

UF-8910

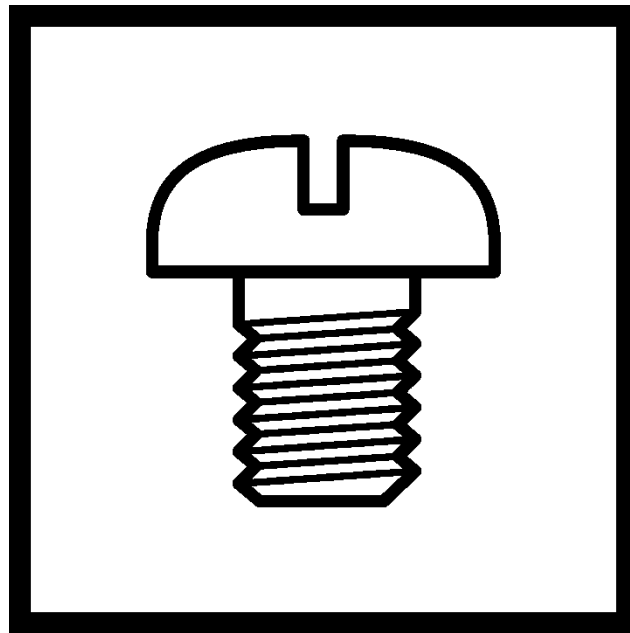
UF-8920

电脑多功能综合送布单针厚料机

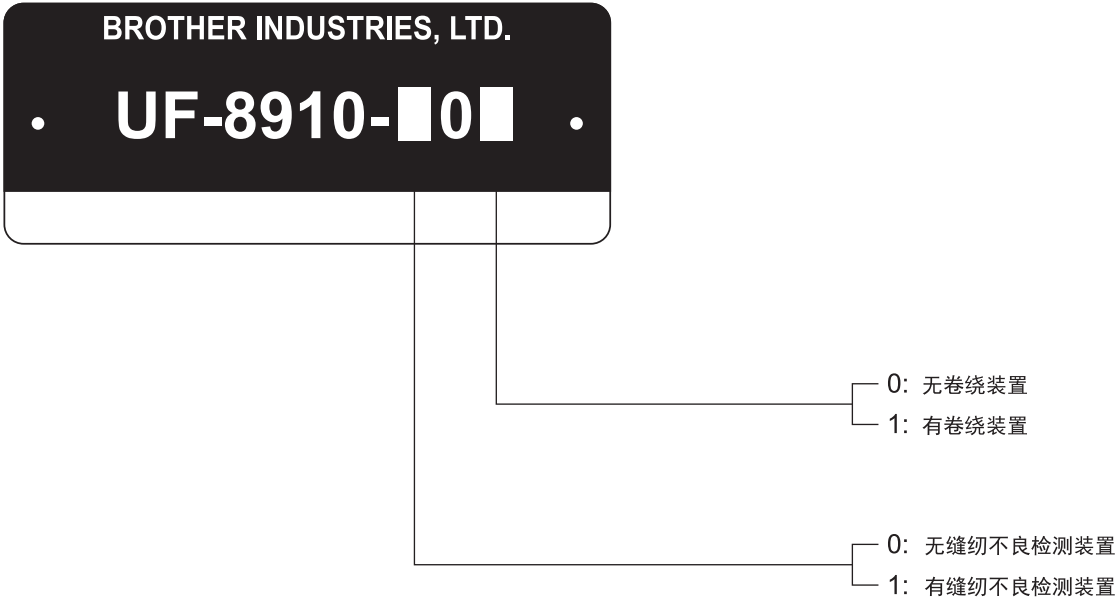
电脑多功能综合送布双针厚料机

SINGLE NEEDLE DIRECT DRIVE FLAT-BED UNISON-FEED
STITCHER WITH THREAD TRIMMER

TWIN NEEDLE DIRECT DRIVE FLAT-BED UNISON-FEED
STITCHER WITH THREAD TRIMMER



型号牌的读解法



Description of model plate



0: Without bobbin winder

1: With bobbin winder

0: Without sewing error detection device

1: With sewing error detection device



零件手册的使用说明

1. 本手册是根据截止至2022年4月的资料为基准而编制的。
2. 零部件设计若有变动，恕不另行通知。
3. 以组件为单位供应的零部件是用虚线框出。
4. 零件图册中数字(REF.NO)右上角带有“+”号的零件属多规格零件，详细请见零件清单。

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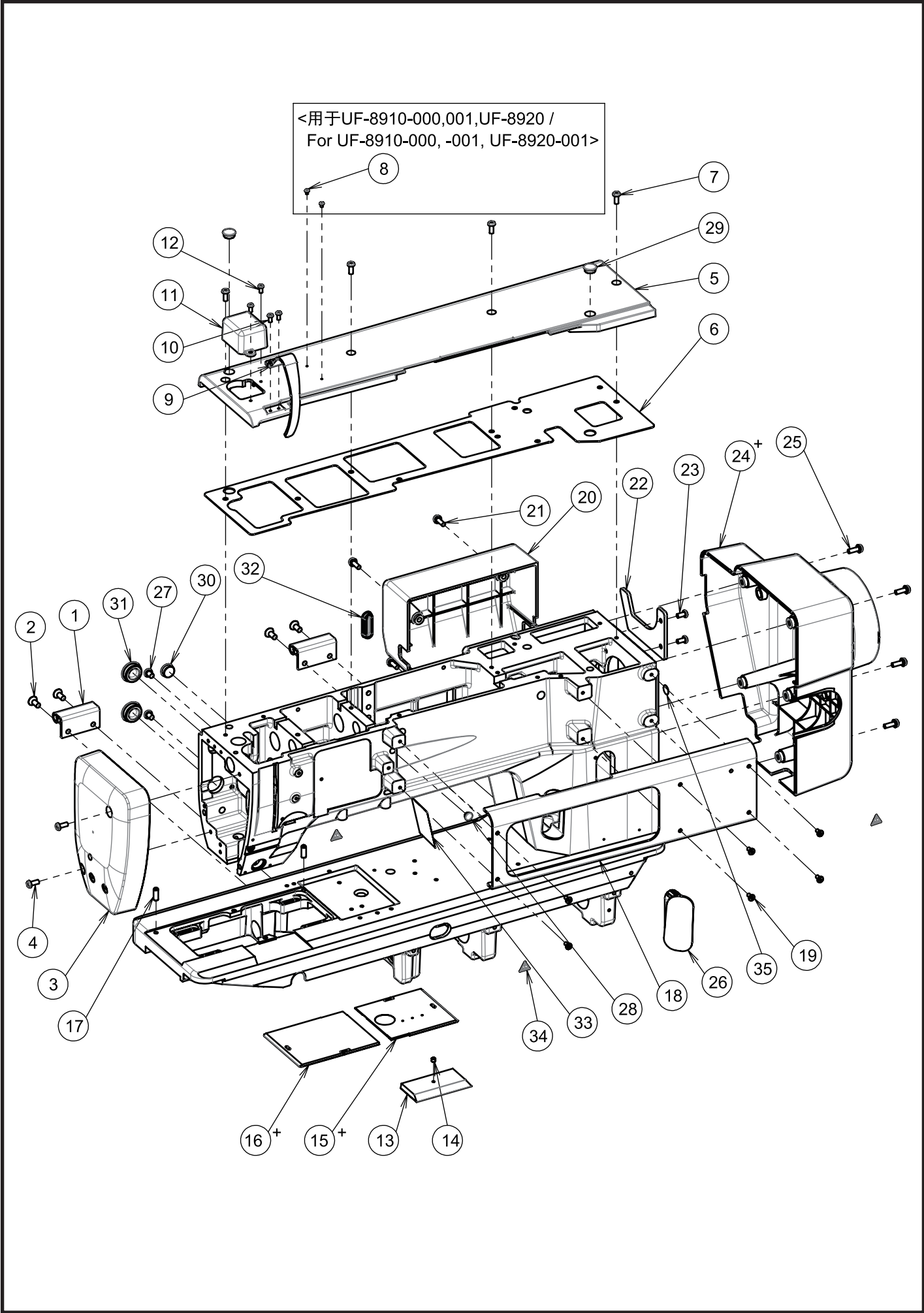
Notes for using this parts book

1. This book was prepared based on information available in April 2022.
2. Parts are subject to changes in design without prior notice.
3. Parts supplied as complete assemblies are circled by a dotted line .
4. The part which has the symbol "+" on its number (REF.NO) in the figure differs depending on the specification. For details, refer to the parts list.

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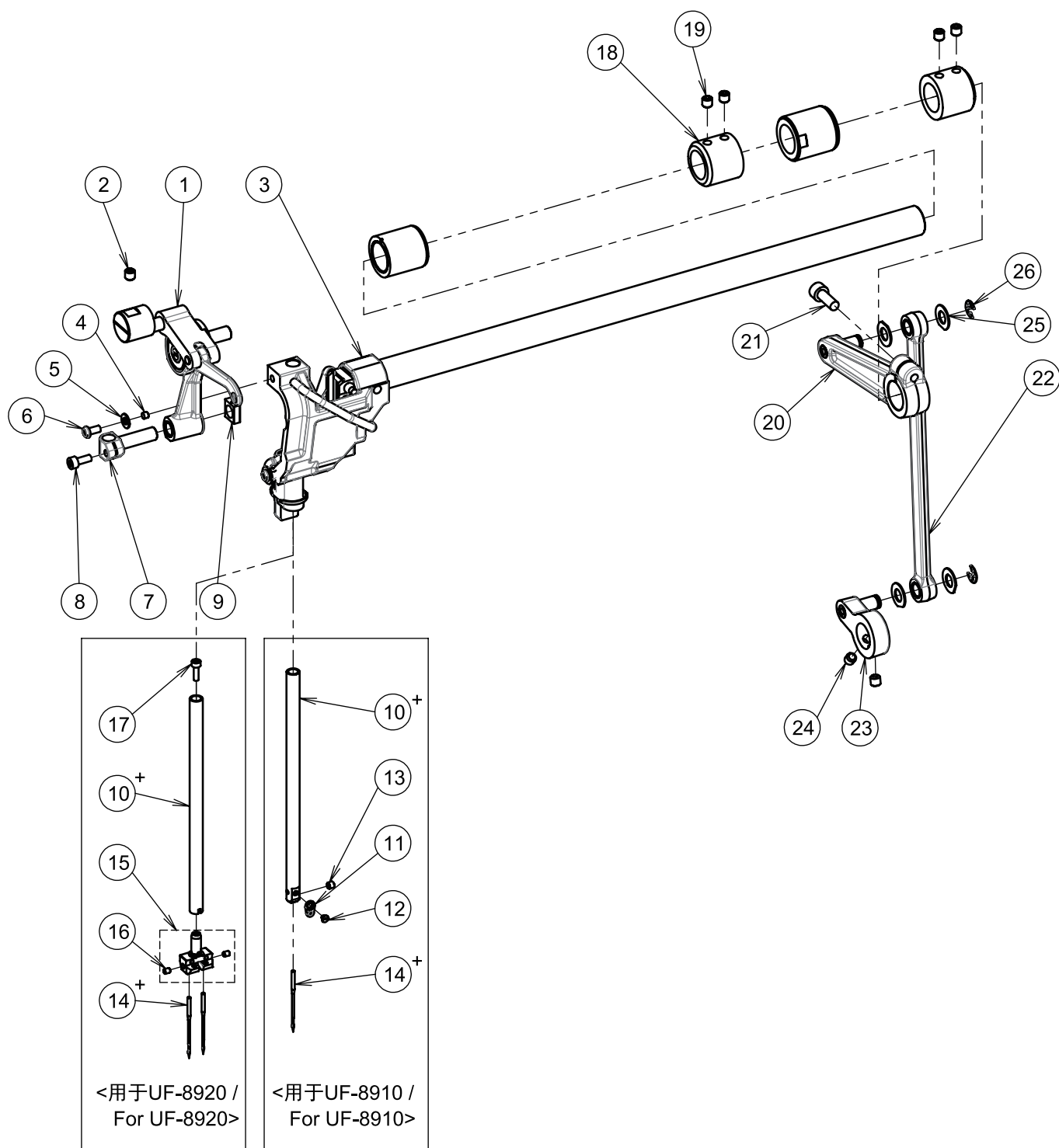
A. 机体部分 / Machine body



A. 机体部分 / Machine body

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SC1125001	2	铰链	HINGE	
2	SB9432001	4	螺钉 6X14	SCREW FLAT M6X14	
3	SC1600001	1	面板组件	FACE PLATE ASSY	
4	062501216	2	螺钉 M5X12	SCREW PAN M5X12	
5	SC1126101	1	上盖	TOP COVER	
6	SC1511001	1	上盖垫片	TOP COVER PACKING	
7	062501216	4	螺钉 M5X12	SCREW PAN M5X12	
8	062300416	2	<用于UF-8910-000,001,UF-8920> 螺钉 M3X4	<For UF-8910-000,001, UF-8920> SCREW PAN M3X4	
9	SC1598001	1	挑线杆罩	THREAD TAKE-UP COVER	
10	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
11	SC1127001	1	压脚盖	PRESSURE FOOT COVER	
12	0A4400806	2	螺钉(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
13	SC1121001	1	前推板	SLIDE PLATE F	
14	012500536	1	固定螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
15+	SC2376001	1	<用于UF-8910> 右推板组件R	<For UF-8910> SLIDE PLATE R ASSY	
16+	SC1122001	1	左推板	SLIDE PLATE L	
15+	SC1518001	1	<用于UF-8920> 右推板组件T10	<For UF-8920> SLIDE PLATE R T10 ASSY	
16+	SC1520001	1	左推板组件T10	SLIDE PLATE L T10 ASSY	
17	SC0994001	2	滚珠螺钉M6X16	BALL PLUNGER M6*16	
18	SC1522101	1	前盖板	FRONT COVER	
19	SB7957001	6	螺栓 M4X8	LOW HEAD BOLT SOCKET M4X8	
20	SC1120101	1	侧盖板	SIDE COVER	
21	0A4501606	4	螺钉(带垫圈) M5X16DA	SCREW PAN (S/P WASHER) M5X16	
22	SC1599001	1	头部底座	HEAD LOWER BASE	
23	062501016	2	螺钉 M5X10	SCREW PAN M5X10	
24+	SC1524001	1	<用于UF-8910-000> 马达罩	<For UF-8910-000> MOTOR COVER	
24+	SC1523001	1	<用于UF-8910-001,101,UF-8920> 马达罩BW	<For UF-8910-001,101, UF-8920> MOTOR COVER BW	
25	0A4501606	5	螺钉(带垫圈) M5X16DA	SCREW PAN (S/P WASHER) M5X16	
26	SC1559001	1	倒缝扳手罩	REVERSE LEVER COVER	
27	062060816	2	螺钉 M6X8	SCREW PAN M6X8	
28	104450101	1	橡皮塞 8	RUBBER CAP, 8	
29	117934001	2	橡皮塞 13.5	RUBBER CAP, 13.5	
30	104449001	1	橡皮塞 15.5	RUBBER CAP, 15.5	
31	SA5810001	2	橡皮塞 23.5	RUBBER CAP 23.5	
32	SA8991001	1	橡皮塞35-12	RUBBER CAP 35-12	
33	SA9826001	1	操作注意标签	LABEL CAUTION	
34	SA9957001	3	警告标记	INJURY MARK	
35	S37060001	1	接地标记	LABEL GROUNDING	

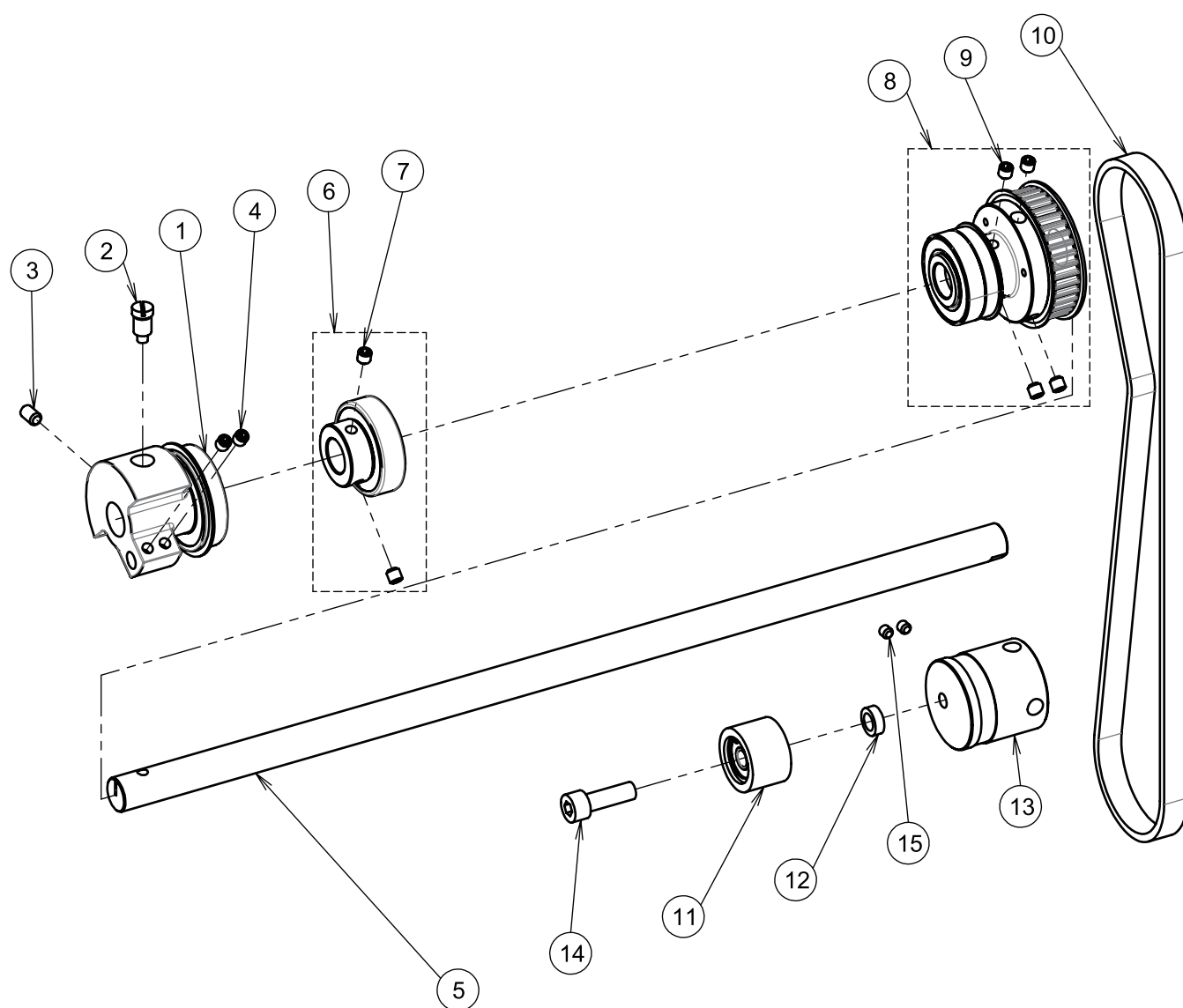
B. 针杆 · 挑线杆装置 / Needle bar and thread take-up mechanism



