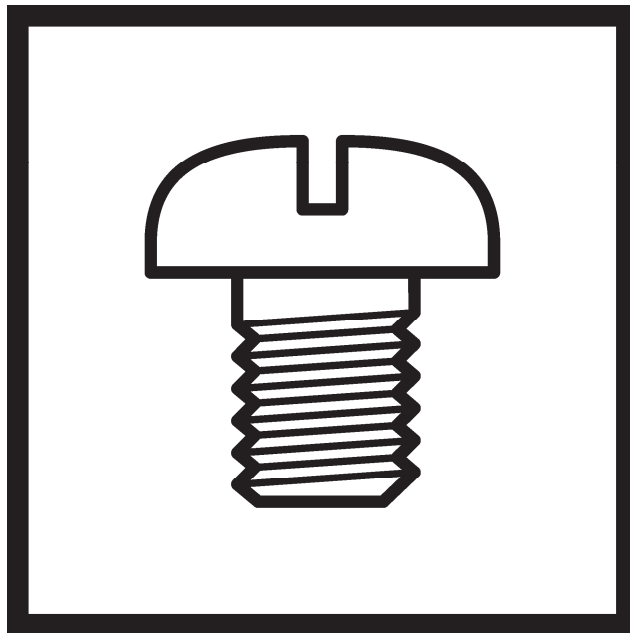


T-8420C

零件手册
PARTS BOOK

双针平缝缝纫机

TWIN NEEDLE LOCK STITCHER



brother®

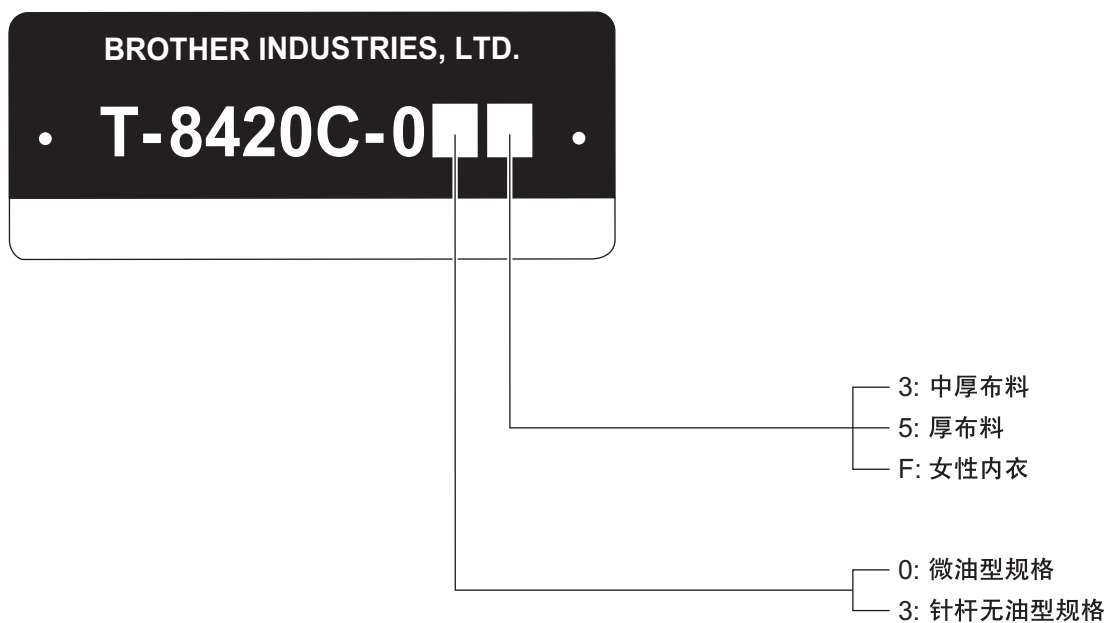
最新的零部件情报请参考(Parts Navigation)。

The latest parts information, refer to the Parts Navigation.

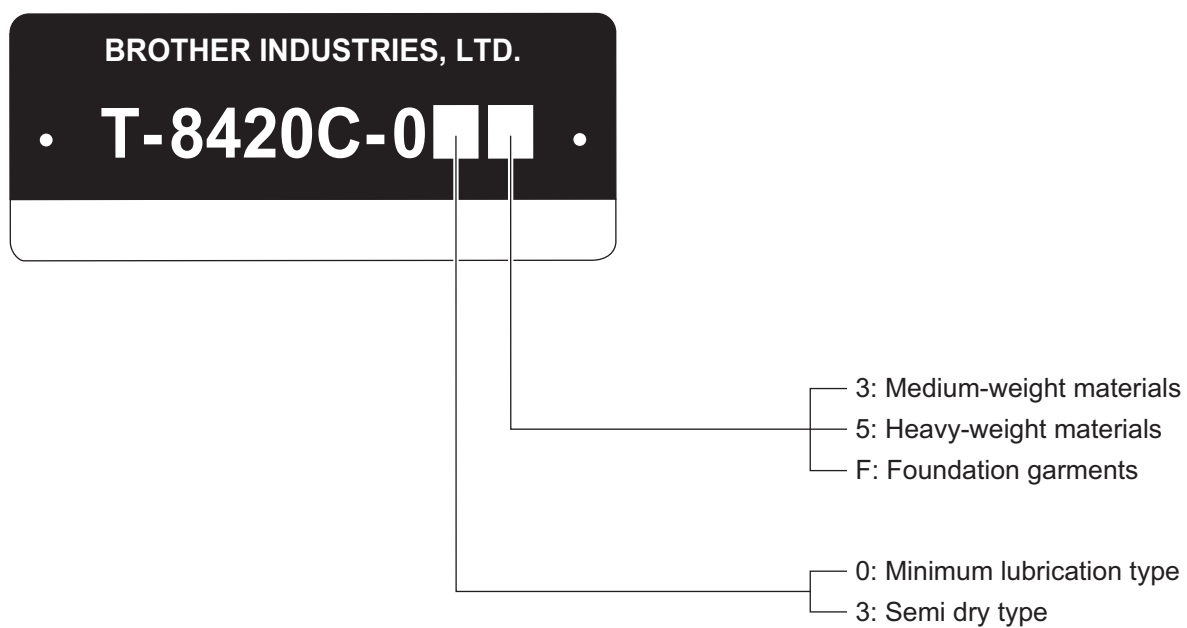
<http://partsbook.brother.co.jp/partsnavi/chn/>

<http://partsbook.brother.co.jp/partsnavi/eng/>

型号牌的读解法



Description of model plate



零件手册的使用说明

1. 本手册是根据截止至2011年10月的资料为基准而编制的。
2. 零部件设计若有变动，恕不另行通知。
3. 以组件为单位供应的零部件是用虚线框出。
4. 零件图册中数字(REF.NO)右上角带有“+”号的零件属不同规格或用途的零件，详细请见零件清单。

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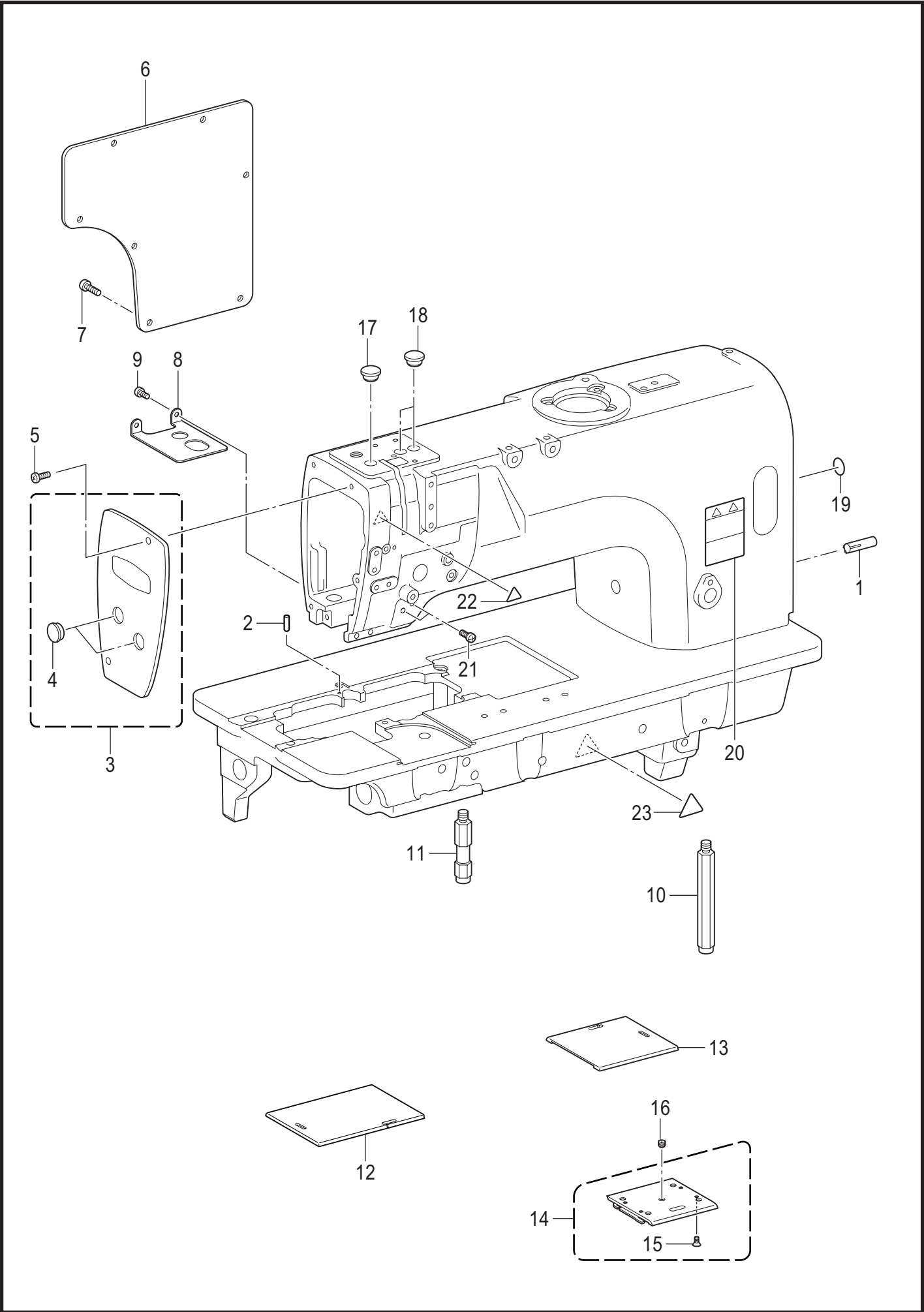
Notes for using this parts book

1. This list was prepared based on information available in October 2011.
2. Parts are subject to changes in design without prior notice.
3. Parts supplied as complete assemblies are circled by a dotted line.
4. The part which has the symbol "+" on its number (REF.NO) in the figure differs depending on the specification or application. For details, refer to the parts list.

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A. 机体部分 / Machine body

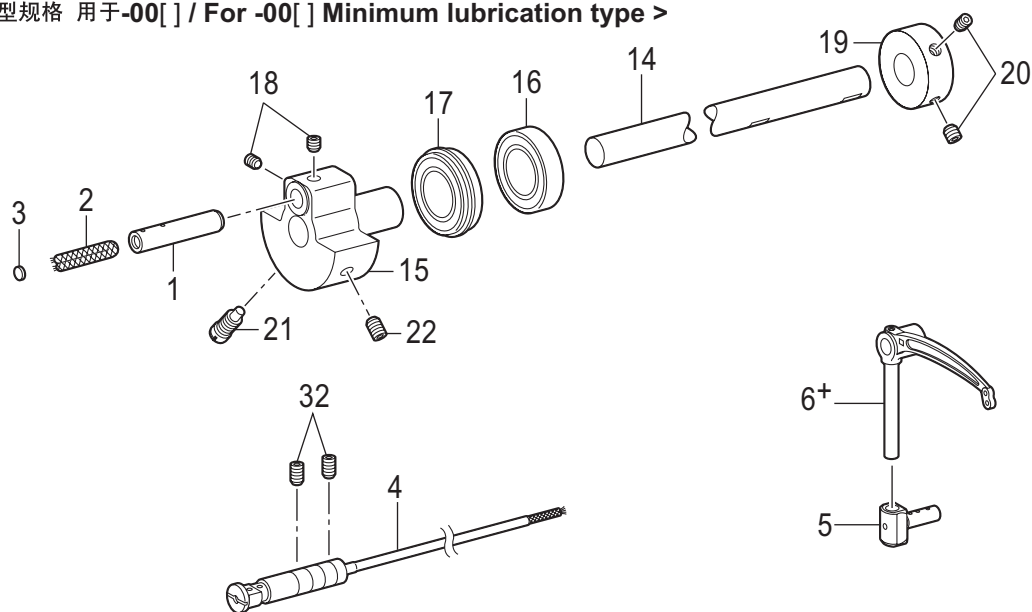


A. 机体部分 / Machine body

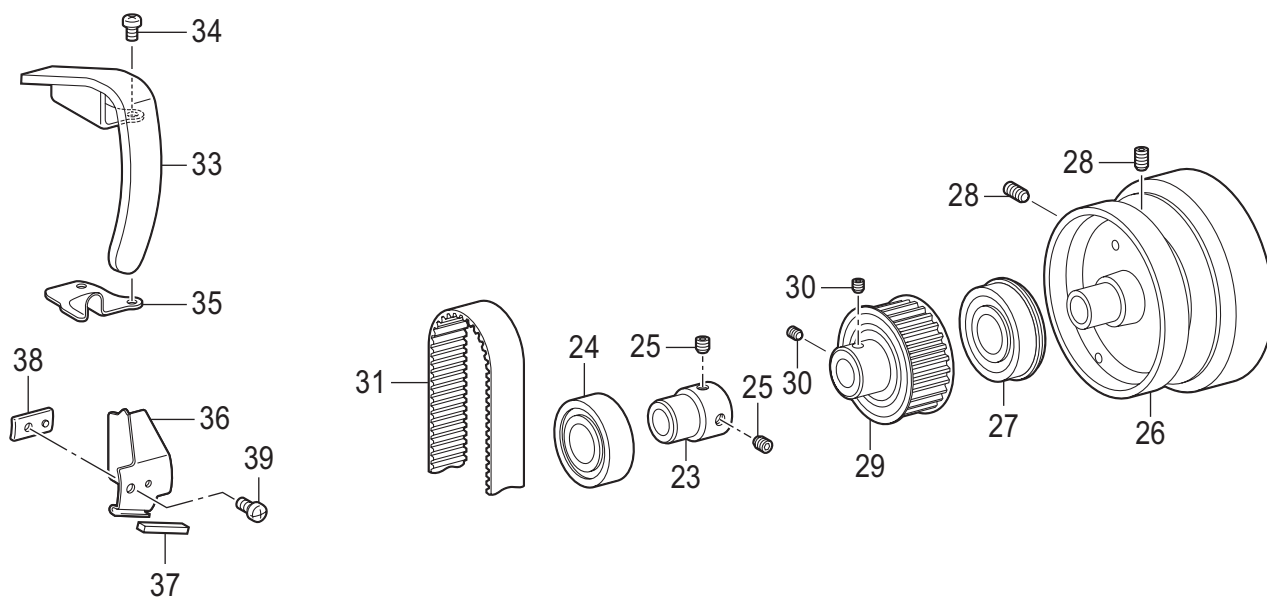
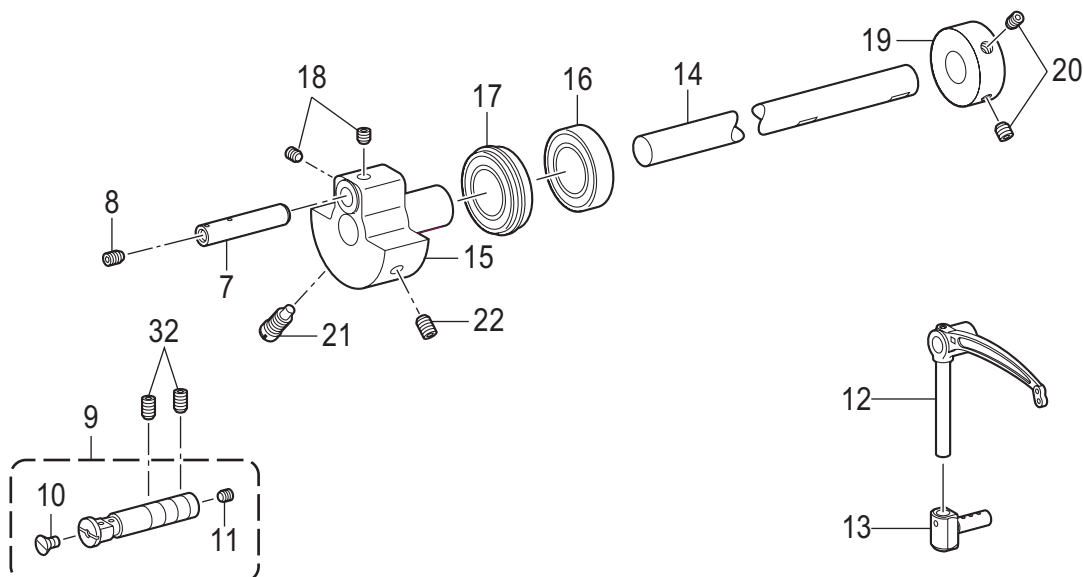
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	140063001	1	带槽销	DOWEL PIN	
2	SA3924001	1	定位销	POSITIONING PIN	
3	SB1308001	1	面板组件	FACE PLATE ASSY	
4	SA2929001	2	橡皮塞 12.5	RUBBER CAP, 12.5	
5	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
6	SA2441101	1	侧板	REAR COVER	
7	062501216	7	螺钉 M5X12	SCREW PAN M5X12	
8	SA2443101	1	防尘板	DUST PROTECTOR	
9	062500616	2	螺钉 M5X6	SCREW PAN M5X6	
10	SA2444101	1	脚柱 L	BED LEG L	
11	SA2445101	1	脚柱 S	BED LEG S	
12	SA2448101	1	推板LA	SLIDE PLATE LA	
13	SA2450101	1	推板R	SLIDE PLATE R	
14	S36663001	1	推板F组件	SLIDE PLATE F ASSY	
15	S34438001	4	螺钉 SM3.18-40X4	SCREW, FLAT SM3.18-40X4	
16	116010001	1	螺钉 SM5.16-40X4	SET SCREW, SM5.16-40X4	
17	SA2929001	1	橡皮塞 12.5	RUBBER CAP, 12.5	
18	SA2929001	2	橡皮塞 12.5	RUBBER CAP, 12.5	
19	S37060001	1	接地标记	LABEL, GROUNDING	
20	SA9826001	1	操作注意标签	LABEL CAUTION	
21	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
22	SA9957001	1	警告标记	INJURY MARK	
23	SA9957002	1	警告标记	INJURY MARK	

