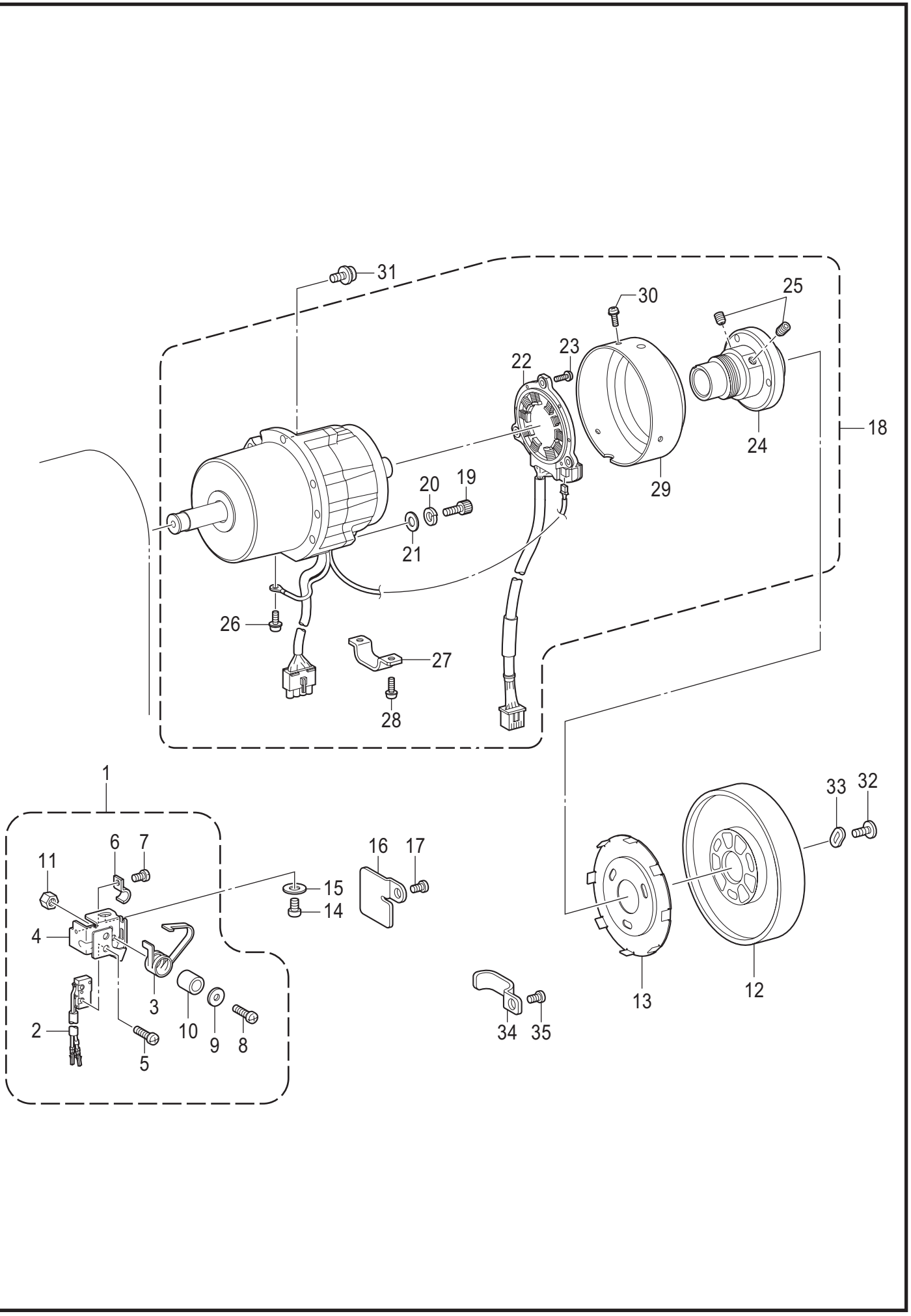


T-8752C-405

S. 扫线装置 / Thread wiper mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA2680001	1	扫线电磁铁组件	THREAD WIPER SOLENOID ASSY	
2	048090342	1	挡圈 E9	RETAINING RING E9	
3	S38426000	1	橡皮垫	PLUNGER RUBBER	
4	S02664001	1	挡线开关	THREAD WIPER SWITCH	
5	S02665000	1	电线接头	TERMINAL CONNECTOR	
6	S39048001	4	螺钉(带垫片) M4X10	SCREW, PAN (S/P W) M4X10	
7	062300616	2	螺钉 M3X6	SCREW PAN M3X6	
8	140647101	1	电线固定夹	CORD HOLDER	
9	062400616	1	螺钉 M4X6	SCREW PAN M4X6	
10	SA2732001	1	电磁铁安装板	SOLENOID HOLDING PLATE	
11	SA2696101	1	电磁铁盖	SOLENOID COVER	
12	060400516	1	螺钉 M4X5	SCREW BIND M4X5	
13	062501016	2	螺钉 M5X10	SCREW PAN M5X10	
14	148546001	1	销	PLUNGER PIN	
15	SA2682101	1	扫线连杆组件	THREAD WIPER LINK ASSY	
16	SA2683001	1	电磁铁连杆	SOLENOID LINK	
17	S07549101	2	连接板 C	THREAD WIPER LINK, C	
18	S07550001	1	连接板轴	LINK STUD	
19	SA2504001	1	紧圈	SET SCREW COLLAR	
20	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
21	SA8745001	1	定位板	STOPPER	
22	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
23	025050236	2	平垫圈 M5	WASHER PLAIN M 5	
24	S07552101	2	扫线器架	THREAD WIPER SUPPORT	
25	062661212	2	螺钉 SM3.18-40X12	SCREW PAN SM3.18-40X12	
26	SA2684001	1	弹簧	THREAD WIPER SPRING	
27	062501016	2	螺钉 M5X10	SCREW PAN M5X10	
28	S07553001	2	扫线器	THREAD WIPER	
29	S07424001	2	螺钉 SM3.18X4	SET SCREW, W/SOCKET SM3.18X4	

