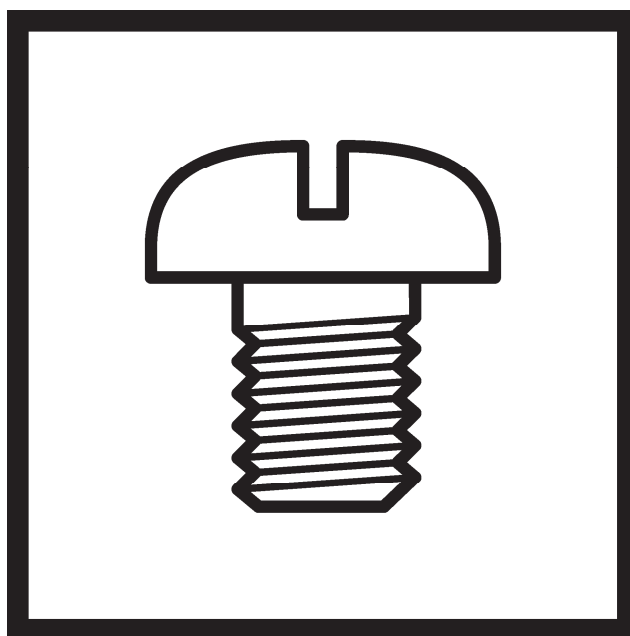


T-8722C

零件手册
PARTS BOOK

双针直接驱动式大旋梭自动切线平缝机

TWIN NEEDLE DIRECT DRIVE LOCK STITCHER WITH LARGE HOOK
AND THREAD TRIMMER



brother®

最新的零部件情报请参考(Parts Navigation)。
The latest parts information, refer to the Parts Navigation.

<http://partsbook.brother.co.jp/partsnavi/chn/>
<http://partsbook.brother.co.jp/partsnavi/eng/>

型号牌的读解法



5: 厚布料

7: 厚布料（用于极粗的线）

Description of model plate



5: Heavy-weight materials

7: Heavy-weight materials
(For extra-thick thread)

零件手册的使用说明

1. 本手册是根据截止至2011年10月的资料为基准而编制的。
2. 零部件设计若有变动，恕不另行通知。
3. 以组件为单位供应的零部件是用虚线框出。
4. 零件图册中数字(REF.NO)右上角带有“+”号的零件属不同规格或用途的零件，详细请见零件清单。

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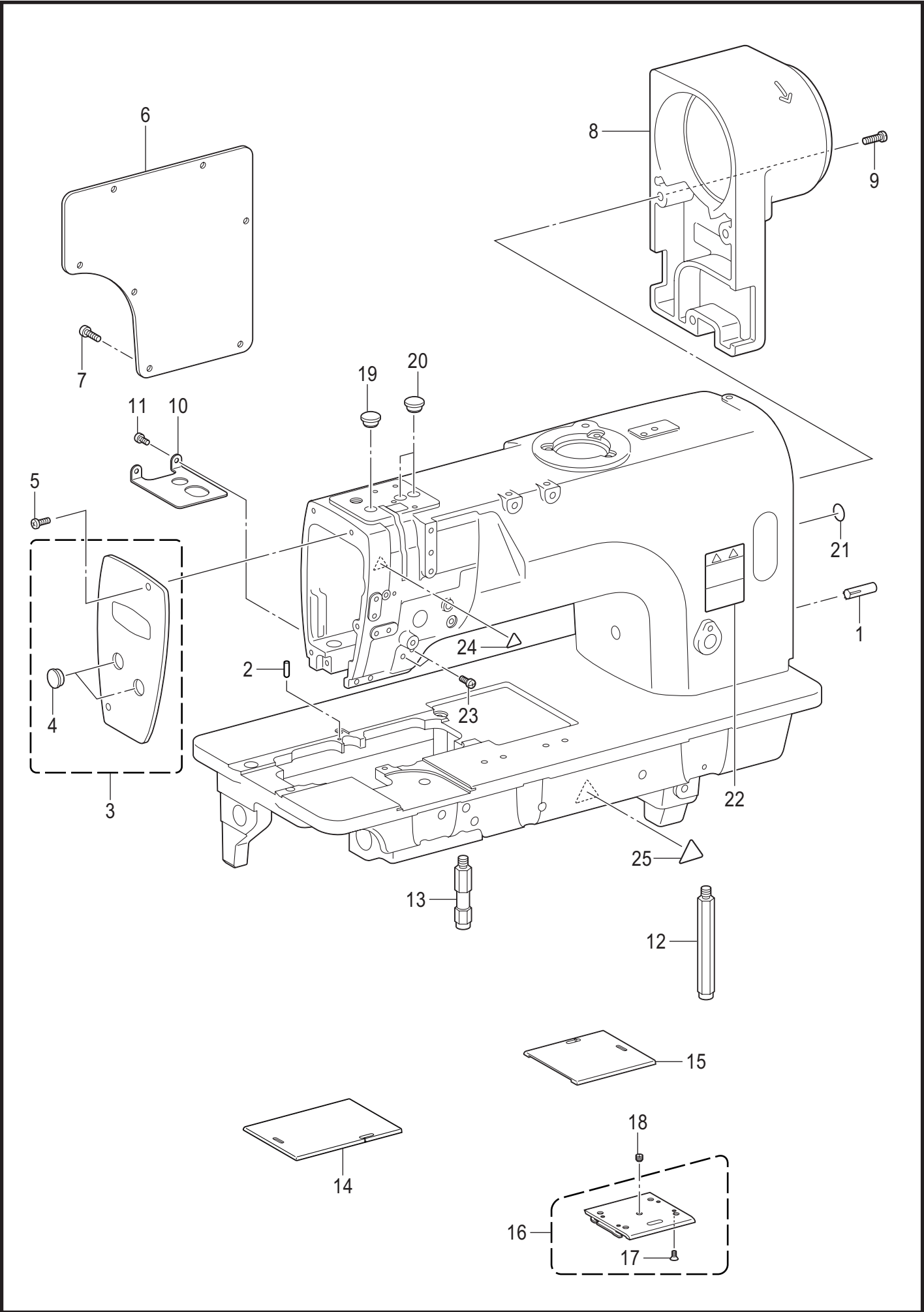
Notes for using this parts book

1. This book was prepared based on information available in October 2011.
2. Parts are subject to changes in design without prior notice.
3. Parts supplied as complete assemblies are circled by a dotted line.
4. The part which has the symbol "+" on its number (REF.NO) in the figure differs depending on the specification or application. For details, refer to the parts list.

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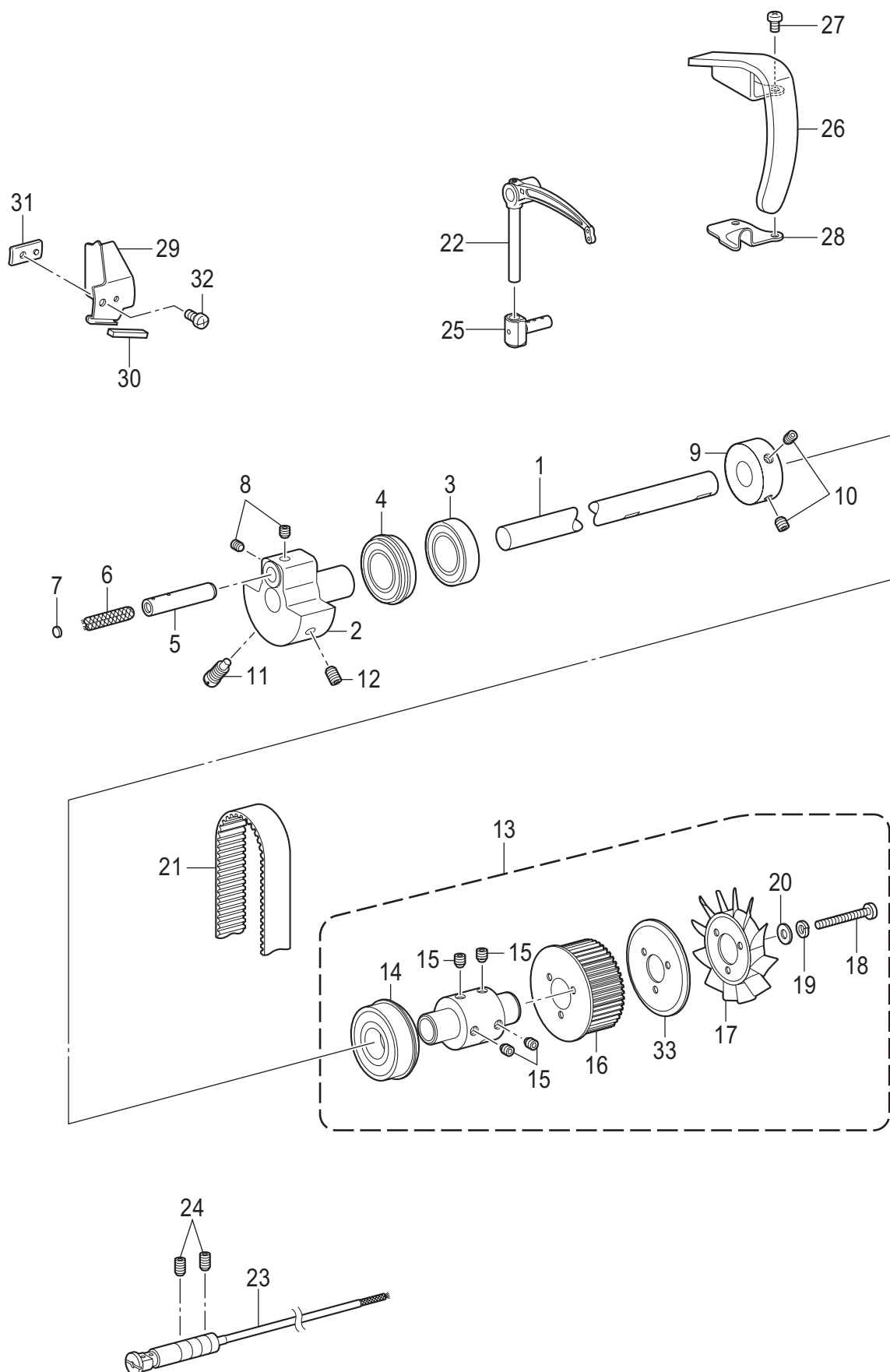
A. 机体部分 / Machine body



A. 机体部分 / Machine body

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	140063001	2	带槽销	DOWEL PIN	
2	SA3924001	1	定位销	POSITIONING PIN	
3	SB1308001	1	面板组件	FACE PLATE ASSY	
4	SA2929001	2	橡皮塞 12.5	RUBBER CAP, 12.5	
5	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
6	SA2441101	1	侧板	REAR COVER	
7	062501216	7	螺钉 M5X12	SCREW PAN M5X12	
8	SA2442201	1	马达罩盖	MOTOR COVER	
9	062501416	3	螺钉 M5X14	SCREW PAN M5X14	
10	SA2443101	1	防尘板	DUST PROTECTOR	
11	062500616	2	螺钉 M5X6	SCREW PAN M5X6	
12	SA2444101	1	脚柱 L	BED LEG L	
13	SA2445101	1	脚柱 S	BED LEG S	
14	SA2448101	1	推板LA	SLIDE PLATE LA	
15	SA2450101	1	推板R	SLIDE PLATE R	
16	S36663001	1	推板F组件	SLIDE PLATE F ASSY	
17	S34438001	4	螺钉 SM3.18-40X4	SCREW, FLAT SM3.18-40X4	
18	116010001	1	螺钉 SM5.16-40X4	SET SCREW, SM5.16-40X4	
19	SA2929001	1	橡皮塞 12.5	RUBBER CAP, 12.5	
20	SA2929001	2	橡皮塞 12.5	RUBBER CAP, 12.5	
21	S37060001	1	接地标记	LABEL, GROUNDING	
22	SA9826001	1	操作注意标签	LABEL CAUTION	
23	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
24	SA9957001	1	警告标记	INJURY MARK	
25	SA9957002	1	警告标记	INJURY MARK	

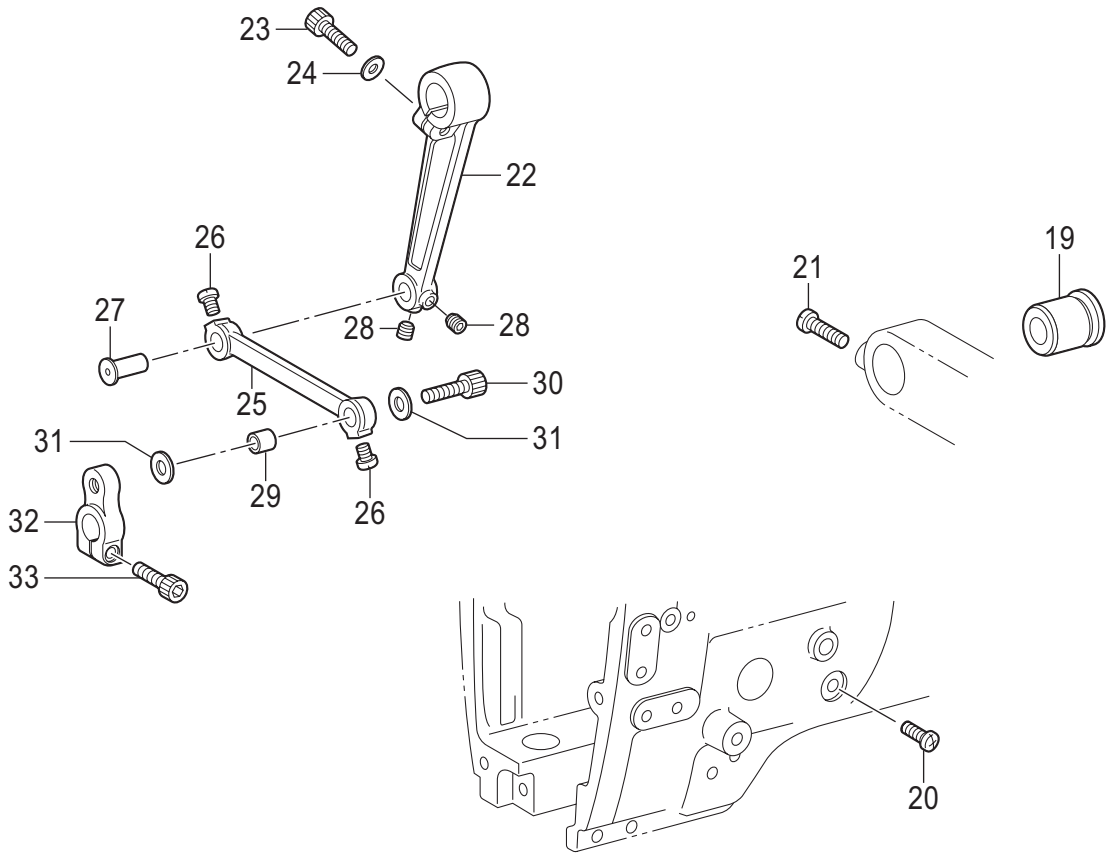
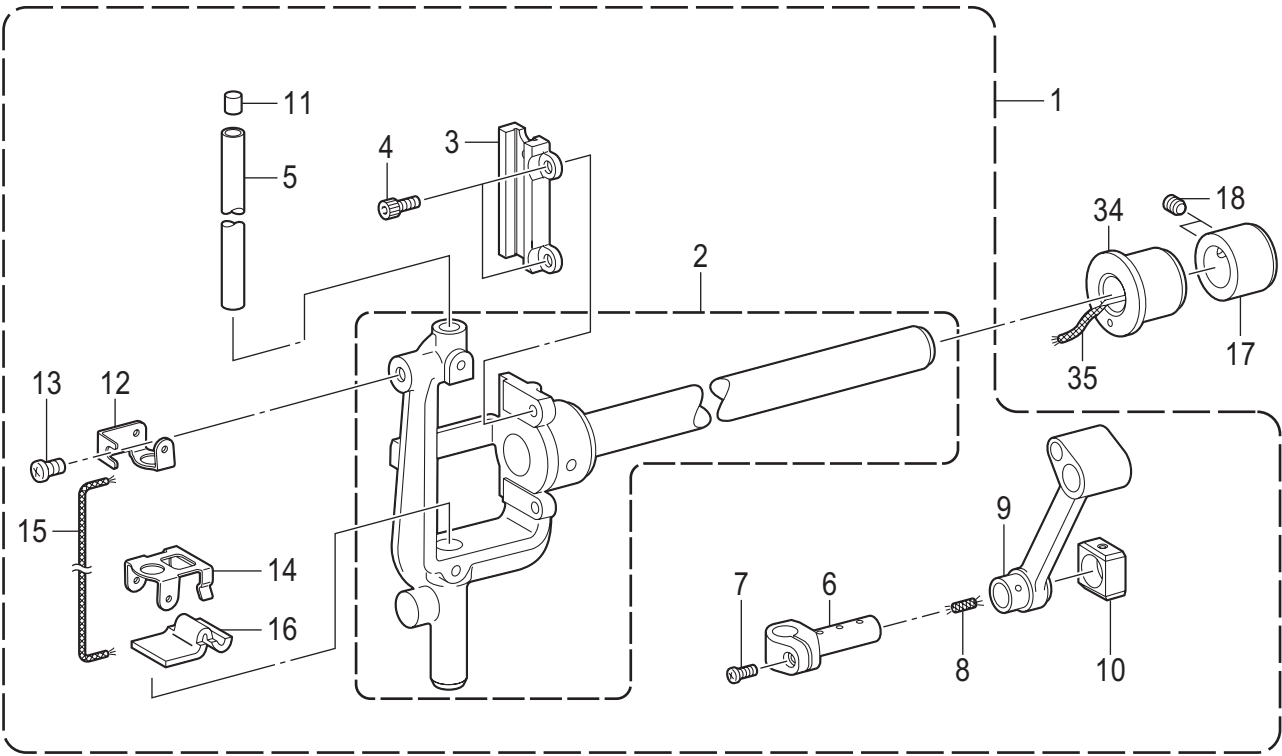
B. 上轴装置 / Upper shaft mechanism



B. 上轴装置 / Upper shaft mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA2452101	1	上轴 DD	UPPER SHAFT, DD	
2	SA4089001	1	挑线杆曲柄	THREAD TAKE-UP CRANK	
3	SB1485001	1	轴承 6004ZZ	BALL BEARING, 6004ZZ	
4	SB1484001	1	轴承 6004ZZNR	BALL BEARING, 6004ZZNR	
5	SA6166001	1	针杆曲柄轴	CRANKSHAFT	
6	117006001	1	油线 L=60	WICK, L=60	
7	113014000	1	油线盖	PUSHER	
8	S25260001	2	固定螺钉 M6X5	SET SCREW SOCKET (FT) M6X5	
9	SA1120001	1	绕线驱动轮	BOBBIN WINDER DRIVING WHEEL	
10	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
11	S25235001	1	螺钉 M8	SCREW M8	
12	S25236001	1	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
13	SA2460101	1	接头复合件	PRESSER ADJUSTING UNIT	
14	SB1536001	1	轴承 6204ZZNR	BALL BEARING, 6204ZZNR	
15	S23651001	4	固定螺钉 M6X6	SET SCREW, SOCKET (FT) M6X6	
16	SA2461001	1	同步轮 U DD	TIMING PULLEY, U DD	
17	S38713100	1	叶轮	FAN	
18	062403512	3	螺钉 M4X35	SCREW PAN M4X35	
19	028040242	3	弹簧垫圈 2-4	WASHER SPRING 2-4	
20	025040232	3	平垫圈 M4	WASHER PLAIN M 4	
21	SA2463001	1	同步皮带	TIMING BELT	
22	SA2937101	1	挑线杆组件 L2-L	THREAD TAKE-UP LEVER ASSY, L2-L	
23	SA2861201	1	挑线杆支撑轴总组件	THREAD TAKE-UP S-SHAFT UNIT	
24	012061036	2	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
25	S13160001	1	挑线杆接头滑块组件 2	T-TAKE-UP SLIDE BLOCK ASSY, 2	
26	SA2469101	1	挑线杆防护罩	THREAD TAKE-UP LEVER COVER	
27	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
28	SA4537001	1	防尘盖	DUST COVER	
29	SA3058101	1	遮掩板	SHELTER PLATE	
30	SA3065001	1	油毡	FELT	
31	SA3059101	1	遮掩板支座	HOLDER, SHELTER PLATE	
32	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
33	SA2462001	1	同步轮U法兰	PULLEY U FLANGE	