B. 上轴装置 / Upper shaft mechanism

< 微油型规格 用于-00[] / For -00[] Minimum lubrication type >



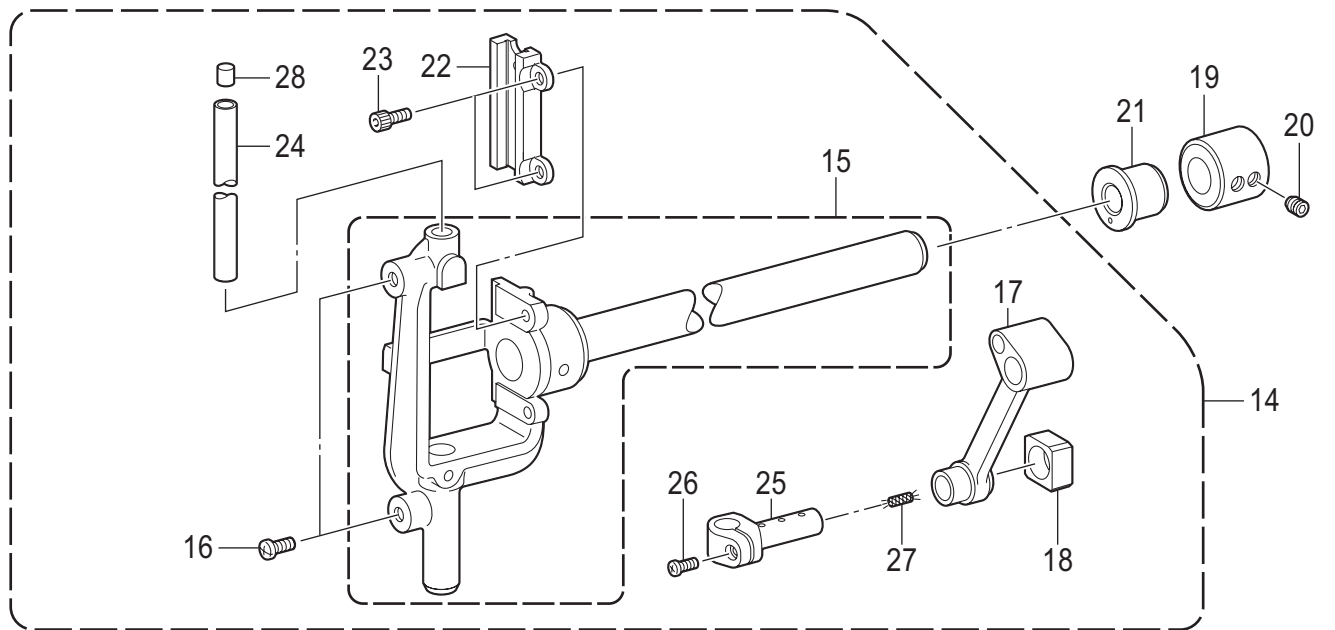
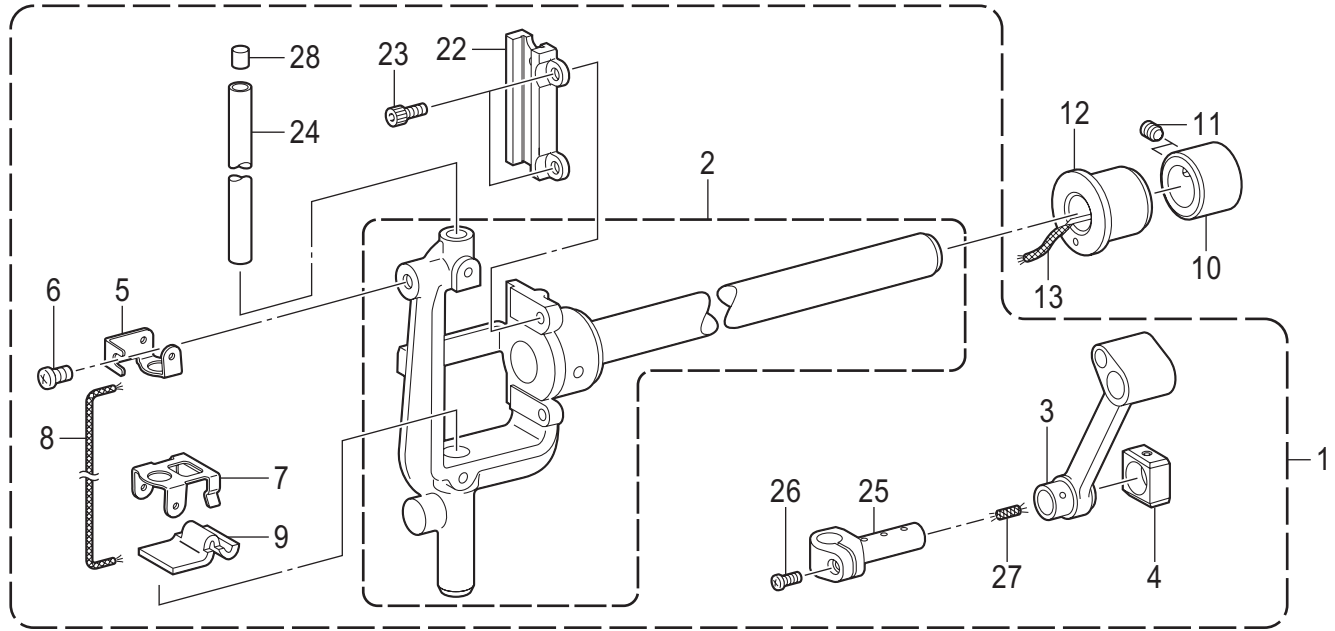
< 针杆无油型规格 用于-03[] / For -03[] Semi dry type >



B. 上轴装置 / Upper shaft mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA6166001	1	<用于-00□> 针杆曲柄轴	<For -00□> CRANKSHAFT	
2	117006001	1	油线 L=60	WICK L=60	
3	113014000	1	油线盖	PUSHER	
4	SA2861201	1	挑线杆支撑轴总组件	THREAD TAKE-UP S-SHAFT UNIT	
5	S13160001	1	挑线杆接头滑块组件 2	T-TAKE-UP SLIDE BLOCK ASSY, 2	
6+	SA2935101	1	<用于-003> 挑线杆S3-L组件	<For -003> THREAD TAKE-UP LEVER ASSY, S3-L	
6+	SA2936101	1	<用于-005> 挑线杆S5-L组件	<For -005> THREAD TAKE-UP LEVER ASSY, S5-L	
7	SB1407001	1	<用于-03□> 挑线杆曲柄轴	<For -03□> THREAD TAKE-UP CRANK SHAFT	
8	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
9	SA2464101	1	挑线杆支架轴组件	THREAD TAKE-UP S-SHAFT ASSY	
10	SA2958001	1	螺钉 M5X6	SCREW FLAT M5X6	
11	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
12	SA4115101	1	挑线杆 S3P	THREAD TAKE-UP LEVER S3 P	
13	SA4129201	1	挑线杆接头滑块组件	THREAD TAKE-UP SLIDE B-ASSY	
14	SA2746201	1	上轴 ST	UPPER SHAFT, ST	
15	SA4089001	1	挑线杆曲柄	THREAD TAKE-UP CRANK	
16	SB1485001	1	轴承 6004ZZ	BALL BEARING, 6004ZZ	
17	SB1484001	1	轴承 6004ZZNR	BALL BEARING, 6004ZZNR	
18	S25260001	2	固定螺钉 M6X5	SET SCREW SOCKET (FT) M6X5	
19	SA1120001	1	绕线驱动轮	BOBBIN WINDER DRIVING WHEEL	
20	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
21	S25235001	1	螺钉 M8	SCREW M8	
22	S25236001	1	螺钉 M6X10	SET SCREW, SOCKET (FT) M6X10	
23	SA2748001	1	轴承套座	BALL BEARING BUSH	
24	076023800	1	R球轴承 60/22ZZ	BALL BEARING RADIAL 60/22ZZ	
25	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
26	SA2750101	1	上轮	PULLY	
27	SB1536001	1	轴承 6204ZZNR	BALL BEARING, 6204ZZNR	
28	012061036	2	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
29	SA2720101	1	同步轮U ST组件	TIMING PULLEY ASSY, U ST	
30	SA4214001	2	固定螺钉 M6X6	SET SCREW SOCKET (CP) M6X6	
31	SA2463001	1	同步皮带	TIMING BELT	
32	012061036	2	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
33	SA2469101	1	挑线杆防护罩	THREAD TAKE-UP LEVER COVER	
34	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
35	SA4537001	1	防尘盖	DUST COVER	
36	SA3058101	1	遮掩板	SHELTER PLATE	
37	SA3065001	1	油毡	FELT	
38	SA3059101	1	遮掩板支座	HOLDER, SHELTER PLATE	
39	062500816	1	螺钉 M5X8	SCREW PAN M5X8	

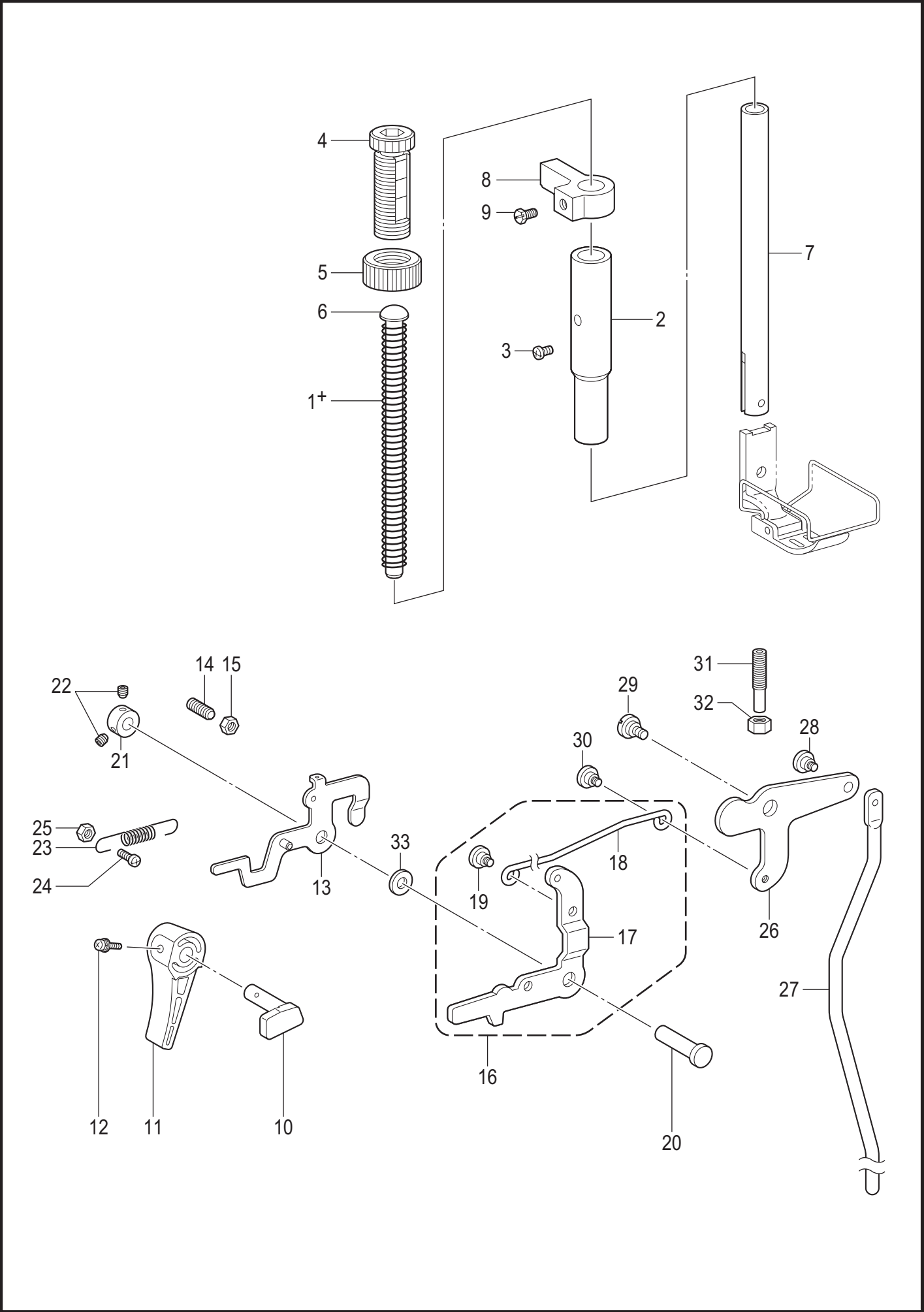
5



C. 针杆摆动装置 / Needle bar rocking mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于-00□>	<For -00□>	
1	SA8893101	1	针杆摆轴组件	NEEDLE BAR ROCKER SHAFT ASSY	
2	SB1423001	1	针杆架组件	NEEDLE BAR BASE ASSY	
3	SA3711101	1	针杆曲柄连杆	CRANK ROD, N-BAR	
4	SB1427001	1	滑块	SLIDE BLOCK	
5	SA4007001	1	油毡上支架 U	FELT SUPPORT, U	
6	062500616	1	螺钉 M5X6	SCREW PAN M5X6	
7	SA3848001	1	油毡下支架 D	FELT SUPPORT, D	
8	S07465000	1	油线 L=200	WICK L=200	
9	SA3852001	1	油毡	FELT	
10	SA2485001	1	紧圈	SET SCREW COLLAR	
11	S25260001	2	固定螺钉 M6X5	SET SCREW SOCKET (FT) M6X5	
12	SA5332001	1	轴套 L	BUSH L	
13	S48204000	1	油线 4X4 L=150	WICK, 4X4 L=150	
			<用于-03□>	<For -03□>	
14	SA4093301	1	针杆摆轴组件	NEEDLE BAR ROCKER SHAFT ASSY	
15	SB1429001	1	针杆架组件	NEEDLE BAR BASE ASSY	
16	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
17	SA4094001	1	针杆曲柄连杆	CRANK ROD, N-BAR	
18	SB1431001	1	滑块	SLIDE BLOCK	
19	SA2485001	1	紧圈	SET SCREW COLLAR	
20	S25260001	2	固定螺钉 M6X5	SET SCREW SOCKET (FT) M6X5	
21	SA4095001	1	摆动轴轴套 L	BUSH, L	
22	SB1425001	1	滑块槽	SLIDE BLOCK SLIDER	
23	018401036	2	螺栓 M4X10	BOLT SOCKET M4X10	
24	SA2475101	1	针杆	NEEDLE BAR	
25	SB1426001	1	针杆连接轴	NEEDLE BAR CLAMP	
26	062350816	1	螺钉 M3.5X8	SCREW PAN M3.5X8	
27	112728001	1	油线 L=50	WICK, L=50	
28	148394000	1	针杆塞	CAP, N-BAR	
29	SA2486101	1	摆动轴轴套 R	BUSH, R	
30	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
31	062061616	1	螺钉 M6X16	SCREW PAN M6X16	
32	SA2489001	1	针杆摆动连杆	NEEDLE BAR ROCKER LEVER	
33	018062032	1	螺栓 M6X20	BOLT SOCKET M6X20	
34	118735002	1	垫圈	WASHER	
35	SA2490101	1	针杆摆动杆	ROCKER LINK, N-BAR	
36	S23460001	2	螺钉 M6X5	SCREW PAN M6X5	
37	SB1437001	1	摆动连杆销	LINK SHAFT, N-BAR ROCKER	
38	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
39	SB1438001	1	摆动连杆轴套	ZIGZAG LINK BUSH	
40	018062532	1	内六角螺栓 M6X25	BOLT SOCKET M6X25	
41	SA2493001	2	垫圈	WASHER, PLAIN	
42	SA2494001	1	针杆摆动臂	NEEDLE BAR ROCK ARM	
43	018062032	1	螺栓 M6X20	BOLT SOCKET M6X20	