T1. 控制箱和马达装置 / Control box and motor mechanism

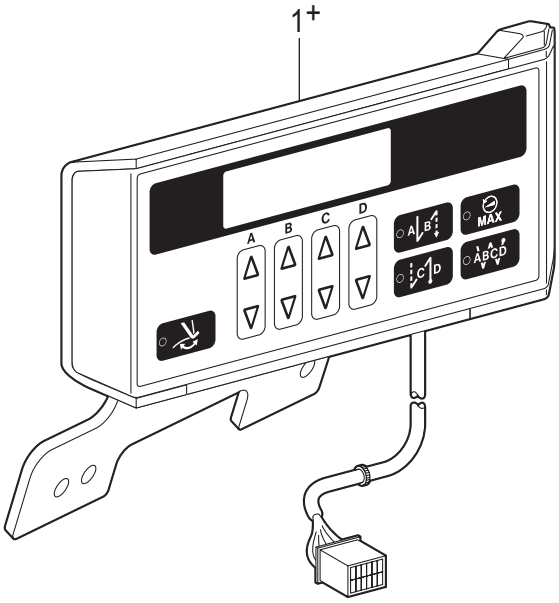


T-8752C-502

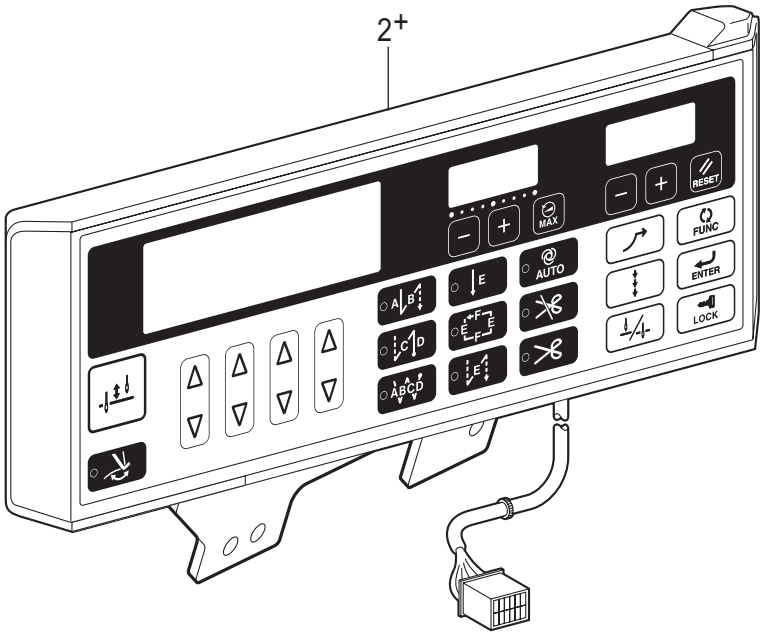
T1. 控制箱和马达装置 / Control box and motor mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA2685001	1	安全开关组件	SAFETY SWITCH ASSY	
2	SA1385001	1	微处理开关组件	MICRO SWITCH ASSY	
3	S38744101	1	板弹簧	SWITCH PLATE SPRING	
4	SA2686001	1	开关基座	SWITCH BASE	
5	062020806	2	螺钉 M2X8	SCREW PAN M2X8	
6	140647101	1	电线固定夹	CORD HOLDER	
7	062400616	1	螺钉 M4X6	SCREW PAN M4X6	
8	062401216	1	螺钉 M4X12	SCREW PAN M4X12	
9	026040236	1	平垫圈 M4	WASHER PLAIN M 4	
10	154514001	1	衬垫	SPACER	
11	021400106	1	六角螺母 M4	NUT 1 M4	
12	SB1454001	1	上轮	PULLEY	
13	SB2984001	1	防护板	GUARD PLATE	
14	062060812	1	螺钉 M6X8	SCREW PAN M6X8	
15	025060136	1	平垫圈 S6	WASHER PLAIN S 6	
16	SA2712001	1	电线固定夹	CORD HOLDER	
17	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
18	SB1211001	1	备用马达(8400)组件	MOTOR 8400 SUPPLY	
19	018501632	3	螺栓 M5X16	BOLT SOCKET M5X16	
20	028050247	3	弹簧垫圈 2-5	WASHER SPRING 2-5	
21	SA9436001	3	平垫圈 5	WASHER PLAIN 5	
22	SA9437001	1	传感定子组件	RESOLVER STATOR ASSY	
23	0A4301206	3	螺钉(带垫圈) M3X12DA	SCREW PAN (S/P WASHER) M3X12	
24	SA9443001	1	上轮保持架(S)组件	PULLEY HOLDER S ASSY	
25	012501032	2	螺钉 M5X10	SET SCREW SOCKET (FT) M5X10	
26	0A4401005	1	螺钉(带垫圈) M4X10DA	SCREW, PAN (S/P WASHER) M4X10	
27	J04230001	1	电线固定夹 CDD-HT	CORD HOLDER CDD-HT	
28	0A4401006	2	螺钉(带垫圈) M4X10DA	SCREW PAN (S/P WASHER) M4X10	
29	SA9449001	1	传感定子罩	RESOLVER COVER	
30	0A4300806	3	螺钉(带垫圈) M3X8DA	SCREW PAN (S/P WASHER) M3X8	
31	SA2354001	5	螺钉 M5X18	SCREW PAN M5X18	
32	060501016	3	螺钉 M5X10	SCREW BIND M5X10	
33	SA9452001	3	上轮垫圈	PULLEY WASHER	
34	SA2687001	1	电线固定夹	CORD HOLDER	
35	062500816	1	螺钉 M5X8	SCREW PAN M5X8	

