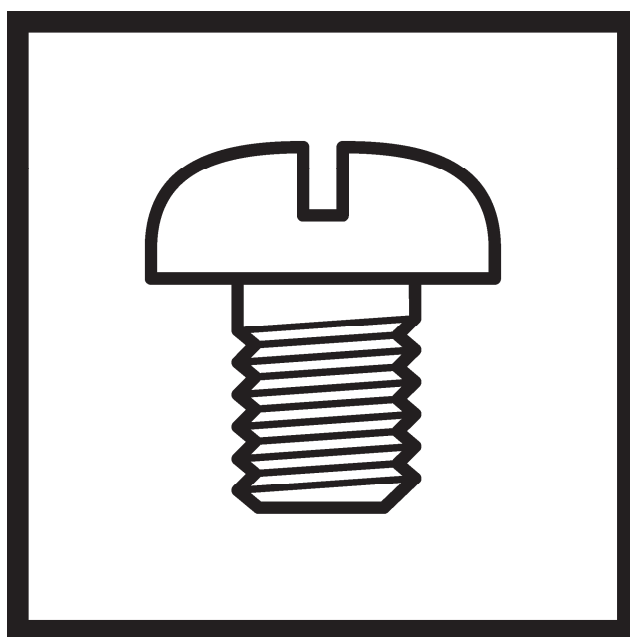


T-8750C

零件手册
PARTS BOOK

双针大旋梭角缝平缝机

TWIN NEEDLE SPLIT NEEDLE BAR LOCK STITCHER WITH LARGE HOOK



brother®

最新的零部件情报请参考(Parts Navigation)。
The latest parts information, refer to the Parts Navigation.

<http://partsbook.brother.co.jp/partsnavi/chn/>
<http://partsbook.brother.co.jp/partsnavi/eng/>

型号牌的读解法



5: 厚布料

Description of model plate



BROTHER INDUSTRIES, LTD.

• T-8750C-00 ■ •

5: Heavy-weight materials

零件手册的使用说明

1. 本手册是根据截止至2011年10月的资料为基准而编制的。
2. 零部件设计若有变动，恕不另行通知。
3. 以组件为单位供应的零部件是用虚线框出。
4. 零件图册中数字(REF.NO)右上角带有“+”号的零件属不同规格或用途的零件，详细请见零件清单。

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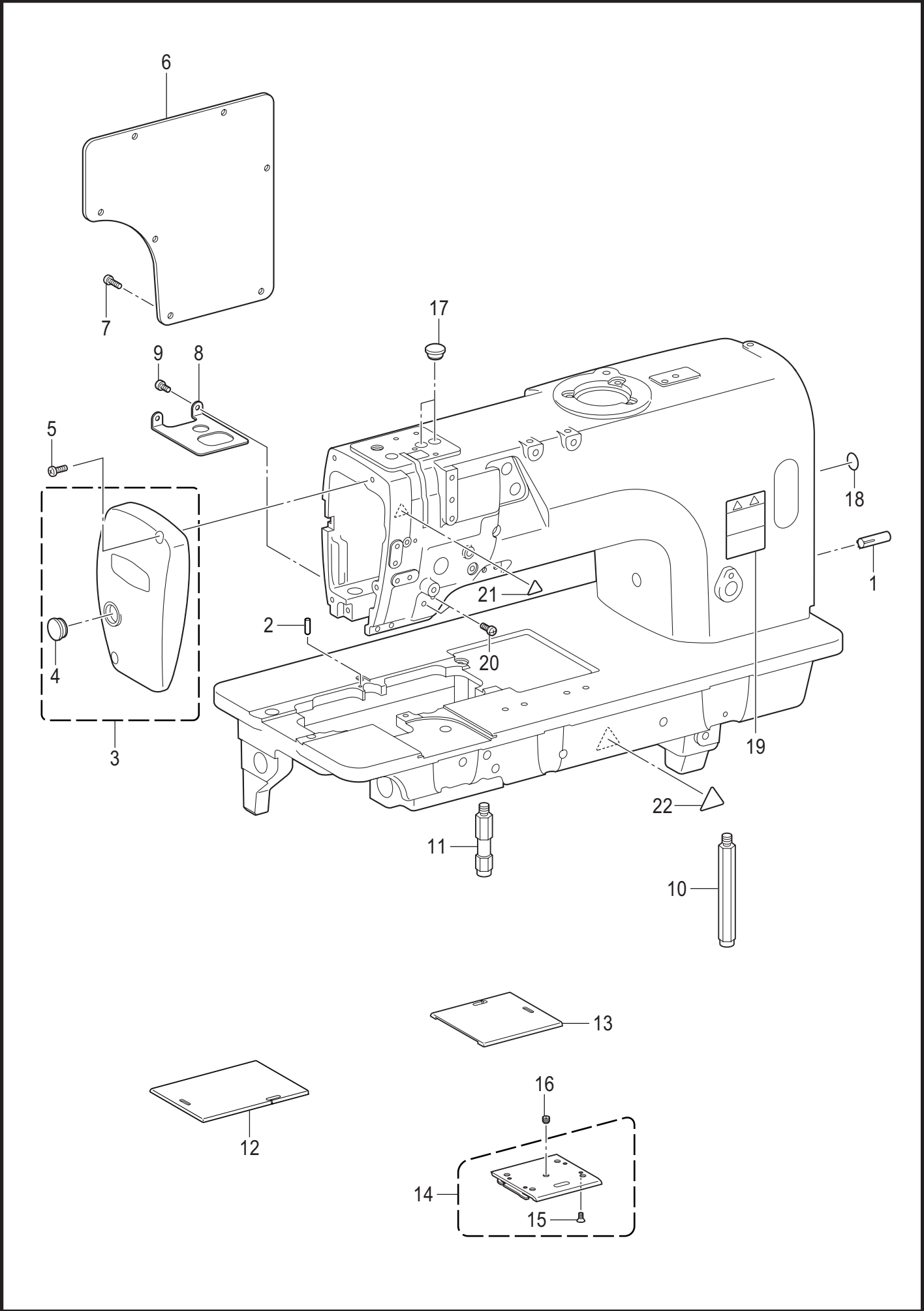
Notes for using this parts book

1. This list was prepared based on information available in October 2011.
2. Parts are subject to changes in design without prior notice.
3. Parts supplied as complete assemblies are circled by a dotted line.
4. The part which has the symbol "+" on its number (REF.NO) in the figure differs depending on the specification or application. For details, refer to the parts list.

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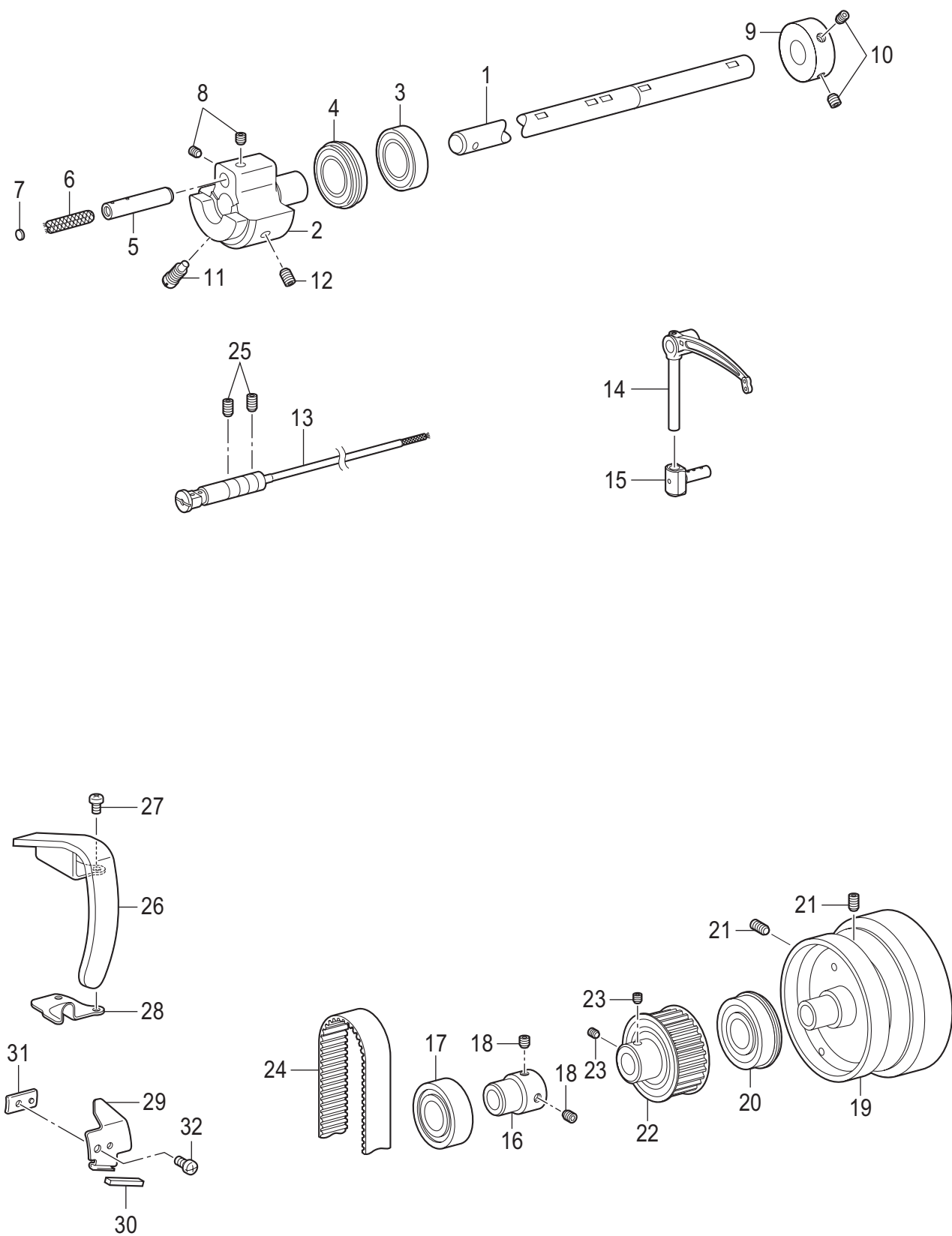
A. 机体部分 / Machine body



A. 机体部分 / Machine body

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	140063001	1	带槽销	DOWEL PIN	
2	SA3924001	1	定位销	POSITIONING PIN	
3	SB1311001	1	面板组件	FACE PLATE ASSY	
4	104449001	1	橡皮塞 15.5	RUBBER CAP, 15.5	
5	062501416	2	螺钉 M5X14	SCREW PAN M5X14	
6	SA2441101	1	侧板	REAR COVER	
7	062501216	7	螺钉 M5X12	SCREW PAN M5X12	
8	SA4370101	1	防尘板	DUST PROTECTOR	
9	062500616	2	螺钉 M5X6	SCREW PAN M5X6	
10	SA2444101	1	脚柱 L	BED LEG L	
11	SA2445101	1	脚柱 S	BED LEG S	
12	SA2448101	1	推板LA	SLIDE PLATE, LA	
13	SA2450101	1	推板R	SLIDE PLATE, R	
14	S36663001	1	推板F组件	SLIDE PLATE F ASSY	
15	S34438001	4	螺钉 SM3.18-40X4	SCREW, FLAT SM3.18-40X4	
16	116010001	1	螺钉 SM5.16-40X4	SET SCREW, SM5.16-40X4	
17	SA2929001	2	橡皮塞 12.5	RUBBER CAP, 12.5	
18	S37060001	1	接地标记	LABEL, GROUNDING	
19	SA9826001	1	操作注意标签	LABEL CAUTION	
20	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
21	SA9957001	1	警告标记	INJURY MARK	
22	SA9957002	1	警告标记	INJURY MARK	

B. 上轴装置 / Upper shaft mechanism



B. 上轴装置 / Upper shaft mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA4550001	1	上轴 ST	UPPER SHAFT, ST	
2	SA4373001	1	挑线杆曲柄	THREAD TAKE-UP CRANK	
3	SB1485001	1	轴承 6004ZZ	BALL BEARING, 6004ZZ	
4	SB1484001	1	轴承 6004ZZNR	BALL BEARING, 6004ZZNR	
5	SA6166001	1	针杆曲柄轴	CRANKSHAFT	
6	117006001	1	油线 L=60	WICK, L=60	
7	113014000	1	油线盖	PUSHER	
8	S25260001	2	固定螺钉 M6X5	SET SCREW SOCKET (FT) M6X5	
9	SA1120001	1	绕线驱动轮	BOBBIN WINDER DRIVING WHEEL	
10	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
11	S25235001	1	螺钉 M8	SCREW M8	
12	S25236001	1	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
13	SA2861201	1	挑线杆支撑轴总组件	THREAD TAKE-UP S-SHAFT UNIT	
14	SA4368001	1	挑线杆组件 L5-L	THREAD TAKE-UP LEVER ASSY, L5-L	
15	S13160001	1	挑线杆接头滑块组件 2	T-TAKE-UP SLIDE BLOCK ASSY, 2	
16	SA2748001	1	轴承套座	BALL BEARING BUSH	
17	076023800	1	R球轴承 60/22ZZ	BALL BEARING RADIAL 60/22ZZ	
18	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
19	SA2750101	1	上轮	PULLY	
20	SB1536001	1	轴承 6204ZZNR	BALL BEARING, 6204ZZNR	
21	012061036	2	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
22	SA2720101	1	同步轮U ST组件	TIMING PULLEY ASSY, U ST	
23	SA4214001	2	固定螺钉 M6X6	SET SCREW, SOCKET (CP) M6X6	
24	SA2463001	1	同步皮带	TIMING BELT	
25	012061036	2	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
26	SA2469101	1	挑线杆防护罩	THREAD TAKE-UP LEVER COVER	
27	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
28	SA4537001	1	防尘盖	DUST COVER	
29	SA4376101	1	遮掩板	SHELTER PLATE	
30	SA3065001	1	油毡	FELT	
31	SA3059101	1	遮掩板支座	HOLDER, SHELTER PLATE	
32	062500816	1	螺钉 M5X8	SCREW PAN M5X8	

This diagram illustrates the assembly of a mechanical component, likely a valve or actuator, with various sub-assemblies. The main body is labeled 1. Key components and their assembly sequence are indicated by dashed lines and numbers:

- Top Section:** Includes a handle assembly (49) with a lever (49), a pin (51), a screw (50), and a bracket (53). A shaft (52) connects to a lever (54) and a bracket (58). A pin (55) and a screw (57) are also shown.
- Internal Mechanism:** Features a central shaft (2) with a pin (29) and a bracket (28). A lever (34) is connected to a pin (33) and a bracket (35). A pin (42) and a bracket (40) are also shown.
- Bottom Section:** Includes a bracket (23+) and a pin (22). A lever (24) is connected to a pin (25) and a bracket (26). A pin (27) and a bracket (28) are also shown.
- Internal Components:** A central shaft (2) is connected to a pin (29) and a bracket (28). A lever (34) is connected to a pin (33) and a bracket (35). A pin (42) and a bracket (40) are also shown.
- Assembly Details:** A pin (30) and a bracket (31) are shown. A pin (32) and a bracket (33) are also shown. A pin (34) and a bracket (35) are also shown. A pin (36) and a bracket (37) are also shown. A pin (38) and a bracket (39) are also shown. A pin (40) and a bracket (41) are also shown. A pin (42) and a bracket (43) are also shown. A pin (44) and a bracket (45) are also shown. A pin (46) and a bracket (47) are also shown. A pin (48) and a bracket (49) are also shown. A pin (50) and a bracket (51) are also shown. A pin (52) and a bracket (53) are also shown. A pin (54) and a bracket (55) are also shown. A pin (56) and a bracket (57) are also shown. A pin (58) and a bracket (59) are also shown. A pin (60) and a bracket (61) are also shown. A pin (62) and a bracket (63) are also shown.