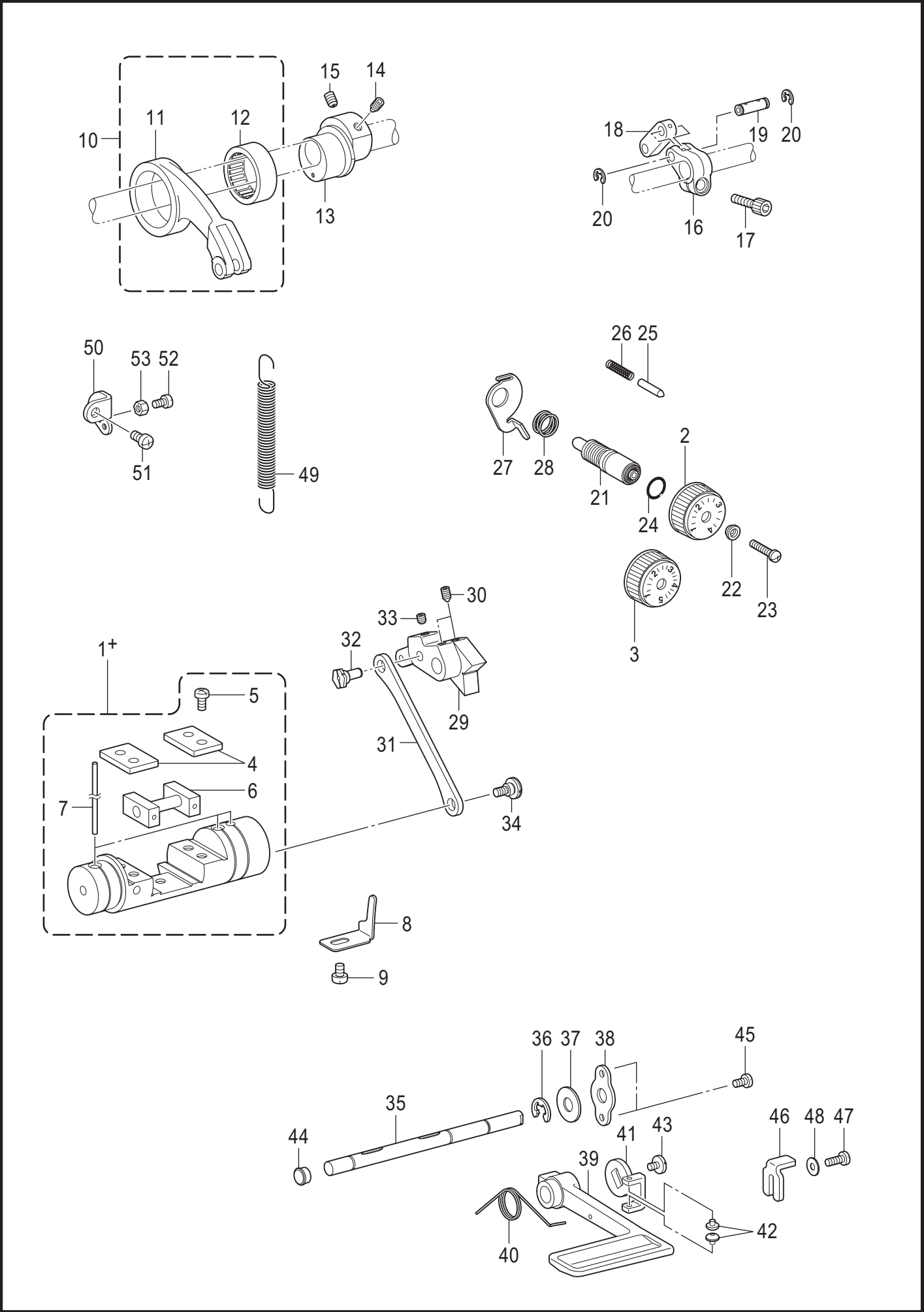
D. 压脚装置 / Presser foot mechanism



D. 压脚装置 / Presser foot mechanism

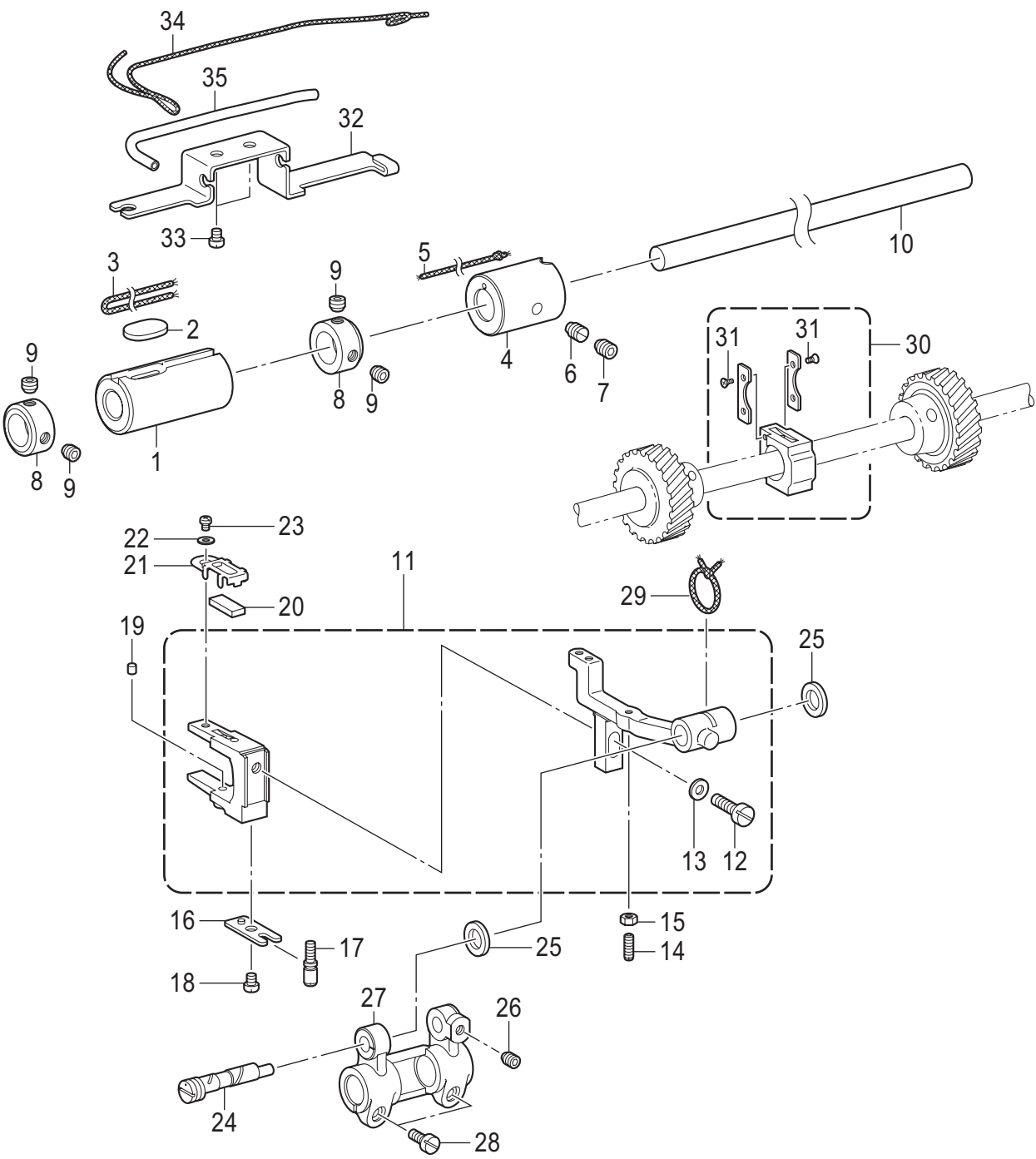
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	S07346101	1	<用于-0□3, -005> 压紧弹簧	<For -0□3, -005> PRESSER BAR SPRING, -5	
1+	S16196001	1	<用于-03F> 压紧弹簧	<For -03F> PRESSER BAR SPRING, F	
2	SA2495001	1	压杆轴套	PRESSER BAR BUSH	
3	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
4	SA1174002	1	调节螺栓 M14	PESSER ADJUSTING SCREW, M14	
5	SA1175002	1	调节螺母 M14	ADJUST SCREW NUT	
6	SA7607101	1	弹簧导杆	SPRING GUIDE	
7	SB1439001	1	压紧杆	PRESSER BAR	
8	SA2498001	1	压杆抱箍	GUIDE BRACKET, P-BAR	
9	S25289001	1	螺栓 M6X10	BOLT (CP) M6X10	
10	SA2499001	1	压杆提升曲柄	PRESSER BAR LIFTING CRANK	
11	S31006002	1	抬压脚扳手	LIFTING LEVER	
12	S39051001	1	螺钉(带垫圈)M3.5X12	SCREW PAN (S/P W) M3.5X12	
13	S07353001	1	松线板组件	TENSION RELEASE PLATE ASSY	
14	012061832	1	螺钉 M6X18	SET SCREW, SOCKET (FT) M6X18	
15	021060306	1	六角螺母 M6	NUT 3 M6	
16	SA2500001	1	膝控连杆组件	KNEE LIFTER C-ROD ASSY	
17	SA2501001	1	抬压脚连杆	PRESSER BAR LIFTING LEVER	
18	SA2502001	1	膝控连杆	KNEE LIFTER CONNECTING ROD	
19	SA1179001	1	轴位螺钉 M5	SHOULDER SCREW, M5	
20	S07349001	1	压紧杆提升杠杆销	P-BAR LIFTING LEVER SHAFT	
21	SA2504001	1	紧圈	SET SCREW COLLAR	
22	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
23	S07355051	1	弹簧	SPRING, EXTENSION	
24	062501216	1	螺钉 M5X12	SCREW PAN M5X12	
25	021500106	1	六角螺母 M5	NUT 1 M5	
26	SA2506001	1	膝控提升杠杆	KNEE LIFTER LEVER	
27	SA2507001	1	膝控提升杆	KNEE LIFTER BAR	
28	SA1179001	1	轴位螺钉 M5	SHOULDER SCREW, M5	
29	SA2165001	1	轴位螺钉 M6	SHOULDER SCREW, M6	
30	SA1179001	1	轴位螺钉 M5	SHOULDER SCREW, M5	
31	SA4149101	1	调整螺钉 6	ADJUSTING SCREW 6	
32	021060306	1	六角螺母 M6	NUT 3 M6	
33	S07350001	1	垫圈	WASHER PLAIN	

E. 送布装置 / Feed mechanism



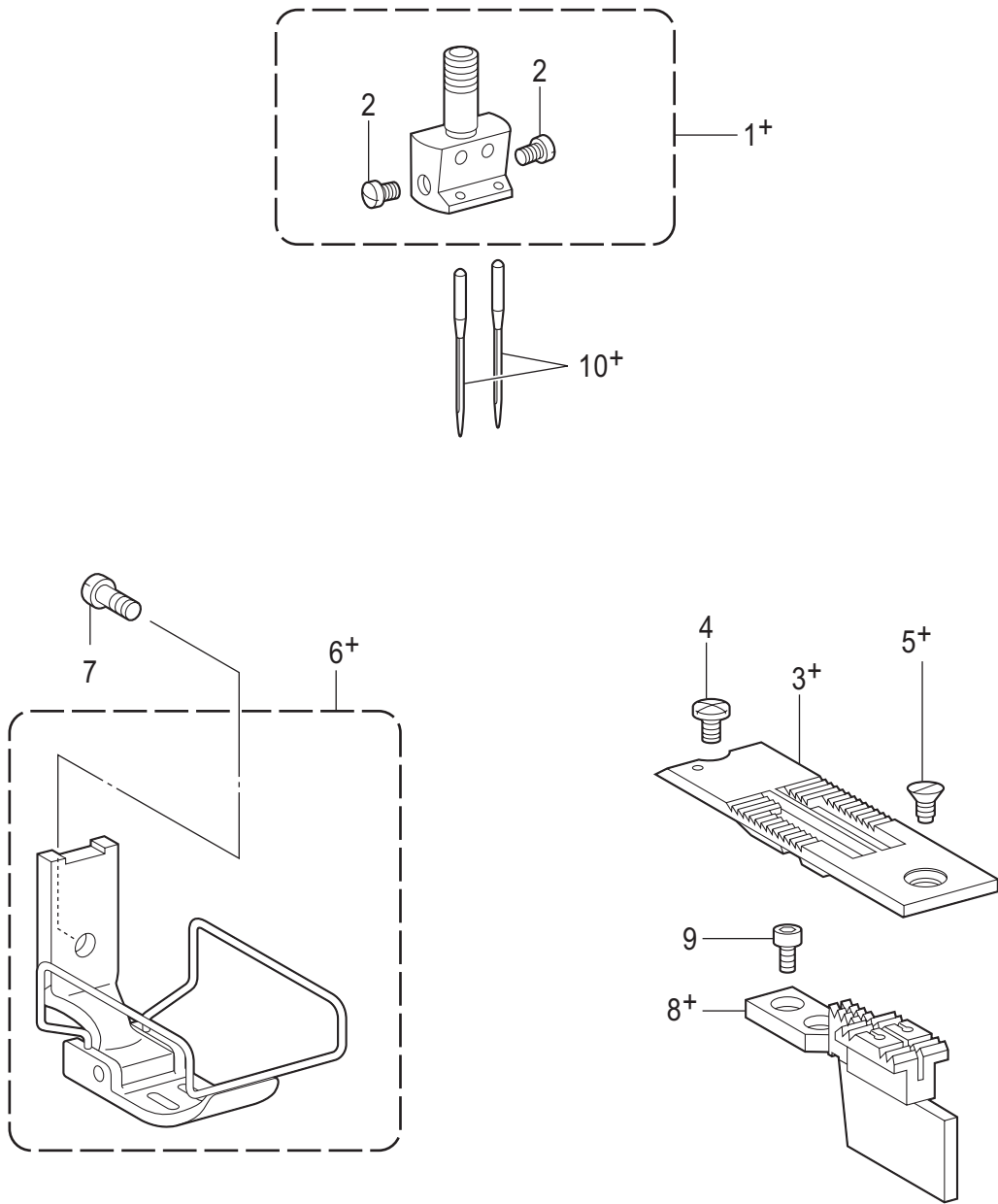
E. 送布装置 / Feed mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	SA3062001	1	<用于-0□3, -03F> 切换器11组件	<For -0□3, -03F> FEED REGULATOR ASSY, 11	
2	S38422002	1	针距标盘	STITCH LENGTH DIAL, 4	
1+	SA2509001	1	<用于-005> 切换器组件	<For -005> FEED REGULATOR ASSY	
3	S38427002	1	针距标盘	STITCH LENGTH DIAL, 5	
4	SA2511001	2	滑块导向	GUIDE PLATE	
5	062501016	4	螺钉 M5X10	SCREW PAN M5X10	
6	SA2512001	1	滑块组件	SLIDE BLOCK ASSY	
7	SA2515001	3	油毡	FELT	
8	SA2516001	1	切换器定位	STOPEER	
9	062060816	1	螺钉 M6X8	SCREW PAN M6X8	
10	143611201	1	送布连杆组件	F-ROCKER CONNECTING ROD ASSY	
11	143612100	1	送布大连杆	FEED ROCKER CONNECTING ROD	
12	118954000	1	滚针轴承	NEEDLE BEARING	
13	SA2518001	1	水平偏心轮 5	LEVEL FEED ECCENTRIC WHEEL 5	
14	SA2585001	1	固定螺钉 M6X10	SET SCREW, SOCKET (FT) M6	
15	S25236001	1	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
16	SA2521001	1	水平送料臂 5	FEED ROCKER ARM 5	
17	018062032	1	螺栓 M6X20	BOLT SOCKET M6X20	
18	143613051	1	送布小连杆	LINK	
19	143616001	1	送布曲柄轴	SHAFT	
20	048060342	2	挡圈 E6	RETAINING RING E6	
21	SA3056001	1	调节螺栓	FEED REGULATING STUD	
22	142746122	1	针距标盘套	FEED REGULATING SUPPORTER	
23	129458202	1	螺钉 SM4.76	SCREW, SM4.76	
24	108549001	1	O形圈	O RING	
25	S50098101	1	定位销	POSITIONING PIN	
26	100328001	1	止动销弹簧	NOTCH SPRING	
27	SA2523001	1	标盘锁杆	DIAL LOCK LEVER	
28	S39830101	1	弹簧	SPRING	
29	SA2525001	1	送料调节器 5	FEED REGULATOR 5	
30	016061031	2	螺钉 M6X10	SET SCREW SOCKET (CN) M6X10	
31	SA2526001	1	切换器连杆	CONNECTING ROD	
32	SB1440001	1	偏心轴	ECCENTRIC SHAFT	
33	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
34	SB1413001	1	轴位螺钉 M6	SHOULDER SCREW M6	
35	SA2529101	1	倒缝手柄轴 TR	SHAFT, R-LEVER TR	
36	048080342	1	挡圈 E8	RETAINING RING E8	
37	025100132	1	平垫圈 S10	WASHER PLAIN S 10	
38	SA2530001	1	垫片	SPACER	
39	S07374209	1	倒缝扳手	REVERSE STITCHING LEVER	
40	SA2531001	1	弹簧	SPRING	
41	SA3067001	1	手柄导向	LEVER GUIDE	
42	S48367000	2	导向橡皮	RUBBER	
43	SA6592001	1	螺钉 M5	SCREW M5	
44	104821001	1	橡皮塞 10.5	RUBBER CAP, 10.5	
45	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
46	SA2532001	1	定位器	STOPPER	
47	062501216	1	螺钉 M5X12	SCREW PAN M5X12	
48	025050236	1	平垫圈 M5	WASHER PLAIN M 5	
49	SA7867001	1	调节器弹簧 ST	FEED REGURATOR SPRING ST	
50	SA2533001	1	弹簧挂钩	SPRING HOOK	
51	062060816	1	螺钉 M6X8	SCREW PAN M6X8	
52	062501216	1	螺钉 M5X12	SCREW PAN M5X12	
53	021500106	1	六角螺母 M5	NUT 1 M5	



