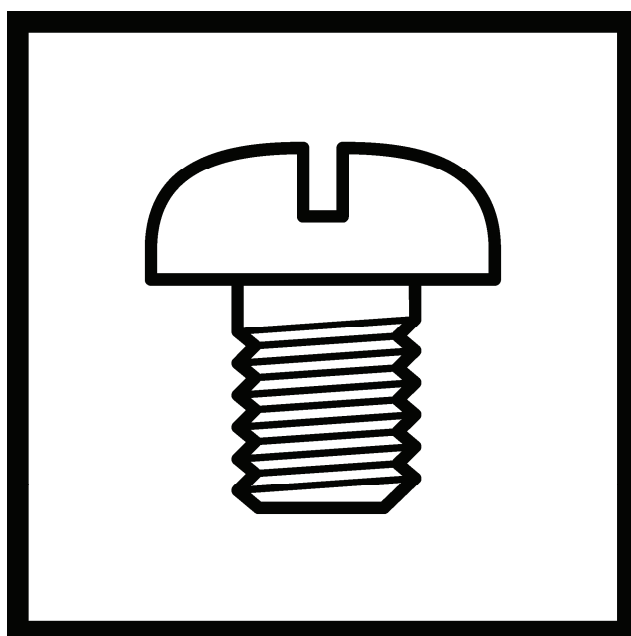


S-7250A

零件手册
PARTS BOOK

电子送布直驱自动切线平缝机

SINGLE NEEDLE DIRECT DRIVE LOCK STITCHER WITH
ELECTRONIC FEEDING SYSTEM AND THREAD TRIMMER

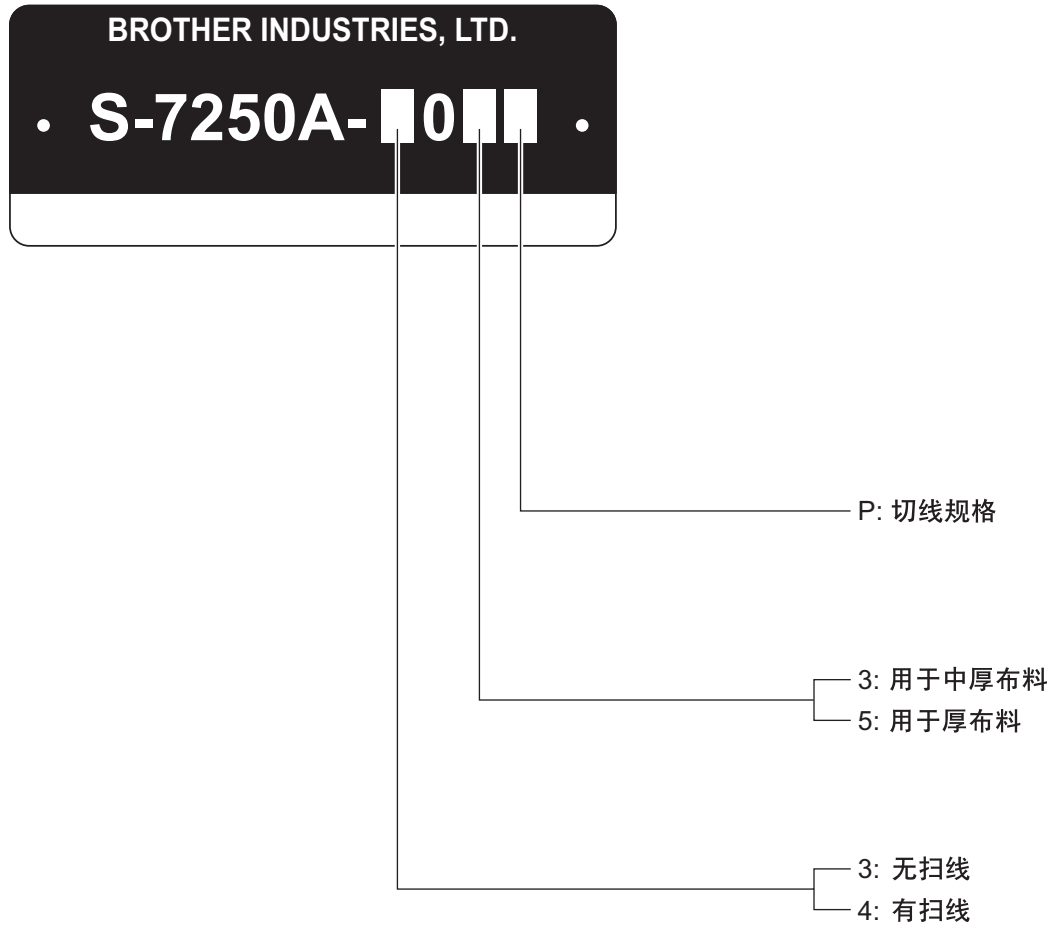


brother

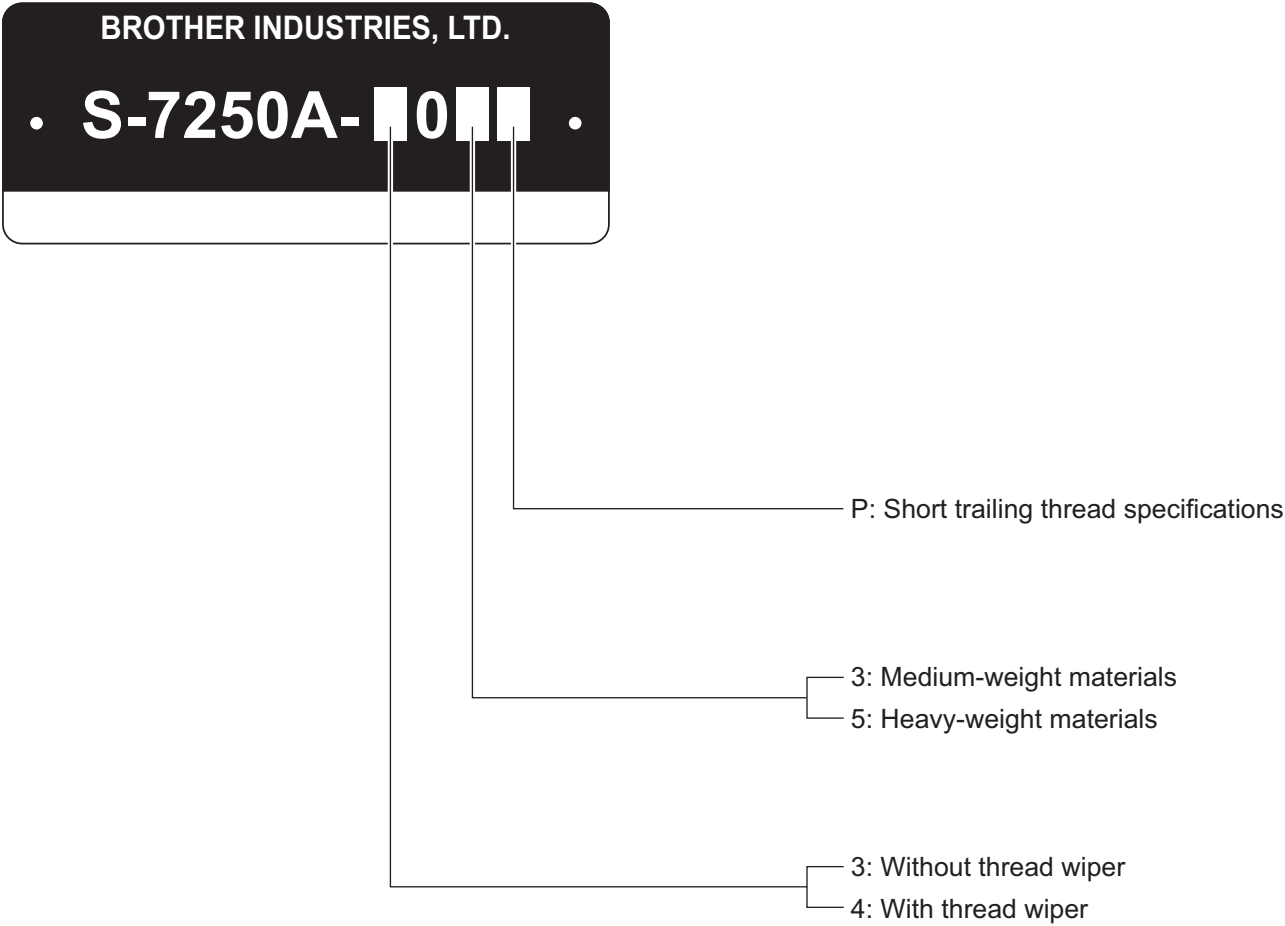
最新的零部件情报请参考(Parts Navigation)。
The latest parts information, refer to the Parts Navigation.

<http://partsbook.brother.co.jp/partsnavi/chn/>
<http://partsbook.brother.co.jp/partsnavi/eng/>

型号牌的读解法



Description of model plate



零件手册的使用说明

1. 本手册是根据截止至2017年7月的资料为基准而编制的。
2. 零部件设计若有变动，恕不另行通知。
3. 以组件为单位供应的零部件是用虚线框出。
4. 零件图册中数字(REF.NO)右上角带有“+”号的零件属多规格零件，详细请见零件清单。

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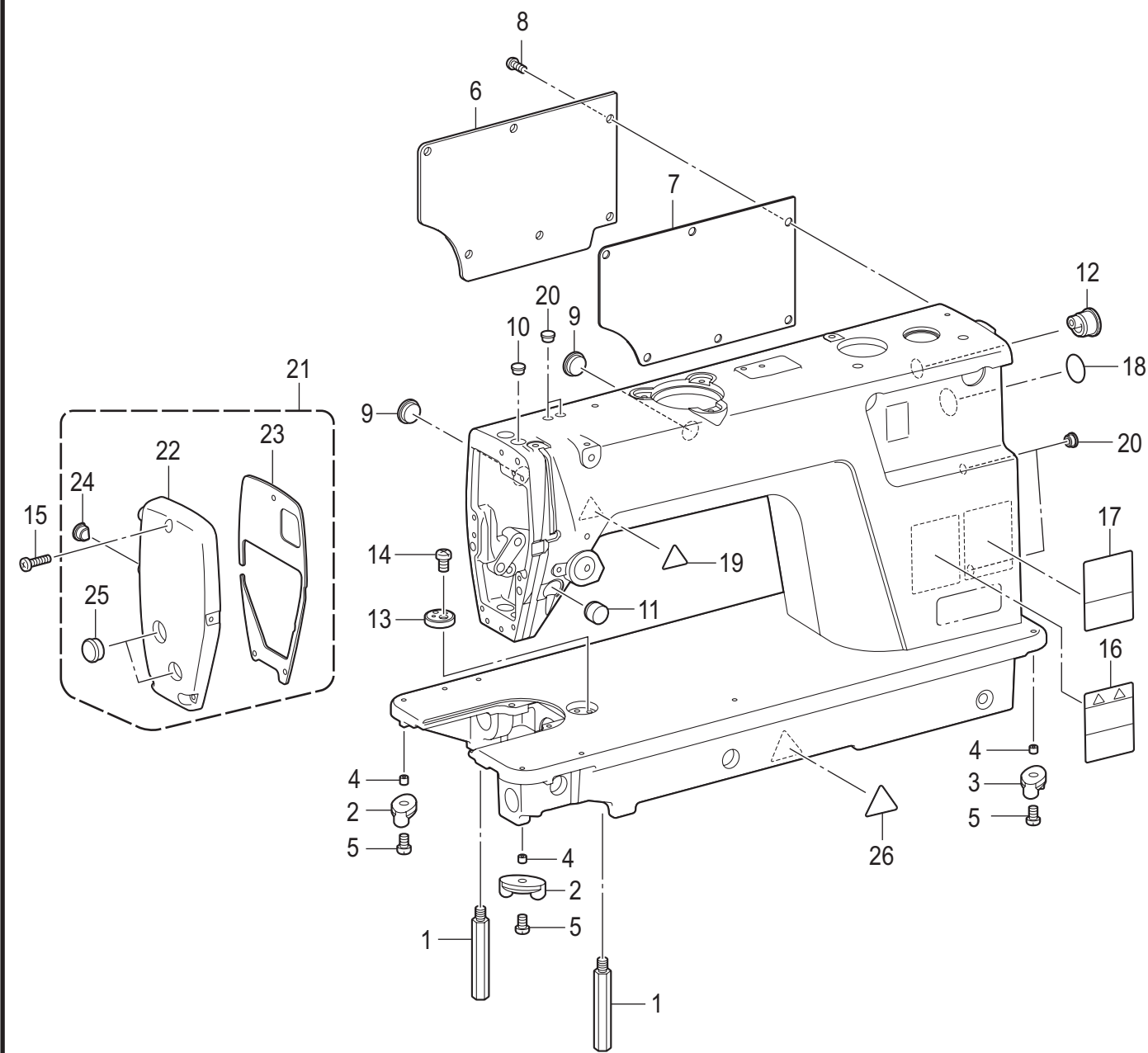
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Notes for using this parts book

1. This book was prepared based on information available in July 2017.
2. Parts are subject to changes in design without prior notice.
3. Parts supplied as complete assemblies are circled by a dotted line.
4. The part which has the symbol "+" on its number (REF.NO) in the figure differs depending on the specification. For details, refer to the parts list.

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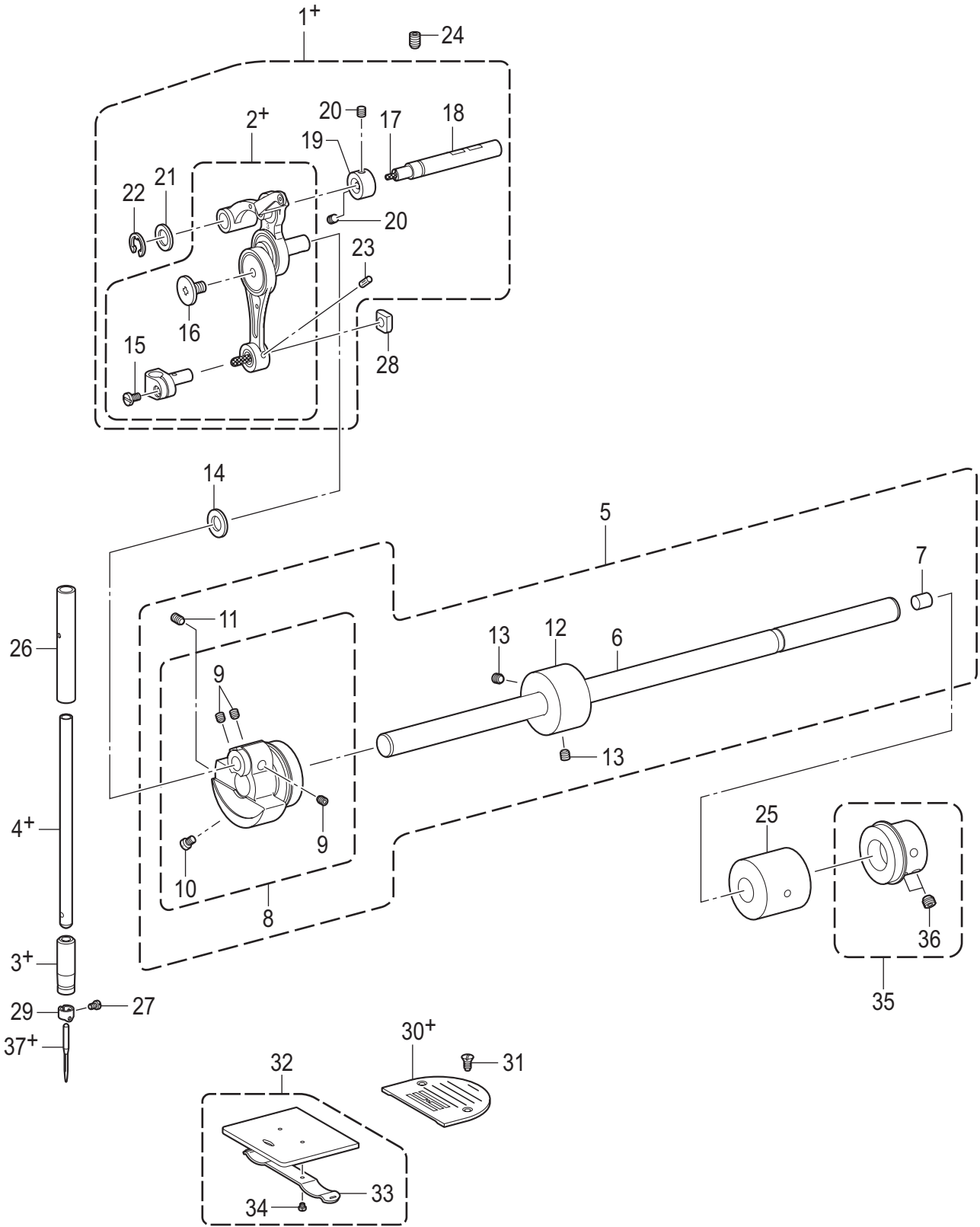


A. 机体部分 / Machine body

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB7275001	2	脚柱L	STAND L	
2	SB5044001	2	头部防震垫 L	HEAD CUSION L	
3	SB5638001	2	头部防震垫 R	HEAD CUSION R	
4	SB5312001	4	轴套4-5.3	COLLAR 4-5.3	
5	060401016	4	螺钉 M4X10	SCREW BIND M4X10	
6	SB7270001	1	后侧盖	SIDE PLATE	
7	SB7271001	1	后侧板衬垫	REAR COVER PACKING	
8	062501216	6	螺钉 M5X12	SCREW PAN M5X12	
9	104449001	2	橡皮塞 15.5	RUBBER CAP, 15.5	
10	104450101	1	橡皮塞 8	RUBBER CAP, 8	
11	SB5043001	1	橡皮塞15.5	RUBBER CAP 15.5	
12	SB7276101	1	橡皮塞	RUBBER CAP	
13	SB3850001	1	定位板	RULER PLATE	
14	062400616	1	螺钉 M4X6	SCREW PAN M4X6	
15	062401216	3	螺钉 M4X12	SCREW PAN M4X12	
16	SA9826001	1	操作注意标签	LABEL CAUTION	
17	SB7370001	1	加油位置指示标签	LABEL INSTRUCTION OIL LEVEL	
18	S37060001	1	接地标记	LABEL GROUNDING	
19	SA9957001	2	警告标记	INJURY MARK	
20	104450101	2	橡皮塞 8	RUBBER CAP, 8	
21	SB7272001	1	面板组件	FACE PLATE ASSY	
22	SB7273001	1	面板	FACE PLATE	
23	SB7274001	1	面板垫片	FACE PLATE PACKING	
24	SB5236001	1	面板橡皮塞 S	FACE PLATE RUBBER CAP S	
25	SA7849001	2	橡皮塞	RUBBER CAP	
26	SA9957002	1	警告标记	INJURY MARK	

