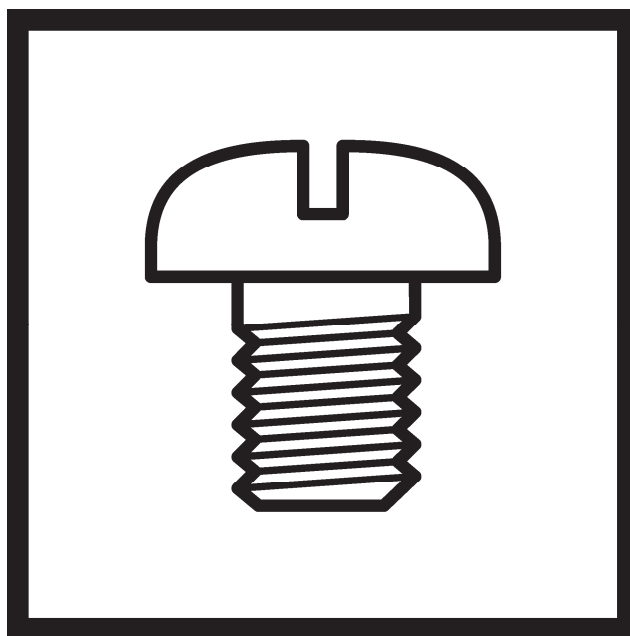


S-7780A

零件手册
PARTS BOOK

电子送布直驱自动切线带侧刀平缝机

SINGLE NEEDLE DIRECT DRIVE LOCK STITCHER WITH SIDE CUTTER,
ELECTRONIC FEEDING SYSTEM AND THREAD TRIMMER



brother

最新的零部件情报请参考(Parts Navigation)。
The latest parts information, refer to the Parts Navigation.

<http://partsbook.brother.co.jp/partsnavi/chn/>
<http://partsbook.brother.co.jp/partsnavi/eng/>

型号牌的读解法



3: 用于中厚布料

Description of model plate



3: Medium-weight materials

零件手册的使用说明

1. 本手册是根据截止至2020年3月的资料为基准而编制的。
2. 零部件设计若有变动，恕不另行通知。
3. 以组件为单位供应的零部件是用虚线框出。
4. 零件图册中数字(REF.NO)右上角带有“+”号的零件属多规格零件，详细请见零件清单。

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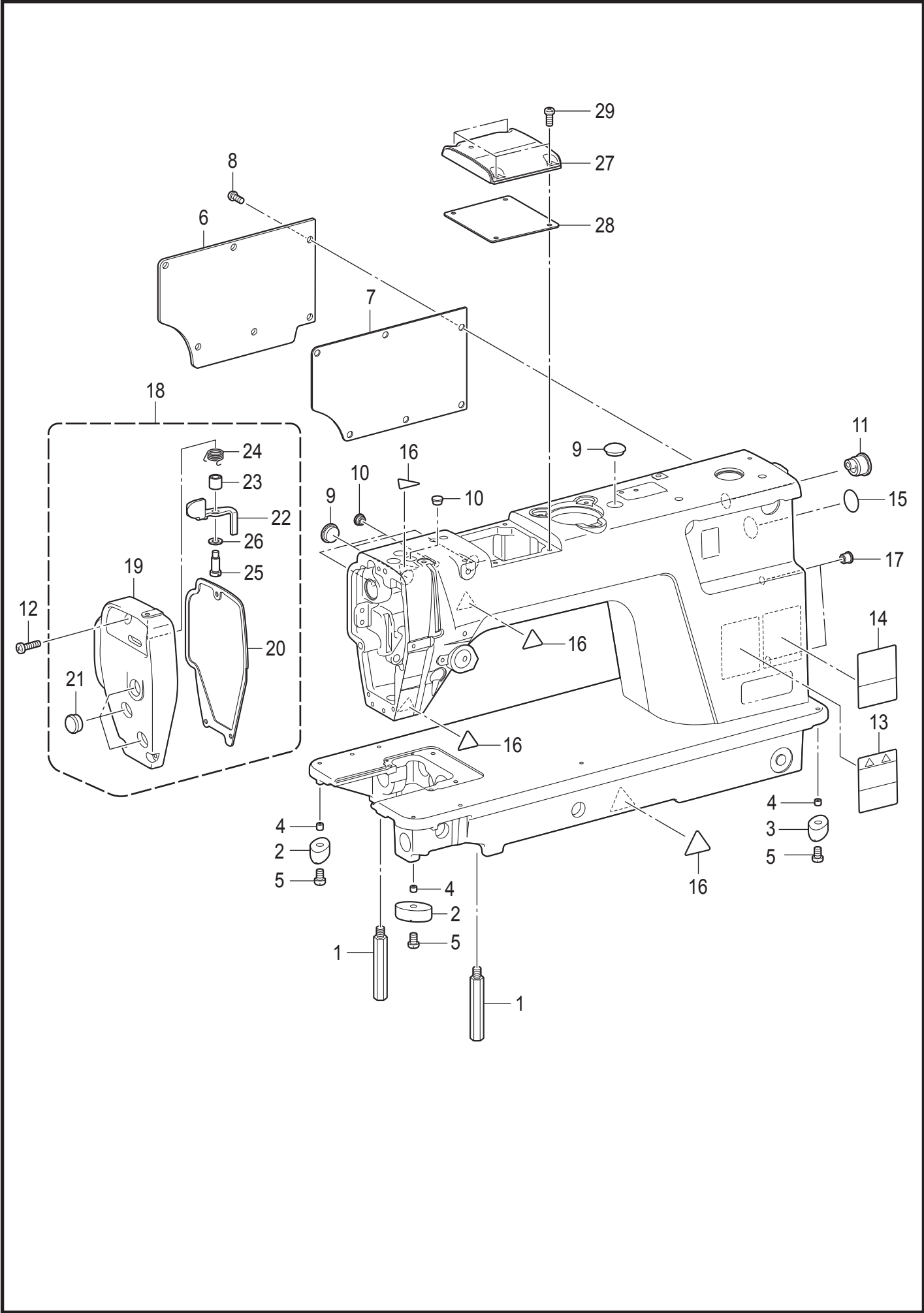
Notes for using this parts book

1. This book was prepared based on information available in March 2020.
2. Parts are subject to changes in design without prior notice.
3. Parts supplied as complete assemblies are circled by a dotted line.
4. The part which has the symbol "+" on its number (REF.NO) in the figure differs depending on the specification. For details, refer to the parts list.

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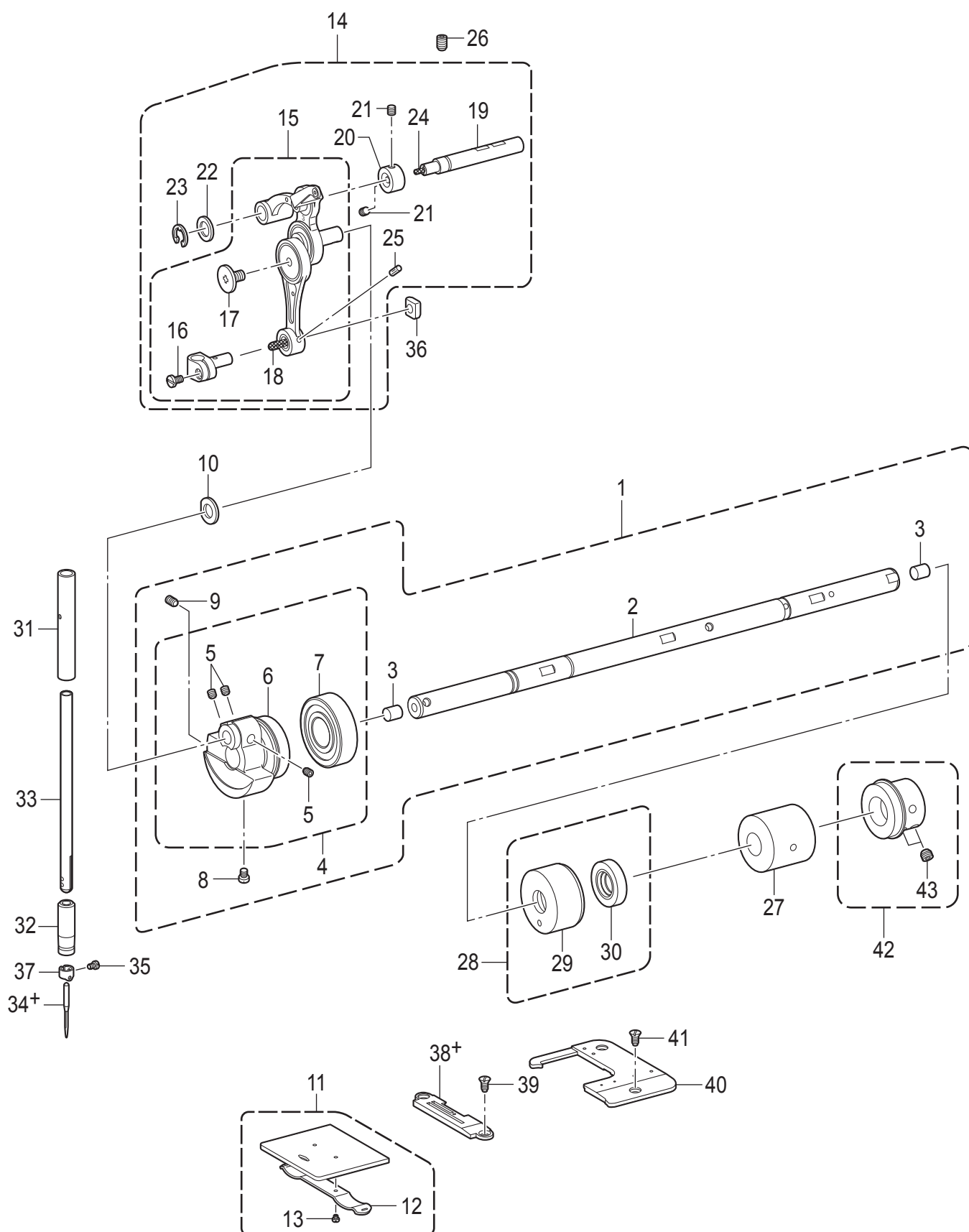
A. 机体部分 / Machine body



A. 机体部分 / Machine body

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB7275001	2	脚柱L	STAND L	
2	SC1406001	2	头部防震垫 L	HEAD CUSION L	
3	SC0337001	2	头部防震垫 R	HEAD CUSION R	
4	SB5312001	4	轴套4-5.3	COLLAR 4-5.3	
5	060401016	4	螺钉 M4X10	SCREW BIND M4X10	
6	SB7270001	1	后侧盖	SIDE PLATE	
7	SB7271001	1	后侧板衬垫	REAR COVER PACKING	
8	062501216	6	螺钉 M5X12	SCREW PAN M5X12	
9	104449001	3	橡皮塞 15.5	RUBBER CAP, 15.5	
10	104450101	3	橡皮塞 8	RUBBER CAP, 8	
11	SB7276101	1	橡皮塞	RUBBER CAP	
12	062401216	3	螺钉 M4X12	SCREW PAN M4X12	
13	SA9826001	1	操作注意标签	LABEL CAUTION	
14	SB7370001	1	加油位置指示标签	LABEL INSTRUCTION OIL LEVEL	
15	S37060001	1	接地标记	LABEL GROUNDING	
16	SA9957001	4	警告标记	INJURY MARK	
17	SB5675001	2	橡皮塞8	RUBBER CAP 8	
18	SC0304001	1	面板组件	FACE PLATE ASSY	
19	SC0305001	1	面板	FACE PLATE	
20	SC0306001	1	面板垫片	FACE PLATE PACKING	
21	SA7849001	3	橡皮塞	RUBBER CAP	
22	S10611001	1	解除手柄	CLEAR LEVER	
23	S10612001	1	轴套	COLLAR	
24	S10613001	1	弹簧	SPRING	
25	148764001	1	轴位螺钉 SM4.76	SHOULDER SCREW, SM4.76	
26	153138001	1	垫圈 6.5	WASHER, PLAIN 6.5	
27	SC0308001	1	上盖	TOP COVER	
28	SC0309001	1	上盖垫片	TOP COVER PACKING	
29	062400816	4	螺钉 M4X8	SCREW PAN M4X8	

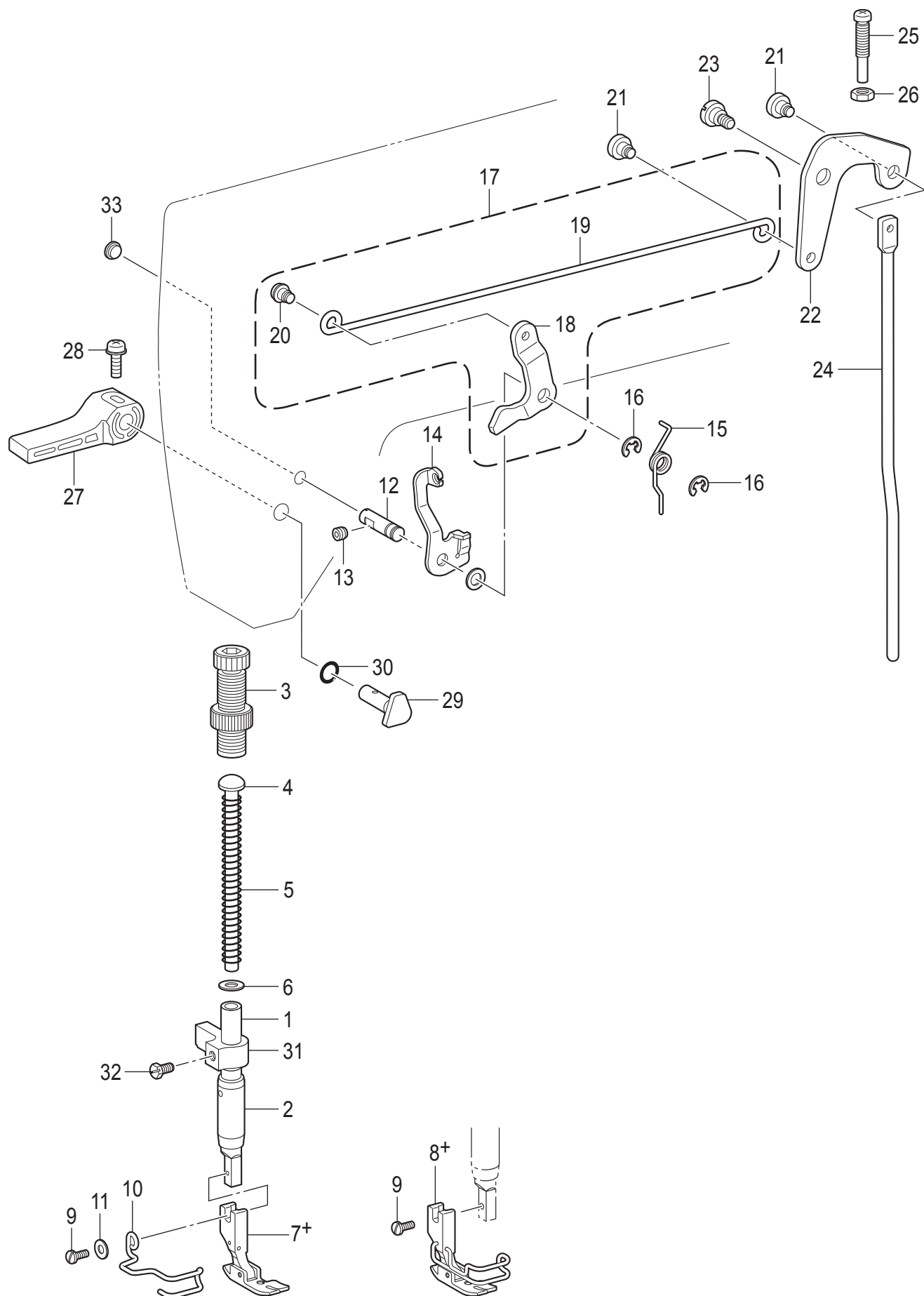
B. 针杆和挑线杆装置 / Needle bar and thread take-up mechanism