C. 针杆摆动装置 / Needle bar rocking mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA8738101	1	针杆摆轴复合件	NEEDLE BAR ROCKER SHAFT UNIT	
2	SB1434001	1	针杆架组件	NEEDLE BAR BASE ASSY	
3	SB1425001	1	滑块槽	SLIDE BLOCK SLIDER	
4	018401036	2	螺栓 M4X10	BOLT SOCKET M4X10	
5	SA4382001	1	针杆组件 L	NEEDLE BAR ASSY L	
6	SA4385001	1	针杆组件 R	NEEDLE BAR ASSY R	
7	SA8749001	1	针杆抱箍组件 (记号Z)	NEEDLE BAR CLAMP ASSY <Mark Z>	
8	149604001	2	销 1.5X5.8	PIN, 1.5X5.8	
9	149605001	2	离合器摆杆弹簧	SPRING, CLUTCH LEVER	
10	149827001	1	销 2X15.8	PIN, 2X15.8	
11	S34561101	1	止动块 L	CLUTCH STOPPER L	
12	S34562101	1	止动块 R	CLUTCH STOPPER R	
13	149608001	1	销 2X17.8	PIN, 2X17.8	
14	112609001	2	推板止动簧	SPRING	
15	SA4391101	1	弹簧支架	SPRING HOLDER	
16	062260316	2	螺钉 M2.6X3	SCREW PAN M2.6X3	
17	149610001	1	销	PIN	
18	149611101	1	离合销弹簧	SPRING, RELEASE PIN	
19	SA4392001	1	离合销盖	PIN COVER	
20	002260516	1	螺钉 M2.6X5	SCREW PAN M2.6X5	
21	SA4389101	2	离合器摆杆组件	CLUTCH LEVER ASSY	
22	SA4395001	1	滑块导向板	SLIDE BLOCK GUIDE PLATE	
			必须确认记号后再订货	Need check the "Mark" the following parts before ordering.	
23+	S07575000	1	滑块组件 (记号25)	SLIDE BLOCK ASSY, 25 <Mark 25>	
23+	S07575001	1	滑块组件 (记号30)	SLIDE BLOCK ASSY, 30 <Mark 30>	
23+	S07575002	1	滑块组件 (记号35)	SLIDE BLOCK ASSY, 35 <Mark 35>	
23+	S07575003	1	滑块组件 (记号40)	SLIDE BLOCK ASSY, 40 <Mark 40>	
23+	S07575004	1	滑块组件 (记号45)	SLIDE BLOCK ASSY, 45 <Mark 45>	
23+	S07575005	1	滑块组件 (记号50)	SLIDE BLOCK ASSY, 50 <Mark 50>	
23+	S07575006	1	滑块组件 (记号55)	SLIDE BLOCK ASSY, 55 <Mark 55>	
23+	S07575007	1	滑块组件 (记号60)	SLIDE BLOCK ASSY, 60 <Mark 60>	
23+	S07575008	1	滑块组件 (记号65)	SLIDE BLOCK ASSY, 65 <Mark 65>	
23+	S07575009	1	滑块组件 (记号70)	SLIDE BLOCK ASSY, 70 <Mark 70>	
23+	S07575010	1	滑块组件 (记号75)	SLIDE BLOCK ASSY, 75 <Mark 75>	
23+	S07575011	1	滑块组件 (记号80)	SLIDE BLOCK ASSY, 80 <Mark 80>	
24	SA4583001	2	针杆定位	STOPPER, N-BAR	
25	149622001	2	针杆止动器弹簧	SPRING, N-BAR STOPPER	
26	SA4396001	1	弹簧盖	SPRING COVER	
27	060350616	1	螺钉 M3.5X6	SCREW BIND M3.5X6	
28	SA4397001	2	针杆定位	ROTATE STOPPER, N-BAR	
29	SA4398001	2	螺钉 SM3.5	SCREW, SM3.5	
30	060350616	2	螺钉 M3.5X6	SCREW BIND M3.5X6	
31	SA4399001	2	垫圈	WASHER, PLANE	
32	062350816	2	螺钉 M3.5X8	SCREW PAN M3.5X8	
33	112728001	1	油线 L=50	WICK, L=50	
34	SA4393101	1	针杆曲柄连杆	CRANK ROD, N-BAR	
35	SA4394001	1	滑块	SLIDE BLOCK	
36	SA4401001	1	油毡下支架 D	FELT SUPPORT, D	
37	062350516	2	螺钉 M3.5X5	SCREW PAN M3.5X5	
38	SA4400001	1	油毡	FELT	
39	107155001	2	油毡	FELT	
40	SA5155001	1	油毡夹	FELT SUPPORT	
41	SA5237101	1	油毡	FELT	
42	062350516	1	螺钉 M3.5X5	SCREW PAN M3.5X5	
43	014080831	4	固定螺钉 M8X8	SET SCREW SOCKET (CP) M8X8	
44	154567000	2	衬垫 5.3	SPACER, 5.3	
45	SA2485001	1	紧圈	SET SCREW COLLAR	
46	S25260001	2	固定螺钉 M6X5	SET SCREW SOCKET (FT) M6X5	
47	SA2486101	1	摆动轴轴套 R	BUSH, R	
48	062061616	1	螺钉 M6X16	SCREW PAN M6X16	
49	SA2489001	1	针杆摆动连杆	NEEDLE BAR ROCKER LEVER	

This technical diagram illustrates the exploded view of a mechanical assembly, with parts numbered 1 through 62. The assembly is organized into several sub-units, each enclosed in a dashed rectangular box:

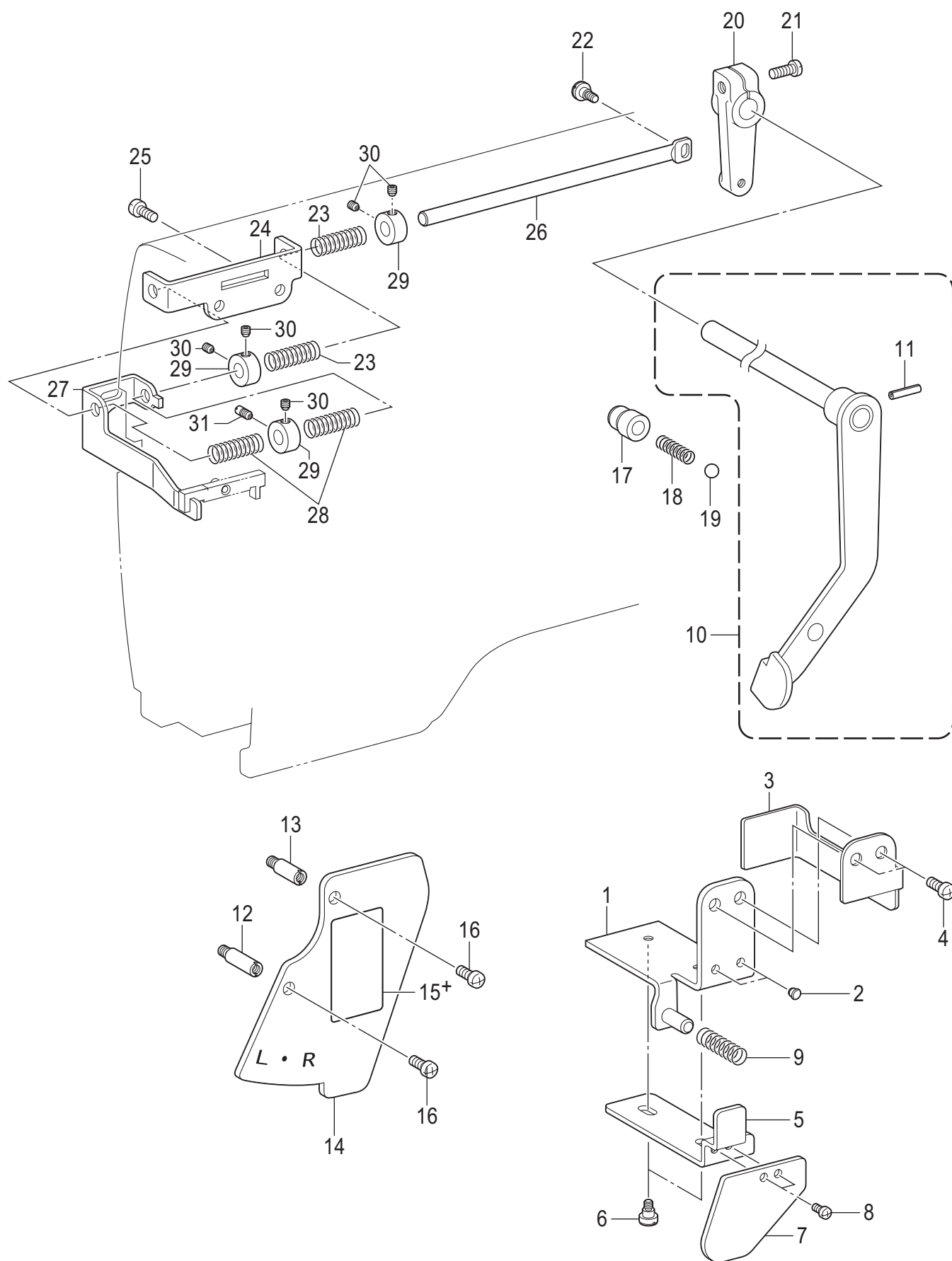
- Top Left Sub-assembly:** Includes parts 30, 31, 33, 34, 35, 39, 40, 41, 42, 43, 44, and 48. It features a vertical bracket-like structure with various fasteners and a small rectangular component.
- Top Right Sub-assembly:** Includes parts 45, 46, 47, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, and 60. It shows a long horizontal shaft with multiple joints, bearings, and a lever arm.
- Bottom Left Sub-assembly:** Includes parts 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 32, 36, 37, 38, and 62. This is the largest sub-assembly, centered around a main vertical shaft (part 2) and a horizontal shaft (part 7). It includes various gears, bearings, and structural components.
- Bottom Right Sub-assembly:** Includes parts 43, 44, and 48. It consists of a small vertical bracket with fasteners.

Individual parts are shown in their relative positions as they would be assembled, with dashed lines indicating the assembly path. The main assembly (bottom left) is the most complex, featuring a central shaft (2) and a horizontal shaft (7) that drive various mechanisms. The top right sub-assembly appears to be a drive or output mechanism, while the top left and bottom right sub-assemblies are smaller structural or fastening components.

C. 针杆摆动装置 / Needle bar rocking mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
50	018062032	1	螺栓 M6X20	BOLT SOCKET M6X20	
51	118735002	1	垫圈	WASHER	
52	SA2490101	1	针杆摆动杆	ROCKER LINK N-BAR	
53	S23460001	2	螺钉 M6X5	SCREW PAN M6X5	
54	SB1437001	1	摆动连杆销	LINK SHAFT, N-BAR ROCKER	
55	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
56	SB1438001	1	摆动连杆轴套	ZIGZAG LINK BUSH	
57	018062532	1	内六角螺栓 M6X25	BOLT SOCKET M6X25	
58	SA2493001	2	垫圈	WASHER,PLAIN	
59	SA2494001	1	针杆摆动臂	NEEDLE BAR ROCK ARM	
60	018062032	1	螺栓 M6X20	BOLT SOCKET M6X20	
61	SA5332001	1	轴套 L	BUSH L	
62	S48204000	1	油线 4X4 L=150	WICK, 4X4 L=150	

