

T-8421C T-8422C

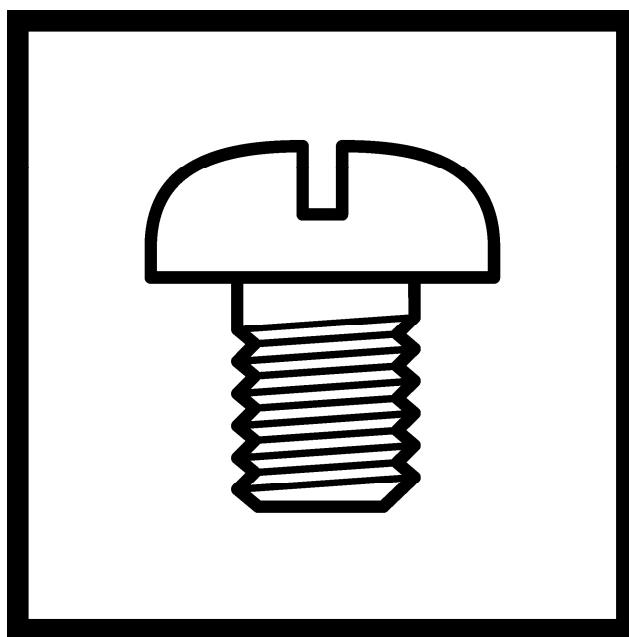
零件手册
PARTS BOOK

双针直接驱动式平缝机

双针直接驱动式自动切线平缝机

TWIN NEEDLE DIRECT DRIVE LOCK STITCHER

TWIN NEEDLE DIRECT DRIVE LOCK STITCHER WITH THREAD TRIMMER



brother

最新的零部件情报请参考(Parts Navigation)。

The latest parts information, refer to the Parts Navigation.

<http://partsbook.brother.co.jp/partsnavi/chn/>

<http://partsbook.brother.co.jp/partsnavi/eng/>

型号牌的读解法



3: 中厚布料

F: 女性内衣

0: 微油型规格

3: 针杆无油型规格



3: 中厚布料

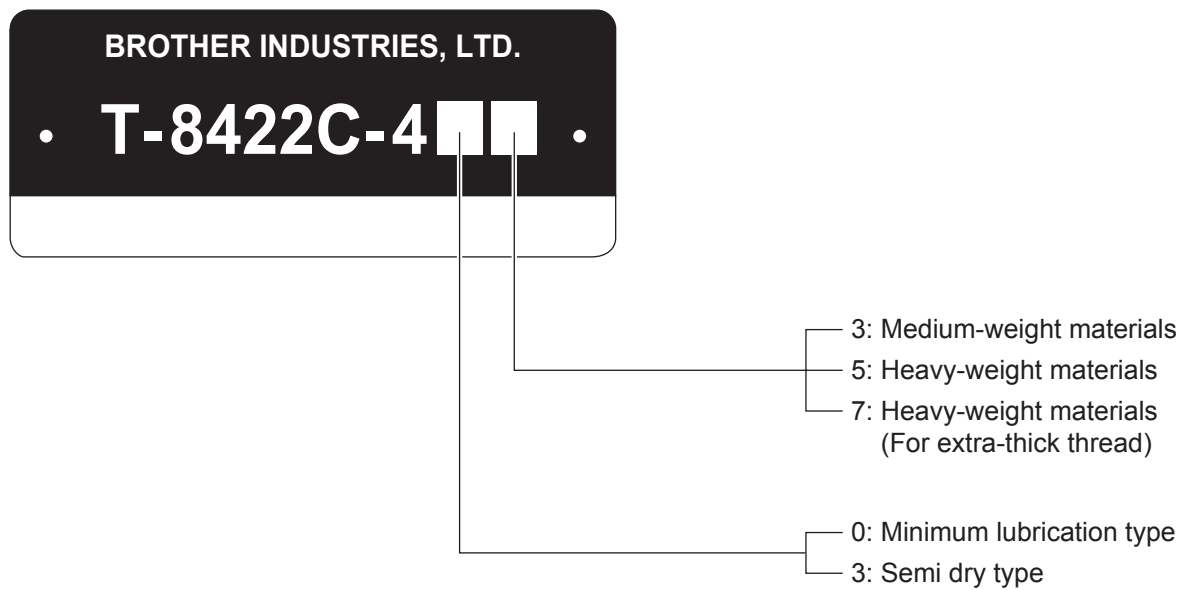
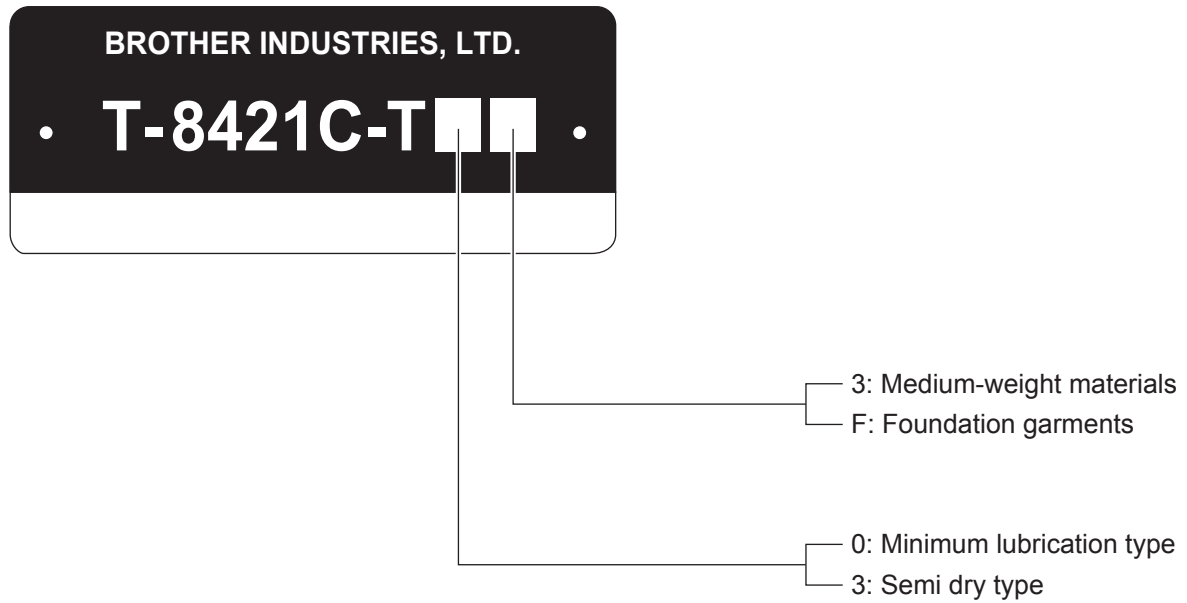
5: 厚布料

7: 厚布料（用于极粗的线）

0: 微油型规格

3: 针杆无油型规格

Description of model plate



零件手册的使用说明

1. 本手册是根据截止至2017年1月的资料为基准而编制的。
2. 零部件设计若有变动，恕不另行通知。
3. 以组件为单位供应的零部件是用虚线框出。
4. 零件图册中数字(REF.NO)右上角带有“+”号的零件属不同规格或用途的零件，详细请见零件清单。

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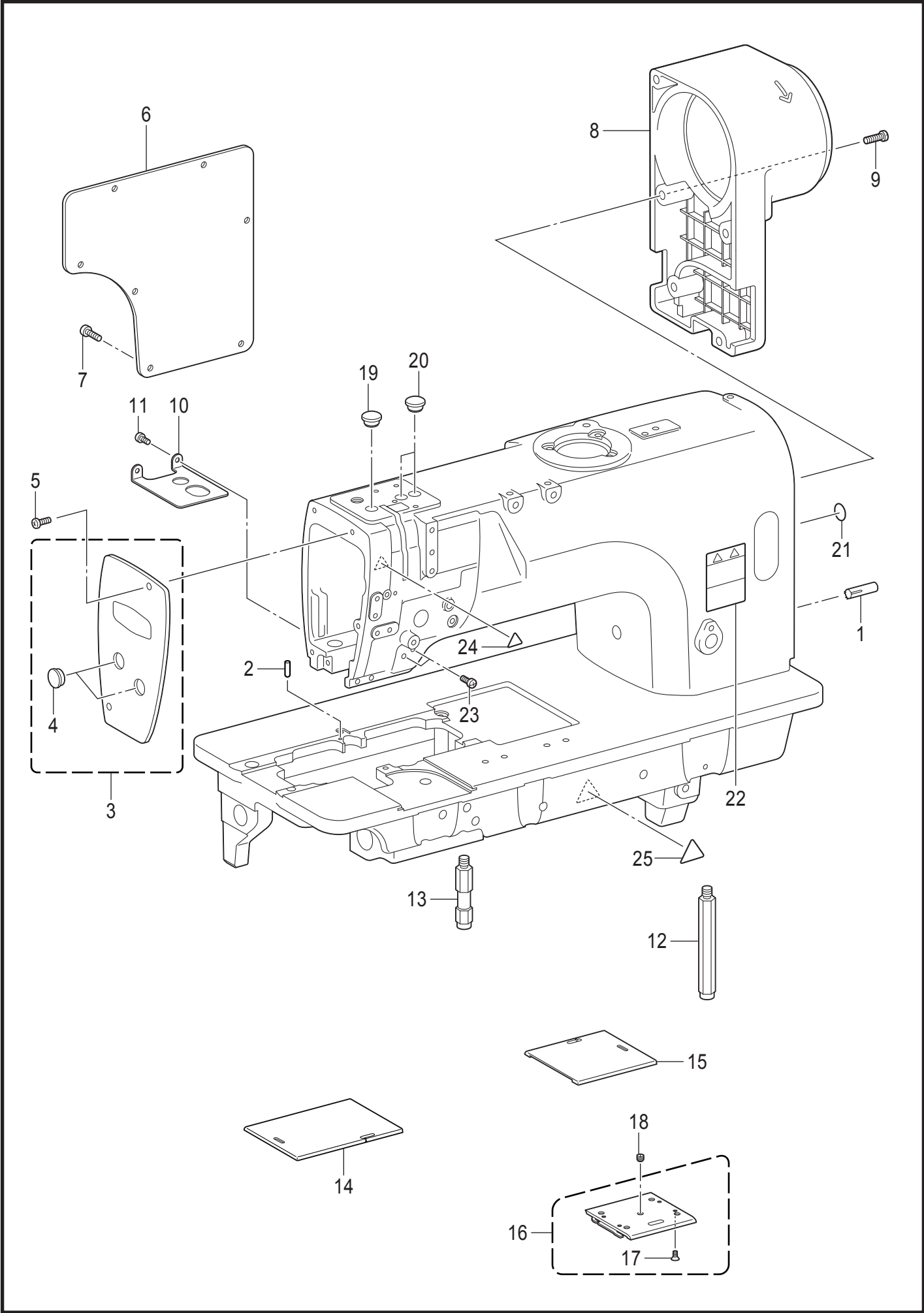
Notes for using this parts book

1. This list was prepared based on information available in January 2017.
2. Parts are subject to changes in design without prior notice.
3. Parts supplied as complete assemblies are circled by a dotted line.
4. The part which has the symbol "+" on its number (REF.NO) in the figure differs depending on the specification or application. For details, refer to the parts list.

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A. 机体部分 / Machine body

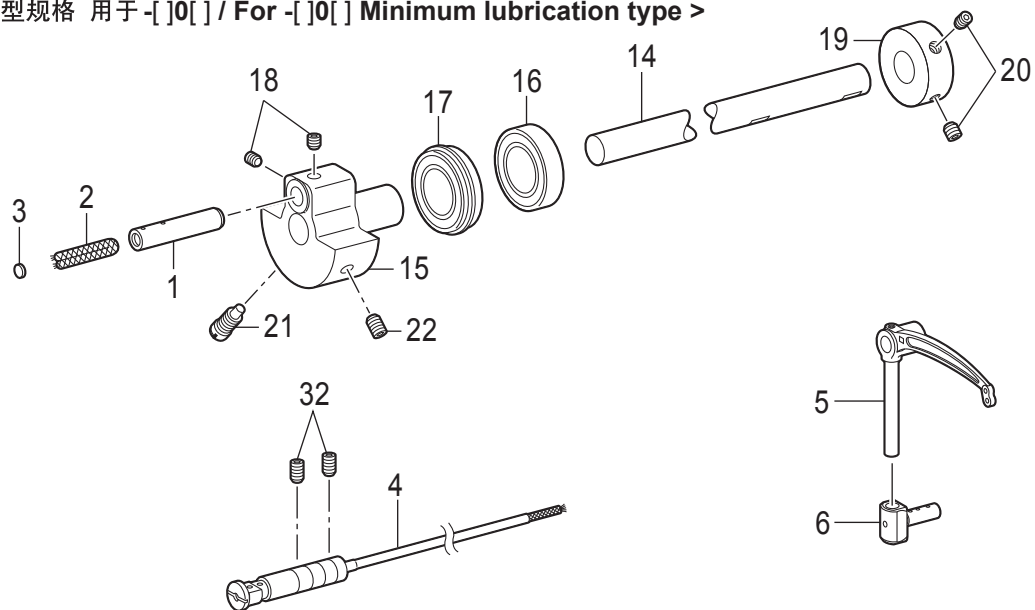


A. 机体部分 / Machine body

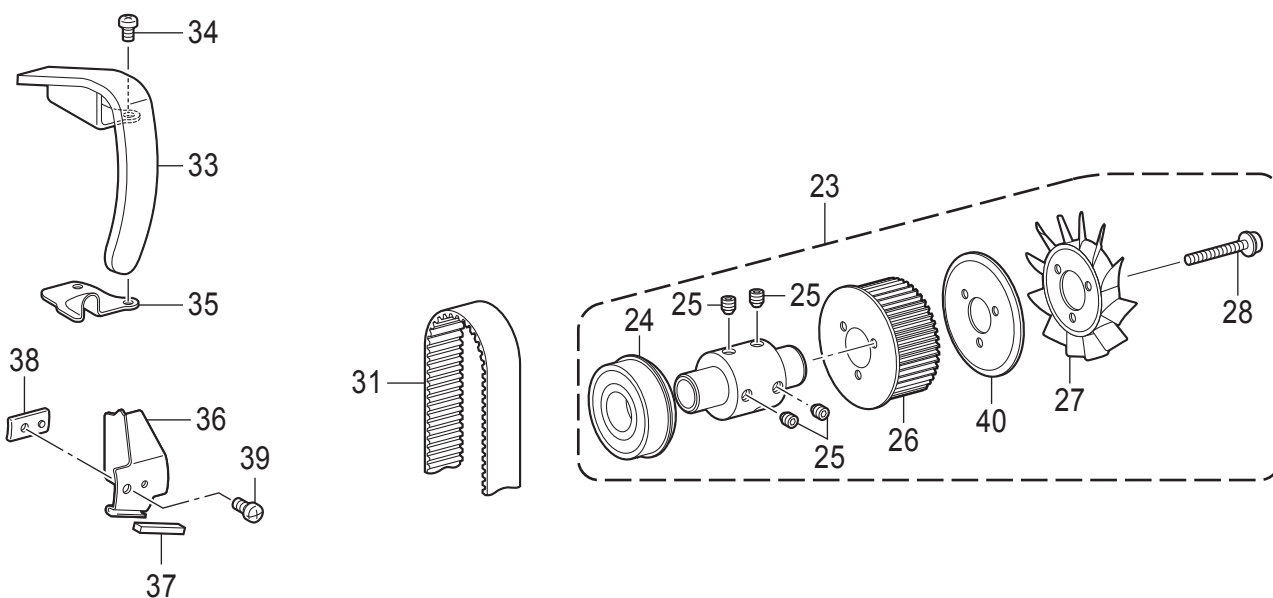
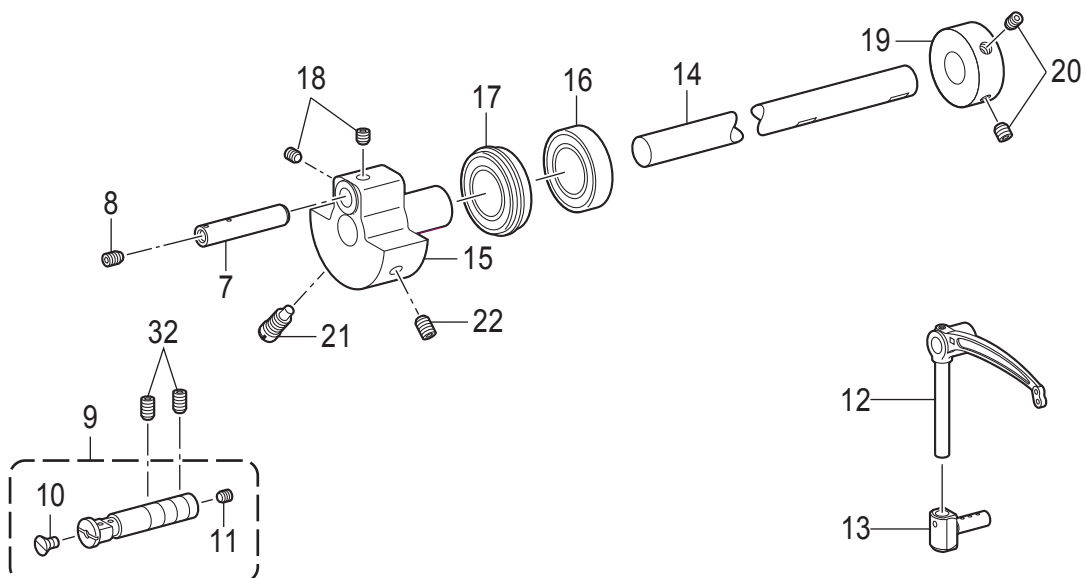
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	140063001	2	带槽销	DOWEL PIN	
2	SA3924001	1	定位销	POSITIONING PIN	
3	SB1308001	1	面板组件	FACE PLATE ASSY	
4	SA2929001	2	橡皮塞 12.5	RUBBER CAP, 12.5	
5	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
6	SA2441101	1	侧板	REAR COVER	
7	062501216	7	螺钉 M5X12	SCREW PAN M5X12	
8	SB4489001	1	马达罩盖	MOTOR COVER	
9	SA9977001	5	螺钉 (带垫圈)M5X18	SCREW PAN M5X18	
10	SA2443101	1	防尘板	DUST PROTECTOR	
11	062500616	2	螺钉 M5X6	SCREW PAN M5X6	
12	SA2444101	1	脚柱 L	BED LEG L	
13	SA2445101	1	脚柱 S	BED LEG S	
14	SA2448101	1	推板LA	SLIDE PLATE LA	
15	SA2450101	1	推板R	SLIDE PLATE R	
16	S36663001	1	推板F组件	SLIDE PLATE F ASSY	
17	S34438001	4	螺钉 SM3.18-40X4	SCREW, FLAT SM3.18-40X4	
18	116010001	1	螺钉 SM5.16-40X4	SET SCREW, SM5.16-40X4	
19	SA2929001	1	橡皮塞 12.5	RUBBER CAP, 12.5	
20	SA2929001	2	橡皮塞 12.5	RUBBER CAP, 12.5	
21	S37060001	1	接地标记	LABEL, GROUNDING	
22	SA9826001	1	操作注意标签	LABEL CAUTION	
23	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
24	SA9957001	1	警告标记	INJURY MARK	
25	SA9957002	1	警告标记	INJURY MARK	

B. 上轴装置 / Upper shaft mechanism

< 微油型规格 用于-[]0[] / For -[]0[] Minimum lubrication type >



< 针杆无油型规格 用于-[]3[] / For -[]3[] Semi dry type >

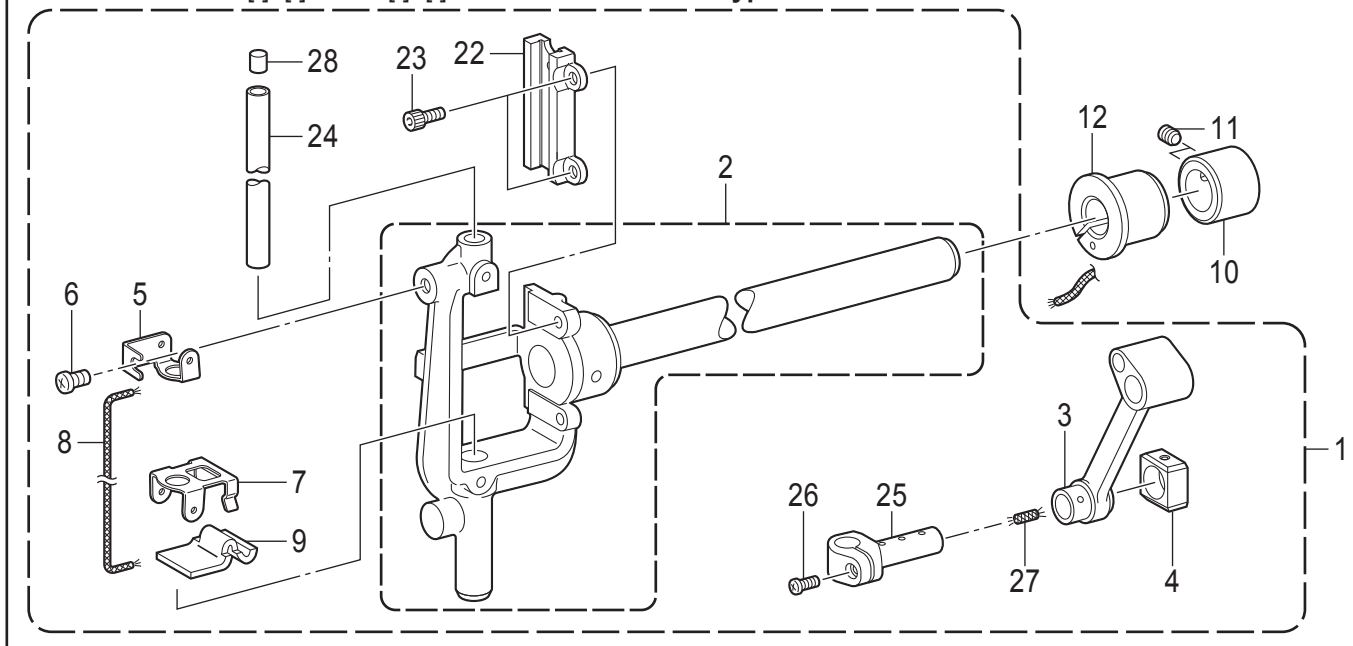


B. 上轴装置 / Upper shaft mechanism

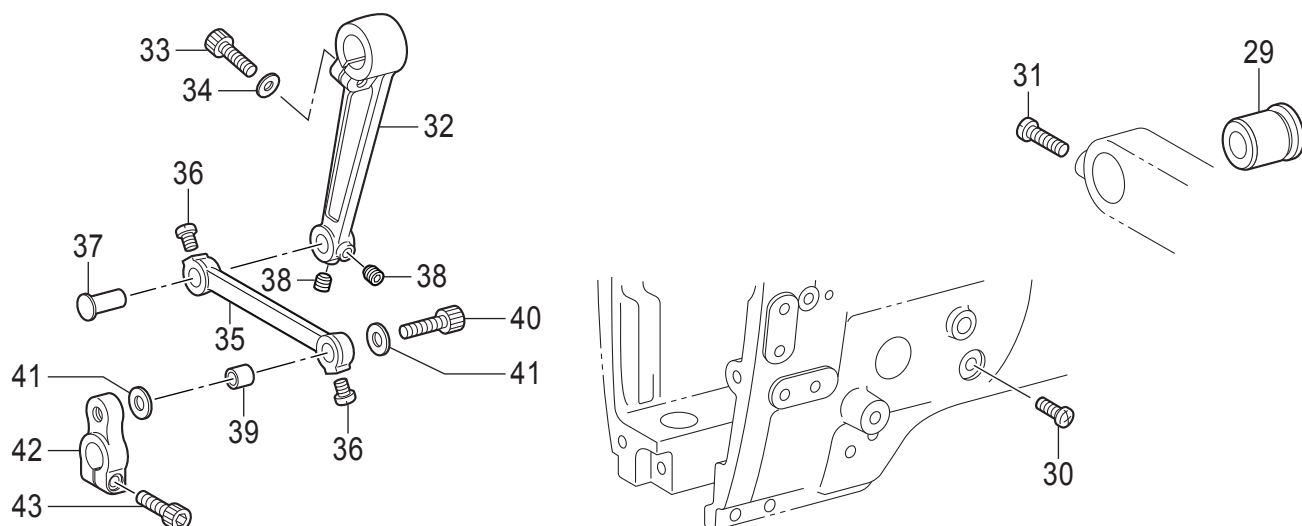
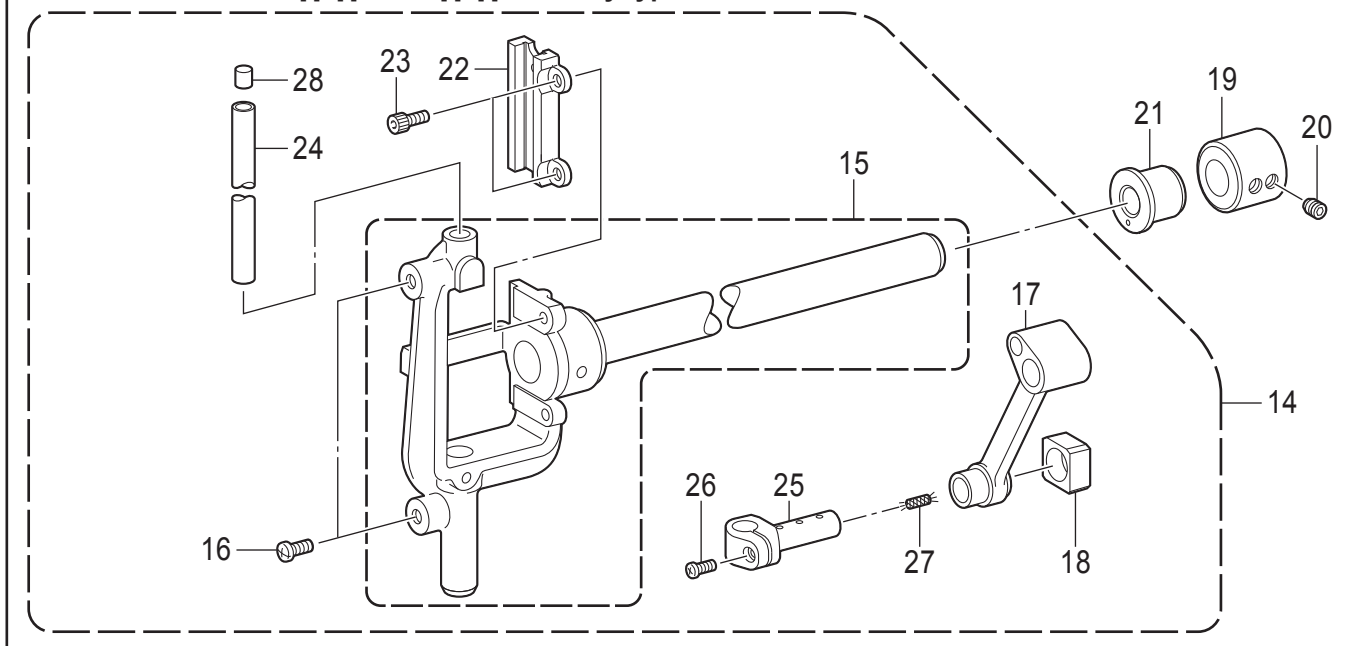
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA6166001	1	<用于-□0□> 针杆曲柄轴	<For -□0□> CRANKSHAFT	
2	117006001	1	油线 L=60	WICK, L=60	
3	113014000	1	油线盖	PUSHER	
4	SA2861101	1	挑线杆支撑轴总组件	THREAD TAKE-UP S-SHAFT UNIT	
5	SB4134001	1	挑线杆S3-L组件	THREAD TAKE-UP LEVER ASSY, S3-L	
6	S13160001	1	挑线杆接头滑块组件 2	T-TAKE-UP SLIDE BLOCK ASSY, 2	
7	SA4112101	1	<用于-□3□> 挑线杆曲柄轴P	<For -□3□> THREAD TAKE-UP CRANK SHAFT P	
8	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
9	SA2464101	1	挑线杆支架轴组件	THREAD TAKE-UP S-SHAFT ASSY	
10	SA2958001	1	螺钉 M5X6	SCREW FLAT M5X6	
11	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
12	SB4115101	1	挑线杆 S3P	THREAD TAKE-UP LEVER S3 P	
13	SA4129101	1	挑线杆接头滑块组件	THREAD TAKE-UP SLIDE B-ASSY	
14	SA2452101	1	上轴 DD	UPPER SHAFT, DD	
15	SA4089001	1	挑线杆曲柄	THREAD TAKE-UP CRANK	
16	SB1485001	1	轴承 6004ZZ	BALL BEARING, 6004ZZ	
17	SB1484001	1	轴承 6004ZZNR	BALL BEARING, 6004ZZNR	
18	S25260001	2	固定螺钉 M6X5	SET SCREW SOCKET (FT) M6X5	
19	SA1120001	1	绕线驱动轮	BOBBIN WINDER DRIVING WHEEL	
20	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
21	S25235001	1	螺钉 M8	SCREW M8	
22	S25236001	1	螺钉 M6X10	SET SCREW, SOCKET (FT) M6X10	
23	SA2460101	1	接头复合件	PRESSER ADJUSTING UNIT	
24	SB1536001	1	轴承 6204ZZNR	BALL BEARING, 6204ZZNR	
25	S23651001	4	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
26	SA2461001	1	同步轮 U DD	TIMING PULLEY, U DD	
27	S38713100	1	叶轮	FAN	
28	SA2404001	3	螺钉 (带垫圈)M4X35DB	SCREW, PAN (S WASHER) M4X35	
31	SA2463001	1	同步皮带	TIMING BELT	
32	012061036	2	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
33	SA2469101	1	挑线杆防护罩	THREAD TAKE-UP LEVER COVER	
34	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
35	SA4537001	1	防尘盖	DUST COVER	
36	SA3058101	1	遮掩板	SHELTER PLATE	
37	SA3065001	1	油毡	FELT	
38	SA3059101	1	遮掩板支座	HOLDER, SHELTER PLATE	
39	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
40	SA2462001	1	同步轮U法兰	PULLEY U FLANGE	