B. 针杆和挑线杆装置 / Needle bar and thread take-up mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SC0310001	1	上轴组件	UPPER SHAFT ASSY	
2	SC0311001	1	上轴	UPPER SHAFT	
3	SB2407001	2	橡皮塞 6.4	RUBBER CAP 6.4	
4	SC0312001	1	挑线杆曲柄组件	THREAD TAKE-UP CRANK ASSY	
5	014770632	3	固定螺钉 SM6.35-40X6	SET SCREW SOCKET SM6.35-40X6	
6	SB1536001	1	滚珠轴承 6204ZZNR	BALL BEARING 6204ZZNR	
7	SC0351001	1	滚珠轴承 6204ZZ	BALL BEARING 6204ZZ	
8	SB3769001	1	螺钉 SM7.14-28	SCREW SM7.14-28	
9	014771032	1	固定螺钉 SM6.35-40X10	SET SCREW SOCKET SM6.35-40X10	
10	110367001	1	垫圈 8	WASHER, PLAIN SPECIAL 8	
11	180018251	1	推板组件	SLIDE PLATE ASSY	
12	114561001	1	推板簧	SPRING, PLATE	
13	SA9523001	2	螺钉 SM2.38	SCREW SM2.38	
14	SB3770001	1	针杆连杆总组件	NEEDLE BAR CONNECTING ROD UNIT	
15	SB3771001	1	针杆连杆组件	NEEDLE BAR CONNECTING ROD ASSY	
16	140004001	1	螺钉 SM3.57-40X7	SCREW, SM3.57-40X7	
17	SA2422001	1	螺钉 SM3.57-40X6L	SCREW, SM3.57L	
18	158727001	1	油线 4X4 L=27	WICK, 4X4 L=27	
19	SB3775001	1	挑线杆支撑轴	THREAD TAKE-UP SUPPORT SHAFT	
20	SB3776001	1	紧圈	SET SCREW COLLAR	
21	012400536	2	固定螺钉 M4X5	SET SCREW SOCKET (FT) M4X5	
22	SA2161001	1	垫圈	WASHER	
23	048060342	1	挡圈 E6	RETAINING RING E6	
24	S32958000	1	油线	WICK	
25	SA8436001	1	油毡	FELT	
26	012060636	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
27	SB7280001	1	上轴轴套 M	UPPER SHAFT BUSH M	
28	SC0642101	1	上轴轴套L组件	UPPER SHAFT BUSH L ASSY	
29	SC0643101	1	上轴轴套 L	UPPER SHAFT BUSH L	
30	101487000	1	油封	OIL SEAL	
31	SB3782001	1	针杆轴套 U	NEEDLE BAR BUSH U	
32	SB3783001	1	针杆轴套 D	NEEDLE BAR BUSH D	
33	SC0315001	1	针杆 DB	NEEDLE BAR DB	
			<用于欧洲以外>	<Except for Europe>	
34+	100265031	1	机针 DBX1 (#11)	NEEDLE DBX1...(#11)	
			<用于欧洲>	<For Europe>	
34+	100265034	1	机针 DBX1 (#14)	NEEDLE DBX1...(#14)	
35	140553102	1	固定螺钉 SM3.18	SET SCREW, SM3.18	
36	SB3458001	1	针杆导向滑块	NEEDLE BAR GUIDE SLIDE BLOCK	
37	156220001	1	针杆线导向	THREAD GUIDE, NEEDLE BAR	
38+	*P.45	1	针板	NEEDLE PLATE	
39	SB4190001	2	平头螺钉 SM4.37-40X8	SCREW FLAT SM4.37-40X8	
40	S10575001	1	辅助针板	AUXILIARY NEEDLE PLATE	
41	SB4190001	2	平头螺钉 SM4.37-40X8	SCREW FLAT SM4.37-40X8	
42	SB7282001	1	接头组件	JOINT ASSY	
43	S23651001	4	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
			<选购件>	<Option parts>	
38+	*P.45	1	针板 5/32	NEEDLE PLATE 5/32	
38+	*P.45	1	针板 3/32	NEEDLE PLATE 3/32	
38+	*P.45	1	针板 3/8	NEEDLE PLATE 3/8	
38+	*P.45	1	针板 3/16	NEEDLE PLATE 3/16	

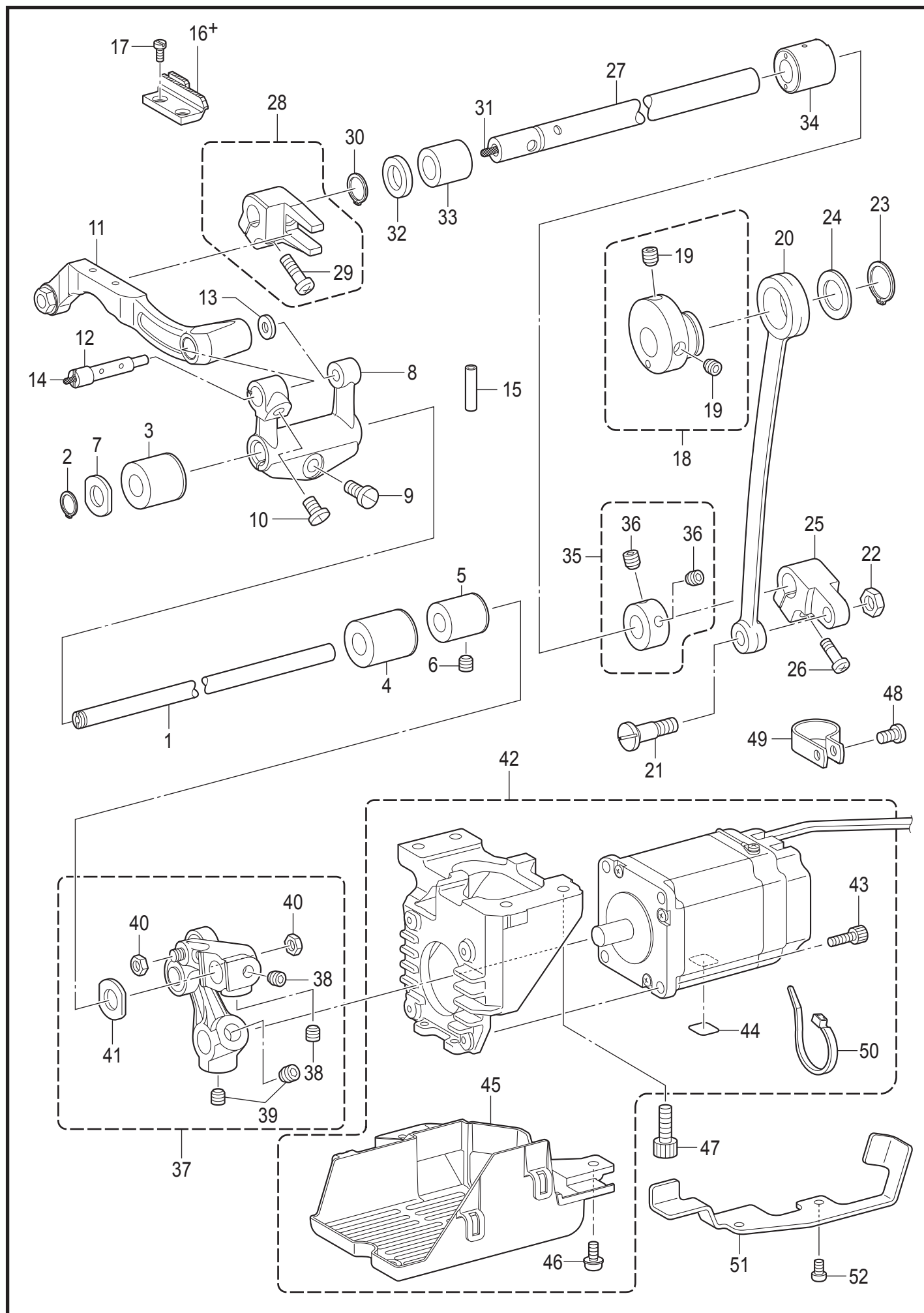
C. 压脚装置 / Presser foot mechanism



C. 压脚装置 / Presser foot mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	111466121	1	压紧杆	PRESSER BAR	
2	SB3785001	1	压紧杆轴套	PRESSER BAR BUSH	
3	SB2267002	1	调压螺栓组件	PRESSER ADJUSTING SCREW ASSY	
4	SB3786001	1	弹簧导杆	SPRING GUIDE	
5	S13561101	1	压杆弹簧	PRESSER BAR SPRING	
6	140407001	1	垫圈	WASHER	
			<使用螺钉固定护指器>	<Finger guard screwed type>	
			<用于欧洲以外>	<Except for Europe>	
7+	*P.45	1	压脚组件	PRESSER FOOT ASSY	
			<护指器一体式>	<Finger guard integral type>	
			<用于欧洲>	<For Europe>	
8+	*P.45	1	压脚组件	PRESSER FOOT ASSY W/F-GUARD	
9	S13385001	1	螺钉 SM3.57-40X10	SCREW, SM3.57-40X10	
			<用于欧洲以外>	<Except for Europe>	
10	150384201	1	护指器	FINGER GUARD	
11	025350132	1	平垫圈 S3.5	WASHER PLAIN S 3.5	
12	SA8152101	1	膝控提升杆短轴	PRESSER BAR LIFTER SHAFT	
13	012500536	1	固定螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
14	SC0316001	1	松线架	TENSION RELEASE PLATE	
15	S46736001	1	弹簧	W-CLAMP LIFTER LEVER SPRING	
16	048040342	2	挡圈 E4	RETAINING RING E4	
17	SB7446001	1	抬压脚连杆组件	P-LIFTER CONNECTING ROD ASSY	
18	145580001	1	膝控提升左杠杆	LIFTER LEVER P-BAR	
19	SB7286001	1	膝控连杆	KNEE LIFTER CONNECTING ROD	
20	SB3878001	1	轴位螺钉 SM4.76	SHOULDER SCREW SOCKET SM4.76	
21	SA1179001	2	轴位螺钉 M5	SHOULDER SCREW M5	
22	SB7287001	1	膝控提升手杆	KNEE LIFTER LEVER	
23	SA2165001	1	轴位螺钉 M6	SHOULDER SCREW, M6	
24	SB7288101	1	膝控提升杆	KNEE LIFTER BAR	
25	062063016	1	螺钉 M6X30	SCREW PAN M6X30	
26	021060306	1	六角螺母 M6	NUT 3 M6	
27	S31006002	1	抬压脚扳手	LIFTING LEVER	
28	S39051001	1	螺钉(带垫圈)M3.5X12	SCREW, PAN (S/P W) M3.5X12	
29	S31952001	1	压紧杆扳手曲柄	PRESSER BAR LIFTER CRANK	
30	081004070	1	O形圈 P4	O RING P4	
31	SA2498001	1	压杆抱箍	GUIDE BRACKET, P-BAR	
32	S25289001	1	螺栓 M6X10	BOLT (CP) M6X10	
33	SC1707001	1	橡皮塞 6.7	RUBBER CAP 6.7	

D. 送料装置 / Feed mechanism

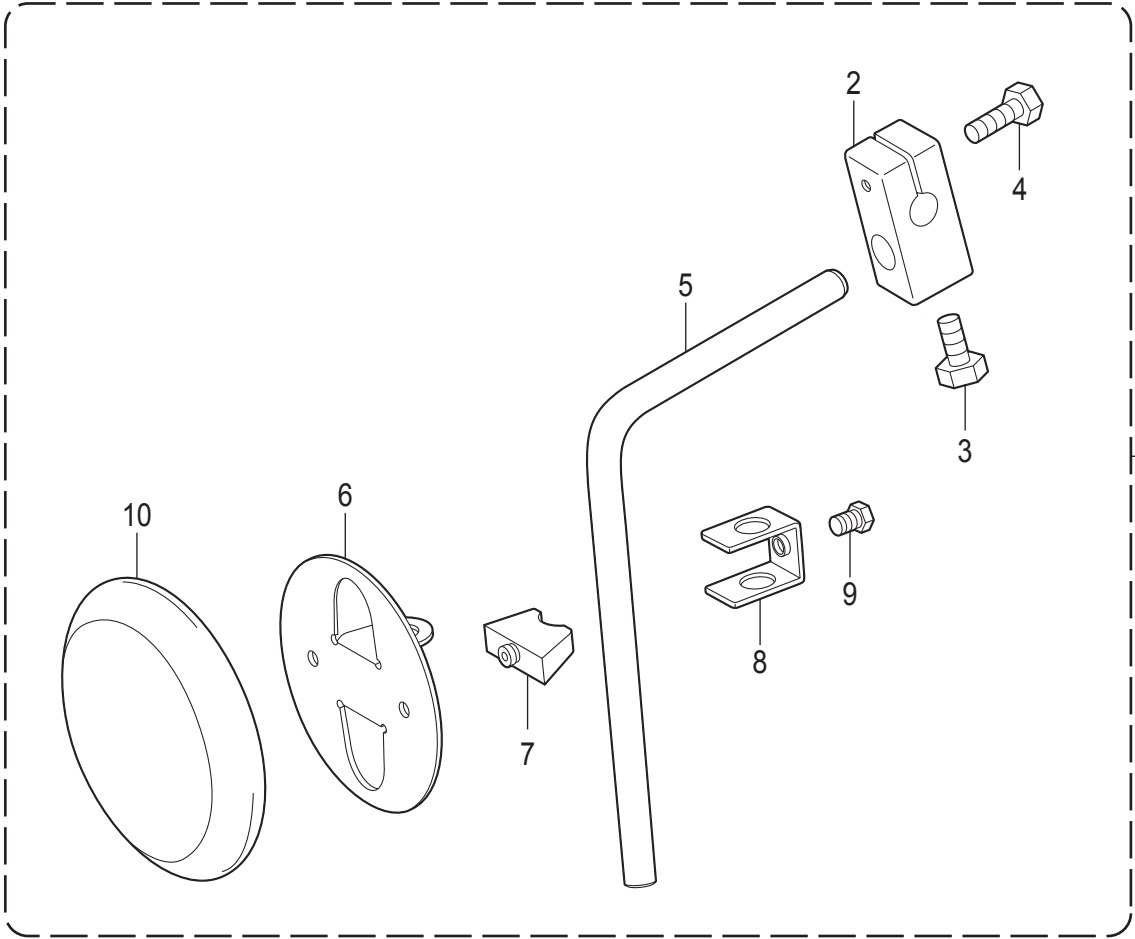


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D. 送料装置 / Feed mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB7289001	1	水平送布轴	FEED ROCKER SHAFT	
2	048080142	1	轴用挡圈 C8	RETAINING RING EXTERNAL C8	
3	SB4882001	1	送布轴轴套 L	FEED SHAFT BUSH L	
4	SB4883001	1	送布轴轴套 M	FEED SHAFT BUSH M	
5	SB4884001	1	送布轴轴套 R	FEED SHAFT BUSH R	
6	012500536	1	固定螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
7	SB4893101	1	垫圈8	WASHER PLAIN 8	
8	SB4887001	1	送布台臂	FEED ROCK BRACKET ARM	
9	SA7257001	1	螺钉 M5X12	SCREW 5X12	
10	SA1242001	1	螺钉 M5X7	SET SCREW 5X7	
11	SC0317001	1	送布台总组件	FEED BAR UNIT	
12	SB7298001	1	送布台轴	FEED BAR SHAFT	
13	SB4894001	1	垫圈4.2 T0.8	WASHER PLAIN 4.2 T0.8	
14	SB7381001	1	油线	WICK	
15	SB7447001	1	油管	OIL TUBE	
16+	*P.45	1	送布牙	FEED DOG	
17	SB4900001	2	螺钉3	SCREW M3	
18	SB7300001	1	偏心轮带螺钉 3	ECCENTRIC WHEEL W/S 3	
19	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
20	SB7305001	1	抬牙连杆	V-FEED CONNECTING ROD	
21	SB7568001	1	轴位螺钉 SM7.14	SHOULDER SCREW SM7.14	
22	104689002	1	螺母 SM7.14	NUT 7.14	
23	SB3469001	1	轴用挡圈 C21	RETAINING RING EXTERNAL C21	
24	SB2314001	1	垫圈 21.5X31.5	WASHER 21.5X31.5	
25	SB7306001	1	抬牙曲柄	F-LIFTING ROCK SHAFT CRANK	
26	062501416	1	螺钉 M5X14	SCREW PAN M5X14	
27	SC0321001	1	抬牙轴	FEED LIFTING ROCKER SHAFT	
28	SB7311001	1	抬压叉组件	FEED LIFTING ARM ASSY	
29	062501416	1	螺钉 M5X14	SCREW PAN M5X14	
30	048120142	1	轴用挡圈 C12	RETAINING RING EXTERNAL C12	
31	SB7380001	1	油线 4X4	WICK 4X4	
32	SB7307001	1	送布轴轴套垫圈	THRUST RING	
33	SC0322001	1	上下送布轴轴套 L	BUSH L	
34	SB7310201	1	上下送布轴轴套 R	BUSH R	
35	SB7315001	1	紧圈组件	SET SCREW COLLAR ASSY	
36	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
37	SB5300201	1	曲柄短连杆总组件	FEED ROCK LINK UNIT	
38	012500536	2	固定螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
39	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
40	021350106	2	螺母 M3.5	NUT 1 M3.5	
41	SB4893101	1	垫圈8	WASHER PLAIN 8	
42	SB7444201	1	备用脉冲马达组件	P MOTOR SUPPLY ASSY	
43	018401436	4	螺栓 M4X14	BOLT SOCKET M4X14	
44	SB7911001	1	注意符号 15X15	MARK ATTENTION 15X15	
45	SB7313001	1	送布马达防护罩	PM COVER	
46	0A5401006	3	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
47	018501436	4	螺栓 M5X14	BOLT SOCKET M5X14	
48	062501016	1	螺钉 M5X10	SCREW PAN M5X10	
49	SB4096001	1	电线夹 #12	CORD HOLDER #12	
50	SB4155001	2	线夹	BAND	
51	SB7317001	1	线夹D	CORD HOLDER D	
52	062400816	2	螺钉 M4X8	SCREW PAN M4X8	

