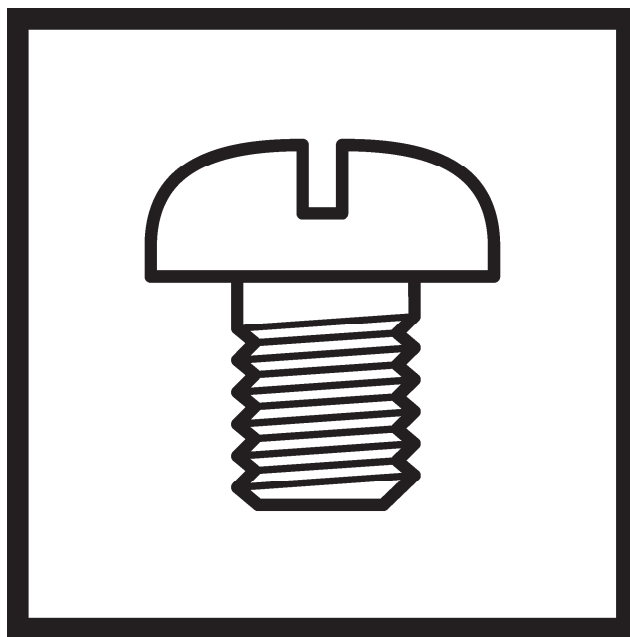


DA-927A

DA-928A

双针/三针臂式双线环缝纫机

TWIN NEEDLE / THREE NEEDLE FEED OFF THE ARM DOUBLE
CHAIN STITCHER



brother

最新的零部件情报请参考(Parts Navigation)。
The latest parts information, refer to the Parts Navigation.

<http://partsbook.brother.co.jp/partsnavi/chn/>
<http://partsbook.brother.co.jp/partsnavi/eng/>

型号牌的读解法



- 1: 轻薄布料
- 2: 轻薄布料到中厚布料
- 3: 中厚布料



- 5: 厚布料
- 7: 极厚布料（牛仔布）

Description of model plate



- 1: Light materials
- 2: Light-medium materials
- 3: Medium materials



- 5: Heavy materials
- 7: Extra heavy materials (denim)

零件手册的使用说明

1. 本手册是根据截止至2018年9月的资料为基准而编制的。
2. 零部件设计若有变动，恕不另行通知。
3. 以组件为单位供应的零部件是用虚线框出。
4. 零件图册中数字(REF.NO)右上角带有“+”号的零件属多规格零件，详细请见零件清单。

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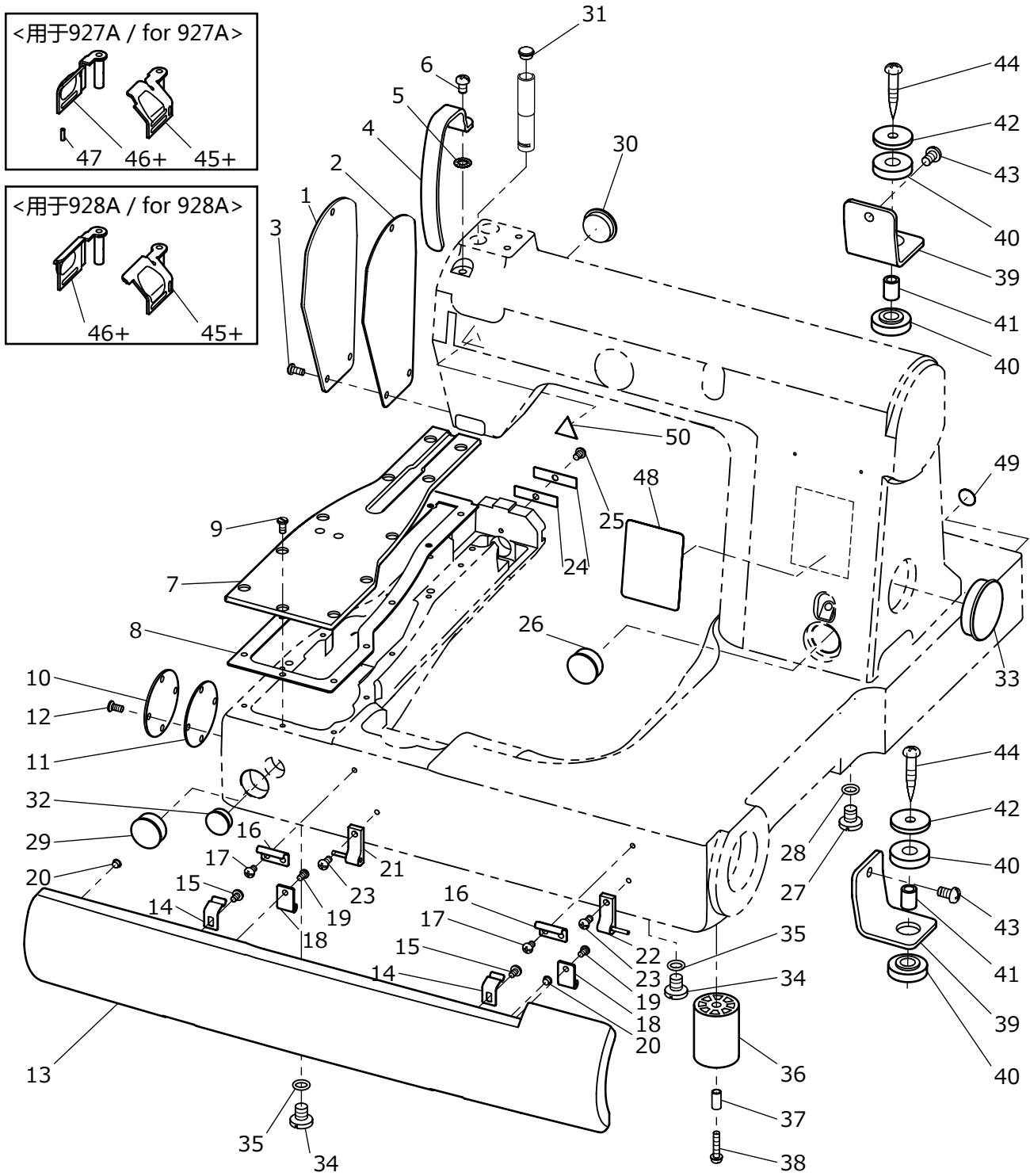
Notes for using this parts book

1. This book was prepared based on information available in September 2018.
2. Parts are subject to changes in design without prior notice.
3. Parts supplied as complete assemblies are circled by a dotted line.
4. The part which has the symbol "+" on its number (REF.NO) in the figure differs depending on the specification. For details, refer to the parts list.

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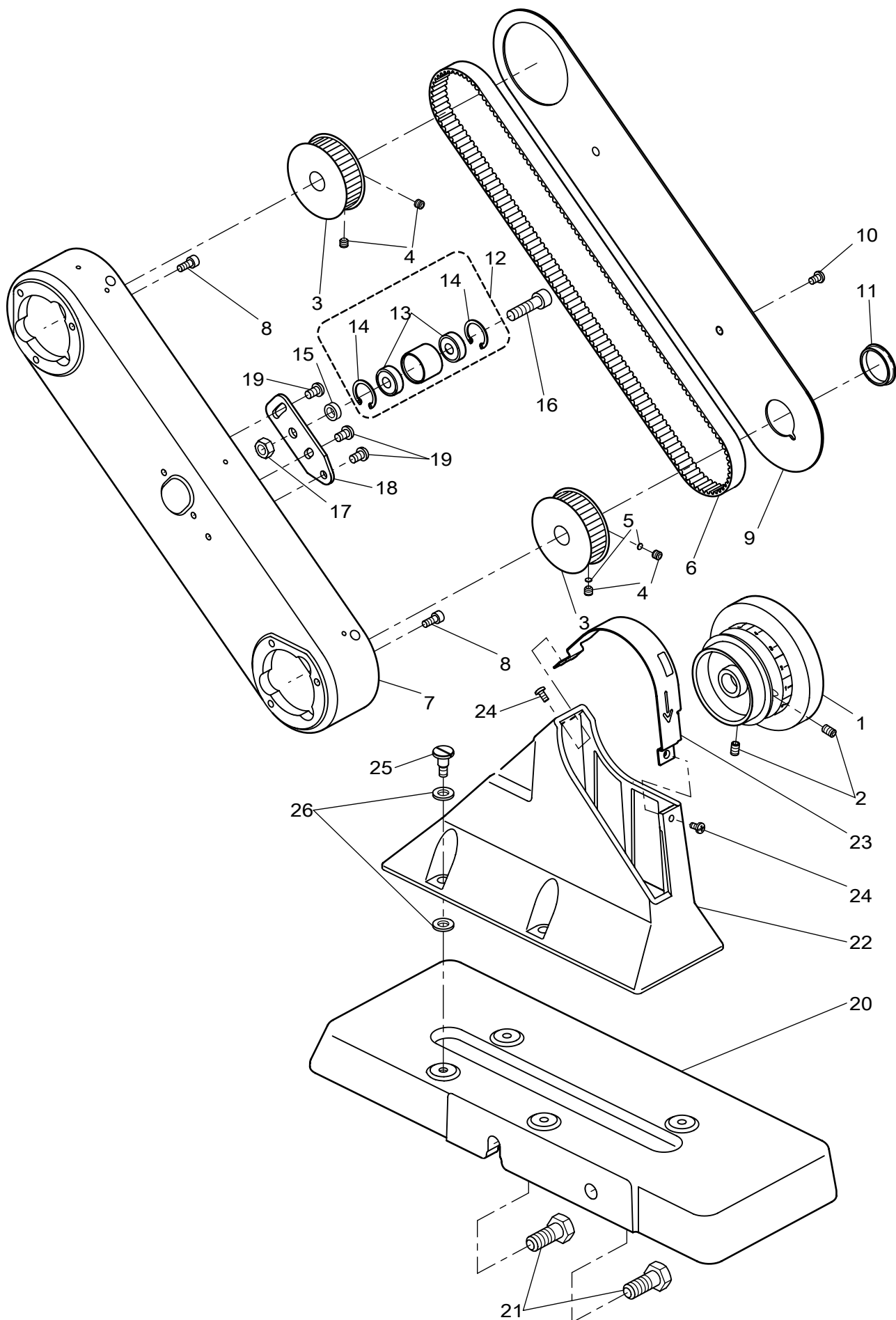
A.主体部件 / MACHINE BODY



A.主体部件 / MACHINE BODY

REF.NO	CODE	Q'TY	零件名	NAME OF PARTS
1	SB7784001	1	面板	FACE PLATE
2	SB7785001	1	面板垫片	FACE PLATE PACKING
3	062400816	3	螺钉 M4X8	SCREW PAN M4X8
4	SA9854001	1	针杆护架	THREAD TAKE-UP LEVER COVER
5	SB0544001	1	垫圈	WASHER
6	062500816	1	螺钉 M5X8	SCREW PAN M5X8
7	S40306201	1	前送布臂盖	FRONT FEED ARM CAP
8	S40307101	1	前送布臂盖垫片	FRONT FEED ARM CAP PACKING
9	SA3538001	11	螺钉 M4X8	SCREW,M4X8
10	SB7843001	1	轴承盖	BALL BEARING COVER
11	SB7844001	1	轴承盖垫片	BALL BEARING COVER PACKING
12	SA3538001	4	螺钉 M4X8	SCREW,M4X8
13	S40319101	1	前盖	FRONT COVER
14	S40320051	2	前盖定位弹簧	FONT COVER SPRING
15	060670612	2	螺钉 SM357-40X6	SCREW BIND SM3.57-40X6
16	S40321151	2	前盖挂钩	FRONT COVER HOOK
17	062400616	4	螺钉 M4X6	SCREW PAN M4X6
18	S40322051	2	铰链板	HINGE
19	062670616	2	螺钉 SM357-40X6	SCREW PAN SM3.57-40X6
20	104833001	2	橡皮塞 4.3	RUBBER CAP, 4.3
21	105257209	1	导向盖铰链L组件	GUIDE COVER HINGE L ASSY
22	105260209	1	导向盖铰链R组件	GUIDE COVER HINGE R ASSY
23	062400816	2	螺钉 M4X8	SCREW PAN M4X8
24	S40799151	2	弹簧	SPRING
25	062400616	1	螺钉 M4X6	SCREW PAN M4X6
26	150697001	1	油位计	OIL GAUGE WINDOW
27	SA1303101	1	螺钉 M8	SCREW M8
28	081008070	1	O形圈 P8	O RING P8
29	150697001	1	油位计	OIL GAUGE WINDOW
30	159150000	1	橡皮塞 20.5	RUBBER CAP, 20.5
31	104450101	1	橡皮塞 8	RUBBER CAP, 8
32	SA7849001	1	橡皮塞	RUBBER CAP
33	SB7613001	1	橡皮塞 38.1	RUBBER CAP 38.1
34	SA1303101	2	螺钉 M8	SCREW M8
35	081008070	2	O形圈 P8	O RING P8
36	SB4504001	2	缓冲橡皮垫 H	RUBBER CUSHION H
37	SA8680101	2	管套	SPACER
38	0A4402006	2	螺钉(带垫圈) M4X20DA	SCREW PAN (S/P WASHER) M4X20
39	SA2221001	2	剪刀安装板	SETTING PLATE
40	SA2222001	4	缓冲橡皮垫	CUSHION RUBBER
41	SA2223001	2	管套	COLLAR
42	SA2224001	2	垫圈	WASHER
43	062061016	2	螺钉 M6X10	SCREW PAN M6X10
44	133180005	2	木螺钉 M6.2X38	WOOD SCREW ROUND M6.2X38
48	SA9826001	1	操作注意标签	LABEL CAUTION
49	S37060001	1	接地标记	LABEL GROUNDING
50	SA9957001	1	警告标记	INJURY MARK
45+	S40335351	1	<用于927A> 旋钩盖RA	<for 927A> LOOPER REAR COVER RA
46+	S40338051	1	旋钩盖 LA	LOOPER COVER LA
47	047200842	1	弹簧销 AW2	PIN SPRING ROLL AW2
45+	S40336051	1	<用于928A> 旋钩盖 RB	<for 928A> LOOPER COVER RB
46	S40339051	1	旋钩盖 LB	LOOPER COVER LB