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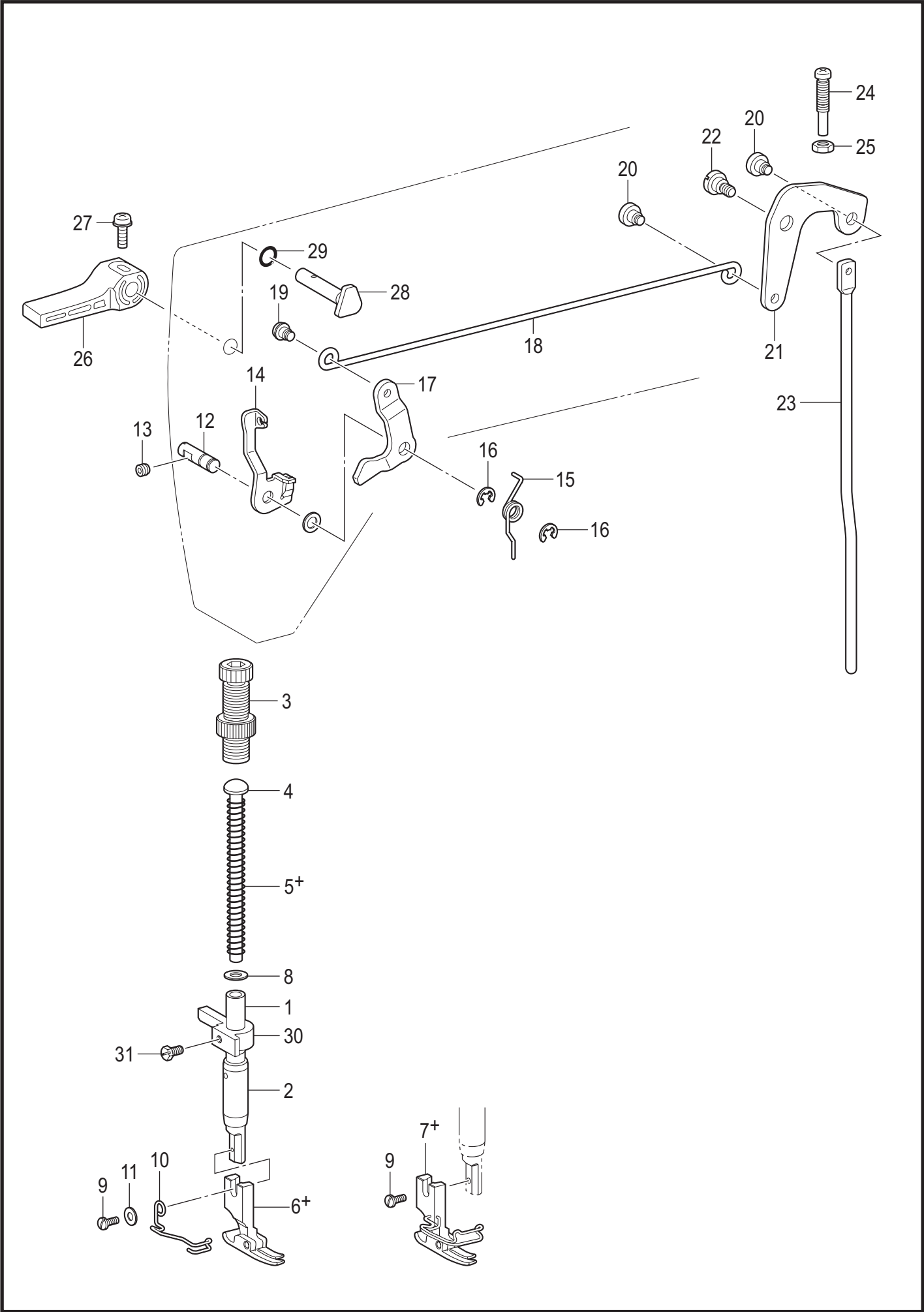
B. 针杆和挑线杆装置 / Needle bar and thread take-up mechanism



B. 针杆和挑线杆装置 / Needle bar and thread take-up mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于-□03>	<For -□03>	
1+	SB3770001	1	针杆连杆总组件	NEEDLE BAR CONNECTING ROD UNIT	
2+	SB3771001	1	针杆连杆组件	NEEDLE BAR CONNECTING ROD ASSY	
3+	SB3783001	1	针杆轴套 D	NEEDLE BAR BUSH D	
4+	*P.47-50	1	针杆 DB	NEEDLE BAR DB	
4+	*P.47-50	1	针杆 DP	NEEDLE BAR DP	
			<用于-□05>	<For -□05>	
1+	SB3777001	1	针杆连杆总组件	NEEDLE BAR CONNECTING ROD UNIT	
2+	SB3778001	1	针杆连杆组件	NEEDLE BAR CONNECTING ROD ASSY	
3+	SB3784001	1	针杆轴套 D	NEEDLE BAR BUSH D	
4+	*P.47-50	1	针杆	NEEDLE BAR	
5	SB7277001	1	上轴组件	UPPER SHAFT ASSY	
6	SB7278001	1	上轴	UPPER SHAFT	
7	SB2407001	1	橡皮塞 6.4	RUBBER CAP 6.4	
8	SB3447001	1	挑线杆曲柄组件	THREAD TAKE-UP CRANK ASSY	
9	014770632	3	螺钉 SM6.35-40X6	SET SCREW SOCKET SM6.35-40X6	
10	SB3769001	1	螺钉 SM7.14-28	SCREW SM7.14-28	
11	014771032	1	固定螺钉 SM6.35-40X10	SET SCREW SOCKET SM6.35-40X10	
12	SB7279001	1	绕线驱动轮	BOBBIN WINDER DRIVING WHEEL	
13	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
14	SA8145001	1	垫圈	WASHER	
15	140004001	1	螺钉 SM3.57-40X7	SCREW, SM3.57-40X7	
16	SA2422001	1	螺钉 SM3.57-40X6L	SCREW, SM3.57L	
17	158727001	1	油线 4X4 L=27	WICK, 4X4 L=27	
18	SB3775001	1	挑线杆支撑轴	THREAD TAKE-UP SUPPORT SHAFT	
19	SB3776001	1	紧圈	SET SCREW COLLAR	
20	012400536	2	螺钉 M4X5	SET SCREW SOCKET (FT) M4X5	
21	SA2161001	1	垫圈	WASHER	
22	048060342	1	挡圈 E6	RETAINING RING E6	
23	SA8436001	1	油毡	FELT	
24	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
25	SB7280001	1	上轴轴套 M	UPPER SHAFT BUSH M	
26	SB3782001	1	针杆轴套 U	NEEDLE BAR BUSH U	
27	140553102	1	固定螺钉 SM3.18	SET SCREW, SM3.18	
28	SB3458001	1	针杆导向滑块	NEEDLE BAR GUIDE SLIDE BLOCK	
29	151594001	1	针杆过线环	NEEDL BAR THREAD GUIDE	
			<用于-□03>	<For -□03>	
30+	*P.47-50	1	针板 E18	NEEDLE PLATE E18	
			<用于-□03 日本>	<For -□03 Japan>	
30+	*P.47-50	1	针板 B18M	NEEDLE PLATE B18M	
			<用于-□05>	<For -□05>	
30+	*P.47-50	1	针板 H26	NEEDLE PLATE H26	
			<用于-□05 日本>	<For -□05 Japan>	
30+	*P.47-50	1	针板 B26	NEEDLE PLATE B26	
31	SB4190001	2	螺钉 SM4.37-40X8	SCREW FLAT SM4.37-40X8	
32	180018151	1	推板组件	SLIDE PLATE ASSY	
33	114561001	1	推板簧	SPRING, PLATE	
34	SA9523001	2	螺钉 SM2.38	SCREW SM2.38	
35	SB7282001	1	接头组件	JOINT ASSY	
36	S23651001	4	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
			<用于-□03>	<For -□03>	
37+	*P.47-50	1	机针DBX1...(#11)	NEEDLE DBX1...(#11)	
37+	*P.47-50	1	机针DBX1...(#14)	NEEDLE DBX1...(#14)	
37+	*P.47-50	1	机针DPX5...(#11)	NEEDLE DPX5...(#11)	
			<用于-□05>	<For -□05>	
37+	*P.47-50	1	机针DBX1...(#22)	NEEDLE DBX1...(#22)	
37+	*P.47-50	1	机针DPX5...(#22)	NEEDLE DPX5...(#22)	

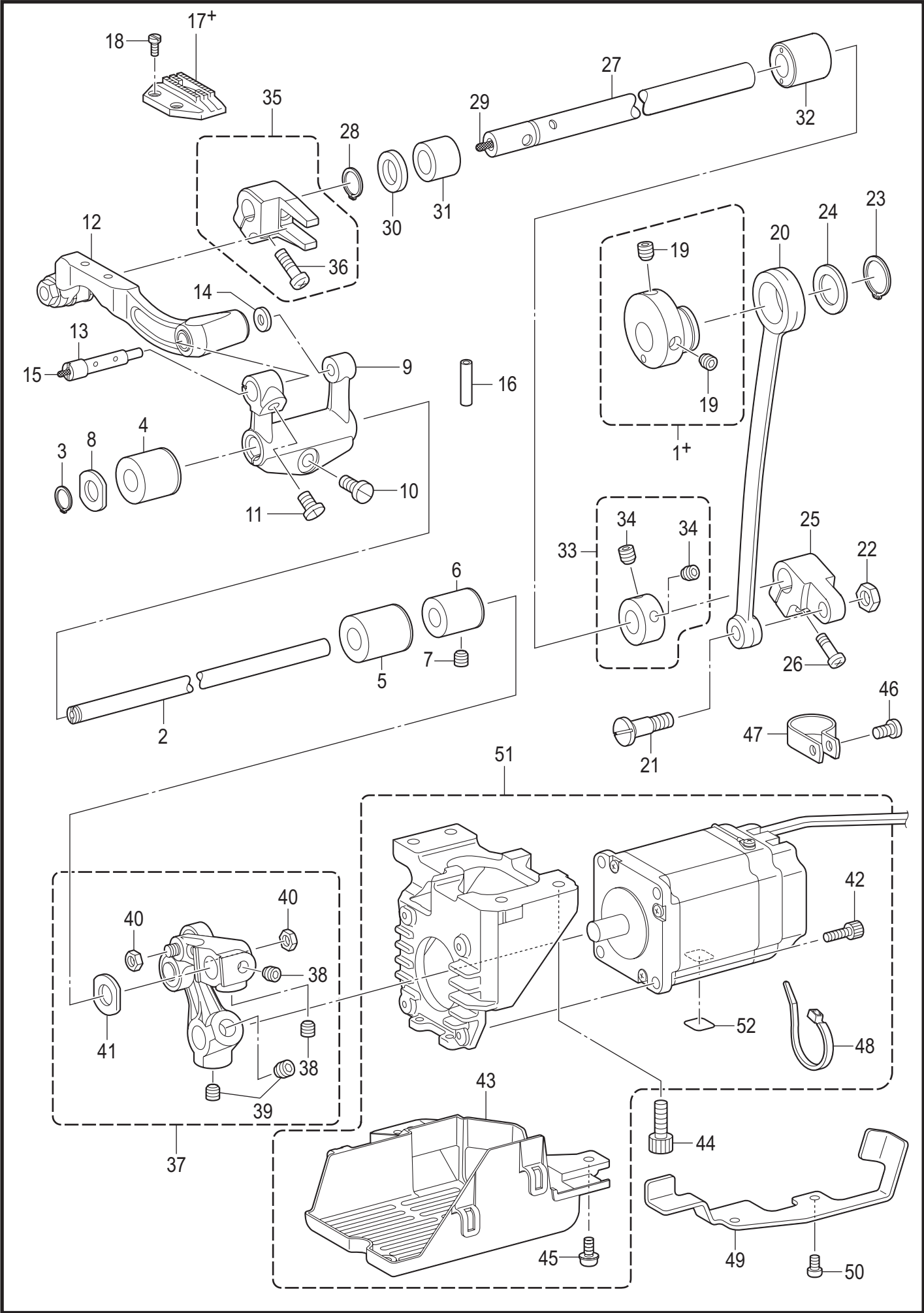
C. 压脚装置 / Presser foot mechanism



C. 压脚装置 / Presser foot mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	111466121	1	压紧杆	PRESSER BAR	
2	SB3785001	1	压紧杆轴套	PRESSER BAR BUSH	
3	SB2267002	1	调压螺栓组件	PRESSER ADJUSTING SCREW ASSY	
4	SB3786001	1	弹簧导杆	SPRING GUIDE	
5+	S13561101	1	<用于-□03> 压杆弹簧	<For -□03> PRESSER BAR SPRING	
5+	141728001	1	<用于-□05> 压杆弹簧	<For -□05> PRESSER BAR SPRING	
6+	*P.47-50	1	<使用螺钉固定护指器> <用于-□03> 压脚组件	<Finger guard screwed type> <For -□03> PRESSER FOOT ASSY	
6+	*P.47-50	1	<用于-□05> 压脚组件	<For -□05> PRESSER FOOT ASSY	
6+	*P.47-50	1	<用于-□05 日本> 压脚组件	<For -□05 Japan> PRESSER FOOT ASSY	
7+	*P.49	1	<护指器一体式> <用于-□03> 压脚组件	<Finger guard integral type> <For -□03> PRESSER FOOT ASSY W/F-GUARD	
7+	*P.49	1	<用于-□05> 压脚组件	<For -□05> PRESSER FOOT ASSY W/F-GUARD	
8	140407001	1	垫圈	WASHER	
9	S13385001	1	螺钉 SM3.57-40X10	SCREW, SM3.57-40X10	
10	150384101	1	护指器	FINGER GUARD	
11	025350132	1	平垫圈 S3.5	WASHER PLAIN S 3.5	
12	SA8152101	1	膝控提升杆短轴	PRESSER BAR LIFTER SHAFT	
13	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
14	S02546402	1	松线架	TENSION RELEASE PLATE	
15	S46736001	1	弹簧	W-CLAMP LIFTER LEVER SPRING	
16	048040342	2	挡圈 E4	RETAINING RING E4	
17	145580001	1	膝控提升左杠杆	LIFTER LEVER P-BAR	
18	SB7286001	1	膝控连杆	KNEE LIFTER CONNECTING ROD	
19	SB3878001	1	轴位螺钉 SM4.76	SHOULDER SCREW SOCKET SM4.76	
20	SA1179001	2	轴位螺钉 M5	SHOULDER SCREW, M5	
21	SB7287001	1	膝控提升手杆	KNEE LIFTER LEVER	
22	SA2165001	1	轴位螺钉 M6	SHOULDER SCREW, M6	
23	SB7288101	1	膝控提升杆	KNEE LIFTER BAR	
24	062063016	1	螺钉 M6X30	SCREW PAN M6X30	
25	021060306	1	六角螺母 M6	NUT 3 M6	
26	S31006002	1	抬压脚扳手	LIFTING LEVER	
27	S39051001	1	螺钉(带垫圈) M3.5X12	SCREW, PAN (S/P W) M3.5X12	
28	S31952021	1	压紧杆扳手曲柄	PRESSER BAR LIFTER CRANK	
29	081004070	1	O形圈 P4	O RING P4	
30	SB4285001	1	压紧杆导架	PRESSER BAR GUIDE BRACKET	
31	142403001	1	螺钉 SM5.95-28X10	BOLT, (CP) SM5.95-28X10	

