

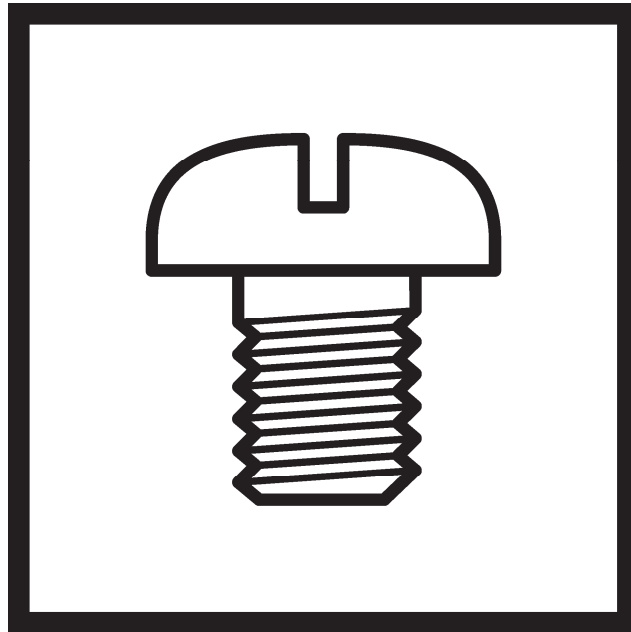
T-8421D T-8422D

双针直接驱动式平缝机

双针直接驱动式自动切线平缝机

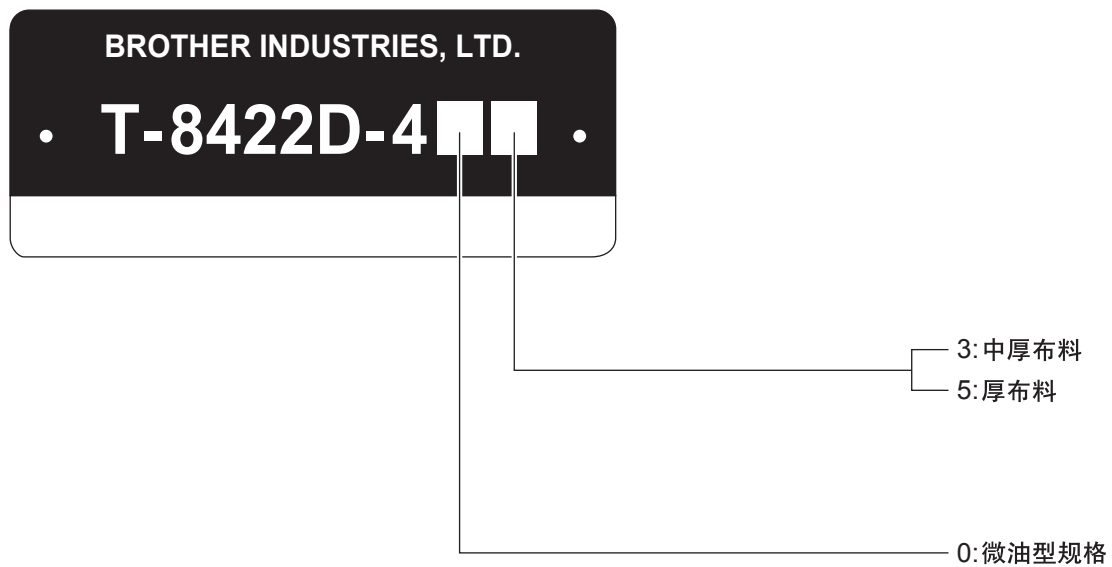
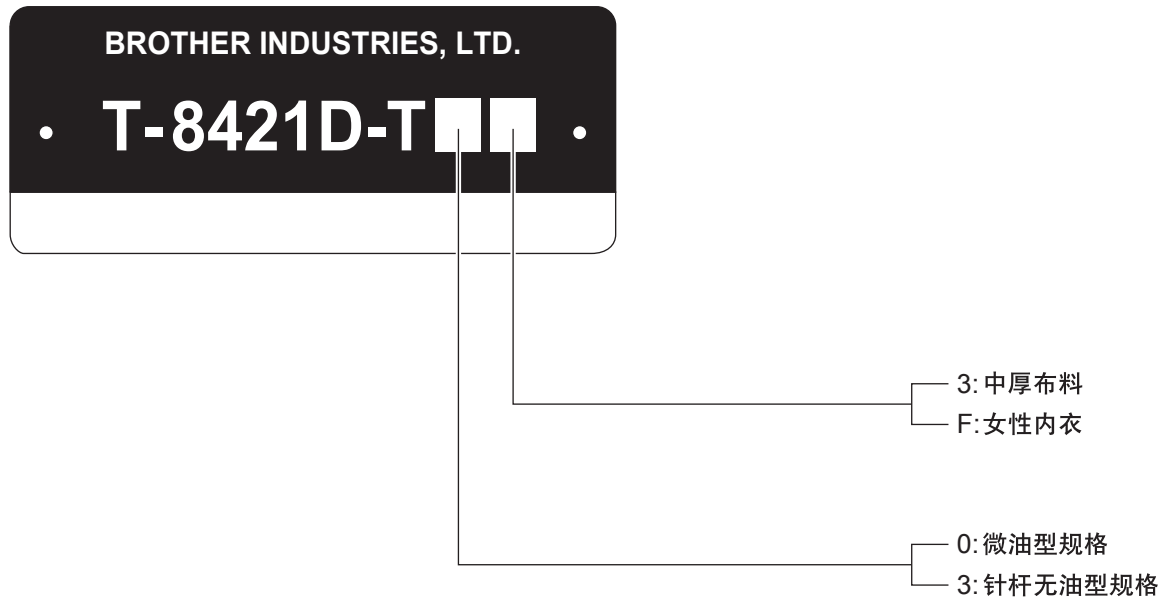
TWIN NEEDLE DIRECT DRIVE LOCK STITCHER

TWIN NEEDLE DIRECT DRIVE LOCK STITCHER WITH THREAD TRIMMER

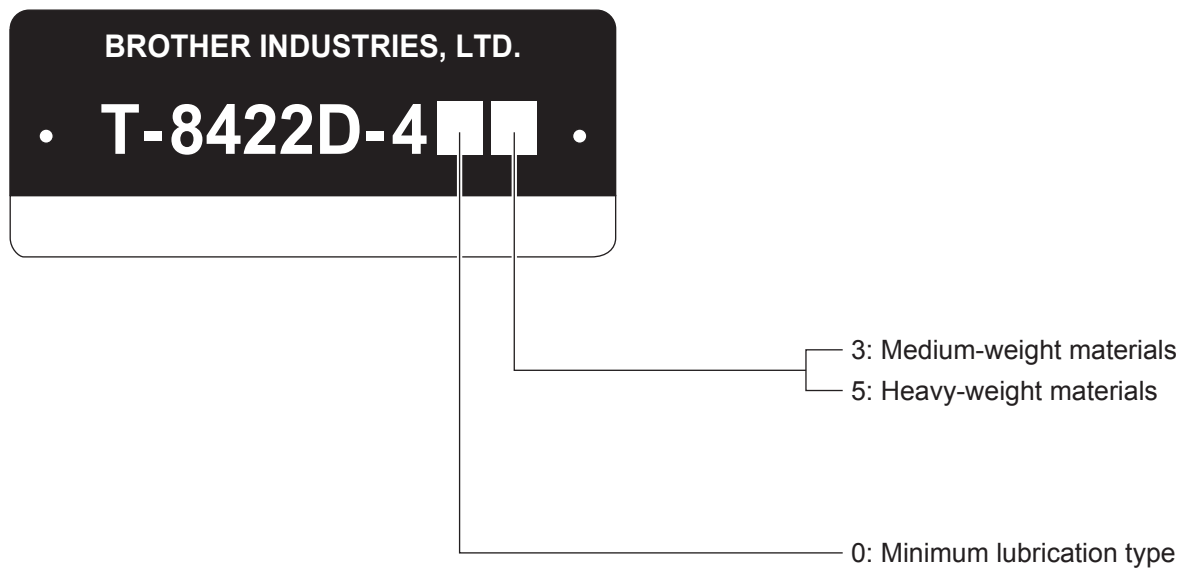
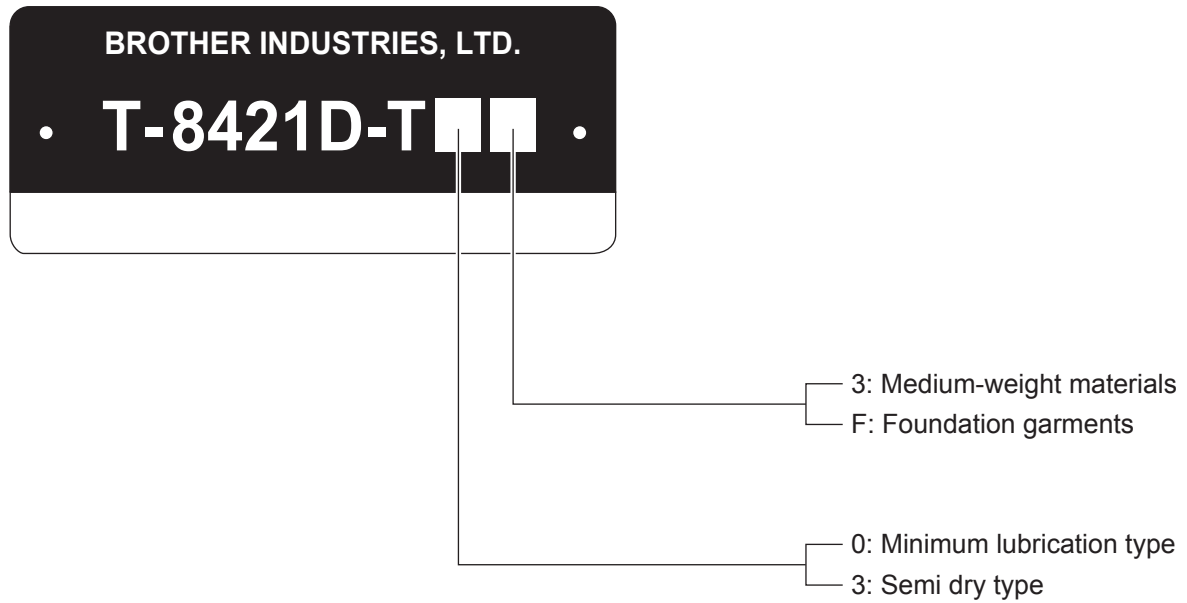


brother

型号牌的读解法



Description of model plate



零件手册的使用说明

1. 本手册是根据截止至2019年5月的资料为基准而编制的。
2. 零部件设计若有变动，恕不另行通知。
3. 以组件为单位供应的零部件是用虚线框出。
4. 零件图册中数字(REF.NO)右上角带有“+”号的零件属多规格零件，详细请见零件清单。

目 录

A. 机体部分	1
B. 上轴装置	3
C. 针杆摆动装置	5
D. 压脚装置	7
E. 送布装置	9
F. 倒缝装置	11
G. 送布轴装置	13
H. 定规部件	15
J1. 旋梭装置 (T-8421D)	17
J2. 旋梭装置 (T-8422D)	19
J3. 旋梭装置	23
K. 下轴装置	25
L. 供油润滑装置	27
M. 穿线装置	31
N. 绕线装置	33
P. 切线装置	35
Q. 松线装置 (T-8422D)	39
R. 扫线装置 (T-8422D)	41
S1. 控制箱	43
S2. 控制箱	45
T. 倒缝开关装置	47
U. 操作盘	49
V. 电气部品和马达装置	51
Z1. 附件	53
Z2. 附件	55
Wa. 警告标签	57
Sp. 不同规格零部件一览表	59
Ga1. 工模具一览表 (T-8421D)	61
Ga2. 工模具一览表 (T-8422D)	64
索引	66

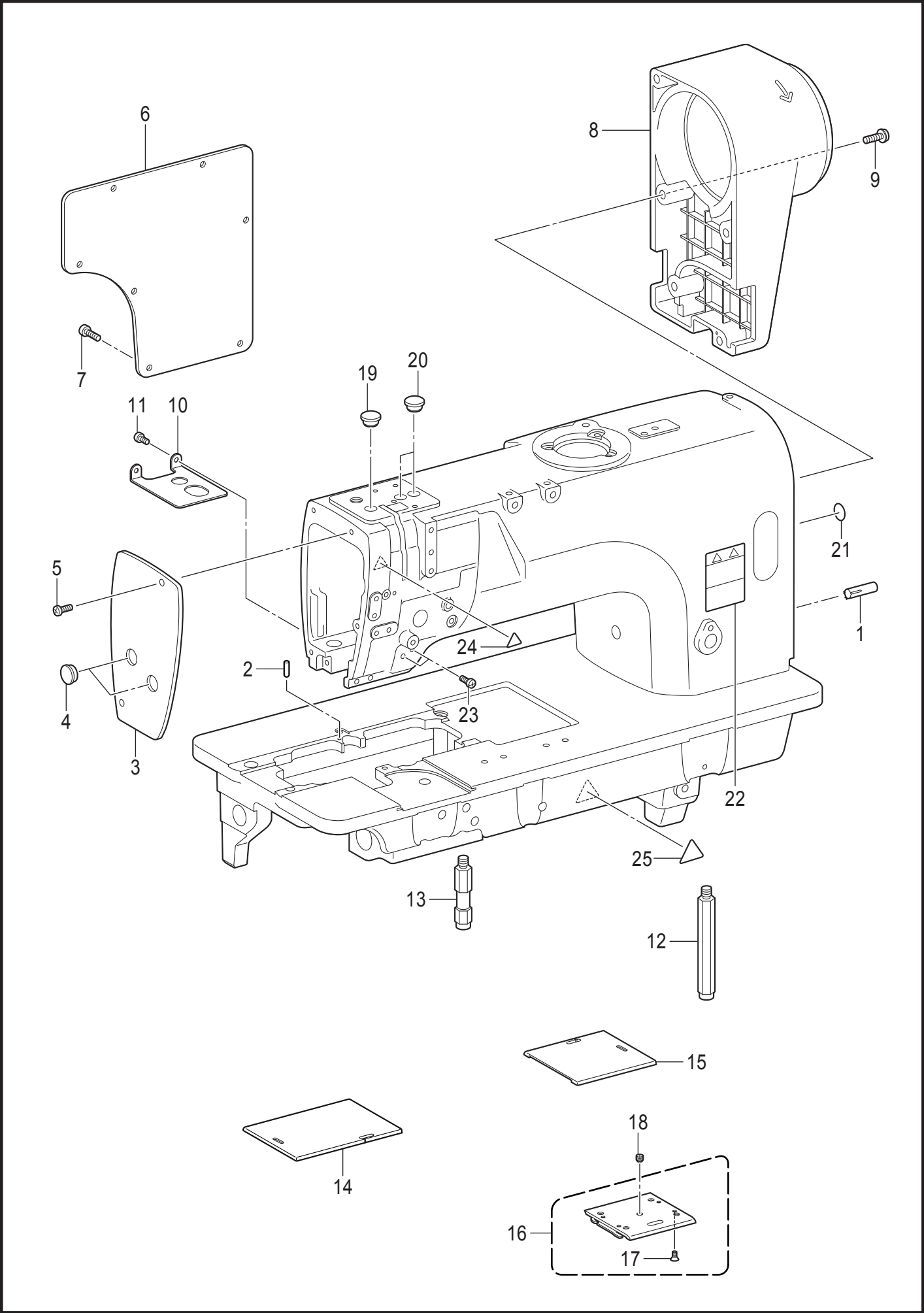
Notes for using this parts book

1. This list was prepared based on information available in May 2019.
2. Parts are subject to changes in design without prior notice.
3. Parts supplied as complete assemblies are circled by a dotted line.
4. The part which has the symbol "+" on its number (REF.NO) in the figure differs depending on the specification. For details, refer to the parts list.

CONTENTS

A. Machine body	1
B. Upper shaft mechanism	3
C. Needle bar rocking mechanism	5
D. Presser foot mechanism	7
E. Feed mechanism	9
F. Quick reverse mechanism	11
G. Feed shaft mechanism	13
H. Gauge parts	15
J1. Rotary hook mechanism (T-8421D)	17
J2. Rotary hook mechanism (T-8422D)	19
J3. Rotary hook mechanism	23
K. Lower shaft mechanism	25
L. Lubrication	27
M. Threading mechanism	31
N. Bobbin winder mechanism	33
P. Thread trimmer mechanism	35
Q. Tension release mechanism (T-8422D)	39
R. Thread wiper mechanism (T-8422D)	41
S1. Control box	43
S2. Control box	45
T. Quick reverse switch mechanism	47
U. Operation panel	49
V. Power supply equipment and motor mechanism	51
Z1. Accessories	53
Z2. Accessories	55
Wa. Warning labels	57
Sp. Different parts list	59
Ga1. Gauge parts list (T-8421D)	61
Ga2. Gauge parts list (T-8422D)	64
Index	66

A. 机体部分 / Machine body

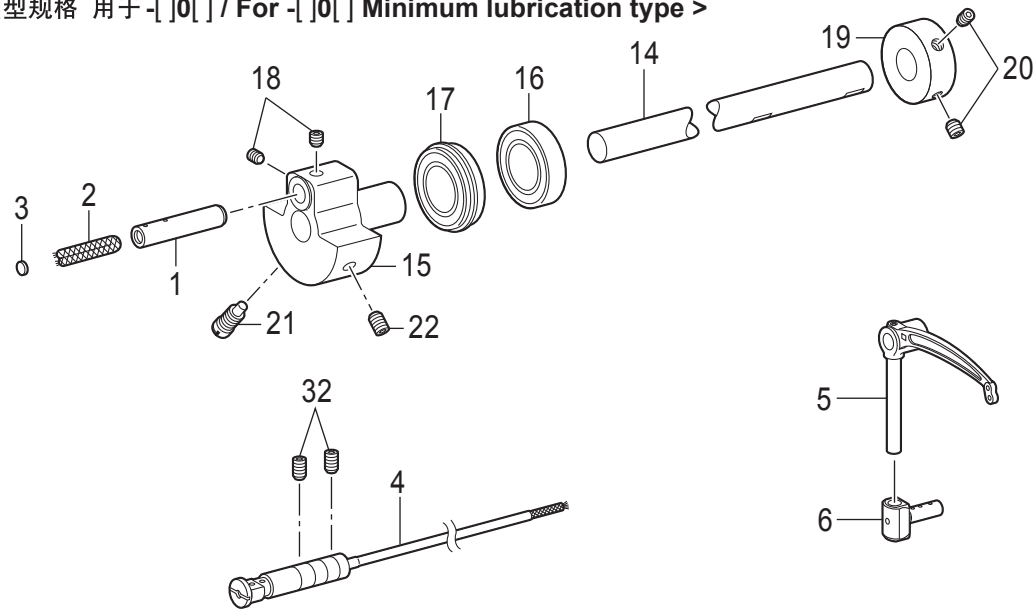


A. 机体部分 / Machine body

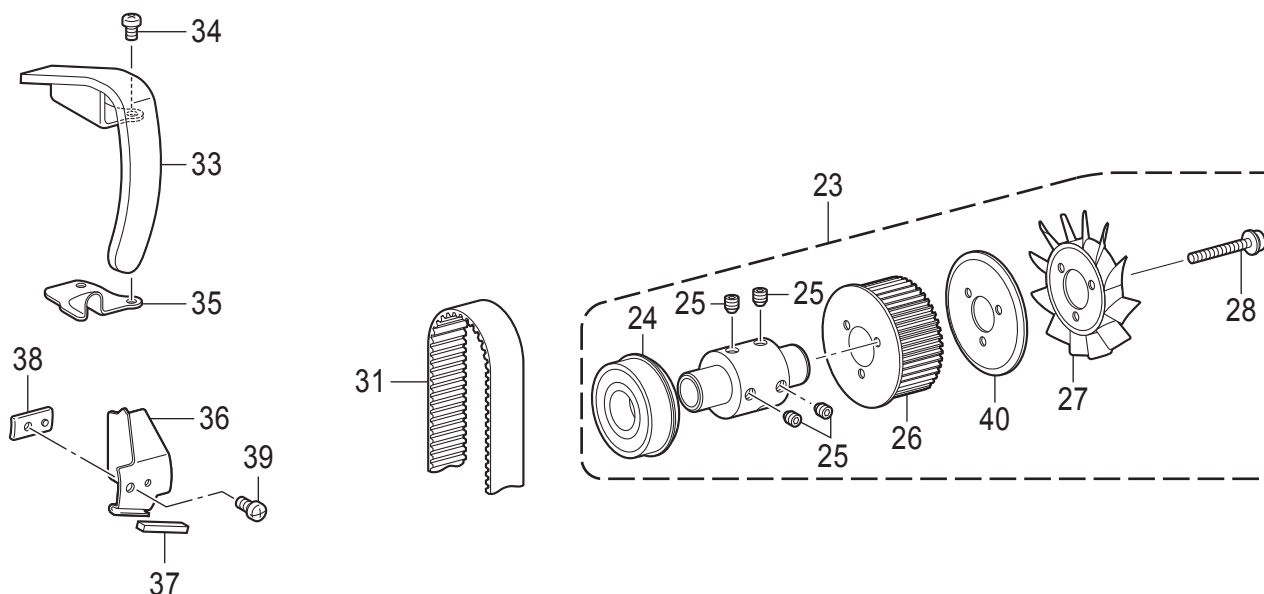
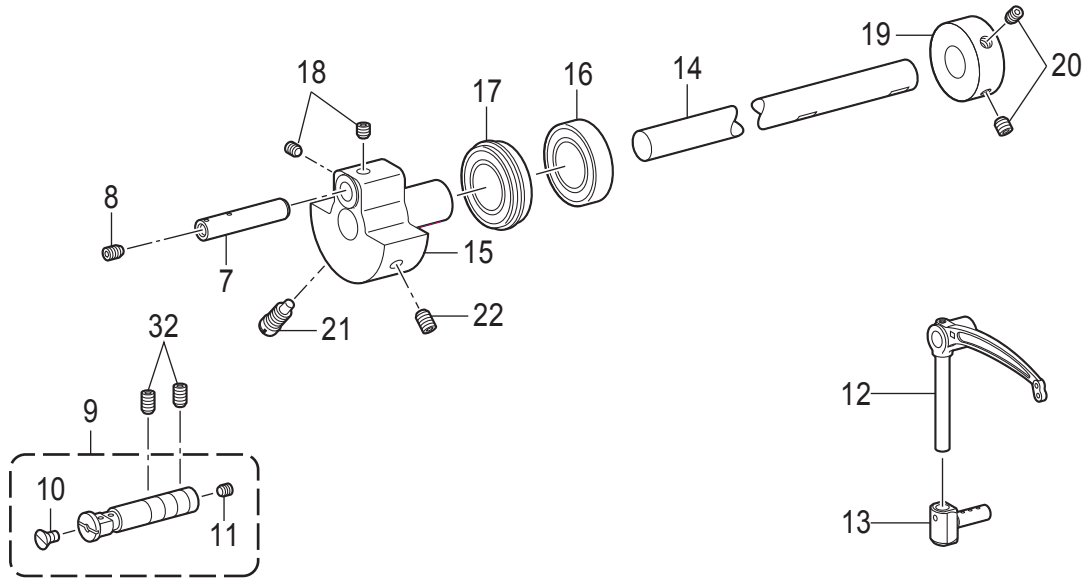
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	140063001	2	带槽销	DOWEL PIN	
2	SA3924001	1	定位销	POSITIONING PIN	
3	SB9859001	1	面板	FACE PLATE	
4	SA2929001	2	橡皮塞 12.5	RUBBER CAP, 12.5	
5	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
6	SA2441201	1	侧板	REAR COVER	
7	062501216	7	螺钉 M5X12	SCREW PAN M5X12	
8	SB9863001	1	马达罩盖	MOTOR COVER	
9	SA9977101	5	螺钉(带垫圈)M5X18	SCREW PAN M5X18	
10	SA2443101	1	防尘板	DUST PROTECTOR	
11	062500616	2	螺钉 M5X6	SCREW PAN M5X6	
12	SA2444101	1	脚柱 L	BED LEG L	
13	SA2445101	1	脚柱 S	BED LEG S	
14	SA2448201	1	推板LA	SLIDE PLATE LA	
15	SA2450201	1	推板R	SLIDE PLATE R	
16	S36663101	1	推板F组件	SLIDE PLATE F ASSY	
17	S34438001	4	螺钉 SM3.18-40X4	SCREW FLAT SM3.18-40X4	
18	116010001	1	螺钉 SM5.16-40X4	SET SCREW, SM5.16-40X4	
19	SA2929001	1	橡皮塞 12.5	RUBBER CAP, 12.5	
20	SA2929001	2	橡皮塞 12.5	RUBBER CAP, 12.5	
21	S37060001	1	接地标记	LABEL GROUNDING	
22	SA9826001	1	操作注意标签	LABEL CAUTION	
23	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
24	SA9957001	1	警告标记	INJURY MARK	
25	SA9957002	1	警告标记	INJURY MARK	

B. 上轴装置 / Upper shaft mechanism

< 微油型规格 用于-[]0[] / For -[]0[] Minimum lubrication type >



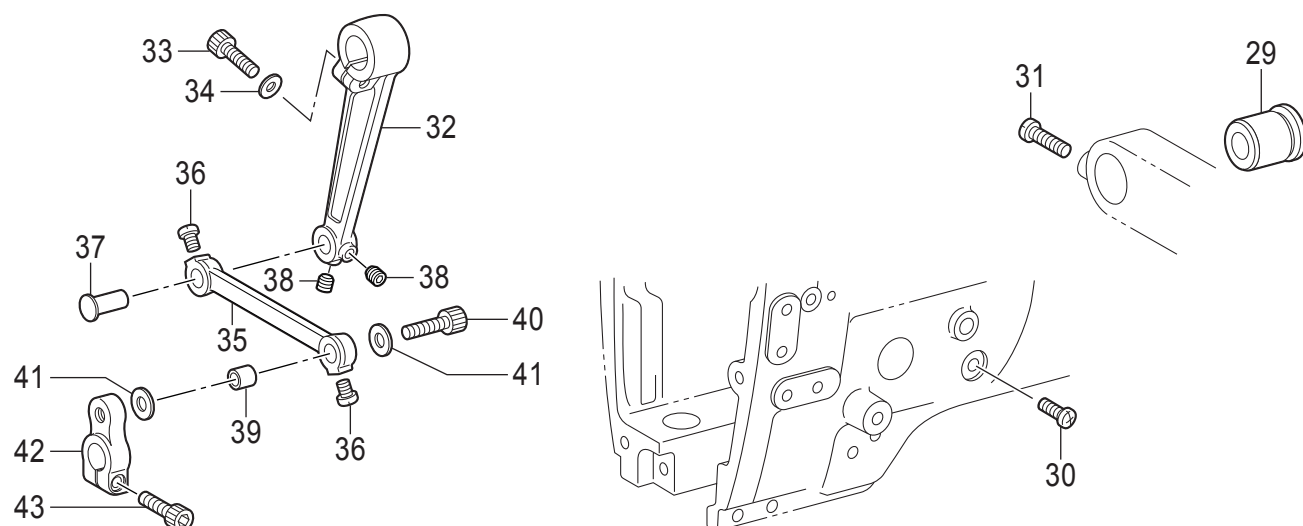
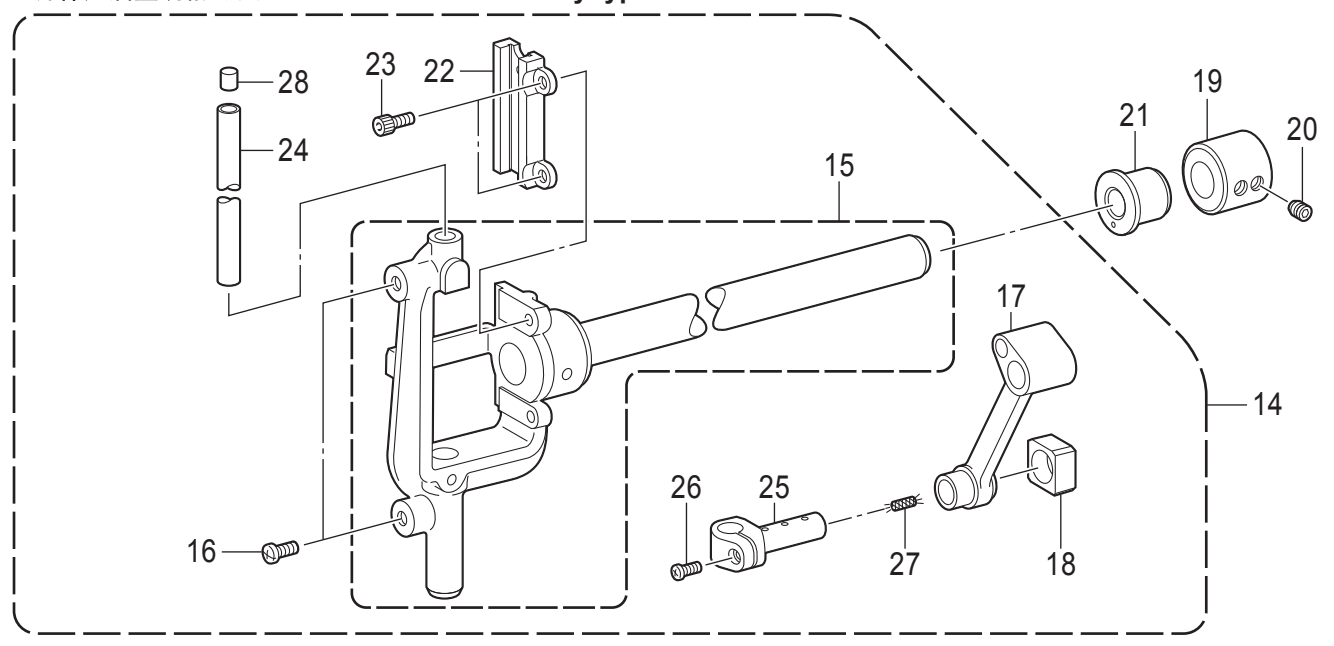
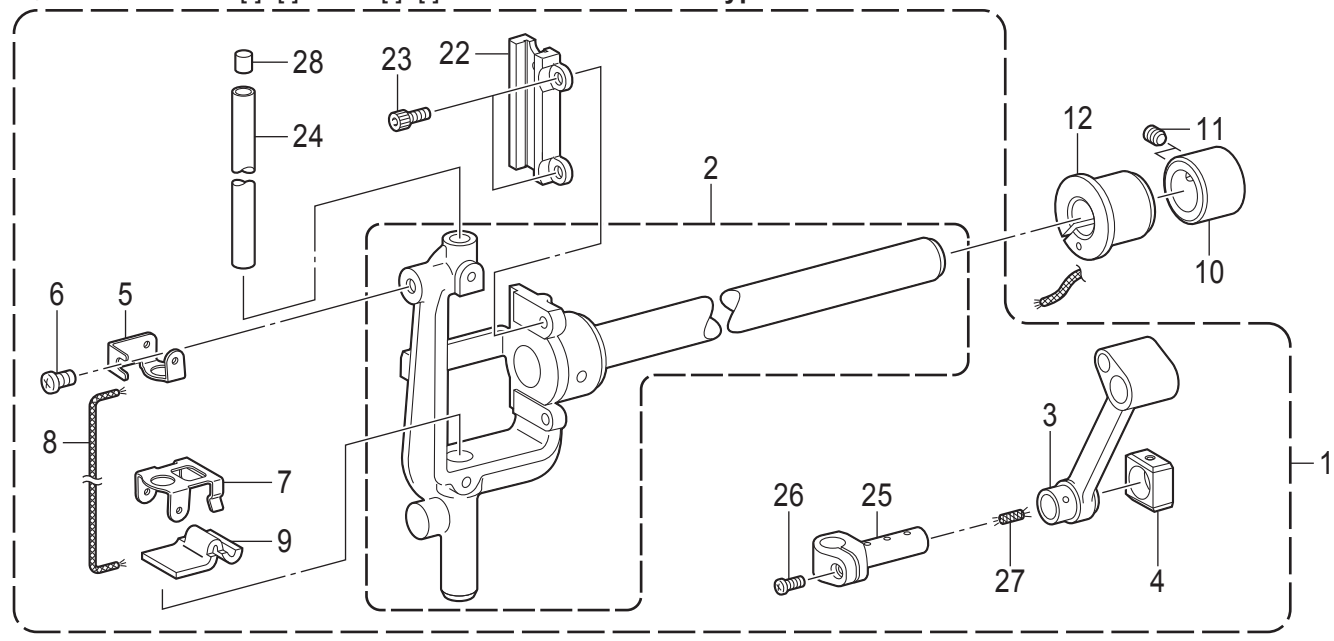
< 针杆无油型规格 用于 -T3F / For -T3F Semi dry type >