C. 针杆摆动装置 / Needle bar rocking mechanism

< 微油型规格 用于-[]0[] / For -[]0[] Minimum lubrication type >



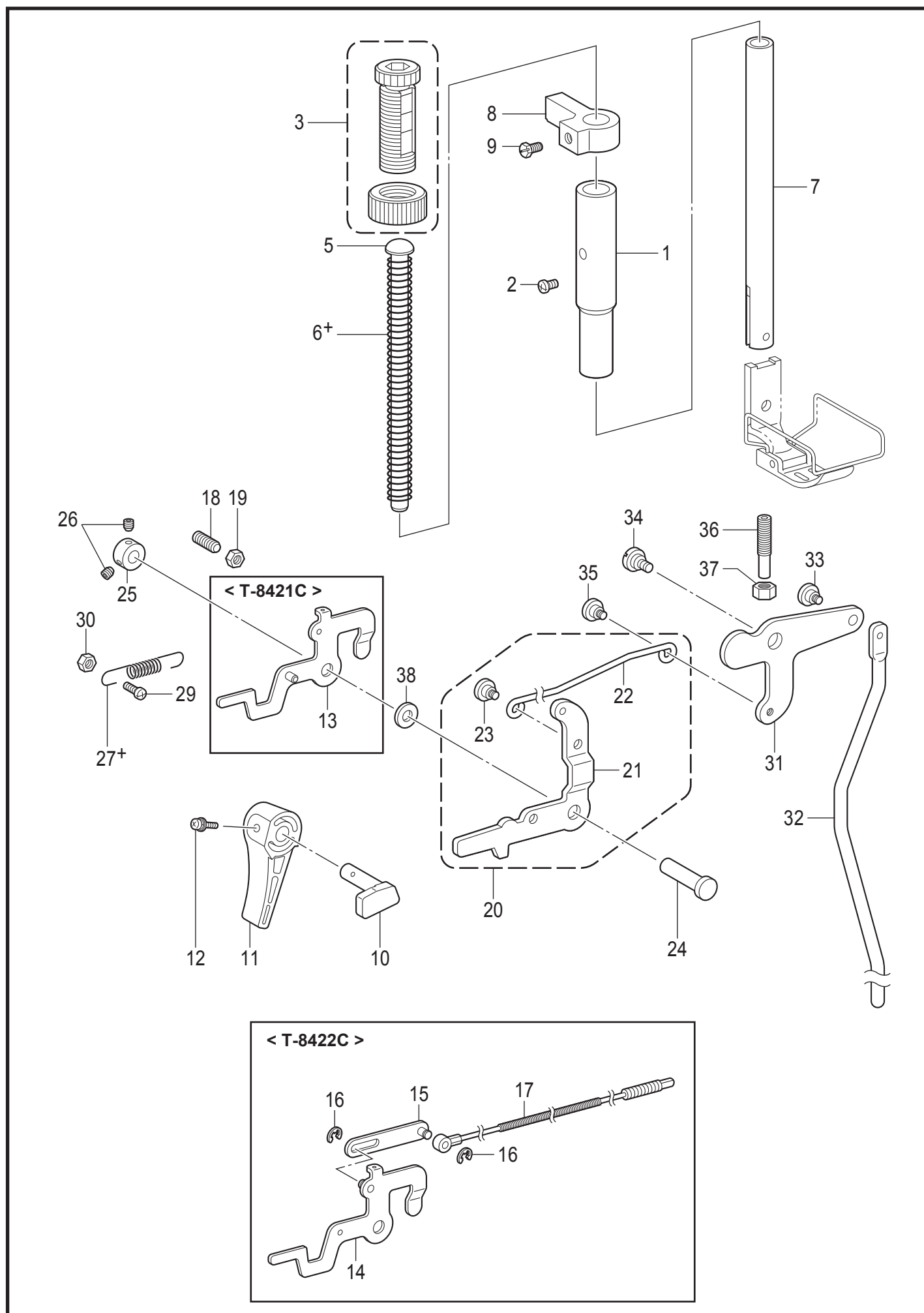
< 针杆无油型规格 用于-[]3[] / For -[]3[] Semi dry type >



C. 针杆摆动装置 / Needle bar rocking mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于-□0□>	<For -□0□>	
1	SA8893101	1	针杆摆轴组件	NEEDLE BAR ROCKER SHAFT ASSY	
2	SB1423001	1	针杆架组件	NEEDLE BAR BASE ASSY	
3	SA3711101	1	针杆曲柄连杆	CRANK ROD, N-BAR	
4	SA3712001	1	滑块	SLIDE BLOCK	
5	SA4007001	1	油毡上支架 U	FELT SUPPORT, U	
6	062500616	1	螺钉 M5X6	SCREW, PAN M5X6	
7	SA3848001	1	油毡下支架 D	FELT SUPPORT, D	
8	S07465000	1	油线 L=200	WICK L=200	
9	SA3852001	1	油毡	FELT	
10	SA2485001	1	紧圈	SET SCREW COLLAR	
11	S25260001	2	固定螺钉 M6X5	SET SCREW SOCKET (FT) M6X5	
12	SA5332001	1	轴套 L	BUSH, L	
			<用于-□3□>	<For -□3□>	
14	SA4093301	1	针杆摆轴组件	NEEDLE BAR ROCKER SHAFT ASSY	
15	SB1429001	1	针杆架组件	NEEDLE BAR BASE ASSY	
16	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
17	SA4094001	1	针杆曲柄连杆	CRANK ROD, N-BAR	
18	SA2481001	1	滑块	SLIDE BLOCK	
19	SA2485001	1	紧圈	SET SCREW COLLAR	
20	S25260001	2	固定螺钉 M6X5	SET SCREW SOCKET (FT) M6X5	
21	SA4095001	1	摆动轴轴套 L	BUSH, L	
22	SB1425001	1	滑块槽	SLIDE BLOCK SLIDER	
23	018401036	2	螺栓 M4X10	BOLT SOCKET M4X10	
24	SA2475101	1	针杆	NEEDLE BAR	
25	SA3710001	1	针杆连接轴	NEEDLE BAR CLAMP	
26	062350816	1	螺钉 M3.5X8	SCREW PAN M3.5X8	
27	112728001	1	油线 L=50	WICK, L=50	
28	148394000	1	针杆塞	CAP, N-BAR	
29	SA2486101	1	摆动轴轴套 R	BUSH, R	
30	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
31	062061616	1	螺钉 M6X16	SCREW PAN M6X16	
32	SA2489001	1	针杆摆动连杆	NEEDLE BAR ROCKER LEVER	
33	018062032	1	螺栓 M6X20	BOLT SOCKET M6X20	
34	118735002	1	垫圈	WASHER	
35	SA2490101	1	针杆摆动杆	ROCKER LINK, N-BAR	
36	S23460001	2	螺钉 M6X5	SCREW PAN M6X5	
37	SB4197001	1	摆动连杆销	LINK SHAFT N-BAR ROCKER	
38	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
39	SB4198001	1	摆动连杆轴套	ZIGZAG LINK BUSH	
40	018062532	1	内六角螺栓 M6X25	BOLT SOCKET M6X25	
41	SA2493001	2	垫圈	WASHER, PLAIN	
42	SA2494001	1	针杆摆动臂	NEEDLE BAR ROCK ARM	
43	018062032	1	螺栓 M6X20	BOLT SOCKET M6X20	

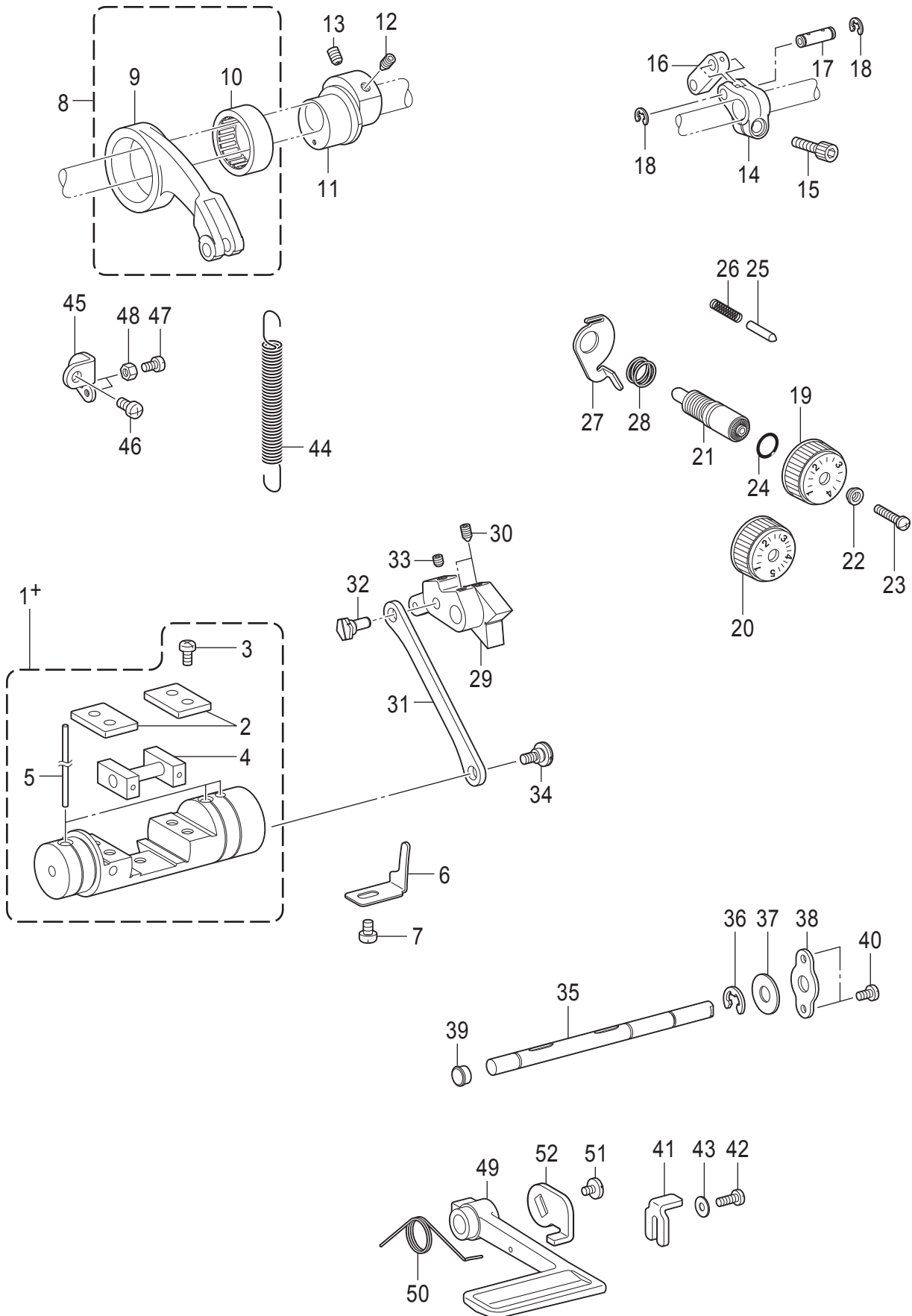
D. 压脚装置 / Presser foot mechanism



D. 压脚装置 / Presser foot mechanism

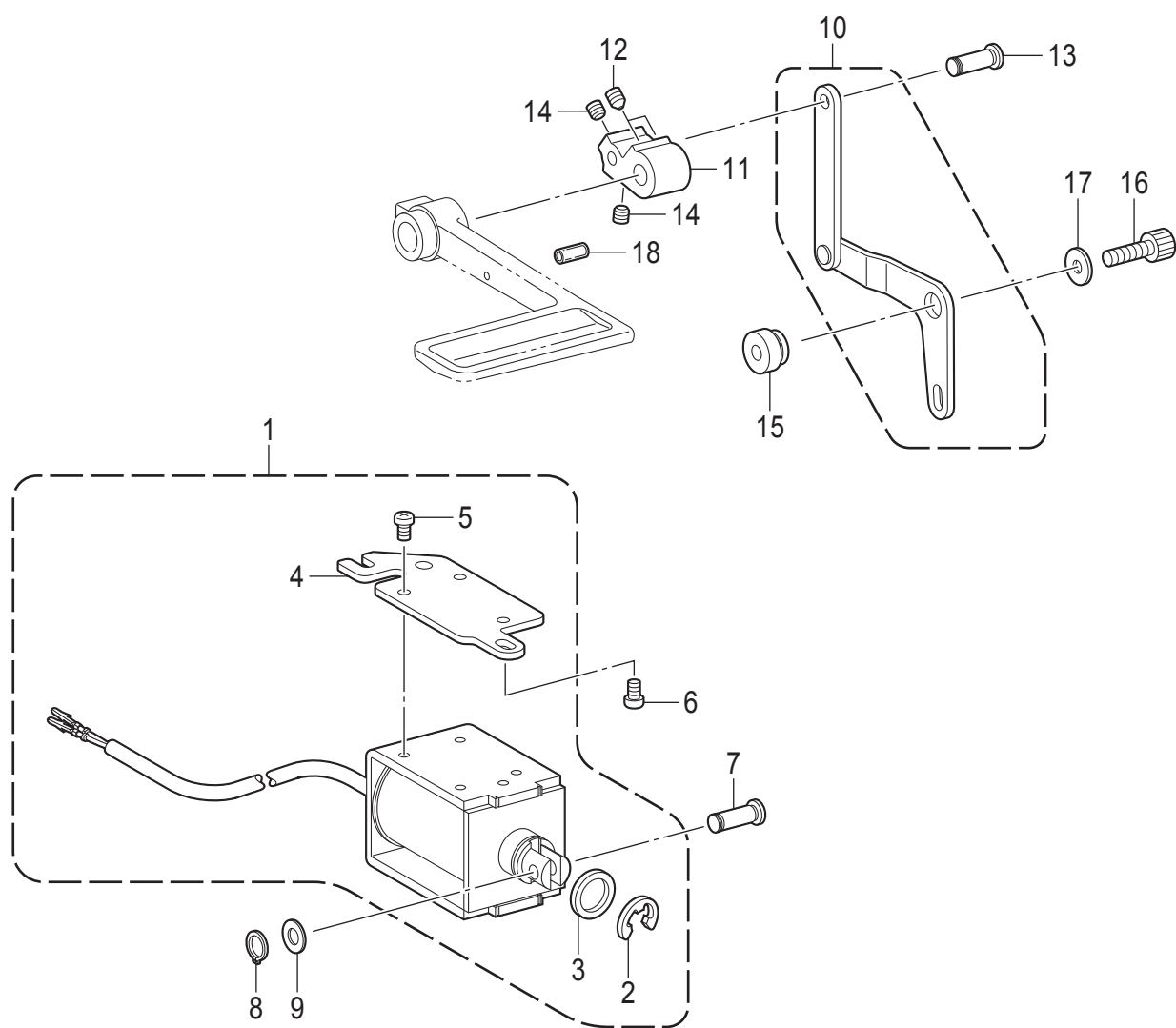
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA2495001	1	压杆轴套	PRESSER BAR BUSH	
2	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
3	SB2265002	1	调节螺栓组件	PESSER ADJUSTING SCREW ASSY	
5	SA7607101	1	弹簧导杆	SPRING GUIDE	
6+	S07346101	1	<用于-□□3, -405, -407> 压紧弹簧	<For -□□3, -405, -407> PRESSER BAR SPRING, -5	
6+	S16196001	1	<用于-T□F> 压紧弹簧	<For -T□F> PRESSER BAR SPRING, F	
7	SB4195001	1	压紧杆	PRESSER BAR	
8	SA2498001	1	压杆抱箍	GUIDE BRACKET, P-BAR	
9	S25289001	1	螺栓 M6X10	BOLT (CP) M6X10	
10	SA2499001	1	压杆提升曲柄	PRESSER BAR LIFTING CRANK	
11	S31006002	1	抬压脚扳手	LIFTING LEVER	
12	S39051001	1	螺钉(带垫圈)M3.5X12	SCREW PAN (S/P W) M3.5X12	
13	S07353001	1	<用于T-8421C> 松线板组件	<For T-8421C> TENSION RELEASE PLATE ASSY	
14	S07351001	1	<用于T-8422C> 松线板组件	<For T-8422C> TENSION RELEASE PLATE ASSY	
15	S07529001	1	松线连杆组件	T-RELEASE CONNECTING ROD ASSY	
16	048030342	2	挡圈 E3	RETAINING RING E3	
17	SA2677201	1	松线电线	TENSION RELEASE WIRE	
18	012061832	1	螺钉 M6X18	SET SCREW, SOCKET (FT) M6X18	
19	021060306	1	六角螺母 M6	NUT 3 M6	
20	SA2500001	1	膝控连杆组件	KNEE LIFTER C-ROD ASSY	
21	SA2501001	1	抬压脚连杆	PRESSER BAR LIFTING LEVER	
22	SA2502001	1	膝控连杆	KNEE LIFTER CONNECTING ROD	
23	SA1179001	1	轴位螺钉 M5	SHOULDER SCREW, M5	
24	S07349001	1	压紧杆提升杠杆销	P-BAR LIFTING LEVER SHAFT	
25	SA2504001	1	紧圈	SET SCREW COLLAR	
26	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
27+	S07355051	1	<用于T-8421C> 弹簧	<For T-8421C> SPRING, EXTENSION	
27+	S07355051	2	<用于T-8422C> 弹簧	<For T-8422C> SPRING, EXTENSION	
29	062501216	1	螺钉 M5X12	SCREW PAN M5X12	
30	021500106	1	六角螺母 M5	NUT 1 M5	
31	SA2506001	1	膝控提升杠杆	KNEE LIFTER LEVER	
32	SA2507001	1	膝控提升杆	KNEE LIFTER BAR	
33	SA1179001	1	轴位螺钉 M5	SHOULDER SCREW, M5	
34	SA2165001	1	轴位螺钉 M6	SHOULDER SCREW, M6	
35	SA1179001	1	轴位螺钉 M5	SHOULDER SCREW, M5	
36	SA4149101	1	调整螺钉 6	ADJUSTING SCREW 6	
37	021060306	1	六角螺母 M6	NUT 3 M6	
38	S07350001	1	垫圈	WASHER PLAIN	

E. 送布装置 / Feed mechanism



E. 送布装置 / Feed mechanism

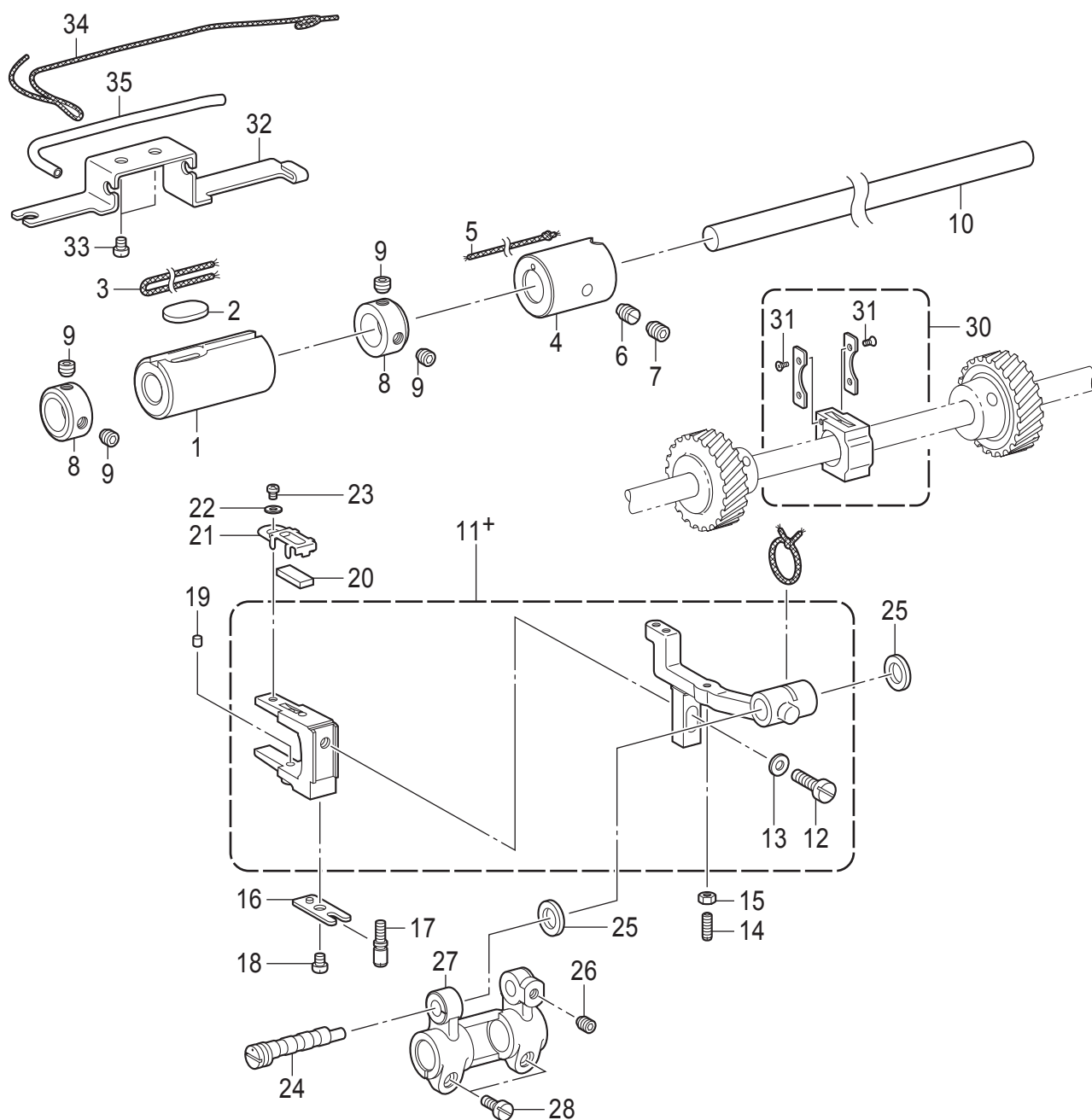
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1+	SA3062001	1	<用于-□□3, -T□F> 切换器11组件	<For -□□3, -T□F> FEED REGULATOR ASSY, 11	
1+	SA2509001	1	<用于-405, -407> 切换器组件	<For -405, -407> FEED REGULATOR ASSY	
2	SA2511001	2	滑块导向	GUIDE PLATE	
3	062501016	4	螺钉 M5X10	SCREW PAN M5X10	
4	SA2512001	1	滑块组件	SLIDE BLOCK ASSY	
5	SA2515001	3	油毡	FELT	
6	SA2516001	1	切换器定位	STOPEER	
7	062060816	1	螺钉 M6X8	SCREW PAN M6X8	
8	143611201	1	送布连杆组件	F-ROCKER CONNECTING ROD ASSY	
9	143612100	1	送布大连杆	FEED ROCKER CONNECTING ROD	
10	118954000	1	滚针轴承	NEEDLE BEARING	
11	SA2518001	1	水平偏心轮 5	LEVEL FEED ECCENTRIC WHEEL 5	
12	SA2585001	1	固定螺钉 M6X10	SET SCREW, SOCKET (FT) M6	
13	S25236001	1	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
14	SA2521001	1	水平送料臂 5	FEED ROCKER ARM 5	
15	018062032	1	螺栓 M6X20	BOLT SOCKET M6X20	
16	143613051	1	送布小连杆	LINK	
17	143616001	1	送布曲柄轴	SHAFT	
18	048060342	2	挡圈 E6	RETAINING RING E6	
19	S38422002	1	<用于-□□3, -T□F> 针距标盘	<For -□□3, -T□F> STITCH LENGTH DIAL, 4	
20	S38427002	1	<用于-405, -407> 针距标盘	<For -405, -407> STITCH LENGTH DIAL, 5	
21	SA3056001	1	调节螺栓	FEED REGULATING STUD	
22	142746122	1	针距标盘套	FEED REGULATING SUPPORTER	
23	129458202	1	螺钉 SM4.76	SCREW SM4.76	
24	108549001	1	O形圈	O RING	
25	S50098201	1	定位销	POSITIONING PIN	
26	100328001	1	止动销弹簧	NOTCH SPRING	
27	SA2523001	1	标盘锁杆	DIAL LOCK LEVER	
28	S39830101	1	弹簧	SPRING	
29	SA2525001	1	送料调节器 5	FEED REGULATOR 5	
30	016061031	2	螺钉 M6X10	SET SCREW SOCKET (CN) M6X10	
31	SA2526001	1	切换器连杆	CONNECTING ROD	
32	SB4125001	1	偏心轴	ECCENTRIC SHAFT	
33	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
34	SB7507001	1	轴位螺钉 M6	SHOULDER SCREW M6	
35	SA2529101	1	倒缝手柄轴 TR	SHAFT, R-LEVER TR	
36	048080342	1	挡圈 E8	RETAINING RING E8	
37	025100132	1	平垫圈 S10	WASHER PLAIN S 10	
38	SA2530001	1	垫片	SPACER	
39	104821001	1	橡皮塞 10.5	RUBBER CAP, 10.5	
40	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
41	SA2532001	1	定位器	STOPPER	
42	062501216	1	螺钉 M5X12	SCREW PAN M5X12	
43	SB3849001	1	平垫圈 M5	WASHER PLAIN M 5	
44	S07376001	1	调节器弹簧	FEED REGULATOR SPRING	
45	SA2533001	1	弹簧挂钩	SPRING HOOK	
46	062060816	1	螺钉 M6X8	SCREW PAN M6X8	
47	062501216	1	螺钉 M5X12	SCREW PAN M5X12	
48	021500106	1	六角螺母 M5	NUT 1 M5	
49	S07374102	1	倒缝扳手	REVERSE STITCHING LEVER	
50	SA2531001	1	弹簧	SPRING	
51	SA6592001	1	螺钉 M5	SCREW M5	
52	SA2541001	1	倒缝扳手板	REVERSE STITCHING LEVER PLATE	