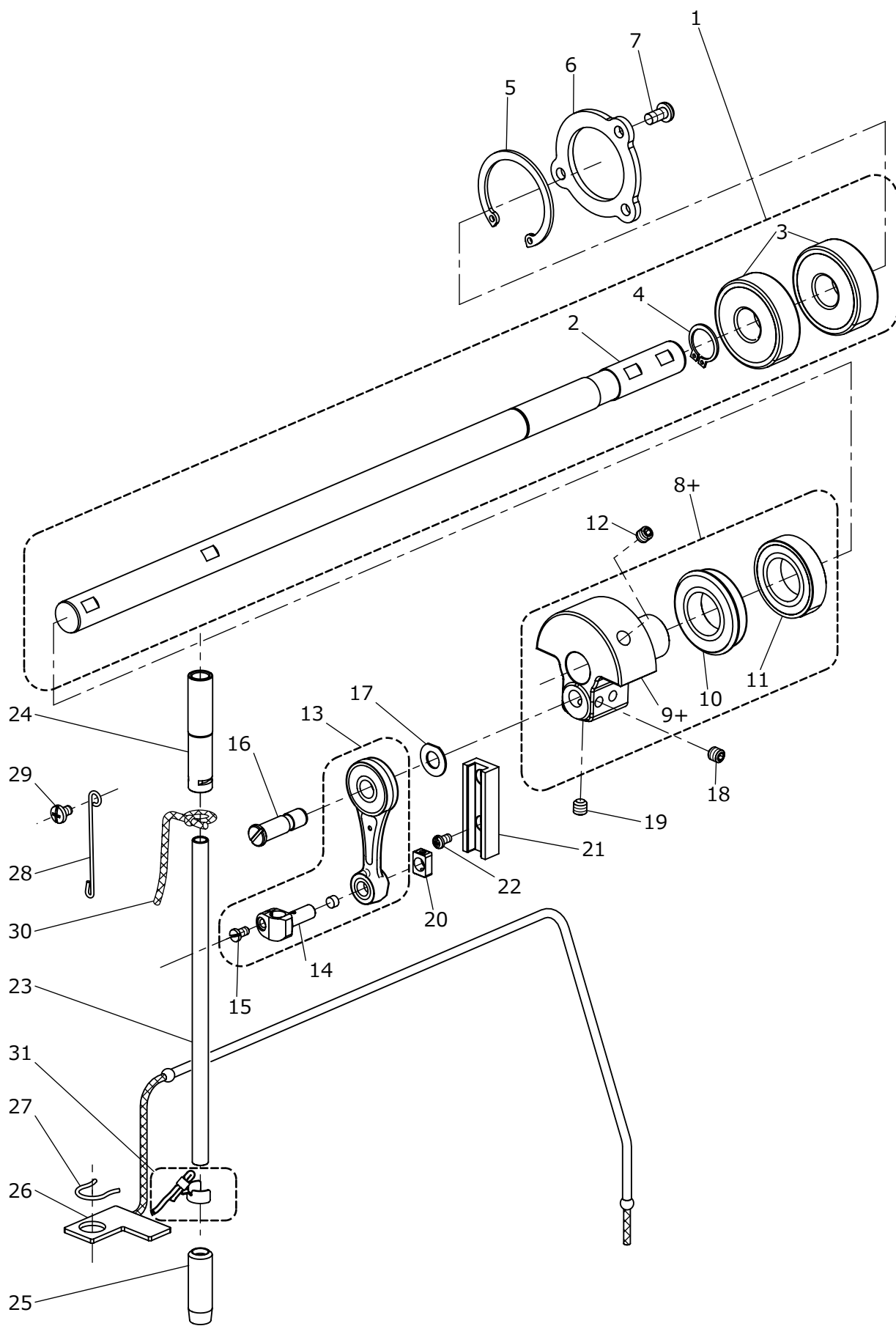
B.上轮装置 / PULLEY MECHANISM



B.上轮装置 / PULLEY MECHANISM

REF.NO	CODE	Q'TY	零件名	NAME OF PARTS
1	SB7853001	1	上轮组件	PULLEY ASSY
2	014761030	2	螺钉 SM5.95-28X10	SET SCREW SOCKET SM5.95-28X10
3	SA2720101	2	同步轮U ST组件	TIMING PULLEY ASSY,U ST
4	SA4214001	4	固定螺钉 M6X6	SET SCREW SOCKET (CP) M6X6
5	SA2378001	2	垫片 4.8	SPACER,4.8
6	SB7815001	1	同步轮皮带	TIMING BELT
7	SB7789001	1	皮带轮罩	BELT COVER
8	018501232	6	螺栓 M5X12	BOLT SOCKET M5X12
9	SB7790001	1	皮带轮盖板	BELT COVER PLATE
10	062500816	2	螺钉 M5X8	SCREW PAN M5X8
11	116577051	1	机壳筒盖	COVER
12	SB5317101	1	张力皮带轮组件	TENSION PULLEY ASSY
13	SB3444001	2	轴承 608ZZ	BALL BEARING 608ZZ
14	048220242	2	孔用挡圈 C22	RETAINING RING INTERNAL C22
15	SB4857001	1	管套	COLLAR
16	018083032	1	螺杆 M8X30	BOLT SOCKET M8X30
17	021080202	1	螺母 M8	NUT 2 M8
18	SB7814001	1	张力轮安装板	TENSION PULLEY SETTING PLATE
19	062061016	3	螺钉 M6X10	SCREW PAN M6X10
20	SB7786001	1	皮带轮罩基座	PULLEY COVER BASE
21	SA6396001	2	六角螺栓 M12X30	BOLT12X30
22	SB7787101	1	皮带轮罩 A	PULLEY COVER A
23	SB7788001	1	皮带轮罩 B	PULLEY COVER B
24	060400816	3	螺钉 M4X8	SCREW BIND M4X8
25	SB7842001	4	轴位螺钉 M6	SHOULDER SCREW M6
26	S40797000	8	皮带轮罩垫片	PULLEY COVER SHEET

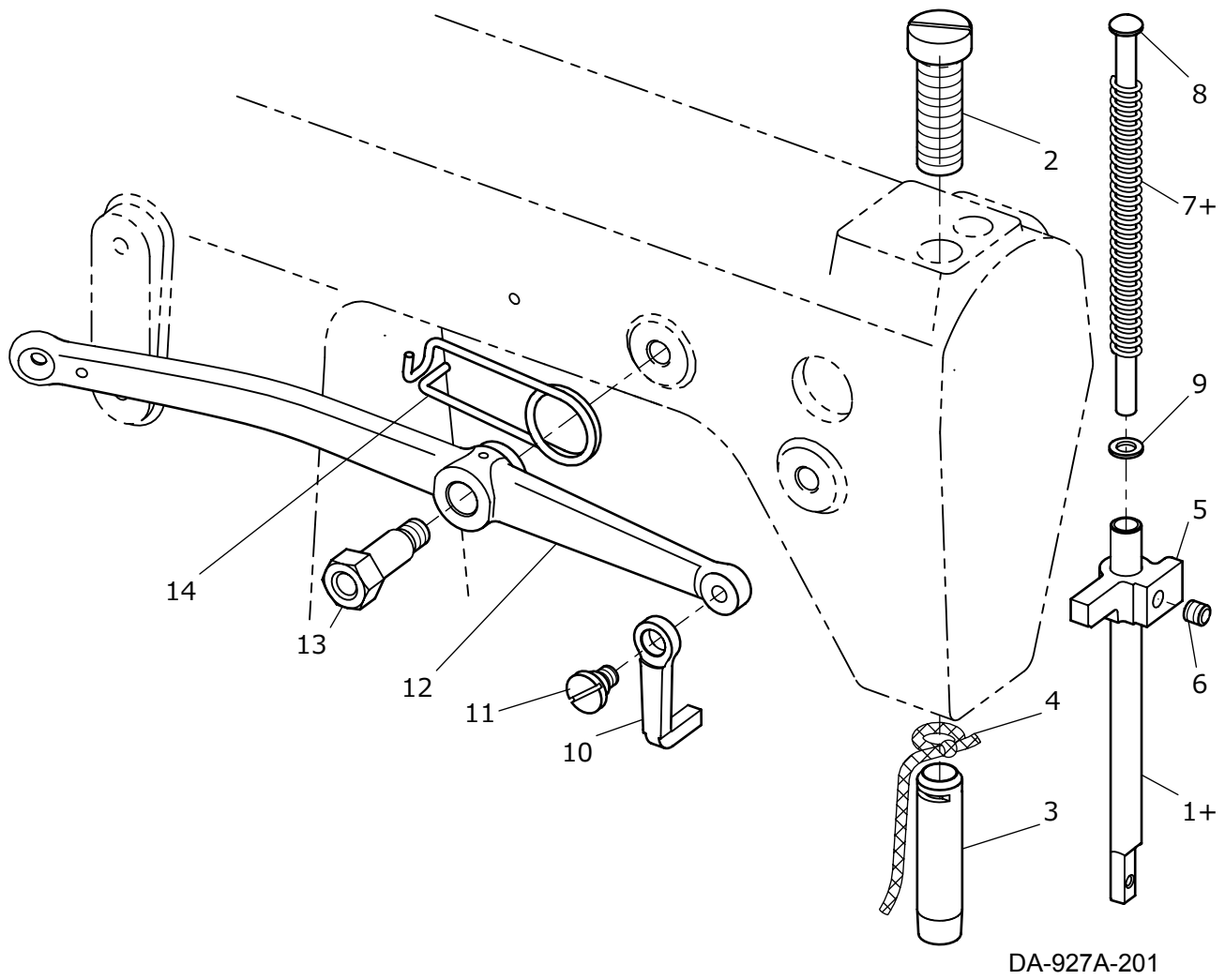
C.上轴-针杆装置 / U-SHAFT NEEDLE BAR MECHANISM



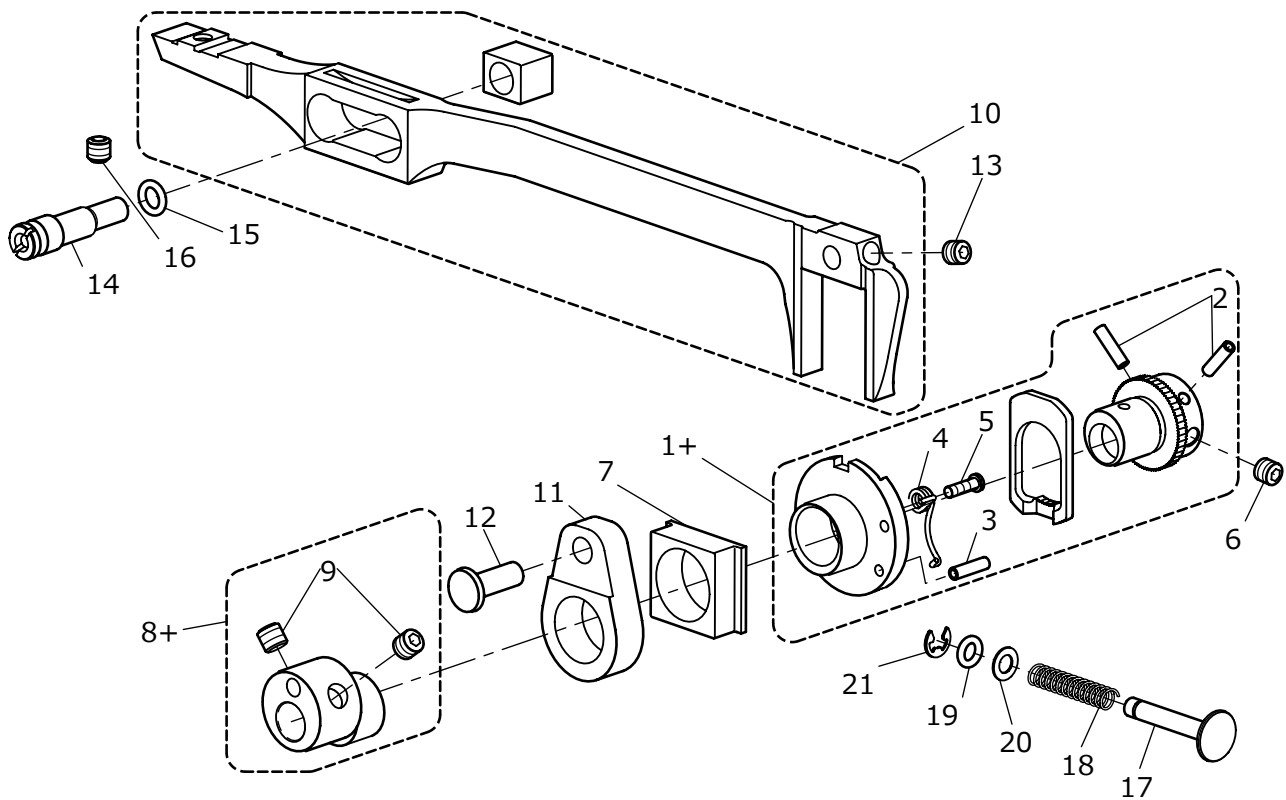
C.上轴-针杆装置 / U-SHAFT NEEDLE BAR MECHANISM