F. 送布轴装置 / Feed shaft mechanism

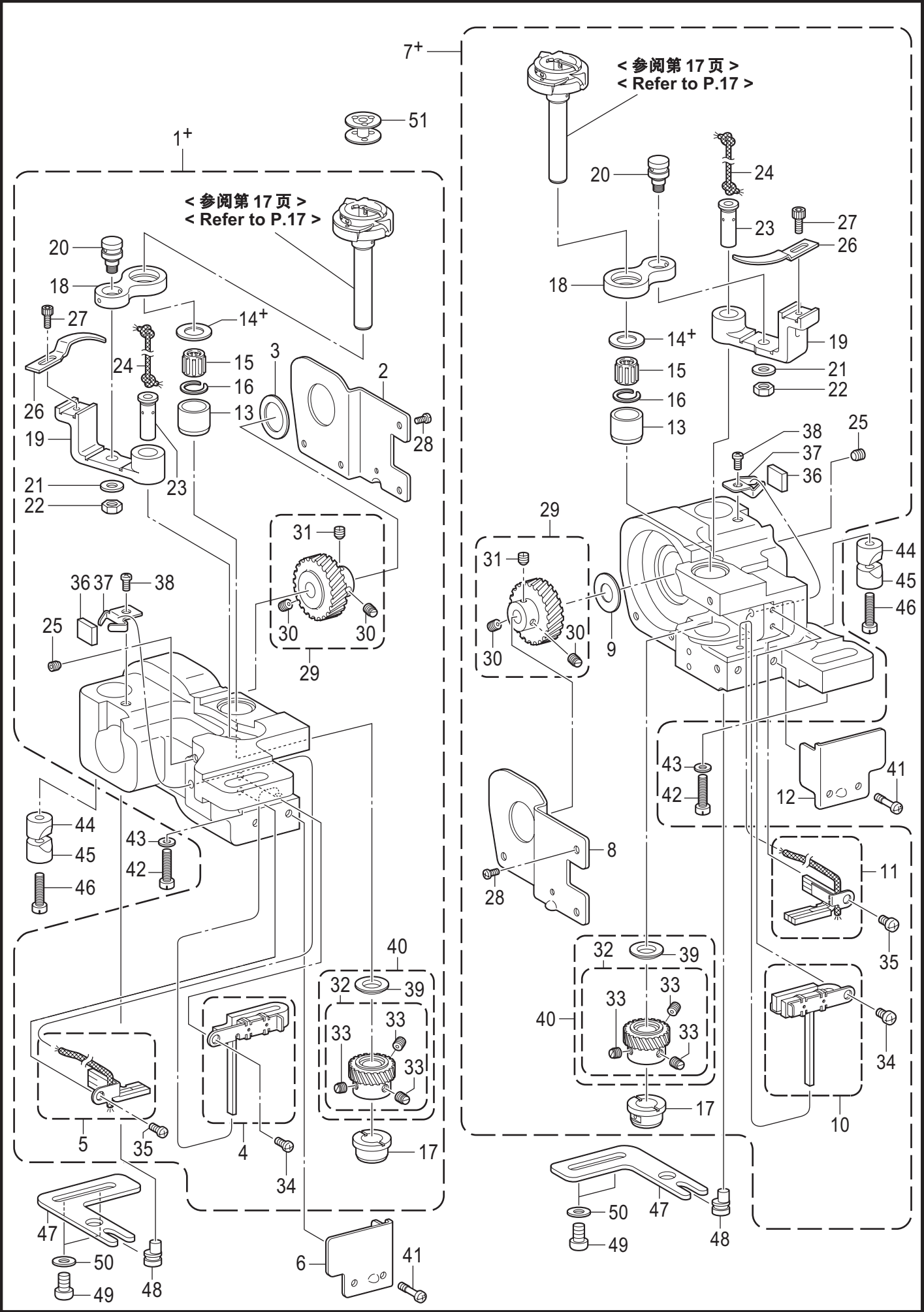
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA3855001	1	送布轴套 L	BUSH, L: F-ROCKER SHAFT	
2	SA3965001	1	油毡	FELT	
3	SA4028001	1	油线 4X4 L=220	WICK, 4X4 L=220	
4	SA2543001	1	送布轴套 R	FEED ROCKER SHAFT BUSH, R	
5	108802001	1	油线 4X4 L=250	WICK, 4X4 L=250	
6	SA2544001	1	螺钉 M6	SET SCREW M6	
7	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
8	SA2546001	2	紧圈	SET SCREW COLLAR	
9	S23651001	4	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
10	SA3840001	1	送布轴	FEED ROCKER SHAFT	
11	SA6152101	1	牙架叉组件 ST	FEED BAR ST FORK ASSY	
12	SA2927001	1	螺钉 M6X14	SCREW, M6X14	
13	025060132	1	平垫圈 S6	WASHER PLAIN S 6	
14	SA2566001	1	螺钉 M3.5	SET SCREW, M3.5	
15	021350106	1	螺母 M3.5	NUT 1 M3.5	
16	SA2553001	1	开叉板	FORKED PLATE	
17	SA2554001	1	调整螺栓	ADJUSTING SCREW	
18	062400616	1	螺钉 M4X6	SCREW PAN M4X6	
19	SA3990001	1	油毡	FELT	
20	SA3887001	1	油毡	FELT	
21	SA3888001	1	油毡压架	FELT HOLDER	
22	025030132	1	平垫圈 S3	WASHER PLAIN S 3	
23	062300416	1	螺钉 M3X4	SCREW PAN M3X4	
24	SB1445001	1	牙架轴	FEED BAR SHAFT	
25	SA2551001	2	轴向垫圈	THRUST RING	
26	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
27	SA2555001	1	水平送布台臂	FEED ROCKER BASE ARM	
28	SA2928001	2	螺钉 M5X12	SCREW, M5X12	
29	SA4538001	1	油线 3X3 L=200	WICK 3X3 L=200	
30	SA2806101	1	滑块组件	FEED BAR SLIDE BLOCK ASSY	
31	SA6308001	4	螺钉 M2X4	SCREW FLAT #0 M2X4	
32	SA4009001	1	油线支架	WICK SUPPORT	
33	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
34	SA2724001	1	油线 L=400	WICK, L=400	
35	SA4011001	1	维尼龙油管 L=100	OIL TUBE, L=100	



G. 定规部件 / Gauge parts

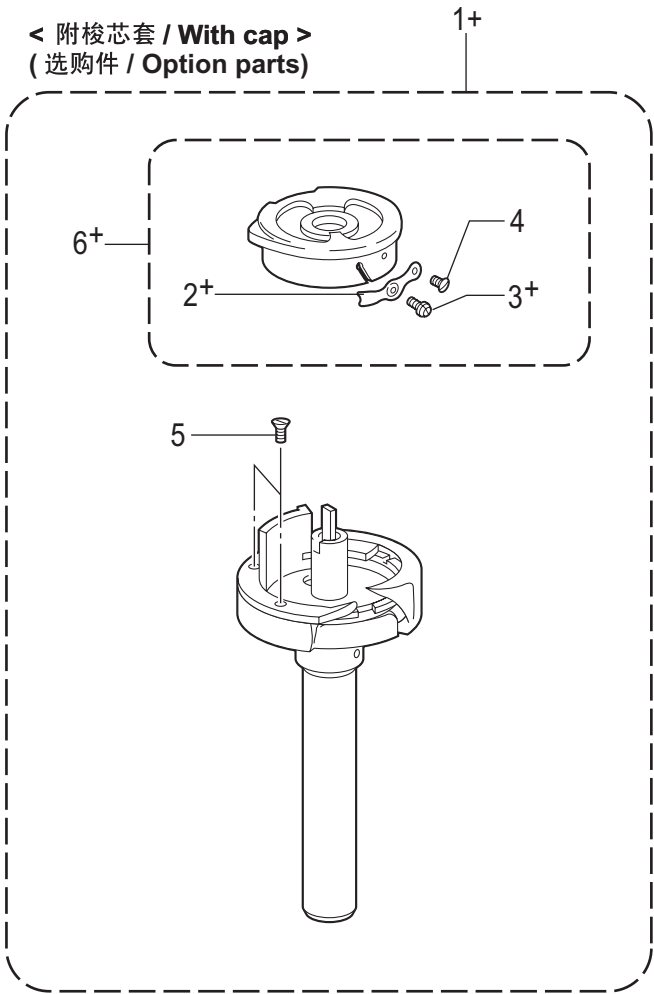
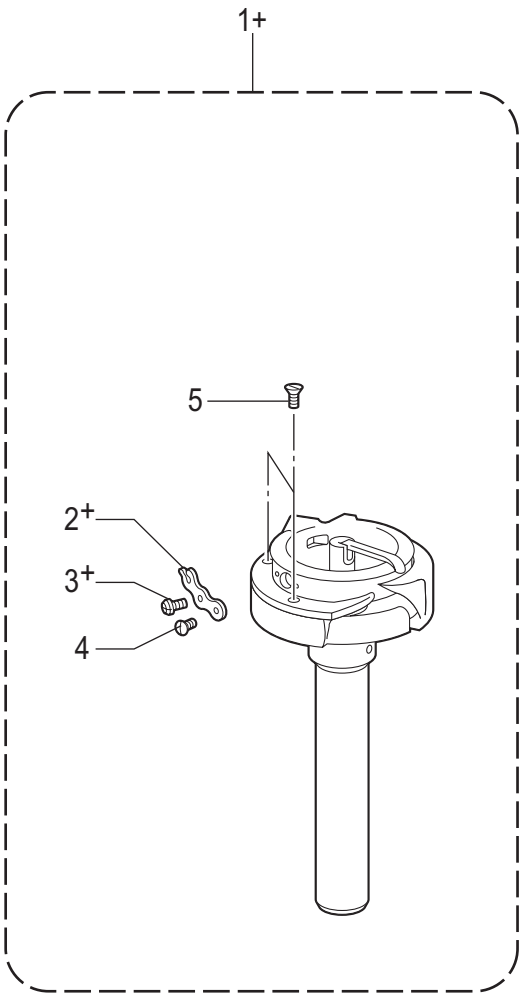
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	* P.37-42	1	针夹组件	NEEDLE CLAMP ASSY	
2	116323001	2	螺钉 SM3.57	SCREW, SM3.57	
3+	* P.37-42	1	针板	NEEDLE PLATE	
4	S11244001	1	螺钉 SM4.37	SCREW, SM4.37	
			<用于-0□3, -005>	<For -0□3, -005>	
5+	100032004	1	平头螺钉 SM4.37-40X8	SCREW, FLAT SM4.37-40X8	
			<用于-03F>	<For -03F>	
5+	117160001	1	螺钉 SM4.37	SCREW, FLAT SM4.37	
6+	* P.37-42	1	压脚组件	PRESSER FOOT ASSY	
7	113050001	1	螺钉 SM3.57	SCREW, SM3.57	
8+	* P.37-42	1	送布牙	FEED DOG	
9	S07494001	2	螺钉 SM3.18X7	SCREW, W/SOCKET SM3.18X7	
			<用于-03F>	<For -03F>	
10+			机针DPX5...(#11)	NEEDLE DPX5...(#11)	
			<用于-0□3>	<For -0□3>	
10+			机针DPX5...(#14)	NEEDLE DPX5...(#14)	
			<用于-005>	<For -005>	
10+			机针DPX5...(#22)	NEEDLE DPX5...(#22)	

H1. 旋梭装置 / Rotary hook mechanism



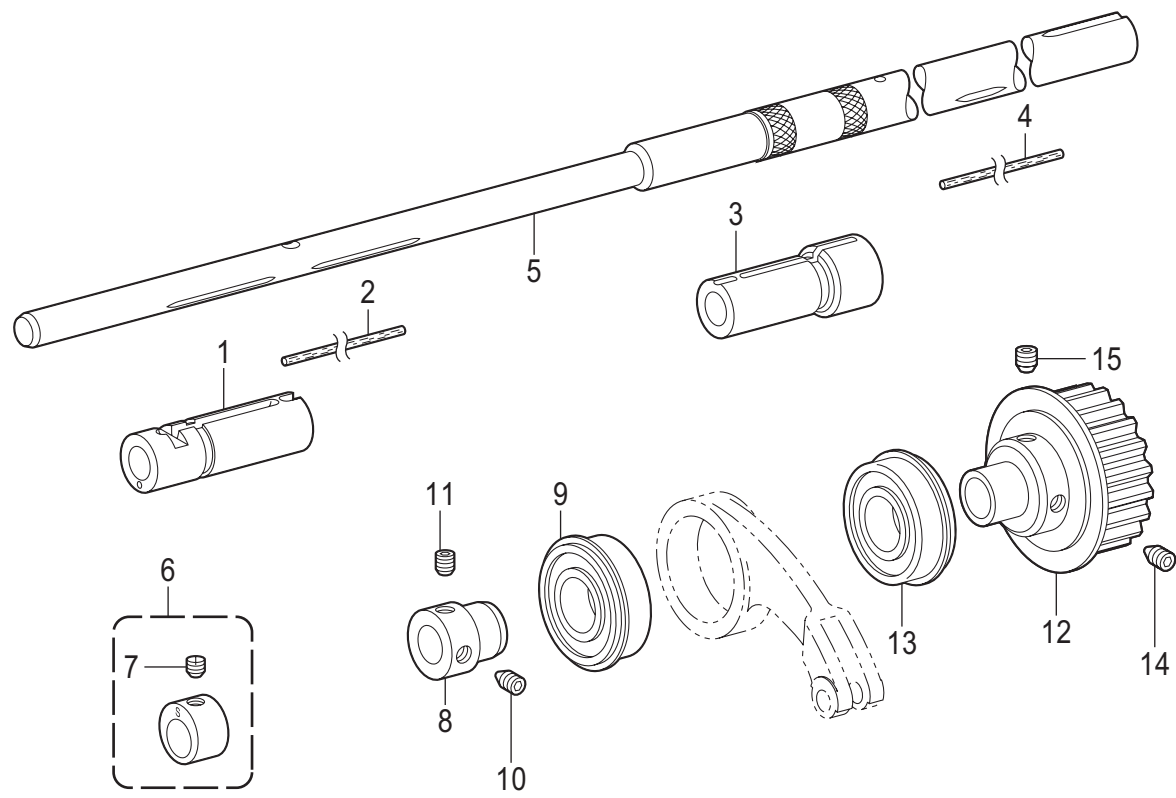
H1. 旋梭装置 / Rotary hook mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	SA2755301	1	<用于-0□3, -03F> 旋梭基座组件 842ST(L)	<For -0□3, -03F> ROTARY HOOK BASE ASSY 842ST(L)	
1+	SA2950401	1	<用于-005> 旋梭基座组件 842ST-5L	<For -005> R-HOOK BASE ASSY 842ST-5(L)	
2	SA2562201	1	旋梭基座盖 L	ROTARY HOOK BASE COVER L	
3	SA3054001	1	垫圈 L	THRUST WASHER, L	
4	SA6424101	1	油毡组件 UL	FELT UL ASSY	
5	SA4044001	1	油毡组件 DL	FELT DL ASSY	
6	SA6462001	1	旋梭基座盖 FL	ROTARY HOOK BASE COVER FL	
7+	SA2757301	1	<用于-0□3, -03F> 旋梭基座组件 842ST(R)	<For -0□3, -03F> ROTARY HOOK BASE ASSY 842ST (R)	
7+	SA2951401	1	<用于-005> 旋梭基座组件 842ST-5R	<For -005> R-HOOK BASE ASSY 842ST-5 (R)	
8	SA2563301	1	旋梭基座盖 R	ROTARY HOOK BASE COVER R	
9	SA2579001	1	垫圈	SPECER	
10	SA6425101	1	油毡组件 UR	FELT UR ASSY	
11	SA4045001	1	油毡组件 DR	FELT DR ASSY	
12	SA6463001	1	旋梭基座盖 FR	ROTARY HOOK BASE COVER FR	
13	SA4029001	2	旋梭轴套 U	ROTARY HOOK SHAFT BUSH	
14+	S09260001	2	轴向垫圈 A <t=1.2>	THRUST RING, A: 1.2MM <t=1.2>	
14+	SA4038001	2	轴向垫圈 <t=1.0>	THRUST RING <t=1.0>	
14+	S09261001	2	轴向垫圈 B <t=1.4>	THRUST RING, B: 1.4MM <t=1.4>	
14+	SA4444001	2	轴向垫圈 <t=0.8>	THRUST RING 0.8MM <t=0.8>	
15	S07420000	2	滚针轴承	NEEDLE BEARING	
16	S07419001	2	止动圈	RETAINING RING	
17	SA6474001	2	旋梭轴套 D	ROTARY HOOK SHAFT BUSH	
18	SB1446001	2	分线钩连杆	OPENER LINK	
19	SA3859101	2	分线钩杆	OPENER LEVER	
20	SA2560001	2	分线钩连杆轴	SHAFT, O-LINK	
21	SB2330001	2	平垫圈 S4.76	WASHER PLAIN S SM4.76	
22	021500316	2	六角螺母 M5	NUT 3 M5	
23	SA3889101	2	分线钩杆短轴	O-LEVER SHAFT	
24	SA4026001	2	油线 4X4 L=100	WICK, 4X4 L=100	
25	012501031	2	螺钉 M5X10	SET SCREW SOCKET (FT) M5X10	
26	S38212001	2	分线钩	OPENER	
27	154965001	2	螺钉 SM3.57X8	BOLT, SOCKET SM3.57X8	
28	062300612	8	螺钉 M3X6	SCREW PAN M3X6	
29	SA2572001	2	螺旋齿轮(带螺钉)	SPIRAL GEAR SCREW ASSY	
30	SA2574001	4	螺钉 M6	SET SCREW, (FT) M6	
31	SA2575001	2	螺钉 M6	SET SCREW, (FT) M6	
32	SA6301001	2	齿轮带螺钉	PINION GEAR SCREW ASSY	
33	SA2574001	6	螺钉 M6	SET SCREW, (FT) M6	
34	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
35	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
36	SA4012001	2	油毡	FELT	
37	SA3894001	2	油毡架	FELT SUPPORT	
38	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
39	SA6294101	2	轴向圈	THRUST RING	
40	SA6307101	2	人字齿轮复合件	PINION GEAR SET	
41	SA6417001	4	螺钉 M4X12	SCREW M4X12	
42	SA2556001	2	螺钉 M6X25	SCREW, M6X25	
43	115947101	2	垫圈 6.35	WASHER PLAIN 6.35	
44	SA2722001	2	套管 A	PINCH SLEEVE A	
45	SA2565001	2	套管 B	PINCH SLEEVE B	
46	SA2556001	2	螺钉 M6X25	SCREW, M6X25	
47	SA2567001	2	调节板	NEEDLE UPPER ADJUSTING PLATE	
48	SA2568001	2	调节轴	NEEDLE UPPER POSITIONING SHAFT	
49	062061016	4	螺钉 M6X10	SCREW PAN M6X10	
50	025060136	4	平垫圈 S6	WASHER PLAIN S 6	
51	S01928151	2	梭芯	BOBBIN	