B. 针杆・挑线杆装置 / Needle bar and thread take-up mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SC1439001	1	跳线杆总组	THREAD TAKE-UP SET	
2	012060636	1	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
3	SC1450201	1	针杆架总组件	NEEDLE BAR BASE SET	
4	SA7402101	1	橡皮塞3.7	RUBBER CAP 3.7	
5	026050136	1	平垫圈 S5	WASHER PLAIN S 5	
6	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
7	SC1463001	1	针杆抱箍	NEEDLE BAR CLAMP	
8	018401036	1	螺栓 M4X10	BOLT SOCKET M4X10	
9	SC1464001	1	针杆导向角滑块	NEEDLE BAR GUIDE SLIDE BLOCK	
			<用于UF-8910>	<For UF-8910>	
10+	SC6008001	1	针杆S	NEEDLE BAR S	
11	SC6006001	1	针杆导向板	NEEDLE BAR THREAD GUIDE PLATE	
12	SC6007001	1	螺钉 SM2.38X3	SCREW FLAT SM2.38X3	
13	012400436	1	螺钉 M4X4	SET SCREW SOCKET (FT) M4X4	
14+	SC1461021	1	机针 DPX35	NEEDLE DPX35	
			<用于UF-8920>	<For UF-8920>	
10+	SC1515001	1	针杆T	NEEDLE BAR T	
15	SC1516201	1	针夹组件 T10	NEEDLE CLAMP T10 ASSY	
16	012400436	2	螺钉 M4X4	SET SCREW SOCKET (FT) M4X4	
17	018301036	1	螺栓 M3X10	BOLT SOCKET M3X10	
14+	SC1461023	2	机针 DPX35	NEEDLE DPX35	
18	SC1467001	2	紧圈	SET SCREW COLLAR 18.25-28-24	
19	S23651001	4	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
20	SC1468001	1	摇动连杆组件U	ROCKING ROD LEVER U ASSY	
21	018061636	1	螺栓 M6X16	BOLT SOCKET M6X16	
22	SC1472001	1	摇动连杆组件	ROCKING ROD ASSY	
23	SC1470001	1	摇动连杆组件L	ROCKING ROD LEVER L ASSY	
24	012060636	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
25	110367001	4	垫圈 8	WASHER PLAIN SPECIAL 8	
26	048080342	2	挡圈 E8	RETAINING RING E8	

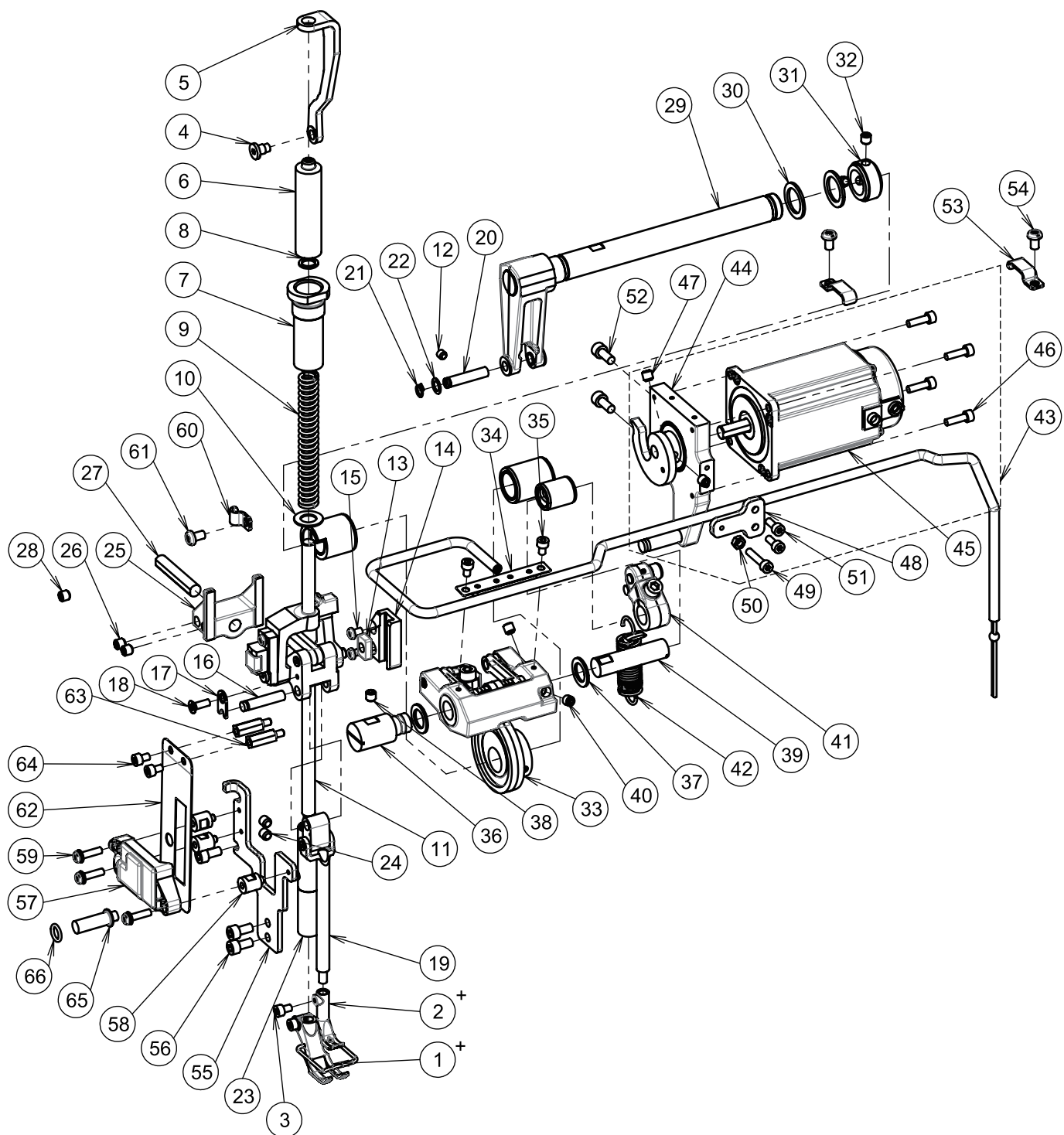
C. 上轴装置 / Upper shaft mechanism



C. 上轴装置 / Upper shaft mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SC1437001	1	曲柄组件	THREAD TAKE-UP CRANK ASSY	
2	S25235001	1	螺钉 M8	SCREW M8	
3	S25236001	1	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
4	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
5	SC1028001	1	上轴	UPPER SHAFT	
6	SC1029001	1	轴承套组件	BEARING BUSH ASSY	
7	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
8	SC1033001	1	联轴器	JOINT ASSY	
9	S23651001	4	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
10	SC1056001	1	同步皮带	TIMING BELT	
11	SB8140001	1	空转轮组件	IDLER PULLEY ASSY	
12	SB4857001	1	管套	COLLAR	
13	SC1057001	1	皮带调整轴	BELT ADJUSTING SHAFT	
14	SB5039001	1	螺栓 M8X25	BOLT SOCKET M8X25	
15	012500536	2	固定螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	

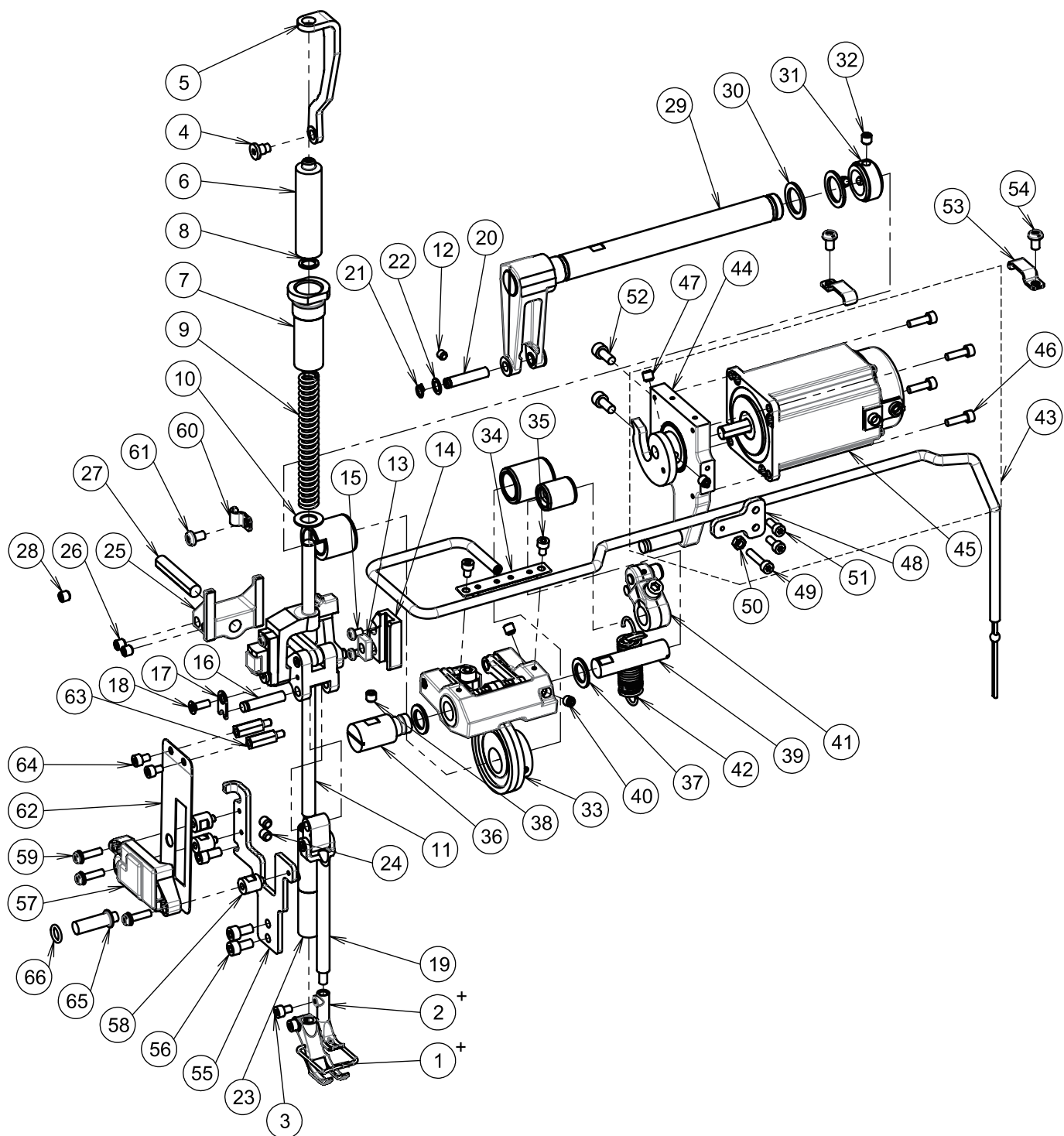
D. 压脚装置 / Presser foot mechanism



D. 压脚装置 / Presser foot mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于UF-8910>	<For UF-8910>	
1+	SC1129301	1	外压组件 UF-S	PRESSURE FOOT UF-S ASSY	
2+	SC1130001	1	中压 UF-S	FEED FOOT UF-S	
			<用于UF-8920>	<For UF-8920>	
1+	SC1526401	1	外压组件 UF-T10	PRESSURE FOOT UF-T10 ASSY	
2+	SC1529001	1	中压 UF-T10	FEED FOOT UF-T10	
3	018400636	1	螺栓 M4X6	BOLT SOCKET M4X6	
4	SC1185001	1	段螺钉M5X4	SHOULDER SCREW M5X4-6	
5	SC1173001	1	压脚压力调节板组件	P ADJUSTMENT PLATE ASSY	
6	SC1176001	1	压脚弹簧套I	PRESSURE SPRING BUSH INNER	
7	SC1175001	1	压脚弹簧套O	PRESSURE SPRING BUSH OUTER	
8	118735002	1	垫圈	WASHER	
9	SC1177201	1	压脚弹簧	PRESSURE SPRING	
10	S20356001	1	平垫圈 10	WASHER, PLAIN 10	
11	SC1131401	1	三角挺组件	P FOOT SPRING HOLDER ASSY	
12	012500536	1	固定螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
13	SC1135001	1	压脚导向	PRESSURE FOOT GUIDE	
14	SC1187001	1	角滑块导向	SLIDE BLOCK GUIDE	
15	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
16	SC1145001	1	中压脚连接销U	FEED FOOT LINK PIN U	
17	SC1146001	1	制动销	PIN STOPPER	
18	004401003	1	螺钉 M4X10	SCREW, FLAT M4X10	
19	SC1141001	1	中压脚杆组件	FEED FOOT BAR ASSY	
20	SC1152001	1	交互连杆销F	UPPER FEED LEVER F PIN	
21	048060142	1	轴用挡圈 C6	RETAINING RING EXTERNAL C6	
22	109763022	1	垫圈	WASHER	
23	SC1530101	1	外压紧杆轴套组件	UPPER FEED BAR BUSH ASSY	
24	012060636	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
25	SC1180001	1	背面导向	REAR GUIDE	
26	012060636	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
27	SC1181001	1	背面导向轴	REAR GUIDE SHAFT	
28	012060636	1	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
29	SC1147101	1	交互上升轴紧圈	UPPER FEED SHAFT SET	
30	SC0992001	2	轴向垫圈16.25	WASHER THRUST	
31	SC0991101	1	紧圈	SCREW SET COLLAR	
32	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
33	SC1153001	1	交互切换器组件	UPPER FEED CHANGE BASE ASSY	
34	SC0987001	1	给油毛毡组件	LUBRICATION FELT ASSY	
35	018400636	2	螺栓 M4X6	BOLT SOCKET M4X6	
36	SC1161001	1	切换器台阶轴	CHANGE BASE STEPPED SHAFT	
37	SB4400001	2	轴向垫圈	THRUST WASHER	
38	012060636	1	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
39	SC1162001	1	交互切换器轴	UPPER FEED CHANGE BASE SHAFT	
40	012060636	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
41	SC1163001	1	交互上升凸轮腕组件	UPPER FEED CAM LEVER ASSY	
42	SC5047001	1	交互切换器复位弹簧组件	U FEED CHANGE BASE SPRING ASSY	
43	SC1166101	1	交互上升PM组件	UPPER FEED PM SET	
44	SC1167001	1	交互PM安装板组件	U FEED PM SETTING PLATE ASSY	
45	SC5191101	1	脉冲马达组件UF8910U	PULSE MOTOR ASSY UF8910 U	
46	018401436	4	螺栓 M4X14	BOLT SOCKET M4X14	
47	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
48	SC1171001	1	凸轮连杆制动座	CAM LEVER STOPPER SUPPORT	
49	018402036	1	螺栓 M4X20	BOLT SOCKET M4X20	
50	021400216	1	六角螺母 M4	NUT 2 M4	
51	018401036	2	螺栓 M4X10	BOLT SOCKET M4X10	
52	018501236	2	螺栓 M5X12	BOLT SOCKET M5X12	
53	SA1394101	2	线夹U3	CORD HOLDER	
54	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
55	SC1197001	1	感应器安装板	SENSOR SETTING PLATE	
56	018500836	3	螺栓 M5X8	BOLT SOCKET M5X8	
57	SC1194001	1	布厚感应器组件UF	K-SENSOR ASSY UF	