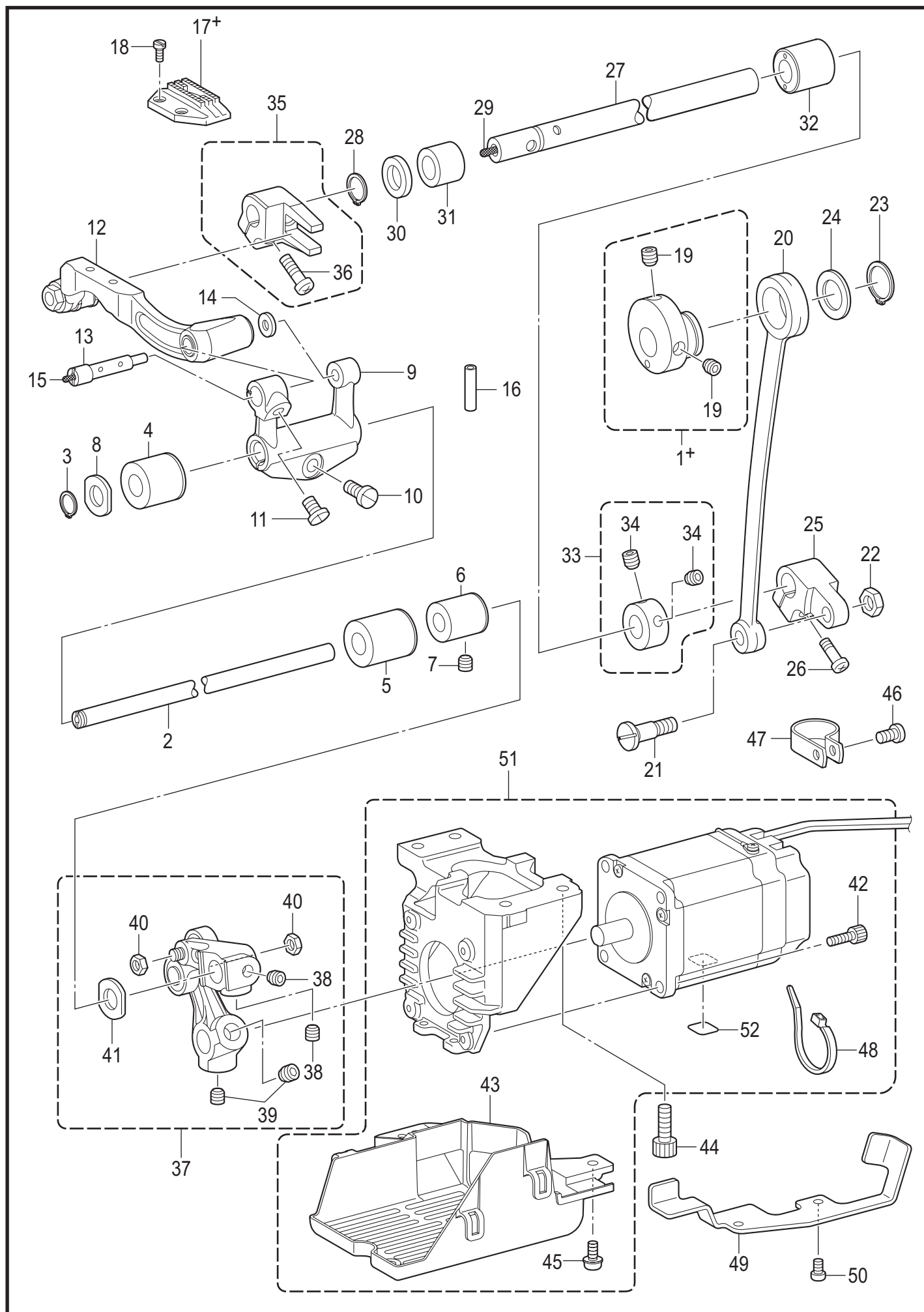
D. 送料装置 / Feed mechanism



D. 送料装置 / Feed mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	SB7300001	1	<用于-□03> 偏心轮带螺钉 3	<For -□03> ECCENTRIC WHEEL W/S 3	
1+	SB7303001	1	<用于-□05> 偏心轮带螺钉 5	<For -□05> ECCENTRIC WHEEL W/S 5	
2	SB7289001	1	水平送布轴	FEED ROCKER SHAFT	
3	048080142	1	轴用挡圈 C8	RETAINING RING EXTERNAL C8	
4	SB4882001	1	送布轴轴套 L	FEED SHAFT BUSH L	
5	SB4883001	1	送布轴轴套 M	FEED SHAFT BUSH M	
6	SB4884001	1	送布轴轴套 R	FEED SHAFT BUSH R	
7	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
8	SB4893101	1	垫圈8	WASHER PLAIN 8	
9	SB4887001	1	送布台臂	FEED ROCK BRACKET ARM	
10	SA7257001	1	螺钉 M5X12	SCREW 5X12	
11	SA1242001	1	螺钉 M5X7	SET SCREW 5X7	
12	SB7292101	1	送布轴总组件	FEED BAR UNIT	
13	SB7298001	1	送布轴	FEED BAR SHAFT	
14	SB4894001	1	垫圈4.2 T0.8	WASHER PLAIN 4.2 T0.8	
15	SB7381001	1	油线	WICK	
16	SB7447001	1	油管	OIL TUBE	
17+	*P.47-50	1	<用于-□03 日本> 送布牙	<For -□03 Japan> FEED DOG	
17+	*P.47-50	1	<用于-□03 日本以外> 送布牙	<For -□03 except Japan> FEED DOG	
17+	*P.47-50	1	<用于-□05 日本> 送布牙	<For -□05 Japan> FEED DOG	
17+	*P.47-50	1	<用于-□05 日本以外> 送布牙 A	<For -□05 except Japan> FEED DOG A	
18	SB4900001	2	螺钉3	SCREW M3	
19	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
20	SB7305001	1	抬牙连杆	V-FEED CONNECTING ROD	
21	SB7568001	1	轴位螺钉 SM7.14	SHOULDER SCREW SM7.14	
22	104689002	1	螺母 SM7.14	NUT 7.14	
23	SB3469001	1	轴用挡圈 C21	RETAINING RING EXTERNAL C21	
24	SB2314001	1	垫圈 21.5X31.5	WASHER 21.5X31.5	
25	SB7306001	1	抬牙曲柄	F-LIFTING ROCK SHAFT CRANK	
26	062501416	1	螺钉 M5X14	SCREW PAN M5X14	
27	SB7308001	1	抬牙轴	FEED LIFTING ROCKER SHAFT	
28	048120142	1	轴用挡圈 C12	RETAINING RING EXTERNAL C12	
29	SB7380001	1	油线 4X4	WICK 4X4	
30	SB7307001	1	送布轴轴套垫圈	THRUST RING	
31	SB7309001	1	上下送布轴轴套 L	BUSH L	
32	SB7310001	1	上下送布轴轴套 R	BUSH R	
33	SB7315001	1	紧圈组件	SET SCREW COLLAR ASSY	
34	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
35	SB7311001	1	抬压叉组件	FEED LIFTING ARM ASSY	
36	062501416	1	螺钉 M5X14	SCREW PAN M5X14	
37	SB5300201	1	曲柄短连杆总组件	FEED ROCK LINK UNIT	
38	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
39	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
40	021350106	2	螺母 M3.5	NUT 1 M3.5	
41	SB4893101	1	垫圈8	WASHER PLAIN 8	
42	018401436	4	螺栓 M4X14	BOLT SOCKET M4X14	
43	SB7313001	1	送布马达防护罩	PM COVER	
44	018501436	4	螺栓 M5X14	BOLT SOCKET M5X14	
45	0A5401006	3	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
46	062501016	1	螺钉 M5X10	SCREW PAN M5X10	
47	SB4096001	1	电线夹 #12	CORD HOLDER #12	
48	SB4155001	1	线夹	BAND	

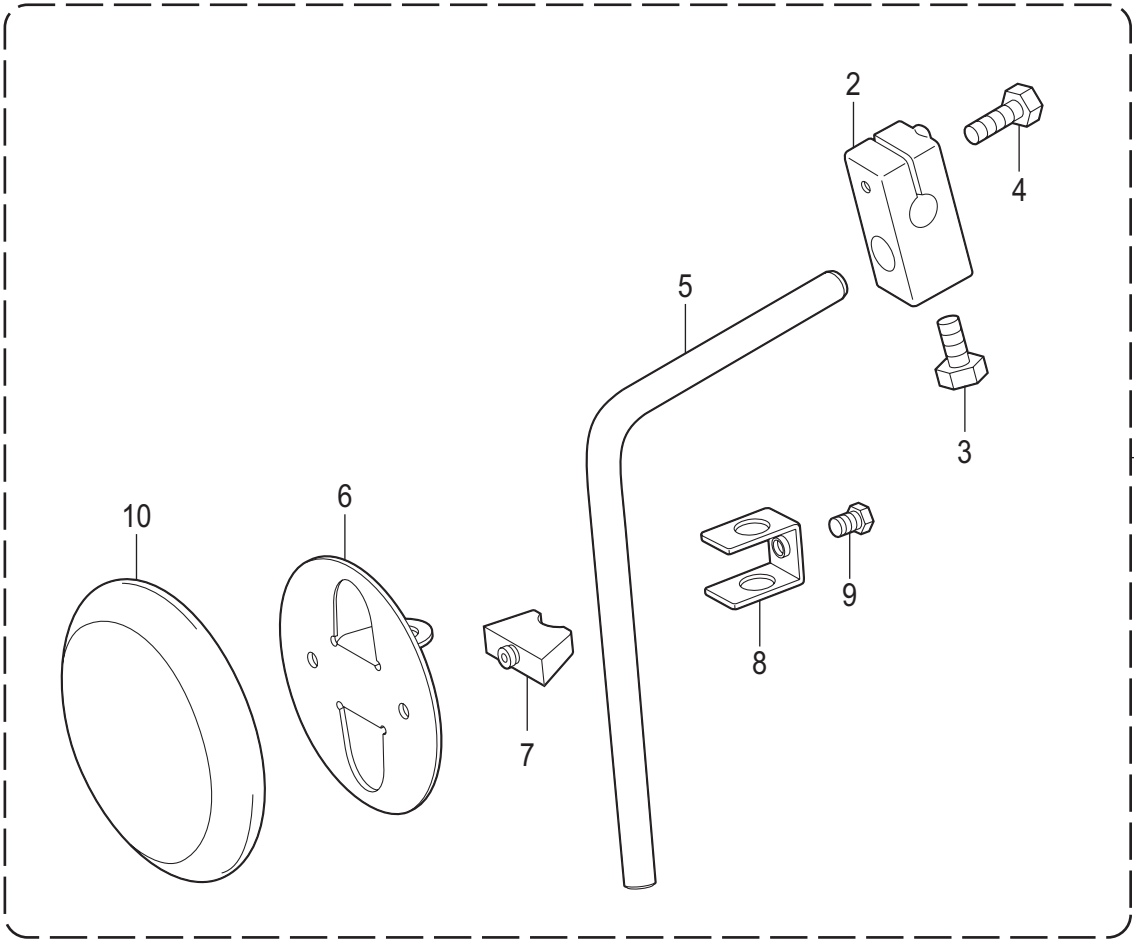
D. 送料装置 / Feed mechanism



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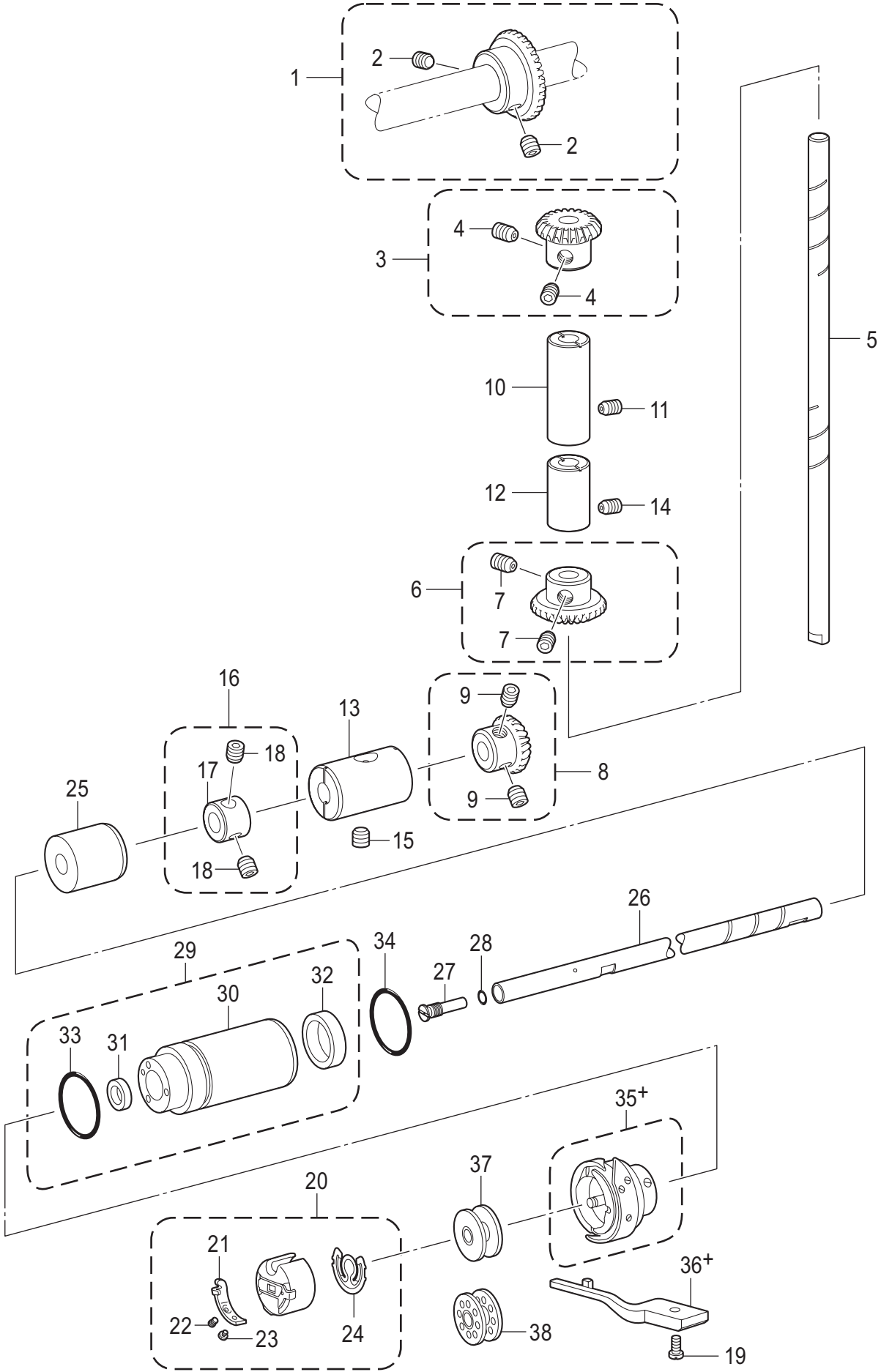
D. 送料装置 / Feed mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
49	SB7317001	1	线夹D	CORD HOLDER D	
50	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
51	SB7444201	1	备用脉冲马达组件	P MOTOR SUPPLY ASSY	
52	SB7911001	1	注意符号 15X15	MARK ATTENTION 15X15	



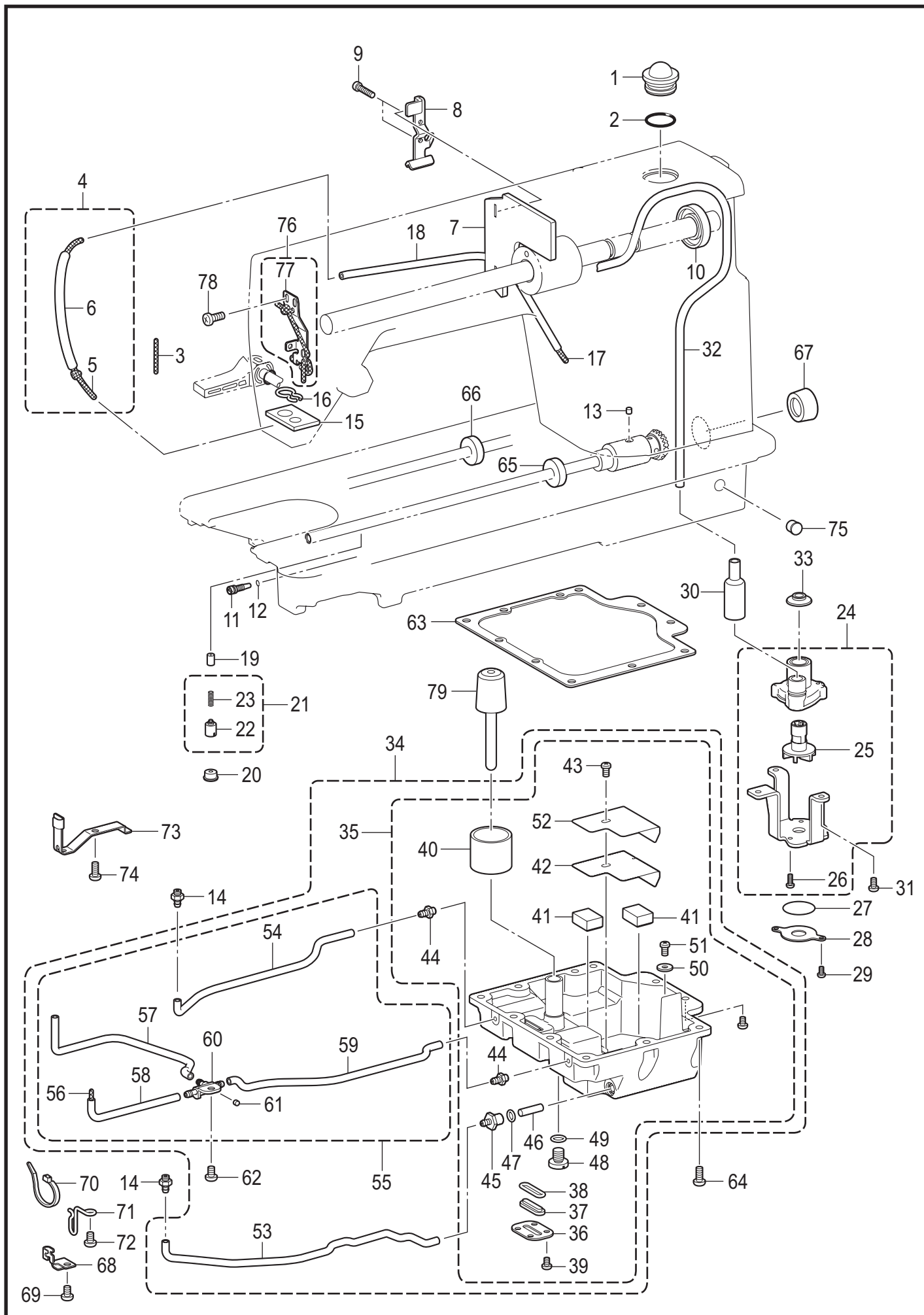
E. 膝控提升装置 / Knee lifter mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB3854101	1	膝控组件	KNEE LIFTER ASSY	
2	SB1603001	1	碰块弯杆接头	KNEE LIFTER BRACKET	
3	SB1604001	1	螺栓 M6X15	BOLT 6X15	
4	SB1605001	1	螺栓 M6X24	BOLT 6X24	
5	SB3480001	1	膝控弯管	KNEE LIFTER BAR	
6	SB1607001	1	膝控碰块	KNEE LIFTER PLATE	
7	SB1608001	1	膝控碰块支架	KNEE LIFTER SUPPORT	
8	SB1609001	1	碰块架	KNEE LIFTER PLATE STOPPER	
9	SB1610001	1	螺栓 M6X12	BOLT 6X12	
10	SB1611001	1	膝控碰块垫	KNEE LIFTER PLATE COVER	