H2. 旋梭装置 / Rotary hook mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	* P.36	1	盒装旋梭组件	ROTARY HOOK ASSY	
2+	* P.36	1	夹线簧	TENSION SPRING	
3+	* P.36	1	螺钉	TENSION ADJUSTING SCREW	
4	151030001	1	螺钉	SET SCREW	
5	151027001	2	螺钉	SET SCREW	
6+	* P.36	1	<选购件> 梭芯套组件	<Option parts> BOBBIN CASE ASSY	



J. 下轴装置 / Lower shaft mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA3890001	1	旋梭基座轴套 L	ROTARY HOOK BASE BUSH, L	
2	SA4585001	1	油毡	FELT	
3	SA3891001	1	旋梭基座轴套 R	ROTARY HOOK BASE BUSH, R	
4	SA4585001	1	油毡	FELT	
5	SA2571101	1	下轴	LOWER SHAFT	
6	SA2759101	1	上下偏心轮组件	F-LIFTING ECCENTRIC WHEEL ASSY	
7	SA2575001	1	螺钉 M6	SET SCREW (FT) M6	
8	SA2584001	1	轴承套	BALL BEARING BUSH	
9	SB1484001	1	轴承 6004ZZNR	BALL BEARING, 6004ZZNR	
10	SA2585001	1	固定螺钉 M6X10	SET SCREW, SOCKET (FT) M6	
11	S23651001	1	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
12	SA2587101	1	同步轮D组件	TIMING PULLEY ASSY, D	
13	SB1536001	1	轴承 6204ZZNR	BALL BEARING, 6204ZZNR	
14	SA2585001	1	固定螺钉 M6X10	SET SCREW, SOCKET (FT) M6	
15	SA4213001	1	固定螺钉 M6X10	SET SCREW, SOCKET (CP) M6X10	

24

< 用于-00[] / For -00[] >

10 11 4 8 6 8 19 2 20 21 7 23 22

13 12 14

24

< 用于-03[] / For -03[] >

16 16 17 15 18 23 22

56 57

57

64 49 48 46 45 47

50

53 58

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59 58

51 52 58 55 54

38 39 41 40 41

37

32 35 34 33 36

29 28 63 61 27 26 31 62 44

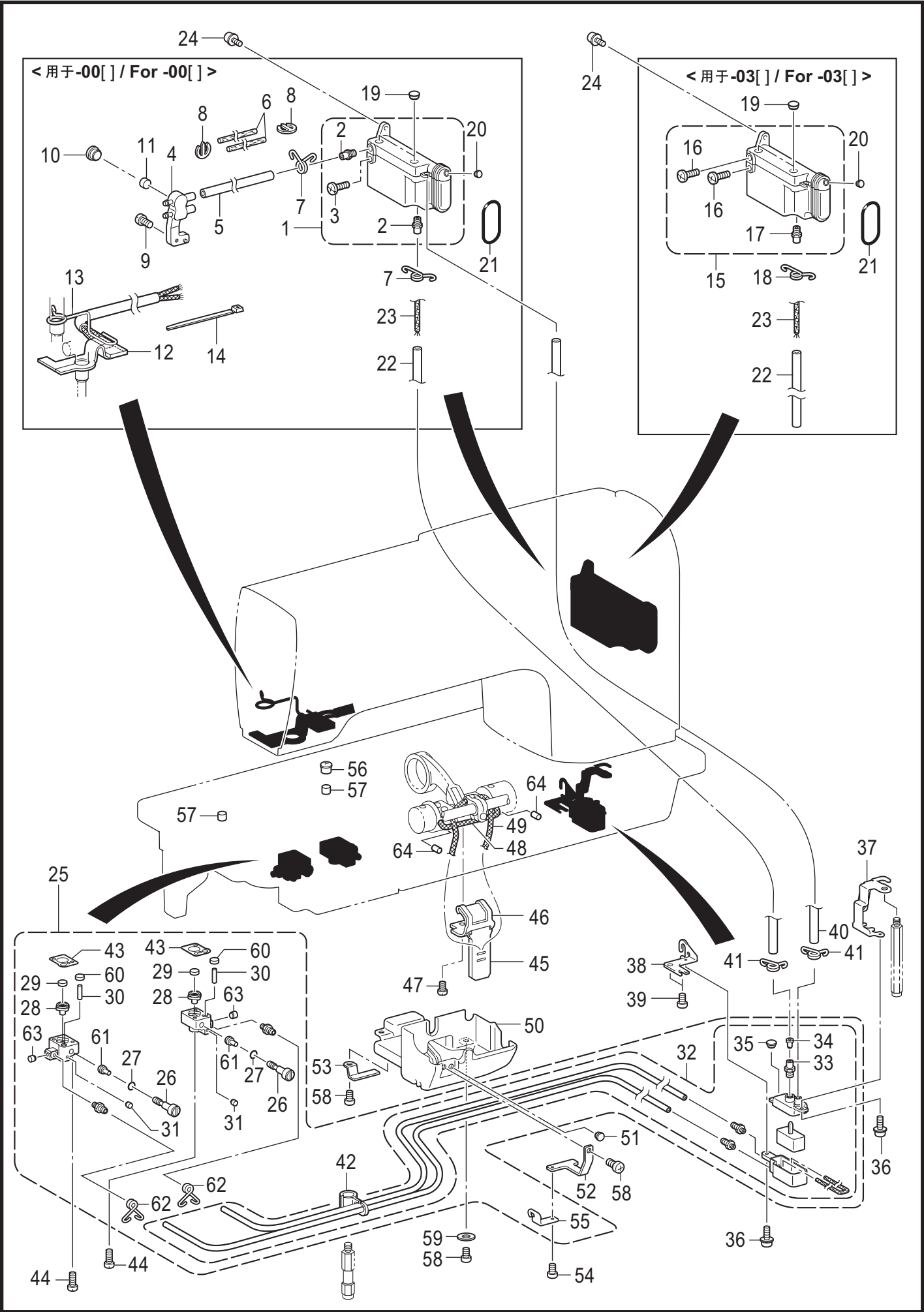
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60 30 63 30 61 27 26 31

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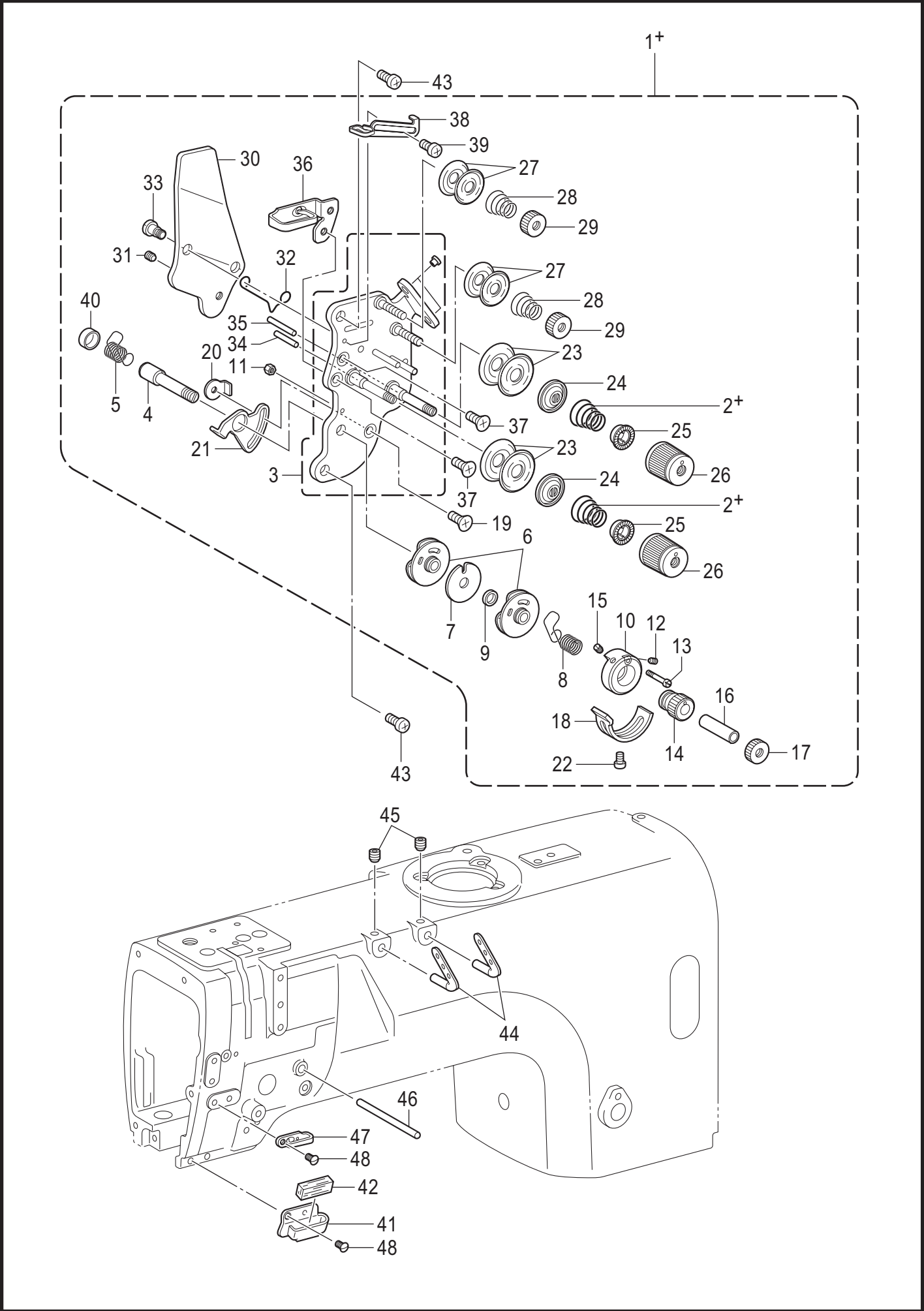
K. 供油润滑装置 / Lubrication

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于-00□>	<For -00□>	
1	SA4205101	1	油罐组件	OIL TANK ASSY	
2	SA3040001	2	油嘴管	OIL FEEDING PIPE	
3	SA5026101	1	螺钉 M8X7	SCREW M8X7	
4	SA3946001	1	油管接头	OIL TERMINAL	
5	SA2956001	1	维尼龙油管 L=135	OIL TUBE, L=135	
6	SA2957001	2	油毡	FELT	
7	SA3055101	2	油管夹	TUBE CLIP	
8	SA6178001	2	线夹	CLIP	
9	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
10	SA2929001	2	橡皮塞 12.5	RUBBER CAP, 12.5	
11	S38266000	1	油毡	ROTARY HOOK SHAFT FELT	
12	SA4215101	1	油毡组件	FELT ASSY	
13	SA4033101	1	油毡压架	FELT SUPPORT	
14	228475000	1	电线夹 1.9X80	FASTENING BAND 1.9X80	
			<用于-03□>	<For -03□>	
15	SA5304001	1	油罐组件	OIL TANK ASSY	
16	SA5026101	2	螺钉 M8X7	SCREW M8X7	
17	SA3040001	1	油嘴管	OIL FEEDING PIPE	
18	SA3055101	1	油管夹	TUBE CLIP	
19	SA2929001	2	橡皮塞 12.5	RUBBER CAP, 12.5	
20	104450101	1	橡皮塞 8	RUBBER CAP, 8	
21	081038070	1	O形圈 P38	O RING P38	
22	SA2723001	1	维尼龙油管 L=210	OIL TUBE, L=210	
23	SA2724001	1	油线 L=400	WICK, L=400	
24	0A5501006	2	螺钉(带垫圈) M5X10DB	SCREW PAN (S/P WASHER) M5X10	
25	SA7540001	1	供油部分复合件	OIL BLOCK SET	
26	SA6475001	2	供油调节螺钉	OIL ADJUSTING SCREW	
27	081004070	2	O形圈 P4	O RING P4	
28	SA6468001	2	橡皮垫圈	RUBBER PACKING	
29	SA6423001	2	旋梭轴油毡	ROTARY HOOK SHAFT FELT	
30	SA6415001	2	油线 L=80	WICK L=80	
31	142274101	2	橡皮塞 4.2	RUBBER CAP, 4.2	
32	SA7548001	1	副油罐复合件	SUB-TANK SET	
33	SA3040001	1	油嘴管	OIL FEEDING PIPE	
34	SA3060001	1	油门垫片	VALVE PACKING	
35	104450101	1	橡皮塞 8	RUBBER CAP, 8	
36	0A4400806	2	螺钉(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
37	SA3045201	1	副油罐安装架 A	SUB-TANK SETTING PLATE A	
38	SA3046001	1	副油罐安装架 B	SUB-TANK SETTING PLATE, B	
39	062060816	2	螺钉 M6X8	SCREW PAN M6X8	
40	SA3044001	1	维尼龙油管 L=242	OIL TUBE, L=242	
41	SA3055101	2	油管夹	TUBE CLIP	
42	SA6472001	1	油管支架	TUBE SUPPORT	
43	SA3923101	2	旋梭基座D垫片	ROTARY HOOK BASE D PACKING	
44	062401616	4	螺钉 M4X16	SCREW PAN M4X16	
45	SA2604001	1	油毡	FEED REGULATOR FELT	
46	SA2605001	1	油毡压架	FELT SUPPORT	
47	062500616	1	螺钉 M5X6	SCREW PAN M5X6	
48	109405001	1	油线 4X4 L=100	WICK 4X4 (L=100)	
49	108801001	1	油线 4X4 L=350	WICK, 4X4 L=350	
50	SA2606101	1	油盖	OIL COVER	
51	104450101	1	橡皮塞 8	RUBBER CAP, 8	
52	SA3048101	1	油管压架 A	TUBE SUPPORT, A	
53	SA3049001	1	油管压架 B	TUBE SUPPORT, B	
54	062400616	1	螺钉 M4X6	SCREW PAN M4X6	
55	SA6473001	1	油管导向	TUBE GUIDE	
56	140890009	1	油盖	OIL CAP	
57	112753001	2	油毡	FELT	
58	062061016	3	螺钉 M6X10	SCREW PAN M6X10	
59	025060236	1	平垫圈 M6	WASHER PLAIN M 6	



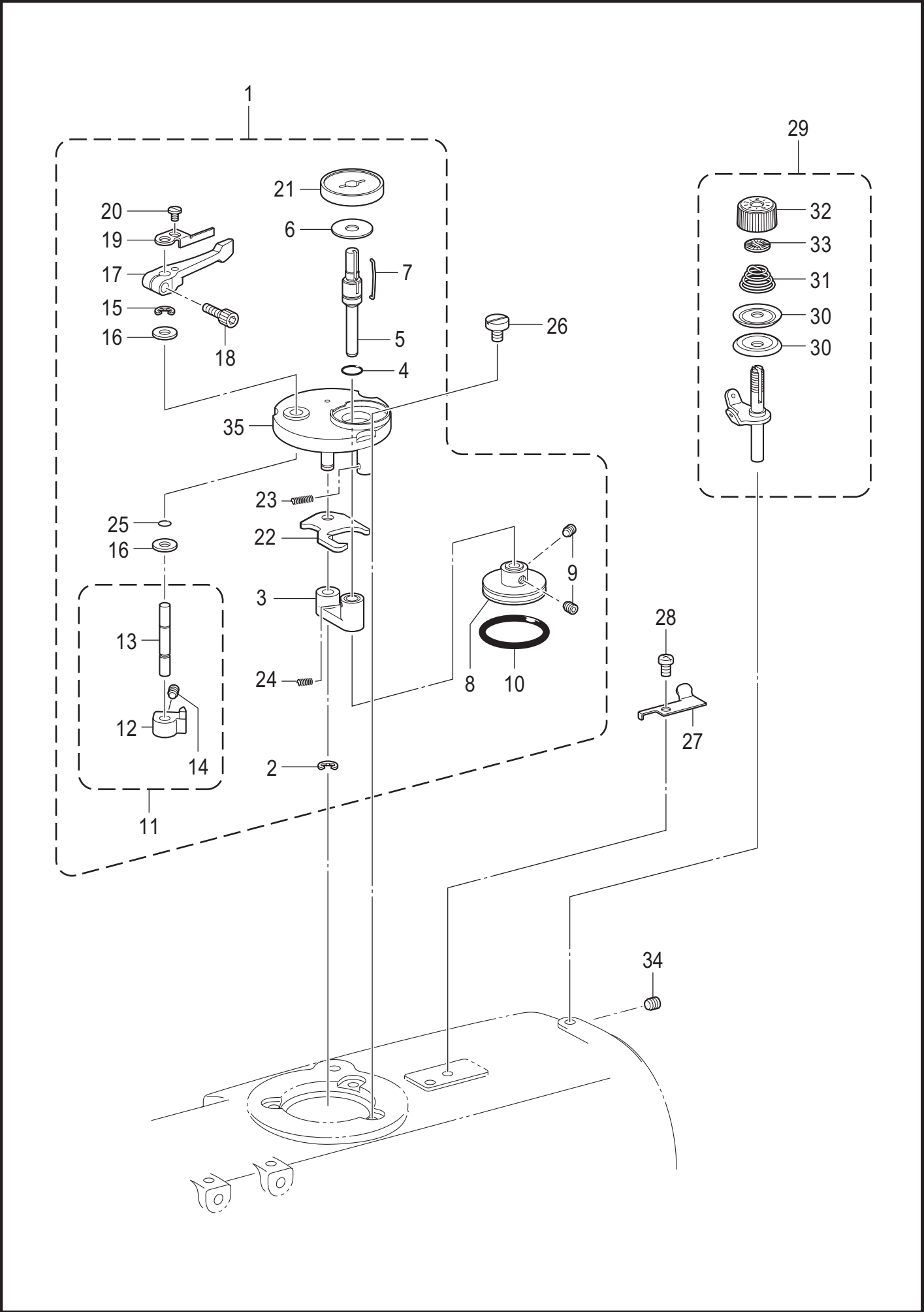
K. 供油润滑装置 / Lubrication

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
60	SA6423001	2	旋梭轴油毡	ROTARY HOOK SHAFT FELT	
61	SA6416001	2	柱塞	RUBBER PRESSER	
62	SA6414001	2	油管夹	TUBE CLIP	
63	140327001	2	橡皮塞 6.3	RUBBER CAP, 6.3	
64	148743001	2	油毡	FELT	