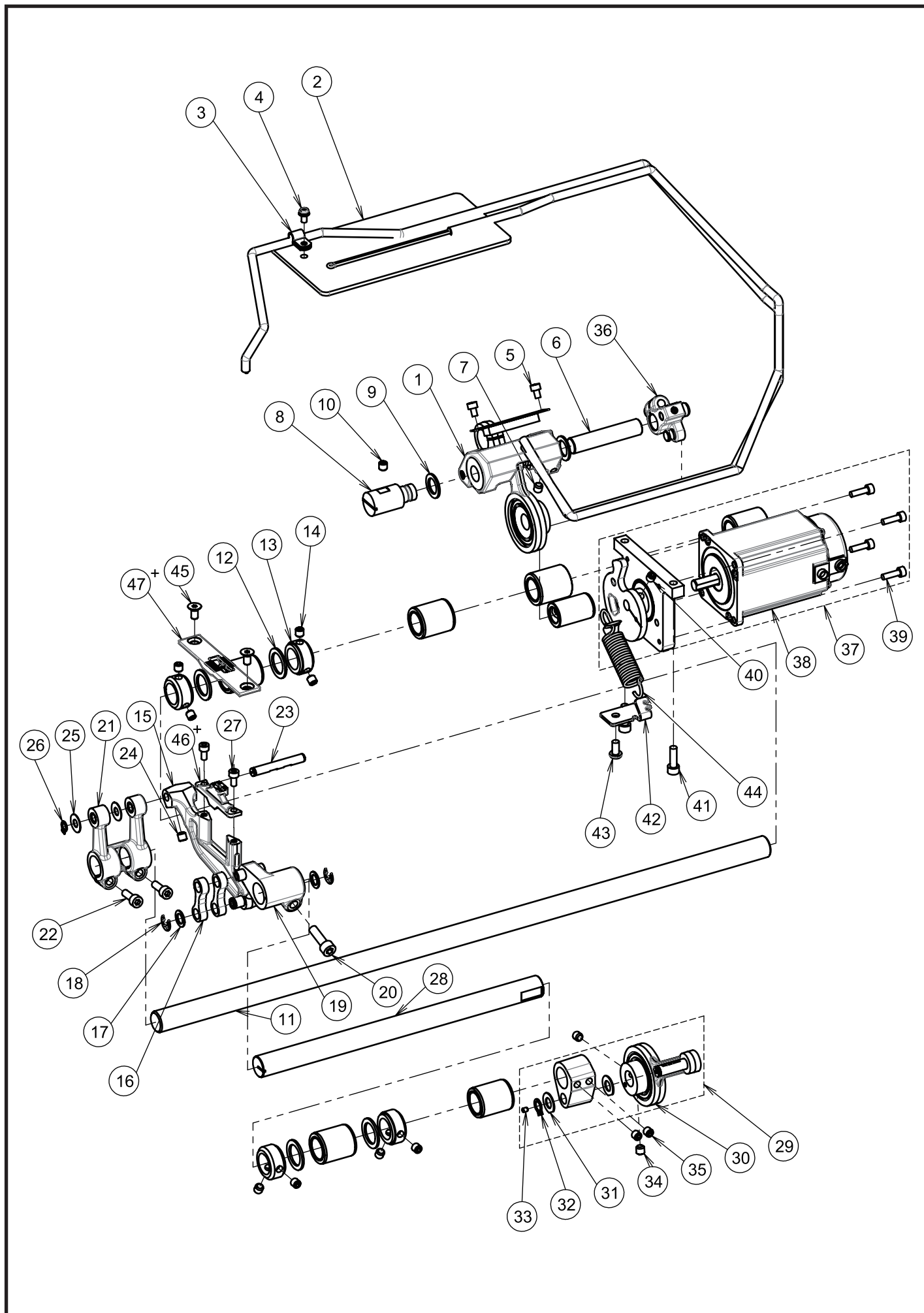
D. 压脚装置 / Presser foot mechanism



D. 压脚装置 / Presser foot mechanism

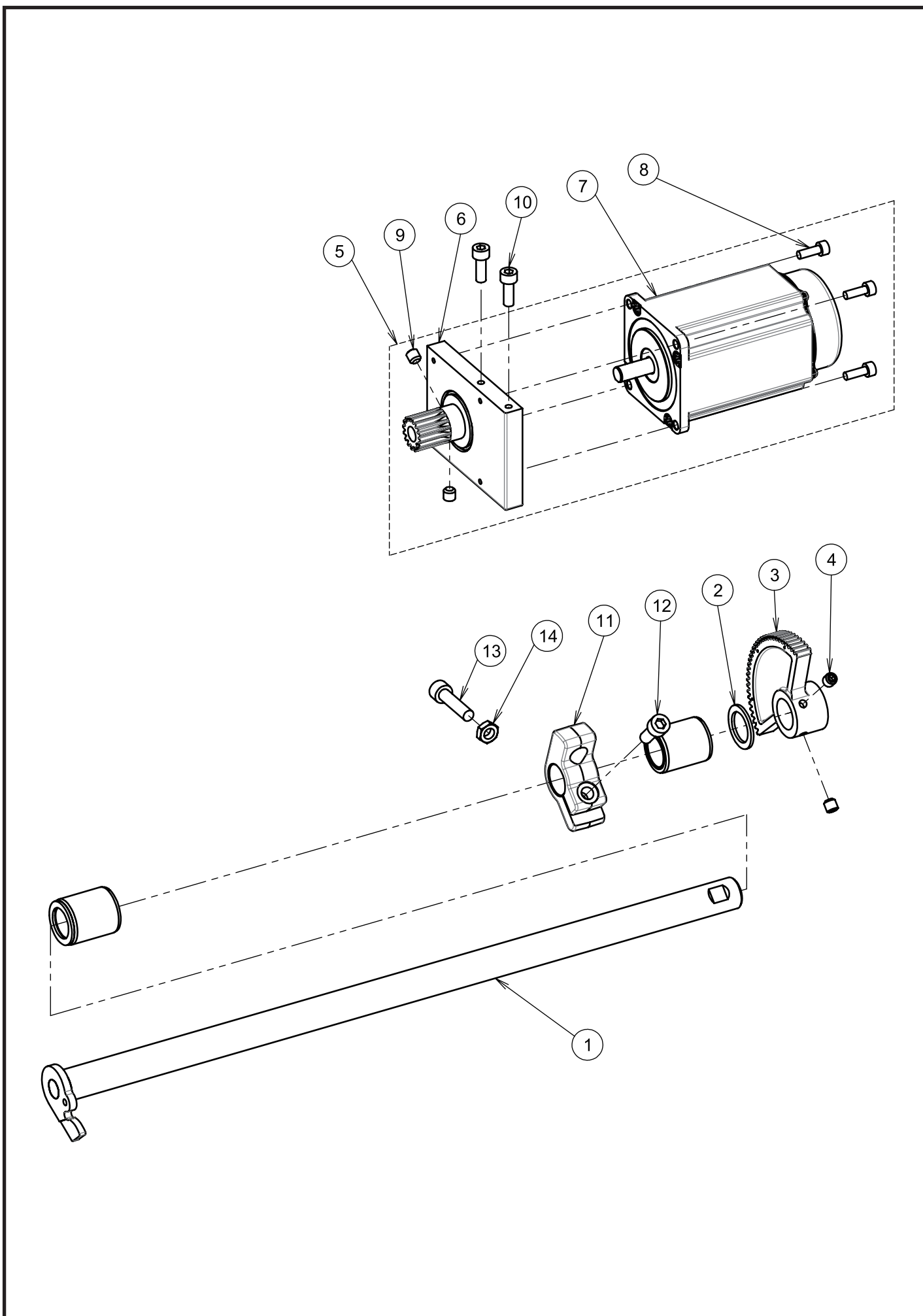
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
58	SC1196001	3	垫片M4X11.2	SPACER M4X11.2	
59	0A4401606	3	螺钉(带垫圈) M4X16DA	SCREW PAN (S/P WASHER) M4X16	
60	SA2689101	1	线夹	CORD HOLDER	
61	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
62	SC1184001	1	压脚保持片	PRESSURE HOLDING PLATE	
63	SC1532001	2	垫片 M4X17.5	SPACER M4X17.5	
64	018400636	2	螺栓 M4X6	BOLT SOCKET M4X6	
65	SC1183001	1	压脚保持片推杆轴	P HOLDING PLATE PUSHER	
66	081008070	1	O 形圈 P8	O RING P8	

E. 送布装置 / Feed mechanism



E. 送布装置 / Feed mechanism

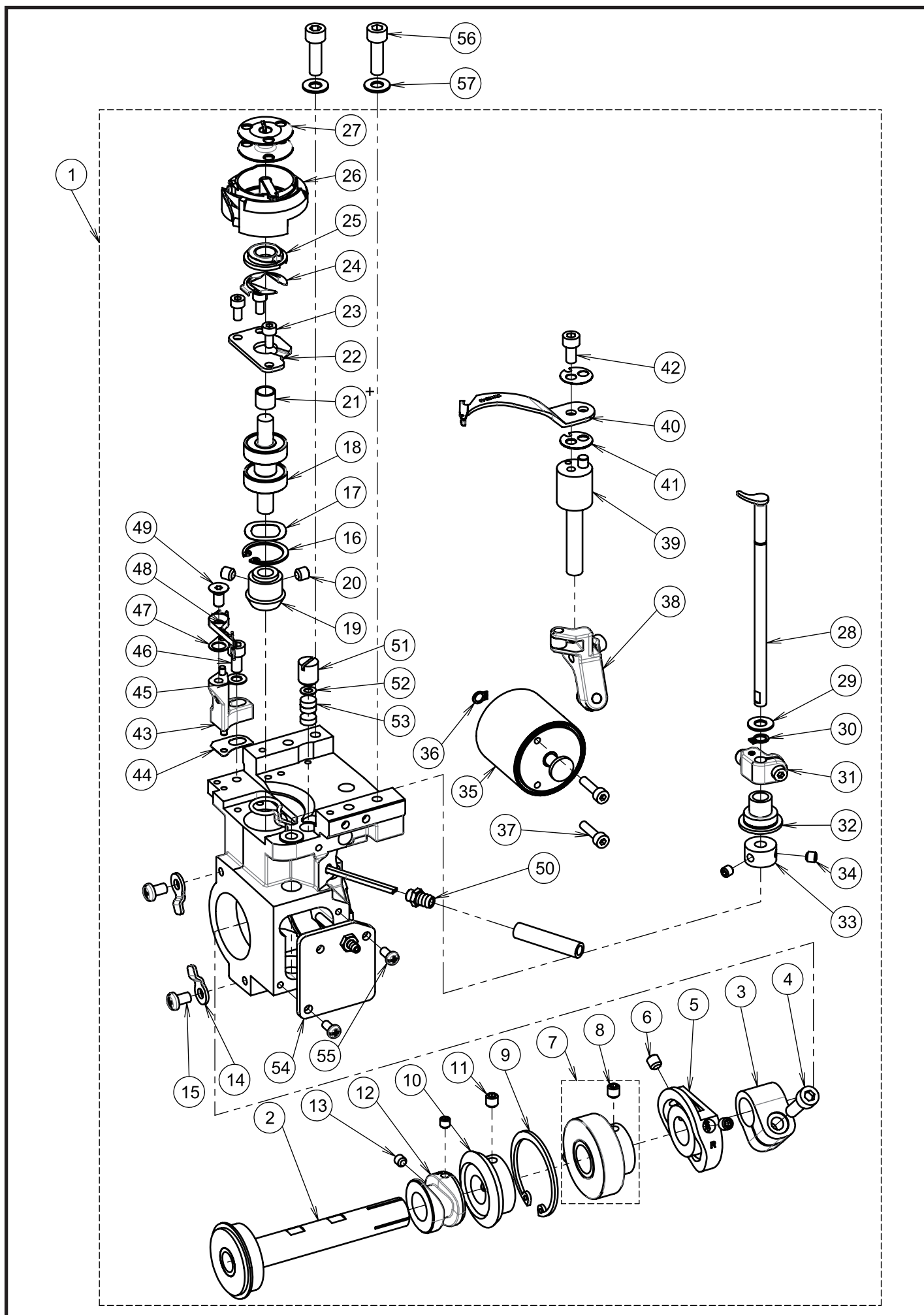
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SC0965001	1	水平切换器组件	LOWER FEED CHANGE BASE ASSY	
2	SC1240101	1	回收油毡组件	LUB COLLECTION FELT ASSY	
3	149547000	1	压线板	CORD HOLDER 4N	
4	0A5400806	1	螺钉(带垫圈) M4X8DB	SCREW PAN (S/P WASHER) M4X8	
5	018400636	2	螺栓 M4X6	BOLT SOCKET M4X6	
6	SC0988001	1	水平切换器摇动轴	L FEED CHANGE BASE ROCK SHAFT	
7	012060636	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
8	SC1161001	1	切换器台阶轴	CHANGE BASE STEPPED SHAFT	
9	SB4400001	2	轴向垫圈	THRUST WASHER	
10	012060636	1	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
11	SC0990001	1	水平送布轴	LOWER FEED SHAFT	
12	SC0992001	4	轴向垫圈16.25	WASHER THRUST	
13	SC0991101	4	紧圈	SCREW SET COLLAR	
14	S23651001	8	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
15	SC0995001	1	送布台组件	FEED BASE ASSY	
16	SC0998001	1	上下送布连杆组件	LIFTING FEED LINK ASSY	
17	SA2161001	2	垫圈	WASHER	
18	048060342	2	挡圈 E6	RETAINING RING E6	
19	SC1001001	1	上下送布腕组件L	LIFTING FEED LEVER L ASSY	
20	018062036	2	螺栓 M6X20	BOLT SOCKET M6X20	
21	SC1004001	1	水平送布台腕组件	LOWER FEED BASE LEVER ASSY	
22	018501436	2	螺栓 M5X14	BOLT SOCKET M5X14	
23	SC1007001	1	水平送布台轴	LOWER FEED BASE LEVER SHAFT	
24	012060636	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
25	SA4519001	2	轴向垫圈	THRUST WASHER	
26	048060142	1	轴用挡圈 C6	RETAINING RING EXTERNAL C6	
27	018401036	2	螺栓 M4X10	BOLT SOCKET M4X10	
28	SC1008001	1	上下送布轴	LIFTING FEED SHAFT	
29	SC1010001	1	上下送布大组件	LIFTING FEED SET	
30	SC1012001	1	上下送布连杆组件	LIFTING FEED LEVER ROD ASSY	
31	110367001	2	垫圈 8	WASHER PLAIN SPECIAL 8	
32	048080142	1	轴用挡圈 C8	RETAINING RING EXTERNAL C8	
33	014300432	1	螺钉 M3X4	SET SCREW SOCKET (CP) M3X4	
34	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
35	012060636	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
36	SC1019001	1	水平切换器摇动组件	L FEED C-BASE ROCK LEVER ASSY	
37	SC1020101	1	送布凸轮组件	LOWER FEED PM CAM ASSY	
38	SC6933001	1	备用脉冲马达组件	PULSE MOTOR UF8910 SUPPLY SET	
39	018401436	4	螺栓 M4X14	BOLT SOCKET M4X14	
40	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
41	018501436	2	螺栓 M5X14	BOLT SOCKET M5X14	
42	SC1024101	1	挂簧板	SPRING HOOK PLATE	
43	062501016	1	螺钉 M5X10	SCREW PAN M5X10	
44	SC5049001	1	切换器复位弹簧组件L	L FEED CHANGE BASE SPRING ASSY	
45	SC1026001	2	螺钉M5X10	SCREW FLAT SOCKET M5X10	
			<用于UF-8910>	<For UF-8910>	
46+	SC0980001	1	送布牙 UF-S	FEED DOG UF-S	
47+	SC1027001	1	针板 UF-S	NEEDLE PLATE UF-S	
			<用于UF-8920>	<For UF-8920>	
46+	SC0973001	1	送布牙 UF-T10	FEED DOG UF-T10	
47+	SC0975001	1	针板 UF-T10	NEEDLE PLATE UF-T10	



F. 压脚提升装置 / Presser foot lifter mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SC1186001	1	压脚轴	PRESSER SHAFT	
2	SC0992001	2	轴向垫圈16.25	WASHER THRUST	
3	SC1189001	1	摇动齿轮80	ROCKING GEAR 80	
4	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
5	SC1190101	1	压脚PM组件	PRESSURE PM ASSY	
6	SC1191001	1	压脚PM安装板组件	P PM SETTING PLATE ASSY	
7	SC5192101	1	脉冲马达组件UF8910P	PULSE MOTOR ASSY UF8910 P	
8	018401436	4	螺栓 M4X14	BOLT SOCKET M4X14	
9	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
10	018501436	2	螺栓 M5X14	BOLT SOCKET M5X14	
11	SC1195101	1	抬压杆	PRESSURE LEVER	
12	018061636	1	螺栓 M6X16	BOLT SOCKET M6X16	
13	018062536	1	螺栓 M6X25	BOLT SOCKET M6X25	
14	021060306	1	六角螺母 M6	NUT 3 M6	