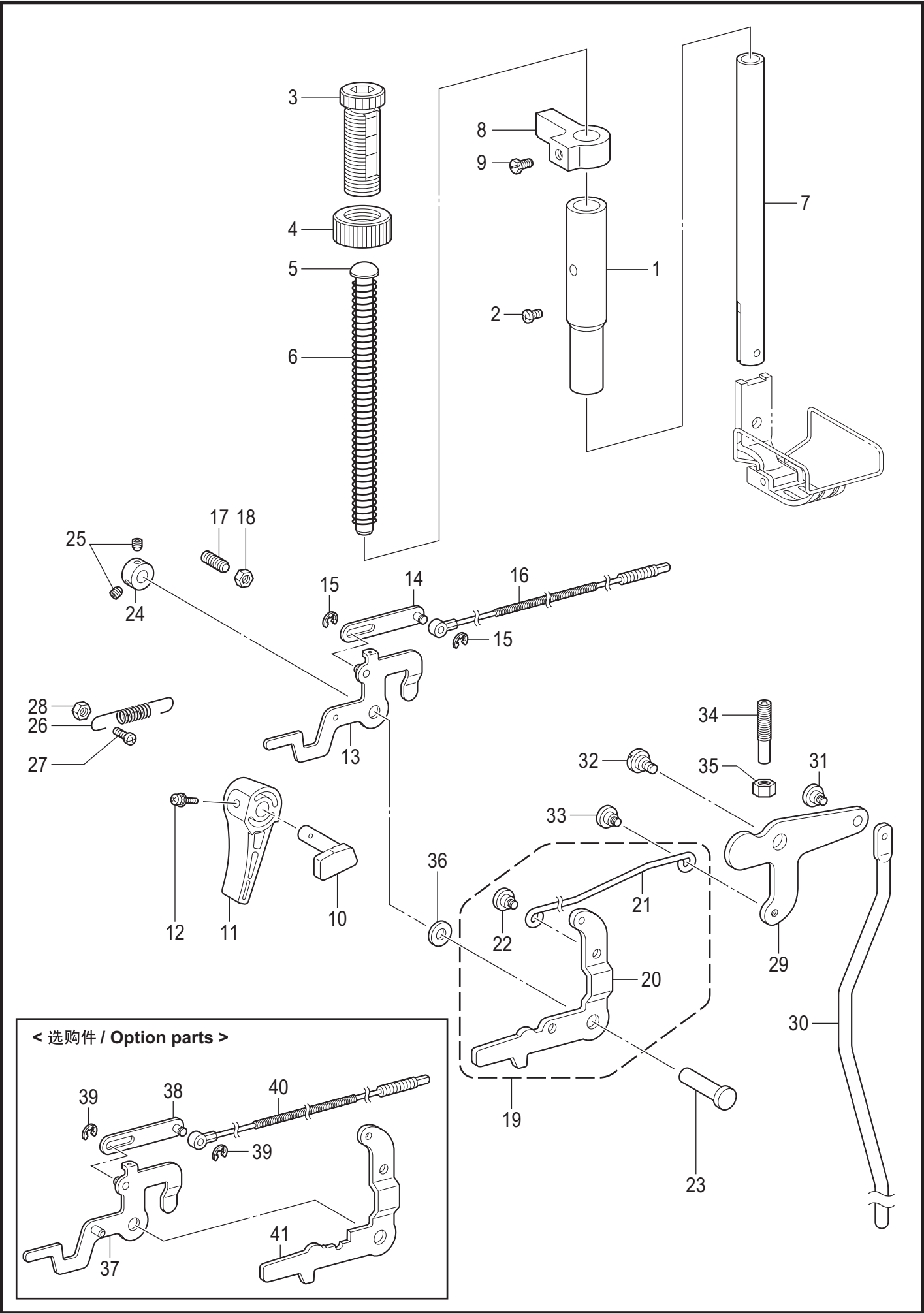
C. 针杆摆动装置 / Needle bar rocking mechanism



C. 针杆摆动装置 / Needle bar rocking mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA8893101	1	针杆摆轴组件	NEEDLE BAR ROCKER SHAFT ASSY	
2	SB1423001	1	针杆架组件	NEEDLE BAR BASE ASSY	
3	SB1425001	1	滑块槽	SLIDE BLOCK SLIDER	
4	018401036	2	螺栓 M4X10	BOLT SOCKET M4X10	
5	SA2475101	1	针杆	NEEDLE BAR	
6	SB1426001	1	针杆连接轴	NEEDLE BAR CLAMP	
7	062350816	1	螺钉 M3.5X8	SCREW PAN M3.5X8	
8	112728001	1	油线 L=50	WICK, L=50	
9	SA3711101	1	针杆曲柄连杆	CRANK ROD, N-BAR	
10	SB1427001	1	滑块	SLIDE BLOCK	
11	148394000	1	针杆塞	CAP, N-BAR	
12	SA4007001	1	油毡上支架 U	FELT SUPPORT, U	
13	062500616	1	螺钉 M5X6	SCREW PAN M5X6	
14	SA3848001	1	油毡下支架 D	FELT SUPPORT, D	
15	S07465000	1	油线 L=200	WICK L=200	
16	SA3852001	1	油毡	FELT	
17	SA2485001	1	紧圈	SET SCREW COLLAR	
18	S25260001	2	固定螺钉 M6X5	SET SCREW SOCKET (FT) M6X5	
19	SA2486101	1	摆动轴轴套 R	BUSH, R	
20	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
21	062061616	1	螺钉 M6X16	SCREW PAN M6X16	
22	SA2489001	1	针杆摆动连杆	NEEDLE BAR ROCKER LEVER	
23	018062032	1	螺栓 M6X20	BOLT SOCKET M6X20	
24	118735002	1	垫圈	WASHER	
25	SA2490101	1	针杆摆动杆	ROCKER LINK, N-BAR	
26	S23460001	2	螺钉 M6X5	SCREW PAN M6X5	
27	SB1437001	1	摆动连杆销	LINK SHAFT, N-BAR ROCKER	
28	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
29	SB1438001	1	摆动连杆轴套	ZIGZAG LINK BUSH	
30	018062532	1	内六角螺栓 M6X25	BOLT SOCKET M6X25	
31	SA2493001	2	垫圈	WASHER, PLAIN	
32	SA2494001	1	针杆摆动臂	NEEDLE BAR ROCK ARM	
33	018062032	1	螺栓 M6X20	BOLT SOCKET M6X20	
34	SA5332001	1	轴套 L	BUSH L	
35	S48204000	1	油线 4X4 L=150	WICK, 4X4 L=150	

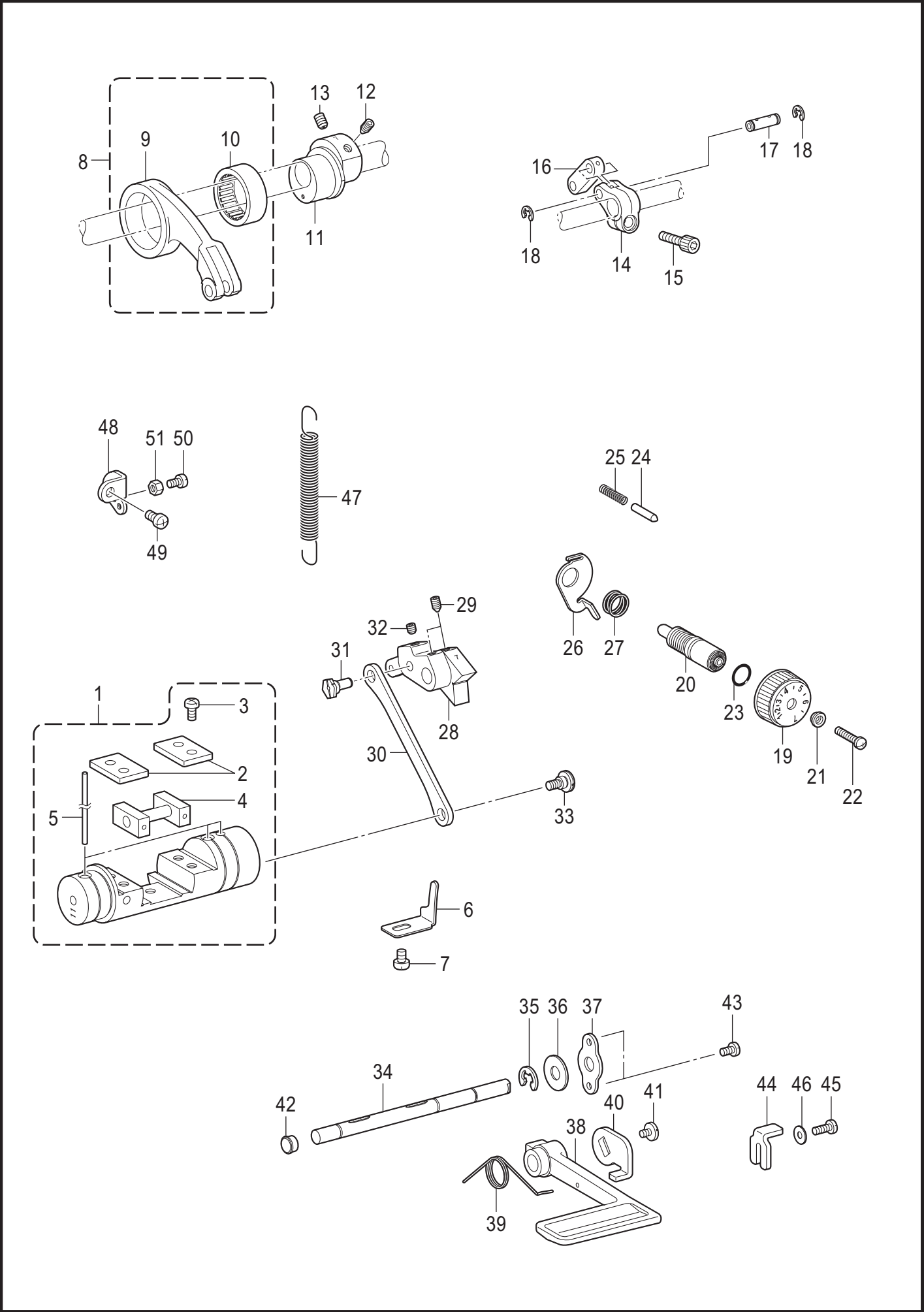
D. 压脚装置 / Presser foot mechanism



D. 压脚装置 / Presser foot mechanism

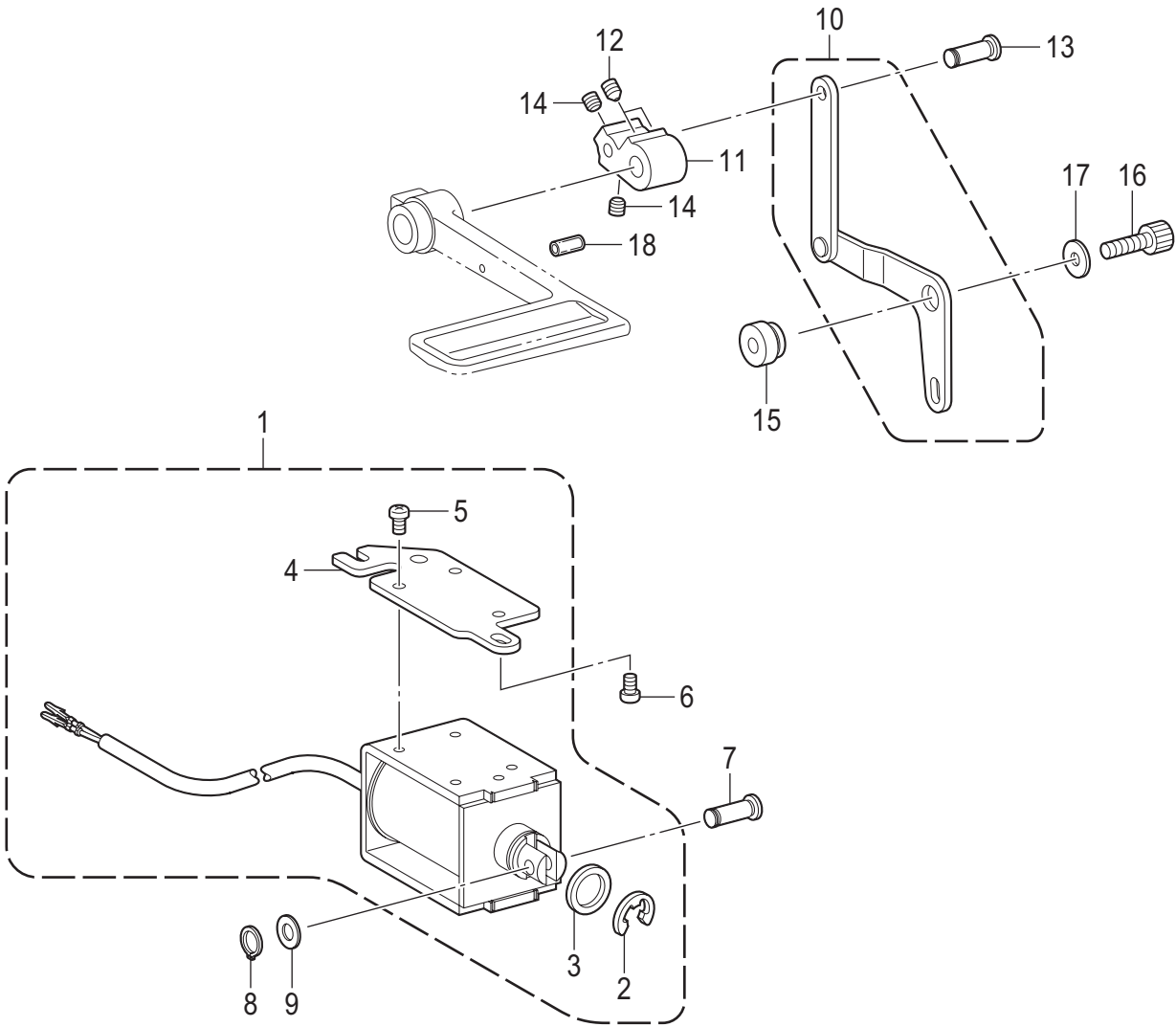
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA2495001	1	压杆轴套	PRESSER BAR BUSH	
2	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
3	SA1174002	1	调节螺栓 M14	PESSER ADJUSTING SCREW, M14	
4	SA1175002	1	调节螺母 M14	ADJUST SCREW NUT	
5	SA7607101	1	弹簧导杆	SPRING GUIDE	
6	S07346101	1	压紧弹簧	PRESSER BAR SPRING, -5	
7	SB1439001	1	压紧杆	PRESSER BAR	
8	SA2498001	1	压杆抱箍	GUIDE BRACKET, P-BAR	
9	S25289001	1	螺栓 M6X10	BOLT (CP) M6X10	
10	SA2499001	1	压杆提升曲柄	PRESSER BAR LIFTING CRANK	
11	S31006002	1	抬压脚扳手	LIFTING LEVER	
12	S39051001	1	螺钉(带垫圈)M3.5X12	SCREW PAN (S/P W) M3.5X12	
13	S07351001	1	松线板组件	TENSION RELEASE PLATE ASSY	
14	S07529001	1	松线连杆组件	T-RELEASE CONNECTING ROD ASSY	
15	048030342	2	挡圈 E3	RETAINING RING E3	
16	SA2677101	1	松线电线	TENSION RELEASE WIRE	
17	012061832	1	螺钉 M6X18	SET SCREW, SOCKET (FT) M6X18	
18	021060306	1	六角螺母 M6	NUT 3 M6	
19	SA2500001	1	膝控连杆组件	KNEE LIFTER C-ROD ASSY	
20	SA2501001	1	抬压脚连杆	PRESSER BAR LIFTING LEVER	
21	SA2502001	1	膝控连杆	KNEE LIFTER CONNECTING ROD	
22	SA1179001	1	轴位螺钉 M5	SHOULDER SCREW, M5	
23	S07349001	1	压紧杆提升杠杆销	P-BAR LIFTING LEVER SHAFT	
24	SA2504001	1	紧圈	SET SCREW COLLAR	
25	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
26	S07355051	2	弹簧	SPRING, EXTENSION	
27	062501216	1	螺钉 M5X12	SCREW PAN M5X12	
28	021500106	1	六角螺母 M5	NUT 1 M5	
29	SA2506001	1	膝控提升杠杆	KNEE LIFTER LEVER	
30	SA2507001	1	膝控提升杆	KNEE LIFTER BAR	
31	SA1179001	1	轴位螺钉 M5	SHOULDER SCREW, M5	
32	SA2165001	1	轴位螺钉 M6	SHOULDER SCREW, M6	
33	SA1179001	1	轴位螺钉 M5	SHOULDER SCREW, M5	
34	SA4149101	1	调整螺钉 6	ADJUSTING SCREW 6	
35	021060306	1	六角螺母 M6	NUT 3 M6	
36	S07350001	1	垫圈	WASHER PLAIN	
			<选购件>	<Option parts>	
37	S10780001	1	松线板组件	TENSION RELEASE PLATE ASSY	
38	S07529001	1	松线连杆组件	T-RELEASE CONNECTING ROD ASSY	
39	048030342	2	挡圈 E3	RETAINING RING E3	
40	SA2677101	1	松线电线	TENSION RELEASE WIRE	
41	SA2578001	1	抬压脚连杆	PRESSER BAR LIFTING LEVER	

E. 送布装置 / Feed mechanism



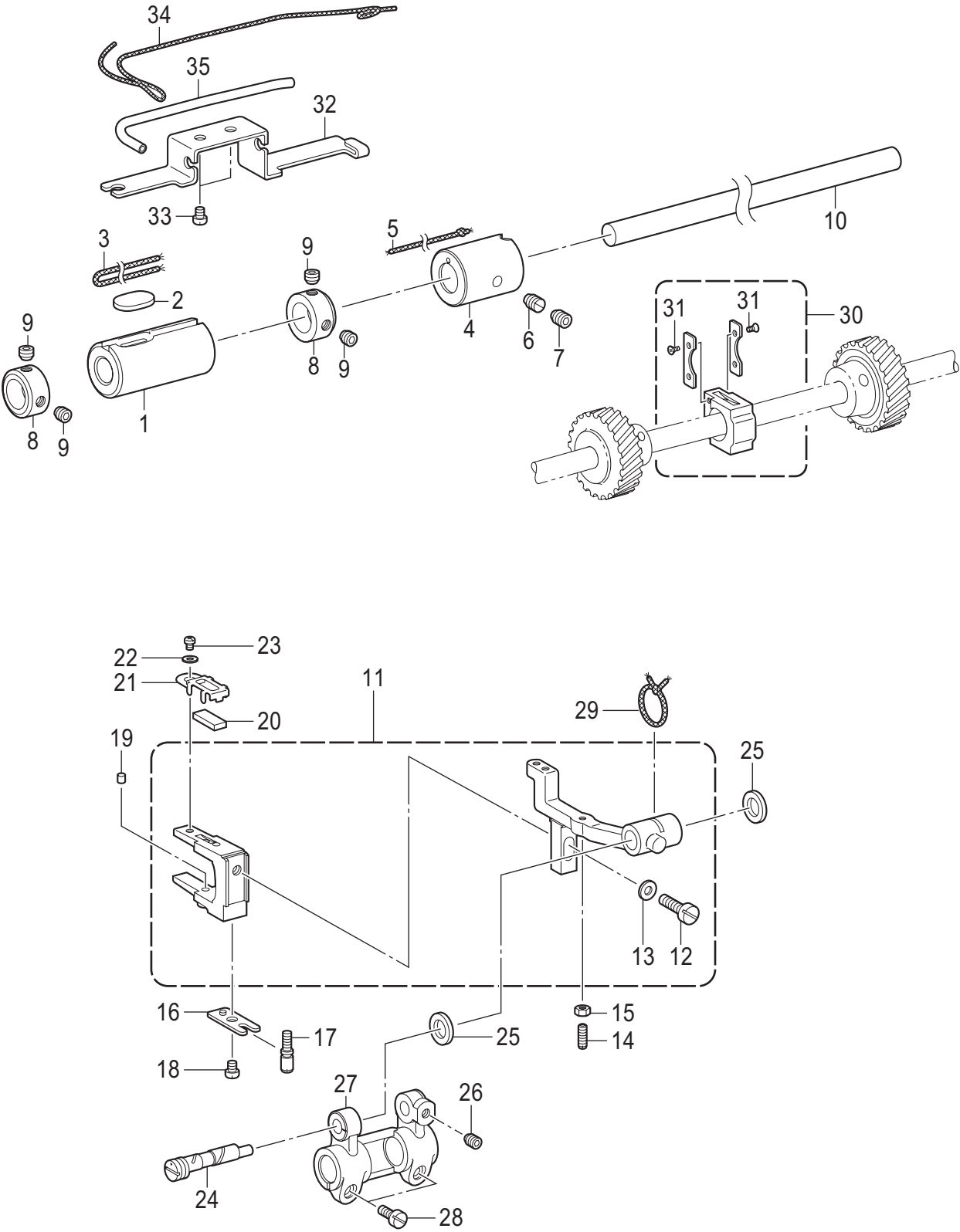
E. 送布装置 / Feed mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA3062001	1	切换器11组件	FEED REGULATOR ASSY, 11	
2	SA2511001	2	滑块导向	GUIDE PLATE	
3	062501016	4	螺钉 M5X10	SCREW PAN M5X10	
4	SA2512001	1	滑块组件	SLIDE BLOCK ASSY	
5	SA2515001	3	油毡	FELT	
6	SA2516001	1	切换器定位	STOPEER	
7	062060816	1	螺钉 M6X8	SCREW PAN M6X8	
8	143611201	1	送布连杆组件	F-ROCKER CONNECTING ROD ASSY	
9	143612100	1	送布大连杆	FEED ROCKER CONNECTING ROD	
10	118954000	1	滚针轴承	NEEDLE BEARING	
11	SA2791001	1	水平偏心轮 7	LEVEL FEED ECCENTRIC WHEEL 7	
12	SA2585001	1	固定螺钉 M6X10	SET SCREW, SOCKET (FT) M6	
13	S25236001	1	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
14	SA2793001	1	水平送料臂 7	FEED ROCKER ARM 7	
15	018062032	1	螺栓 M6X20	BOLT SOCKET M6X20	
16	143613051	1	送布小连杆	LINK	
17	143616001	1	送布曲柄轴	SHAFT	
18	048060342	2	挡圈 E6	RETAINING RING E6	
19	S38428002	1	针距标盘	STITCH LENGTH DIAL, 7	
20	SA3056001	1	调节螺栓	FEED REGULATING STUD	
21	142746122	1	针距标盘套	FEED REGULATING SUPPORTER	
22	129458202	1	螺钉 SM4.76	SCREW SM4.76	
23	108549001	1	O形圈	O RING	
24	S50098101	1	定位销	POSITIONING PIN	
25	100328001	1	止动销弹簧	NOTCH SPRING	
26	SA2523001	1	标盘锁杆	DIAL LOCK LEVER	
27	S39830101	1	弹簧	SPRING	
28	SA2796001	1	送料调节器 7	FEED REGULATOR 7	
29	016061031	2	螺钉 M6X10	SET SCREW SOCKET (CN) M6X10	
30	SA2526001	1	切换器连杆	CONNECTING ROD	
31	SB1440001	1	偏心轴	ECCENTRIC SHAFT	
32	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
33	SB1413001	1	轴位螺钉 M6	SHOULDER SCREW M6	
34	SA2529101	1	倒缝手柄轴 TR	SHAFT, R-LEVER TR	
35	048080342	1	挡圈 E8	RETAINING RING E8	
36	025100132	1	平垫圈 S10	WASHER PLAIN S 10	
37	SA2530001	1	垫片	SPACER	
38	S07374101	1	倒缝扳手	REVERSE STITCHING LEVER	
39	SA2531001	1	弹簧	SPRING	
40	SA2541001	1	倒缝扳手板	REVERSE STITCHING LEVER PLATE	
41	SA6592001	1	螺钉 M5	SCREW M5	
42	104821001	1	橡皮塞 10.5	RUBBER CAP, 10.5	
43	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
44	SA2532001	1	定位器	STOPPER	
45	062501216	1	螺钉 M5X12	SCREW PAN M5X12	
46	025050236	1	平垫圈 M5	WASHER PLAIN M 5	
47	S07376001	1	调节器弹簧	FEED REGULATOR SPRING	
48	SA2533001	1	弹簧挂钩	SPRING HOOK	
49	062060816	1	螺钉 M6X8	SCREW PAN M6X8	
50	062501216	1	螺钉 M5X12	SCREW PAN M5X12	
51	021500106	1	六角螺母 M5	NUT 1 M5	