B. 上轴装置 / Upper shaft mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于-[00]>	<For -[00]>	
1	SA6166001	1	针杆曲柄轴	CRANKSHAFT	
2	117006001	1	油线 L=60	WICK, L=60	
3	113014000	1	油线盖	PUSHER	
4	SA2861101	1	挑线杆支撑轴总组件	THREAD TAKE-UP S-SHAFT UNIT	
5	SA2935201	1	挑线杆S3-L组件	THREAD TAKE-UP LEVER ASSY S3-L	
6	S13160001	1	挑线杆接头滑块组件 2	T-TAKE-UP SLIDE BLOCK ASSY, 2	
			<用于-T3F>	<For -T3F>	
7	SA4112101	1	挑线杆曲柄轴P	THREAD TAKE-UP CRANK SHAFT P	
8	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
9	SA2464101	1	挑线杆支架轴组件	THREAD TAKE-UP S-SHAFT ASSY	
10	SA2958001	1	螺钉 M5X6	SCREW FLAT M5X6	
11	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
12	SA4115101	1	挑线杆 S3P	THREAD TAKE-UP LEVER S3 P	
13	SA4129101	1	挑线杆接头滑块组件	THREAD TAKE-UP SLIDE B-ASSY	
14	SA2452101	1	上轴 DD	UPPER SHAFT, DD	
15	SA4089001	1	挑线杆曲柄	THREAD TAKE-UP CRANK	
16	SB1485001	1	轴承 6004ZZ	BALL BEARING 6004ZZ	
17	SB1535001	1	轴承 6004ZZNR	BALL BEARING 6004ZZNR	
18	S25260001	2	固定螺钉 M6X5	SET SCREW SOCKET (FT) M6X5	
19	SA1120001	1	绕线驱动轮	BOBBIN WINDER DRIVING WHEEL	
20	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
21	S25235001	1	螺钉 M8	SCREW M8	
22	S25236001	1	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
23	SA2460101	1	接头复合件	PRESSER ADJUSTING UNIT	
24	SB1536001	1	轴承 6204ZZNR	BALL BEARING 6204ZZNR	
25	S23651001	4	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
26	SA2461001	1	同步轮 U DD	TIMING PULLEY, U DD	
27	S38713100	1	叶轮	FAN	
28	SA2404001	3	螺钉(带垫圈) M4X35DB	SCREW, PAN (S WASHER) M4X35	
31	SA2463001	1	同步皮带	TIMING BELT	
32	012061036	2	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
33	SA2469101	1	挑线杆防护罩	THREAD TAKE-UP LEVER COVER	
34	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
35	SA4537001	1	防尘盖	DUST COVER	
36	SA3058101	1	遮掩板	SHELTER PLATE	
37	SA3065001	1	油毡	FELT	
38	SA3059101	1	遮掩板支座	HOLDER, SHELTER PLATE	
39	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
40	SA2462001	1	同步轮U法兰	PULLEY U FLANGE	

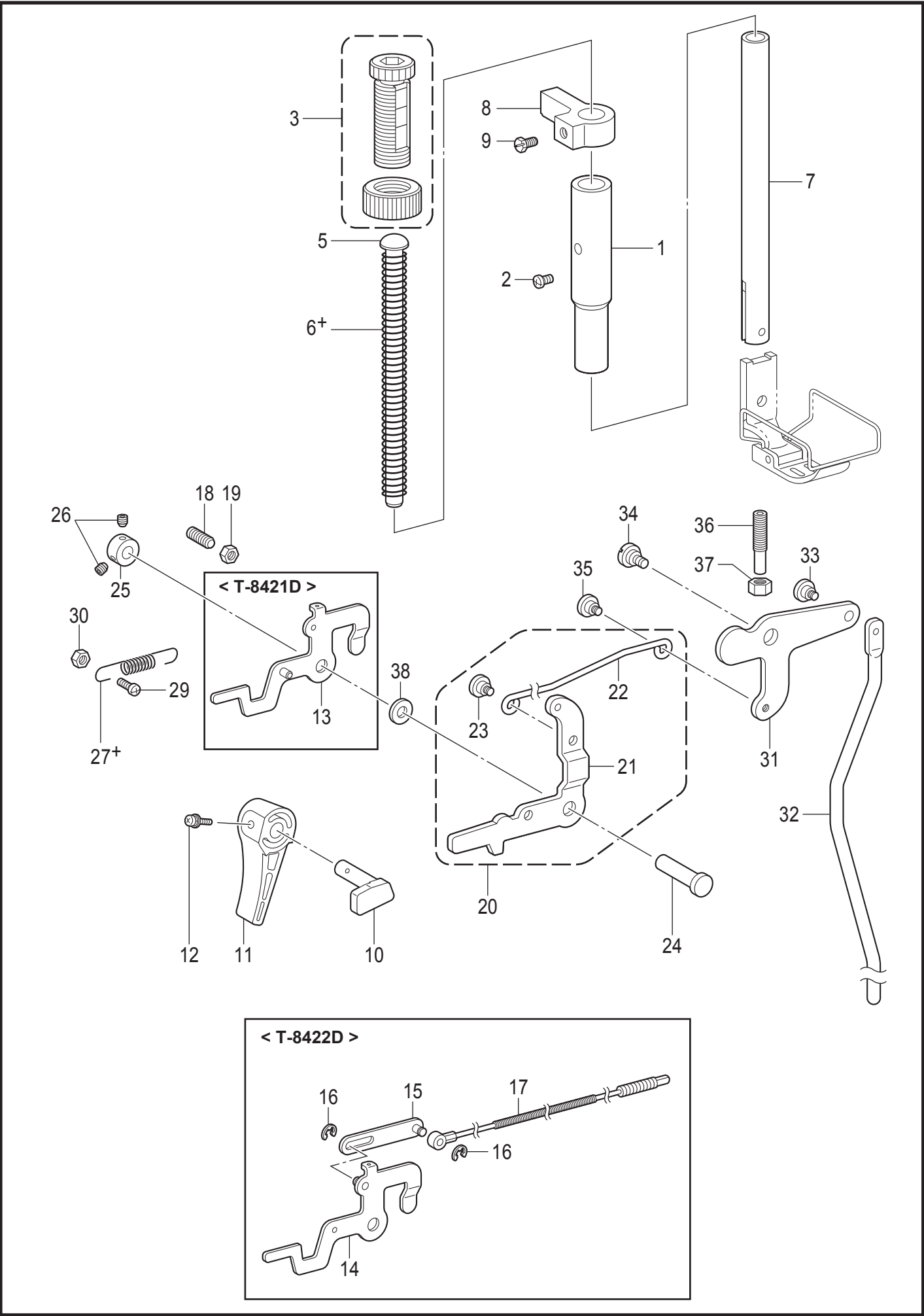
C. 针杆摆动装置 / Needle bar rocking mechanism



C. 针杆摆动装置 / Needle bar rocking mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于-[]0[]>	<For -[]0[]>	
1	SA8893101	1	针杆摆轴组件	NEEDLE BAR ROCKER SHAFT ASSY	
2	SB1423001	1	针杆架组件	NEEDLE BAR BASE ASSY	
3	SA3711101	1	针杆曲柄连杆	CRANK ROD, N-BAR	
4	SA3712001	1	角滑块	SLIDE BLOCK	
5	SA4007001	1	油毡上支架 U	FELT SUPPORT, U	
6	062500616	1	螺钉 M5X6	SCREW PAN M5X6	
7	SA3848001	1	油毡下支架 D	FELT SUPPORT, D	
8	S07465000	1	油线 L=200	WICK L=200	
9	SA3852001	1	油毡	FELT	
10	SA2485001	1	紧圈	SET SCREW COLLAR	
11	S25260001	2	固定螺钉 M6X5	SET SCREW SOCKET (FT) M6X5	
12	SA5332001	1	轴套 L	BUSH L	
			<用于-T3F>	<For -T3F>	
14	SA4093301	1	针杆摆轴组件	NEEDLE BAR ROCKER SHAFT ASSY	
15	SB1429001	1	针杆架组件	NEEDLE BAR BASE ASSY	
16	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
17	SA4094001	1	针杆曲柄连杆	CRANK ROD, N-BAR	
18	SA2481001	1	角滑块	SLIDE BLOCK	
19	SA2485001	1	紧圈	SET SCREW COLLAR	
20	S25260001	2	固定螺钉 M6X5	SET SCREW SOCKET (FT) M6X5	
21	SA4095001	1	摆动轴轴套 L	BUSH, L	
22	SB1425001	1	滑块槽	SLIDE BLOCK SLIDER	
23	018401036	2	螺栓 M4X10	BOLT SOCKET M4X10	
24	SA2475101	1	针杆	NEEDLE BAR	
25	SA3710001	1	针杆抱箍	NEEDLE BAR CLAMP	
26	062350816	1	螺钉 M3.5X8	SCREW PAN M3.5X8	
27	112728001	1	油线 L=50	WICK, L=50	
28	148394000	1	针杆塞	CAP N-BAR	
29	SA2486101	1	摆动轴轴套 R	BUSH, R	
30	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
31	062061616	1	螺钉 M6X16	SCREW PAN M6X16	
32	SA2489001	1	针杆摆动连杆	NEEDLE BAR ROCKER LEVER	
33	018062032	1	螺栓 M6X20	BOLT SOCKET M6X20	
34	118735002	1	垫圈	WASHER	
35	SA2490101	1	针杆摆动杆	ROCKER LINK N-BAR	
36	S23460001	2	螺钉 M6X5	SCREW PAN M6X5	
37	SB4197001	1	摆动连杆销	LINK SHAFT N-BAR ROCKER	
38	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
39	SB4198001	1	摆动连杆轴套	ZIGZAG LINK BUSH	
40	018062532	1	内六角螺栓 M6X25	BOLT SOCKET M6X25	
41	SA2493001	2	垫圈	WASHER, PLAIN	
42	SA2494001	1	针杆摆动臂	NEEDLE BAR ROCK ARM	
43	018062032	1	螺栓 M6X20	BOLT SOCKET M6X20	

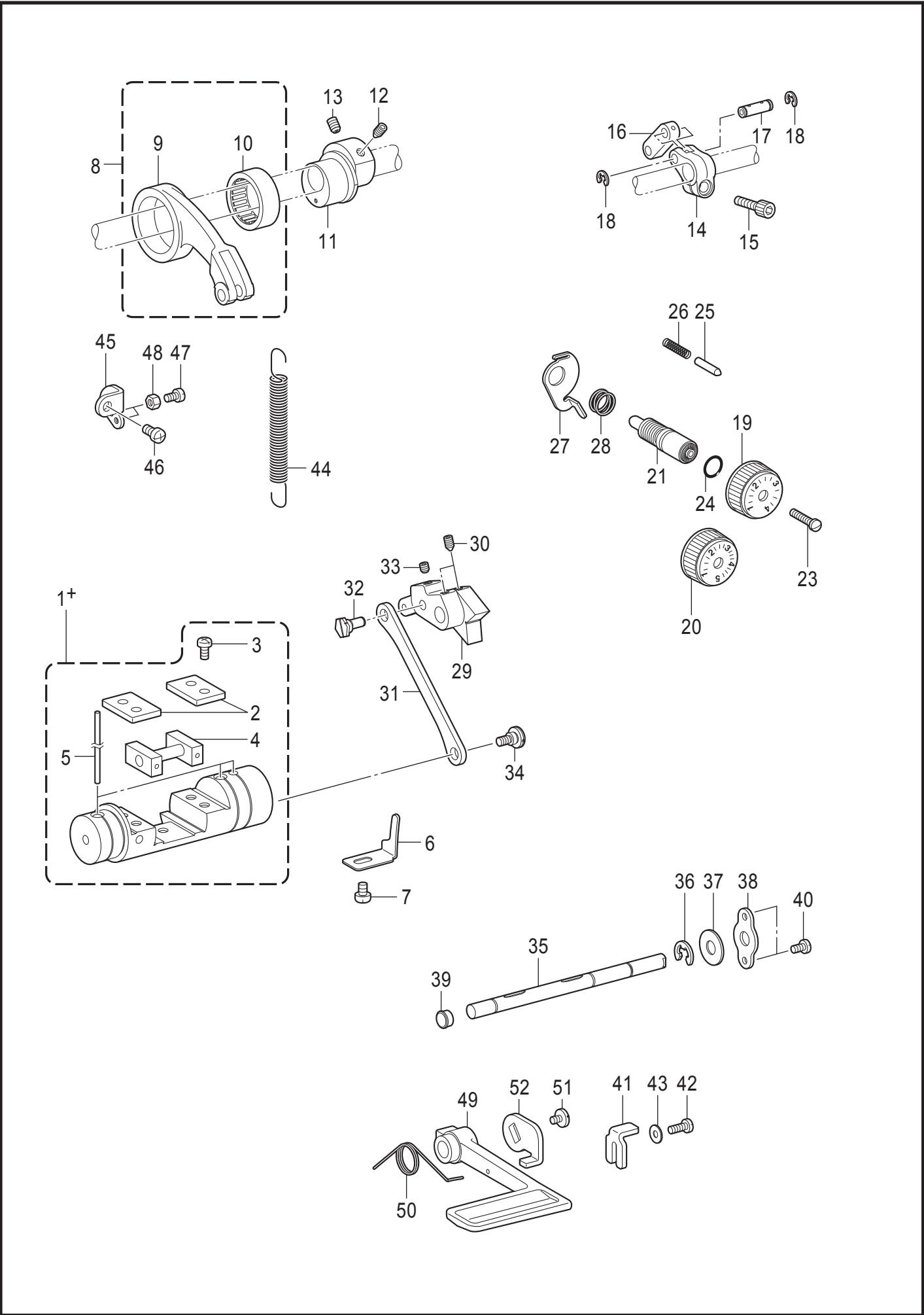
D. 压脚装置 / Presser foot mechanism



D. 压脚装置 / Presser foot mechanism

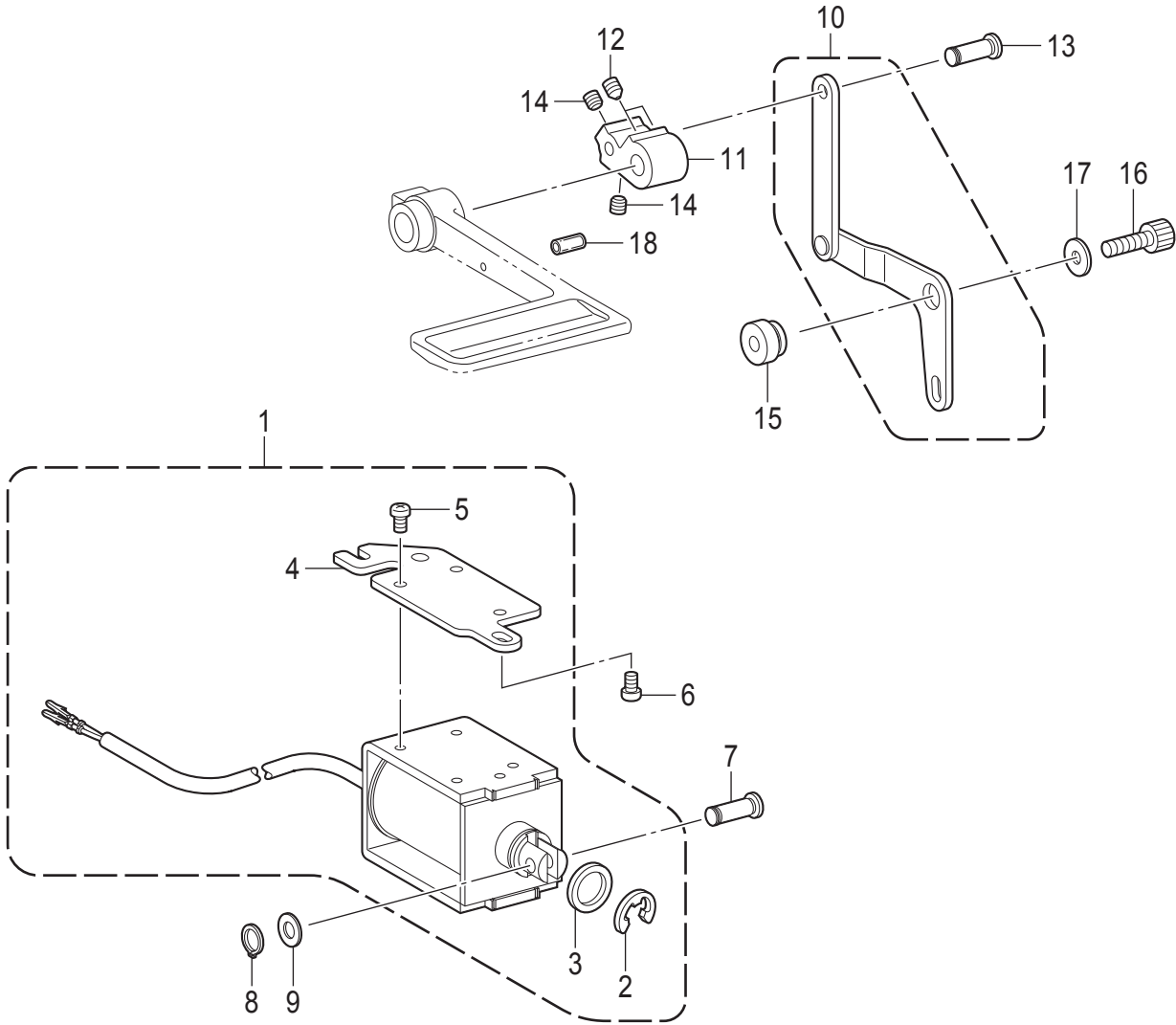
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA2495001	1	压杆轴套	PRESSER BAR BUSH	
2	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
3	SB2265002	1	调压螺拴组件	PRESSER ADJUSTING SCREW ASSY	
5	SA7607101	1	弹簧导杆	SPRING GUIDE	
6+	S07346101	1	<用于-003、-405> 压紧弹簧	<For -003, -405> PRESSER BAR SPRING, -5	
6+	S16196001	1	<用于-T00F> 压紧弹簧	<For -T00F> PRESSER BAR SPRING, F	
7	SB4195001	1	压杆	PRESSER BAR	
8	SA2498001	1	压杆抱箍	GUIDE BRACKET, P-BAR	
9	S25289001	1	螺栓 M6X10	BOLT (CP) M6X10	
10	SA2499001	1	压杆提升曲柄	PRESSER BAR LIFTING CRANK	
11	S31006002	1	抬压脚扳手	LIFTING LEVER	
12	S39051001	1	螺钉(带垫圈)M3.5X12	SCREW, PAN (S/P W) M3.5X12	
13	S07353001	1	<用于T-8421D> 松线板组件	<For T-8421D> TENSION RELEASE PLATE ASSY	
14	S07351001	1	<用于T-8422D> 松线板组件	<For T-8422D> TENSION RELEASE PLATE ASSY	
15	S07529001	1	松线连杆组件	T-RELEASE CONNECTING ROD ASSY	
16	048030342	2	挡圈 E3	RETAINING RING E3	
17	SA2677201	1	松线电线	TENSION RELEASE WIRE	
18	012061832	1	螺钉 M6X18	SET SCREW, SOCKET (FT) M6X18	
19	021060306	1	六角螺母 M6	NUT 3 M6	
20	SA2500001	1	膝控连杆组件	KNEE LIFTER C-ROD ASSY	
21	SA2501001	1	抬压脚连杆	PRESSER BAR LIFTING LEVER	
22	SA2502001	1	膝控连杆	KNEE LIFTER CONNECTING ROD	
23	SA1179001	1	轴位螺钉 M5	SHOULDER SCREW M5	
24	S07349001	1	压紧杆提升杠杆销	P-BAR LIFTING LEVER SHAFT	
25	SA2504001	1	紧圈	SET SCREW COLLAR	
26	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
27+	S07355051	1	<用于T-8421D> 弹簧	<For T-8421D> SPRING, EXTENSION	
27+	S07355051	2	<用于T-8422D> 弹簧	<For T-8422D> SPRING, EXTENSION	
29	062501216	1	螺钉 M5X12	SCREW PAN M5X12	
30	021500106	1	六角螺母 M5	NUT 1 M5	
31	SA2506001	1	膝控提升杠杆	KNEE LIFTER LEVER	
32	SA2507001	1	膝控提升杆	KNEE LIFTER BAR	
33	SA1179001	1	轴位螺钉 M5	SHOULDER SCREW M5	
34	SA2165001	1	轴位螺钉 M6	SHOULDER SCREW, M6	
35	SA1179001	1	轴位螺钉 M5	SHOULDER SCREW M5	
36	SA4149101	1	调整螺钉 6	ADJUSTING SCREW 6	
37	021060306	1	六角螺母 M6	NUT 3 M6	
38	S07350001	1	垫圈	WASHER PLAIN	

E. 送布装置 / Feed mechanism



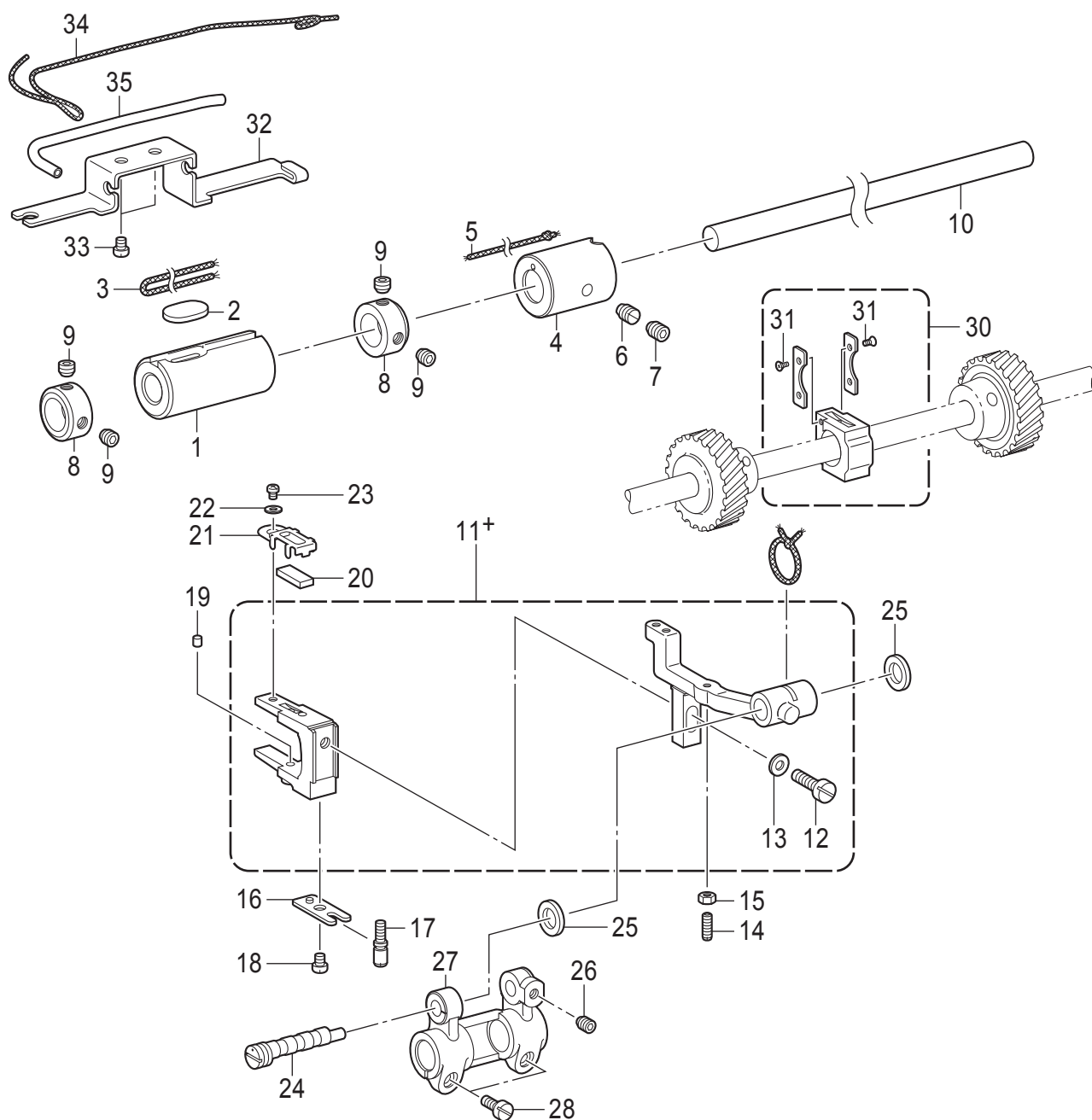
E. 送布装置 / Feed mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	SA3062001	1	<用于-003、-T0F> 切换器11组件	<For -003, -T0F> FEED REGULATOR ASSY, 11	
1+	SA2509001	1	<用于-405> 切换器组件	<For -405> FEED REGULATOR ASSY	
2	SA2511001	2	滑块导向	GUIDE PLATE	
3	062501016	4	螺钉 M5X10	SCREW PAN M5X10	
4	SA2512001	1	滑块组件	SLIDE BLOCK ASSY	
5	SA2515001	3	油毡	FELT	
6	SA2516001	1	切换器定位	STOPPER	
7	062060816	1	螺钉 M6X8	SCREW PAN M6X8	
8	143611201	1	送布连杆组件	F-ROCKER CONNECTING ROD ASSY	
9	143612100	1	送布大连杆	FEED ROCKER CONNECTING ROD	
10	118954000	1	滚针轴承	NEEDLE BEARING	
11	SA2518001	1	水平偏心轮 5	LEVEL FEED ECCENTRIC WHEEL 5	
12	SA2585001	1	固定螺钉 M6X10	SET SCREW, SOCKET (FT) M6	
13	S25236001	1	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
14	SA2521001	1	水平送料臂 5	FEED ROCKER ARM 5	
15	018062032	1	螺栓 M6X20	BOLT SOCKET M6X20	
16	143613051	1	送布小连杆	LINK	
17	143616001	1	送布曲柄轴	SHAFT	
18	048060342	2	挡圈 E6	RETAINING RING E6	
19	SB9865001	1	<用于-003、-T0F> 针距旋纽 4	<For -003, -T0F> STITCH LENGTH DIAL 4	
20	SB9867001	1	<用于-405> 针距旋纽 5	<For -405> STITCH LENGTH DIAL 5	
21	SA3056101	1	调节螺栓	FEED REGULATING STUD	
23	SA4494001	1	螺钉 SM4.76	SCREW SM4.76	
24	108549001	1	O形圈	O RING	
25	S50098201	1	定位销	POSITIONING PIN	
26	100328001	1	止动销弹簧	NOTCH SPRING	
27	SA2523001	1	旋鈕锁杆	DIAL LOCK LEVER	
28	S39830101	1	弹簧	SPRING	
29	SA2525001	1	送料调节器 5	FEED REGULATOR 5	
30	016061031	2	螺钉 M6X10	SET SCREW SOCKET (CN) M6X10	
31	SA2526001	1	切换器连杆	CONNECTING ROD	
32	SB4125001	1	偏心轴	ECCENTRIC SHAFT	
33	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
34	SB7507001	1	轴位螺钉M6	SHOULDER SCREW M6	
35	SA2529101	1	倒缝手柄轴 TR	SHAFT R-LEVER TR	
36	048080342	1	挡圈 E8	RETAINING RING E8	
37	025100132	1	平垫圈 S10	WASHER PLAIN S 10	
38	SA2530001	1	垫片	SPACER	
39	104821001	1	橡皮塞 10.5	RUBBER CAP, 10.5	
40	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
41	SA2532001	1	定位器	STOPPER	
42	062501216	1	螺钉 M5X12	SCREW PAN M5X12	
43	SB3849001	1	平垫圈 M5	WASHER_PLAIN_M_5	
44	S07376001	1	调节器弹簧	FEED REGULATOR SPRING	
45	SA2533001	1	弹簧挂钩	SPRING HOOK	
46	062060816	1	螺钉 M6X8	SCREW PAN M6X8	
47	062501216	1	螺钉 M5X12	SCREW PAN M5X12	
48	021500106	1	六角螺母 M5	NUT 1 M5	
49	S07374102	1	倒缝扳手	REVERSE STITCHING LEVER	
50	SA2531001	1	弹簧	SPRING	
51	SA6592001	1	螺钉 M5	SCREW M5	
52	SA2541001	1	倒缝扳手板	REVERSE STITCHING LEVER PLATE	



