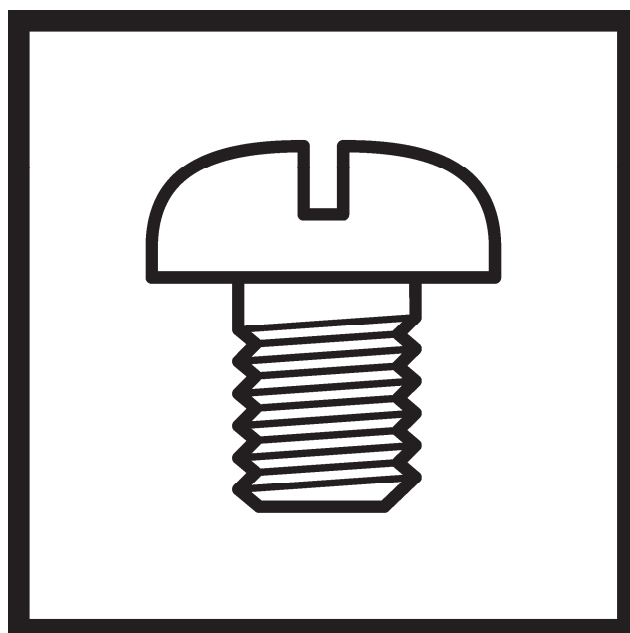


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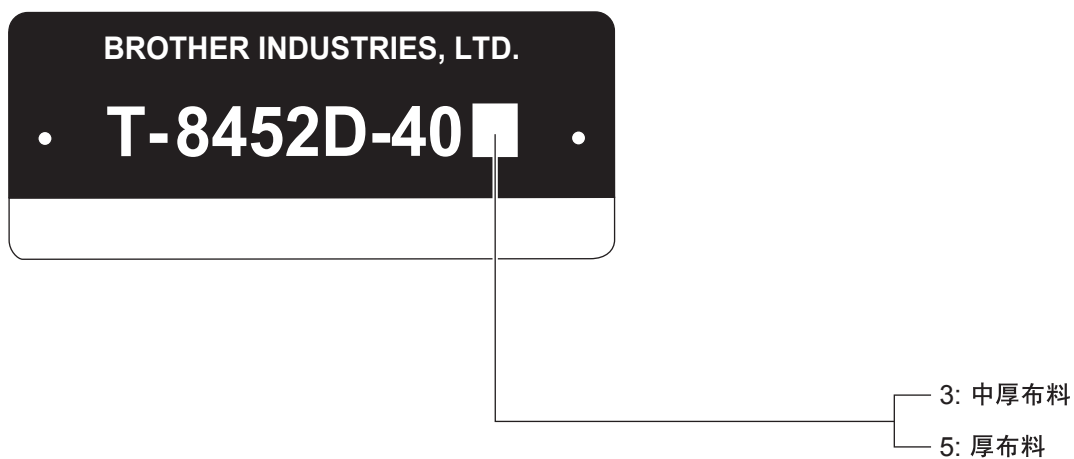
双针直接驱动式自动切线角缝平缝机

TWIN NEEDLE DIRECT DRIVE SPLIT NEEDLE BAR LOCK STITCHER
WITH THREAD TRIMMER



brother

型号牌的读解法



Description of model plate



3: Medium-weight materials

5: Heavy-weight materials

零件手册的使用说明

1. 本手册是根据截止至2019年5月的资料为基准而编制的。
2. 零部件设计若有变动，恕不另行通知。
3. 以组件为单位供应的零部件是用虚线框出。
4. 零件图册中数字(REF.NO)右上角带有“+”号的零件属多规格零件，详细请见零件清单。

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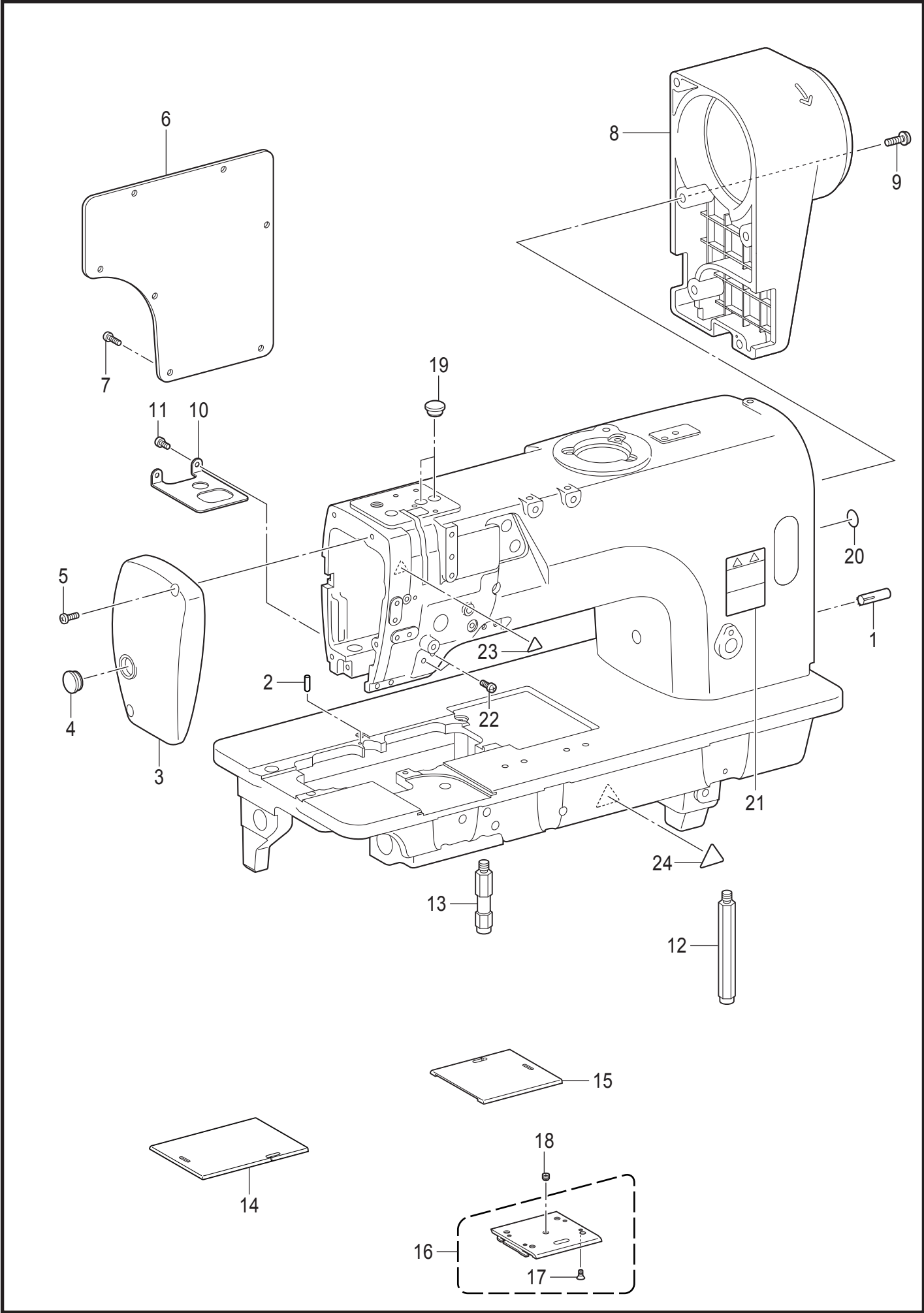
Notes for using this parts book

1. This book was prepared based on information available in May 2019.
2. Parts are subject to changes in design without prior notice.
3. Parts supplied as complete assemblies are circled by a dotted line.
4. The part which has the symbol "+" on its number (REF.NO) in the figure differs depending on the specification. For details, refer to the parts list.

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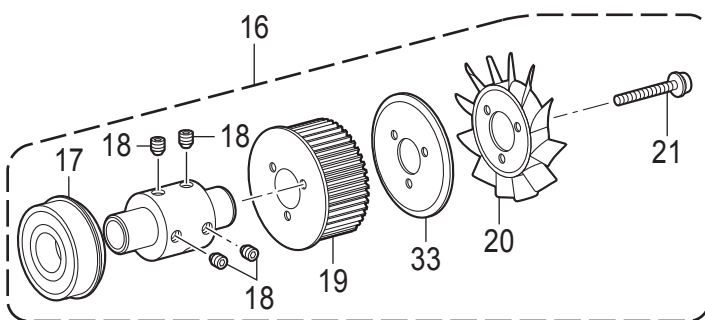
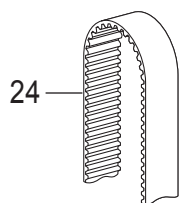
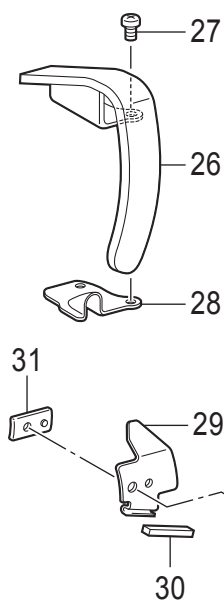
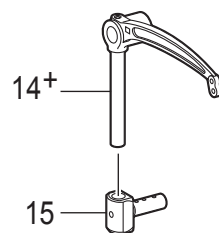
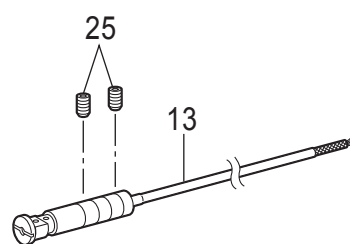
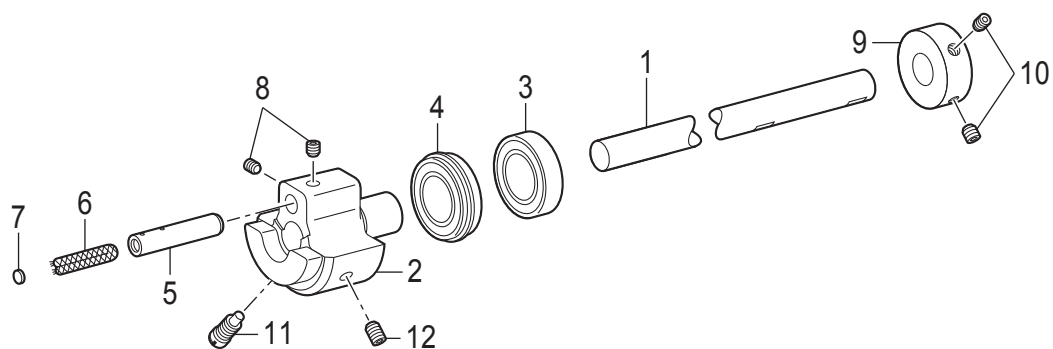
A. 机体部分 / Machine body



A. 机体部分 / Machine body

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	140063001	2	带槽销	DOWEL PIN	
2	SA3924001	1	定位销	POSITIONING PIN	
3	SB9875001	1	面板	FACE PLATE	
4	104449001	1	橡皮塞 15.5	RUBBER CAP, 15.5	
5	062501416	2	螺钉 M5X14	SCREW PAN M5X14	
6	SA2441201	1	侧板	REAR COVER	
7	062501216	7	螺钉 M5X12	SCREW PAN M5X12	
8	SB9863001	1	马达罩盖	MOTOR COVER	
9	SA9977101	5	螺钉(带垫圈)M5X18	SCREW PAN M5X18	
10	SA4370101	1	防尘板	DUST PROTECTOR	
11	062500616	2	螺钉 M5X6	SCREW PAN M5X6	
12	SA2444101	1	脚柱 L	BED LEG L	
13	SA2445101	1	脚柱 S	BED LEG S	
14	SA2448201	1	推板LA	SLIDE PLATE LA	
15	SA2450201	1	推板R	SLIDE PLATE R	
16	S36663101	1	推板F组件	SLIDE PLATE F ASSY	
17	S34438001	4	螺钉 SM3.18-40X4	SCREW FLAT SM3.18-40X4	
18	116010001	1	螺钉 SM5.16-40X4	SET SCREW, SM5.16-40X4	
19	SA2929001	2	橡皮塞 12.5	RUBBER CAP, 12.5	
20	S37060001	1	接地标记	LABEL GROUNDING	
21	SA9826001	1	操作注意标签	LABEL CAUTION	
22	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
23	SA9957001	1	警告标记	INJURY MARK	
24	SA9957002	1	警告标记	INJURY MARK	

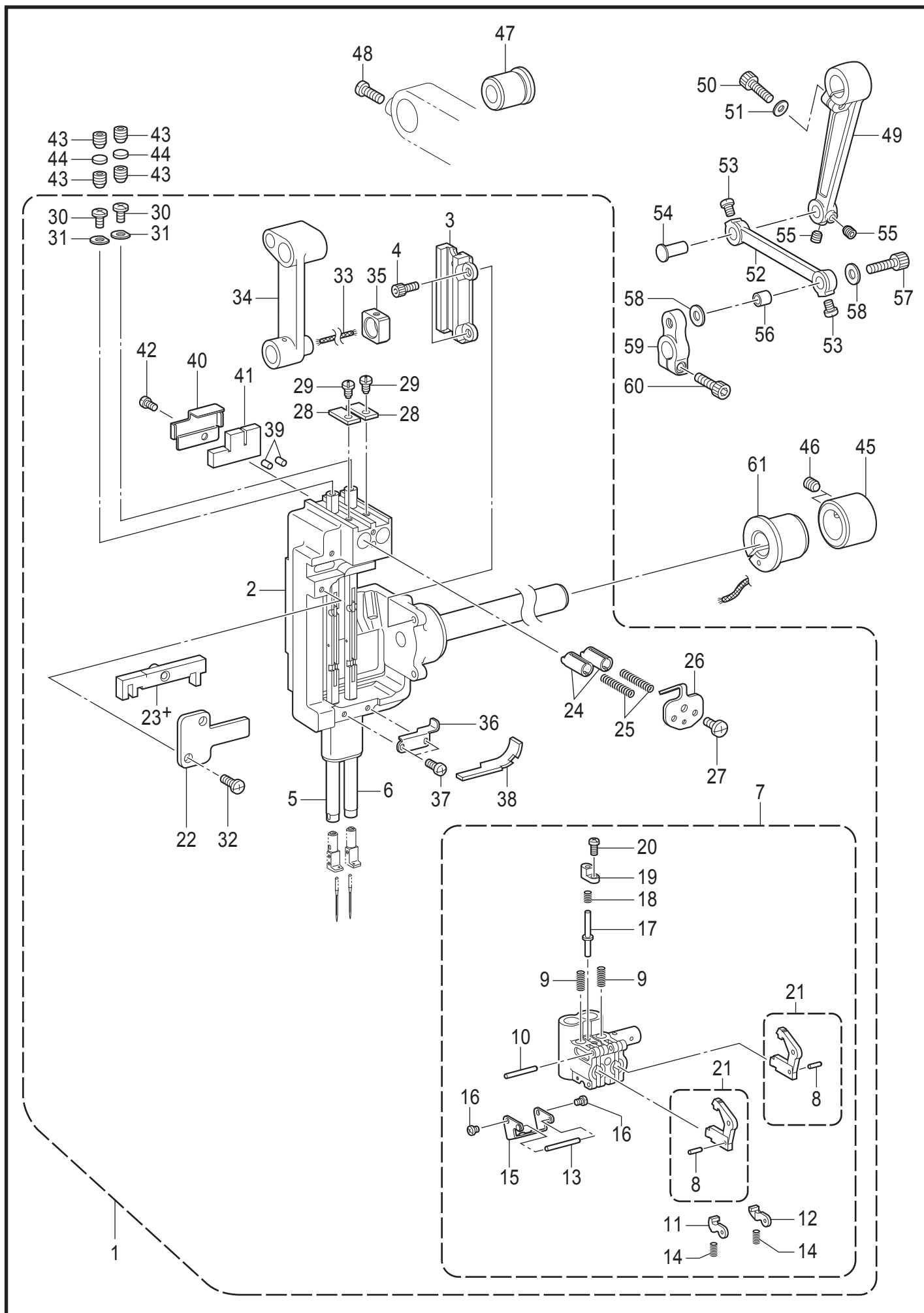
B. 上轴装置 / Upper shaft mechanism



B. 上轴装置 / Upper shaft mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA4551001	1	上轴 DD	UPPER SHAFT, DD	
2	SA4373001	1	挑线杆曲柄	THREAD TAKE-UP CRANK	
3	SB1485001	1	轴承 6004ZZ	BALL BEARING 6004ZZ	
4	SB1535001	1	轴承 6004ZZNR	BALL BEARING 6004ZZNR	
5	SA6166001	1	针杆曲柄轴	CRANKSHAFT	
6	117006001	1	油线 L=60	WICK, L=60	
7	113014000	1	油线盖	PUSHER	
8	S25260001	2	固定螺钉 M6X5	SET SCREW SOCKET (FT) M6X5	
9	SA1120001	1	绕线驱动轮	BOBBIN WINDER DRIVING WHEEL	
10	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
11	S25235001	1	螺钉 M8	SCREW M8	
12	S25236001	1	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
13	SA2861101	1	挑线杆支撑轴总组件	THREAD TAKE-UP S-SHAFT UNIT	
			<用于-403>	<For -403>	
14+	SA2935201	1	挑线杆S3-L组件	THREAD TAKE-UP LEVER ASSY S3-L	
			<用于-405>	<For -405>	
14+	SA2936201	1	挑线杆S5-L组件	THREAD TAKE-UP LEVER ASSY S5-L	
15	S13160001	1	挑线杆接头滑块组件 2	T-TAKE-UP SLIDE BLOCK ASSY, 2	
16	SA2460101	1	接头复合件	PRESSER ADJUSTING UNIT	
17	SB1536001	1	轴承 6204ZZNR	BALL BEARING 6204ZZNR	
18	S23651001	4	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
19	SA2461001	1	同步轮 U DD	TIMING PULLEY, U DD	
20	S38713100	1	叶轮	FAN	
21	SA2404001	3	螺钉(带垫圈) M4X35DB	SCREW, PAN (S WASHER) M4X35	
24	SA2463001	1	同步皮带	TIMING BELT	
25	012061036	2	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
26	SA2469101	1	挑线杆防护罩	THREAD TAKE-UP LEVER COVER	
27	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
28	SA4537001	1	防尘盖	DUST COVER	
29	SA4376101	1	遮掩板	SHELTER PLATE	
30	SA3065001	1	油毡	FELT	
31	SA3059101	1	遮掩板支座	HOLDER, SHELTER PLATE	
32	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
33	SA2462001	1	同步轮U法兰	PULLEY U FLANGE	

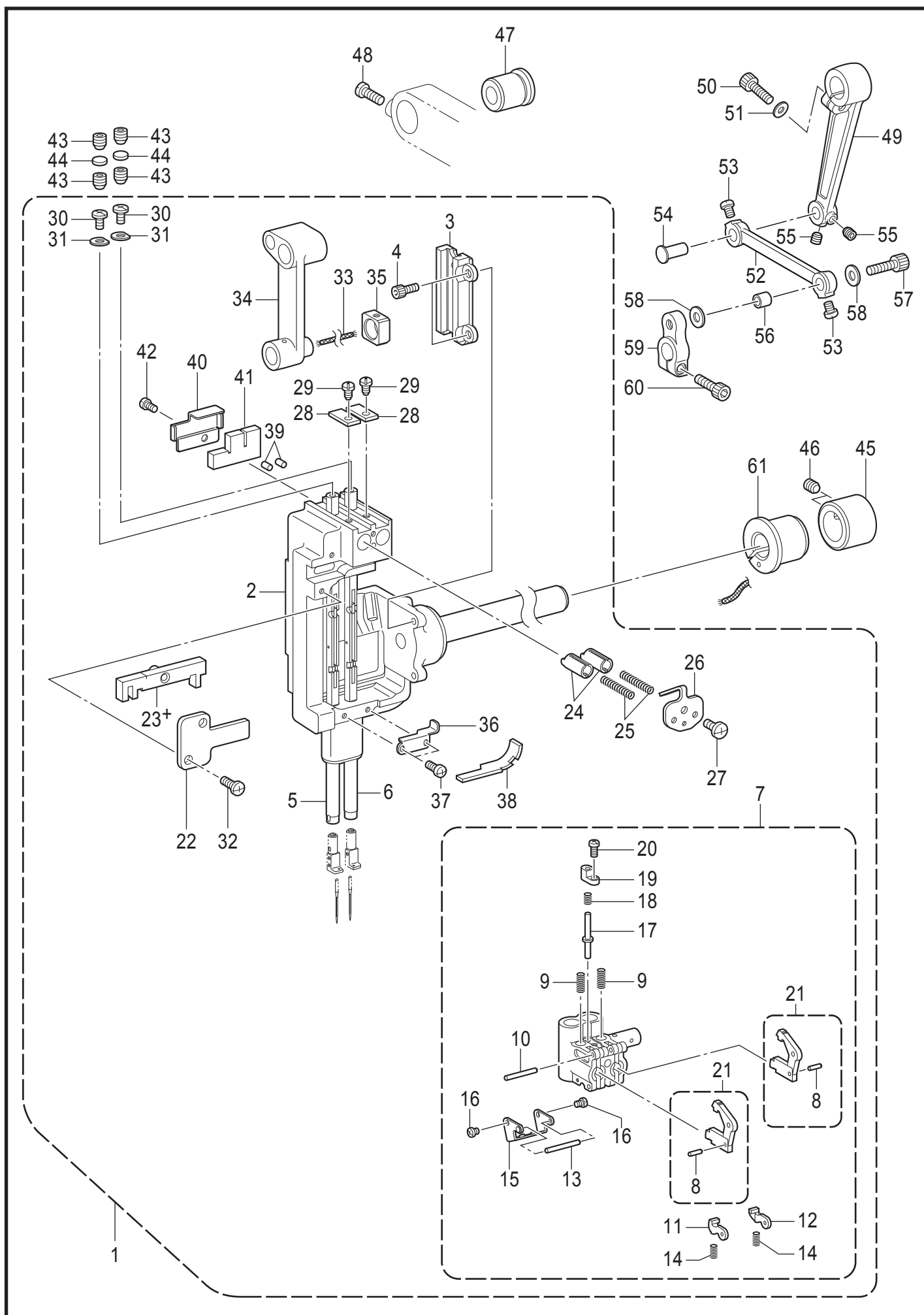
C. 针杆摆动装置 / Needle bar rocking mechanism