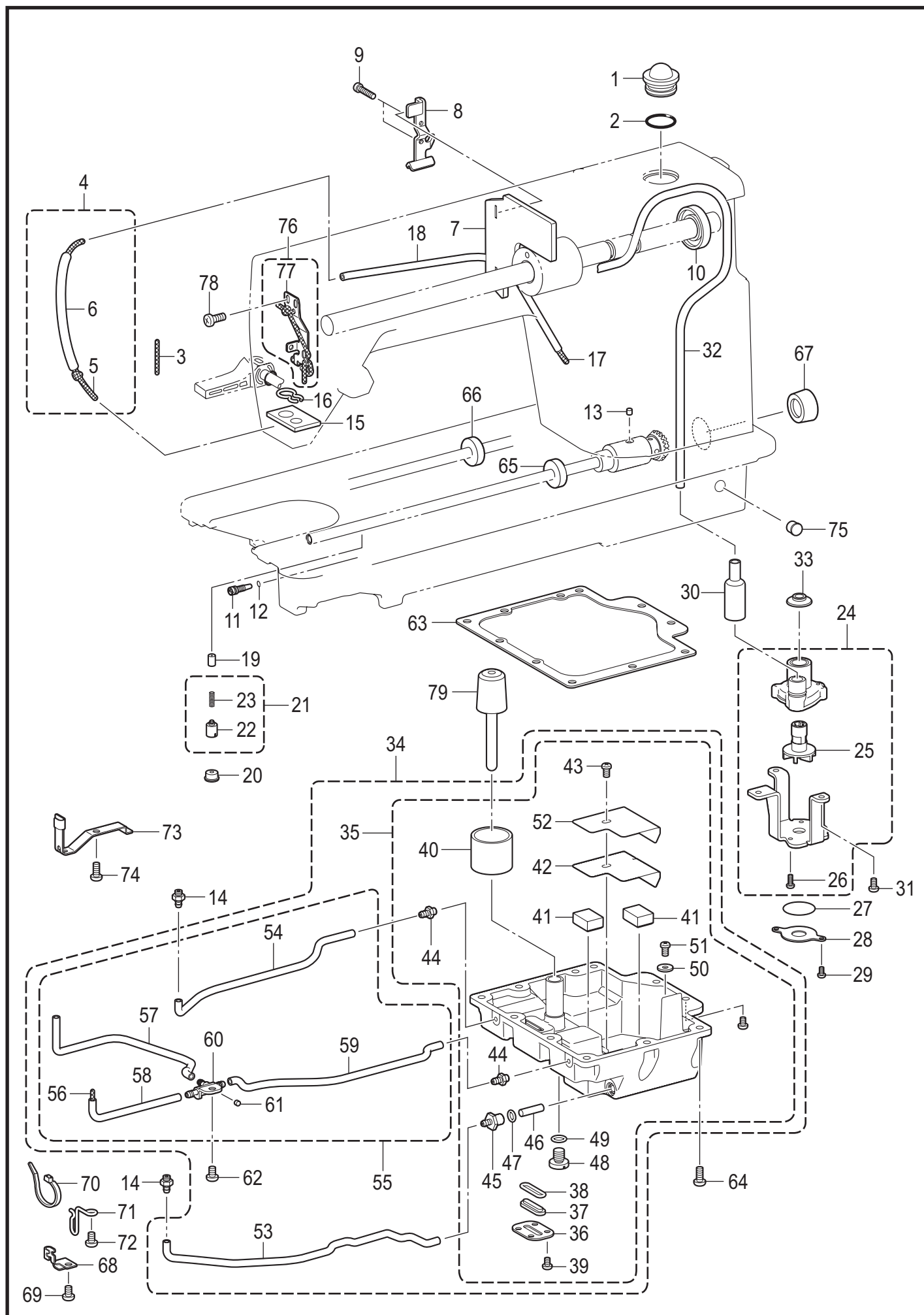
F. 旋梭装置 / Rotary hook mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB2032001	1	上轴斜齿轮组件	UPPER SHAFT BEVEL GEAR ASSY	
2	014770632	2	螺钉 SM6.35-40X6	SET SCREW SOCKET SM6.35-40X6	
3	SB2034001	1	竖轴伞齿轮组件 U	VERTICAL BEVEL GEAR ASSY U	
4	014770632	2	螺钉 SM6.35-40X6	SET SCREW SOCKET SM6.35-40X6	
5	SB7285001	1	竖轴	VERTICAL SHAFT	
6	SB2036001	1	竖轴伞齿轮组件 D	VERTICAL BEVEL GEAR ASSY D	
7	014770632	2	螺钉 SM6.35-40X6	SET SCREW SOCKET SM6.35-40X6	
8	SB2038001	1	下轴斜齿轮组件	LOWER SHAFT BEVEL GEAR ASSY	
9	014770632	2	螺钉 SM6.35-40X6	SET SCREW SOCKET SM6.35-40X6	
10	142708120	1	竖轴上轴套	VERTICAL SHAFT BUSH U	
11	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
12	SB3856001	1	竖轴下轴套	VERTICAL SHAFT BUSH D	
13	SB7318001	1	下轴右轴套	LOWER SHAFT BUSH R	
14	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
15	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
16	SB3796001	1	紧圈组件	SET SCREW COLLAR ASSY	
17	SB3797001	1	紧圈	SET SCREW COLLAR	
18	014770632	2	螺钉 SM6.35-40X6	SET SCREW SOCKET SM6.35-40X6	
19	SA8903001	1	螺钉 M4X12	SCREW M4X12	
20	S06573001	1	梭心套组件	BOBBIN CASE ASSEMBLY	
21	183388001	1	旋芯套调整簧片	TENSION SPRING	
22	183389001	1	旋芯套调整螺钉	ADJUSTING SCREW	
23	183390001	1	固定螺钉	SET SCREW	
24	S06594001	1	空转防止弹簧	SPRING, ANTI-SPIN	
25	SB7319001	1	下轴套组件 M	LOWER SHAFT BUSH M	
26	SB7322101	1	旋梭轴	ROTARY HOOK SHAFT	
27	SB7592001	1	油盖螺钉组件	SCREW CAP W/HOLE ASSY	
28	081004870	1	O形圈 S4	O RING S4	
29	SB7682001	1	泵轴套组件	PUMP BUSH ASSY	
30	SB7683001	1	泵轴套	PUMP BUSH	
31	SA7320001	1	油封	OIL SEAL	
32	SA9684001	1	油封	OIL SEAL	
33	081024870	1	O形圈 S24	O RING S24	
34	081028870	1	O形圈 S28	O RING S28	
35+	SB6568001	1	<用于-□03> 盒装旋梭组件 SB5274	<For -□03> ROTARY HOOK ASSY W/BOX SB5274	
36+	SB5041001	1	旋梭定位钩3	HOOK STOPPER 3	
37	146290021	1	梭芯	BOBBIN	
35+	SB1677001	1	<用于-□05> 盒装旋梭组件 SB1678	<For -□05> ROTARY HOOK ASSY W/BOX SB1678	
36+	SB5042001	1	旋梭定位钩5	HOOK STOPPER 5	
38	117132001	1	梭芯	BOBBIN	



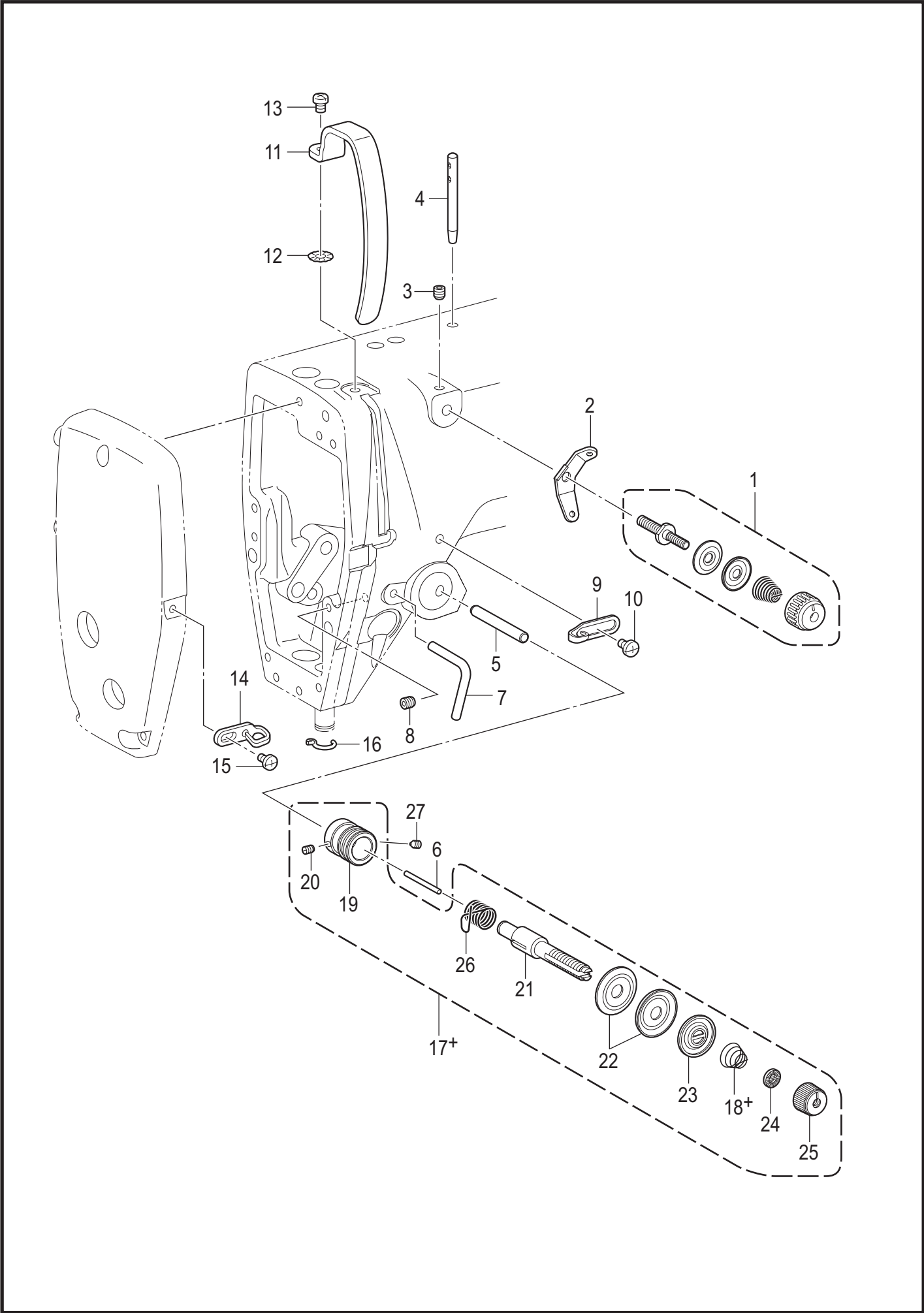
G. 供油润滑装置 / Lubrication

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	S02606020	1	油窗	OIL GAUGE WINDOW	
2	081014670	1	O形圈 PW14	O RING PW14	
3	SB7383001	1	油线	WICK	
4	SB3501001	1	油管组件	TUBE ASSY	
5	SB3502001	1	油线 2X2	WICK 2X2	
6	SB3857001	1	维尼龙管 L=95	VINYL TUBE L=95	
7	SB7337001	1	油线挡板	OIL STOPPER PLATE	
8	SB7338001	1	油线挡板支架	OIL STOPPER PLATE SUPORT	
9	062401616	2	螺钉 M4X16	SCREW PAN M4X16	
10	SB4015001	1	油封	OIL SEAL	
11	SA9792001	1	调节螺钉	ADJUSTING SCREW	
12	081004870	1	O形圈 S4	O RING S4	
13	107155001	1	油毡	FELT	
14	S25382001	2	供油口	OIL FEEDING PIPE	
15	SB7384001	1	油毡	FELT	
16	145737021	1	滤油毡压簧	FELT SUPPORT	
17	SB3512001	1	油线	WICK	
18	SB3511001	1	维尼龙管	VINYL TUBE	
19	144875001	1	柱塞	PLUNGER	
20	104821001	1	橡皮塞 10.5	RUBBER CAP, 10.5	
21	SB3496001	1	泵盖螺钉组件	CAP SCREW PUMP ASSY	
22	SB3985001	1	泵盖螺钉	CAP SCREW PUMP	
23	S52764001	1	弹簧	SPRING COMPRESSION	
24	SB7326001	1	油泵组件	PUMP BODY ASSY	
25	148849001	1	油泵叶轮	PUMP PROPELLER	
26	062300816	4	螺钉 M3X8	SCREW PAN M3X8	
27	SB7391001	1	过滤毡	FILTER	
28	SB7390001	1	滤网压板	FILTER PLATE	
29	062300616	2	螺钉 M3X6	SCREW PAN M3X6	
30	SB7328001	1	管接头	TUBE JOINT	
31	062400816	3	螺钉 M4X8	SCREW PAN M4X8	
32	SB7329001	1	油管 U	OIL TUBE U	
33	146196001	1	油封	OIL STOPPER	
34	SB7569001	1	油盖大组件	OIL COVER UNIT	
35	SB7323001	1	油盖组件	OIL COVER ASSY	
36	SB7409001	1	窗盖	WINDOW COVER	
37	S51272100	1	底板油窗	OIL WINDOW B-COVER	
38	081015870	1	O形圈 S15	O RING S15	
39	062400616	4	螺钉 M4X6	SCREW PAN M4X6	
40	SB7336001	1	油封塞	RUBBER CAP	
41	112525020	2	磁块	MAGNET	
42	SB7330001	1	过滤网	WIRE CLOTH FILTER	
43	060400616	1	螺钉 M4X6	SCREW BIND M4X6	
44	S25382001	2	供油口	OIL FEEDING PIPE	
45	SA8989001	1	供油口	OIL FEEDING PIPE	
46	SA8987001	1	过滤毡	FILTER	
47	081006670	1	O形圈 PW6	O RING PW6	
48	SA1303101	1	螺钉8	SCREW M8	
49	081008070	1	O形圈 P8	O RING P8	
50	SB4894001	1	垫圈4.2 T0.8	WASHER PLAIN 4.2 T0.8	
51	060400616	1	螺钉 M4X6	SCREW BIND M4X6	
52	SB7730001	1	防尘板	DUST PLATE	
53	SB7442001	1	维尼龙管	VINYL TUBE	
54	SB7443001	1	维尼龙管	VINYL TUBE	
55	SB7385001	1	接头组件	TERMINAL ASSY	
56	SB7386001	1	油线 3X3	WICK 3X3	
57	SB7387001	1	油管	OIL TUBE	
58	SB7388001	1	油管	OIL TUBE	
59	SB7389001	1	油管	OIL TUBE	
60	SB7333001	1	接头	TERMINAL	
61	142274101	1	橡皮塞 4.2	RUBBER CAP, 4.2	



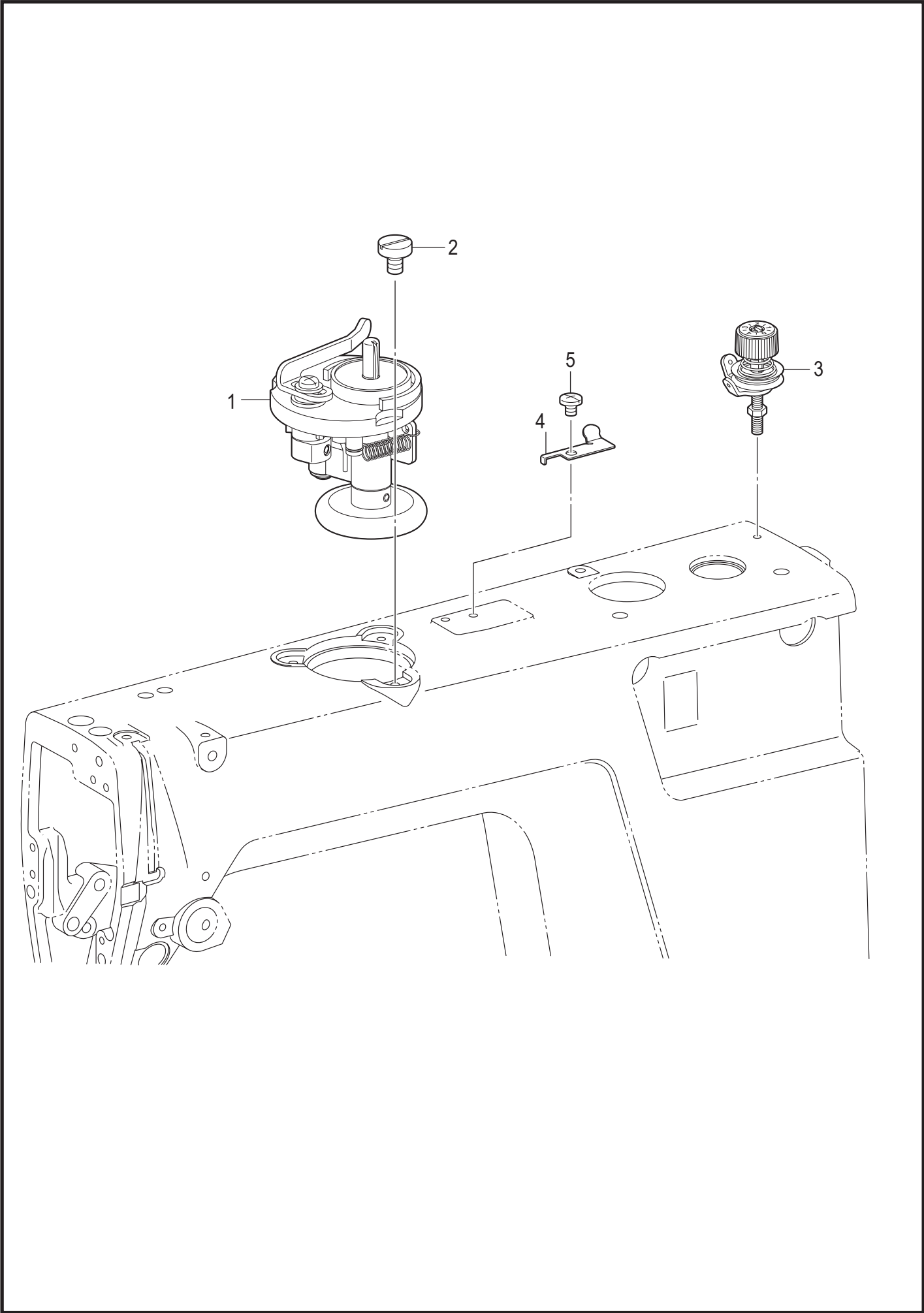
G. 供油润滑装置 / Lubrication

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
62	062500816	4	螺钉 M5X8	SCREW PAN M5X8	
63	SB7325001	1	油盖垫片	OIL COVER PACKING	
64	062501216	11	螺钉 M5X12	SCREW PAN M5X12	
65	SA9684001	1	油封	OIL SEAL	
66	SA1269001	1	油封	OIL SEAL	
67	104451101	2	橡皮塞 23.9	RUBBER CAP, 23.9	
68	SB7331001	1	油管导向	TUBE GUIDE	
69	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
70	SB4155001	1	线夹	BAND	
71	SB7332001	1	油管导向	TUBE GUIDE	
72	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
73	SB7339001	1	油管导向	TUBE GUIDE	
74	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
75	SB5675001	1	橡皮塞8	RUBBER CAP 8	
76	SB7546001	1	油线夹组件 U	WICK HOLDER U ASSY	
77	SB7567001	1	油线夹 U	WICK HOLDER U	
78	062400816	1	螺钉 M4X8	SCREW PAN M4X8	
79	SB7722001	1	膝控提升顶杆	KNEE LIFTER COMPLYING BAR	