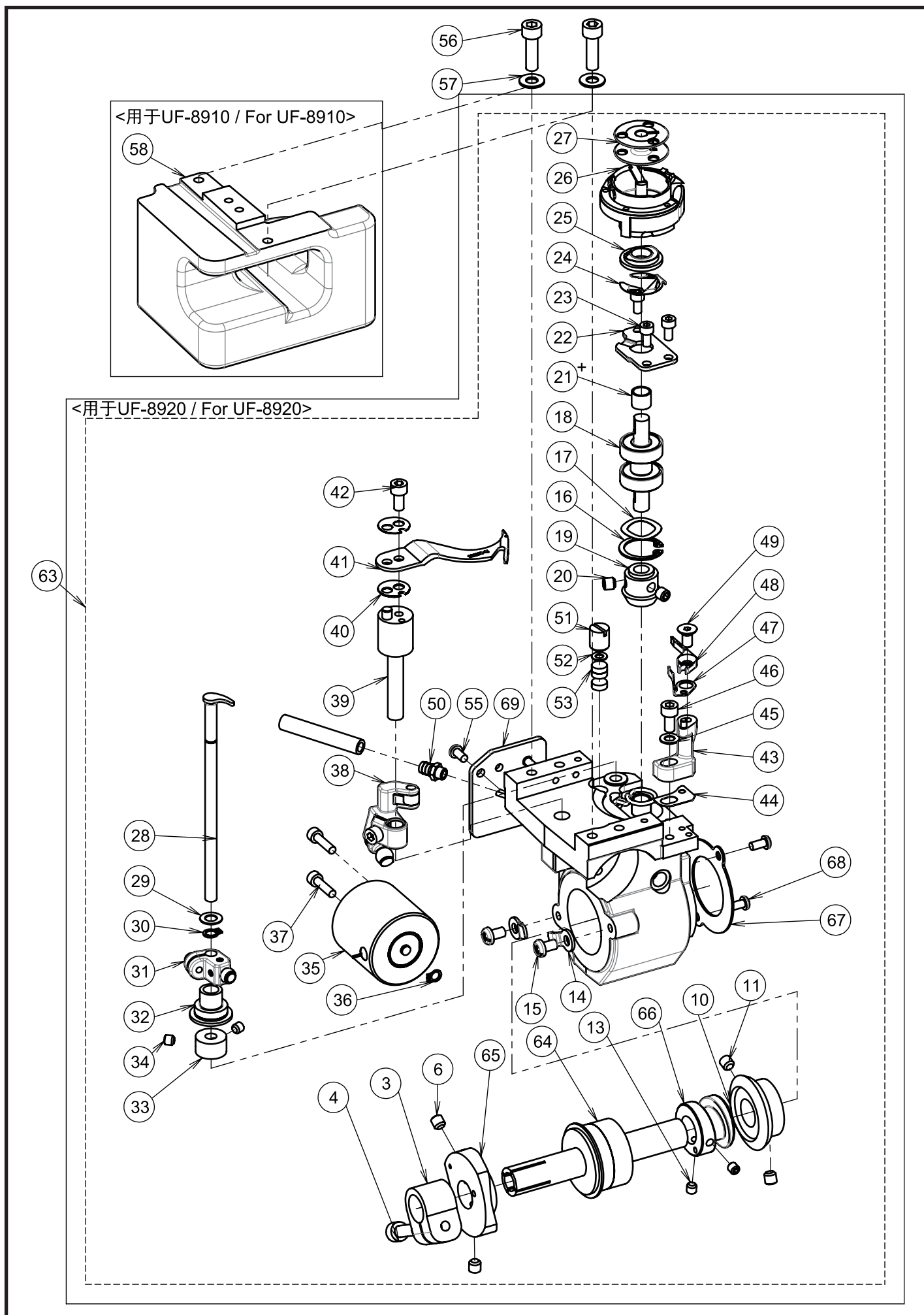
G1. 旋梭装置 / Rotary hook mechanism



G1. 旋梭装置 / Rotary hook mechanism

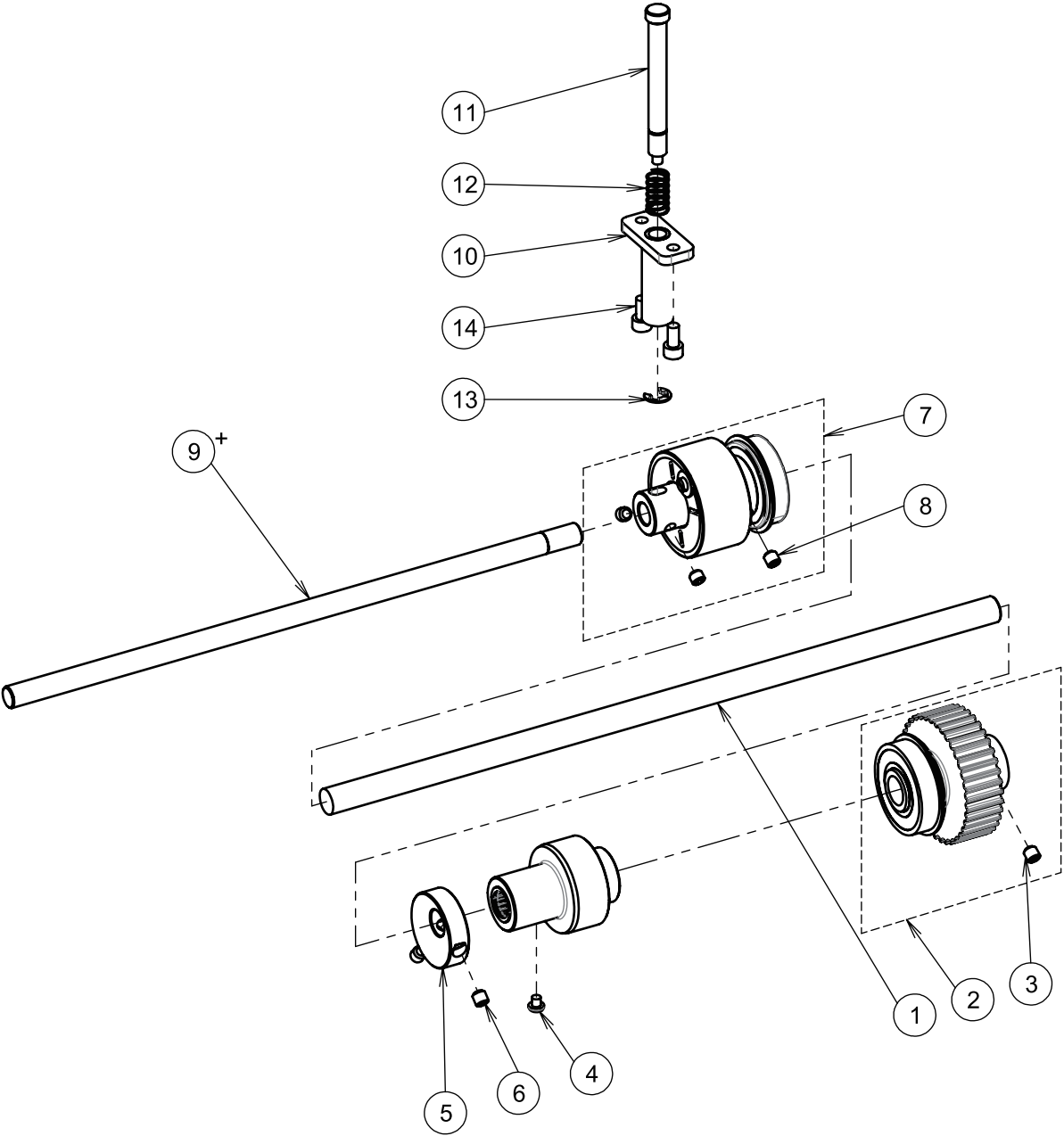
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SC1234401	1	旋梭座组件R总组	ROTARY HOOK BASE R SET	
2	SC1231001	1	旋梭座下轴组件R	R HOOK BASE LOWER SHAFT ASSY R	
3	SC1061001	1	下轴链接紧圈	LOWER SHAFT CLAMPING COLLAR	
4	018062036	1	螺栓 M6X20	BOLT SOCKET M6X20	
5	SC1062001	1	切线凸轮R	TREAD TRIMMING CAM R	
6	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
7	SC1063001	1	轴承套组件	BEARING BUSH ASSY	
8	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
9	048420242	1	孔用挡圈 C42	RETAINING RING INTERNAL C42	
10	SC1065001	1	下轴齿轮	LOWER SHAFT GEAR	
11	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
12	SC1066101	1	分线勾凸轮R	OPENER CAM R	
13	012500536	2	固定螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
14	SB5227001	2	轴承座	BEARING HOLDER	
15	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
16	048220242	1	孔用挡圈 C22	RETAINING RING INTERNAL C22	
17	SC1071001	1	波纹垫片21X4.5	WAVE WASHER 21X14.5	
18	SC1067001	1	旋梭轴组件	ROTARY HOOK SHAFT ASSY	
19	SC1070001	1	旋梭轴齿轮	ROTARY HOOK SHAFT GEAR	
20	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
21+	SC1106001	1	垫片	SPACER	
21+	SC1107001	1	垫片	SPACER	
21+	SC1108001	1	垫片	SPACER	
22	SC1072001	1	轴承压板	BEARING PRESSER PLATE	
23	018400836	3	螺栓 M4X8	BOLT SOCKET M4X8	
24	SC1091001	1	旋梭供油座弹簧	HOOK LUBRIACATION BASE SPRING	
25	SC1073001	1	旋梭供油座	HOOK LUBRIACATION BASE	
26	SC1460101	1	盒装旋梭组件 SC1229	ROTARY HOOK ASSY W/BOX SC1229	
27	SC1230001	1	梭芯	BOBBIN	
28	SC1074001	1	分线勾轴	OPENER SHAFT	
29	155559021	1	平垫圈	WASHER PLAIN	
30	048060142	1	轴用挡圈 C6	RETAINING RING EXTERNAL C6	
31	SC1076001	1	分线连杆组件	OPENER LEVER ASSY	
32	SC1080001	1	分线勾轴紧圈组件	OPENER SHAFT COLLAR ASSY	
33	SC1082001	1	紧圈	SCREW SET COLLAR	
34	012500536	2	固定螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
35	SC1083101	1	切线电磁铁	THREAD TRIMMER SOLENOID	
36	048050142	1	轴用挡圈 C5	RETAINING RING EXTERNAL C5	
37	018401636	2	螺栓 M4X16	BOLT SOCKET M4X16	
38	SC1084001	1	切线连杆组件	TREAD TRIMMER LEVER ASSY	
39	SC1089001	1	动刀轴组件	MOVABLE KNIFE SHAFT ASSY	
40	SC1112001	1	动刀	MOVABLE KNIFE	
41	SC1092001	8	动刀垫片	MOVABLE KNIFE WASHER	
42	018501036	1	螺栓 M5X10	BOLT SOCKET M5X10	
43	SC1093001	1	固定刀座组件	FIXED KNIFE BASE ASSY	
44	SC1060001	1	固定刀座垫片	FIXED KNIFE BASE WASHER	
45	SB2255001	1	平垫圈 S5	WASHER PLAIN S 5	
46	018501436	1	螺栓 M5X14	BOLT SOCKET M5X14	
47	SC1113001	1	下线保持簧	LOWER THREAD CLAMP SPRING	
48	SC1114001	1	固定刀	FIXED KNIFE	
49	SC1026001	1	螺钉M5X10	SCREW FLAT SOCKET M5X10	
50	SA6922101	1	油口 6.5-3.8	OIL CONNECROR	
51	SC1115001	1	螺钉M10X12	SET SCREW M10X12	
52	SB7562001	1	平垫圈 S4	WASHER PLAIN S 4	
53	SC1096001	3	橡皮塞	RUBBER CAP 8 FLAT	
54	SC1097101	1	旋梭座盖板组件R	R HOOK BASE COVER ASSY R	
55	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
56	018061636	2	螺栓 M6X16	BOLT SOCKET M6X16	
57	025060136	2	平垫圈 S6	WASHER PLAIN S 6	

G2. 旋梭装置 / Rotary hook mechanism



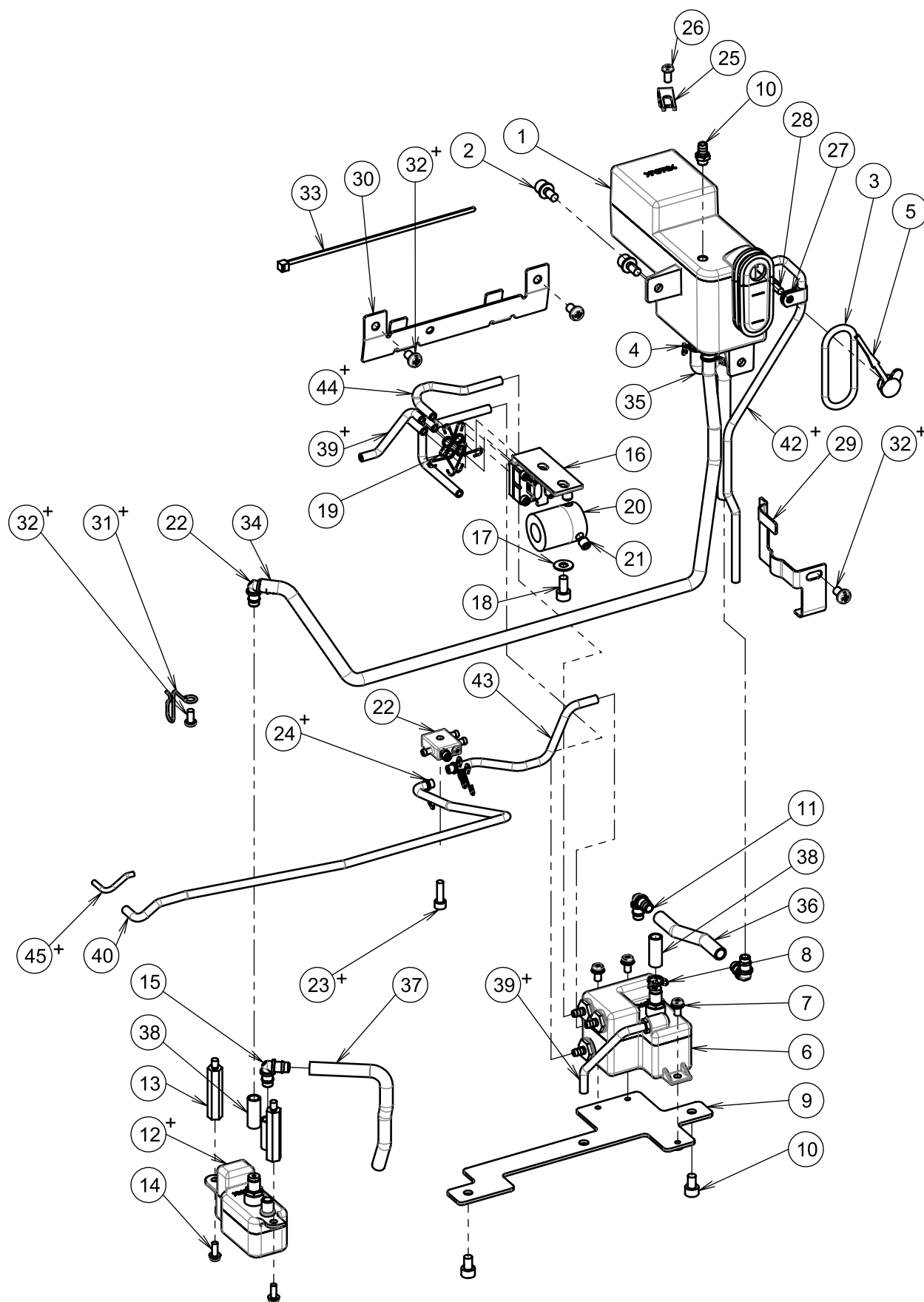
G2. 旋梭装置 / Rotary hook mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于UF-8920>	<For UF-8920>	
63	SC1111401	1	旋梭座总组件L	ROTARY HOOK BASE L SET	
64	SC1232001	1	旋梭座下轴组件L	R HOOK BASE LOWER SHAFT ASSY L	
3	SC1061001	1	下轴链接紧圈	LOWER SHAFT CLAMPING COLLAR	
4	018062036	1	螺栓 M6X20	BOLT SOCKET M6X20	
65	SC1102001	1	切线凸轮L	TREAD TRIMMING CAM L	
6	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
10	SC1065001	1	下轴齿轮	LOWER SHAFT GEAR	
11	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
66	SC1103101	1	分线勾凸轮L	OPENER CAM L	
13	012500536	2	固定螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
14	SB5227001	2	轴承座	BEARING HOLDER	
15	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
67	SC1104001	1	旋梭座盖板	ROTARY HOOK GEAR COVER	
68	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
16	048220242	1	孔用挡圈 C22	RETAINING RING INTERNAL C22	
17	SC1071001	1	波纹垫片21X4.5	WAVE WASHER 21X14.5	
18	SC1067001	1	旋梭轴组件	ROTARY HOOK SHAFT ASSY	
19	SC1070001	1	旋梭轴齿轮	ROTARY HOOK SHAFT GEAR	
20	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
21+	SC1106001	1	垫片	SPACER	
21+	SC1107001	1	垫片	SPACER	
21+	SC1108001	1	垫片	SPACER	
22	SC1072001	1	轴承压板	BEARING PRESSER PLATE	
23	018400836	3	螺栓 M4X8	BOLT SOCKET M4X8	
24	SC1091001	1	旋梭供油座弹簧	HOOK LUBRIACATION BASE SPRING	
25	SC1073001	1	旋梭供油座	HOOK LUBRIACATION BASE	
26	SC1460101	1	盒装旋梭组件 SC1229	ROTARY HOOK ASSY W/BOX SC1229	
27	SC1230001	1	梭芯	BOBBIN	
28	SC1074001	1	分线勾轴	OPENER SHAFT	
29	155559021	1	平垫圈	WASHER PLAIN	
30	048060142	1	轴用挡圈 C6	RETAINING RING EXTERNAL C6	
31	SC1076001	1	分线连杆组件	OPENER LEVER ASSY	
32	SC1080001	1	分线勾轴紧圈组件	OPENER SHAFT COLLAR ASSY	
33	SC1082001	1	紧圈	SCREW SET COLLAR	
34	012500536	2	固定螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
35	SC1083101	1	切线电磁铁	THREAD TRIMMER SOLENOID	
36	048050142	1	轴用挡圈 C5	RETAINING RING EXTERNAL C5	
37	018401636	2	螺栓 M4X16	BOLT SOCKET M4X16	
38	SC1084001	1	切线连杆组件	TREAD TRIMMER LEVER ASSY	
39	SC1089001	1	动刀轴组件	MOVABLE KNIFE SHAFT ASSY	
40	SC1092001	8	动刀垫片	MOVABLE KNIFE WASHER	
41	SC1112001	1	动刀	MOVABLE KNIFE	
42	018501036	1	螺栓 M5X10	BOLT SOCKET M5X10	
43	SC1093001	1	固定刀座组件	FIXED KNIFE BASE ASSY	
44	SC1060001	1	固定刀座垫片	FIXED KNIFE BASE WASHER	
45	SB2255001	1	平垫圈 S5	WASHER PLAIN S 5	
46	018501436	1	螺栓 M5X14	BOLT SOCKET M5X14	
47	SC1113001	1	下线保持簧	LOWER THREAD CLAMP SPRING	
48	SC1114001	1	固定刀	FIXED KNIFE	
49	SC1026001	1	螺钉M5X10	SCREW FLAT SOCKET M5X10	
50	SA6922101	1	油口 6.5-3.8	OIL CONNECROR	
51	SC1115001	1	螺钉M10X12	SET SCREW M10X12	
52	SB7562001	1	平垫圈 S4	WASHER PLAIN S 4	
53	SC1096001	3	橡皮塞	RUBBER CAP	
69	SC1105101	1	旋梭座盖板组件L	R HOOK BASE COVER ASSY L	
55	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
56	018061636	2	螺栓 M6X16	BOLT SOCKET M6X16	
57	025060136	2	平垫圈 S6	WASHER PLAIN S 6	
			<用于UF-8910>	<For UF-8910>	
58	SC1555101	1	下线感应器座	LOWER THREAD SENSOR BASE	