C. 针杆摆动装置 / Needle bar rocking mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB4331101	1	针杆摆动轴总组件	NEEDLE BAR ROCKER SHAFT UNIT	
2	SB1434001	1	针杆架组件	NEEDLE BAR BASE ASSY	
3	SB1425001	1	滑块槽	SLIDE BLOCK SLIDER	
4	018401036	2	螺栓 M4X10	BOLT SOCKET M4X10	
5	SB4315001	1	针杆组件L	NEEDLE BAR ASSY L	
6	SB4317001	1	针杆组件R	NEEDLE BAR ASSY R	
7	SA8749201	1	针杆抱箍组件	NEEDLE BAR CLAMP ASSY	
8	149604001	2	销 1.5X5.8	PIN, 1.5X5.8	
9	SB4685001	2	离合器摆杆弹簧	SPRING CLUTCH LEVER	
10	149827001	1	销 2X15.8	PIN, 2X15.8	
11	S34561101	1	止动块 L	CLUTCH STOPPER L	
12	S34562101	1	止动块 R	CLUTCH STOPPER R	
13	149608001	1	销 2X17.8	PIN, 2X17.8	
14	112609001	2	推板止动簧	SPRING	
15	SA4391101	1	弹簧支架	SPRING HOLDER	
16	062260316	2	螺钉 M2.6X3	SCREW PAN M2.6X3	
17	149610101	1	销	PIN	
18	149611101	1	离合销弹簧	SPRING, RELEASE PIN	
19	SA4392001	1	离合销盖	PIN COVER	
20	002260516	1	螺钉 M2.6X5	SCREW PAN M2.6X5	
21	SA4389101	2	离合器摆杆组件	CLUTCH LEVER ASSY	
22	SA4395001	1	滑块导向板	SLIDE BLOCK GUIDE PLATE	
			必须确认记号后再订货	Need check the "Mark" the following parts before ordering.	
23+	S07575000	1	滑块组件 (记号25)	SLIDE BLOCK ASSY, 25 <Mark 25>	
23+	S07575001	1	滑块组件 (记号30)	SLIDE BLOCK ASSY, 30 <Mark 30>	
23+	S07575002	1	滑块组件 (记号35)	SLIDE BLOCK ASSY, 35 <Mark 35>	
23+	S07575003	1	滑块组件 (记号40)	SLIDE BLOCK ASSY, 40 <Mark 40>	
23+	S07575004	1	滑块组件 (记号45)	SLIDE BLOCK ASSY, 45 <Mark 45>	
23+	S07575005	1	滑块组件 (记号50)	SLIDE BLOCK ASSY, 50 <Mark 50>	
23+	S07575006	1	滑块组件 (记号55)	SLIDE BLOCK ASSY, 55 <Mark 55>	
23+	S07575007	1	滑块组件 (记号60)	SLIDE BLOCK ASSY, 60 <Mark 60>	
23+	S07575008	1	滑块组件 (记号65)	SLIDE BLOCK ASSY, 65 <Mark 65>	
23+	S07575009	1	滑块组件 (记号70)	SLIDE BLOCK ASSY, 70 <Mark 70>	
23+	S07575010	1	滑块组件 (记号75)	SLIDE BLOCK ASSY, 75 <Mark 75>	
23+	S07575011	1	滑块组件 (记号80)	SLIDE BLOCK ASSY, 80 <Mark 80>	
24	SA4583001	2	针杆定位	STOPPER, N-BAR	
25	149622001	2	针杆止动器弹簧	SPRING, N-BAR STOPPER	
26	SA4396001	1	弹簧盖	SPRING COVER	
27	060350616	1	螺钉 M3.5X6	SCREW BIND M3.5X6	
28	SA4397001	2	针杆定位	ROTATE STOPPER, N-BAR	
29	SA4398001	2	螺钉 SM3.5	SCREW, SM3.5	
30	060350616	2	螺钉 M3.5X6	SCREW BIND M3.5X6	
31	SA4399001	2	垫圈	WASHER, PLAIN	
32	062350816	2	螺钉 M3.5X8	SCREW PAN M3.5X8	
33	112728001	1	油线 L=50	WICK, L=50	
34	SA4393101	1	针杆曲柄连杆	CRANK ROD, N-BAR	
35	SA4394001	1	滑块	SLIDE BLOCK	
36	SA4401001	1	油毡下支架 D	FELT SUPPORT, D	
37	062350516	2	螺钉 M3.5X5	SCREW PAN M3.5X5	
38	SA4400001	1	油毡	FELT	
39	107155001	2	油毡	FELT	
40	SA5155001	1	油毡夹	FELT SUPPORT	
41	SA5237101	1	油毡	FELT	
42	062350516	1	螺钉 M3.5X5	SCREW PAN M3.5X5	
43	014080831	4	固定螺钉 M8X8	SET SCREW SOCKET (CP) M8X8	
44	154567000	2	衬垫 5.3	SPACER 5.3	
45	SA2485001	1	紧圈	SET SCREW COLLAR	
46	S25260001	2	固定螺钉 M6X5	SET SCREW SOCKET (FT) M6X5	
47	SA2486101	1	摆动轴轴套 R	BUSH, R	
48	062061616	1	螺钉 M6X16	SCREW PAN M6X16	
49	SA2489001	1	针杆摆动连杆	NEEDLE BAR ROCKER LEVER	

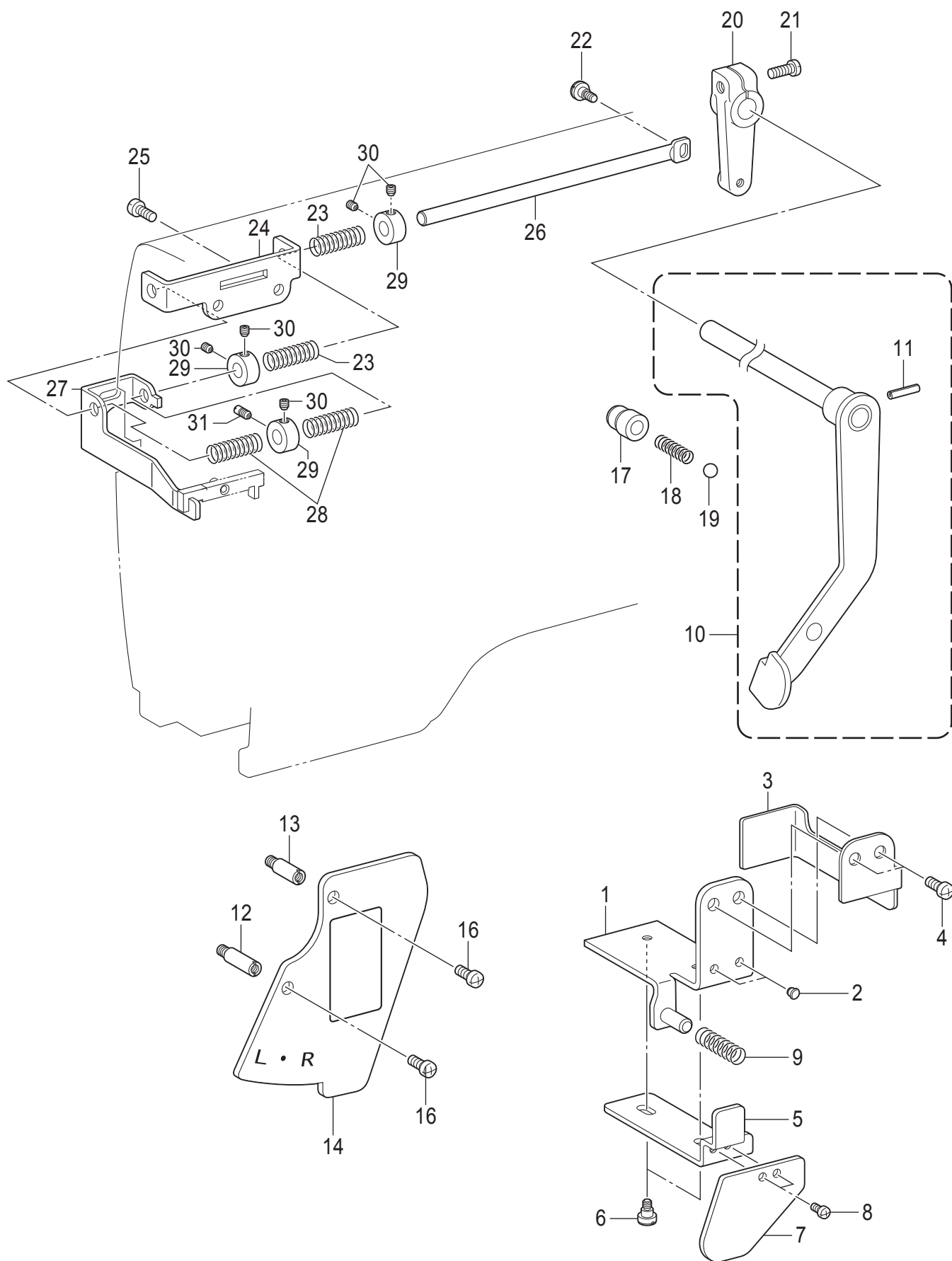
C. 针杆摆动装置 / Needle bar rocking mechanism



C. 针杆摆动装置 / Needle bar rocking mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
50	018062032	1	螺栓 M6X20	BOLT SOCKET M6X20	
51	118735002	1	垫圈	WASHER	
52	SA2490101	1	针杆摆动杆	ROCKER LINK N-BAR	
53	S23460001	2	螺钉 M6X5	SCREW PAN M6X5	
54	SB4197001	1	摆动连杆销	LINK SHAFT N-BAR ROCKER	
55	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
56	SB4198001	1	摆动连杆轴套	ZIGZAG LINK BUSH	
57	018062532	1	内六角螺栓 M6X25	BOLT SOCKET M6X25	
58	SA2493001	2	垫圈	WASHER, PLAIN	
59	SA2494001	1	针杆摆动臂	NEEDLE BAR ROCK ARM	
60	018062032	1	螺栓 M6X20	BOLT SOCKET M6X20	
61	SA5332001	1	轴套 L	BUSH L	

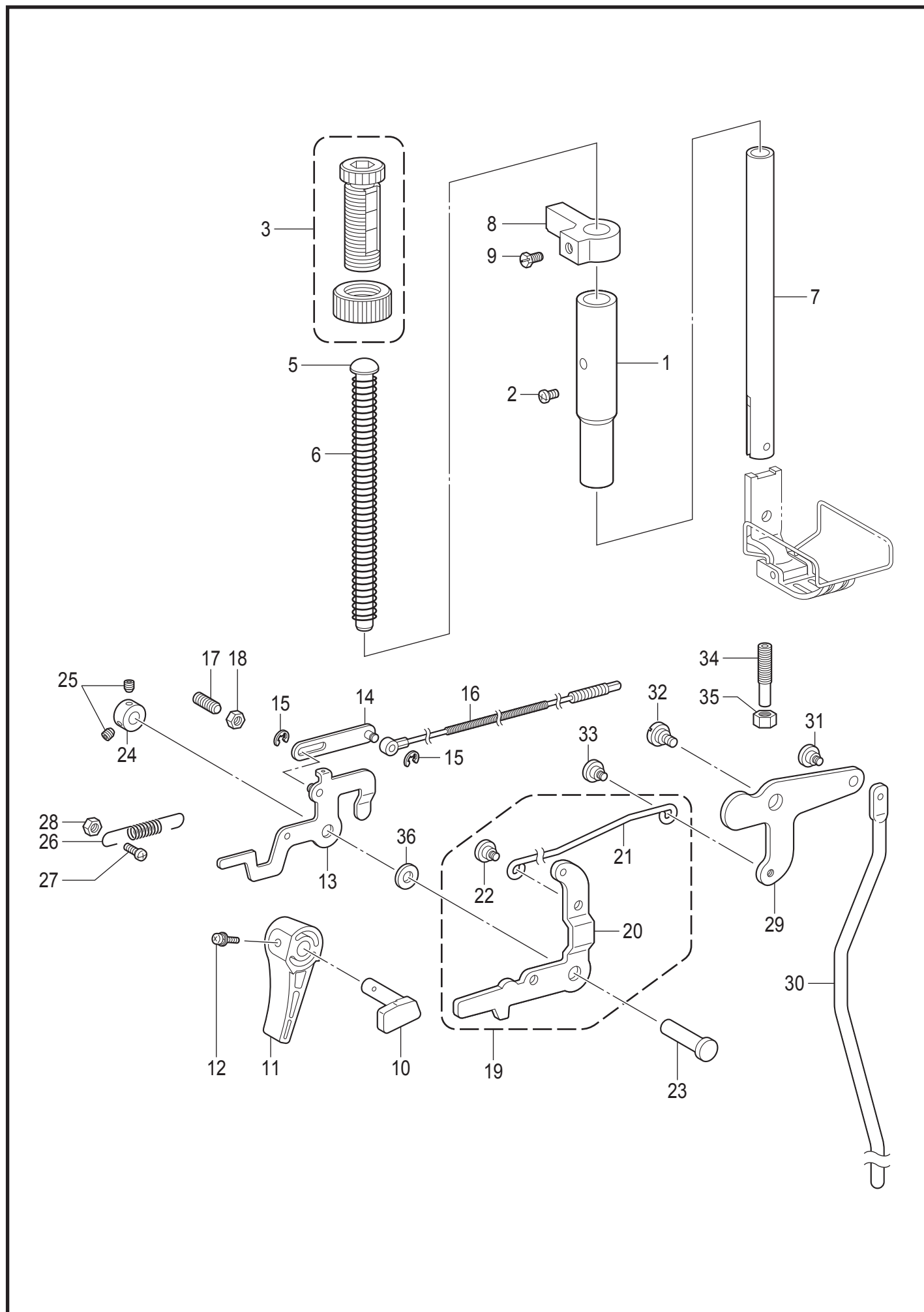
D. 针杆切换操作装置 / Needle bar flip-up mechanism



D. 针杆切换操作装置 / Needle bar flip-up mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA4402001	1	指示板组件	INDICATION PLATE ASSY	
2	104833001	2	橡皮塞 4.3	RUBBER CAP, 4.3	
3	SA5336001	1	指示板盖	HOLDER PLATE COVER	
4	062501016	2	螺钉 M5X10	SCREW PAN M5X10	
5	SA4404001	1	压杆	PUSH LEVER	
6	SA4441001	2	轴位螺钉 M4	SHOULDER SCREW, M4	
7	SA4405001	1	压杆板	PLATE PUSH LEVER	
8	062350516	2	螺钉 M3.5X5	SCREW PAN M3.5X5	
9	SA5333001	1	弹簧	SPRING	
10	SA4406001	1	定位杆轴组件	STOP LEVER SHAFT ASSY	
11	047301842	1	弹簧销 AW3X18	PIN SPRING ROLL AW3	
12	SA4408001	1	螺栓 L	STUD, L	
13	SA4409001	1	螺栓 S	STUD, S	
14	SA4411101	1	切换指示板	FLIP-UP HOLDER PLATE	
16	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
17	SA4412001	1	轴承导向套	BALL GUIDE BUSH	
18	150820001	1	弹簧	SPRING	
19	071063550	1	钢球 1/4	BEARING BALL, 1/4	
20	SA4413001	1	轴臂	ARM LEVER SHAFT	
21	062501416	1	螺钉 M5X14	SCREW PAN M5X14	
22	SA5588001	1	轴位螺钉 M4	SHOULDER SCREW M4	
23	SA4414001	2	弹簧	SPRING	
24	SA4415001	1	滑轴架	SLIDE SHAFT BRACKET	
25	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
26	S07588101	1	滑动轴	SLIDE SHAFT	
27	SA4416001	1	支架板	SUPPORT PLATE SLIDE SHAFT	
28	149863001	2	弹簧	SPRING, PLATE	
29	SA4417001	3	紧圈	SET SCREW COLLAR	
30	014400432	5	螺钉 M4X4	SET SCREW SOCKET (CP) M4X4	
31	SA4418001	1	导向螺钉	GUIDE SCREW	

E. 压脚装置 / Presser foot mechanism

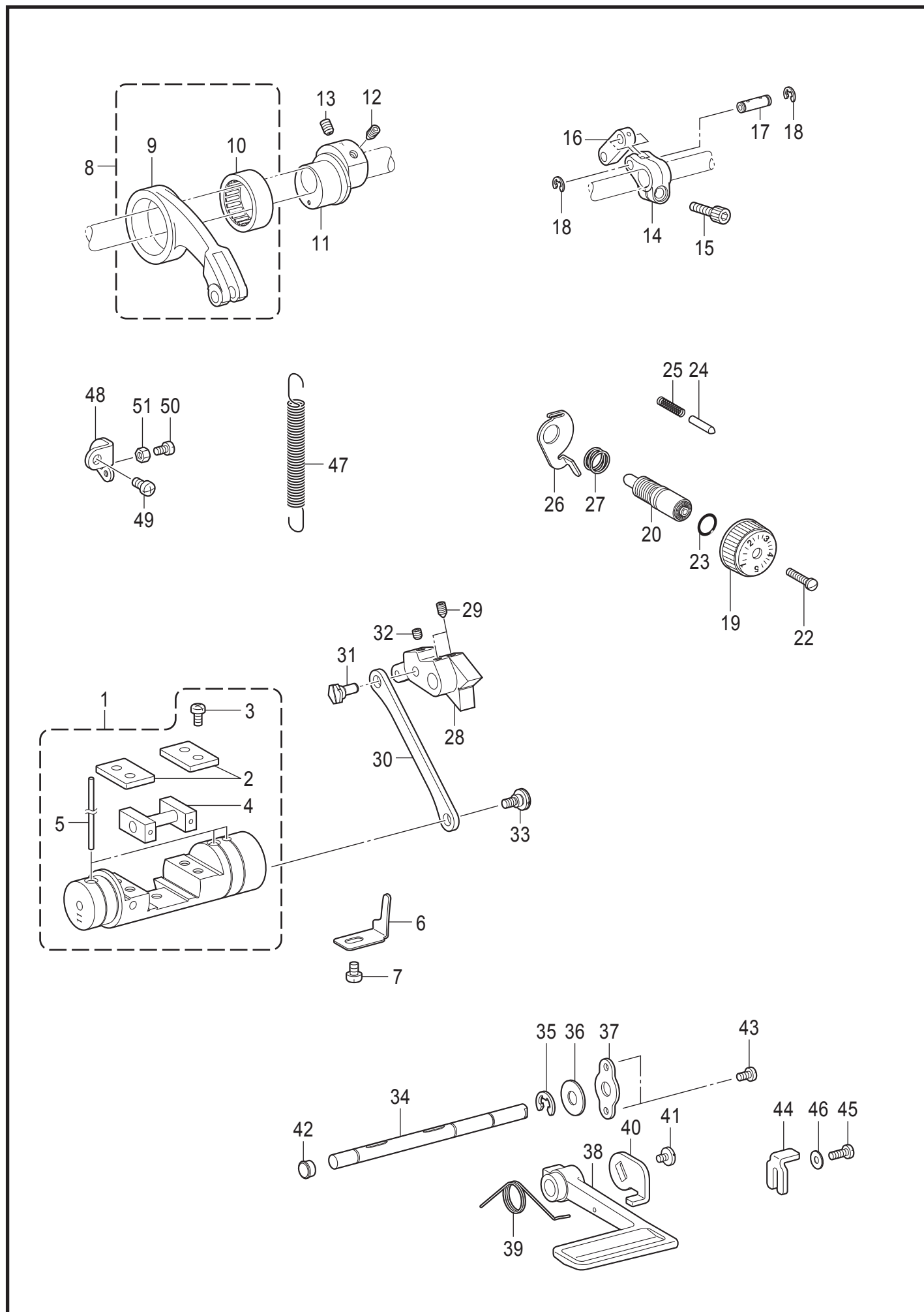


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E. 压脚装置 / Presser foot mechanism