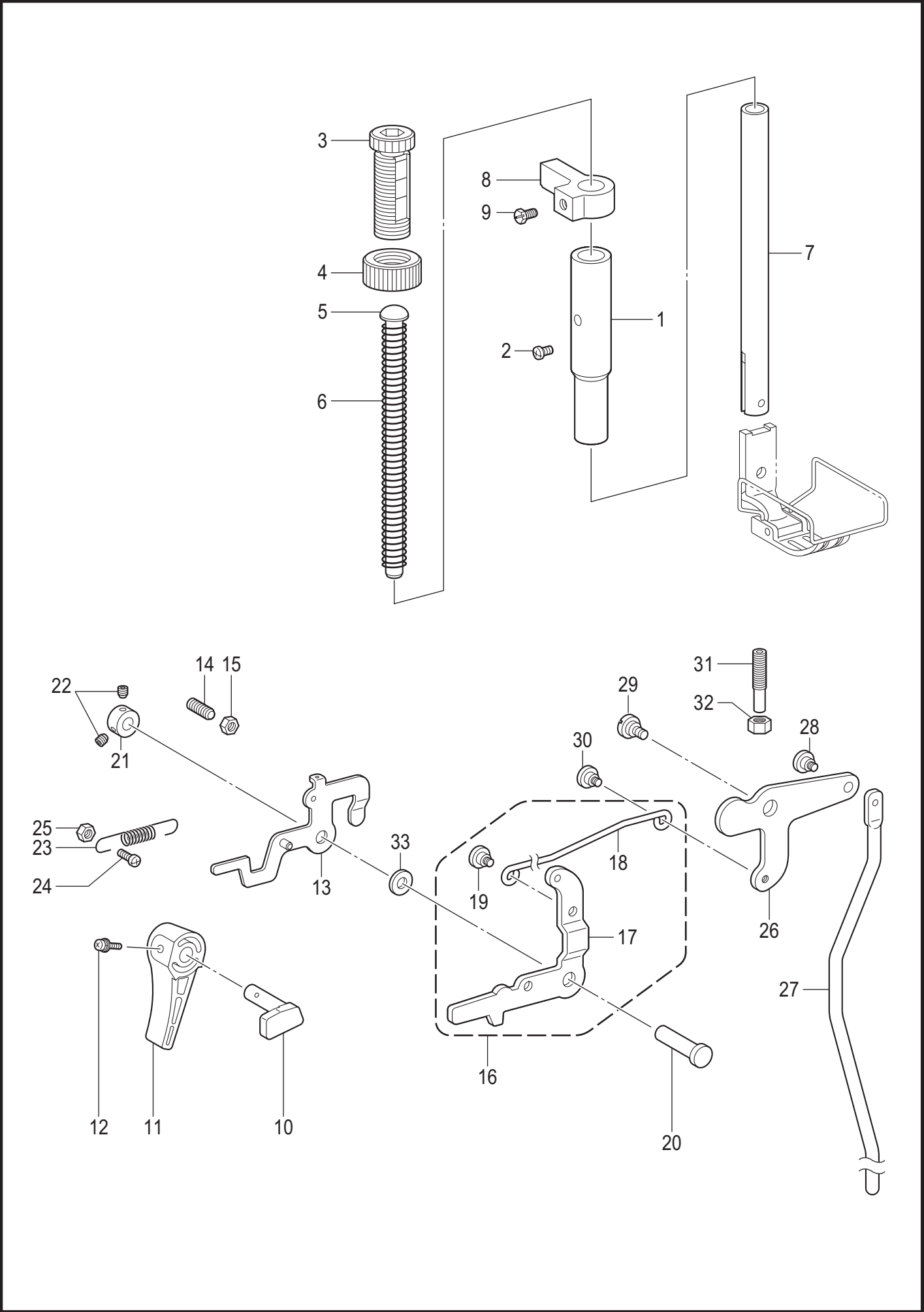
D. 针杆切换操作装置 / Needle bar flip-up mechanism



D. 针杆切换操作装置 / Needle bar flip-up mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA4402001	1	指示板组件	INDICATION PLATE ASSY	
2	104833001	2	橡皮塞 4.3	RUBBER CAP, 4.3	
3	SA5336001	1	指示板盖	HOLDER PLATE COVER	
4	062501016	2	螺钉 M5X10	SCREW PAN M5X10	
5	SA4404001	1	压杆	PUSH LEVER	
6	SA4441001	2	轴位螺钉 M4	SHOULDER SCREW, M4	
7	SA4405001	1	压杆板	PLATE, PUSH LEVER	
8	062350516	2	螺钉 M3.5X5	SCREW PAN M3.5X5	
9	SA5333001	1	弹簧	SPRING	
10	SA4406001	1	定位杆轴组件	STOP LEVER SHAFT ASSY	
11	047301842	1	弹簧销 AW3X18	PIN SPRING ROLL AW3	
12	SA4408001	1	螺栓 L	STUD, L	
13	SA4409001	1	螺栓 S	STUD, S	
14	SA4411101	1	切换指示板	FLIP-UP HOLDER PLATE	
15+	S18964001	1	<用于中国以外> 切换指示标签	<Except for China> LABEL	
15+	SA4419001	1	<用于中国> 切换指示标签	<For China only> LABEL	
16	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
17	SA4412001	1	轴承导向套	BALL GUIDE BUSH	
18	150820001	1	弹簧	SPRING	
19	071063550	1	钢球 1/4	BEARING BALL, 1/4	
20	SA4413001	1	轴臂	ARM LEVER SHAFT	
21	062501416	1	螺钉 M5X14	SCREW PAN M5X14	
22	SA5588001	1	轴位螺钉 M4	SHOULDER SCREW, M4	
23	SA4414001	2	弹簧	SPRING	
24	SA4415001	1	滑轴架	SLIDE SHAFT BRACKET	
25	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
26	S07588101	1	滑动轴	SLIDE SHAFT	
27	SA4416001	1	支架板	SUPPORT PLATE, SLIDE SHAFT	
28	149863001	2	弹簧	SPRING, PLATE	
29	SA4417001	3	紧圈	SET SCREW COLLAR	
30	014400432	5	螺钉 M4X4	SET SCREW SOCKET (CP) M4X4	
31	SA4418001	1	导向螺钉	GUIDE SCREW	

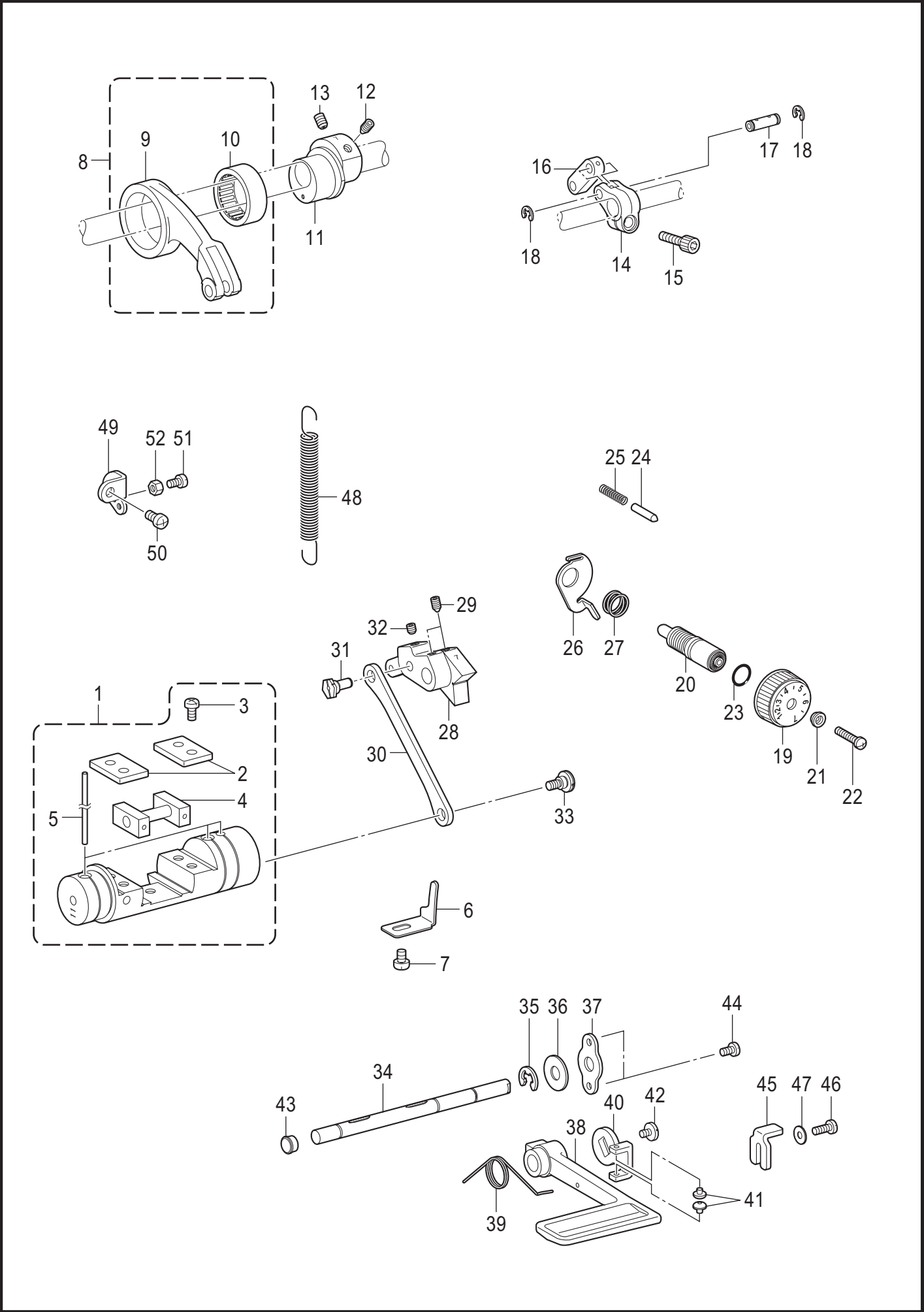
E. 压脚装置 / Presser foot mechanism



E. 压脚装置 / Presser foot mechanism

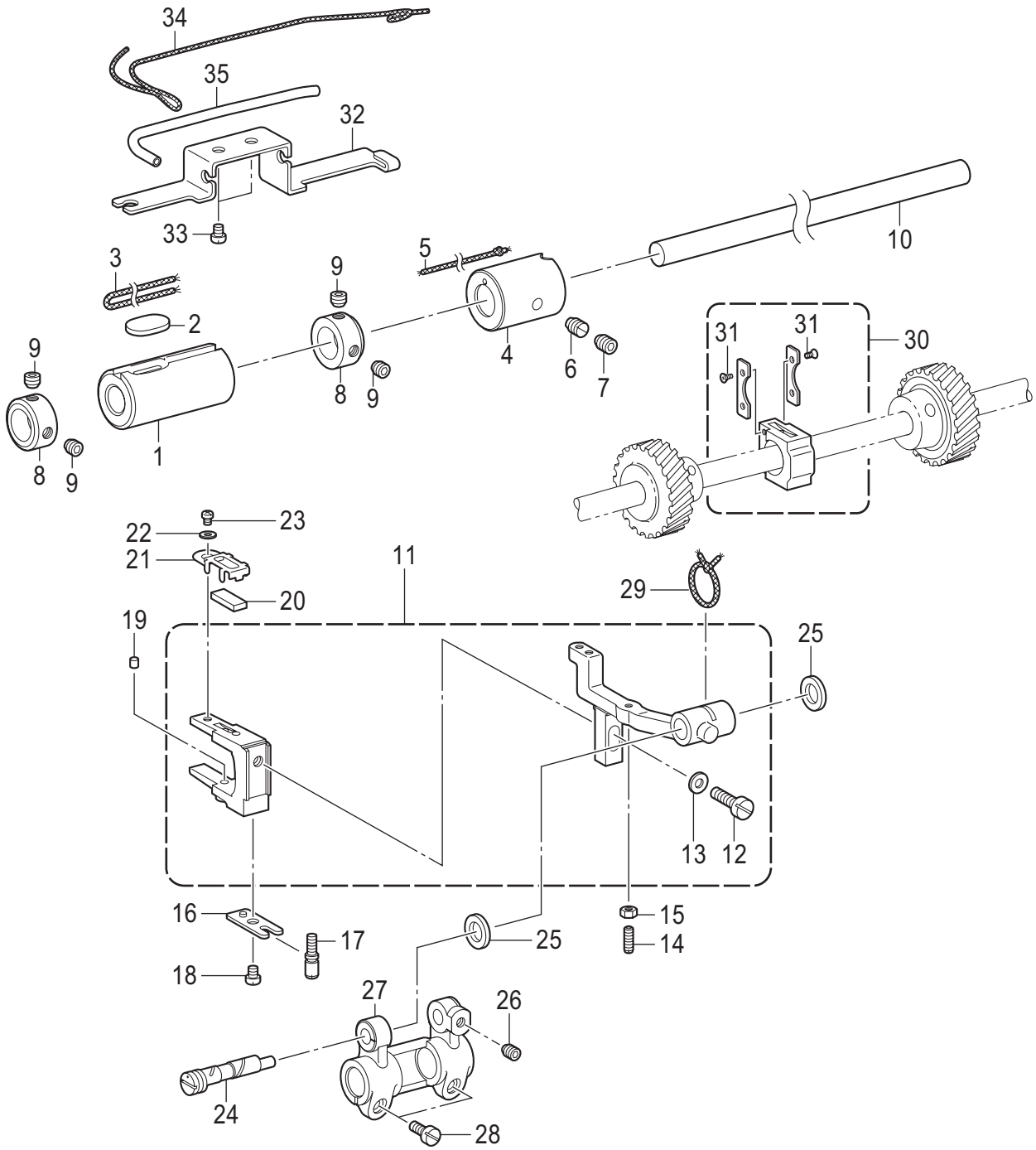
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA2495001	1	压杆轴套	PRESSER BAR BUSH	
2	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
3	SA1174002	1	调节螺栓 M14	PESSER ADJUSTING SCREW, M14	
4	SA1175002	1	调节螺母 M14	ADJUST SCREW NUT	
5	SA7607101	1	弹簧导杆	SPRING GUIDE	
6	S07346101	1	压紧弹簧	PRESSER BAR SPRING, -5	
7	SB1439001	1	压紧杆	PRESSER BAR	
8	SA2498001	1	压杆抱箍	GUIDE BRACKET, P-BAR	
9	S25289001	1	螺栓 M6X10	BOLT (CP) M6X10	
10	SA2499001	1	压杆提升曲柄	PRESSER BAR LIFTING CRANK	
11	S31006002	1	抬压脚扳手	LIFTING LEVER	
12	S39051001	1	螺钉(带垫圈)M3.5X12	SCREW PAN (S/P W) M3.5X12	
13	S07353001	1	松线板组件	TENSION RELEASE PLATE ASSY	
14	012061832	1	螺钉 M6X18	SET SCREW, SOCKET (FT) M6X18	
15	021060306	1	六角螺母 M6	NUT 3 M6	
16	SA2500001	1	膝控连杆组件	KNEE LIFTER C-ROD ASSY	
17	SA2501001	1	抬压脚连杆	PRESSER BAR LIFTING LEVER	
18	SA2502001	1	膝控连杆	KNEE LIFTER CONNECTING ROD	
19	SA1179001	1	轴位螺钉 M5	SHOULDER SCREW, M5	
20	S07349001	1	压紧杆提升杠杆销	P-BAR LIFTING LEVER SHAFT	
21	SA2504001	1	紧圈	SET SCREW COLLAR	
22	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
23	S07355051	1	弹簧	SPRING, EXTENSION	
24	062501216	1	螺钉 M5X12	SCREW PAN M5X12	
25	021500106	1	六角螺母 M5	NUT 1 M5	
26	SA2506001	1	膝控提升杠杆	KNEE LIFTER LEVER	
27	SA2507001	1	膝控提升杆	KNEE LIFTER BAR	
28	SA1179001	1	轴位螺钉 M5	SHOULDER SCREW, M5	
29	SA2165001	1	轴位螺钉 M6	SHOULDER SCREW, M6	
30	SA1179001	1	轴位螺钉 M5	SHOULDER SCREW, M5	
31	SA4149101	1	调整螺钉 6	ADJUSTING SCREW, 6	
32	021060306	1	六角螺母 M6	NUT 3 M6	
33	S07350001	1	垫圈	WASHER,PLAIN	