REF.N	CODE	Q'TY	零件名	NAME OF PARTS
1	SB7791001	1	上轴组件	UPPER SHAFT ASSY
2	SB7792001	1	上轴	UPPER SHAFT
3	072630260	2	T球轴承 6302VV	BALL BEARING, THRUST 6302VV
4	048150142	1	轴用挡圈 C15	RETAINING RING EXTERNAL C15
5	048420242	1	孔用挡圈 C42	RETAINING RING INTERNAL C42
6	S40316151	1	轴承压板	BEARING HOLDER
7	062501016	3	螺钉 M5X10	SCREW PAN M5X10
10	SA7520001	1	轴承 6904ZZNR	BALL BEARING 6904ZZNR
11	SA7521001	1	轴承 6904ZZ	BALL BEARING 6904ZZ
12	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
13	SB7797001	1	针杆连杆组件	NEEDLE BAR CONNECTING ROD ASSY
14	SA9650101	1	针杆接头	NEEDLE BAR CLAMP
15	140004001	1	螺钉 SM3.57-40X7	SCREW, SM3.57-40X7
16	SB7798001	1	挑线连杆轴	N-VAR CONNECTING ROD SHAFT
17	110367001	1	垫圈	WASHER, PLAIN SPECIAL 8
18	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
19	S25260001	1	固定螺钉 M6X5	SET SCREW SOCKET (FT) M6X5
20	102630001	1	针杆接头滑块	NEEDLE BAR GUIDE SLIDE BLOCK
21	145688000	1	针杆导向	NEEDLE BAR GUIDE
22	062670616	2	螺钉 SM3.57-40X6	SCREW PAN SM3.57-40X6
23	SB9751001	1	针杆组件	NEEDLE BAR ASSY
24	SB7799001	1	针杆轴套 U	NEEDLE BAR BUSH U
25	SB9343001	1	针杆轴套 D	NEEDLE BAR BUSH D
26	SB7801101	1	回油管组件	TUBE ASSY
27	SB7840001	1	滤油毡压簧	FELT SUPPORT
28	SB7805001	1	油线架	WICK HOLDER
29	060400616	1	螺钉 M4X6	SCREW BIND M4X6
30	SB7806001	1	油线 3X3	WICK 3X3
31	SB9388001	1	油线架组件	WICK HOLDER D ASSY
8+	SB7793001	1	<用于927A> 挑线曲柄 MH 配件	<for 927A> THREAD TAKE-UP CRANK MH ASSY
9+	SB7794001	1	挑线曲柄 MH	THREAD TAKE-UP CRANK MH
8+	SB7795001	1	<用于928A> 挑线曲柄 H 配件	<for 928A> THREAD TAKE-UP CRANK H ASSY
9+	SB7796001	1	挑线曲柄 H	THREAD TAKE-UP CRANK H

D.压紧杆部件 / PRESSER BAR MECHANISM



E.送料部件 / FEED MECHANISM



D.压紧杆部件 / PRESSER BAR MECHANISM

REF.NO	CODE	Q'TY	零件名	NAME OF PARTS
2	SB7818001	1	调压螺栓	PRESSER ADJUSTING SCREW
3	SB7819001	1	压紧杆轴套	PRESSER BAR BUSH
4	SB7811001	1	油线 2X2	WICK 2X2
5	SB4285001	1	压紧杆接头	PRESSER BAR GUIDE BRACKET
6	014760632	1	固定螺钉 SM5.95-28X6	SET SCREW SOCKET SM5.95-28X6
8	S10112101	1	弹簧导向	PRESSER BAR SPRING GUIDE
9	140407001	1	垫圈	WASHER
10	105103001	1	压紧杆提升架	PRESSER BAR LIFTER
11	105104001	1	轴位螺钉SM5.95	SHOULDER SCREW SM5.95
12	105105109	1	膝控提升杠杆	KNEE LIFTER LEVER
13	SB7822001	1	轴位螺钉 M8	SHOULDER SCREW M8
14	105106001	1	复位弹簧	SPRING TWIST
1+	SB7816001	1	<用于927A> 压紧杆	<for 927A> PRESSER BAR
7+	141728001	1	压脚弹簧	PRESSER BAR SPRING
1+	SB7817001	1	<用于928A> 压紧杆	<for 928A> PRESSER BAR
7+	SB7821001	1	压脚弹簧	PRESSER BAR SPRING

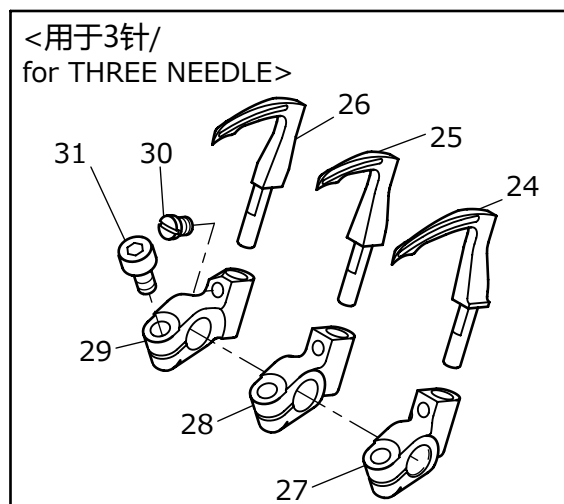
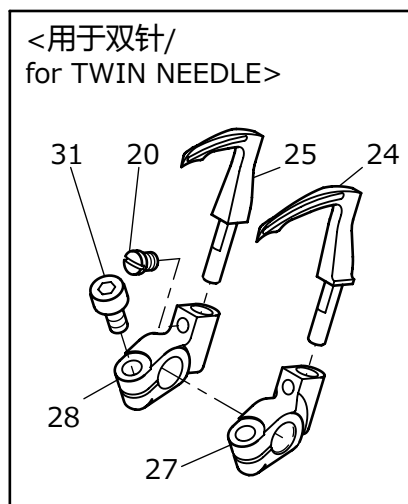
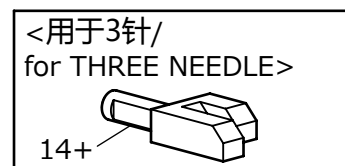
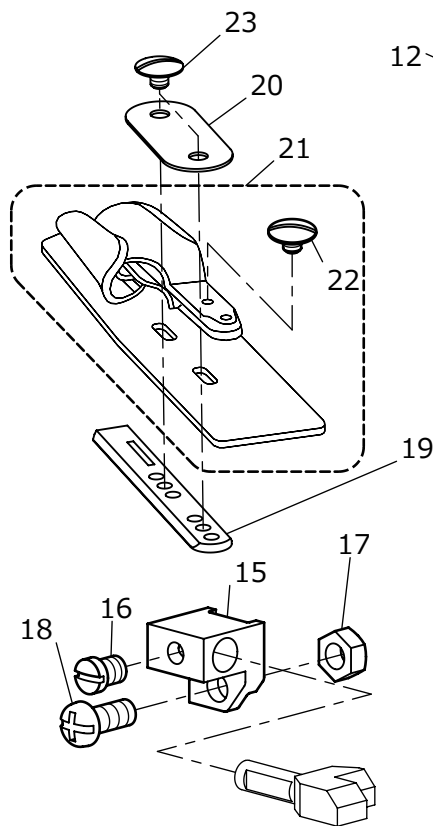
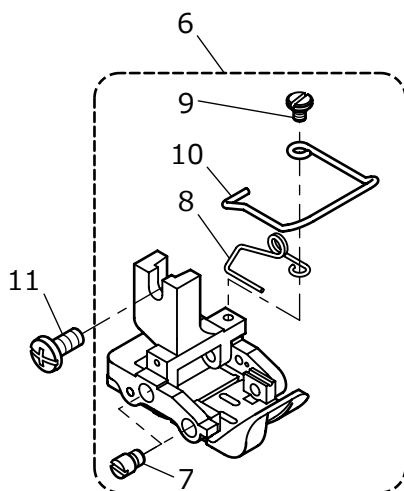
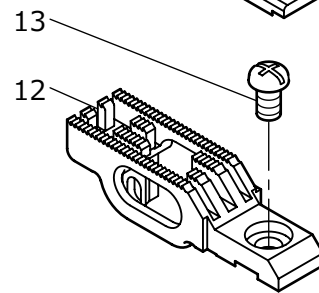
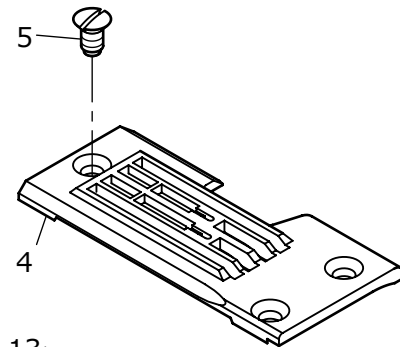
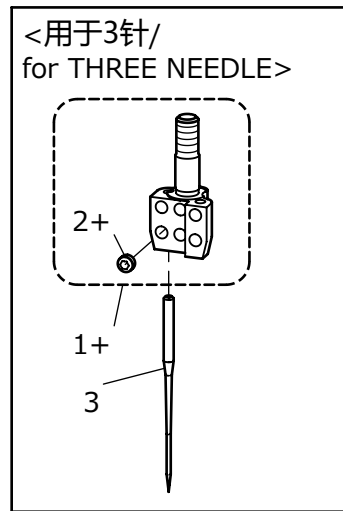
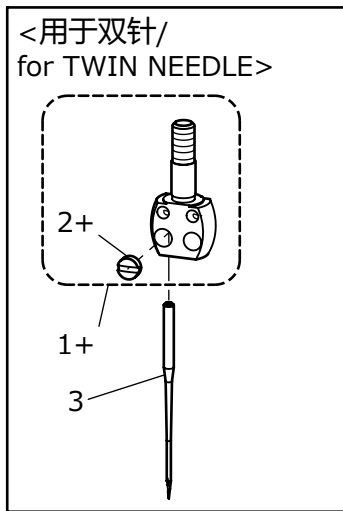
DA-927A-201

E.送料部件 / FEED MECHANISM

REF.NO	CODE	Q'TY	品名	NAME OF PARTS
2	047301242	2	弹簧销 AW3	PIN SPRING ROLL AW3
3	047301242	1	弹簧销 AW3	PIN SPRING ROLL AW3
4	S39585001	1	钮簧	SPRING TWIST
5	S39586001	1	螺钉 M3	SCREW M3
6	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
7	S40282100	1	偏心轮滑块	ECCENTRIC WHEEL SLEEVE
9	014770632	2	螺钉 SM6.35-40X6	SET SCREW SOCKET SM6.35-40X6
10	S40285101	1	滑块组件	FEED BAR SLIDE BLOCK ASSY
11	S40288100	1	抬牙连杆	V-FEEDING CONNECTING ROD
12	S40289051	1	抬牙轴	V-FEEDING SHAFT
13	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
14	S41311101	1	牙架曲柄偏心轴	FEED BAR ECCENTRIC SHAFT
15	081006070	1	O形圈P6	O RING P6
16	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
17	S40290051	1	按钮	PUSH BUTTON
18	S40800001	1	弹簧	SPRING
19	081005070	1	O形圈P5	O RING P5
20	SB2330001	1	平垫圈 S4.76	WASHER PLAIN S SM4.76
21	048040342	1	轴用挡圈 C4	RETAINING RING E4
1+	S40291102	1	<用于927A> 送布凸轮组件	<for 927A> ECCENTRIC WHEEL ASSY
8+	183949001	1	偏心轮组件M	ECCENTRIC WHEEL WITH SCREW M
1+	S40291101	1	<用于928A> 送布凸轮组件	<for 928A> ECCENTRIC WHEEL ASSY
8+	183950001	1	偏心轮组件H	ECCENTRIC WHEEL WITH SCREW H