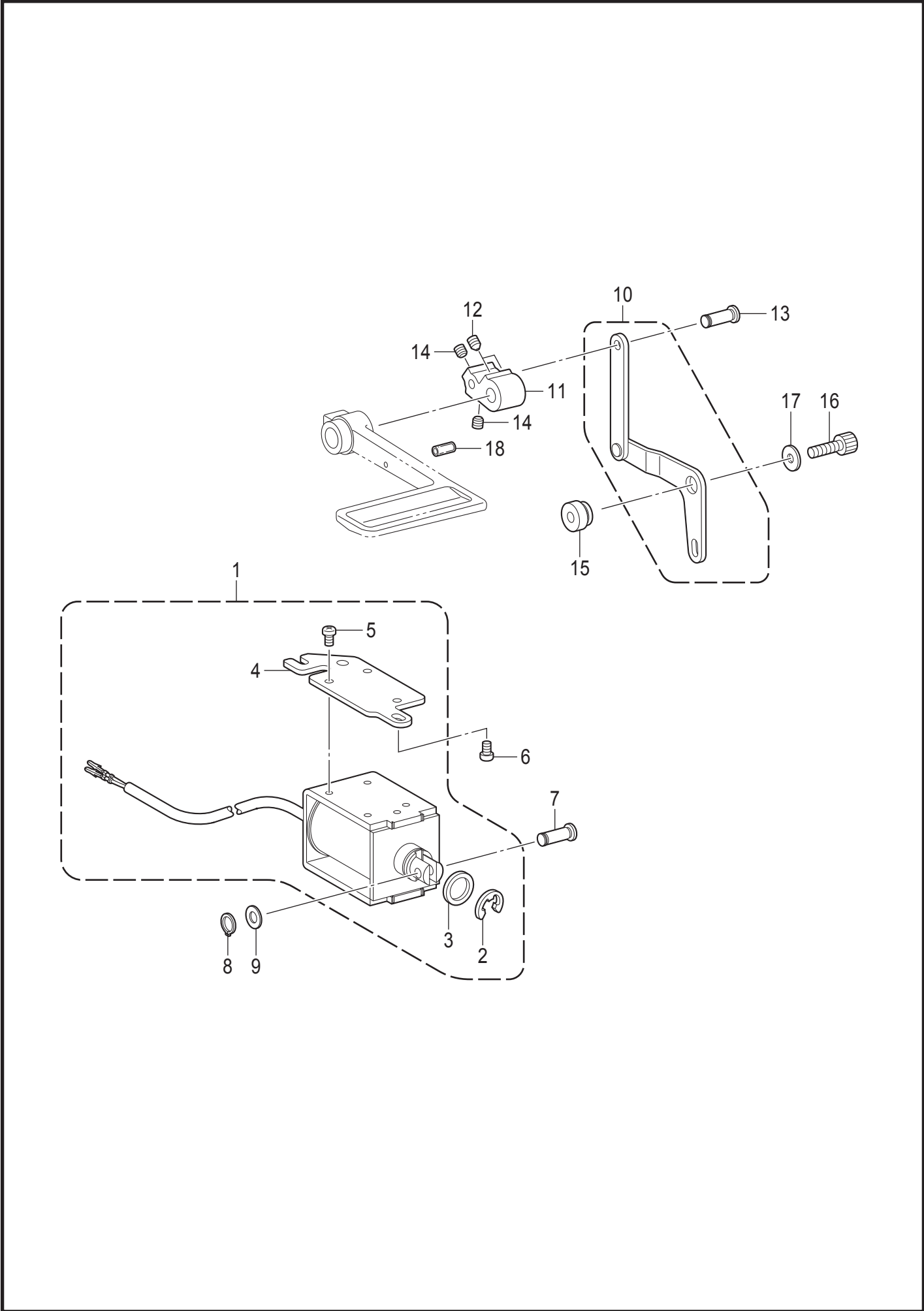
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA2495001	1	压杆轴套	PRESSER BAR BUSH	
2	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
3	SB2265002	1	调压螺栓组件	PRESSER ADJUSTING SCREW ASSY	
5	SA7607101	1	弹簧导杆	SPRING GUIDE	
6	S07346101	1	压紧弹簧	PRESSER BAR SPRING, -5	
7	SB4195001	1	压杆	PRESSER BAR	
8	SA2498001	1	压杆抱箍	GUIDE BRACKET, P-BAR	
9	S25289001	1	螺栓 M6X10	BOLT (CP) M6X10	
10	SA2499001	1	压杆提升曲柄	PRESSER BAR LIFTING CRANK	
11	S31006002	1	抬压脚扳手	LIFTING LEVER	
12	S39051001	1	螺钉(带垫圈)M3.5X12	SCREW, PAN (S/P W) M3.5X12	
13	S07351001	1	松线板组件	TENSION RELEASE PLATE ASSY	
14	S07529001	1	松线连杆组件	T-RELEASE CONNECTING ROD ASSY	
15	048030342	2	挡圈 E3	RETAINING RING E3	
16	SA2677201	1	松线电线	TENSION RELEASE WIRE	
17	012061832	1	螺钉 M6X18	SET SCREW, SOCKET (FT) M6X18	
18	021060306	1	六角螺母 M6	NUT 3 M6	
19	SA2500001	1	膝控连杆组件	KNEE LIFTER C-ROD ASSY	
20	SA2501001	1	抬压脚连杆	PRESSER BAR LIFTING LEVER	
21	SA2502001	1	膝控连杆	KNEE LIFTER CONNECTING ROD	
22	SA1179001	1	轴位螺钉 M5	SHOULDER SCREW M5	
23	S07349001	1	压紧杆提升杠杆销	P-BAR LIFTING LEVER SHAFT	
24	SA2504001	1	紧圈	SET SCREW COLLAR	
25	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
26	S07355051	2	弹簧	SPRING, EXTENSION	
27	062501216	1	螺钉 M5X12	SCREW PAN M5X12	
28	021500106	1	六角螺母 M5	NUT 1 M5	
29	SA2506001	1	膝控提升杠杆	KNEE LIFTER LEVER	
30	SA2507001	1	膝控提升杆	KNEE LIFTER BAR	
31	SA1179001	1	轴位螺钉 M5	SHOULDER SCREW M5	
32	SA2165001	1	轴位螺钉 M6	SHOULDER SCREW, M6	
33	SA1179001	1	轴位螺钉 M5	SHOULDER SCREW M5	
34	SA4149101	1	调整螺钉 6	ADJUSTING SCREW 6	
35	021060306	1	六角螺母 M6	NUT 3 M6	
36	S07350001	1	垫圈	WASHER PLAIN	

F. 送布装置 / Feed mechanism



F. 送布装置 / Feed mechanism

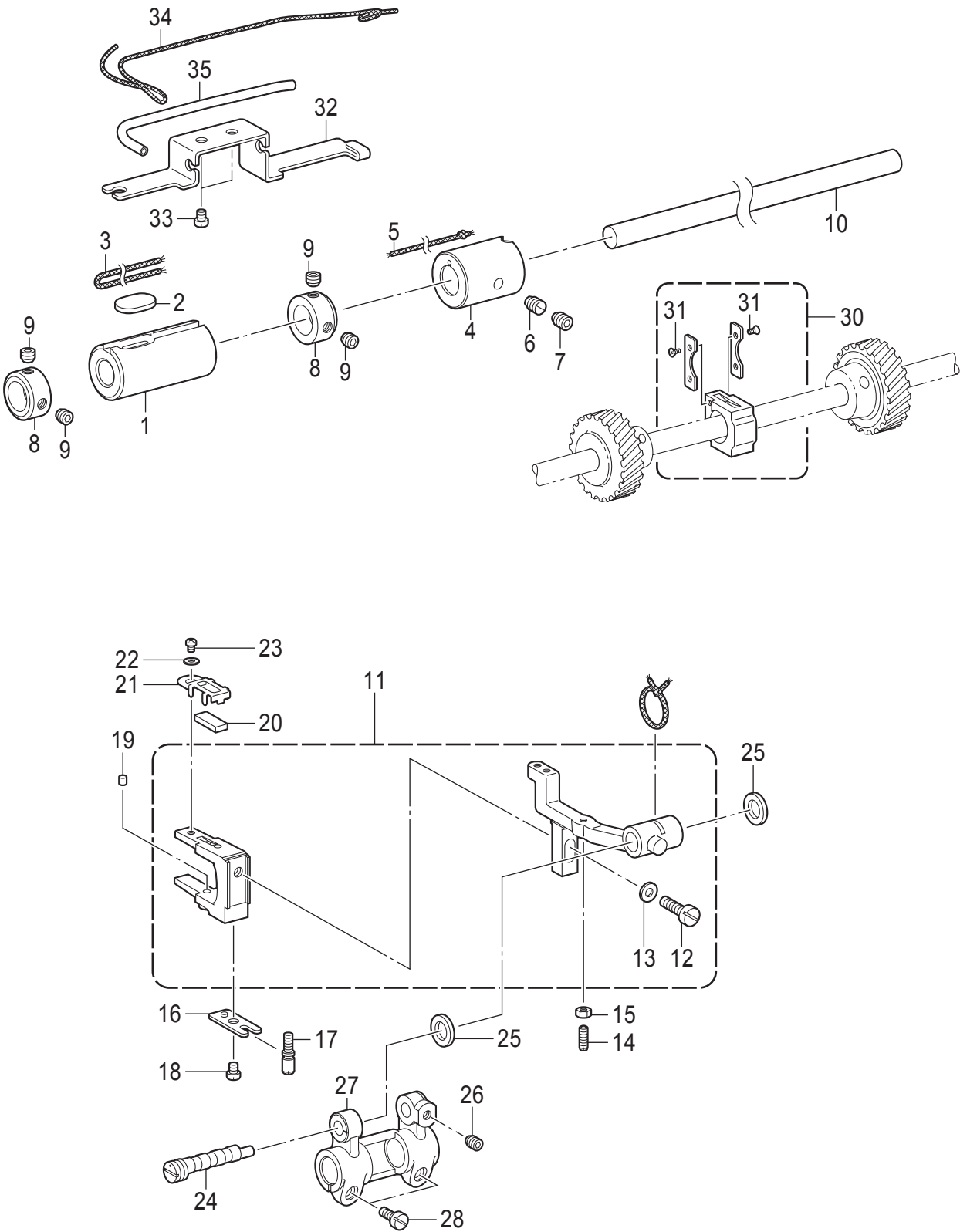
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA2509001	1	切换器组件	FEED REGULATOR ASSY	
2	SA2511001	2	滑块导向	GUIDE PLATE	
3	062501016	4	螺钉 M5X10	SCREW PAN M5X10	
4	SA2512001	1	滑块组件	SLIDE BLOCK ASSY	
5	SA2515001	3	油毡	FELT	
6	SA2516001	1	切换器定位	STOPPER	
7	062060816	1	螺钉 M6X8	SCREW PAN M6X8	
8	143611201	1	送布连杆组件	F-ROCKER CONNECTING ROD ASSY	
9	143612100	1	送布大连杆	FEED ROCKER CONNECTING ROD	
10	118954000	1	滚针轴承	NEEDLE BEARING	
11	SA2518001	1	水平偏心轮 5	LEVEL FEED ECCENTRIC WHEEL 5	
12	SA2585001	1	固定螺钉 M6X10	SET SCREW, SOCKET (FT) M6	
13	S25236001	1	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
14	SA2521001	1	水平送料臂 5	FEED ROCKER ARM 5	
15	018062032	1	螺栓 M6X20	BOLT SOCKET M6X20	
16	143613051	1	送布小连杆	LINK	
17	143616001	1	送布曲柄轴	SHAFT	
18	048060342	2	挡圈 E6	RETAINING RING E6	
19	SB9867001	1	针距旋钮 5	STITCH LENGTH DIAL 5	
20	SA3056101	1	调节螺栓	FEED REGULATING STUD	
22	SA4494001	1	螺钉 SM4.76	SCREW SM4.76	
23	108549001	1	O形圈	O RING	
24	S50098201	1	定位销	POSITIONING PIN	
25	100328001	1	止动销弹簧	NOTCH SPRING	
26	SA2523001	1	标盘锁杆	DIAL LOCK LEVER	
27	S39830101	1	弹簧	SPRING	
28	SA2525001	1	送料调节器 5	FEED REGULATOR 5	
29	016061031	2	螺钉 M6X10	SET SCREW SOCKET (CN) M6X10	
30	SA2526001	1	切换器连杆	CONNECTING ROD	
31	SB4125001	1	偏心轴	ECCENTRIC SHAFT	
32	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
33	SB7507001	1	轴位螺钉M6	SHOULDER SCREW M6	
34	SA2529101	1	倒缝手柄轴 TR	SHAFT R-LEVER TR	
35	048080342	1	挡圈 E8	RETAINING RING E8	
36	025100132	1	平垫圈 S10	WASHER PLAIN S 10	
37	SA2530001	1	垫片	SPACER	
38	S07374102	1	倒缝扳手	REVERSE STITCHING LEVER	
39	SA2531001	1	弹簧	SPRING	
40	SA2541001	1	倒缝扳手板	REVERSE STITCHING LEVER PLATE	
41	SA6592001	1	螺钉 M5	SCREW M5	
42	104821001	1	橡皮塞 10.5	RUBBER CAP, 10.5	
43	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
44	SA2532001	1	定位器	STOPPER	
45	062501216	1	螺钉 M5X12	SCREW PAN M5X12	
46	SB3849001	1	平垫圈 M5	WASHER_PLAIN_M_5	
47	S07376001	1	调节器弹簧	FEED REGULATOR SPRING	
48	SA2533001	1	弹簧挂钩	SPRING HOOK	
49	062060816	1	螺钉 M6X8	SCREW PAN M6X8	
50	062501216	1	螺钉 M5X12	SCREW PAN M5X12	
51	021500106	1	六角螺母 M5	NUT 1 M5	



G. 倒缝装置 / Quick reverse mechanism

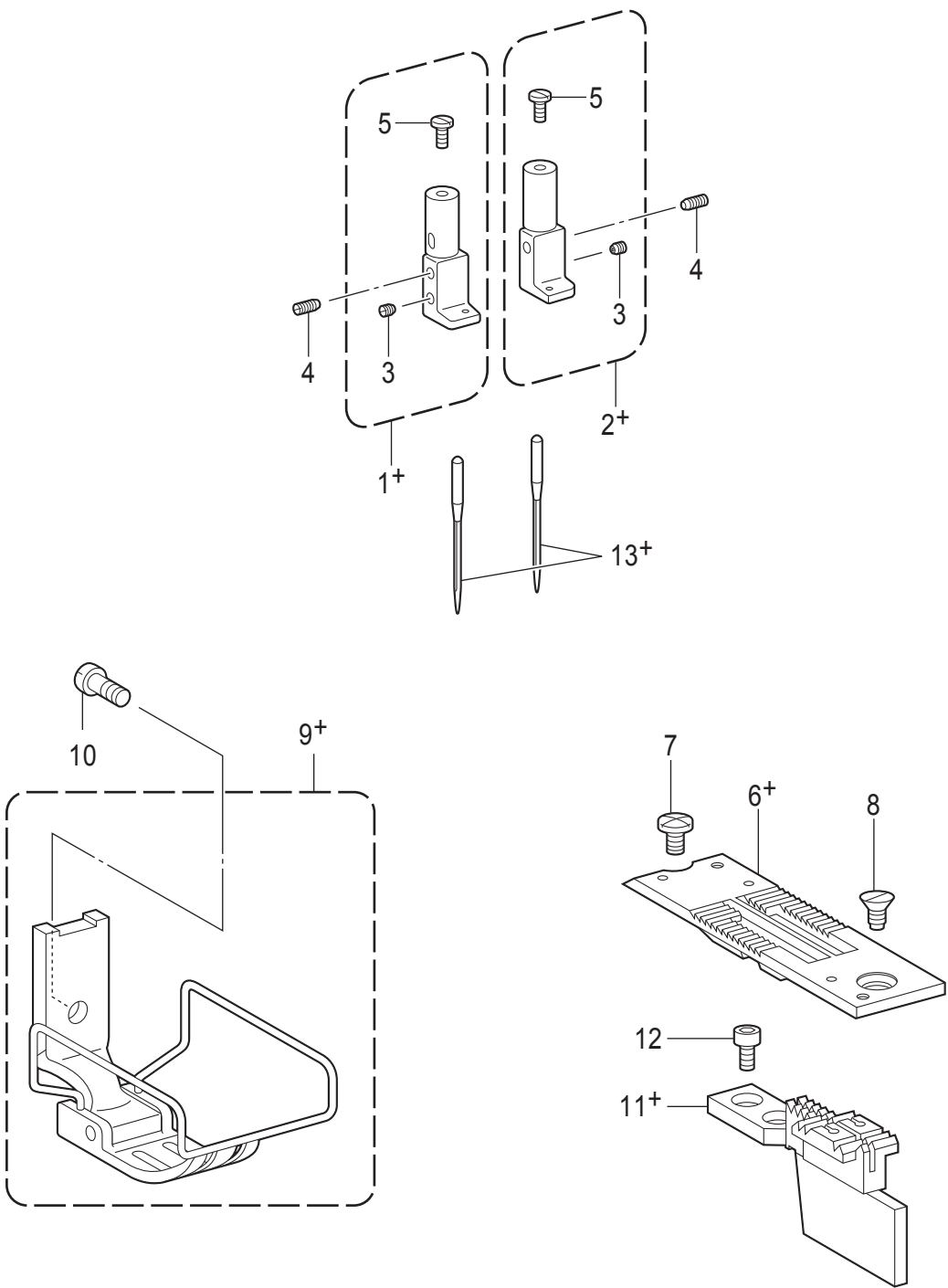
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1	SB9911001	1	倒缝电磁铁总组件	QUICK REVERSE SOLENOID UNIT	
2	154730001	1	挡圈 E15	RETAINING RING E15	
3	154731000	1	橡胶垫	RUBBER STOPPER	
4	SA2535101	1	电磁铁基座	SOLENOID BRACKET	
5	062500812	3	螺钉 M5X8	SCREW PAN M5X8	
6	062061016	2	螺钉 M6X10	SCREW PAN M6X10	
7	SA2992001	1	连接销	PIN	
8	048060142	1	轴用挡圈 C6	RETAINING RING EXTERNAL C6	
9	153138001	1	垫圈 6.5	WASHER, PLAIN 6.5	
10	SA2536001	1	电磁铁曲杆组件	SOLENOID LEVER ASSY	
11	SA2540001	1	反转曲柄	QUICK REVERSE LEVER	
12	016061031	2	螺钉 M6X10	SET SCREW SOCKET (CN) M6X10	
13	SA2992001	1	连接销	PIN	
14	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
15	SA2539001	1	电磁铁曲杆轴	SOLENOID LEVER SHAFT	
16	018062032	1	螺栓 M6X20	BOLT SOCKET M6X20	
17	149095001	1	垫圈 6	WASHER, PLAIN 6	
18	153132000	1	尼龙管 L=13.5	NYLON TUBE L=13.5	

H. 送布轴装置 / Feed shaft mechanism



H. 送布轴装置 / Feed shaft mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA3855001	1	送布轴套 L	BUSH, L: F-ROCKER SHAFT	
2	SA3965001	1	油毡	FELT	
3	SA4028001	1	油线 4X4 L=220	WICK, 4X4 L=220	
4	SA2543001	1	送布轴套 R	FEED ROCKER SHAFT BUSH, R	
5	108802001	1	油线 4X4 L=250	WICK, 4X4 L=250	
6	SA2544001	1	螺钉 M6	SET SCREW M6	
7	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
8	SA2546001	2	紧圈	SET SCREW COLLAR	
9	S23651001	4	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
10	SA3840001	1	送布轴	FEED ROCKER SHAFT	
11	SA6150101	1	牙架叉组件 TR	FEED BAR TR FORK ASSY	
12	SA2927001	1	螺钉 M6X14	SCREW, M6X14	
13	025060132	1	平垫圈 S6	WASHER PLAIN S 6	
14	SA2566001	1	螺钉 M3.5	SET SCREW, M3.5	
15	021350106	1	螺母 M3.5	NUT 1 M3.5	
16	SA2553001	1	开叉板	FORKED PLATE	
17	SA2554001	1	调整螺栓	ADJUSTING SCREW	
18	062400616	1	螺钉 M4X6	SCREW PAN M4X6	
19	SA3990001	1	油毡	FELT	
20	SA3887001	1	油毡	FELT	
21	SA3888001	1	油毡压架	FELT HOLDER	
22	025030132	1	平垫圈 S3	WASHER PLAIN S 3	
23	062300416	1	螺钉 M3X4	SCREW PAN M3X4	
24	SB4126001	1	牙架轴	FEED BAR SHAFT	
25	SA2551001	2	轴向垫圈	THRUST RING	
26	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
27	SA2555001	1	水平送布台臂	FEED ROCKER BASE ARM	
28	SA2928001	2	螺钉 M5X12	SCREW, M5X12	
30	SA2806101	1	滑块组件	FEED BAR SLIDE BLOCK ASSY	
31	SA6308001	4	螺钉 M2X4	SCREW FLAT #0 M2X4	
32	SA4009001	1	油线支架	WICK SUPPORT	
33	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
34	SA2724001	1	油线 L=400	WICK, L=400	
35	SA4011001	1	维尼龙油管 L=100	OIL TUBE L=100	



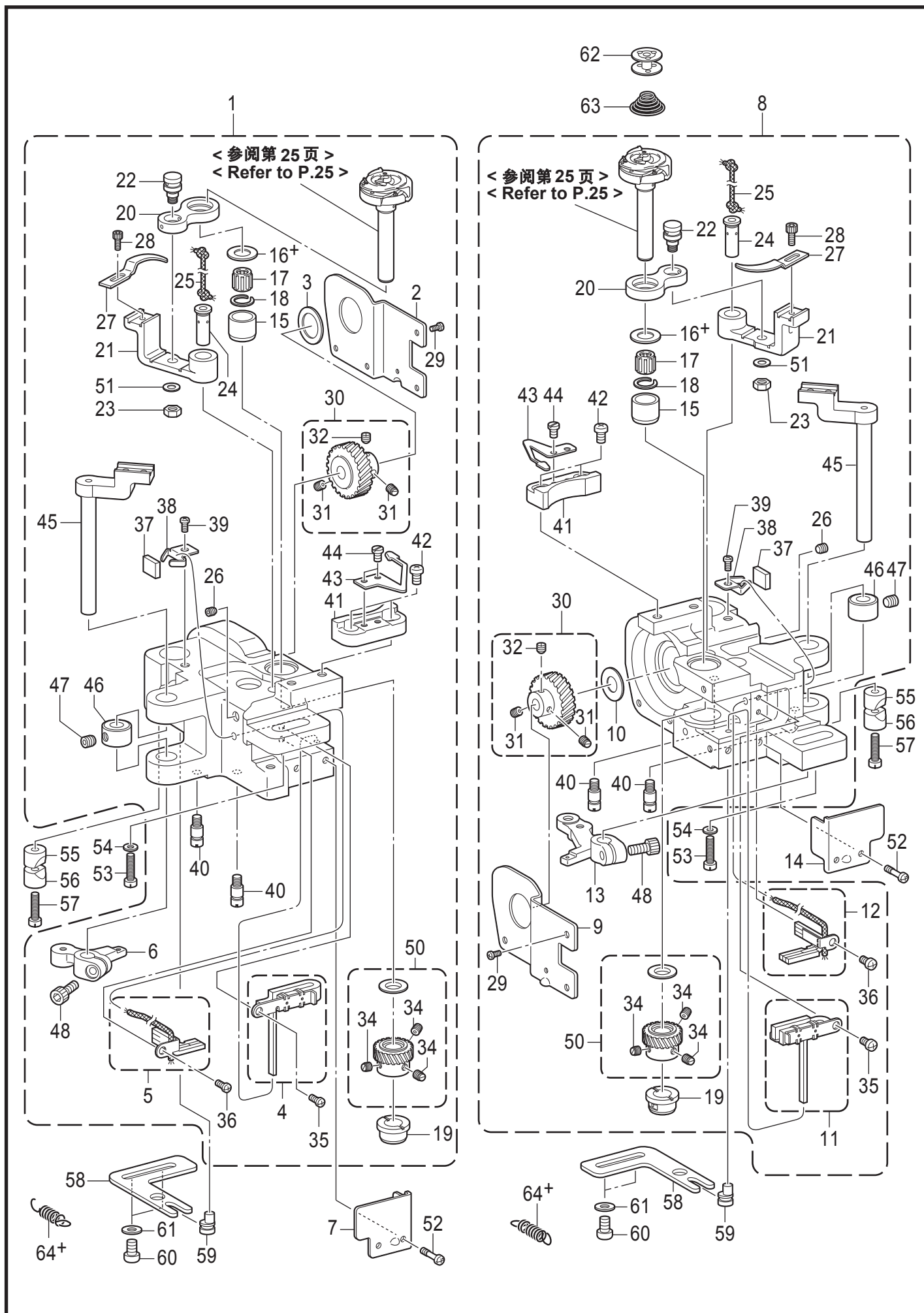
J. 定规部件 / Gauge parts

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	* P.62-64	1	针夹左组件	NEEDLE CLAMP ASSY, L	
2+	* P.62-64	1	针夹右组件	NEEDLE CLAMP ASSY, R	
3	013660412	2	固定螺钉 SM3.18-40X4	SET SCREW (CP) SM3.18-40X4	
4	S13085001	2	螺钉 SM3.18	SET SCREW, SM3.18	
5	149831101	2	螺钉 SM3.18	SET SCREW SM3.18	
6+	* P.62-64	1	针板	NEEDLE PLATE	
7	S11244001	1	螺钉 SM4.37	SCREW, SM4.37	
8	SC0568001	1	平头螺钉 SM4.37-40X8	SCREW FLAT SM4.37-40X8	
9+	* P.62-64	1	压脚组件	PRESSER FOOT ASSY	
10	113050001	1	螺钉 SM3.57	SCREW, SM3.57	
11+	* P.62-64	1	送布牙	FEED DOG	
12	S07494001	2	螺钉 SM3.18X7	SCREW, W/SOCKET SM3.18X7	
			<用于-403>	<For -403>	
13+			机针 DPX5...(#14)	NEEDLE DPX5...(#14)	
			<用于-405>	<For -405>	
13+			机针 DPX5...(#22)	NEEDLE DPX5...(#22)	