F. 送布装置 / Feed mechanism



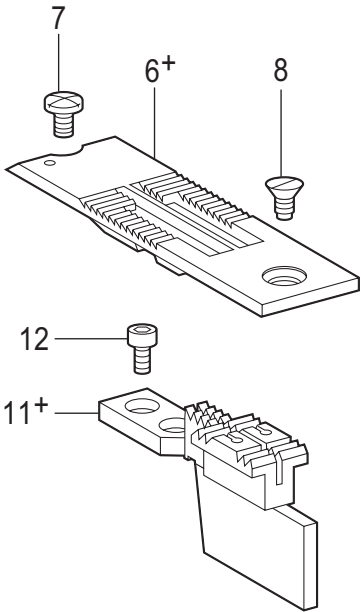
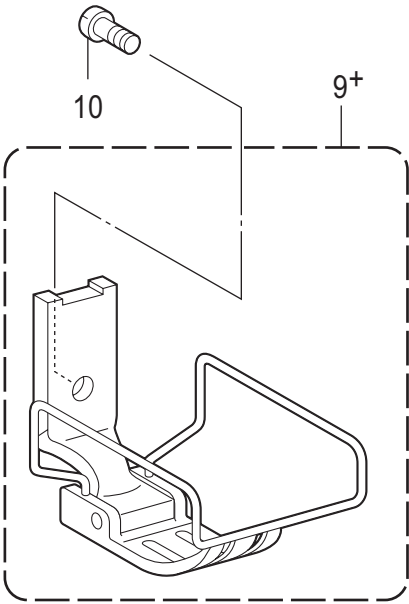
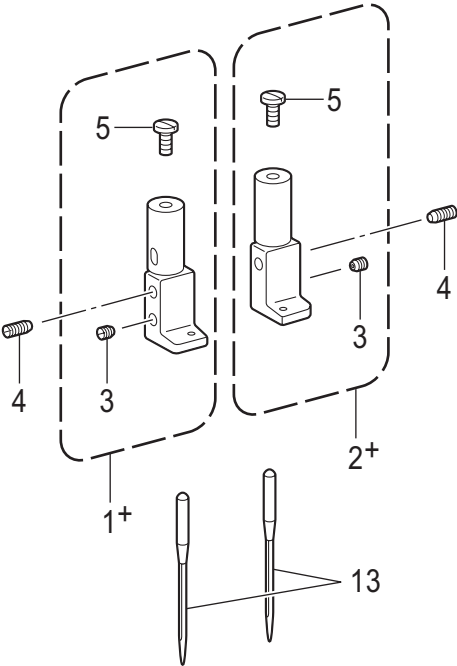
F. 送布装置 / Feed mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA3062001	1	切换器11组件	FEED REGULATOR ASSY, 11	
2	SA2511001	2	滑块导向	GUIDE PLATE	
3	062501016	4	螺钉 M5X10	SCREW PAN M5X10	
4	SA2512001	1	滑块组件	SLIDE BLOCK ASSY	
5	SA2515001	3	油毡	FELT	
6	SA2516001	1	切换器定位	STOPEER	
7	062060816	1	螺钉 M6X8	SCREW PAN M6X8	
8	143611201	1	送布连杆组件	F-ROCKER CONNECTING ROD ASSY	
9	143612100	1	送布大连杆	FEED ROCKER CONNECTING ROD	
10	118954000	1	滚针轴承	NEEDLE BEARING	
11	SA2791001	1	水平偏心轮 7	LEVEL FEED ECCENTRIC WHEEL 7	
12	SA2585001	1	固定螺钉 M6X10	SET SCREW, SOCKET (FT) M6	
13	S25236001	1	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
14	SA2793001	1	水平送料臂 7	FEED ROCKER ARM 7	
15	018062032	1	螺栓 M6X20	BOLT SOCKET M6X20	
16	143613051	1	送布小连杆	LINK	
17	143616001	1	送布曲柄轴	SHAFT	
18	048060342	2	挡圈 E6	RETAINING RING E6	
19	S38428002	1	针距标盘	STITCH LENGTH DIAL, 7	
20	SA3056001	1	调节螺栓	FEED REGULATING STUD	
21	142746122	1	针距标盘套	FEED REGULATING SUPPORTER	
22	129458202	1	螺钉 SM4.76	SCREW, SM4.76	
23	108549001	1	O形圈	O RING	
24	S50098101	1	定位销	POSITIONING PIN	
25	100328001	1	止动销弹簧	NOTCH SPRING	
26	SA2523001	1	标盘锁杆	DIAL LOCK LEVER	
27	S39830101	1	弹簧	SPRING	
28	SA2796001	1	送料调节器 7	FEED REGULATOR 7	
29	016061031	2	螺钉 M6X10	SET SCREW SOCKET (CN) M6X10	
30	SA2526001	1	切换器连杆	CONNECTING ROD	
31	SB1440001	1	偏心轴	ECCENTRIC SHAFT	
32	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
33	SB1413001	1	轴位螺钉 M6	SHOULDER SCREW, M6	
34	SA2529101	1	倒缝手柄轴 TR	SHAFT, R-LEVER TR	
35	048080342	1	挡圈 E8	RETAINING RING E8	
36	025100132	1	平垫圈 S10	WASHER PLAIN S 10	
37	SA2530001	1	垫片	SPACER	
38	S07374209	1	倒缝扳手	REVERSE STITCHING LEVER	
39	SA2531001	1	弹簧	SPRING	
40	SA3067001	1	手柄导向	LEVER GUIDE	
41	S48367000	2	导向橡皮	RUBBER	
42	SA6592001	1	螺钉 M5	SCREW M5	
43	104821001	1	橡皮塞 10.5	RUBBER CAP, 10.5	
44	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
45	SA2532001	1	定位器	STOPPER	
46	062501216	1	螺钉 M5X12	SCREW PAN M5X12	
47	025050236	1	平垫圈 M5	WASHER PLAIN M 5	
48	S07376001	1	调节器弹簧	FEED REGULATOR SPRING	
49	SA2533001	1	弹簧挂钩	SPRING HOOK	
50	062060816	1	螺钉 M6X8	SCREW PAN M6X8	
51	062501216	1	螺钉 M5X12	SCREW PAN M5X12	
52	021500106	1	六角螺母 M5	NUT 1 M5	



G. 送布轴装置 / Feed shaft mechanism

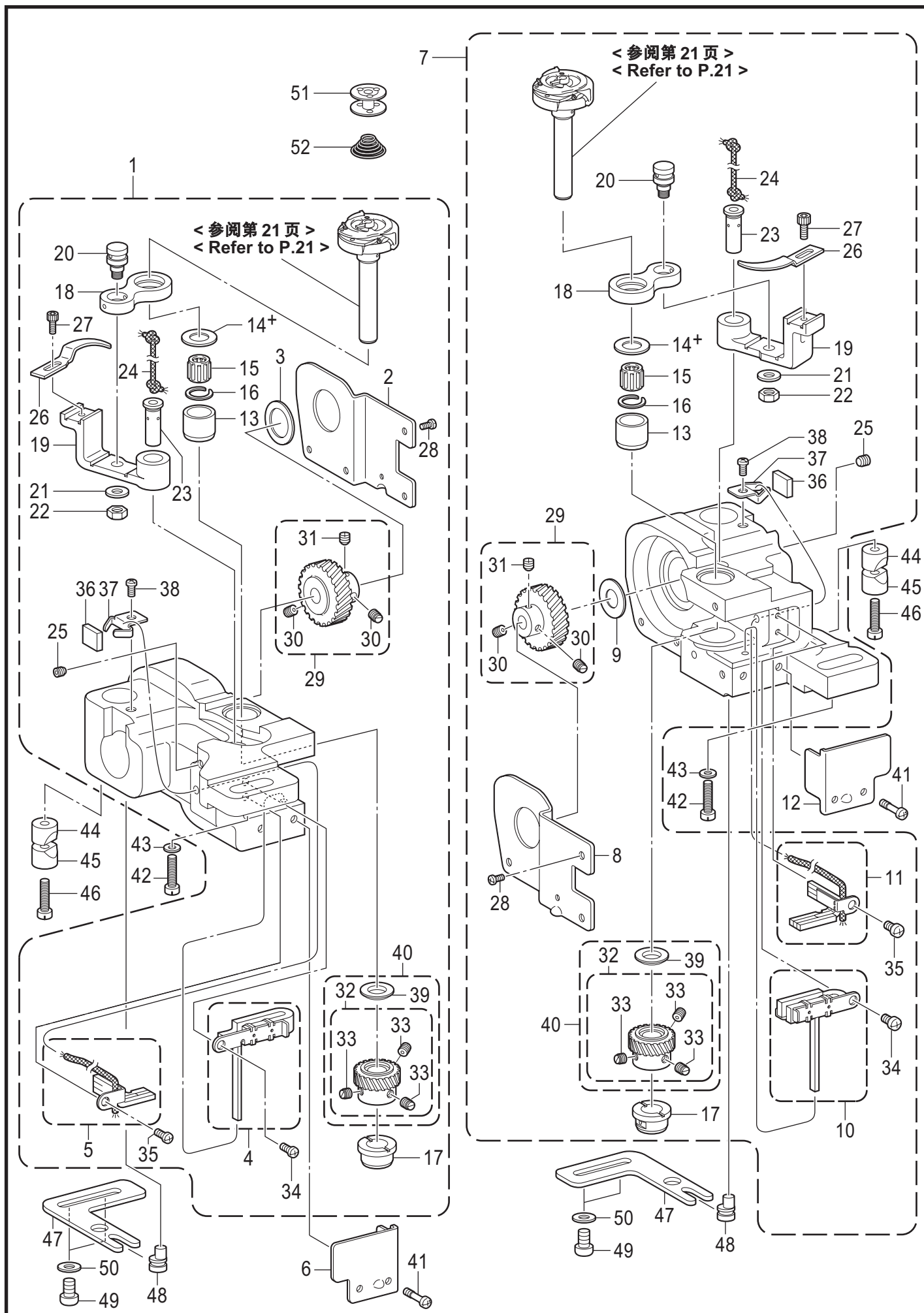
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA3855001	1	送布轴套 L	BUSH,L:F-ROCKER SHAFT	
2	SA3965001	1	油毡	FELT	
3	SA4028001	1	油线 4X4 L=220	WICK, 4X4 L=220	
4	SA2543001	1	送布轴套 R	FEED ROCKER SHAFT BUSH, R	
5	108802001	1	油线 4X4 L=250	WICK, 4X4 L=250	
6	SA2544001	1	螺钉 M6	SET SCREW M6	
7	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
8	SA2546001	2	紧圈	SET SCREW COLLAR	
9	S23651001	4	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
10	SA3840001	1	送布轴	FEED ROCKER SHAFT	
11	SA6152101	1	牙架叉组件 ST	FEED BAR ST FORK ASSY	
12	SA2927001	1	螺钉 M6X14	SCREW, M6X14	
13	025060132	1	平垫圈 S6	WASHER PLAIN S 6	
14	SA2566001	1	螺钉 M3.5	SET SCREW, M3.5	
15	021350106	1	螺母 M3.5	NUT 1 M3.5	
16	SA2553001	1	开叉板	FORKED PLATE	
17	SA2554001	1	调整螺栓	ADJUSTING SCREW	
18	062400616	1	螺钉 M4X6	SCREW PAN M4X6	
19	SA3990001	1	油毡	FELT	
20	SA3887001	1	油毡	FELT	
21	SA3888001	1	油毡压架	FELT HOLDER	
22	025030132	1	平垫圈 S3	WASHER PLAIN S 3	
23	062300416	1	螺钉 M3X4	SCREW PAN M3X4	
24	SB1445001	1	牙架轴	FEED BAR SHAFT	
25	SA2551001	2	轴向垫圈	THRUST RING	
26	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
27	SA2555001	1	水平送布台臂	FEED ROCKER BASE ARM	
28	SA2928001	2	螺钉 M5X12	SCREW, M5X12	
29	SA4538001	1	油线 3X3 L=200	WICK, 3X3 L=200	
30	SA2806101	1	滑块组件	FEED BAR SLIDE BLOCK ASSY	
31	SA6308001	4	螺钉 M2X4	SCREW FLAT #0 M2X4	
32	SA4009001	1	油线支架	WICK SUPPORT	
33	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
34	SA2724001	1	油线 L=400	WICK L=400	
35	SA4011001	1	维尼龙油管 L=100	OIL TUBE, L=100	