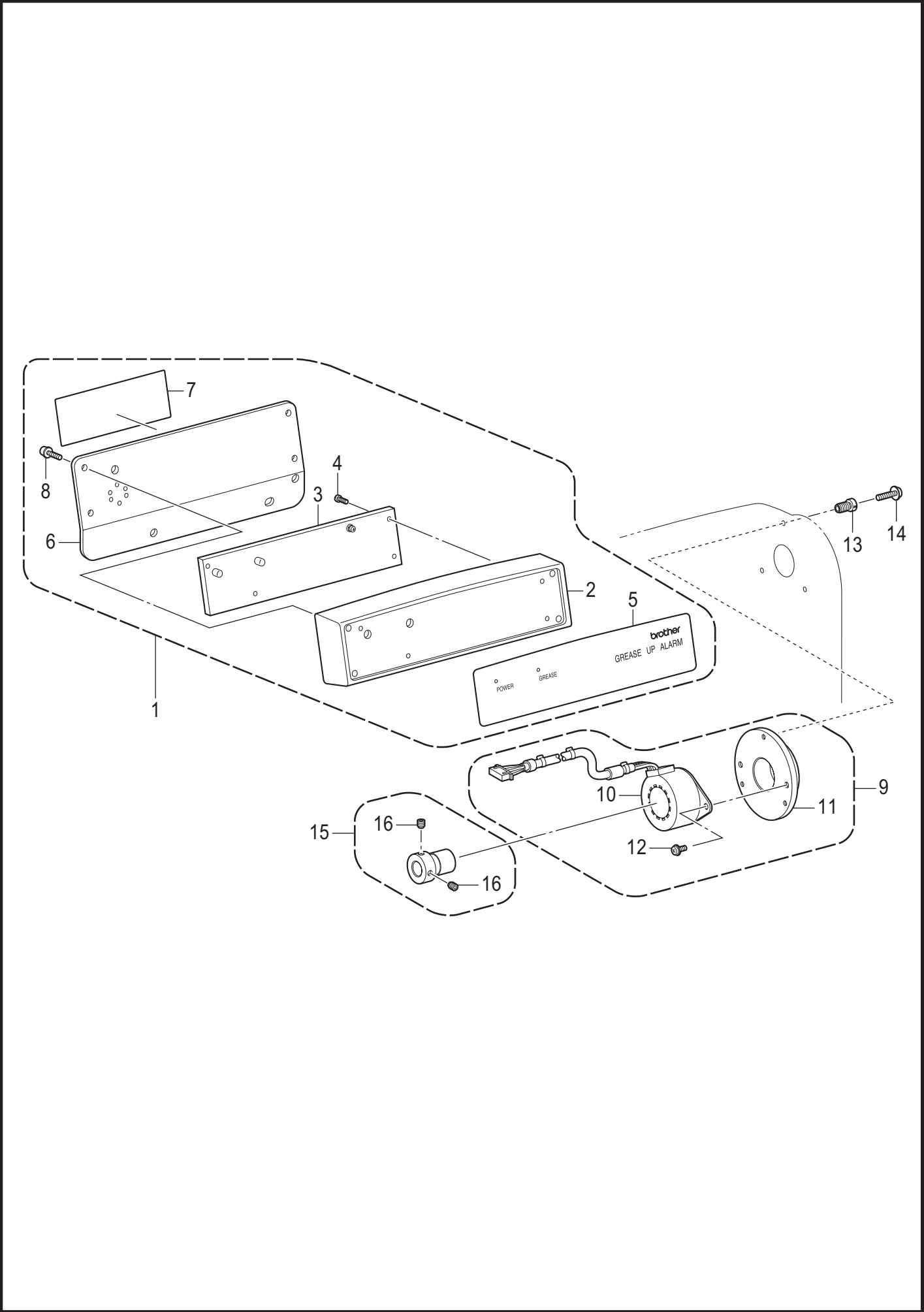
L. 穿线装置 / Threading mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	SA3417401	1	<用于-0□3> 面线调节组件 -3	<For -0□3> UPPER THREAD TENSION ASSY, -3	
2+	SA3415001	2	弹簧 L	TENSION SPRING, L	
1+	SA2607401	1	<用于-005> 面线调节组件 -5	<For -005> UPPER THREAD TENSION ASSY, -5	
2+	SA3416101	2	弹簧 LL	TENSION SPRING LL	
1+	SA2818401	1	<用于-03F> 面线调节组件 -1	<For -03F> UPPER THREAD TENSION ASSY, -1	
2+	SA3414101	2	弹簧 M	TENSION SPRING M	
3	SA4212001	1	调整台组件	TENSION PLATE ASSY	
4	SA2613001	1	调整短轴	TENSION STUD	
5	SA2614201	1	弹簧 L	THREAD TAKE-UP SPRING, L	
6	SA2615001	2	导向组件	GUIDE ASSY, T/TAKE-UP SPRING	
7	SA2619001	1	垫片	SPACER	
8	SA2623201	1	弹簧 R	THREAD TAKE-UP SPRING, R	
9	SA2620001	1	轴套	COLLAR	
10	SA2621001	1	定位圈	STOPPER SUPPORT	
11	021300106	1	螺母 M3	NUT 1 M3	
12	SA2626001	1	螺钉 M3.5	SET SCREW, (CP) M3.5	
13	SA2624001	1	固定螺栓	SPRING GUIDE SET SCREW	
14	SA2625001	1	调节旋钮	ADJUSTING THUMB	
15	SA2626001	1	螺钉 M3.5	SET SCREW, (CP) M3.5	
16	SA2627001	1	轴套	COLLAR	
17	SA2628001	1	调线螺母	TENSION NUT	
18	SA2629001	1	弹簧限位板	STOPPER	
19	004350616	1	螺钉 M3.5X6	SCREW FLAT M3.5X6	
20	SA2824001	1	定位螺母 M3.5	NUT, WHIRL-STOP M3.5	
21	SA2630001	1	限位板	STOPPER	
22	062350516	1	螺钉 M3.5X5	SCREW PAN M3.5X5	
23	145446001	4	夹线盘	DISC, TENSION	
24	159805001	2	夹线压盘	TENSION DISC PRESSER	
25	S20681000	2	调节弹簧垫圈	WASHER	
26	S20682111	2	夹线螺母	TENSION NUT	
27	144504001	4	导向盘	THREAD GUIDE DISC	
28	154560101	2	小夹线弹簧 A	PRE-TENSION SPRING A	
29	155510001	2	夹线螺母	TENSION NUT	
30	SA2632001	1	松线板	TENSION RELEASE PLATE	
31	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
32	S38274001	1	松线弹簧	T-RELEASE SPRING	
33	SA2633001	2	轴位螺钉 M3.5	SHOULDER SCREW, M3.5	
34	SA4506001	1	松线销 L	TENSION RELEASE PIN, L	
35	SA4507001	1	松线销 R	TENSION RELEASE PIN, R	
36	SA2634001	1	线导向 U	THREAD GUIDE, U: ARM	
37	004350616	2	螺钉 M3.5X6	SCREW FLAT M3.5X6	
38	SA2635001	1	线调整	THREAD QUANTITY ADJUST	
39	062300616	1	螺钉 M3X6	SCREW PAN M3X6	
40	SA6378001	1	盖	CAP	
41	SA2639001	1	线导向 D	THREAD GUIDE, D: ARM	
42	114941001	1	过线钩油毡	FELT	
43	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
44	SA2636001	2	三眼线勾	THREAD RETAINER	
45	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
46	SA2637001	1	松线轴	BAR, TENSION RELEASE	
47	SA2638001	1	线导向 M	THREAD GUIDE, M: ARM	
48	SA2640001	2	螺钉 M5X8	SCREW FLAT M5X8	



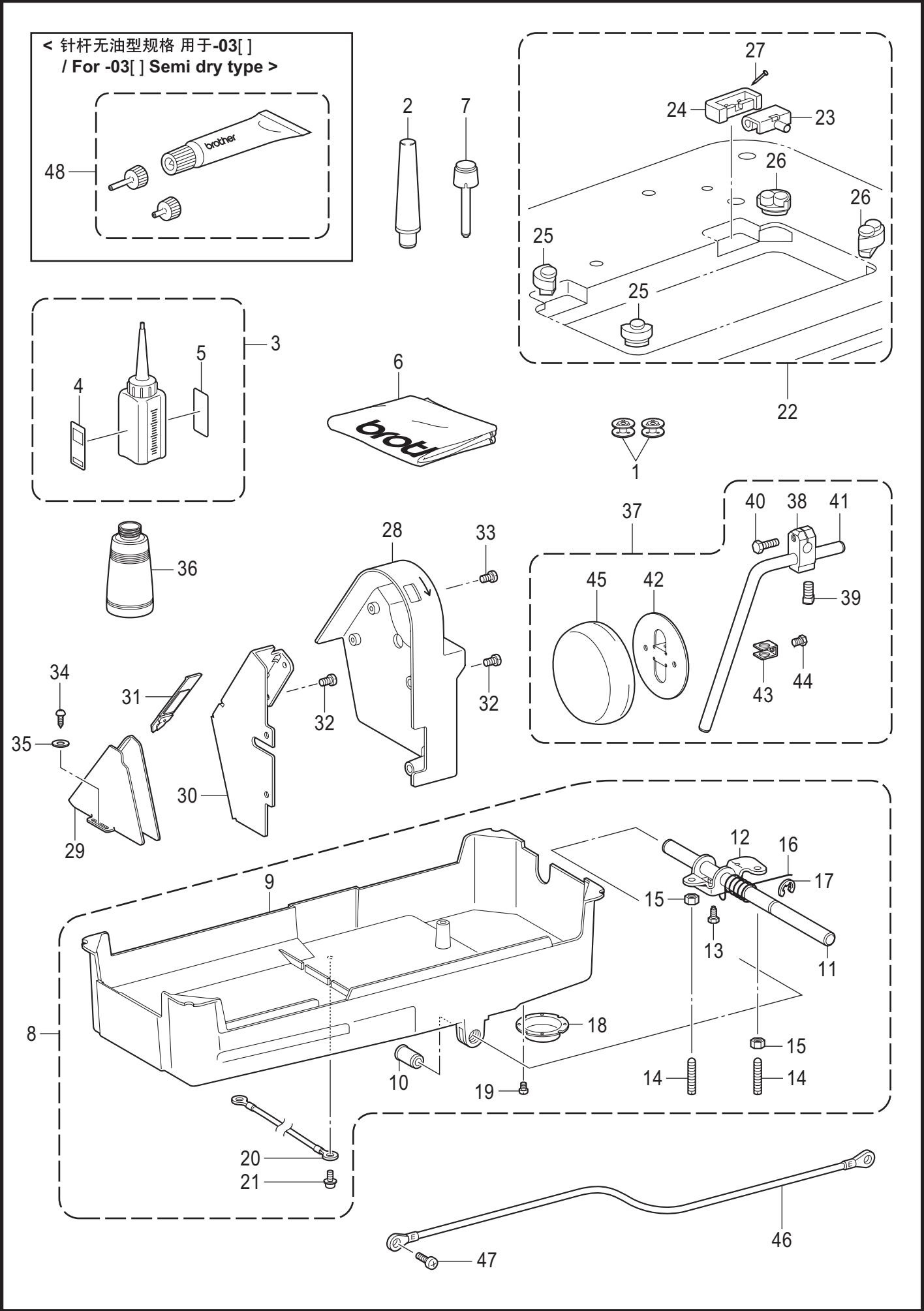
M. 绕线装置 / Bobbin winder mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA1971502	1	绕线器组件	BOBBIN WINDER UNIT	
2	048040342	1	挡圈 E4	RETAINING RING, E4	
3	SA8508001	1	绕线轴基座组件	B-WINDER SHAFT SUPPORT ASSY	
4	108549001	1	O形圈	O RING	
5	SA8511101	1	绕线轴	BOBBIN WINDER SHAFT	
6	SB1639001	1	垫片	SHEET	
7	SA9563001	1	梭芯固定簧	BOBBIN FIXED SPRING	
8	SA8507001	1	绕线轮	BOBBIN WINDER WHEEL	
9	012400636	2	螺钉 M4X6	SET SCREW SOCKET (FT) M4X6	
10	SA8503001	1	橡皮塞	RUBBER RING	
11	SA1981301	1	梭芯夹凸轮组件	BOBBIN PRESSER CAM ASSY	
12	SA1982101	1	梭芯夹凸轮	BOBBIN PRESSER CAM	
13	SA1983201	1	梭芯夹轴	BOBBIN WINDER ARM SHAFT	
14	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
15	048040342	1	挡圈 E4	RETAINING RING E4	
16	025060136	2	平垫圈 S6	WASHER PLAIN S 6	
17	SA1984001	1	梭芯压臂柄	BOBBIN PRESSER ARM	
18	018401236	1	螺栓 M4X12	BOLT SOCKET M4X12	
19	SA1985001	1	梭芯夹	BOBBIN PRESSER	
20	S23418002	1	螺钉 M4X5	SCREW M4X5	
21	SA8510101	1	梭芯座	BOBBIN SUPPORT	
22	SA8512101	1	绕线杠杆	BOBBIN WINDER LEVER	
23	SA1990101	1	弹簧	SPRING	
24	SA8509001	1	弹簧	BOBBIN WINDER BASE SPRING	
25	SA2190001	1	O形密封圈 SS5	O RING, SS5	
26	SA1992101	3	固定螺钉	BOBBIN WINDER FIXED SCREW	
27	SA1360101	1	切刀	KNIFE	
28	062500616	1	螺钉 M5X6	SCREW, PAN M5X6	
29	SA1994102	1	绕线器夹线组件	BOBBIN WINDER TENSION ASSY	
30	145446002	2	夹线盘	DISC, TENSION	
31	100401022	1	夹线弹簧	TENSION SPRING	
32	S31032002	1	压线螺母	TENSION NUT	
33	S12441001	1	止动垫圈	WASHER	
34	012500536	1	螺钉 M5X5	SET SCREW, SOCKET (FT) M5X5	
35	SA8982202	1	绕线器底座	BOBBIN WINDER BASE	



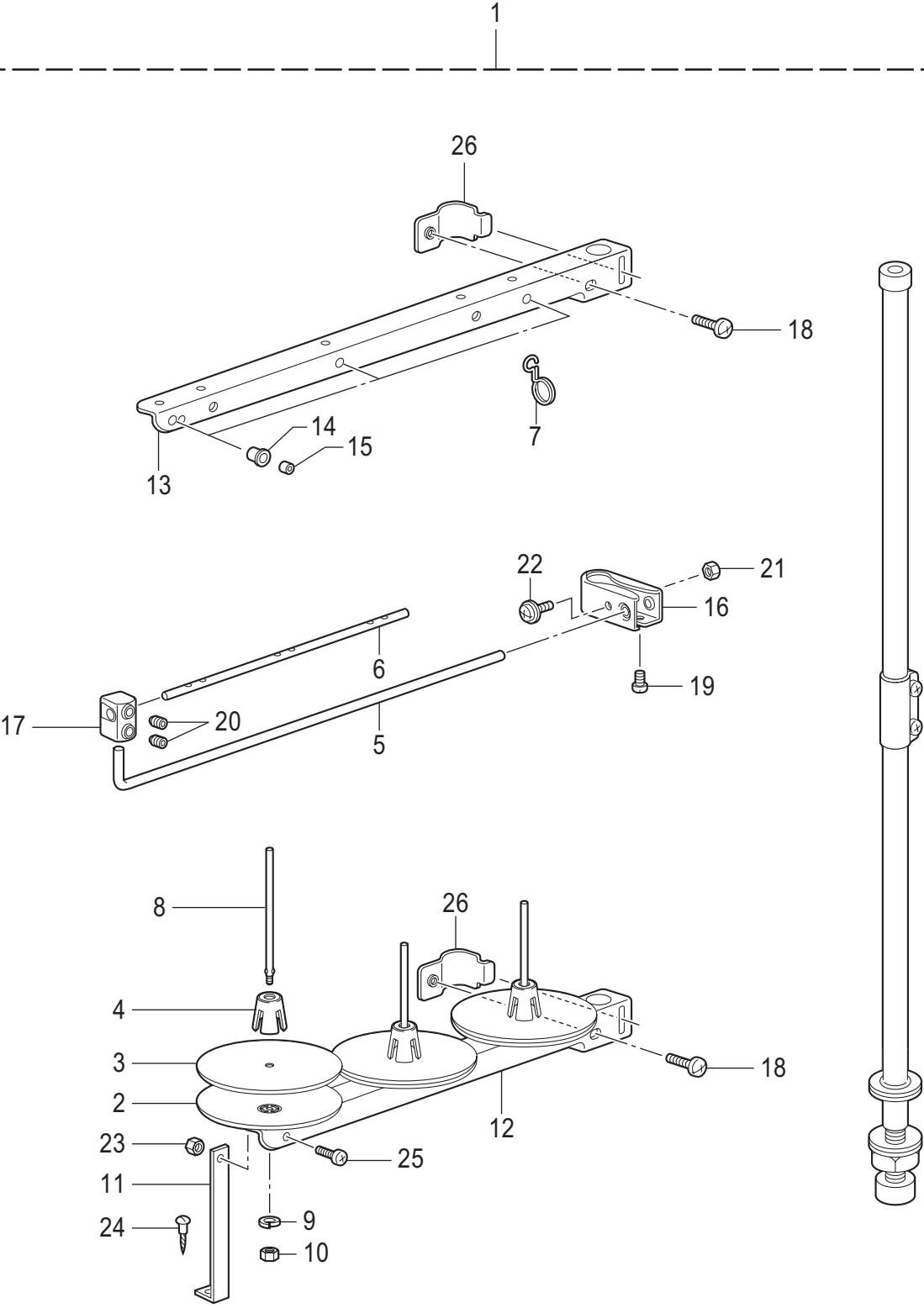
N. 电气部品装置 (用于 -03□) / Power supply equipment (For -03□)