K1. 旋梭装置 / Rotary hook mechanism

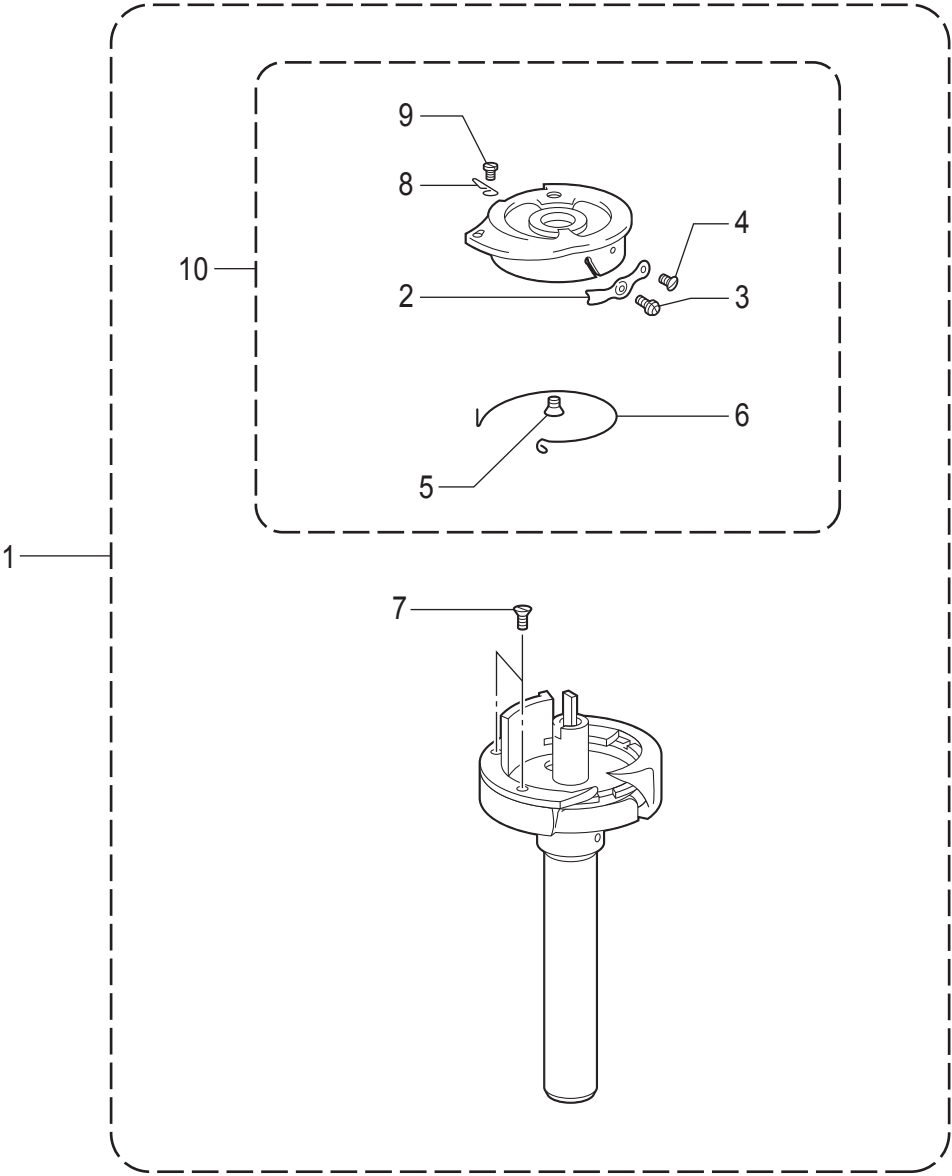
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB4833101	1	旋梭基座组件 845TR-(L)C	R-HOOK BASE ASSY 845TR(L) C	
2	SA2562201	1	旋梭基座盖 L	ROTARY HOOK BASE COVER L	
3	SA3054001	1	垫圈 L	THRUST WASHER, L	
4	SA6424201	1	油毡组件 UL	FELT UL ASSY	
5	SA4044001	1	油毡组件 DL	FELT DL ASSY	
6	SA2671001	1	切线杠杆 L	THREAD TRIMMER LEVER, L	
7	SA6462001	1	旋梭基座盖 FL	ROTARY HOOK BASE COVER FL	
8	SB4834101	1	旋梭基座组件 845TR-(R)C	R-HOOK BASE ASSY 845TR(R) C	
9	SA2563301	1	旋梭基座盖 R	ROTARY HOOK BASE COVER R	
10	SA2579001	1	垫圈	SPACER	
11	SA6425201	1	油毡组件 UR	FELT UR ASSY	
12	SA4045001	1	油毡组件 DR	FELT DR ASSY	
13	SA2670101	1	切线杠杆 R	THREAD TRIMMER LEVER R	
14	SA6463001	1	旋梭基座盖 FR	ROTARY HOOK BASE COVER FR	
15	SA4029001	2	旋梭轴套 U	ROTARY HOOK SHAFT BUSH	
16+	S09260001	2	轴向垫圈 A <t=1.2>	THRUST RING A: 1.2MM <t=1.2 >	
16+	SA4038001	2	轴向垫圈 <t=1.0>	THRUST RING <t=1.0 >	
16+	S09261001	2	轴向垫圈 B <t=1.4>	THRUST RING, B: 1.4MM <t=1.4 >	
16+	SA4444001	2	轴向垫圈 <t=0.8 >	THRUST RING 0.8MM <t=0.8 >	
17	S07420000	2	滚针轴承	NEEDLE BEARING	
18	S07419001	2	止动圈	RETAINING RING	
19	SA6474001	2	旋梭轴套 D	ROTARY HOOK SHAFT BUSH	
20	SB4193001	2	分线钩连杆	OPENER LINK	
21	SA3859101	2	分线钩杆	OPENER LEVER	
22	SA2560001	2	分线钩连杆轴	SHAFT O-LINK	
23	021500316	2	六角螺母 M5	NUT 3 M5	
24	SA3889101	2	分线钩杆短轴	O-LEVER SHAFT	
25	SA4026001	2	油线 4X4 L=100	WICK, 4X4 L=100	
26	012501031	2	螺钉 M5X10	SET SCREW SOCKET (FT) M5X10	
27	S38212001	2	分线钩	OPENER	
28	154965001	2	螺钉 SM3.57X8	BOLT, SOCKET SM3.57X8	
29	062300612	8	螺钉 M3X6	SCREW PAN M3X6	
30	SA2572101	2	螺旋齿轮(带螺钉)	SPIRAL GEAR SCREW ASSY	
31	SA2574001	4	螺钉 M6	SET SCREW, (FT) M6	
32	SA2575001	2	螺钉 M6	SET SCREW (FT) M6	
34	SA2574001	6	螺钉 M6	SET SCREW, (FT) M6	
35	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
36	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
37	SA4012001	2	油毡	FELT	
38	SA3894001	2	油毡架	FELT SUPPORT	
39	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
40	SA2717001	4	定位螺钉	STOPPER SCREW	
41	SA2676001	2	动刀座	MOVABLE KNIFE BRACKET	
42	062400812	4	螺钉 M4X8	SCREW PAN M4X8	
43	S07525100	2	板弹簧	SPRING PLATE	
44	141544001	4	螺钉 SM3.18-40X3	SCREW, SM3.18-40X3	
45	SA3912001	2	动刀杆	MOVABLE KNIFE LEVER	
46	SA2675001	2	紧圈	SET SCREW COLLAR	
47	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
48	018501232	2	螺栓 M5X12	BOLT SOCKET M5X12	
50	SA6307201	2	人字齿轮复合件	PINION GEAR SET	

K1. 旋検装置 / Rotary hook mechanism



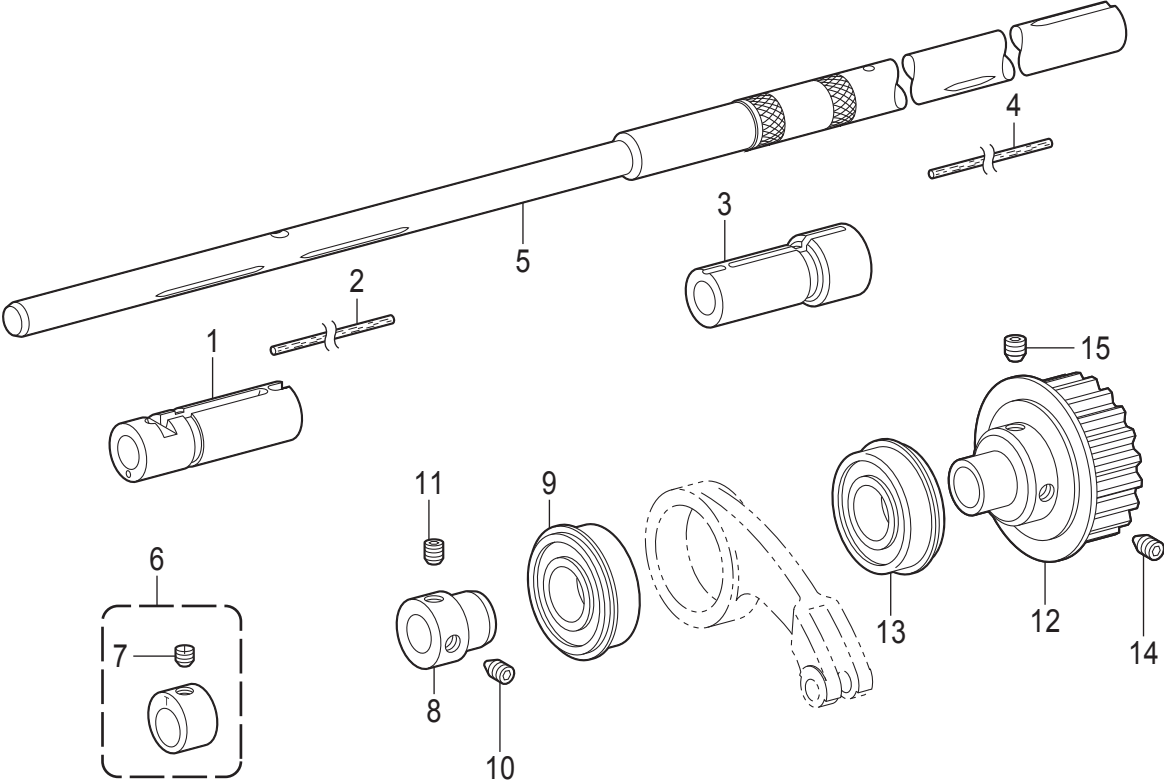
K1. 旋梭装置 / Rotary hook mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
51	SB2330001	2	平垫圈 S4.76	WASHER PLAIN S SM4.76	
52	SA6417001	4	螺钉 M4X12	SCREW M4X12	
53	SA2556001	2	螺钉 M6X25	SCREW, M6X25	
54	115947101	2	垫圈 6.35	WASHER PLAIN 6.35	
55	SA2722001	2	套管 A	PINCH SLEEVE A	
56	SA2565001	2	套管 B	PINCH SLEEVE B	
57	SA2556001	2	螺钉 M6X25	SCREW, M6X25	
58	SA2567001	2	调节板	NEEDLE UPPER ADJUSTING PLATE	
59	SA2568001	2	调节轴	NEEDLE UPPER POSITIONING SHAFT	
60	062061016	4	螺钉 M6X10	SCREW PAN M6X10	
61	025060136	4	平垫圈 S6	WASHER PLAIN S 6	
62	S01928151	2	梭芯	BOBBIN	
63	148602001	2	防空转弹簧	ANTI-SPIN SPRING	
64+	SA4458001	2	<用于-403> 弹簧 B	<For -403> SPRING, EXTENSION B	
64+	SA2826001	2	<用于-405> 弹簧	<For -405> SPRING, EXTENSION	



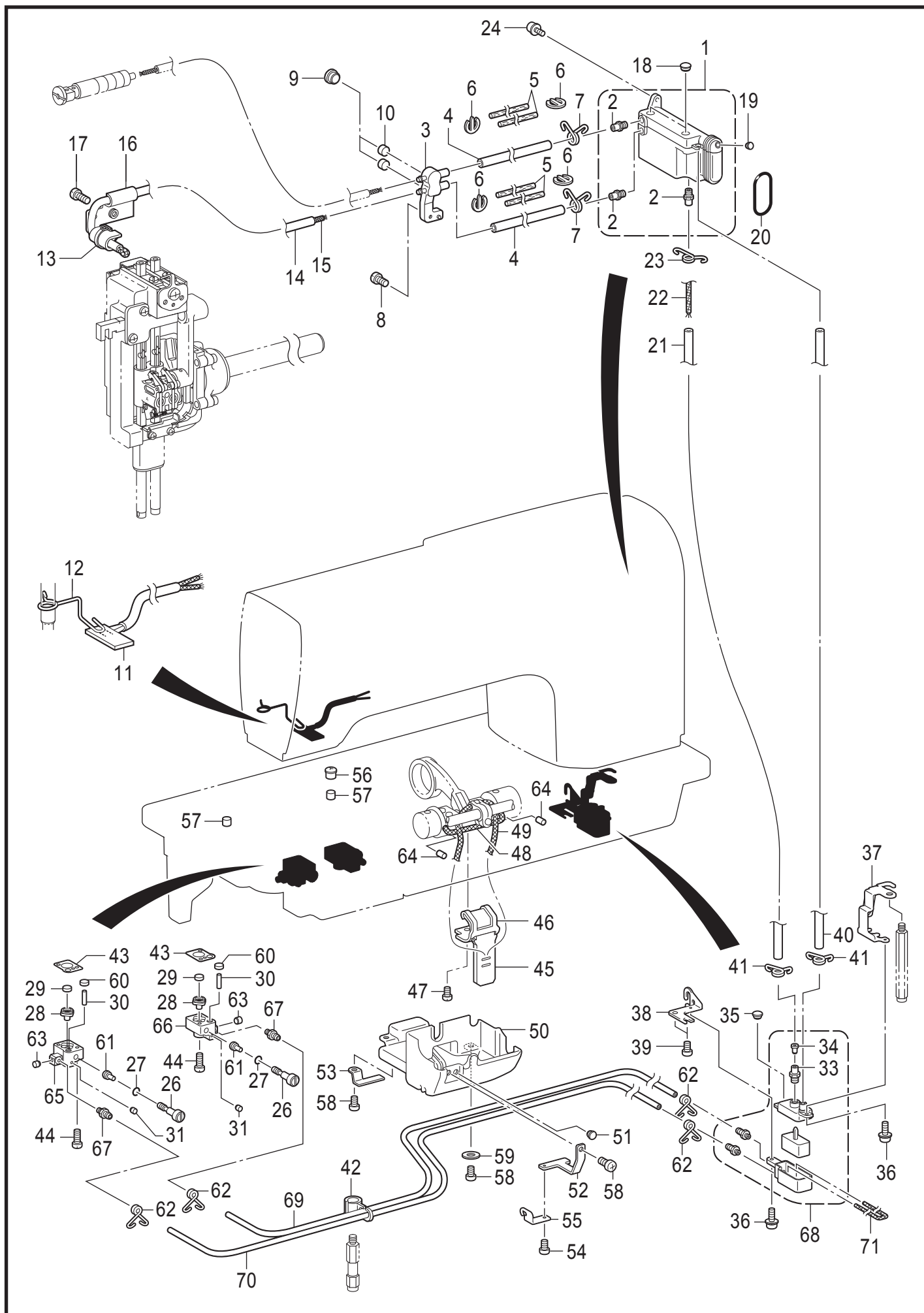
K2. 旋梭装置 / Rotary hook mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA9783001	1	盒装旋梭组件 SA9457	ROTARY HOOK ASSY W/BOX SA9457	
2	151043001	1	夹线簧	TENSION SPRING	
3	S01567001	1	螺钉	TENSION ADJUSTING SCREW	
4	S01568001	1	螺钉	SET SCREW	
5	151035001	1	螺钉	SET SCREW	
6	151034001	1	弹簧	SPRING	
7	151027001	2	螺钉	SET SCREW	
8	159801001	1	压线钢丝	THREAD PRESSER WIRE	
9	SA8266001	1	螺钉 SM1.59X1.6	SCREW SM1.59X1.6	
10	S07742001	1	梭芯套组件	CAP ASSY	



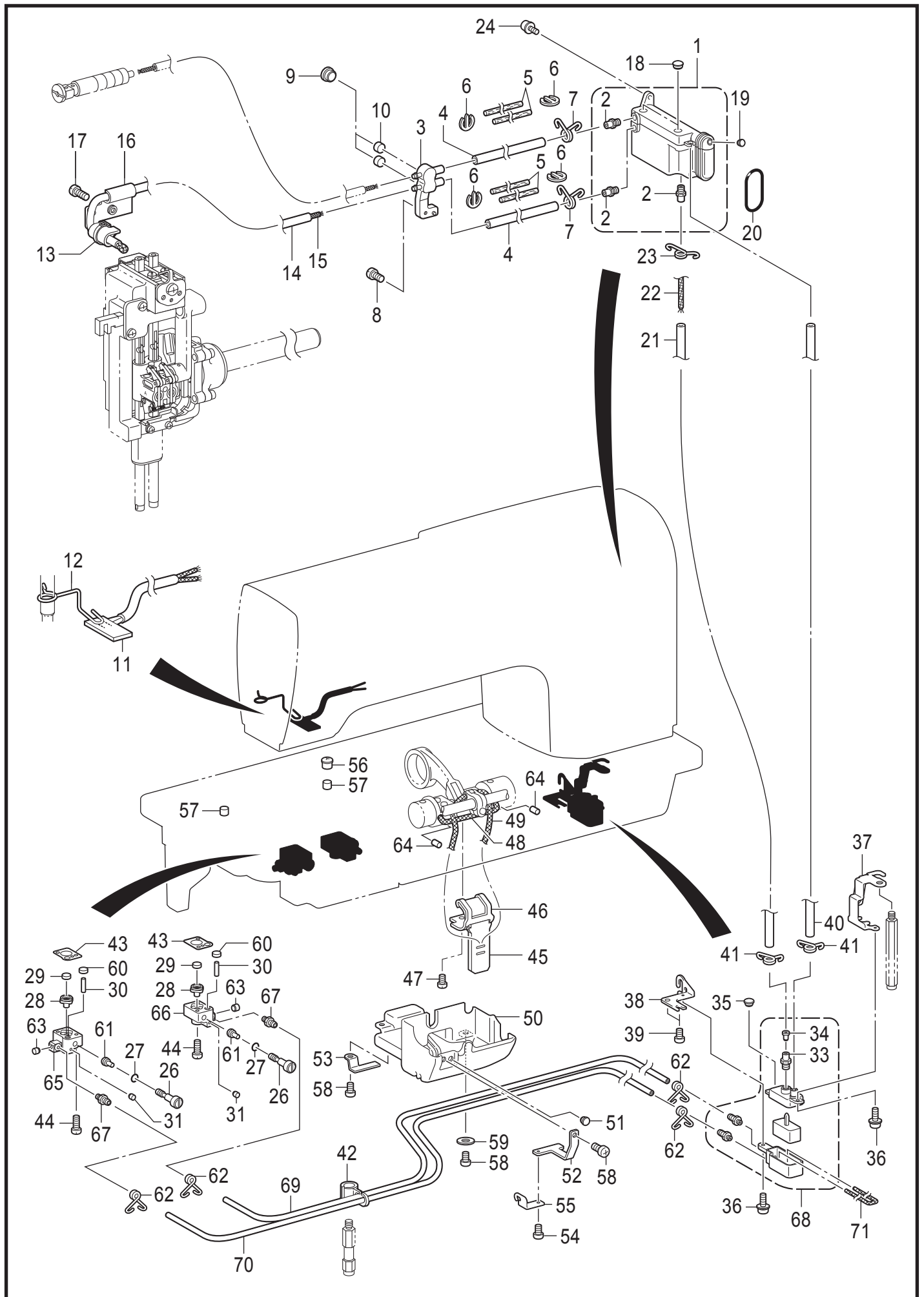
L. 下轴装置 / Lower shaft mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA3890001	1	旋梭基座轴套 L	ROTARY HOOK BASE BUSH, L	
2	SA4585001	1	油毡	FELT	
3	SA3891001	1	旋梭基座轴套 R	ROTARY HOOK BASE BUSH, R	
4	SA4585001	1	油毡	FELT	
5	SA2571101	1	下轴	LOWER SHAFT	
6	SA2580101	1	上下偏心轮组件	F-LIFTING ECCENTRIC WHEEL ASSY	
7	SA2575001	1	螺钉 M6	SET SCREW (FT) M6	
8	SA2584001	1	轴承套	BALL BEARING BUSH	
9	SB1535001	1	轴承 6004ZZNR	BALL BEARING 6004ZZNR	
10	SA2585001	1	固定螺钉 M6X10	SET SCREW, SOCKET (FT) M6	
11	S23651001	1	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
12	SA2587101	1	同步轮D组件	TIMING PULLEY ASSY, D	
13	SB1536001	1	轴承 6204ZZNR	BALL BEARING 6204ZZNR	
14	SA2585001	1	固定螺钉 M6X10	SET SCREW, SOCKET (FT) M6	
15	SA4213001	1	固定螺钉 M6X10	SET SCREW SOCKET (CP) M6X10	