H. 定规部件 / Gauge parts

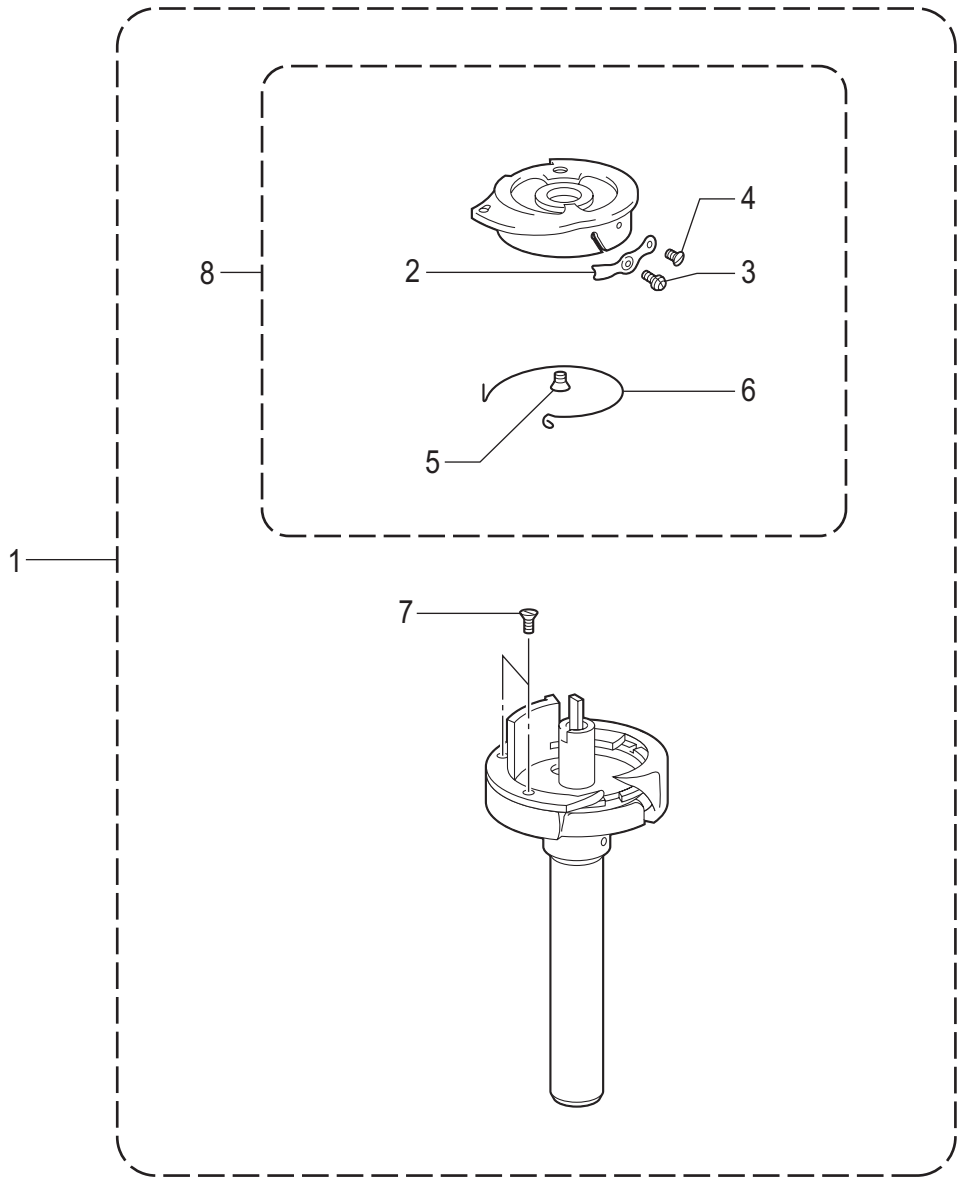
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	* P.38-39	1	针夹左组件	NEEDLE CLAMP ASSY,L	
2+	* P.38-39	1	针夹右组件	NEEDLE CLAMP ASSY,R	
3	013660412	2	固定螺钉 SM3.18-40X4	SET SCREW (P) SM3.18-40X4	
4	S13085001	2	螺钉 SM3.18	SET SCREW, SM3.18	
5	149831101	2	螺钉 SM3.18	SET SCREW, SM3.18	
6+	* P.38-39	1	针板	NEEDLE PLATE	
7	S11244001	1	螺钉 SM4.37	SCREW, SM4.37	
8	100032004	1	平头螺钉 SM4.37-40X8	SCREW, FLAT SM4.37-40X8	
9+	* P.38-39	1	压脚组件	PRESSER FOOT ASSY	
10	113050001	1	螺钉 SM3.57	SCREW, SM3.57	
11+	* P.38-39	1	送布牙	FEED DOG	
12	S07494001	2	螺钉 SM3.18X7	SCREW, W/SOCKET SM3.18X7	
13			机针DPX5...(#22)	NEEDLE DPX5...(#22)	

J1. 旋梭装置 / Rotary hook mechanism



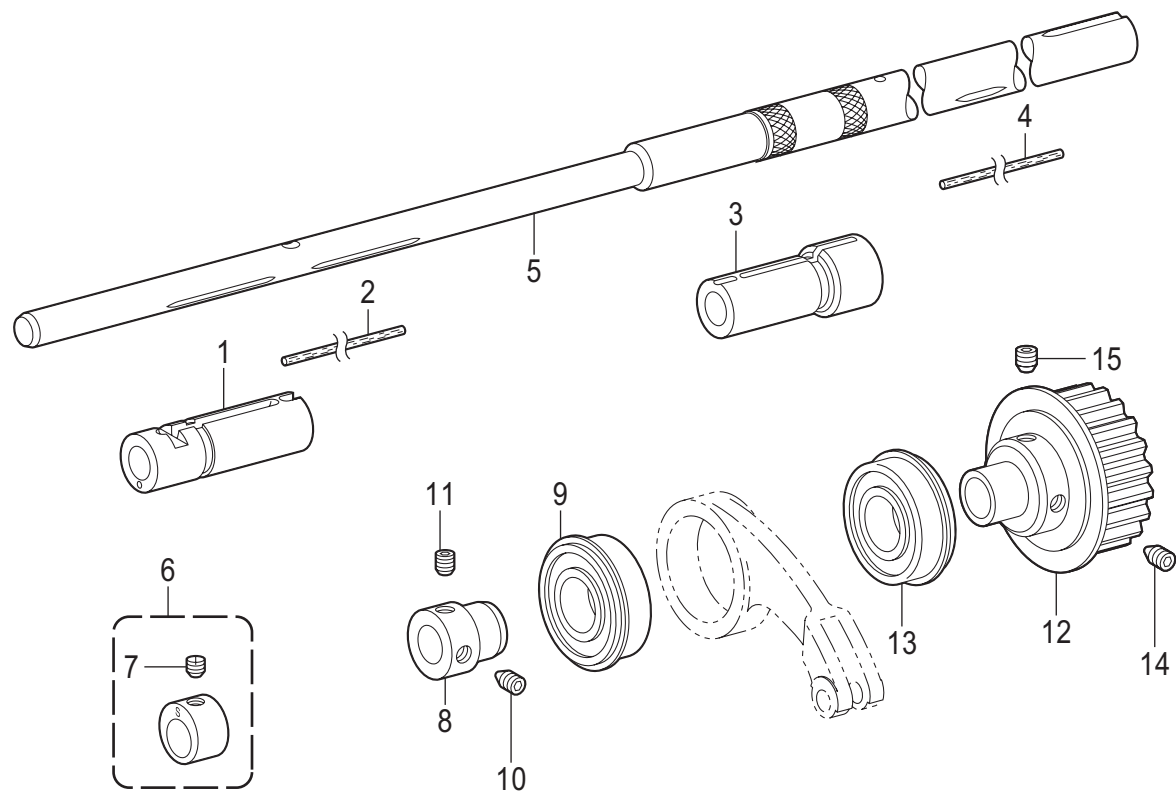
J1. 旋梭装置 / Rotary hook mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA4437301	1	旋梭基座组件 875ST(L)	ROTARY HOOK BASE ASSY 875ST(L)	
2	SA2562201	1	旋梭基座盖 L	ROTARY HOOK BASE COVER L	
3	SA3054001	1	垫圈 L	THRUST WASHER, L	
4	SA6424101	1	油毡组件 UL	FELT UL ASSY	
5	SA4044001	1	油毡组件 DL	FELT DL ASSY	
6	SA6462001	1	旋梭基座盖 FL	ROTARY HOOK BASE COVER FL	
7	SA4438301	1	旋梭基座组件 875ST(R)	ROTARY HOOK BASE ASSY 875ST(R)	
8	SA2563301	1	旋梭基座盖 R	ROTARY HOOK BASE COVER R	
9	SA2579001	1	垫圈	SPECER	
10	SA6425101	1	油毡组件 UR	FELT UR ASSY	
11	SA4045001	1	油毡组件 DR	FELT DR ASSY	
12	SA6463001	1	旋梭基座盖 FR	ROTARY HOOK BASE COVER FR	
13	S09259001	2	旋梭轴套 U	ROTARY HOOK BUSH, U	
14+	S09260001	2	轴向垫圈 A <t=1.2>	THRUST RING, A: 1.2MM <t=1.2>	
14+	SA4038001	2	轴向垫圈 <t=1.0>	THRUST RING <t=1.0>	
14+	S09261001	2	轴向垫圈 B <t=1.4>	THRUST RING, B: 1.4MM <t=1.4>	
14+	SA4444001	2	轴向垫圈 <t=0.8>	THRUST RING 0.8MM <t=0.8>	
15	S07420000	2	滚针轴承	NEEDLE BEARING	
16	S07419001	2	止动圈	RETAINING RING	
17	SA6474001	2	旋梭轴套 D	ROTARY HOOK SHAFT BUSH	
18	SB1447001	2	分线钩连杆	OPENER LINK	
19	SA3861101	2	分线钩杆	OPENER LEVER	
20	SA2560001	2	分线钩连杆轴	SHAFT, O-LINK	
21	SB2330001	2	平垫圈 S4.76	WASHER PLAIN S SM4.76	
22	021500316	2	六角螺母 M5	NUT 3 M5	
23	SA3889101	2	分线钩杆短轴	O-LEVER SHAFT	
24	SA4026001	2	油线 4X4 L=100	WICK, 4X4 L=100	
25	012501031	2	螺钉 M5X10	SET SCREW SOCKET (FT) M5X10	
26	S38212001	2	分线钩	OPENER	
27	154965001	2	螺钉 SM3.57X8	BOLT, SOCKET SM3.57X8	
28	062300612	8	螺钉 M3X6	SCREW PAN M3X6	
29	SA2572001	2	螺旋齿轮(带螺钉)	SPIRAL GEAR SCREW ASSY	
30	SA2574001	4	螺钉 M6	SET SCREW, (FT) M6	
31	SA2575001	2	螺钉 M6	SET SCREW, (FT) M6	
32	SA6301001	2	齿轮带螺钉	PINION GEAR SCREW ASSY	
33	SA2574001	6	螺钉 M6	SET SCREW, (FT) M6	
34	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
35	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
36	SA4012001	2	油毡	FELT	
37	SA3894001	2	油毡架	FELT SUPPORT	
38	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
39	SA6294101	2	轴向圈	THRUST RING	
40	SA6307101	2	人字齿轮复合件	PINION GEAR SET	
41	SA6417001	4	螺钉 M4X12	SCREW M4X12	
42	SA2556001	2	螺钉 M6X25	SCREW, M6X25	
43	115947101	2	垫圈 6.35	WASHER PLAIN 6.35	
44	SA2722001	2	套管 A	PINCH SLEEVE A	
45	SA2565001	2	套管 B	PINCH SLEEVE B	
46	SA2556001	2	螺钉 M6X25	SCREW, M6X25	
47	SA2567001	2	调节板	NEEDLE UPPER ADJUSTING PLATE	
48	SA2568001	2	调节轴	NEEDLE UPPER POSITIONING SHAFT	
49	062061016	4	螺钉 M6X10	SCREW PAN M6X10	
50	025060136	4	平垫圈 S6	WASHER PLAIN S 6	
51	S09285051	2	梭芯	BOBBIN	
52	156557001	2	防空转弹簧	ANTI-SPIN SPRING	



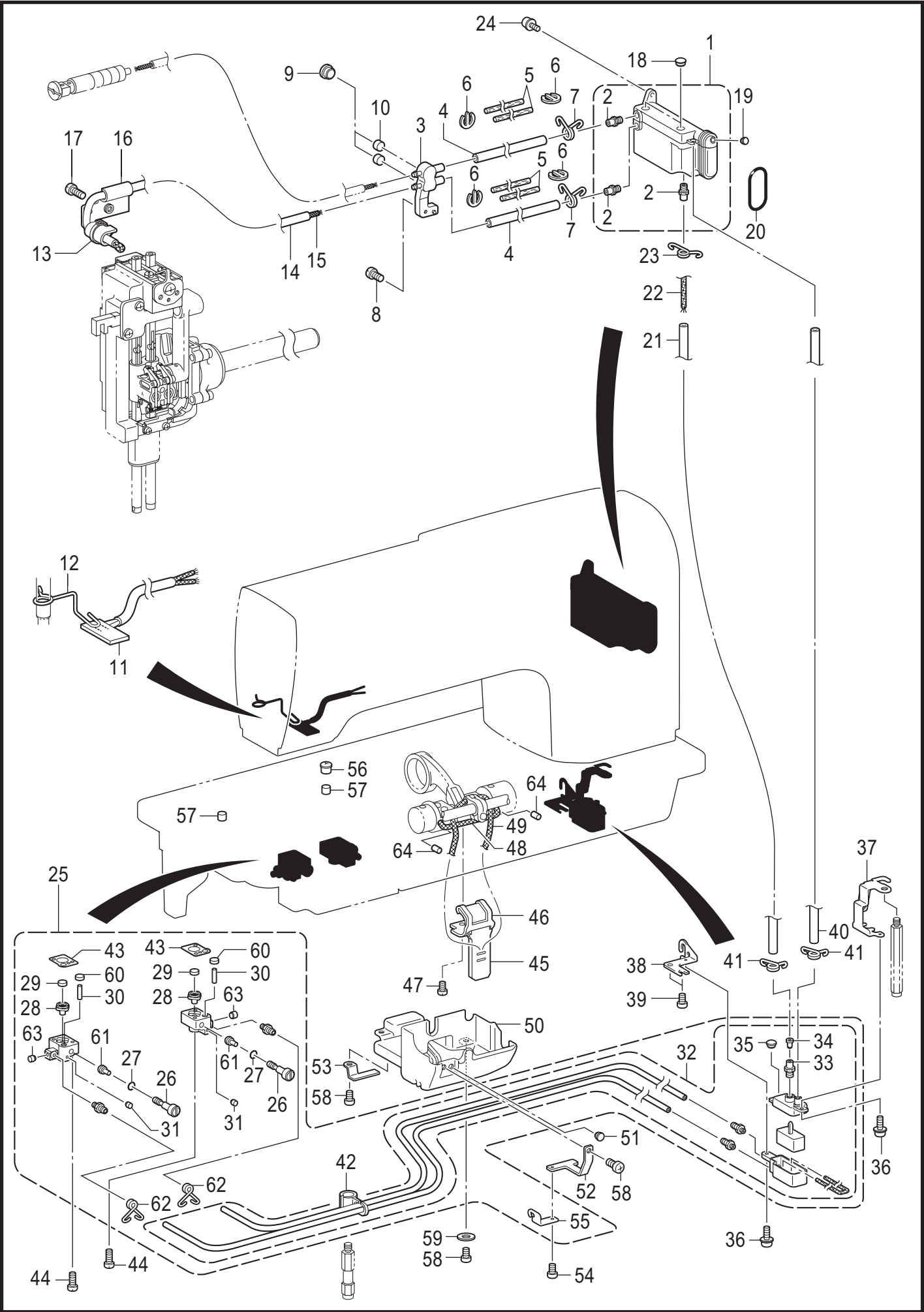
J2. 旋梭装置 / Rotary hook mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB0771001	1	盒装旋梭组件	ROTARY HOOK BOX ASSY	
2	155479001	1	夹线簧	TENSION SPRING	
3	151029001	1	螺钉	TENSION ADJUSTING SCREW	
4	151030001	1	螺钉	SET SCREW	
5	151035001	1	螺钉	SET SCREW	
6	155478001	1	弹簧	TENSION SPRING	
7	151027001	2	螺钉	SET SCREW	
8	S09279001	1	梭芯套组件	CAP ASSY	