F. 倒缝装置 / Quick reverse mechanism

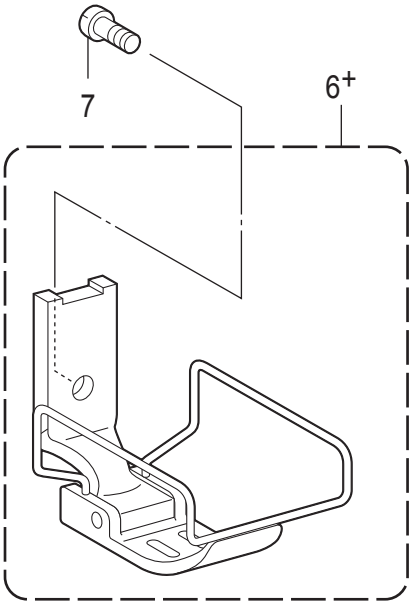
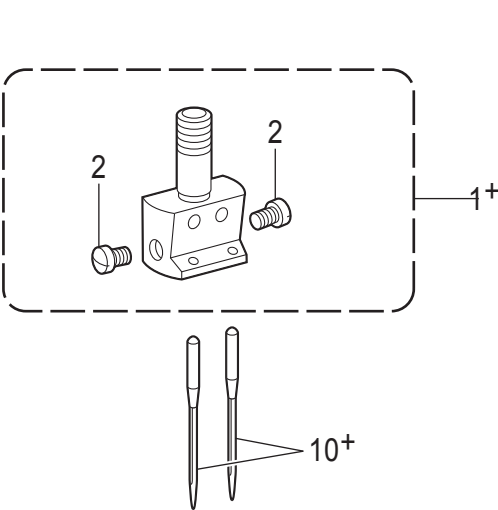
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB1441001	1	倒缝电磁铁大组件	QUICK REVERSE SOLENOID UNIT	
2	154730001	1	挡圈 E15	RETAINING RING E15	
3	154731000	1	橡胶垫	RUBBER STOPPER	
4	SA2535101	1	电磁铁基座	SOLENOID BRACKET	
5	062500812	3	螺钉 M5X8	SCREW PAN M5X8	
6	062061016	2	螺钉 M6X10	SCREW PAN M6X10	
7	SA2992001	1	连接销	PIN	
8	048060142	1	轴用挡圈 C6	RETAINING RING EXTERNAL C6	
9	153138001	1	垫圈 6.5	WASHER, PLAIN 6.5	
10	SA2536001	1	电磁铁曲杆组件	SOLENOID LEVER ASSY	
11	SA2540001	1	反转曲柄	QUICK REVERSE LEVER	
12	016061031	2	螺钉 M6X10	SET SCREW SOCKET (CN) M6X10	
13	SA2992001	1	连接销	PIN	
14	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
15	SA2539001	1	电磁铁曲杆轴	SOLENOID LEVER SHAFT	
16	018062032	1	螺栓 M6X20	BOLT SOCKET M6X20	
17	149095001	1	垫圈 6	WASHER, PLAIN 6	
18	153132000	1	尼龙管 L=13.5	NYLON TUBE, L=13.5	

G. 送布轴装置 / Feed shaft mechanism

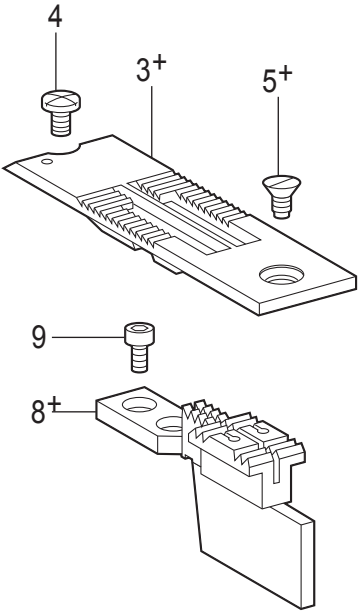


G. 送布轴装置 / Feed shaft mechanism

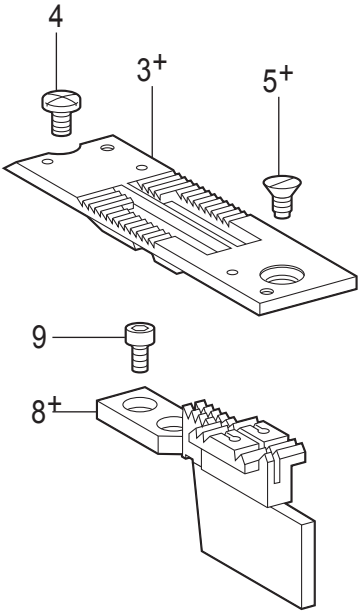
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA3855001	1	送布轴套 L	BUSH, L: F-ROCKER SHAFT	
2	SA3965001	1	油毡	FELT	
3	SA4028001	1	油线 4X4 L=220	WICK, 4X4 L=220	
4	SA2543001	1	送布轴套 R	FEED ROCKER SHAFT BUSH, R	
5	108802001	1	油线 4X4 L=250	WICK, 4X4 L=250	
6	SA2544001	1	螺钉 M6	SET SCREW M6	
7	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
8	SA2546001	2	紧圈	SET SCREW COLLAR	
9	S23651001	4	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
10	SA3840001	1	送布轴	FEED ROCKER SHAFT	
11+	SA6152101	1	<用于T-8421C> 牙架叉组件 ST	<For T-8421C> FEED BAR ST FORK ASSY	
11+	SA6150101	1	<用于T-8422C> 牙架叉组件 TR	<For T-8422C> FEED BAR TR FORK ASSY	
12	SA2927001	1	螺钉 M6X14	SCREW, M6X14	
13	025060132	1	平垫圈 S6	WASHER PLAIN S 6	
14	SA2566001	1	螺钉 M3.5	SET SCREW, M3.5	
15	021350106	1	螺母 M3.5	NUT 1 M3.5	
16	SA2553001	1	开叉板	FORKED PLATE	
17	SA2554001	1	调整螺栓	ADJUSTING SCREW	
18	062400616	1	螺钉 M4X6	SCREW PAN M4X6	
19	SA3990001	1	油毡	FELT	
20	SA3887001	1	油毡	FELT	
21	SA3888001	1	油毡压架	FELT HOLDER	
22	025030132	1	平垫圈 S3	WASHER PLAIN S 3	
23	062300416	1	螺钉 M3X4	SCREW PAN M3X4	
24	SB4126001	1	牙架轴	FEED BAR SHAFT	
25	SA2551001	2	轴向垫圈	THRUST RING	
26	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
27	SA2555001	1	水平送布台臂	FEED ROCKER BASE ARM	
28	SA2928001	2	螺钉 M5X12	SCREW, M5X12	
30	SA2806101	1	滑块组件	FEED BAR SLIDE BLOCK ASSY	
31	SA6308001	4	螺钉 M2X4	SCREW FLAT #0 M2X4	
32	SA4009001	1	油线支架	WICK SUPPORT	
33	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
34	SA2724001	1	油线 L=400	WICK, L=400	
35	SA4011001	1	维尼龙油管 L=100	OIL TUBE, L=100	



< 用于无切线 / Without Thread trimmer >



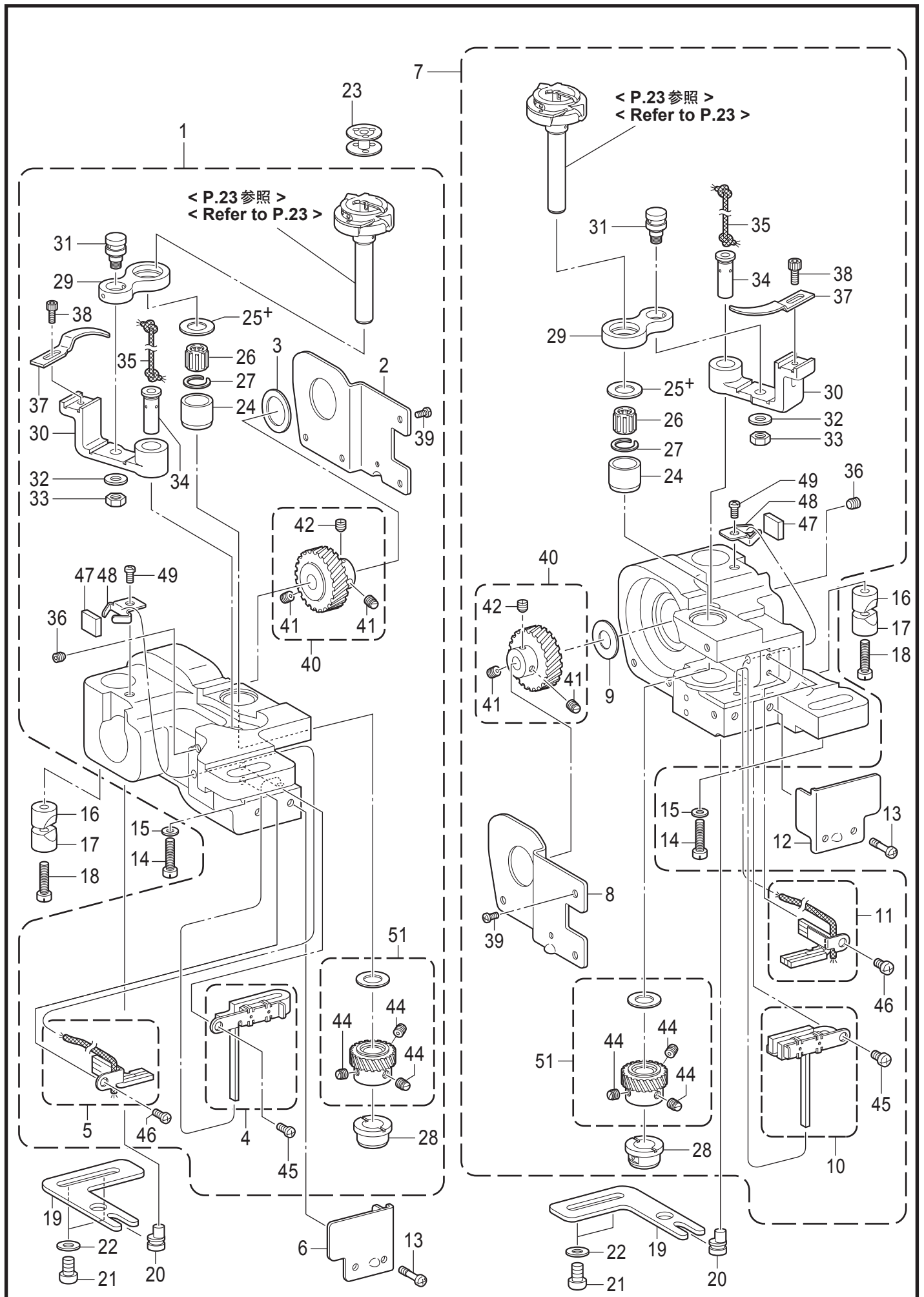
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H. 定规部件 / Gauge parts

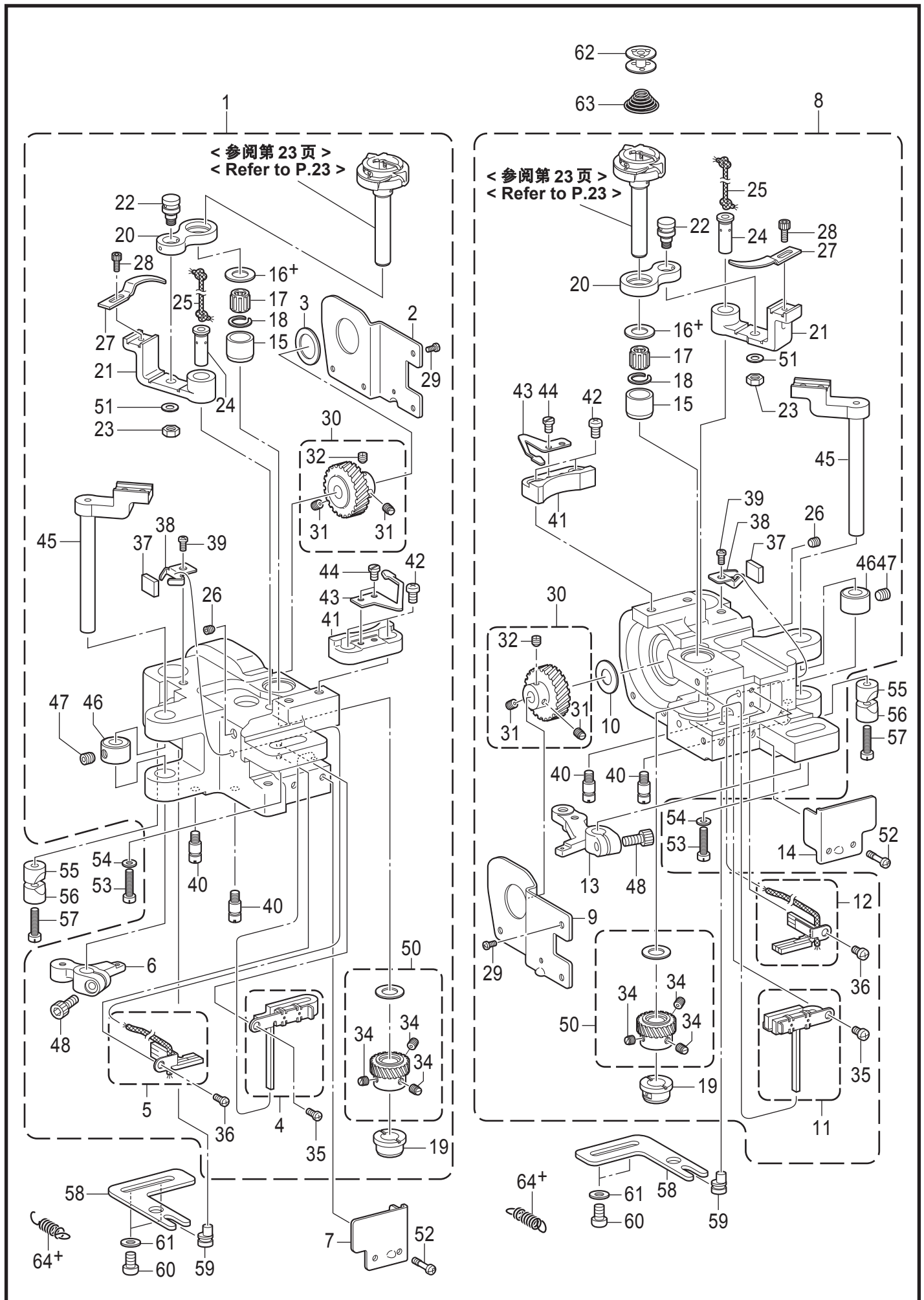
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	* P.61-70	1	针夹组件	NEEDLE CLAMP ASSY	
2	116323001	2	螺钉 SM3.57	SCREW, SM3.57	
3+	* P.61-70	1	针板	NEEDLE PLATE	
4	S11244001	1	螺钉 SM4.37	SCREW, SM4.37	
5+	100032004	1	<用于-□□3, -405, -407> 平头螺钉 SM4.37-40X8	<For -□□3, -405, -407> SCREW, FLAT SM4.37-40X8	
5+	117160001	1	<用于-T□F> 螺钉 SM4.37	<For -T□F> SCREW, FLAT SM4.37	
6+	* P.61-70	1	压脚组件	PRESSER FOOT ASSY	
7	113050001	1	螺钉 SM3.57	SCREW, SM3.57	
8+	* P.61-70	1	送布牙	FEED DOG	
9	S07494001	2	螺钉 SM3.18X7	SCREW, W/SOCKET SM3.18X7	
10+			<用于-□□3> 机针DPX5...(#14)	<For -□□3> NEEDLE DPX5...(#14)	
10+			<用于-405, -407> 机针DPX5...(#22)	<For -405, -407> NEEDLE DPX5...(#22)	
10+			<用于-T□F> 机针DPX5...(#11)	<For -T□F> NEEDLE DPX5...(#11)	

J1. 旋梭装置 (T-8421C) / Rotary hook mechanism (T-8421C)



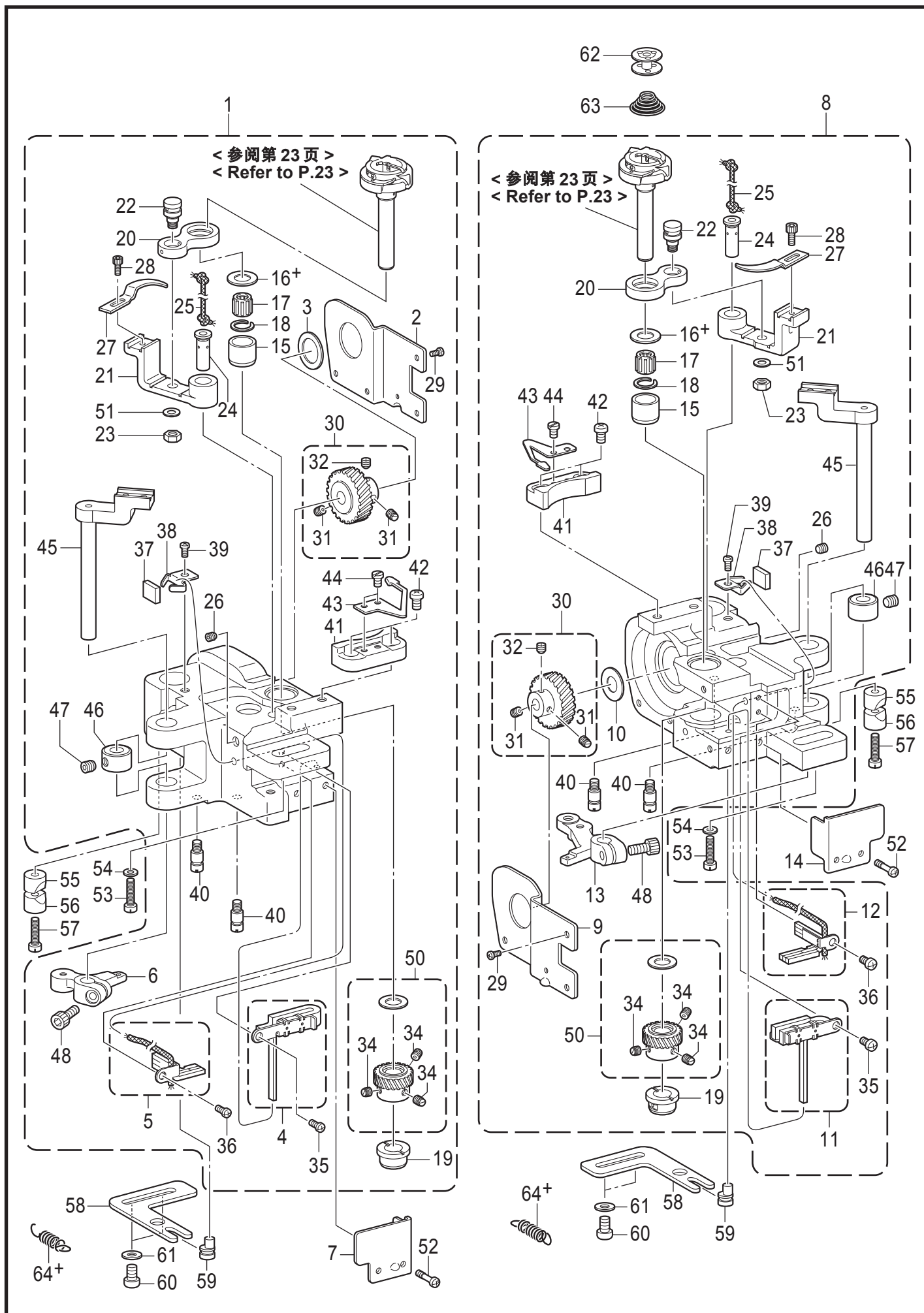
J1. 旋梭装置 (T-8421C) / Rotary hook mechanism (T-8421C)

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于旋梭基座(L)>	<For Rotary hook base (L)>	
1	SB4823101	1	旋梭基座组件 842ST(L) C	R-HOOK BASE ASSY 842ST(L) C	
2	SA2562201	1	旋梭基座盖 L	ROTARY HOOK BASE COVER L	
3	SA3054001	1	垫圈 L	THRUST WASHER, L	
4	SA6424201	1	油毡组件 UL	FELT UL ASSY	
5	SA4044001	1	油毡组件 DL	FELT DL ASSY	
6	SA6462001	1	旋梭基座盖 FL	ROTARY HOOK BASE COVER FL	
			<用于旋梭基座(R)>	<For Rotary hook base (R)>	
7	SB4824101	1	旋梭基座组件 842ST(R) C	R-HOOK BASE ASSY 842ST(R) C	
8	SA2563301	1	旋梭基座盖 R	ROTARY HOOK BASE COVER R	
9	SA2579001	1	垫圈	SPECER	
10	SA6425201	1	油毡组件 UR	FELT UR ASSY	
11	SA4045001	1	油毡组件 DR	FELT DR ASSY	
12	SA6463001	1	旋梭基座盖 FR	ROTARY HOOK BASE COVER FR	
13	SA6417001	4	螺钉 M4X12	SCREW M4X12	
14	SA2556001	2	螺钉 M6X25	SCREW, M6X25	
15	115947101	2	垫圈 6.35	WASHER PLAIN 6.35	
16	SA2722001	2	套管 A	PINCH SLEEVE A	
17	SA2565001	2	套管 B	PINCH SLEEVE B	
18	SA2556001	2	螺钉 M6X25	SCREW, M6X25	
19	SA2567001	2	调节板	NEEDLE UPPER ADJUSTING PLATE	
20	SA2568001	2	调节轴	NEEDLE UPPER POSITIONING SHAFT	
21	062061016	4	螺钉 M6X10	SCREW PAN M6X10	
22	025060136	4	平垫圈 S6	WASHER PLAIN S 6	
23	S01928151	2	梭芯	BOBBIN	
24	SA4029001	2	旋梭轴套 U	ROTARY HOOK SHAFT BUSH	
25+	S09260001	2	轴向垫圈 A <t=1.2>	THRUST RING, A: 1.2MM <t=1.2>	
25+	SA4038001	2	轴向垫圈 <t=1.0>	THRUST RING <t=1.0>	
25+	S09261001	2	轴向垫圈 B <t=1.4>	THRUST RING, B: 1.4MM <t=1.4>	
25+	SA4444001	2	轴向垫圈 <t=0.8>	THRUST RING 0.8MM <t=0.8>	
26	S07420000	2	滚针轴承	NEEDLE BEARING	
27	S07419001	2	止动圈	RETAINING RING	
28	SA6474001	2	旋梭轴套 D	ROTARY HOOK SHAFT BUSH	
29	SB4193001	2	分线钩连杆	OPENER LINK	
30	SA3859101	2	分线钩杆	OPENER LEVER	
31	SA2560001	2	分线钩连杆轴	SHAFT, O-LINK	
32	SB2330001	2	平垫圈 S4.76	WASHER PLAIN S SM4.76	
33	021500316	2	六角螺母 M5	NUT 3 M5	
34	SA3889101	2	分线钩杆短轴	O-LEVER SHAFT	
35	SA4026001	2	油线 4X4 L=100	WICK, 4X4 L=100	
36	012501031	2	螺钉 M5X10	SET SCREW SOCKET (FT) M5X10	
37	S38212001	2	分线钩	OPENER	
38	154965001	2	螺钉 SM3.57X8	BOLT, SOCKET SM3.57X8	
39	062300612	8	螺钉 M3X6	SCREW PAN M3X6	
40	SA2572101	2	螺旋齿轮(带螺钉)	SPIRAL GEAR SCREW ASSY	
41	SA2574001	4	螺钉 M6	SET SCREW, (FT) M6	
42	SA2575001	2	螺钉 M6	SET SCREW, (FT) M6	
44	SA2574001	6	螺钉 M6	SET SCREW, (FT) M6	
45	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
46	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
47	SA4012001	2	油毡	FELT	
48	SA3894001	2	油毡架	FELT SUPPORT	
49	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
51	SA6307201	2	人字齿轮复合件	PINION GEAR SET	



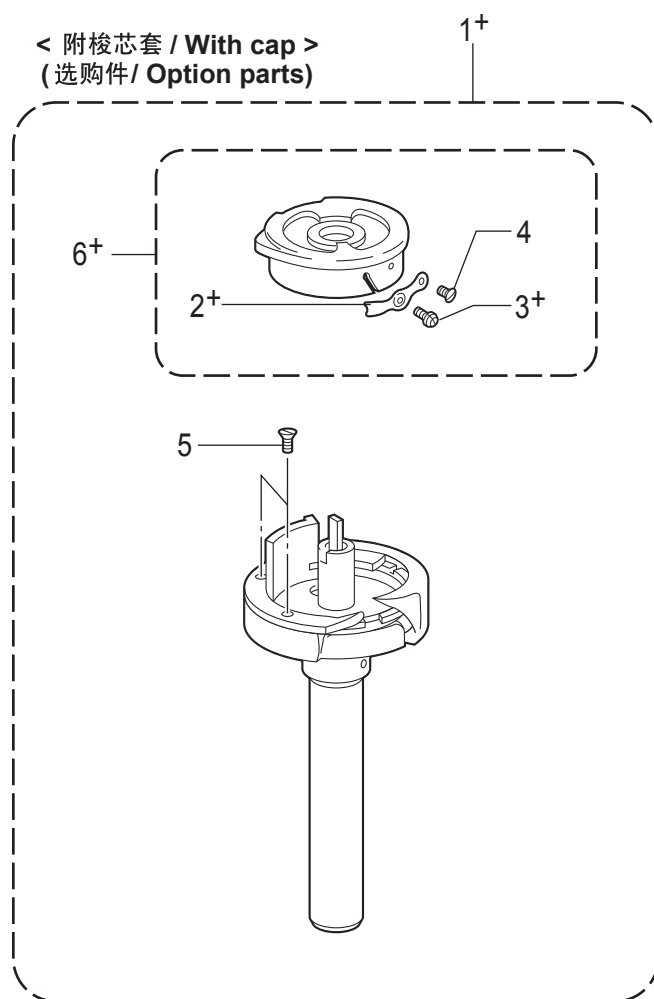
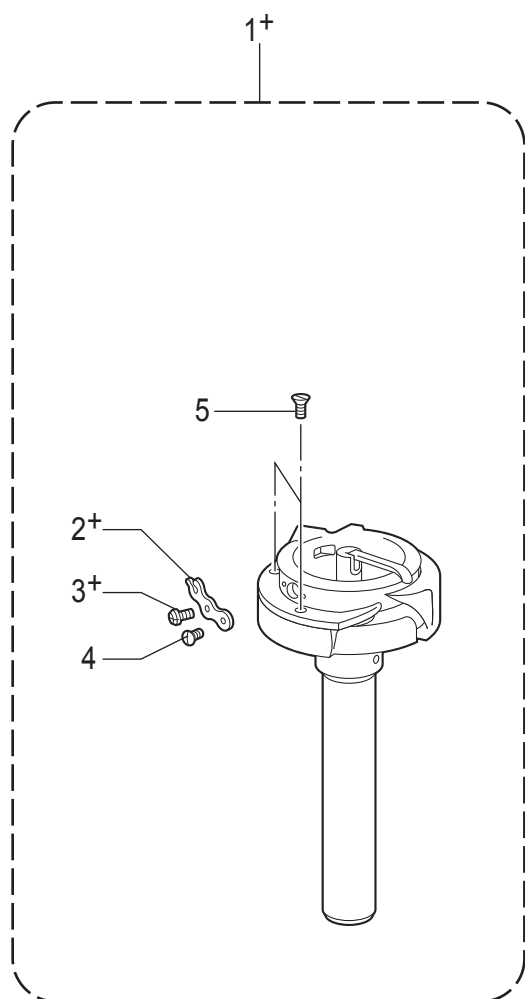
J2. 旋梭装置 (T-8422C) / Rotary hook mechanism (T-8422C)