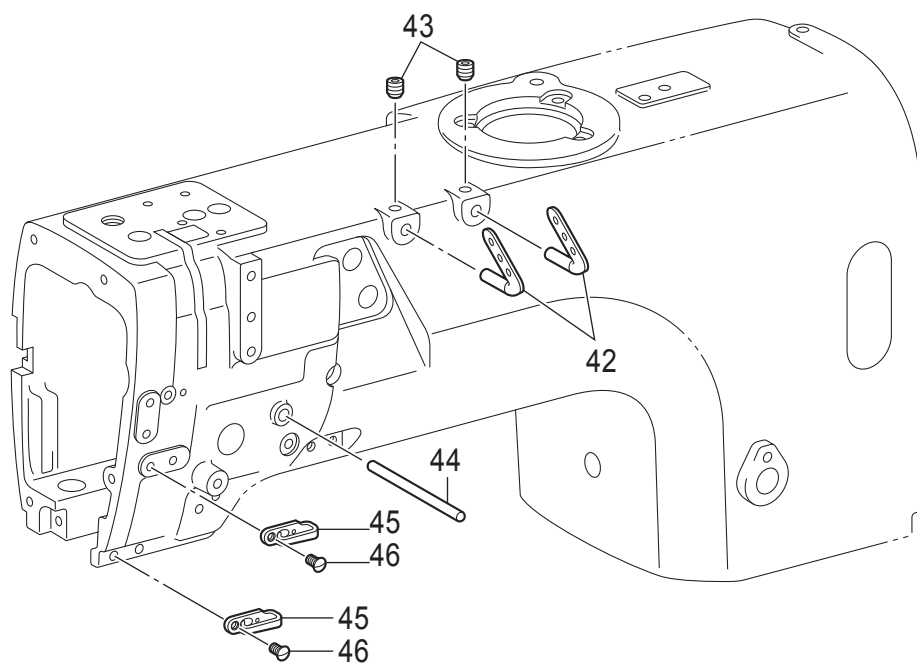
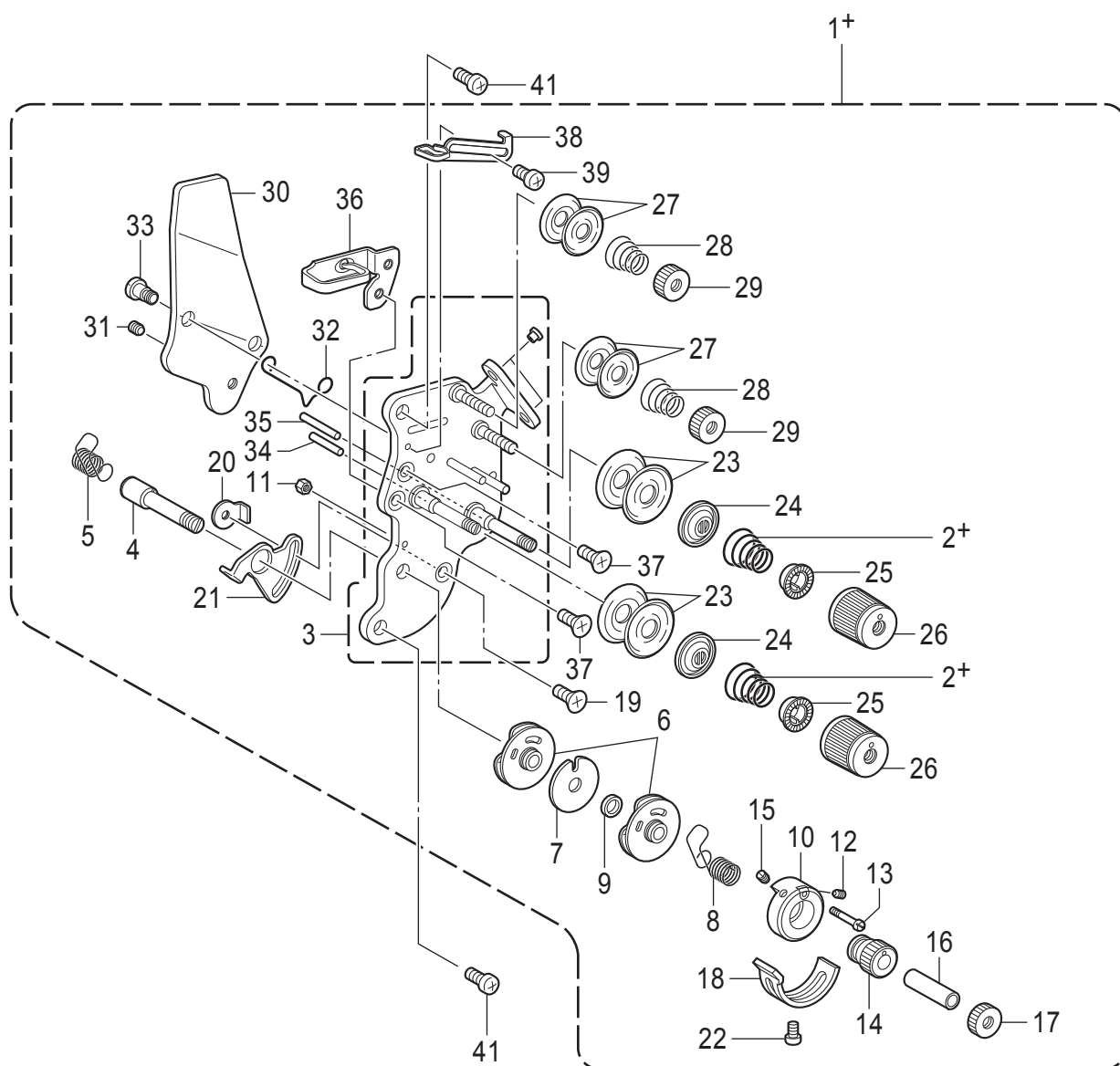
M. 供油润滑装置 / Lubrication

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA2814201	1	油罐组件	OIL TANK ASSY	
2	SA3040001	3	油嘴管	OIL FEEDING PIPE	
3	SA3946001	1	油管接头	OIL TERMINAL	
4	SA2956001	2	维尼龙油管 L=135	OIL TUBE L=135	
5	SA2957001	4	油毡	FELT	
6	SA6178001	4	线夹	CLIP	
7	SA3055101	2	油管夹	TUBE CLIP	
8	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
9	SA2929001	2	橡皮塞 12.5	RUBBER CAP, 12.5	
10	S38266000	2	油毡	ROTARY HOOK SHAFT FELT	
11	SA5224001	1	油毡组件	FELT ASSY	
12	SA4033101	1	油毡压架	FELT SUPPORT	
13	228475000	1	电线夹 1.9X80	FASTENING BAND 1.9X80	
14	S49623000	1	维尼龙油管 L=280	OIL TUBE L=280	
15	SA5293001	1	油线 L=410	WICK L=410	
16	SA5154201	1	油管支架	OIL SUPPORT	
17	062501016	1	螺钉 M5X10	SCREW PAN M5X10	
18	SA2929001	2	橡皮塞 12.5	RUBBER CAP, 12.5	
19	104450101	1	橡皮塞 8	RUBBER CAP, 8	
20	081038070	1	O形圈 P38	O RING P38	
21	SA2723001	1	维尼龙油管 L=210	OIL TUBE L=210	
22	SA2724001	1	油线 L=400	WICK, L=400	
23	SA3055101	1	油管夹	TUBE CLIP	
24	0A5501006	2	螺钉(带垫圈) M5X10DB	SCREW PAN (S/P WASHER) M5X10	
26	SA6475001	2	供油调节螺钉	OIL ADJUSTING SCREW	
27	081004070	2	O形圈 P4	O RING P4	
28	SA6468001	2	橡皮垫圈	RUBBER PACKING	
29	SA6423001	2	旋梭轴油毡	ROTARY HOOK SHAFT FELT	
30	SA6415001	2	油线 L=80	WICK L=80	
31	142274201	2	橡皮塞 4.2	RUBBER CAP 4.2	
33	SA3040001	1	油嘴管	OIL FEEDING PIPE	
34	SA3060001	1	油门垫片	VALVE PACKING	
35	104450101	1	橡皮塞 8	RUBBER CAP, 8	
36	0A4400806	2	螺钉(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
37	SA3045201	1	副油罐安装架 A	SUB-TANK SETTING PLATE A	
38	SA3046001	1	副油罐安装架 B	SUB-TANK SETTING PLATE, B	
39	062060816	2	螺钉 M6X8	SCREW PAN M6X8	
40	SA3044001	1	维尼龙油管 L=242	OIL TUBE L=242	
41	SA3055101	2	油管夹	TUBE CLIP	
42	SA6472001	1	油管支架	TUBE SUPPORT	
43	SB4608001	2	旋梭基座D垫片	ROTARY HOOK BASE D PACKING	
44	062401616	4	螺钉 M4X16	SCREW PAN M4X16	
45	SA2604001	1	油毡	FEED REGULATOR FELT	
46	SA2605001	1	油毡压架	FELT SUPPORT	
47	062500616	1	螺钉 M5X6	SCREW PAN M5X6	
48	109405001	1	油线 4X4 L=100	WICK 4X4 (L=100)	
49	108801001	1	油线 4X4 L=350	WICK, 4X4 L=350	
50	SA2606101	1	油盖	OIL COVER	
51	104450101	1	橡皮塞 8	RUBBER CAP, 8	
52	SA3048101	1	油管压架 A	TUBE SUPPORT, A	
53	SA3049001	1	油管压架 B	TUBE SUPPORT, B	
54	062400616	1	螺钉 M4X6	SCREW PAN M4X6	
55	SA6473001	1	油管导向	TUBE GUIDE	
56	140890009	1	油盖	OIL CAP	
57	112753001	2	油毡	FELT	
58	062061016	3	螺钉 M6X10	SCREW PAN M6X10	
59	025060236	1	平垫圈 M6	WASHER PLAIN M 6	
60	SA6423001	2	旋梭轴油毡	ROTARY HOOK SHAFT FELT	



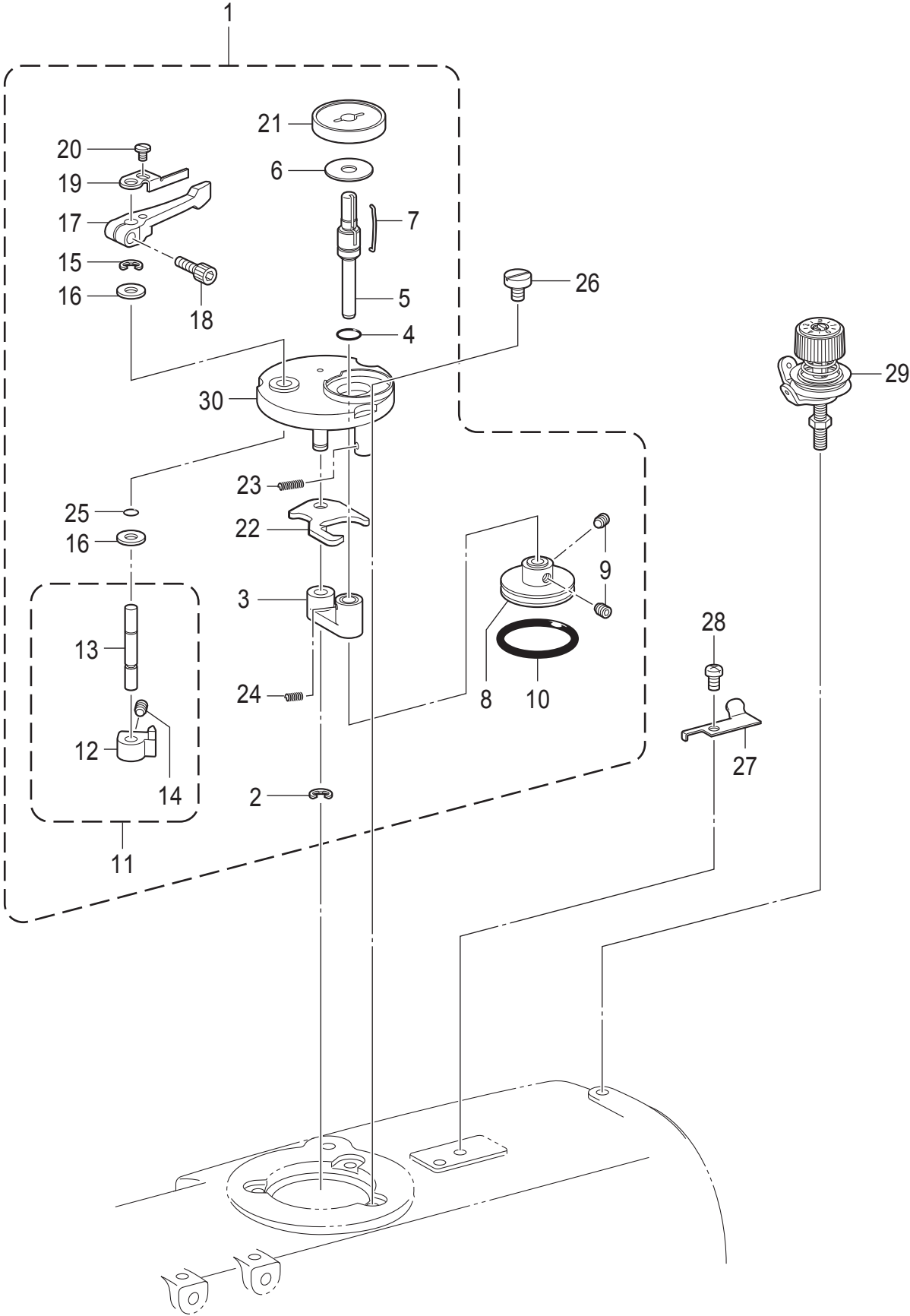
M. 供油润滑装置 / Lubrication

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
61	SA6416001	2	柱塞	RUBBER PRESSER	
62	SA6414001	4	油管夹	TUBE CLIP	
63	140327001	2	橡皮塞 6.3	RUBBER CAP, 6.3	
64	148743001	2	油毡	FELT	
65	SA6465001	1	集油器 L	OIL BLOCK L	
66	SA6467001	1	集油器 R	OIL BLOCK R	
67	SA6422001	2	供油口 3.8	OIL FEEDING PIPE 3.8	
68	SA6470101	1	副油罐组件	SUB-TANK ASSY	
69	SA6412001	1	油管 L=400	OIL TUBE L=400	
70	SA6411001	1	油管 L=500	OIL TUBE L=500	
71	SA6413001	1	油毡 L=1050	FELT L=1050	



N. 穿线装置 / Threading mechanism

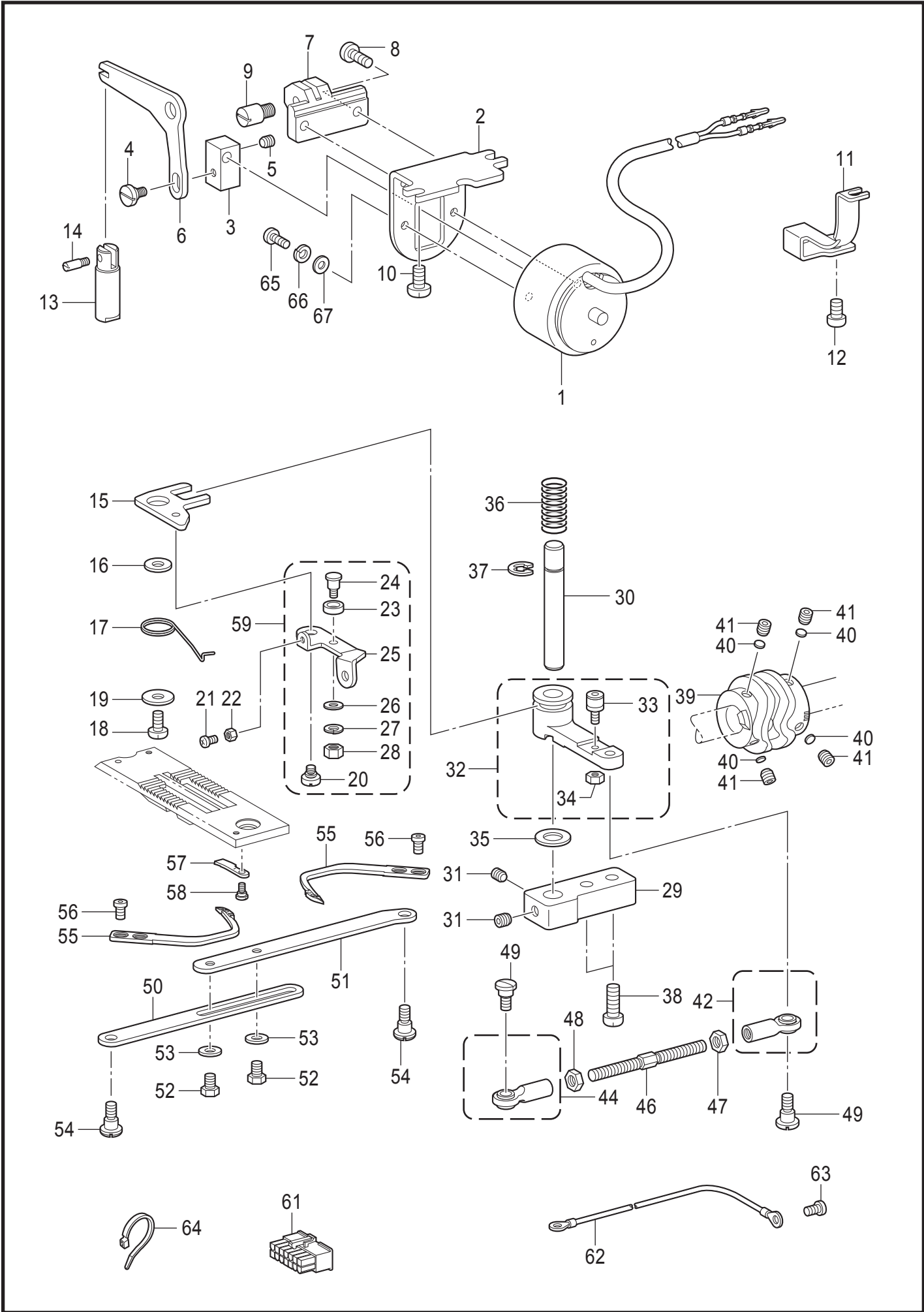
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	SA3417501	1	<用于-403> 面线调节组件 -3	<For -403> UPPER THREAD TENSION ASSY -3	
2+	SA3415001	2	弹簧 L	TENSION SPRING, L	
1+	SA2607501	1	<用于-405> 面线调节组件 -5	<For -405> UPPER THREAD TENSION ASSY -5	
2+	SA3416101	2	弹簧 LL	TENSION SPRING LL	
3	SA4212001	1	调整台组件	TENSION PLATE ASSY	
4	SA2613101	1	调整短轴	TENSION STUD	
5	SA2614201	1	弹簧 L	THREAD TAKE-UP SPRING L	
6	SA2615001	2	导向组件	GUIDE ASSY, T/TAKE-UP SPRING	
7	SA2619001	1	垫片	SPACER	
8	SA2623201	1	弹簧 R	THREAD TAKE-UP SPRING R	
9	SA2620001	1	轴套	COLLAR	
10	SA2621001	1	定位圈	STOPPER SUPPORT	
11	021300106	1	螺母 M3	NUT 1 M3	
12	SA2626001	1	螺钉 M3.5	SET SCREW (CP) M3.5	
13	SA2624001	1	固定螺栓	SPRING GUIDE SET SCREW	
14	SA2625001	1	调节旋钮	ADJUSTING THUMB	
15	SA2626001	1	螺钉 M3.5	SET SCREW (CP) M3.5	
16	SA2627001	1	轴套	COLLAR	
17	SA2628001	1	调线螺母	TENSION NUT	
18	SA2629001	1	弹簧限位板	STOPPER	
19	004350616	1	螺钉 M3.5X6	SCREW FLAT M3.5X6	
20	SA2824001	1	定位螺母 M3.5	NUT, WHIRL-STOP M3.5	
21	SA2630001	1	限位板	STOPPER	
22	062350516	1	螺钉 M3.5X5	SCREW PAN M3.5X5	
23	145446002	4	夹线盘	DISC TENSION	
24	159805001	2	夹线压盘	TENSION DISC PRESSER	
25	S20681000	2	调节弹簧垫圈	WASHER	
26	S20682111	2	夹线螺母	TENSION NUT	
27	144504001	4	导向盘	THREAD GUIDE DISC	
28	154560101	2	小夹线弹簧 A	PRE-TENSION SPRING A	
29	155510001	2	夹线螺母	TENSION NUT	
30	SA2632001	1	松线板	TENSION RELEASE PLATE	
31	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
32	S38274001	1	松线弹簧	T-RELEASE SPRING	
33	SA2633001	2	轴位螺钉 M3.5	SHOULDER SCREW M3.5	
34	SA4506001	1	松线销 L	TENSION RELEASE PIN, L	
35	SA4507001	1	松线销 R	TENSION RELEASE PIN, R	
36	SA2634001	1	线导向 U	THREAD GUIDE, U: ARM	
37	004350616	2	螺钉 M3.5X6	SCREW FLAT M3.5X6	
38	SA2635001	1	线调整	THREAD QUANTITY ADJUST	
39	062300616	1	螺钉 M3X6	SCREW PAN M3X6	
41	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
42	SA2636001	2	三眼线勾	THREAD RETAINER	
43	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
44	SA2637001	1	松线轴	BAR, TENSION RELEASE	
45	SA2638001	2	线导向 M	THREAD GUIDE, M: ARM	
46	SA2640001	2	螺钉 M5X8	SCREW FLAT M5X8	



P. 绕线装置 / Bobbin winder mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB2245002	1	绕线器组件	BOBBIN WINDER UNIT	
2	048040342	1	挡圈 E4	RETAINING RING E4	
3	SA8508001	1	绕线轴基座组件	B-WINDER SHAFT SUPPORT ASSY	
4	108549001	1	O形圈	O RING	
5	SB2247001	1	绕线轴	BOBBIN WINDER SHAFT	
6	SB2275001	1	垫片	SHEET	
7	SA9563001	1	梭芯固定簧	BOBBIN FIXED SPRING	
8	SA8507001	1	绕线轮	BOBBIN WINDER WHEEL	
9	012400636	2	螺钉 M4X6	SET SCREW SOCKET (FT) M4X6	
10	SA8503001	1	橡皮塞	RUBBER RING	
11	SA1981301	1	梭芯夹凸轮组件	BOBBIN PRESSER CAM ASSY	
12	SA1982101	1	梭芯夹凸轮	BOBBIN PRESSER CAM	
13	SA1983201	1	梭芯夹轴	BOBBIN WINDER ARM SHAFT	
14	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
15	048040342	1	挡圈 E4	RETAINING RING E4	
16	025060136	2	平垫圈 S6	WASHER PLAIN S 6	
17	SA1984001	1	梭芯压臂柄	BOBBIN PRESSER ARM	
18	018401236	1	螺栓 M4X12	BOLT SOCKET M4X12	
19	SA1985001	1	梭芯夹	BOBBIN PRESSER	
20	S23418002	1	螺钉 M4X5	SCREW M4X5	
21	SB2246001	1	梭芯座	BOBBIN SUPPORT	
22	SA8512101	1	绕线杠杆	BOBBIN WINDER LEVER	
23	SA1990101	1	弹簧	SPRING	
24	SA8509001	1	弹簧	BOBBIN WINDER BASE SPRING	
25	SA2190001	1	O形密封圈 SS5	O RING SS5	
26	SA1992101	3	固定螺钉	BOBBIN WINDER FIXED SCREW	
27	SA1360101	1	切刀	KNIFE	
28	062500616	1	螺钉 M5X6	SCREW PAN M5X6	
29	SB3571101	1	绕线器夹线组件	BOBBIN WINDER TENSION ASSY	
30	SA8982202	1	绕线器底座	BOBBIN WINDER BASE	