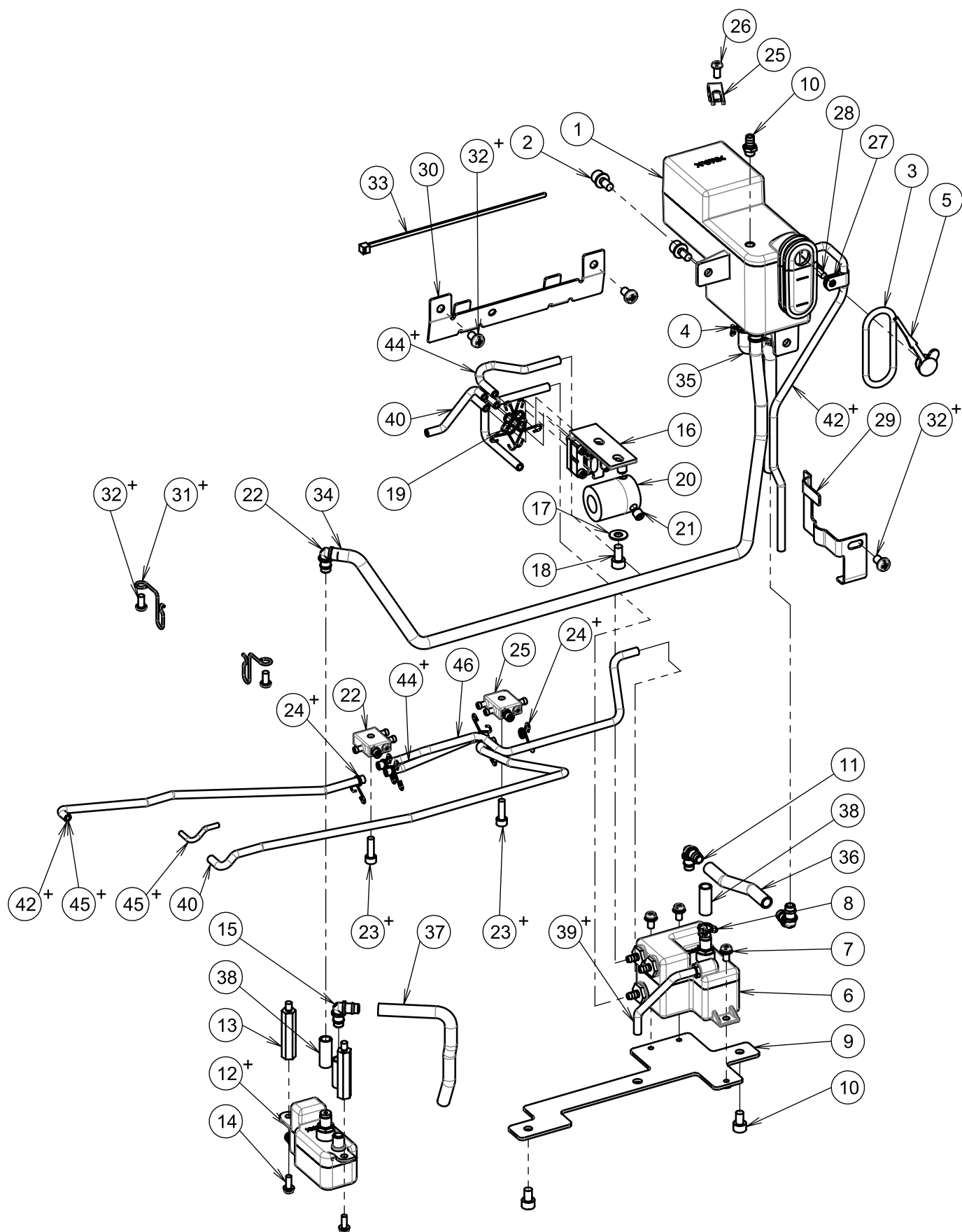
H. 下轴装置 / Lower shaft mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SC1039001	1	下轴R	LOWER SHAFT R	
2	SC1040001	1	同步轮组件D	TIMING PULLEY D ASSY	
3	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
4	062400416	1	螺钉 M4X4	SCREW, PAN M4X4	
5	SC1045001	1	偏心调整轮	ECCENTRIC ADJUSTMENT WHEEL	
6	S23651001	1	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
7	SC1046001	1	旋梭保护器组件	HOOK PROTECTION CLUTCH ASSY	
8	S23651001	4	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
9+	SC1054001	1	<用于UF-8910> 下轴L-S	<For UF-8910> LOWER SHAFT L-S	
9+	SC1055101	1	<用于UF-8920> 下轴L-T	<For UF-8920> LOWER SHAFT L-T	
10	SC1595001	1	保护器复位按钮座	CLUTCH RESTORE BUTTON BASE	
11	SC1596001	1	保护器复位按钮	CLUTCH RESTORE BUTTON	
12	SC1597001	1	保护器复位按钮簧	CLUTCH RESTORE BUTTON SPRING	
13	048060342	1	挡圈 E6	RETAINING RING E6	
14	018501036	1	螺栓 M5X10	BOLT SOCKET M5X10	



J1. 供油润滑装置 / Lubrication

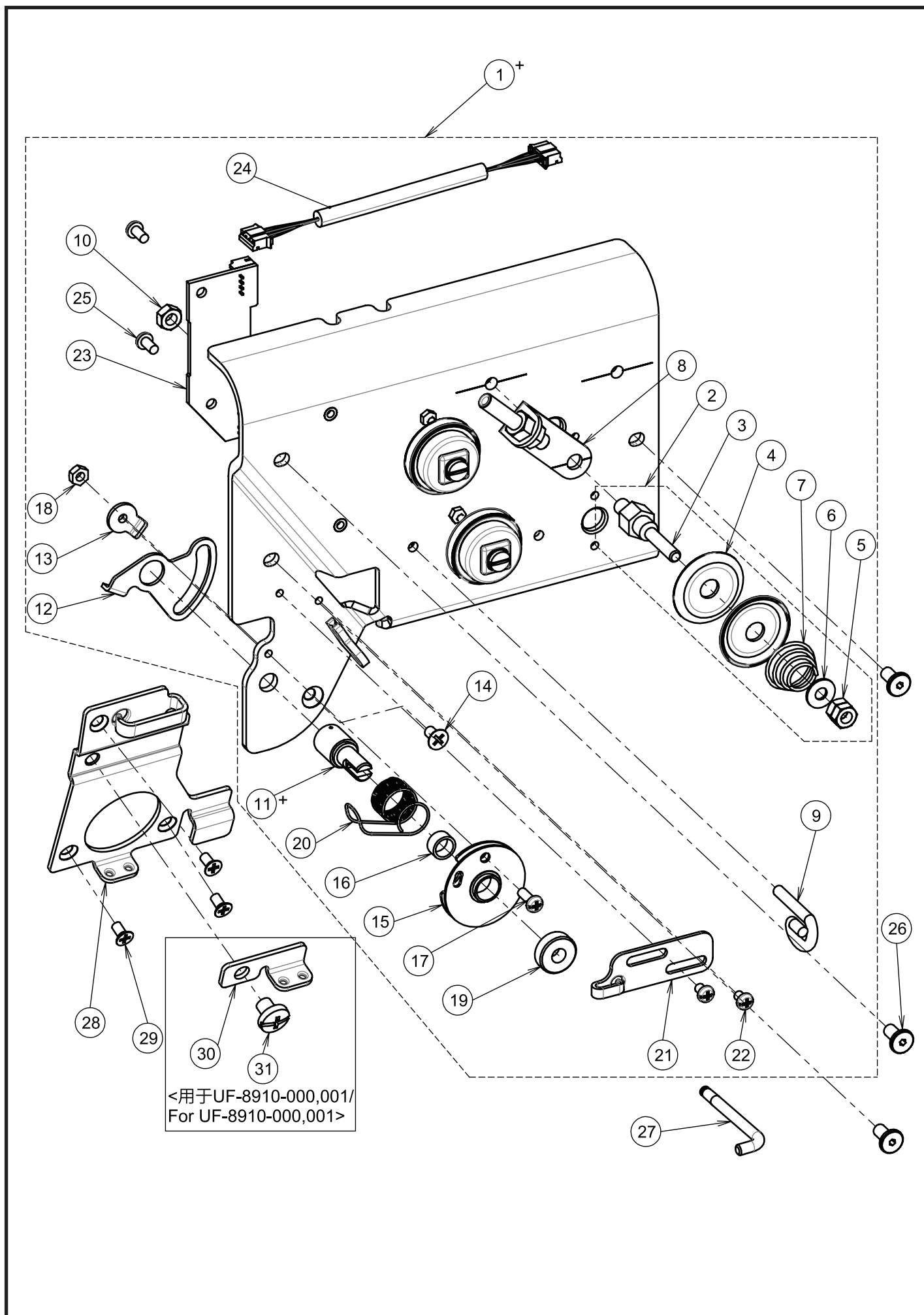
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于UF-8910>	<For UF-8910>	
1	SC1214001	1	油箱组件	OIL TANK ASSY	
2	S55485001	2	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12	
3	081038070	1	O 形圈 P38	O RING P38	
4	SA3055101	2	油管夹	TUBE CLIP D8.5	
5	SA9917001	1	供油口罩盖	OIL FEEDING POCKET COVER	
6	SC1217101	1	副油箱齿轮组件	SUB TANK GEAR ASSY	
7	0A4400806	3	螺钉(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
8	SA3055101	1	油管夹	TUBE CLIP D8.5	
9	SC1220101	1	副油箱齿轮安装板	SUB TANK GEAR SETTING PLATE	
10	018500836	2	螺栓 M5X8	BOLT SOCKET M5X8	
11	SC1226001	2	油管连接器L6-6	TUBE JOINT L 6-6	
12+	SC1221001	1	副油箱旋梭组件S	SUB TANK HOOK ASSY S	
13	SC1227001	2	垫片M4X35	SPACER M4X35	
14	0A4400806	2	螺钉(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
15	SC1226001	2	油管连接器L6-6	TUBE JOINT L 6-6	
16	SC6934001	1	油泵组件	OIL PUMP ASSY	
17	SB3849001	1	平垫圈 M5	WASHER_PLAIN_M_5	
18	018501036	1	螺栓 M5X10	BOLT SOCKET M5X10	
19	S07876101	4	油管夹	TUBE CLIP D5.1	
20	SC1213001	1	油泵偏心轮	OIL PUMP ECCENTRIC WHEEL	
21	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
22	SC5044001	1	给油调节座组件	LUB ADJUSTING BASE ASSY	
23+	018401436	1	螺栓 M4X14	BOLT SOCKET M4X14	
24+	S07876101	3	油管夹	TUBE CLIP D5.1	
25	SB2408101	1	电线夹	CORD HOLDER	
26	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
27	S10243000	1	尼龙夹 NK-3N	CORD HOLDER:NK-3N	
28	018400836	1	螺栓 M4X8	BOLT SOCKET M4X8	
29	SC5043101	1	油管导向夹	TUBE GUIDE	
30	SC1225001	1	油管固定板	TUBE HOLDING PLATE	
31+	SB7332001	1	油管导向	TUBE GUIDE	
32+	062500816	4	螺钉 M5X8	SCREW PAN M5X8	
33	SB4155001	1	线夹	BAND	
34	SC1247001	1	油管 D6L480	OIL TUBE D6 L480	
35	SC1250001	1	油管 D6L130	OIL TUBE D6 L130	
36	SC6011001	1	油管 D6L70	OIL TUBE D6 L70	
37	SC1248001	1	油管 D6L110	OIL TUBE D6 L110	
38	SC1249001	3	油管 D6L20	OIL TUBE D6 L20	
39+	SC2396001	2	油管 D3L65	OIL TUBE D3 L65	
40	SC2392001	1	油管 D3L410	OIL TUBE D3 L410	
41	SC2393001	1	油管 D3L130	OIL TUBE D3 L130	
42+	SC2394001	1	油管 D3L260	OIL TUBE D3 L260	
43	SC2395001	1	油管 D3L110	OIL TUBE D3 L110	
44+	SC2390001	3	油管 D3L80	OIL TUBE D3 L80	
45+	SC6587001	1	油线 4X4D L40	WICK 4X4D L40	



J2. 供油润滑装置 / Lubrication

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于UF-8920>	<For UF-8920>	
1	SC1214001	1	油箱组件	OIL TANK ASSY	
2	S55485001	2	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12	
3	081038070	1	O 形圈 P38	O RING P38	
4	SA3055101	2	油管夹	TUBE CLIP D8.5	
5	SA9917001	1	供油口罩盖	OIL FEEDING POCKET COVER	
6	SC1217101	1	副油箱齿轮组件	SUB TANK GEAR ASSY	
7	0A4400806	3	螺钉(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
8	SA3055101	1	油管夹	TUBE CLIP D8.5	
9	SC1220101	1	副油箱齿轮安装板	SUB TANK GEAR SETTING PLATE	
10	018500836	2	螺栓 M5X8	BOLT SOCKET M5X8	
11	SC1226001	2	油管连接器L6-6	TUBE JOINT L 6-6	
12+	SC1586001	1	副油箱旋梭组件T	SUB TANK HOOK ASSY T	
13	SC1227001	2	垫片M4X35	SPACER M4X35	
14	0A4400806	2	螺钉(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
15	SC1226001	2	油管连接器L6-6	TUBE JOINT L 6-6	
16	SC1202201	1	油泵组件	OIL PUMP ASSY	
17	SB3849001	1	平垫圈 M5	WASHER_PLAIN_M_5	
18	018501036	1	螺栓 M5X10	BOLT SOCKET M5X10	
19	S07876101	4	油管夹	TUBE CLIP D5.1	
20	SC1213001	1	油泵偏心轮	OIL PUMP ECCENTRIC WHEEL	
21	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
22	SC5044001	1	给油调节座组件	LUB ADJUSTING BASE ASSY	
46	SC5045001	1	给油调节座组件T	LUB ADJUSTING BASE T ASSY	
23+	018401436	2	螺栓 M4X14	BOLT SOCKET M4X14	
24+	S07876101	6	油管夹	TUBE CLIP D5.1	
25	SB2408101	1	电线夹	CORD HOLDER	
26	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
27	S10243000	1	尼龙夹 NK-3N	CORD HOLDER:NK-3N	
28	018400836	1	螺栓 M4X8	BOLT SOCKET M4X8	
29	SC5043101	1	油管导向夹	TUBE GUIDE	
30	SC1225001	1	油管固定板	TUBE HOLDING PLATE	
31+	SB7332001	2	油管导向	TUBE GUIDE	
32+	062500816	5	螺钉 M5X8	SCREW PAN M5X8	
33	SB4155001	1	线夹	BAND	
34	SC1247001	1	油管 D6L480	OIL TUBE D6 L480	
35	SC1250001	1	油管 D6L130	OIL TUBE D6 L130	
36	SC6011001	1	油管 D6L70	OIL TUBE D6 L70	
37	SC1248001	1	油管 D6L110	OIL TUBE D6 L110	
38	SC1249001	3	油管 D6L20	OIL TUBE D6 L20	
39+	SC2396001	2	油管 D3L65	OIL TUBE D3 L65	
40	SC2392001	1	油管 D3L410	OIL TUBE D3 L410	
42+	SC2394001	2	油管 D3L260	OIL TUBE D3 L260	
44+	SC2390001	4	油管 D3L80	OIL TUBE D3 L80	
47	SC2391001	1	油管 D3L200	OIL TUBE D3 L200	
45+	SC6587001	2	油线 4X4D L40	WICK 4X4D L40	

K1. 穿线装置 / Threading mechanism



K1. 穿线装置 / Threading mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于UF-8910>	<For UF-8910>	
1+	SC2367301	1	线调节组件S	THREAD TENSION ASSY S	
2	SC1482101	1	副夹线器组件	PRE TENSION ASSY	
3	SC1483001	1	夹线螺杆 A	TENSION STUD A	
4	SC6005001	2	夹线盘	DISC TENSION	
5	021400216	2	六角螺母 M4	NUT 2 M4	
6	SB3848001	1	平垫圈 M4	WASHER_PLAIN_M_4	
7	SB5011001	1	线调节弹簧	TENSION SPRING	
8	SC1484001	1	导线管组件	THREAD GUIDE PIPE ASSY	
9	SC1493001	1	线导向B	THREAD GUIDE B	
10	021400216	1	六角螺母 M4	NUT 2 M4	
11+	SC1494101	1	挑线簧轴S	THREAD TAKE-UP SPRING SHAFT S	
12	SA2630001	1	限位板	STOPPER	
13	SA2824001	1	定位螺母 M3.5	NUT, WHIRL-STOP M3.5	
14	004350616	1	螺钉 M3.5X6	SCREW FLAT M3.5X6	
15	SC2368201	1	挑线簧导线组件	T TAKE-UP SPRING GUIDE ASSY	
16	SC1498001	1	管套 6.4-8-4	COLLAR	
17	062301016	1	螺钉 M3X10	SCREW PAN M3X10	
18	021300106	1	螺母 M3	NUT 1 M3	
19	108265009	1	压线螺母	TENSION NUT	
20	SC1496001	1	挑线簧L	THREAD TAKE-UP SPRING L	
21	SC1505001	1	线导向R	THREAD GUIDE R	
22	062300416	2	螺钉 M3X4	SCREW PAN M3X4	
23	SC3765001	1	张力中继基板组件	TENSION RELAY PCB ASSY	
24	SC3762001	1	线调节电线组件	TENSION HARNESS ASSY	
25	062300616	2	螺钉 M3X6	SCREW PAN M3X6	
26	SB7957001	3	螺栓 M4X8	LOW HEAD BOLT SOCKET M4X8	
27	SC1507001	1	线导向	ARM THREAD GUIDE	
28	SC1499001	1	导向板	THREAD GUIDE PLATE	
29	004300513	3	螺钉 M3X5	SCREW, FLAT M3X5	
			<用于UF-8910-000,001,UF-8920>	<For UF-8910-000,001, UF-8920>	
30	SC2371001	1	线导向L	THREAD GUIDE L	
31	060500616	1	螺钉 M5X6	SCREW BIND M5X6	