H. 穿线装置 / Threading mechanism

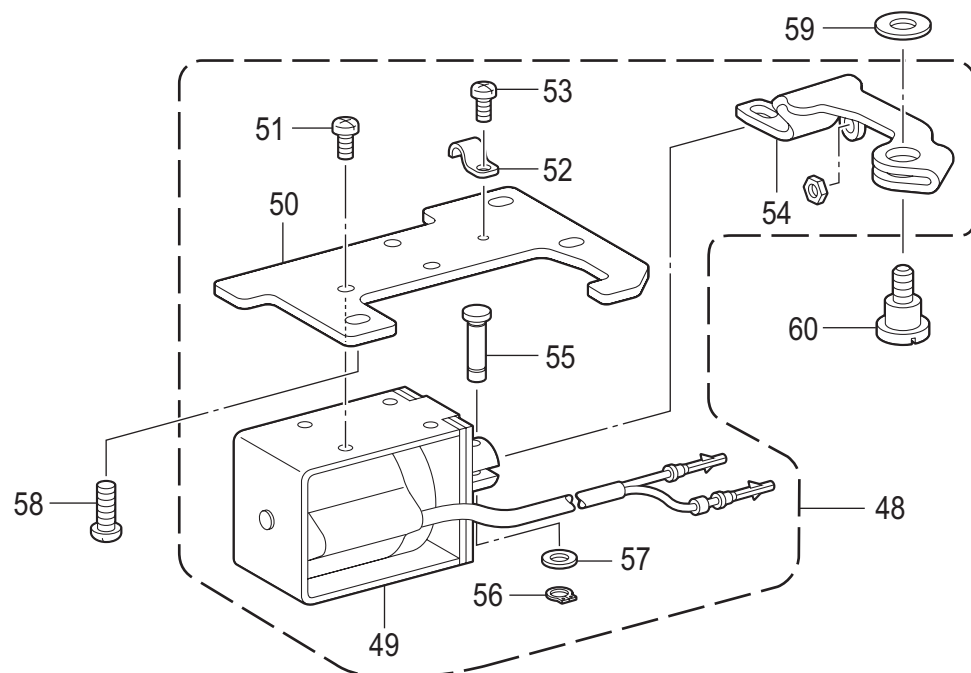
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB6626001	1	小夹线小组件	PRE-TENSION SUB ASSY	
2	SB6627001	1	线导向	THREAD GUIDE	
3	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
4	SB3595101	1	穿线杆	SPOOL PIN	
5	SA8178001	1	松线杆	TENSION RELEASE STUD	
6	150551020	1	松线销	TENSION RELEASE PIN	
7	SB3530001	1	线导向	ARM THREAD GUIDE	
8	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
9	SA1345001	1	机壳线导向R	ARM THREAD GUIDE R	
10	060500616	1	螺钉 M5X6	SCREW BIND M5X6	
11	SA9854001	1	挑线杆防护罩	THREAD TAKE-UP LEVER COVER	
12	SB0544001	1	止动圈	WASHER	
13	062501016	1	螺钉 M5X10	SCREW PAN M5X10	
14	SA7271001	1	线导线	FACE PLATE THREAD GUIDE	
15	060300606	1	螺钉 M3X6	SCREW BIND M3X6	
16	SA7272201	1	线导向	THREAD GUIDE D	
			<用于-□03>	<For -□03>	
17+	SB3572001	1	夹线器组件	THREAD TENSION BRACKET ASSY	
18+	104525102	1	夹线弹簧	TENSION SPRING	
			<用于-□05>	<For -□05>	
17+	SB3574001	1	夹线器组件	THREAD TENSION BRACKET ASSY	
18+	S04632102	1	夹线弹簧	TENSION SPRING	
19	SB1600001	1	夹线器基座	THREAD TENSION BRACKET	
20	100402004	1	固定螺钉 SM3.57	SET SCREW SM3.57	
21	116922201	1	夹线螺杆	TENSION STUD	
22	145446021	2	夹线盘	DISC TENSION	
23	SB3618001	1	压线圈	TENSION DISC PRESSER	
24	SB4216001	1	止动垫圈	WASHER	
25	SB4038001	1	夹线螺母	TENSION NUT	
26	S02620401	1	挑线弹簧	THREAD TAKE-UP SPRING	
27	SA1229101	1	螺钉 M6X6	SETSCREW (FT) M6X6	



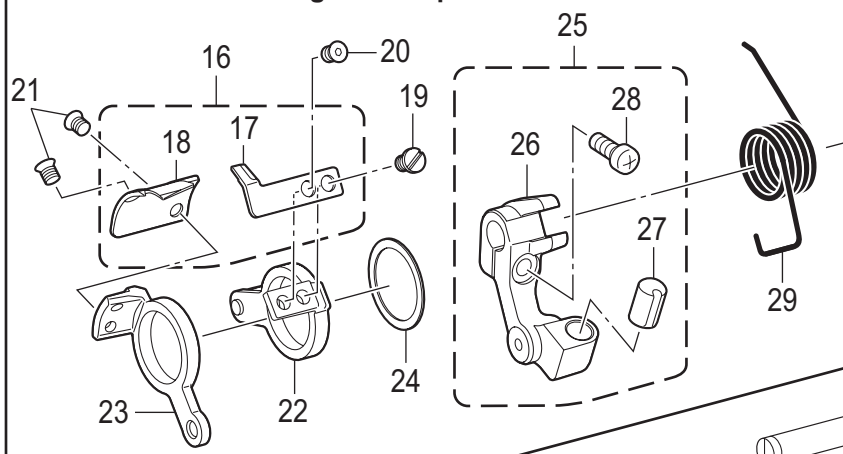
J. 绕线装置 / Bobbin winder mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB3529201	1	绕线器组件	BOBBIN WINDER UNIT	
2	SB3619001	3	固定螺钉	BOBBIN WINDER FIXED SCREW	
3	SB3571101	1	绕线器夹线组件	BOBBIN WINDER TENSION ASSY	
4	SA1360101	1	切刀	KNIFE	
5	062500616	1	螺钉 M5X6	SCREW PAN M5X6	

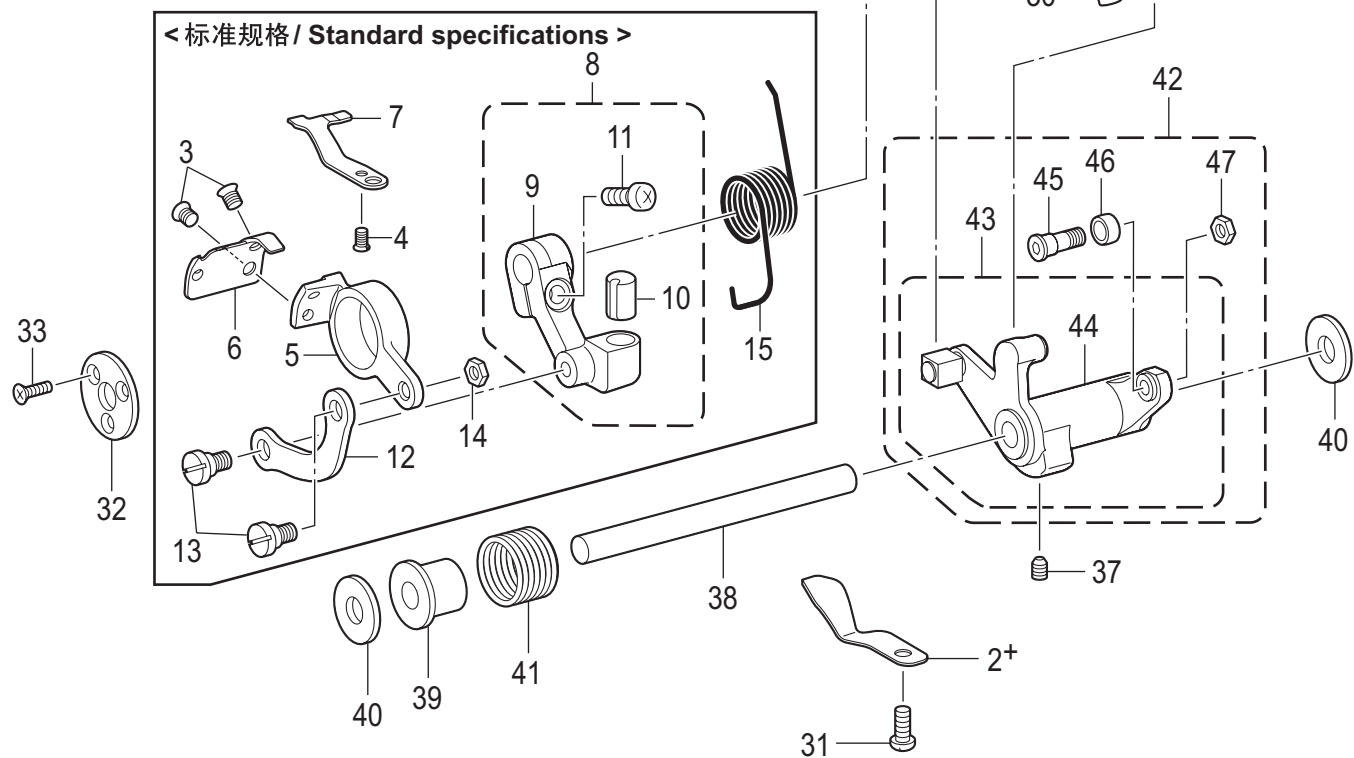
K. 切线装置 / Thread trimmer mechanism



< 切线规格 / Short trailing thread specifications >



< 标准规格 / Standard specifications >

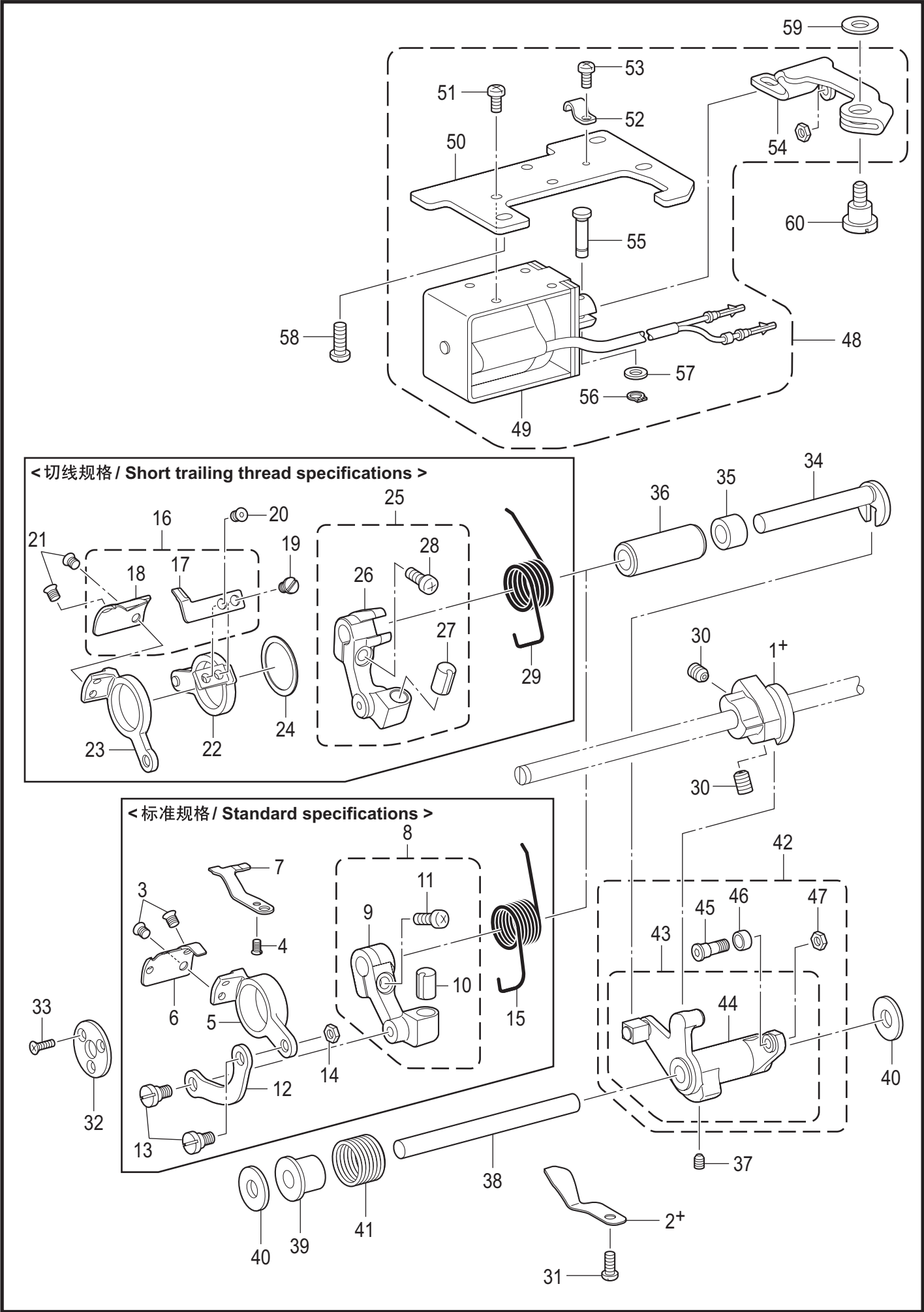


K. 切线装置 / Thread trimmer mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<标准规格>	<Standard specifications>	
1+	S00337021	1	切线凸轮	THREAD TRIMMER CAM	
2+	SB7681001	1	分线器	LOWER THREAD FINGER	
3	148537101	2	螺钉 SM4.37	SCREW, FLAT (W/SOCKET) SM4.37	
4	102843004	1	平头螺钉 SM3.57	SCREW, FLAT SM3.57	
5	SB7616001	1	刀架	MOVABLE KNIFE HOLDER	
6	S02645001	1	动刀	MOVABLE KNIFE	
7	S02637101	1	固定刀	FIXED KNIFE	
8	SB7356101	1	切线器杆组件	THREAD TRIMMER LEVER ASSY	
9	SB7341101	1	切线器杆	THREAD TRIMMER LEVER	
10	SA7285101	1	手杆定位	LEVER STOPPER	
11	062501416	1	螺钉 M5X14	SCREW PAN M5X14	
12	SB7340101	1	切线连杆	THREAD TRIMMER CONNECTING ROD	
13	151987022	2	轴位螺钉 SM4.37	SHOULDER SCREW, SM4.37	
14	105234003	1	螺母 SM4.37	NUT SM4.37	
15	SB7349001	1	弹簧	SPRING EXTENSION	
			<切线规格>	<Short trailing thread specifications>	
1+	SB4944001	1	切线凸轮 B	THREAD TRIMMER CAM B	
2+	SB4954101	1	分线器	LOWER THREAD FINGER	
16	SB7723001	1	切刀组件 L	KNIFE ASSY L	
17	SB4941001	1	上刀	UPPER KNIFE	
18	SB7032001	1	下切刀 L	LOWER KNIFE L	
19	SB4943001	1	螺钉 M4.37	FLAT SCREW 4.37	
20	148537101	1	螺钉 SM4.37	SCREW, FLAT (W/SOCKET) SM4.37	
21	148537101	2	螺钉 SM4.37	SCREW, FLAT (W/SOCKET) SM4.37	
22	SB7615001	1	上切刀架	UPPER KNIFE HOLDER ASSY	
23	SB7594001	1	下切刀架	LOWER KNIFE HOLDER	
24	SB4969001	1	垫圈	SPACER	
25	SB7679001	1	切线器杆组件	THREAD TRIMMER LEVER ASSY	
26	SB7595001	1	切线手杆	THREAD TRIMMER LEVER	
27	SA7285101	1	手杆定位	LEVER STOPPER	
28	062501416	1	螺钉 M5X14	SCREW PAN M5X14	
29	SB7684001	1	弹簧	SPRING EXTENSION	
30	014771032	2	固定螺钉 SM6.35-40X10	SET SCREW SOCKET SM6.35-40X10	
31	060400616	1	螺钉 M4X6	SCREW BIND M4X6	
32	SA7287001	1	切线架压板	KNIFE HOLDER PRESSER PLATE	
33	004301016	3	螺钉 M3X10	SCREW FLAT M3X10	
34	SB3802001	1	切刀驱动曲柄轴	FORKED SHAFT	
35	S02648021	1	曲柄轴套	COLLAR	
36	SB3803001	1	叉轴轴套	FORKED SHAFT BUSH	
37	S23651001	1	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
38	SB7342001	1	切线凸轮杆轴	THREAD TRIMMER CAM LEVER SHAFT	
39	154594000	1	挡圈	COLLAR	
40	S25434000	2	橡皮垫圈	RUBBER CUSHION	
41	SB4961001	1	切线凸轮复位弹簧	SPRING EXTENSION	
42	SB7343001	1	切线凸轮杆总组件	THREAD TRIMMER CAM LEVER UNIT	
43	SB7344001	1	切线凸轮杆组件	THREAD TRIMMER CAM LEVER ASSY	
44	SB7345001	1	切线凸轮杆	THREAD TRIMMER CAM LEVER	
45	SB3804001	1	滚轮轴 C	ROLLER SHAFT C	
46	SB3805001	1	滚轮	ROLLER	
47	105234003	1	螺母 SM4.37	NUT SM4.37	
48	SB7346001	1	切线电磁铁组件	THREAD TRIMMER SOLENOID ASSY	
49	SB7441001	1	切线电磁铁	THREAD TRIMMER SOLENOID	
50	SB7347001	1	电磁铁安装板	SOLENOID BASE	
51	062400816	3	螺钉 M4X8	SCREW PAN M4X8	
52	140647101	1	电线固定夹	CORD HOLDER	
53	062400816	1	螺钉 M4X8	SCREW PAN M4X8	
54	SB7348001	1	电磁铁杆	SOLENOID LEVER	
55	SA9716001	1	销	PIN	

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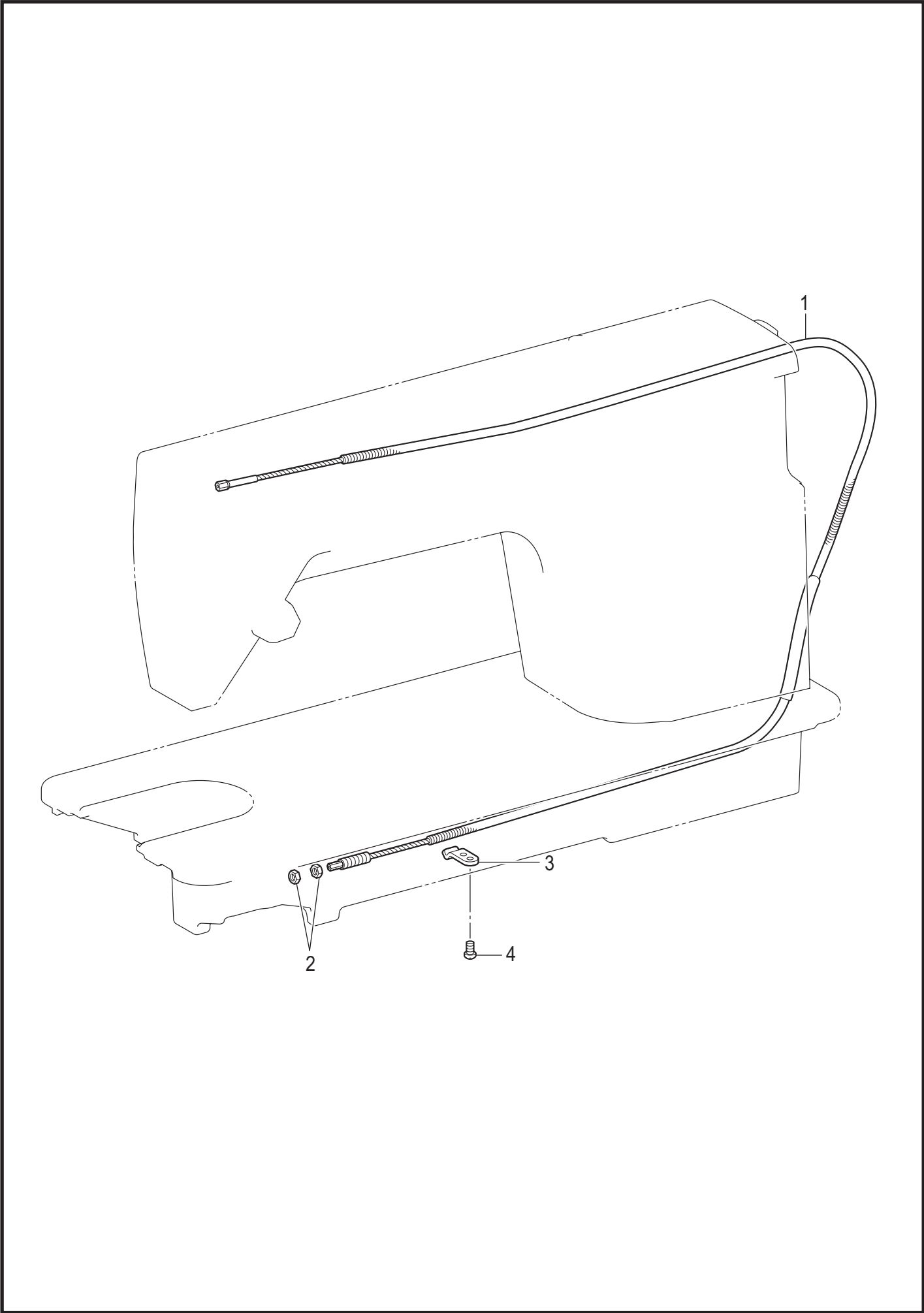
K. 切线装置 / Thread trimmer mechanism