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	J04352001	1	警报器组件	ALARM DISPLAY ASSY	
2	J04353001	1	警报器盒	ALARM DISPLAY CASE	
3	J04357101	1	警报器表示基板组件	PCB ASSY ALARM DISPLAY	
4	037300816	4	螺销 M3X8	TAPPING SCREW PAN V M3X8	
5	J04355001	1	警报器指示牌	ALARM LABEL	
6	J04354001	1	警报器安装架	ALARM DISPLAY HOLDER	
7	J04356001	1	警报说明表	RESET LABEL	
8	J04273001	4	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
9	J04310001	1	PM定子总组件 484323	PM STATOR BASE ASSY, 484323	
10	J04340001	1	PM定子组件 484323	PM STATOR ASSY, 484323	
11	J04339001	1	PM定子机座	PM STATOR BASE	
12	0A4400806	2	螺钉(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
13	J04338001	3	螺栓 M8X18	SPACER M8X18	
14	0A4402506	3	螺钉(带垫圈) M4X25DA	SCREW PAN (S/P WASHER) M4X25	
15	J04311001	1	转子组件 D22.5P24	ROTOR ASSY, D22.5P24	
16	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	



Z1. 附件 / Accessories

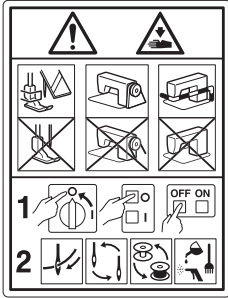
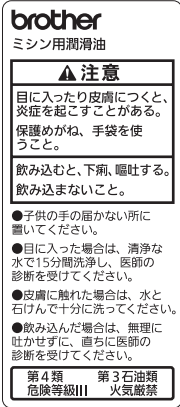
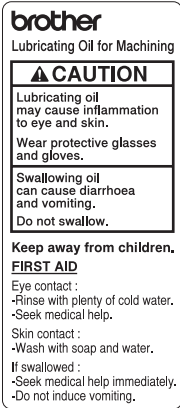
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	S01928151	2	梭芯	BOBBIN	
2	100477009	1	机头撑杆	HEAD REST	
3	SA8239201	1	油壶组件	OIL TANK ASSY	
4	SB1271001	1	油壶警示标贴 日文	OIL WARNING LABEL JP	
5	SB1270001	1	油壶警示标贴 英文	OIL WARNING LABEL EN	
6	144226001	1	机头罩	HEAD COVER	
7	145573000	1	膝控提升顶杆	KNEE LIFTER COMPLYING BAR	
8	SB1414001	1	油盘总组件	OIL PAN UNIT	
9	SA2692101	1	油盘	OIL PAN	
10	149578000	2	轴套	BUSH	
11	SA2582001	1	膝控横轴	KNEE LIFTER SHAFT	
12	SA2590001	1	膝控	KNEE LIFTER	
13	S25344001	1	螺栓 M6	BOLT M6	
14	SB0687001	2	螺钉 M6X24	SET SCREW M6X24	
15	021060306	2	六角螺母 M6	NUT 3 M6	
16	S15889001	1	复位弹簧	TWIST SPRING	
17	146293001	1	挡圈 E10	RETAINING RING, E10	
18	153230101	1	放油口	DRAIN	
19	S23418002	2	螺钉 M4X5	SCREW, M4X5	
20	SA9943001	1	接地线	EARTH CORD	
21	0A5400806	1	螺钉(带垫圈) M4X8DB	SCREW PAN (S/P WASHER) M4X8	
22	SA1969001	1	橡胶铰链组件	RUBBER HINGE ASSY	
23	143882001	2	机头铰链	HEAD HINGE	
24	143910009	2	机头铰链套	RUBBER CUSHION	
25	SA1962001	2	头部防震垫	HEAD CUSHION	
26	SA1963001	2	头部防震垫	HEAD CUSHION	
27	109714000	4	钉	NAIL	
28	SA2768201	1	皮带罩 U	BELT COVER, U	
29	SA2769101	1	皮带罩 D	BELT COVER, D	
30	SA2770201	1	皮带罩架	BELT COVER BRACKET	
31	S37263101	1	皮带罩D盖L	BELT COVER D LID, L	
32	062500816	4	螺钉 M5X8	SCREW PAN M5X8	
33	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
34	100666002	2	圆头木螺钉 M5.5X20	WOOD SCREW, ROUND M5.5X20	
35	025750132	2	平垫圈 S 5.56	WASHER PLAIN S SM5.56	
36	114486002	1	油壶	OILER	
37	S38300001	1	膝控组件	KNEE LIFTER ASSY	
38	146039121	1	碰块弯杆接头	KNEE LIFTER BRACKET	
39	100463021	1	四角型螺栓 SM7.94	BOLT, SQUARE SM7.94	
40	S35820021	1	螺栓 SM5.95X20	BOLT, SM5.95X20	
41	S38278001	1	膝控弯管	KNEE LIFTER BAR	
42	S34756001	1	膝控碰块	KNEE LIFTER PLATE	
43	114967021	1	碰块架	KNEE LIFTER PLATE STOPPER	
44	110087021	1	螺栓 SM5.95-28X8	BOLT, SM5.95-28X8	
45	S31885021	1	膝控碰块垫	KNEE LIFTER PLATE COVER	
46	SA4313001	1	地线	GROUND WIRE	
47	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
48	SA8837001	1	<针杆无油型规格 用于-03□> 润滑脂组	<For -03□ semi dry type> GREASE UNIT	



Z2. 附件 / Accessories

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	S07558409	1	线架组件 3DRTHF	COTTON STAND ASSY 3DRTHF	
2	S51283001	3	垫圈	SPOOL STAND BASE	
3	150182000	3	线盘软垫	SPOOL MAT	
4	S51282101	3	线轴缓冲架	SPOOL CUSHION	
5	S04109001	1	过线杆支杆	THREAD GUIDE SUPPORT BAR	
6	142997001	1	过线杆 3	THREAD GUIDE, 3	
7	S02747101	1	弹簧	SPRING	
8	150179002	3	线轴 B	SPOOL SHAFT B	
9	028050243	3	弹簧垫圈 2-5	WASHER, SPRING 2-5	
10	021500203	3	螺母 M5	NUT, 2 M5	
11	150188009	1	下过线架支撑板 A	SPOOL HOLDER SUPPORT, A	
12	SA6610001	1	过线架 3	SPOOL HOLDER 3	
13	SA6610001	1	过线架 3	SPOOL HOLDER 3	
14	150183000	3	过线管套	THREAD HANGER BASE	
15	142990001	3	过线架上过线管	THREAD BUSH	
16	SA6615001	1	线导向架	THREAD GUIDE HOLDER	
17	138843001	1	连接器	JOINT	
18	062061603	2	螺钉 M6X16	SCREW PAN M6X16	
19	S37037001	1	螺钉 M5X32	SCREW PAN (S/P WASHER) M5X32	
20	014060632	2	固定螺钉 M6X6	SET SCREW SOCKET (CP) M6X6	
21	021500203	1	螺母 M5	NUT, 2 M5	
22	S37037001	1	螺钉 M5X32	SCREW PAN (S/P WASHER) M5X32	
23	021500203	1	螺母 M5	NUT, 2 M5	
24	031452203	1	圆头木螺钉 M4.5X22	WOOD SCREW ROUND M4.5X22	
25	062501003	1	螺钉 M5X10	SCREW PAN M5X10	
26	SA6609001	2	过线架定位	SPOOL HOLDER SUPPORTER	

Wa. 警告标签 / Warning labels

警告标签 / Warning labels	零部件名称 / Name of parts	尺寸 / Size(mm)	零部件序号 / Code
	操作注意标签 Label caution	56 X 43	SA9826-001
	警告标记 Injury mark	L=16	SA9957-001
	警告标记 Injury mark	L=25	SA9957-002
	接地标记 Label, grounding	φ 12	S37060-001
	油壶警示标贴 日文 Oil warning label JP	68 X 30	SB1271-001
	油壶警示标贴 英文 Oil warning label EN	68 X 30	SB1270-001

■ 旋梭 / Rotary hooks

旋梭在下列选购件中列有，请选择符合自己所需要的使用。

(零部件序号请使用旋梭放入旋梭盒内组件的零部件序号)

The following type of rotary hook are available. Select whichever one is suitable for your application.
(The following parts codes are assigned for the rotary hooks in the boxes.)

● 标准 / Normal

	用于 -0□3,-0□F / For -0□3,-0□F	用于 -0□5 / For -0□5
盒装旋梭组件 / Rotary hook assy	SA1668-111	SA9780-001
夹线簧 / Tension spring	151145-001	151146-001
螺钉 / Tension adjusting screw	151029-001	151029-001

● 选购件 / Option

○ 附梭芯套 / Rotary hook with cap

	用于 -0□3,-0□F / For -0□3,-0□F
盒装旋梭组件 / Rotary hook assy	SA1670-111
梭芯套组件 / Bobbin case assy	S07740-001
夹线簧 / Tension spring	154518-001
螺钉 / Tension adjusting screw	154519-001

○ 大面积供油 / Extra lubrication rotary hook

因供给旋梭的机油很多，可防止旋梭滚花部的磨损。适用于厚布料和极厚布料的缝纫。

Sufficient oil supplied to the rotary hook to prevent wear of the rotary hook race.

This type is suitable for sewing heavy and extra heavy materials.

	用于 -003 / For -003	用于 -005 / For -005
盒装旋梭组件 / Rotary hook assy	SA1671-111	SA1672-111
夹线簧 / Tension spring	151145-001	151146-001
螺钉 / Tension adjusting screw	151029-001	151029-001

○ 旋梭尖的强化 / Rotary hook with reinforced hook point

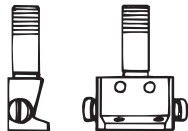
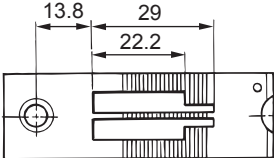
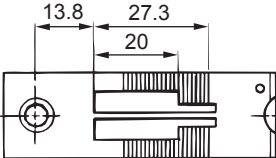
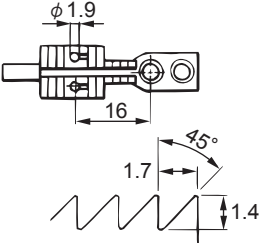
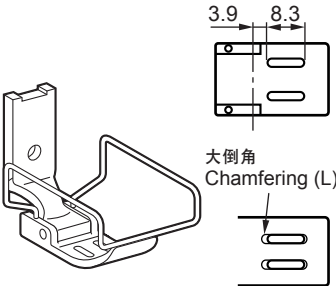
强化旋梭的梭尖，是为了防止旋梭梭尖部的磨损。适用于在缝制不易形成线圈的布料（如有伸缩性的布料等），旋梭梭尖部和机针有接触到似的情况下使用。

The rotary hook point is reinforced to improve its durability. This type is suitable for sewing materials that are hard to make loops on the surface (like stretchy materials), and that requires making contact with the hook point and the needles.

	用于 -0□3,-0□F / For -0□3,-0□F
盒装旋梭组件 / Rotary hook assy	SA1673-011
夹线簧 / Tension spring	151145-001
螺钉 / Tension adjusting screw	151029-001

标准品 / For normal

针宽 Needle gauge	针夹组件 Needle clamp assy	针板 Needle plate		送布牙 Feed dog	压脚组件 Presser foot assy
		用于中厚、厚布料 (-0□3,-005) (最大节距5mm) For medium & heavy materials (Max 5mm pich)	选购 (最大节距4mm) Option (Max 4mm pich)		
3.2mm (1/8)	158794-101	117369-001		114951-001	S36544-001
4.0mm (5/32)	158796-101	150850-001		116509-001	116502-001
4.8mm (3/16)	158791-101	117133-001	112603-001	112659-001	SA4053-101
6.4mm (1/4)	158792-101	117367-001	112604-001	112660-001	SA4049-101
7.9mm (5/16)	158793-101	144882-001	112605-001	112661-001	112645-001
9.5mm (3/8)	158798-101	144881-101		116510-101	116498-001
11.1mm (7/16)	158809-101		151596-001	151598-001	151597-101
12.7mm (1/2)	158797-101	S09365-001	116505-001	116511-001	116499-101
15.9mm (5/8)	158795-101	159577-001		116512-001	116500-101
25.4mm (1)	158805-101		147176-001	147178-001	147177-101
31.8mm (1 1/4)	158799-101		116504-001	116508-001	116501-101
34.9mm (1 3/8)	S10746-101	S14148-001		S14149-001	S10751-101
38.1mm (1 1/2)	158800-101		118945-001	118947-001	118946-101

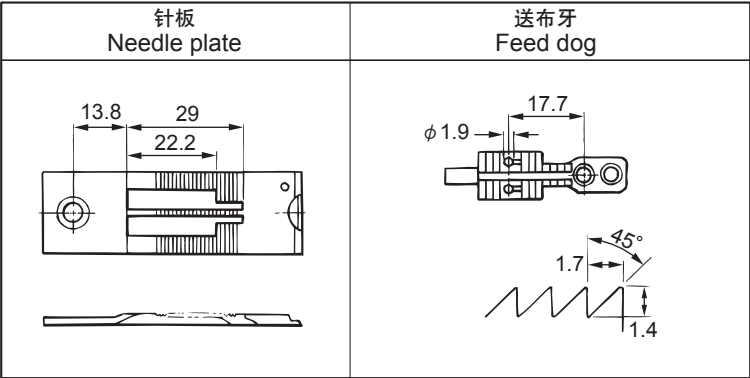
针夹组件 Needle clamp assy	针板 Needle plate	
	用于中厚、厚布料(-0□3,-005) (最大节距5mm) For medium & heavy materials (Max 5mm pich)	选购 (最大节距4mm) Option (Max 4mm pich)
		
送布牙 Feed dog	压脚组件 Presser foot assy	
		

Ga. 工模具一览表 / Gauge parts list

用于女性内衣 / **For foundation**

- * 针板和送布牙均为非标准品。请使用螺钉117160-001(G-5) 来安装针板。
- * The needle plate and the feed dog is different from normal parts.
Use part no. 117160-001(G-5) as the needle plate installation screw.

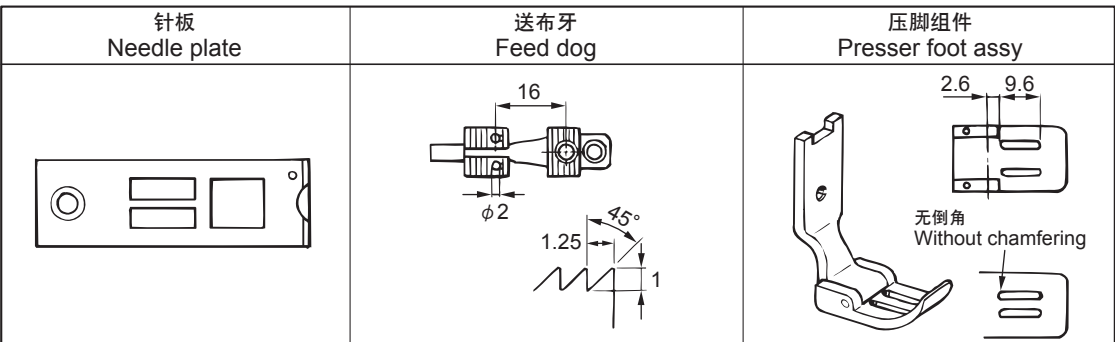
针宽 Needle gauge	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
4.8mm (3/16)	标准品 Normal	117158-001	117134-001	标准品 Normal
7.9mm (5/16)		S31907-001	S31908-001	



用于有空缝时 / **For sewing without material**

- * 针板、送布牙和压脚组件均为非标准品。请在最大节距为4mm以下时使用。
- * Needle plate, the feed dog and presser foot assembly is different from normal parts.
Use gauge components of for sewing without material which have a maximum feed pitch of 4mm or less.

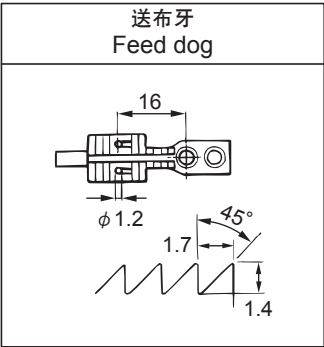
针宽 Needle gauge	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
4.8mm (3/16)	标准品 Normal	S36010-101	S36011-101	S36012-001
6.4mm (1/4)		S36025-001	S36024-001	S36022-001



用于薄布料 / For light materials

- * 送布牙为非标准品。
- * The feed dog is different from normal parts.

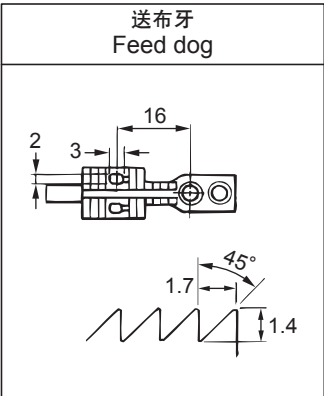
针宽 Needle gauge	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
3.2mm (1/8)	标准品 Normal	标准品 Normal	S07880-001	标准品 Normal
4.8mm (3/16)			S07878-001	
6.4mm (1/4)			S07879-001	



用于厚布料 / For heavy materials

- * 送布牙为非标准品。
- * The feed dog is different from normal parts.