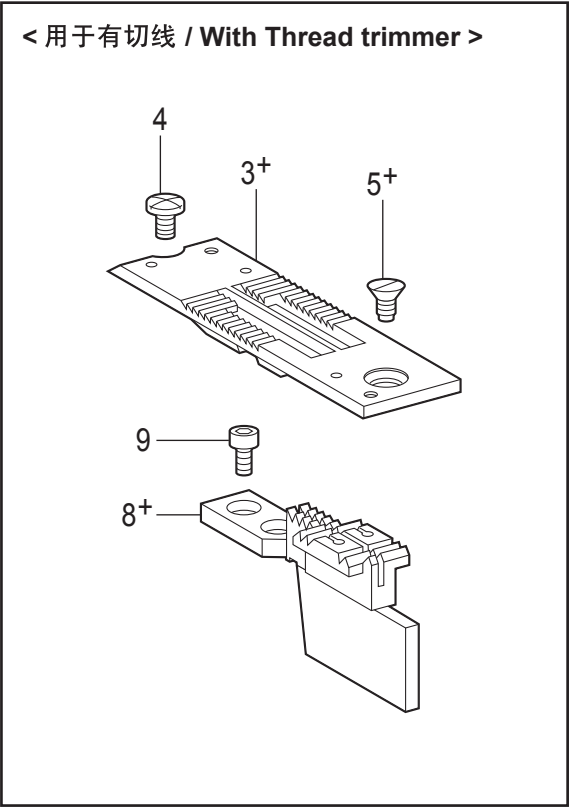
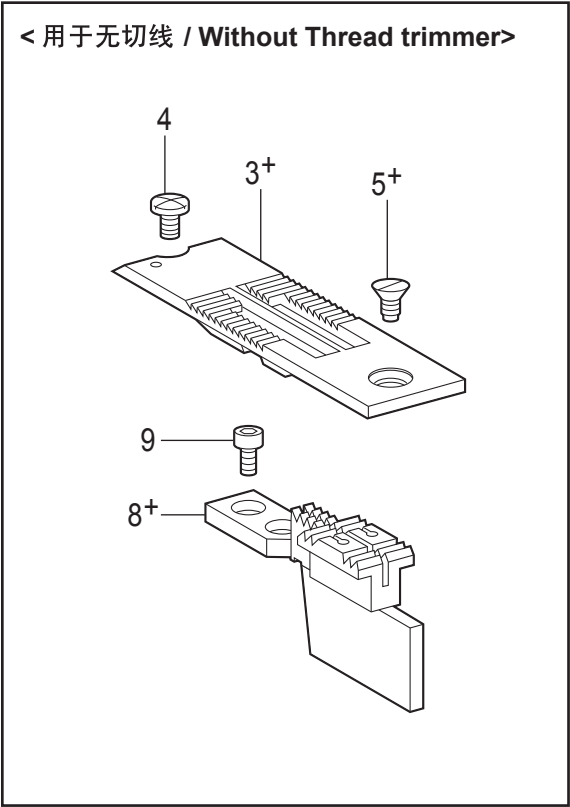
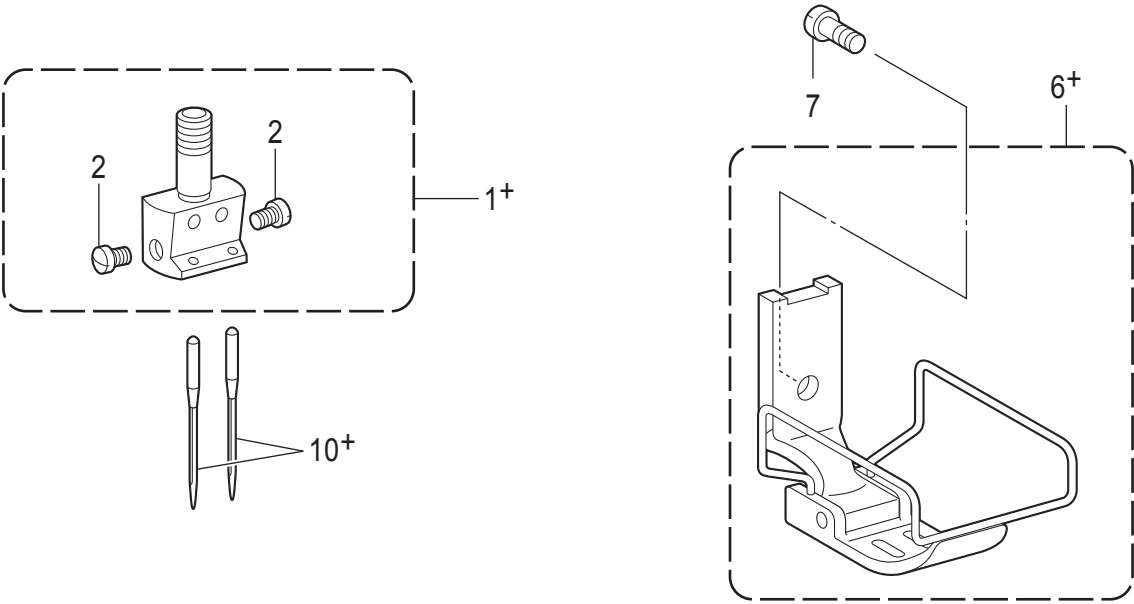
F. 倒缝装置 / Quick reverse mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB9911001	1	倒缝电磁铁总组件	QUICK REVERSE SOLENOID UNIT	
2	154730001	1	挡圈 E15	RETAINING RING E15	
3	154731000	1	橡胶垫	RUBBER STOPPER	
4	SA2535101	1	电磁铁基座	SOLENOID BRACKET	
5	062500812	3	螺钉 M5X8	SCREW PAN M5X8	
6	062061016	2	螺钉 M6X10	SCREW PAN M6X10	
7	SA2992001	1	连接销	PIN	
8	048060142	1	轴用挡圈 C6	RETAINING RING EXTERNAL C6	
9	153138001	1	垫圈 6.5	WASHER, PLAIN 6.5	
10	SA2536001	1	电磁铁曲杆组件	SOLENOID LEVER ASSY	
11	SA2540001	1	反转曲柄	QUICK REVERSE LEVER	
12	016061031	2	螺钉 M6X10	SET SCREW SOCKET (CN) M6X10	
13	SA2992001	1	连接销	PIN	
14	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
15	SA2539001	1	电磁铁曲杆轴	SOLENOID LEVER SHAFT	
16	018062032	1	螺栓 M6X20	BOLT SOCKET M6X20	
17	149095001	1	垫圈 6	WASHER, PLAIN 6	
18	153132000	1	尼龙管 L=13.5	NYLON TUBE L=13.5	



G. 送布轴装置 / Feed shaft mechanism

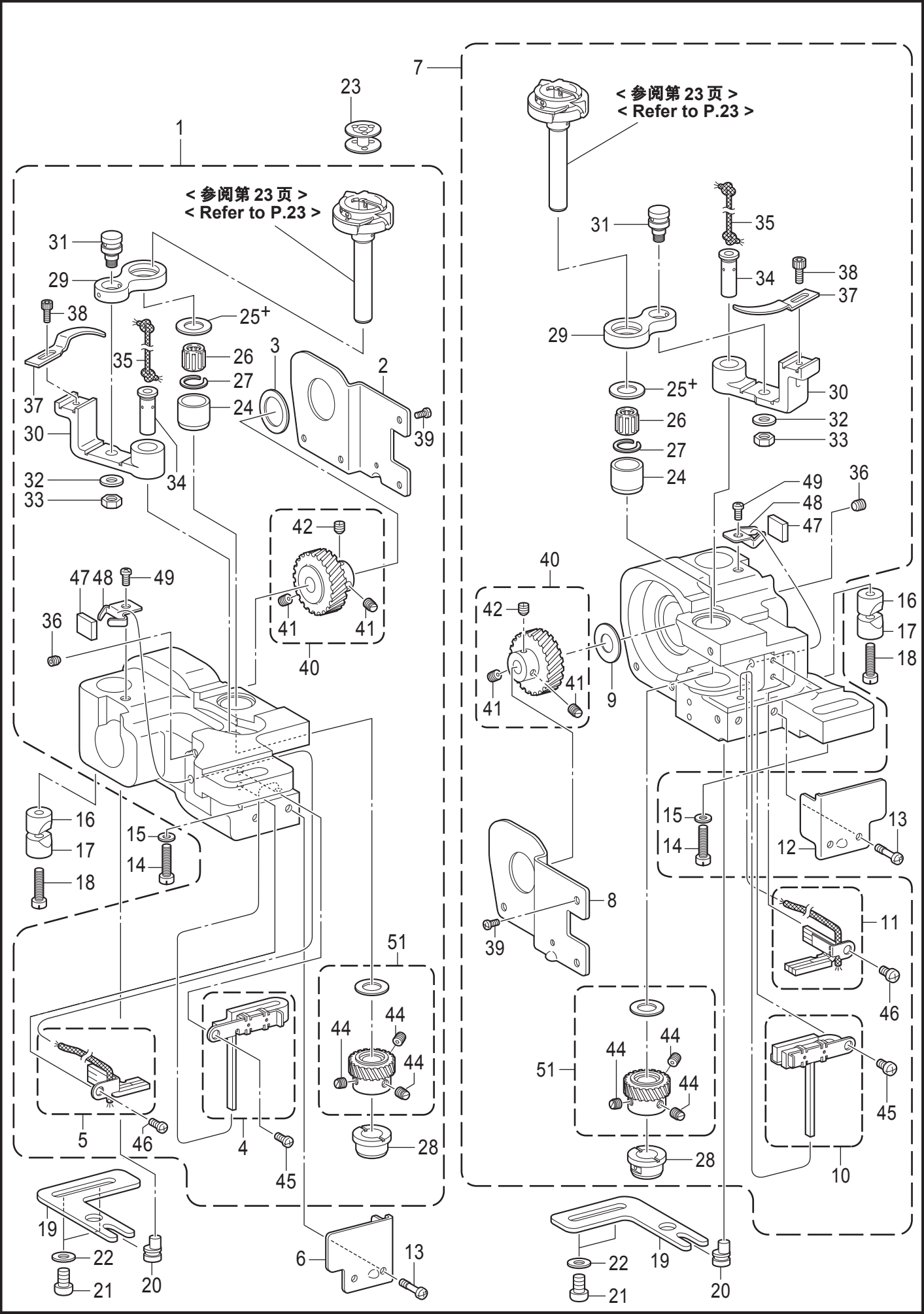
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA3855001	1	送布轴套 L	BUSH, L: F-ROCKER SHAFT	
2	SA3965001	1	油毡	FELT	
3	SA4028001	1	油线 4X4 L=220	WICK, 4X4 L=220	
4	SA2543001	1	送布轴套 R	FEED ROCKER SHAFT BUSH, R	
5	108802001	1	油线 4X4 L=250	WICK, 4X4 L=250	
6	SA2544001	1	螺钉 M6	SET SCREW M6	
7	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
8	SA2546001	2	紧圈	SET SCREW COLLAR	
9	S23651001	4	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
10	SA3840001	1	送布轴	FEED ROCKER SHAFT	
			<用于T-8421D>	<For T-8421D>	
11+	SA6152101	1	牙架叉组件 ST	FEED BAR ST FORK ASSY	
			<用于T-8422D>	<For T-8422D>	
11+	SA6150101	1	牙架叉组件 TR	FEED BAR TR FORK ASSY	
12	SA2927001	1	螺钉 M6X14	SCREW, M6X14	
13	025060132	1	平垫圈 S6	WASHER PLAIN S 6	
14	SA2566001	1	螺钉 M3.5	SET SCREW, M3.5	
15	021350106	1	螺母 M3.5	NUT 1 M3.5	
16	SA2553001	1	开叉板	FORKED PLATE	
17	SA2554001	1	调整螺栓	ADJUSTING SCREW	
18	062400616	1	螺钉 M4X6	SCREW PAN M4X6	
19	SA3990001	1	油毡	FELT	
20	SA3887001	1	油毡	FELT	
21	SA3888001	1	油毡压架	FELT HOLDER	
22	025030132	1	平垫圈 S3	WASHER PLAIN S 3	
23	062300416	1	螺钉 M3X4	SCREW PAN M3X4	
24	SB4126001	1	牙架轴	FEED BAR SHAFT	
25	SA2551001	2	轴向垫圈	THRUST RING	
26	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
27	SA2555001	1	水平送布台臂	FEED ROCKER BASE ARM	
28	SA2928001	2	螺钉 M5X12	SCREW, M5X12	
30	SA2806101	1	滑块组件	FEED BAR SLIDE BLOCK ASSY	
31	SA6308001	4	螺钉 M2X4	SCREW FLAT #0 M2X4	
32	SA4009001	1	油线支架	WICK SUPPORT	
33	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
34	SA2724001	1	油线 L=400	WICK, L=400	
35	SA4011001	1	维尼龙油管 L=100	OIL TUBE L=100	



H. 定规部件 / Gauge parts

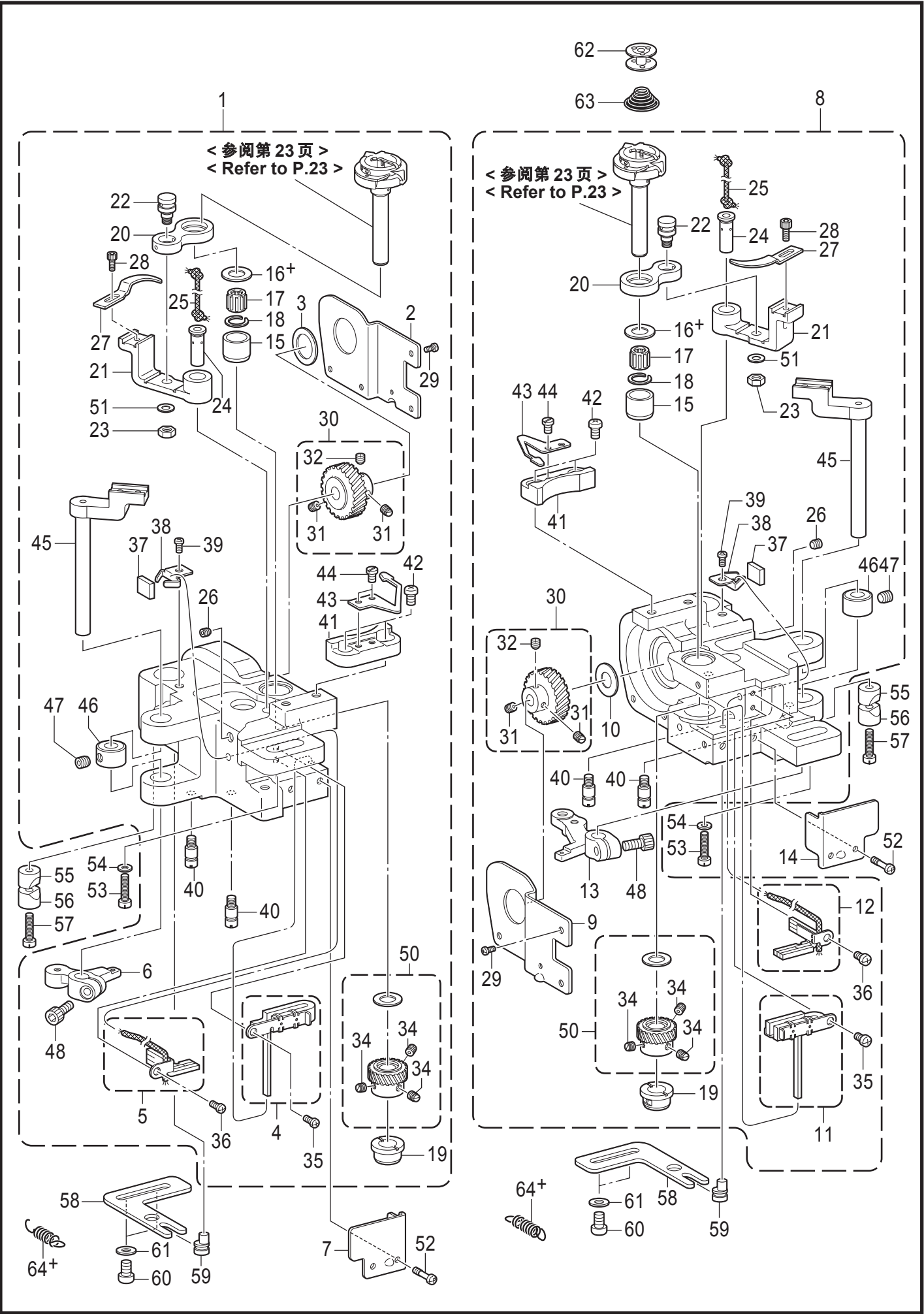
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	* P.61-65	1	针夹组件	NEEDLE CLAMP ASSY	
2	116323001	2	螺钉 SM3.57	SCREW, SM3.57	
3+	* P.61-65	1	针板	NEEDLE PLATE	
4	S11244001	1	螺钉 SM4.37	SCREW, SM4.37	
5+	SC0568001	1	<用于-[]03、-405> 平头螺钉 SM4.37-40X8	<For -[]03, -405> SCREW FLAT SM4.37-40X8	
5+	117160001	1	<用于-T[]F> 螺钉 SM4.37	<For -T[]F> SCREW, FLAT SM4.37	
6+	* P.61-65	1	压脚组件	PRESSER FOOT ASSY	
7	113050001	1	螺钉 SM3.57	SCREW, SM3.57	
8+	* P.61-65	1	送布牙	FEED DOG	
9	S07494001	2	螺钉 SM3.18X7	SCREW, W/SOCKET SM3.18X7	
10+			<用于-[]03> 机针 DPX5...(#14)	<For -[]03> NEEDLE DPX5...(#14)	
10+			<用于-405> 机针 DPX5...(#22)	<For -405> NEEDLE DPX5...(#22)	
10+			<用于-T[]F> 机针 DPX5...(#11)	<For -T[]F> NEEDLE DPX5...(#11)	

J1. 旋梭装置 (T-8421D) / Rotary hook mechanism (T-8421D)



J1. 旋梭装置 (T-8421D) / Rotary hook mechanism (T-8421D)

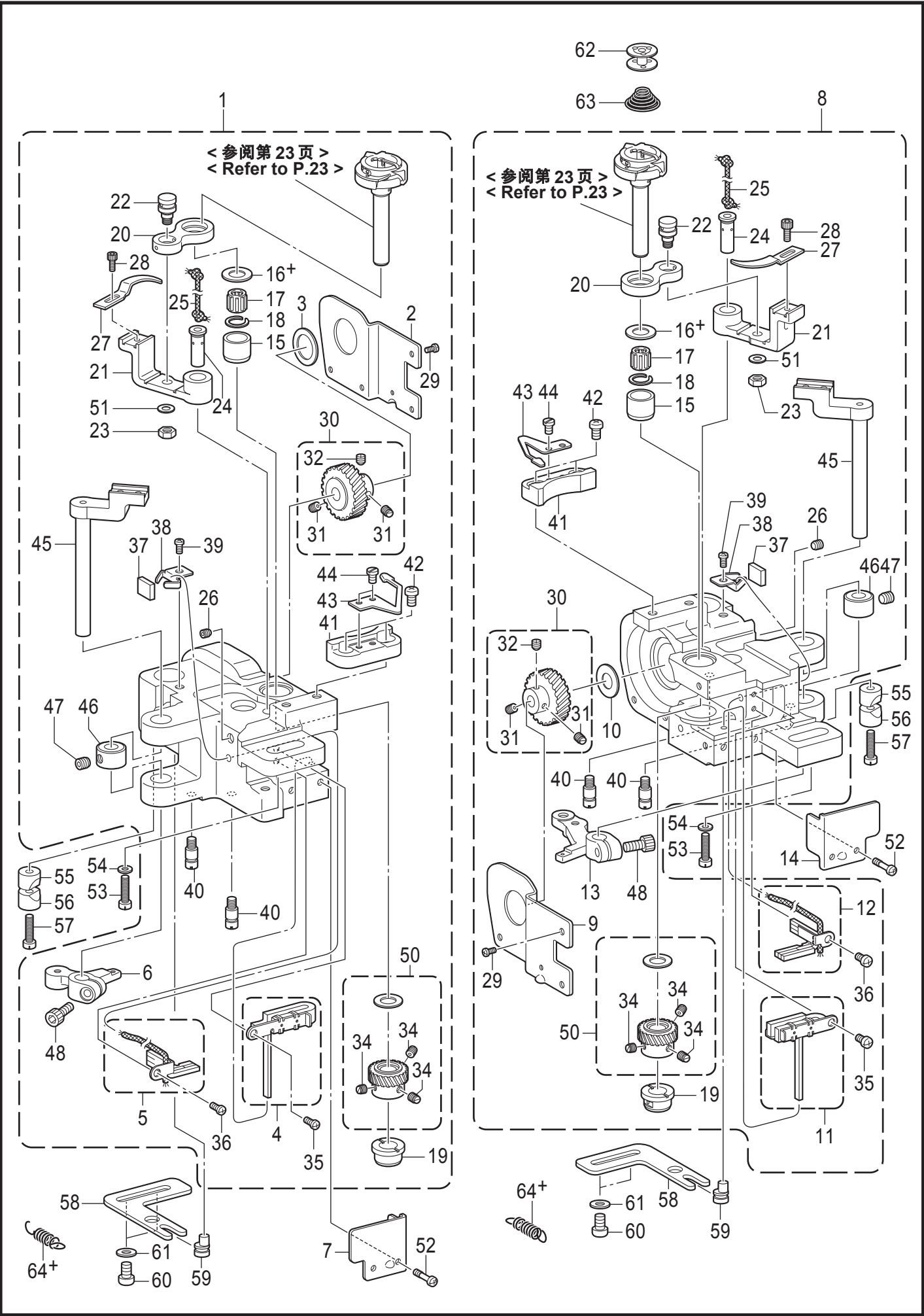
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于旋梭基座(L)>	<For Rotary hook base (L)>	
1	SB4823101	1	旋梭基座组件 842ST-(L)C	R-HOOK BASE ASSY 842ST(L) C	
2	SA2562201	1	旋梭基座盖 L	ROTARY HOOK BASE COVER L	
3	SA3054001	1	垫圈 L	THRUST WASHER, L	
4	SA6424201	1	油毡组件 UL	FELT UL ASSY	
5	SA4044001	1	油毡组件 DL	FELT DL ASSY	
6	SA6462001	1	旋梭基座盖 FL	ROTARY HOOK BASE COVER FL	
			<用于旋梭基座(R)>	<For Rotary hook base (R)>	
7	SB4824101	1	旋梭基座组件 842ST-(R)C	R-HOOK BASE ASSY 842ST(R) C	
8	SA2563301	1	旋梭基座盖 R	ROTARY HOOK BASE COVER R	
9	SA2579001	1	垫圈	SPACER	
10	SA6425201	1	油毡组件 UR	FELT UR ASSY	
11	SA4045001	1	油毡组件 DR	FELT DR ASSY	
12	SA6463001	1	旋梭基座盖 FR	ROTARY HOOK BASE COVER FR	
13	SA6417001	4	螺钉 M4X12	SCREW M4X12	
14	SA2556001	2	螺钉 M6X25	SCREW, M6X25	
15	115947101	2	垫圈 6.35	WASHER PLAIN 6.35	
16	SA2722001	2	套管 A	PINCH SLEEVE A	
17	SA2565001	2	套管 B	PINCH SLEEVE B	
18	SA2556001	2	螺钉 M6X25	SCREW, M6X25	
19	SA2567001	2	调节板	NEEDLE UPPER ADJUSTING PLATE	
20	SA2568001	2	调节轴	NEEDLE UPPER POSITIONING SHAFT	
21	062061016	4	螺钉 M6X10	SCREW PAN M6X10	
22	025060136	4	平垫圈 S6	WASHER PLAIN S 6	
23	S01928151	2	梭芯	BOBBIN	
24	SA4029001	2	旋梭轴套 U	ROTARY HOOK SHAFT BUSH	
25+	S09260001	2	轴向垫圈 A <t=1.2>	THRUST RING A: 1.2MM <t=1.2>	
25+	SA4038001	2	轴向垫圈 <t=1.0>	THRUST RING <t=1.0>	
25+	S09261001	2	轴向垫圈 B <t=1.4>	THRUST RING, B: 1.4MM <t=1.4>	
25+	SA4444001	2	轴向垫圈 <t=0.8 >	THRUST RING 0.8MM <t=0.8>	
26	S07420000	2	滚针轴承	NEEDLE BEARING	
27	S07419001	2	止动圈	RETAINING RING	
28	SA6474001	2	旋梭轴套 D	ROTARY HOOK SHAFT BUSH	
29	SB4193001	2	分线钩连杆	OPENER LINK	
30	SA3859101	2	分线钩杆	OPENER LEVER	
31	SA2560001	2	分线钩连杆轴	SHAFT O-LINK	
32	SB2330001	2	平垫圈 S4.76	WASHER PLAIN S SM4.76	
33	021500316	2	六角螺母 M5	NUT 3 M5	
34	SA3889101	2	分线钩杆短轴	O-LEVER SHAFT	
35	SA4026001	2	油线 4X4 L=100	WICK, 4X4 L=100	
36	012501031	2	螺钉 M5X10	SET SCREW SOCKET (FT) M5X10	
37	S38212001	2	分线钩	OPENER	
38	154965001	2	螺钉 SM3.57X8	BOLT, SOCKET SM3.57X8	
39	062300612	8	螺钉 M3X6	SCREW PAN M3X6	
40	SA2572101	2	螺旋齿轮(带螺钉)	SPIRAL GEAR SCREW ASSY	
41	SA2574001	4	螺钉 M6	SET SCREW, (FT) M6	
42	SA2575001	2	螺钉 M6	SET SCREW (FT) M6	
44	SA2574001	6	螺钉 M6	SET SCREW, (FT) M6	
45	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
46	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
47	SA4012001	2	油毡	FELT	
48	SA3894001	2	油毡架	FELT SUPPORT	
49	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
51	SA6307201	2	人字齿轮复合件	PINION GEAR SET	



J2. 旋梭装置 (T-8422D) / Rotary hook mechanism (T-8422D)