K. 切线装置 / Thread trimmer mechanism

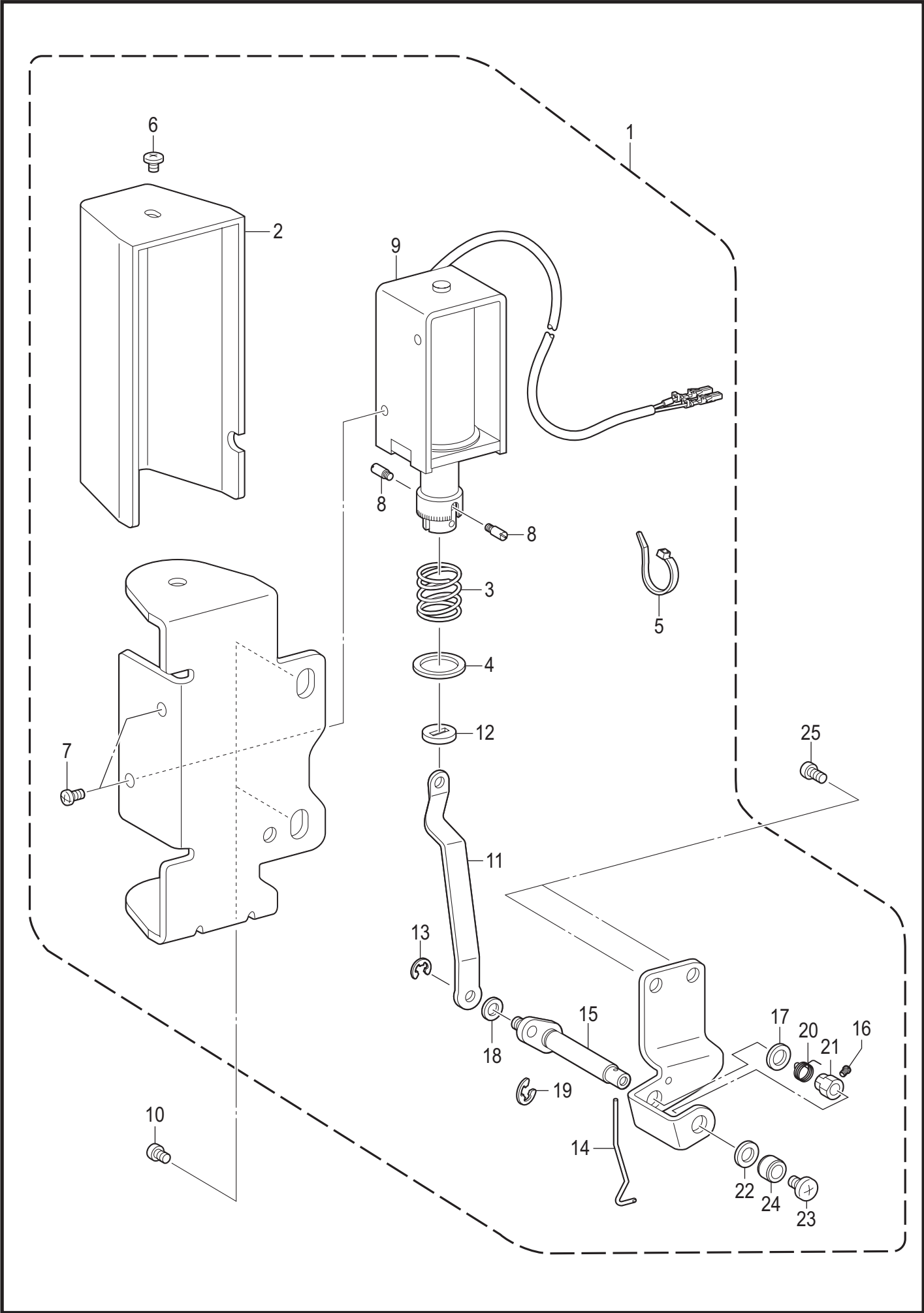
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56	048050142	1	轴用挡圈 C5	RETAINING RING EXTERNAL C5	
57	113431002	1	垫圈	WASHER,PLAIN	
58	062501216	3	螺钉 M5X12	SCREW PAN M5X12	
59	SA9827001	1	平垫圈	WASHER PLAIN	
60	SB3566001	1	轴位螺钉 M6	SHOULDER SCREW M6	

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L. 松线装置 / Tension release mechanism

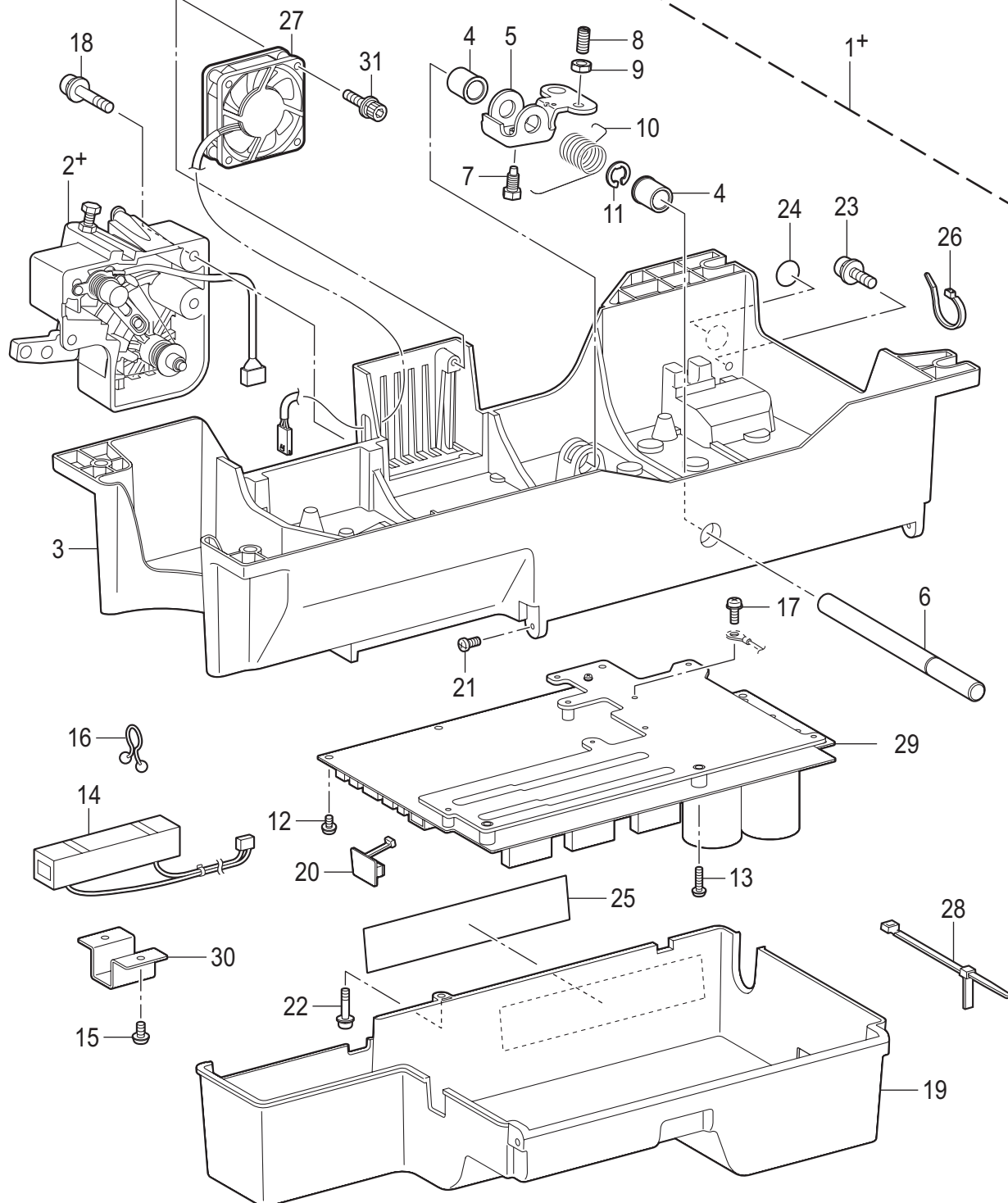
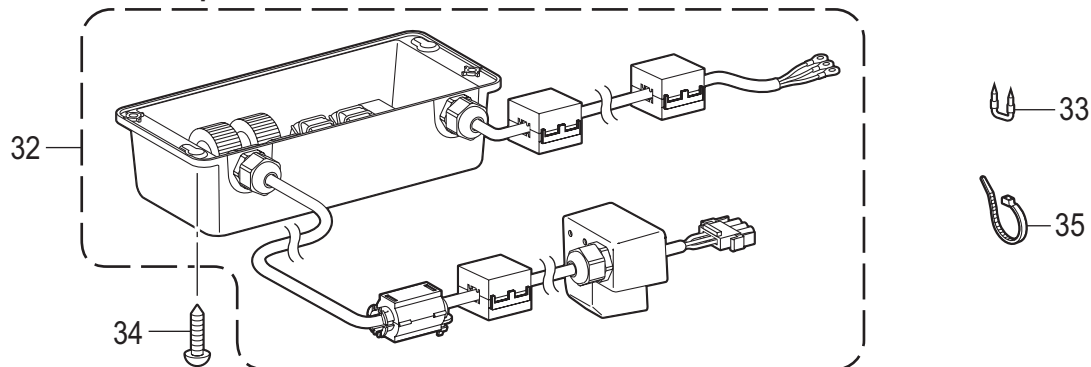
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB7350001	1	松线钢绳	TENSION RELEASE WIRE	
2	SB3877001	2	螺母 SM4.76	NUT SM4.76	
3	SA9719001	1	线夹D	WIRE HOLDER D	
4	062400816	1	螺钉 M4X8	SCREW PAN M4X8	



M. 扫线装置 / Thread wiper mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB7729001	1	扫线装置总组件	THREAD WIPER DEVICE SET	
2	S33610122	1	电磁铁罩	SOLENOID COVER	
3	SA9771001	1	挡线弹簧	THREAD WIPER SPRING	
4	S41205001	1	平垫圈	WASHER, PLAIN	
5	SB4155001	1	线夹	BAND	
6	060400616	1	螺钉 M4X6	SCREW BIND M4X6	
7	062300616	2	螺钉 M3X6	SCREW PAN M3X6	
8	S25456001	2	柱塞销	PLUNGER PIN	
9	SB4201001	1	挡线电磁铁	THREAD WIPER SOLENOID	
10	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
11	SA8189001	1	挡线连杆	THREAD WIPER LINK	
12	S41207000	1	橡皮垫圈	SPACER RUBBER	
13	048030342	1	挡圈 E3	RETAINING RING E3	
14	S02681101	1	挡线钩	THREAD WIPER	
15	S25452021	1	挡线曲柄轴组件	THREAD WIPER CRANK ASSY	
16	S25279101	1	螺钉 M3.5-5	SET SCREW (CP) M3.5-5	
17	149097000	1	消音垫	SILENT SHEET	
18	110735002	1	垫圈	WASHER	
19	048040342	1	挡圈 E4	RETAINING RING E4	
20	S02678001	1	挡线弹簧	WIPER SPRING	
21	S25454021	1	螺纹紧圈	SET SCREW COLLAR	
22	025750132	1	平垫圈 S 5.56	WASHER PLAIN S SM5.56	
23	060400516	1	螺钉 M4X5	SCREW BIND M4X5	
24	146288021	1	挡线轴挡圈	THREAD WIPER STUD COLLAR	
25	060400816	2	螺钉 M4X8	SCREW BIND M4X8	

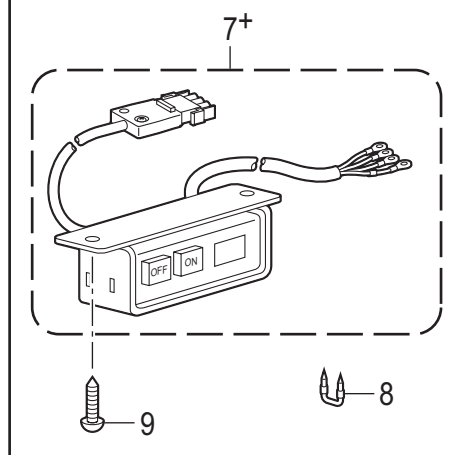
< 用于欧洲 / For Europe >



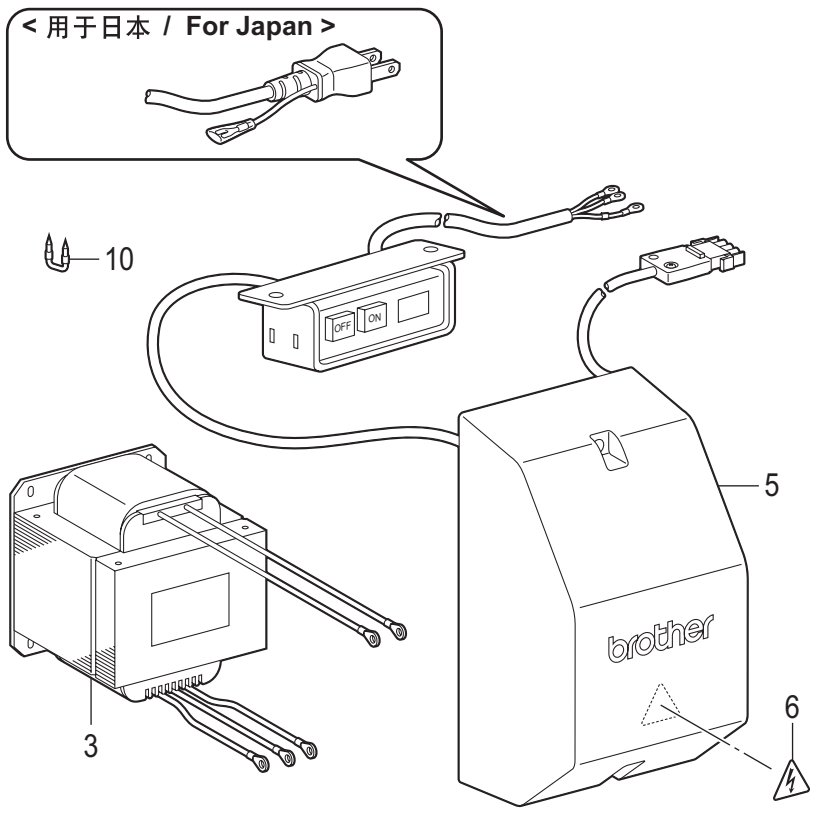
N1. 控制箱 / Control box

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于日本、一般出口>	<For Japan and General export>	
1+	SB7734301	1	备用7250A控制箱组件 J/A	7250A BOX ASSY J/A SUPPLY	
2+	SB3817401	1	踏板控制器组件 (EX)	TREADLE UNIT-EX	
			<用于中国>	<For China>	
1+	SB7733301	1	备用7250A控制箱组件 CN	7250A BOX ASSY CN SUPPLY	
2+	SB3816101	1	踏板控制器组件 (CN)	TREADLE UNIT-CN	
			<用于美洲>	<For the Americas>	
1+	SB7735301	1	备用7250A控制箱组件 US	7250A BOX ASSY US SUPPLY	
2+	SB4587301	1	踏板控制器组件 (US)	TREADLE UNIT-US	
			<用于欧洲>	<For Europe>	
1+	SB7736301	1	备用7250A控制箱组件 CE	7250A BOX ASSY CE SUPPLY	
2+	SB3817401	1	踏板控制器组件 (EX)	TREADLE UNIT-EX	
3	SB7351101	1	侧盖	BOTTOM COVER	
4	149578000	2	轴套	BUSH	
5	SB3584001	1	膝控	KNEE LIFTER	
6	SB7354001	1	膝控轴	KNEE LIFTER SHAFT	
7	SB3586001	1	螺栓 SM5.95	BOLT SM5.95	
8	SB3587001	1	固定螺钉 SM5.95	SET SCREW SM5.95	
9	100022004	1	螺母 SM5.95	NUT SM5.95	
10	SB3588001	1	复位弹簧	TWIST SPRING	
11	146293001	1	挡圈 E10	RETAINING RING E10	
12	0A4400806	4	螺钉(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
13	0A4402006	3	螺钉(带垫圈) M4X20DA	SCREW PAN (S/P WASHER) M4X20	
14	SB7424001	1	电阻组件 R40/220	CEMENT RESISTOR ASSY 40/220	
15	0A4400806	2	螺钉(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
16	J04164001	1	Ω形夹子 OLS-80	CLAMP,OLS-80	
17	0A4400806	2	螺钉(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
18	0A5501206	4	螺钉(带垫圈) M5X12	SCREW PAN (S/P WASHER) M5X12	
19	SB7352001	1	箱盖	BOX COVER	
20	SB7737101	1	USB盖子	USB CAP	
21	062401216	2	螺钉 M4X12	SCREW PAN M4X12	
22	SA9547001	1	螺钉(带垫圈) M4X20DA	SCREW PAN(S/P WASHER)M4X20	
23	0A4400806	1	螺钉(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
24	S37060001	1	接地标记	LABEL GROUNDING	
25	SA9725001	1	感电标签 36 X 150	LABEL ELECTRICAL SHOCK 36X150	
26	J02825001	1	电线固定夹 RF140	REPEATE CABLE TIE, RF140	
27	SB7417001	1	叶轮 AFB0624SHD	FAN AFB0624SHD-ABEZ	
28	SB4155001	2	线夹	BAND	
29	SB7767201	1	备用主基板组件	MAIN PCB ASSY SUPPLY	
30	SA3805001	1	定位架	RESISTOR HOLDER	
31	SB7607001	1	螺栓(带垫圈) M4X30	BOLT SOCKET (S/P WASHER)M4X30	
			<用于欧洲>	<For Europe>	
32	SB7076001	1	CE过滤器塑料袋组件	CEFILTER BAG ASSY	
33	200190001	5	U形卡钉	STAPLE 10X20	
34	032461606	4	木螺钉 M4.5X16	WOOD SCREW ROUND 2 M4.5X16	
35	228475000	1	电线夹 1.9X80	FASTENING BAND 1.9X80	