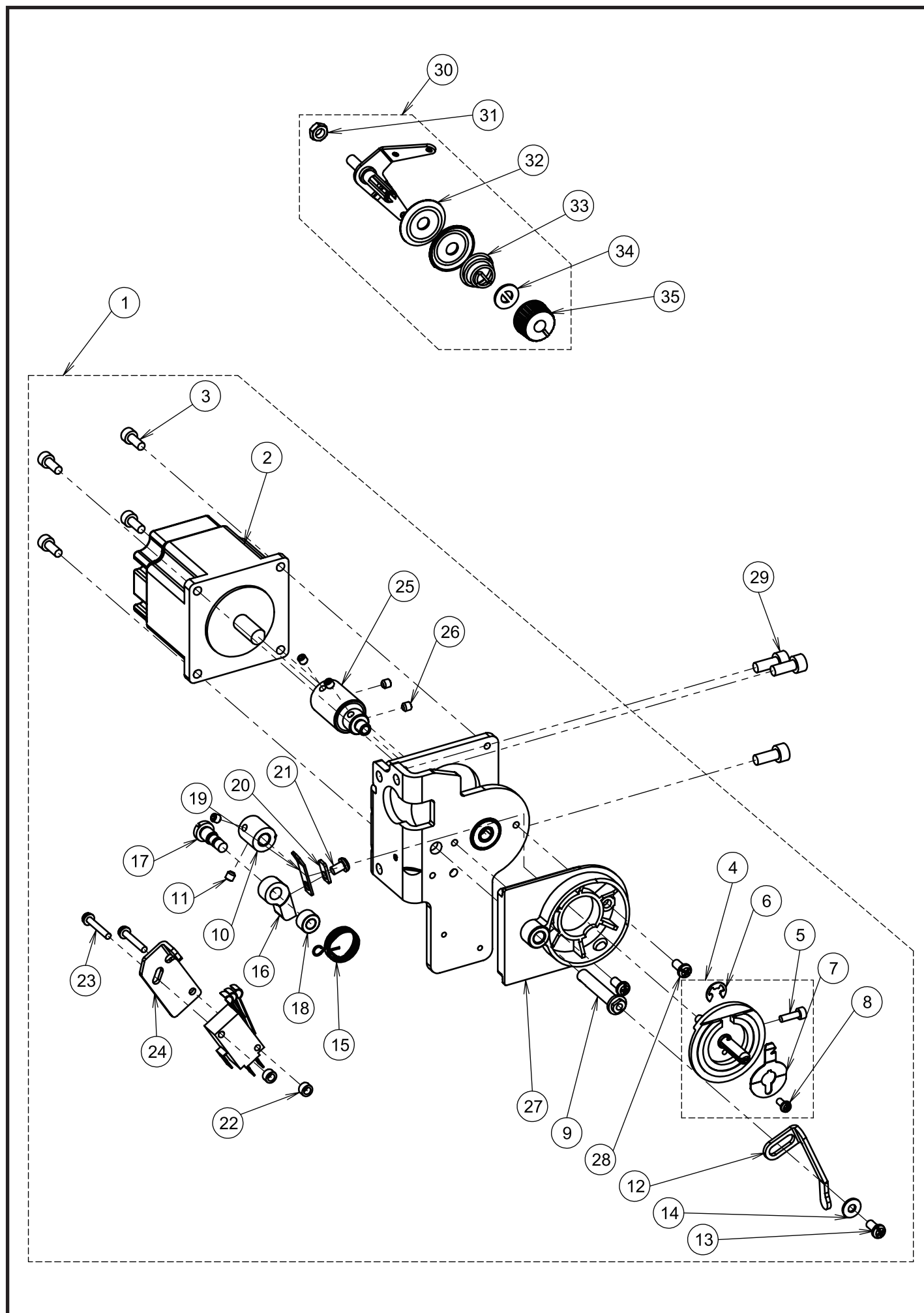
This technical diagram illustrates the exploded view of a mechanical assembly, featuring 43 numbered components. The main body is a rectangular housing with a curved top. Key parts include:

- Top Cover (1):** A long, thin rectangular plate with a cable attached, secured by screws (25, 23, 10, 24).
- Internal Components:** A complex arrangement of gears, shafts, and bearings (2, 3, 4, 5, 6, 7, 8, 9, 12, 13, 14, 15, 18, 20, 21, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43) housed within the main body.
- Mounting Brackets (28, 29, 30, 31):** A bracket assembly at the bottom left, secured with screws (28, 29, 30, 31).
- Fasteners:** Numerous screws (e.g., 11, 16, 17, 19, 22, 26, 27, 30, 31, 37, 42, 43) and washers (e.g., 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43) are shown for assembly.

The diagram uses dashed lines to indicate the assembly path and alignment of the components.

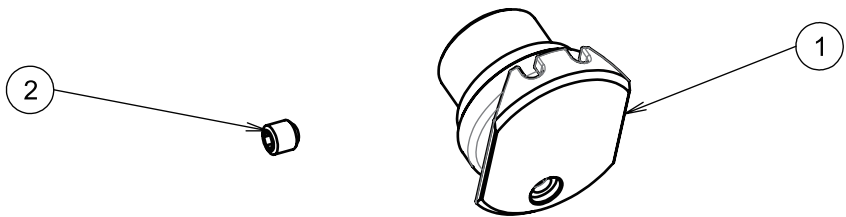
K2. 穿线装置 / Threading mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于UF-8920>	<For UF-8920>	
1+	SC2377301	1	线调节组件T	THREAD TENSION ASSY T	
2	SC1482101	2	副夹线器组件	PRE TENSION ASSY	
3	SC1483001	2	夹线螺杆 A	TENSION STUD A	
4	SC6005001	4	夹线盘	DISC TENSION	
5	021400216	4	六角螺母 M4	NUT 2 M4	
6	SB3848001	2	平垫圈 M4	WASHER_PLAIN_M_4	
7	SB5011001	2	线调节弹簧	TENSION SPRING	
8	SC1484001	2	导线管组件	THREAD GUIDE PIPE ASSY	
9	SC1493001	2	线导向B	THREAD GUIDE B	
10	021400216	2	六角螺母 M4	NUT 2 M4	
11+	SC1495001	1	挑线簧轴D	THREAD TAKE-UP SPRING SHAFT D	
12	SA2630001	1	限位板	STOPPER	
13	SA2824001	1	定位螺母 M3.5	NUT, WHIRL-STOP M3.5	
14	004350616	1	螺钉 M3.5X6	SCREW FLAT M3.5X6	
15	SC2368201	2	挑线簧导线组件	T TAKE-UP SPRING GUIDE ASSY	
29	SA2619001	1	垫片	SPACER	
30	SA2620001	1	轴套	COLLAR	
31	SA2621001	1	定位圈	STOPPER SUPPORT	
32	SA2629001	1	弹簧限位板	STOPPER	
33	SA2626001	2	螺钉 M3.5	SET SCREW (CP) M3.5	
34	062350516	1	螺钉 M3.5X5	SCREW PAN M3.5X5	
35	SA2624001	1	固定螺栓	SPRING GUIDE SET SCREW	
18	021300106	1	螺母 M3	NUT 1 M3	
36	SA2625001	1	调节旋钮	ADJUSTING THUMB	
37	SC1050001	1	管套 6.4-8-30	COLLAR 6.4-8-30	
19	108265009	1	压线螺母	TENSION NUT	
20	SC1496001	1	挑线簧L	THREAD TAKE-UP SPRING L	
38	SC1497001	1	挑线簧R	THREAD TAKE-UP SPRING R	
21	SC1505001	2	线导向R	THREAD GUIDE R	
39	SC1506001	2	垫片 M3X4	SPACER M3X4	
40	062301016	2	螺钉 M3X10	SCREW PAN M3X10	
23	SC3765001	1	张力中继基板组件	TENSION RELAY PCB ASSY	
24	SC3762001	1	线调节电线组件	TENSION HARNESS ASSY	
25	062300616	2	螺钉 M3X6	SCREW PAN M3X6	
26	SB7957001	3	螺栓 M4X8	LOW HEAD BOLT SOCKET M4X8	
27	SC1507001	1	线导向	ARM THREAD GUIDE	
28	SC1499001	1	导向板	THREAD GUIDE PLATE	
29	004300513	3	螺钉 M3X5	SCREW, FLAT M3X5	
30	SC2371001	1	线导向L	THREAD GUIDE L	
31	060500616	1	螺钉 M5X6	SCREW BIND M5X6	



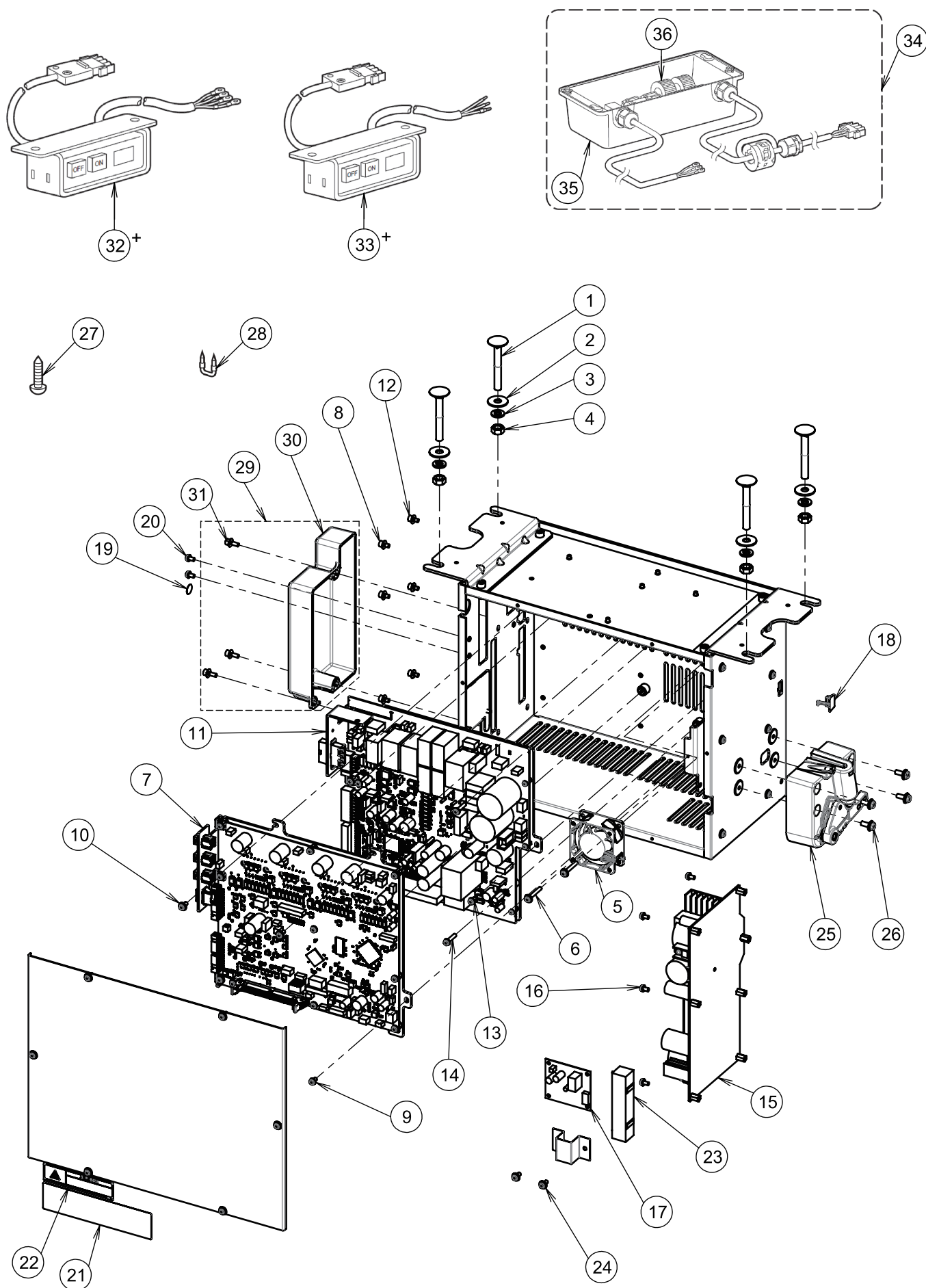
L. 绕线装置(用于UF-8910-001,101, UF-8920) / Bobbin winder mechanism (For UF-8910-001,101, UF-8920)

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于UF-8910-001,101,UF-8920>	<For UF-8910-001,101,UF-8920>	
1	SC1533201	1	卷线器组件	BOBBIN WINDING DEVICE	
2	SC3808001	1	脉冲马达组件 1LUF	PULSE MOTOR 1L UF ASSY	
3	018401036	4	螺栓 M4X10	BOLT SOCKET M4X10	
4	SC1537101	1	卷线器基座组件	BOBBIN WINDER BASE ASSY	
5	018301036	1	螺栓 M3X10	BOLT SOCKET M3X10	
6	048050342	1	挡圈 E5	RETAINING RING E5	
7	SC1541001	1	卷线器切线刀	BOBBIN WINDER KNIFE	
8	062300616	1	螺钉 M3X6	SCREW PAN M3X6	
9	SC1543001	1	卷线制动轴	BOBBIN WINDER STOP CLAW SHAFT	
10	SC1032001		卷线卡爪	CLAW B-WINDER	
11	012400436	2	螺钉 M4X4	SET SCREW SOCKET (FT) M4X4	
12	SC1554001	1	锁芯压臂	BOBBIN HOLDER	
13	062400816	1	螺钉 M4X8	SCREW PAN M4X8	
14	SB3548001	1	垫圈	WASHER	
15	SB8616001	1	弹簧	SPRING TWIST	
16	SB8614001	1	绕线杠杆	BOBBIN WINDER LEVER	
17	SC1553001	1	段螺钉M5X6	SHOULDER SCREW M5X6-6.5	
18	SC1552001	1	套管	COLLAR	
19	SB8617001	1	板弹簧	SPLING PLATE	
20	SB8682001	1	垫圈	SPRING PLATE WASHER	
21	062350616	1	螺钉 M3.5X6	SCREW PAN M3.5X6	
22	S50400001	2	管套	COLLAR	
23	0A4302005	2	螺钉(带垫圈) M3X20DA	SCREW PAN (S/P WASHER) M3X20	
24	SB8612001	1	绕线定位	B-WINDER STOPPER	
25	SC1548001	1	联结器	COUPLING	
26	012400436	4	螺钉 M4X4	SET SCREW SOCKET (FT) M4X4	
27	SC1535001	1	卷线器罩	BOBBIN WINDER COVER	
28	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
29	018501236	3	螺栓 M5X12	BOLT SOCKET M5X12	
30	SC1549001	1	卷线张力调整组件	BOBBIN WINDER TENSION ASSY	
31	021500316	1	六角螺母 M5	NUT 3 M5	
32	145446002	2	夹线盘	DISC TENSION	
33	100401022	1	夹线弹簧	TENSION SPRING	
34	SB4216001	1	止动垫圈	WASHER	
35	SB4038001	1	夹线螺母	TENSION NUT	



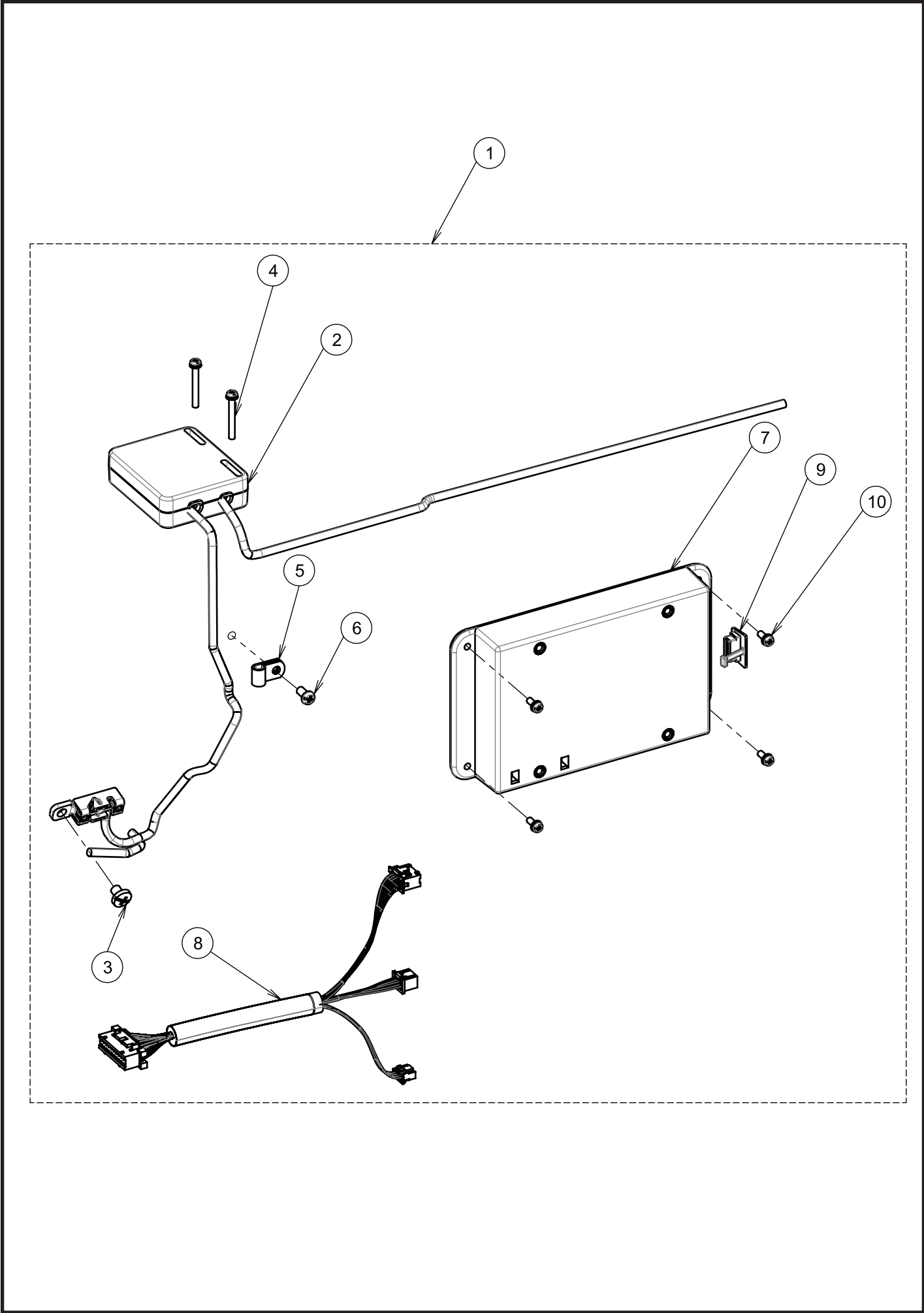
M. 压线装置 / Thread pressure mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SC6326001	1	压脚总组件	THREAD PRESSER DEVICE UNIT	
2	012400436	1	螺钉 M4X4	SET SCREW SOCKET (FT) M4X4	