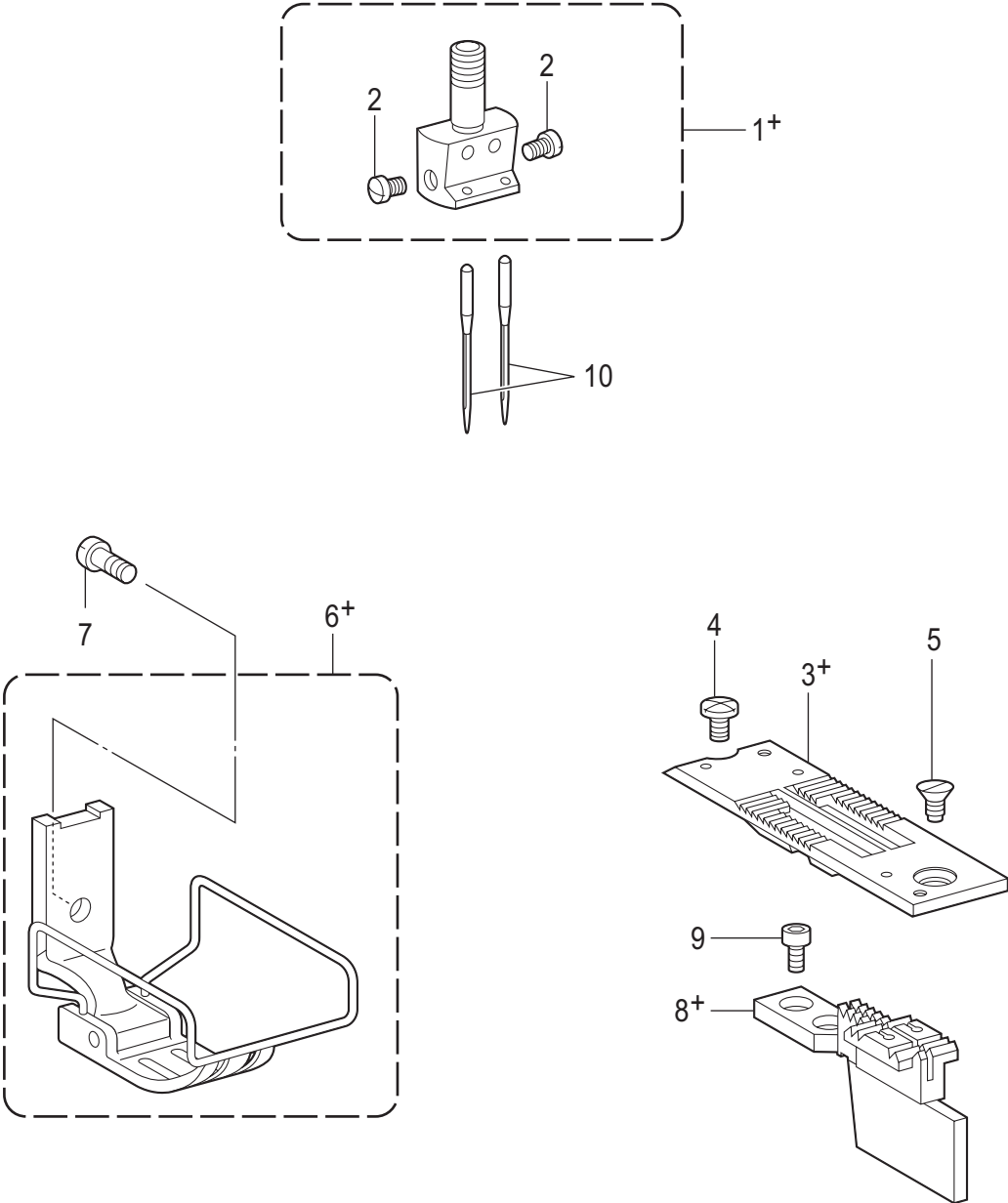
F. 倒缝装置 / Quick reverse mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB1441001	1	倒缝电磁铁大组件	QUICK REVERSE SOLENOID UNIT	
2	154730001	1	挡圈 E15	RETAINING RING E15	
3	154731000	1	橡胶垫	RUBBER STOPPER	
4	SA2535101	1	电磁铁基座	SOLENOID BRACKET	
5	062500812	3	螺钉 M5X8	SCREW PAN M5X8	
6	062061016	2	螺钉 M6X10	SCREW PAN M6X10	
7	SA2992001	1	连接销	PIN	
8	048060142	1	轴用挡圈 C6	RETAINING RING EXTERNAL C6	
9	153138001	1	垫圈 6.5	WASHER, PLAIN 6.5	
10	SA2536001	1	电磁铁曲杆组件	SOLENOID LEVER ASSY	
11	SA2540001	1	反转曲柄	QUICK REVERSE LEVER	
12	016061031	2	螺钉 M6X10	SET SCREW SOCKET (CN) M6X10	
13	SA2992001	1	连接销	PIN	
14	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
15	SA2539001	1	电磁铁曲杆轴	SOLENOID LEVER SHAFT	
16	018062032	1	螺栓 M6X20	BOLT SOCKET M6X20	
17	149095001	1	垫圈 6	WASHER, PLAIN 6	
18	153132000	1	尼龙管 L=13.5	NYLON TUBE, L=13.5	



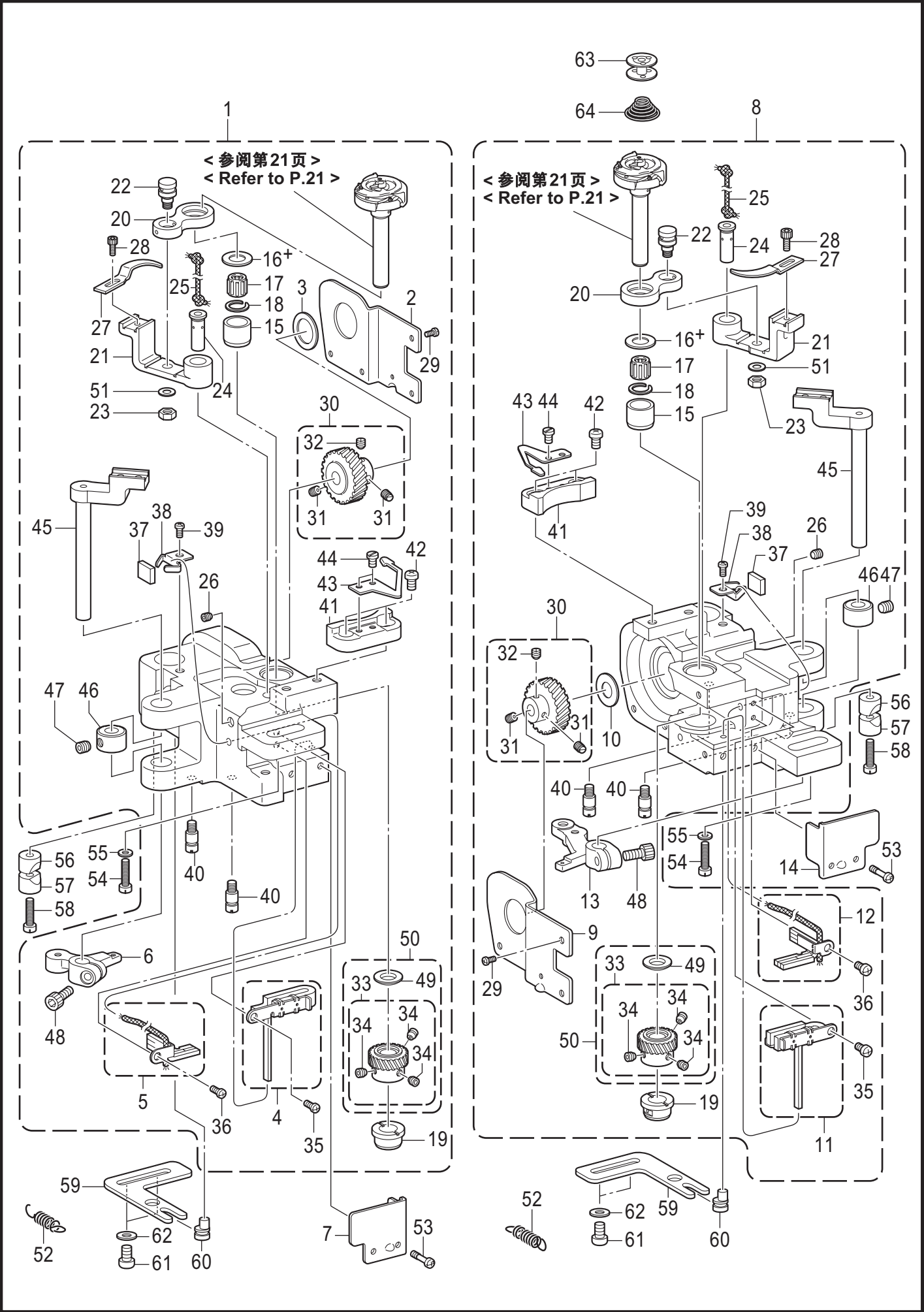
G. 送布轴装置 / Feed shaft mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA3855001	1	送布轴套 L	BUSH, L: F-ROCKER SHAFT	
2	SA3965001	1	油毡	FELT	
3	SA4028001	1	油线 4X4 L=220	WICK, 4X4 L=220	
4	SA2543001	1	送布轴套 R	FEED ROCKER SHAFT BUSH, R	
5	108802001	1	油线 4X4 L=250	WICK, 4X4 L=250	
6	SA2544001	1	螺钉 M6	SET SCREW M6	
7	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
8	SA2546001	2	紧圈	SET SCREW COLLAR	
9	S23651001	4	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
10	SA3840001	1	送布轴	FEED ROCKER SHAFT	
11	SA6150101	1	牙架叉组件 TR	FEED BAR TR FORK ASSY	
12	SA2927001	1	螺钉 M6X14	SCREW, M6X14	
13	025060132	1	平垫圈 S6	WASHER PLAIN S 6	
14	SA2566001	1	螺钉 M3.5	SET SCREW, M3.5	
15	021350106	1	螺母 M3.5	NUT 1 M3.5	
16	SA2553001	1	开叉板	FORKED PLATE	
17	SA2554001	1	调整螺栓	ADJUSTING SCREW	
18	062400616	1	螺钉 M4X6	SCREW PAN M4X6	
19	SA3990001	1	油毡	FELT	
20	SA3887001	1	油毡	FELT	
21	SA3888001	1	油毡压架	FELT HOLDER	
22	025030132	1	平垫圈 S3	WASHER PLAIN S 3	
23	062300416	1	螺钉 M3X4	SCREW PAN M3X4	
24	SB1445001	1	牙架轴	FEED BAR SHAFT	
25	SA2551001	2	轴向垫圈	THRUST RING	
26	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
27	SA2555001	1	水平送布台臂	FEED ROCKER BASE ARM	
28	SA2928001	2	螺钉 M5X12	SCREW, M5X12	
29	SA4538001	1	油线 3X3 L=200	WICK 3X3 L=200	
30	SA2806101	1	滑块组件	FEED BAR SLIDE BLOCK ASSY	
31	SA6308001	4	螺钉 M2X4	SCREW FLAT #0 M2X4	
32	SA4009001	1	油线支架	WICK SUPPORT	
33	062400616	2	螺钉 M4X6	SCREW, PAN M4X6	
34	SA2724001	1	油线 L=400	WICK, L=400	
35	SA4011001	1	维尼龙油管 L=100	OIL TUBE, L=100	



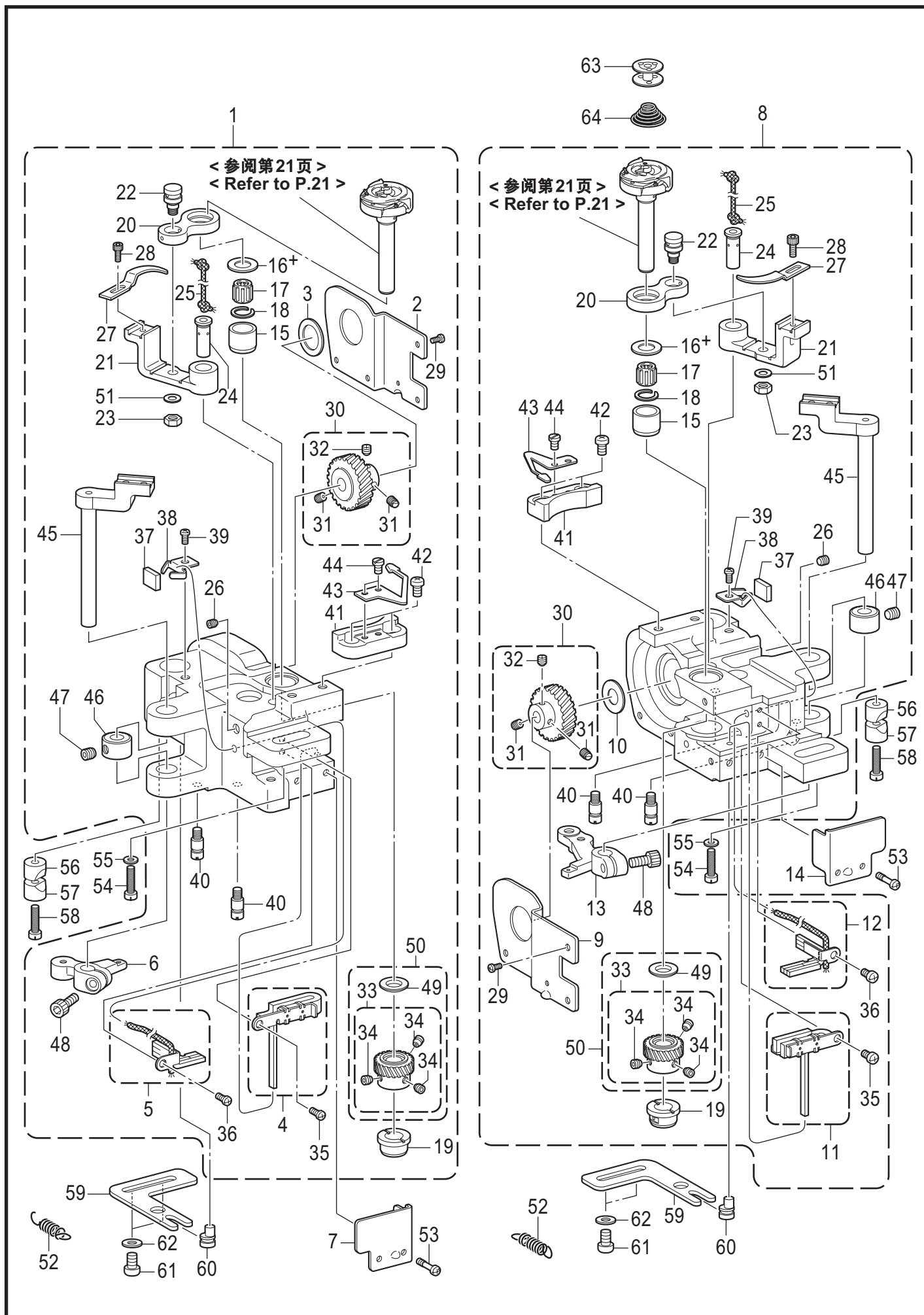
H. 定规部件 / Gauge parts

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	* P.57-59	1	针夹组件	NEEDLE CLAMP ASSY	
2	116323001	2	螺钉 SM3.57	SCREW, SM3.57	
3+	* P.57-59	1	针板	NEEDLE PLATE	
4	S11244001	1	螺钉 SM4.37	SCREW, SM4.37	
5	100032004	1	平头螺钉 SM4.37-40X8	SCREW, FLAT SM4.37-40X8	
6+	* P.57-59	1	压脚组件	PRESSER FOOT ASSY	
7	113050001	1	螺钉 SM3.57	SCREW, SM3.57	
8+	* P.57-59	1	送布牙	FEED DOG	
9	S07494001	2	螺钉 SM3.18X7	SCREW, W/SOCKET SM3.18X7	
10			机针DPX5...(#22)	NEEDLE DPX5...(#22)	



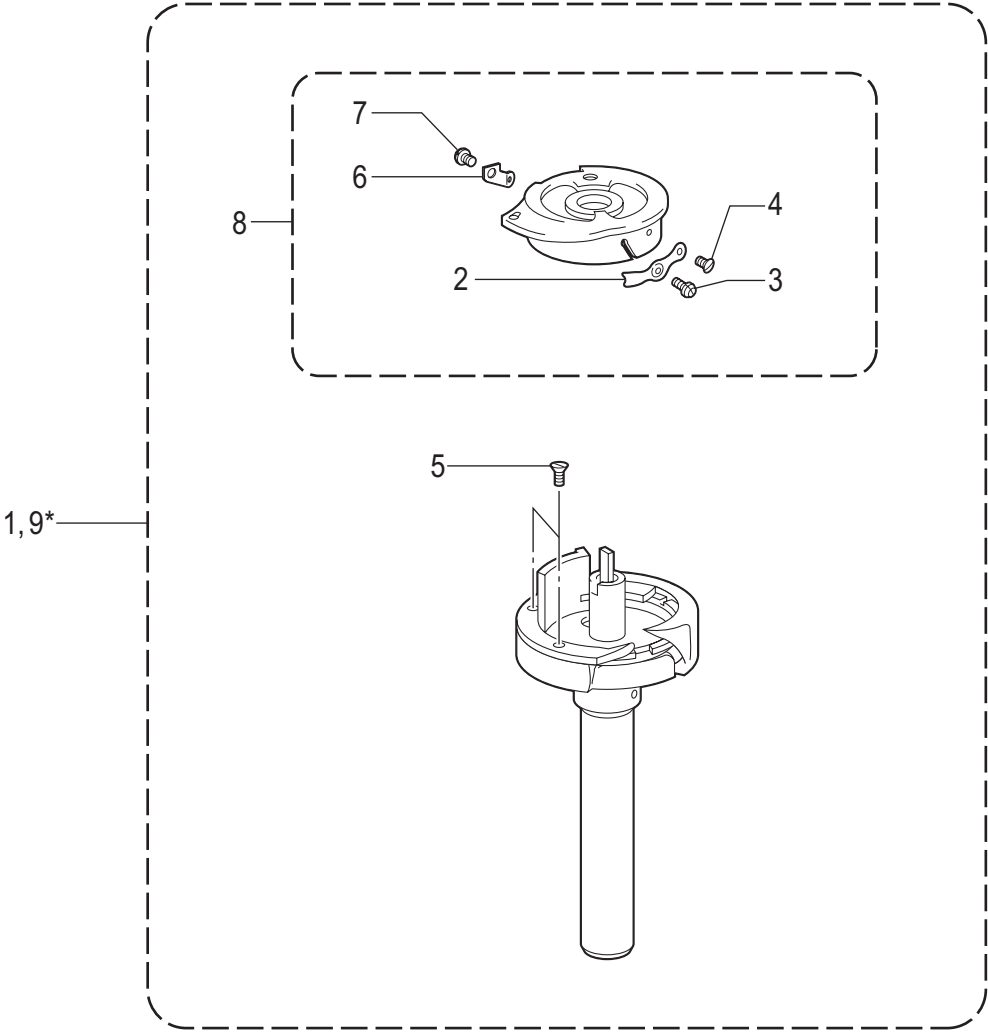
J1. 旋梭装置 / Rotary hook mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA2797601	1	旋梭基座组件 872TR(L)	ROTARY HOOK BASE ASSY 872TR (L)	
2	SA2562201	1	旋梭基座盖 L	ROTARY HOOK BASE COVER L	
3	SA3054001	1	垫圈 L	THRUST WASHER, L	
4	SA6424101	1	油毡组件 UL	FELT UL ASSY	
5	SA4044001	1	油毡组件 DL	FELT DL ASSY	
6	SA2671001	1	切线杠杆 L	THREAD TRIMMER LEVER, L	
7	SA6462001	1	旋梭基座盖 FL	ROTARY HOOK BASE COVER FL	
8	SA2802701	1	旋梭基座组件 872TR(R)	ROTARY HOOK BASE ASSY 872TR (R)	
9	SA2563301	1	旋梭基座盖 R	ROTARY HOOK BASE COVER R	
10	SA2579001	1	垫圈	SPECER	
11	SA6425101	1	油毡组件 UR	FELT UR ASSY	
12	SA4045001	1	油毡组件 DR	FELT DR ASSY	
13	SA2670101	1	切线杠杆 R	THREAD TRIMMER LEVER R	
14	SA6463001	1	旋梭基座盖 FR	ROTARY HOOK BASE COVER FR	
15	S09259001	2	旋梭轴套 U	ROTARY HOOK BUSH, U	
16+	S09260001	2	轴向垫圈 A <t=1.2>	THRUST RING, A: 1.2MM <t=1.2>	
16+	SA4038001	2	轴向垫圈 <t=1.0>	THRUST RING <t=1.0>	
16+	S09261001	2	轴向垫圈 B <t=1.4>	THRUST RING, B: 1.4MM <t=1.4>	
16+	SA4444001	2	轴向垫圈 <t=0.8>	THRUST RING 0.8MM <t=0.8>	
17	S07420000	2	滚针轴承	NEEDLE BEARING	
18	S07419001	2	止动圈	RETAINING RING	
19	SA6474001	2	旋梭轴套 D	ROTARY HOOK SHAFT BUSH	
20	SB1447001	2	分线钩连杆	OPENER LINK	
21	SA3861101	2	分线钩杆	OPENER LEVER	
22	SA2560001	2	分线钩连杆轴	SHAFT, O-LINK	
23	021500316	2	六角螺母 M5	NUT 3 M5	
24	SA3889101	2	分线钩杆短轴	O-LEVER SHAFT	
25	SA4026001	2	油线 4X4 L=100	WICK, 4X4 L=100	
26	012501031	2	螺钉 M5X10	SET SCREW SOCKET (FT) M5X10	
27	S38212001	2	分线钩	OPENER	
28	154965001	2	螺钉 SM3.57X8	BOLT, SOCKET SM3.57X8	
29	062300612	8	螺钉 M3X6	SCREW PAN M3X6	
30	SA2572001	2	螺旋齿轮(带螺钉)	SPIRAL GEAR SCREW ASSY	
31	SA2574001	4	螺钉 M6	SET SCREW, (FT) M6	
32	SA2575001	2	螺钉 M6	SET SCREW, (FT) M6	
33	SA8012001	2	人字齿轮带螺钉 B	PINION GEAR SCREW ASSY B	
34	S25260001	6	固定螺钉 M6X5	SET SCREW SOCKET (FT) M6X5	
35	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
36	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
37	SA4012001	2	油毡	FELT	
38	SA3894001	2	油毡架	FELT SUPPORT	
39	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
40	SA2717001	4	定位螺钉	STOPPER SCREW	
41	SA2676001	2	动刀座	MOVABLE KNIFE BRACKET	
42	062400812	4	螺钉 M4X8	SCREW PAN M4X8	
43	S07525100	2	板弹簧	SPRING, PLATE	
44	141544001	4	螺钉 SM3.18-40X3	SCREW, SM3.18-40X3	
45	SA3912001	2	动刀杆	MOVABLE KNIFE LEVER	
46	SA2675001	2	紧圈	SET SCREW COLLAR	
47	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
48	018501232	2	螺栓 M5X12	BOLT SOCKET M5X12	
49	SA6294101	2	轴向圈	THRUST RING	
50	SA7868001	2	人字齿轮复合件 B	PINION GEAR SET B	
51	SB2330001	2	平垫圈 S4.76	WASHER PLAIN S SM4.76	
52	SA2826001	2	弹簧	SPRING, EXTENSION	
53	SA6417001	4	螺钉 M4X12	SCREW M4X12	
54	SA2556001	2	螺钉 M6X25	SCREW, M6X25	
55	115947101	2	垫圈 6.35	WASHER PLAIN 6.35	
56	SA2722001	2	套管 A	PINCH SLEEVE A	
57	SA2565001	2	套管 B	PINCH SLEEVE B	
58	SA2556001	2	螺钉 M6X25	SCREW, M6X25	