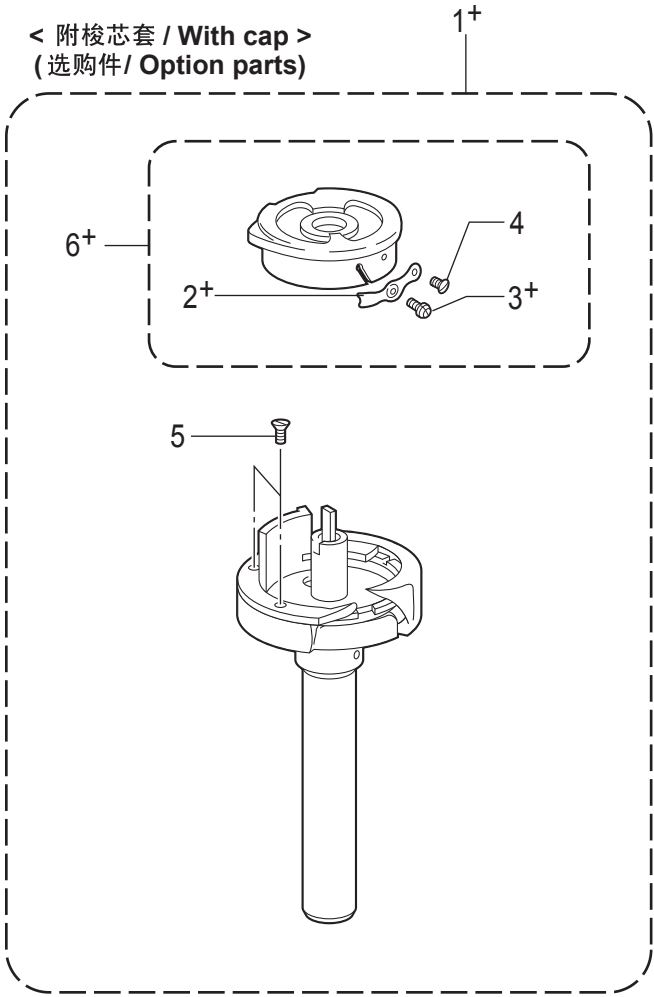
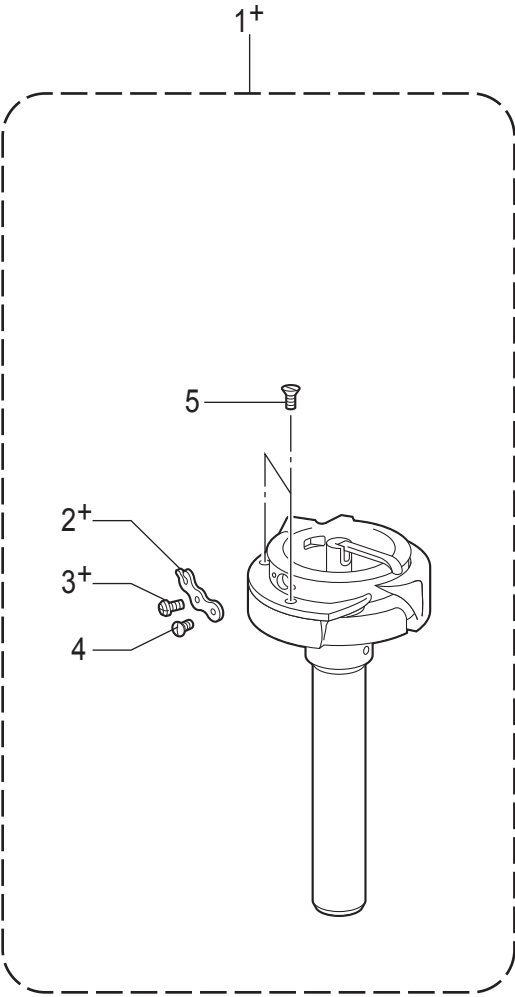
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB4827101	1	<用于旋梭基座(L)> 旋梭基座组件 842TR-(L)C	<For Rotary hook base (L)> R-HOOK BASE ASSY 842TR(L) C	
2	SA2562201	1	旋梭基座盖 L	ROTARY HOOK BASE COVER L	
3	SA3054001	1	垫圈 L	THRUST WASHER, L	
4	SA6424201	1	油毡组件 UL	FELT UL ASSY	
5	SA4044001	1	油毡组件 DL	FELT DL ASSY	
6	SA2671001	1	切线杠杆 L	THREAD TRIMMER LEVER, L	
7	SA6462001	1	旋梭基座盖 FL	ROTARY HOOK BASE COVER FL	
8	SB4828101	1	<用于旋梭基座(R)> 旋梭基座组件 842TR-(R)C	<For Rotary hook base (R)> R-HOOK BASE ASSY 842TR(R) C	
9	SA2563301	1	旋梭基座盖 R	ROTARY HOOK BASE COVER R	
10	SA2579001	1	垫圈	SPACER	
11	SA6425201	1	油毡组件 UR	FELT UR ASSY	
12	SA4045001	1	油毡组件 DR	FELT DR ASSY	
13	SA2670101	1	切线杠杆 R	THREAD TRIMMER LEVER R	
14	SA6463001	1	旋梭基座盖 FR	ROTARY HOOK BASE COVER FR	
15	SA4029001	2	旋梭轴套 U	ROTARY HOOK SHAFT BUSH	
16+	S09260001	2	轴向垫圈 A <t=1.2>	THRUST RING A: 1.2MM <t=1.2 >	
16+	SA4038001	2	轴向垫圈 <t=1.0>	THRUST RING <t=1.0 >	
16+	S09261001	2	轴向垫圈 B <t=1.4>	THRUST RING, B 1.4MM <t=1.4 >	
16+	SA4444001	2	轴向垫圈 <t=0.8 >	THRUST RING 0.8MM <t=0.8 >	
17	S07420000	2	滚针轴承	NEEDLE BEARING	
18	S07419001	2	止动圈	RETAINING RING	
19	SA6474001	2	旋梭轴套 D	ROTARY HOOK SHAFT BUSH	
20	SB4193001	2	分线钩连杆	OPENER LINK	
21	SA3859101	2	分线钩杆	OPENER LEVER	
22	SA2560001	2	分线钩连杆轴	SHAFT O-LINK	
23	021500316	2	六角螺母 M5	NUT 3 M5	
24	SA3889101	2	分线钩杆短轴	O-LEVER SHAFT	
25	SA4026001	2	油线 4X4 L=100	WICK, 4X4 L=100	
26	012501031	2	螺钉 M5X10	SET SCREW SOCKET (FT) M5X10	
27	S38212001	2	分线钩	OPENER	
28	154965001	2	螺钉 SM3.57X8	BOLT, SOCKET SM3.57X8	
29	062300612	8	螺钉 M3X6	SCREW PAN M3X6	
30	SA2572101	2	螺旋齿轮(带螺钉)	SPIRAL GEAR SCREW ASSY	
31	SA2574001	4	螺钉 M6	SET SCREW, (FT) M6	
32	SA2575001	2	螺钉 M6	SET SCREW (FT) M6	
34	SA2574001	6	螺钉 M6	SET SCREW, (FT) M6	
35	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
36	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
37	SA4012001	2	油毡	FELT	
38	SA3894001	2	油毡架	FELT SUPPORT	
39	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
40	SA2717001	4	定位螺钉	STOPPER SCREW	
41	SA2676001	2	动刀座	MOVABLE KNIFE BRACKET	
42	062400812	4	螺钉 M4X8	SCREW PAN M4X8	
43	S07525100	2	板弹簧	SPRING PLATE	
44	141544001	4	螺钉 SM3.18-40X3	SCREW, SM3.18-40X3	
45	SA3912001	2	动刀杆	MOVABLE KNIFE LEVER	
46	SA2675001	2	紧圈	SET SCREW COLLAR	
47	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
48	018501232	2	螺栓 M5X12	BOLT SOCKET M5X12	
50	SA6307201	2	人字齿轮复合件	PINION GEAR SET	

J2. 旋梭装置 (T-8422D) / Rotary hook mechanism (T-8422D)



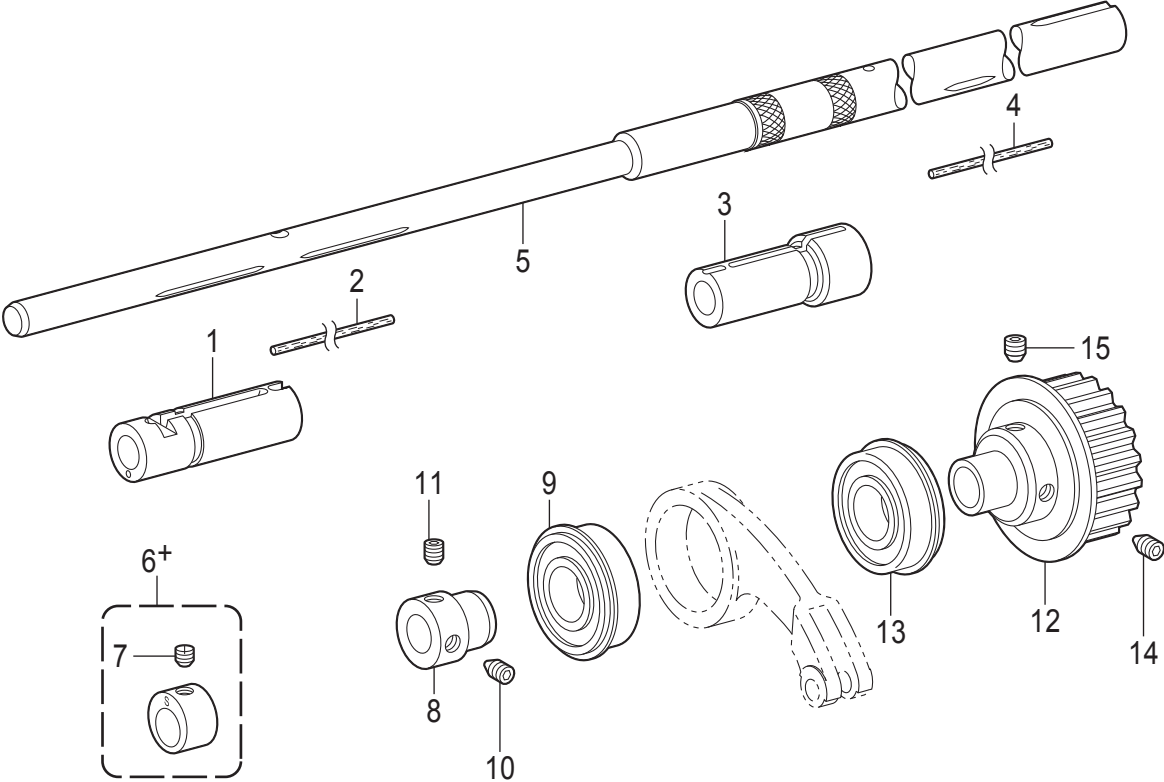
J2. 旋梭装置 (T-8422D) / Rotary hook mechanism (T-8422D)

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
51	SB2330001	2	平垫圈 S4.76	WASHER PLAIN S SM4.76	
52	SA6417001	4	螺钉 M4X12	SCREW M4X12	
53	SA2556001	2	螺钉 M6X25	SCREW, M6X25	
54	115947101	2	垫圈 6.35	WASHER PLAIN 6.35	
55	SA2722001	2	套管 A	PINCH SLEEVE A	
56	SA2565001	2	套管 B	PINCH SLEEVE B	
57	SA2556001	2	螺钉 M6X25	SCREW, M6X25	
58	SA2567001	2	调节板	NEEDLE UPPER ADJUSTING PLATE	
59	SA2568001	2	调节轴	NEEDLE UPPER POSITIONING SHAFT	
60	062061016	4	螺钉 M6X10	SCREW PAN M6X10	
61	025060136	4	平垫圈 S6	WASHER PLAIN S 6	
62	S01928151	2	梭芯	BOBBIN	
63	148602001	2	防空转弹簧	ANTI-SPIN SPRING	
			<用于-403>	<For -403>	
64+	SA4458001	2	弹簧 B	SPRING EXTENSION B	
			<用于-405>	<For -405>	
64+	SA2826001	2	弹簧	SPRING, EXTENSION	



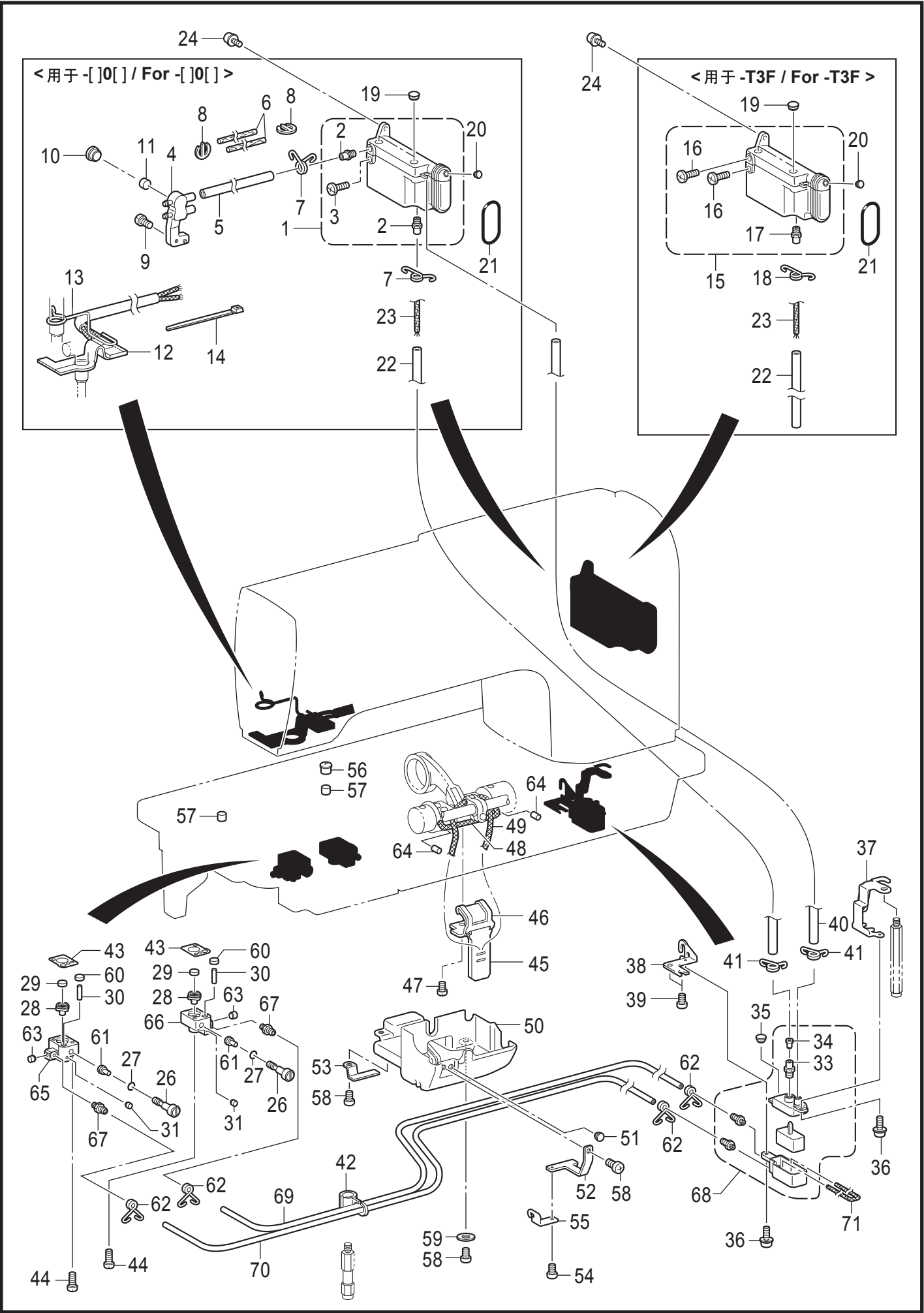
J3. 旋梭装置 / Rotary hook mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	* P.59-60	1	盒装旋梭组件	ROTARY HOOK ASSY	
2+	* P.59-60	1	夹线簧	TENSION SPRING	
3+	* P.59-60	1	螺钉	TENSION ADJUSTING SCREW	
4	151030001	1	螺钉	SET SCREW	
5	151027001	2	螺钉	SET SCREW	
6+	* P.59-60	1	<选购件> 梭芯套组件	<Option parts> BOBBIN CASE ASSY	



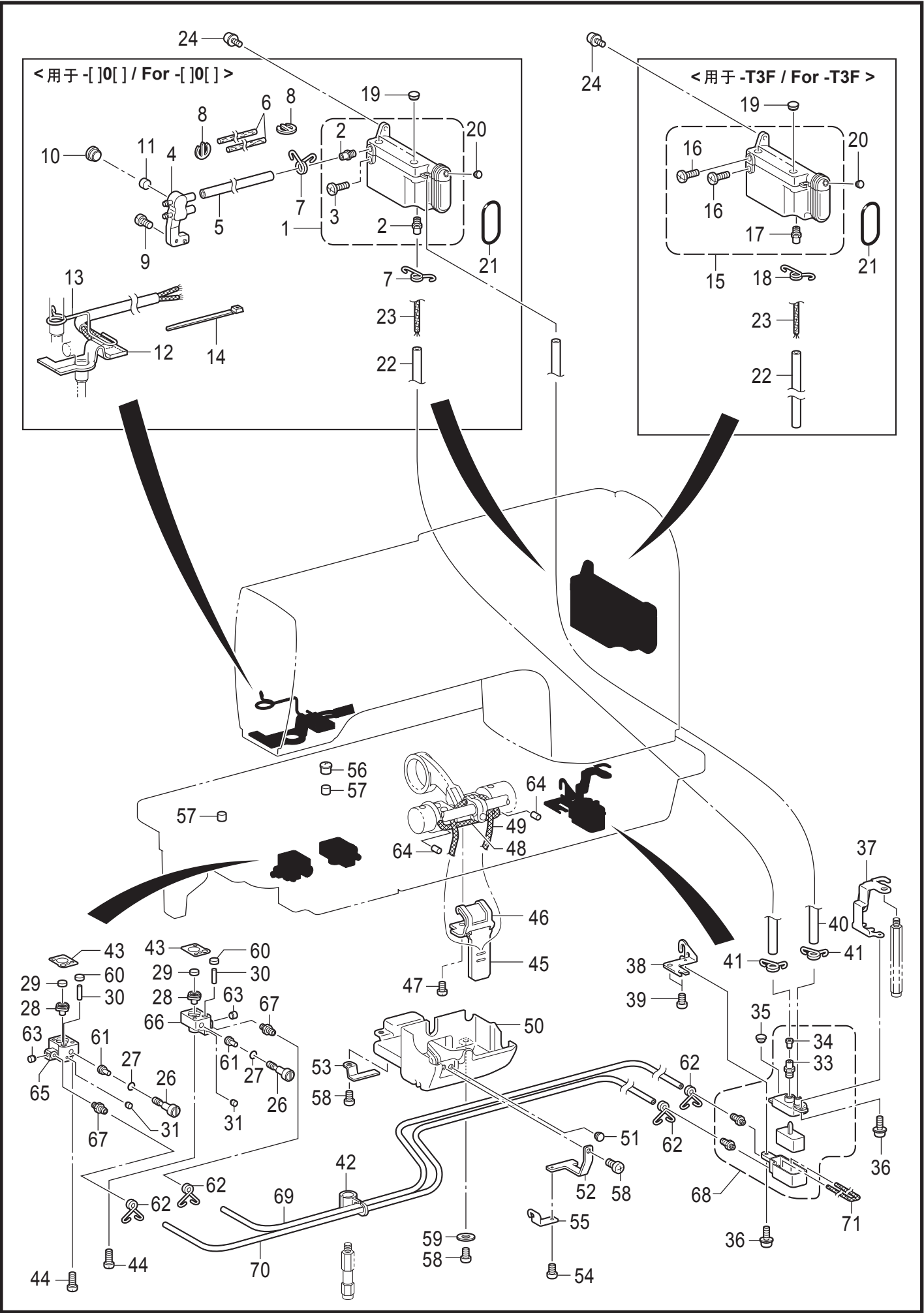
K. 下轴装置 / Lower shaft mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA3890001	1	旋梭基座轴套 L	ROTARY HOOK BASE BUSH, L	
2	SA4585001	1	油毡	FELT	
3	SA3891001	1	旋梭基座轴套 R	ROTARY HOOK BASE BUSH, R	
4	SA4585001	1	油毡	FELT	
5	SA2571101	1	下轴	LOWER SHAFT	
6+	SA2759101	1	<用于T-8421D> 上下偏心轮组件	<For T-8421D> F-LIFTING ECCENTRIC WHEEL ASSY	
6+	SA2580101	1	<用于T-8422D> 上下偏心轮组件	<For T-8422D> F-LIFTING ECCENTRIC WHEEL ASSY	
7	SA2575001	1	螺钉 M6	SET SCREW (FT) M6	
8	SA2584001	1	轴承套	BALL BEARING BUSH	
9	SB1535001	1	轴承 6004ZZNR	BALL BEARING 6004ZZNR	
10	SA2585001	1	固定螺钉 M6X10	SET SCREW, SOCKET (FT) M6	
11	S23651001	1	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
12	SA2587101	1	同步轮D组件	TIMING PULLEY ASSY, D	
13	SB1536001	1	轴承 6204ZZNR	BALL BEARING 6204ZZNR	
14	SA2585001	1	固定螺钉 M6X10	SET SCREW, SOCKET (FT) M6	
15	SA4213001	1	固定螺钉 M6X10	SET SCREW SOCKET (CP) M6X10	



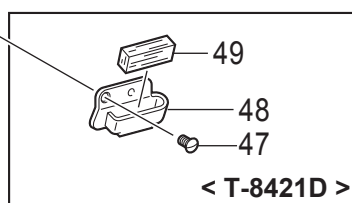
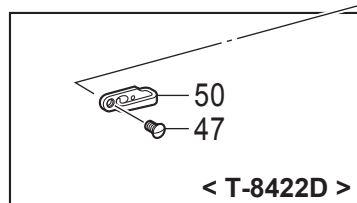
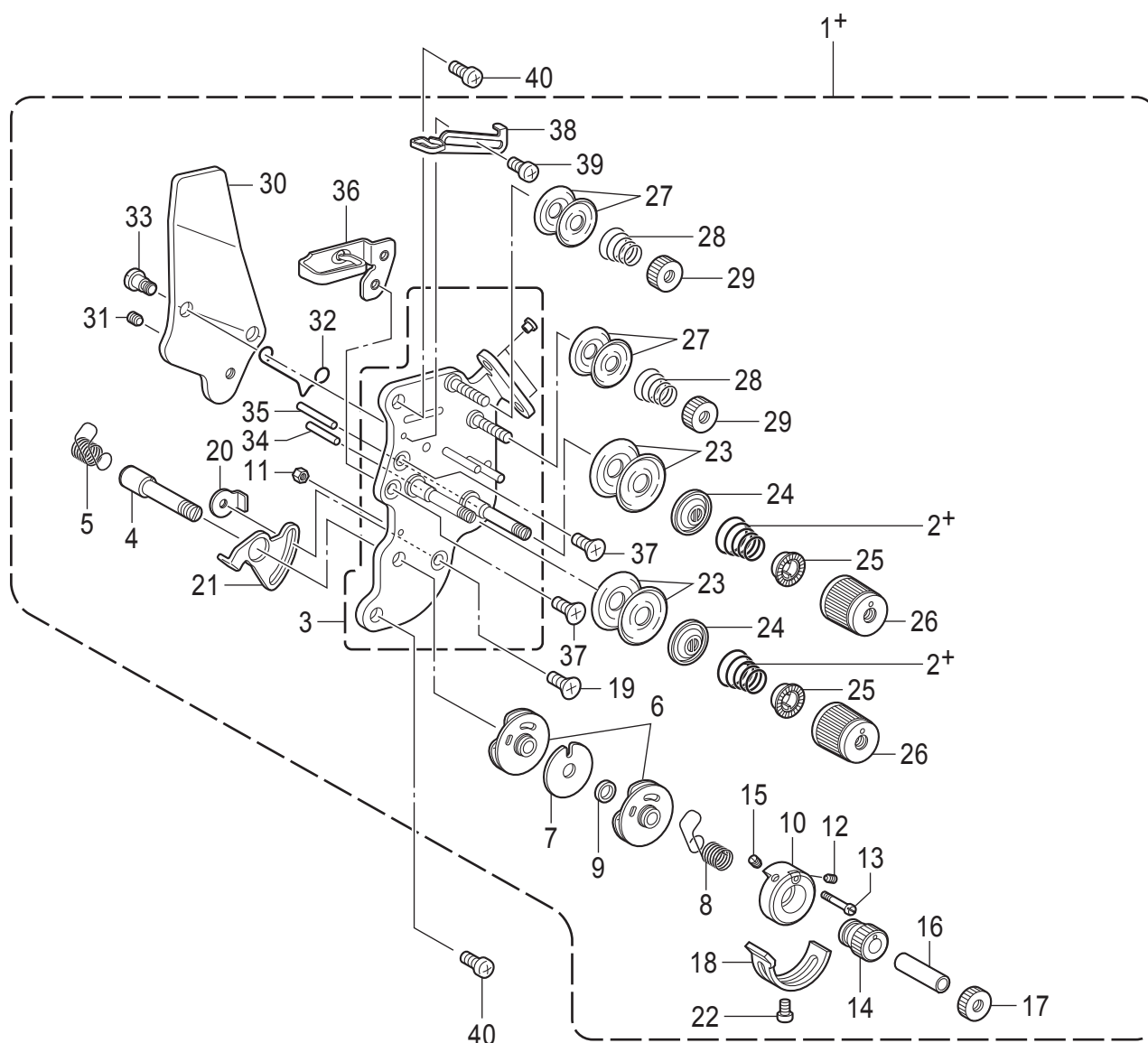
L. 供油润滑装置 / Lubrication

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于-[00]>	<For -[00]>	
1	SA4205101	1	油罐组件	OIL TANK ASSY	
2	SA3040001	2	油嘴管	OIL FEEDING PIPE	
3	SA5026101	1	螺钉 M8X7	SCREW M8X7	
4	SA3946001	1	油管接头	OIL TERMINAL	
5	SA2956001	1	维尼龙油管 L=135	OIL TUBE L=135	
6	SA2957001	2	油毡	FELT	
7	SA3055101	2	油管夹	TUBE CLIP	
8	SA6178001	2	线夹	CLIP	
9	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
10	SA2929001	1	橡皮塞 12.5	RUBBER CAP, 12.5	
11	S38266000	1	油毡	ROTARY HOOK SHAFT FELT	
12	SA4215101	1	油毡组件	FELT ASSY	
13	SA4033101	1	油毡压架	FELT SUPPORT	
14	228475000	1	电线夹 1.9X80	FASTENING BAND 1.9X80	
			<用于-T3F>	<For - T3F>	
15	SA5304001	1	油罐组件	OIL TANK ASSY	
16	SA5026101	2	螺钉 M8X7	SCREW M8X7	
17	SA3040001	1	油嘴管	OIL FEEDING PIPE	
18	SA3055101	1	油管夹	TUBE CLIP	
19	SA2929001	2	橡皮塞 12.5	RUBBER CAP, 12.5	
20	104450101	1	橡皮塞 8	RUBBER CAP, 8	
21	081038070	1	O形圈 P38	O RING P38	
22	SA2723001	1	维尼龙油管 L=210	OIL TUBE L=210	
23	SA2724001	1	油线 L=400	WICK, L=400	
24	0A5501006	2	螺钉(带垫圈) M5X10DB	SCREW PAN (S/P WASHER) M5X10	
26	SA6475001	2	供油调节螺钉	OIL ADJUSTING SCREW	
27	081004070	2	O形圈 P4	O RING P4	
28	SA6468001	2	橡皮垫圈	RUBBER PACKING	
29	SA6423001	2	旋梭轴油毡	ROTARY HOOK SHAFT FELT	
30	SA6415001	2	油线 L=80	WICK L=80	
31	142274201	2	橡皮塞 4.2	RUBBER CAP 4.2	
33	SA3040001	1	油嘴管	OIL FEEDING PIPE	
34	SA3060001	1	油门垫片	VALVE PACKING	
35	104450101	1	橡皮塞 8	RUBBER CAP, 8	
36	0A4400806	2	螺钉(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
37	SA3045201	1	副油罐安装架 A	SUB-TANK SETTING PLATE A	
38	SA3046001	1	副油罐安装架 B	SUB-TANK SETTING PLATE, B	
39	062060816	2	螺钉 M6X8	SCREW PAN M6X8	
40	SA3044001	1	维尼龙油管 L=242	OIL TUBE L=242	
41	SA3055101	2	油管夹	TUBE CLIP	
42	SA6472001	1	油管支架	TUBE SUPPORT	
43	SB4608001	2	旋梭基座D垫片	ROTARY HOOK BASE D PACKING	
44	062401616	4	螺钉 M4X16	SCREW PAN M4X16	
45	SA2604001	1	油毡	FEED REGULATOR FELT	
46	SA2605001	1	油毡压架	FELT SUPPORT	
47	062500616	1	螺钉 M5X6	SCREW PAN M5X6	
48	109405001	1	油线 4X4 L=100	WICK 4X4 (L=100)	
49	108801001	1	油线 4X4 L=350	WICK, 4X4 L=350	
50	SA2606101	1	油盖	OIL COVER	
51	104450101	1	橡皮塞 8	RUBBER CAP, 8	
52	SA3048101	1	油管压架 A	TUBE SUPPORT, A	
53	SA3049001	1	油管压架 B	TUBE SUPPORT, B	
54	062400616	1	螺钉 M4X6	SCREW PAN M4X6	
55	SA6473001	1	油管导向	TUBE GUIDE	
56	140890009	1	油盖	OIL CAP	
57	112753001	2	油毡	FELT	