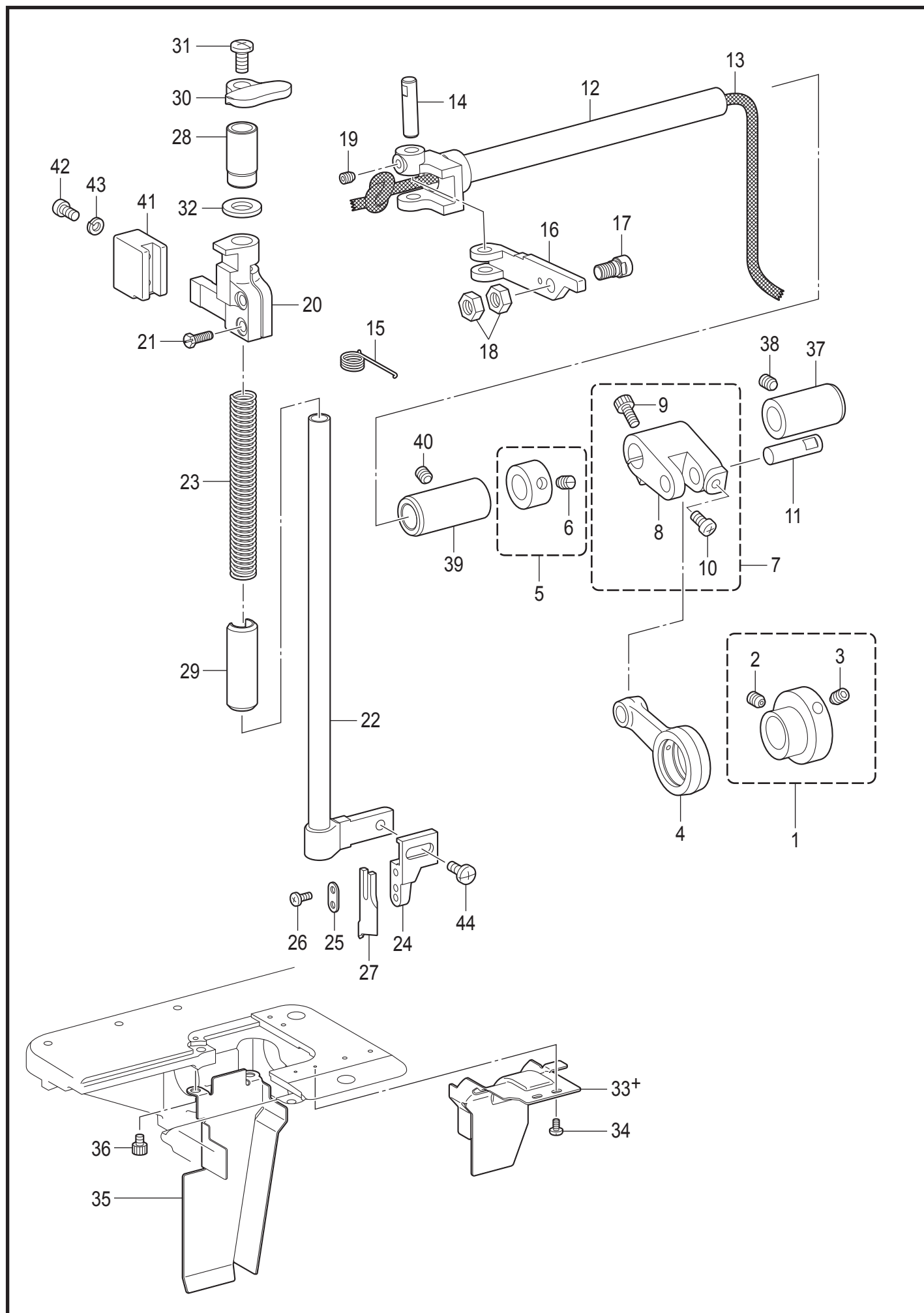
E. 膝控提升装置 / Knee lifter mechanism



E. 膝控提升装置 / Knee lifter mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB3854101	1	膝控组件	KNEE LIFTER ASSY	
2	SB1603001	1	碰块弯杆接头	KNEE LIFTER BRACKET	
3	SB1604001	1	螺栓 M6X15	BOLT 6X15	
4	SB1605001	1	螺栓 M6X24	BOLT 6X24	
5	SB3480001	1	膝控弯管	KNEE LIFTER BAR	
6	SB1607001	1	膝控碰块	KNEE LIFTER PLATE	
7	SB1608001	1	膝控碰块支架	KNEE LIFTER SUPPORT	
8	SB1609001	1	碰块架	KNEE LIFTER PLATE STOPPER	
9	SB1610001	1	螺栓 M6X12	BOLT 6X12	
10	SB1611001	1	膝控碰块垫	KNEE LIFTER PLATE COVER	

F. 切刀装置 / Knife mechanism

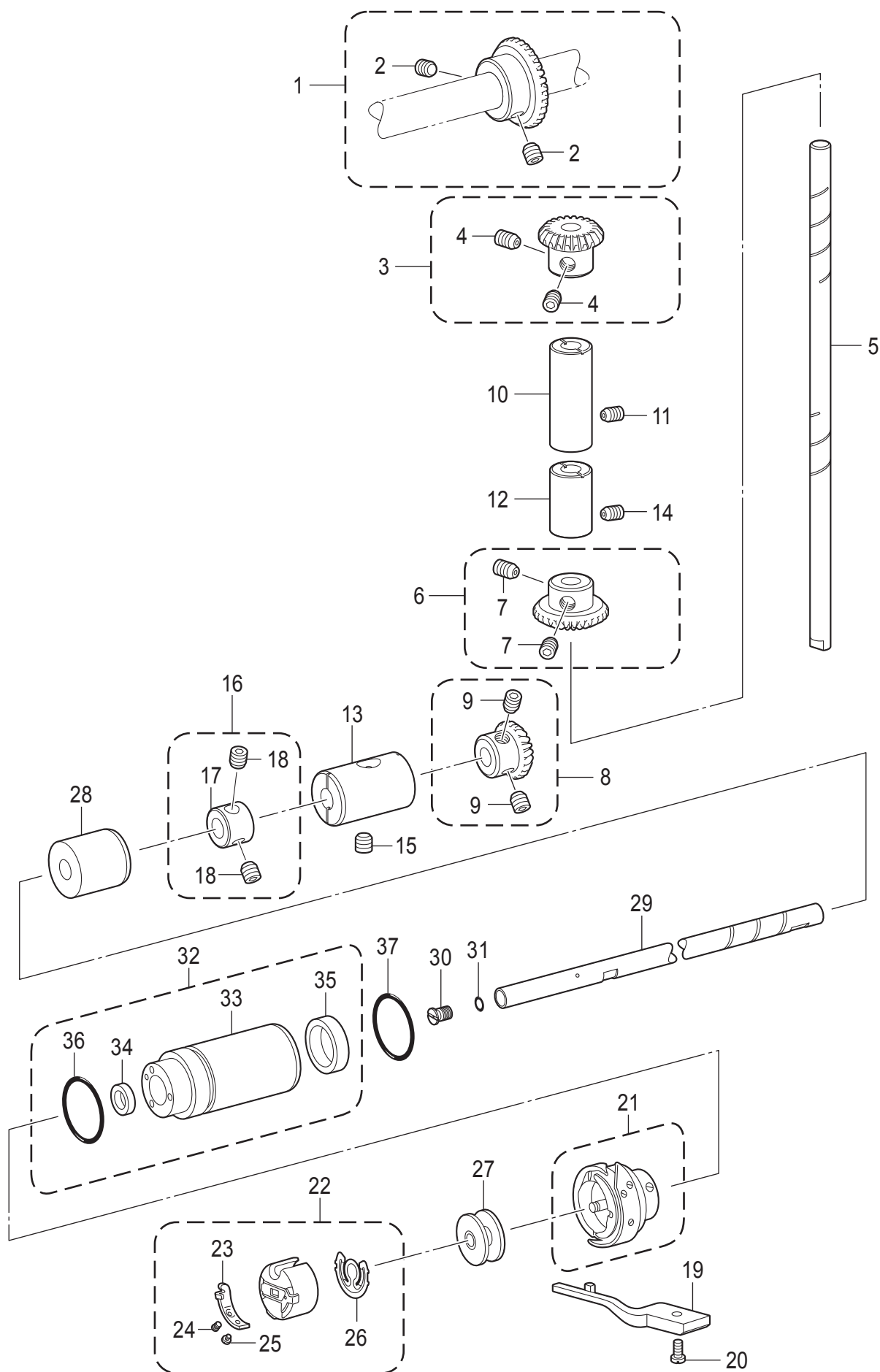


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F. 切刀装置 / Knife mechanism

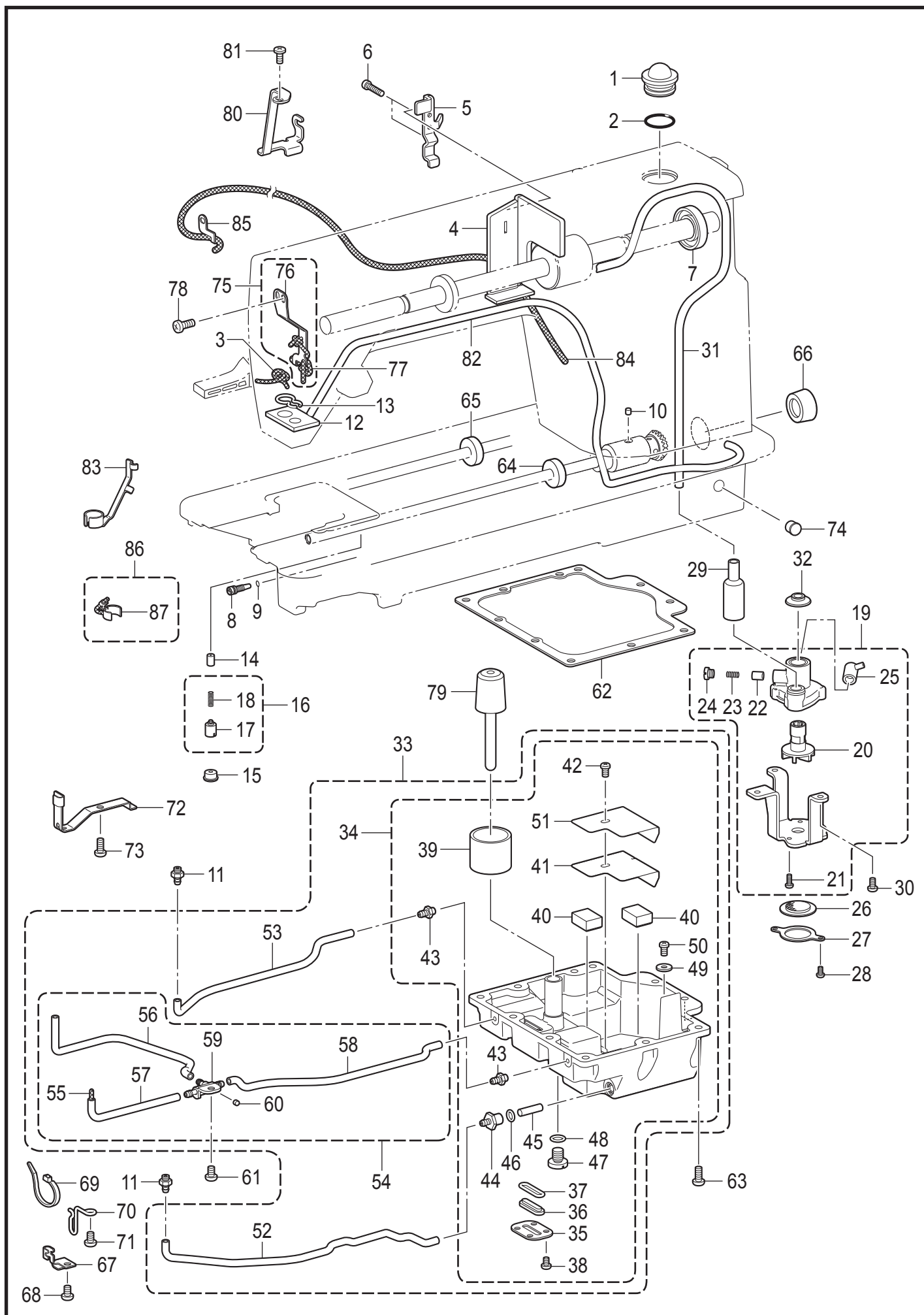
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	S10586101	1	偏心轮带螺钉	KNIFE ECCENTRIC WHEEL W/SCREW	
2	014760632	1	固定螺钉 SM5.95-28X6	SET SCREW SOCKET SM5.95-28X6	
3	118853001	1	固定螺钉 SM5.95	SET SCREW, SOCKET SM5.95	
4	SC0323001	1	摇摆连杆	ROCK CONNECTING ROD	
5	S10588001	1	紧圈组件	SET SCREW COLLAR ASSY	
6	100260001	2	螺钉 SM5.95-28X4	SET SCREW, SM5.95-28X4	
7	SC0324001	1	摇臂组件	ROCK ARM ASSY	
8	SC0325001	1	摇臂	ROCK ARM	
9	018501436	1	螺栓 M5X14	BOLT SOCKET M5X14	
10	062501016	1	螺钉 M5X10	SCREW PAN M5X10	
11	S10591001	1	摇臂销	PIN	
12	SC0327001	1	摇摆轴	ROCK SHAFT	
13	113784000	1	油线 L=270	WICK, L=270	
14	S10594001	1	支撑销	PIN	
15	S10595001	1	压簧	SPRING	
16	SC0329001	1	离合器板	CLUTCH BRACKET	
17	S10598001	1	销	PIN	
18	021750302	2	螺母 SM5.56-32	NUT 3 SM5.56-32	
19	014680432	1	固定螺钉 SM4.37-40X4	SET SCREW SOCKET SM4.37-40X4	
20	S10600001	1	切刀轴导向	KNIFE SHAFT GUIDE	
21	154574001	2	螺栓 SM4.37	BOLT, SM4.37	
22	S10601001	1	切刀轴	KNIFE SHAFT	
23	S10602001	1	弹簧	SPRING	
24	S10603001	1	刀架	KNIFE HOLDER	
25	S10604001	1	垫圈	KNIFE WASHER	
26	060660604	2	螺钉 SM3.18-40X6	SCREW BIND SM3.18-40X6	
27	S10605301	1	上刀	UPPER KNIFE	
28	SC0330001	1	刀轴轴套 U	KNIFE SHAFT BUSH U	
29	SC0331001	1	刀轴轴套 D	KNIFE SHAFT BUSH D	
30	S10608001	1	上切刀复合件手柄	UPPER KNIFE SET LEVER	
31	S10634001	1	螺钉 SM7.14-28X12	SCREW SM7.14-28X12	
32	154596000	1	减震垫圈	CUSHION	
33+	*P.45	1	碎布屑导向	MATERIAL GUIDE	
34	105288001	2	螺钉 SM2.38	SCREW SM2.38	
35	SC0334101	1	碎布屑盖	SEWING SCRAPS COVER	
36	018300536	2	螺栓 M3X5	BOLT SOCKET M3X5	
37	S10615001	1	摇动轴套 R	ROCK SHAFT BUSH, R	
38	012060536	1	固定螺钉 M6X5	SET SCREW, SOCKET (FT) M6X5	
39	S16252001	1	摇动轴套 L	ROCK SHAFT BUSH, L	
40	012060536	1	固定螺钉 M6X5	SET SCREW, SOCKET (FT) M6X5	
41	SC0361001	1	刀轴导向	KNIFE SHAFT GUIDE	
42	062401416	2	螺钉 M4X14	SCREW PAN M4X14	
43	028040242	2	弹簧垫圈 2-4	WASHER SPRING 2-4	
44	060710712	1	螺钉 SM4.76-32X7	SCREW, BIND SM4.76-32X7	