G10



G50

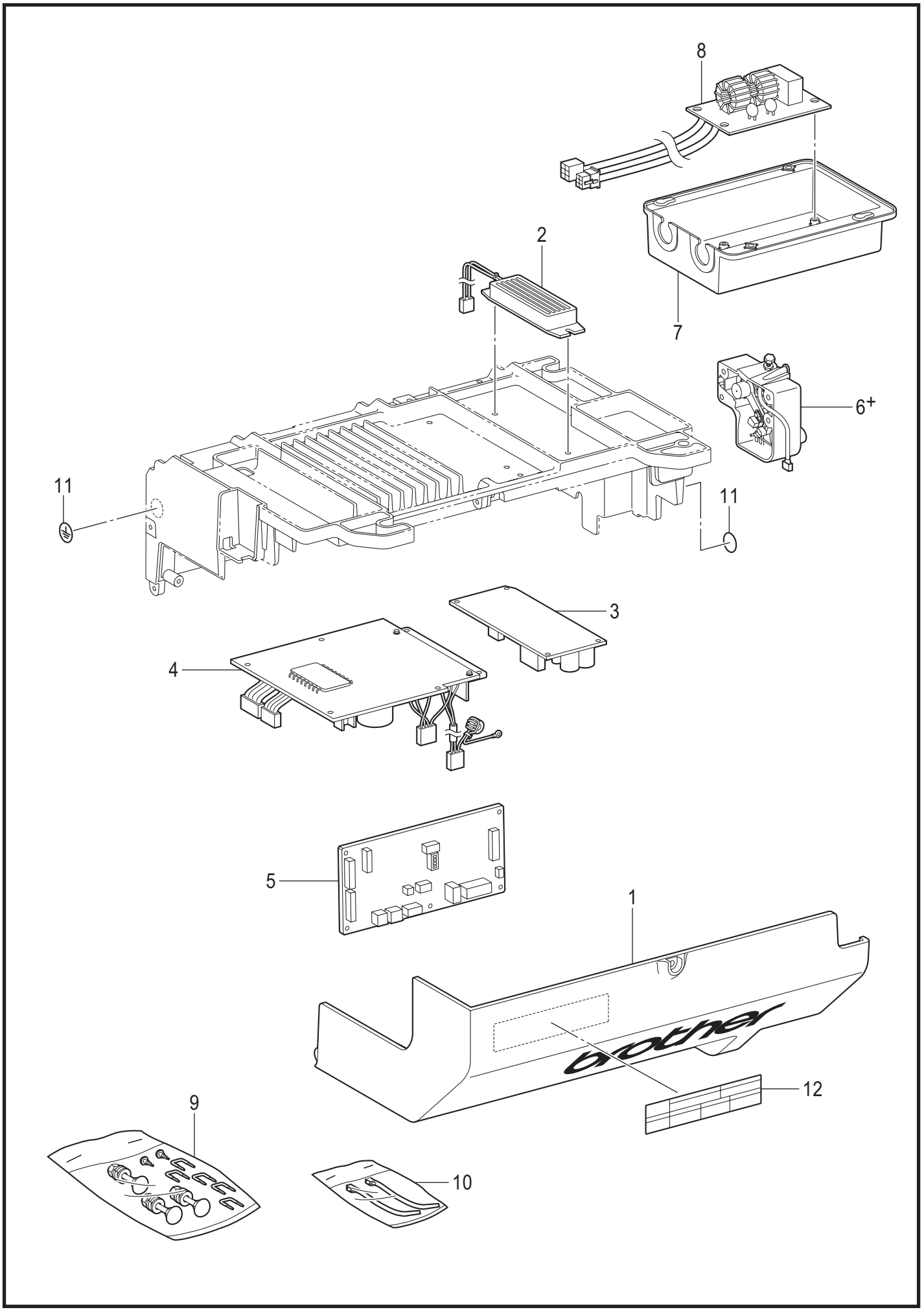


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T2. 控制箱 / Control box

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于中国>	**<For China only>**	
1+	BMP206A-1000000-CG10		G10操作盘(CH)	G-10-PANEL-CHINA	
			<用于日本>	**<For Japan only>**	
1+	BMP206A-1000000-JG10		G10操作盘(JA)	G-10-PANEL-JAPAN	
			<用于一般出口>	**<For General export>**	
1+	BMP206A-1000000-0G10		G10操作盘	G-10-PANEL	
			<用于中国>	**<For China only>**	
2+	BMP206A-1000000-CG50		G50操作盘(CH)	G-50-PANEL-CHINA	
			<用于日本>	**<For Japan only>**	
2+	BMP206A-1000000-JG50		G50操作盘(JA)	G-50-PANEL-JAPAN	
			<用于欧洲>	**<For Europe only>**	
2+	BMP206A-1000000-EG50		G50操作盘(EU)	G-50-PANEL-EU	
			<用于一般出口>	**<For General export>**	
2+	BMP206A-1000000-0G50		G50操作盘	G-50-PANEL	