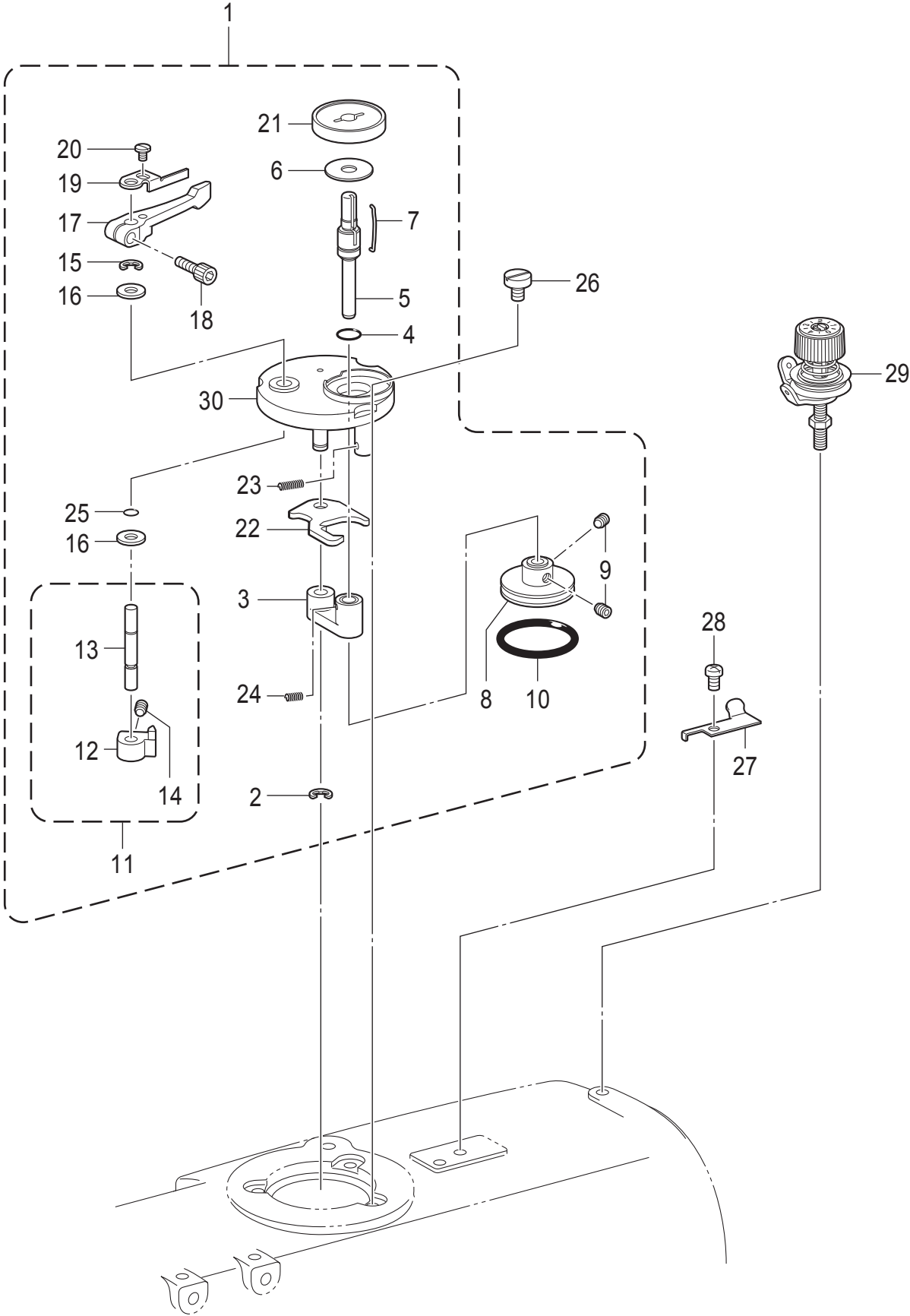
L. 供油润滑装置 / Lubrication

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
58	062061016	3	螺钉 M6X10	SCREW PAN M6X10	
59	025060236	1	平垫圈 M6	WASHER PLAIN M 6	
60	SA6423001	2	旋梭轴油毡	ROTARY HOOK SHAFT FELT	
61	SA6416001	2	柱塞	RUBBER PRESSER	
62	SA6414001	4	油管夹	TUBE CLIP	
63	140327001	2	橡皮塞 6.3	RUBBER CAP, 6.3	
64	148743001	2	油毡	FELT	
65	SA6465001	1	集油器 L	OIL BLOCK L	
66	SA6467001	1	集油器 R	OIL BLOCK R	
67	SA6422001	2	供油口 3.8	OIL FEEDING PIPE 3.8	
68	SA6470101	1	副油罐组件	SUB-TANK ASSY	
69	SA6412001	1	油管 L=400	OIL TUBE L=400	
70	SA6411001	1	油管 L=500	OIL TUBE L=500	
71	SA6413001	1	油毡 L=1050	FELT L=1050	



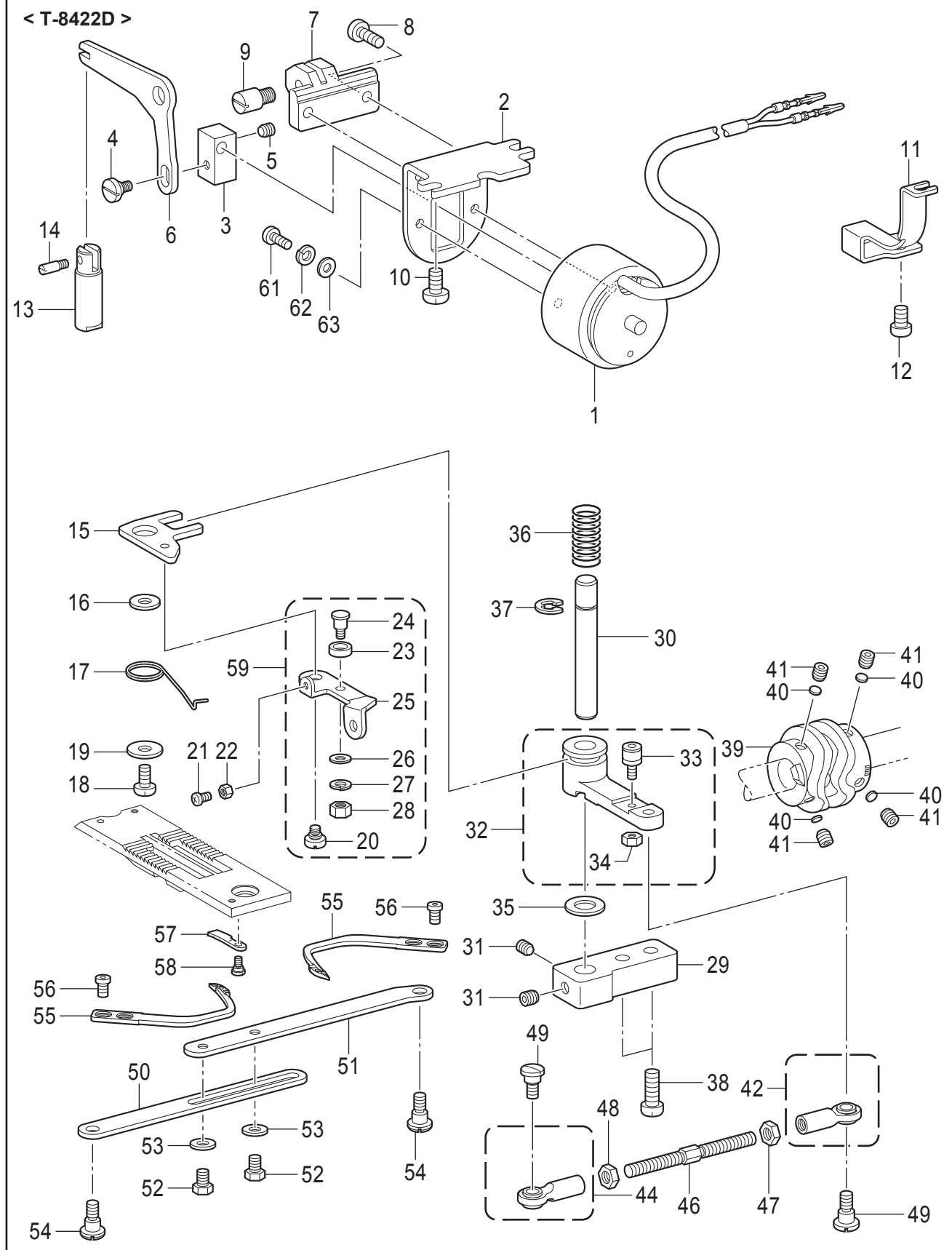
M. 穿线装置 / Threading mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	SA3417501	1	<用于-03> 面线调节组件 -3	<For -03> UPPER THREAD TENSION ASSY -3	
2+	SA3415001	2	弹簧 L	TENSION SPRING, L	
1+	SA2607501	1	<用于-405> 面线调节组件 -5	<For -405> UPPER THREAD TENSION ASSY -5	
2+	SA3416101	2	弹簧 LL	TENSION SPRING LL	
1+	SA2818501	1	<用于-TFF> 面线调节组件 -1	<For -TFF> UPPER THREAD TENSION ASSY -1	
2+	SA3414101	2	弹簧 M	TENSION SPRING M	
3	SA4212001	1	调整台组件	TENSION PLATE ASSY	
4	SA2613101	1	调整短轴	TENSION STUD	
5	SA2614201	1	弹簧 L	THREAD TAKE-UP SPRING L	
6	SA2615001	2	导向组件	GUIDE ASSY, T/TAKE-UP SPRING	
7	SA2619001	1	垫片	SPACER	
8	SA2623201	1	弹簧 R	THREAD TAKE-UP SPRING R	
9	SA2620001	1	轴套	COLLAR	
10	SA2621001	1	定位圈	STOPPER SUPPORT	
11	021300106	1	螺母 M3	NUT 1 M3	
12	SA2626001	1	螺钉 M3.5	SET SCREW (CP) M3.5	
13	SA2624001	1	固定螺栓	SPRING GUIDE SET SCREW	
14	SA2625001	1	调节旋钮	ADJUSTING THUMB	
15	SA2626001	1	螺钉 M3.5	SET SCREW (CP) M3.5	
16	SA2627001	1	轴套	COLLAR	
17	SA2628001	1	调线螺母	TENSION NUT	
18	SA2629001	1	弹簧限位板	STOPPER	
19	004350616	1	螺钉 M3.5X6	SCREW FLAT M3.5X6	
20	SA2824001	1	定位螺母 M3.5	NUT, WHIRL-STOP M3.5	
21	SA2630001	1	限位板	STOPPER	
22	062350516	1	螺钉 M3.5X5	SCREW PAN M3.5X5	
23	145446002	4	夹线盘	DISC TENSION	
24	159805001	2	夹线压盘	TENSION DISC PRESSER	
25	S20681000	2	调节弹簧垫圈	WASHER	
26	S20682111	2	夹线螺母	TENSION NUT	
27	144504001	4	导向盘	THREAD GUIDE DISC	
28	154560101	2	小夹线弹簧 A	PRE-TENSION SPRING A	
29	155510001	2	夹线螺母	TENSION NUT	
30	SA2632001	1	松线板	TENSION RELEASE PLATE	
31	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
32	S38274001	1	松线弹簧	T-RELEASE SPRING	
33	SA2633001	2	轴位螺钉 M3.5	SHOULDER SCREW M3.5	
34	SA4506001	1	松线销 L	TENSION RELEASE PIN, L	
35	SA4507001	1	松线销 R	TENSION RELEASE PIN, R	
36	SA2634001	1	线导向 U	THREAD GUIDE, U: ARM	
37	004350616	2	螺钉 M3.5X6	SCREW FLAT M3.5X6	
38	SA2635001	1	线调整	THREAD QUANTITY ADJUST	
39	062300616	1	螺钉 M3X6	SCREW PAN M3X6	
40	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
41	SA2636001	2	三眼线勾	THREAD RETAINER	
42	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
43	SA2637001	1	松线轴	BAR, TENSION RELEASE	
44	SA2638001	1	线导向 M	THREAD GUIDE, M: ARM	
45	SA2640001	1	螺钉 M5X8	SCREW FLAT M5X8	
47	SA2640001	1	螺钉 M5X8	SCREW FLAT M5X8	
48	SA2639001	1	<用于T-8421D> 线导向 D	<For T-8421D> THREAD GUIDE, D: ARM	
49	114941001	1	过线钩毡	FELT	
50	SA2638001	1	<用于T-8422D> 线导向 M	<For T-8422D> THREAD GUIDE, M: ARM	



N. 绕线装置 / Bobbin winder mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB2245002	1	绕线器组件	BOBBIN WINDER UNIT	
2	048040342	1	挡圈 E4	RETAINING RING E4	
3	SA8508001	1	绕线轴基座组件	B-WINDER SHAFT SUPPORT ASSY	
4	108549001	1	O形圈	O RING	
5	SB2247001	1	绕线轴	BOBBIN WINDER SHAFT	
6	SB2275001	1	垫片	SHEET	
7	SA9563001	1	梭芯固定簧	BOBBIN FIXED SPRING	
8	SA8507001	1	绕线轮	BOBBIN WINDER WHEEL	
9	012400636	2	螺钉 M4X6	SET SCREW SOCKET (FT) M4X6	
10	SA8503001	1	橡皮塞	RUBBER RING	
11	SA1981301	1	梭芯夹凸轮组件	BOBBIN PRESSER CAM ASSY	
12	SA1982101	1	梭芯夹凸轮	BOBBIN PRESSER CAM	
13	SA1983201	1	梭芯夹轴	BOBBIN WINDER ARM SHAFT	
14	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
15	048040342	1	挡圈 E4	RETAINING RING E4	
16	025060136	2	平垫圈 S6	WASHER PLAIN S 6	
17	SA1984001	1	梭芯压臂柄	BOBBIN PRESSER ARM	
18	018401236	1	螺栓 M4X12	BOLT SOCKET M4X12	
19	SA1985001	1	梭芯夹	BOBBIN PRESSER	
20	S23418002	1	螺钉 M4X5	SCREW M4X5	
21	SB2246001	1	梭芯座	BOBBIN SUPPORT	
22	SA8512101	1	绕线杠杆	BOBBIN WINDER LEVER	
23	SA1990101	1	弹簧	SPRING	
24	SA8509001	1	弹簧	BOBBIN WINDER BASE SPRING	
25	SA2190001	1	O形密封圈 SS5	O RING SS5	
26	SA1992101	3	固定螺钉	BOBBIN WINDER FIXED SCREW	
27	SA1360101	1	切刀	KNIFE	
28	062500616	1	螺钉 M5X6	SCREW PAN M5X6	
29	SB3571101	1	绕线器夹线组件	BOBBIN WINDER TENSION ASSY	
30	SA8982202	1	绕线器底座	BOBBIN WINDER BASE	



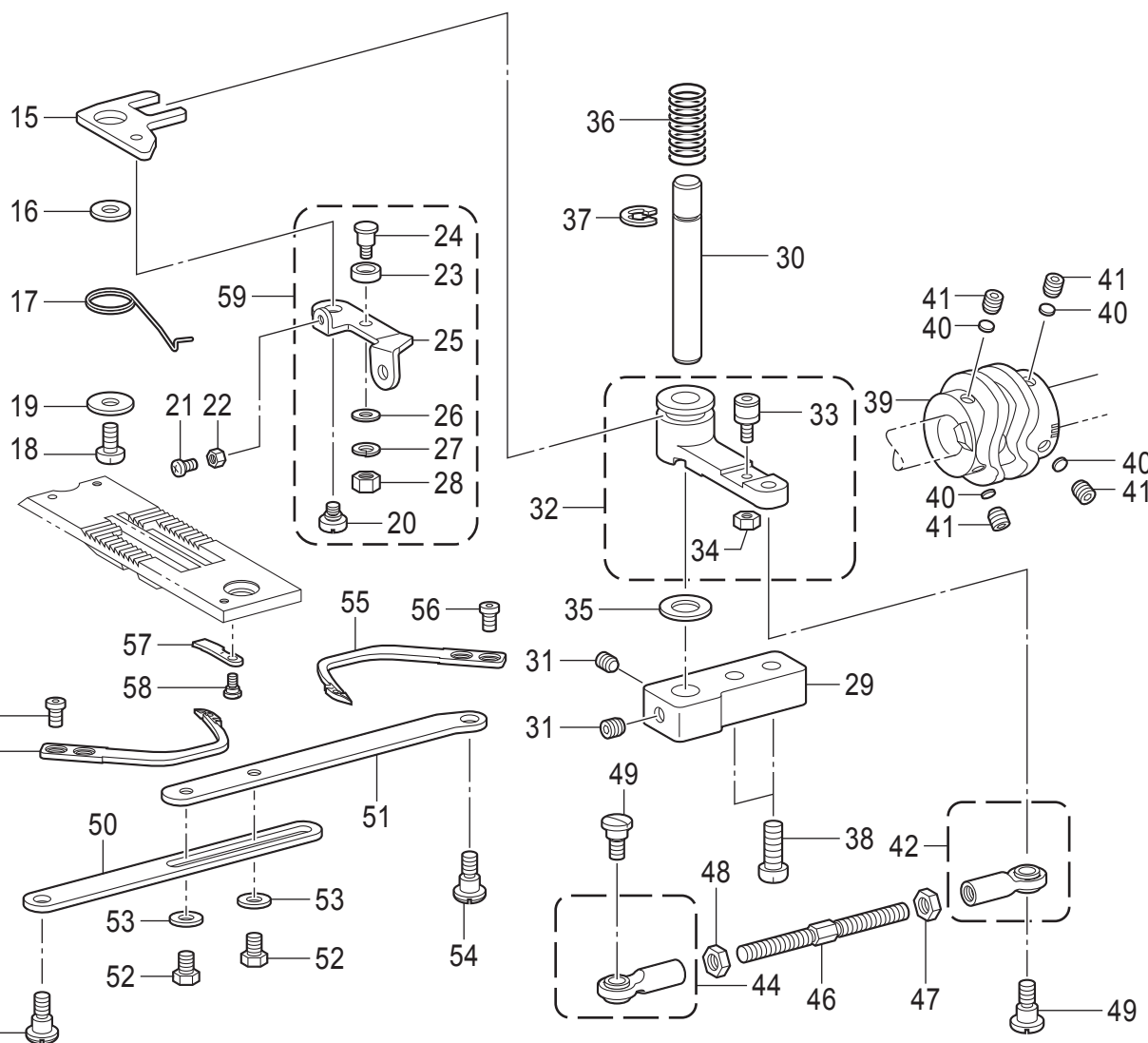
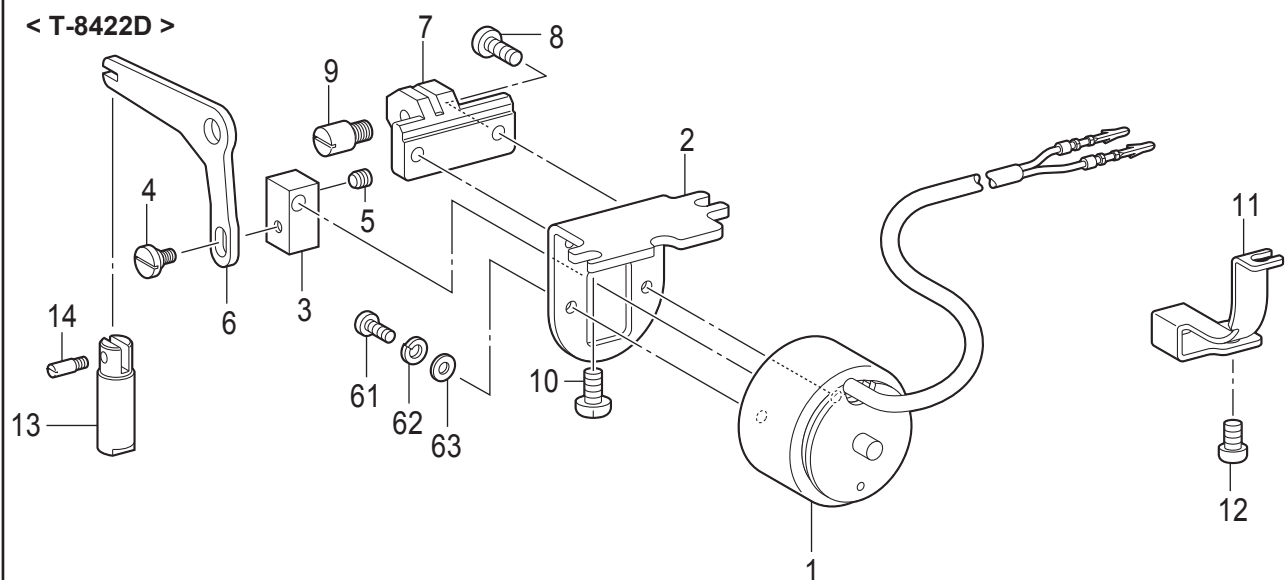
< T-8421D/8422D >



P. 切线装置 / Thread trimmer mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于T-8422D>	<For T-8422D>	
1	SB9907001	1	切线电磁铁	THREAD TRIMMER SOLENOID	
2	SA2643001	1	电磁铁架	SOLENOID BRACKET	
3	SA2644001	1	电磁铁接头	SOLENOID JOINT	
4	SA2645001	1	轴位螺钉 M5	SHOULDER SCREW, M5	
5	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
6	SA2646001	1	电磁铁杆	SOLENOID LEVER	
7	SA2728001	1	电磁铁杆支承架	SOLENOID LEVER BRACKET	
8	062501016	2	螺钉 M5X10	SCREW PAN M5X10	
9	SA2647001	1	电磁铁杆短轴	SOLENOID LEVER SHAFT	
10	062061012	2	螺钉 M6X10	SCREW PAN M6X10	
11	SA2648001	1	线夹	CORD HOLDER	
12	062060816	1	螺钉 M6X8	SCREW PAN M6X8	
13	SA2651001	1	切线轴	DRIVING ROD	
14	148546001	1	销	PLUNGER PIN	
15	SA2652101	1	切线轴板	DRIVING ROD PLATE, TR	
16	SA2860001	1	垫圈	WASHER	
17	SA6395001	1	弹簧	SPRING	
18	062501016	1	螺钉 M5X10	SCREW PAN M5X10	
19	116662003	1	垫圈	WASHER	
20	SA2655001	1	轴位螺钉 M4	SHOULDER SCREW, M4	
21	062351216	1	螺钉 M3.5X12	SCREW PAN M3.5X12	
22	021350106	1	螺母 M3.5	NUT 1 M3.5	
23	SA6392001	1	松线滚轮	ROLLER	
24	SA6393001	1	滚轮轴	ROLLER SHAFT	
25	SA6394001	1	松线杆	TENSION RELEASE LEVER	
26	113431002	1	垫圈	WASHER, PLAIN	
27	028050246	1	弹簧垫圈 2-5	WASHER SPRING 2-5	
28	021500106	1	六角螺母 M5	NUT 1 M5	
29	SA2657001	1	主杆轴架	MAIN LEVER SUPPORT SHAFT	
30	SA2658001	1	主杆轴	MAIN LEVER SHAFT	
31	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
32	SB1450001	1	主杆组件	MAIN LEVER ASSY	
33	SB1452001	1	转轴组件	ROLLER SHAFT ASSY	
34	105234003	1	螺母 SM4.37	NUT SM4.37	
35	148559100	1	橡胶	RUBBER	
36	S07509001	1	弹簧	MAIN LEVER SPRING	
37	048070342	1	挡圈 E7	RETAINING RING E7	
38	062061616	2	螺钉 M6X16	SCREW PAN M6X16	
39	SB4152001	1	切线凸轮	THREAD TRIMMER CAM	
40	SA2378001	4	垫片 4.8	SPACER, 4.8	
41	S25236001	4	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
42	SA2663001	1	接头组件 R	ROUND JOINT ASSY R	
44	SA2665001	1	接头组件 L	ROUND JOINT ASSY L	
46	SA2667001	1	长度调节连杆	L-ADJUSTING CONNECTING ROD	
47	021060306	1	六角螺母 M6	NUT 3 M6	
48	SA2668001	1	螺母 M6(L)	NUT M6 LEFT	
49	SA2669001	2	轴位螺钉 SM5.95-28	SHOULDER SCREW M6	
50	SA2672001	1	切线连杆 R	T-TRIMMER CONNECTING ROD, R	
51	SA2673001	1	切线连杆 L	T-TRIMMER CONNECTING ROD, L	
52	017500812	2	六角螺栓 M5X8	BOLT M5X8	
53	SB3849001	2	平垫圈 M5	WASHER_PLAIN_M_5	
54	SA2645001	2	轴位螺钉 M5	SHOULDER SCREW, M5	
55	S07526301	2	动刀	MOVABLE KNIFE	
56	148536001	4	螺钉 SM4.37-40X4.2	SCREW, W/SOCKET SM4.37-40X4.2	
57	S07527001	2	定刀	FIXED KNIFE	
58	148539101	2	轴位螺钉 SM2.38	SHOULDER SCREW SM2.38	
59	SA8364001	1	松线杆组件	TENSION RELEASE LEVER ASSY	
61	060400816	2	螺钉 M4X8	SCREW BIND M4X8	
62	028040246	2	弹簧垫圈 2-4	WASHER SPRING 2-4	
63	SB3848001	2	平垫圈 M4	WASHER_PLAIN_M_4	

< T-8422D >

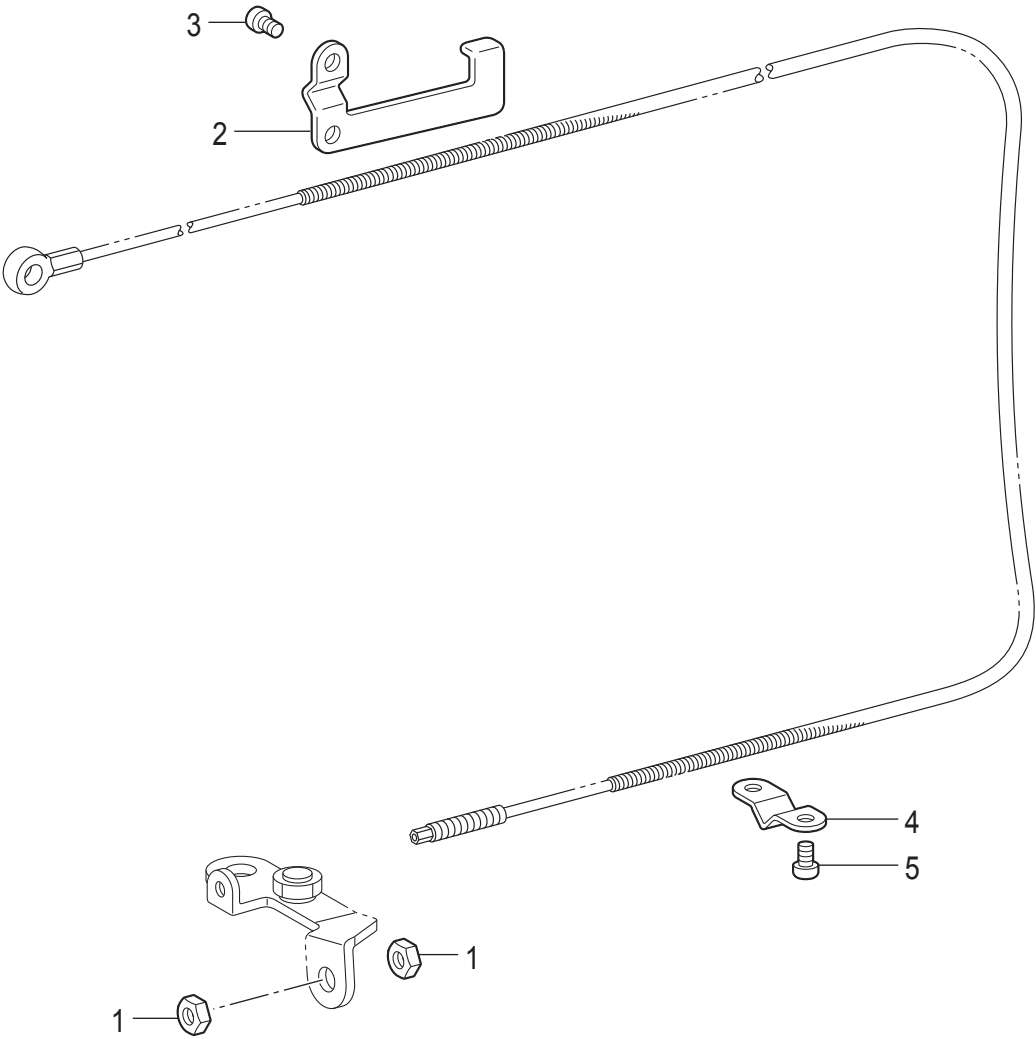


< T-8421D/8422D >



P. 切线装置 / Thread trimmer mechanism

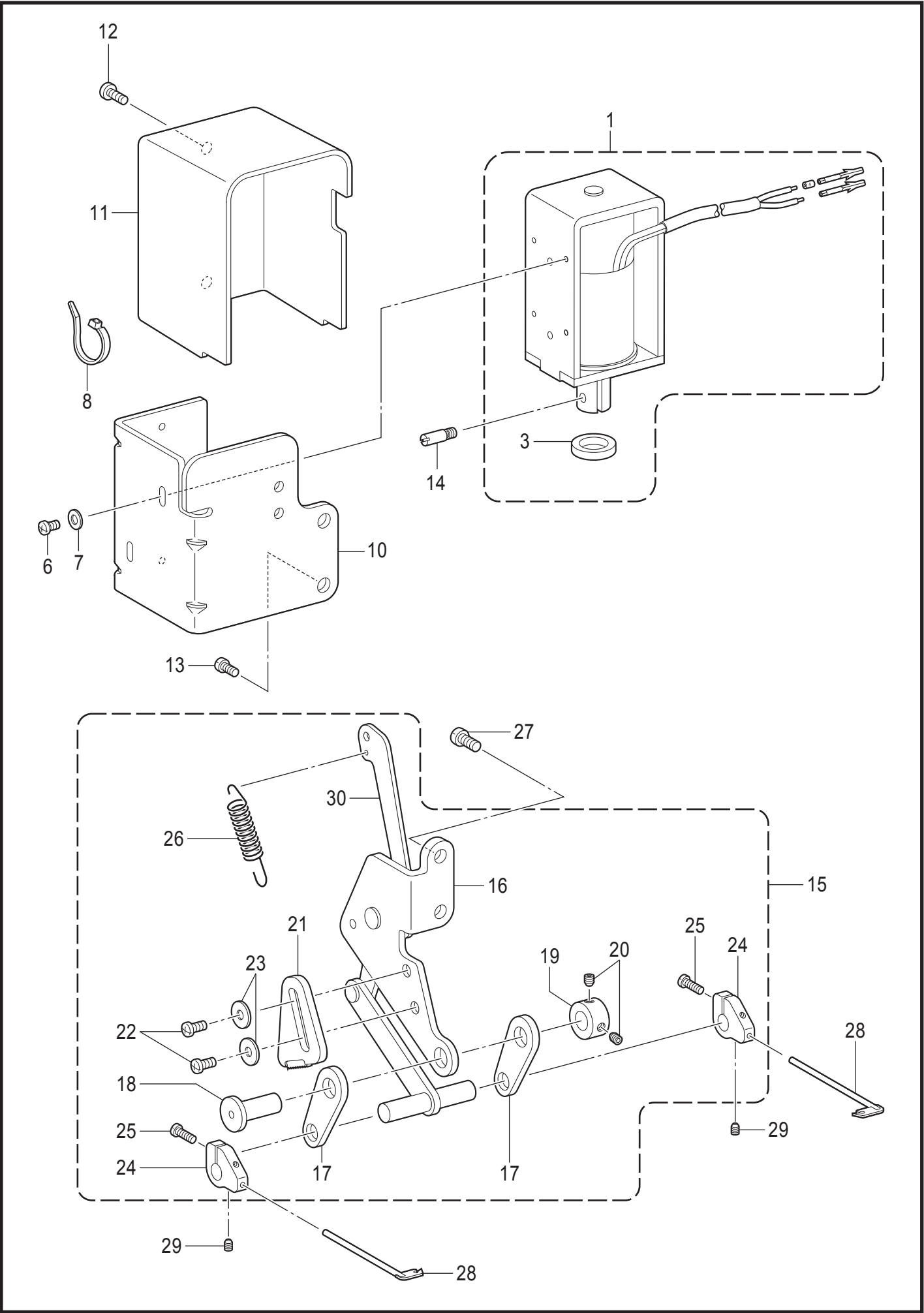
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
64	S38687000	1	<用于T-8421D, T-8422D> 插头 5557-14R	<For T-8421D, T-8422D> CONNECTOR 5557-14R	
65	SB8436001	1	接地线AWG8	GROUND WIRE AWG8	
66	062400816	1	螺钉 M4X8	SCREW PAN M4X8	
67	SB4155001	1	线夹	BAND	
67	SB4155001	1	<用于T-8421D> 线夹	<For T-8421D> BAND	
67	SB4155001	2	<用于T-8422D> 线夹	<For T-8422D> BAND	