G. 旋梭装置 / Rotary hook mechanism



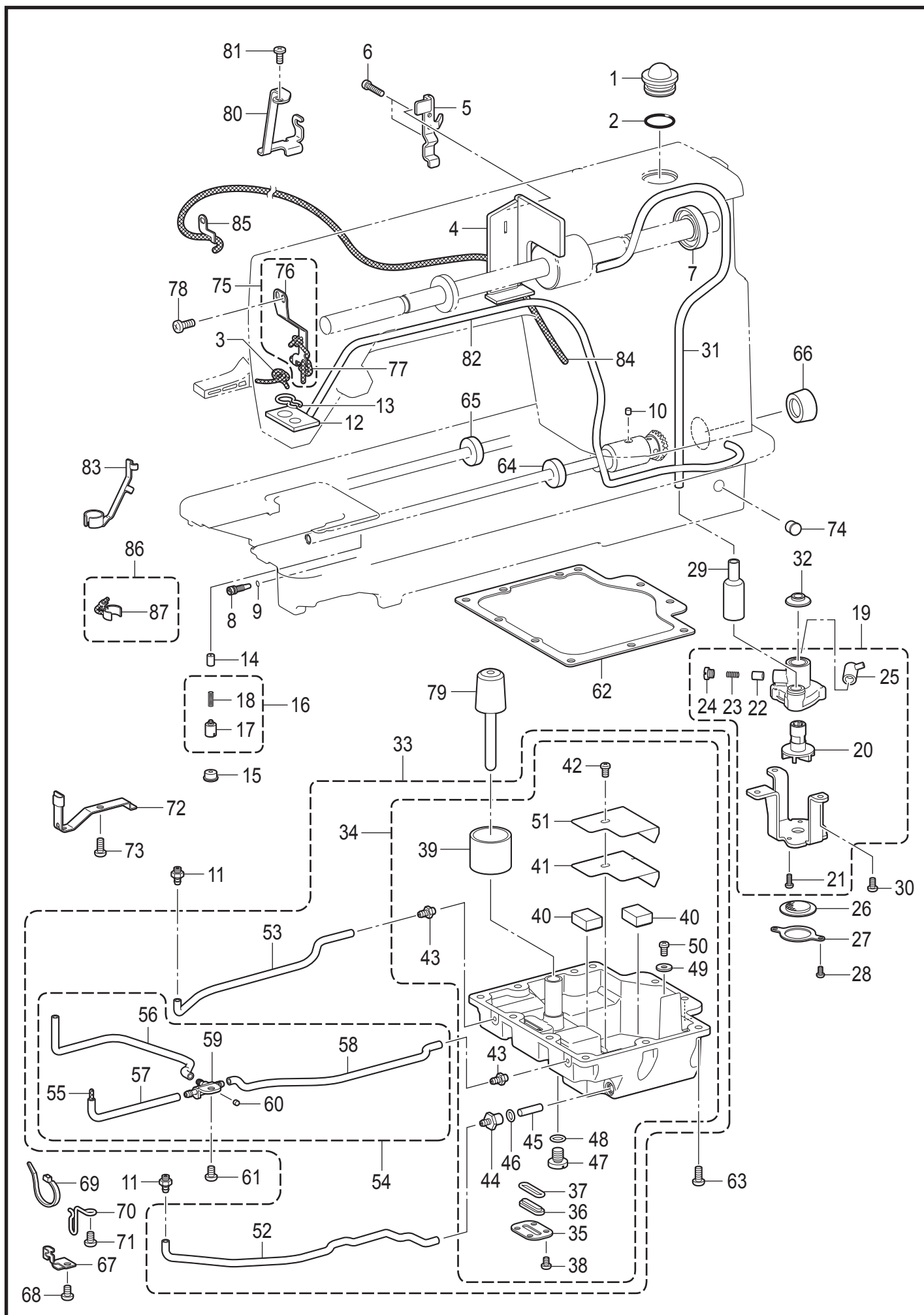
G. 旋梭装置 / Rotary hook mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB2032001	1	上轴斜齿轮组件	UPPER SHAFT BEVEL GEAR ASSY	
2	014770632	2	固定螺钉 SM6.35-40X6	SET SCREW SOCKET SM6.35-40X6	
3	SB2034001	1	竖轴伞齿轮组件 U	VERTICAL BEVEL GEAR ASSY U	
4	014770632	2	固定螺钉 SM6.35-40X6	SET SCREW SOCKET SM6.35-40X6	
5	SB7285001	1	竖轴	VERTICAL SHAFT	
6	SB2036001	1	竖轴伞齿轮组件 D	VERTICAL BEVEL GEAR ASSY D	
7	014770632	2	固定螺钉 SM6.35-40X6	SET SCREW SOCKET SM6.35-40X6	
8	SB2038001	1	下轴斜齿轮组件	LOWER SHAFT BEVEL GEAR ASSY	
9	014770632	2	固定螺钉 SM6.35-40X6	SET SCREW SOCKET SM6.35-40X6	
10	142708120	1	竖轴上轴套	VERTICAL SHAFT BUSH U	
11	012060636	1	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
12	SB3856001	1	竖轴下轴套	VERTICAL SHAFT BUSH D	
13	SB7318001	1	下轴右轴套	LOWER SHAFT BUSH R	
14	012060636	1	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
15	012060636	1	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
16	SB3796001	1	紧圈组件	SET SCREW COLLAR ASSY	
17	SB3797001	1	紧圈	SET SCREW COLLAR	
18	014770632	2	固定螺钉 SM6.35-40X6	SET SCREW SOCKET SM6.35-40X6	
19	SB5041001	1	旋梭定位钩3	HOOK STOPPER 3	
20	SA8903101	1	螺钉 M4X12	SCREW M4X12	
21	SB6568001	1	盒装旋梭组件 SB5274	ROTARY HOOK ASSY W/BOX SB5274	
22	S06573001	1	梭心套组件	BOBBIN CASE ASSEMBLY	
23	183388001	1	旋芯套调整簧片	TENSION SPRING	
24	183389101	1	旋芯套调整螺钉	ADJUSTING SCREW	
25	183390101	1	固定螺钉	SET SCREW	
26	S06594001	1	空转防止弹簧	SPRING, ANTI-SPIN	
27	146290001	1	梭芯	BOBBIN	
28	SB7319001	1	下轴套组件 M	LOWER SHAFT BUSH M	
29	SB7322101	1	旋梭轴	ROTARY HOOK SHAFT	
30	SB5269001	1	油盖螺钉组件	SCREW CAP W/HOLE ASSY	
31	081004870	1	O形圈 S4	O RING S4	
32	SB7682001	1	泵轴套组件	PUMP BUSH ASSY	
33	SB7683001	1	泵轴套	PUMP BUSH	
34	SA7320001	1	油封	OIL SEAL	
35	SA9684001	1	油封	OIL SEAL	
36	081024870	1	O形圈 S24	O RING S24	
37	081028870	1	O形圈 S28	O RING S28	



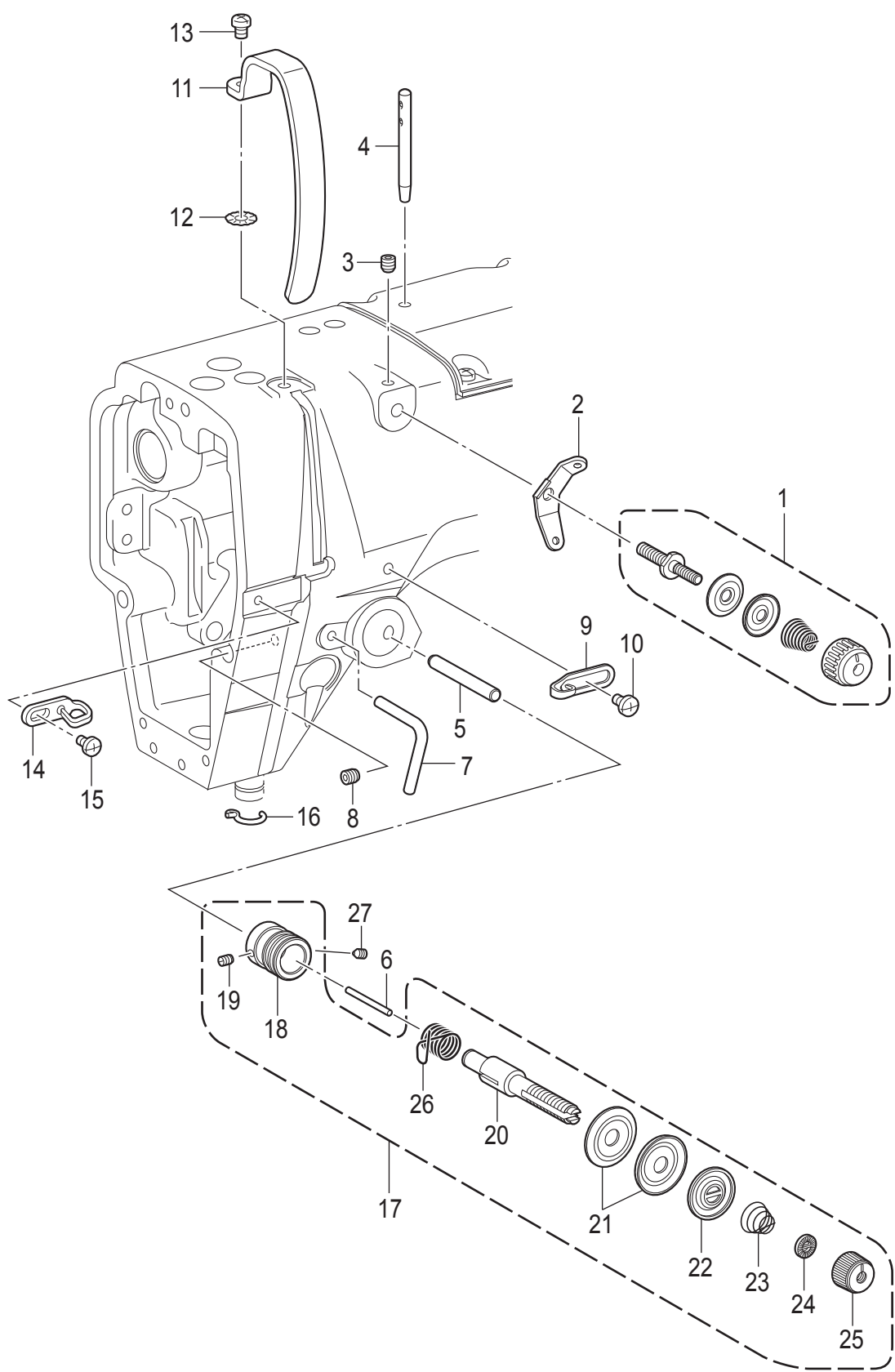
H. 供油润滑装置 / Lubrication

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	S02606020	1	油窗	OIL GAUGE WINDOW	
2	081014670	1	O形圈 PW14	O RING PW14	
3	SB7383001	1	油线	WICK	
4	SB7337001	1	油线挡板	OIL STOPPER PLATE	
5	SC0760001	1	油线挡板支架	OIL STOPPER PLATE SUPPORT	
6	062401616	2	螺钉 M4X16	SCREW PAN M4X16	
7	SB4015001	1	油封	OIL SEAL	
8	SA9792001	1	调节螺钉	ADJUSTING SCREW	
9	081004870	1	O形圈 S4	O RING S4	
10	107155001	1	油毡	FELT	
11	S25382001	2	供油口	OIL FEEDING PIPE	
12	SB7384001	1	油毡	FELT	
13	145737021	1	滤油毡压簧	FELT SUPPORT	
14	144875001	1	柱塞	PLUNGER	
15	104821001	1	橡皮塞 10.5	RUBBER CAP, 10.5	
16	SB3496001	1	泵盖螺钉组件	CAP SCREW PUMP ASSY	
17	SB3985001	1	泵盖螺钉	CAP SCREW PUMP	
18	S52764001	1	弹簧	SPRING COMPRESSION	
19	SC0358001	1	油泵组件	PUMP BODY ASSY	
20	148849001	1	油泵叶轮	PUMP PROPELLER	
21	062670812	4	螺钉 SM3.57-40X8	SCREW PAN SM3.57-40X8	
22	144875001	1	柱塞	PLUNGER	
23	144876001	1	柱塞弹簧	SPRING, COMPRESSION	
24	112467002	1	螺钉 SM6.35X5	SCREW SM6.35X5	
25	144878001	1	回油嘴 B	OIL TUBE JOINT, B	
26	SC0575001	1	过滤毡	FILTER	
27	SC0574001	1	滤网压板	FILTER PLATE	
28	062300616	2	螺钉 M3X6	SCREW PAN M3X6	
29	SB7328001	1	管接头	TUBE JOINT	
30	062400816	3	螺钉 M4X8	SCREW PAN M4X8	
31	SB7329001	1	油管 U	OIL TUBE U	
32	146196101	1	油封	OIL STOPPER	
33	SB7569301	1	油盖大组件	OIL COVER UNIT	
34	SB7323101	1	油盖组件	OIL COVER ASSY	
35	SB7409001	1	窗盖	WINDOW COVER	
36	S51272100	1	底板油窗	OIL WINDOW B-COVER	
37	081015870	1	O形圈 S15	O RING S15	
38	062400616	4	螺钉 M4X6	SCREW PAN M4X6	
39	SB7336001	1	油封塞	RUBBER CAP	
40	112525020	2	磁块	MAGNET	
41	SB7330001	1	过滤网	WIRE CLOTH FILTER	
42	060400616	1	螺钉 M4X6	SCREW BIND M4X6	
43	S25382001	2	供油口	OIL FEEDING PIPE	
44	SA8989001	1	供油口	OIL FEEDING PIPE	
45	SA8987001	1	过滤毡	FILTER	
46	081006670	1	O形圈 PW6	O RING PW6	
47	SA1303101	1	螺钉8	SCREW M8	
48	081008070	1	O形圈 P8	O RING P8	
49	SB4894001	1	垫圈4.2 T0.8	WASHER PLAIN 4.2 T0.8	
50	060400616	1	螺钉 M4X6	SCREW BIND M4X6	
51	SB7730101	1	防尘板	DUST PLATE	
52	SB7442101	1	维尼龙管	VINYL TUBE	
53	SB7443001	1	维尼龙管	VINYL TUBE	
54	SB7385101	1	接头组件	TERMINAL ASSY	
55	SB7386001	1	油线 3X3	WICK 3X3	
56	SB7387001	1	油管	OIL TUBE	
57	SB7388001	1	油管	OIL TUBE	
58	SB7389001	1	油管	OIL TUBE	
59	SB7333001	1	接头	TERMINAL	
60	142274201	1	橡皮塞 4.2	RUBBER CAP 4.2	