DA-927A-202

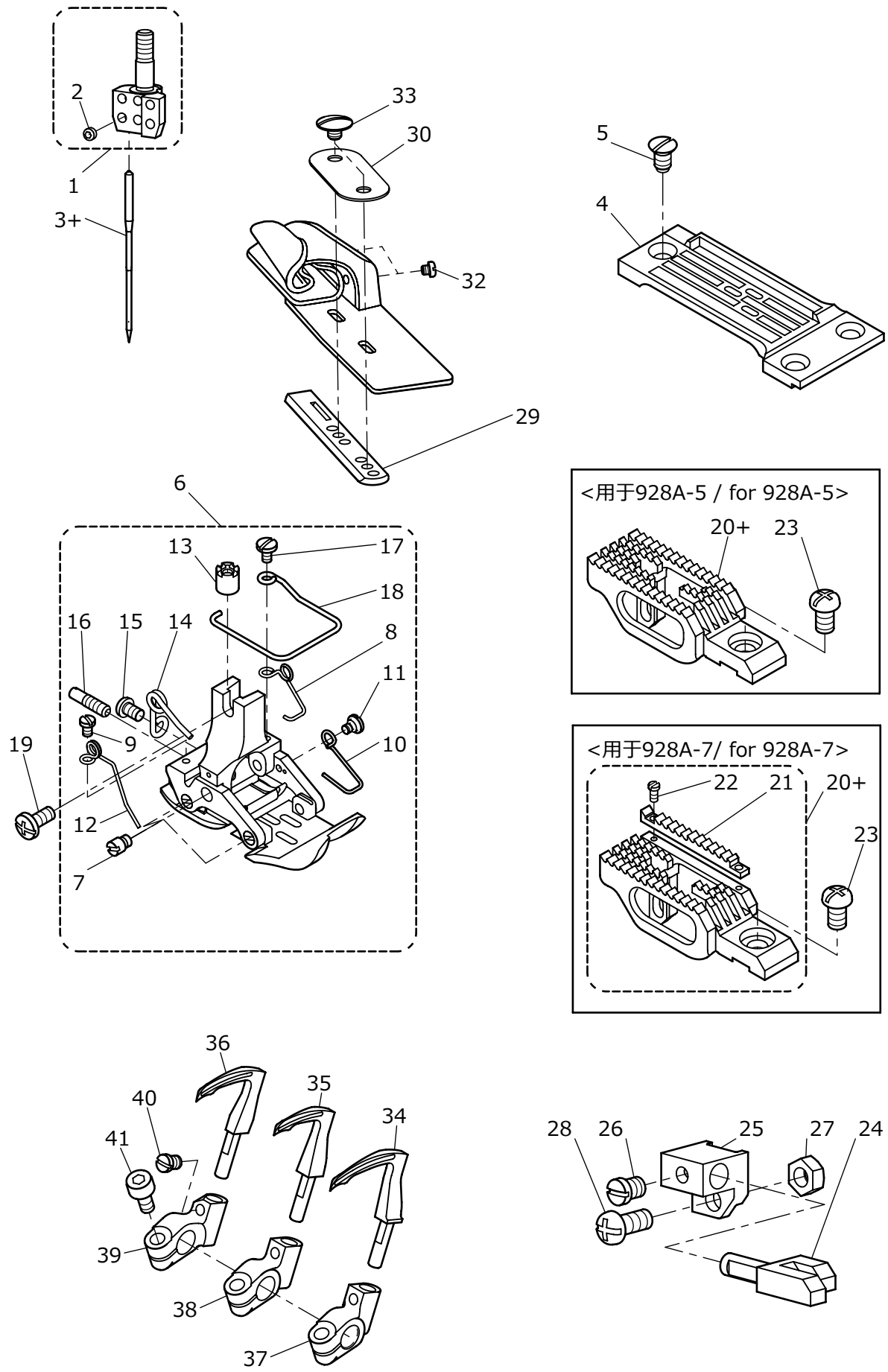
F1.工模具(927A) / GAUGE PARTS(927A)



F1.工模具(927A) / GAUGE PARTS(927A)

REF.NO	CODE	QTY	零件名	NAME OF PARTS
4	*P.25	1	针板	NEEDLE PLATE
5	100032004	3	螺钉 SM4.37-40X8	SCREW FLAT SM4.37-40X8
6	*P.25	1	压脚组件	PRESSER FOOT ASSY
7	147871002	4	铆钉	PIN
8	S40358101	1	弹簧 M	SPRING, M
9	111105002	1	螺钉 SM2.38	SCREW SM2.38
10	S40374001	1	护指器	FINGER GUARD
11	060670812	1	螺钉 SM3.57-40X8	SCREW BIND SM3.57-40X8
12	*P.25	1	送布牙	FEED DOG
13	062710812	1	螺钉 SM4.76-32X8	SCREW PAN SM4.76-32X8
15	148876001	1	护针板架	NEEDLE GUARD BRACKET
16	144458001	1	螺钉 SM3.57-40X4.5	SET SCREW SM3.57-40X4.5
17	021350106	1	螺母 M3.5	NUT 1 M3.5
18	062350816	1	螺钉 M3.5X8	SCREW PAN M3.5X8
19	S40399001	1	卷边导向板	LAPPER GUIDE PLATE
20	105129001	1	导向板垫片	LAPPER GUIDE PLATE WASHER
21	*P.25	1	折边器组件	LAPPER ASSY
22	105130001	1	螺钉 SM3.57	SCREW SM3.57
23	105130001	2	螺钉 SM3.57	SCREW SM3.57
1+	*P.25	1	<用于双针> 针夹配件	<for TWIN NEEDLE> NEEDLE CLAMP ASSY
2+	103408002	2	螺钉 SM4.37	SCREW
14+	148973101	1	护针	NEEDLE GUARD
24	SA0008101	1	弯针 L	LOOPER L
25	SA0007101	1	弯针 S	LOOPER S
27	S40380151	1	弯针架 L	LOOPER HOLDER L
28	S40378151	1	弯针架 S	LOOPER HOLDER S
30	144458001	2	螺钉 SM3.57-40X4.5	SET SCREW SM3.57-40X4.5
31	154965001	2	螺钉 SM3.57X8	BOLT, SOCKET SM3.57X8
1+	S16500101	1	<用于3针> 针夹配件 W/S 1/8X2-1	<for THREE NEEDLE> NEEDLE CLAMP ASSY W/S 1/8X2-1
2+	146427001	3	螺钉 SM3.18	SET SCREW SOCKET (CP) SM3.18
14+	S16482101	1	护针 1/8X2-1	NEEDLE GUARD 1/8X2-1
24	SA0008101	1	弯针 L	LOOPER L
25	SA0007101	1	弯针 S	LOOPER S
26	S40376201	1	弯针 M	LOOPER M
27	S40380151	1	弯针架 L	LOOPER HOLDER L
28	S40378151	1	弯针架 S	LOOPER HOLDER S
29	S40379151	1	弯针架 M	LOOPER HOLDER M
30	144458001	3	螺钉 SM3.57-40X4.5	SET SCREW SM3.57-40X4.5
31	154965001	3	螺钉 SM3.57X8	BOLT, SOCKET SM3.57X8
3+	S36861012	2	<用于927A-1 / 双针> 机针 TVX64(#12)	<for 927A-1 / TWIN NEEDLE> NEEDLE TVX64(#12)
3+	S36861012	3	<用于927A-1 / 3针> 机针 TVX64(#12)	<for 927A-1 / THREE NEEDLE> NEEDLE TVX64(#12)
3+	S36861014	2	<用于927A-2> 机针 TVX64(#14)	<for 927A-2> NEEDLE TVX64(#14)
3+	S36861016	2	<用于927A-3> 机针 TVX64(#16)	<for 927A-3> NEEDLE TVX64(#16)

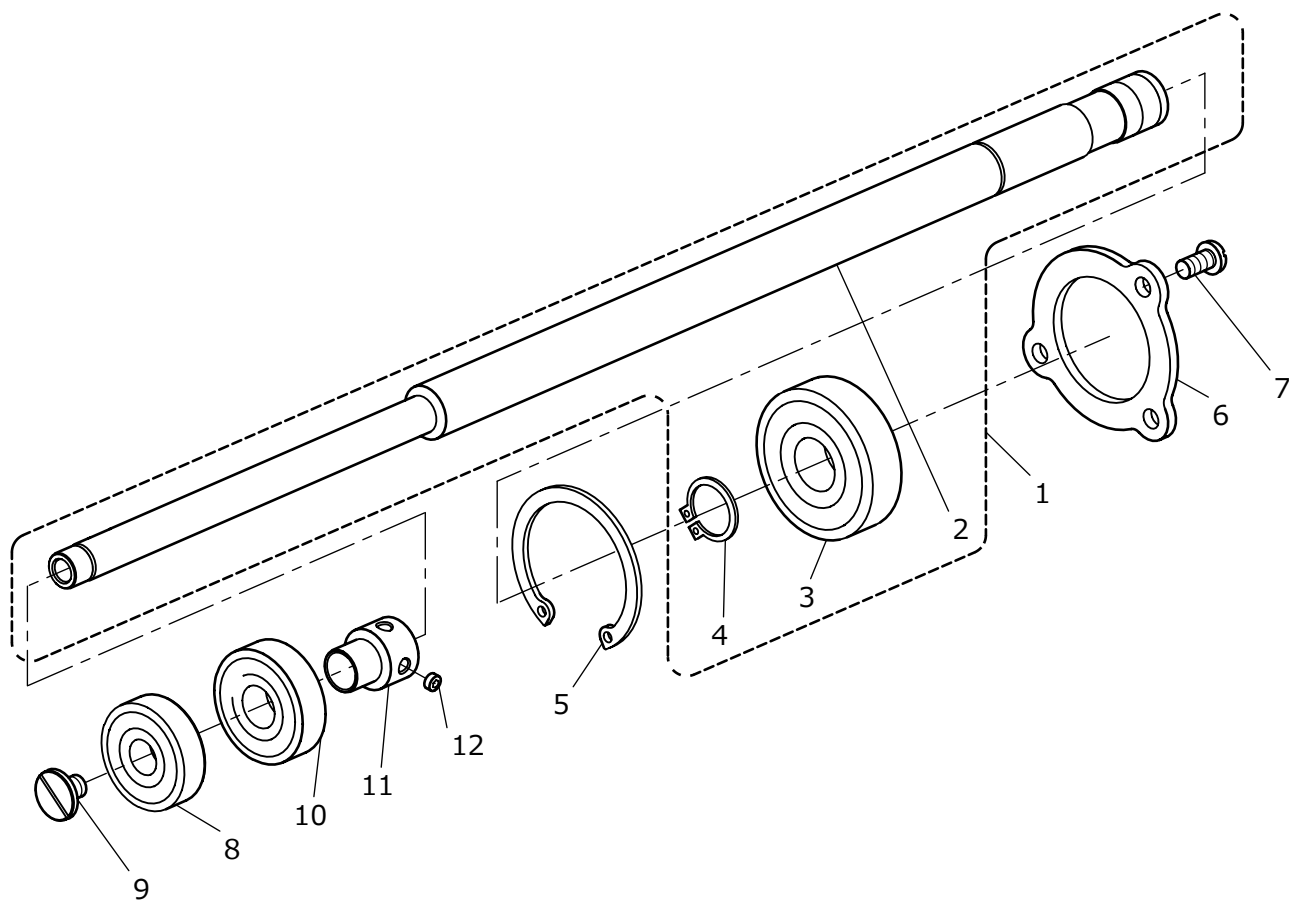
F2.工模具(928A) / GAUGE PARTS(928A)



F2.工模具(928A) / GAUGE PARTS(928A)

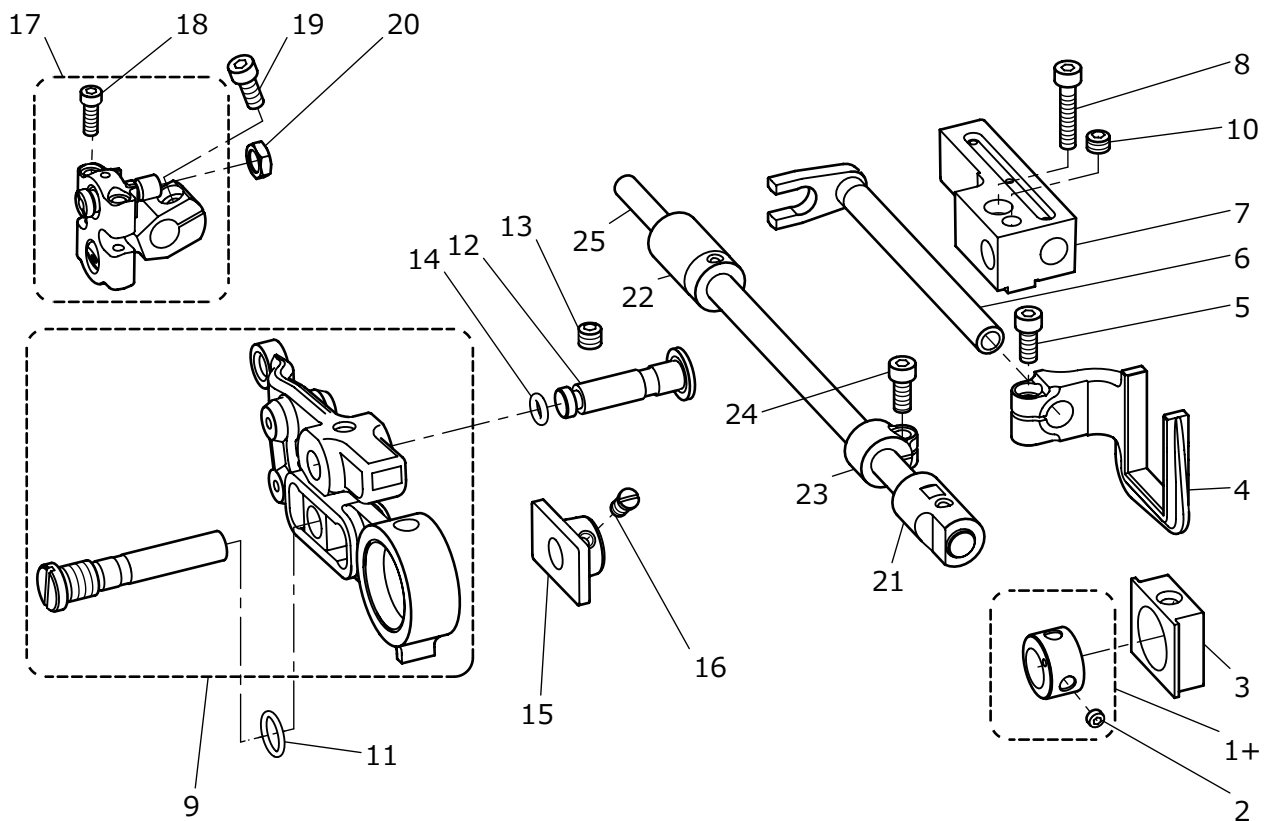
REF.NO	CODE	QTY	零件名	NAME OF PARTS
1	181716101	1	针夹配件 1/8X2-5	NEEDLE CLAMP ASSY 1/8X2-5
2	146427001	3	螺钉 SM3.18	SET SCREW SOCKET (CP) SM3.18
4	*P.25	1	针板	NEEDLE PLATE
5	100032004	3	螺钉 SM4.37-40X8	SCREW FLAT SM4.37-40X8
6	*P.25	1	压脚组件	PRESSER FOOT ASSY
7	147871002	6	铆钉	PIN
8	147872001	1	弹簧 M	SPRING
9	111140002	1	螺钉 SM2.38	SCREW SM2.38
10	147890001	1	弹簧 F	SPRING
11	147932001	1	轴位螺钉 SM2.38	SHOULDER SCREW SM2.38
12	147875001	1	弹簧 BL	SPRING
13	147877002	1	螺母 SM3.18	NUT SM3.18
14	147878001	1	弹簧 BS	SPRING
15	062660512	1	螺钉 SM3.18-40X5	SCREW PAN SM3.18-40X5
16	147879001	1	螺钉 SM3.18	SET SCREW SM3.18
17	111105002	1	螺钉 SM2.38	SCREW SM2.38
18	151572101	1	护指器	FINGER GUARD
19	060670812	1	螺钉 SM3.57-40X8	SCREW BIND SM3.57-40X8
23	062710812	1	螺钉 SM4.76-32X8	SCREW PAN SM4.76-32X8
24	148875001	1	护针 1/8X2-5	NEEDLE GUARD 1/8X2-5
25	148876001	1	护针板架	NEEDLE GUARD BRACKET
26	144458001	1	螺钉 SM3.57-40X4.5	SET SCREW SM3.57-40X4.5
27	021350106	1	螺母 M3.5	NUT 1 M3.5
28	062350816	1	螺钉 M3.5X8	SCREW PAN M3.5X8
29	S40399001	1	卷边导向板	LAPPER GUIDE PLATE
30	105129001	1	导向板垫片	LAPPER GUIDE PLATE WASHER
31	*P.25	1	折边器组件	LAPPER ASSY
32	122771051	2	螺钉 SM2.38	SCREW, SM2.38
33	105130001	2	螺钉 SM3.57	SCREW SM3.57
34	SA0008101	1	弯针 L	LOOPER L
35	SA0007101	1	弯针 S	LOOPER S
36	S40376201	1	弯针 M	LOOPER M
37	S40380151	1	弯针架 L	LOOPER HOLDER L
38	S40378151	1	弯针架 S	LOOPER HOLDER S
39	S40379151	1	弯针架 M	LOOPER HOLDER M
40	144458001	3	螺钉 SM3.57-40X4.5	SET SCREW SM3.57-40X4.5
41	154965001	3	螺钉 SM3.57X8	BOLT, SOCKET SM3.57X8
3+	S43401021	3	<用于928A-5> 机针 TVX5(#130)	<for 928A-5> NEEDLE, TVX5(#130)
20+	S13045201	1	送布牙 DO 1/8X2-5	FEED DOG DO 1/8X2-5
3+	S43401022	3	<用于928A-7> 机针 TVX5(#140)	<for 928A-7> NEEDLE, TVX5(#140)
20+	148867201	1	送布牙 配件 1/8X2-7	FEED DOG ASSY 1/8X2-7
21	147307001	1	安装牙	SUB FEED DOG
22	147880001	2	螺钉 SM1.98	SCREW SM1.98