Q. 松线装置 (T-8422D) / Tension release mechanism (T-8422D)

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	110161004	2	螺母 SM4.76	NUT SM4.76	
2	SA2678001	1	松线电线夹	TENSION RELEASE WIRE HOLDER	
3	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
4	SA2679001	1	松线电线夹	TENSION RELEASE WIRE HOLDER	
5	062060816	2	螺钉 M6X8	SCREW PAN M6X8	

R. 扫线装置 (T-8422D) / Thread wiper mechanism (T-8422D)

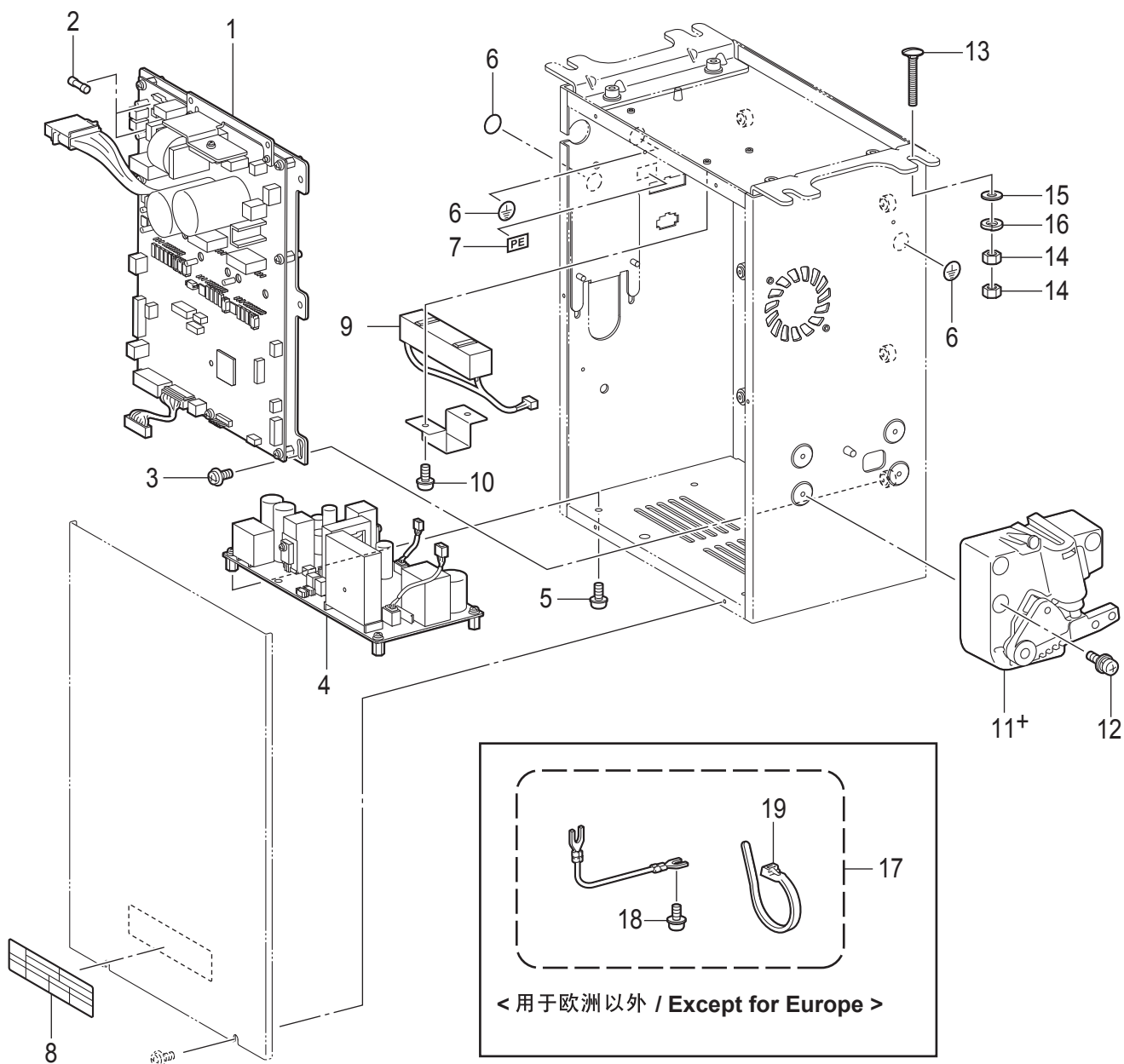
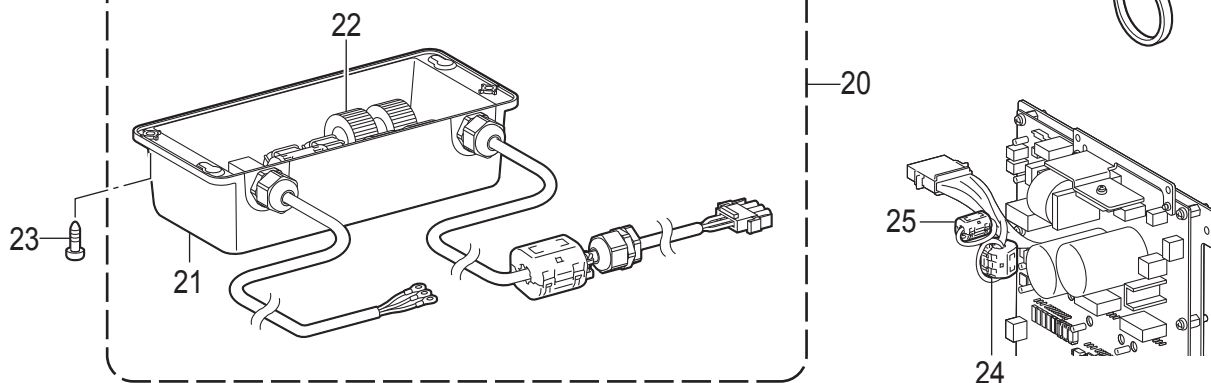


R. 扫线装置 (T-8422D) / Thread wiper mechanism (T-8422D)

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB9910001	1	扫线电磁铁组件	THREAD WIPER SOLENOID ASSY	
3	SA7235001	1	电磁铁缓冲垫圈	CUSHION SOLENOID	
6	062300616	2	螺钉 M3X6	SCREW PAN M3X6	
7	026030233	2	垫圈 M3	WASHER PLAIN M 3	
8	SB4155001	1	线夹	BAND	
10	SB4105001	1	电磁铁安装板	SOLENOID HOLDING PLATE	
11	SB4104001	1	电磁铁盖	SOLENOID COVER	
12	060400516	2	螺钉 M4X5	SCREW BIND M4X5	
13	062501016	2	螺钉 M5X10	SCREW PAN M5X10	
14	S25456001	1	柱塞销	PLUNGER PIN	
15	SB4333101	1	扫线连杆组件	THREAD WIPER LINK ASSY	
16	SB4213101	1	扫线连杆支架	THREAD WIPER LINK SUPPORT	
17	SB7015001	1	扫线连杆C组件	THREAD WIPER LINK C ASSY	
18	S07550001	1	连接板轴	LINK STUD	
19	SA2504001	1	紧圈	SET SCREW COLLAR	
20	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
21	SB4210001	1	定位板	STOPPER	
22	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
23	SB3849001	2	平垫圈 M5	WASHER_PLAIN_M_5	
24	S07552101	2	扫线器架	THREAD WIPER SUPPORT	
25	062661212	2	螺钉 SM3.18-40X12	SCREW PAN SM3.18-40X12	
26	SA2684001	1	弹簧	THREAD WIPER SPRING	
27	062501016	2	螺钉 M5X10	SCREW PAN M5X10	
28	SB4124001	2	扫线器	THREAD WIPER	
29	S07424001	2	螺钉 SM3.18X4	SET SCREW, W/SOCKET SM3.18X4	
30	SB4211101	1	电磁铁连杆	SOLENOID LINK	

S1. 控制箱 / Control box

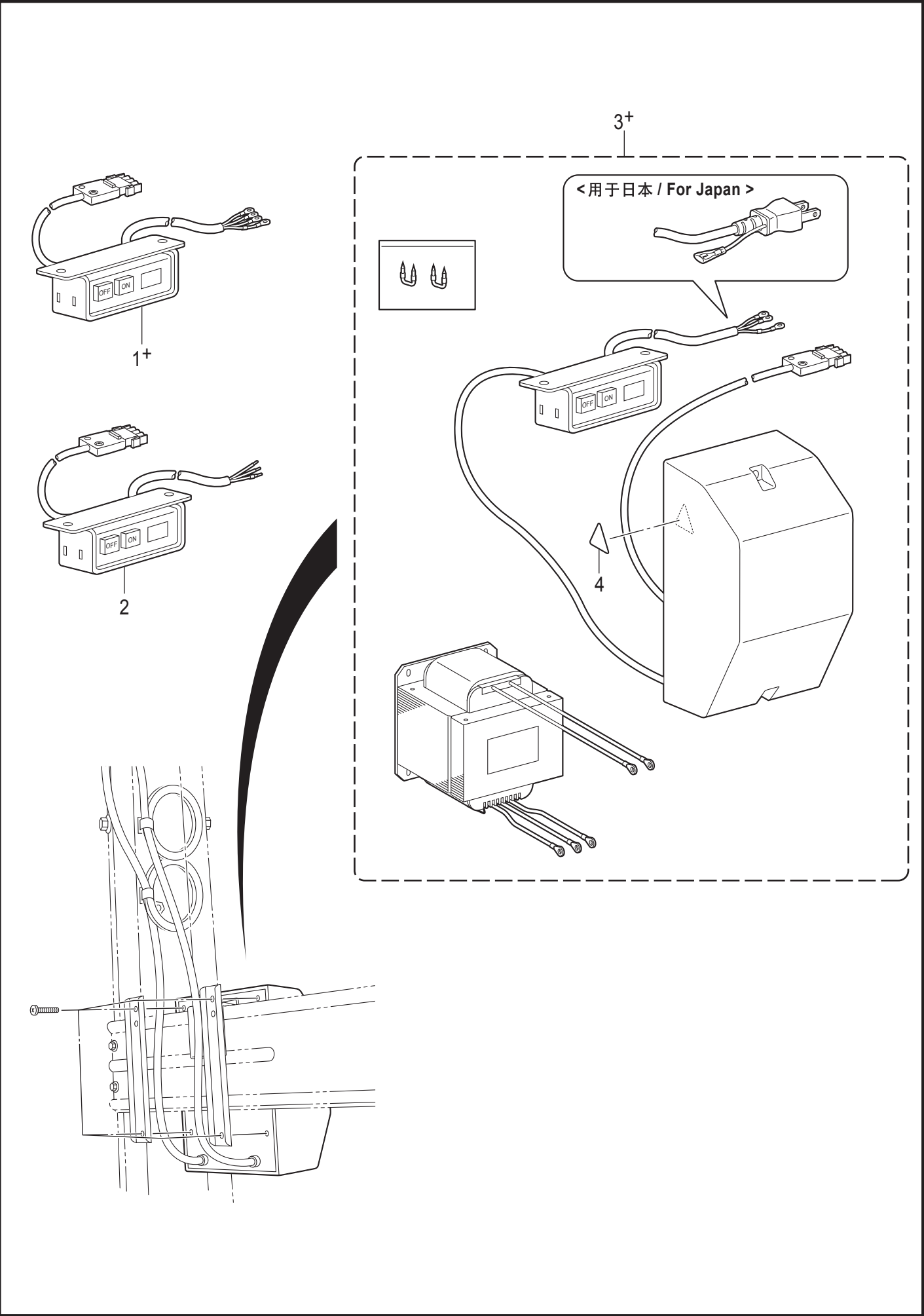
< 用于单相 230V / For Single phase 230V AC >
< 用于欧洲 / For Europe >



S1. 控制箱 / Control box

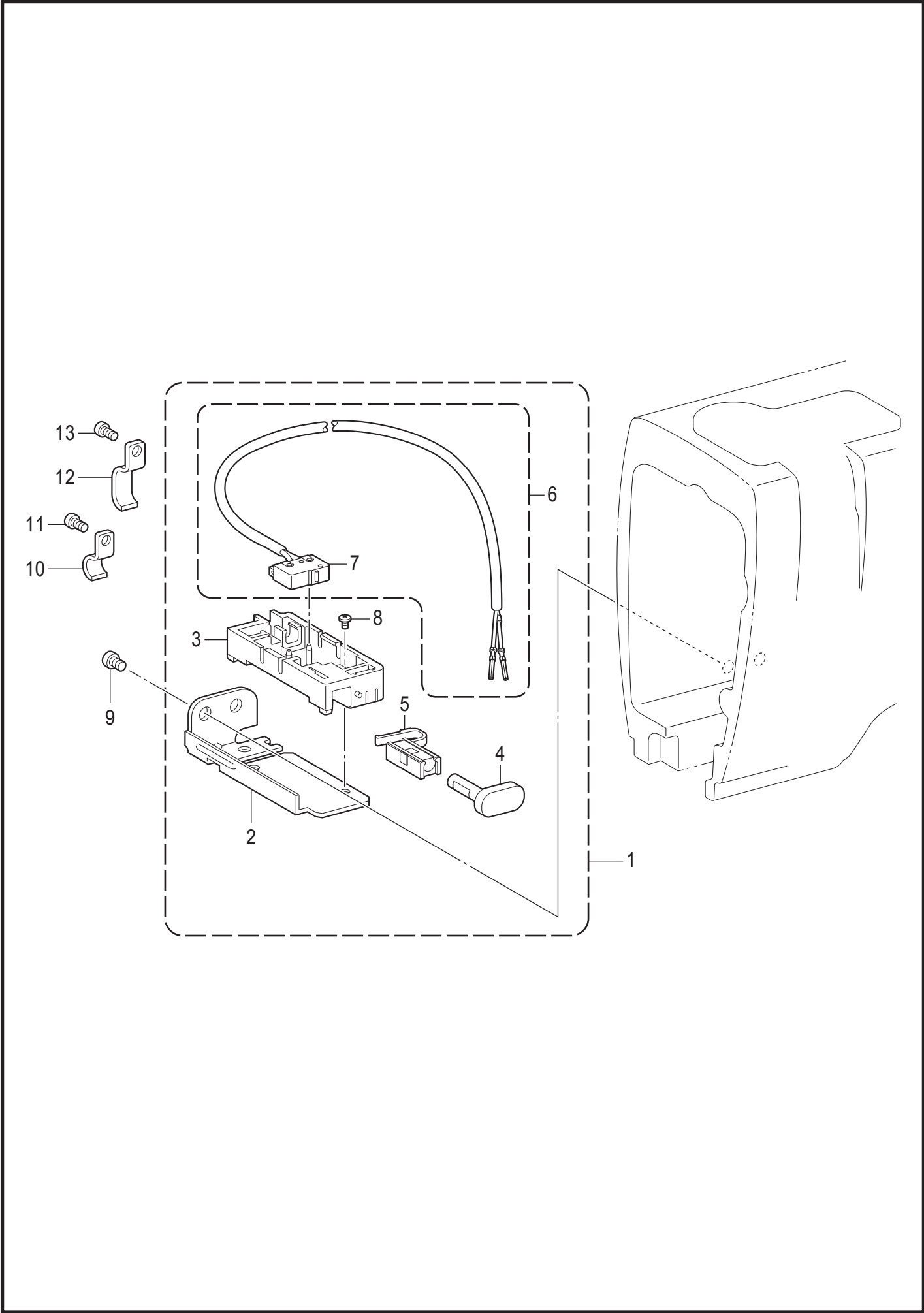
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SC0068001	1	主基板组件 84D	MAIN PCB ASSY 84D	
2	SB3275001	2	玻璃保险器 10A	GLASS FUSE 10A-50T100H	
3	0A4400806	7	螺钉(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
4	SC0069001	1	电源基板组件 84D	POWER PCB ASSY 84D	
5	0A5400806	4	螺钉(带垫圈) M4X8DB	SCREW PAN (S/P WASHER) M4X8	
6	S37060001	3	接地标记	LABEL GROUNDING	
7	S37059001	1	PE标记	LABEL, PE	
8	SB8096001	1	感电标签 36 X 150	LABEL ELECTRICAL SHOCK 36X150	
9	J04100001	1	电阻组件 R40/220#6	CEMENT RESISTOR ASSY 401220#6	
10	0A5400806	2	螺钉(带垫圈) M4X8DB	SCREW PAN (S/P WASHER) M4X8	
			<用于美洲、欧洲>	<For the Americas and Europe>	
11+	SB4587301	1	踏板控制器组件 (US)	TREADLE UNIT-US	
			<用于日本>	<For Japan>	
			<用于亚洲、中国及一般出口>	<For Asia, General and China>	
11+	SB3817401	1	踏板控制器组件 (EX)	TREADLE UNIT-EX	
12	J00353001	4	螺钉(带垫圈) M5X14DB	SCREW PAN (S/P WASHER) M5X14	
13	SA9893001	4	螺栓 M8X65	BOLT M8X65	
14	021080206	8	螺母 M8	NUT 2 M8	
15	025080336	4	平垫圈 L8	WASHER PLAIN L 8	
16	028080246	4	弹簧垫圈 2-8	WASHER SPRING 2-8	
			<用于欧洲以外>	<Except for Europe>	
17	SC0298001	1	地线螺钉组件	EARTH CORD SCREW TIE ASSY	
18	0A4400806	1	螺钉(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
19	J02825001	1	电线固定夹 RF140	REPEATE CABLE TIE, RF140	
			<用于单相230V AC>	<For single phase 230V AC>	
			<用于欧洲>	<For Europe>	
20	SC0296001	1	CE滤波器组件TYPE8	CE FILTER UNIT TYPE8	
21	SB7074001	1	CE滤波器座罩	CE FILTER CASE	
22	SB7065001	1	CE过滤基板组件	CE FILTER PCB ASSY TYPE3	
23	S03816001	4	圆头木螺钉 M4.5X16	WOOD SCREW M4.5X16	
24	SC0185001	1	衰减器GRFC-13	FERRITE CORE GRFC-13	
25	LNA409001	1	衰减器GRFC-6	FERRITE CORE GRFC-6	

S2. 控制箱 / Control box



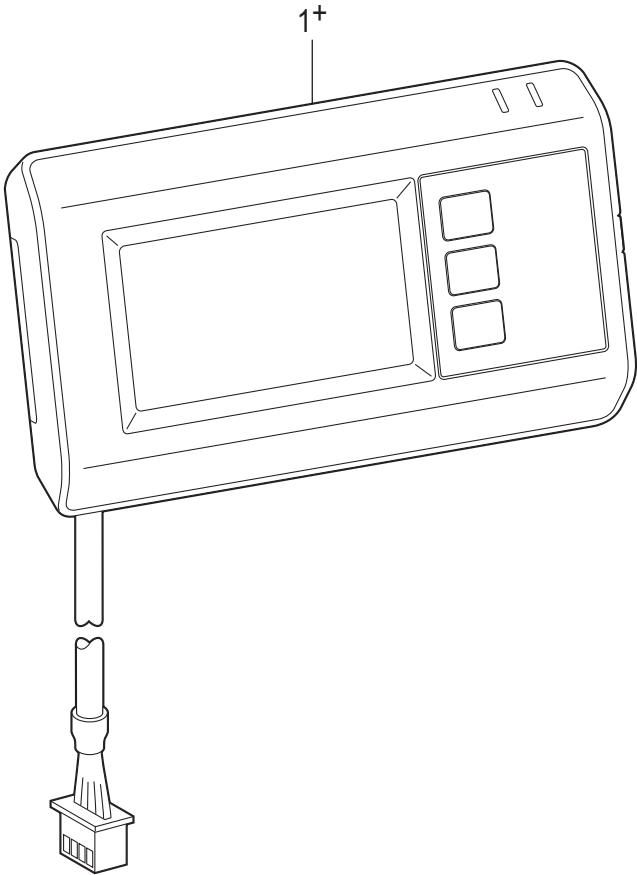
S2. 控制箱 / Control box

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	SA9616001	1	<用于三相 200V AC> <用于日本> 电源开关组件 SJT	<For Three phase 200V AC> <For Japan> POWER SWITCH ASSY SJT	
1+	SA9831001	1	<用于三相 200V AC> <用于北美和墨西哥> 电源开关组件 SJT#2	<For Three phase 220V AC> <For USA, Canada and Mexico> POWER SWITCH ASSY SJT#2	
2	SA9535001	1	<用于单相 220V AC> <用于亚洲、中国及一般出口> 电源开关组件 CCC	<For Single phase 220V AC> <For Asia, General and China> POWER SUPPLY SWITCH ASSY CCC	
3+	BMP3010-1000000-2ST1	1	<用于单相 100V> <用于北美和墨西哥> 变压器箱	<For Single phase 100V> <For USA, Canada and Mexico> TRANSFORMER BOX	
3+	BMP3010-1000000-AST1	1	<用于日本> 变压器箱	<For Japan> TRANSFORMER BOX	
4	SA9914001	1	感电标签 25 X 28	LABEL ELECTRICAL SHOCK 25X28	



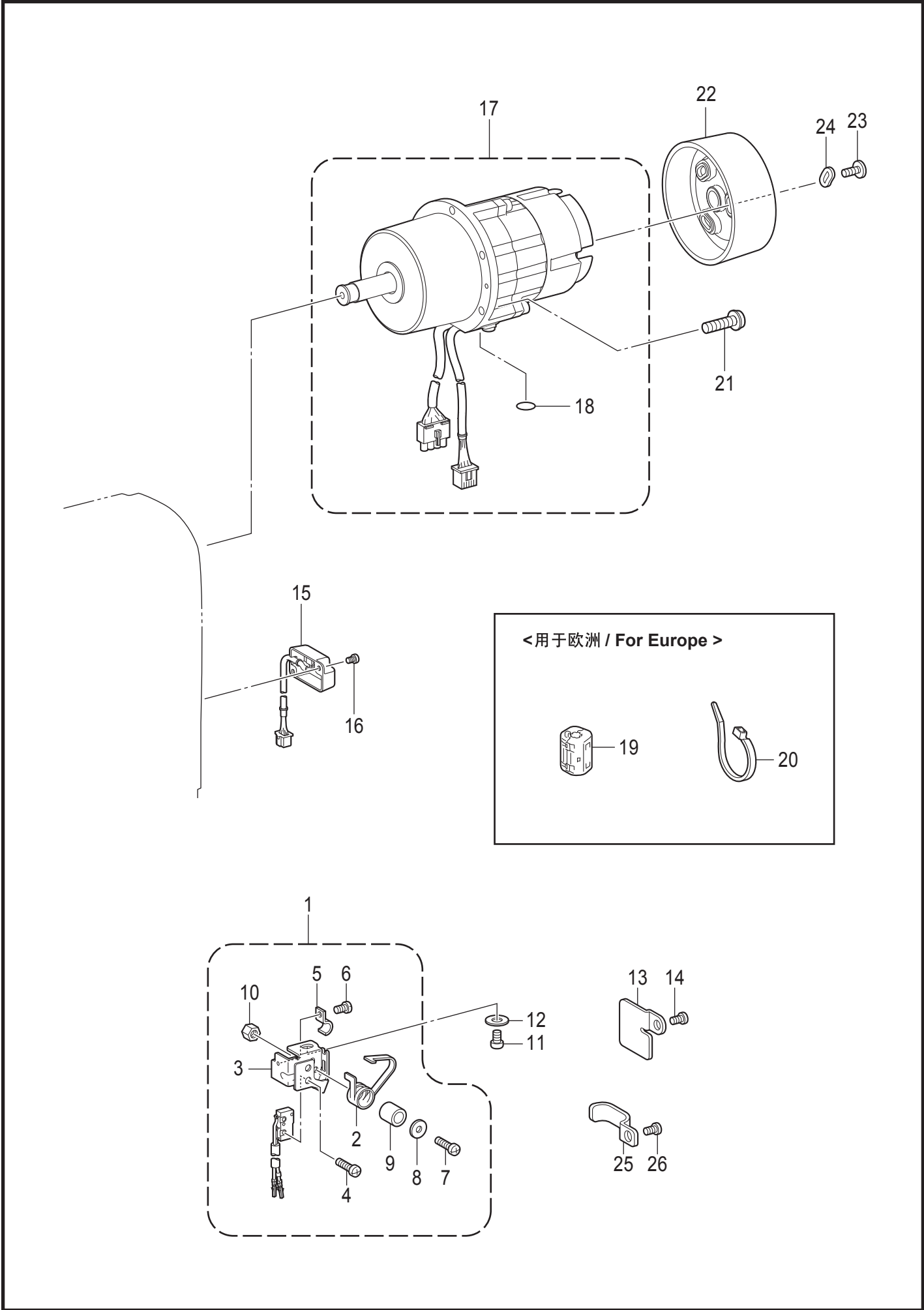
T. 倒缝开关装置 / Quick reverse switch mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB9882001	1	倒缝调节器组件	REVERSE ACTUATOR ASSY	
2	SA2270001	1	倒缝开关安装架	REVERSE SWITCH BRACKET	
3	SA7295001	1	倒缝开关安装架	REVERSE SWITCH BRACKET	
4	SB4123001	1	按钮	ACTUATOR	
5	SA4099001	1	倒缝开关弹簧	REVERSE SWITCH SPRING	
6	SB9883001	1	R开关组件	R-SWITCH ASSY	
7	S32907050	1	微动开关	MICRO SWITCH	
8	060300606	1	螺钉 M3X6	SCREW BIND M3X6	
9	062500616	2	螺钉 M5X6	SCREW PAN M5X6	
10	SA2689101	1	线夹	CORD HOLDER	
11	062500616	1	螺钉 M5X6	SCREW PAN M5X6	
12	SA1388101	3	线夹	CORD HOLDER	
13	062500616	1	螺钉 M5X6	SCREW PAN M5X6	