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB4827101	1	<用于旋梭基座(L)> 旋梭基座组件 842TR(L) C	<For Rotary hook base (L)> R-HOOK BASE ASSY 842TR(L) C	
2	SA2562201	1	旋梭基座盖 L	ROTARY HOOK BASE COVER L	
3	SA3054001	1	垫圈 L	THRUST WASHER, L	
4	SA6424101	1	油毡组件 UL	FELT UL ASSY	
5	SA4044001	1	油毡组件 DL	FELT DL ASSY	
6	SA2671001	1	切线杠杆 L	THREAD TRIMMER LEVER, L	
7	SA6462001	1	旋梭基座盖 FL	ROTARY HOOK BASE COVER FL	
8	SB4828101	1	<用于旋梭基座(R)> 旋梭基座组件 842TR (R) C	<For Rotary hook base (R)> R-HOOK BASE ASSY 842TR(R) C	
9	SA2563301	1	旋梭基座盖 R	ROTARY HOOK BASE COVER, R	
10	SA2579001	1	垫圈	SPECER	
11	SA6425201	1	油毡组件 UR	FELT UR ASSY	
12	SA4045001	1	油毡组件 DR	FELT DR ASSY	
13	SA2670101	1	切线杠杆 R	THREAD TRIMMER LEVER R	
14	SA6463001	1	旋梭基座盖 FR	ROTARY HOOK BASE COVER FR	
15	SA4029001	2	旋梭轴套 U	ROTARY HOOK SHAFT BUSH	
16+	S09260001	2	轴向垫圈 A <t=1.2>	THRUST RING, A: 1.2MM <t=1.2 >	
16+	SA4038001	2	轴向垫圈 <t=1.0>	THRUST RING <t=1.0 >	
16+	S09261001	2	轴向垫圈 B <t=1.4>	THRUST RING, B 1.4MM <t=1.4 >	
16+	SA4444001	2	轴向垫圈 <t=0.8 >	THRUST RING 0.8MM <t=0.8 >	
17	S07420000	2	滚针轴承	NEEDLE BEARING	
18	S07419001	2	止动圈	RETAINING RING	
19	SA6474001	2	旋梭轴套 D	ROTARY HOOK SHAFT BUSH	
20	SB4193001	2	分线钩连杆	OPENER LINK	
21	SA3859101	2	分线钩杆	OPENER LEVER	
22	SA2560001	2	分线钩连杆轴	SHAFT, O-LINK	
23	021500316	2	六角螺母 M5	NUT 3 M5	
24	SA3889101	2	分线钩杆短轴	O-LEVER SHAFT	
25	SA4026001	2	油线 4X4 L=100	WICK, 4X4 L=100	
26	012501031	2	螺钉 M5X10	SET SCREW SOCKET (FT) M5X10	
27	S38212001	2	分线钩	OPENER	
28	154965001	2	螺钉 SM3.57X8	BOLT, SOCKET SM3.57X8	
29	062300612	8	螺钉 M3X6	SCREW PAN M3X6	
30	SA2572101	2	螺旋齿轮(带螺钉)	SPIRAL GEAR SCREW ASSY	
31	SA2574001	4	螺钉 M6	SET SCREW, (FT) M6	
32	SA2575001	2	螺钉 M6	SET SCREW, (FT) M6	
34	SA2574001	6	螺钉 M6	SET SCREW, (FT) M6	
35	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
36	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
37	SA4012001	2	油毡	FELT	
38	SA3894001	2	油毡架	FELT SUPPORT	
39	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
40	SA2717001	4	定位螺钉	STOPPER SCREW	
41	SA2676001	2	动刀座	MOVABLE KNIFE BRACKET	
42	062400812	4	螺钉 M4X8	SCREW PAN M4X8	
43	S07525100	2	板弹簧	SPRING PLATE	
44	141544001	4	螺钉 SM3.18-40X3	SCREW, SM3.18-40X3	
45	SA3912001	2	动刀杆	MOVABLE KNIFE LEVER	
46	SA2675001	2	紧圈	SET SCREW COLLAR	
47	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
48	018501232	2	螺栓 M5X12	BOLT SOCKET M5X12	
50	SA6307201	2	人字齿轮复合件	PINION GEAR SET	



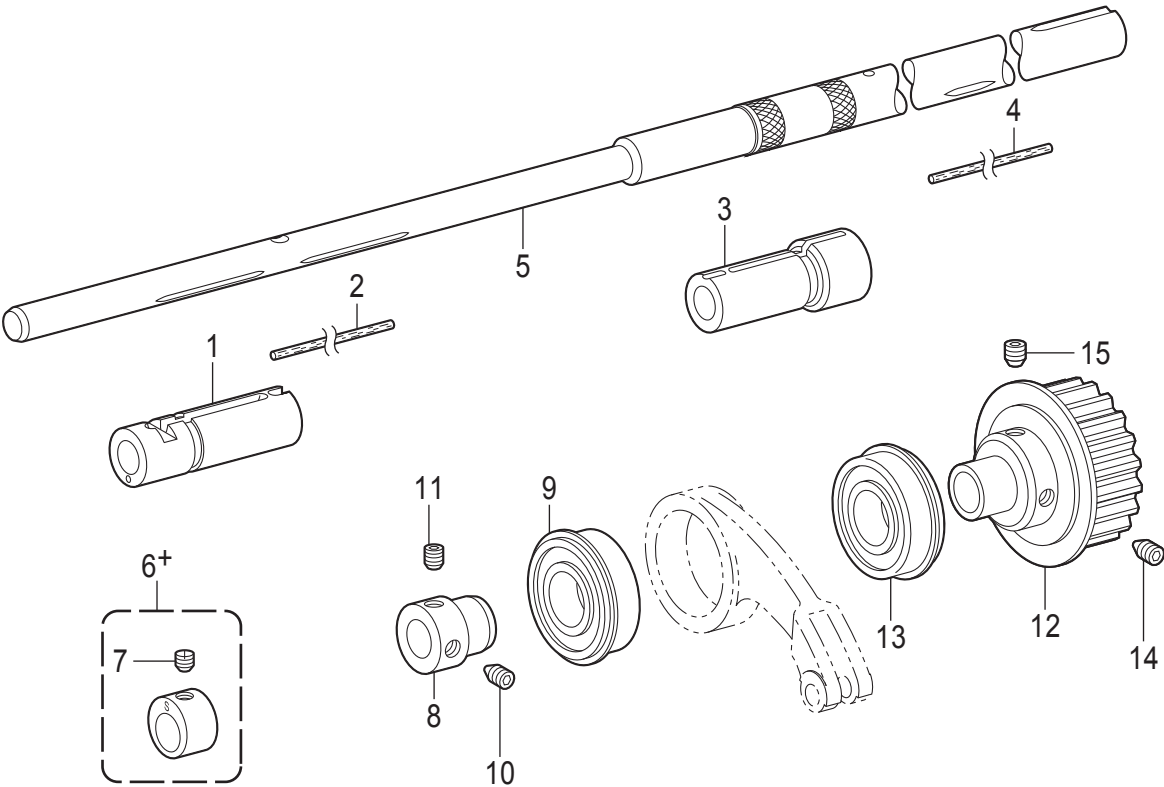
J2. 旋梭装置 (T-8422C) / Rotary hook mechanism (T-8422C)

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
51	SB2330001	2	平垫圈 S4.76	WASHER PLAIN S SM4.76	
52	SA6417001	4	螺钉 M4X12	SCREW M4X12	
53	SA2556001	2	螺钉 M6X25	SCREW, M6X25	
54	115947101	2	垫圈 6.35	WASHER PLAIN 6.35	
55	SA2722001	2	套管 A	PINCH SLEEVE A	
56	SA2565001	2	套管 B	PINCH SLEEVE B	
57	SA2556001	2	螺钉 M6X25	SCREW, M6X25	
58	SA2567001	2	调节板	NEEDLE UPPER POSITIONING PLATE	
59	SA2568001	2	调节轴	NEEDLE UPPER POSITIONING SHAFT	
60	062061016	4	螺钉 M6X10	SCREW PAN M6X10	
61	025060136	4	平垫圈 S6	WASHER PLAIN S 6	
62	S01928151	2	梭芯	BOBBIN	
63	148602001	2	防空转弹簧	ANTI-SPIN SPRING	
64+	SA4458001	2	<用于-4□3> 弹簧 B	<For -4□3> SPRING, EXTENSION, B	
64+	SA2826001	2	<用于-405, -407> 弹簧	<For -405, -407> SPRING, EXTENSION	



J3. 旋梭装置 / Rotary hook mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	* P.59-60	1	盒装旋梭组件	ROTARY HOOK ASSY	
2+	* P.59-60	1	夹线簧	TENSION SPRING	
3+	* P.59-60	1	螺钉	TENSION ADJUSTING SCREW	
4	151030001	1	螺钉	SET SCREW	
5	151027001	2	螺钉	SET SCREW	
6+	* P.59-60	1	<选购件> 梭芯套组件	<Option parts> BOBBIN CASE ASSY	



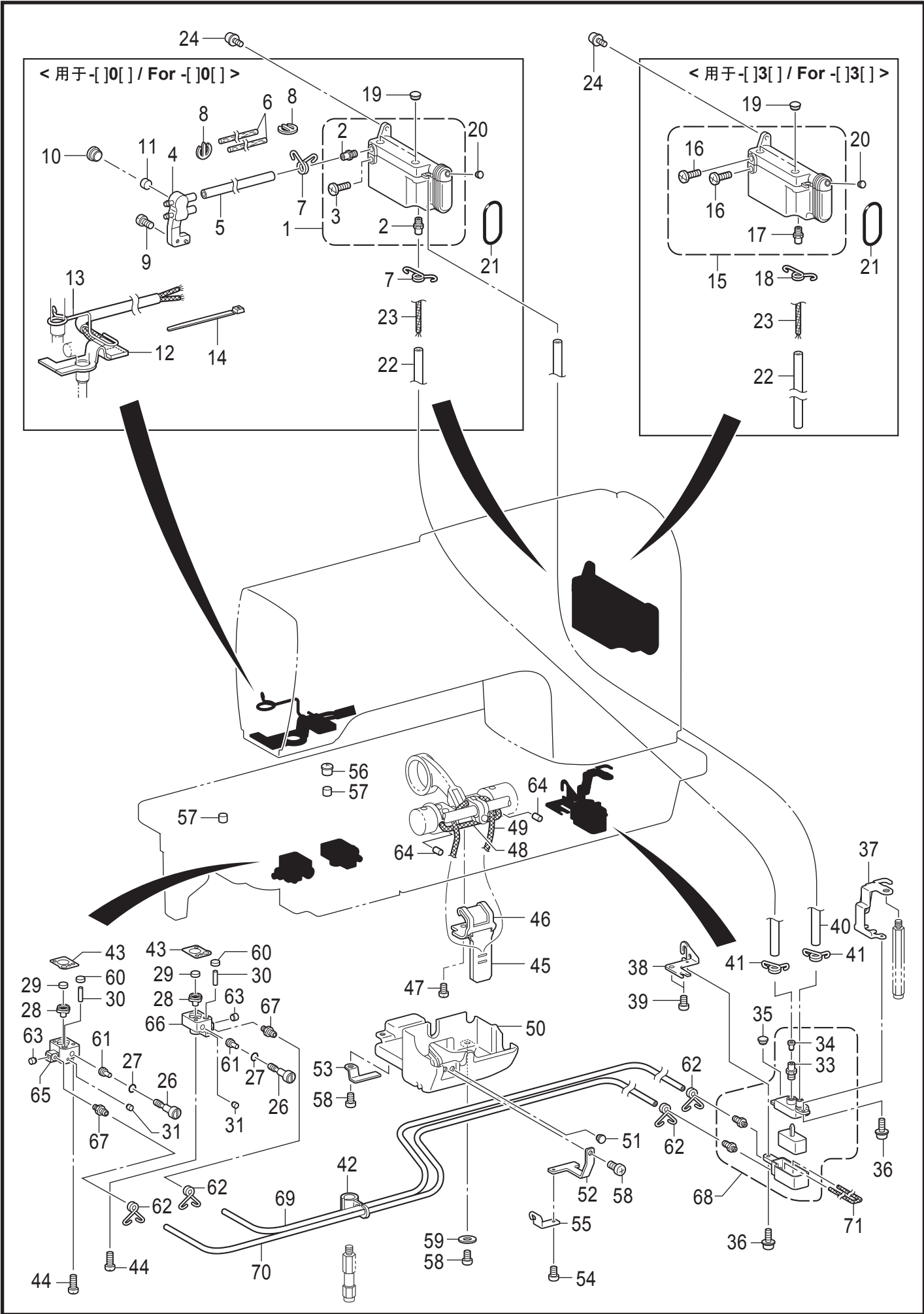
K. 下轴装置 / Lower shaft mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA3890001	1	旋梭基座轴套 L	ROTARY HOOK BASE BUSH, L	
2	SA4585001	1	油毡	FELT	
3	SA3891001	1	旋梭基座轴套 R	ROTARY HOOK BASE BUSH, R	
4	SA4585001	1	油毡	FELT	
5	SA2571101	1	下轴	LOWER SHAFT	
6+	SA2759101	1	<用于T-8421C> 上下偏心轮组件	<For T-8421C> F-LIFTING ECCENTRIC WHEEL ASSY	
6+	SA2580101	1	<用于T-8422C> 上下偏心轮组件	<For T-8422C> F-LIFTING ECCENTRIC WHEEL ASSY	
7	SA2575001	1	螺钉 M6	SET SCREW (FT) M6	
8	SA2584001	1	轴承套	BALL BEARING BUSH	
9	SB1535001	1	轴承 6004ZZNR	BALL BEARING, 6004ZZNR	
10	SA2585001	1	固定螺钉 M6X10	SET SCREW, SOCKET (FT) M6	
11	S23651001	1	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
12	SA2587101	1	同步轮D组件	TIMING PULLEY ASSY, D	
13	SB1536001	1	轴承 6204ZZNR	BALL BEARING, 6204ZZNR	
14	SA2585001	1	固定螺钉 M6X10	SET SCREW, SOCKET (FT) M6	
15	SA4213001	1	固定螺钉 M6X10	SET SCREW SOCKET (CP) M6X10	



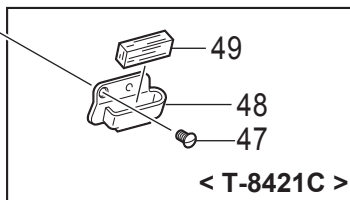
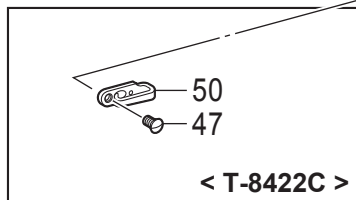
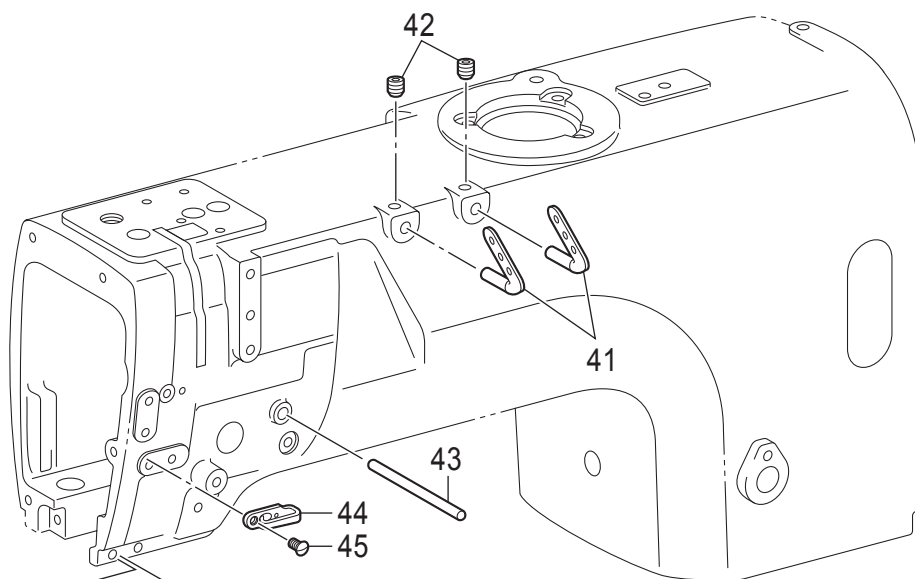
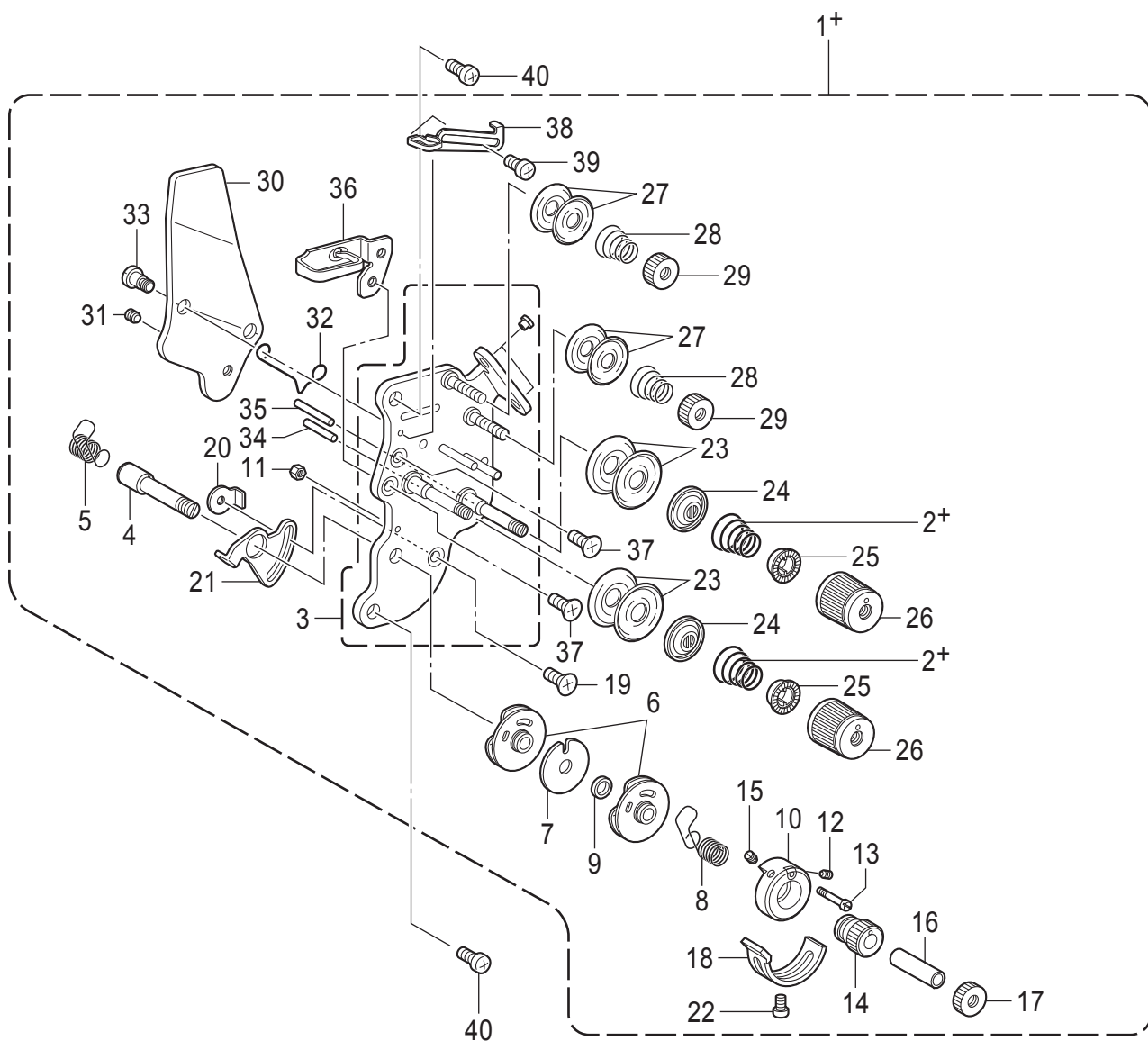
L. 供油润滑装置 / Lubrication

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于-□0□>	<For -□0□>	
1	SA4205101	1	油罐组件	OIL TANK ASSY	
2	SA3040001	2	油嘴管	OIL FEEDING PIPE	
3	SA5026101	1	螺钉 M8X7	SCREW M8X7	
4	SA3946001	1	油管接头	OIL TERMINAL	
5	SA2956001	1	维尼龙油管 L=135	OIL TUBE, L=135	
6	SA2957001	2	油毡	FELT	
7	SA3055101	2	油管夹	TUBE CLIP	
8	SA6178001	2	线夹	CLIP	
9	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
10	SA2929001	1	橡皮塞 12.5	RUBBER CAP, 12.5	
11	S38266000	1	油毡	ROTARY HOOK SHAFT FELT	
12	SA4215101	1	油毡组件	FELT ASSY	
13	SA4033101	1	油毡压架	FELT SUPPORT	
14	228475000	1	电线夹 1.9X80	FASTENING BAND 1.9X80	
			<用于-□3□>	<For -□3□>	
15	SA5304001	1	油罐组件	OIL TANK ASSY	
16	SA5026101	2	螺钉 M8X7	SCREW M8X7	
17	SA3040001	1	油嘴管	OIL FEEDING PIPE	
18	SA3055101	1	油管夹	TUBE CLIP	
19	SA2929001	2	橡皮塞 12.5	RUBBER CAP, 12.5	
20	104450101	1	橡皮塞 8	RUBBER CAP, 8	
21	081038070	1	O形圈 P38	O RING P38	
22	SA2723001	1	维尼龙油管 L=210	OIL TUBE, L=210	
23	SA2724001	1	油线 L=400	WICK, L=400	
24	0A5501006	2	螺钉(带垫圈) M5X10DB	SCREW PAN (S/P WASHER) M5X10	
26	SA6475001	2	供油调节螺钉	OIL ADJUSTING SCREW	
27	081004070	2	O形圈 P4	O RING P4	
28	SA6468001	2	橡皮垫圈	RUBBER PACKING	
29	SA6423001	2	旋梭轴油毡	ROTARY HOOK SHAFT FELT	
30	SA6415001	2	油线 L=80	WICK L=80	
31	142274101	2	橡皮塞 4.2	RUBBER CAP, 4.2	
33	SA3040001	1	油嘴管	OIL FEEDING PIPE	
34	SA3060001	1	油门垫片	VALVE PACKING	
35	104450101	1	橡皮塞 8	RUBBER CAP, 8	
36	0A4400806	2	螺钉(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
37	SA3045201	1	副油罐安装架 A	SUB-TANK SETTING PLATE A	
38	SA3046001	1	副油罐安装架 B	SUB-TANK SETTING PLATE, B	
39	062060816	2	螺钉 M6X8	SCREW PAN M6X8	
40	SA3044001	1	维尼龙油管 L=242	OIL TUBE, L=242	
41	SA3055101	2	油管夹	TUBE CLIP	
42	SA6472001	1	油管支架	TUBE SUPPORT	
43	SB4608001	2	旋梭基座D垫片	ROTARY HOOK BASE D PACKING	
44	062401616	4	螺钉 M4X16	SCREW PAN M4X16	
45	SA2604001	1	油毡	FEED REGULATOR FELT	
46	SA2605001	1	油毡压架	FELT SUPPORT	
47	062500616	1	螺钉 M5X6	SCREW PAN M5X6	
48	109405001	1	油线 4X4 L=100	WICK 4X4 (L=100)	
49	108801001	1	油线 4X4 L=350	WICK, 4X4 L=350	
50	SA2606101	1	油盖	OIL COVER	
51	104450101	1	橡皮塞 8	RUBBER CAP, 8	
52	SA3048101	1	油管压架 A	TUBE SUPPORT, A	
53	SA3049001	1	油管压架 B	TUBE SUPPORT, B	
54	062400616	1	螺钉 M4X6	SCREW PAN M4X6	
55	SA6473001	1	油管导向	TUBE GUIDE	
56	140890009	1	油盖	OIL CAP	
57	112753001	2	油毡	FELT	