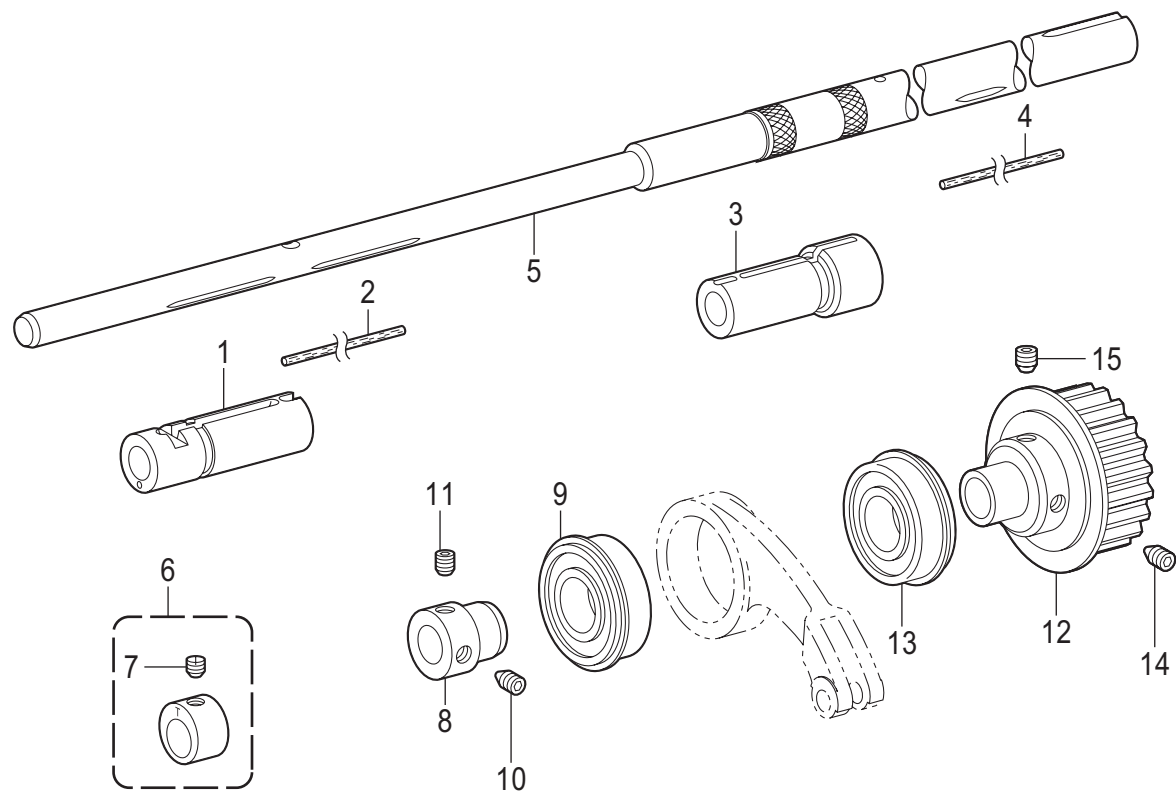
J1. 旋梭装置 / Rotary hook mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
59	SA2567001	2	调节板	NEEDLE UPPER POSITIONING PLATE	
60	SA2568001	2	调节轴	NEEDLE UPPER POSITIONING SHAFT	
61	062061016	4	螺钉 M6X10	SCREW PAN M6X10	
62	025060136	4	平垫圈 S6	WASHER PLAIN S 6	
63	S09285051	2	梭芯	BOBBIN	
64	S09286000	2	防空转弹簧	ANTI-SPIN SPRING	



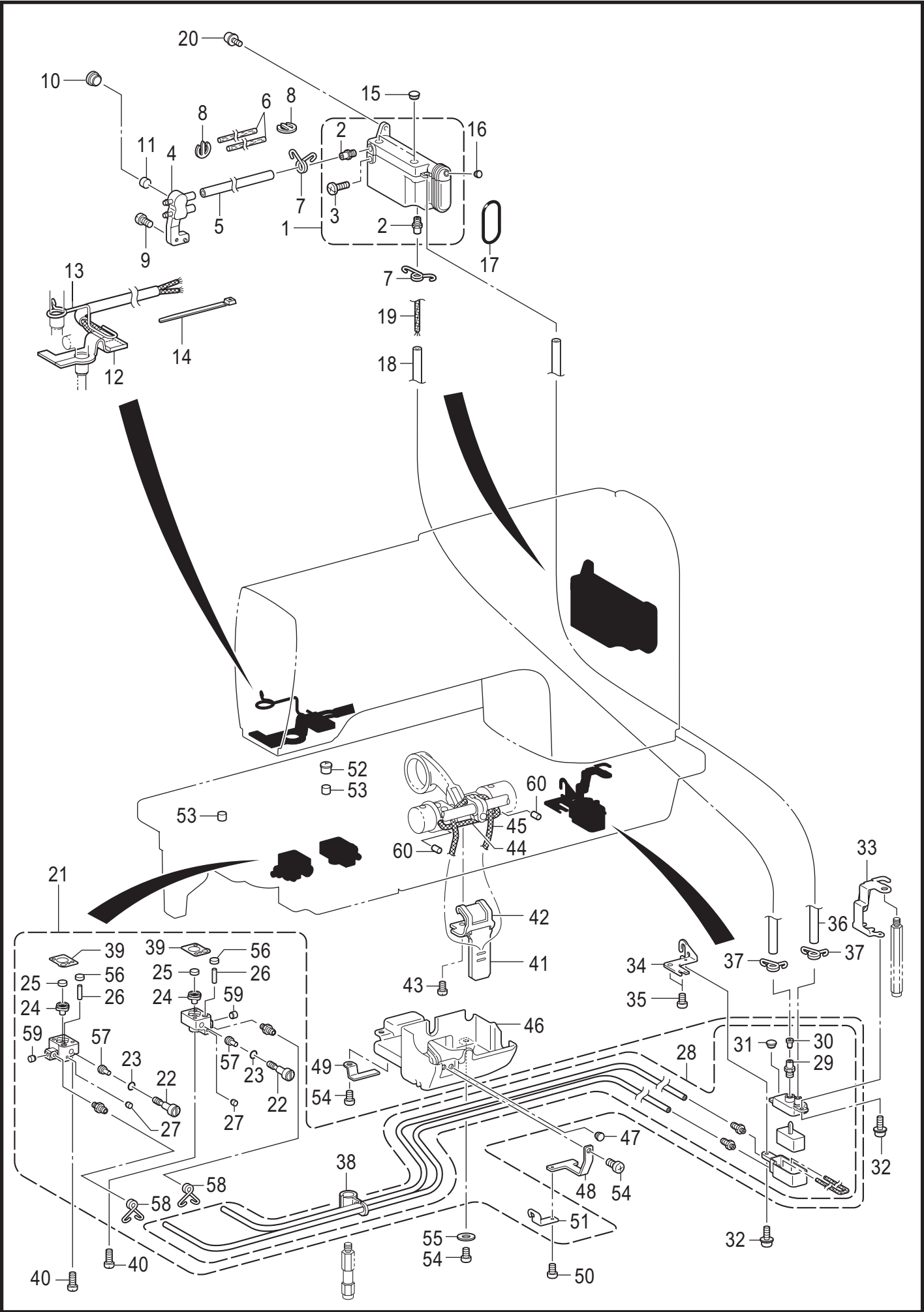
J2. 旋梭装置 / Rotary hook mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB0770001	1	盒装旋梭组件 SB0768	ROTARY HOOK ASSY W/BOX SB0768	
2	155479001	1	夹线簧	TENSION SPRING	
3	151029001	1	螺钉	TENSION ADJUSTING SCREW	
4	151030001	1	螺钉	SET SCREW	
5	151027001	3	螺钉	SET SCREW	
6	S09284001	1	底线夹板	LOWER THREAD HOLDING PLATE	
7	SA8266001	1	螺钉 SM1.59X1.6	SCREW SM1.59 × 1.6	
8	S09278001	1	梭芯套组件	CAP ASSY	
9*	SA1690011	1	<选购件: 旋梭尖的强化> 盒装旋梭组件 S37003	<Option parts: Rotary hook with reinforced hook point> ROTARY HOOK ASSY, W/BOX S37003	
* 强化旋梭的梭尖，是为了防止旋梭梭尖部的磨损。适用于在缝制不易形成线圈的布料（如有伸缩性的布料等），旋梭梭尖部和机针有接触到似的情况下使用。 * The rotary hook point is reinforced to improve its durability. This type is suitable for sewing materials that are hard to make loops on the surface (like stretchy materials), and that requires making contact with the hook point and the needles.					



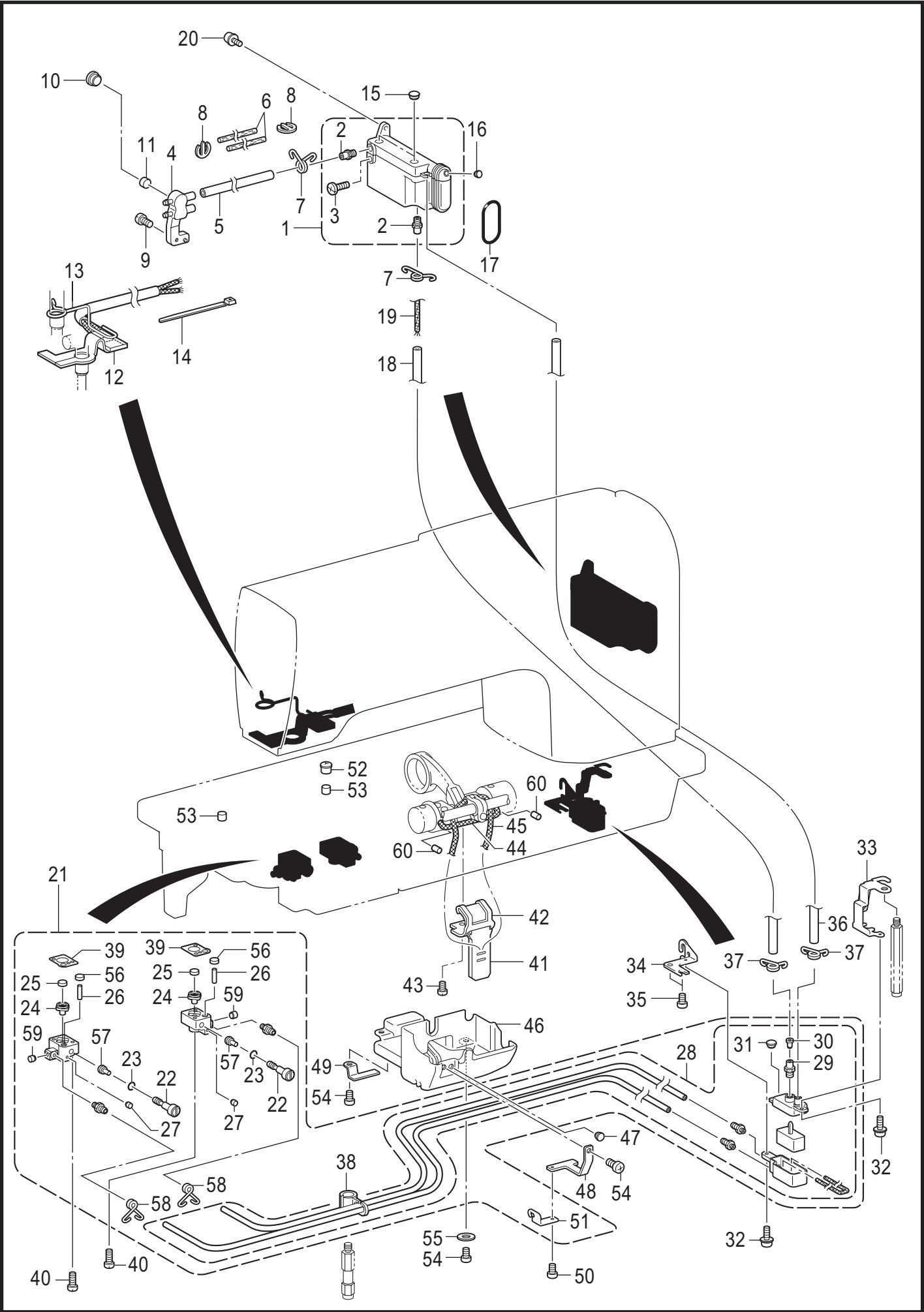
K. 下轴装置 / Lower shaft mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA3890001	1	旋梭基座轴套 L	ROTARY HOOK BASE BUSH, L	
2	SA4585001	1	油毡	FELT	
3	SA3891001	1	旋梭基座轴套 R	ROTARY HOOK BASE BUSH, R	
4	SA4585001	1	油毡	FELT	
5	SA2571101	1	下轴	LOWER SHAFT	
6	SA2580101	1	上下偏心轮组件	F-LIFTING ECCENTRIC WHEEL ASSY	
7	SA2575001	1	螺钉 M6	SET SCREW (FT) M6	
8	SA2584001	1	轴承套	BALL BEARING BUSH	
9	SB1484001	1	轴承 6004ZZNR	BALL BEARING, 6004ZZNR	
10	SA2585001	1	固定螺钉 M6X10	SET SCREW, SOCKET (FT) M6	
11	S23651001	1	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
12	SA2587101	1	同步轮D组件	TIMING PULLEY ASSY, D	
13	SB1536001	1	轴承 6204ZZNR	BALL BEARING, 6204ZZNR	
14	SA2585001	1	固定螺钉 M6X10	SET SCREW, SOCKET (FT) M6	
15	SA4213001	1	固定螺钉 M6X10	SET SCREW SOCKET (CP) M6X10	



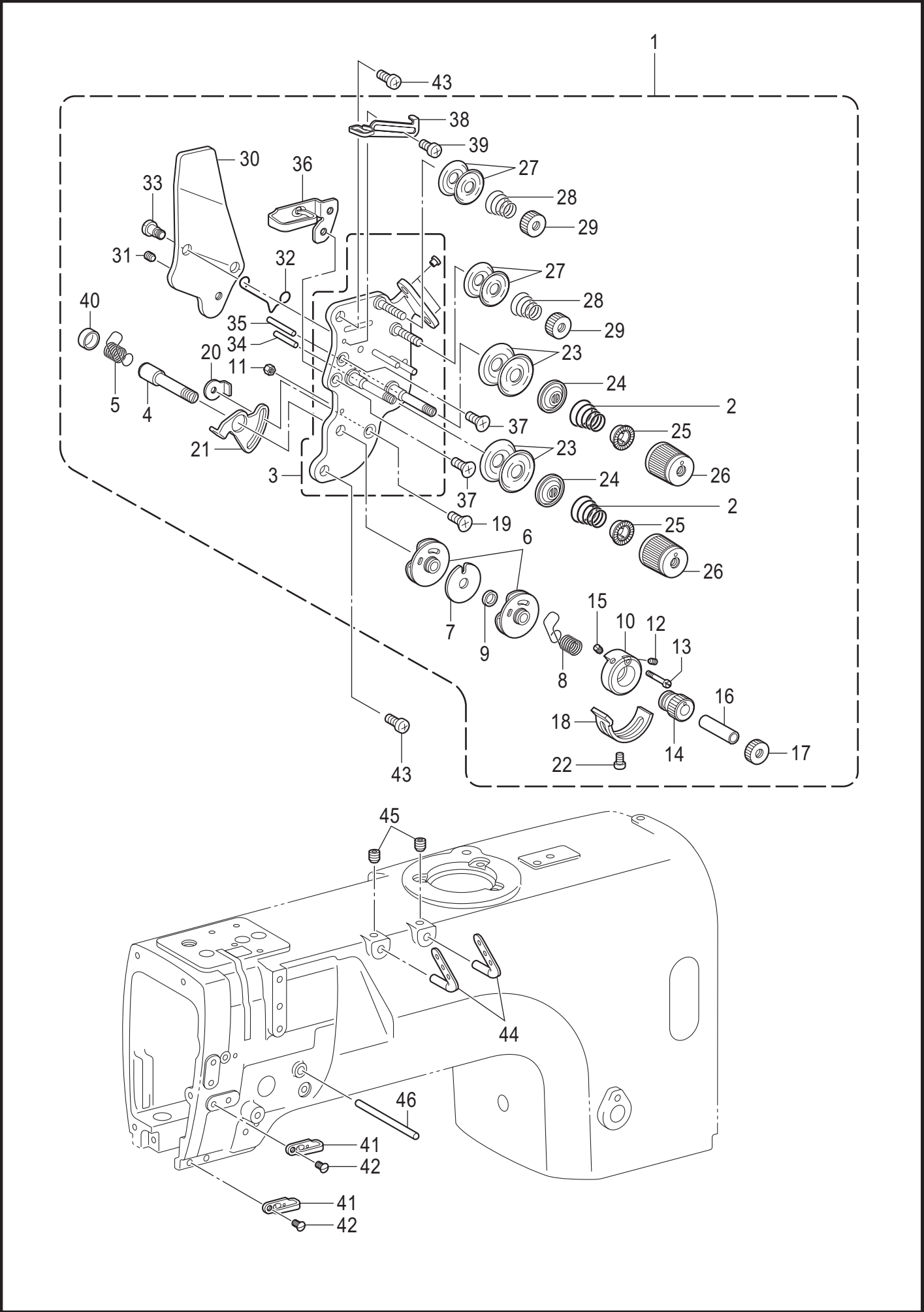
L. 供油润滑装置 / Lubrication

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA4205101	1	油罐组件	OIL TANK ASSY	
2	SA3040001	2	油嘴管	OIL FEEDING PIPE	
3	SA5026101	1	螺钉 M8X7	SCREW M8X7	
4	SA3946001	1	油管接头	OIL TERMINAL	
5	SA2956001	1	维尼龙油管 L=135	OIL TUBE, L=135	
6	SA2957001	2	油毡	FELT	
7	SA3055101	2	油管夹	TUBE CLIP	
8	SA6178001	2	线夹	CLIP	
9	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
10	SA2929001	2	橡皮塞 12.5	RUBBER CAP, 12.5	
11	S38266000	1	油毡	ROTARY HOOK SHAFT FELT	
12	SA4215101	1	油毡组件	FELT ASSY	
13	SA4033101	1	油毡压架	FELT SUPPORT	
14	228475000	1	电线夹 1.9X80	FASTENING BAND 1.9X80	
15	SA2929001	2	橡皮塞 12.5	RUBBER CAP, 12.5	
16	104450101	1	橡皮塞 8	RUBBER CAP, 8	
17	081038070	1	O形圈 P38	O RING P38	
18	SA2723001	1	维尼龙油管 L=210	OIL TUBE, L=210	
19	SA2724001	1	油线 L=400	WICK, L=400	
20	0A5501006	2	螺钉(带垫圈) M5X10DB	SCREW PAN (S/P WASHER) M5X10	
21	SA7540001	1	供油部分复合件	OIL BLOCK SET	
22	SA6475001	2	供油调节螺钉	OIL ADJUSTING SCREW	
23	081004070	2	O形圈 P4	O RING P4	
24	SA6468001	2	橡皮垫圈	RUBBER PACKING	
25	SA6423001	2	旋梭轴油毡	ROTARY HOOK SHAFT FELT	
26	SA6415001	2	油线 L=80	WICK L=80	
27	142274101	2	橡皮塞 4.2	RUBBER CAP, 4.2	
28	SA7548001	1	副油罐复合件	SUB-TANK SET	
29	SA3040001	1	油嘴管	OIL FEEDING PIPE	
30	SA3060001	1	油门垫片	VALVE PACKING	
31	104450101	1	橡皮塞 8	RUBBER CAP, 8	
32	0A4400806	2	螺钉(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
33	SA3045201	1	副油罐安装架 A	SUB-TANK SETTING PLATE A	
34	SA3046001	1	副油罐安装架 B	SUB-TANK SETTING PLATE, B	
35	062060816	2	螺钉 M6X8	SCREW PAN M6X8	
36	SA3044001	1	维尼龙油管 L=242	OIL TUBE, L=242	
37	SA3055101	2	油管夹	TUBE CLIP	
38	SA6472001	1	油管支架	TUBE SUPPORT	
39	SA3923101	2	旋梭基座D垫片	ROTARY HOOK BASE D PACKING	
40	062401616	4	螺钉 M4X16	SCREW PAN M4X16	
41	SA2604001	1	油毡	FEED REGULATOR FELT	
42	SA2605001	1	油毡压架	FELT SUPPORT	
43	062500616	1	螺钉 M5X6	SCREW PAN M5X6	
44	109405001	1	油线 4X4 L=100	WICK 4X4 (L=100)	
45	108801001	1	油线 4X4 L=350	WICK, 4X4 L=350	
46	SA2606101	1	油盖	OIL COVER	
47	104450101	1	橡皮塞 8	RUBBER CAP, 8	
48	SA3048101	1	油管压架 A	TUBE SUPPORT, A	
49	SA3049001	1	油管压架 B	TUBE SUPPORT, B	
50	062400616	1	螺钉 M4X6	SCREW PAN M4X6	
51	SA6473001	1	油管导向	TUBE GUIDE	
52	140890009	1	油盖	OIL CAP	
53	112753001	2	油毡	FELT	