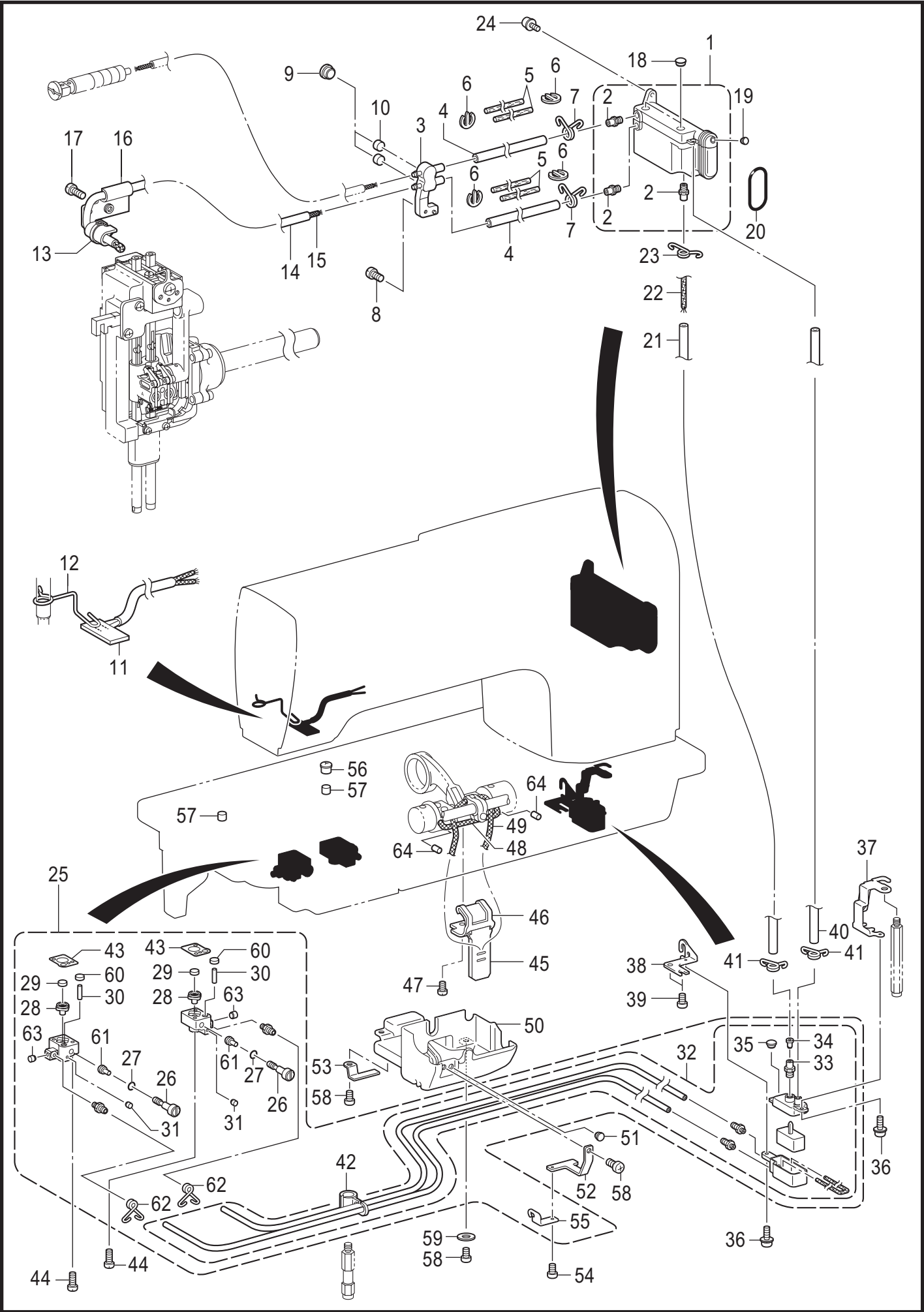
K. 下轴装置 / Lower shaft mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA3890001	1	旋梭基座轴套 L	ROTARY HOOK BASE BUSH, L	
2	SA4585001	1	油毡	FELT	
3	SA3891001	1	旋梭基座轴套 R	ROTARY HOOK BASE BUSH, R	
4	SA4585001	1	油毡	FELT	
5	SA2571101	1	下轴	LOWER SHAFT	
6	SA2759101	1	上下偏心轮组件	F-LIFTING ECCENTRIC WHEEL ASSY	
7	SA2575001	1	螺钉 M6	SET SCREW, (FT) M6	
8	SA2584001	1	轴承套	BALL BEARING BUSH	
9	SB1484001	1	轴承 6004ZZNR	BALL BEARING, 6004ZZ NR	
10	SA2585001	1	固定螺钉 M6X10	SET SCREW, SOCKET (FT) M6	
11	S23651001	1	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
12	SA2587101	1	同步轮D组件	TIMING PULLEY ASSY, D	
13	SB1536001	1	轴承 6204ZZNR	BALL BEARING, 6204ZZNR	
14	SA2585001	1	固定螺钉 M6X10	SET SCREW, SOCKET (FT) M6	
15	SA4213001	1	固定螺钉 M6X10	SET SCREW, SOCKET (CP) M6X10	



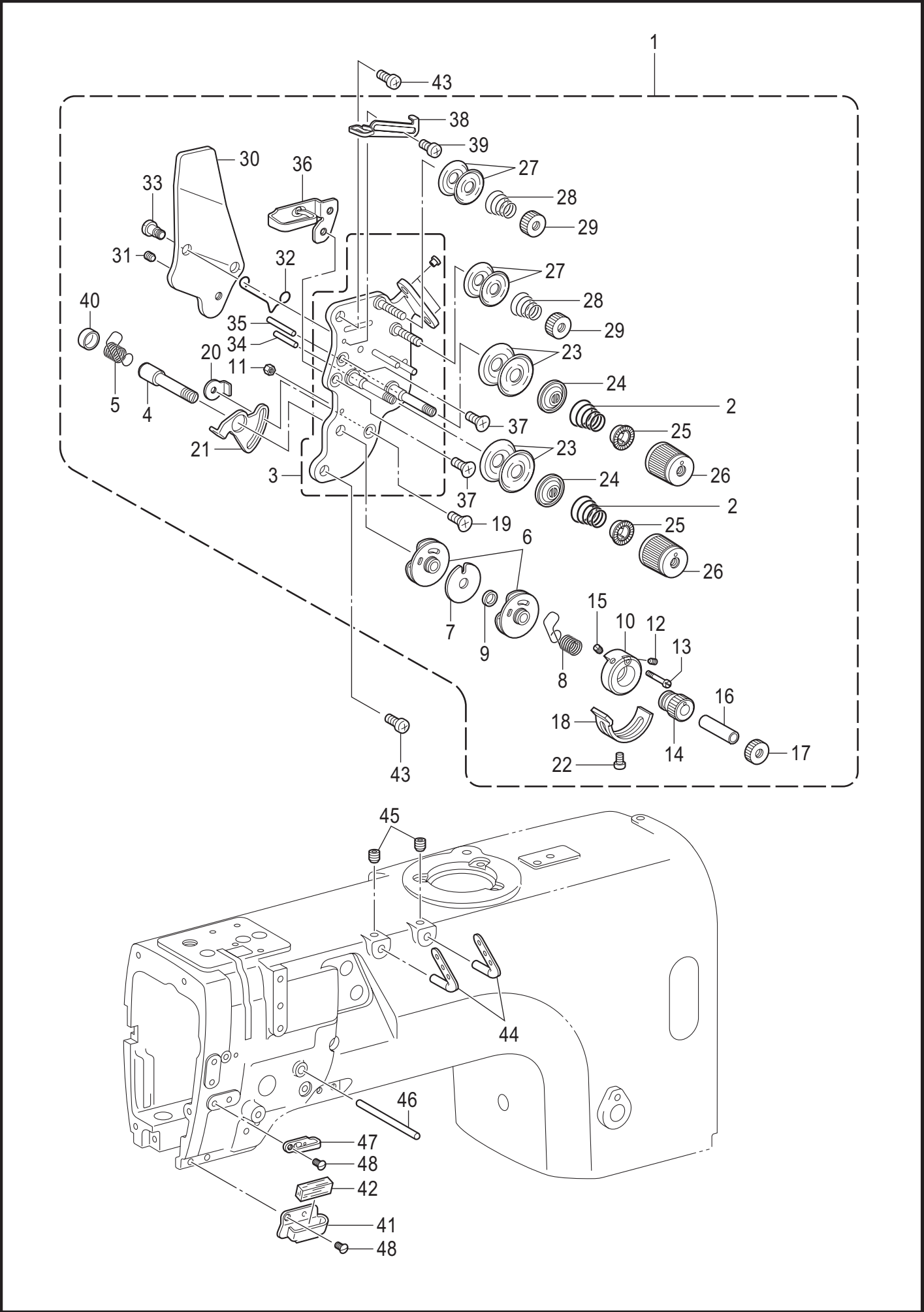
L. 供油润滑装置 / Lubrication

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA2814201	1	油罐组件	OIL TANK ASSY	
2	SA3040001	3	油嘴管	OIL FEEDING PIPE	
3	SA3946001	1	油管接头	OIL TERMINAL	
4	SA2956001	2	维尼龙油管 L=135	OIL TUBE, L=135	
5	SA2957001	4	油毡	FELT	
6	SA6178001	4	线夹	CLIP	
7	SA3055101	2	油管夹	TUBE CLIP	
8	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
9	SA2929001	2	橡皮塞 12.5	RUBBER CAP, 12.5	
10	S38266000	2	油毡	ROTARY HOOK SHAFT FELT	
11	SA5224001	1	油毡组件	FELT ASSY	
12	SA4033101	1	油毡压架	FELT SUPPORT	
13	228475000	1	电线夹 1.9X80	FASTENING BAND 1.9X80	
14	S49623000	1	维尼龙油管 L=280	OIL TUBE, L=280	
15	SA5293001	1	油线 L=410	WICK L=410	
16	SA5154201	1	油管支架	OIL SUPPORT	
17	062501016	1	螺钉 M5X10	SCREW PAN M5X10	
18	SA2929001	2	橡皮塞 12.5	RUBBER CAP, 12.5	
19	104450101	1	橡皮塞 8	RUBBER CAP, 8	
20	081038070	1	O形圈 P38	O RING P38	
21	SA2723001	1	维尼龙油管 L=210	OIL TUBE, L=210	
22	SA2724001	1	油线 L=400	WICK, L=400	
23	SA3055101	1	油管夹	TUBE CLIP	
24	0A5501006	2	螺钉(带垫圈) M5X10DB	SCREW PAN (S/P WASHER) M5X10	
25	SA7540001	1	供油部分复合件	OIL BLOCK SET	
26	SA6475001	2	供油调节螺钉	OIL ADJUSTING SCREW	
27	081004070	2	O形圈 P4	O RING P4	
28	SA6468001	2	橡皮垫圈	RUBBER PACKING	
29	SA6423001	2	旋梭轴油毡	ROTARY HOOK SHAFT FELT	
30	SA6415001	2	油线 L=80	WICK L=80	
31	142274101	2	橡皮塞 4.2	RUBBER CAP, 4.2	
32	SA7548001	1	副油罐复合件	SUB-TANK SET	
33	SA3040001	1	油嘴管	OIL FEEDING PIPE	
34	SA3060001	1	油门垫片	VALVE PACKING	
35	104450101	1	橡皮塞 8	RUBBER CAP, 8	
36	0A4400806	2	螺钉(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
37	SA3045201	1	副油罐安装架 A	SUB-TANK SETTING PLATE A	
38	SA3046001	1	副油罐安装架 B	SUB-TANK SETTING PLATE, B	
39	062060816	2	螺钉 M6X8	SCREW PAN M6X8	
40	SA3044001	1	维尼龙油管 L=242	OIL TUBE, L=242	
41	SA3055101	2	油管夹	TUBE CLIP	
42	SA6472001	1	油管支架	TUBE SUPPORT	
43	SA3923101	2	旋梭基座D垫片	ROTARY HOOK BASE D PACKING	
44	062401616	4	螺钉 M4X16	SCREW PAN M4X16	
45	SA2604001	1	油毡	FEED REGULATOR FELT	
46	SA2605001	1	油毡压架	FELT SUPPORT	
47	062500616	1	螺钉 M5X6	SCREW PAN M5X6	
48	109405001	1	油线 4X4 L=100	WICK 4X4 (L=100)	
49	108801001	1	油线 4X4 L=350	WICK, 4X4 L=350	
50	SA2606101	1	油盖	OIL COVER	
51	104450101	1	橡皮塞 8	RUBBER CAP, 8	
52	SA3048101	1	油管压架 A	TUBE SUPPORT, A	
53	SA3049001	1	油管压架 B	TUBE SUPPORT, B	
54	062400616	1	螺钉 M4X6	SCREW PAN M4X6	
55	SA6473001	1	油管导向	TUBE GUIDE	
56	140890009	1	油盖	OIL CAP	
57	112753001	2	油毡	FELT	
58	062061016	3	螺钉 M6X10	SCREW PAN M6X10	
59	025060236	1	平垫圈 M6	WASHER PLAIN M 6	
60	SA6423001	2	旋梭轴油毡	ROTARY HOOK SHAFT FELT	