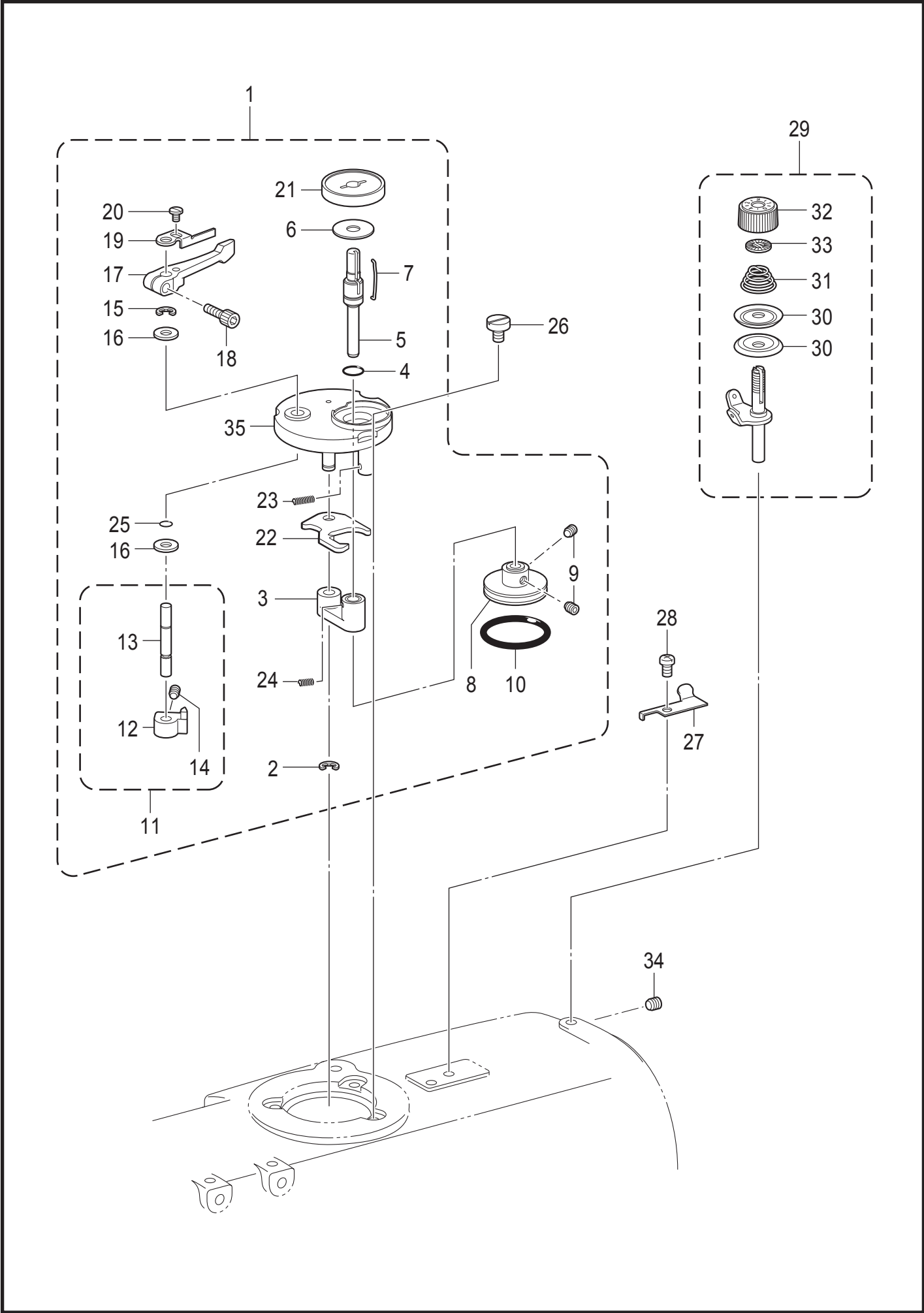
L. 供油润滑装置 / Lubrication

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
58	062061016	3	螺钉 M6X10	SCREW PAN M6X10	
59	025060236	1	平垫圈 M6	WASHER PLAIN M 6	
60	SA6423001	2	旋梭轴油毡	ROTARY HOOK SHAFT FELT	
61	SA6416001	2	柱塞	RUBBER PRESSER	
62	SA6414001	4	油管夹	TUBE CLIP	
63	140327001	2	橡皮塞 6.3	RUBBER CAP, 6.3	
64	148743001	2	油毡	FELT	
65	SA6465001	1	集油器 L	OIL BLOCK L	
66	SA6467001	1	集油器 R	OIL BLOCK R	
67	SA6422001	2	供油口 3.8	OIL FEEDING PIPE 3.8	
68	SA6470001	1	副油罐组件	SUB-TANK ASSY	
69	SA6412001	1	油管 L=400	OIL TUBE L=400	
70	SA6411001	1	油管 L=500	OIL TUBE L=500	
71	SA6413001	1	油毡 L=1050	FELT L=1050	



M. 穿线装置 / Threading mechanism

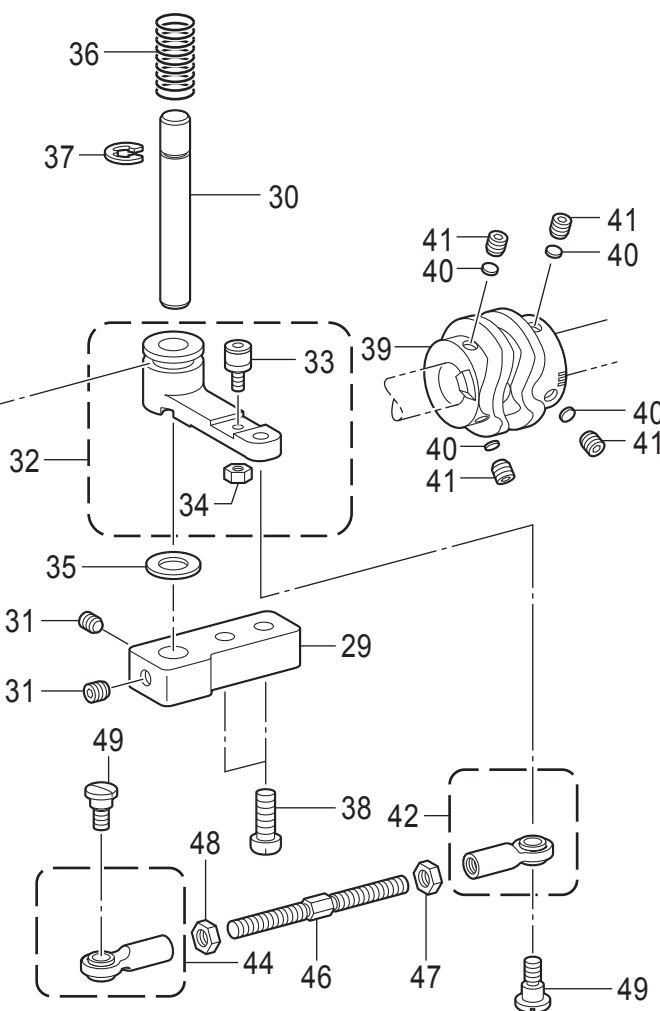
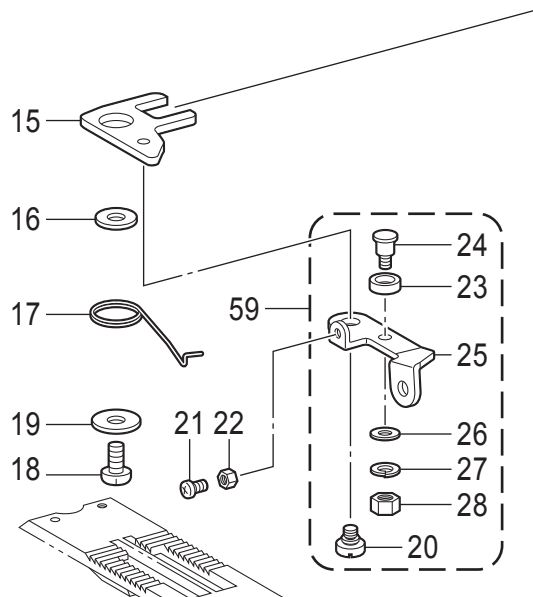
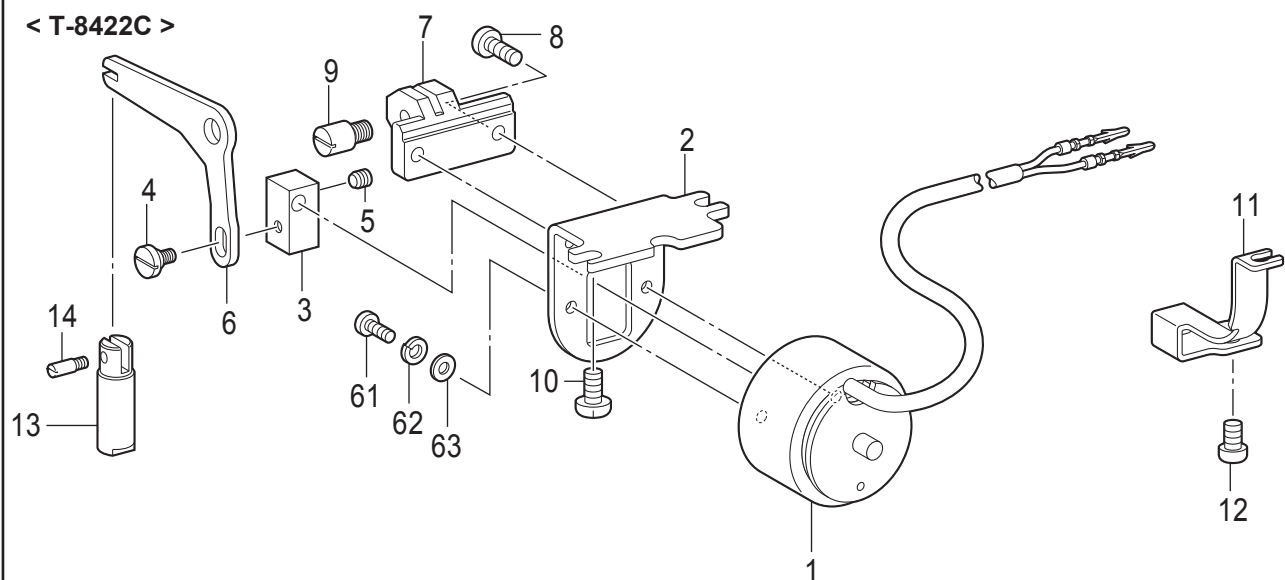
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1+	SA3417501	1	<用于-□□3> 面线调节组件 -3	<For -□□3> UPPER THREAD TENSION ASSY -3	
2+	SA3415001	2	弹簧 L	TENSION SPRING, L	
1+	SA2607501	1	<用于-405, -407> 面线调节组件 -5	<For -405, -407> UPPER THREAD TENSION ASSY -5	
2+	SA3416101	2	弹簧 LL	TENSION SPRING LL	
1+	SA2818501	1	<用于-T□F> 面线调节组件 -1	<For -T□F> UPPER THREAD TENSION ASSY -1	
2+	SA3414101	2	弹簧 M	TENSION SPRING M	
3	SA4212001	1	调整台组件	TENSION PLATE ASSY	
4	SA2613101	1	调整短轴	TENSION STUD	
5	SA2614201	1	弹簧 L	THREAD TAKE-UP SPRING L	
6	SA2615001	2	导向组件	GUIDE ASSY, T/TAKE-UP SPRING	
7	SA2619001	1	垫片	SPACER	
8	SA2623201	1	弹簧 R	THREAD TAKE-UP SPRING R	
9	SA2620001	1	轴套	COLLAR	
10	SA2621001	1	定位圈	STOPPER SUPPORT	
11	021300106	1	螺母 M3	NUT 1 M3	
12	SA2626001	1	螺钉 M3.5	SET SCREW, (CP) M3.5	
13	SA2624001	1	固定螺栓	SPRING GUIDE SET SCREW	
14	SA2625001	1	调节旋钮	ADJUSTING THUMB	
15	SA2626001	1	螺钉 M3.5	SET SCREW, (CP) M3.5	
16	SA2627001	1	轴套	COLLAR	
17	SA2628001	1	调线螺母	TENSION NUT	
18	SA2629001	1	弹簧限位板	STOPPER	
19	004350616	1	螺钉 M3.5X6	SCREW FLAT M3.5X6	
20	SA2824001	1	定位螺母 M3.5	NUT, WHIRL-STOP M3.5	
21	SA2630001	1	限位板	STOPPER	
22	062350516	1	螺钉 M3.5X5	SCREW PAN M3.5X5	
23	145446001	4	夹线盘	DISC, TENSION	
24	159805001	2	夹线压盘	TENSION DISC PRESSER	
25	S20681000	2	调节弹簧垫圈	WASHER	
26	S20682111	2	夹线螺母	TENSION NUT	
27	144504001	4	导向盘	THREAD GUIDE DISC	
28	154560101	2	小夹线弹簧 A	PRE-TENSION SPRING A	
29	155510001	2	夹线螺母	TENSION NUT	
30	SA2632001	1	松线板	TENSION RELEASE PLATE	
31	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
32	S38274001	1	松线弹簧	T-RELEASE SPRING	
33	SA2633001	2	轴位螺钉 M3.5	SHOULDER SCREW, M3.5	
34	SA4506001	1	松线销 L	TENSION RELEASE PIN, L	
35	SA4507001	1	松线销 R	TENSION RELEASE PIN, R	
36	SA2634001	1	线导向 U	THREAD GUIDE, U: ARM	
37	004350616	2	螺钉 M3.5X6	SCREW FLAT M3.5X6	
38	SA2635001	1	线调整	THREAD QUANTITY ADJUST	
39	062300616	1	螺钉 M3X6	SCREW PAN M3X6	
40	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
41	SA2636001	2	三眼线勾	THREAD RETAINER	
42	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
43	SA2637001	1	松线轴	BAR, TENSION RELEASE	
44	SA2638001	1	线导向 M	THREAD GUIDE, M: ARM	
45	SA2640001	1	螺钉 M5X8	SCREW FLAT M5X8	
47	SA2640001	1	螺钉 M5X8	SCREW, FLAT M5X8	
48	SA2639001	1	<用于T-8421C> 线导向 D	<For T-8421C> THREAD GUIDE, D: ARM	
49	114941001	1	过线钩毡	FELT	
50	SA2638001	1	<用于T-8422C> 线导向 M	<For T-8422C> THREAD GUIDE, M: ARM	



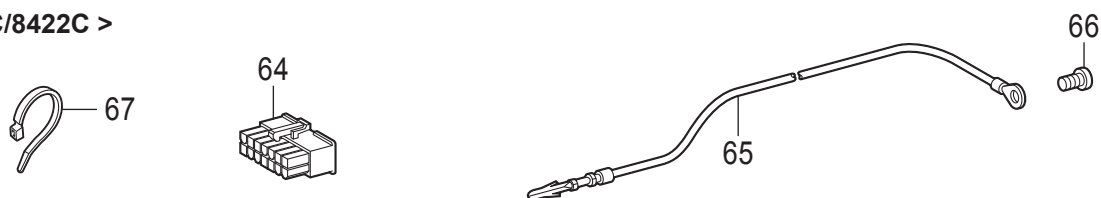
N. 绕线装置 / Bobbin winder mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB2245002	1	绕线器组件	BOBBIN WINDER UNIT	
2	048040342	1	挡圈 E4	RETAINING RING, E4	
3	SA8508001	1	绕线轴基座组件	B-WINDER SHAFT SUPPORT ASSY	
4	108549001	1	O形圈	O RING	
5	SB2247001	1	绕线轴	BOBBIN WINDER SHAFT	
6	SB2275001	1	垫片	SHEET	
7	SA9563001	1	梭芯固定簧	BOBBIN FIXED SPRING	
8	SA8507001	1	绕线轮	BOBBIN WINDER WHEEL	
9	012400636	2	螺钉 M4X6	SET SCREW SOCKET (FT) M4X6	
10	SA8503001	1	橡皮塞	RUBBER RING	
11	SA1981301	1	梭芯夹凸轮组件	BOBBIN PRESSER CAM ASSY	
12	SA1982101	1	梭芯夹凸轮	BOBBIN PRESSER CAM	
13	SA1983201	1	梭芯夹轴	BOBBIN WINDER ARM SHAFT	
14	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
15	048040342	1	挡圈 E4	RETAINING RING E4	
16	025060136	2	平垫圈 S6	WASHER PLAIN S 6	
17	SA1984001	1	梭芯压臂柄	BOBBIN PRESSER ARM	
18	018401236	1	螺栓 M4X12	BOLT SOCKET M4X12	
19	SA1985001	1	梭芯夹	BOBBIN PRESSER	
20	S23418002	1	螺钉 M4X5	SCREW M4X5	
21	SB2246001	1	梭芯座	BOBBIN SUPPORT	
22	SA8512101	1	绕线杠杆	BOBBIN WINDER LEVER	
23	SA1990101	1	弹簧	SPRING	
24	SA8509001	1	弹簧	BOBBIN WINDER BASE SPRING	
25	SA2190001	1	O形密封圈 SS5	O RING, SS5	
26	SA1992101	3	固定螺钉	BOBBIN WINDER FIXED SCREW	
27	SA1360101	1	切刀	KNIFE	
28	062500616	1	螺钉 M5X6	SCREW, PAN M5X6	
29	SA1994102	1	绕线器夹线组件	BOBBIN WINDER TENSION ASSY	
30	145446002	2	夹线盘	DISC, TENSION	
31	100401022	1	夹线弹簧	TENSION SPRING	
32	S31032002	1	压线螺母	TENSION NUT	
33	S12441001	1	止动垫圈	WASHER	
34	012500536	1	螺钉 M5X5	SET SCREW, SOCKET (FT) M5X5	
35	SA8982202	1	绕线器底座	BOBBIN WINDER BASE	

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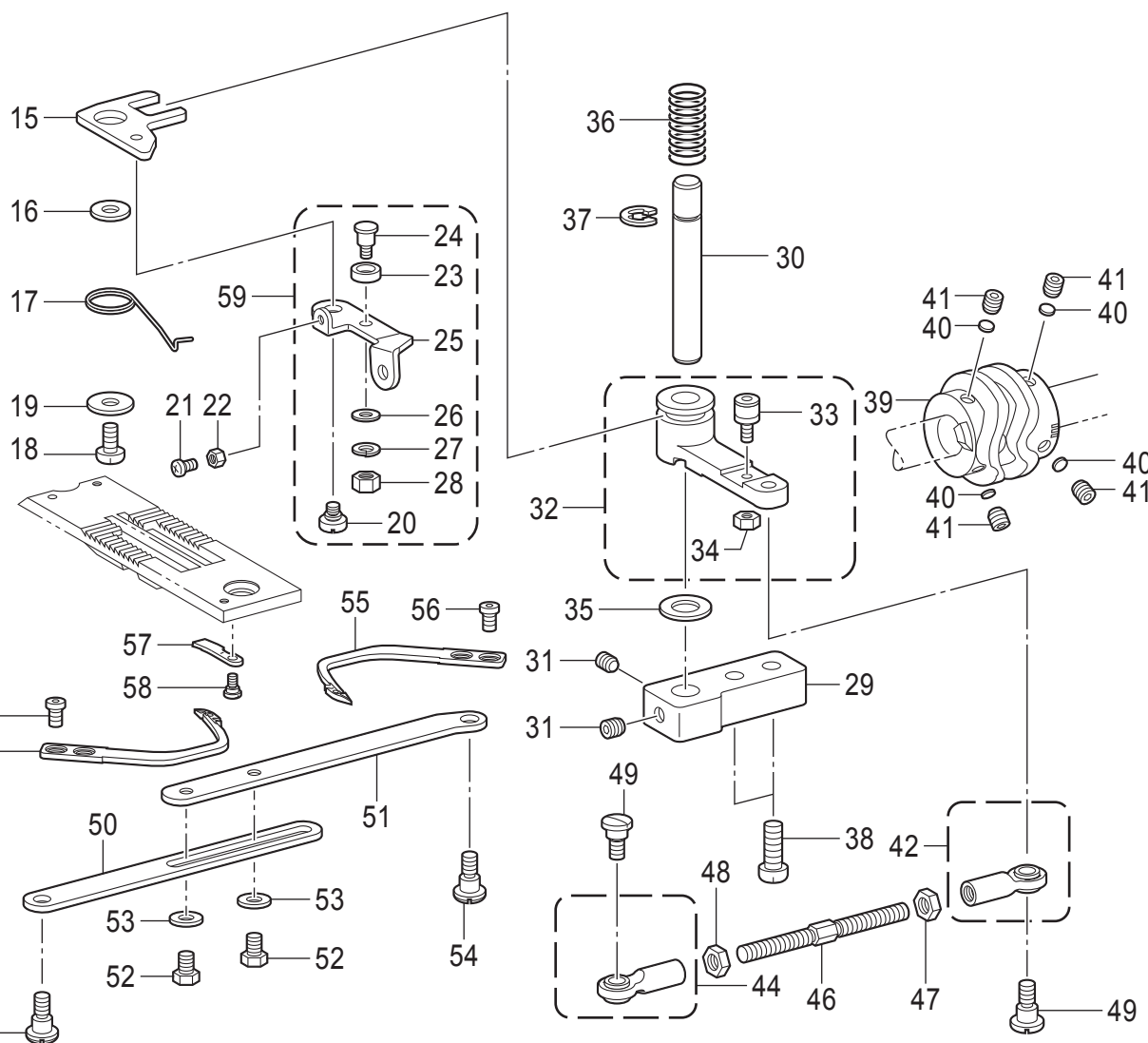
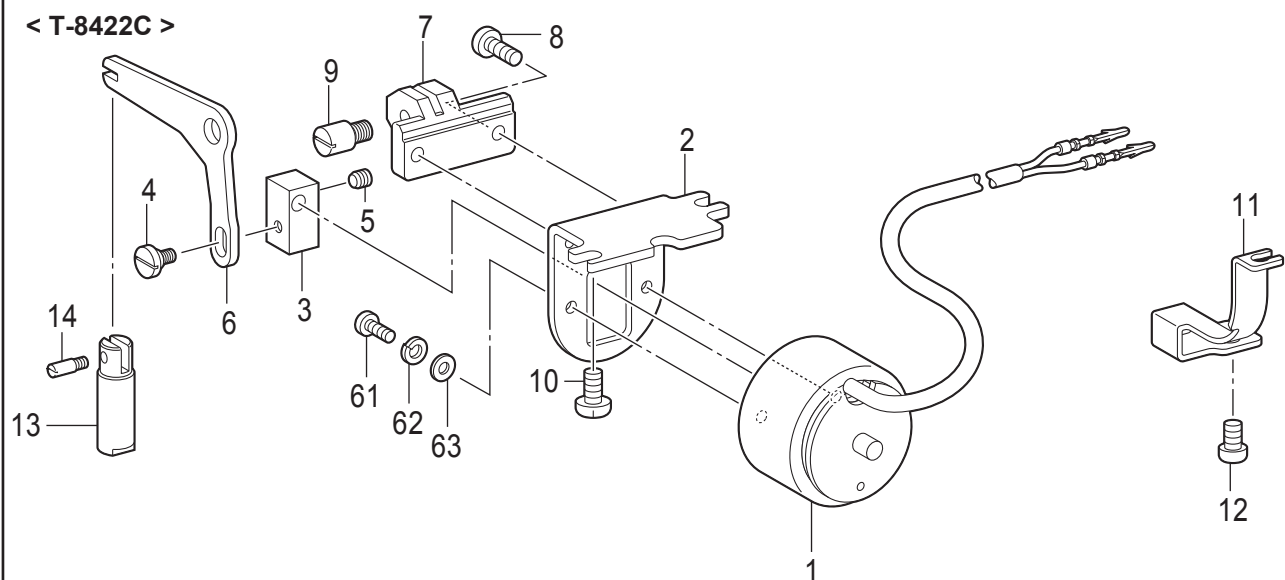
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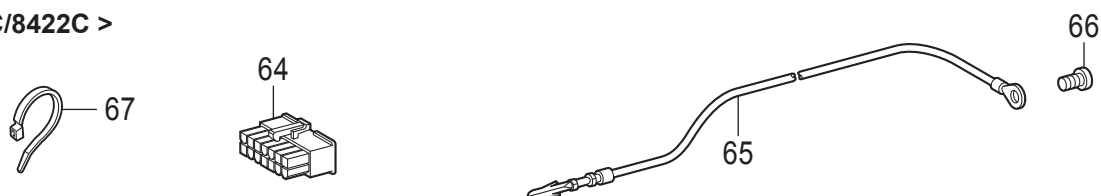
P. 切线装置 / Thread trimmer mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于T-8422C>	<For T-8422C>	
1	SB1449001	1	切线电磁铁	THREAD TRIMMER SOLENOID	
2	SA2643001	1	电磁铁架	SOLENOID BRACKET	
3	SA2644001	1	电磁铁接头	SOLENOID JOINT	
4	SA2645001	1	轴位螺钉 M5	SHOULDER SCREW, M5	
5	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
6	SA2646001	1	电磁铁杆	SOLENOID LEVER	
7	SA2728001	1	电磁铁杆支承架	SOLENOID LEVER BRACKET	
8	062501016	2	螺钉 M5X10	SCREW PAN M5X10	
9	SA2647001	1	电磁铁杆短轴	SOLENOID LEVER SHAFT	
10	062061012	2	螺钉 M6X10	SCREW PAN M6X10	
11	SA2648001	1	线夹	CORD HOLDER	
12	062060816	1	螺钉 M6X8	SCREW PAN M6X8	
13	SA2651001	1	切线轴	DRIVING ROD	
14	148546001	1	销	PLUNGER PIN	
15	SA2652101	1	切线轴板	DRIVING ROD PLATE, TR	
16	SA2860001	1	垫圈	WASHER	
17	SA6395001	1	弹簧	SPRING	
18	062501016	1	螺钉 M5X10	SCREW PAN M5X10	
19	116662003	1	垫圈	WASHER	
20	SA2655001	1	轴位螺钉 M4	SHOULDER SCREW, M4	
21	062351216	1	螺钉 M3.5X12	SCREW PAN M3.5X12	
22	021350106	1	螺母 M3.5	NUT 1 M3.5	
23	SA6392001	1	松线滚轮	ROLLER	
24	SA6393001	1	滚轮轴	ROLLER SHAFT	
25	SA6394001	1	松线杆	TENSION RELEASE LEVER	
26	113431002	1	垫圈	WASHER, PLAIN	
27	028050246	1	弹簧垫圈 2-5	WASHER SPRING 2-5	
28	021500106	1	六角螺母 M5	NUT 1 M5	
29	SA2657001	1	主杆轴架	MAIN LEVER SUPPORT SHAFT	
30	SA2658001	1	主杆轴	MAIN LEVER SHAFT	
31	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
32	SB1450001	1	主杆组件	MAIN LEVER ASSY	
33	SB1452001	1	转轴组件	ROLLER SHAFT ASSY	
34	105234003	1	螺母 SM4.37	NUT SM4.37	
35	148559100	1	橡胶	RUBBER	
36	S07509001	1	弹簧	MAIN LEVER SPRING	
37	048070342	1	挡圈 E7	RETAINING RING E7	
38	062061616	2	螺钉 M6X16	SCREW PAN M6X16	
39	SB4152001	1	切线凸轮	THREAD TRIMMER CAM	
40	SA2378001	4	垫片 4.8	SPACER, 4.8	
41	S25236001	4	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
42	SA2663001	1	接头组件 R	ROUND JOINT ASSY R	
44	SA2665001	1	接头组件 L	ROUND JOINT ASSY L	
46	SA2667001	1	长度调节连杆	L-ADJUSTING CONNECTING ROD	
47	021060306	1	六角螺母 M6	NUT 3 M6	
48	SA2668001	1	螺母 M6(L)	NUT M6 LEFT	
49	SA2669001	2	轴位螺钉 SM5.95-28	SHOULDER SCREW, SM5.95-28	
50	SA2672001	1	切线连杆 R	T-TRIMMER CONNECTING ROD, R	
51	SA2673001	1	切线连杆 L	T-TRIMMER CONNECTING ROD, L	
52	017500812	2	六角螺栓 M5X8	BOLT M5X8	
53	SB3849001	2	平垫圈 M5	WASHER PLAIN M 5	
54	SA2645001	2	轴位螺钉 M5	SHOULDER SCREW, M5	
55	S07526301	2	动刀	MOVABLE KNIFE	
56	148536001	4	螺钉 SM4.37-40X4.2	SCREW, W/SOCKET SM4.37-40X4.2	
57	S07527001	2	定刀	FIXED KNIFE	
58	148539101	2	轴位螺钉 SM2.38	SHOULDER SCREW, SM2.38	
59	SA8364001	1	松线杆组件	TENSION RELEASE LEVER ASSY	