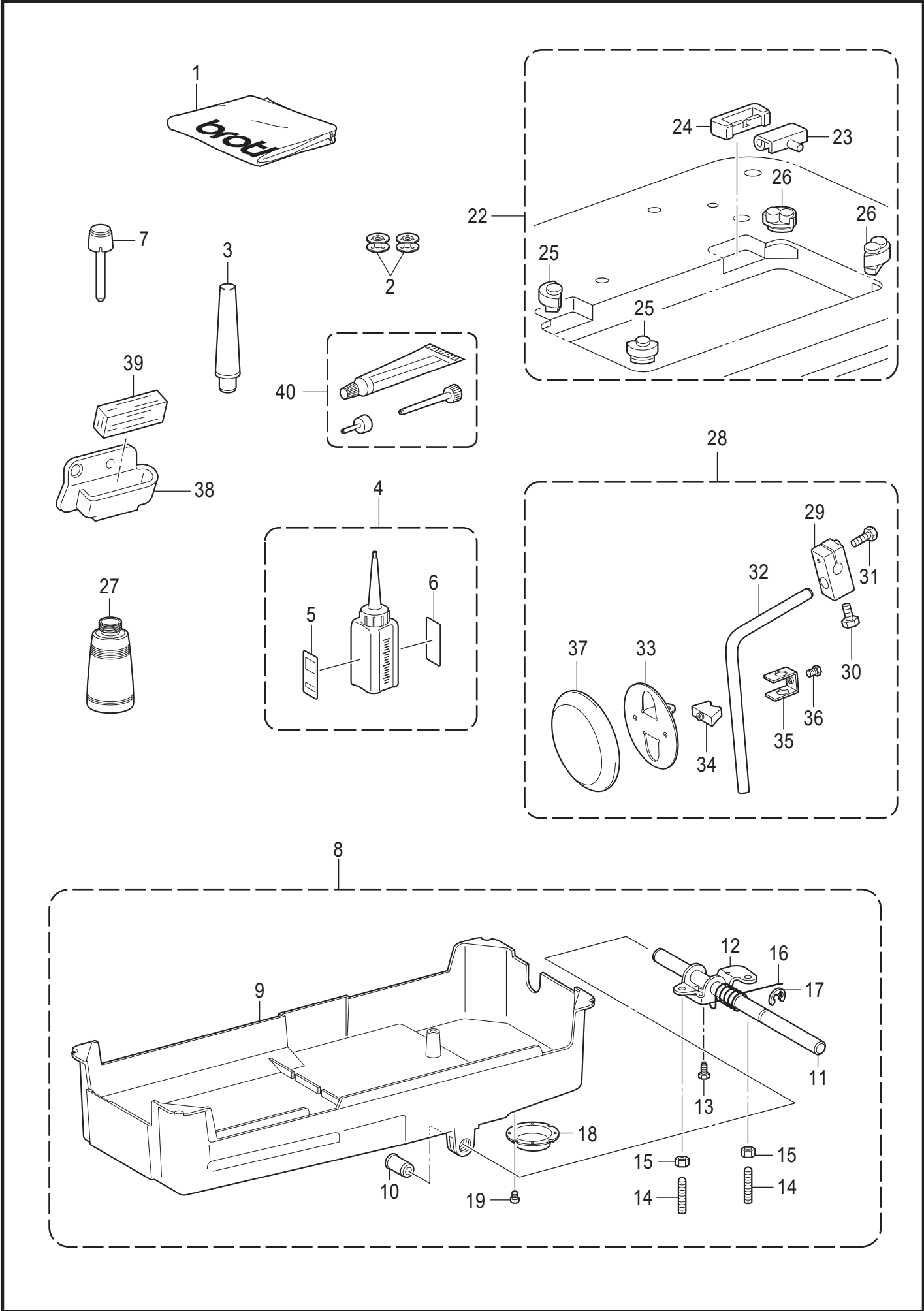
U. 操作盘 / Operation panel

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	SC0066001	1	<用于一般出口> 操作盘组件	<For General export> OPERATION PANEL ASSY	
1+	SC0066002	1	<用于一般出口以外> 操作盘组件	<Except for General export> OPERATION PANEL ASSY	



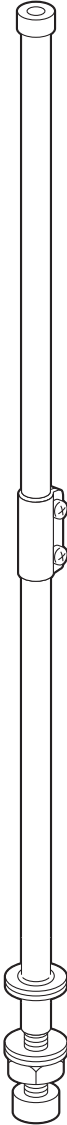
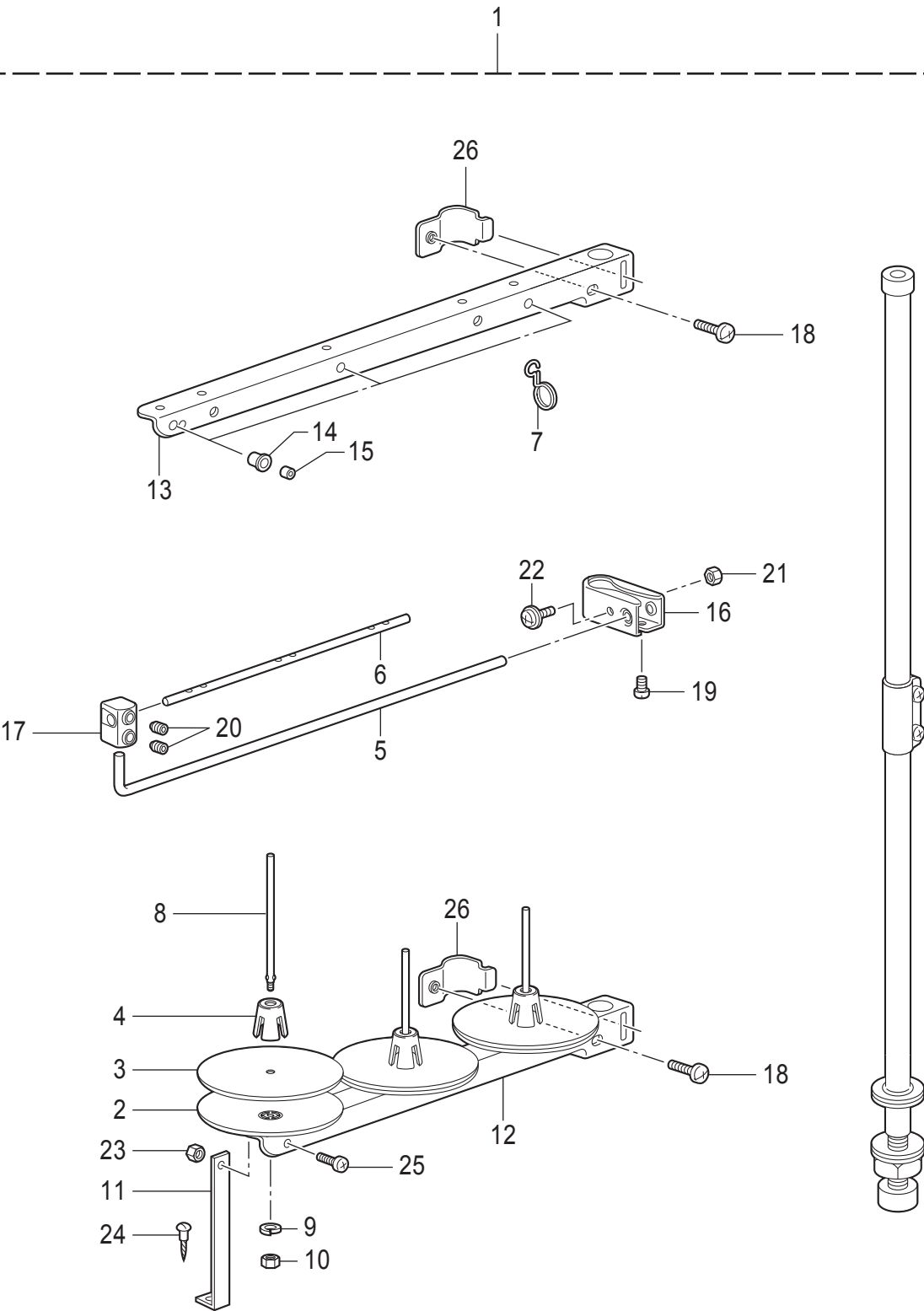
V. 电气部品和马达装置 / Power supply equipment and motor mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB9920001	1	安全开关组件	SAFETY SWITCH ASSY	
2	S38744101	1	板弹簧	SWITCH PLATE SPRING	
3	SA2686001	1	开关基座	SWITCH BASE	
4	062020806	2	螺钉 M2X8	SCREW PAN M2X8	
5	140647101	1	电线固定夹	CORD HOLDER	
6	062400616	1	螺钉 M4X6	SCREW PAN M4X6	
7	062401216	1	螺钉 M4X12	SCREW PAN M4X12	
8	026040236	1	平垫圈 M4	WASHER PLAIN M 4	
9	154514001	1	衬垫	SPACER	
10	021400106	1	六角螺母 M4	NUT 1 M4	
11	062060812	1	螺钉 M6X8	SCREW PAN M6X8	
12	025060136	1	平垫圈 S6	WASHER PLAIN S 6	
13	SA2712001	1	电线固定夹	CORD HOLDER	
14	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
15	SB9926101	1	备用机头检出器复合件 T-8D	H-DETECTOR SUPPLY T-8D	
16	0A4501206	2	螺钉(带垫圈) M5X12DA	SCREW PAN (S/P WASHER) M5X12	
17	SB9775001	1	马达组件8400	MOTOR ASSY 8400	
18	S37060001	1	接地标记	LABEL GROUNDING	
			<用于欧洲>	<For Europe>	
19	SB8396001	1	衰减器KRFC-8	FERRITE CORE KRFC-8	
20	SB4155001	1	线夹	BAND	
21	SA2354001	5	螺钉 M5X18	SCREW PAN M5X18	
22	SB8940102	1	手轮	PULLEY	
23	060501016	3	螺钉 M5X10	SCREW BIND M5X10	
24	SA9452001	3	上轮垫圈	PULLEY WASHER	
25	SA2687001	1	电线固定夹	CORD HOLDER	
26	062500816	1	螺钉 M5X8	SCREW PAN M5X8	



Z1. 附件 / Accessories

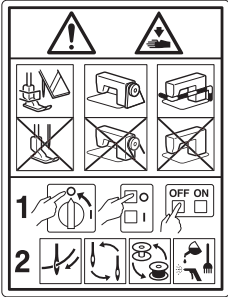
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	144226001	1	机头罩	HEAD COVER	
2	S01928151	2	梭芯	BOBBIN	
3	100477009	1	机头撑杆	HEAD REST	
4	SA8239301	1	油壶组件	OIL TANK ASSY	
5	SB1271101	1	油壶警示标贴 日文	OIL WARNING LABEL JP	
6	SB1270001	1	油壶警示标贴 英文	OIL WARNING LABEL EN	
7	145573000	1	膝控提升顶杆	KNEE LIFTER COMPLYING BAR	
8	SA2691101	1	油盘组件	OIL PAN ASSY	
9	SA2692101	1	油盘	OIL PAN	
10	149578000	2	轴套	BUSH	
11	SA2582001	1	膝控横轴	KNEE LIFTER SHAFT	
12	SA2590001	1	膝控	KNEE LIFTER	
13	S25344001	1	螺栓 M6	BOLT M6	
14	SB0687001	2	螺钉 M6X24	SET SCREW M6X24	
15	021060306	2	六角螺母 M6	NUT 3 M6	
16	S15889001	1	复位弹簧	TWIST SPRING	
17	146293001	1	挡圈 E10	RETAINING RING E10	
18	153230101	1	放油口	DRAIN	
19	S23418002	2	螺钉 M4X5	SCREW M4X5	
22	SC0031001	1	橡胶铰链组件	RUBBER HINGE ASSY	
23	SB3627001	2	机头铰链	HEAD HINGE	
24	SB3628001	2	机头铰链套	RUBBER CUSHION	
25	SA1962001	2	头部防震垫	HEAD CUSHION	
26	SA1963001	2	头部防震垫	HEAD CUSHION	
27	114486002	1	油壶	OILER	
28	SB3854101	1	膝控组件	KNEE LIFTER ASSY	
29	SB1603001	1	碰块弯杆接头	KNEE LIFTER BRACKET	
30	SB1604001	1	螺栓 M6X15	BOLT 6X15	
31	SB1605001	1	螺栓 M6X24	BOLT 6X24	
32	SB3480001	1	膝控弯管	KNEE LIFTER BAR	
33	SB1607001	1	膝控碰块	KNEE LIFTER PLATE	
34	SB1608001	1	膝控碰块支架	KNEE LIFTER SUPPORT	
35	SB1609001	1	碰块架	KNEE LIFTER PLATE STOPPER	
36	SB1610001	1	螺栓 M6X12	BOLT 6X12	
37	SB1611001	1	膝控碰块垫	KNEE LIFTER PLATE COVER	
38	SA2639001	1	<用于-4[]3> 线导向 D	<For -4[]3> THREAD GUIDE, D: ARM	
39	114941001	1	过线钩油毡	FELT	
40	SB6659101	1	润滑脂组件	GREASE UNIT	



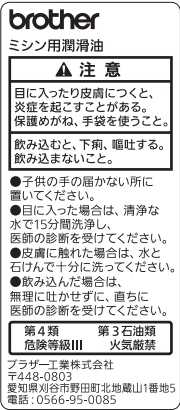
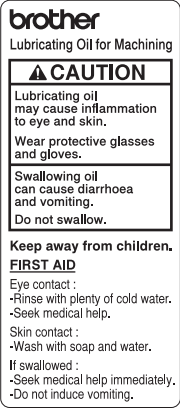
Z2. 附件 / Accessories

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	S07558509	1	线架组件 3DRTHF	COTTON STAND ASSY 3DRTHF	
2	S51283001	3	垫圈	SPOOL STAND BASE	
3	SB4114001	3	线盘软垫	SPOOL MAT	
4	S51282101	3	线轴缓冲架	SPOOL CUSHION	
5	S04109001	1	过线杆支杆	THREAD GUIDE SUPPORT BAR	
6	142997001	1	过线杆 3	THREAD GUIDE, 3	
7	S02747101	1	弹簧	SPRING	
8	150179002	3	线轴 B	SPOOL SHAFT B	
9	SB4117001	3	弹簧垫圈 2-5	WASHER SPRING 2-5	
10	SB4119001	3	螺母 M5	NUT 2 M5	
11	150188009	1	下过线架支撑板 A	SPOOL HOLDER SUPPORT A	
12	SA6610001	1	过线架 3	SPOOL HOLDER 3	
13	SA6610001	1	过线架 3	SPOOL HOLDER 3	
14	150183000	3	过线管套	THREAD HANGER BASE	
15	142990001	3	过线架上过线管	THREAD BUSH	
16	SA6615001	1	线导向架	THREAD GUIDE HOLDER	
17	138843201	1	连接器	JOINT	
18	062061603	2	螺钉 M6X16	SCREW PAN M6X16	
19	062061003	1	螺钉 M6X10	SCREW PAN M6X10	
20	014060632	2	固定螺钉 M6X6	SET SCREW SOCKET (CP) M6X6	
21	SB4119001	1	螺母 M5	NUT, 2 M5	
22	S37037001	1	螺钉 M5X32	SCREW PAN (S/P WASHER) M5X32	
23	SB4119001	1	螺母 M5	NUT, 2 M5	
24	032461606	1	木螺钉 M4.5X16	WOOD SCREW ROUND 2 M4.5X16	
25	062501003	1	螺钉 M5X10	SCREW PAN M5X10	
26	SA6609001	2	过线架定位	SPOOL HOLDER SUPPORTER	

Wa. 警告标签 / Warning labels

警告标签 / Warning labels	零部件名称 / Name of parts	尺寸 / Size(mm)	零部件序号 / Code
	感电标签 36 X 150 Label electrical shock 36 X 150	36 X 150	SB8096-001
	感电标签 25 X 28 Label electrical shock 25 X 28	L=28.4	SA9914-001
	操作注意标签 Label caution	56 X 43	SA9826-001
	警告标记 Injury mark	L=16	SA9957-001
	警告标记 Injury mark	L=25	SA9957-002
	接地标记 Label, grounding	φ 12	S37060-001
	PE标记 Label, PE	7.5 X 12.5	S37059-001

Wa. 警告标签 / Warning labels

警告标签 / Warning labels	零部件名称 / Name of parts	尺寸 / Size(mm)	零部件序号 / Code
 brother マシン用潤滑油 ▲ 注意 目に入ったり皮膚につくと、 炎症を起こすことがある。 保護めがね、手袋を使うこと。 飲み込むと、下痢、嘔吐する。 飲み込まないこと。 ●子供の手の届かない所に 置いてください。 ●目に入った場合は、清潔な 水で15分間洗浄し、 医師の診断を受けてください。 ●皮膚に触れた場合は、水と 石けんで十分に洗ってください。 ●飲み込んだ場合は、 無理に吐かせずに、直ちに 医師の診断を受けてください。 第4類 第3石油類 危険等級III 火気厳禁 ブラザー工業株式会社 〒448-0803 愛知県刈谷市野田町北地蔵山1番地5 電話：0566-95-0085	油壶警示标贴 日文 Oil warning label JP	68 X 30	SB1271-101
 brother Lubricating Oil for Machining ▲ CAUTION Lubricating oil may cause inflammation to eye and skin. Wear protective glasses and gloves. Swallowing oil can cause diarrhoea and vomiting. Do not swallow. Keep away from children. FIRST AID Eye contact : -Rinse with plenty of cold water. -Seek medical help. Skin contact : -Wash with soap and water. If swallowed : -Seek medical help immediately. -Do not induce vomiting.	油壶警示标贴 英文 Oil warning label EN	68 X 30	SB1270-001

T-8421D (无切线) / T-8421D (Without Thread trimmer)**■ 旋梭 / Rotary hooks**

旋梭在下列选购件中列有，请选择符合自己所需要的使用。

(零部件序号请使用旋梭放入旋梭盒内组件的零部件序号)

The following types of rotary hook are available. Select whichever one is suitable for your application.

(The following parts codes are assigned for the rotary hooks in the boxes.)

● 标准 / Normal

	用于 -T03,-T□F / For -T03,-T□F
盒装旋梭组件 / Rotary hook assy	SB4618-001
夹线簧 / Tension spring	151145-001
螺钉 / Tension adjusting screw	151029-001

● 选购件 / Option**○ 附梭芯套 / Rotary hook with cap**

	用于 -T03,-T□F / For -T03,-T□F
盒装旋梭组件 / Rotary hook assy	SB4632-001
梭芯套组件 / Bobbin case assy	S07740-001
夹线簧 / Tension spring	154518-001
螺钉 / Tension adjusting screw	154519-001

○ 大面积供油 / Extra lubrication rotary hook

因供给旋梭的机油很多，可防止旋梭滚花部的磨损。适用于厚布料和极厚布料的缝纫。

Sufficient oil supplied to the rotary hook to prevent wear of the rotary hook race.

This type is suitable for sewing heavy and extra heavy materials.

	用于 -T03 / For -T03
盒装旋梭组件 / Rotary hook assy	SA1671-111
夹线簧 / Tension spring	151145-001
螺钉 / Tension adjusting screw	151029-001

○ 旋梭尖的强化 / Rotary hook with reinforced hook point

强化旋梭的梭尖，是为了防止旋梭梭尖部的磨损。适用于在缝制不易形成线圈的布料（如有伸缩性的布料等），旋梭梭尖部和机针有接触到似的情况下使用。

The rotary hook point is reinforced to improve its durability. This type is suitable for sewing materials that are hard to make loops on the surface (like stretchy materials), and that requires making contact with the hook point and the needles.

	用于 -T03,-T□F / For -T03,-T□F
盒装旋梭组件 / Rotary hook assy	SA1673-011
夹线簧 / Tension spring	151145-001
螺钉 / Tension adjusting screw	151029-001

T-8422D (有切线) / T-8422D (With Thread trimmer)**■ 旋梭 / Rotary hooks**

旋梭在下列选购件中列有，请选择符合自己所需要的使用。

(零部件序号请使用旋梭放入旋梭盒内组件的零部件序号)

The following types of rotary hook are available. Select whichever one is suitable for your application.

(The following parts codes are assigned for the rotary hooks in the boxes.)

● 标准 / Normal

	用于 -403 / For -403	用于 -405 / For -405
盒装旋梭组件 / Rotary hook assy	SA9781-001	SA9781-001
夹线簧 / Tension spring	151145-001	151145-001
螺钉 / Tension adjusting screw	151029-001	151029-001

● 选购件 / Option**○ 附梭芯套 / Rotary hook with cap**

	用于 -403 / For -403
盒装旋梭组件 / Rotary hook assy	SB4634-001
梭芯套组件 / Bobbin case assy	S07740-001
夹线簧 / Tension spring	154518-001
螺钉 / Tension adjusting screw	154519-001

○ 旋梭尖的强化 / Rotary hook with reinforced hook point

强化旋梭的梭尖，是为了防止旋梭梭尖部的磨损。适用于在缝制不易形成线圈的布料（如有伸缩性的布料等），旋梭梭尖部和机针有接触到似的情况下使用。

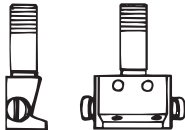
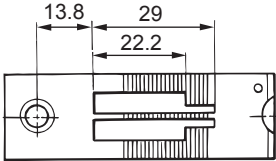
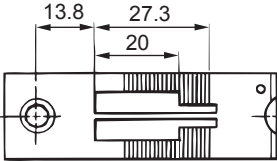
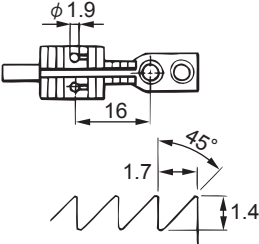
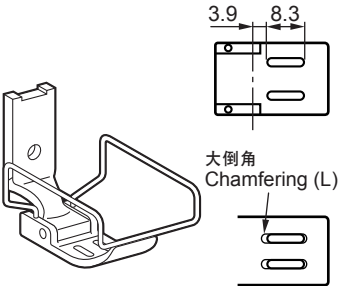
The rotary hook point is reinforced to improve its durability. This type is suitable for sewing materials that are hard to make loops on the surface (like stretchy materials), and that requires making contact with the hook point and the needles.

	用于 -403 / For -403
盒装旋梭组件 / Rotary hook assy	SA1679-011
夹线簧 / Tension spring	151145-001
螺钉 / Tension adjusting screw	151029-001

T-8421D (无切线) / T-8421D (Without Thread trimmer)

标准品 / For normal

针宽 Needle gauge	针夹组件 Needle clamp assy	针板 Needle plate		送布牙 Feed dog	压脚组件 Presser foot assy
		用于中厚布料 (-T03) (最大节距5mm) For medium materials (Max 5mm pich)	选购 (最大节距4mm) Option (Max 4mm pich)		
3.2mm (1/8)	158794-101	117369-001		114951-001	S36544-001
4.8mm (3/16)	158791-101	117133-001		112659-001	SA4053-101
6.4mm (1/4)	158792-101	117367-001	112604-001	112660-001	SA4049-101
7.9mm (5/16)	158793-101	144882-001		112661-001	112645-001
9.5mm (3/8)	158798-101	144881-101		116510-101	116498-001
11.1mm (7/16)	158809-101		151596-001	151598-001	151597-101
25.4mm (1)	158805-101		147176-001	147178-001	147177-101

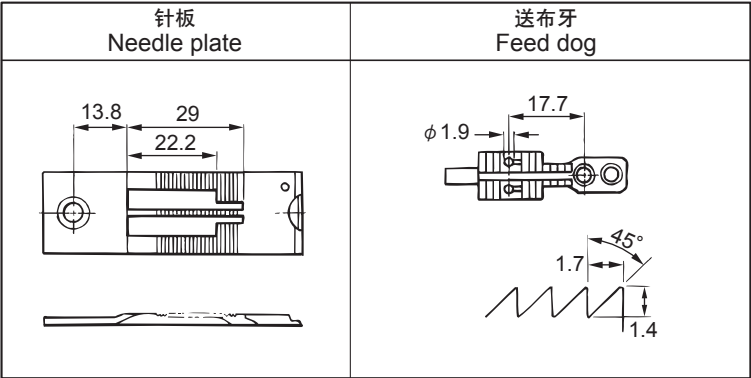
针夹组件 Needle clamp assy	针板 Needle plate	
	用于中厚布料(-T03) (最大节距5mm) For medium materials (Max 5mm pich)	选购(最大节距4mm) Option (Max 4mm pich)
		
送布牙 Feed dog	压脚组件 Presser foot assy	
用于中厚布料(-T03) For medium materials		
		

T-8421D (无切线) / T-8421D (Without Thread trimmer)

用于女性内衣 / For foundation

- * 针板和送布牙均为非标准品。请使用螺钉117160-001(H-5) 来安装针板。
- * The needle plate and the feed dog is different from normal parts.
Use part no. 117160-001(H-5) as the needle plate installation screw.

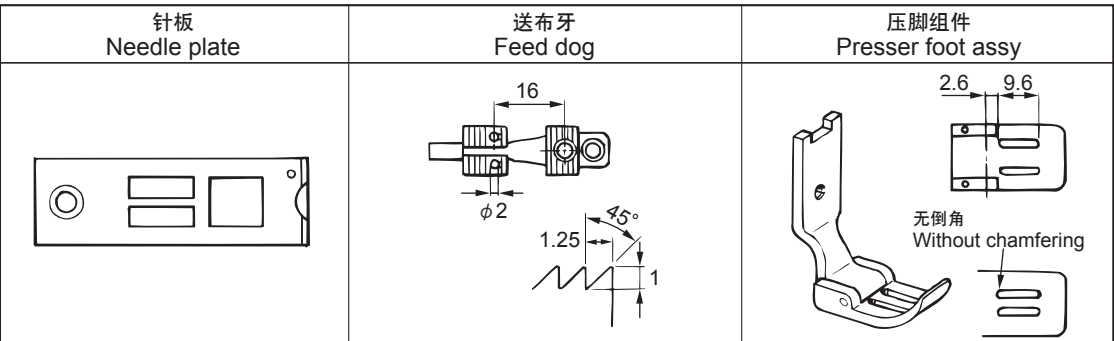
针宽 Needle gauge	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
4.8mm (3/16)	标准品 Normal	117158-001	117134-001	标准品 Normal



用于有空缝时 / For sewing without material

- * 针板、送布牙和压脚组件均为非标准品。请在最大节距为4mm以下时使用。
- * Needle plate, the feed dog and presser foot assembly is different from normal parts.
Use gauge components of for sewing without material which have a maximum feed pitch of 4mm or less.

针宽 Needle gauge	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
4.8mm (3/16)	标准品 Normal	S36010-101	S36011-101	S36012-001

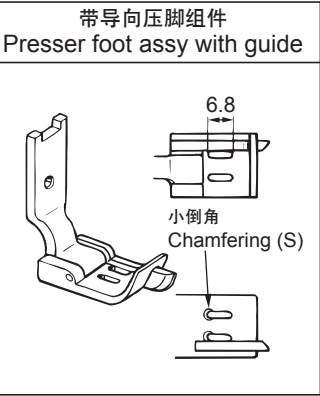


T-8421D (无切线) / T-8421D (Without Thread trimmer)

选购件 / Option parts

- * 压脚组件为非标准品。带导向压脚组件请在最大节距为4mm以下时使用。
- * The presser foot assembly is different from normal parts.
The presser foot assembly with guide should be used with a maximum feed pitch of 4mm or less.

零部件名称 Name of parts	针宽 Needle gauge	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
带导向压脚组件 Presser foot assy with guide	6.4mm (1/4)	标准品 Normal	标准品 Normal	标准品 Normal	149312-001

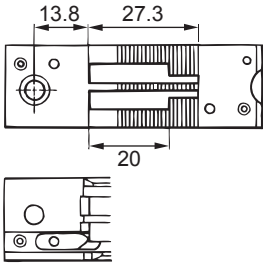
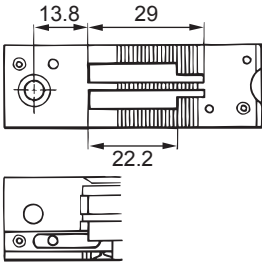
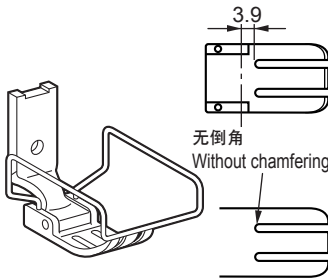
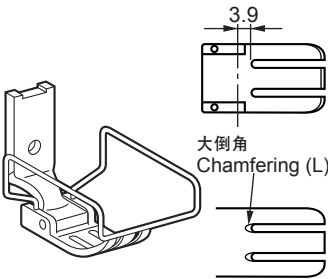
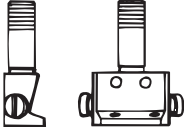
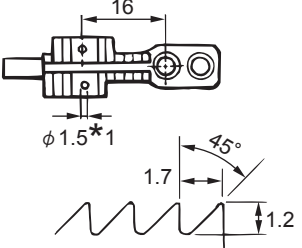
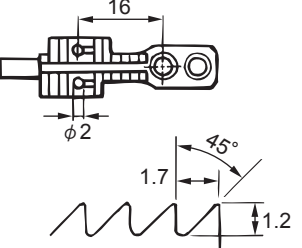
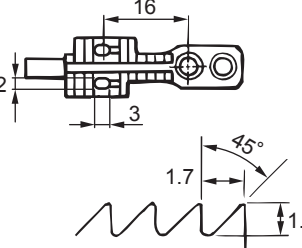


T-8422D (有切线) / T-8422D (With Thread trimmer)**标准品 / For normal**

* 切线用的定刀(S07527-001)和安装定刀用的螺钉(148539-101)没有附在针板上, 如有需要的话, 请另行订货。

* The thread trimming fixed knife (part No. S07527-001) and the installation screw (part No. 148539-101) are not provided with the needle plate, so they must be ordered separately if required.