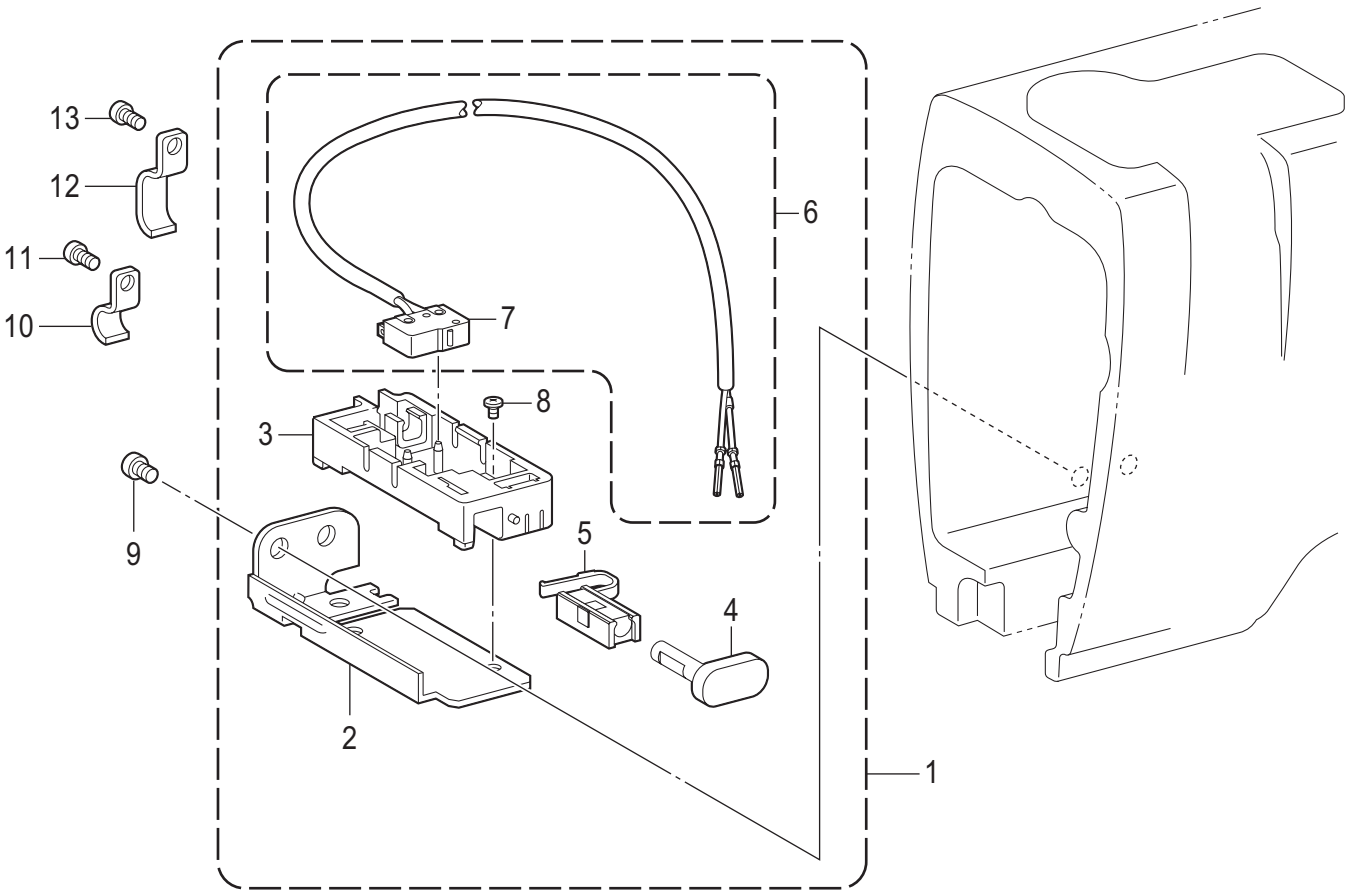
T3. 控制箱 / Control box



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T3. 控制箱 / Control box

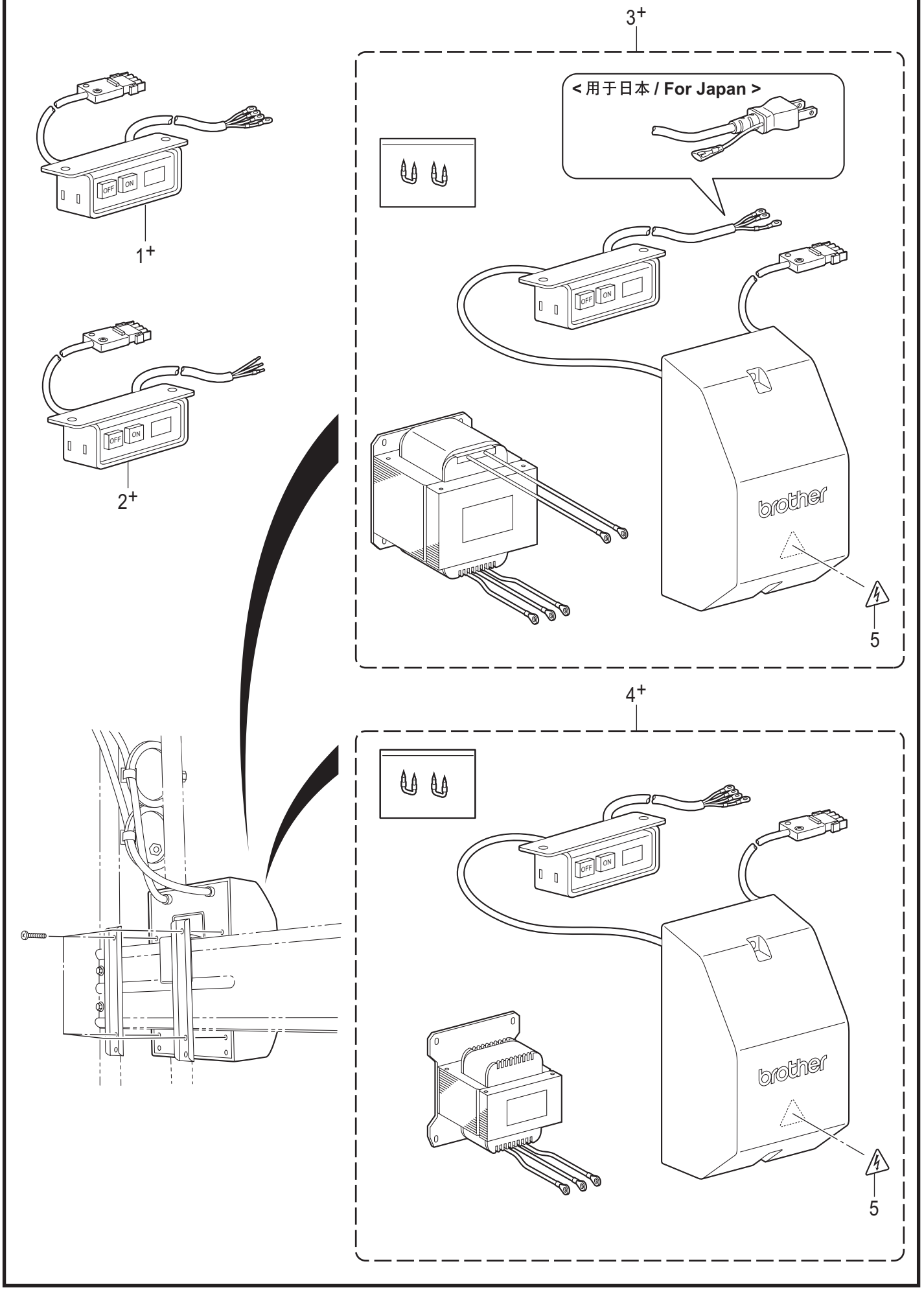
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA9546001	1	箱盖7200C	BOX COVER 7200C	
2	SA9549001	1	电阻组件 R60/220	CEMENT RESISTOR ASSY 60/220	
3	SA9727001	1	SW电源基板组件	SW POWER PCB ASSY	
4	SA9553001	1	D基板组件(驱动用)	D PCB ASSY	
5	SA9575001	1	S基板组件(控制用)	S PCB ASSY	
			<前和后各一挡规格>	**<Type forward 1 step, backward 1 step>**	
			<用于日本>	**<For Japan>**	
6+	SA9587001	1	踏板控制器组件(日本规格)	TREADLE UNIT -DM	
			<前和后各二挡规格>	**<Type forward 2 step, backward 2 step>**	
			<用于一般出口>	**<For General export>**	
6+	SA9602001	1	踏板控制器组件(海外规格)	TREADLE UNIT -EX	
			<用于欧洲>	**<For Europe>**	
7	SA9564001	1	CE滤波器座罩	CE FILTER CASE	
8	SA9565001	1	CE滤波器基板组件	CE FILTER PCB ASSY	
9	J04210101	1	螺钉一组 M8X65	BOLT ASSY SQUARE M8X65	
10	SA9894001	1	电线固定夹组件	REPEATE CABLE TIE ASSY	
11	S37060001	2	接地标记	LABEL, GROUNDING	
12	SA9725001	1	感电标签 36 X 150	LABEL ELECTRICAL SHOCK 36 X 150	