< T-8422C >

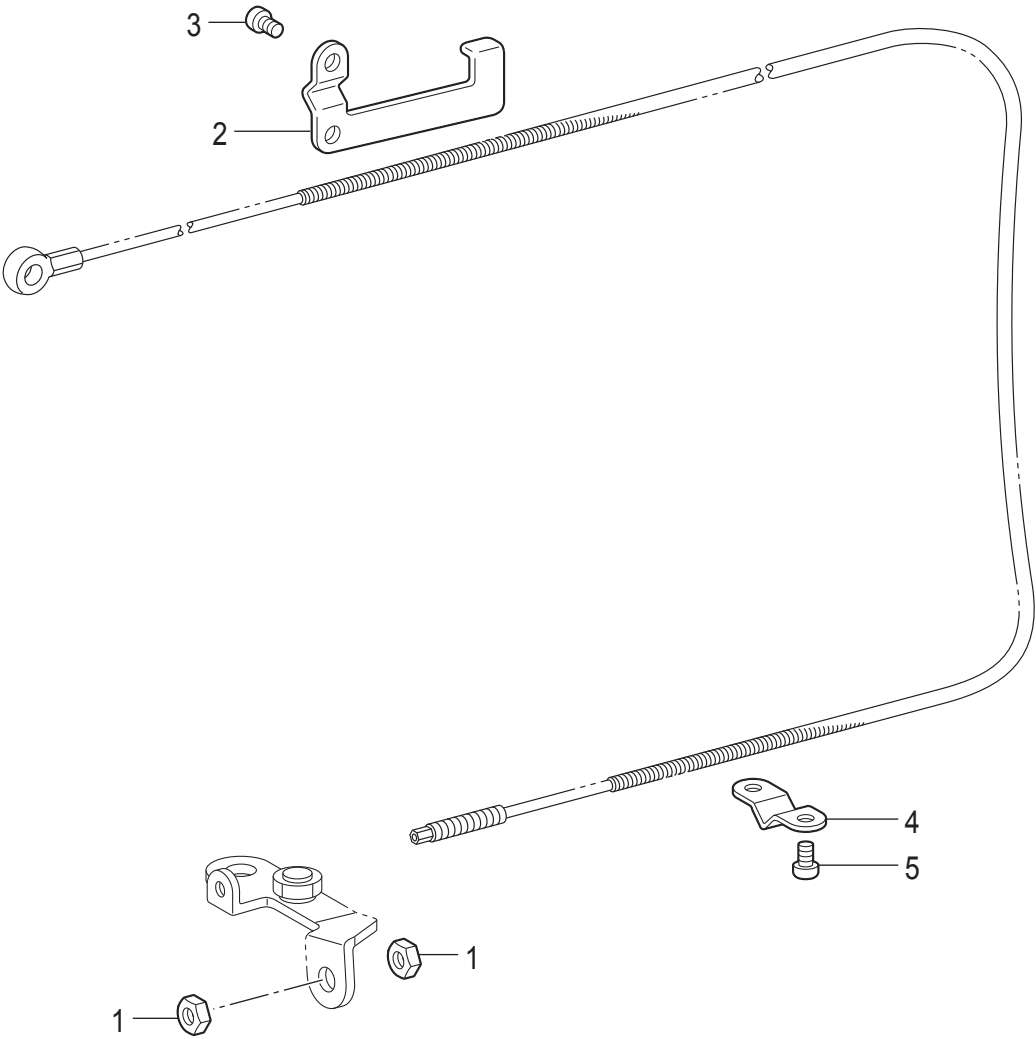


< T-8421C/8422C >



P. 切线装置 / Thread trimmer mechanism

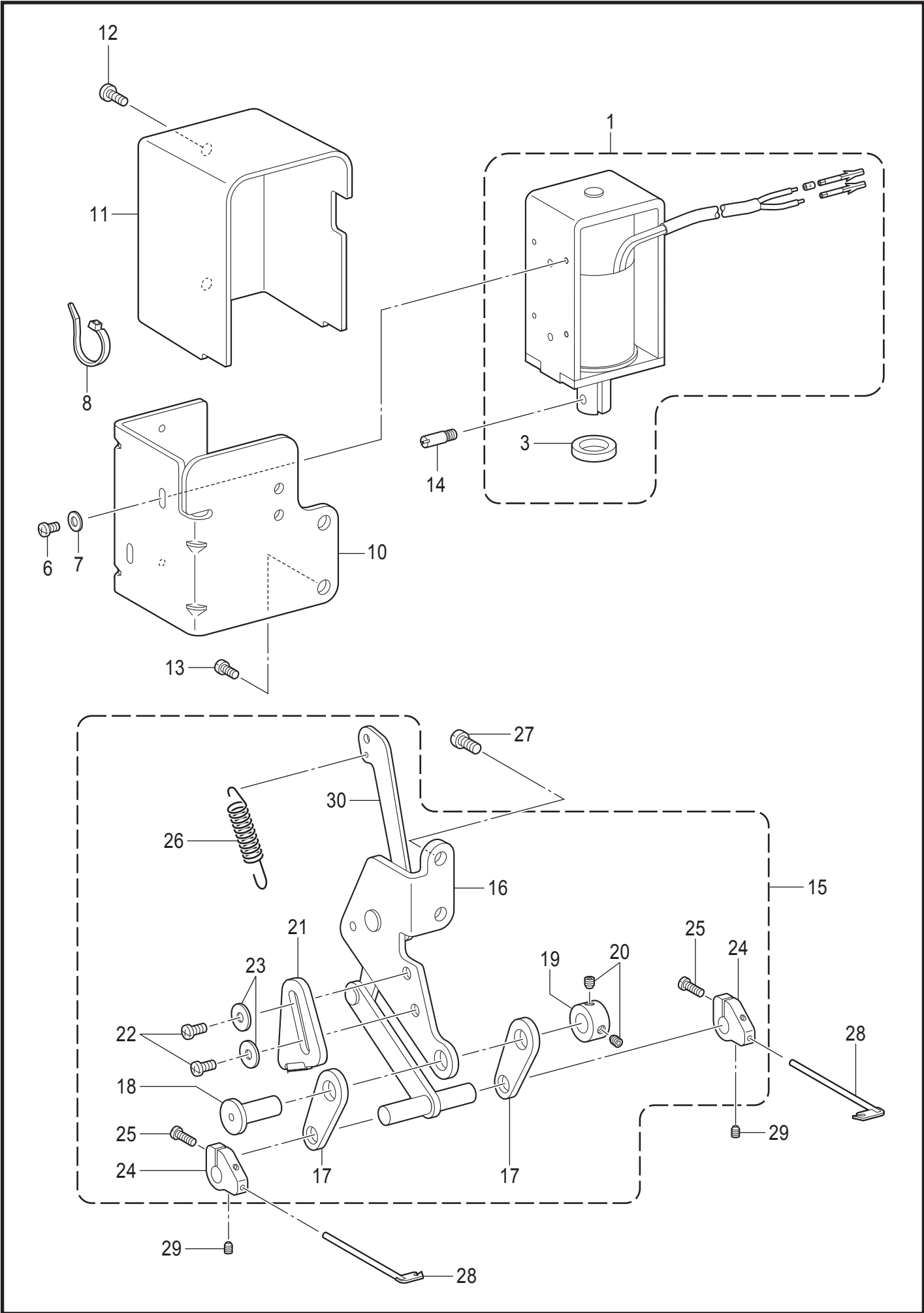
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
61	060400816	2	螺钉 M4X8	SCREW BIND M4X8	
62	028040246	2	弹簧垫圈 2-4	WASHER SPRING 2-4	
63	SB3848001	2	平垫圈 M4	WASHER PLAIN M 4	
			<用于T-8421C / 8422C>	<For T-8421C / 8422C>	
64	S38687000	1	插头 5557-14R	CONNECTOR, 5557-14R	
65	SA1998001	1	接地线组件	GROUND WIRE ASSY	
66	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
67	SB4155001	1	线夹	BAND	



Q. 松线装置 (T-8422C) / Tension release mechanism (T-8422C)

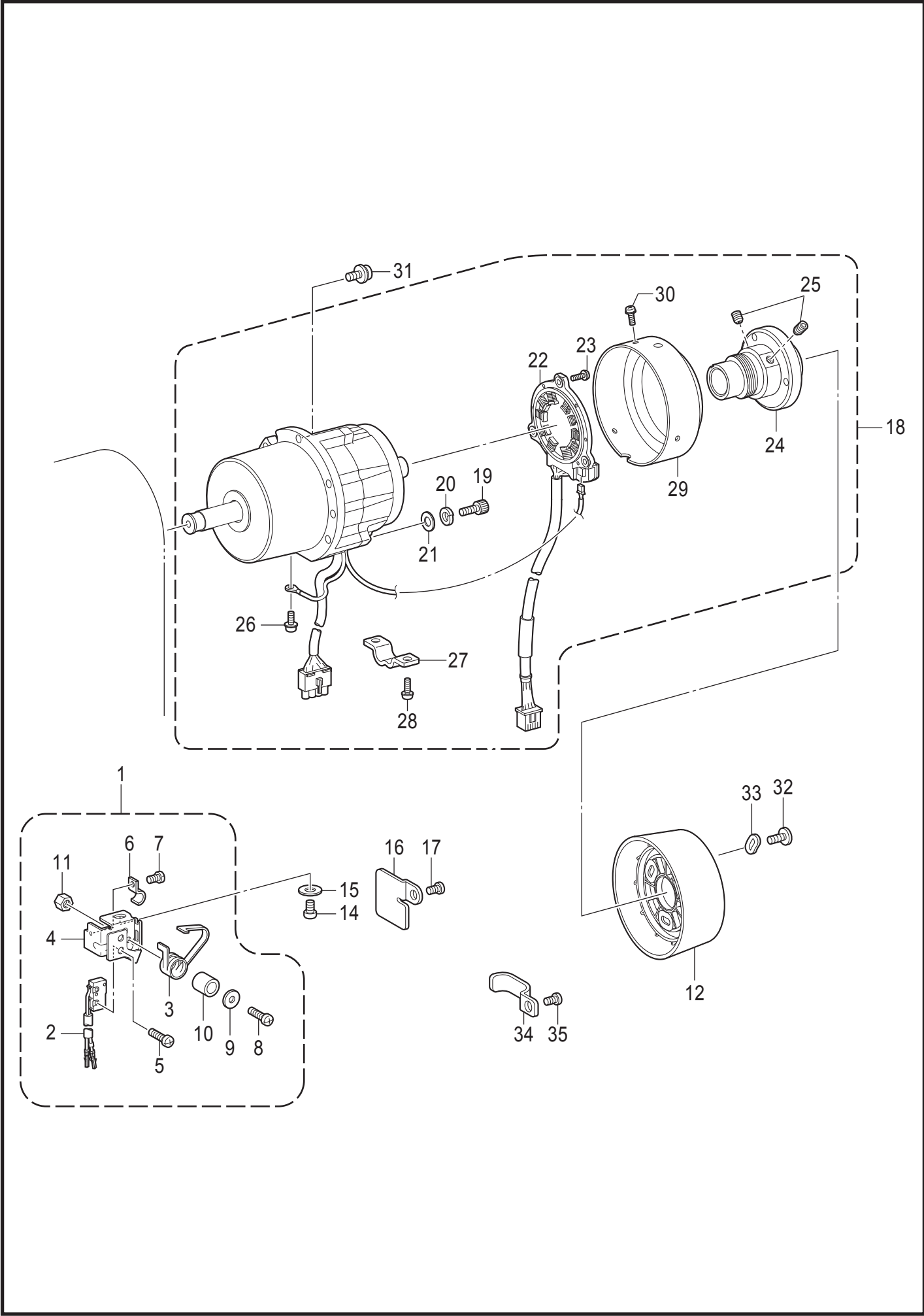
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	110161004	2	螺母 SM4.76	NUT, SM4.76	
2	SA2678001	1	松线电线夹	TENSION RELEASE WIRE HOLDER	
3	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
4	SA2679001	1	松线电线夹	TENSION RELEASE WIRE HOLDER	
5	062060816	2	螺钉 M6X8	SCREW PAN M6X8	

R. 扫线装置 (T-8422C) / Thread wiper mechanism (T-8422C)



R. 扫线装置 (T-8422C) / Thread wiper mechanism (T-8422C)

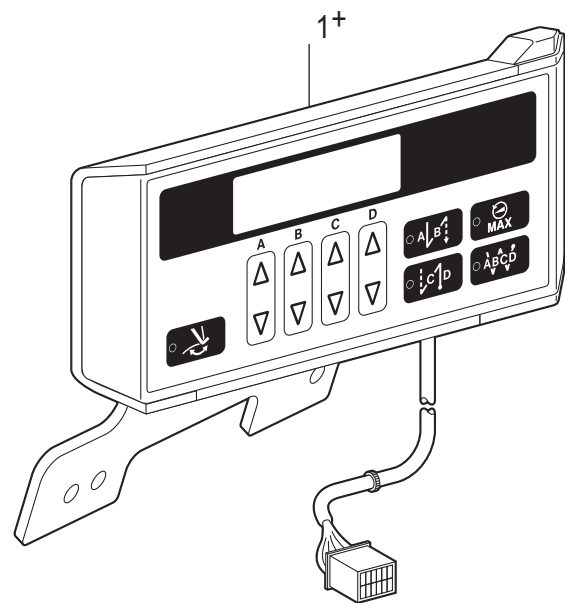
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB4332001	1	扫线电磁铁组件	THREAD WIPER SOLENOID ASSY	
3	SA7235001	1	电磁铁缓冲垫圈	CUSHION SOLENOID	
6	062300616	2	螺钉 M3X6	SCREW PAN M3X6	
7	026030233	2	垫圈 M3	WASHER PLAIN M 3	
8	SB4155001	1	线夹	BAND	
10	SB4105001	1	电磁铁安装板	SOLENOID HOLDING PLATE	
11	SB4104001	1	电磁铁盖	SOLENOID COVER	
12	060400516	2	螺钉 M4X5	SCREW BIND M4X5	
13	062501016	2	螺钉 M5X10	SCREW PAN M5X10	
14	S25456021	1	销	PLUNGER PIN	
15	SB4333001	1	扫线连杆组件	THREAD WIPER LINK ASSY	
16	SB4213001	1	扫线连杆支架	THREAD WIPER LINK SUPPORT	
17	SB7015001	1	扫线连杆 C组件	THREAD WIPER LINK C ASSY	
18	S07550001	1	连接板轴	LINK STUD	
19	SA2504001	1	紧圈	SET SCREW COLLAR	
20	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
21	SB4210001	1	定位板	STOPPER	
22	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
23	SB3849001	2	平垫圈 M5	WASHER PLAIN M 5	
24	S07552101	2	扫线器架	THREAD WIPER SUPPORT	
25	062661212	2	螺钉 SM3.18-40X12	SCREW PAN SM3.18-40X12	
26	SA2684001	1	弹簧	THREAD WIPER SPRING	
27	062501016	2	螺钉 M5X10	SCREW PAN M5X10	
28	SB4124001	2	扫线器	THREAD WIPER	
29	S07424001	2	螺钉 SM3.18X4	SET SCREW, W/SOCKET SM3.18X4	
30	SB4211001	1	电磁铁连杆	SOLENOID LINK	



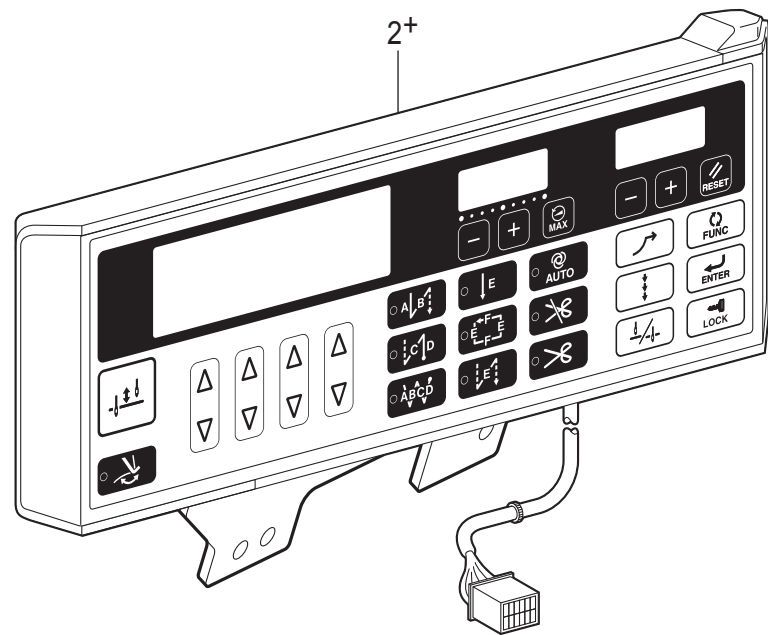
S1. 控制箱和马达装置 / Control box and motor mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA2685001	1	安全开关组件	SAFETY SWITCH ASSY	
2	SA1385001	1	微处理开关组件	MICRO SWITCH ASSY	
3	S38744101	1	板弹簧	SWITCH PLATE SPRING	
4	SA2686001	1	开关基座	SWITCH BASE	
5	062020806	2	螺钉 M2X8	SCREW PAN M2X8	
6	140647101	1	电线固定夹	CORD HOLDER	
7	062400616	1	螺钉 M4X6	SCREW PAN M4X6	
8	062401216	1	螺钉 M4X12	SCREW PAN M4X12	
9	026040236	1	平垫圈 M4	WASHER PLAIN M 4	
10	154514001	1	衬垫	SPACER	
11	021400106	1	六角螺母 M4	NUT 1 M4	
12	SB4496001	1	上轮	PULLEY	
14	062060812	1	螺钉 M6X8	SCREW PAN M6X8	
15	025060136	1	平垫圈 S6	WASHER PLAIN S 6	
16	SA2712001	1	电线固定夹	CORD HOLDER	
17	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
18	SB1211001	1	备用马达(8400)组件	MOTOR 8400 SUPPLY	
19	018501632	3	螺栓 M5X16	BOLT SOCKET M5X16	
20	028050247	3	弹簧垫圈 2-5	WASHER SPRING 2-5	
21	SA9436001	3	平垫圈 5	WASHER PLAIN 5	
22	SA9437001	1	传感定子组件	RESOLVER STATOR ASSY	
23	0A4301206	3	螺钉(带垫圈) M3X12DA	SCREW PAN (S/P WASHER) M3X12	
24	SA9443001	1	上轮保持架(S)组件	PULLEY HOLDER S ASSY	
25	012501032	2	螺钉 M5X10	SET SCREW SOCKET (FT) M5X10	
26	0A4401006	1	螺钉(带垫圈) M4X10DA	SCREW, PAN (S/P WASHER) M4X10	
27	SB0353001	1	电线固定夹 L	CORD HOLDER L	
28	0A4401006	2	螺钉(带垫圈) M4X10DA	SCREW PAN (S/P WASHER) M4X10	
29	SA9449001	1	传感定子罩	RESOLVER COVER	
30	0A4300806	3	螺钉(带垫圈) M3X8DA	SCREW PAN (S/P WASHER) M3X8	
31	SA2354001	5	螺钉 M5X18	SCREW PAN M5X18	
32	060501016	3	螺钉 M5X10	SCREW BIND M5X10	
33	SA9452001	3	上轮垫圈	PULLEY WASHER	
34	SA2687001	1	电线固定夹	CORD HOLDER	
35	062500816	1	螺钉 M5X8	SCREW PAN M5X8	

G10



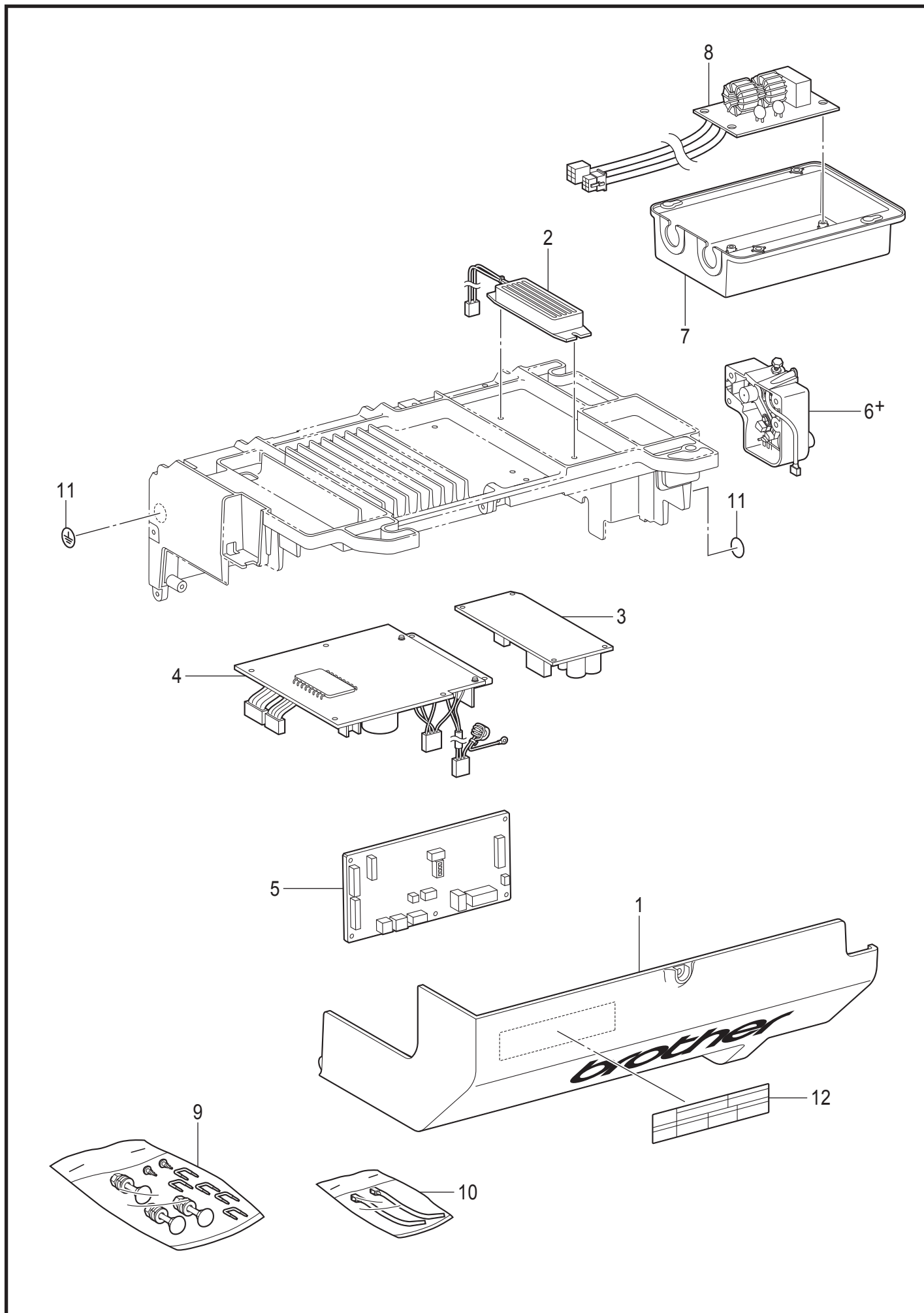
G50



S2. 控制箱 / Control box

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	BMP206A-1000000-CG10		<用于中国> G10操作盘(CH)	<For China only> G-10-PANEL-CHINA	
1+	BMP206A-1000000-JG10		<用于日本> G10操作盘(JA)	<For Japan only> G-10-PANEL-JAPAN	
1+	BMP206A-1000000-0G10		<用于一般出口> G10操作盘	<For General export> G-10-PANEL	
2+	BMP206A-1000000-CG50		<用于中国> G50操作盘(CH)	<For China only> G-50-PANEL-CHINA	
2+	BMP206A-1000000-JG50		<用于日本> G50操作盘(JA)	<For Japan only> G-50-PANEL-JAPAN	
2+	BMP206A-1000000-EG50		<用于欧洲> G50操作盘(EU)	<For Europe only> G-50-PANEL-EU	
2+	BMP206A-1000000-0G50		<用于一般出口> G50操作盘	<For General export> G-50-PANEL	