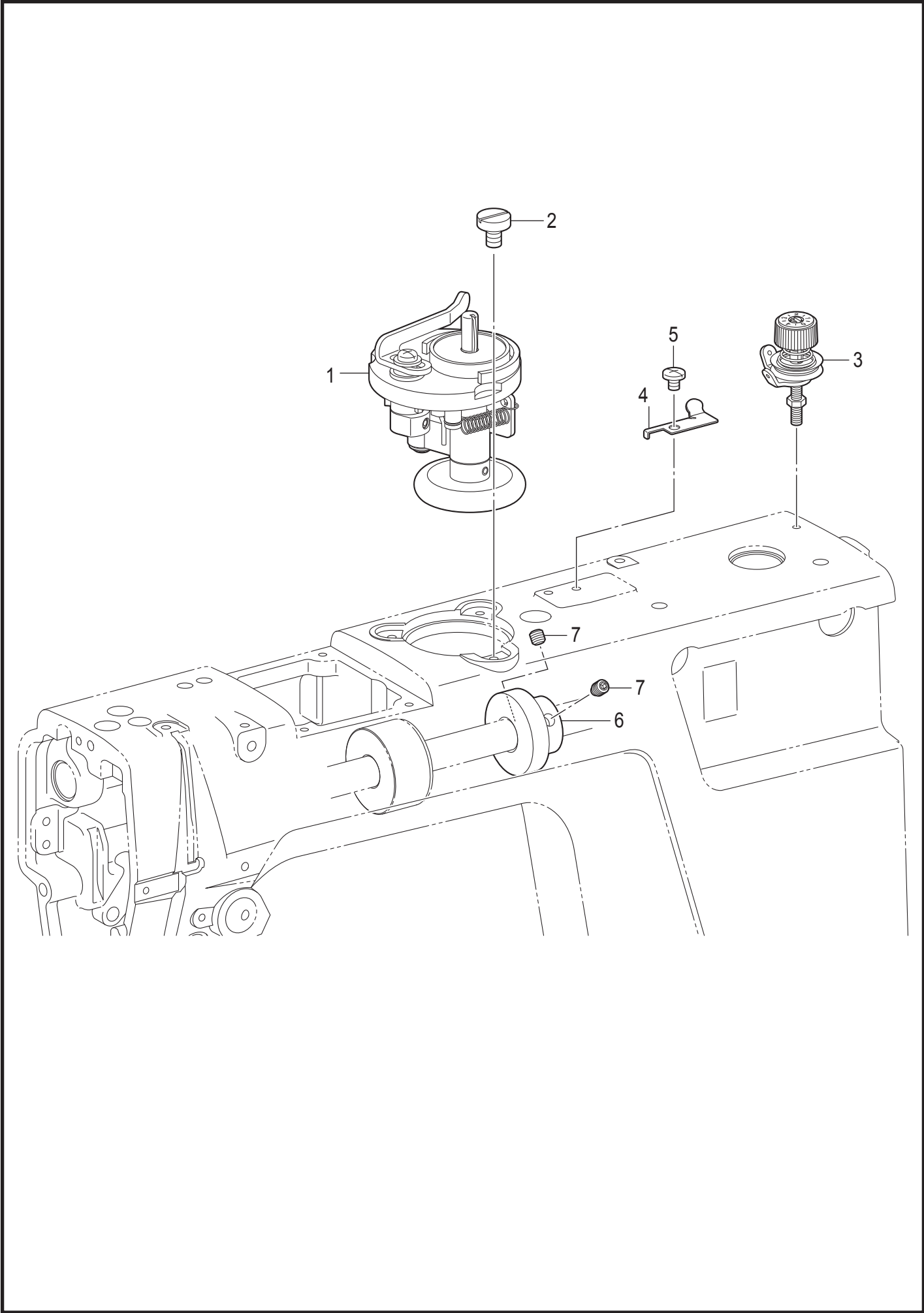
H. 供油润滑装置 / Lubrication

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
61	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
62	SB7325001	1	油盖垫片	OIL COVER PACKING	
63	062501216	11	螺钉 M5X12	SCREW PAN M5X12	
64	SA9684001	1	油封	OIL SEAL	
65	SA1269001	1	油封	OIL SEAL	
66	104451201	2	橡皮塞 23.9	RUBBER CAP, 23.9	
67	SB7331001	1	油管导向	TUBE GUIDE	
68	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
69	SB4155001	3	线夹	BAND	
70	SB7332001	1	油管导向	TUBE GUIDE	
71	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
72	SC0352001	1	油管导向	TUBE GUIDE	
73	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
74	SB5675001	1	橡皮塞8	RUBBER CAP 8	
75	SC0630001	1	油线夹组件	WICK HOLDER ASSY	
76	SC0360001	1	油线夹	WICK HOLDER	
77	SC0307001	1	油线	WICK 2X2	
78	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
79	SB7722001	1	膝控提升顶杆	KNEE LIFTER COMPLYING BAR	
80	SC0357001	1	油线支架	WICK SUPPORT	
81	060400616	1	螺钉 M4X6	SCREW BIND M4X6	
82	145543121	1	回油管组件	TUBE ASSY	
83	SC0354001	1	回油管管托	TUBE HOLDER	
84	SC0637001	1	油线 L=230	WICK 230	
85	SC0353001	1	油线夹 U	WICK HOLDER U	
86	SC1684001	1	油线夹 D 组件	WICK HOLDER D ASSY	
87	SC0645001	1	油线夹 D	WICK HOLDER D	



J. 穿线装置 / Threading mechanism

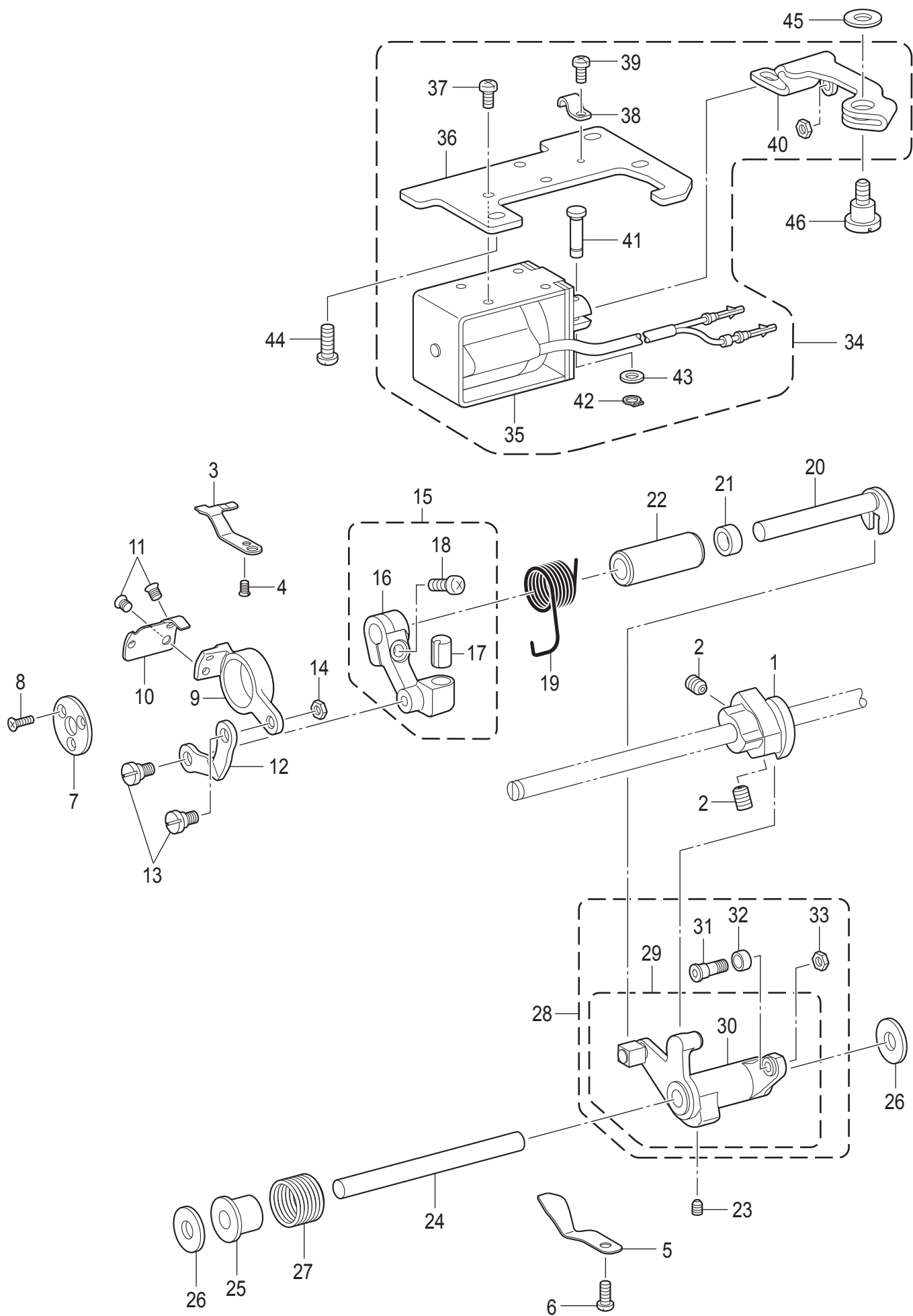
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB6626001	1	小夹线小组件	PRE-TENSION SUB ASSY	
2	SB6627001	1	线导向	THREAD GUIDE	
3	012500536	1	固定螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
4	SB3595101	1	穿线杆	SPOOL PIN	
5	SA8178001	1	松线杆	TENSION RELEASE STUD	
6	150551020	1	松线销	TENSION RELEASE PIN	
7	SB3530001	1	线导向	ARM THREAD GUIDE	
8	012500536	1	固定螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
9	SA1345001	1	机壳线导向R	ARM THREAD GUIDE, R	
10	060500616	1	螺钉 M5X6	SCREW BIND M5X6	
11	SA9854001	1	挑线杆防护罩	THREAD TAKE-UP LEVER COVER	
12	SB0544001	1	止动圈	WASHER	
13	062501016	1	螺钉 M5X10	SCREW PAN M5X10	
14	SA7271001	1	线导线	FACE PLATE THREAD GUIDE	
15	060670612	1	螺钉 SM3.57-40X6	SCREW BIND SM3.57-40X6	
16	100573001	1	针杆轴套 D 线导向	THREAD GUIDE, D	
17	SB3572001	1	夹线器组件	THREAD TENSION BRACKET ASSY	
18	SB1600001	1	夹线器基座	THREAD TENSION BRACKET	
19	100402004	1	固定螺钉 SM3.57	SET SCREW SM3.57	
20	116922201	1	夹线螺杆	TENSION STUD	
21	145446002	2	夹线盘	DISC TENSION	
22	SB3618001	1	压线圈	TENSION DISC PRESSER	
23	104525102	1	夹线弹簧	TENSION SPRING	
24	SB4216001	1	止动垫圈	WASHER	
25	SB4038001	1	夹线螺母	TENSION NUT	
26	S02620401	1	挑线弹簧	THREAD TAKE-UP SPRING	
27	SA1229101	1	固定螺钉 M6X6	SET SCREW (FT) M6X6	



K. 绕线装置 / Bobbin winder mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB3529301	1	绕线器组件	BOBBIN WINDER UNIT	
2	SB3619001	3	固定螺钉	BOBBIN WINDER FIXED SCREW	
3	SB3571101	1	绕线器夹线组件	BOBBIN WINDER TENSION ASSY	
4	SA1360101	1	切刀	KNIFE	
5	062500616	1	螺钉 M5X6	SCREW PAN M5X6	
6	SC0314001	1	绕线驱动轮	BOBBIN WINDER DRIVING WHEEL	
7	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	