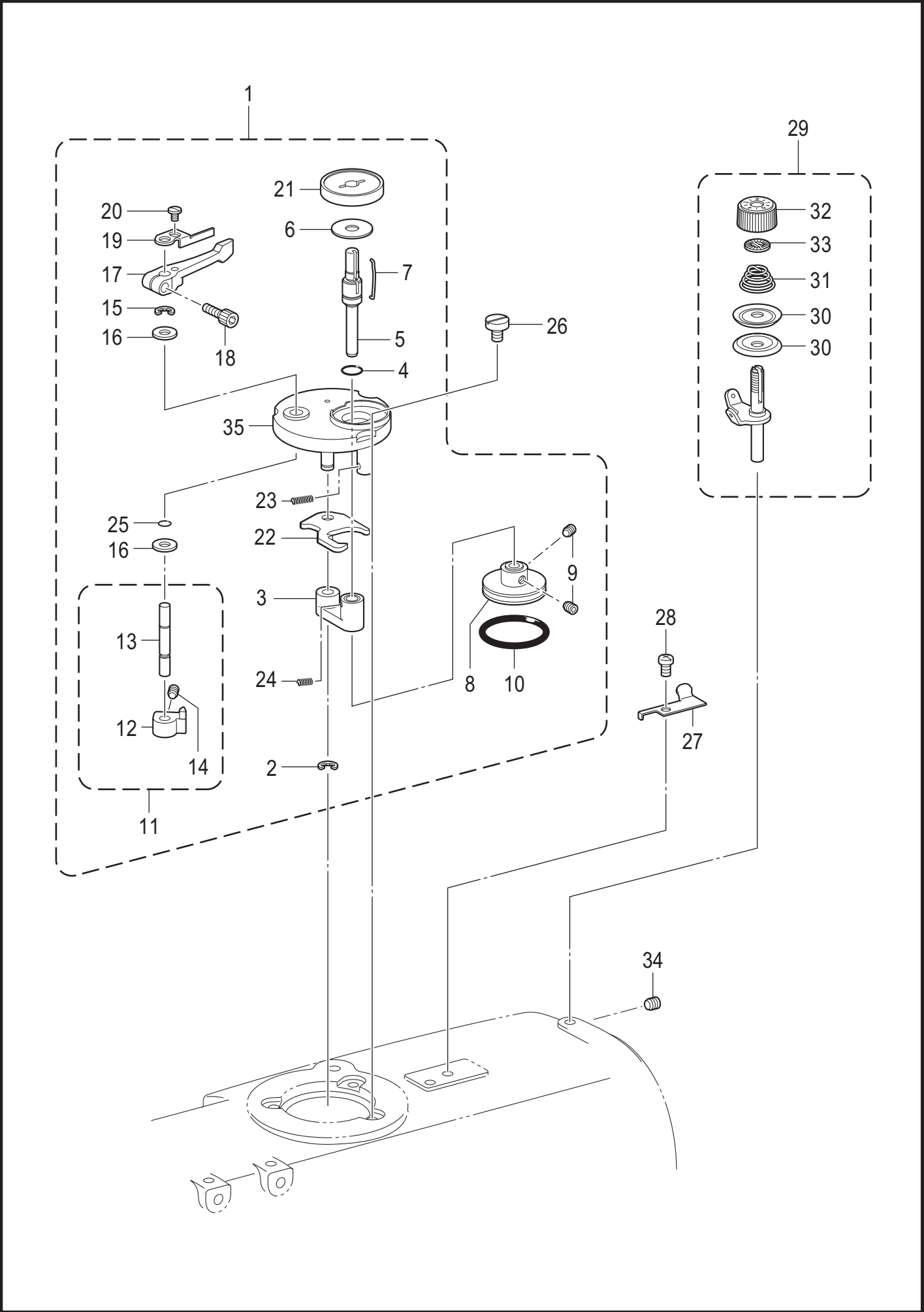
L. 供油润滑装置 / Lubrication

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
54	062061016	3	螺钉 M6X10	SCREW PAN M6X10	
55	025060236	1	平垫圈 M6	WASHER PLAIN M 6	
56	SA6423001	2	旋梭轴油毡	ROTARY HOOK SHAFT FELT	
57	SA6416001	2	柱塞	RUBBER PRESSER	
58	SA6414001	2	油管夹	TUBE CLIP	
59	140327001	2	橡皮塞 6.3	RUBBER CAP, 6.3	
60	148743001	2	油毡	FELT	



M. 穿线装置 / Threading mechanism

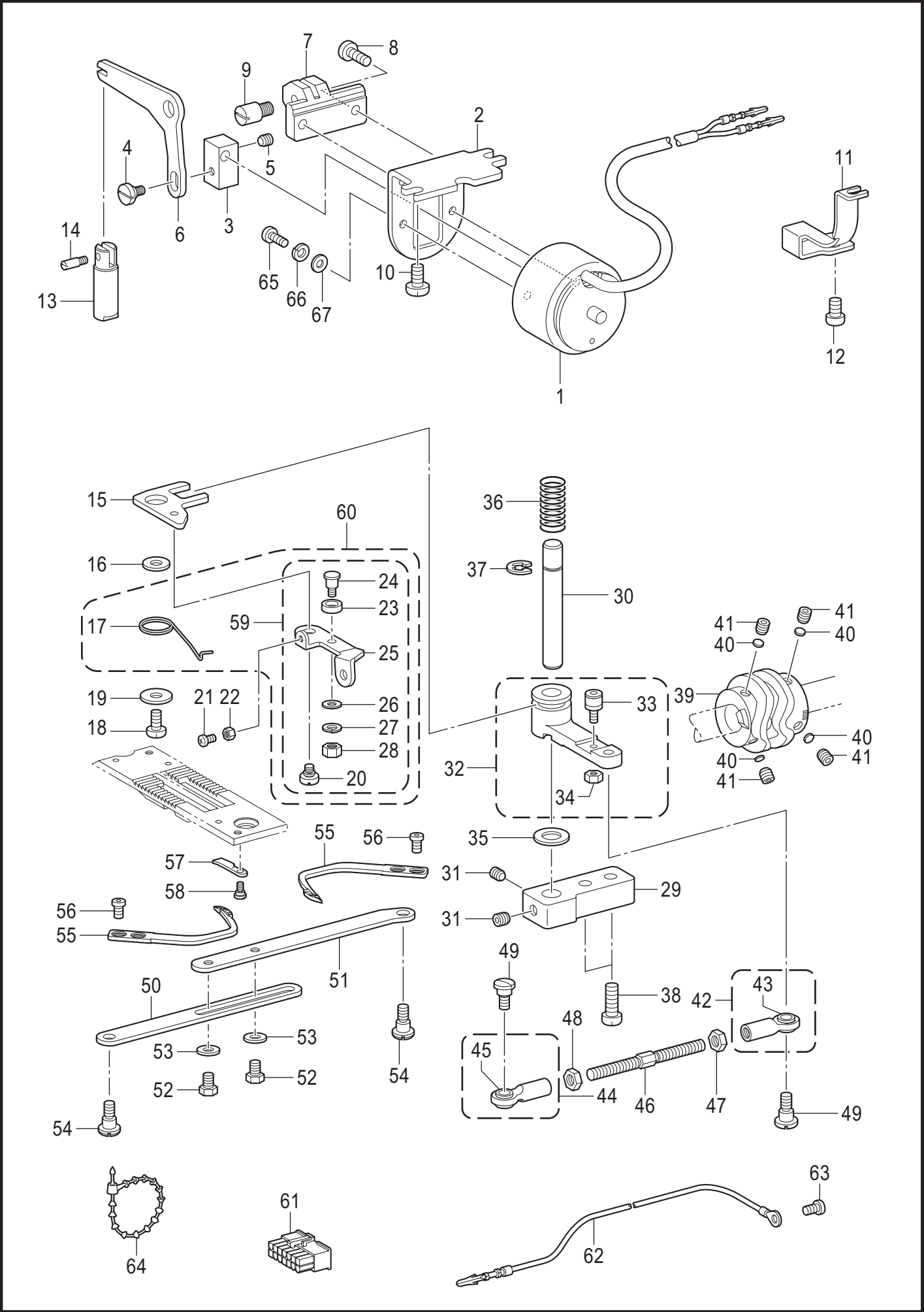
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA2607401	1	面线调节组件 -5	UPPER THREAD TENSION ASSY -5	
2	SA3416101	2	弹簧 LL	TENSION SPRING LL	
3	SA4212001	1	调整台组件	TENSION PLATE ASSY	
4	SA2613001	1	调整短轴	TENSION STUD	
5	SA2614201	1	弹簧 L	THREAD TAKE-UP SPRING L	
6	SA2615001	2	导向组件	GUIDE ASSY, T/TAKE-UP SPRING	
7	SA2619001	1	垫片	SPACER	
8	SA2623201	1	弹簧 R	THREAD TAKE-UP SPRING R	
9	SA2620001	1	轴套	COLLAR	
10	SA2621001	1	定位圈	STOPPER SUPPORT	
11	021300106	1	螺母 M3	NUT 1 M3	
12	SA2626001	1	螺钉 M3.5	SET SCREW, (CP) M3.5	
13	SA2624001	1	固定螺栓	SPRING GUIDE SET SCREW	
14	SA2625001	1	调节旋钮	ADJUSTING THUMB	
15	SA2626001	1	螺钉 M3.5	SET SCREW, (CP) M3.5	
16	SA2627001	1	轴套	COLLAR	
17	SA2628001	1	调线螺母	TENSION NUT	
18	SA2629001	1	弹簧限位板	STOPPER	
19	004350616	1	螺钉 M3.5X6	SCREW FLAT M3.5X6	
20	SA2824001	1	定位螺母 M3.5	NUT, WHIRL-STOP M3.5	
21	SA2630001	1	限位板	STOPPER	
22	062350516	1	螺钉 M3.5X5	SCREW PAN M3.5X5	
23	145446001	4	夹线盘	DISC, TENSION	
24	159805001	2	夹线压盘	TENSION DISC PRESSER	
25	S20681000	2	调节弹簧垫圈	WASHER	
26	S20682111	2	夹线螺母	TENSION NUT	
27	144504001	4	导向盘	THREAD GUIDE DISC	
28	154560101	2	小夹线弹簧 A	PRE-TENSION SPRING A	
29	155510001	2	夹线螺母	TENSION NUT	
30	SA2632001	1	松线板	TENSION RELEASE PLATE	
31	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
32	S38274001	1	松线弹簧	T-RELEASE SPRING	
33	SA2633001	2	轴位螺钉 M3.5	SHOULDER SCREW, M3.5	
34	SA4506001	1	松线销 L	TENSION RELEASE PIN, L	
35	SA4507001	1	松线销 R	TENSION RELEASE PIN, R	
36	SA2634001	1	线导向 U	THREAD GUIDE, U :ARM	
37	004350616	2	螺钉 M3.5X6	SCREW FLAT M3.5X6	
38	SA2635001	1	线调整	THREAD QUANTITY ADJUST	
39	062300616	1	螺钉 M3X6	SCREW PAN M3X6	
40	SA6378001	1	盖	CAP	
41	SA2638001	2	线导向 M	THREAD GUIDE, M :ARM	
42	SA2640001	2	螺钉 M5X8	SCREW FLAT M5X8	
43	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
44	SA2636001	2	三眼线勾	THREAD RETAINER	
45	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
46	SA2637001	1	松线轴	BAR, TENSION RELEASE	



N. 绕线装置 / Bobbin winder mechanism

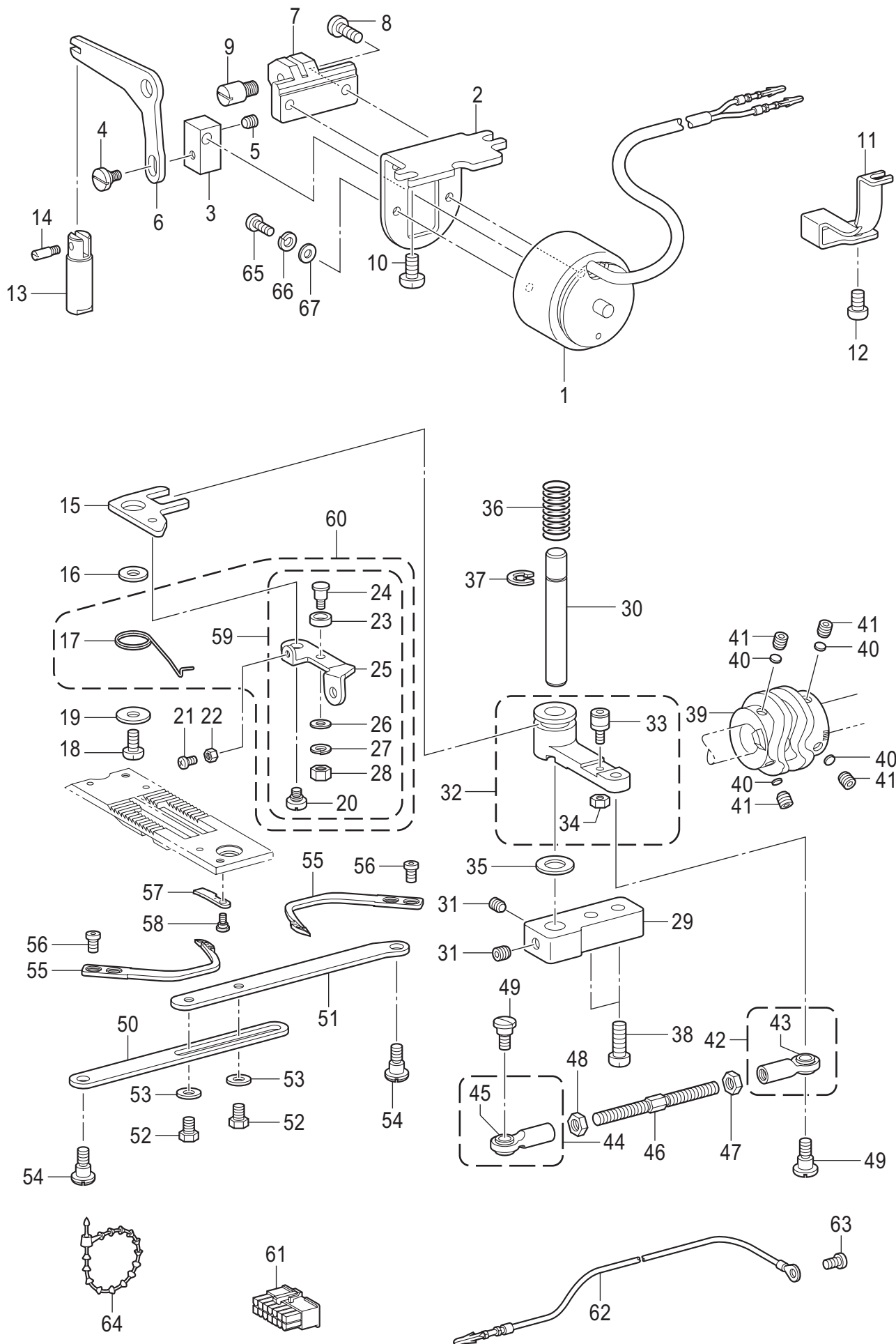
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA1971502	1	绕线器组件	BOBBIN WINDER UNIT	
2	048040342	1	挡圈 E4	RETAINING RING, E4	
3	SA8508001	1	绕线轴基座组件	B-WINDER SHAFT SUPPORT ASSY	
4	108549001	1	O形圈	O RING	
5	SA8511101	1	绕线轴	BOBBIN WINDER SHAFT	
6	SB1639001	1	垫片	SHEET	
7	SA9563001	1	梭芯固定簧	BOBBIN FIXED SPRING	
8	SA8507001	1	绕线轮	BOBBIN WINDER WHEEL	
9	012400636	2	螺钉 M4X6	SET SCREW SOCKET (FT) M4X6	
10	SA8503001	1	橡皮塞	RUBBER RING	
11	SA1981301	1	梭芯夹凸轮组件	BOBBIN PRESSER CAM ASSY	
12	SA1982101	1	梭芯夹凸轮	BOBBIN PRESSER CAM	
13	SA1983201	1	梭芯夹轴	BOBBIN WINDER ARM SHAFT	
14	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
15	048040342	1	挡圈 E4	RETAINING RING E4	
16	025060136	2	平垫圈 S6	WASHER PLAIN S 6	
17	SA1984001	1	梭芯压臂柄	BOBBIN PRESSER ARM	
18	018401236	1	螺栓 M4X12	BOLT SOCKET M4X12	
19	SA1985001	1	梭芯夹	BOBBIN PRESSER	
20	S23418002	1	螺钉 M4X5	SCREW M4X5	
21	SA8510101	1	梭芯座	BOBBIN SUPPORT	
22	SA8512101	1	绕线杠杆	BOBBIN WINDER LEVER	
23	SA1990101	1	弹簧	SPRING	
24	SA8509001	1	弹簧	BOBBIN WINDER BASE SPRING	
25	SA2190001	1	O形密封圈 SS5	O RING, SS5	
26	SA1992101	3	固定螺钉	BOBBIN WINDER FIXED SCREW	
27	SA1360101	1	切刀	KNIFE	
28	062500616	1	螺钉 M5X6	SCREW, PAN M5X6	
29	SA1994102	1	绕线器夹线组件	BOBBIN WINDER TENSION ASSY	
30	145446002	2	夹线盘	DISC, TENSION	
31	100401022	1	夹线弹簧	TENSION SPRING	
32	S31032002	1	压线螺母	TENSION NUT	
33	S12441001	1	止动垫圈	WASHER	
34	012500536	1	螺钉 M5X5	SET SCREW, SOCKET (FT) M5X5	
35	SA8982202	1	绕线器底座	BOBBIN WINDER BASE	