S3. 控制箱 / Control box

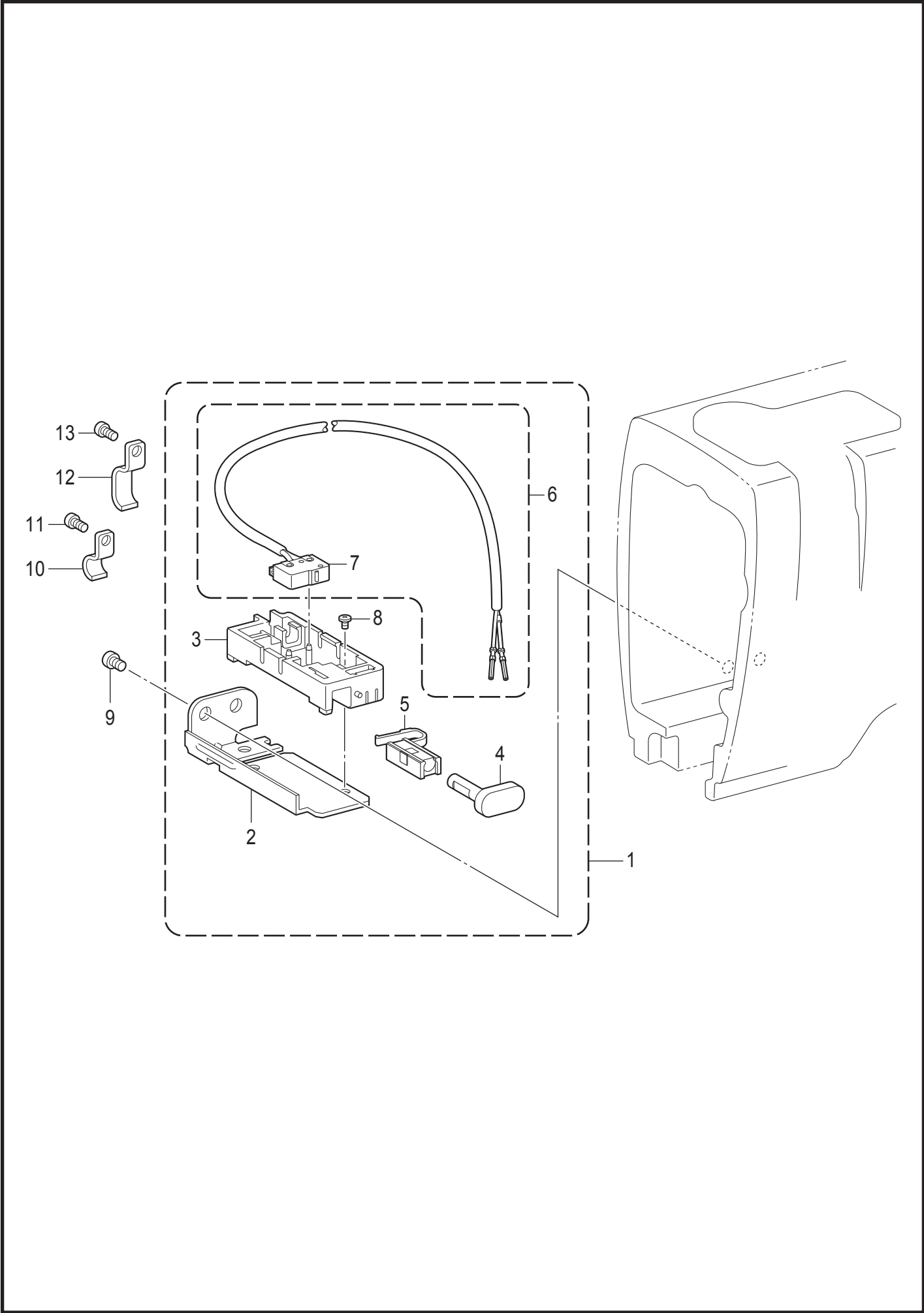


T-8421C/8422C-502

S3. 控制箱 / Control box

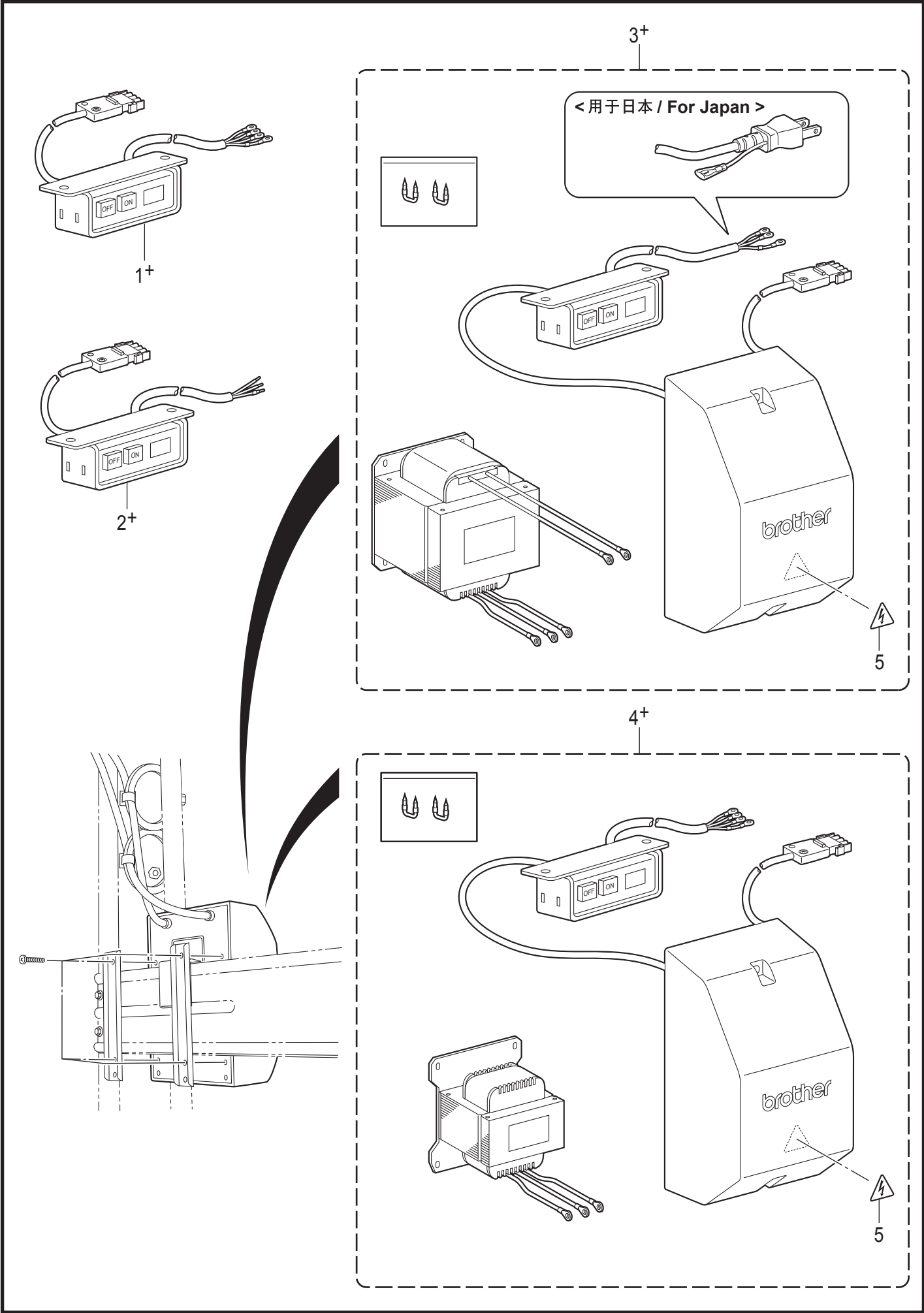
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA9546001	1	箱盖 7200C	BOX COVER 7200C	
2	SA9549001	1	电阻组件 R60/220	CEMENT RESISTOR ASSY 60/220	
3	SA9727001	1	SW电源基板组件	SW POWER PCB ASSY	
4	SA9553101	1	D基板组件(驱动用)	D PCB ASSY	
5	SB2903201	1	S基板组件(控制用)	S PCB ASSY	
6+	SA9587101	1	<前和后各一档规格> <用于日本> 踏板控制器组件(日本规格)	<Type forward 1 step, backward 1 step> <For Japan> TREADLE UNIT -DM	
6+	SA9602101	1	<前和后各二挡规格> <用于一般出口> 踏板控制器组件(海外规格)	<Type forward 2 step, backward 2 step> <For General export> TREADLE UNIT -EX	
7	SA9564001	1	<用于欧洲> CE滤波器座罩	<For Europe> CE FILTER CASE	
8	SA9565001	1	CE滤波器基板组件	CE FILTER PCB ASSY	
9	J04210201	1	螺钉一组 M8X65	BOLT ASSY SQUARE M8X65	
10	SA9894101	1	电线固定夹组件	REPEATE CABLE TIE ASSY	
11	S37060001	2	接地标记	LABEL, GROUNDING	
12	SA9725001	1	感电标签 36 X 150	LABEL ELECTRICAL SHOCK 36 X 150	

T. 倒缝开关装置 / Quick reverse switch mechanism



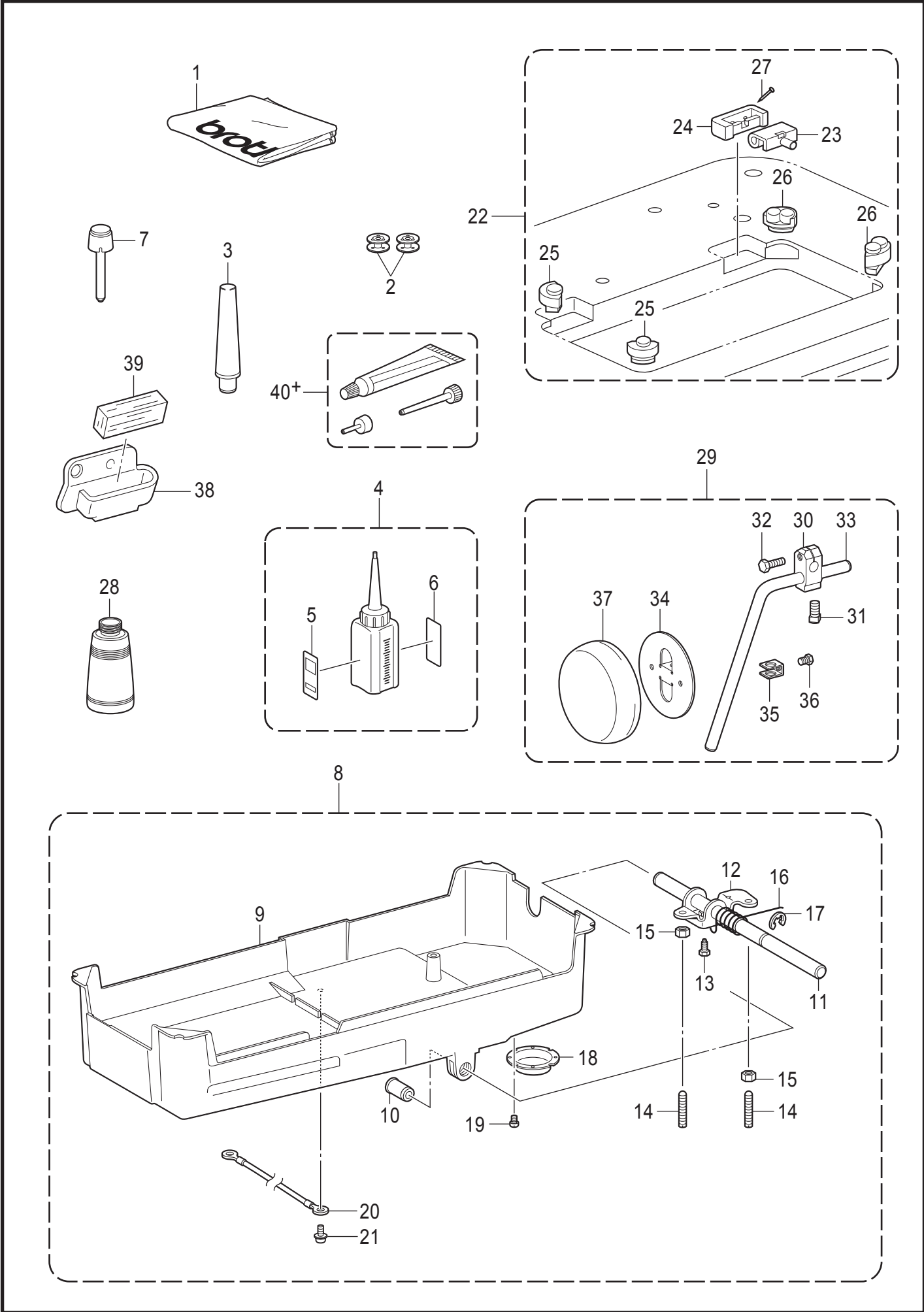
T. 倒缝开关装置 / Quick reverse switch mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA2688401	1	调节器按钮组件	REVERSE ACTUATOR ASSY	
2	SA2270001	1	倒缝开关安装架	REVERSE SWITCH BRACKET	
3	SA7295001	1	倒缝开关安装架	REVERSE SWITCH BRACKET	
4	SB4123001	1	按钮	ACTUATOR	
5	SA4099001	1	倒缝开关弹簧	REVERSE SWITCH SPRING	
6	SA1390001	1	R开关组件	R-SWITCH ASSY	
7	S32907050	1	微动开关	MICRO SWITCH	
8	060300606	1	螺钉 M3X6	SCREW BIND M3X6	
9	062500616	2	螺钉 M5X6	SCREW PAN M5X6	
10	SA2689101	1	线夹	CORD HOLDER	
11	062500616	1	螺钉 M5X6	SCREW PAN M5X6	
12	SA1388101	3	线夹	CORD HOLDER	
13	062500616	1	螺钉 M5X6	SCREW PAN M5X6	



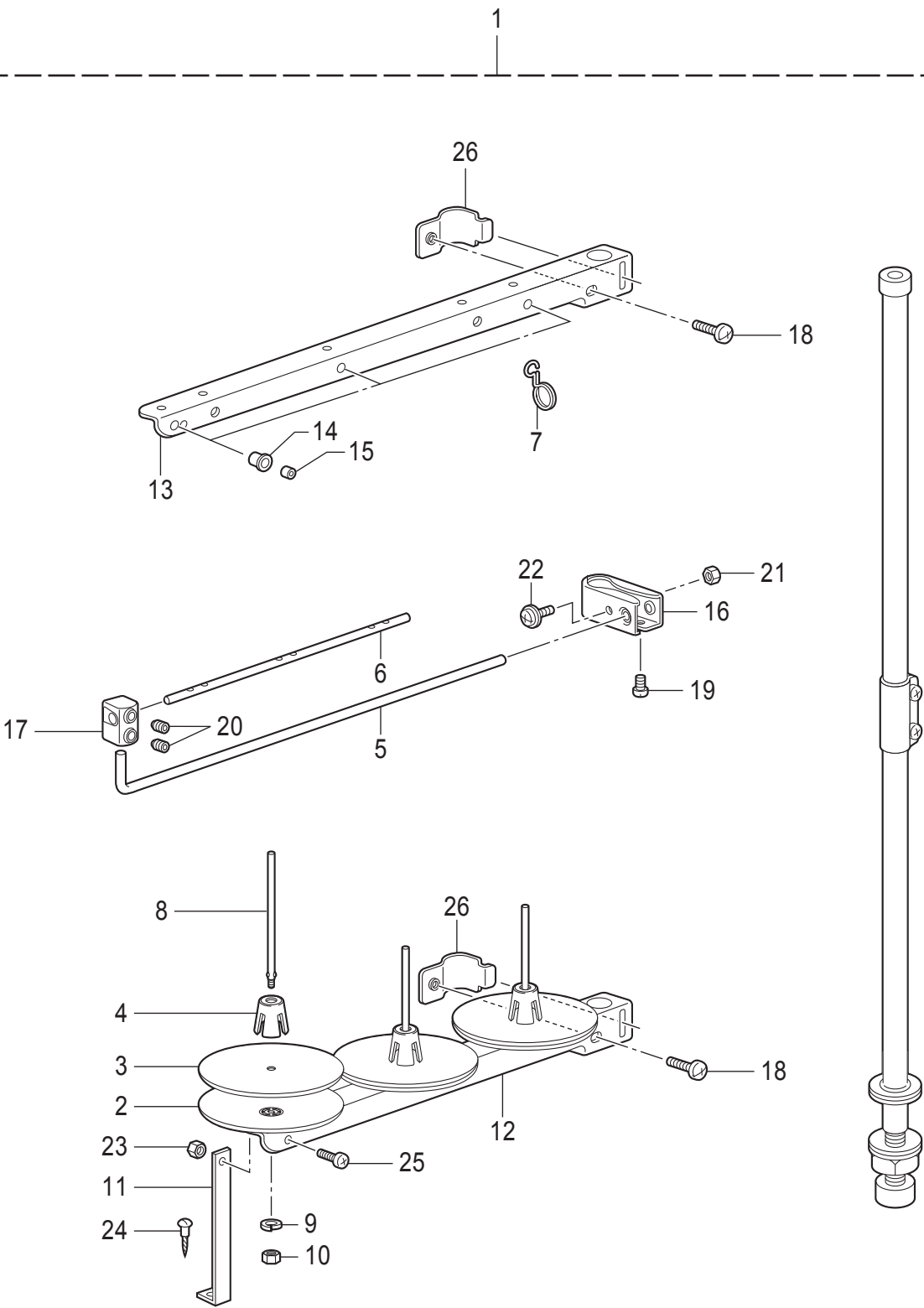
U. 电气部品 / Power supply equipment

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	SA9616001	1	<用于三相 200V> <用于日本> 电源开关组件 SJT	<For Three phase 200V AC> <For Japan> POWER SWITCH ASSY SJT	
1+	SA9831001	1	<用于三相 220V> <用于北美和墨西哥> 电源开关组件 SJT#2	<For Three phase 220V AC> <For USA, Canada and Mexico> POWER SWITCH ASSY SJT#2	
2+	SA9535001	1	<用于单相 220V> <用于亚洲,欧洲及一般出口> 电源开关组件CCC	<For Single phase 220V AC> <For Asia, General and Europe> POWER SUPPLY SWITCH ASSY CCC	
2+	BMP3010-0000001-3S00	1	<用于单相 220V> <用于中国> 电源开关组件 CCC#2	<For Single phase 220V AC> <For China> POWER SWITCH 220V	
3+	SB1229201	1	<用于单相 100V> <用于日本> 变压器箱备品组件	<For Single phase 100V> <For Japan> TRANCE BOX 100V SUPPLY	
3+	BMP3010-0000000-2ST1	1	<用于北美和墨西哥> 变压器箱	<For USA, Canada and Mexico> TRANSFORMER BOX	
4+	BMP3010-0000000-3ST4	1	<用于三相 380V> <用于亚洲和一般出口> 变压器箱	<For Three phase 380V> <For General and Asia> TRANSFORMER BOX	
4+	BMP3010-0000001-3ST4	1	<用于中国> 变压器箱	<For China> TRANSFORMER BOX	
4+	BMP3010-0000000-4ST4	1	<用于三相 400V> <用于欧洲> 变压器箱	<For Three phase 400V> <For Europe> TRANSFORMER BOX	
5	SA9914001	1	感电标签 25 X 28	LABEL ELECTRICAL SHOCK 25 X 28	



Z1. 附件 / Accessories

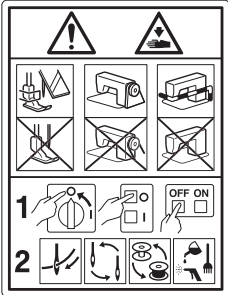
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	144226001	1	机头罩	HEAD COVER	
2	S01928151	2	梭芯	BOBBIN	
3	100477009	1	机头撑杆	HEAD REST	
4	SA8239301	1	油壶组件	OIL TANK ASSY	
5	SB1271101	1	油壶警示标贴 日文	OIL WARNING LABEL JP	
6	SB1270001	1	油壶警示标贴 英文	OIL WARNING LABEL EN	
7	145573000	1	膝控提升顶杆	KNEE LIFTER COMPLYING BAR	
8	SB1414001	1	油盘总组件	OIL PAN UNIT	
9	SA2692101	1	油盘	OIL PAN	
10	149578000	2	轴套	BUSH	
11	SA2582001	1	膝控横轴	KNEE LIFTER SHAFT	
12	SA2590001	1	膝控	KNEE LIFTER	
13	S25344001	1	螺栓 M6	BOLT M6	
14	SB0687001	2	螺钉 M6X24	SET SCREW M6X24	
15	021060306	2	六角螺母 M6	NUT 3 M6	
16	S15889001	1	复位弹簧	TWIST SPRING	
17	146293001	1	挡圈 E10	RETAINING RING, E10	
18	153230101	1	放油口	DRAIN	
19	S23418002	2	螺钉 M4X5	SCREW, M4X5	
20	SA9943001	1	接地线	EARTH CORD	
21	0A5400806	1	螺钉(带垫圈) M4X8DB	SCREW PAN (S/P WASHER) M4X8	
22	SA1969001	1	橡胶铰链组件	RUBBER HINGE ASSY	
23	143882021	2	机头铰链	HEAD HINGE	
24	143910009	2	机头铰链套	RUBBER CUSHION	
25	SA1962001	2	头部防震垫	HEAD CUSHION	
26	SA1963001	2	头部防震垫	HEAD CUSHION	
27	109714000	4	钉	NAIL	
28	114486002	1	油壶	OILER	
29	S38300001	1	膝控组件	KNEE LIFTER ASSY	
30	146039121	1	碰块弯杆接头	KNEE LIFTER BRACKET	
31	100463021	1	四角型螺栓 SM7.94	BOLT, SQUARE SM7.94	
32	S35820021	1	螺栓 SM5.95X20	BOLT, SM5.95X20	
33	S38278001	1	膝控弯管	KNEE LIFTER BAR	
34	S34756021	1	膝控碰块	KNEE LIFTER PLATE	
35	114967021	1	碰块架	KNEE LIFTER PLATE STOPPER	
36	110087021	1	螺栓 SM5.95-28X8	BOLT, SM5.95-28X8	
37	S31885001	1	膝控碰块垫	KNEE LIFTER PLATE COVER	
			<用于-4□3>	<For -4□3>	
38	SA2639001	1	线导向 D	THREAD GUIDE, D: ARM	
39	114941001	1	过线钩油毡	FELT	
			<用于-□3□ 欧洲>	<For -□3□ For Europe>	
40+	SB6659101	1	润滑脂组件	GREASE UNIT	
			<用于-□3□ 欧洲以外>	<For -□3□ Except for Europe>	
40+	SA8771101	1	润滑脂组件	GREASE UNIT	



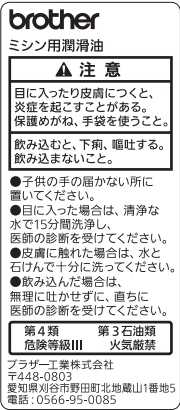
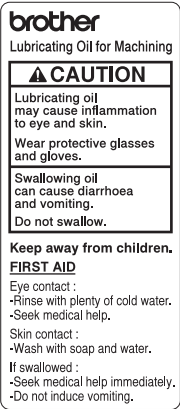
Z2. 附件 / Accessories

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	S07558509	1	线架组件 3DRTHF	COTTON STAND ASSY 3DRTHF	
2	S51283001	3	垫圈	SPOOL STAND BASE	
3	150182000	3	线盘软垫	SPOOL MAT	
4	S51282101	3	线轴缓冲架	SPOOL CUSHION	
5	S04109001	1	过线杆支杆	THREAD GUIDE SUPPORT BAR	
6	142997001	1	过线杆 3	THREAD GUIDE, 3	
7	S02747101	1	弹簧	SPRING	
8	150179002	3	线轴 B	SPOOL SHAFT B	
9	028050243	3	弹簧垫圈 2-5	WASHER, SPRING 2-5	
10	021500203	3	螺母 M5	NUT, 2 M5	
11	150188009	1	下过线架支撑板 A	SPOOL HOLDER SUPPORT, A	
12	SA6610001	1	过线架 3	SPOOL HOLDER 3	
13	SA6610001	1	过线架 3	SPOOL HOLDER 3	
14	150183000	3	过线管套	THREAD HANGER BASE	
15	142990001	3	过线架上过线管	THREAD BUSH	
16	SA6615001	1	线导向架	THREAD GUIDE HOLDER	
17	138843201	1	连接器	JOINT	
18	062061603	2	螺钉 M6X16	SCREW PAN M6X16	
19	062061003	1	螺钉 M6X10	SCREW PAN M6X10	
20	014060632	2	固定螺钉 M6X6	SET SCREW SOCKET (CP) M6X6	
21	021500203	1	螺母 M5	NUT, 2 M5	
22	S37037001	1	螺钉 M5X32	SCREW PAN (S/P WASHER) M5X32	
23	021500203	1	螺母 M5	NUT, 2 M5	
24	031452203	1	圆头木螺钉 M4.5X22	WOOD SCREW ROUND M4.5X22	
25	062501003	1	螺钉 M5X10	SCREW PAN M5X10	
26	SA6609001	2	过线架定位	SPOOL HOLDER SUPPORTER	

Wa. 警告标签 / Warning labels

警告标签 / Warning labels	零部件名称 / Name of parts	尺寸 / Size(mm)	零部件序号 / Code
	感电标签 36 X 150 Label electrical shock 36 X 150	36 X 150	SA9725-001
	感电标签 25 X 28 Label electrical shock 25 X 28	L=28.4	SA9914-001
	操作注意标签 Label caution	56 X 43	SA9826-001
	警告标记 Injury mark	L=16	SA9957-001
	警告标记 Injury mark	L=25	SA9957-002
	接地标记 Label, grounding	φ 12	S37060-001

Wa. 警告标签 / Warning labels

警告标签 / Warning labels	零部件名称 / Name of parts	尺寸 / Size(mm)	零部件序号 / Code
 brother マシン用潤滑油 ▲ 注意 目に入ったり皮膚につくと、炎症を起こすことがある。保護めがね、手袋を使うこと。 飲み込むと、下痢、嘔吐する。飲み込まないこと。 ●子供の手の届かない所に置いてください。 ●目に入った場合は、清潔な水で15分間洗浄し、医師の診断を受けてください。 ●皮膚に触れた場合は、水と石けんで十分に洗ってください。 ●飲み込んだ場合は、無理に吐かせずに、直ちに医師の診断を受けてください。 第4類 第3石油類 危険等級III 火気厳禁 ブラザー工業株式会社 〒448-0803 愛知県刈谷市野田町北地蔵山1番地5 電話：0566-95-0085	油壶警示标贴 日文 Oil warning label JP	68 X 30	SB1271-001
 brother Lubricating Oil for Machining ▲ CAUTION Lubricating oil may cause inflammation to eye and skin. Wear protective glasses and gloves. Swallowing oil can cause diarrhoea and vomiting. Do not swallow. Keep away from children. FIRST AID Eye contact : -Rinse with plenty of cold water. -Seek medical help. Skin contact : -Wash with soap and water. If swallowed : -Seek medical help immediately. -Do not induce vomiting.	油壶警示标贴 英文 Oil warning label EN	68 X 30	SB1270-001

T-8421C (无切线) / T-8421C (Without Thread trimmer)**■ 旋梭 / Rotary hooks**

旋梭在下列选购件中列有，请选择符合自己所需要的使用。

(零部件序号请使用旋梭放入旋梭盒内组件的零部件序号)

The following type of rotary hook are available. Select whichever one is suitable for your application.

(The following parts codes are assigned for the rotary hooks in the boxes.)

● 标准 / Normal

	用于 -T□3,-T□F / For -T□3,-T□F
盒装旋梭组件 / Rotary hook assy	SB4618-001
夹线簧 / Tension spring	151145-001
螺钉 / Tension adjusting screw	151029-001

● 选购件 / Option**○ 附梭芯套 / Rotary hook with cap**

	用于 -T□3,-T□F / For -T□3,-T□F
盒装旋梭组件 / Rotary hook assy	SB4632-001
梭芯套组件 / Bobbin case assy	S07740-001
夹线簧 / Tension spring	154518-001
螺钉 / Tension adjusting screw	154519-001

○ 大面积供油 / Extra lubrication rotary hook

因供给旋梭的机油很多，可防止旋梭滚花部的磨损。适用于厚布料和极厚布料的缝纫。

Sufficient oil supplied to the rotary hook to prevent wear of the rotary hook race.

This type is suitable for sewing heavy and extra heavy materials.

	用于 -T03 / For -T03
盒装旋梭组件 / Rotary hook assy	SA1671-111
夹线簧 / Tension spring	151145-001
螺钉 / Tension adjusting screw	151029-001

○ 旋梭尖的强化 / Rotary hook with reinforced hook point

强化旋梭的梭尖，是为了防止旋梭梭尖部的磨损。适用于在缝制不易形成线圈的布料（如有伸缩性的布料等），旋梭梭尖部和机针有接触到似的情况下使用。

The rotary hook point is reinforced to improve its durability. This type is suitable for sewing materials that are hard to make loops on the surface (like stretchy materials), and that requires making contact with the hook point and the needles.

	用于 -T□3,-T□F / For -T□3,-T□F
盒装旋梭组件 / Rotary hook assy	SA1673-011
夹线簧 / Tension spring	151145-001
螺钉 / Tension adjusting screw	151029-001

T-8422C (有切线) / T-8422C (With Thread trimmer)**■ 旋梭 / Rotary hooks**

旋梭在下列选购件中列有，请选择符合自己所需要的使用。

(零部件序号请使用旋梭放入旋梭盒内组件的零部件序号)

The following type of rotary hook are available. Select whichever one is suitable for your application.

(The following parts codes are assigned for the rotary hooks in the boxes.)