T-8752C-508

U. 倒缝开关装置 / Quick reverse switch mechanism

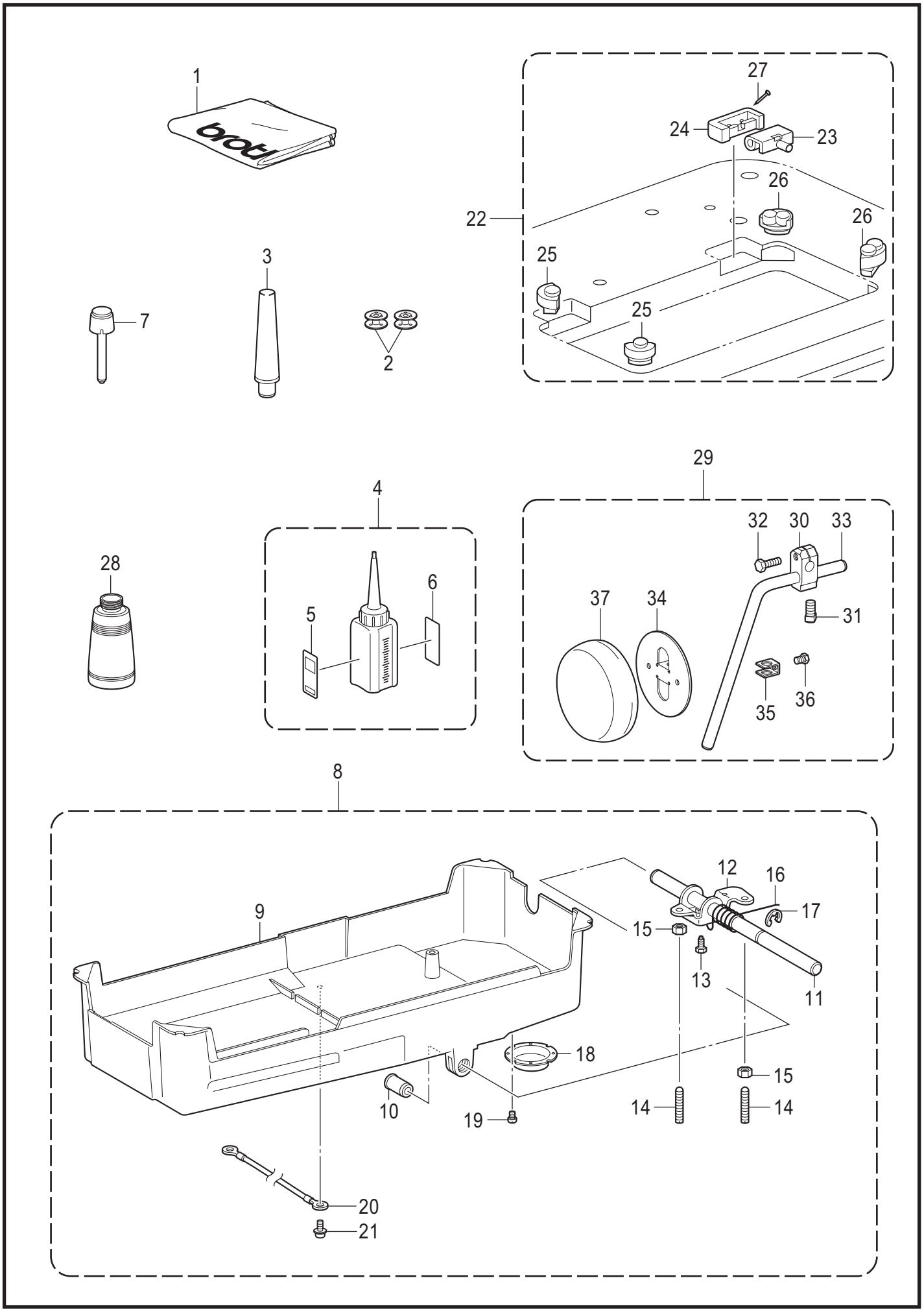
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA2688301	1	调节器按钮组件	REVERSE ACTUATOR ASSY	
2	SA2270001	1	倒缝开关安装架	REVERSE SWITCH BRACKET	
3	SA7295001	1	倒缝开关安装架	REVERSE SWITCH BRACKET	
4	SA4098201	1	按钮	ACTUATOR	
5	SA4099001	1	倒缝开关弹簧	REVERSE SWITCH SPRING	
6	SA1390001	1	R开关组件	R-SWITCH ASSY	
7	S32907050	1	微动开关	MICRO SWITCH	
8	060300606	1	螺钉 M3X6	SCREW BIND M3X6	
9	062500616	2	螺钉 M5X6	SCREW PAN M5X6	
10	SA2689101	1	线夹	CORD HOLDER	
11	062500616	1	螺钉 M5X6	SCREW PAN M5X6	
12	SA1388101	3	线夹	CORD HOLDER	
13	062500616	1	螺钉 M5X6	SCREW PAN M5X6	



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V. 电气部品 / Power supply equipment