G. 下轴装置 / LOWER SHAFT MECHANISM



DA-927A-305

H.挑线叉组件 / LOOPER MECHANISM



DA-927A-306

G.下轴装置 / LOWER SHAFT MECHANISM

REF.NO	CODE	QTY	零件名	NAME OF PARTS
1	SB7808001	1	下轴组件	LOWER SHAFT ASSY
2	SB7809001	1	下轴	LOWER SHAFT
3	072630260	1	T球轴承 6302VV	BALL BEARING, THRUST 6302VV
4	048150142	1	轴用挡圈 C15	RETAINING RING EXTERNAL C15
5	048420242	1	孔用挡圈 C42	RETAINING RING INTERNAL C42
6	S40316151	1	轴承压板	BEARING HOLDER
7	062501016	3	螺钉 M5X10	SCREW PAN M5X10
8	SB1538001	1	R球轴承 6200ZZ	BALL BEARING RADIAL 6200ZZ
9	SB7810001	1	螺钉 M6	SCREW M6
10	SA6702002	1	轴承 6201ZZ	BALL BEARING 6201ZZ
11	105150000	1	轴承套	BALL BEARING BUSH
12	153675001	2	螺钉SM4.37	SET SCREW SOCKET SM4.37

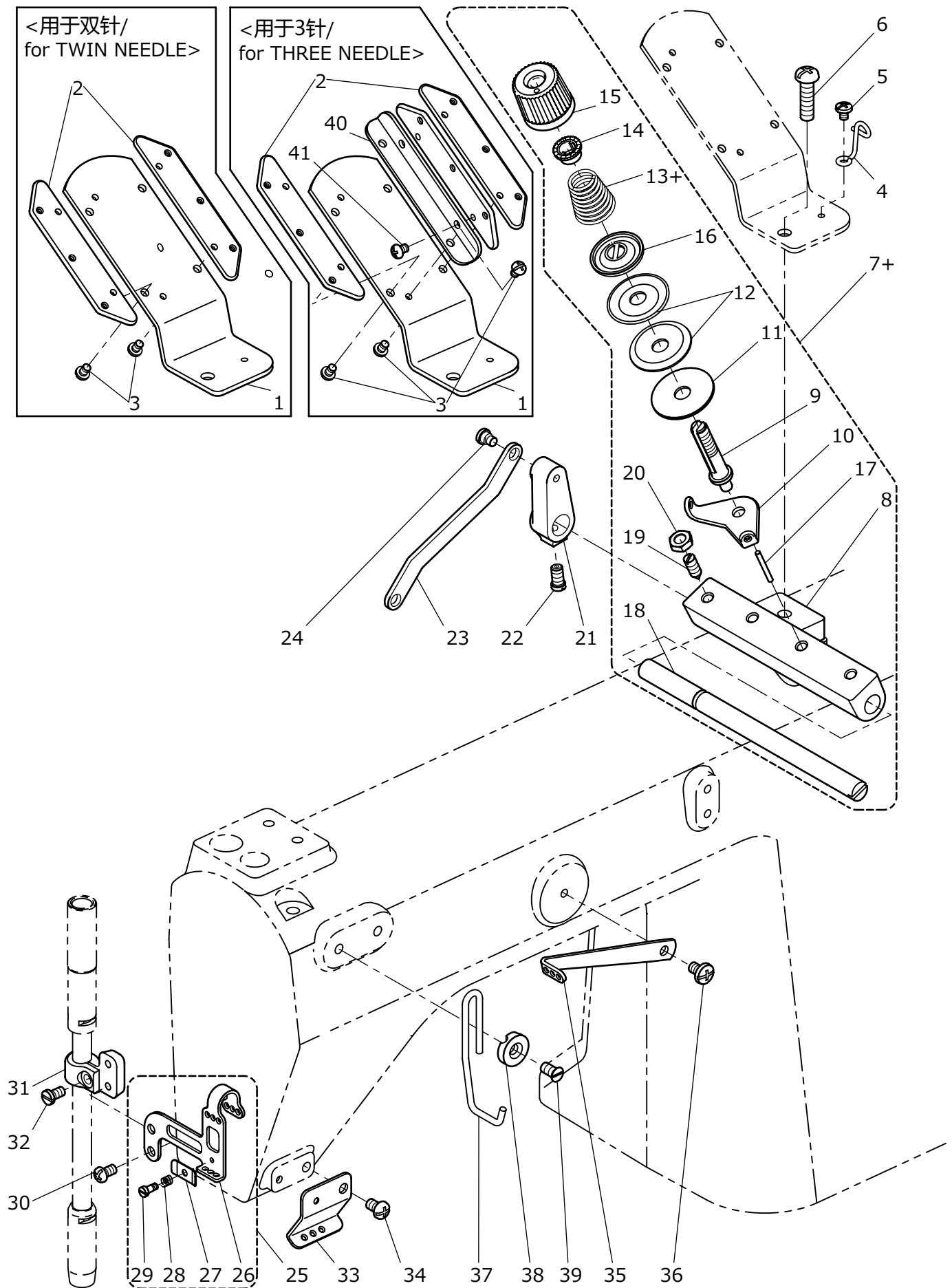
DA-927A-305

H.挑线叉组件 / LOOPER MECHANISM

REF.NO	CODE	QTY	零件名	NAME OF PARTS
2	153675001	2	螺钉SM4.37	SET SCREW SOCKET SM4.37
3	S40302100	1	偏心轮滑块	ECCENTRIC WHEEL SLEEVE
4	105175201	1	前后叉	LOOPER FEEDING FORK
5	S59893001	1	螺栓SM4.37-40X10	BOLT, SOCKET SM4.37-40X10
6	105177101	1	前后叉轴	LOOPER FEEDING FORK SHAFT
7	SB7828001	1	前后叉轴套	LOOPER F/FORK SHAFT BRACKET
8	018402036	1	螺栓 M4X20	BOLT SOCKET M4X20
9	S40303101	1	旋钩连杆组件	LOOPER CONNECTING ROD ASSY
10	S25260001	1	固定螺钉 M6X5	SET SCREW SOCKET (FT) M6X5
11	081010870	1	O形圈 S10	O RING S10
12	SB7829001	1	弯针杆轴	LOOPER LEVER SHAFT
13	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
14	081005070	1	O形圈 P5	O RING P5
15	105189001	1	旋钩连杆导向板	CONNECTING ROD GUIDE PLATE
16	120990001	2	螺钉 SM4.37-40X8	SET SCREW, (CP) SM4.37-40X8
17	183185201	1	旋钩轴连杆组件	LOOPER SHAFT LINK ASSY SET
18	S35656001	4	螺栓 M3.5X10	BOLT, SOCKET M3.5X10
19	S59893001	1	螺栓SM4.37-40X10	BOLT, SOCKET SM4.37-40X10
20	100022004	1	螺母 SM5.95	NUT SM5.95
21	105201000	1	旋钩轴套F	LOOPER SHAFT BUSH F
22	148877100	1	旋钩轴套B	LOOPER SHAFT BUSH B
23	105209051	1	下轴紧圈	SET SCREW COLLAR
24	S59893001	1	螺栓SM4.37-40X10	BOLT, SOCKET SM4.37-40X10
25	S45227101	1	旋钩轴	LOOPER SHAFT
1+	S36862001	1	<用于927A> 偏心轮配件	<for 927A> ECCENTRIC WHEEL WITH SCREW
1+	181126101	1	<用于928A> 偏心轮配件	<for 928A> ECCENTRIC WHEEL WITH SCREW