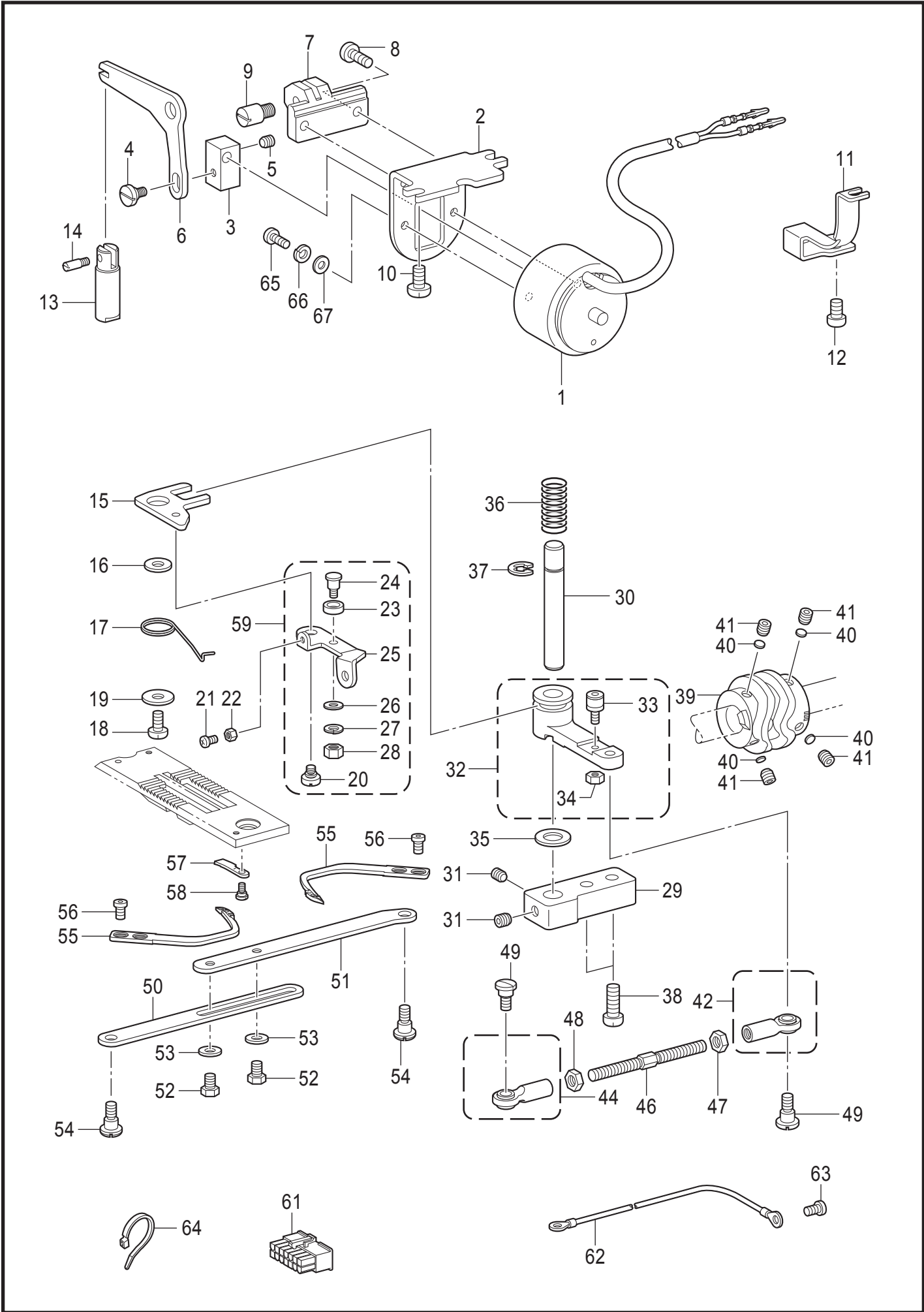
Q. 切线装置 / Thread trimmer mechanism



Q. 切线装置 / Thread trimmer mechanism

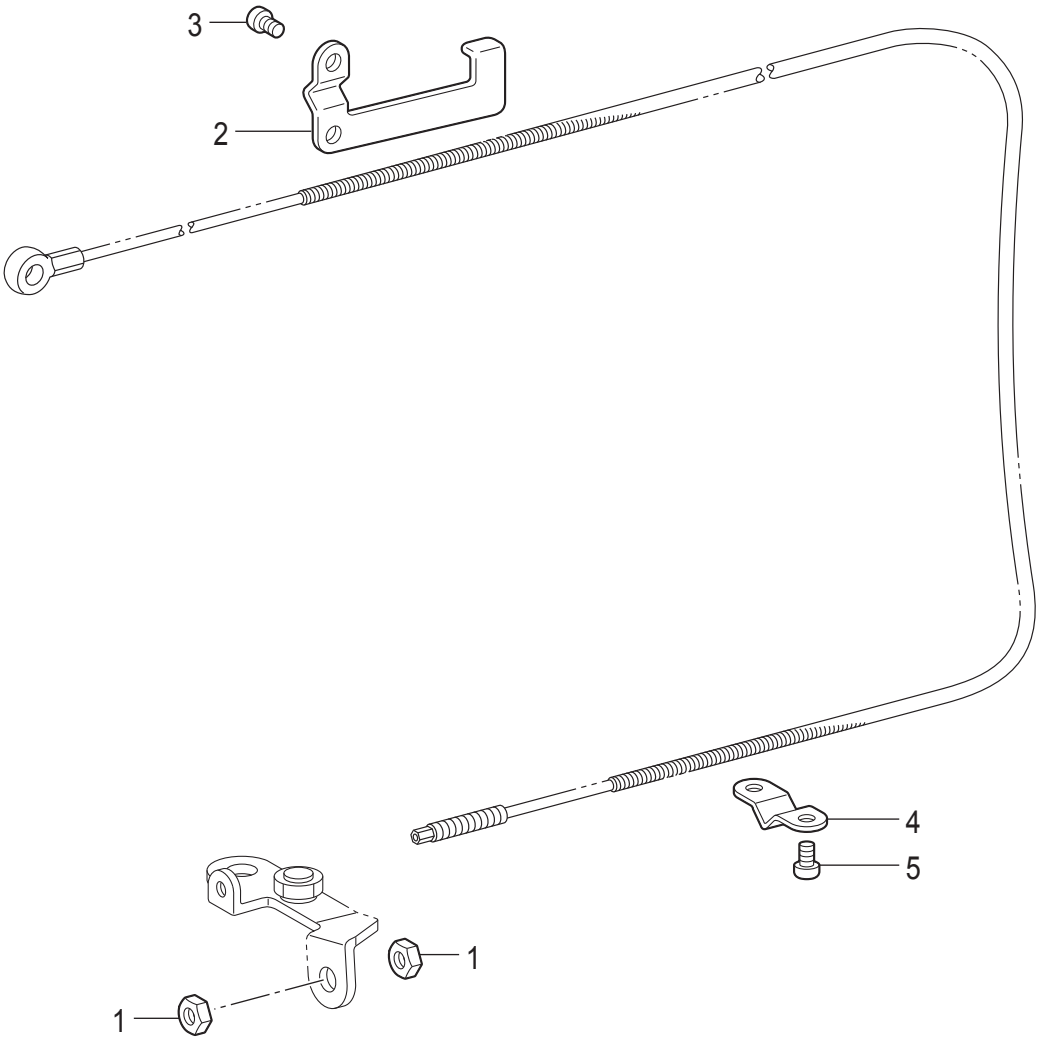
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB9907001	1	切线电磁铁	THREAD TRIMMER SOLENOID	
2	SA2643001	1	电磁铁架	SOLENOID BRACKET	
3	SA2644001	1	电磁铁接头	SOLENOID JOINT	
4	SA2645001	1	轴位螺钉 M5	SHOULDER SCREW, M5	
5	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
6	SA2646001	1	电磁铁杆	SOLENOID LEVER	
7	SA2728001	1	电磁铁杆支承架	SOLENOID LEVER BRACKET	
8	062501016	2	螺钉 M5X10	SCREW PAN M5X10	
9	SA2647001	1	电磁铁杆短轴	SOLENOID LEVER SHAFT	
10	062061012	2	螺钉 M6X10	SCREW PAN M6X10	
11	SA2648001	1	线夹	CORD HOLDER	
12	062060816	1	螺钉 M6X8	SCREW PAN M6X8	
13	SA2651001	1	切线轴	DRIVING ROD	
14	148546001	1	销	PLUNGER PIN	
15	SA2652101	1	切线轴板	DRIVING ROD PLATE, TR	
16	SA2860001	1	垫圈	WASHER	
17	SA6395001	1	弹簧	SPRING	
18	062501016	1	螺钉 M5X10	SCREW PAN M5X10	
19	116662003	1	垫圈	WASHER	
20	SA2655001	1	轴位螺钉 M4	SHOULDER SCREW, M4	
21	062351216	1	螺钉 M3.5X12	SCREW PAN M3.5X12	
22	021350106	1	螺母 M3.5	NUT 1 M3.5	
23	SA6392001	1	松线滚轮	ROLLER	
24	SA6393001	1	滚轮轴	ROLLER SHAFT	
25	SA6394001	1	松线杆	TENSION RELEASE LEVER	
26	113431002	1	垫圈	WASHER, PLAIN	
27	028050246	1	弹簧垫圈 2-5	WASHER SPRING 2-5	
28	021500106	1	六角螺母 M5	NUT 1 M5	
29	SA2657001	1	主杆轴架	MAIN LEVER SUPPORT SHAFT	
30	SA2658001	1	主杆轴	MAIN LEVER SHAFT	
31	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
32	SB1450001	1	主杆组件	MAIN LEVER ASSY	
33	SB1452001	1	转轴组件	ROLLER SHAFT ASSY	
34	105234003	1	螺母 SM4.37	NUT SM4.37	
35	148559100	1	橡胶	RUBBER	
36	S07509001	1	弹簧	MAIN LEVER SPRING	
37	048070342	1	挡圈 E7	RETAINING RING E7	
38	062061616	2	螺钉 M6X16	SCREW PAN M6X16	
39	SB4152001	1	切线凸轮	THREAD TRIMMER CAM	
40	SA2378001	4	垫片 4.8	SPACER, 4.8	
41	S25236001	4	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
42	SA2663001	1	接头组件 R	ROUND JOINT ASSY R	
44	SA2665001	1	接头组件 L	ROUND JOINT ASSY L	
46	SA2667001	1	长度调节连杆	L-ADJUSTING CONNECTING ROD	
47	021060306	1	六角螺母 M6	NUT 3 M6	
48	SA2668001	1	螺母 M6(L)	NUT M6 LEFT	
49	SA2669001	2	轴位螺钉 SM5.95-28	SHOULDER SCREW M6	
50	SA2672001	1	切线连杆 R	T-TRIMMER CONNECTING ROD, R	
51	SA2673001	1	切线连杆 L	T-TRIMMER CONNECTING ROD, L	
52	017500812	2	六角螺栓 M5X8	BOLT M5X8	
53	SB3849001	2	平垫圈 M5	WASHER_PLAIN_M_5	
54	SA2645001	2	轴位螺钉 M5	SHOULDER SCREW, M5	
55	S07526301	2	动刀	MOVABLE KNIFE	
56	148536001	4	螺钉 SM4.37-40X4.2	SCREW, W/SOCKET SM4.37-40X4.2	
57	S07527001	2	定刀	FIXED KNIFE	
58	148539101	2	轴位螺钉 SM2.38	SHOULDER SCREW SM2.38	
59	SA8364001	1	松线杆组件	TENSION RELEASE LEVER ASSY	
61	S38687000	1	插头 5557-14R	CONNECTOR 5557-14R	
62	SB8436001	1	接地线AWG8	GROUND WIRE AWG8	
63	062400816	1	螺钉 M4X8	SCREW PAN M4X8	

Q. 切线装置 / Thread trimmer mechanism



Q. 切线装置 / Thread trimmer mechanism

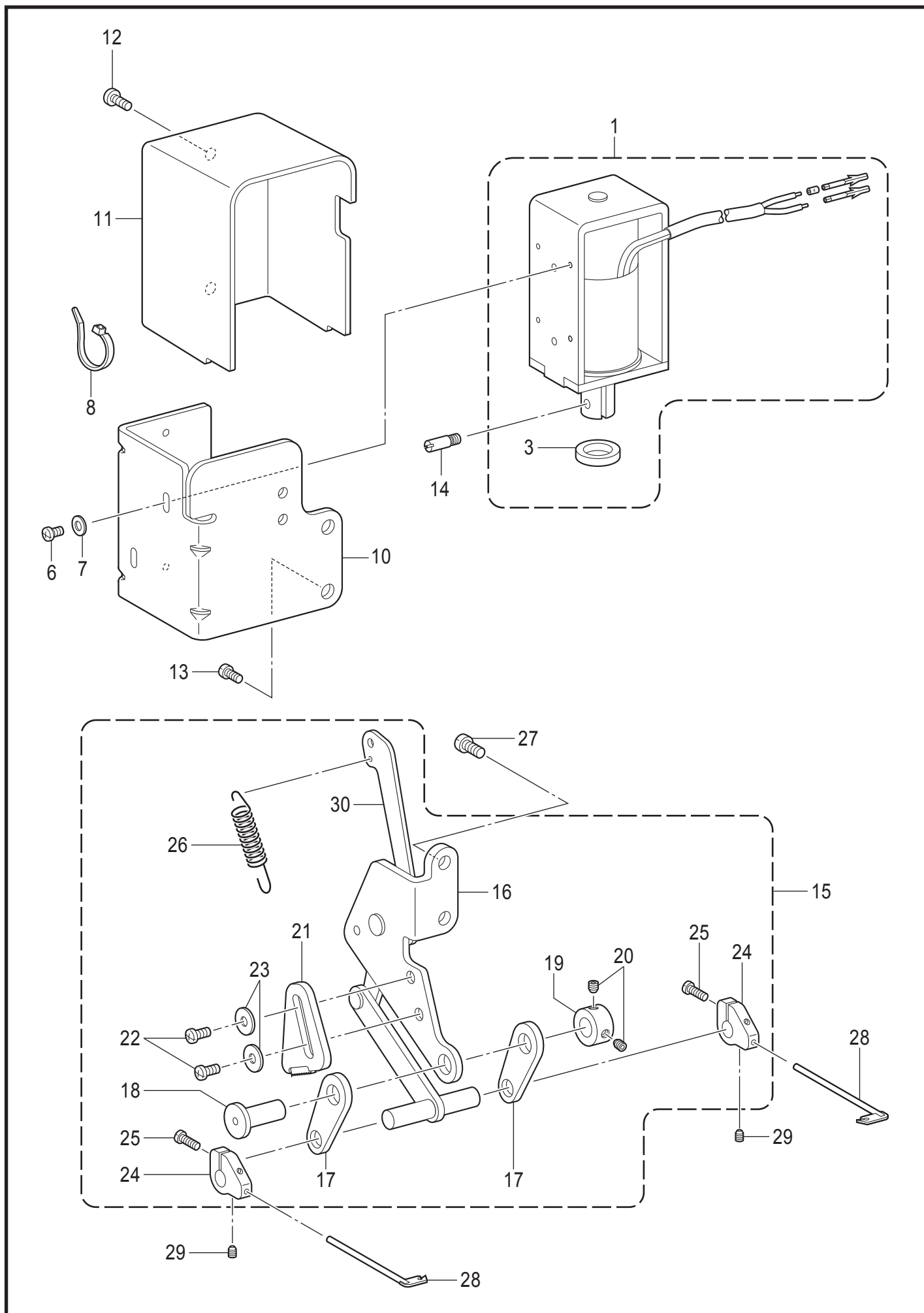
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64	SB4155001	2	线夹	BAND	
65	060400816	2	螺钉 M4X8	SCREW BIND M4X8	
66	028040246	2	弹簧垫圈 2-4	WASHER SPRING 2-4	
67	SB3848001	2	平垫圈 M4	WASHER_PLAIN_M_4	



R. 松线装置 / Tension release mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	110161004	2	螺母 SM4.76	NUT SM4.76	
2	SA2678001	1	松线电线夹	TENSION RELEASE WIRE HOLDER	
3	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
4	SA2679001	1	松线电线夹	TENSION RELEASE WIRE HOLDER	
5	062060816	2	螺钉 M6X8	SCREW PAN M6X8	

S. 扫线装置 / Thread wiper mechanism

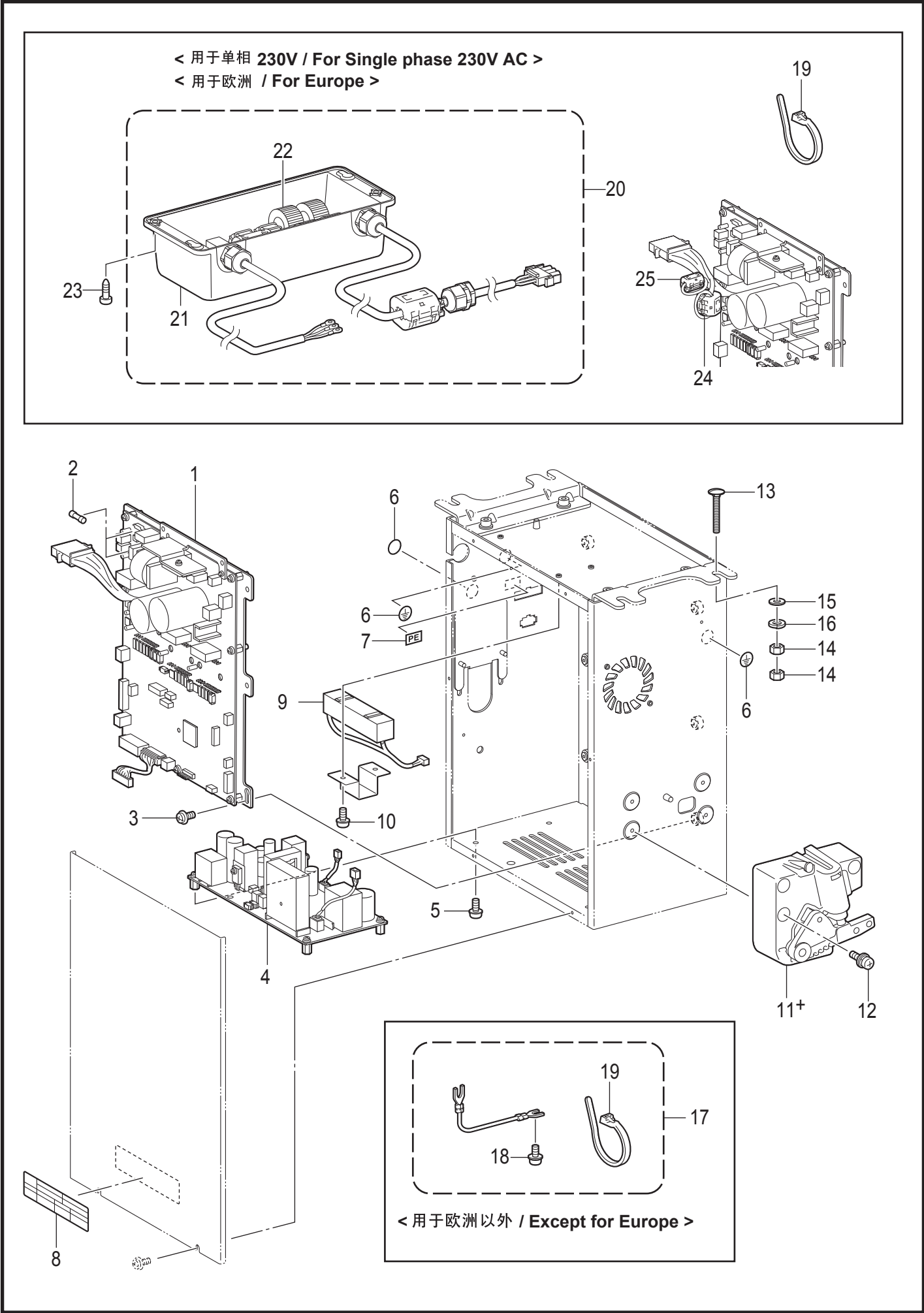


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S. 扫线装置 / Thread wiper mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB9910001	1	扫线电磁铁组件	THREAD WIPER SOLENOID ASSY	
3	SA7235001	1	电磁铁缓冲垫圈	CUSHION SOLENOID	
6	062300616	2	螺钉 M3X6	SCREW PAN M3X6	
7	026030233	2	垫圈 M3	WASHER PLAIN M 3	
8	SB4155001	1	线夹	BAND	
10	SB4105001	1	电磁铁安装板	SOLENOID HOLDING PLATE	
11	SB4104001	1	电磁铁盖	SOLENOID COVER	
12	060400516	2	螺钉 M4X5	SCREW BIND M4X5	
13	062501016	2	螺钉 M5X10	SCREW PAN M5X10	
14	S25456001	1	柱塞销	PLUNGER PIN	
15	SB4333101	1	扫线连杆组件	THREAD WIPER LINK ASSY	
16	SB4213101	1	扫线连杆支架	THREAD WIPER LINK SUPPORT	
17	SB7015001	1	扫线连杆C组件	THREAD WIPER LINK C ASSY	
18	S07550001	1	连接板轴	LINK STUD	
19	SA2504001	1	紧圈	SET SCREW COLLAR	
20	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
21	SB4210001	1	定位板	STOPPER	
22	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
23	SB3849001	2	平垫圈 M5	WASHER_PLAIN_M_5	
24	S07552101	2	扫线器架	THREAD WIPER SUPPORT	
25	062661212	2	螺钉 SM3.18-40X12	SCREW PAN SM3.18-40X12	
26	SA2684001	1	弹簧	THREAD WIPER SPRING	
27	062501016	2	螺钉 M5X10	SCREW PAN M5X10	
28	SB4124001	2	扫线器	THREAD WIPER	
29	S07424001	2	螺钉 SM3.18X4	SET SCREW, W/SOCKET SM3.18X4	
30	SB4211101	1	电磁铁连杆	SOLENOID LINK	