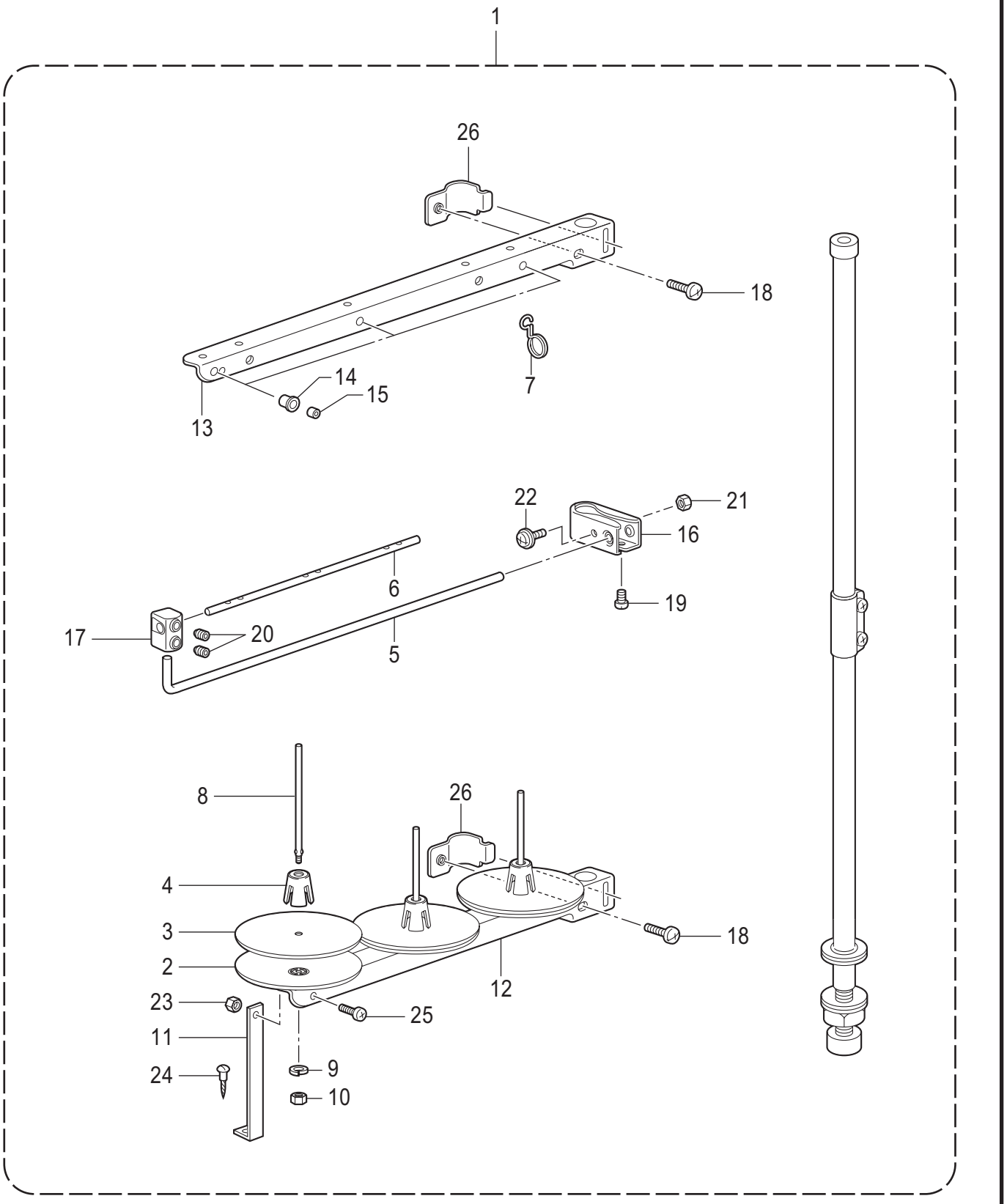
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于三相 200V>	**<For Three phase 200V AC>**	
			<用于日本>	**<For Japan>**	
1+	SA9616001	1	电源开关组件 SJT	POWER SWITCH ASSY SJT	
			<用于三相 220V>	**<For Three phase 220V AC>**	
			<用于北美和墨西哥>	**<For USA, Canada and Mexico>**	
1+	SA9831001	1	电源开关组件 SJT#2	POWER SWITCH ASSY SJT#2	
			<用于单相 220V>	**<For Single phase 220V AC>**	
			<用于亚洲,欧洲及一般出口>	**<For Asia, General and Europe>**	
2+	SA9535001	1	电源开关组件CCC	POWER SUPPLY SWITCH ASSY CCC	
			<用于单相 220V>	**<For Single phase 220V AC>**	
			<用于中国>	**<For China>**	
2+	BMP3010-0000001-3S00	1	电源开关组件 CCC#2	POWER SWITCH 220V	
			<用于单相 100V>	**<For Single phase 100V>**	
			<用于日本>	**<For Japan>**	
3+	SB1229001	1	变压器箱备品组件	TRANCE BOX 100V SUPPLY	
			<用于北美和墨西哥>	**<For USA, Canada and Mexico>**	
3+	BMP3010-0000000-2ST1	1	变压器箱	TRANSFORMER BOX	
			<用于三相 380V>	**<For Three phase 380V>**	
			<用于亚洲和一般出口>	**<For General and Asia>**	
4+	BMP3010-0000000-3ST4	1	变压器箱	TRANSFORMER BOX	
			<用于中国>	**<For China>**	
4+	BMP3010-0000001-3ST4	1	变压器箱	TRANSFORMER BOX	
			<用于三相 400V>	**<For Three phase 400V>**	
			<用于欧洲>	**<For Europe>**	
4+	BMP3010-0000000-4ST4	1	变压器箱	TRANSFORMER BOX	
5	SA9914001	1	感电标签 25 X 28	LABEL ELECTRICAL SHOCK 25 X 28	


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Z1. 附件 / Accessories

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	144226001	1	机头罩	HEAD COVER	
2	S09285051	2	梭芯	BOBBIN	
3	100477009	1	机头撑杆	HEAD REST	
4	SA8239201	1	油壶组件	OIL TANK ASSY	
5	SB1271001	1	油壶警示标贴 日文	OIL WARNING LABEL JP	
6	SB1270001	1	油壶警示标贴 英文	OIL WARNING LABEL EN	
7	145573000	1	膝控提升顶杆	KNEE LIFTER COMPLYING BAR	
8	SB1414001	1	油盘总组件	OIL PAN UNIT	
9	SA2692101	1	油盘	OIL PAN	
10	149578000	2	轴套	BUSH	
11	SA2582001	1	膝控横轴	KNEE LIFTER SHAFT	
12	SA2590001	1	膝控	KNEE LIFTER	
13	S25344001	1	螺栓 M6	BOLT M6	
14	SB0687001	2	螺钉 M6X24	SET SCREW M6X24	
15	021060306	2	六角螺母 M6	NUT 3 M6	
16	S15889001	1	复位弹簧	TWIST SPRING	
17	146293001	1	挡圈 E10	RETAINING RING, E10	
18	153230101	1	放油口	DRAIN	
19	S23418002	2	螺钉 M4X5	SCREW, M4X5	
20	SA9943001	1	接地线	EARTH CORD	
21	0A5400806	1	螺钉(带垫圈) M4X8DB	SCREW PAN (S/P WASHER) M4X8	
22	SA1969001	1	橡胶铰链组件	RUBBER HINGE ASSY	
23	143882001	2	机头铰链	HEAD HINGE	
24	143910009	2	机头铰链套	RUBBER CUSHION	
25	SA1962001	2	头部防震垫	HEAD CUSHION	
26	SA1963001	2	头部防震垫	HEAD CUSHION	
27	109714000	4	钉	NAIL	
28	114486002	1	油壶	OILER	
29	S38300001	1	膝控组件	KNEE LIFTER ASSY	
30	146039121	1	碰块弯杆接头	KNEE LIFTER BRACKET	
31	100463021	1	四角型螺拴 SM7.94	BOLT, SQUARE SM7.94	
32	S35820021	1	螺拴 SM5.95X20	BOLT, SM5.95X20	
33	S38278001	1	膝控弯管	KNEE LIFTER BAR	
34	S34756021	1	膝控碰块	KNEE LIFTER PLATE	
35	114967021	1	碰块架	KNEE LIFTER PLATE STOPPER	
36	110087021	1	螺拴 SM5.95-28X8	BOLT, SM5.95-28X8	
37	S31885001	1	膝控碰块垫	KNEE LIFTER PLATE COVER	