DA-927A-306

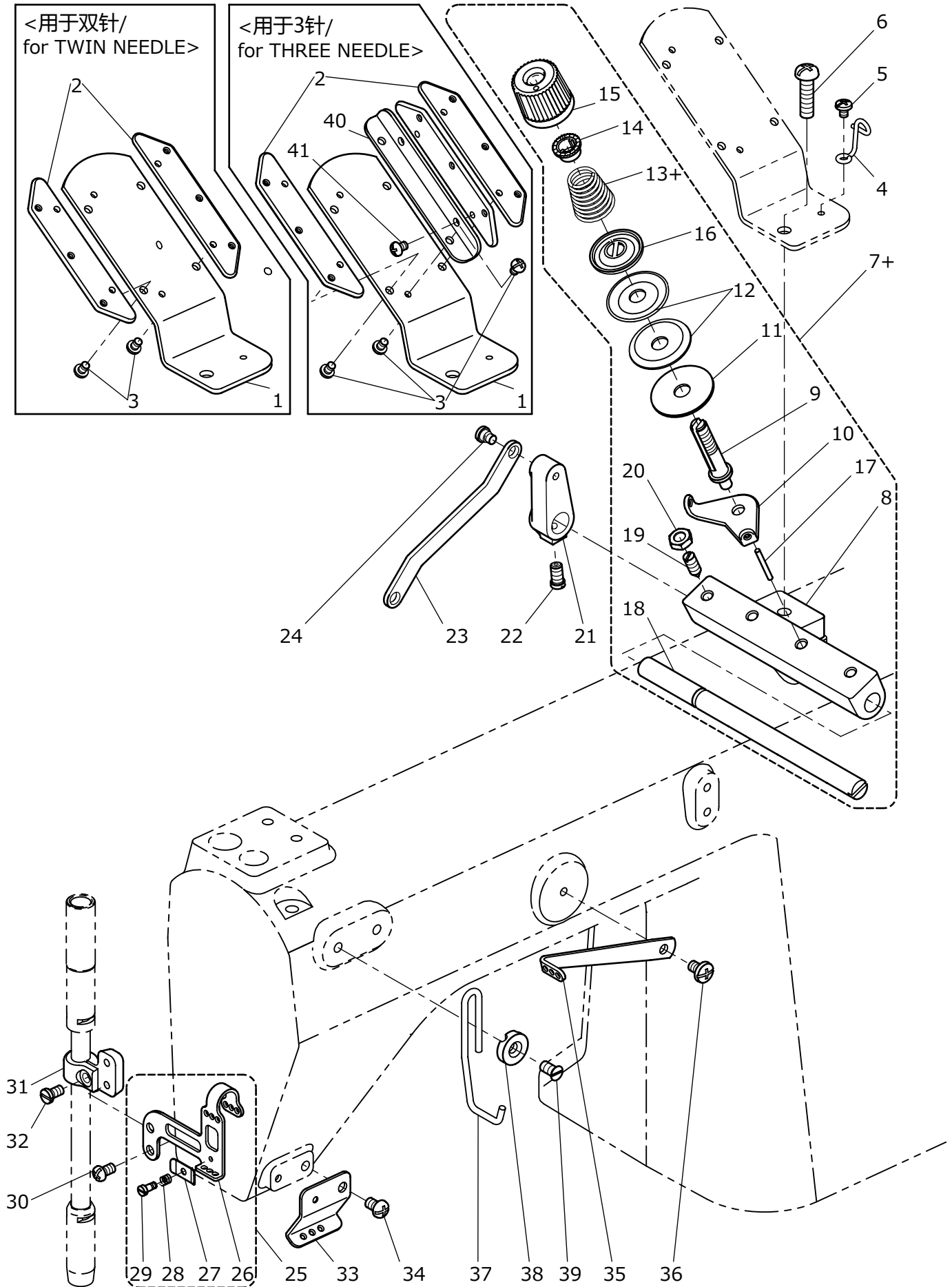
J.上引线装置 / UPPER THREADING MECHANISM



J.上引线装置 / UPPER THREADING MECHANISM

REF.NO	CODE	QTY	零件名	NAME OF PARTS
1	111070209	1	面线引导	UPPER THREAD GUIDE
4	105222001	1	大线钩	THREAD GUIDE
5	060300416	1	螺钉 M3X4	SCREW BIND M3X4
6	062501816	1	螺钉 M5X18	SCREW, PAN M5X18
8	111075159	1	上夹线杆架	UPPER THREAD TENSION BRACKET
18	111076151	1	松线轴	TENSION RELEASE SHAFT
19	105233002	1	固定螺钉 SM4.37	SET SCREW SM4.37
20	105234003	1	螺母 SM4.37	NUT SM4.37
21	105235251	1	松线臂	TENSION RELEASE CRANK
22	120990001	1	螺钉 SM4.37-40X8	SET SCREW, (CP) SM4.37-40X8
23	105236001	1	松线连杆	CONNECTING ROD ;T-RELEASE
24	105237002	2	轴位螺钉 SM3.57	SHOULDER SCREW SM3.57
25	SB7832001	1	挑线凸轮组件	THREAD TAKE-UP ASSY
26	SB7834001	1	挑线杆	THREAD TAKE-UP LEVER
27	105243001	1	上线挑线杆压线板	UPPER THREAD TAKE-UP HOLDER
28	105244000	1	弹簧	SPRING
29	105245001	1	轴位螺钉 SM2.38	SHOULDER SCREW SM2.38
30	062670616	2	螺钉 SM3.57-40X6	SCREW PAN SM3.57-40X6
31	SB7833001	1	针线挑线杆支架	THREAD TAKE-UP HOLDER
32	140004001	1	螺钉 SM3.57-40X7	SCREW, SM3.57-40X7
33	S58043101	1	面线引导	UPPER THREAD GUIDE
34	062400616	1	螺钉 M4X6	SCREW PAN M4X6
35	111077101	1	松线座	TENSION RELEASE LEVER
36	060400616	1	螺钉 M4X6	SCREW BIND M4X6
37	111083101	1	上线挑线杆挂线钩	UPPER THREAD TAKE-UP GUIDE
38	SB7835001	1	导线垫片	THREAD GUIDE WASHER
39	SA5124001	1	螺钉 M4	SCREW, FLAT M4
2	105221101	2	<用于双针> 挂线钩	<for TWIN NEEDLE> THREAD RETAINER
3	062300416	4	螺钉 M3X4	SCREW PAN M3X4
9	SB8857001	2	过线杆	TENSION STUD
10	110813001	2	线导向孔板	THREAD GUIDE ;NEEDLE
11	110832009	2	毡垫圈	TENSION DISC FELT
12	145446002	4	夹线盘	DISC TENSION
14	S30564000	2	垫圈	WASHER
15	S30565025	2	夹线螺母	TENSION NUT
16	159805001	2	夹线压盘	TENSION DISC PRESSER
17	105231000	2	松线销	TENSION RELEASE PIN
2	105221101	3	<用于3针> 挂线钩	<for THREE NEEDLE> THREAD RETAINER
3	062300416	6	螺钉 M3X4	SCREW PAN M3X4
9	SB8857001	3	过线杆	TENSION STUD
10	110813001	3	线导向孔板	THREAD GUIDE ;NEEDLE
11	110832009	3	毡垫圈	TENSION DISC FELT
12	145446002	6	夹线盘	DISC TENSION
14	S30564000	3	垫圈	WASHER
15	S30565025	3	夹线螺母	TENSION NUT
16	159805001	3	夹线压盘	TENSION DISC PRESSER
17	105231000	3	松线销	TENSION RELEASE PIN
40	111072209	1	挂线钩安装板	THREAD GUIDE SET PLATE
41	062300416	2	螺钉 M3X4	SCREW PAN M3X4

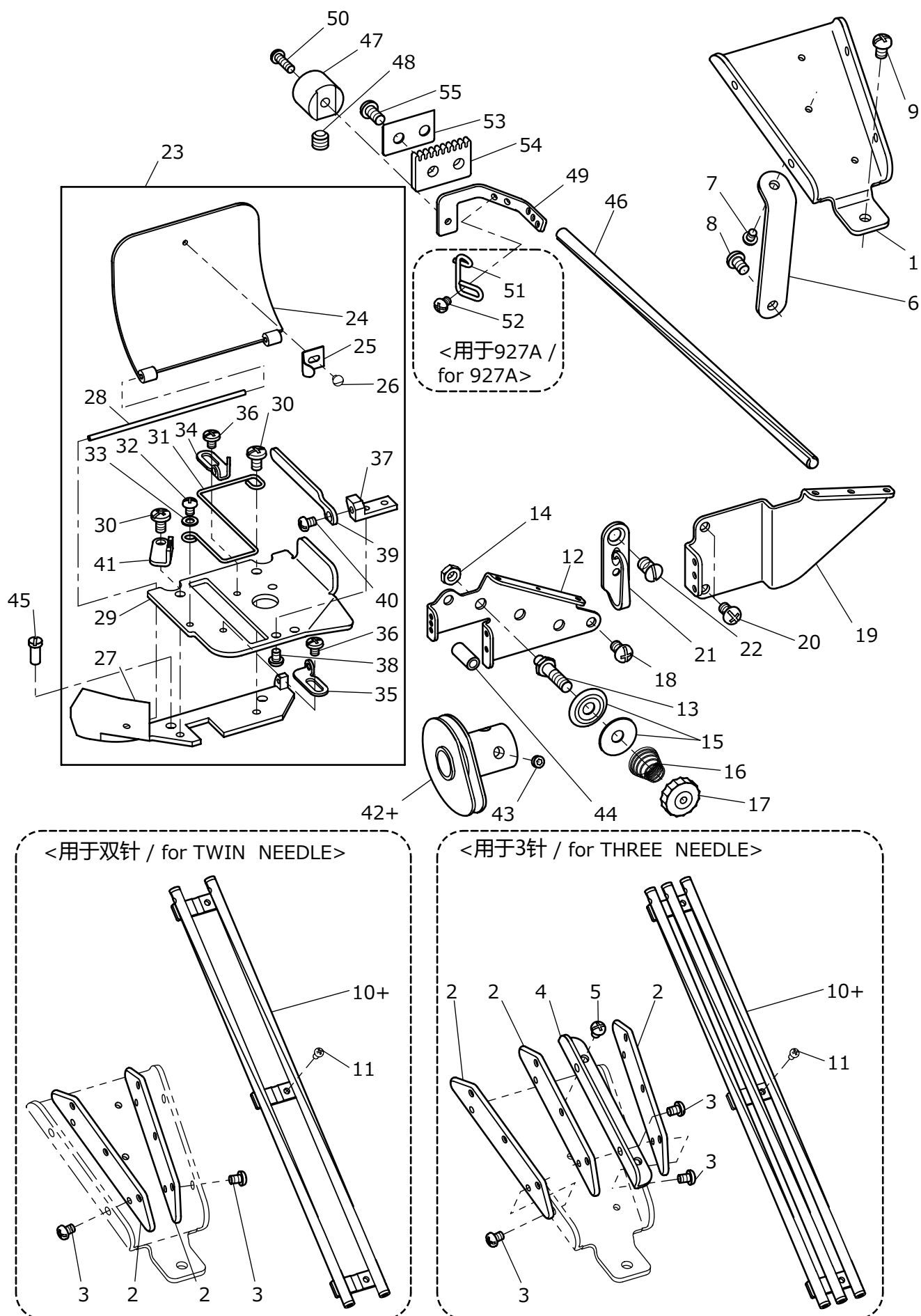
J.上引线装置 / UPPER THREADING MECHANISM



J.上引线装置 / UPPER THREADING MECHANISM

REF.NO	CODE	QTY	零件名	NAME OF PARTS
7+ 13+	S43446109	1	<用于927A-双针>	<for 927A-TWIN NEEDLE>
	144104001	2	上夹线组件927/2 调整弹簧	UPPER THREAD TENSION ASSY927/2 THREAD TENSION ADJUST SPRING
7+ 13+	S43448109	1	<用于927A-3针>	<for 927A-THREE NEEDLE>
	144104001	3	上夹线组件927/3 调整弹簧	UPPER THREAD TENSION ASSY927/3 THREAD TENSION ADJUST SPRING
7+ 13+	S41318109	1	<用于928A>	<for 928A>
	148851001	3	上夹线组件928/3 调整弹簧	UPPER THREAD TENSION ASSY928/3 TENSION SPRING