< 用于美洲 / For the Americas >
< 用于日本 / For Japan >

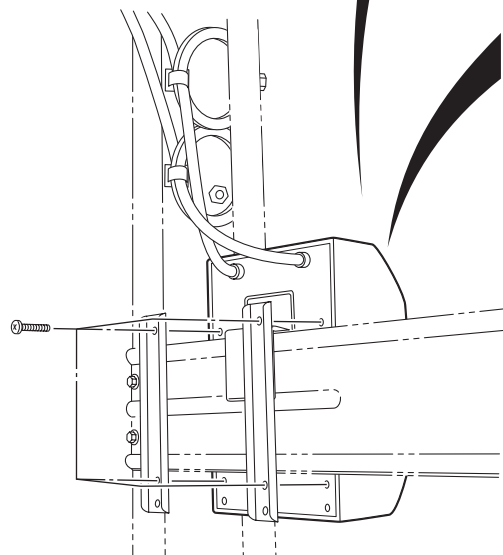
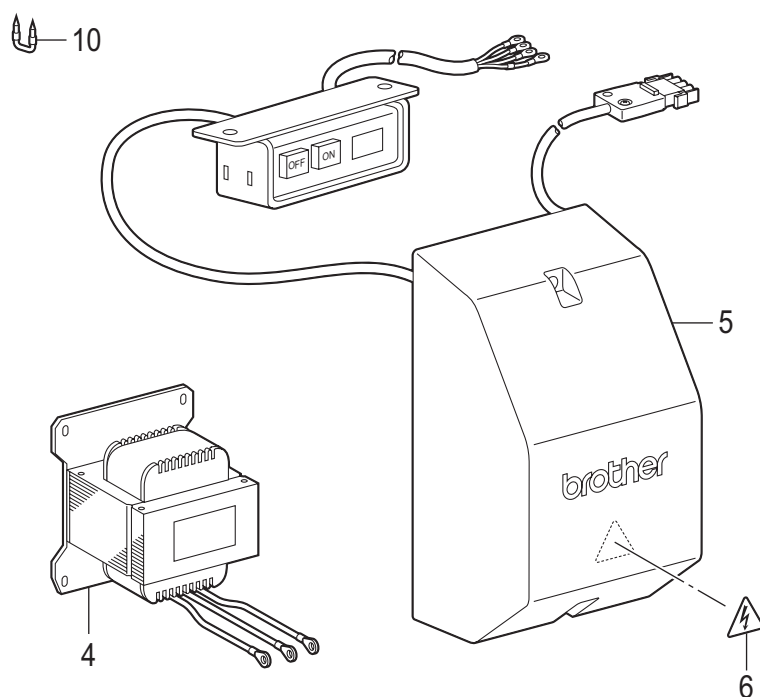


< 用于单相 100V / 110V
For Single phase 100V / 110V >



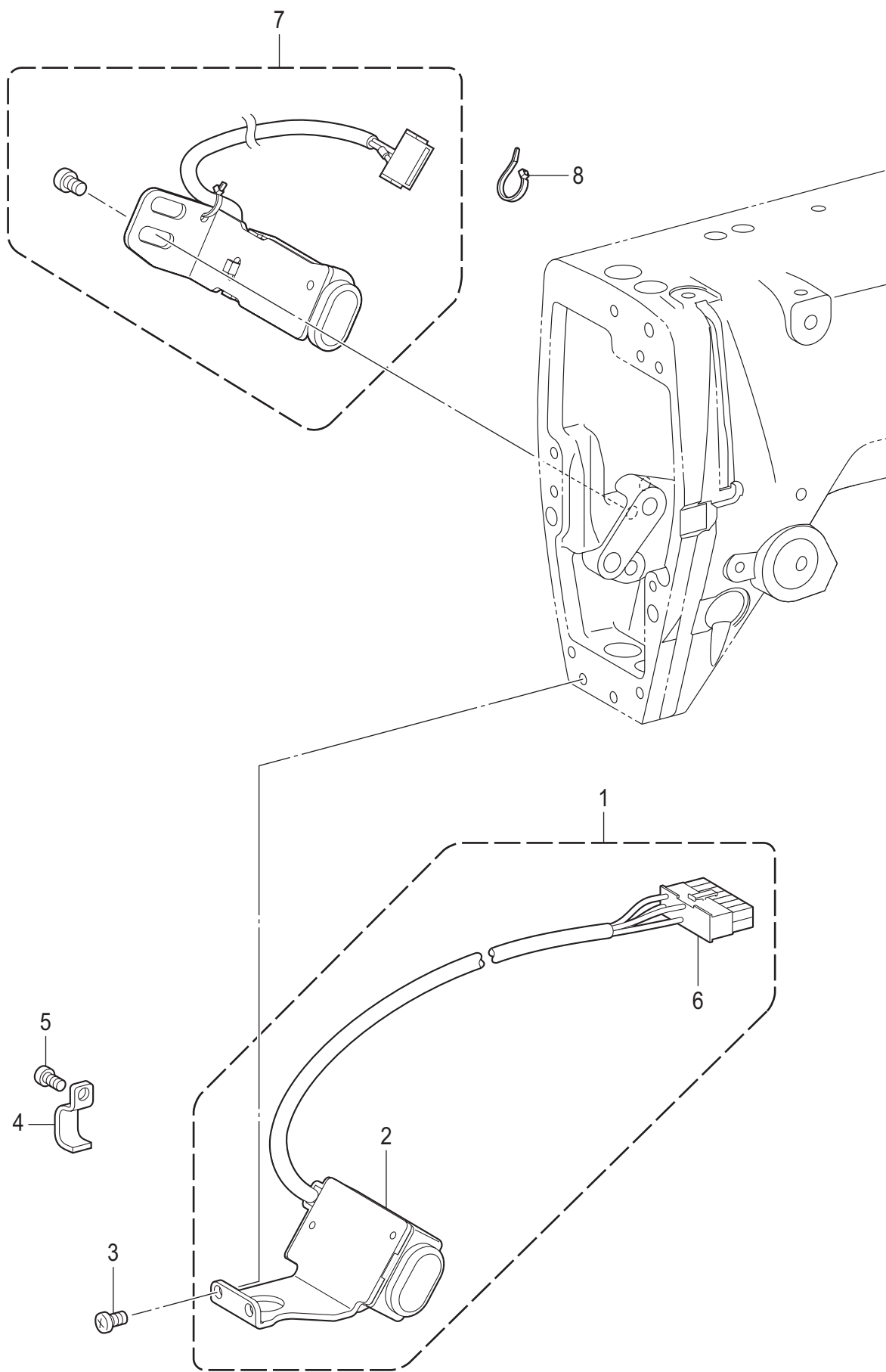
2+

< 用于三相 380V / 400V
For Three phase 380V / 400V >



N2. 控制箱 / Control box

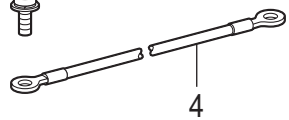
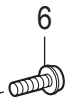
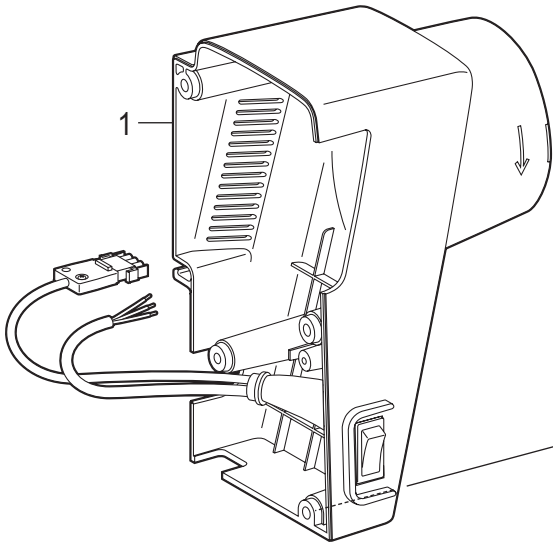
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	BMP3010-0000000-AST1	1	<用于100V> 变压器箱	<For 100V> TRANSFORMER BOX	
1+	BMP3010-0000000-2ST1	1	<用于110V> 变压器箱	<For 110V> TRANSFORMER BOX	
2+	BMP3010-0000000-3ST4	1	<用于380V> 变压器箱	<For 380V> TRANSFORMER BOX	
2+	BMP3010-0000000-4ST4	1	<用于400V> 变压器箱	<For 400V> TRANSFORMER BOX	
3	SA9923101	1	<用于单相 100V/110V> 变压器 100/220V	<For single phase 100V/110V> TRANSFORMER 100/110/220V	
4	SA9901101	1	<用于三相 380V/400V> 变压器 400/230V	<For three phase 380V/400V> TRANSFORMER 400/230V	
5	SA9896001	1	变压器罩盖	TR BOX COVER	
6	SA9914001	1	感电标签 25 X 28	LABEL ELECTRICAL SHOCK 25X28	
7+	SB4531001	1	<用于美洲> 开关箱塑料袋组件	<For the Americas> SWBOX BAG ASSY	
7+	SB3991001	1	<用于日本> 开关箱塑料袋组件JP	<For Japan> SWBOX-JP BAG ASSY	
8	200190001	5	U形卡钉	STAPLE 10X20	
9	032461606	2	木螺钉 M4.5X16	WOOD SCREW ROUND 2 M4.5X16	
10	200190001	2	U形卡钉	STAPLE 10X20	



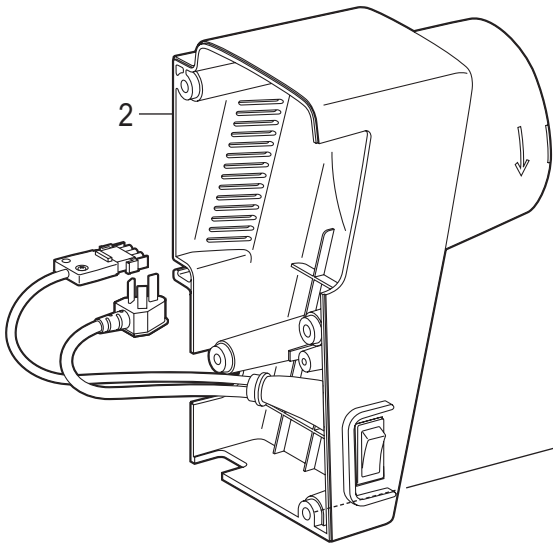
P. 倒缝开关装置 / Quick reverse switch mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB7358001	1	LED倒缝开关组件	LED REVERSE SW ASSY	
2	SB7359001	1	开关板	SW PLATE	
3	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
4	SB7360001	2	电线夹 U2	CORD HOLDER U2	
5	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
6	S38687000	1	插头 5557-14R	CONNECTOR 5557-14R	
			<选购件>	<Option parts>	
7	SB7858001	1	R调节器组件	R-ACTUATOR ASSY	
8	SB4155001	4	线夹	BAND	

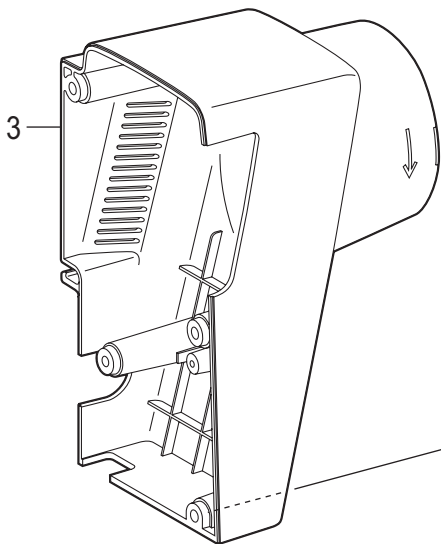
< 用于一般出口 / For General export >



< 用于中国 / For China >

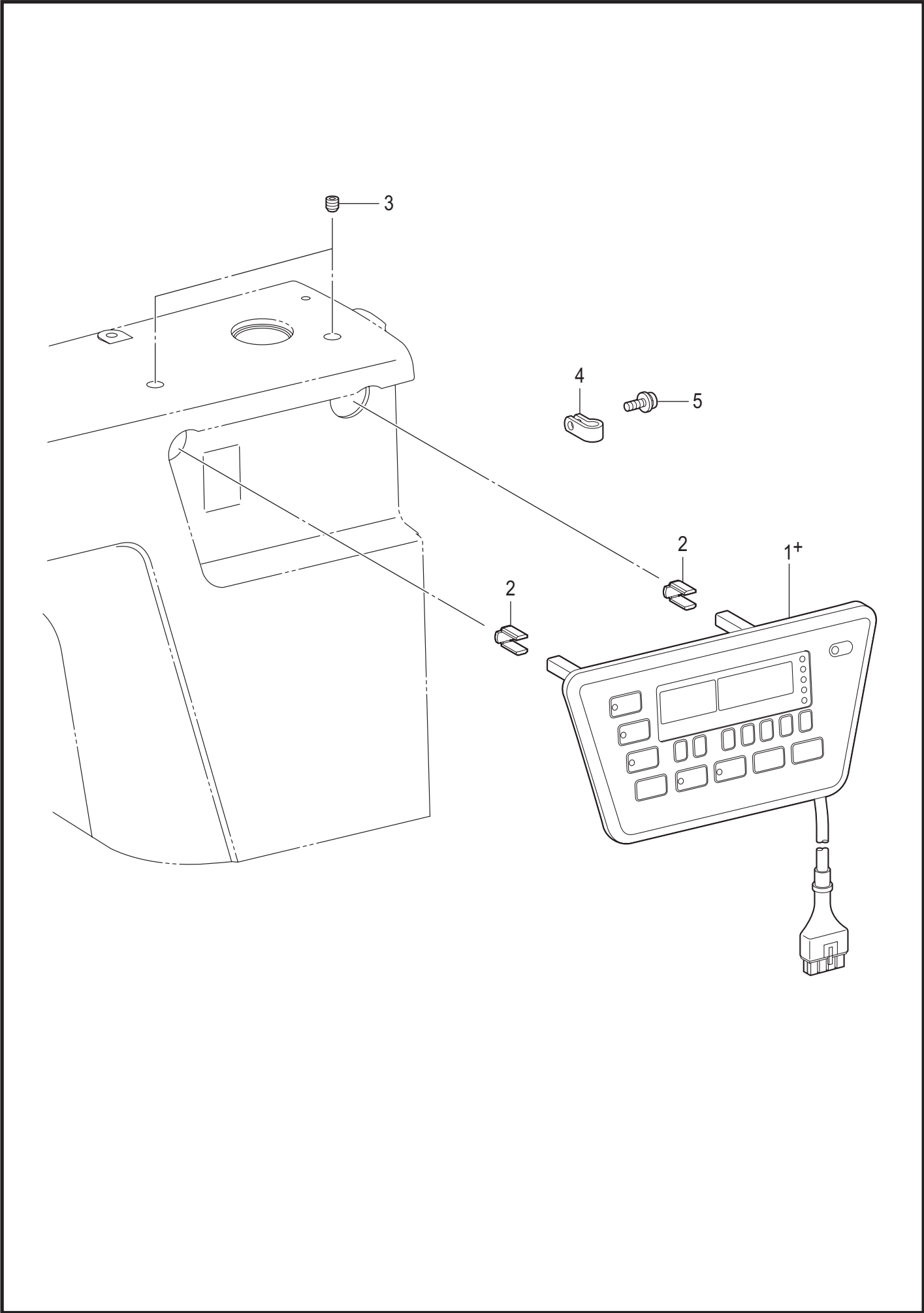


< 用于欧洲、美洲、日本 / For Europe, the Americas and Japan >



Q. 马达罩盖装置 / Motor cover

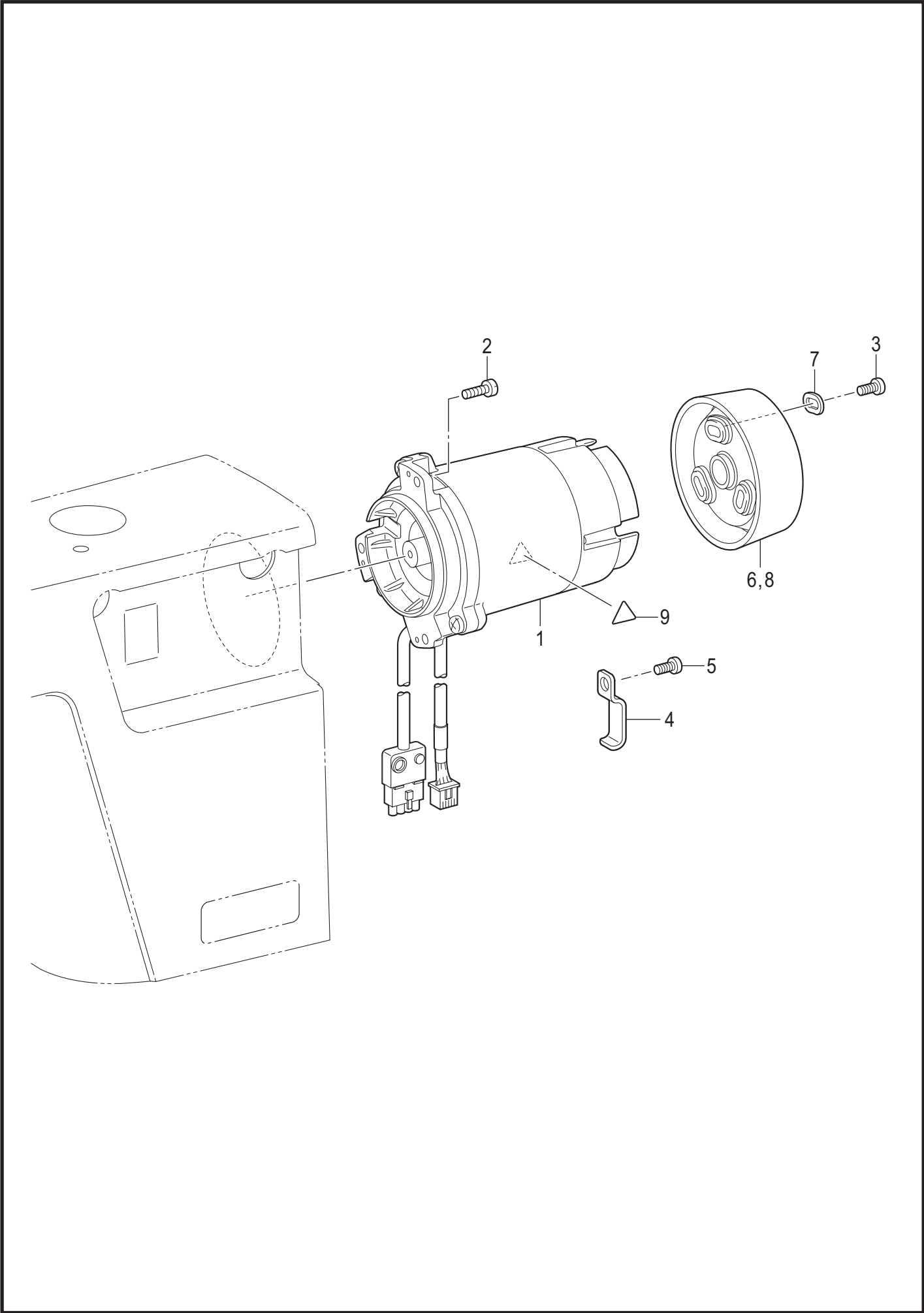
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB7411001	1	<用于一般出口> 马达罩盖组件	<For General export> MOTOR COVER ASSY	
2	SB7412001	1	<用于中国> 马达罩盖组件 CN	<For China> MOTOR COVER ASSY CN	
3	SB7410001	1	<用于欧洲、美洲、日本> 马达罩盖 EX	<For Europe, the Americas and Japan> MOTOR COVER EX	
4	SB3621001	1	接地线	GRAND WIRE	
5	0A4400806	1	螺钉(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
6	0A4501606	4	螺钉(带垫圈) M5X16DA	SCREW PAN (S/P WASHER) M5X16	