T1. 控制箱 / Control box



T1. 控制箱 / Control box

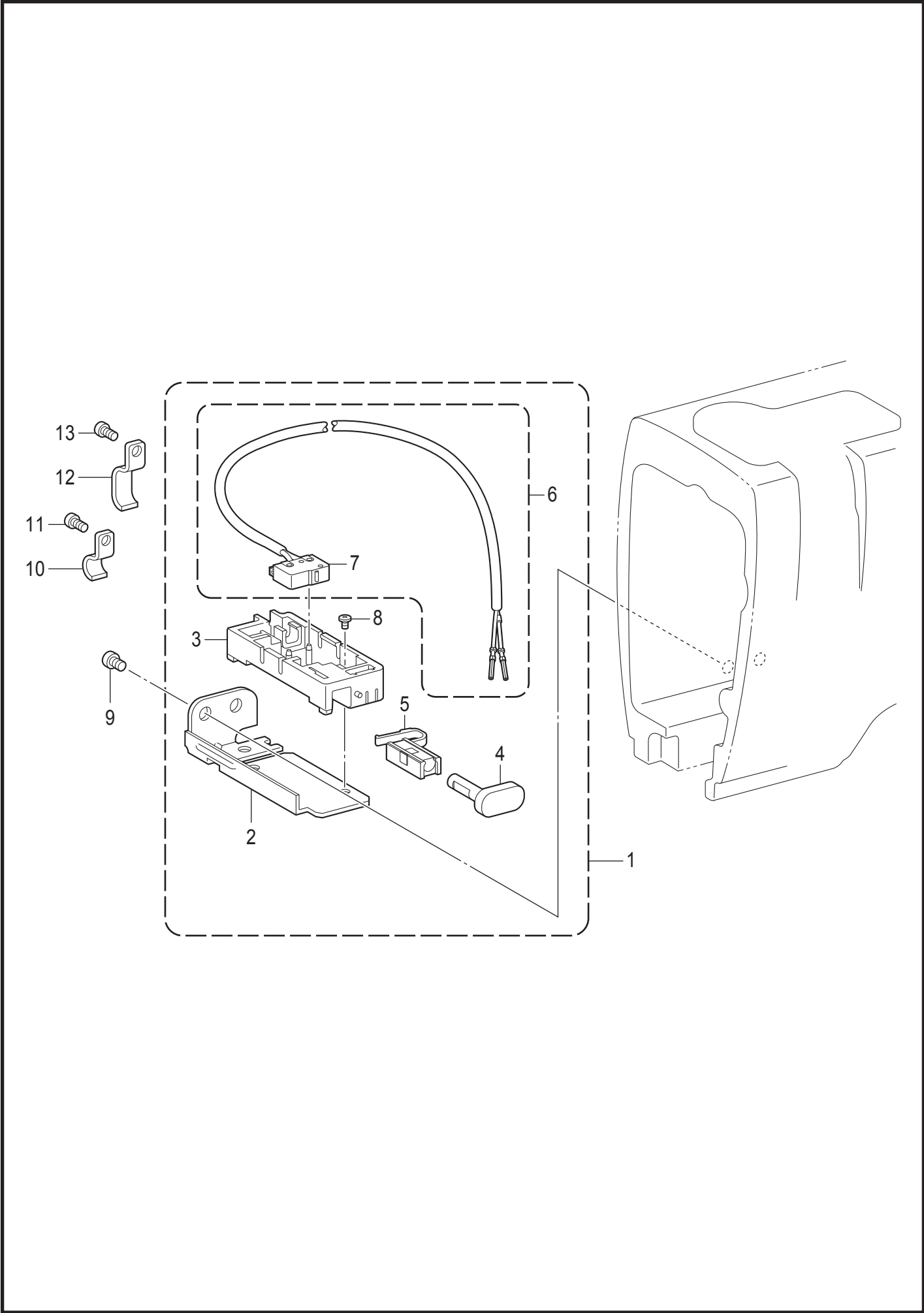
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1	SC0068001	1	主基板组件 84D	MAIN PCB ASSY 84D	
2	SB3275001	2	玻璃保险器 10A	GLASS FUSE 10A-50T100H	
3	0A4400806	7	螺钉(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
4	SC0069001	1	电源基板组件 84D	POWER PCB ASSY 84D	
5	0A5400806	4	螺钉(带垫圈) M4X8DB	SCREW PAN (S/P WASHER) M4X8	
6	S37060001	3	接地标记	LABEL GROUNDING	
7	S37059001	1	PE标记	LABEL, PE	
8	SB8096001	1	感电标签 36 X 150	LABEL ELECTRICAL SHOCK 36X150	
9	J04100001	1	电阻组件 R40/220#6	CEMENT RESISTOR ASSY 401220#6	
10	0A5400806	2	螺钉(带垫圈) M4X8DB	SCREW PAN (S/P WASHER) M4X8	
11+	SB4587301	1	<用于美洲、欧洲> 踏板控制器组件 (US)	<For the Americas and Europe> TREADLE UNIT-US	
11+	SB3817401	1	<用于日本> <用于亚洲、中国及一般出口> 踏板控制器组件 (EX)	<For Japan> <For Asia, General and China> TREADLE UNIT-EX	
12	J00353001	4	螺钉(带垫圈) M5X14DB	SCREW PAN (S/P WASHER) M5X14	
13	SA9893001	4	螺栓 M8X65	BOLT M8X65	
14	021080206	8	螺母 M8	NUT 2 M8	
15	025080336	4	平垫圈 L8	WASHER PLAIN L 8	
16	028080246	4	弹簧垫圈 2-8	WASHER SPRING 2-8	
17	SC0298001	1	<用于欧洲以外> 地线螺钉组件	<Except for Europe> EARTH CORD SCREW TIE ASSY	
18	0A4400806	1	螺钉(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
19	J02825001	1	电线固定夹 RF140	REPEATE CABLE TIE, RF140	
20	SC0296001	1	<用于单相230V AC> <用于欧洲> CE滤波器组件TYPE8	<For single phase 230V AC> <For Europe> CE FILTER UNIT TYPE8	
21	SB7074001	1	CE滤波器座罩	CE FILTER CASE	
22	SB7065001	1	CE过滤基板组件	CE FILTER PCB ASSY TYPE3	
23	S03816001	4	圆头木螺钉 M4.5X16	WOOD SCREW M4.5X16	
24	SC0185001	1	衰减器GRFC-13	FERRITE CORE GRFC-13	
25	LNA409001	1	衰减器GRFC-6	FERRITE CORE GRFC-6	

[illegible]

T2. 控制箱 / Control box

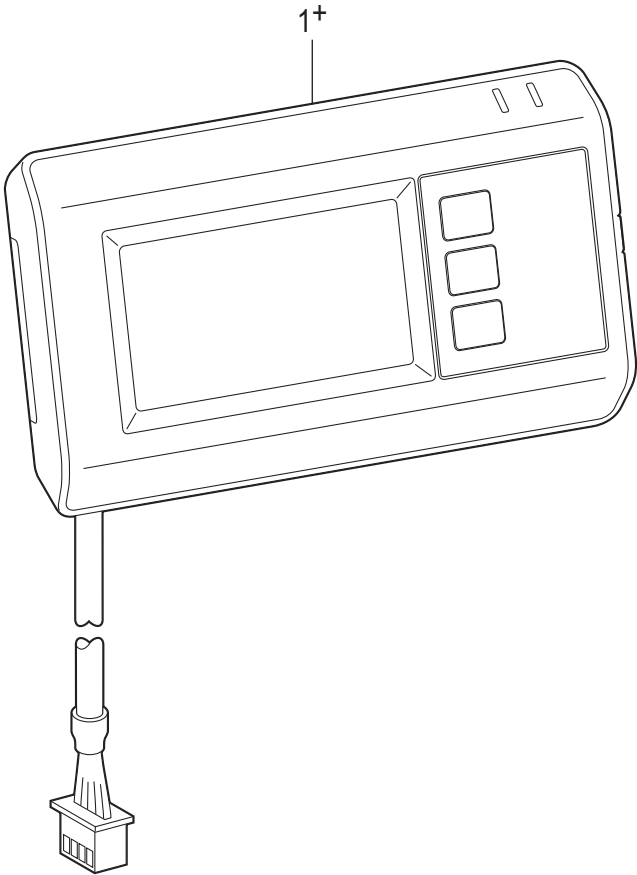
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	SA9616001	1	<用于三相 200V AC> <用于日本> 电源开关组件 SJT	<For Three phase 200V AC> <For Japan> POWER SWITCH ASSY SJT	
1+	SA9831001	1	<用于三相 200V AC> <用于北美和墨西哥> 电源开关组件 SJT#2	<For Three phase 220V AC> <For USA, Canada and Mexico> POWER SWITCH ASSY SJT#2	
2	SA9535001	1	<用于单相 220V AC> <用于亚洲、中国及一般出口> 电源开关组件 CCC	<For Single phase 220V AC> <For Asia, General and China> POWER SUPPLY SWITCH ASSY CCC	
3+	BMP3010-1000000-2ST1	1	<用于单相 100V> <用于北美和墨西哥> 变压器箱	<For Single phase 100V> <For USA, Canada and Mexico> TRANSFORMER BOX	
3+	BMP3010-1000000-AST1	1	<用于日本> 变压器箱	<For Japan> TRANSFORMER BOX	
4	SA9914001	1	感电标签 25 X 28	LABEL ELECTRICAL SHOCK 25X28	

U.倒缝开关装置 / Quick reverse switch mechanism



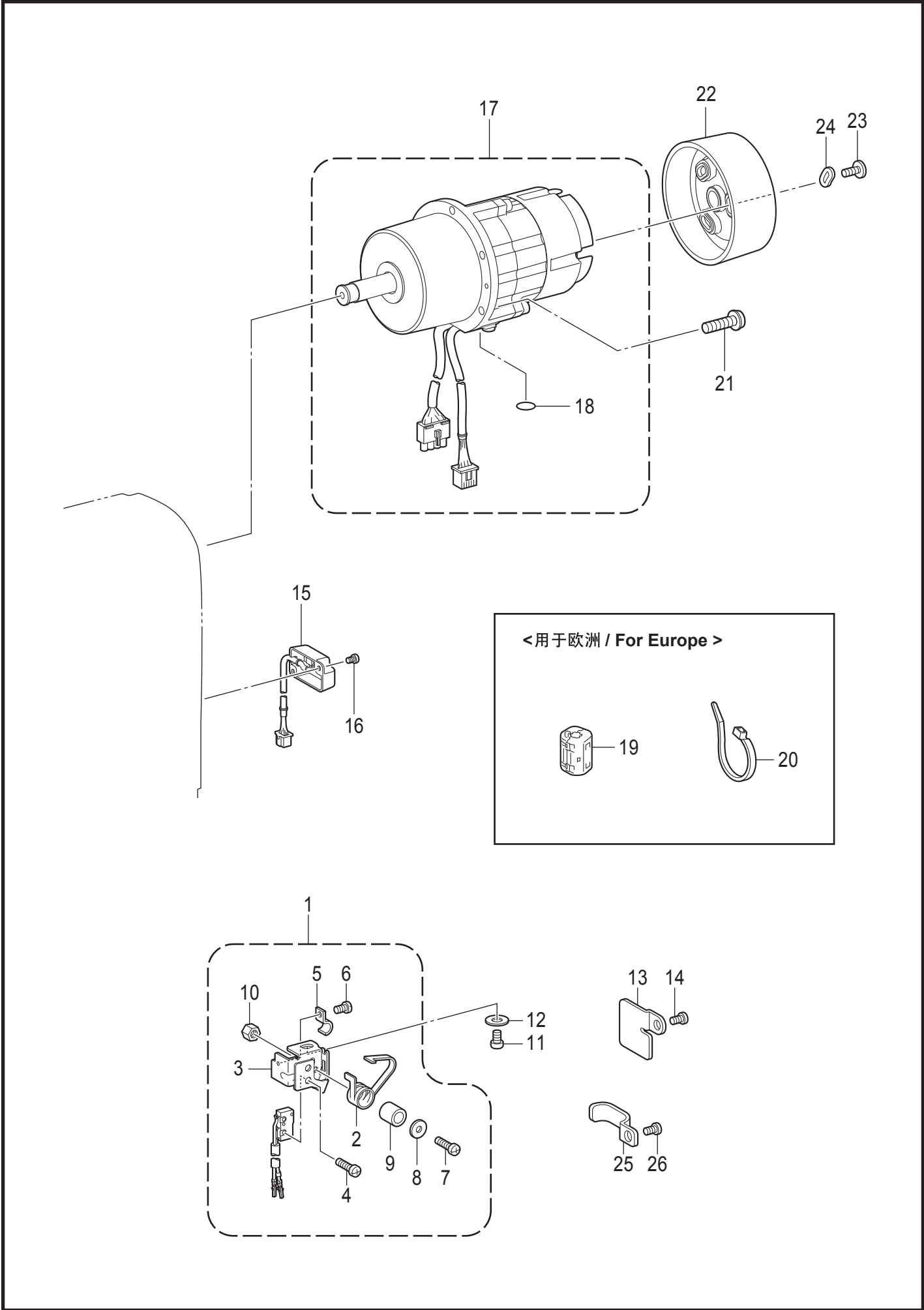
U. 倒缝开关装置 / Quick reverse switch mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB9882001	1	倒缝调节器组件	REVERSE ACTUATOR ASSY	
2	SA2270001	1	倒缝开关安装架	REVERSE SWITCH BRACKET	
3	SA7295001	1	倒缝开关安装架	REVERSE SWITCH BRACKET	
4	SB4123001	1	按钮	ACTUATOR	
5	SA4099001	1	倒缝开关弹簧	REVERSE SWITCH SPRING	
6	SB9883001	1	R开关组件	R-SWITCH ASSY	
7	S32907050	1	微动开关	MICRO SWITCH	
8	060300606	1	螺钉 M3X6	SCREW BIND M3X6	
9	062500616	2	螺钉 M5X6	SCREW PAN M5X6	
10	SA2689101	1	线夹	CORD HOLDER	
11	062500616	1	螺钉 M5X6	SCREW PAN M5X6	
12	SA1388101	3	线夹	CORD HOLDER	
13	062500616	1	螺钉 M5X6	SCREW PAN M5X6	



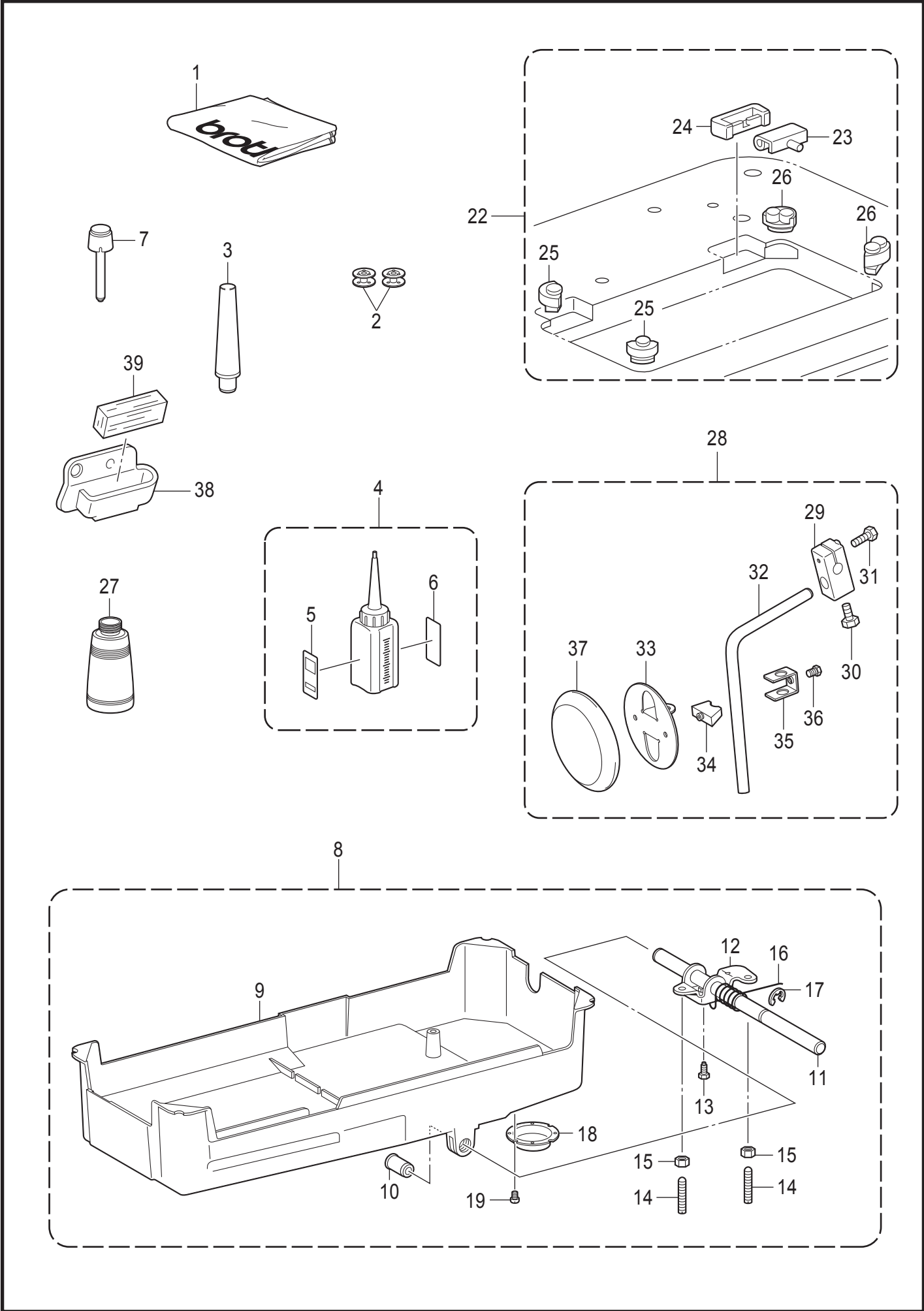
V. 操作盘 / Operation panel

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	SC0066001	1	<用于一般出口> 操作盘组件	<For General export> OPERATION PANEL ASSY	
1+	SC0066002	1	<用于一般出口以外> 操作盘组件	<Except for General export> OPERATION PANEL ASSY	



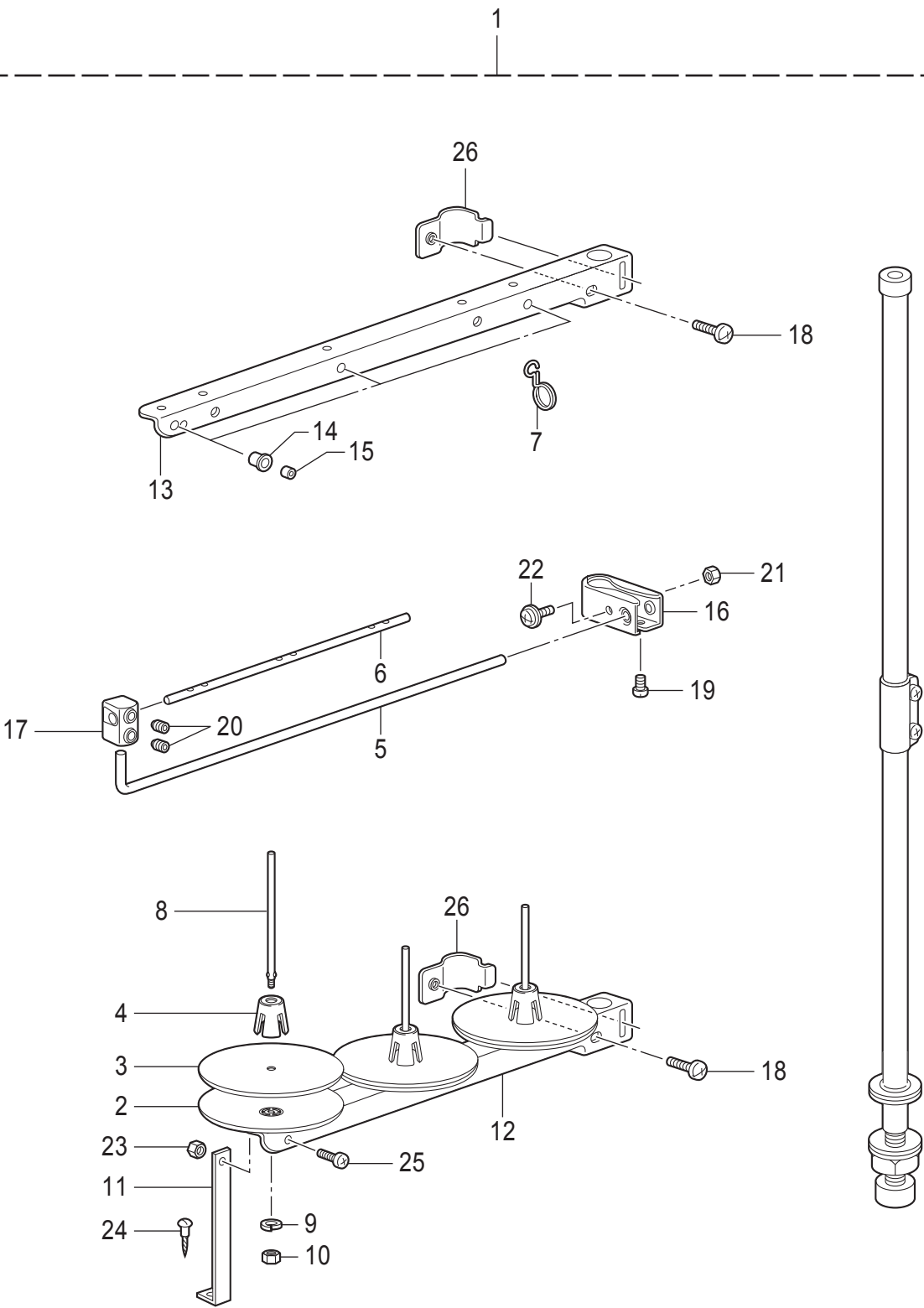
Y. 电气部品和马达装置 / Power supply equipment and motor mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB9920001	1	安全开关组件	SAFETY SWITCH ASSY	
2	S38744101	1	板弹簧	SWITCH PLATE SPRING	
3	SA2686001	1	开关基座	SWITCH BASE	
4	062020806	2	螺钉 M2X8	SCREW PAN M2X8	
5	140647101	1	电线固定夹	CORD HOLDER	
6	062400616	1	螺钉 M4X6	SCREW PAN M4X6	
7	062401216	1	螺钉 M4X12	SCREW PAN M4X12	
8	026040236	1	平垫圈 M4	WASHER PLAIN M 4	
9	154514001	1	衬垫	SPACER	
10	021400106	1	六角螺母 M4	NUT 1 M4	
11	062060812	1	螺钉 M6X8	SCREW PAN M6X8	
12	025060136	1	平垫圈 S6	WASHER PLAIN S 6	
13	SA2712001	1	电线固定夹	CORD HOLDER	
14	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
15	SB9926101	1	备用机头检出器复合件 T-8D	H-DETECTOR SUPPLY T-8D	
16	0A4501206	2	螺钉(带垫圈) M5X12DA	SCREW PAN (S/P WASHER) M5X12	
17	SB9775001	1	马达组件8400	MOTOR ASSY 8400	
18	S37060001	1	接地标记	LABEL GROUNDING	
			<用于欧洲>	<For Europe>	
19	SB8396001	1	衰减器KRFC-8	FERRITE CORE KRFC-8	
20	SB4155001	1	线夹	BAND	
21	SA2354001	5	螺钉 M5X18	SCREW PAN M5X18	
22	SB8940102	1	手轮	PULLEY	
23	060501016	3	螺钉 M5X10	SCREW BIND M5X10	
24	SA9452001	3	上轮垫圈	PULLEY WASHER	
25	SA2687001	1	电线固定夹	CORD HOLDER	
26	062500816	1	螺钉 M5X8	SCREW PAN M5X8	