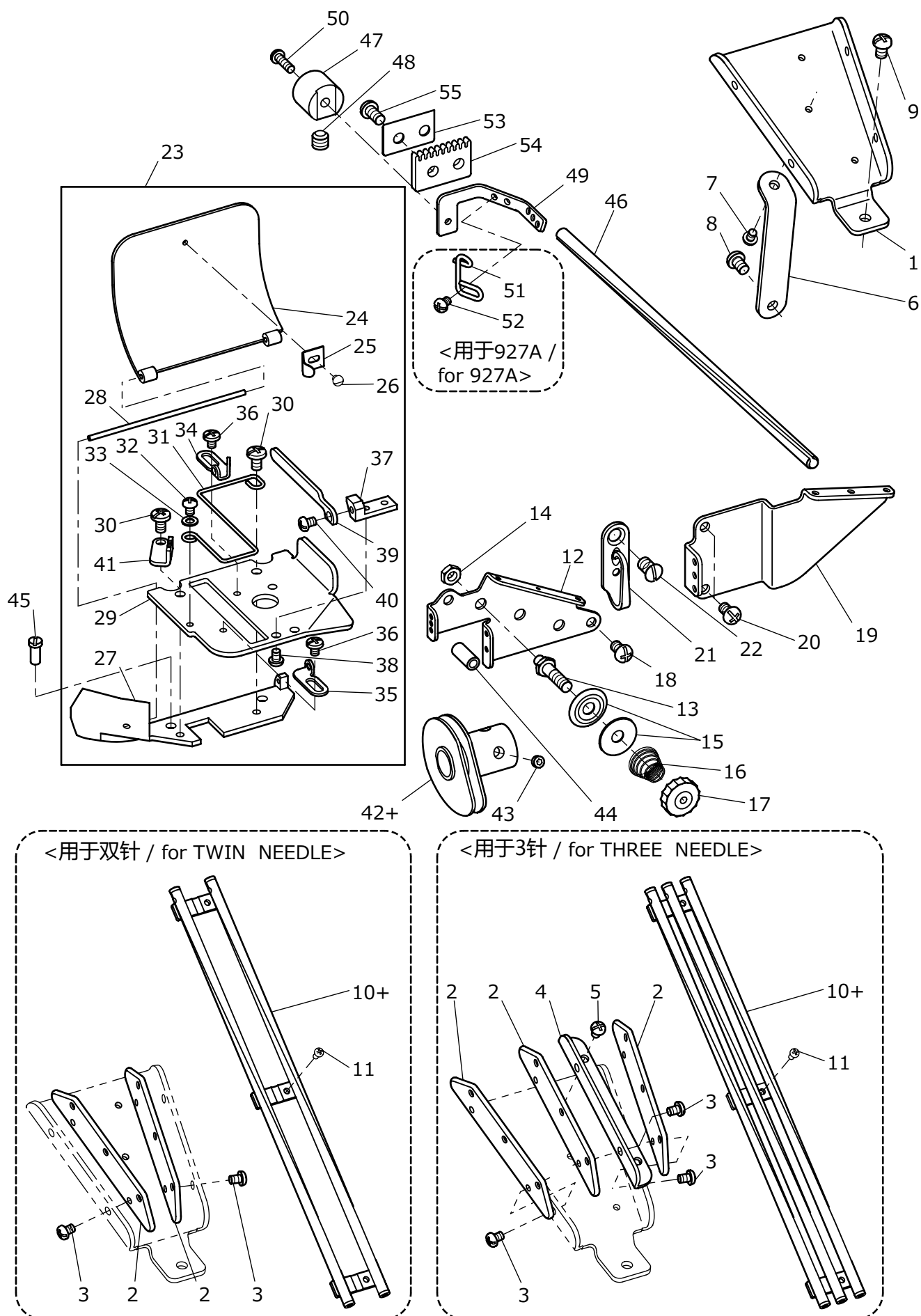
K. 下引线装置 / LOWER THREADING MECHANISM



K.下引线装置 / LOWER THREADING MECHANISM

REF.NO	CODE	QTY	零件名	NAME OF PARTS
1	111095109	1	底线导向台	LOWER THREAD GUIDE RETAINER
6	111096109	1	底线导向支架	LOWER THREAD GUIDE SUPPORT
7	062300416	1	螺钉 M3X4	SCREW PAN M3X4
8	062400616	1	螺钉 M4X6	SCREW PAN M4X6
9	062400616	1	螺钉 M4X6	SCREW PAN M4X6
11	062400816	3	螺钉 M4X8	SCREW PAN M4X8
12	S40323101	1	底线夹线基座	LOWER THREAD TENSION BRACKET
18	062400616	2	螺钉 M4X6	SCREW PAN M4X6
19	S40325101	1	底线导向	LOWER THREAD GUIDE
20	062400616	2	螺钉 M4X6	SCREW PAN M4X6
21	SA2638001	1	线导向 M	THREAD GUIDE, M :ARM
22	SA2640001	1	螺钉 M5X8	SCREW FLAT M5X8
23	S40266351	1	底线挑线杆基座组件	L-THREAD TAKE-UP BRACKET ASSY
24	105280109	1	底线挑线杆盖	L/THREAD TAKE-UP LEVER COVER
25	105281001	1	弹簧片	SPRING PLATE
26	SA9523001	1	螺钉 SM2.38	SCREW SM2.38
27	105284201	1	挑线杆基座支架	L/TR. TAKE-UP LEVER BRACKET
28	105285100	1	底线挑线杆盖轴	L/TR. TAKE-UP LEVER COV. SHAFT
29	SB7837001	1	底线挑线杆基座	L/TR TAKE-UP LEVER BRACKET
30	060670612	2	螺钉 SM3.57-40X6	SCREW BIND SM3.57-40X6
31	S40327051	1	挑线杆导线钩	LOWER THREAD GUIDE
32	062300416	1	螺钉 M3X4	SCREW PAN M3X4
33	026030136	1	平垫圈 S3	WASHER PLAIN S 3
34	S40795101	1	大线钩	THREAD GUIDE
35	S58044001	1	底线挑线杆过线板	L-THREAD TAKE-UP THREAD GUIDE
36	060300416	2	螺钉 M3X4	SCREW BIND M3X4
37	S40328151	1	夹线器基座	THREAD RELEASE BASE
38	062300416	2	螺钉 M3X4	SCREW PAN M3X4
39	S40329051	1	压线板	LOWER THREAD PRESSER
40	062300416	1	螺钉 M3X4	SCREW PAN M3X4
41	111112101	1	底线过线板	LOWER THREAD GUIDE PLATE
43	153675001	2	螺钉SM4.37	SET SCREW SOCKET SM4.37
44	047501242	1	弹簧销 AW5	PIN SPRING ROLL AW5
45	100064005	2	螺钉 SM3.57X8	SCREW, SM3.57X8
46	105300101	1	底线导线杆	LOWER THREAD FEED BAR GUIDE
47	147291101	1	旋钩导线座	LOOPER THREAD GUIDE BRACKET
48	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
49	S16487251	1	前弯针夹线器支架	LOOPER THREAD GUIDE
50	062301016	1	螺钉 M3X10	SCREW PAN M3X10
53	SB7838001	1	切刀	CHAINING OFF KNIFE
54	SB7839001	1	切刀导向	KNIFE GUIDE
55	062400816	2	螺钉 M4X8	SCREW PAN M4X8
2	105221101	2	<用于双针>	<for TWIN NEEDLE>
3	062300416	4	挂线钩	THREAD RETAINER
10+	105251309	1	螺钉 M3X4	SCREW PAN M3X4
13	SB7836001	1	底线导向组件	LOWER THREAD GUIDE ASSY
14	021400306	2	过线杆	TENSION STUD
15	021400306	2	螺母M4	NUT 3 M4
16	144504001	4	导向盘	THREAD GUIDE DISC
17	154560101	2	小夹线弹簧 A	PRE-TENSION SPRING A
	155510001	2	夹线螺母	TENSION NUT

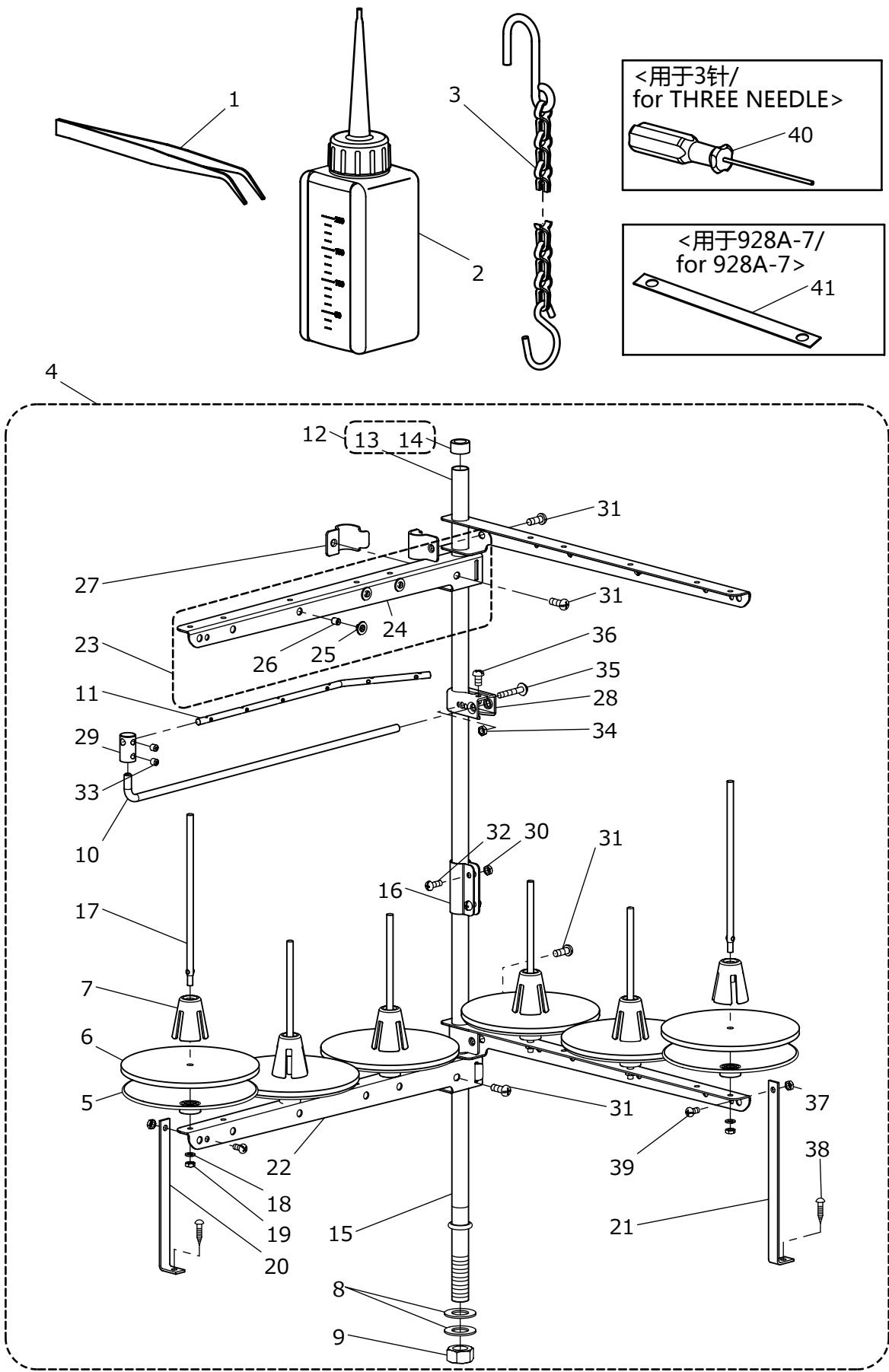
K. 下引线装置 / LOWER THREADING MECHANISM



K.下引线装置 / LOWER THREADING MECHANISM

REF.NO	CODE	QTY	零件名	NAME OF PARTS
			<用于3针>	<for THREE NEEDLE>
2	105221101	3	挂线钩	THREAD RETAINER
3	062300416	6	螺钉 M3X4	SCREW PAN M3X4
4	111072209	1	挂线钩安装板	THREAD GUIDE SET PLATE
5	062300416	2	螺钉 M3X4	SCREW PAN M3X4
10+	111097209	1	底线导向组件	LOWER THREAD GUIDE ASSY
13	SB7836001	3	过线杆	TENSION STUD
14	021400306	3	螺母M4	NUT 3 M4
15	144504001	6	导向盘	THREAD GUIDE DISC
16	154560101	3	小夹线弹簧 A	PRE-TENSION SPRING A
17	155510001	3	夹线螺母	TENSION NUT
			<用于927A>	<for 927A>
42+	S40330151	1	底线挑线杆组件M	LOWER THREAD TAKE-UP W/S M
51	S40341101	1	前弯针夹线器支架	LOOPER THREAD GUIDE
52	062300416	2	螺钉 M3X4	SCREW PAN M3X4
			<用于928A>	<for 928A>
42+	S40342151	1	底线挑线杆组件H	L-THREAD TAKE-UP W/SCREW H

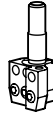
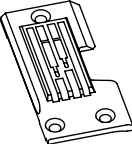
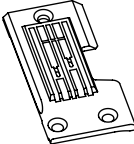
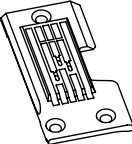
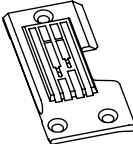
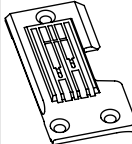
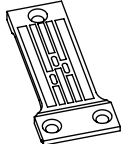
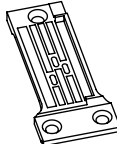
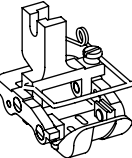
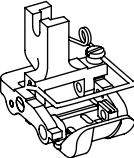
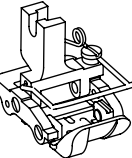
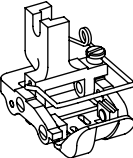
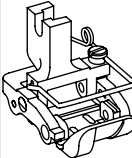
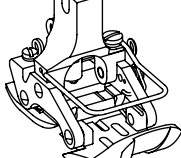
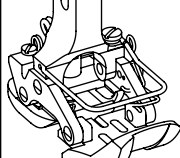
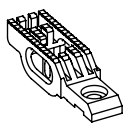
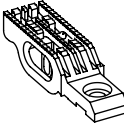
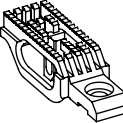
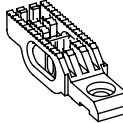
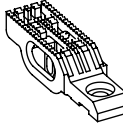
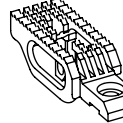
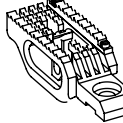
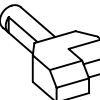
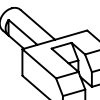
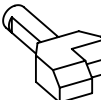
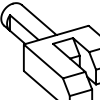
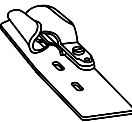
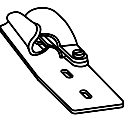
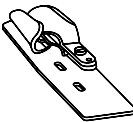
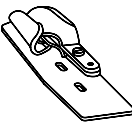
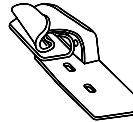
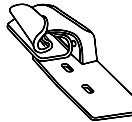
L.附件 / ACCESSORIES



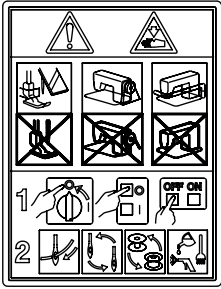
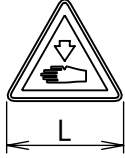
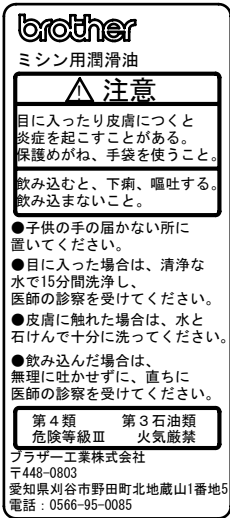
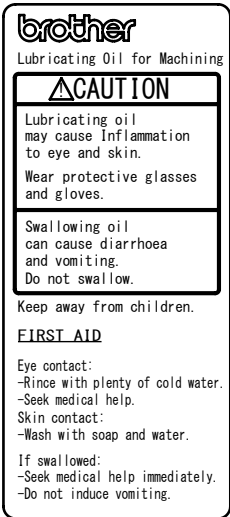
L.附件 / ACCESSORIES