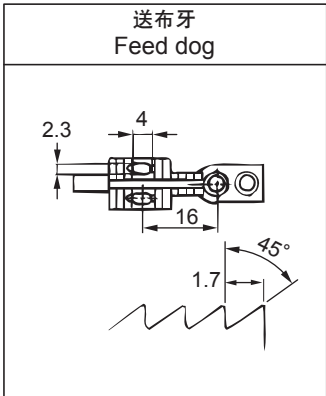
针宽 Needle gauge	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
4.8mm (3/16)	标准品 Normal	标准品 Normal	S21149-001	标准品 Normal
6.4mm (1/4)			S21150-001	



用于极厚布料 / **For extra heavy materials**

- * 送布牙为非标准品。
- * The feed dog is different from normal parts.

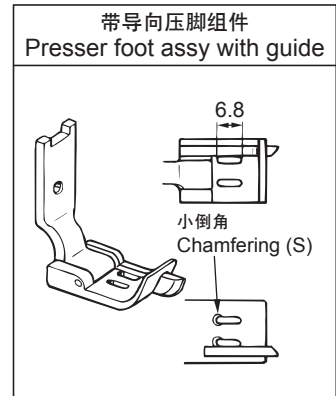
针宽 Needle gauge	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
3.2mm (1/8)	标准品 Normal	标准品 Normal	158430-001	标准品 Normal
4.8mm (3/16)			S13588-001	
6.4mm (1/4)			153882-001	
9.5mm (3/8)			153887-001	
12.7mm (1/2)			153892-001	
15.9mm (5/8)			153897-001	



选购件 / **Option parts**

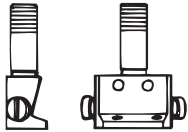
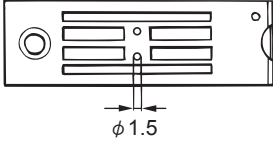
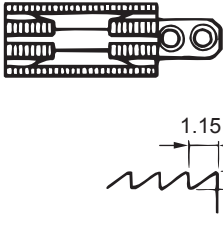
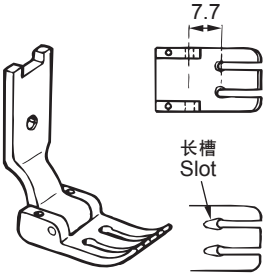
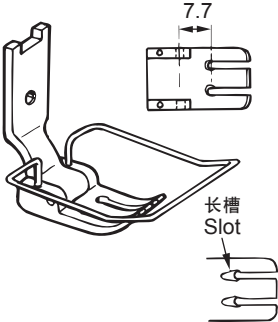
- * 压脚组件为非标准品。带导向压脚组件请在最大节距为4mm以下时使用。
- * The presser foot assembly is different from normal parts.
The presser foot assembly with guide should be used with a maximum feed pitch of 4mm or less.

零部件名称 Name of parts	针宽 Needle gauge	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
带导向压脚组件 Presser foot assy with guide	3.2mm (1/8)	标准品 Normal	标准品 Normal	标准品 Normal	149311-001
	4.8mm (3/16)				117281-001
	6.4mm (1/4)				149312-001



用于下送布 / **For drop feed**

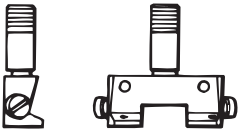
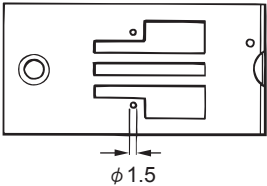
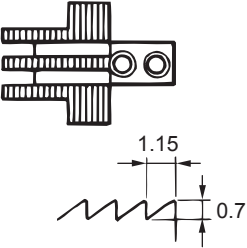
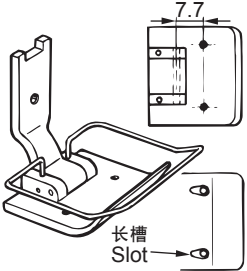
针宽 Needle gauge	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
		用于薄布料 For light materials	用于薄布料 For light materials	用于薄布料 For light materials
3.2mm (1/8)	158794-101	S07686-001	S07696-001	S38544-001
4.8mm (3/16)	158791-101	S07688-001	S07698-001	S38542-001
6.4mm (1/4)	158792-101	S07689-001	S07699-001	S38543-001
12.7mm (1/2)	158797-101	S07693-001	S07703-001	S07684-101

针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog
	用于薄布料 For light materials	用于薄布料 For light materials
		
压脚组件 Presser foot assy		
用于薄布料 For light materials		
		

Ga. 工模具一览表 / Gauge parts list

用于前襟 / **For shirt fronts**

针宽 Needle gauge	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
		用于薄布料 For light materials	用于薄布料 For light materials	用于薄布料 For light materials
20mm	S00937-001	S13479-001	S14360-001	S14358-101
22mm	158807-101	S07997-001	S14363-001	S14361-101

针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
	用于薄布料 For light materials	用于薄布料 For light materials	用于薄布料 For light materials
			

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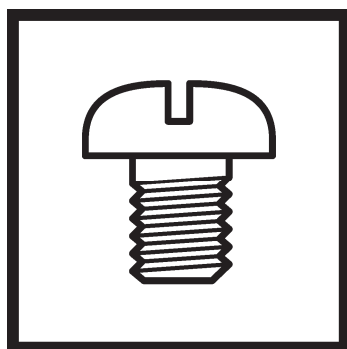
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	L - 37	26	062350816	C - 26	6	112728001	C - 27	6	148394000	C - 28	6
012060636	C - 38	6	062400616	F - 18	12	112753001	K - 57	22	148743001	K - 64	24
	E - 33	10		F - 33	12	113014000	B - 3	4	149311001	Ga	40
	F - 7	12		H1 - 34	16	113050001	G - 7	14	149312001	Ga	40
	F - 26	12		H1 - 35	16	114486002	Z1 - 36	32	149578000	Z1 - 10	32
	L - 45	26		H1 - 38	16	114941001	L - 42	26	150179002	Z2 - 8	34
	N - 16	30		K - 54	22	114951001	Ga	37	150182000	Z2 - 3	34
012061036	B - 28	4	062401616	K - 44	22	114967021	Z1 - 43	32	150183000	Z2 - 14	34
	B - 32	4	062500616	A - 9	2	115947101	H1 - 43	16	150188009	Z2 - 11	34
012061832	D - 14	8		C - 6	6	116010001	A - 16	2	150850001	Ga	37
012400636	M - 9	28		K - 47	22	116323001	G - 2	14	151027001	H2 - 5	18
012500536	B - 8	4		M - 28	28	116498001	Ga	37	151029001	Sp	36
	B - 11	4	062500816	A - 5	2	116499101	Ga	37	151030001	H2 - 4	18
	D - 22	8		A - 21	2	116500101	Ga	37	151145001	Sp	36
	L - 31	26		B - 34	4	116501101	Ga	37	151146001	Sp	36
	M - 14	28		B - 39	4	116502001	Ga	37	151596001	Ga	37
	M - 34	28		C - 16	6	116504001	Ga	37	151597101	Ga	37
012501031	H1 - 25	16		C - 30	6	116505001	Ga	37	151598001	Ga	37
014060632	Z2 - 20	34		D - 3	8	116508001	Ga	37	153230101	Z1 - 18	32
016061031	E - 30	10		E - 45	10	116509001	Ga	37	153882001	Ga	40
018062032	C - 33	6		K - 9	22	116510101	Ga	37	153887001	Ga	40
	C - 43	6		L - 43	26	116511001	Ga	37	153892001	Ga	40
	E - 17	10		Z1 - 32	32	116512001	Ga	37	153897001	Ga	40
018062532	C - 40	6		Z1 - 33	32	117006001	B - 2	4	154518001	Sp	36
018401036	C - 23	6		Z1 - 47	32	117133001	Ga	37	154519001	Sp	36
018401236	M - 18	28	062501003	Z2 - 25	34	117134001	Ga	38	154560101	L - 28	26
021060306	D - 15	8	062501016	E - 5	10	117158001	Ga	38	154965001	H1 - 27	16
	D - 32	8	062501216	A - 7	2	117160001	G - 5+	14	155510001	L - 29	26
	Z1 - 15	32		D - 24	8	117281001	Ga	40	158430001	Ga	40
021300106	L - 11	26		E - 47	10	117367001	Ga	37	158791101	Ga	37
021350106	F - 15	12		E - 52	10	117369001	Ga	37		Ga	41
021500106	D - 25	8	076023800	B - 24	4	118735002	C - 34	6	158792101	Ga	37
	E - 53	10	081004070	K - 27	22	118945001	Ga	37		Ga	41
021500203	Z2 - 10	34	081038070	K - 21	22	118946101	Ga	37	158793101	Ga	37
	Z2 - 21	34	0A4400806	K - 36	22	118947001	Ga	37	158794101	Ga	37
	Z2 - 23	34		N - 12	30	118954000	E - 12	10		Ga	41
021500316	H1 - 22	16	0A4402506	N - 14	30	129458202	E - 23	10	158795101	Ga	37
025030132	F - 22	12	0A5400806	Z1 - 21	32	138843001	Z2 - 17	34	158796101	Ga	37
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025060136	H1 - 50	16	100328001	E - 26	10	140890009	K - 56	22	158798101	Ga	37
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025100132	E - 37	10	100477009	Z1 - 2	32	142990001	Z2 - 15	34	158805101	Ga	37
025750132	Z1 - 35	32	100666002	Z1 - 34	32	142997001	Z2 - 6	34	158807101	Ga	42
028050243	Z2 - 9	34	104450101	K - 20	22	143611201	E - 10	10	158809101	Ga	37
031452203	Z2 - 24	34		K - 35	22	143612100	E - 11	10	159577001	Ga	37
037300816	N - 4	30		K - 51	22	143613051	E - 18	10	159805001	L - 24	26
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	M - 15	28	108549001	E - 24	10	143882001	Z1 - 23	32	J04273001	N - 8	30
048060342	E - 20	10		M - 4	28	143910009	Z1 - 24	32	J04310001	N - 9	30
048080342	E - 36	10	108801001	K - 49	22	144226001	Z1 - 6	32	J04311001	N - 15	30
062060816	E - 9	10	108802001	F - 5	12	144504001	L - 27	26	J04338001	N - 13	30
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	K - 39	22	109714000	Z1 - 27	32	144882001	Ga	37	J04340001	N - 10	30
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062061603	Z2 - 18	34	112604001	Ga	37	145573000	Z1 - 7	32	J04354001	N - 6	30
062061616	C - 31	6	112605001	Ga	37	146039121	Z1 - 38	32	J04355001	N - 5	30
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062300612	H1 - 28	16	112659001	Ga	37	147176001	Ga	37	J04357101	N - 3	30
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S07684101	Ga	41	S36024001	Ga	38		C - 19	6	SA2607401	L - 1+	26
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S09365001	Ga	37	S38542001	Ga	41	SA2511001	E - 4	10	SA2632001	L - 30	26
S10746101	Ga	37	S38543001	Ga	41	SA2512001	E - 6	10	SA2633001	L - 33	26
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S11244001	G - 4	14	S39051001	D - 12	8	SA2516001	E - 8	10	SA2635001	L - 38	26
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S13588001	Ga	40	S50098101	E - 25	10	SA2525001	E - 29	10	SA2639001	L - 41	26
S14148001	Ga	37	S51282101	Z2 - 4	34	SA2526001	E - 31	10	SA2640001	L - 48	26
S14149001	Ga	37	S51283001	Z2 - 2	34	SA2529101	E - 35	10	SA2692101	Z1 - 9	32
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S14363001	Ga	42	SA1179001	D - 19	8	SA2533001	E - 50	10	SA2724001	F - 34	12
S15889001	Z1 - 16	32		D - 28	8	SA2543001	F - 4	12		K - 23	22
S16196001	D - 1+	8		D - 30	8	SA2544001	F - 6	12	SA2746201	B - 14	4
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S21150001	Ga	39	SA1671111	Sp	36	SA2554001	F - 17	12	SA2757301	H1 - 7+	16
S23418002	M - 20	28	SA1672111	Sp	36	SA2555001	F - 27	12	SA2759101	J - 6	20
	Z1 - 19	32	SA1673011	Sp	36	SA2556001	H1 - 42	16	SA2768201	Z1 - 28	32
S23460001	C - 36	6	SA1962001	Z1 - 25	32		H1 - 46	16	SA2769101	Z1 - 29	32
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	B - 25	4	SA1969001	Z1 - 22	32	SA2562201	H1 - 2	16	SA2806101	F - 30	12
	F - 9	12	SA1971502	M - 1	28	SA2563301	H1 - 8	16	SA2818401	L - 1+	26
	J - 11	20	SA1981301	M - 11	28	SA2565001	H1 - 45	16	SA2824001	L - 20	26
S25235001	B - 21	4	SA1982101	M - 12	28	SA2566001	F - 14	12	SA2861201	B - 4	4
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	E - 15	10	SA1984001	M - 17	28	SA2568001	H1 - 48	16	SA2928001	F - 28	12
S25260001	B - 18	4	SA1985001	M - 19	28	SA2571101	J - 5	20	SA2929001	A - 4	2
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SA2935101	B - 6+	4	SA4095001	C - 21	6	SA8982202	M - 35	28			
SA2936101	B - 6+	4	SA4115101	B - 12	4	SA9563001	M - 7	28			
SA2950401	H1 - 1+	16	SA4129201	B - 13	4	SA9780001	Sp	36			
SA2951401	H1 - 7+	16	SA4149101	D - 31	8	SA9826001	A - 20	2			
SA2956001	K - 5	22	SA4205101	K - 1	22		Wa	35			
SA2957001	K - 6	22	SA4212001	L - 3	26	SA9943001	Z1 - 20	32			
SA2958001	B - 10	4	SA4213001	J - 15	20	SA9957001	A - 22	2			
SA3040001	K - 2	22	SA4214001	B - 30	4		Wa	35			
	K - 17	22	SA4215101	K - 12	22	SA9957002	A - 23	2			
	K - 33	22	SA4313001	Z1 - 46	32		Wa	35			
SA3044001	K - 40	22	SA4444001	H1 - 14+	16	SB0687001	Z1 - 14	32			
SA3045201	K - 37	22	SA4506001	L - 34	26	SB1270001	Z1 - 5	32			
SA3046001	K - 38	22	SA4507001	L - 35	26		Wa	35			
SA3048101	K - 52	22	SA4537001	B - 35	4	SB1271001	Z1 - 4	32			
SA3049001	K - 53	22	SA4538001	F - 29	12		Wa	35			
SA3054001	H1 - 3	16	SA4585001	J - 2	20	SB1308001	A - 3	2			
SA3055101	K - 7	22		J - 4	20	SB1407001	B - 7	4			
	K - 18	22	SA5026101	K - 3	22	SB1413001	E - 34	10			
	K - 41	22		K - 16	22	SB1414001	Z1 - 8	32			
SA3056001	E - 21	10	SA5304001	K - 15	22	SB1423001	C - 2	6			
SA3058101	B - 36	4	SA5332001	C - 12	6	SB1425001	C - 22	6			
SA3059101	B - 38	4	SA6152101	F - 11	12	SB1426001	C - 25	6			
SA3060001	K - 34	22	SA6166001	B - 1	4	SB1427001	C - 4	6			
SA3062001	E - 1+	10	SA6178001	K - 8	22	SB1429001	C - 15	6			
SA3065001	B - 37	4	SA6294101	H1 - 39	16	SB1431001	C - 18	6			
SA3067001	E - 41	10	SA6301001	H1 - 32	16	SB1437001	C - 37	6			
SA3414101	L - 2+	26	SA6307101	H1 - 40	16	SB1438001	C - 39	6			
SA3415001	L - 2+	26	SA6308001	F - 31	12	SB1439001	D - 7	8			
SA3416101	L - 2+	26	SA6378001	L - 40	26	SB1440001	E - 32	10			
SA3417401	L - 1+	26	SA6414001	K - 62	24	SB1445001	F - 24	12			
SA3711101	C - 3	6	SA6415001	K - 30	22	SB1446001	H1 - 18	16			
SA3840001	F - 10	12	SA6416001	K - 61	24	SB1484001	B - 17	4			
SA3848001	C - 7	6	SA6417001	H1 - 41	16		J - 9	20			
SA3852001	C - 9	6	SA6423001	K - 29	22	SB1485001	B - 16	4			
SA3855001	F - 1	12		K - 60	24	SB1536001	B - 27	4			
SA3859101	H1 - 19	16	SA6424101	H1 - 4	16		J - 13	20			
SA3887001	F - 20	12	SA6425101	H1 - 10	16	SB1639001	M - 6	28			
SA3888001	F - 21	12	SA6462001	H1 - 6	16	SB2330001	H1 - 21	16			
SA3889101	H1 - 23	16	SA6463001	H1 - 12	16						
SA3890001	J - 1	20	SA6468001	K - 28	22						
SA3891001	J - 3	20	SA6472001	K - 42	22						
SA3894001	H1 - 37	16	SA6473001	K - 55	22						
SA3923101	K - 43	22	SA6474001	H1 - 17	16						
SA3924001	A - 2	2	SA6475001	K - 26	22						
SA3946001	K - 4	22	SA6592001	E - 43	10						
SA3965001	F - 2	12	SA6609001	Z2 - 26	34						
SA3990001	F - 19	12	SA6610001	Z2 - 12	34						
SA4007001	C - 5	6		Z2 - 13	34						
SA4009001	F - 32	12	SA6615001	Z2 - 16	34						
SA4011001	F - 35	12	SA7540001	K - 25	22						
SA4012001	H1 - 36	16	SA7548001	K - 32	22						
SA4026001	H1 - 24	16	SA7607101	D - 6	8						
SA4028001	F - 3	12	SA7867001	E - 49	10						
SA4029001	H1 - 13	16	SA8239201	Z1 - 3	32						
SA4033101	K - 13	22	SA8503001	M - 10	28						
SA4038001	H1 - 14+	16	SA8507001	M - 8	28						
SA4044001	H1 - 5	16	SA8508001	M - 3	28						
SA4045001	H1 - 11	16	SA8509001	M - 24	28						
SA4049101	Ga	37	SA8510101	M - 21	28						
SA4053101	Ga	37	SA8511101	M - 5	28						

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零件手册
PARTS BOOK

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