● 标准 / Normal

	用于 -4□3 / For -4□3	用于 -4□5 / For -4□5
盒装旋梭组件 / Rotary hook assy	SA9781-001	SA9781-001
夹线簧 / Tension spring	151145-001	151145-001
螺钉 / Tension adjusting screw	151029-001	151029-001

● 选购件 / Option**○ 附梭芯套 / Rotary hook with cap**

	用于 -4□3 / For -4□3
盒装旋梭组件 / Rotary hook assy	SB4634-001
梭芯套组件 / Bobbin case assy	S07740-001
夹线簧 / Tension spring	154518-001
螺钉 / Tension adjusting screw	154519-001

○ 旋梭尖的强化 / Rotary hook with reinforced hook point

强化旋梭的梭尖，是为了防止旋梭梭尖部的磨损。适用于在缝制不易形成线圈的布料（如有伸缩性的布料等），旋梭梭尖部和机针有接触到似的情况下使用。

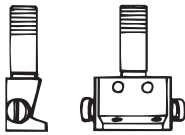
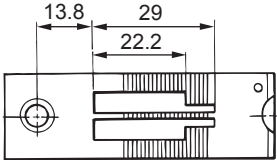
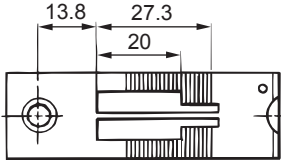
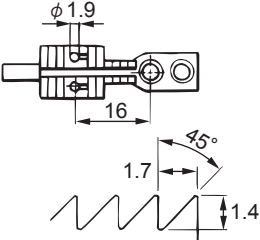
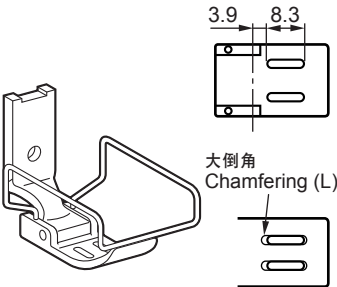
The rotary hook point is reinforced to improve its durability. This type is suitable for sewing materials that are hard to make loops on the surface (like stretchy materials), and that requires making contact with the hook point and the needles.

	用于 -4□3 / For -4□3
盒装旋梭组件 / Rotary hook assy	SA1679-011
夹线簧 / Tension spring	151145-001
螺钉 / Tension adjusting screw	151029-001

T-8421C (无切线) / T-8421C (Without Thread trimmer)

标准品 / For normal

针宽 Needle gauge	针夹组件 Needle clamp assy	针板 Needle plate		送布牙 Feed dog	压脚组件 Presser foot assy
		用于中厚布料 (-T□3) (最大节距5mm) For medium materials (Max 5mm pich)	选购 (最大节距4mm) Option (Max 4mm pich)		
3.2mm (1/8)	158794-101	117369-001		114951-001	S36544-001
4.0mm (5/32)	158796-101	150850-001		116509-001	116502-001
4.8mm (3/16)	158791-101	117133-001	112603-001	112659-001	SA4053-101
6.4mm (1/4)	158792-101	117367-001	112604-001	112660-001	SA4049-101
7.9mm (5/16)	158793-101	144882-001	112605-001	112661-001	112645-001
9.5mm (3/8)	158798-101	144881-101		116510-101	116498-001
11.1mm (7/16)	158809-101		151596-001	151598-001	151597-101
12.7mm (1/2)	158797-101	S09365-001	116505-001	116511-001	116499-101
15.9mm (5/8)	158795-101	159577-001		116512-001	116500-101
25.4mm (1)	158805-101		147176-001	147178-001	147177-101
31.8mm (1 1/4)	158799-101		116504-001	116508-001	116501-101
34.9mm (1 3/8)	S10746-101	S14148-001		S14149-001	S10751-101
38.1mm (1 1/2)	158800-101		118945-001	118947-001	118946-101

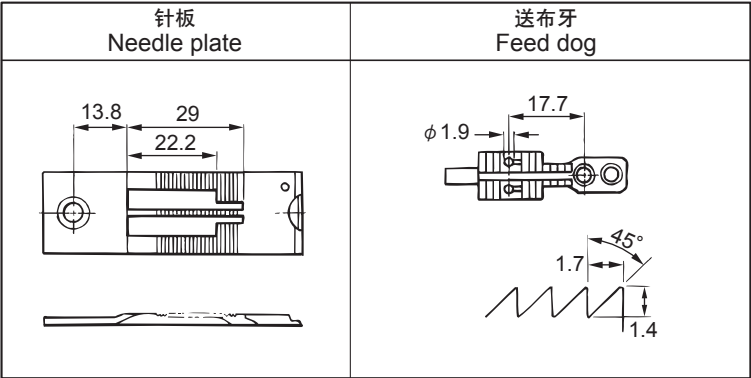
针夹组件 Needle clamp assy	针板 Needle plate	
	用于中厚布料(-T□3) (最大节距5mm) For medium materials (Max 5mm pich)	选购(最大节距4mm) Option (Max 4mm pich)
		
送布牙 Feed dog	压脚组件 Presser foot assy	
用于中厚布料(-T□3) For medium materials		
		

T-8421C (无切线) / T-8421C (Without Thread trimmer)

用于女性内衣 / For foundation

- * 针板和送布牙均为非标准品。请使用螺钉117160-001(H-5) 来安装针板。
- * The needle plate and the feed dog is different from normal parts.
Use part no. 117160-001(H-5) as the needle plate installation screw.

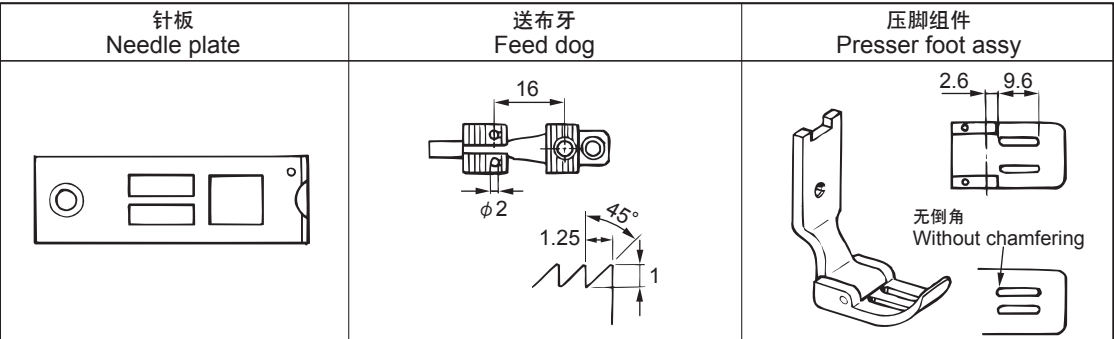
针宽 Needle gauge	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
4.8mm (3/16)	标准品 Normal	117158-001	117134-001	标准品 Normal
7.9mm (5/16)		S31907-001	S31908-001	



用于有空缝时 / For sewing without material

- * 针板、送布牙和压脚组件均为非标准品。请在最大节距为4mm以下时使用。
- * Needle plate, the feed dog and presser foot assembly is different from normal parts.
Use gauge components of for sewing without material which have a maximum feed pitch of 4mm or less.

针宽 Needle gauge	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
4.8mm (3/16)	标准品 Normal	S36010-101	S36011-101	S36012-001
6.4mm (1/4)		S36025-001	S36024-001	S36022-001

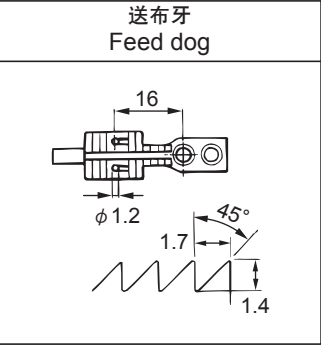


T-8421C (无切线) / T-8421C (Without Thread trimmer)

用于薄布料 / For light materials

- * 送布牙为非标准品。
- * The feed dog is different from normal parts.

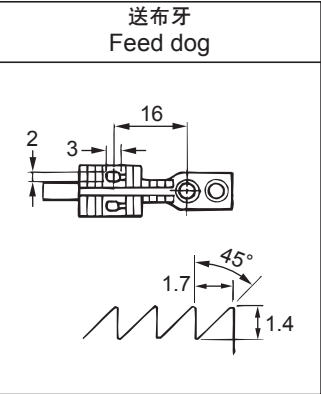
针宽 Needle gauge	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
3.2mm (1/8)	标准品 Normal	标准品 Normal	S07880-001	标准品 Normal
4.8mm (3/16)			S07878-001	
6.4mm (1/4)			S07879-001	



用于厚布料 / For heavy materials

- * 送布牙为非标准品。
- * The feed dog is different from normal parts.

针宽 Needle gauge	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
4.8mm (3/16)	标准品 Normal	标准品 Normal	S21149-001	标准品 Normal
6.4mm (1/4)			S21150-001	

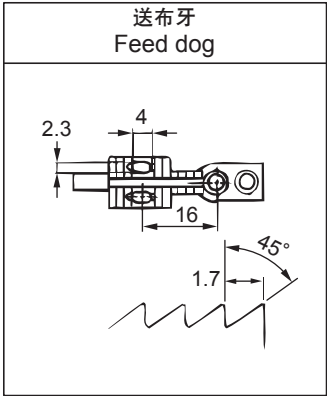


T-8421C (无切线) / T-8421C (Without Thread trimmer)

用于极厚布料 / For extra heavy materials

- * 送布牙为非标准品。
- * The feed dog is different from normal parts.

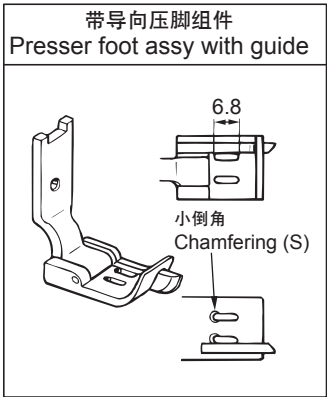
针宽 Needle gauge	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
3.2mm (1/8)	标准品 Normal	标准品 Normal	158430-001	标准品 Normal
4.8mm (3/16)			S13588-001	
6.4mm (1/4)			153882-001	
9.5mm (3/8)			153887-001	
12.7mm (1/2)			153892-001	
15.9mm (5/8)			153897-001	



选购件 / Option parts

- * 压脚组件为非标准品。带导向压脚组件请在最大节距为4mm以下时使用。
- * The presser foot assembly is different from normal parts.
The presser foot assembly with guide should be used with a maximum feed pitch of 4mm or less.

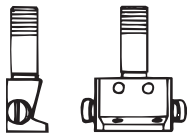
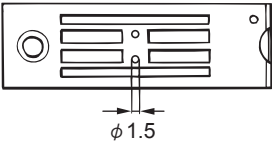
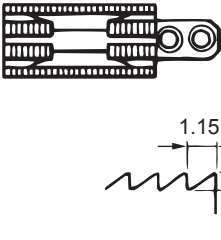
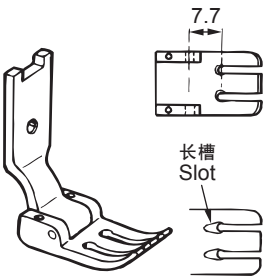
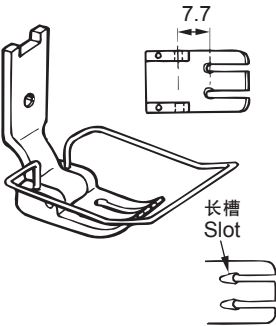
零部件名称 Name of parts	针宽 Needle gauge	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
带导向压脚组件 Presser foot assy with guide	3.2mm (1/8)	标准品 Normal	标准品 Normal	标准品 Normal	149311-001
	4.8mm (3/16)				117281-001
	6.4mm (1/4)				149312-001



T-8421C (无切线) / T-8421C (Without Thread trimmer)

用于下送布 / For drop feed

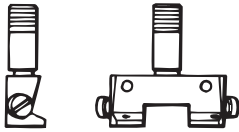
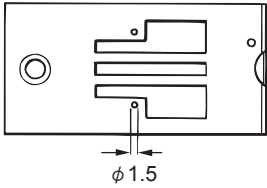
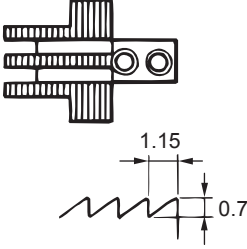
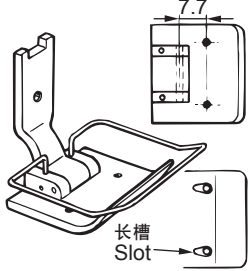
针宽 Needle gauge	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
		用于薄布料 For light materials	用于薄布料 For light materials	用于薄布料 For light materials
3.2mm (1/8)	158794-101	S07686-001	S07696-001	S38544-001
4.8mm (3/16)	158791-101	S07688-001	S07698-001	S38542-001
6.4mm (1/4)	158792-101	S07689-001	S07699-001	S38543-001
12.7mm (1/2)	158797-101	S07693-001	S07703-001	S07684-101

针夹组件 Needle clamp assy	针板 Needle plate	
	用于薄布料 For light materials	
		
送布牙 Feed dog	压脚组件 Presser foot assy	
用于薄布料 For light materials	用于薄布料 For light materials	
		

T-8421C (无切线) / T-8421C (Without Thread trimmer)

用于前襟 / For shirt fronts

针宽 Needle gauge	针夹组件 Needle clamp assy	针板 Needle plate 用于薄布料 For light materials	送布牙 Feed dog 用于薄布料 For light materials	压脚组件 Presser foot assy 用于薄布料 For light materials
20mm	S00937-001	S13479-001	S14360-001	S14358-101
22mm	158807-101	S07997-001	S14363-001	S14361-101

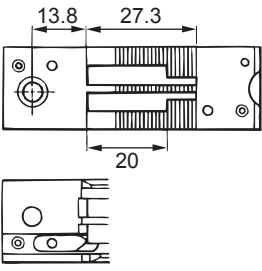
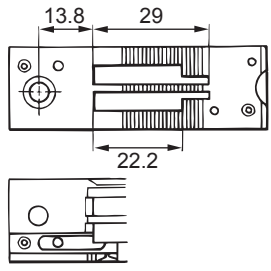
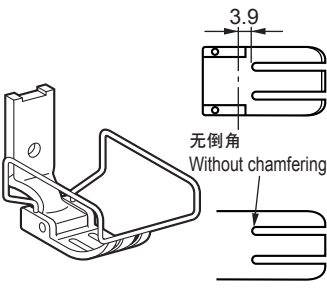
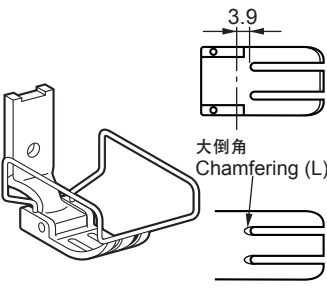
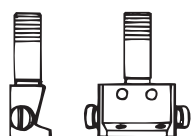
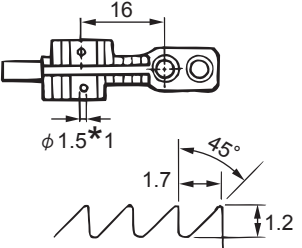
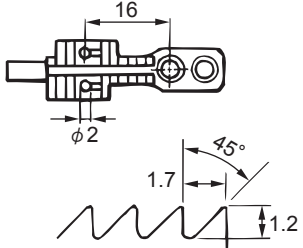
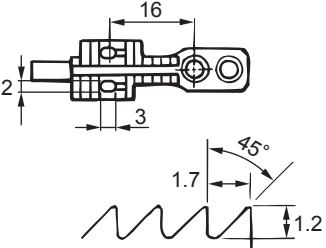
针夹组件 Needle clamp assy	针板 Needle plate 用于薄布料 For light materials	送布牙 Feed dog 用于薄布料 For light materials	压脚组件 Presser foot assy 用于薄布料 For light materials
			

T-8422C (有切线) / T-8422C (With Thread trimmer)**标准品 / For normal**

* 切线用的定刀(S07527-001)和安装定刀用的螺钉(148539-101)没有附在针板上, 如有需要的话, 请另行订货。

* The thread trimming fixed knife (part No. S07527-001) and the installation screw (part No. 148539-101) are not provided with the needle plate, so they must be ordered separately if required.

针宽 Needle gauge	针夹组件 Needle clamp assy	针板 Needle plate		送布牙 Feed dog		压脚组件 Presser foot assy	
		用于中厚、厚布料 (-4□3,-4□5) (最大节距5mm) For medium & heavy materials (Max 5mm pitch)	选购 (最大节距4mm) Option (Max 4mm pitch)	用于中厚布料 (-4□3) For medium materials	用于厚布料 (-4□5) For heavy materials	用于中厚布料 (-4□3) For medium materials	用于厚布料 (-4□5) For heavy materials
2.4mm (3/32)	158804-101	159398-001			148697-001		148679-001
3.2mm (1/8)	158794-101	155722-001	159400-001	148698-001	148699-001	S36550-001	
4.0mm (5/32)	158796-101	155724-001		148700-001	148701-001	148689-001	
4.8mm (3/16)	158791-101	155851-001	158784-001	148702-001	148703-001	S36554-001	S36556-001
6.4mm (1/4)	158792-101	155853-001	158783-001	148704-101*1	148705-001 158756-001*2	SA4051-101	SA4050-101
7.9mm (5/16)	158793-101	155855-001	159402-001	149692-001	149691-001	149689-001	149687-001
9.5mm (3/8)	158798-101	155857-001	149946-001	149939-001	149938-001	149942-001	149940-001
11.1mm (7/16)	158809-101	S01644-001		S01646-001		S01641-101	
12.7mm (1/2)	158797-101	149677-001	159404-001	149676-001	149675-001	149673-101	149671-101
15.9mm (5/8)	158795-101	149954-001	149956-001	149949-001	149948-001	149952-101	149950-101
19.1mm (3/4)	158806-101	150526-001			150523-001		150524-101
22.2mm (7/8)	158807-101	150534-001			150531-001		150532-101
25.4mm (1)	158805-101	149966-001		S32054-001	149960-001		149962-101
38.1mm (1 1/2)	158800-101	S07391-001			S07390-001		S07388-101

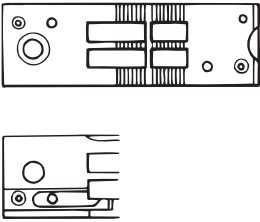
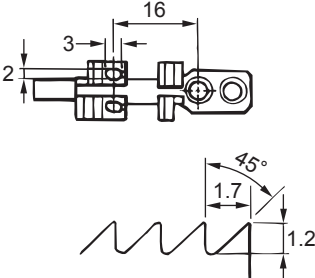
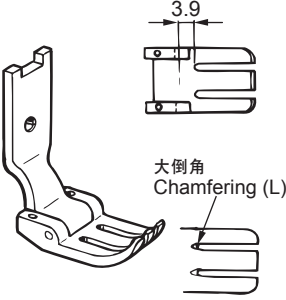
针板 Needle plate		压脚组件 Presser foot assy	
用于中厚布料 (-4□3) For medium materials	用于厚布料 (-4□5) For heavy materials	用于中厚布料 (-4□3) For medium materials	用于厚布料 (-4□5) For heavy materials
			
针夹组件 Needle clamp assy	送布牙 Feed dog		
	用于中厚布料 (-4□3) For medium materials	用于厚布料 (-4□5) For heavy materials	
	 *1 (φ1.7 : 只用于148704-101) φ1.7 : 148704-101only	 148705-001	 158756-001 *2 (用于中国: 劳动布 For China : for denim)

T-8422C (有切线) / T-8422C (With Thread trimmer)

用于有空缝时 / For sewing without material

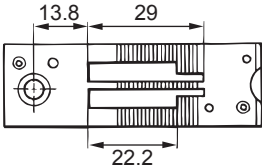
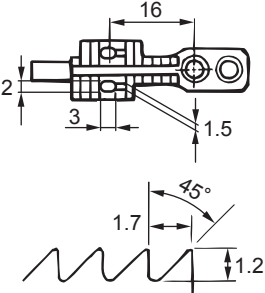
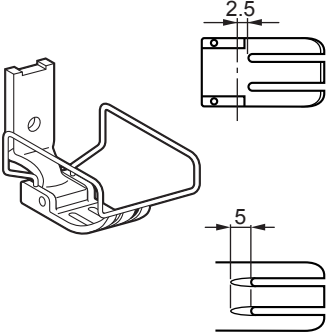
- * 针板、送布牙和压脚组件均为非标准品。请在最大节距为4mm以下时使用。
- * Needle plate, the feed dog and presser foot assembly is different from normal parts.
Use gauge components of for sewing without material which have a maximum feed pitch of 4mm or less.

针宽 Needle gauge	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
6.4mm (1/4)	标准品/Normal	S10507-001	S10509-101	S10510-001

针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
		

用于极粗的线(-407) / For extra-thick thread(-407)

针宽 Needle gauge	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
6.4mm (1/4)	标准品/Normal	SB0362-101	SB0361-001	SB0359-001

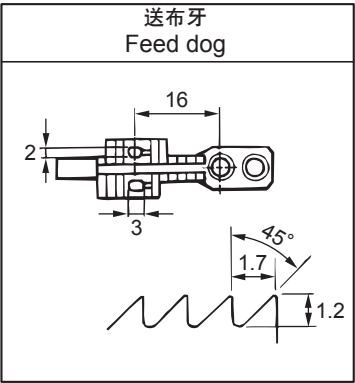
针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
 定刀板弹簧：厚度0.4mm Thickness of fix knife spring : 0.4mm		

T-8422C (有切线) / T-8422C (With Thread trimmer)

用于厚布料 / For heavy materials

- * 送布牙为非标准品。
- * The feed dog is different from normal parts.

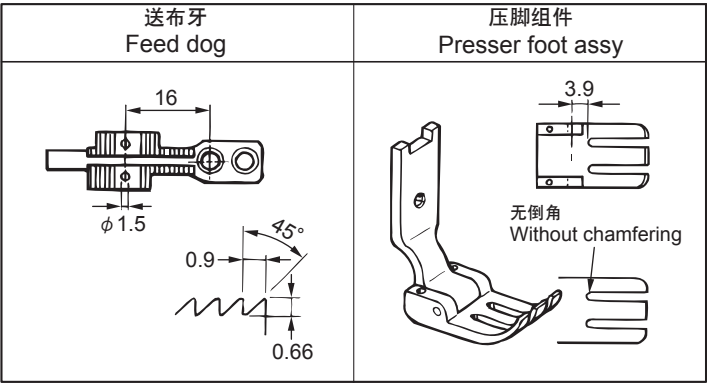
针宽 Needle gauge	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
4.8mm (3/16)	标准品 Normal	标准品 Normal	S07905-001	标准品 Normal
6.4mm (1/4)			158756-001	



用于极薄布料 / For extra light materials

- * 送布牙和压脚组件均为非标准品。
- * 压脚组件的形状和标准品一样，但进行了特殊的表面处理。
- * The feed dog and presser foot assembly is different from normal parts.
- * The shape of the presser foot assembly is the same as for the standard part, but it has a special surface processing.

针宽 Needle gauge	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
4.8mm (3/16)	标准品 Normal	标准品 Normal	S36855-001	S36856-001
6.4mm (1/4)			S36858-001	S36859-001

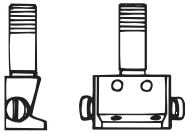
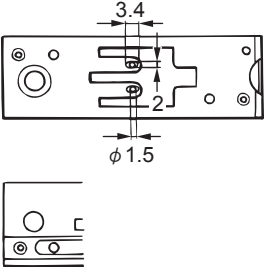
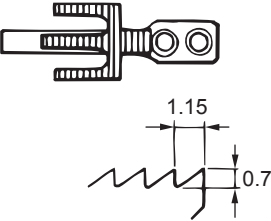
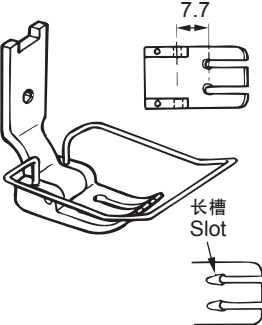


T-8422C (有切线) / T-8422C (With Thread trimmer)

用于下送布 / For drop feed

- * 切线用的定刀(S07527-001)和安装定刀用的螺钉(148539-101)没有附在针板上，如有需要的话，请另行订货。
- * The thread trimming fixed knife (part No. S07527-001) and the installation screw (part No. 148539-101) are not provided with the needle plate, so they must be ordered separately if required.

针宽 Needle gauge	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
		用于薄布料 For light materials	用于薄布料 For light materials	用于薄布料 For light materials
3.2mm (1/8)	158794-101	S07401-001	S07409-001	S38544-001
4.8mm (3/16)	158791-101	S07403-001	S07410-001	S38542-001
6.4mm (1/4)	158792-101	S07405-001	S07411-001	S38543-001
7.9mm (5/16)	158793-101	S07676-001	S07680-001	S07682-001
9.5mm (3/8)	158798-101	S13621-001	S13623-001	S13624-001
12.7mm (1/2)	158797-101	S07678-001	S07681-001	S07684-101
22.2mm (7/8)	158807-101	S07891-001	S07893-001	S07894-101
25.4mm (1)	158805-101	S15088-001	S15090-001	S15091-101
31.8mm (1 1/4)	158799-101	S20914-001	S20916-001	S20917-101

针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
	用于薄布料 For light materials	用于薄布料 For light materials	用于薄布料 For light materials
			

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	M - 37	32	028050246	P - 27	36		C - 16	6		Z1 - 39	54
012060636	C - 38	6	028050247	S1 - 20	44		C - 30	6	114951001	Ga1	61
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	G - 7	14	048040342	N - 2	34		L - 9	28		J2 - 54	22
	G - 26	14		N - 15	34		M - 40	32	116010001	A - 18	2
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	N - 14	34	062060812	S1 - 14	44		R - 13	42	116509001	Ga1	61
	N - 34	34	062060816	E - 7	10		R - 27	42	116510101	Ga1	61
	P - 5	36		E - 46	10	062501216	A - 7	2	116511001	Ga1	61
	R - 20	42		L - 39	28		D - 29	8	116512001	Ga1	61
012501031	J1 - 36	18		P - 12	36		E - 42	10	116662003	P - 19	36
	J2 - 26	20		Q - 5	40		E - 47	10	117006001	B - 2	4
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149942001	Ga2	67		Ga2	70		U - 4+	52		Sp	60
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149948001	Ga2	67		Ga1	65		U - 2+	52	S07879001	Ga1	63
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149950101	Ga2	67		Ga2	70		U - 4+	52	S07891001	Ga2	70
149952101	Ga2	67	158793101	Ga1	61	J04210201	S3 - 9	48	S07893001	Ga2	70
149954001	Ga2	67		Ga2	67	S00937001	Ga1	66	S07894101	Ga2	70
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149960001	Ga2	67	158794101	Ga1	61	S01644001	Ga2	67	S07997001	Ga1	66
149962101	Ga2	67		Ga1	65	S01646001	Ga2	67	S09260001	J1 - 25+	18
149966001	Ga2	67		Ga2	67	S01928151	J1 - 23	18		J2 - 16+	20
150179002	Z2 - 8	56		Ga2	70		J2 - 62	22	S09261001	J1 - 25+	18
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150531001	Ga2	67		Ga2	67	S07351001	D - 14	8	S10751101	Ga1	61
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151029001	Sp	59	158799101	Ga1	61	S07388101	Ga2	67	S13588001	Ga1	64
	Sp	60		Ga2	70	S07390001	Ga2	67	S13621001	Ga2	70
151030001	J3 - 4	24	158800101	Ga1	61	S07391001	Ga2	67	S13623001	Ga2	70
151145001	Sp	59		Ga2	67	S07401001	Ga2	70	S13624001	Ga2	70
	Sp	60	158804101	Ga2	67	S07403001	Ga2	70	S14148001	Ga1	61
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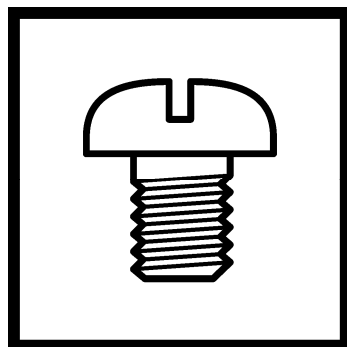
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