P. 切线装置 / Thread trimmer mechanism



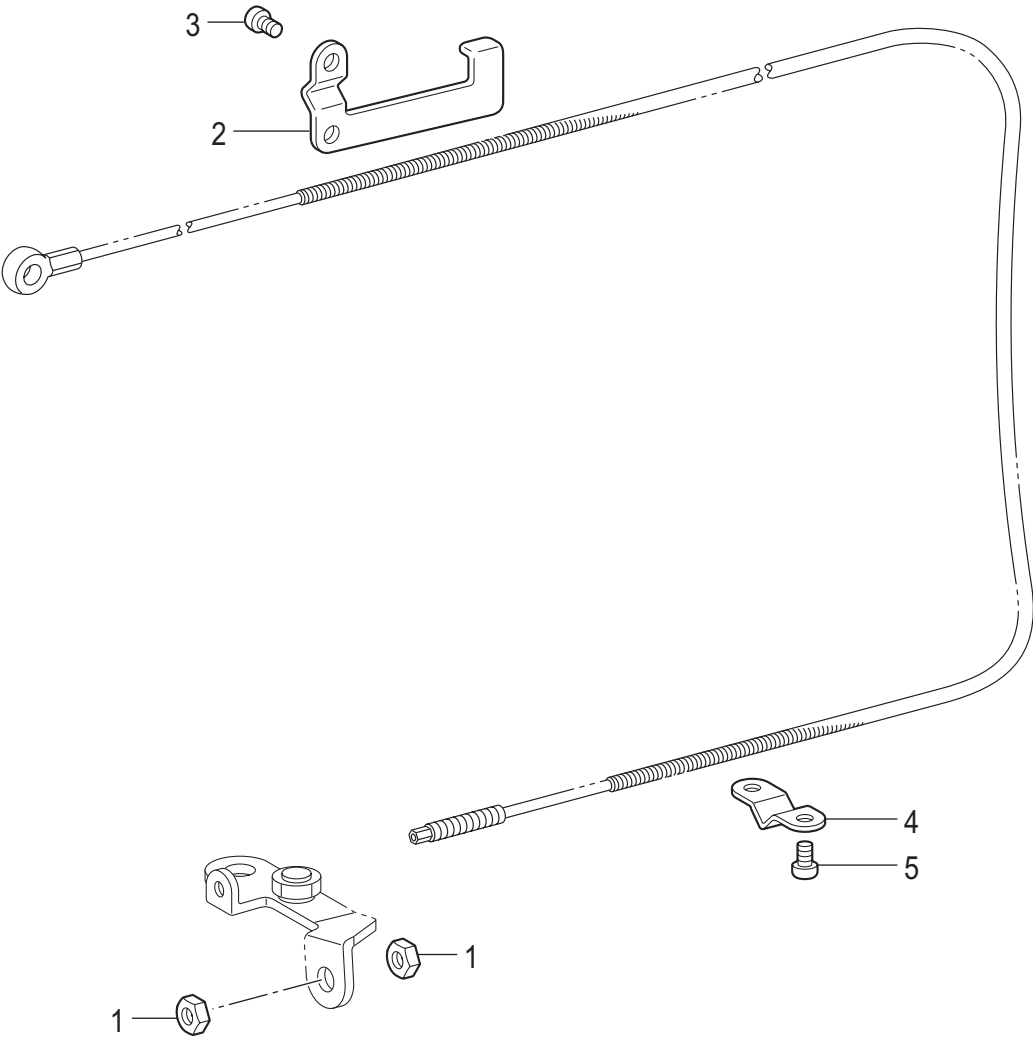
P. 切线装置 / Thread trimmer mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB1449001	1	切线电磁铁	THREAD TRIMMER SOLENOID	
2	SA2643001	1	电磁铁架	SOLENOID BRACKET	
3	SA2644001	1	电磁铁接头	SOLENOID JOINT	
4	SA2645001	1	轴位螺钉 M5	SHOULDER SCREW, M5	
5	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
6	SA2646001	1	电磁铁杆	SOLENOID LEVER	
7	SA2728001	1	电磁铁杆支承架	SOLENOID LEVER BRACKET	
8	062501016	2	螺钉 M5X10	SCREW PAN M5X10	
9	SA2647001	1	电磁铁杆短轴	SOLENOID LEVER SHAFT	
10	062061012	2	螺钉 M6X10	SCREW PAN M6X10	
11	SA2648001	1	线夹	CORD HOLDER	
12	062060816	1	螺钉 M6X8	SCREW PAN M6X8	
13	SA2651001	1	切线轴	DRIVING ROD	
14	148546001	1	销	PLUNGER PIN	
15	SA2652101	1	切线轴板	DRIVING ROD PLATE, TR	
16	SA2860001	1	垫圈	WASHER	
17	SA6395001	1	弹簧	SPRING	
18	062501016	1	螺钉 M5X10	SCREW PAN M5X10	
19	116662003	1	垫圈	WASHER	
20	SA2655001	1	轴位螺钉 M4	SHOULDER SCREW, M4	
21	062351216	1	螺钉 M3.5X12	SCREW PAN M3.5X12	
22	021350106	1	螺母 M3.5	NUT 1 M3.5	
23	SA6392001	1	松线滚轮	ROLLER	
24	SA6393001	1	滚轮轴	ROLLER SHAFT	
25	SA6394001	1	松线杆	TENSION RELEASE LEVER	
26	113431002	1	垫圈	WASHER, PLAIN	
27	028050246	1	弹簧垫圈 2-5	WASHER SPRING 2-5	
28	021500106	1	六角螺母 M5	NUT 1 M5	
29	SA2657001	1	主杆轴架	MAIN LEVER SUPPORT SHAFT	
30	SA2658001	1	主杆轴	MAIN LEVER SHAFT	
31	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
32	SB1450001	1	主杆组件	MAIN LEVER ASSY	
33	SB1452001	1	转轴组件	ROLLER SHAFT ASSY	
34	105234003	1	螺母 SM4.37	NUT SM4.37	
35	148559100	1	橡胶	RUBBER	
36	S07509001	1	弹簧	MAIN LEVER SPRING	
37	048070342	1	挡圈 E7	RETAINING RING E7	
38	062061616	2	螺钉 M6X16	SCREW PAN M6X16	
39	SA2661001	1	切线凸轮	THREAD TRIMMER CAM	
40	SA2378001	4	垫片 4.8	SPACER, 4.8	
41	S25236001	4	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
42	SA2663001	1	接头组件 R	ROUND JOINT ASSY R	
43	141331002	1	管套	BUSH	
44	SA2665001	1	接头组件 L	ROUND JOINT ASSY L	
45	141331002	1	管套	BUSH	
46	SA2667001	1	长度调节连杆	L-ADJUSTING CONNECTING ROD	
47	021060306	1	六角螺母 M6	NUT 3 M6	
48	SA2668001	1	螺母 M6(L)	NUT M6 LEFT	
49	SA2669001	2	轴位螺钉 SM5.95-28	SHOULDER SCREW, SM5.95-28	
50	SA2672001	1	切线连杆 R	T-TRIMMER CONNECTING ROD, R	
51	SA2673001	1	切线连杆 L	T-TRIMMER CONNECTING ROD, L	
52	017500812	2	六角螺栓 M5X8	BOLT M5X8	
53	025050236	2	平垫圈 M5	WASHER PLAIN M 5	
54	SA2645001	2	轴位螺钉 M5	SHOULDER SCREW, M5	
55	S07526301	2	动刀	MOVABLE KNIFE	
56	148536001	4	螺钉 SM4.37-40X4.2	SCREW, W/SOCKET SM4.37-40X4.2	
57	S07527001	2	定刀	FIXED KNIFE	
58	148539101	2	轴位螺钉 SM2.38	SHOULDER SCREW, SM2.38	
59	SA8364001	1	松线杆组件	TENSION RELEASE LEVER ASSY	
60	SA8365001	1	松线杆复合件	TENSION RELEASE LEVER SET	
61	S38687000	1	插头 5557-14R	CONNECTOR, 5557-14R	
62	SA1998001	1	接地线组件	GROUND WIRE ASSY	
63	062500816	1	螺钉 M5X8	SCREW PAN M5X8	



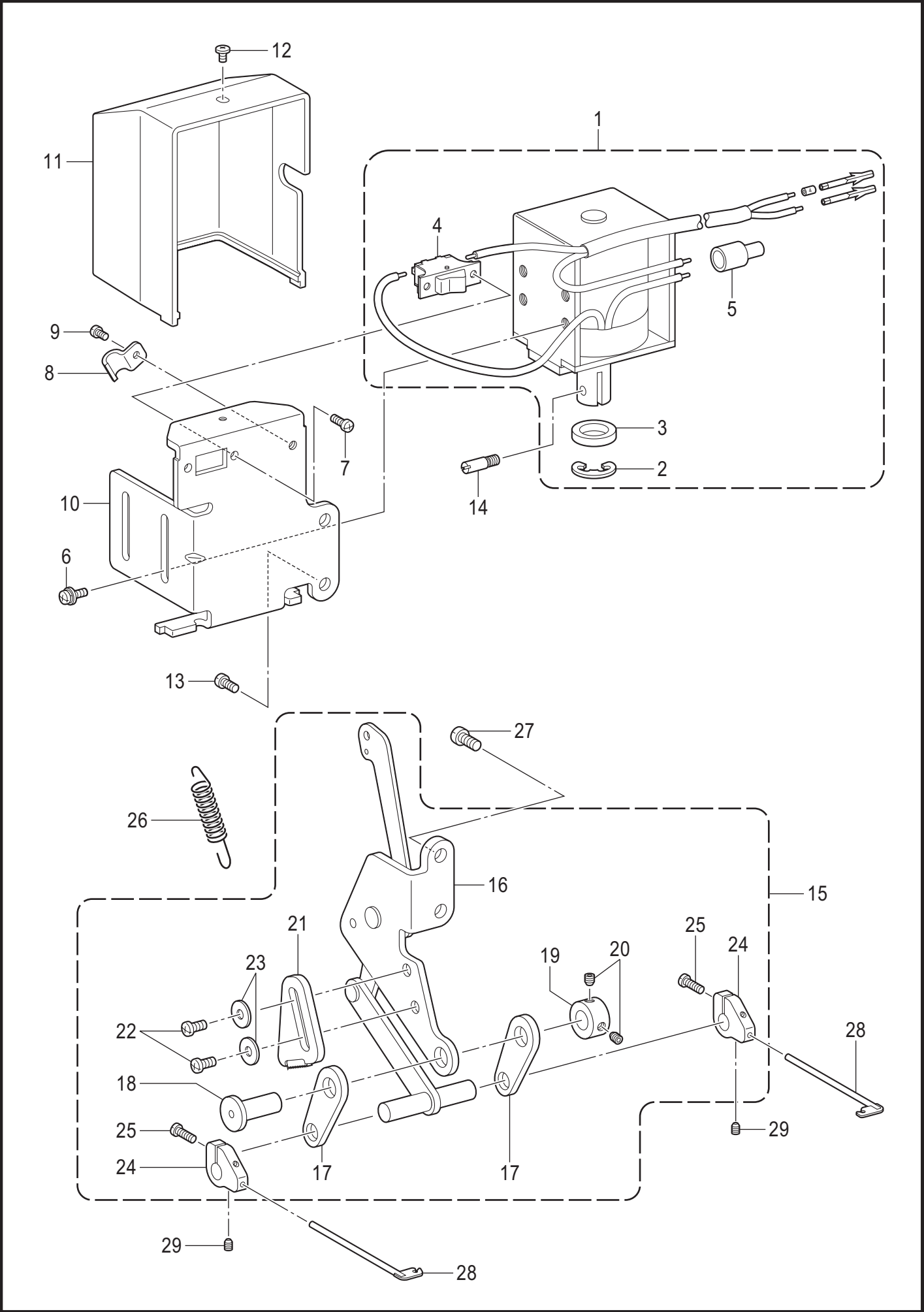
P. 切线装置 / Thread trimmer mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
64	340400001	1	线夹	BEAD BAND	
65	060400816	2	螺钉 M4X8	SCREW BIND M4X8	
66	028040246	2	弹簧垫圈 2-4	WASHER SPRING 2-4	
67	025040236	2	平垫圈 M4	WASHER PLAIN M 4	



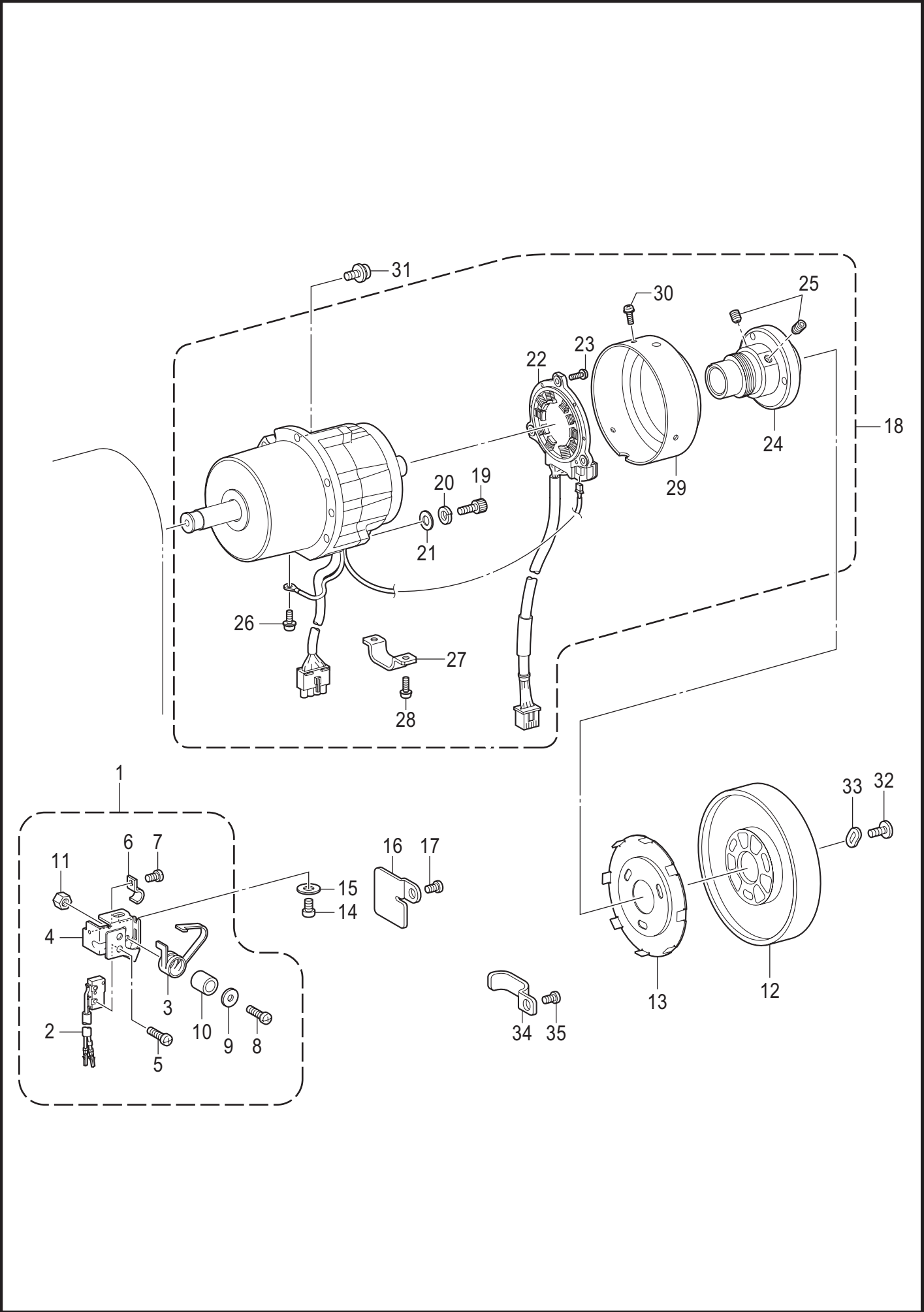
Q. 松线装置 / Tension release mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	110161004	2	螺母 SM4.76	NUT, SM4.76	
2	SA2678001	1	松线电线夹	TENSION RELEASE WIRE HOLDER	
3	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
4	SA2679001	1	松线电线夹	TENSION RELEASE WIRE HOLDER	
5	062060816	2	螺钉 M6X8	SCREW PAN M6X8	



R. 扫线装置 / Thread wiper mechanism

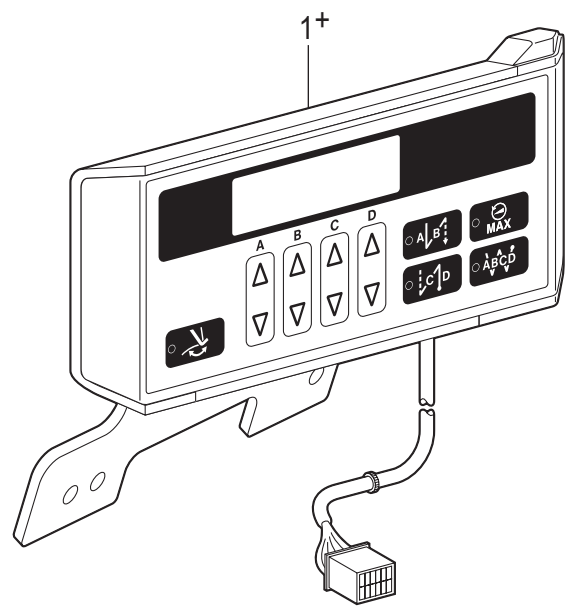
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA2680001	1	扫线电磁铁组件	THREAD WIPER SOLENOID ASSY	
2	048090342	1	挡圈 E9	RETAINING RING E9	
3	S38426000	1	橡皮垫	PLUNGER RUBBER	
4	S02664001	1	挡线开关	THREAD WIPER SWITCH	
5	S02665000	1	电线接头	TERMINAL CONNECTOR	
6	S39048001	4	螺钉(带垫片) M4X10	SCREW, PAN (S/P W) M4X10	
7	062300616	2	螺钉 M3X6	SCREW PAN M3X6	
8	140647101	1	电线固定夹	CORD HOLDER	
9	062400616	1	螺钉 M4X6	SCREW PAN M4X6	
10	SA2732001	1	电磁铁安装板	SOLENOID HOLDING PLATE	
11	SA2696101	1	电磁铁盖	SOLENOID COVER	
12	060400516	1	螺钉 M4X5	SCREW BIND M4X5	
13	062501016	2	螺钉 M5X10	SCREW PAN M5X10	
14	148546001	1	销	PLUNGER PIN	
15	SA2682001	1	电磁铁连杆组件	THREAD WIPER LINK ASSY	
16	SA2683001	1	电磁铁连杆	SOLENOID LINK	
17	S07549101	2	连接板 C	THREAD WIPER LINK, C	
18	S07550001	1	连接板轴	LINK STUD	
19	SA2504001	1	紧圈	SET SCREW COLLAR	
20	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
21	SA8745001	1	定位板	STOPPER	
22	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
23	025050236	2	平垫圈 M5	WASHER PLAIN M 5	
24	S07552101	2	扫线器架	THREAD WIPER SUPPORT	
25	062661212	2	螺钉 SM3.18-40X12	SCREW PAN SM3.18-40X12	
26	SA2684001	1	弹簧	THREAD WIPER SPRING	
27	062501016	2	螺钉 M5X10	SCREW PAN M5X10	
28	S07553001	2	扫线器	THREAD WIPER	
29	S07424001	2	螺钉 SM3.18X4	SET SCREW, W/SOCKET SM3.18X4	



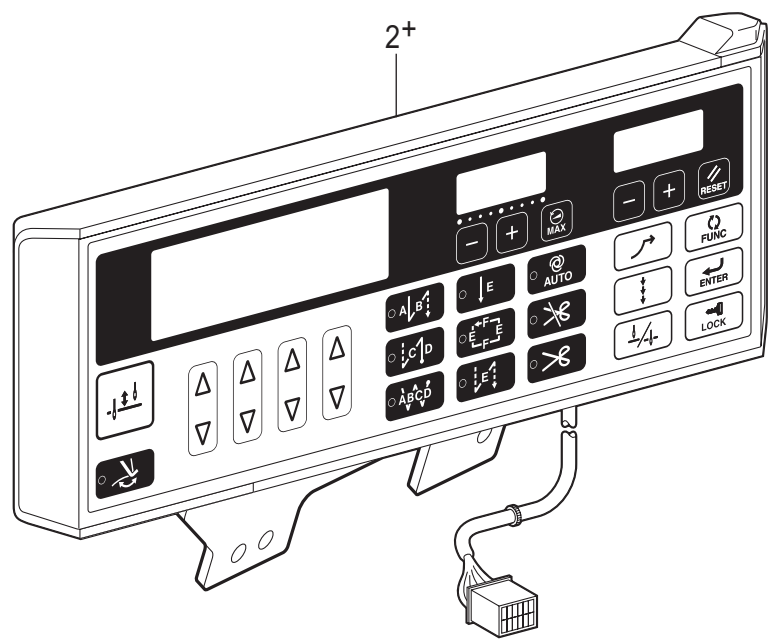
S1. 控制箱和马达装置 / Control box and motor mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA2685001	1	安全开关组件	SAFETY SWITCH ASSY	
2	SA1385001	1	微处理开关组件	MICRO SWITCH ASSY	
3	S38744101	1	板弹簧	SWITCH PLATE SPRING	
4	SA2686001	1	开关基座	SWITCH BASE	
5	062020806	2	螺钉 M2X8	SCREW PAN M2X8	
6	140647101	1	电线固定夹	CORD HOLDER	
7	062400616	1	螺钉 M4X6	SCREW PAN M4X6	
8	062401216	1	螺钉 M4X12	SCREW PAN M4X12	
9	026040236	1	平垫圈 M4	WASHER PLAIN M 4	
10	154514001	1	衬垫	SPACER	
11	021400106	1	六角螺母 M4	NUT 1 M4	
12	SB1454001	1	上轮	PULLEY	
13	SB2984001	1	防护板	GUARD PLATE	
14	062060812	1	螺钉 M6X8	SCREW PAN M6X8	
15	025060136	1	平垫圈 S6	WASHER PLAIN S 6	
16	SA2712001	1	电线固定夹	CORD HOLDER	
17	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
18	SB1211001	1	备用马达(8400)组件	MOTOR 8400 SUPPLY	
19	018501632	3	螺栓 M5X16	BOLT SOCKET M5X16	
20	028050247	3	弹簧垫圈 2-5	WASHER SPRING 2-5	
21	SA9436001	3	平垫圈 5	WASHER PLAIN 5	
22	SA9437001	1	传感定子组件	RESOLVER STATOR ASSY	
23	0A4301206	3	螺钉(带垫圈) M3X12DA	SCREW PAN (S/P WASHER) M3X12	
24	SA9443001	1	上轮保持架(S)组件	PULLEY HOLDER S ASSY	
25	012501032	2	螺钉 M5X10	SET SCREW SOCKET (FT) M5X10	
26	0A4401005	1	螺钉(带垫圈) M4X10DA	SCREW, PAN (S/P WASHER) M4X10	
27	J04230001	1	电线固定夹 CDD-HT	CORD HOLDER CDD-HT	
28	0A4401006	2	螺钉(带垫圈) M4X10DA	SCREW PAN (S/P WASHER) M4X10	
29	SA9449001	1	传感定子罩	RESOLVER COVER	
30	0A4300806	3	螺钉(带垫圈) M3X8DA	SCREW PAN (S/P WASHER) M3X8	
31	SA2354001	5	螺钉 M5X18	SCREW PAN M5X18	
32	060501016	3	螺钉 M5X10	SCREW BIND M5X10	
33	SA9452001	3	上轮垫圈	PULLEY WASHER	
34	SA2687001	1	电线固定夹	CORD HOLDER	
35	062500816	1	螺钉 M5X8	SCREW PAN M5X8	