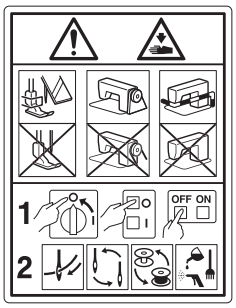


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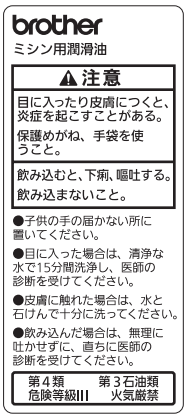
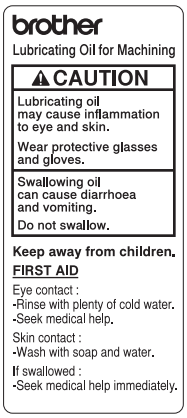
Z2. 附件 / Accessories

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	S07558409	1	线架组件 3DRTHF	COTTON STAND ASSY 3DRTHF	
2	S51283001	3	垫圈	SPOOL STAND BASE	
3	150182000	3	线盘软垫	SPOOL MAT	
4	S51282101	3	线轴缓冲架	SPOOL CUSHION	
5	S04109001	1	过线杆支杆	THREAD GUIDE SUPPORT BAR	
6	142997001	1	过线杆 3	THREAD GUIDE, 3	
7	S02747101	1	弹簧	SPRING	
8	150179002	3	线轴 B	SPOOL SHAFT B	
9	028050243	3	弹簧垫圈 2-5	WASHER, SPRING 2-5	
10	021500203	3	螺母 M5	NUT, 2 M5	
11	150188009	1	下过线架支撑板 A	SPOOL HOLDER SUPPORT, A	
12	SA6610001	1	过线架 3	SPOOL HOLDER 3	
13	SA6610001	1	过线架 3	SPOOL HOLDER 3	
14	150183000	3	过线管套	THREAD HANGER BASE	
15	142990001	3	过线架上过线管	THREAD BUSH	
16	SA6615001	1	线导向架	THREAD GUIDE HOLDER	
17	138843001	1	连接器	JOINT	
18	062061603	2	螺钉 M6X16	SCREW PAN M6X16	
19	S37037001	1	螺钉 M5X32	SCREW PAN (S/P WASHER) M5X32	
20	014060632	2	固定螺钉 M6X6	SET SCREW SOCKET (CP) M6X6	
21	021500203	1	螺母 M5	NUT, 2 M5	
22	S37037001	1	螺钉 M5X32	SCREW PAN (S/P WASHER) M5X32	
23	021500203	1	螺母 M5	NUT, 2 M5	
24	031452203	1	圆头木螺钉 M4.5X22	WOOD SCREW ROUND M4.5X22	
25	062501003	1	螺钉 M5X10	SCREW PAN M5X10	
26	SA6609001	2	过线架定位	SPOOL HOLDER SUPPORTER	

Wa. 警告标签/ Warning labels

警告标签 / Warning labels	零部件名称/ Name of parts	尺寸 / Size(mm)	零部件序号/ Code
	感电标签 36 X 150 Label electrical shock 36 X 150	36 X 150	SA9725-001
	感电标签 25 X 28 Label electrical shock 25 X 28	L=28.4	SA9914-001
	操作注意标签 Label caution	56 X 43	SA9826-001
	警告标记 Injury mark	L=16	SA9957-001
	警告标记 Injury mark	L=25	SA9957-002
	接地标记 Label, grounding	ϕ 12	S37060-001

Wa. 警告标签 / Warning labels

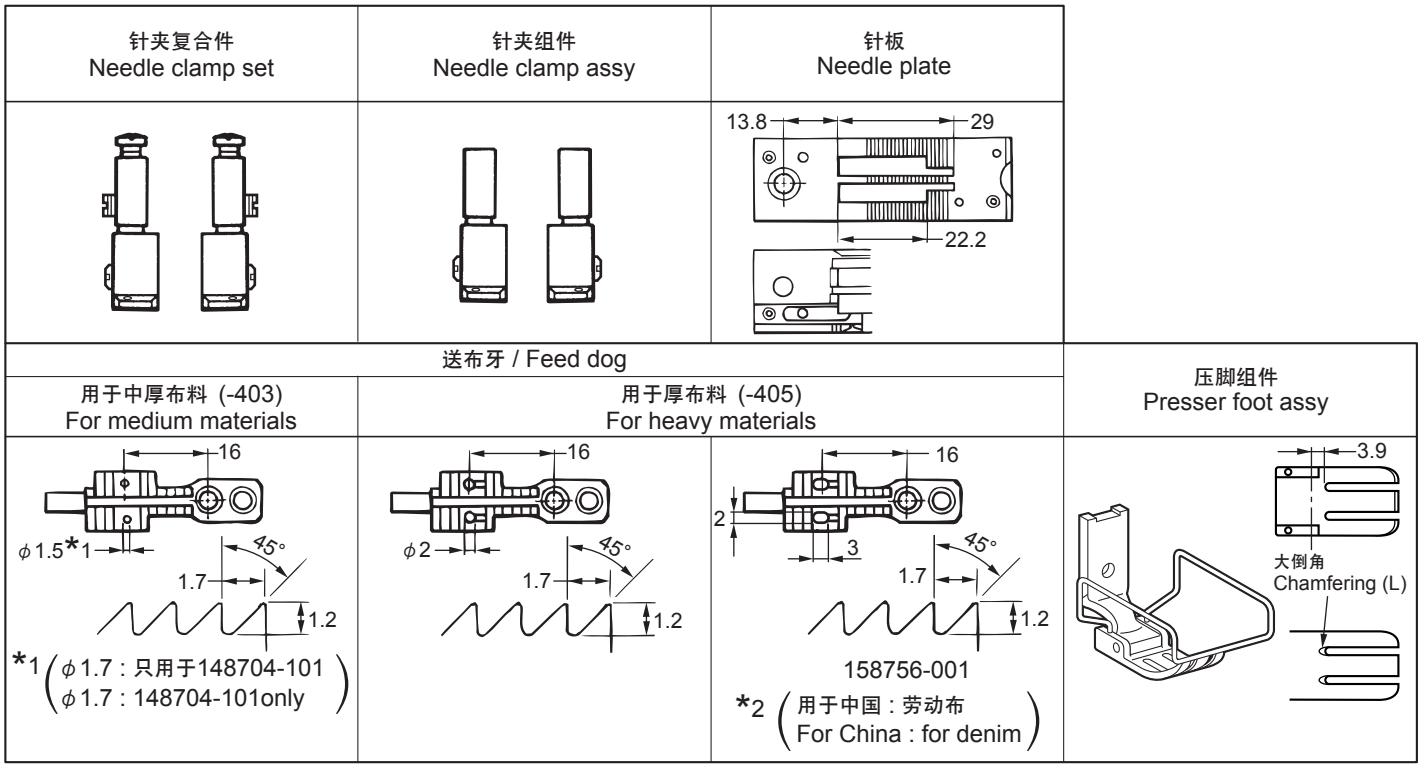
警告标签 / Warning labels	零部件名称/ Name of parts	尺寸 / Size(mm)	零部件序号/ Code
	油壶警示标贴　日文 Oil warning label JP	68 X 30	SB1271-001
	油壶警示标贴　英文 Oil warning label EN	68 X 30	SB1270-001