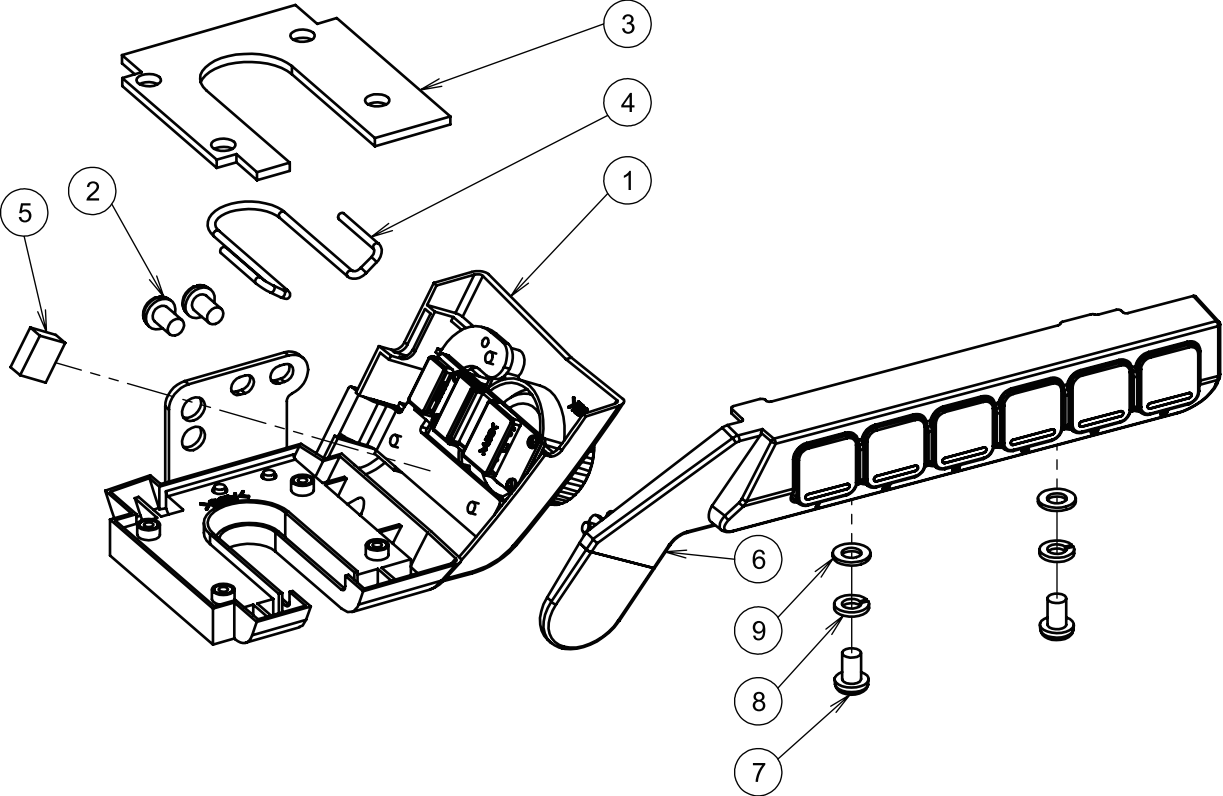
N. 控制箱 / Control Box

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	018061636	4	螺栓 M6X16	BOLT SOCKET M6X16	
2	028060246	4	弹簧垫圈 2-6	WASHER SPRING 2-6	
3	025060236	4	平垫圈 M6	WASHER PLAIN M 6	
4	021060106	4	螺母 M6	NUT 1 M6	
5	SA3797001	1	DC风扇马达组件	DC-FAN MOTOR ASSY	
6	0A5403006	2	螺钉(带垫圈) M4X30DB	SCREW PAN (S/P WASHER) M4X30	
7	SC1755101	1	主基板组件 UX	MAIN PCB ASSY UX	
8	S55479001	3	螺栓(带垫圈) M4X8	BOLT SOCKET (S/P WASHER) M4X8	
9	0A5400806	1	螺钉(带垫圈) M4X8DB	SCREW PAN (S/P WASHER) M4X8	
10	0A5401006	2	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
11	SC1756101	1	马达基板组件 UX	MOTOR PCB ASSY UX	
12	S55479001	3	螺栓(带垫圈) M4X8	BOLT SOCKET (S/P WASHER) M4X8	
13	0A5400806	1	螺钉(带垫圈) M4X8DB	SCREW PAN (S/P WASHER) M4X8	
14	0A4402006	4	螺钉(带垫圈) M4X20DA	SCREW PAN (S/P WASHER) M4X20	
15	SC4702101	1	电源基板组件 UX	POWER PCB ASSY UX	
16	0A5400806	7	螺钉(带垫圈) M4X8DB	SCREW PAN (S/P WASHER) M4X8	
17	SC3764001	1	USB基板组件 UX	USB PCB ASSY UX	
18	SB7737101	1	USB 盖子	USB CAP	
19	S37060001	2	接地标记	LABEL GROUNDING	
20	0A5400806	3	螺钉(带垫圈) M4X8DB	SCREW PAN (S/P WASHER) M4X8	
21	SB8096101	1	感电标签 36 X 150	LABEL ELECTRICAL SHOCK 36X150	
			<用于北美和墨西哥>	<For USA, Canada and Mexico>	
22	SC6835001	1	感电标签 24 X 96	LABEL ELECTRICAL SHOCK 24X96	
23	J04100001	1	电阻组件 R40/220#6	CEMENT RESISTOR ASSY 401220#6	
24	0A5400806	2	螺钉(带垫圈) M4X8DB	SCREW PAN (S/P WASHER) M4X8	
25	SC4693101	1	踏板控制器组件 US	TREADLE UNIT-US	
26	J00353001	4	螺钉(带垫圈) M5X14DB	SCREW PAN (S/P WASHER) M5X14	
27	S03816001	2	圆头木螺钉 M4.5X16	WOOD SCREW M4.5X16	
28	200190101	7	U 形卡钉 10X20	STAPLE 10X20	
29	SC5196001	1	BOX插头套组件	BOX CONNECTOR COVER ASSY	
30	SC4987001	1	BOX插头套	BOX CONNECTOR COVER	
31	S55481001	3	螺栓(带垫圈) M4X12	BOLT SOCKET (S/P WASHER)M4X12	
			<用于日本>	<For Japan>	
32+	SC6096001	1	电源开关组件 SJT PE	POWER SWITCH ASSY SJT PE	
			<用于北美和墨西哥>	<For USA, Canada and Mexico>	
32+	SC6097001	1	电源开关组件 SJT#2 PE	POWER SWITCH ASSY SJT#2 PE	
			<用于亚洲·欧洲·中国·一般出口>	<For Asia, Europe, China and General>	
33+	SC6098001	1	电源开关组件 CCC PE	POWER SWITCH ASSY CCC PE	
			<用于欧洲>	<For Europe>	
34	SC6365001	1	CE 滤波器组件 7PE	CE FILTER UNIT 7 PE	
35	SB7074001	1	CE 滤波器座罩	CE FILTER CASE	
36	SB7065001	1	CE 过滤基板组件	CE FILTER PCB ASSY TYPE3	



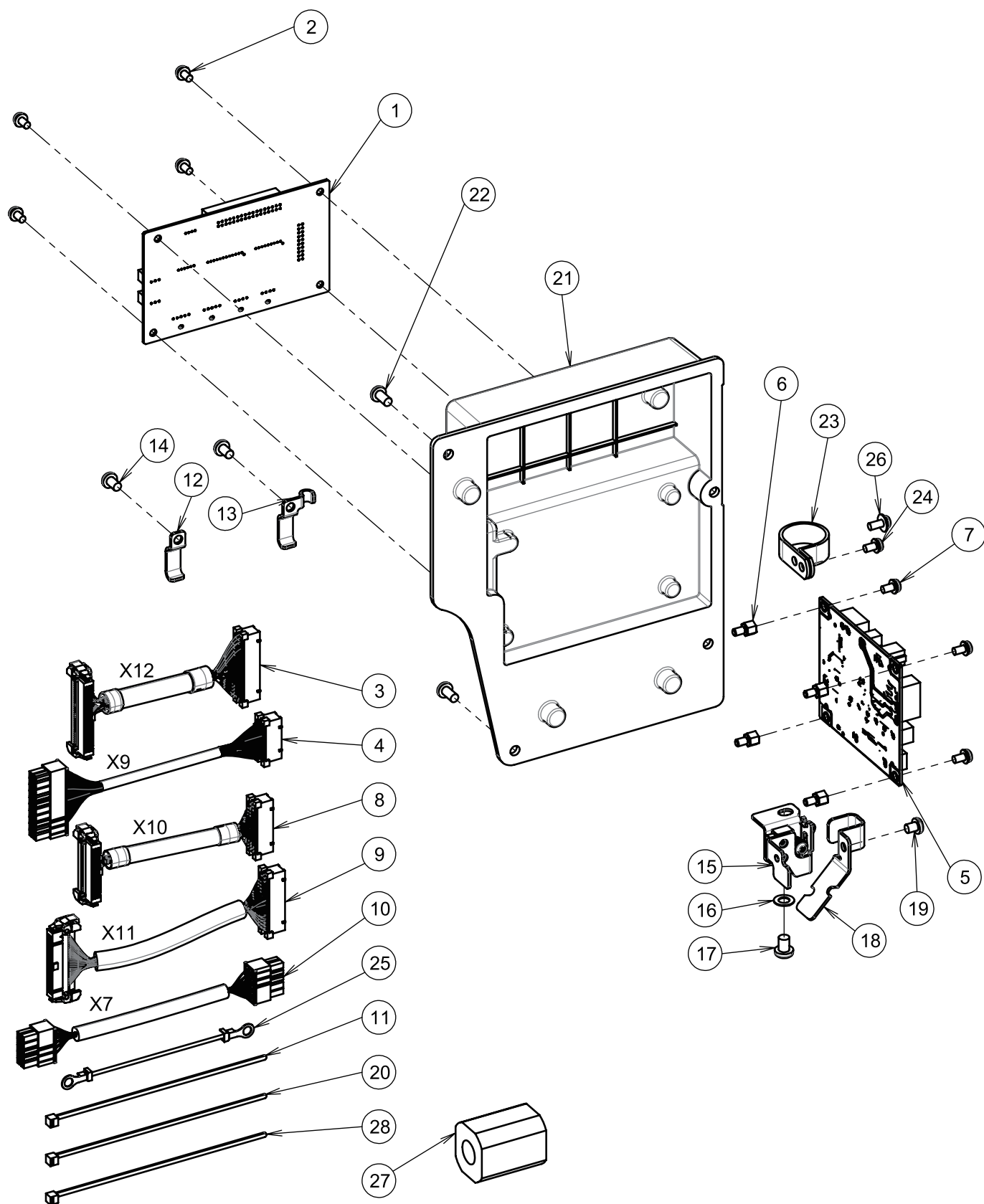
P. 不良检测装置 (用于UF-8910-101) / Detection mechanism (For UF-8910-101)

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于UF-8910-101>	<For UF-8910-101>	
1	SC6916001	1	不良检测装置UF	SEW-DEFECT DETECTION DEVICE UF	
2	SC1500001	1	感应扩大器UF	SENSOR AMP SET UF	
3	060500616	1	螺钉 M5X6	SCREW BIND M5X6	
4	S10243000	1	尼龙夹 NK-3N	CORD HOLDER:NK-3N	
5	062400816	1	螺钉 M4X8	SCREW PAN M4X8	
6	062400416	2	螺钉 M4X4	SCREW, PAN M4X4	
7	SC3405101	1	操作盘R基板组件	PANEL CASE R PCB ASSY	
8	SC3422001	1	SDD电线组件UF	SDD HARNESS ASSY UF	
9	SB7737101	1	USB 盖子	USB CAP	
10	0A4300806	4	螺钉(带垫圈) M3X8DA	SCREW PAN (S/P WASHER) M3X8	



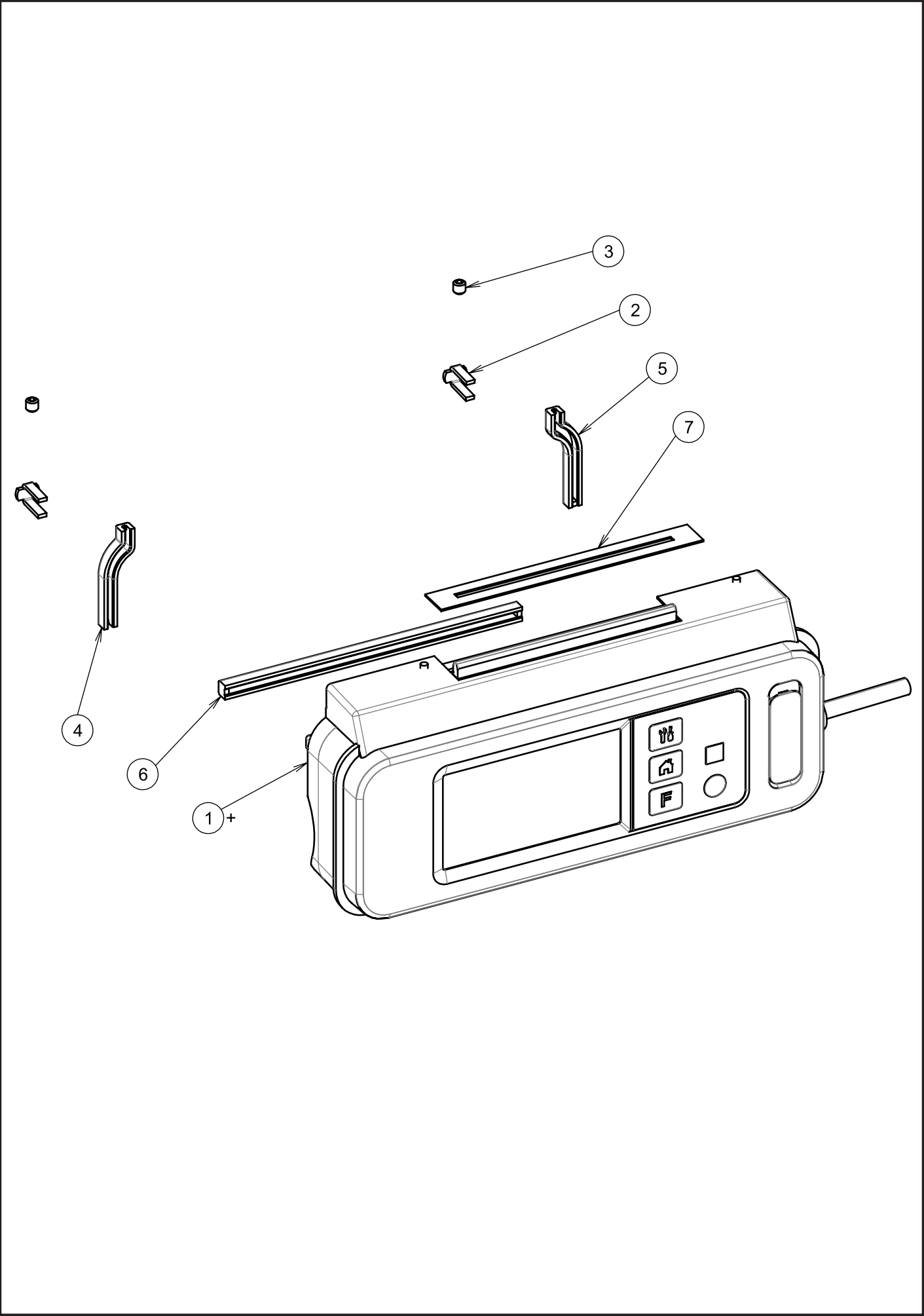
Q. 倒缝开关装置 / Quick reverse switch mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SC1560201	1	LED旋钮组件	LED DIAL SET	
2	062501016	2	螺钉 M5X10	SCREW PAN M5X10	
3	SC1566001	1	LED油毡	LED CASE FELT	
4	SC2399001	1	油线 4X4L200	WICK 4X4 L200	
5	SC1572001	1	缓冲橡皮垫	CUSHION RUBBER	
6	SC1575001	1	6连开关	6 SWITCH ASSY	
7	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
8	028050246	2	弹簧垫圈 2-5	WASHER SPRING 2-5	
9	026050136	2	平垫圈 S5	WASHER PLAIN S 5	