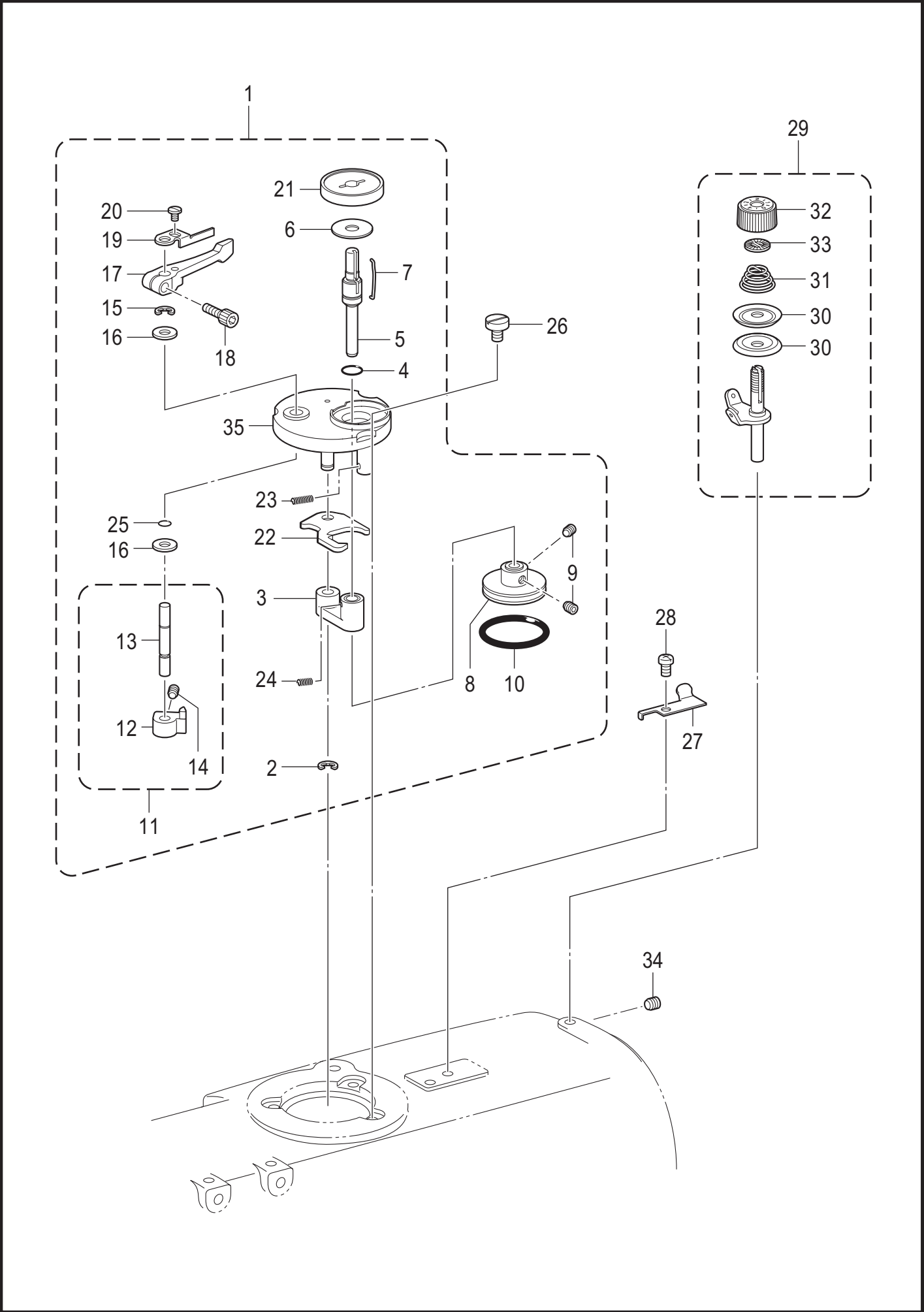
L. 供油润滑装置 / Lubrication

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
61	SA6416001	2	柱塞	RUBBER PRESSER	
62	SA6414001	2	油管夹	TUBE CLIP	
63	140327001	2	橡皮塞 6.3	RUBBER CAP, 6.3	
64	148743001	2	油毡	FELT	



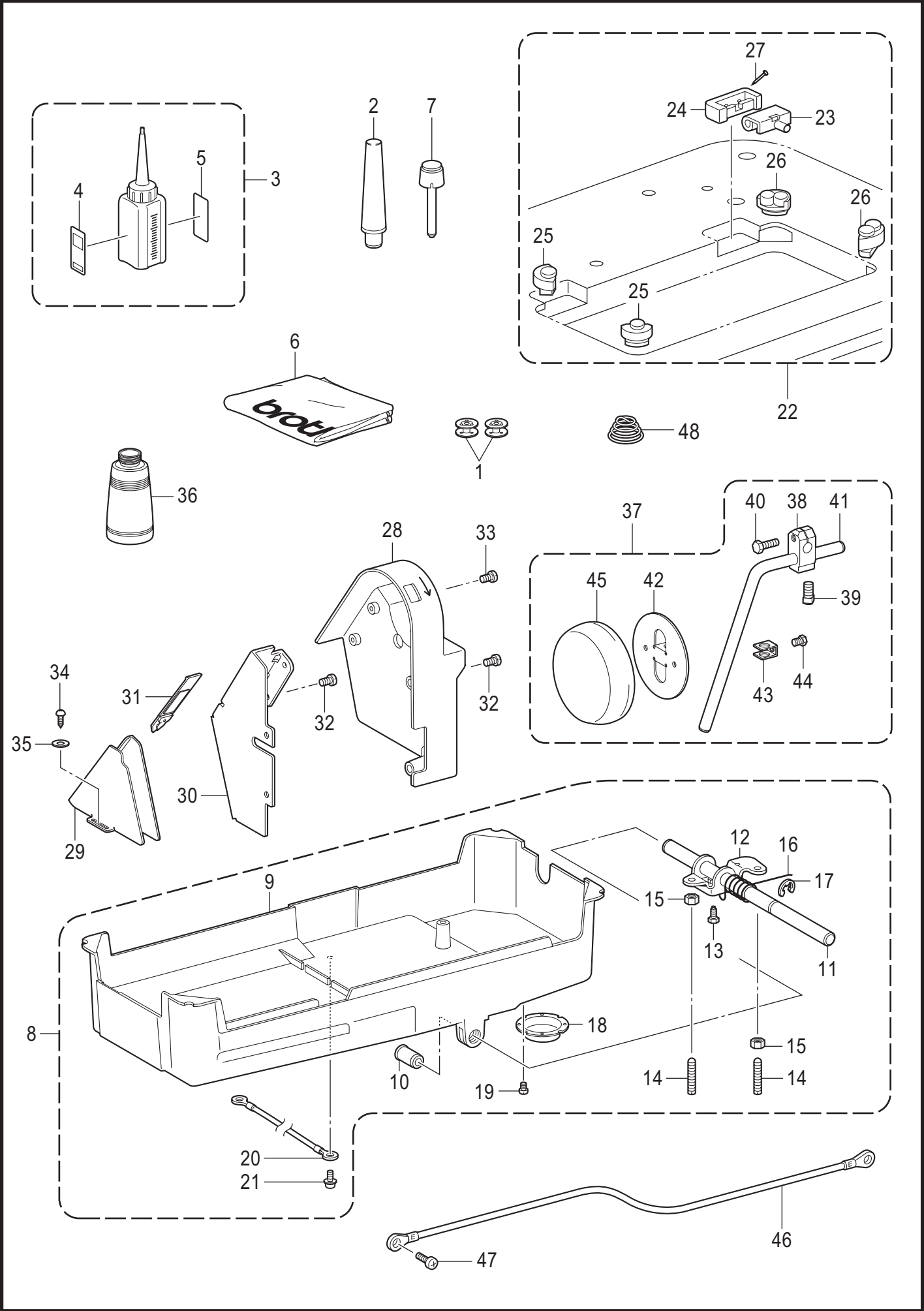
M. 穿线装置 / Threading mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA2607401	1	面线调节组件 -5	UPPER THREAD TENSION ASSY -5	
2	SA3416101	2	弹簧 LL	TENSION SPRING LL	
3	SA4212001	1	调整台组件	TENSION PLATE ASSY	
4	SA2613001	1	调整短轴	TENSION STUD	
5	SA2614201	1	弹簧 L	THREAD TAKE-UP SPRING, L	
6	SA2615001	2	导向组件	GUIDE ASSY, T/TAKE-UP SPRING	
7	SA2619001	1	垫片	SPACER	
8	SA2623201	1	弹簧 R	THREAD TAKE-UP SPRING R	
9	SA2620001	1	轴套	COLLAR	
10	SA2621001	1	定位圈	STOPPER SUPPORT	
11	021300106	1	螺母 M3	NUT 1 M3	
12	SA2626001	1	螺钉 M3.5	SET SCREW, (CP) M3.5	
13	SA2624001	1	固定螺栓	SPRING GUIDE SET SCREW	
14	SA2625001	1	调节旋钮	ADJUSTING THUMB	
15	SA2626001	1	螺钉 M3.5	SET SCREW, (CP) M3.5	
16	SA2627001	1	轴套	COLLAR	
17	SA2628001	1	调线螺母	TENSION NUT	
18	SA2629001	1	弹簧限位板	STOPPER	
19	004350616	1	螺钉 M3.5X6	SCREW FLAT M3.5X6	
20	SA2824001	1	定位螺母 M3.5	NUT, WHIRL-STOP M3.5	
21	SA2630001	1	限位板	STOPPER	
22	062350516	1	螺钉 M3.5X5	SCREW PAN M3.5X5	
23	145446001	4	夹线盘	DISC, TENSION	
24	159805001	2	夹线压盘	TENSION DISC PRESSER	
25	S20681000	2	调节弹簧垫圈	WASHER	
26	S20682111	2	夹线螺母	TENSION NUT	
27	144504001	4	导向盘	THREAD GUIDE DISC	
28	154560101	2	小夹线弹簧 A	PRE-TENSION SPRING A	
29	155510001	2	夹线螺母	TENSION NUT	
30	SA2632001	1	松线板	TENSION RELEASE PLATE	
31	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
32	S38274001	1	松线弹簧	T-RELEASE SPRING	
33	SA2633001	2	轴位螺钉 M3.5	SHOULDER SCREW, M3.5	
34	SA4506001	1	松线销 L	TENSION RELEASE PIN, L	
35	SA4507001	1	松线销 R	TENSION RELEASE PIN, R	
36	SA2634001	1	线导向 U	THREAD GUIDE, U: ARM	
37	004350616	2	螺钉 M3.5X6	SCREW FLAT M3.5X6	
38	SA2635001	1	线调整	THREAD QUANTITY ADJUST	
39	062300616	1	螺钉 M3X6	SCREW PAN M3X6	
40	SA6378001	1	盖	CAP	
41	SA2639001	1	线导向 D	THREAD GUIDE, D: ARM	
42	114941001	1	过线钩油毡	FELT	
43	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
44	SA2636001	2	三眼线勾	THREAD RETAINER	
45	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
46	SA2637001	1	松线轴	BAR, TENSION RELEASE	
47	SA2638001	1	线导向 M	THREAD GUIDE, M: ARM	
48	SA2640001	2	螺钉 M5X8	SCREW FLAT M5X8	



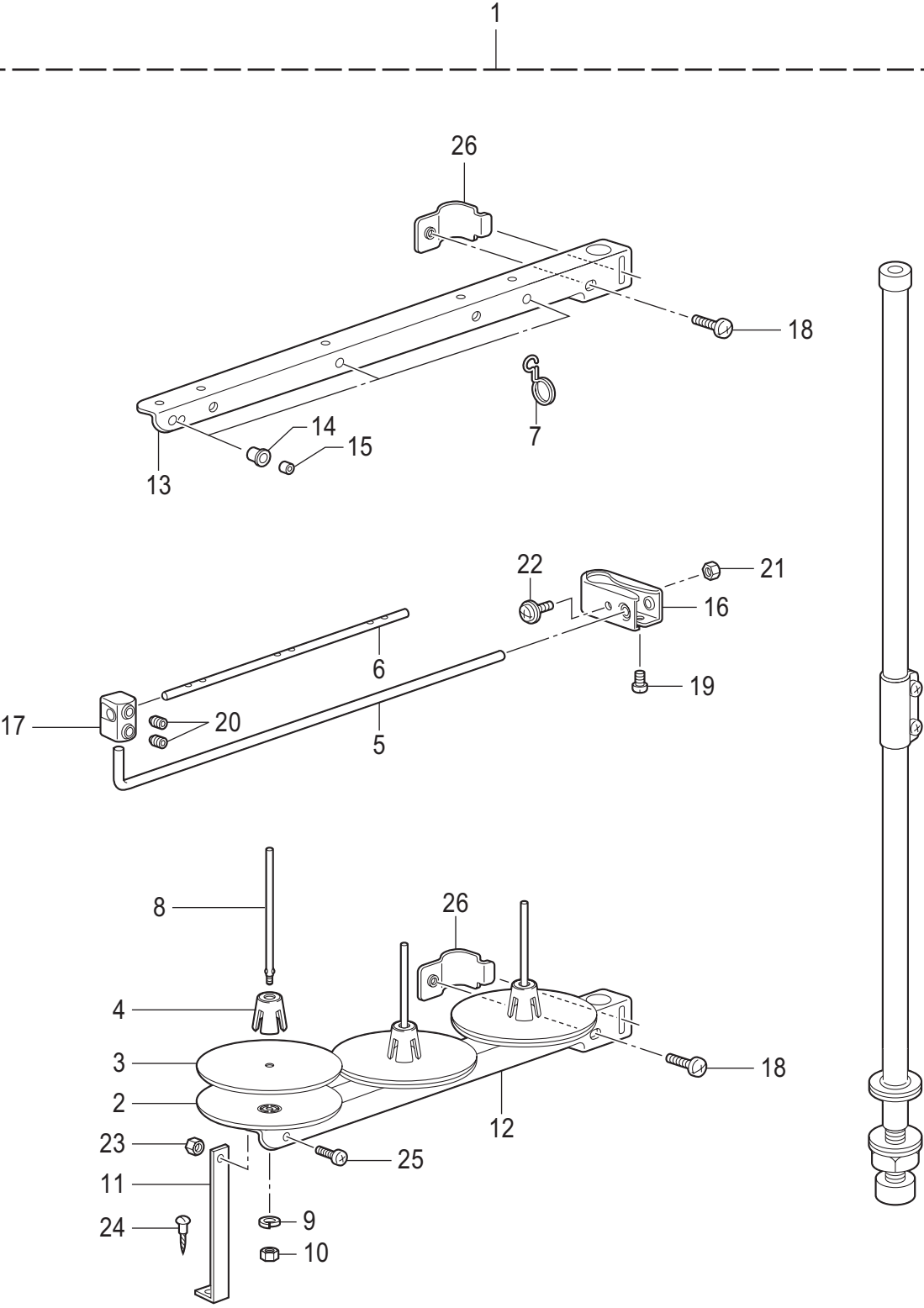
N. 绕线装置 / Bobbin winder mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA1971502	1	绕线器组件	BOBBIN WINDER UNIT	
2	048040342	1	挡圈 E4	RETAINING RING, E4	
3	SA8508001	1	绕线轴基座组件	B-WINDER SHAFT SUPPORT ASSY	
4	108549001	1	O形圈	O RING	
5	SA8511101	1	绕线轴	BOBBIN WINDER SHAFT	
6	SB1639001	1	垫片	SHEET	
7	SA9563001	1	梭芯固定簧	BOBBIN FIXED SPRING	
8	SA8507001	1	绕线轮	BOBBIN WINDER WHEEL	
9	012400636	2	螺钉 M4X6	SET SCREW SOCKET (FT) M4X6	
10	SA8503001	1	橡皮塞	RUBBER RING	
11	SA1981301	1	梭芯夹凸轮组件	BOBBIN PRESSER CAM ASSY	
12	SA1982101	1	梭芯夹凸轮	BOBBIN PRESSER CAM	
13	SA1983201	1	梭芯夹轴	BOBBIN WINDER ARM SHAFT	
14	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
15	048040342	1	挡圈 E4	RETAINING RING E4	
16	025060136	2	平垫圈 S6	WASHER PLAIN S 6	
17	SA1984001	1	梭芯压臂柄	BOBBIN PRESSER ARM	
18	018401236	1	螺栓 M4X12	BOLT SOCKET M4X12	
19	SA1985001	1	梭芯夹	BOBBIN PRESSER	
20	S23418002	1	螺钉 M4X5	SCREW M4X5	
21	SA8510101	1	梭芯座	BOBBIN SUPPORT	
22	SA8512101	1	绕线杠杆	BOBBIN WINDER LEVER	
23	SA1990101	1	弹簧	SPRING	
24	SA8509001	1	弹簧	BOBBIN WINDER BASE SPRING	
25	SA2190001	1	O形密封圈 SS5	O RING, SS5	
26	SA1992101	3	固定螺钉	BOBBIN WINDER FIXED SCREW	
27	SA1360101	1	切刀	KNIFE	
28	062500616	1	螺钉 M5X6	SCREW, PAN M5X6	
29	SA1994102	1	绕线器夹线组件	BOBBIN WINDER TENSION ASSY	
30	145446002	2	夹线盘	DISC, TENSION	
31	100401022	1	夹线弹簧	TENSION SPRING	
32	S31032002	1	压线螺母	TENSION NUT	
33	S12441001	1	止动垫圈	WASHER	
34	012500536	1	螺钉 M5X5	SET SCREW, SOCKET (FT) M5X5	
35	SA8982202	1	绕线器底座	BOBBIN WINDER BASE	