T. 操作盘 / Operation panel

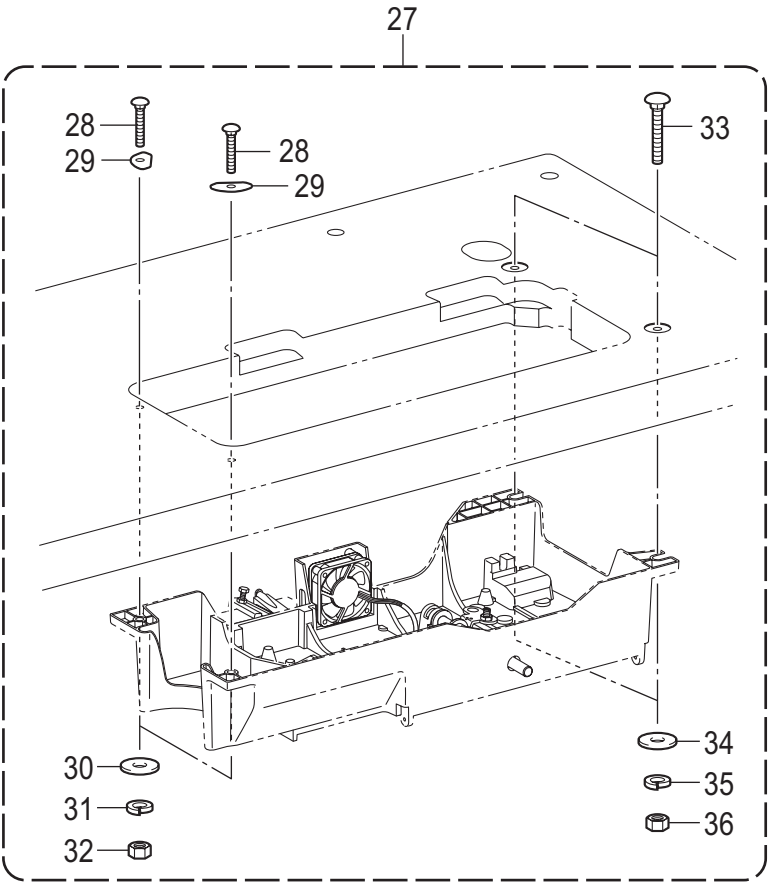
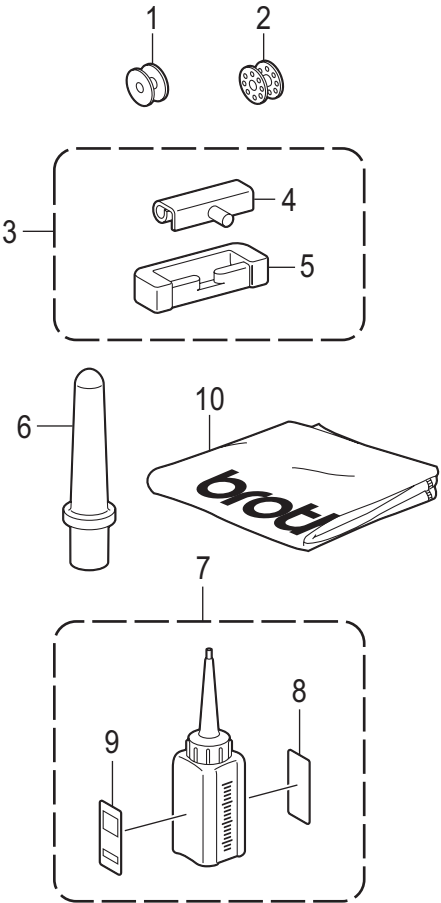
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	SB7721001	1	<用于一般出口以外> 备用操作盘组件 N	<Except General export> PANEL ASSY N SUPPLY	
1+	SB7116001	1	<用于一般出口> 备用操作盘组件 D	<For General export> PANEL ASSY D SUPPLY	
2	SB3655001	2	操作盘支座	PANEL SUPPORT	
3	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
4	S10243000	1	尼龙夹 NK-3N	CORD HOLDER:NK-3N	
5	0A4400806	1	螺钉(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	

S-7250A-530

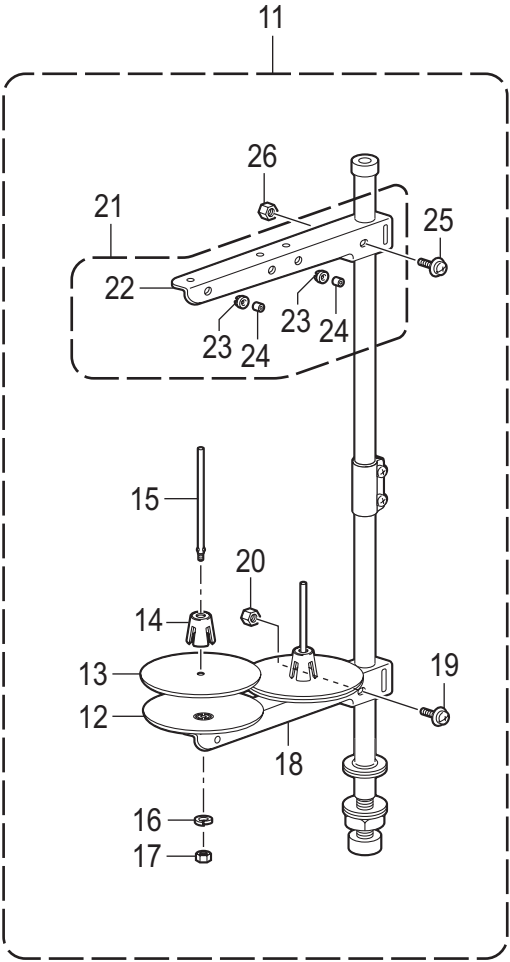
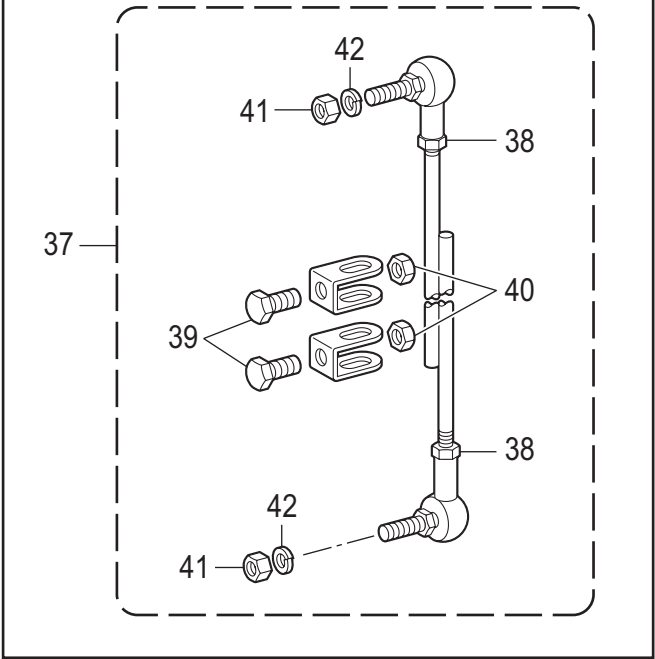


U. 马达装置 / Motor mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB7367101	1	马达组件	MOTOR ASSY	
2	0A4501606	3	螺钉(带垫圈) M5X16DA	SCREW PAN (S/P WASHER) M5X16	
3	060501016	3	螺钉 M5X10	SCREW BIND M5X10	
4	SA1394101	1	线夹 U3	CORD HOLDER U3	
5	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
			<用于-□03>	<For -□03>	
6	SB7366001	1	上轮	PULLEY	
7	SA9452001	3	上轮垫圈	PULLEY WASHER	
			<用于-□05>	<For -□05>	
8	SB7656001	1	上轮	PULLEY	
9	SB0827001	1	高温标志	HIGH TEMP LABEL	



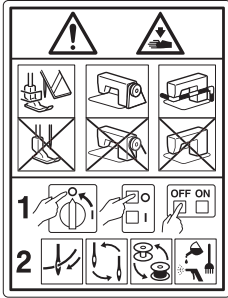
< 选购件 / Option parts >



V. 附件 / Accessories

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	146290021	1	<用于-□03> 梭芯	<For -□03> BOBBIN	
2	117132001	1	<用于-□05> 梭芯	<For -□05> BOBBIN	
3	SB5633001	1	橡胶铰链组件	RUBBER HINGE ASSY	
4	SB3627001	2	机头铰链	HEAD HINGE	
5	SB3628001	2	机头铰链套	RUBBER CUSHION	
6	SB7377001	1	机头撑杆 S	HEAD REST S	
7	SA8239301	1	油壶组件	OIL TANK ASSY	
8	SB1270001	1	油壶警示标贴 英文	OIL WARNING LABEL EN	
9	SB1271101	1	油壶警示标贴 日文	OIL WARNING LABEL JP	
10	SB3876001	1	机头罩	HEAD COVER	
11	SB3928101	1	线架组件 2DR	COTTON STAND ASSY 2DR	
12	S51283001	2	垫圈	SPOOL STAND BASE	
13	SB4114001	2	线盘软垫	SPOOL MAT	
14	S51282101	2	线轴缓冲架	SPOOL CUSHION	
15	150179002	2	线轴 B	SPOOL SHAFT B	
16	SB4117001	2	弹簧垫圈 2-5	WASHER SPRING 2-5	
17	SB4119001	2	螺母 M5	NUT 2 M5	
18	S02778022	1	插线架 2	SPOOL HOLDER 2	
19	S37037002	1	螺钉(带垫圈) M5X32	SCREW PAN (S/P WASHER) M5X32	
20	SB4118001	1	螺母 M5	NUT 1 M5	
21	S02786002	1	上过线架2组件	THREAD HANGER ASSY, 2	
22	S02787002	1	过线架 2	THREAD HANGER 2	
23	150183000	2	过线管套	THREAD HANGER BASE	
24	142990001	2	过线架上过线管	THREAD BUSH	
25	SB4120001	1	螺钉(带垫圈) M5X14	SCREW PAN(S/P WASHER) M5X14	
26	SB4118001	1	螺母 M5	NUT 1 M5	
27	SB5634001	1	螺栓组件	BOLT SQUARE ASSY	
28	SB5047001	2	螺栓 M6X45	BOLT SQUARE M6X45	
29	SB5048001	2	安装板	SETTING PLATE	
30	025060332	2	平垫圈 L6	WASHER PLAIN L 6	
31	028060242	2	弹簧垫圈 2-6	WASHER SPRING 2-6	
32	021060106	2	螺母 M6	NUT 1 M6	
33	SA9893001	2	螺栓 M8X65	BOLT M8X65	
34	SB4243001	2	平垫圈 L8	WASHER PLAIN L 8	
35	028080242	2	弹簧垫圈 2-8	WASHER SPRING 2-8	
36	021080202	2	螺母 M8	NUT 2 M8	
37	S40765001	1	<选购件> 连杆组件	<Option parts> CONNECTING ROD ASSY	
38	021060103	2	螺母 M6	NUT 1 M6	
39	017081603	2	螺栓 M8X16	BOLT 8X16	
40	021080103	2	螺母 M8	NUT 1 M8	
41	S36119021	2	螺母 M6	NUT 1 M6	
42	S36121021	2	弹簧垫圈 2-6	WASHER SPRING 2-6	

Wa. 警告标签 / Warning labels

警告标签 / Warning labels	零部件名称 / Name of parts	尺寸 / Size(mm)	零部件序号 / Code
	感电标签 36 X 150 Label electrical shock 36 X 150	36 X 150	SB8096-001
	感电标签 25 X 28 Label electrical shock 25 X 28	L=28.4	SA9914-001
	操作注意标签 Label caution	56 X 43	SA9826-001
	警告标记 Injury mark	L=16	SA9957-001
	警告标记 Injury mark	L=25	SA9957-002
	高温标志 High temp label	L=16	SB0827-001
	接地标记 Label, grounding	φ 12	S37060-001
	注意符号 15 X 15 Mark attention 15 X 15	15 X 15	SB7911-001

Wa. 警告标签 / Warning labels

警告标签 / Warning labels	零部件名称 / Name of parts	尺寸 / Size(mm)	零部件序号 / Code
brother ミシン用潤滑油 ▲ 注意 目に入ったり皮膚につくと、炎症を起こすことがある。保護めがね、手袋を使うこと。 飲み込むと、下痢、嘔吐する。飲み込まないこと。 ●子供の手の届かない所に置いてください。 ●目に入った場合は、清浄な水で15分間洗浄し、医師の診断を受けてください。 ●皮膚に触れた場合は、水と石けんで十分に洗ってください。 ●飲み込んだ場合は、無理に吐かせずに、直ちに医師の診断を受けてください。 第4類 危険等級III 第3石油類 火気厳禁 ブラザー工業株式会社 〒448-0803 愛知県刈谷市野田町北地蔵山1番地5 電話：0566-95-0085	油壶警示标贴 日文 Oil warning label JP	68 X 30	SB1271-101
brother Lubricating Oil for Machining ▲ CAUTION Lubricating oil may cause inflammation to eye and skin. Wear protective glasses and gloves. Swallowing oil can cause diarrhoea and vomiting. Do not swallow. Keep away from children. FIRST AID Eye contact : -Rinse with plenty of cold water. -Seek medical help. Skin contact : -Wash with soap and water. If swallowed : -Seek medical help immediately. -Do not induce vomiting.	油壶警示标贴 英文 Oil warning label EN	68 X 30	SB1270-001

Sp1. 不同规格零部件一览表 (日本用) / Different parts list (For Japan)

REF. NO.	零部件名称 / Name of parts	规格 / Specification	
		微油型 / Minimum lubrication type	
		-□03	-□05
		中厚布料用 / Medium-weight materials	厚布料用 / Heavy-weight materials
B-4	针杆 / Needle bar	SB3912001	SB3913001
B-30	针板 / Needle plate	S29645001	SB5648001
B-37	机针 / Needle	100265031	100265042
C-6	压脚组件 / Presser foot assy	153037201	145157101
D-17	送布牙 / Feed dog	S02742001	S02743001

Sp2. 不同规格零部件一览表（中国及一般出口用） /
Different parts list (For China and General export)

REF. NO.	零部件名称 / Name of parts	规格 / Specification	
		微油型 / Minimum lubrication type	
		-□03	-□05
		中厚布料用 / Medium-weight materials	厚布料用 / Heavy-weight materials
B-4	针杆 / Needle bar	SB3912001	SB3913001
B-30	针板 / Needle plate	111859301	150792101
B-37	机针 / Needle	100265031	100265042
C-6	压脚组件 / Presser foot assy	153037201	150789101
D-17	送布牙 / Feed dog	SA2345101	SB5226001

Sp3. 不同规格零部件一览表（欧洲用） / Different parts list (For Europe)

REF. NO.	零部件名称 / Name of parts	规格 / Specification	
		微油型 / Minimum lubrication type	
		-□03	-□05
		中厚布料用 / Medium-weight materials	厚布料用 / Heavy-weight materials
B-4	针杆 / Needle bar	SB4084001	SB3913001
B-30	针板 / Needle plate	111859301	150792101
B-37	机针 / Needle	107415011	107415022
C-7	压脚组件 / Presser foot assy	SA8102001	SA8103001
D-17	送布牙 / Feed dog	SA2345101	SB5226001

Sp4. 不同规格零部件一览表（美洲用） / Different parts list (For the Americas)

REF. NO.	零部件名称 / Name of parts	规格 / Specification	
		微油型 / Minimum lubrication type	
		-□03	-□05
		中厚布料用 / Medium-weight materials	厚布料用 / Heavy-weight materials
B-4	针杆 / Needle bar	SB3912001	SB3913001
B-30	针板 / Needle plate	111859301	150792101
B-37	机针 / Needle	100265034	100265042
C-6	压脚组件 / Presser foot assy	153037201	150789101
D-17	送布牙 / Feed dog	SA2345101	SB5226001

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012060636	B - 24	4		K - 51	24	140004001	B - 15	4	S06573001	F - 20	14
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	F - 14	14		L - 4	28	140553102	B - 27	4	S10243000	T - 4	40
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	D - 38	8	062500816	G - 62	18	142708120	F - 10	14		D - 19	8
	H - 3	20		G - 69	18	142990001	V - 24	44		D - 34	8
	H - 8	20		G - 72	18	144875001	G - 19	16		D - 39	8
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	F - 2	14		U - 5	42	145737021	G - 16	16	S25382001	G - 14	16
	F - 4	14	062501016	D - 46	8	146196001	G - 33	16		G - 44	16
	F - 7	14		H - 13	20	146288021	M - 24	30	S25434000	K - 40	24
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018401436	D - 42	8		K - 11	24		K - 21	24	S33610122	M - 2	30
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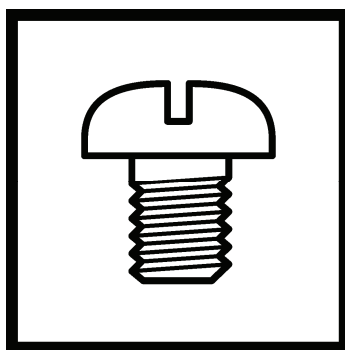
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零件手册
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