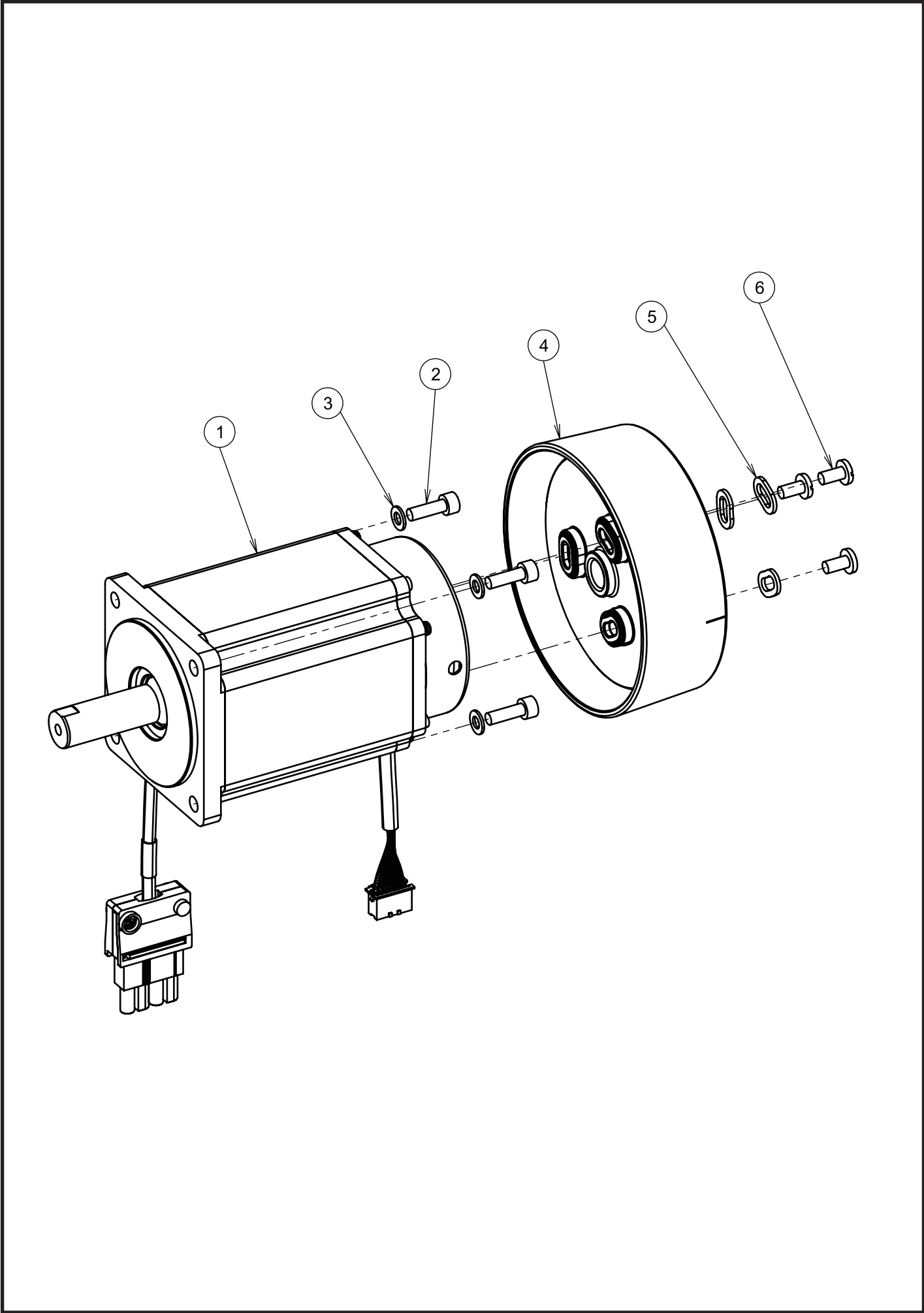
R. 电气部品 / Power supply equipment

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SC3704001	1	侧盖板中继基板组件	SIDE PLATE RELAY PCB ASSY	
2	0A4400806	4	螺钉(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
3	SC3710001	1	中继头部电线组件	RELAY HEAD HARNESS ASSY	
4	SC3711001	1	中继OP电线组件	RELAY OP HARNESS ASSY	
5	SC5836101	1	马达中继基板UF89	MT RELAY PCB UF8910/20	
6	SC2373001	4	垫片M4X6	SPACER M4X6	
7	0A4400806	4	螺钉(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
8	SC3712001	1	中继马达电线组件	RELAY MOTOR HARNESS ASSY	
9	SC3713101	1	中继ENC电线组件	RELAY ENC HARNESS ASSY	
10	SC3714001	1	中继SOL电线组件	RELAY SOL HARNESS ASSY	
11	SB4155001	2	线夹	BAND	
12	SA1394101	1	线夹U3	CORD HOLDER U17.8	
13	SC1009001	1	线夹V17.8	CORD HOLDER V17.8	
14	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
15	SC3752001	1	安全开关组件UF	SAFETY SWITCH ASSY UF	
16	025060136	1	平垫圈 S6	WASHER PLAIN S 6	
17	062060812	1	螺钉 M6X8	SCREW PAN M6X8	
18	SC2388001	1	线夹	CORD GUARD	
19	062500616	1	螺钉 M5X6	SCREW PAN M5X6	
20	SB4155001	1	线夹	BAND	
21	SC0966001	1	侧盖板座	SIDE COVER BASE	
22	062501016	4	螺钉 M5X10	SCREW PAN M5X10	
23	S00470000	1	电线夹 #16	CORD HOLDER 16N	
24	0A5401206	1	螺钉(带垫圈) M4X12DB	SCREW PAN (S/P WASHER) M4X12	
25	SB4261001	1	接地线	GROUND WIRE HEAD-BOX	
26	062400816	1	螺钉 M4X8	SCREW PAN M4X8	
27	SB8396001	2	<用于欧州> 衰减器 KRFC-8	<For Europe> FERRITE CORE KRFC-8	
28	SB4155001	2	线夹	BAND	



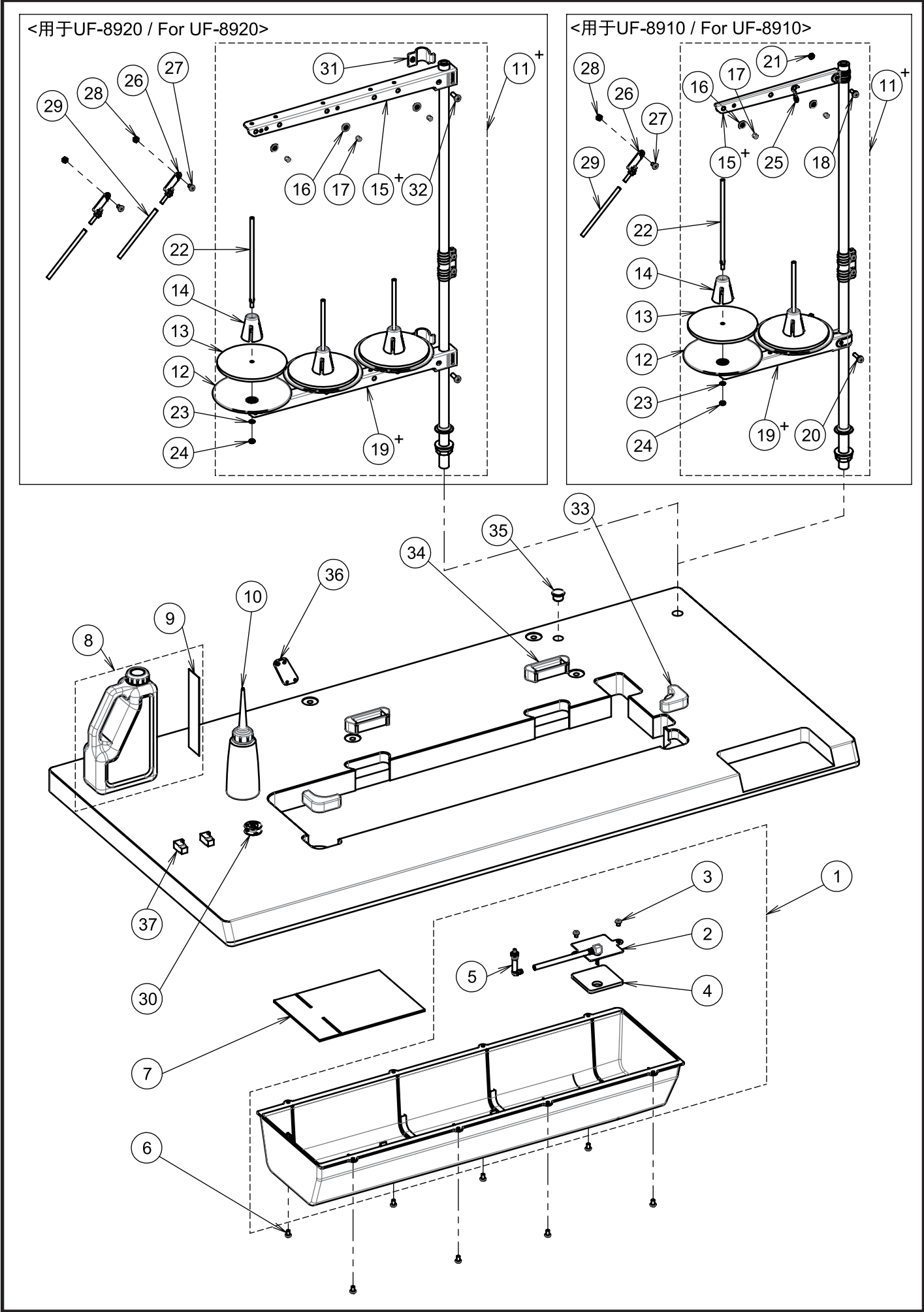
S. 操作盘 / Operation panel

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	SC4016102	1	<用于一般出口以外> 操作盘组件	<Except for General export> OPERATION PANEL ASSY	
1+	SC4016101	1	<用于一般出口> 操作盘组件	<For General export> OPERATION PANEL ASSY	
2	SB3655001	2	操作盘支座	PANEL SUPPORT	
3	012500536	2	固定螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
4	SC5037001	1	操作盘橡胶垫L	PANEL EDGE RUBBER L	
5	SC5038001	1	操作盘橡胶垫R	PANEL EDGE RUBBER R	
6	SC5039001	1	操作盘橡胶垫D	PANEL EDGE RUBBER D	
7	SC0993001	1	LED橡胶垫	LED RUBBER SHEET	



T. 马达装置 / Motor mechanism

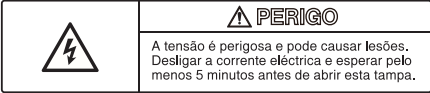
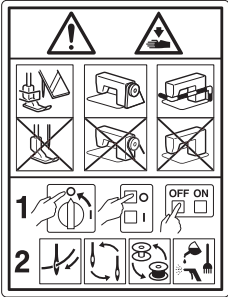
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SC3523201	1	主电机UF8900	MOTOR UF8900 ASSY	
2	018501636	4	螺栓 M5X16	BOLT SOCKET M5X16	
3	026050136	4	平垫圈 S5	WASHER PLAIN S 5	
4	SC1558001	1	手轮	PULLEY	
5	SA9452001	3	上轮垫圈	PULLEY WASHER	
6	060501016	3	螺钉 M5X10	SCREW BIND M5X10	



Z. 附件 / Accessories

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SC1235501	1	油盘组件	OIL PAN ASSY	
2	SC6591201	1	油盘油管组件 A	OIL PAN TUBE ASSY A	
3	062500616	2	螺钉 M5X6	SCREW PAN M5X6	
4	SC1238101	1	海棉 T5	SPONGE T5 64X64	
5	SC6592001	1	油盘油管组件 B	OIL PAN TUBE ASSY B	
6	032461606	8	木螺钉 M4.5X16	WOOD SCREW ROUND 2 M4.5X16	
7	SC1239101	1	海棉 T3	SPONGE T3 150X200	
8	SB1543102	1	油罐组件	OIL TANK ASSY	
9	SB1505101	1	油罐警示标贴	OIL WARNING LABEL	
10	114483002	1	油壶组件	OILER ASSY	
			<用于UF-8910>	<For UF-8910>	
11+	SB3928301	1	线架组件2DR	COTTON STAND ASSY 2DR	
12	S51283001	2	线盘	SPOOL STAND BASE	
13	SB4114001	2	线盘软垫	SPOOL MAT	
14	S51282101	2	线轴缓冲架	SPOOL CUSHION	
15+	S02786102	1	过线管组件2	THREAD HANGER ASSY 2	
16	150183000	2	过线管套	THREAD HANGER BASE	
17	142990001	2	过线架上过线管	THREAD BUSH	
18	SB4120001	1	螺钉(带垫圈) M5X14	SCREW PAN (P WASHER) M5X14	
19+	S02778022	1	插线架 2	SPOOL HOLDER 2	
20	S37037001	1	螺钉(带垫圈) M5X32	SCREW PAN (P WASHER) M5X32	
21	SB4119001	2	螺母 M5	NUT 2 M5	
22	150179002	2	线轴 B	SPOOL SHAFT B	
23	SB4117001	2	弹簧垫圈 2-5	WASHER SPRING 2-5	
24	SB4119001	2	螺母 M5	NUT 2 M5	
25	S02747101	1	弹簧	SPRING	
26	SC1484001	1	导线管组件	THREAD GUIDE PIPE ASSY	
27	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
28	021500106	1	六角螺母 M5	NUT 1 M5	
29	SC1508001	1	穿线管	THREAD HOSE	
30	SC1230001	1	梭芯	BOBBIN	
			<用于UF-8920>	<For UF-8920>	
11+	SC5059001	1	线架3DR	COTTON STAND ASSY 3DR	
12	S51283001	3	线盘	SPOOL STAND BASE	
13	SB4114001	3	线盘软垫	SPOOL MAT	
14	S51282101	3	线轴缓冲架	SPOOL CUSHION	
15+	SA6611101	1	过线管组件3	THREAD HANGER ASSY 3	
16	150183000	3	过线管套	THREAD HANGER BASE	
17	142990001	3	过线架上过线管	THREAD BUSH	
19+	SA6610101	1	过线架3	SPOOL HOLDER 3	
22	150179002	3	线轴 B	SPOOL SHAFT B	
23	SB4117001	3	弹簧垫圈 2-5	WASHER SPRING 2-5	
24	SB4119001	3	螺母 M5	NUT 2 M5	
31	SA6609001	2	过线架定位	SPOOL HOLDER SUPPORTER	
32	062061616	2	螺钉 M6X16	SCREW PAN M6X16	
26	SC1484001	2	导线管组件	THREAD GUIDE PIPE ASSY	
27	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
28	021500106	2	六角螺母 M5	NUT 1 M5	
29	SC1508001	1	穿线管	THREAD HOSE	
30	SC1230001	1	梭芯	BOBBIN	
33	SC1509001	2	头部缓冲垫	HEAD RUBBER CUSHION	
34	SC1525001	2	机头铰链套	RUBBER CUSHION	
35	SC2372001	1	机头撑杆	HEAD REST	
36	SC5050001	1	导向安装板	EDGE GUIDE SETTING PLATE	
37	SC6593001	1	调节高度治具	HEIGHT ADJUSTMENT JIG	

Wa1. 警告标签 / Warning labels

警告标签 / Warning labels	零部件名称 / Name of parts	尺寸 / Size(mm)	零部件序号 / Code
	感电标签 Label electrical shock 36 X 150	36 X 150	SB8096-001
	感电标签 Label electrical shock 24 X 96	24 X 96	SC6835-001
	操作注意标签 Label caution	56 X 43	SA9826-001
	警告标记 Injury mark	L=16	SA9957-001
	接地标记 Label grounding	φ 12	S37060-001
	PE标记 Label, PE	7.5 X 12.5	S37059-001

Wa2. 警告标签 / Warning labels

警告标签 / Warning labels	零部件名称 / Name of parts	尺寸 / Size(mm)	零部件序号 / Code
brother Lubricating Oil for Machining ミシン用潤滑油 ▲ CAUTION Lubricating oil may cause inflammation to eye and skin. Wear protective glasses and gloves. Swallowing oil can cause diarrhoea and vomiting. Do not swallow. Keep away from children. FIRST AID Eye contact: -Rinse with plenty of cold water. -Seek medical help. Skin contact: -Wash with soap and water. If swallowed: -Seek medical help immediately. -Do not induce vomiting. ▲ 注意 目に入ったり皮膚につくと、炎症を起こすことがある。 保護めがね、手袋を使うこと。 飲み込むと、下痢、嘔吐する。 飲み込まないこと。 ●子供の手の届かない所に置いてください。 ●目に入った場合は、清浄な水で15分間洗浄し、医師の診断を受けてください。 ●皮膚に触れた場合は、水と石けんで十分に洗ってください。 ●飲み込んだ場合は、無理に吐かせずに、直ちに医師の診断を受けてください。 第4類 危険等級III 第3石油類 火気厳禁 ブラザー工業株式会社 〒448-0803 愛知県刈谷市野田町北地蔵山1番地5 電話：0566-95-0085	油壺警告标贴 Oil warning label	148 X 34	SB1505-101

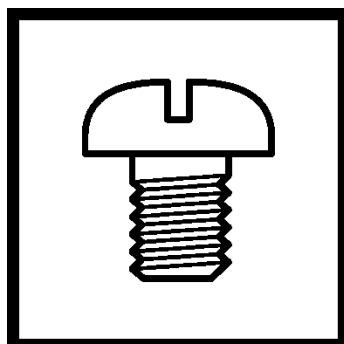
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UF-8910, UF-8920
I2051668Z C/E
2022.06. Z (2)