G10



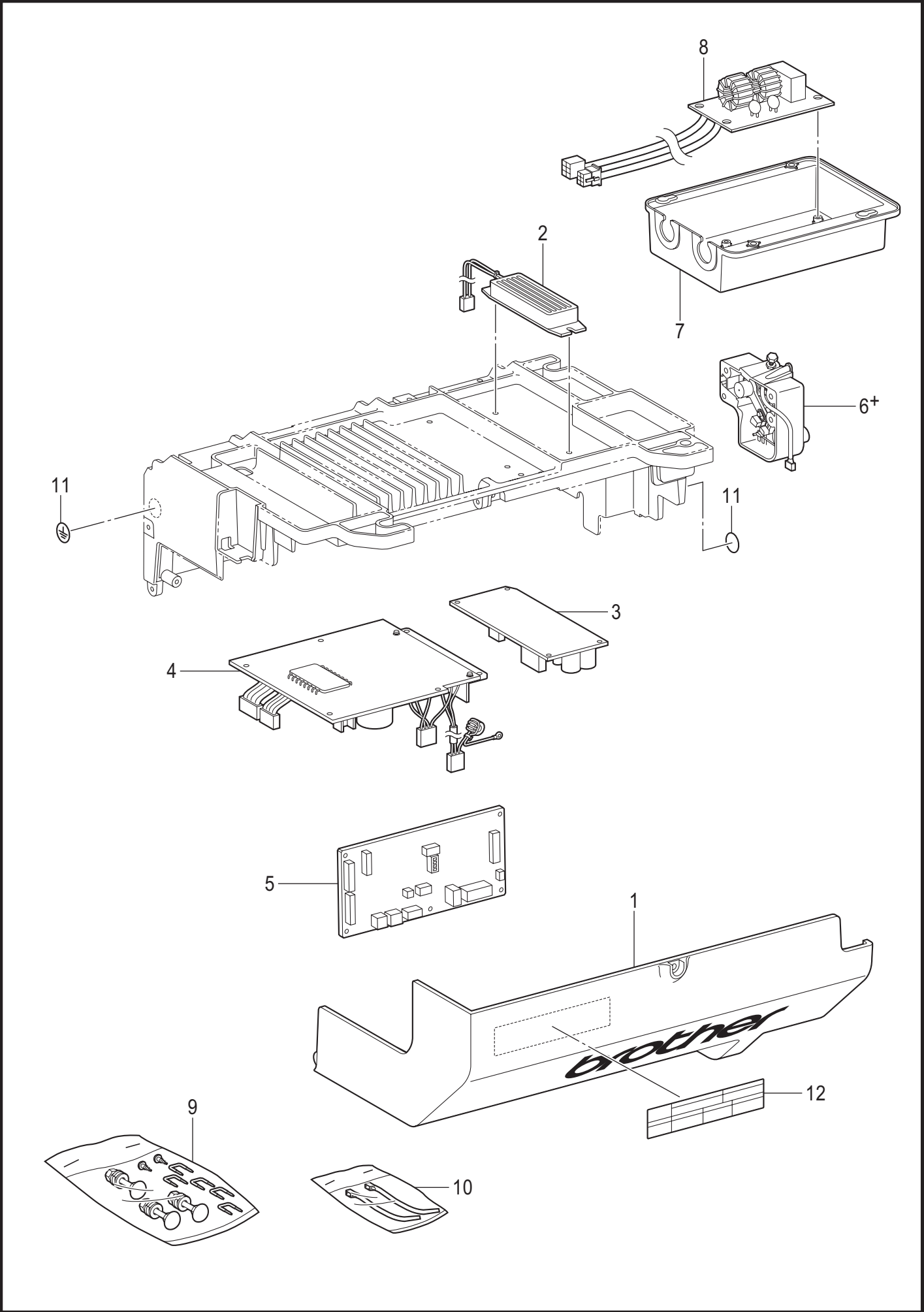
G50



S2. 控制箱 / Control box

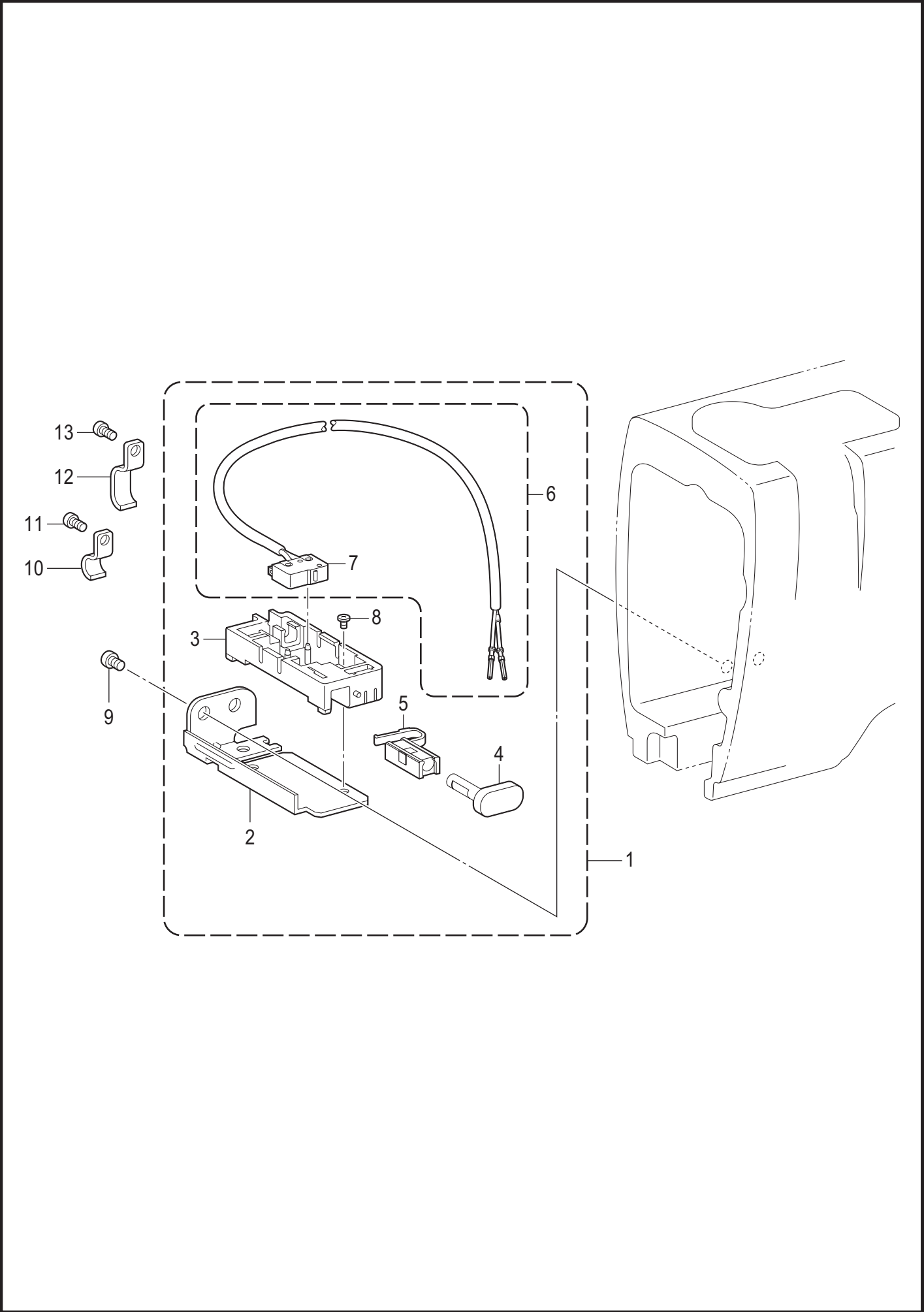
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	BMP206A-1000000-CG10		<用于中国> G10操作盘(CH)	<For China only> G-10-PANEL-CHINA	
1+	BMP206A-1000000-JG10		<用于日本> G10操作盘(JA)	<For Japan only> G-10-PANEL-JAPAN	
1+	BMP206A-1000000-0G10		<用于一般出口> G10操作盘	<For General export> G-10-PANEL	
2+	BMP206A-1000000-CG50		<用于中国> G50操作盘(CH)	<For China only> G-50-PANEL-CHINA	
2+	BMP206A-1000000-JG50		<用于日本> G50操作盘(JA)	<For Japan only> G-50-PANEL-JAPAN	
2+	BMP206A-1000000-EG50		<用于欧洲> G50操作盘(EU)	<For Europe only> G-50-PANEL-EU	
2+	BMP206A-1000000-0G50		<用于一般出口> G50操作盘	<For General export> G-50-PANEL	

S3. 控制箱 / Control box



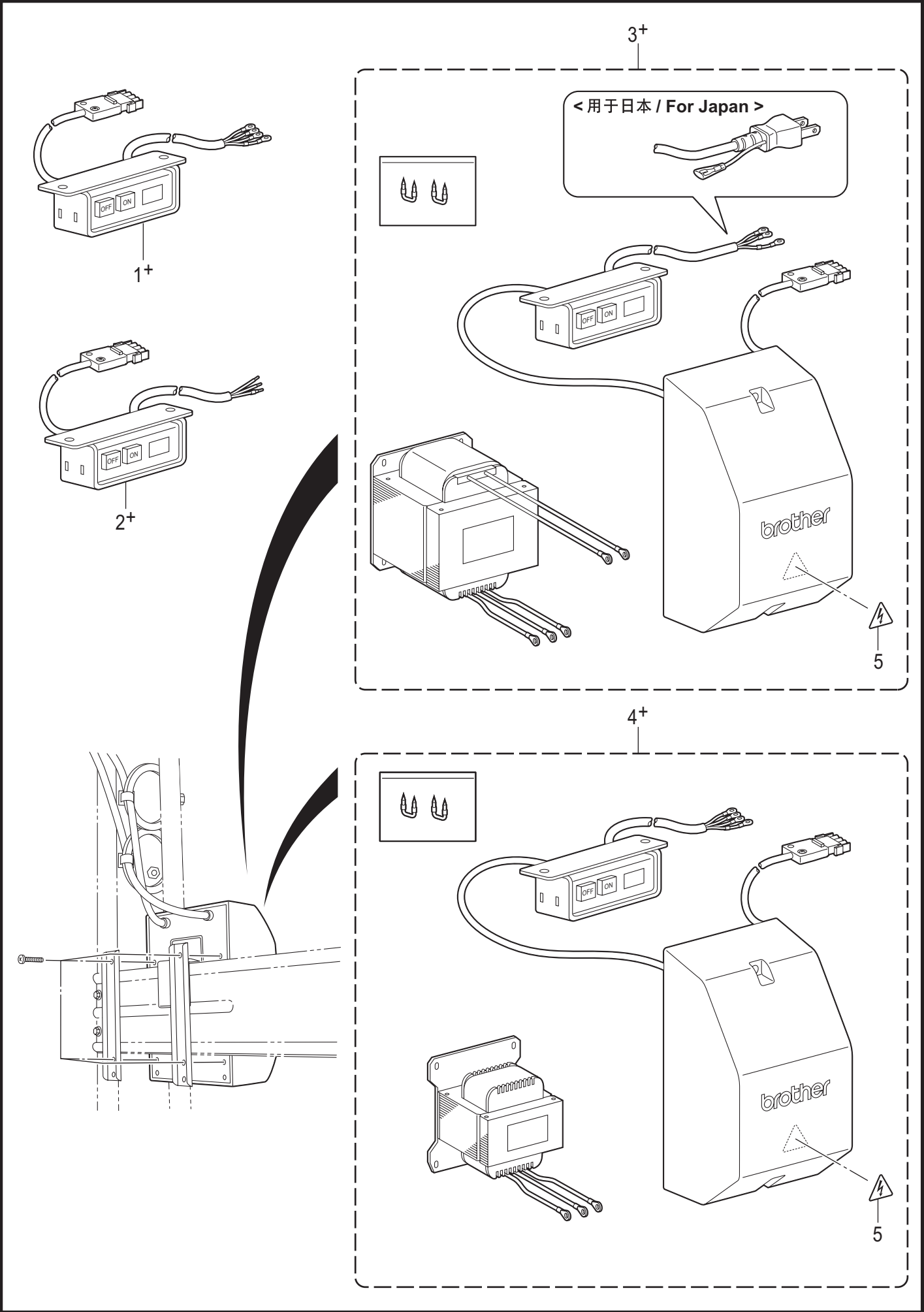
S3. 控制箱 / Control box

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA9546001	1	箱盖7200C	BOX COVER 7200C	
2	SA9549001	1	电阻组件 R60/220	CEMENT RESISTOR ASSY 60/220	
3	SA9727001	1	SW电源基板组件	SW POWER PCB ASSY	
4	SA9553001	1	D基板组件(驱动用)	D PCB ASSY	
5	SA9575001	1	S基板组件(控制用)	S PCB ASSY	
6+	SA9587001	1	<前和后各一档规格> <用于日本> 踏板控制器组件(日本规格)	<Type forward 1 step, backward 1 step> <For Japan> TREADLE UNIT -DM	
6+	SA9602001	1	<前和后各二挡规格> <用于一般出口> 踏板控制器组件(海外规格)	<Type forward 2 step, backward 2 step> <For General export> TREADLE UNIT -EX	
7	SA9564001	1	<用于欧洲> CE滤波器座罩	<For Europe> CE FILTER CASE	
8	SA9565001	1	CE滤波器基板组件	CE FILTER PCB ASSY	
9	J04210101	1	螺钉一组 M8X65	BOLT ASSY SQUARE M8X65	
10	SA9894001	1	电线固定夹组件	REPEATE CABLE TIE ASSY	
11	S37060001	2	接地标记	LABEL, GROUNDING	
12	SA9725001	1	感电标签 36 X 150	LABEL ELECTRICAL SHOCK 36 X 150	



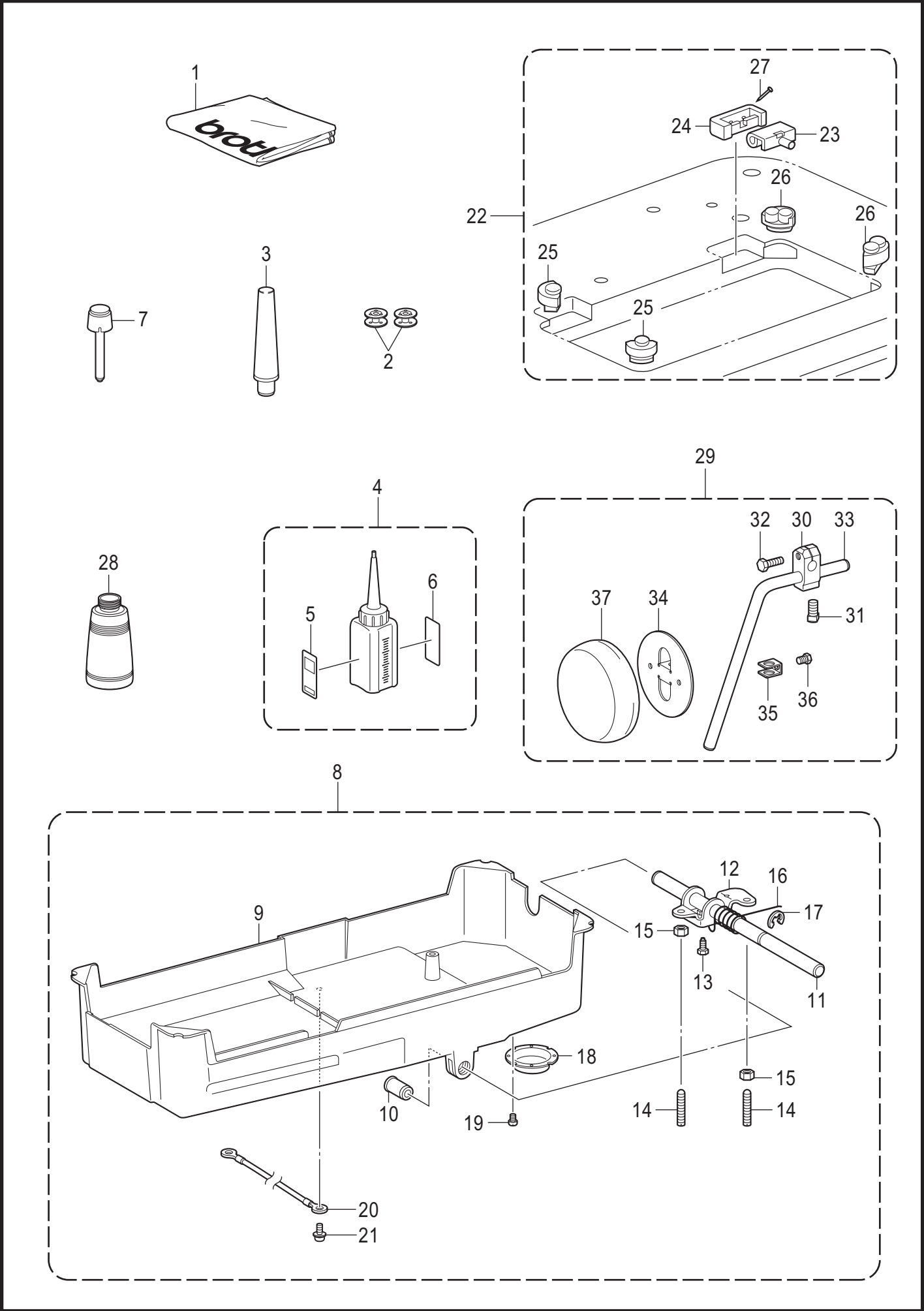
T. 倒缝开关装置 / Quick reverse switch mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA2688301	1	调节器按钮组件	REVERSE ACTUATOR ASSY	
2	SA2270001	1	倒缝开关安装架	REVERSE SWITCH BRACKET	
3	SA7295001	1	倒缝开关安装架	REVERSE SWITCH BRACKET	
4	SA4098201	1	按钮	ACTUATOR	
5	SA4099001	1	倒缝开关弹簧	REVERSE SWITCH SPRING	
6	SA1390001	1	R开关组件	R-SWITCH ASSY	
7	S32907050	1	微动开关	MICRO SWITCH	
8	060300606	1	螺钉 M3X6	SCREW BIND M3X6	
9	062500616	2	螺钉 M5X6	SCREW PAN M5X6	
10	SA2689101	1	线夹	CORD HOLDER	
11	062500616	1	螺钉 M5X6	SCREW PAN M5X6	
12	SA1388101	3	线夹	CORD HOLDER	
13	062500616	1	螺钉 M5X6	SCREW PAN M5X6	



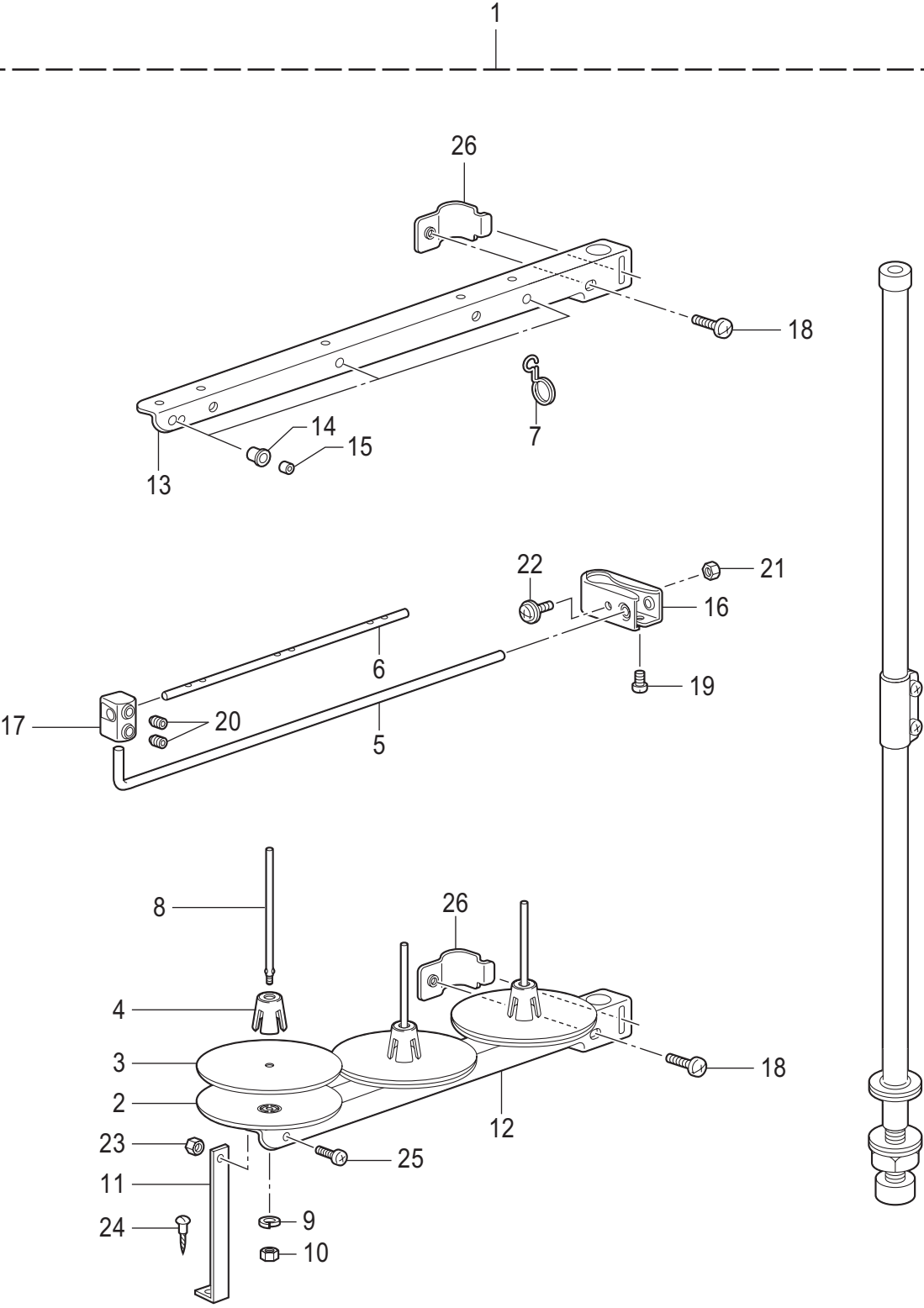
U. 电气部品 / Power supply equipment

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	SA9616001	1	<用于三相 200V> <用于日本> 电源开关组件 SJT	<For Three phase 200V AC> <For Japan> POWER SWITCH ASSY SJT	
1+	SA9831001	1	<用于三相 220V> <用于北美和墨西哥> 电源开关组件 SJT#2	<For Three phase 220V AC> <For USA, Canada and Mexico> POWER SWITCH ASSY SJT#2	
2+	SA9535001	1	<用于单相 220V> <用于亚洲,欧洲及一般出口> 电源开关组件CCC	<For Single phase 220V AC> <For Asia, General and Europe> POWER SUPPLY SWITCH ASSY CCC	
2+	BMP3010-0000001-3S00	1	<用于单相 220V> <用于中国> 电源开关组件 CCC#2	<For Single phase 220V AC> <For China> POWER SWITCH 220V	
3+	SB1229001	1	<用于单相 100V> <用于日本> 变压器箱备品组件	<For Single phase 100V> <For Japan> TRANCE BOX 100V SUPPLY	
3+	BMP3010-0000000-2ST1	1	<用于北美和墨西哥> 变压器箱	<For USA, Canada and Mexico> TRANSFORMER BOX	
4+	BMP3010-0000000-3ST4	1	<用于三相 380V> <用于亚洲和一般出口> 变压器箱	<For Three phase 380V> <For General and Asia> TRANSFORMER BOX	
4+	BMP3010-0000001-3ST4	1	<用于中国> 变压器箱	<For China> TRANSFORMER BOX	
4+	BMP3010-0000000-4ST4	1	<用于三相 400V> <用于欧洲> 变压器箱	<For Three phase 400V> <For Europe> TRANSFORMER BOX	
5	SA9914001	1	感电标签 25 X 28	LABEL ELECTRICAL SHOCK 25 X 28	