Ga. 工模具一览表 / Gauge parts list

标准品 / **For normal**

* 切线用的定刀(S07527-001)和安装定刀用的螺钉(148539-101)没有附在针板上，如有需要的话，请另行订货。
* 可以使用到最大针宽为15.9 mm为止。
* 如使用2.4mm (3/32)的工模具时，请使用DBX1 (#7- #18)的机针。
* The thread trimming fixed knife (part No. S07527-001) and the installation screw (part No. 148539-101) are not provided with the needle plate, so they must be ordered separately if required.
* A maximum stitch width specification of 15.9mm is available.
* In case of using the gauge set 2.4mm (3/32), use needle size DBX1(#7 - #18).

针宽 Needle gauge	针夹复合件 Needle clamp set	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog		压脚组件 Presser foot assy
				用于中厚布料 (-403) For medium materials	用于厚布料 (-405) For heavy materials	
2.4mm (3/32)	L: S15705-001 R:S15706-001	L: S15707-001 R:S15708-001	159398-001		148697-001	S20223-001
3.2mm (1/8)	L: S15711-001 R:S15712-001	L: S15713-001 R:S15714-001	155722-001	148698-001	148699-001	S36562-001
4.0mm (5/32)	L: S15717-001 R:S15718-001	L: S15719-001 R:S15720-001	155724-001	148700-001	148701-001	155455-001
4.8mm (3/16)	L: S15723-001 R:S15724-001	L: S15725-001 R:S15726-001	155851-001	148702-001	148703-001	S36564-001
5.6mm (7/32)	L: S15729-001 R:S15730-001	L: S15731-001 R:S15732-001	156816-001	156818-001	S16223-001	S16224-001
6.4mm (1/4)	L: S15735-001 R:S15736-001	L: S15737-001 R:S15738-001	155853-001	148704-101 *1	148705-001 158756-001 *2	SA4052-101
7.9mm (5/16)	L: S15747-001 R:S15748-001	L: S15749-001 R:S15750-001	155855-001	149692-001	149691-001	155459-001
9.5mm (3/8)	L: S15753-001 R:S15754-001	L: S15755-001 R:S15756-001	155857-001	149939-001	149938-001	155461-001
12.7mm (1/2)	L: S15765-001 R:S15766-001	L: S15767-001 R:S15768-001	149677-001	149676-001	149675-001	S09367-101
15.9mm (5/8)	L: S15771-001 R:S15772-001	L: S15773-001 R:S15774-001	149954-001	149949-001	149948-001	159575-101

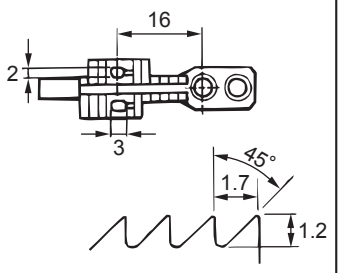


用于厚布料 / **For heavy materials**

* 送布牙为非标准品。
* The feed dog is different from normal parts.

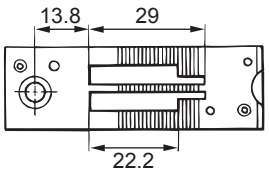
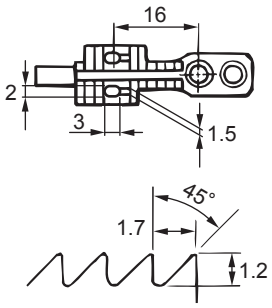
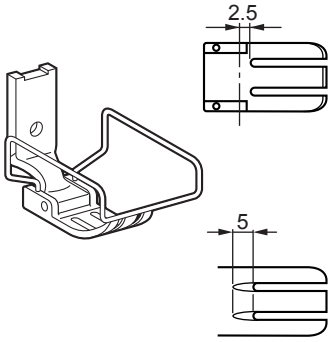
针宽 Needle gauge	针夹复合件 Needle clamp set	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
4.8mm (3/16)	标准品 Normal	标准品 Normal	标准品 Normal	S07905-001	标准品 Normal
6.4mm (1/4)				158756-001	

送布牙
Feed dog



用于极粗的线**(-407)** / **For extra-thick thread(-407)**

针宽 Needle gauge	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
6.4mm (1/4)	标准品/Normal	SB0362-001	SB0361-001	SB0359-001

针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
 定刀板弹簧：厚度0.4mm Thickness of fix knife spring : 0.4mm		

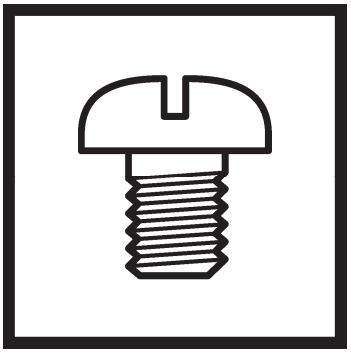
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BMP206A-1000000-JG10		
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BMP3010-0000000-3ST4		
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BMP3010-0000000-4ST4		
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BMP3010-0000001-3ST4		
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