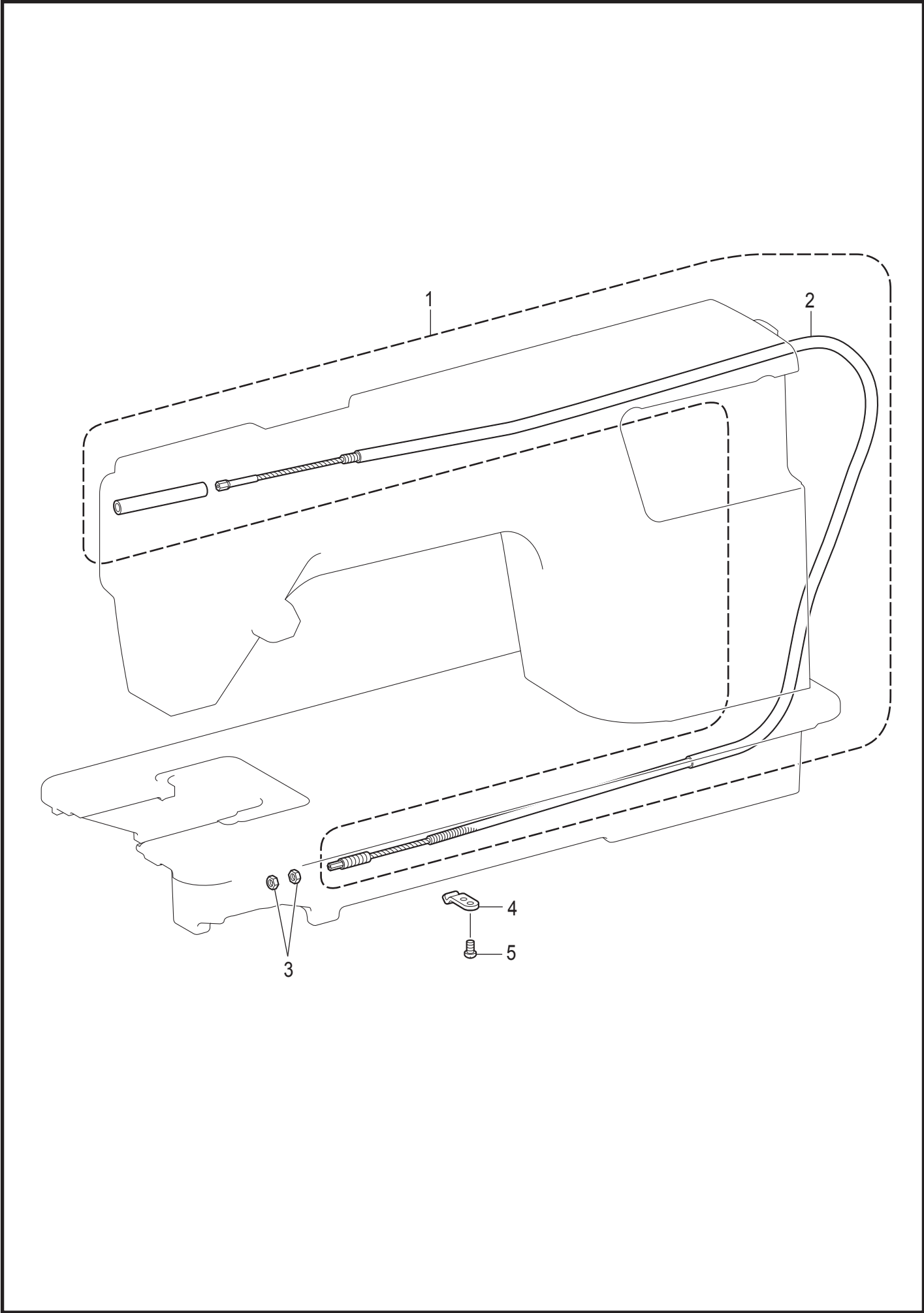
L. 切线装置 / Thread trimmer mechanism



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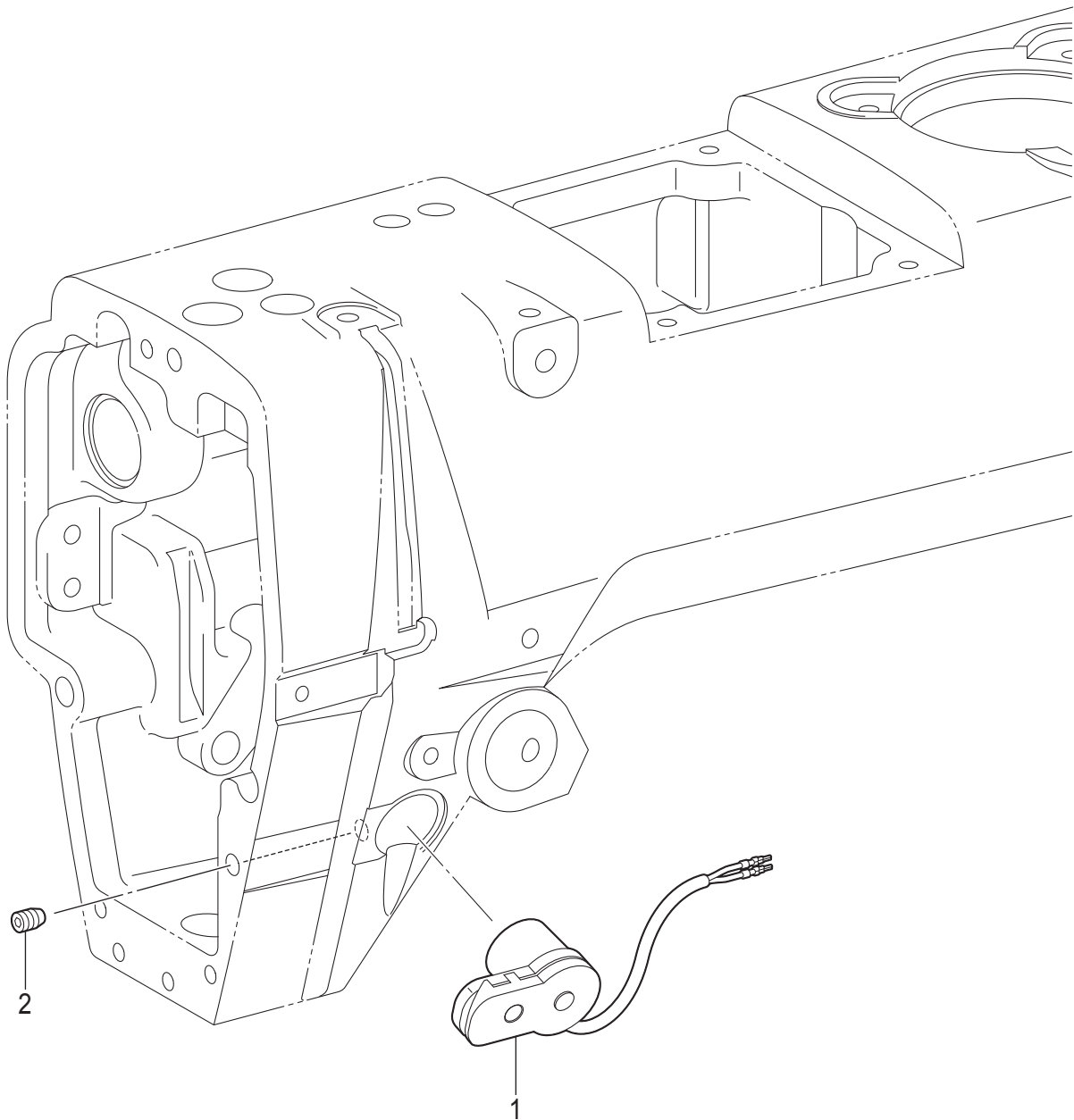
L. 切线装置 / Thread trimmer mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA7552201	1	切线凸轮	THREAD TRIMMER CAM	
2	014771032	2	固定螺钉 SM6.35-40X10	SET SCREW SOCKET SM6.35-40X10	
3	SC0340001	1	固定刀	FIXED KNIFE	
4	102843004	1	平头螺钉 SM3.57	SCREW, FLAT SM3.57	
5	SB7681001	1	分线器	LOWER THREAD FINGER	
6	060400616	1	螺钉 M4X6	SCREW BIND M4X6	
7	SA7287001	1	切线架压板	KNIFE HOLDER PRESSER PLATE	
8	004301016	3	螺钉 M3X10	SCREW FLAT M3X10	
9	SB7616101	1	刀架	MOVABLE KNIFE HOLDER	
10	SB2434001	1	动刀	MOVABLE KNIFE	
11	148537101	2	平头螺钉 SM4.37	SCREW, FLAT (W/SOCKET) SM4.37	
12	SC0335001	1	切线连杆	THREAD TRIMMER CONNECTING ROD	
13	151987022	2	轴位螺钉 SM4.37	SHOULDER SCREW, SM4.37	
14	105234003	1	螺母 SM4.37	NUT SM4.37	
15	SB7356101	1	切线器杆组件	THREAD TRIMMER LEVER ASSY	
16	SB7341101	1	切线器杆	THREAD TRIMMER LEVER	
17	SA7285101	1	手杆定位	LEVER STOPPER	
18	062501416	1	螺钉 M5X14	SCREW PAN M5X14	
19	SC0347101	1	弹簧	SPRING EXTENSION	
20	SC0336001	1	切刀驱动曲柄轴	FORKED SHAFT	
21	SC0338001	1	曲柄轴套	COLLAR	
22	SB3803001	1	叉轴轴套	FORKED SHAFT BUSH	
23	S23651001	1	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
24	SB7342001	1	切线凸轮杆轴	THREAD TRIMMER CAM LEVER SHAFT	
25	154594000	1	挡圈	COLLAR	
26	S25434000	2	橡皮垫圈	RUBBER CUSHION	
27	SB4961001	1	切线凸轮复位弹簧	SPRING EXTENSION	
28	SB7343001	1	切线凸轮杆总组件	THREAD TRIMMER CAM LEVER UNIT	
29	SB7344001	1	切线凸轮杆组件	THREAD TRIMMER CAM LEVER ASSY	
30	SB7345001	1	切线凸轮杆	THREAD TRIMMER CAM LEVER	
31	SB3804001	1	滚轮轴 C	ROLLER SHAFT C	
32	SB3805001	1	滚轮	ROLLER	
33	105234003	1	螺母 SM4.37	NUT SM4.37	
34	SB7346201	1	切线电磁铁组件	THREAD TRIMMER SOLENOID ASSY	
35	SB7441201	1	切线电磁铁	THREAD TRIMMER SOLENOID	
36	SB7347001	1	电磁铁安装板	SOLENOID BASE	
37	062400816	3	螺钉 M4X8	SCREW PAN M4X8	
38	140647101	1	电线固定夹	CORD HOLDER	
39	062400816	1	螺钉 M4X8	SCREW PAN M4X8	
40	SB7348001	1	电磁铁杆	SOLENOID LEVER	
41	SA9716001	1	销	PIN	
42	048050142	1	轴用挡圈 C5	RETAINING RING EXTERNAL C5	
43	113431002	1	垫圈	WASHER,PLAIN	
44	062501216	3	螺钉 M5X12	SCREW PAN M5X12	
45	SA9827001	1	平垫圈	WASHER PLAIN	
46	SB3566001	1	轴位螺钉 M6	SHOULDER SCREW M6	



M. 松线装置 / Tension release mechanism

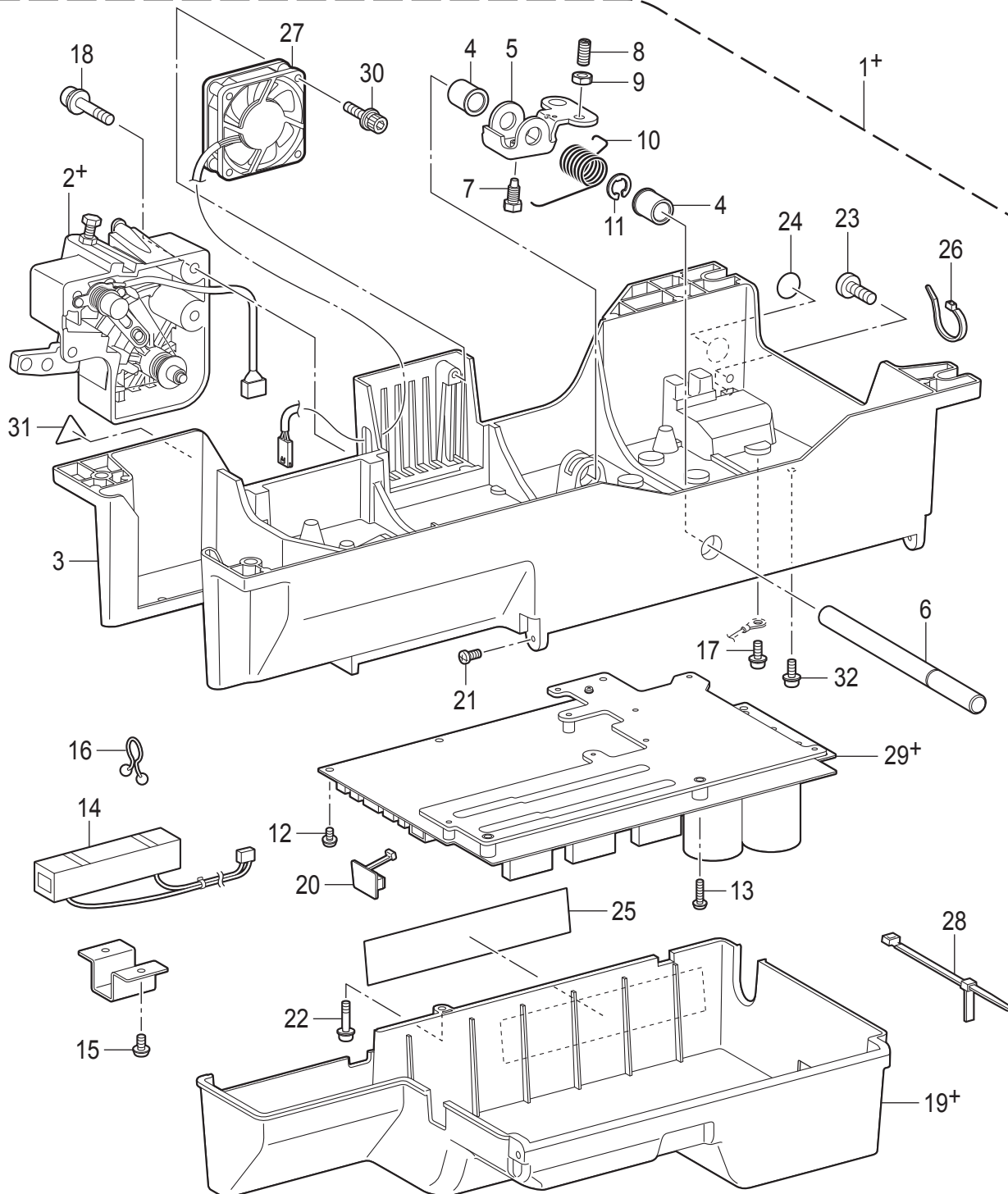
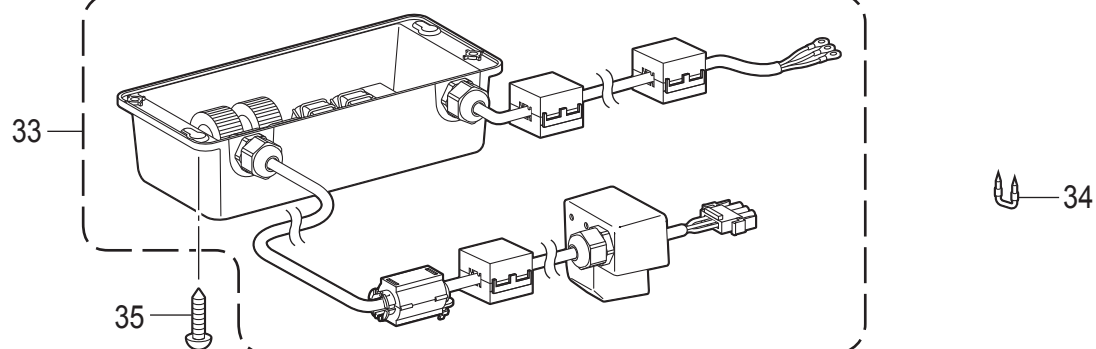
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1	SC1741001	1	松线钢绳组件	TENSION RELEASE WIRE ASSY	
2	SB7350101	1	松线钢绳	TENSION RELEASE WIRE	
3	SB3877001	2	螺母 SM4.76	NUT SM4.76	
4	SA9719001	1	线夹D	WIRE HOLDER D	
5	062400816	1	螺钉 M4X8	SCREW PAN M4X8	



N. 按线装置 / Thread holder mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SC0252001	1	按线装置组件	THREAD PRESSER DEVICE ASSY	
2	012500536	1	固定螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	

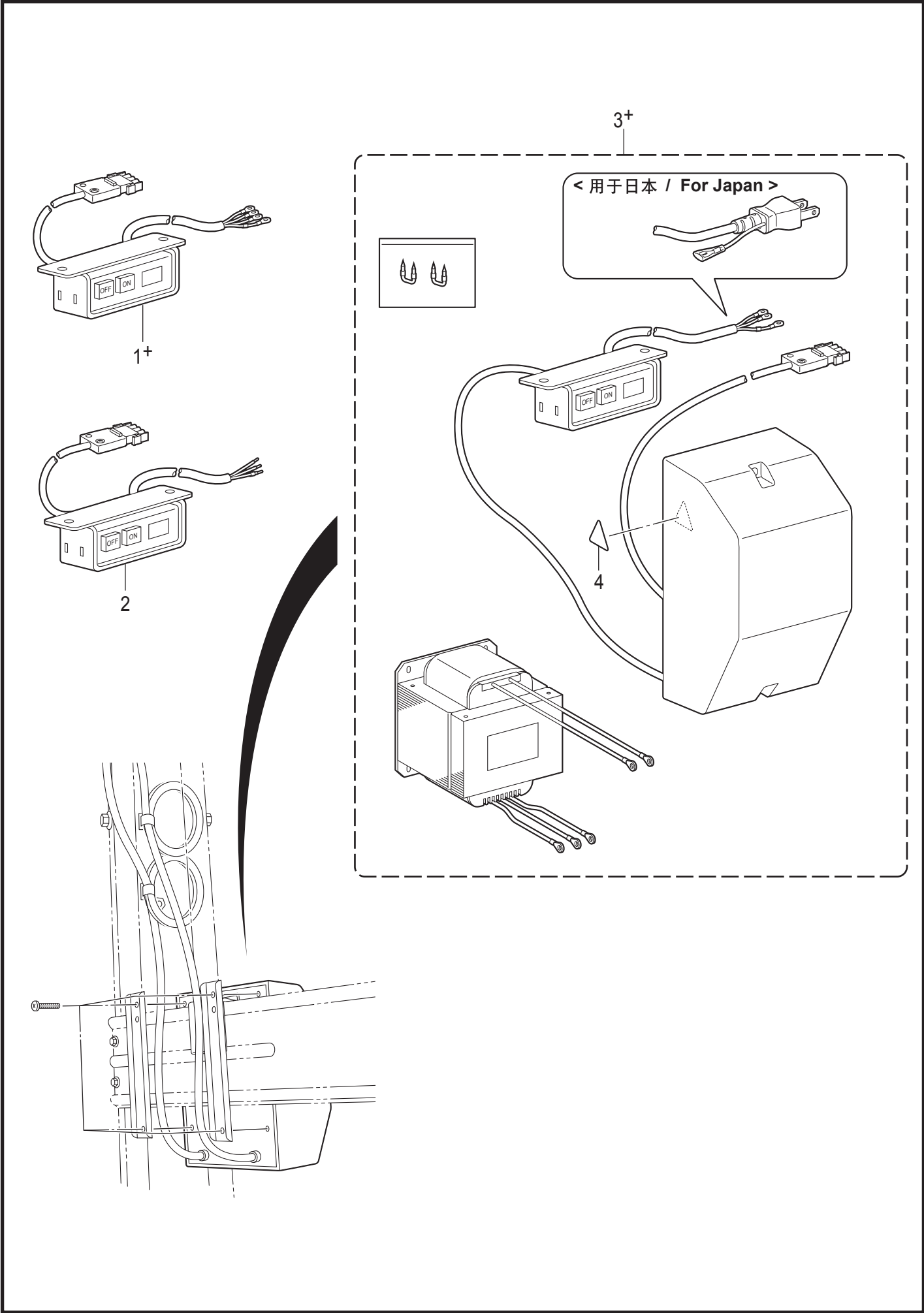
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P1. 控制箱 / Control box