Z1. 附件 / Accessories

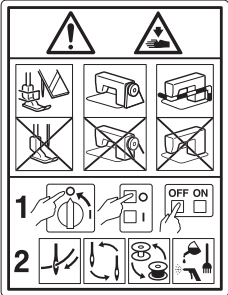
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	144226001	1	机头罩	HEAD COVER	
2	S09285051	2	梭芯	BOBBIN	
3	100477009	1	机头撑杆	HEAD REST	
4	SA8239201	1	油壶组件	OIL TANK ASSY	
5	SB1271001	1	油壶警示标贴 日文	OIL WARNING LABEL JP	
6	SB1270001	1	油壶警示标贴 英文	OIL WARNING LABEL EN	
7	145573000	1	膝控提升顶杆	KNEE LIFTER COMPLYING BAR	
8	SB1414001	1	油盘总组件	OIL PAN UNIT	
9	SA2692101	1	油盘	OIL PAN	
10	149578000	2	轴套	BUSH	
11	SA2582001	1	膝控横轴	KNEE LIFTER SHAFT	
12	SA2590001	1	膝控	KNEE LIFTER	
13	S25344001	1	螺栓 M6	BOLT M6	
14	SB0687001	2	螺钉 M6X24	SET SCREW M6X24	
15	021060306	2	六角螺母 M6	NUT 3 M6	
16	S15889001	1	复位弹簧	TWIST SPRING	
17	146293001	1	挡圈 E10	RETAINING RING, E10	
18	153230101	1	放油口	DRAIN	
19	S23418002	2	螺钉 M4X5	SCREW, M4X5	
20	SA9943001	1	接地线	EARTH CORD	
21	0A5400806	1	螺钉(带垫圈) M4X8DB	SCREW PAN (S/P WASHER) M4X8	
22	SA1969001	1	橡胶铰链组件	RUBBER HINGE ASSY	
23	143882001	2	机头铰链	HEAD HINGE	
24	143910009	2	机头铰链套	RUBBER CUSHION	
25	SA1962001	2	头部防震垫	HEAD CUSHION	
26	SA1963001	2	头部防震垫	HEAD CUSHION	
27	109714000	4	钉	NAIL	
28	114486002	1	油壶	OILER	
29	S38300001	1	膝控组件	KNEE LIFTER ASSY	
30	146039121	1	碰块弯杆接头	KNEE LIFTER BRACKET	
31	100463021	1	四角型螺栓 SM7.94	BOLT, SQUARE SM7.94	
32	S35820021	1	螺栓 SM5.95X20	BOLT, SM5.95X20	
33	S38278001	1	膝控弯管	KNEE LIFTER BAR	
34	S34756021	1	膝控碰块	KNEE LIFTER PLATE	
35	114967021	1	碰块架	KNEE LIFTER PLATE STOPPER	
36	110087021	1	螺栓 SM5.95-28X8	BOLT, SM5.95-28X8	
37	S31885001	1	膝控碰块垫	KNEE LIFTER PLATE COVER	



Z2. 附件 / Accessories

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	S07558409	1	线架组件 3DRTHF	COTTON STAND ASSY 3DRTHF	
2	S51283001	3	垫圈	SPOOL STAND BASE	
3	150182000	3	线盘软垫	SPOOL MAT	
4	S51282101	3	线轴缓冲架	SPOOL CUSHION	
5	S04109001	1	过线杆支杆	THREAD GUIDE SUPPORT BAR	
6	142997001	1	过线杆 3	THREAD GUIDE, 3	
7	S02747101	1	弹簧	SPRING	
8	150179002	3	线轴 B	SPOOL SHAFT B	
9	028050243	3	弹簧垫圈 2-5	WASHER, SPRING 2-5	
10	021500203	3	螺母 M5	NUT, 2 M5	
11	150188009	1	下过线架支撑板 A	SPOOL HOLDER SUPPORT, A	
12	SA6610001	1	过线架 3	SPOOL HOLDER 3	
13	SA6610001	1	过线架 3	SPOOL HOLDER 3	
14	150183000	3	过线管套	THREAD HANGER BASE	
15	142990001	3	过线架上过线管	THREAD BUSH	
16	SA6615001	1	线导向架	THREAD GUIDE HOLDER	
17	138843001	1	连接器	JOINT	
18	062061603	2	螺钉 M6X16	SCREW PAN M6X16	
19	S37037001	1	螺钉 M5X32	SCREW PAN (S/P WASHER) M5X32	
20	014060632	2	固定螺钉 M6X6	SET SCREW SOCKET (CP) M6X6	
21	021500203	1	螺母 M5	NUT, 2 M5	
22	S37037001	1	螺钉 M5X32	SCREW PAN (S/P WASHER) M5X32	
23	021500203	1	螺母 M5	NUT, 2 M5	
24	031452203	1	圆头木螺钉 M4.5X22	WOOD SCREW ROUND M4.5X22	
25	062501003	1	螺钉 M5X10	SCREW PAN M5X10	
26	SA6609001	2	过线架定位	SPOOL HOLDER SUPPORTER	

Wa. 警告标签 / Warning labels

警告标签 / Warning labels	零部件名称 / Name of parts	尺寸 / Size(mm)	零部件序号 / Code
	感电标签 36 X 150 Label electrical shock 36 X 150	36 X 150	SA9725-001
	感电标签 25 X 28 Label electrical shock 25 X 28	L=28.4	SA9914-001
	操作注意标签 Label caution	56 X 43	SA9826-001
	警告标记 Injury mark	L=16	SA9957-001
	警告标记 Injury mark	L=25	SA9957-002
	接地标记 Label, grounding	φ 12	S37060-001

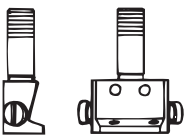
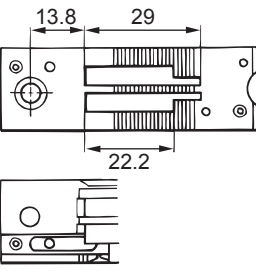
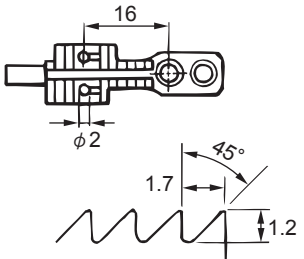
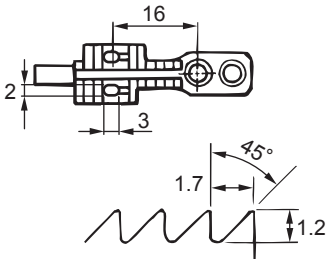
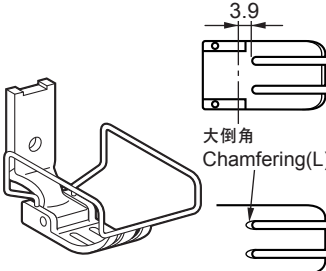
Wa. 警告标签 / Warning labels

警告标签 / Warning labels	零部件名称 / Name of parts	尺寸 / Size(mm)	零部件序号 / Code
brother ミシン用潤滑油 ▲ 注意 目に入ったり皮膚につくと、炎症を起こすことがある。保護めがね、手袋を使うこと。 飲み込むと、下痢、嘔吐する。飲み込まないこと。 ●子供の手の届かない所に置いてください。 ●目に入った場合は、清潔な水で15分間洗浄し、医師の診断を受けてください。 ●皮膚に触れた場合は、水と石けんで十分に洗ってください。 ●飲み込んだ場合は、無理に吐かせずに、直ちに医師の診断を受けてください。 第4類 第3石油類 危険等級III 火気厳禁	油壶 警示标贴 日文 Oil warning label JP	68 X 30	SB1271-001
brother Lubricating Oil for Machining ▲ CAUTION Lubricating oil may cause inflammation to eye and skin. Wear protective glasses and gloves. Swallowing oil can cause diarrhoea and vomiting. Do not swallow. Keep away from children. FIRST AID Eye contact : -Rinse with plenty of cold water. -Seek medical help. Skin contact : -Wash with soap and water. If swallowed : -Seek medical help immediately.	油壶 警示标贴 英文 Oil warning label EN	68 X 30	SB1270-001

标准品 / For normal

- * 切线用的定刀(S07527-001)和安装定刀用的螺钉(148539-101)没有附在针板上，如有需要的话，请另行订货。
- * The thread trimming fixed knife (part No. S07527-001) and the installation screw (part No. 148539-101) are not provided with the needle plate, so they must be ordered separately if required.

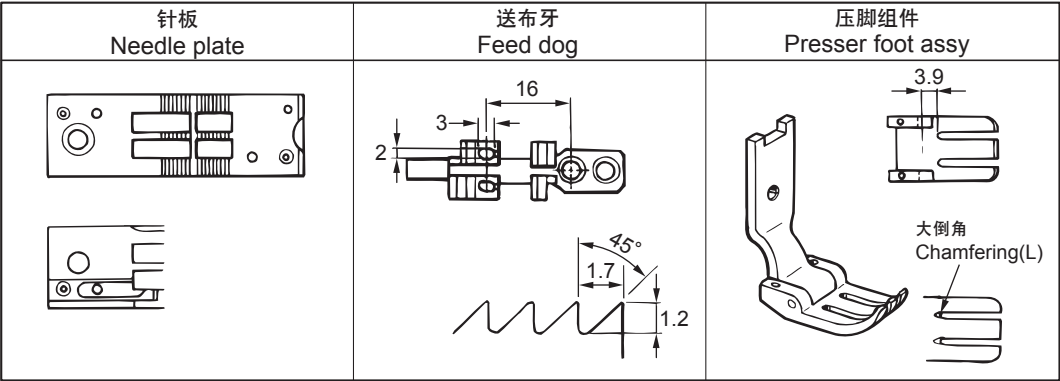
针宽 Needle gauge	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
			用于厚布料 (-405) For heavy materials	
3.2mm (1/8)	158794-101	155722-001	148699-001	S36562-001
4.0mm (5/32)	158796-101	155724-001	148701-001	155455-001
4.8mm (3/16)	158791-101	155851-001	148703-001	S36564-001
6.4mm (1/4)	158792-101	155853-001	148705-001 158756-001 *1	SA4052-101
7.9mm (5/16)	158793-101	155855-001	149691-001	155459-001
9.5mm (3/8)	158798-101	155857-001	149938-001	155461-001
12.7mm (1/2)	158797-101	149677-001	149675-001	S09367-101
15.9mm (5/8)	158795-101	149954-001	149948-001	159575-101
25.4mm (1)	158805-101	149966-001	149960-001	S13626-101
31.8mm (1 1/4)	158799-101	S10741-001	S10743-001	S10744-101
34.9mm (1 3/8)	S10746-101	S10748-001	S10750-001	S10751-101
38.1mm (1 1/2)	158800-101	S07391-001	S07390-001	156526-101

针夹组件 Needle clamp assy	针板 Needle plate		
			
送布牙 Feed dog		压脚组件 Presser foot assy	
用于厚布料 (-405) For heavy materials			
	 158756-001 *1 (用于中国：劳动布 For China : for denim)		

用于有空缝时 / **For sewing without material**

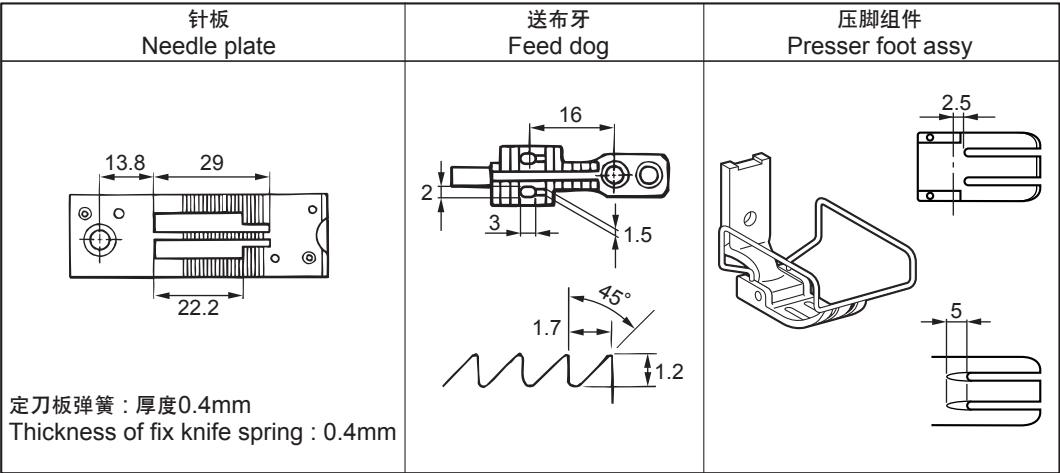
- * 针板、送布牙和压脚组件均为非标准品。请在最大节距为4mm以下时使用。
- * Needle plate, the feed dog and presser foot assembly is different from normal parts.
Use gauge components of for sewing without material which have a maximum feed pitch of 4mm or less.

针宽 Needle gauge	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
6.4mm (1/4)	标准品/Normal	S10507-001	S10509-101	S10510-001



用于极粗的线(-407) / **For extra-thick thread(-407)**

针宽 Needle gauge	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
6.4mm (1/4)	标准品/Normal	SB0362-001	SB0361-001	SB0359-001

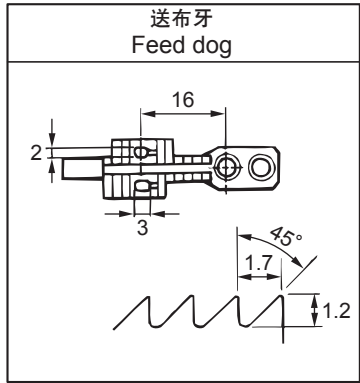


Ga. 工模具一览表 / Gauge parts list

用于厚布料 / **For heavy materials**

- * 送布牙为非标准品。
- * The feed dog is different from normal parts.

针宽 Needle gauge	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
4.8mm (3/16)	标准品 Normal	标准品 Normal	S07905-001	标准品 Normal
6.4mm (1/4)			158756-001	



CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page
004350616	M - 19	30	028050243	Z2 - 9	54	062500816	D - 2	8	138843001	Z2 - 17	54
	M - 37	30	028050246	P - 27	34		E - 43	10	140063001	A - 1	2
012060636	C - 28	6	028050247	S1 - 20	42		L - 9	26	140327001	L - 59	28
	E - 32	10	031452203	Z2 - 24	54		M - 43	30	140647101	R - 8	40
	F - 14	12	048030342	D - 15	8		P - 63	34		S1 - 6	42
	G - 7	14		D - 39	8		Q - 3	38	140890009	L - 52	26
	G - 26	14	048040342	N - 2	32		R - 22	40	141331002	P - 43	34
	M - 45	30		N - 15	32		S1 - 17	42		P - 45	34
	P - 31	34	048060142	F - 8	12		S1 - 35	42	141544001	J1 - 44	18
012061036	B - 24	4	048060342	E - 18	10	062501003	Z2 - 25	54	142274101	L - 27	26
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012400636	N - 9	32	048080342	E - 35	10		P - 8	34	142990001	Z2 - 15	54
012500536	D - 25	8	048090342	R - 2	40		P - 18	34	142997001	Z2 - 6	54
	M - 31	30	060300606	T - 8	48		R - 13	40	143611201	E - 8	10
	N - 14	32	060400516	R - 12	40		R - 27	40	143612100	E - 9	10
	N - 34	32	060400816	P - 65	36	062501216	A - 7	2	143613051	E - 16	10
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012501032	S1 - 25	42	062060816	E - 7	10	062501416	A - 9	2	144226001	Z1 - 1	52
014060632	Z2 - 20	54		E - 49	10	062661212	R - 25	40	144504001	M - 27	30
016061031	E - 29	10		L - 35	26	081004070	L - 23	26	145446001	M - 23	30
	F - 12	12		P - 12	34	081038070	L - 17	26	145446002	N - 30	32
017500812	P - 52	34		Q - 5	38	0A4300806	S1 - 30	42	145573000	Z1 - 7	52
018062032	C - 23	6	062061012	P - 10	34	0A4301206	S1 - 23	42	146039121	Z1 - 30	52
	C - 33	6	062061016	F - 6	12	0A4400806	L - 32	26	146293001	Z1 - 17	52
	E - 15	10		J1 - 61	20	0A4401005	S1 - 26	42	148394000	C - 11	6
	F - 16	12		L - 54	28	0A4401006	S1 - 28	42	148536001	P - 56	34
018062532	C - 30	6	062061603	Z2 - 18	54	0A5400806	Z1 - 21	52	148539101	P - 58	34
018401036	C - 4	6	062061616	C - 21	6	0A5501006	L - 20	26	148546001	P - 14	34
018401236	N - 18	32		P - 38	34	100032004	H - 5	16		R - 14	40
018501232	J1 - 48	18	062300416	G - 23	14	100328001	E - 25	10	148559100	P - 35	34
018501632	S1 - 19	42	062300612	J1 - 29	18	100401022	N - 31	32	148699001	Ga	57
021060306	D - 18	8	062300616	M - 39	30	100463021	Z1 - 31	52	148701001	Ga	57
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	P - 47	34	062350516	M - 22	30	104450101	L - 16	26	148705001	Ga	57
	Z1 - 15	52	062350816	C - 7	6		L - 31	26	148743001	L - 60	28
021300106	M - 11	30	062351216	P - 21	34		L - 47	26	149095001	F - 17	12
021350106	G - 15	14	062400616	G - 18	14	104821001	E - 42	10	149578000	Z1 - 10	52
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	E - 51	10		J1 - 39	18	108801001	L - 45	26	149938001	Ga	57
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021500203	Z2 - 10	54		R - 9	40	109405001	L - 44	26	149954001	Ga	57
	Z2 - 21	54		S1 - 7	42	109714000	Z1 - 27	52	149960001	Ga	57
	Z2 - 23	54	062400812	J1 - 42	18	110087021	Z1 - 36	52	149966001	Ga	57
021500316	J1 - 23	18	062401216	S1 - 8	42	110161004	Q - 1	38	150179002	Z2 - 8	54
025030132	G - 22	14	062401616	L - 40	26	112728001	C - 8	6	150182000	Z2 - 3	54
025040232	B - 20	4	062403512	B - 18	4	112753001	L - 53	26	150183000	Z2 - 14	54
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	P - 53	34		L - 43	26	113431002	P - 26	34	151029001	J2 - 3	22
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025100132	E - 36	10		A - 23	2	117006001	B - 6	4	154730001	F - 2	12
026040236	S1 - 9	42		B - 27	4	118735002	C - 24	6	154731000	F - 3	12
028040242	B - 19	4		B - 32	4	118954000	E - 10	10	154965001	J1 - 28	18
028040246	P - 66	36		C - 20	6	129458202	E - 22	10	155455001	Ga	57

索引 / Index

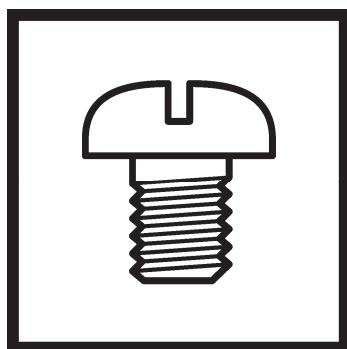
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156526101	Ga	57	S07525100	J1 - 43	18	S36564001	Ga	57	SA2462001	B - 33	4
158756001	Ga	57	S07526301	P - 55	34	S36663001	A - 16	2	SA2463001	B - 21	4
	Ga	59	S07527001	P - 57	34	S37037001	Z2 - 19	54	SA2469101	B - 26	4
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T-8722C
SB1465-101.C/E
2012.01.B (1)