REF.NO	CODE	QTY	零件名	NAME OF PARTS
1	117466100	1	镊子	PINCETTE
2	SA8239301	1	油壶组件	OIL TANK ASSY
3	105333101	1	链条组件A	CHAIN ASSY A
4	S29864609	1	线架组件 6DTHF	COTTON STAND ASSY 6DTHF
5	S51283001	6	线盘	SPOOL STAND BASE
6	150182000	6	线盘软垫	SPOOL MAT
7	S51282101	6	线轴撑架	SPOOL CUSHION
8	150206002	2	平垫圈 16	WASHER PLAIN 16
9	SA6629001	1	螺母 M16	NUT M16
10	S04109001	1	过线杆支杆	THREAD GUIDE SUPPORT BAR
11	S02783001	1	导线杆 6	THREAD GUIDE, 6
12	S40639001	1	线架撑管带管套	COLUMN PIPE W/CAP
13	150172003	1	线架支撑管	COLUMN PIPE
14	150174000	1	线架支撑管套	COLUMN CAP
15	SB2045001	1	线架支撑管	COLUMN PIPE W/SCREW
16	SA6606001	1	撑管夹	COLUMN JOINT
17	150179002	6	线轴 B	SPOOL SHAFT B
18	028050243	6	弹簧垫圈 2-5	WASHER, SPRING 2-5
19	021500203	6	六角螺母 M5	NUT, 2 M5
20	150188009	1	下过线架支撑板 A	SPOOL HOLDER SUPPORT A
21	150194009	1	下过线架支撑板 B	SPOOL HOLDER SUPPORT B
22	SA6610001	2	过线架 3	SPOOL HOLDER 3
23	SA6611001	2	过线架组件 3	THREAD HANGER ASSY 3
24	SA6610001	2	过线架 3	SPOOL HOLDER 3
25	150183000	6	过线管套	THREAD HANGER BASE
26	142990001	6	过线架上过线管	THREAD BUSH
27	SA6609001	4	过线架定位	SPOOL HOLDER SUPPORTER
28	SA6615001	1	过线杆夹头	THREAD GUIDE HOLDER
29	138843201	1	连接器	JOINT
30	021500203	2	六角螺母 M5	NUT, 2 M5
31	062061603	4	螺钉 M6X16	SCREW PAN M6X16
32	062501403	2	螺钉 M5X14	SCREW PAN M5X14
33	014060632	2	塑料袋 70X70	SET SCREW SOCKET (CP) M6X6
34	021500203	1	六角螺母 M5	NUT, 2 M5
35	S37037001	1	螺钉(带垫圈) M5X32	SCREW PAN (S/P WASHER) M5X32
36	062061003	1	螺钉 M6X10	SCREW PAN M6X10
37	021500203	2	六角螺母 M5	NUT, 2 M5
38	031452203	2	圆头木螺钉 M4.5X22	WOOD SCREW ROUND M4.5X22
39	062501003	2	螺钉 M5X10	SCREW PAN M5X10
40	S01943101	1	<用于3针> 内六角起子 1.6	<for THREE NEEDLE> SCREW DRIVER HEX. 1.6
41	148298001	1	<用于928A-7> 垫圈	<for 928A-7> SPACER

Ga.工模貝表 / GAUGE PARTS LIST

	927A-1 用于轻薄布料 Light materials			927A-2 用于轻薄布料 到中厚布料 Light- Medium materials	927A-3 用于中厚布料 Medium materials		928A-5 用于厚布料 Heavy materials	928A-7 用于极厚布料 Extra heavy materials
针幅 / PITCH of NEEDLES	4. 8mm [3/16]	6. 4m [1/4]	3. 2mmX2 [1/8X2]	4. 8mm [3/16]	←	6. 4m [1/4]	3. 2mmX2 [1/8X2]	←
机针 / NEEDLE	TVX64 (#12) S36861-012			TVX64 (#14) S36861-014	TVX64 (#16) S36861-016		TVX5 (#130) S43401-021	TVX5 (#140) S43401-022
针数 / QTY of NEEDLES	2	←	3	2	←	←	3	←
针夹配件 / NEEDLE CLAMP ASSY	 183954-101	 183978-101	 S16500-101	 183954-101	←	 183978-101	 181716-101	←
针板 / NEEDLE PLATE	 SB7823-001	 S11508-201	 S59615-001	 SB7823-001	←	 S11508-201	 S13042-001	 148864-001
压脚组件 / PRESSER FOOT ASSY	 SB7824-101	 S40363-301	 S59616-201	 SB7824-101	←	 S40363-301	 S40386-101	 148865-301
送布牙 / FEED DOG	 SB7826-101	 S51807-101	 S59614-201	 SB7827-101	←	 S40370-201	 S13045-201	 148867-201
护针 / NEEDLE GUARD	 148973-001	←	 S16482-001	 148973-001	←	←	 148875-001	←
折边器组件 / LAPPER ASSY	 101494-101	 S09679-101	←	 101497-101	←	 101561-101	 101564-101	 147302-101

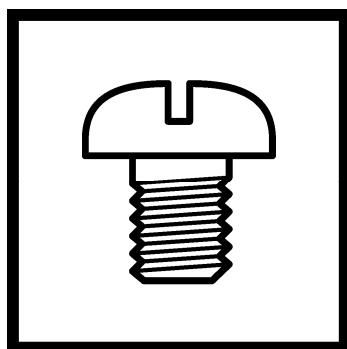
Wa. 报警标记 / Warning labels

报警标记/Warning labels	品名/Name of labels	Size(mm)	Code
	操作注意标签 Label caution	56X43	SA9826-001
	接地标记 Label, grounding	∅ 12	S37060-001
	警告标记 Injury mark	L=16	SA9957-001
	油壶警示标贴 (日文) Oil warning label(JP)	68X30	SB1271-101
	油壶警示标贴(英文) Oil warning label(EN)	68X30	SB1270-001

CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page
012060636	E - 6	8		K - 8	20	105234003	J - 20	16	147877002	F2 - 13	12
	E - 13	8		K - 9	20	105235251	J - 21	16	147878001	F2 - 14	12
	E - 16	8		K - 18	20	105236001	J - 23	16	147879001	F2 - 16	12
	H - 13	14		K - 20	20	105237002	J - 24	16	147880001	F2 - 22	12
	K - 48	20	062400816	A - 3	2	105243001	J - 27	16	147890001	F2 - 10	12
014060632	L - 33	24		A - 23	2	105244000	J - 28	16	147932001	F2 - 11	12
014760632	D - 6	8		K - 11	20	105245001	J - 29	16	148298001	L - 41	24
014761030	B - 2	4		K - 55	20	105251309	K - 10+	20	148851001	J - 13+	18
014770632	E - 9	8	062500816	A - 6	2	105257209	A - 21	2	148864001	Ga	25
018083032	B - 16	4		B - 10	4	105260209	A - 22	2	148865301	Ga	25
018402036	H - 8	14	062501003	L - 39	24	105280109	K - 24	20	148867201	F2 - 20+	12
018501232	B - 8	4	062501016	C - 7	6	105281001	K - 25	20		Ga	25
021080202	B - 17	4		G - 7	14	105284201	K - 27	20	148875001	F2 - 24	12
021350106	F1 - 17	10	062501403	L - 32	24	105285100	K - 28	20		Ga	25
	F2 - 27	12	062501816	J - 6	16	105300101	K - 46	20	148876001	F1 - 15	10
021400306	K - 14	20	062660512	F2 - 15	12	105333101	L - 3	24		F2 - 25	12
	K - 14	22	062670616	A - 19	2	110367001	C - 17	6	148877100	H - 22	14
021500203	L - 19	24		C - 22	6	110813001	J - 10	16	148973001	Ga	25
	L - 30	24		J - 30	16	110832009	J - 11	16	148973101	F1 - 14+	10
	L - 34	24	062710812	F1 - 13	10	111070209	J - 1	16	150172003	L - 13	24
	L - 37	24		F2 - 23	12	111072209	J - 40	16	150174000	L - 14	24
026030136	K - 33	20	072630260	C - 3	6		K - 4	22	150179002	L - 17	24
028050243	L - 18	24		G - 3	14	111075159	J - 8	16	150182000	L - 6	24
031452203	L - 38	24	081005070	E - 19	8	111076151	J - 18	16	150183000	L - 25	24
047200842	A - 47	2		H - 14	14	111077101	J - 35	16	150188009	L - 20	24
047301242	E - 2	8	081006070	E - 15	8	111083101	J - 37	16	150194009	L - 21	24
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	K - 36	20	101497101	Ga	25	120990001	H - 16	14	154965001	F1 - 31	10
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	J - 36	16	101564101	Ga	25	122771051	F2 - 32	12	155510001	K - 17	20
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060670612	A - 15	2	103408002	F1 - 2+	10	138843201	L - 29	24	159150000	A - 30	2
	K - 30	20	104450101	A - 31	2	140004001	C - 15	6	159805001	J - 16	16
060670812	F1 - 11	10	104833001	A - 20	2		J - 32	16	181126101	H - 1+	14
	F2 - 19	12	105103001	D - 10	8	140407001	D - 9	8	181716101	F2 - 1	12
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	F2 - 28	12		K - 2	22	147871002	F1 - 7	10	S16482101	F1 - 14+	10
062400616	A - 17	2	105222001	J - 4	16		F2 - 7	12	S16487251	K - 49	20
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	C - 18	6		F2 - 29	12	SA9957001	A - 50	2	SB7844001	A - 11	2
S25260001	C - 19	6	S40639001	L - 12	24		Wa	26	SB7853001	B - 1	4
	H - 10	14	S40795101	K - 34	20	SB0544001	A - 5	2	SB8857001	J - 9	16
S29864609	L - 4	24	S40797000	B - 26	4	SB1270001	Wa	26	SB9343001	C - 25	6
S30564000	J - 14	16	S40799151	A - 24	2	SB1271101	Wa	26	SB9388001	C - 31	6
S30565025	J - 15	16	S40800001	E - 18	8	SB1538001	G - 8	14	SB9751001	C - 23	6
S35656001	H - 18	14	S41311101	E - 14	8	SB2045001	L - 15	24			
S36861012	F1 - 3+	10	S41318109	J - 7+	18	SB2330001	E - 20	8			
	Ga	25	S43401021	F2 - 3+	12	SB3444001	B - 13	4			
S36861014	F1 - 3+	10		Ga	25	SB4285001	D - 5	8			
	Ga	25	S43401022	F2 - 3+	12	SB4504001	A - 36	2			
S36861016	F1 - 3+	10		Ga	25	SB4857001	B - 15	4			
	Ga	25	S43446109	J - 7+	18	SB5317101	B - 12	4			
S36862001	H - 1+	14	S43448109	J - 7+	18	SB7613001	A - 33	2			
S37037001	L - 35	24	S45227101	H - 25	14	SB7784001	A - 1	2			
S37060001	A - 49	2	S51282101	L - 7	24	SB7785001	A - 2	2			
	Wa	26	S51283001	L - 5	24	SB7786001	B - 20	4			
S39585001	E - 4	8	S51807101	Ga	25	SB7787101	B - 22	4			
S39586001	E - 5	8	S58043101	J - 33	16	SB7788001	B - 23	4			
S40266351	K - 23	20	S58044001	K - 35	20	SB7789001	B - 7	4			
S40282100	E - 7	8	S59614201	Ga	25	SB7790001	B - 9	4			
S40285101	E - 10	8	S59615001	Ga	25	SB7791001	C - 1	6			
S40288100	E - 11	8	S59616201	Ga	25	SB7792001	C - 2	6			
S40289051	E - 12	8	S59893001	H - 5	14	SB7793001	C - 8+	6			
S40290051	E - 17	8		H - 19	14	SB7794001	C - 9+	6			
S40291101	E - 1+	8		H - 24	14	SB7795001	C - 8+	6			
S40291102	E - 1+	8	SA0007101	F1 - 25	10	SB7796001	C - 9+	6			
S40302100	H - 3	14		F2 - 35	12	SB7797001	C - 13	6			
S40303101	H - 9	14	SA0008101	F1 - 24	10	SB7798001	C - 16	6			
S40306201	A - 7	2		F2 - 34	12	SB7799001	C - 24	6			
S40307101	A - 8	2	SA1303101	A - 27	2	SB7801101	C - 26	6			
S40316151	C - 6	6		A - 34	2	SB7805001	C - 28	6			
	G - 6	14	SA2221001	A - 39	2	SB7806001	C - 30	6			
S40319101	A - 13	2	SA2222001	A - 40	2	SB7808001	G - 1	14			
S40320051	A - 14	2	SA2223001	A - 41	2	SB7809001	G - 2	14			
S40321151	A - 16	2	SA2224001	A - 42	2	SB7810001	G - 9	14			
S40322051	A - 18	2	SA2378001	B - 5	4	SB7811001	D - 4	8			
S40323101	K - 12	20	SA2638001	K - 21	20	SB7814001	B - 18	4			
S40325101	K - 19	20	SA2640001	K - 22	20	SB7815001	B - 6	4			
S40327051	K - 31	20	SA2720101	B - 3	4	SB7816001	D - 1+	8			
S40328151	K - 37	20	SA3538001	A - 9	2	SB7817001	D - 1+	8			
S40329051	K - 39	20		A - 12	2	SB7818001	D - 2	8			
S40330151	K - 42+	22	SA4214001	B - 4	4	SB7819001	D - 3	8			
S40335351	A - 45+	2	SA5124001	J - 39	16	SB7821001	D - 7+	8			
S40336051	A - 45+	2	SA6396001	B - 21	4	SB7822001	D - 13	8			
S40338051	A - 46+	2	SA6606001	L - 16	24	SB7823001	Ga	25			
S40339051	A - 46+	2	SA6609001	L - 27	24	SB7824101	Ga	25			
S40341101	K - 51	22	SA6610001	L - 22	24	SB7826101	Ga	25			
S40342151	K - 42+	22		L - 24	24	SB7827101	Ga	25			
S40358101	F1 - 8	10	SA6611001	L - 23	24	SB7828001	H - 7	14			
S40363301	Ga	25	SA6615001	L - 28	24	SB7829001	H - 12	14			
S40370201	Ga	25	SA6629001	L - 9	24	SB7832001	J - 25	16			
S40374001	F1 - 10	10	SA6702002	G - 10	14	SB7833001	J - 31	16			
S40376201	F1 - 26	10	SA7520001	C - 10	6	SB7834001	J - 26	16			
	F2 - 36	12	SA7521001	C - 11	6	SB7835001	J - 38	16			
S40378151	F1 - 28	10	SA7849001	A - 32	2	SB7836001	K - 13	20			
	F2 - 38	12	SA8239301	L - 2	24		K - 13	22			
S40379151	F1 - 29	10	SA8680101	A - 37	2	SB7837001	K - 29	20			
	F2 - 39	12	SA9523001	K - 26	20	SB7838001	K - 53	20			
S40380151	F1 - 27	10	SA9650101	C - 14	6	SB7839001	K - 54	20			
	F2 - 37	12	SA9826001	A - 48	2	SB7840001	C - 27	6			
S40386101	Ga	25		Wa	26	SB7842001	B - 25	4			

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零件手册
PARTS BOOK

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