针宽 Needle gauge	针夹组件 Needle clamp assy	针板 Needle plate		送布牙 Feed dog		压脚组件 Presser foot assy	
		用于中厚、厚布料 (-403,-405) (最大节距5mm) For medium & heavy materials (Max 5mm pitch)	选购 (最大节距4mm) Option (Max 4mm pitch)	用于中厚布料 (-403) For medium materials	用于厚布料 (-405) For heavy materials	用于中厚布料 (-403) For medium materials	用于厚布料 (-405) For heavy materials
3.2mm (1/8)	158794-101	155722-001	159400-001	148698-001	148699-001	S36550-001	
4.8mm (3/16)	158791-101	155851-001	158784-001	148702-001	148703-001	S36554-001	S36556-001
6.4mm (1/4)	158792-101	155853-001	158783-001	148704-101*1	148705-001 158756-001*2	SA4051-101	SA4050-101
7.9mm (5/16)	158793-101	155855-001		149692-001	149691-001	149689-001	149687-001
9.5mm (3/8)	158798-101	155857-001	149946-001	149939-001	149938-001	149942-001	149940-001
12.7mm (1/2)	158797-101	149677-001	159404-001	149676-001	149675-001	149673-201	
15.9mm (5/8)	158795-101	149954-001	149956-001	149949-001	149948-001		149950-101
19.1mm (3/4)	158806-101	150526-001			150523-001		150524-101
22.2mm (7/8)	158807-101	150534-001			150531-001		150532-101

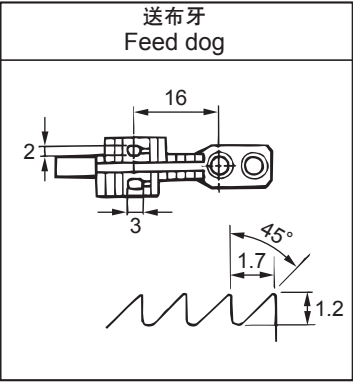
针板 Needle plate		压脚组件 Presser foot assy	
用于中厚布料 (-403) For medium materials	用于厚布料 (-405) For heavy materials	用于中厚布料 (-403) For medium materials	用于厚布料 (-405) For heavy materials
			
针夹组件 Needle clamp assy		送布牙 Feed dog	
		用于中厚布料 (-403) For medium materials	用于厚布料 (-405) For heavy materials
		 *1 (φ1.7 : 只用于148704-101) (φ1.7 : 148704-101 only)	 148705-001
			 158756-001 *2 (用于中国 : 劳动布) (For China : for denim)

T-8422D (有切线) / T-8422D (With Thread trimmer)

用于厚布料 / For heavy materials

- * 送布牙为非标准品。
- * The feed dog is different from normal parts.

针宽 Needle gauge	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
4.8mm (3/16)	标准品 Normal	标准品 Normal	S07905-001	标准品 Normal
6.4mm (1/4)			158756-001	



用于下送布 / For drop feed

- * 切线用的定刀(S07527-001)和安装定刀用的螺钉(148539-101)没有附在针板上，如有需要的话，请另行订货。
- * The thread trimming fixed knife (part No. S07527-001) and the installation screw (part No. 148539-101) are not provided with the needle plate, so they must be ordered separately if required.

针宽 Needle gauge	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
		用于薄布料 For light materials	用于薄布料 For light materials	用于薄布料 For light materials
6.4mm (1/4)	158792-101	S07405-001	S07411-001	S38543-001

针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
	用于薄布料 For light materials	用于薄布料 For light materials	用于薄布料 For light materials

CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page
0A4400806	S1 - 18	44	048030342	D - 16	8		D - 2	8	117134001	Ga1	62
004350616	M - 19	32	048040342	N - 2	34		E - 40	10	117158001	Ga1	62
	M - 37	32		N - 15	34		L - 9	28	117160001	H - 5+	16
012060636	C - 38	6	048060142	F - 8	12		M - 40	32	117367001	Ga1	61
	E - 33	10	048060342	E - 18	10		Q - 3	40	117369001	Ga1	61
	F - 14	12	048070342	P - 37	36		R - 22	42	118735002	C - 34	6
	G - 7	14	048080342	E - 36	10		V - 14	52	118954000	E - 10	10
	G - 26	14	060300606	T - 8	48		V - 26	52	138843201	Z2 - 17	56
	M - 42	32	060400516	R - 12	42	062501003	Z2 - 25	56	140063001	A - 1	2
	P - 31	36	060400816	P - 61	36	062501016	E - 3	10	140327001	L - 63	30
012061036	B - 32	4	060501016	V - 23	52		P - 8	36	140647101	V - 5	52
012061832	D - 18	8	062020806	V - 4	52		P - 18	36	140890009	L - 56	28
012400636	N - 9	34	062060812	V - 11	52		R - 13	42	141544001	J2 - 44	20
012500536	B - 8	4	062060816	E - 7	10		R - 27	42	142274201	L - 31	28
	B - 11	4		E - 46	10	062501216	A - 7	2	142990001	Z2 - 15	56
	D - 26	8		L - 39	28		D - 29	8	142997001	Z2 - 6	56
	M - 31	32		P - 12	36		E - 42	10	143611201	E - 8	10
	N - 14	34		Q - 5	40		E - 47	10	143612100	E - 9	10
	P - 5	36	062061003	Z2 - 19	56	062661212	R - 25	42	143613051	E - 16	10
	R - 20	42	062061012	P - 10	36	081004070	L - 27	28	143616001	E - 17	10
012501031	J1 - 36	18	062061016	F - 6	12	081038070	L - 21	28	144226001	Z1 - 1	54
	J2 - 26	20		J1 - 21	18	0A4400806	L - 36	28	144504001	M - 27	32
014060632	Z2 - 20	56		J2 - 60	22		S1 - 3	44	144881101	Ga1	61
016061031	E - 30	10		L - 58	30	0A4501206	V - 16	52	144882001	Ga1	61
	F - 12	12	062061603	Z2 - 18	56	0A5400806	S1 - 5	44	145446002	M - 23	32
017500812	P - 52	36	062061616	C - 31	6		S1 - 10	44	145573000	Z1 - 7	54
018062032	C - 33	6		P - 38	36	0A5501006	L - 24	28	146293001	Z1 - 17	54
	C - 43	6	062300416	G - 23	14	100328001	E - 26	10	147176001	Ga1	61
	E - 15	10	062300612	J1 - 39	18	100477009	Z1 - 3	54	147177101	Ga1	61
	F - 16	12		J2 - 29	20	104450101	L - 20	28	147178001	Ga1	61
018062532	C - 40	6	062300616	M - 39	32		L - 35	28	148394000	C - 28	6
018401036	C - 23	6		R - 6	42		L - 51	28	148536001	P - 56	36
018401236	N - 18	34	062350516	M - 22	32	104821001	E - 39	10	148539101	P - 58	36
018501232	J2 - 48	20	062350816	C - 26	6	105234003	P - 34	36	148546001	P - 14	36
021060306	D - 19	8	062351216	P - 21	36	108549001	E - 24	10	148559100	P - 35	36
	D - 37	8	062400616	G - 18	14		N - 4	34	148602001	J2 - 63	22
	P - 47	36		G - 33	14	108801001	L - 49	28	148698001	Ga2	64
	Z1 - 15	54		J1 - 45	18	108802001	G - 5	14	148699001	Ga2	64
021080206	S1 - 14	44		J1 - 46	18	109405001	L - 48	28	148702001	Ga2	64
021300106	M - 11	32		J1 - 49	18	110161004	Q - 1	40	148703001	Ga2	64
021350106	G - 15	14		J2 - 35	20	112604001	Ga1	61	148704101	Ga2	64
	P - 22	36		J2 - 36	20	112645001	Ga1	61	148705001	Ga2	64
021400106	V - 10	52		J2 - 39	20	112659001	Ga1	61	148743001	L - 64	30
021500106	D - 30	8		L - 54	28	112660001	Ga1	61	149095001	F - 17	12
	E - 48	10		V - 6	52	112661001	Ga1	61	149312001	Ga1	63
	P - 28	36	062400812	J2 - 42	20	112728001	C - 27	6	149578000	Z1 - 10	54
021500316	J1 - 33	18	062400816	P - 66	38	112753001	L - 57	28	149673201	Ga2	64
	J2 - 23	20	062401216	V - 7	52	113014000	B - 3	4	149675001	Ga2	64
025030132	G - 22	14	062401616	L - 44	28	113050001	H - 7	16	149676001	Ga2	64
025060132	G - 13	14	062500616	A - 11	2	113431002	P - 26	36	149677001	Ga2	64
025060136	J1 - 22	18		C - 6	6	114486002	Z1 - 27	54	149687001	Ga2	64
	J2 - 61	22		L - 47	28	114941001	M - 49	32	149689001	Ga2	64
	N - 16	34		N - 28	34		Z1 - 39	54	149691001	Ga2	64
	V - 12	52		T - 9	48	114951001	Ga1	61	149692001	Ga2	64
025060236	L - 59	30		T - 11	48	115947101	J1 - 15	18	149938001	Ga2	64
025080336	S1 - 15	44		T - 13	48		J2 - 54	22	149939001	Ga2	64
025100132	E - 37	10	062500812	F - 5	12	116010001	A - 18	2	149940001	Ga2	64
026030233	R - 7	42	062500816	A - 5	2	116323001	H - 2	16	149942001	Ga2	64
026040236	V - 8	52		A - 23	2	116498001	Ga1	61	149946001	Ga2	64
028040246	P - 62	36		B - 34	4	116510101	Ga1	61	149948001	Ga2	64
028050246	P - 27	36		B - 39	4	116662003	P - 19	36	149949001	Ga2	64
028080246	S1 - 16	44		C - 16	6	117006001	B - 2	4	149950101	Ga2	64
032461606	Z2 - 24	56		C - 30	6	117133001	Ga1	61	149954001	Ga2	64

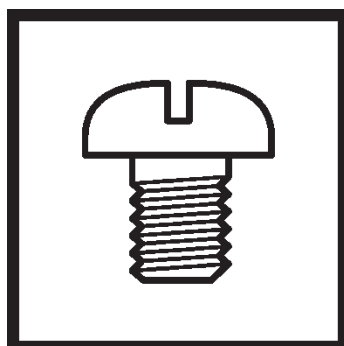
索引 / Index

CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page
149956001	Ga2	64	BMP3010-1000000-2ST1				P - 41	36	SA2443101	A - 10	2
150179002	Z2 - 8	56	S2 - 3+	46		S25260001	B - 18	4	SA2444101	A - 12	2
150183000	Z2 - 14	56	BMP3010-1000000-AST1				C - 11	6	SA2445101	A - 13	2
150188009	Z2 - 11	56	S2 - 3+	46			C - 20	6	SA2448201	A - 14	2
150523001	Ga2	64	J00353001	S1 - 12	44	S25289001	D - 9	8	SA2450201	A - 15	2
150524101	Ga2	64	J02825001	S1 - 19	44	S25344001	Z1 - 13	54	SA2452101	B - 14	4
150526001	Ga2	64	J04100001	S1 - 9	44	S25456001	R - 14	42	SA2460101	B - 23	4
150531001	Ga2	64	LNA409001	S1 - 25	44	S31006002	D - 11	8	SA2461001	B - 26	4
150532101	Ga2	64	S01928151	J1 - 23	18	S32907050	T - 7	48	SA2462001	B - 40	4
150534001	Ga2	64		J2 - 62	22	S34438001	A - 17	2	SA2463001	B - 31	4
151027001	J3 - 5	24		Z1 - 2	54	S36010101	Ga1	62	SA2464101	B - 9	4
151029001	Sp	59	S02747101	Z2 - 7	56	S36011101	Ga1	62	SA2469101	B - 33	4
	Sp	60	S03816001	S1 - 23	44	S36012001	Ga1	62	SA2475101	C - 24	6
151030001	J3 - 4	24	S04109001	Z2 - 5	56	S36544001	Ga1	61	SA2481001	C - 18	6
151145001	Sp	59	S07346101	D - 6+	8	S36550001	Ga2	64	SA2485001	C - 10	6
	Sp	60	S07349001	D - 24	8	S36554001	Ga2	64		C - 19	6
151596001	Ga1	61	S07350001	D - 38	8	S36556001	Ga2	64	SA2486101	C - 29	6
151597101	Ga1	61	S07351001	D - 14	8	S36663101	A - 16	2	SA2489001	C - 32	6
151598001	Ga1	61	S07353001	D - 13	8	S37037001	Z2 - 22	56	SA2490101	C - 35	6
153132000	F - 18	12	S07355051	D - 27+	8	S37059001	S1 - 7	44	SA2493001	C - 41	6
153138001	F - 9	12	S07374102	E - 49	10		Wa	57	SA2494001	C - 42	6
153230101	Z1 - 18	54	S07376001	E - 44	10	S37060001	A - 21	2	SA2495001	D - 1	8
154514001	V - 9	52	S07405001	Ga2	65		S1 - 6	44	SA2498001	D - 8	8
154518001	Sp	59	S07411001	Ga2	65		V - 18	52	SA2499001	D - 10	8
	Sp	60	S07419001	J1 - 27	18		Wa	57	SA2500001	D - 20	8
154519001	Sp	59		J2 - 18	20	S38212001	J1 - 37	18	SA2501001	D - 21	8
	Sp	60	S07420000	J1 - 26	18		J2 - 27	20	SA2502001	D - 22	8
154560101	M - 28	32		J2 - 17	20	S38266000	L - 11	28	SA2504001	D - 25	8
154730001	F - 2	12	S07424001	R - 29	42	S38274001	M - 32	32		R - 19	42
154731000	F - 3	12	S07465000	C - 8	6	S38543001	Ga2	65	SA2506001	D - 31	8
154965001	J1 - 38	18	S07494001	H - 9	16	S38687000	P - 64	38	SA2507001	D - 32	8
	J2 - 28	20	S07509001	P - 36	36	S38713100	B - 27	4	SA2509001	E - 1+	10
155510001	M - 29	32	S07525100	J2 - 43	20	S38744101	V - 2	52	SA2511001	E - 2	10
155722001	Ga2	64	S07526301	P - 55	36	S39051001	D - 12	8	SA2512001	E - 4	10
155851001	Ga2	64	S07527001	P - 57	36	S39830101	E - 28	10	SA2515001	E - 5	10
155853001	Ga2	64	S07529001	D - 15	8	S50098201	E - 25	10	SA2516001	E - 6	10
155855001	Ga2	64	S07550001	R - 18	42	S51282101	Z2 - 4	56	SA2518001	E - 11	10
155857001	Ga2	64	S07552101	R - 24	42	S51283001	Z2 - 2	56	SA2521001	E - 14	10
158756001	Ga2	64	S07558509	Z2 - 1	56	SA1120001	B - 19	4	SA2523001	E - 27	10
	Ga2	65	S07740001	Sp	59	SA1179001	D - 23	8	SA2525001	E - 29	10
158783001	Ga2	64		Sp	60		D - 33	8	SA2526001	E - 31	10
158784001	Ga2	64	S07905001	Ga2	65		D - 35	8	SA2529101	E - 35	10
158791101	Ga1	61	S09260001	J1 - 25+	18	SA1360101	N - 27	34	SA2530001	E - 38	10
	Ga2	64		J2 - 16+	20	SA1388101	T - 12	48	SA2531001	E - 50	10
158792101	Ga1	61	S09261001	J1 - 25+	18	SA1671111	Sp	59	SA2532001	E - 41	10
	Ga2	64		J2 - 16+	20	SA1673011	Sp	59	SA2533001	E - 45	10
	Ga2	65	S11244001	H - 4	16	SA1679011	Sp	60	SA2535101	F - 4	12
158793101	Ga1	61	S13160001	B - 6	4	SA1962001	Z1 - 25	54	SA2536001	F - 10	12
	Ga2	64	S15889001	Z1 - 16	54	SA1963001	Z1 - 26	54	SA2539001	F - 15	12
158794101	Ga1	61	S16196001	D - 6+	8	SA1981301	N - 11	34	SA2540001	F - 11	12
	Ga2	64	S20681000	M - 25	32	SA1982101	N - 12	34	SA2541001	E - 52	10
158795101	Ga2	64	S20682111	M - 26	32	SA1983201	N - 13	34	SA2543001	G - 4	14
158797101	Ga2	64	S23418002	N - 20	34	SA1984001	N - 17	34	SA2544001	G - 6	14
158798101	Ga1	61		Z1 - 19	54	SA1985001	N - 19	34	SA2546001	G - 8	14
	Ga2	64	S23460001	C - 36	6	SA1990101	N - 23	34	SA2551001	G - 25	14
158805101	Ga1	61	S23651001	B - 20	4	SA1992101	N - 26	34	SA2553001	G - 16	14
158806101	Ga2	64		B - 25	4	SA2165001	D - 34	8	SA2554001	G - 17	14
158807101	Ga2	64		G - 9	14	SA2190001	N - 25	34	SA2555001	G - 27	14
158809101	Ga1	61		J2 - 47	20	SA2270001	T - 2	48	SA2556001	J1 - 14	18
159400001	Ga2	64		K - 11	26	SA2354001	V - 21	52		J1 - 18	18
159404001	Ga2	64	S25235001	B - 21	4	SA2378001	P - 40	36		J2 - 53	22
159805001	M - 24	32	S25236001	B - 22	4	SA2404001	B - 28	4		J2 - 57	22
228475000	L - 14	28		E - 13	10	SA2441201	A - 6	2	SA2560001	J1 - 31	18

CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page
	J2 - 22	20	SA2643001	P - 2	36	SA3044001	L - 40	28	SA4089001	B - 15	4
SA2562201	J1 - 2	18	SA2644001	P - 3	36	SA3045201	L - 37	28	SA4093301	C - 14	6
	J2 - 2	20	SA2645001	P - 4	36	SA3046001	L - 38	28	SA4094001	C - 17	6
SA2563301	J1 - 8	18		P - 54	36	SA3048101	L - 52	28	SA4095001	C - 21	6
	J2 - 9	20	SA2646001	P - 6	36	SA3049001	L - 53	28	SA4099001	T - 5	48
SA2565001	J1 - 17	18	SA2647001	P - 9	36	SA3054001	J1 - 3	18	SA4112101	B - 7	4
	J2 - 56	22	SA2648001	P - 11	36		J2 - 3	20	SA4115101	B - 12	4
SA2566001	G - 14	14	SA2651001	P - 13	36	SA3055101	L - 7	28	SA4129101	B - 13	4
SA2567001	J1 - 19	18	SA2652101	P - 15	36		L - 18	28	SA4149101	D - 36	8
	J2 - 58	22	SA2655001	P - 20	36		L - 41	28	SA4205101	L - 1	28
SA2568001	J1 - 20	18	SA2657001	P - 29	36	SA3056101	E - 21	10	SA4212001	M - 3	32
	J2 - 59	22	SA2658001	P - 30	36	SA3058101	B - 36	4	SA4213001	K - 15	26
SA2571101	K - 5	26	SA2663001	P - 42	36	SA3059101	B - 38	4	SA4215101	L - 12	28
SA2572101	J1 - 40	18	SA2665001	P - 44	36	SA3060001	L - 34	28	SA4444001	J1 - 25+	18
	J2 - 30	20	SA2667001	P - 46	36	SA3062001	E - 1+	10		J2 - 16+	20
SA2574001	J1 - 41	18	SA2668001	P - 48	36	SA3065001	B - 37	4	SA4458001	J2 - 64+	22
	J1 - 44	18	SA2669001	P - 49	36	SA3414101	M - 2+	32	SA4494001	E - 23	10
	J2 - 31	20	SA2670101	J2 - 13	20	SA3415001	M - 2+	32	SA4506001	M - 34	32
	J2 - 34	20	SA2671001	J2 - 6	20	SA3416101	M - 2+	32	SA4507001	M - 35	32
SA2575001	J1 - 42	18	SA2672001	P - 50	36	SA3417501	M - 1+	32	SA4537001	B - 35	4
	J2 - 32	20	SA2673001	P - 51	36	SA3710001	C - 25	6	SA4585001	K - 2	26
	K - 7	26	SA2675001	J2 - 46	20	SA3711101	C - 3	6		K - 4	26
SA2579001	J1 - 9	18	SA2676001	J2 - 41	20	SA3712001	C - 4	6	SA5026101	L - 3	28
	J2 - 10	20	SA2677201	D - 17	8	SA3840001	G - 10	14		L - 16	28
SA2580101	K - 6+	26	SA2678001	Q - 2	40	SA3848001	C - 7	6	SA5304001	L - 15	28
SA2582001	Z1 - 11	54	SA2679001	Q - 4	40	SA3852001	C - 9	6	SA5332001	C - 12	6
SA2584001	K - 8	26	SA2684001	R - 26	42	SA3855001	G - 1	14	SA6150101	G - 11+	14
SA2585001	E - 12	10	SA2686001	V - 3	52	SA3859101	J1 - 30	18	SA6152101	G - 11+	14
	K - 10	26	SA2687001	V - 25	52		J2 - 21	20	SA6166001	B - 1	4
	K - 14	26	SA2689101	T - 10	48	SA3887001	G - 20	14	SA6178001	L - 8	28
SA2587101	K - 12	26	SA2691101	Z1 - 8	54	SA3888001	G - 21	14	SA6307201	J1 - 51	18
SA2590001	Z1 - 12	54	SA2692101	Z1 - 9	54	SA3889101	J1 - 34	18		J2 - 50	20
SA2604001	L - 45	28	SA2712001	V - 13	52		J2 - 24	20	SA6308001	G - 31	14
SA2605001	L - 46	28	SA2717001	J2 - 40	20	SA3890001	K - 1	26	SA6392001	P - 23	36
SA2606101	L - 50	28	SA2722001	J1 - 16	18	SA3891001	K - 3	26	SA6393001	P - 24	36
SA2607501	M - 1+	32		J2 - 55	22	SA3894001	J1 - 48	18	SA6394001	P - 25	36
SA2613101	M - 4	32	SA2723001	L - 22	28		J2 - 38	20	SA6395001	P - 17	36
SA2614201	M - 5	32	SA2724001	G - 34	14	SA3912001	J2 - 45	20	SA6411001	L - 70	30
SA2615001	M - 6	32		L - 23	28	SA3924001	A - 2	2	SA6412001	L - 69	30
SA2619001	M - 7	32	SA2728001	P - 7	36	SA3946001	L - 4	28	SA6413001	L - 71	30
SA2620001	M - 9	32	SA2759101	K - 6+	26	SA3965001	G - 2	14	SA6414001	L - 62	30
SA2621001	M - 10	32	SA2806101	G - 30	14	SA3990001	G - 19	14	SA6415001	L - 30	28
SA2623201	M - 8	32	SA2818501	M - 1+	32	SA4007001	C - 5	6	SA6416001	L - 61	30
SA2624001	M - 13	32	SA2824001	M - 20	32	SA4009001	G - 32	14	SA6417001	J1 - 13	18
SA2625001	M - 14	32	SA2826001	J2 - 64+	22	SA4011001	G - 35	14		J2 - 52	22
SA2626001	M - 12	32	SA2860001	P - 16	36	SA4012001	J1 - 47	18	SA6422001	L - 67	30
	M - 15	32	SA2861101	B - 4	4		J2 - 37	20	SA6423001	L - 29	28
SA2627001	M - 16	32	SA2927001	G - 12	14	SA4026001	J1 - 35	18		L - 60	30
SA2628001	M - 17	32	SA2928001	G - 28	14		J2 - 25	20	SA6424201	J1 - 4	18
SA2629001	M - 18	32	SA2929001	A - 4	2	SA4028001	G - 3	14		J2 - 4	20
SA2630001	M - 21	32		A - 19	2	SA4029001	J1 - 24	18	SA6425201	J1 - 10	18
SA2632001	M - 30	32		A - 20	2		J2 - 15	20		J2 - 11	20
SA2633001	M - 33	32		L - 10	28	SA4033101	L - 13	28	SA6462001	J1 - 6	18
SA2634001	M - 36	32		L - 19	28	SA4038001	J1 - 25+	18		J2 - 7	20
SA2635001	M - 38	32	SA2935201	B - 5	4		J2 - 16+	20	SA6463001	J1 - 12	18
SA2636001	M - 41	32	SA2956001	L - 5	28	SA4044001	J1 - 5	18		J2 - 14	20
SA2637001	M - 43	32	SA2957001	L - 6	28		J2 - 5	20	SA6465001	L - 65	30
SA2638001	M - 44	32	SA2958001	B - 10	4	SA4045001	J1 - 11	18	SA6467001	L - 66	30
	M - 50	32	SA2992001	F - 7	12		J2 - 12	20	SA6468001	L - 28	28
SA2639001	M - 48	32		F - 13	12	SA4049101	Ga1	61	SA6470101	L - 68	30
	Z1 - 38	54	SA3040001	L - 2	28	SA4050101	Ga2	64	SA6472001	L - 42	28
SA2640001	M - 45	32		L - 17	28	SA4051101	Ga2	64	SA6473001	L - 55	28
	M - 47	32		L - 33	28	SA4053101	Ga1	61	SA6474001	J1 - 28	18

索引 / Index

CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page
	J2 - 19	20	SB2330001	J1 - 32	18	SB9907001	P - 1	36			
SA6475001	L - 26	28		J2 - 51	22	SB9910001	R - 1	42			
SA6592001	E - 51	10	SB3275001	S1 - 2	44	SB9911001	F - 1	12			
SA6609001	Z2 - 26	56	SB3480001	Z1 - 32	54	SB9920001	V - 1	52			
SA6610001	Z2 - 12	56	SB3571101	N - 29	34	SB9926101	V - 15	52			
	Z2 - 13	56	SB3627001	Z1 - 23	54	SC0031001	Z1 - 22	54			
SA6615001	Z2 - 16	56	SB3628001	Z1 - 24	54	SC0066001	U - 1+	50			
SA7235001	R - 3	42	SB3817401	S1 - 11+	44	SC0066002	U - 1+	50			
SA7295001	T - 3	48	SB3848001	P - 63	36	SC0068001	S1 - 1	44			
SA7607101	D - 5	8	SB3849001	E - 43	10	SC0069001	S1 - 4	44			
SA8239301	Z1 - 4	54		P - 53	36	SC0185001	S1 - 24	44			
SA8364001	P - 59	36		R - 23	42	SC0296001	S1 - 20	44			
SA8503001	N - 10	34	SB3854101	Z1 - 28	54	SC0298001	S1 - 17	44			
SA8507001	N - 8	34	SB4104001	R - 11	42	SC0568001	H - 5+	16			
SA8508001	N - 3	34	SB4105001	R - 10	42						
SA8509001	N - 24	34	SB4114001	Z2 - 3	56						
SA8512101	N - 22	34	SB4117001	Z2 - 9	56						
SA8893101	C - 1	6	SB4119001	Z2 - 10	56						
SA8982202	N - 30	34		Z2 - 21	56						
SA9452001	V - 24	52		Z2 - 23	56						
SA9535001	S2 - 2	46	SB4123001	T - 4	48						
SA9563001	N - 7	34	SB4124001	R - 28	42						
SA9616001	S2 - 1+	46	SB4125001	E - 32	10						
SA9781001	Sp	60	SB4126001	G - 24	14						
SA9826001	A - 22	2	SB4152001	P - 39	36						
	Wa	57	SB4155001	P - 67	38						
SA9831001	S2 - 1+	46		R - 8	42						
SA9893001	S1 - 13	44		V - 20	52						
SA9914001	S2 - 4	46	SB4193001	J1 - 29	18						
	Wa	57		J2 - 20	20						
SA9957001	A - 24	2	SB4195001	D - 7	8						
	Wa	57	SB4197001	C - 37	6						
SA9957002	A - 25	2	SB4198001	C - 39	6						
	Wa	57	SB4210001	R - 21	42						
SA9977101	A - 9	2	SB4211101	R - 30	42						
SB0687001	Z1 - 14	54	SB4213101	R - 16	42						
SB1270001	Z1 - 6	54	SB4333101	R - 15	42						
	Wa	58	SB4587301	S1 - 11+	44						
SB1271101	Z1 - 5	54	SB4608001	L - 43	28						
	Wa	58	SB4618001	Sp	59						
SB1423001	C - 2	6	SB4632001	Sp	59						
SB1425001	C - 22	6	SB4634001	Sp	60						
SB1429001	C - 15	6	SB4823101	J1 - 1	18						
SB1450001	P - 32	36	SB4824101	J1 - 7	18						
SB1452001	P - 33	36	SB4827101	J2 - 1	20						
SB1485001	B - 16	4	SB4828101	J2 - 8	20						
SB1535001	B - 17	4	SB6659101	Z1 - 40	54						
	K - 9	26	SB7015001	R - 17	42						
SB1536001	B - 24	4	SB7065001	S1 - 22	44						
	K - 13	26	SB7074001	S1 - 21	44						
SB1603001	Z1 - 29	54	SB7507001	E - 34	10						
SB1604001	Z1 - 30	54	SB8096001	S1 - 8	44						
SB1605001	Z1 - 31	54		Wa	57						
SB1607001	Z1 - 33	54	SB8396001	V - 19	52						
SB1608001	Z1 - 34	54	SB8436001	P - 65	38						
SB1609001	Z1 - 35	54	SB8940102	V - 22	52						
SB1610001	Z1 - 36	54	SB9775001	V - 17	52						
SB1611001	Z1 - 37	54	SB9859001	A - 3	2						
SB2245002	N - 1	34	SB9863001	A - 8	2						
SB2246001	N - 21	34	SB9865001	E - 19	10						
SB2247001	N - 5	34	SB9867001	E - 20	10						
SB2265002	D - 3	8	SB9882001	T - 1	48						
SB2275001	N - 6	34	SB9883001	T - 6	48						



零件手册
PARTS BOOK

BROTHER INDUSTRIES, LTD. <http://www.brother.com/>
1-5, Kitajizoyama, Noda-cho, Kariya 448-0803, Japan. Phone : 81-566-95-0088

© 2019 Brother Industries, Ltd. All Rights Reserved.

T-8421D, T-8422D
I9061359Z C/E
2019.06.Z (1)