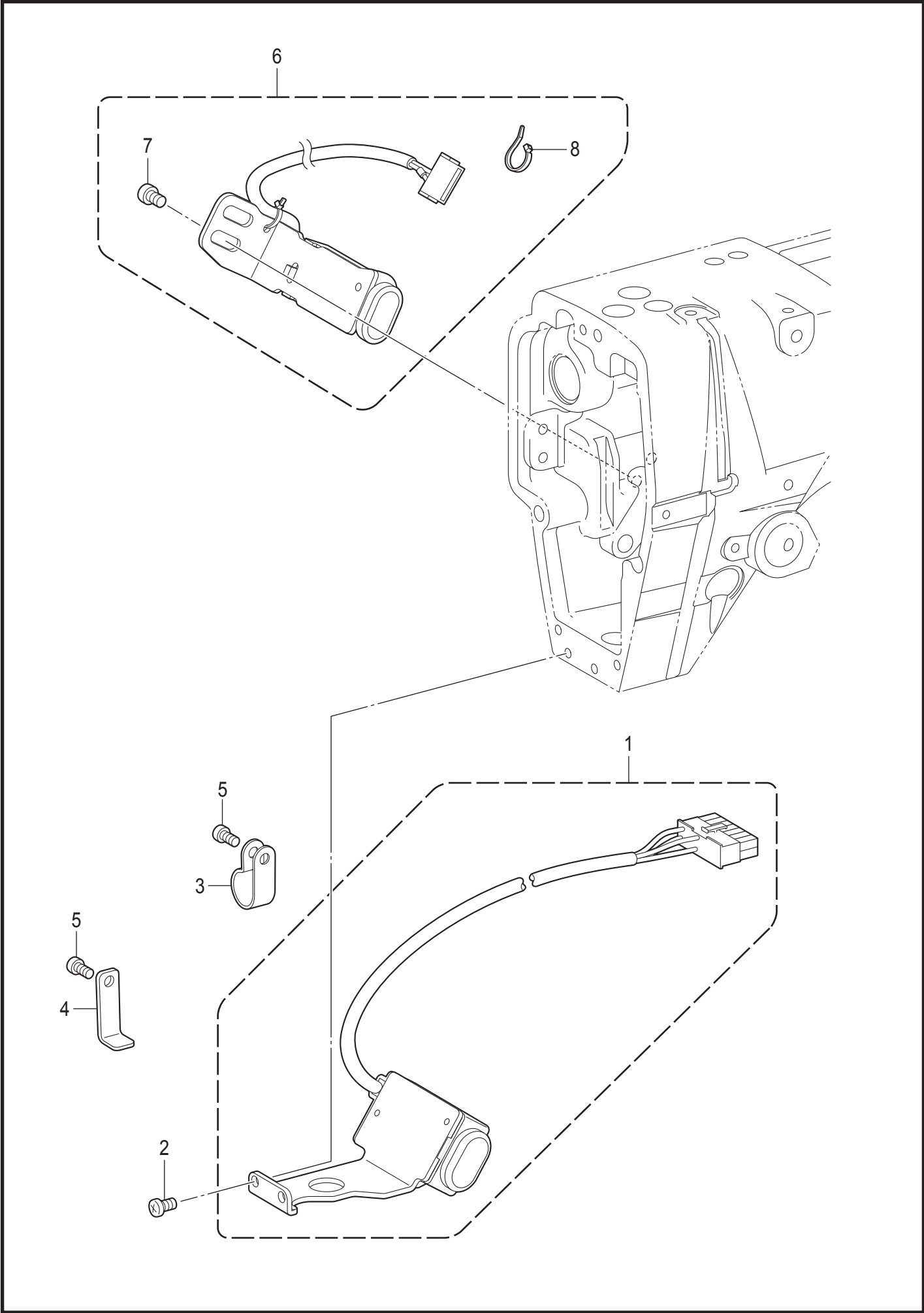
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1+	SC0639001	1	备用底盖总组件 (A)	BOTTOM COVER UNIT A SUPPLY	
2+	SB3817401	1	踏板控制器组件 (EX)	TREADLE UNIT-EX	
			<用于中国>	<For China>	
1+	SC0638001	1	备用底盖总组件 (CN)	BOTTOM COVER UNIT CN SUPPLY	
2+	SB3816101	1	踏板控制器组件 (CN)	TREADLE UNIT-CN	
			<用于欧洲>	<For Europe>	
1+	SC0640001	1	备用底盖总组件 (CE)	BOTTOM COVER UNIT CE SUPPLY	
2+	SB4587301	1	踏板控制器组件 (US)	TREADLE UNIT-US	
3	SC0343001	1	底盖	BOTTOM COVER	
4	149578000	2	轴套	BUSH	
5	SB3584001	1	膝控	KNEE LIFTER	
6	SB7354001	1	膝控轴	KNEE LIFTER SHAFT	
7	SB3586001	1	螺栓 SM5.95	BOLT SM5.95	
8	SB3587001	1	固定螺钉 SM5.95	SET SCREW SM5.95	
9	100022004	1	螺母 SM5.95	NUT SM5.95	
10	SB3588001	1	复位弹簧	TWIST SPRING	
11	146293001	1	挡圈 E10	RETAINING RING E10	
12	0A4400806	4	螺钉(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
13	0A4402006	3	螺钉(带垫圈) M4X20DA	SCREW PAN (S/P WASHER) M4X20	
14	SB7424001	1	电阻组件 R40/220	CEMENT RESISTOR ASSY 40/220	
15	0A4400806	2	螺钉(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
16	J04164001	1	Ω形夹子 OLS-80	CLAMP,OLS-80	
17	0A4400806	1	螺钉(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
18	0A5501206	4	螺钉(带垫圈) M5X12DB	SCREW PAN (S/P WASHER) M5X12	
			<用于欧洲以外>	<Except for Europe>	
19+	SB7352001	1	箱盖	BOX COVER	
			<用于欧洲>	<For Europe>	
19+	SB8439001	1	箱盖 (EU)	BOX COVER EU	
20	SB7737101	1	USB盖子	USB CAP	
21	062401216	2	螺钉 M4X12	SCREW PAN M4X12	
22	SA9547001	1	螺钉(带垫圈) M4X20DA	SCREW PAN(S/P WASHER)M4X20	
			<用于欧洲>	<For Europe>	
23	060400616	2	螺钉 M4X6	SCREW BIND M4X6	
			<用于欧洲以外>	<Except for Europe>	
23	060400616	1	螺钉 M4X6	SCREW BIND M4X6	
24	S37060001	1	接地标记	LABEL GROUNDING	
25	SB8096101	1	感电标签 36 X 150	LABEL ELECTRICAL SHOCK 36X150	
26	J02825001	1	电线固定夹 RF140	REPEATE CABLE TIE, RF140	
27	SB7417001	1	叶轮 AFB0624SHD	FAN AFB0624SHD-ABEZ	
28	SB4155001	2	线夹	BAND	
			<用于欧洲以外>	<Except for Europe>	
29+	SC0792001	1	备用主基板组件	MAIN PCB ASSY SUPPLY 7780A	
			<用于欧洲>	<For Europe>	
29+	SC0793001	1	备用主基板组件 (CE)	MAIN PCB ASSY CE SUPPLY 7780A	
30	SB7607001	2	螺栓(带垫圈) M4X30	BOLT SOCKET (S/P WASHER)M4X30	
31	SA9957002	1	警告标记	INJURY MARK	
32	0A4400806	1	螺钉(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
			<用于欧洲>	<For Europe>	
33	SB7076001	1	CE过滤器塑料袋组件	CEFILTER BAG ASSY	
34	200190101	5	U形卡钉 10X20	STAPLE 10X20	
35	032461606	4	木螺钉 M4.5X16	WOOD SCREW ROUND 2 M4.5X16	

P2. 控制箱 / Control box



P2. 控制箱 / Control box

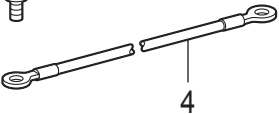
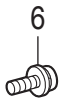
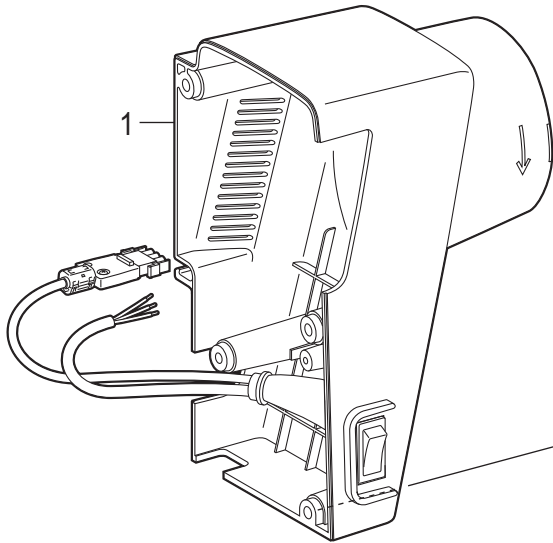
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	SB4531001	1	<用于三相 220V AC> <用于北美和墨西哥> 开关箱塑料袋组件	<For three-phase 220V AC> <For USA, Canada and Mexico> SWBOX BAG ASSY	
1+	SB3991001	1	<用于三相 200V AC> <用于日本> 开关箱塑料袋组件JP	<For three-phase 200V AC> <For Japan> SWBOX-JP BAG ASSY	
2	SA9535001	1	<用于单相 220V AC> <用于亚洲、中国及一般出口> 电源开关组件CCC	<For single-phase 220V AC> <For Asia, General export and China> POWER SUPPLY SWITCH ASSY CCC	
3+	BMP3010-1000000-2ST1	1	<用于单相 110V> <用于北美和墨西哥> 变压器箱	<For single-phase 110V> <For USA, Canada and Mexico> TRANSFORMER BOX	
3+	BMP3010-1000000-AST1	1	<用于单相 100V> <用于日本> 变压器箱	<For single-phase 100V> <For Japan> TRANSFORMER BOX	
4	SA9914001	1	感电标签 25 X 28	LABEL ELECTRICAL SHOCK 25X28	



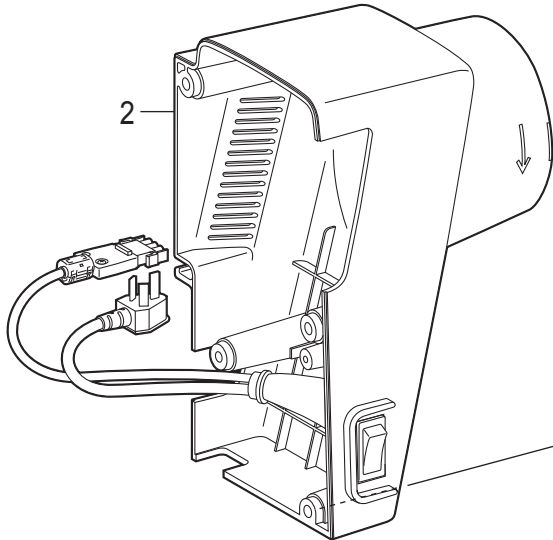
Q. 倒缝开关装置 / Quick reverse switch mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SC0634001	1	LED倒缝开关组件	LED REVERSE SW ASSY	
2	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
3	525567000	1	电线夹 #8	CORD HOLDER #8	
4	SC0636001	1	电线夹L	CORD HOLDER L	
5	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
			<选购件>	<Option parts>	
6	SB7924001	1	选择调节器复合件	OPTION ACTUATOR SET	
7	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
8	SB4155001	4	线夹	BAND	

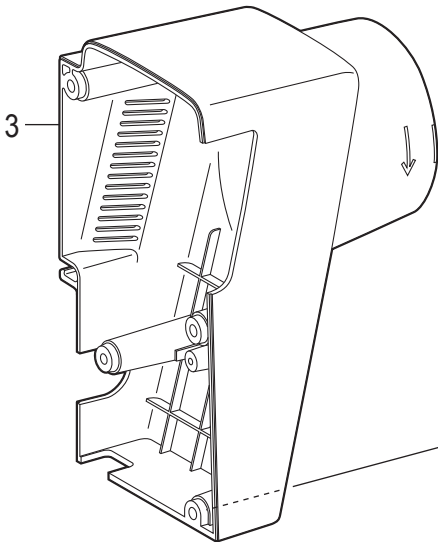
< 用于一般出口 / For General export >



< 用于中国 / For China >

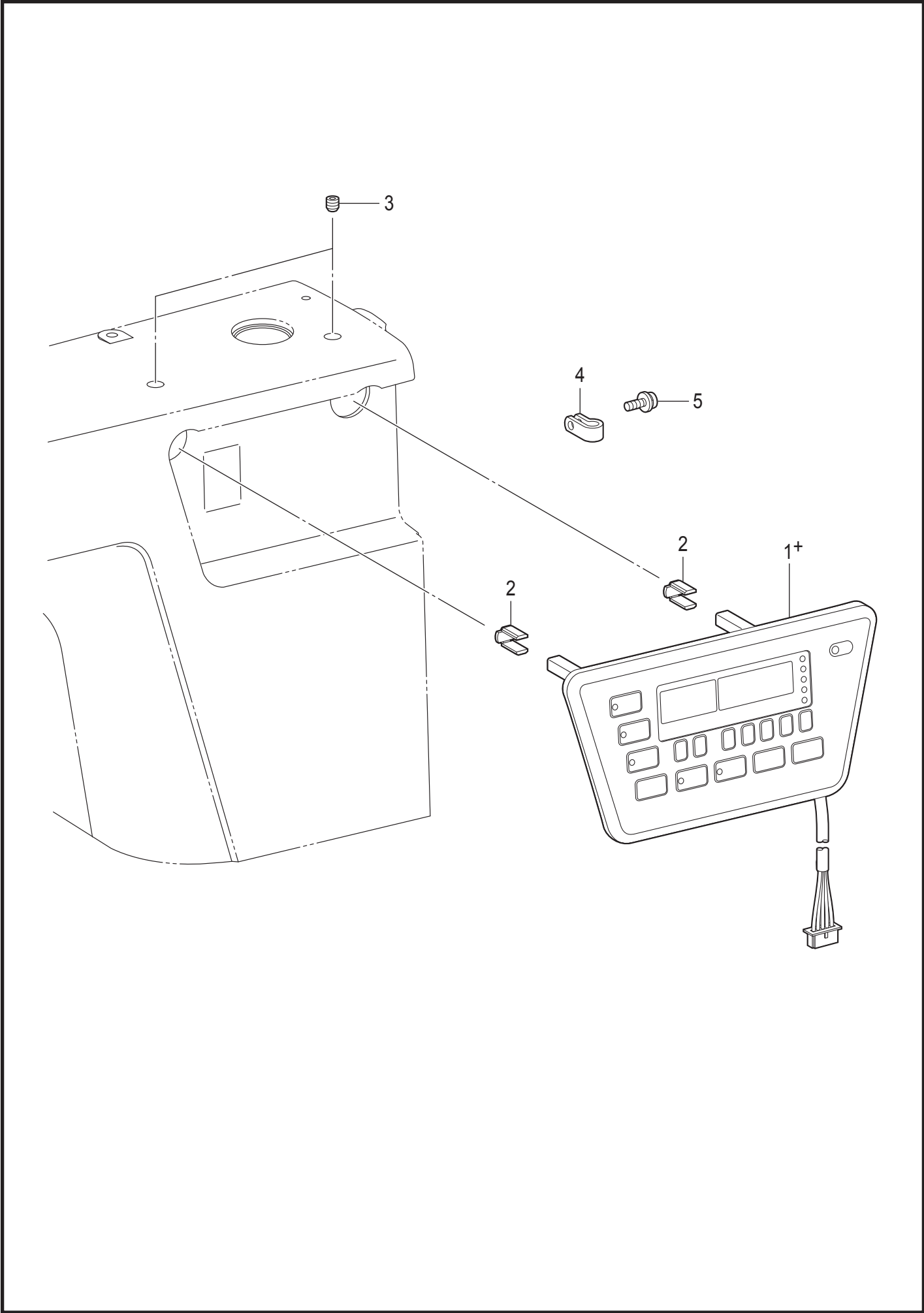


< 用于欧洲 / For Europe >



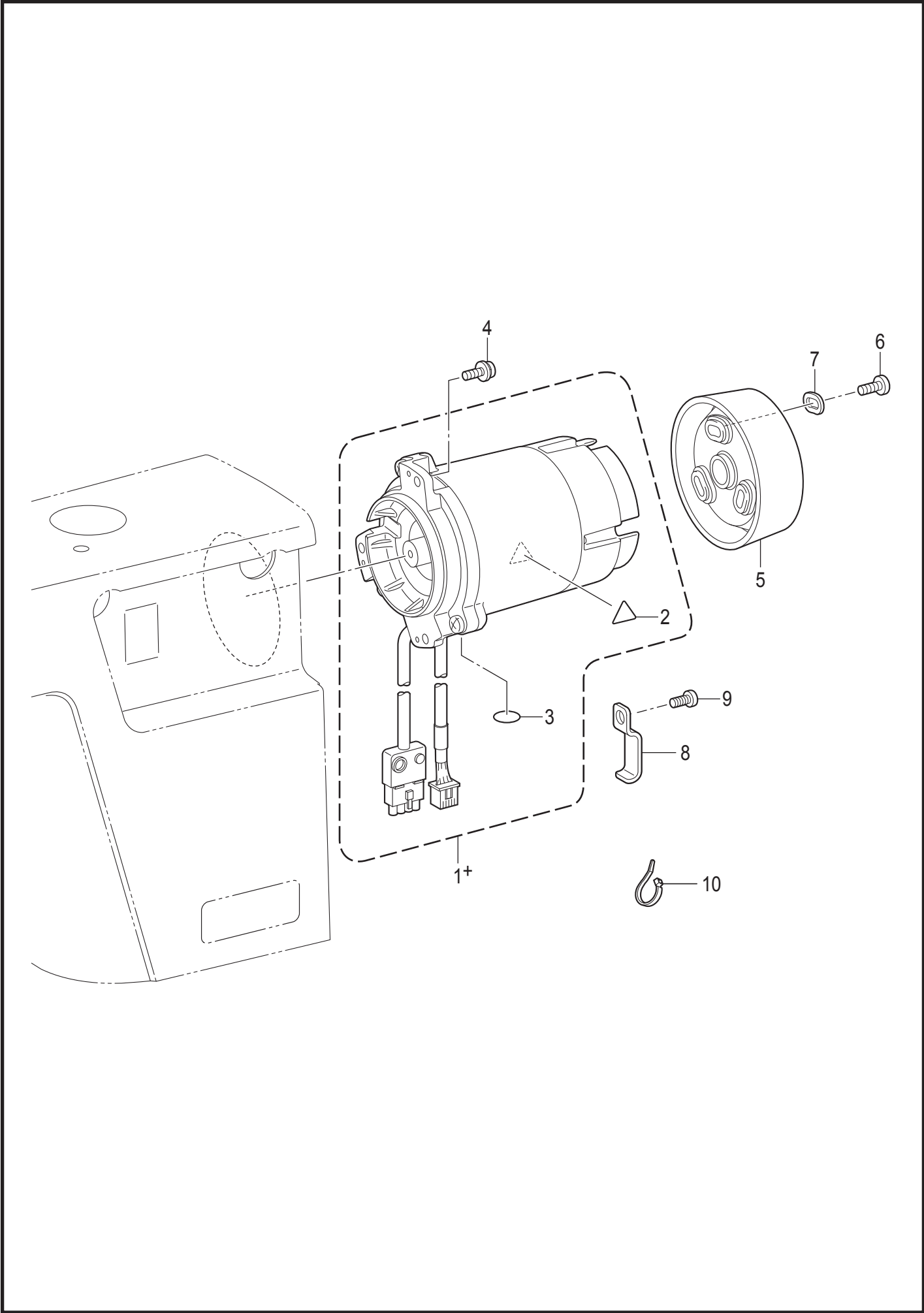
R. 马达罩盖装置 / Motor cover

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SC1724001	1	<用于一般出口> 马达罩盖总组件 X	<For General export> MOTOR COVER UNIT X	
2	SC1725001	1	<用于中国> 马达罩盖总组件 XCN	<For China> MOTOR COVER UNIT XCN	
3	SB7410001	1	<用于欧洲> 马达罩盖 EX	<For Europe> MOTOR COVER EX	
4	SB3621001	2	接地线	GRAND WIRE	
5	060400616	2	螺钉 M4X6	SCREW BIND M4X6	
4	SB3621001	1	<用于欧洲以外> 接地线	<Except for Europe> GRAND WIRE	
5	060400616	1	螺钉 M4X6	SCREW BIND M4X6	
6	0A4501606	4	螺钉(带垫圈) M5X16DA	SCREW PAN (S/P WASHER) M5X16	