Z1. 附件 / Accessories

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	144226001	1	机头罩	HEAD COVER	
2	S01928151	2	梭芯	BOBBIN	
3	100477009	1	机头撑杆	HEAD REST	
4	SA8239301	1	油壶组件	OIL TANK ASSY	
5	SB1271101	1	油壶警示标贴 日文	OIL WARNING LABEL JP	
6	SB1270001	1	油壶警示标贴 英文	OIL WARNING LABEL EN	
7	145573000	1	膝控提升顶杆	KNEE LIFTER COMPLYING BAR	
8	SA2691101	1	油盘组件	OIL PAN ASSY	
9	SA2692101	1	油盘	OIL PAN	
10	149578000	2	轴套	BUSH	
11	SA2582001	1	膝控横轴	KNEE LIFTER SHAFT	
12	SA2590001	1	膝控	KNEE LIFTER	
13	S25344001	1	螺栓 M6	BOLT M6	
14	SB0687001	2	螺钉 M6X24	SET SCREW M6X24	
15	021060306	2	六角螺母 M6	NUT 3 M6	
16	S15889001	1	复位弹簧	TWIST SPRING	
17	146293001	1	挡圈 E10	RETAINING RING E10	
18	153230101	1	放油口	DRAIN	
19	S23418002	2	螺钉 M4X5	SCREW M4X5	
22	SC0031001	1	橡胶铰链组件	RUBBER HINGE ASSY	
23	SB3627001	2	机头铰链	HEAD HINGE	
24	SB3628001	2	机头铰链套	RUBBER CUSHION	
25	SA1962001	2	头部防震垫	HEAD CUSHION	
26	SA1963001	2	头部防震垫	HEAD CUSHION	
27	114486002	1	油壶	OILER	
28	SB3854101	1	膝控组件	KNEE LIFTER ASSY	
29	SB1603001	1	碰块弯杆接头	KNEE LIFTER BRACKET	
30	SB1604001	1	螺栓 M6X15	BOLT 6X15	
31	SB1605001	1	螺栓 M6X24	BOLT 6X24	
32	SB3480001	1	膝控弯管	KNEE LIFTER BAR	
33	SB1607001	1	膝控碰块	KNEE LIFTER PLATE	
34	SB1608001	1	膝控碰块支架	KNEE LIFTER SUPPORT	
35	SB1609001	1	碰块架	KNEE LIFTER PLATE STOPPER	
36	SB1610001	1	螺栓 M6X12	BOLT 6X12	
37	SB1611001	1	膝控碰块垫	KNEE LIFTER PLATE COVER	
			<用于-403>	<For -403>	
38	SA2639001	1	线导向 D	THREAD GUIDE, D: ARM	
39	114941001	1	过线钩油毡	FELT	



Z2. 附件 / Accessories

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	S07558509	1	线架组件 3DRTHF	COTTON STAND ASSY 3DRTHF	
2	S51283001	3	垫圈	SPOOL STAND BASE	
3	SB4114001	3	线盘软垫	SPOOL MAT	
4	S51282101	3	线轴缓冲架	SPOOL CUSHION	
5	S04109001	1	过线杆支杆	THREAD GUIDE SUPPORT BAR	
6	142997001	1	过线杆 3	THREAD GUIDE, 3	
7	S02747101	1	弹簧	SPRING	
8	150179002	3	线轴 B	SPOOL SHAFT B	
9	SB4117001	3	弹簧垫圈 2-5	WASHER SPRING 2-5	
10	SB4119001	3	螺母 M5	NUT 2 M5	
11	150188009	1	下过线架支撑板 A	SPOOL HOLDER SUPPORT A	
12	SA6610001	1	过线架 3	SPOOL HOLDER 3	
13	SA6610001	1	过线架 3	SPOOL HOLDER 3	
14	150183000	3	过线管套	THREAD HANGER BASE	
15	142990001	3	过线架上过线管	THREAD BUSH	
16	SA6615001	1	线导向架	THREAD GUIDE HOLDER	
17	138843201	1	连接器	JOINT	
18	062061603	2	螺钉 M6X16	SCREW PAN M6X16	
19	062061003	1	螺钉 M6X10	SCREW PAN M6X10	
20	014060632	2	固定螺钉 M6X6	SET SCREW SOCKET (CP) M6X6	
21	SB4119001	1	螺母 M5	NUT, 2 M5	
22	S37037001	1	螺钉 M5X32	SCREW PAN (S/P WASHER) M5X32	
23	SB4119001	1	螺母 M5	NUT, 2 M5	
24	032461606	1	木螺钉 M4.5X16	WOOD SCREW ROUND 2 M4.5X16	
25	062501003	1	螺钉 M5X10	SCREW PAN M5X10	
26	SA6609001	2	过线架定位	SPOOL HOLDER SUPPORTER	

警告标签 / Warning labels	零部件名称 / Name of parts	尺寸 / Size(mm)	零部件序号 / Code
	感电标签 36 X 150 Label electrical shock 36 X 150	36 X 150	SB8096-001
	感电标签 25 X 28 Label electrical shock 25 X 28	L=28.4	SA9914-001
	操作注意标签 Label caution	56 X 43	SA9826-001
	警告标记 Injury mark	L=16	SA9957-001
	警告标记 Injury mark	L=25	SA9957-002
	接地标记 Label, grounding	φ 12	S37060-001
	PE标记 Label, PE	7.5 X 12.5	S37059-001

Wa. 警告标签 / Warning labels

警告标签 / Warning labels	零部件名称 / Name of parts	尺寸 / Size(mm)	零部件序号 / Code
brother ミシン用潤滑油 ▲ 注意 目に入ったり皮膚につくと、 炎症を起こすことがある。 保護めがね、手袋を使うこと。 飲み込むと、下痢、嘔吐する。 飲み込まないこと。 ●子供の手の届かない所に 置いてください。 ●目に入った場合は、清潔な 水で15分間洗浄し、 医師の診断を受けてください。 ●皮膚に触れた場合は、水と 石けんで十分に洗ってください。 ●飲み込んだ場合は、 無理に吐かせずに、直ちに 医師の診断を受けてください。 第4類 第3石油類 危険等級III 火気厳禁 ブラザー工業株式会社 〒448-0803 愛知県刈谷市野田町北地蔵山1番地5 電話：0566-95-0085	油壺警告标贴 日文 Oil warning label JP	68 X 30	SB1271-101
brother Lubricating Oil for Machining ▲ CAUTION Lubricating oil may cause inflammation to eye and skin. Wear protective glasses and gloves. Swallowing oil can cause diarrhoea and vomiting. Do not swallow. Keep away from children. FIRST AID Eye contact : -Rinse with plenty of cold water. -Seek medical help. Skin contact : -Wash with soap and water. If swallowed : -Seek medical help immediately. -Do not induce vomiting.	油壺警告标贴 英文 Oil warning label EN	68 X 30	SB1270-001

Sp. 不同规格零部件一览表 / Different parts list

■ 旋梭 / Rotary hooks

零部件序号请使用旋梭放入旋梭盒内组件的零部件序号。
The following parts codes are assigned for the rotary hooks in the boxes.

● 标准 / Normal

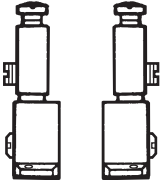
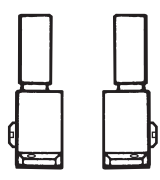
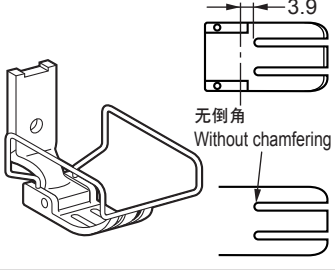
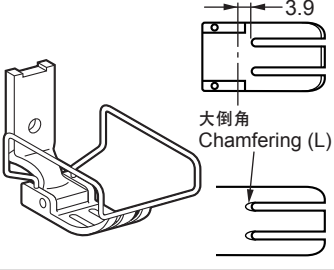
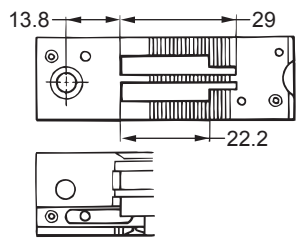
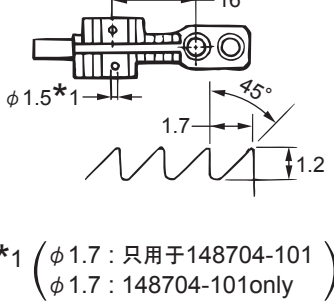
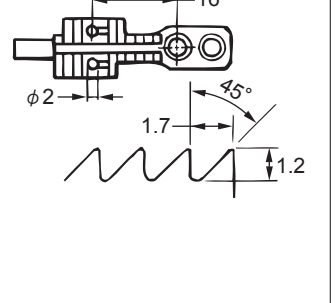
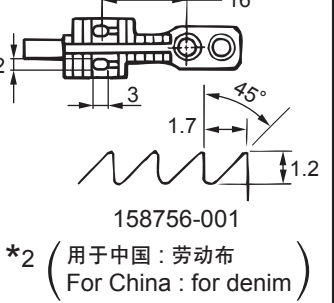
	用于 -403 / For -403	用于 -405 / For -405
盒装旋梭组件 / Rotary hook assy	SA9783-001	

Ga. 工模具一览表 / Gauge parts list

标准品 / For normal

- * 切线用的定刀(S07527-001)和安装定刀用的螺钉(148539-101)没有附在针板上, 如有需要的话, 请另行订货。
- * 可以使用到最大针宽为15.9 mm为止。
- * 如使用2.4mm (3/32)的工模具时, 请使用DBX1 (#7- #18)的机针。
- * The thread trimming fixed knife (part No. S07527-001) and the installation screw (part No. 148539-101) are not provided with the needle plate, so they must be ordered separately if required.
- * A maximum stitch width specification of 15.9mm is available.
- * In case of using the gauge set 2.4mm (3/32), use needle size DBX1 (#7- #18).

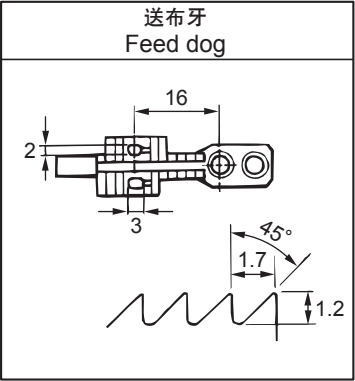
针宽 Needle gauge	针夹复合件 Needle clamp set	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog		压脚组件 Presser foot assy	
				用于中厚布料 (-403) For medium materials	用于厚布料 (-405) For heavy materials	用于中厚布料 (-403) For medium materials	用于厚布料 (-405) For heavy materials
3.2mm (1/8)	L: S15711-001 R: S15712-001	L: S15713-001 R: S15714-001	155722-001	148698-001	148699-001	S36550-001	
4.8mm (3/16)	L: S15723-001 R: S15724-001	L: S15725-001 R: S15726-001	155851-001	148702-001	148703-001	S36554-001	S36556-001
6.4mm (1/4)	L: S15735-001 R: S15736-001	L: S15737-001 R: S15738-001	155853-001	148704-101*1	148705-001 158756-001*2	SA4051-101	SA4050-101
7.9mm (5/16)	L: S15747-001 R: S15748-001	L: S15749-001 R: S15750-001	155855-001	149692-001	149691-001	149689-001	149687-001
9.5mm (3/8)	L: S15753-001 R: S15754-001	L: S15755-001 R: S15756-001	155857-001	149939-001	149938-001	149942-001	149940-001
12.7mm (1/2)	L: S15765-001 R: S15766-001	L: S15767-001 R: S15768-001	149677-001	149676-001	149675-001	149673-201	
15.9mm (5/8)	L: S15771-001 R: S15772-001	L: S15773-001 R: S15774-001	149954-001	149949-001	149948-001		149950-101

针夹复合件 Needle clamp set	针夹组件 Needle clamp assy	压脚组件 Presser foot assy	
		用于中厚布料 (-403) For medium materials	用于厚布料 (-405) For heavy materials
			
针板 Needle plate	送布牙 Feed dog		
	用于中厚布料 (-403) For medium materials	用于厚布料 (-405) For heavy materials	用于厚布料 (-405) For heavy materials
			

用于厚布料 / **For heavy materials**

* 送布牙为非标准品。
* The feed dog is different from normal parts.

针宽 Needle gauge	针夹复合件 Needle clamp set	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
4.8mm (3/16)	标准品 Normal	标准品 Normal	标准品 Normal	S07905-001	标准品(-405) Normal(-405)
6.4mm (1/4)				158756-001	

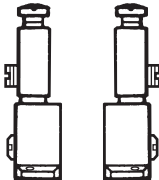
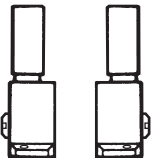
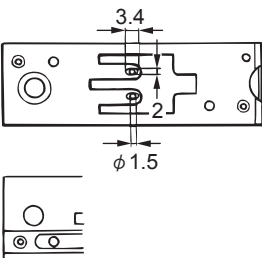
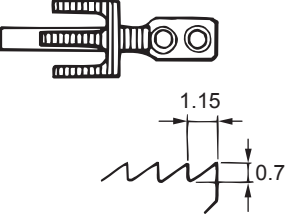
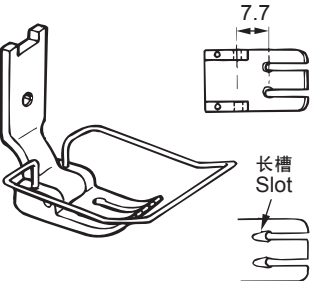


Ga. 工模具一览表 / Gauge parts list

用于下送布 / **For drop feed**

- * 切线用的定刀(S07527-001)和安装定刀用的螺钉(148539-101)没有附在针板上，如有需要的话，请另行订货。
- * 可以使用到最大针宽为12.7 mm为止。
- * The thread trimming fixed knife (part No. S07527-001) and the installation screw (part No. 148539-101) are not provided with the needle plate, so they must be ordered separately if required.
- * A maximum stitch width specification of 12.7 mm is available.

针宽 Needle gauge	针夹复合件 Needle clamp set	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
6.4mm (1/4)	L: S15735-001 R: S15736-001	L: S15737-001 R: S15738-001	S07405-001	S07411-001	S38543-001

针夹复合件 Needle clamp set 	针夹组件 Needle clamp assy 	针板 Needle plate 
送布牙 Feed dog 	压脚组件 Presser foot assy 	

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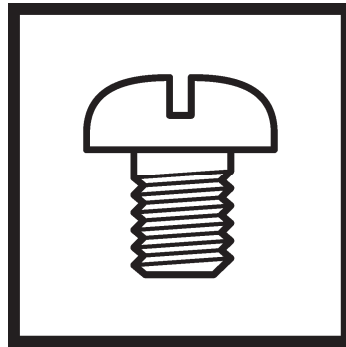
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004350616	N - 19	34		P - 15	36		N - 41	34	140890009	M - 56	30
	N - 37	34	048060142	G - 8	16		R - 3	42	141544001	K1 - 44	22
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	G - 14	16	048080342	F - 35	14		Y - 26	54	142997001	Z2 - 6	58
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	H - 26	18	060350616	C - 27	6	062501016	D - 4	10	143612100	F - 9	14
	N - 43	34		C - 30	6		F - 3	14	143613051	F - 16	14
	Q - 31	38	060400516	S - 12	44		M - 17	30	143616001	F - 17	14
012061036	B - 25	4	060400816	Q - 65	40		Q - 8	38	144226001	Z1 - 1	56
012061832	E - 17	12	060501016	Y - 23	54		Q - 18	38	144504001	N - 27	34
012400636	P - 9	36	062020806	Y - 4	54		S - 13	44	145446002	N - 23	34
012500536	E - 25	12	062060812	Y - 11	54		S - 27	44	145573000	Z1 - 7	56
	N - 31	34	062060816	F - 7	14	062501216	A - 7	2	146293001	Z1 - 17	56
	P - 14	36		F - 49	14		E - 27	12	148536001	Q - 56	38
	Q - 5	38		M - 39	30		F - 45	14	148539101	Q - 58	38
	S - 20	44		Q - 12	38		F - 50	14	148546001	Q - 14	38
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	C - 60	8	062260316	C - 16	6	0A5400806	T1 - 5	46	149095001	G - 17	16
	F - 15	14	062300416	H - 23	18		T1 - 10	46	149578000	Z1 - 10	56
	G - 16	16	062300612	K1 - 29	22	0A5501006	M - 24	30	149604001	C - 8	6
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	E - 35	12		N - 22	34		M - 51	30	149675001	Ga	62
	Q - 47	38	062350816	C - 32	6	104821001	F - 42	14	149676001	Ga	62
	Z1 - 15	56	062351216	Q - 21	38	104833001	D - 2	10	149677001	Ga	62
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	Q - 22	38		K1 - 36	22		P - 4	36	149692001	Ga	62
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SA2684001	S - 26	44	SA4011001	H - 35	18	SA5588001	D - 22	10		Wa	59
SA2686001	Y - 3	54	SA4012001	K1 - 37	22	SA6150101	H - 11	18	SA9957002	A - 24	2
SA2687001	Y - 25	54	SA4026001	K1 - 25	22	SA6166001	B - 5	4		Wa	59
SA2689101	U - 10	50	SA4028001	H - 3	18	SA6178001	M - 6	30	SA9977101	A - 9	2
SA2691101	Z1 - 8	56	SA4029001	K1 - 15	22	SA6307201	K1 - 50	22	SB0687001	Z1 - 14	56
SA2692101	Z1 - 9	56	SA4033101	M - 12	30	SA6308001	H - 31	18	SB1270001	Z1 - 6	56
SA2712001	Y - 13	54	SA4038001	K1 - 16+	22	SA6392001	Q - 23	38		Wa	60

CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page
SB1271101	Z1 - 5	56	SB4608001	M - 43	30						
	Wa	60	SB4685001	C - 9	6						
SB1425001	C - 3	6	SB4833101	K1 - 1	22						
SB1434001	C - 2	6	SB4834101	K1 - 8	22						
SB1450001	Q - 32	38	SB7015001	S - 17	44						
SB1452001	Q - 33	38	SB7065001	T1 - 22	46						
SB1485001	B - 3	4	SB7074001	T1 - 21	46						
SB1535001	B - 4	4	SB7507001	F - 33	14						
	L - 9	28	SB8096001	T1 - 8	46						
SB1536001	B - 17	4		Wa	59						
	L - 13	28	SB8396001	Y - 19	54						
SB1603001	Z1 - 29	56	SB8436001	Q - 62	38						
SB1604001	Z1 - 30	56	SB8940102	Y - 22	54						
SB1605001	Z1 - 31	56	SB9775001	Y - 17	54						
SB1607001	Z1 - 33	56	SB9863001	A - 8	2						
SB1608001	Z1 - 34	56	SB9867001	F - 19	14						
SB1609001	Z1 - 35	56	SB9875001	A - 3	2						
SB1610001	Z1 - 36	56	SB9882001	U - 1	50						
SB1611001	Z1 - 37	56	SB9883001	U - 6	50						
SB2245002	P - 1	36	SB9907001	Q - 1	38						
SB2246001	P - 21	36	SB9910001	S - 1	44						
SB2247001	P - 5	36	SB9911001	G - 1	16						
SB2265002	E - 3	12	SB9920001	Y - 1	54						
SB2275001	P - 6	36	SB9926101	Y - 15	54						
SB2330001	K1 - 51	24	SC0031001	Z1 - 22	56						
SB3275001	T1 - 2	46	SC0066001	V - 1+	52						
SB3480001	Z1 - 32	56	SC0066002	V - 1+	52						
SB3571101	P - 29	36	SC0068001	T1 - 1	46						
SB3627001	Z1 - 23	56	SC0069001	T1 - 4	46						
SB3628001	Z1 - 24	56	SC0185001	T1 - 24	46						
SB3817401	T1 - 11+	46	SC0296001	T1 - 20	46						
SB3848001	Q - 67	40	SC0298001	T1 - 17	46						
SB3849001	F - 46	14	SC0568001	J - 8	20						
	Q - 53	38									
	S - 23	44									
SB3854101	Z1 - 28	56									
SB4104001	S - 11	44									
SB4105001	S - 10	44									
SB4114001	Z2 - 3	58									
SB4117001	Z2 - 9	58									
SB4119001	Z2 - 10	58									
	Z2 - 21	58									
	Z2 - 23	58									
SB4123001	U - 4	50									
SB4124001	S - 28	44									
SB4125001	F - 31	14									
SB4126001	H - 24	18									
SB4152001	Q - 39	38									
SB4155001	Q - 64	40									
	S - 8	44									
	Y - 20	54									
SB4193001	K1 - 20	22									
SB4195001	E - 7	12									
SB4197001	C - 54	8									
SB4198001	C - 56	8									
SB4210001	S - 21	44									
SB4211101	S - 30	44									
SB4213101	S - 16	44									
SB4315001	C - 5	6									
SB4317001	C - 6	6									
SB4331101	C - 1	6									
SB4333101	S - 15	44									
SB4587301	T1 - 11+	46									



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