Z1. 附件 / Accessories

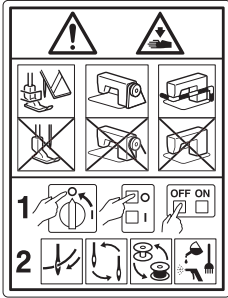
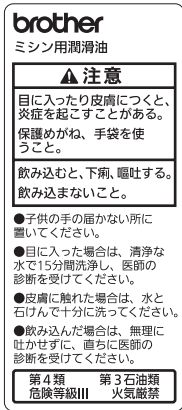
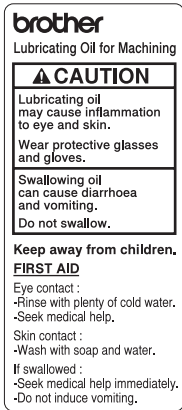
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	S09285051	2	梭芯	BOBBIN	
2	100477009	1	机头撑杆	HEAD REST	
3	SA8239201	1	油壶组件	OIL TANK ASSY	
4	SB1271001	1	油壶警示标贴 日文	OIL WARNING LABEL JP	
5	SB1270001	1	油壶警示标贴 英文	OIL WARNING LABEL EN	
6	144226001	1	机头罩	HEAD COVER	
7	145573000	1	膝控提升顶杆	KNEE LIFTER COMPLYING BAR	
8	SB1414001	1	油盘总组件	OIL PAN UNIT	
9	SA2692101	1	油盘	OIL PAN	
10	149578000	2	轴套	BUSH	
11	SA2582001	1	膝控横轴	KNEE LIFTER SHAFT	
12	SA2590001	1	膝控	KNEE LIFTER	
13	S25344001	1	螺栓 M6	BOLT M6	
14	SB0687001	2	螺钉 M6X24	SET SCREW M6X24	
15	021060306	2	六角螺母 M6	NUT 3 M6	
16	S15889001	1	复位弹簧	TWIST SPRING	
17	146293001	1	挡圈 E10	RETAINING RING, E10	
18	153230101	1	放油口	DRAIN	
19	S23418002	2	螺钉 M4X5	SCREW, M4X5	
20	SA9943001	1	接地线	EARTH CORD	
21	0A5400806	1	螺钉(带垫圈) M4X8DB	SCREW PAN (S/P WASHER) M4X8	
22	SA1969001	1	橡胶铰链组件	RUBBER HINGE ASSY	
23	143882001	2	机头铰链	HEAD HINGE	
24	143910009	2	机头铰链套	RUBBER CUSHION	
25	SA1962001	2	头部防震垫	HEAD CUSHION	
26	SA1963001	2	头部防震垫	HEAD CUSHION	
27	109714000	4	钉	NAIL	
28	SA2768201	1	皮带罩 U	BELT COVER, U	
29	SA2769101	1	皮带罩 D	BELT COVER, D	
30	SA2770201	1	皮带罩架	BELT COVER BRACKET	
31	S37263101	1	皮带罩D盖L	BELT COVER D LID, L	
32	062500816	4	螺钉 M5X8	SCREW PAN M5X8	
33	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
34	100666002	2	圆头木螺钉 M5.5X20	WOOD SCREW, ROUND M5.5X20	
35	025750132	2	平垫圈 S 5.56	WASHER PLAIN S SM5.56	
36	114486002	1	油壶	OILER	
37	S38300001	1	膝控组件	KNEE LIFTER ASSY	
38	146039121	1	碰块弯杆接头	KNEE LIFTER BRACKET	
39	100463021	1	四角型螺栓 SM7.94	BOLT, SQUARE SM7.94	
40	S35820021	1	螺栓 SM5.95X20	BOLT, SM5.95X20	
41	S38278001	1	膝控弯管	KNEE LIFTER BAR	
42	S34756001	1	膝控碰块	KNEE LIFTER PLATE	
43	114967021	1	碰块架	KNEE LIFTER PLATE STOPPER	
44	110087021	1	螺栓 SM5.95-28X8	BOLT, SM5.95-28X8	
45	S31885021	1	膝控碰块垫	KNEE LIFTER PLATE COVER	
46	SA4313001	1	地线	GROUND WIRE	
47	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
48	SA3415001	2	弹簧 L	TENSION SPRING, L	



Z2. 附件 / Accessories

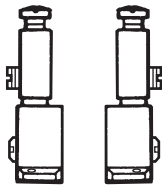
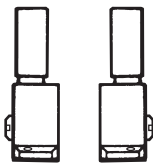
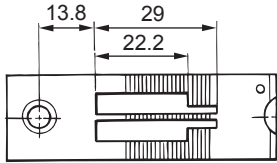
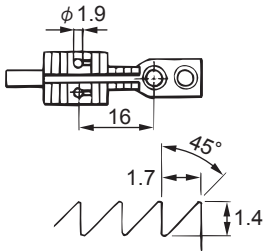
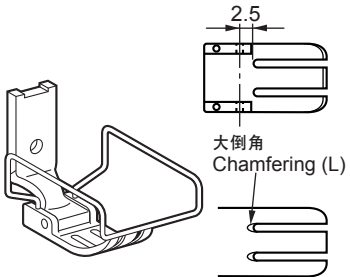
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	S07558409	1	线架组件 3DRTHF	COTTON STAND ASSY 3DRTHF	
2	S51283001	3	垫圈	SPOOL STAND BASE	
3	150182000	3	线盘软垫	SPOOL MAT	
4	S51282101	3	线轴缓冲架	SPOOL CUSHION	
5	S04109001	1	过线杆支杆	THREAD GUIDE SUPPORT BAR	
6	142997001	1	过线杆 3	THREAD GUIDE, 3	
7	S02747101	1	弹簧	SPRING	
8	150179002	3	线轴 B	SPOOL SHAFT B	
9	028050243	3	弹簧垫圈 2-5	WASHER, SPRING 2-5	
10	021500203	3	螺母 M5	NUT, 2 M5	
11	150188009	1	下过线架支撑板 A	SPOOL HOLDER SUPPORT, A	
12	SA6610001	1	过线架 3	SPOOL HOLDER 3	
13	SA6610001	1	过线架 3	SPOOL HOLDER 3	
14	150183000	3	过线管套	THREAD HANGER BASE	
15	142990001	3	过线架上过线管	THREAD BUSH	
16	SA6615001	1	线导向架	THREAD GUIDE HOLDER	
17	138843001	1	连接器	JOINT	
18	062061603	2	螺钉 M6X16	SCREW PAN M6X16	
19	S37037001	1	螺钉 M5X32	SCREW PAN (S/P WASHER) M5X32	
20	014060632	2	固定螺钉 M6X6	SET SCREW SOCKET (CP) M6X6	
21	021500203	1	螺母 M5	NUT, 2 M5	
22	S37037001	1	螺钉 M5X32	SCREW PAN (S/P WASHER) M5X32	
23	021500203	1	螺母 M5	NUT, 2 M5	
24	031452203	1	圆头木螺钉 M4.5X22	WOOD SCREW ROUND M4.5X22	
25	062501003	1	螺钉 M5X10	SCREW PAN M5X10	
26	SA6609001	2	过线架定位	SPOOL HOLDER SUPPORTER	

Wa. 警告标签 / Warning labels

警告标签 / Warning labels	零部件名称 / Name of parts	尺寸 / Size(mm)	零部件序号 / Code
	操作注意标签 Label caution	56 X 43	SA9826-001
	警告标记 Injury mark	L=16	SA9957-001
	警告标记 Injury mark	L=25	SA9957-002
	接地标记 Label, grounding	φ 12	S37060-001
	油壶警示标贴 日文 Oil warning label JP	68 X 30	SB1271-001
	油壶警示标贴 英文 Oil warning label EN	68 X 30	SB1270-001

标准品 / For normal

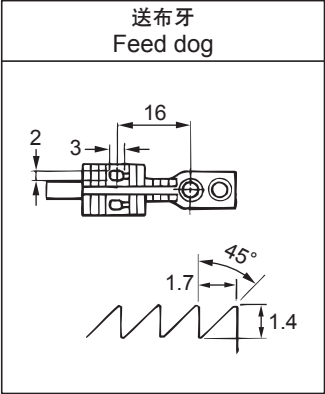
针宽 Needle gauge	针夹复合件 Needle clamp set	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
3.2mm (1/8)	(L) S15711-001 (R) S15712-001	(L) S15713-001 (R) S15714-001	117369-001	114951-001	S36562-001
4.0mm (5/32)	(L) S15717-001 (R) S15718-001	(L) S15719-001 (R) S15720-001	150850-001	116509-001	155455-001
4.8mm (3/16)	(L) S15723-001 (R) S15724-001	(L) S15725-001 (R) S15726-001	117133-001	112659-001	S36564-001
6.4mm (1/4)	(L) S15735-001 (R) S15736-001	(L) S15737-001 (R) S15738-001	117367-001	112660-001	SA4052-101
7.9mm (5/16)	(L) S15747-001 (R) S15748-001	(L) S15749-001 (R) S15750-001	144882-001	112661-001	155459-001
9.5mm (3/8)	(L) S15753-001 (R) S15754-001	(L) S15755-001 (R) S15756-001	144881-101	116510-101	155461-001
12.7mm (1/2)	(L) S15765-001 (R) S15766-001	(L) S15767-001 (R) S15768-001	S09365-001	116511-001	S09367-101
15.9mm (5/8)	(L) S15771-001 (R) S15772-001	(L) S15773-001 (R) S15774-001	159577-001	116512-001	159575-101

针夹复合件 Needle clamp set	针夹组件 Needle clamp assy	针板 Needle plate
		
送布牙 Feed dog	压脚组件 Presser foot assy	
		

用于厚布料 / For heavy materials

* 送布牙为非标准品。
* The feed dog is different from normal parts.

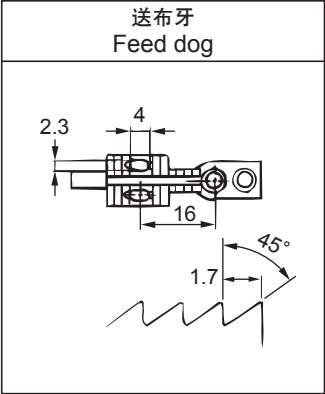
针宽 Needle gauge	针夹复合件 Needle clamp set	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
4.8mm (3/16)	标准品 Normal	标准品 Normal	标准品 Normal	S21149-001	标准品 Normal
6.4mm (1/4)				S21150-001	



用于极厚布料 / For extra heavy materials

* 送布牙为非标准品。
* The feed dog is different from normal parts.

针宽 Needle gauge	针夹复合件 Needle clamp set	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
3.2mm (1/8)	标准品 Normal	标准品 Normal	标准品 Normal	158430-001	标准品 Normal
4.8mm (3/16)				S13588-001	
6.4mm (1/4)				153882-001	
9.5mm (3/8)				153887-001	
12.7mm (1/2)				153892-001	
15.9mm (5/8)				153897-001	

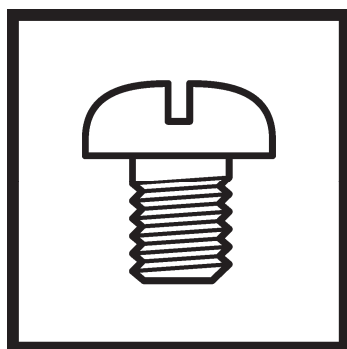


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004350616	M - 19	30	062300416	G - 23	16	108802001	G - 5	16	150179002	Z2 - 8	36
	M - 37	30	062300612	J1 - 28	20	109405001	L - 48	26	150182000	Z2 - 3	36
012060636	C - 55	8	062300616	M - 39	30	109714000	Z1 - 27	34	150183000	Z2 - 14	36
	F - 32	14	062350516	C - 37	6	110087021	Z1 - 44	34	150188009	Z2 - 11	36
	G - 7	16		C - 42	6	112609001	C - 14	6	150820001	D - 18	10
	G - 26	16		D - 8	10	112659001	Ga	38	150850001	Ga	38
	M - 45	30		M - 22	30	112660001	Ga	38	151027001	J2 - 7	22
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	B - 25	4	062400616	G - 18	16	112728001	C - 33	6	151030001	J2 - 4	22
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