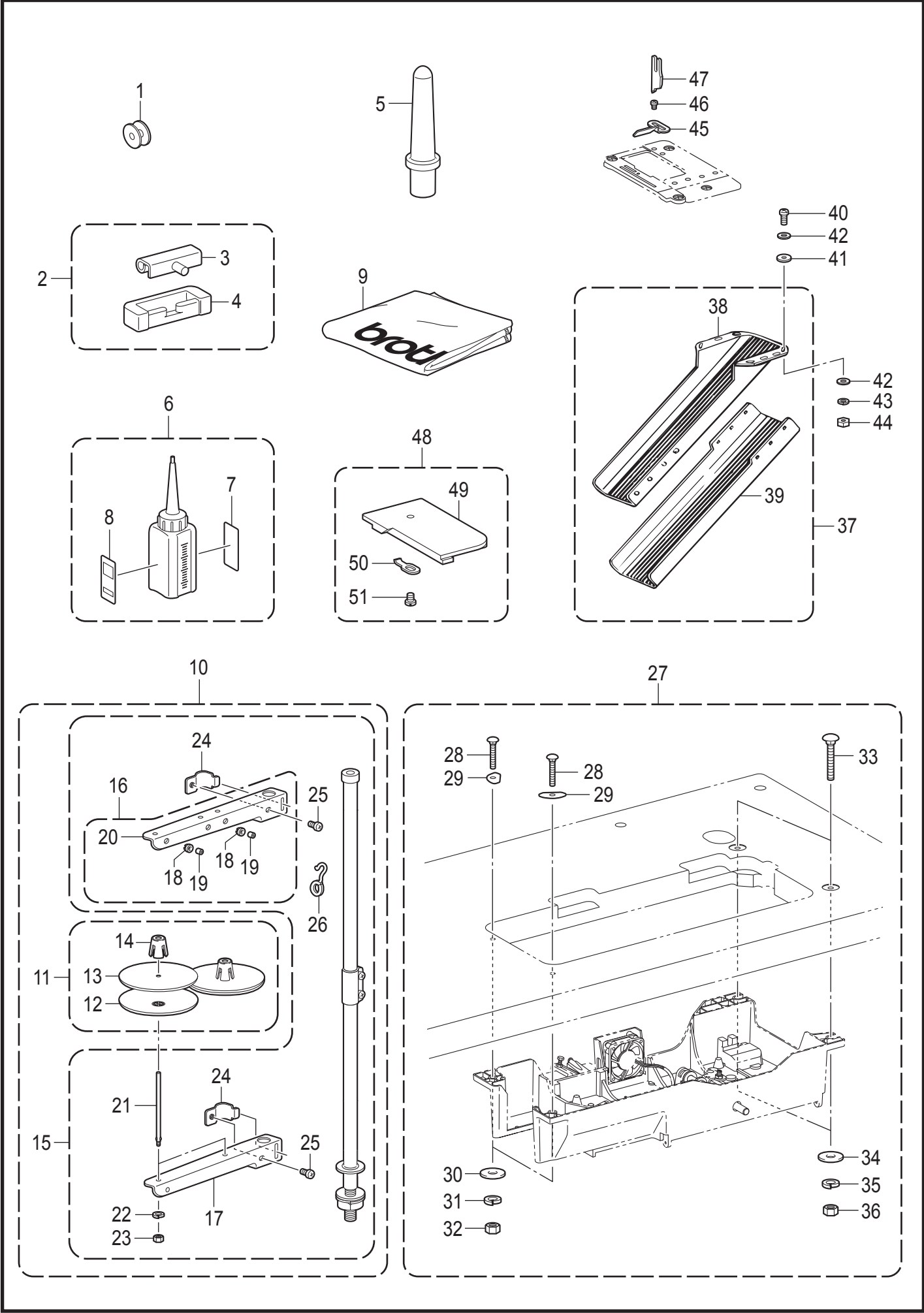
S. 操作盘 / Operation panel

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	SC0794001	1	<用于一般出口以外> 备用操作盘组件 N 7780A	<Except for General export> PANEL ASSY N SUPPLY 7780A	
1+	SC0795001	1	<用于一般出口> 备用操作盘组件 D 7780A	<For General export> PANEL ASSY D SUPPLY 7780A	
2	SB3655001	2	操作盘支座	PANEL SUPPORT	
3	012500536	2	固定螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
4	S10243000	1	尼龙夹 NK-3N	CORD HOLDER:NK-3N	
5	0A4400806	1	螺钉(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	



T. 马达装置 / Motor mechanism

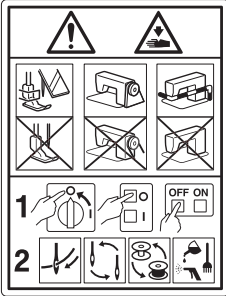
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	SB7367201	1	<用于欧洲以外> 马达组件	<Except for Europe> MOTOR ASSY	
1+	SB8567001	1	<用于欧洲> 马达组件	<For Europe> MOTOR ASSY	
2	SB0827001	1	高温标志	HIGH TEMP LABEL	
3	S37060001	1	接地标记	LABEL GROUNDING	
4	0A4501606	3	螺钉(带垫圈) M5X16DA	SCREW PAN (S/P WASHER) M5X16	
5	SB7366101	1	手轮	PULLEY	
6	060501016	3	螺钉 M5X10	SCREW BIND M5X10	
7	SA9452001	3	上轮垫圈	PULLEY WASHER	
8	SA1394101	1	线夹U3	CORD HOLDER U3	
9	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
10	SB4155001	2	线夹	BAND	



V. 附件 / Accessories

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	146290001	1	梭芯	BOBBIN	
2	SB5633001	1	橡胶铰链组件	RUBBER HINGE ASSY	
3	SB3627001	2	机头铰链	HEAD HINGE	
4	SB3628001	2	机头铰链套	RUBBER CUSHION	
5	SB7377001	1	机头撑杆 S	HEAD REST S	
6	SA8239301	1	油壶组件	OIL TANK ASSY	
7	SB1270001	1	油壶警示标贴 英文	OIL WARNING LABEL EN	
8	SB1271101	1	油壶警示标贴 日文	OIL WARNING LABEL JP	
9	SB3876001	1	机头罩	HEAD COVER	
10	SB3928201	1	线架组件 2DR	COTTON STAND ASSY 2DR	
11	SB9789001	1	线盘组件	SPOOL STAND BASE ASSY	
12	S51283001	2	线盘	SPOOL STAND BASE	
13	SB4114001	2	线盘软垫	SPOOL MAT	
14	S51282101	2	线轴缓冲架	SPOOL CUSHION	
15	SB9790101	1	线架小组件	COTTON STAND SUB ASSY	
16	SA6608001	1	过线架组件 2	THREAD HANGER ASSY 2	
17	SA6607001	1	过线架 2	SPOOL HOLDER 2	
18	150183000	2	过线管套	THREAD HANGER BASE	
19	142990001	2	过线架上过线管	THREAD BUSH	
20	SA6607001	1	过线架 2	SPOOL HOLDER 2	
21	150179002	2	线轴 B	SPOOL SHAFT B	
22	SB4117001	2	弹簧垫圈 2-5	WASHER SPRING 2-5	
23	SB4119001	2	螺母 M5	NUT 2 M5	
24	SA6609001	2	过线架定位	SPOOL HOLDER SUPPORTER	
25	062061616	2	螺钉 M6X16	SCREW PAN M6X16	
26	S02747101	1	弹簧	SPRING	
27	SB5634001	1	螺栓组件	BOLT SQUARE ASSY	
28	SB5047001	2	螺栓 M6X45	BOLT SQUARE M6X45	
29	SB5048001	2	安装板	SETTING PLATE	
30	025060332	2	平垫圈 L6	WASHER PLAIN L 6	
31	028060242	2	弹簧垫圈 2-6	WASHER SPRING 2-6	
32	021060106	2	螺母 M6	NUT 1 M6	
33	SA9893001	2	螺栓 M8X65	BOLT M8X65	
34	SB4243001	2	平垫圈 L8	WASHER PLAIN L 8	
35	028080242	2	弹簧垫圈 2-8	WASHER SPRING 2-8	
36	021080202	2	螺母 M8	NUT 2 M8	
37	SC0356001	1	布屑槽组件	DUSTER CHUTE ASSY	
38	SC0355001	1	布屑槽 L	DUSTER CHUTE L	
39	148432002	1	布屑槽 S	DUSTER CHUTE S	
40	062681412	4	螺钉 SM4.37-40X14	SCREW PAN SM4.37-40X14	
41	113691001	4	垫圈	PACKING	
42	SB2256001	8	平垫圈 M4.37	WASHER PLAIN 4.37	
43	028680242	4	弹簧垫圈 2-4.37	WASHER SPRING 2-4.37	
44	105234003	4	螺母 SM4.37	NUT SM4.37	
45	S10631001	1	碎布屑导向 U	SEWING SCRAPS GUIDE, U	
46	062670412	2	螺钉 SM3.57-40X4	SCREW PAN SM3.57-40X4	
47	S10605301	1	上刀	UPPER KNIFE	
48	S10628101	1	针板罩组件	NEEDLE PLATE COVER ASSY	
49	S10629101	1	针板罩	NEEDLE PLATE COVER	
50	S10630001	1	压板弹簧	SNAP PLATE SPRING	
51	141544001	1	螺钉 SM3.18-40X3	SCREW, SM3.18-40X3	

Wa. 警告标签 / Warning labels

警告标签 / Warning labels	零部件名称 / Name of parts	尺寸 / Size(mm)	零部件序号 / Code
	感电标签 36 X 150 Label electrical shock 36 X 150	36 X 150	SB8096-101
	感电标签 25 X 28 Label electrical shock 25 X 28	L=28.4	SA9914-001
	操作注意标签 Label caution	56 X 43	SA9826-001
	警告标记 Injury mark	L=16	SA9957-001
	警告标记 Injury mark	L=25	SA9957-002
	高温标志 High temp label	L=16	SB0827-001
	接地标记 Label grounding	φ 12	S37060-001
	注意符号 15 X 15 Mark attention 15 X 15	15 X 15	SB7911-001

Wa. 警告标签 / Warning labels

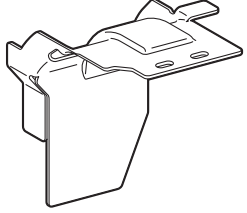
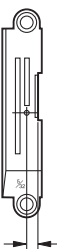
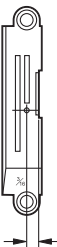
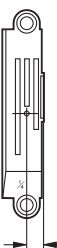
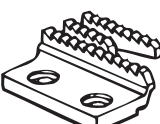
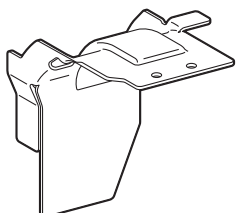
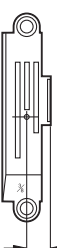
警告标签 / Warning labels	零 部 件 名 称 / Name of parts	尺寸 / Size(mm)	零 部 件 序 号 / Code
brother ミシン用潤滑油 ▲ 注 意 目に入ったり皮膚につくと、 炎症を起こすことがある。 保護めがね、手袋を使うこと。 飲み込むと、下痢、嘔吐する。 飲み込まないこと。 ●子供の手の届かない所に 置いてください。 ●目に入った場合は、清浄な 水で15分間洗浄し、 医師の診断を受けてください。 ●皮膚に触れた場合は、水と 石けんで十分に洗ってください。 ●飲み込んだ場合は、 無理に吐かせずに、直ちに 医師の診断を受けてください。 第 4 類 第 3 石油類 危険等級III 火気厳禁 ブラザー工業株式会社 〒448-0803 愛知県刈谷市野田町北地蔵山1番地5 電話：0566-95-0085 油壺警告标贴 日文 Oil warning label JP 68 X 30 SB1271-101			
brother Lubricating Oil for Machining ▲ CAUTION Lubricating oil may cause inflammation to eye and skin. Wear protective glasses and gloves. Swallowing oil can cause diarrhoea and vomiting. Do not swallow. Keep away from children. FIRST AID Eye contact : -Rinse with plenty of cold water. -Seek medical help. Skin contact : -Wash with soap and water. If swallowed : -Seek medical help immediately. -Do not induce vomiting. 油壺警告标贴 英文 Oil warning label EN 68 X 30 SB1270-001			

油壶警示标贴 英文
Oil warning label EN

68 X 30

SB1270-001

Ga. 工模具一览表 / Gauge parts list

零部件名称 Name of parts mm (Inch)	压脚组件 Presser foot Assy	针板 Needle plate	送布牙 Feed dog	碎布屑导向 Material guide
2.5 mm (3/32)	 S10576101	 S10569101 2.5 mm	 S10583001	 SC0332201
3.2 mm (1/8)		 S10570101 3.2 mm		
4.0 mm (5/32)		 S10571101 4 mm		
4.8 mm (3/16)		 S10572101 4.8 mm		
6.4 mm (1/4)	 113280121	 S10573101 6.4 mm	 S10584001	 SC0333201
9.5 mm (3/8)		 S10574101 9.5 mm		

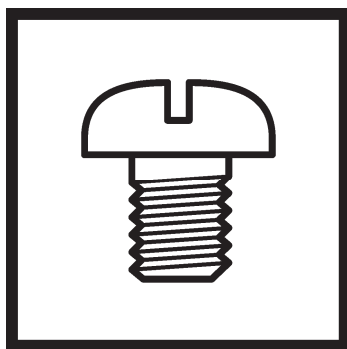
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012060536	F - 38	12		Q - 5	34	105234003	L - 14	24	J04164001	P1 - 16	30
	F - 40	12	062400816	A - 29	2		L - 33	24	S02606020	H - 1	16
012060636	B - 26	4		D - 52	8		V - 44	42	S02620401	J - 26	20
	G - 11	14		H - 30	16	105288001	F - 34	12	S02747101	V - 26	42
	G - 14	14		L - 37	24	107155001	H - 10	16	S06573001	G - 22	14
	G - 15	14		L - 39	24	110367001	B - 10	4	S06594001	G - 26	14
012400536	B - 21	4		M - 5	26	111466121	C - 1	6	S10243000	S - 4	38
012500536	C - 13	6	062401216	A - 12	2	112467002	H - 24	16	S10569101	Ga	45
	D - 6	8		P1 - 21	30	112525020	H - 40	16	S10570101	Ga	45
	D - 38	8	062401416	F - 42	12	113280121	Ga	45	S10571101	Ga	45
	J - 3	20	062401616	H - 6	16	113431002	L - 43	24	S10572101	Ga	45
	J - 8	20	062500616	K - 5	22	113691001	V - 41	42	S10573101	Ga	45
	N - 2	28	062500816	H - 61	18	113784000	F - 13	12	S10574101	Ga	45
	S - 3	38		H - 68	18	114561001	B - 12	4	S10575001	B - 40	4
014680432	F - 19	12		H - 71	18	116922201	J - 20	20	S10576101	Ga	45
014760632	F - 2	12		H - 73	18	118853001	F - 3	12	S10583001	Ga	45
014770632	B - 5	4		Q - 7	34	140004001	B - 16	4	S10584001	Ga	45
	G - 2	14		T - 9	40	140407001	C - 6	6	S10586101	F - 1	12
	G - 4	14	062501016	D - 48	8	140553102	B - 35	4	S10588001	F - 5	12
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