



brother

S-1110A

零部件表
PARTS LIST

单针高速平缝机
HIGH SPEED SINGLE NEEDLE STRAIGHT LOCK
STITCHER

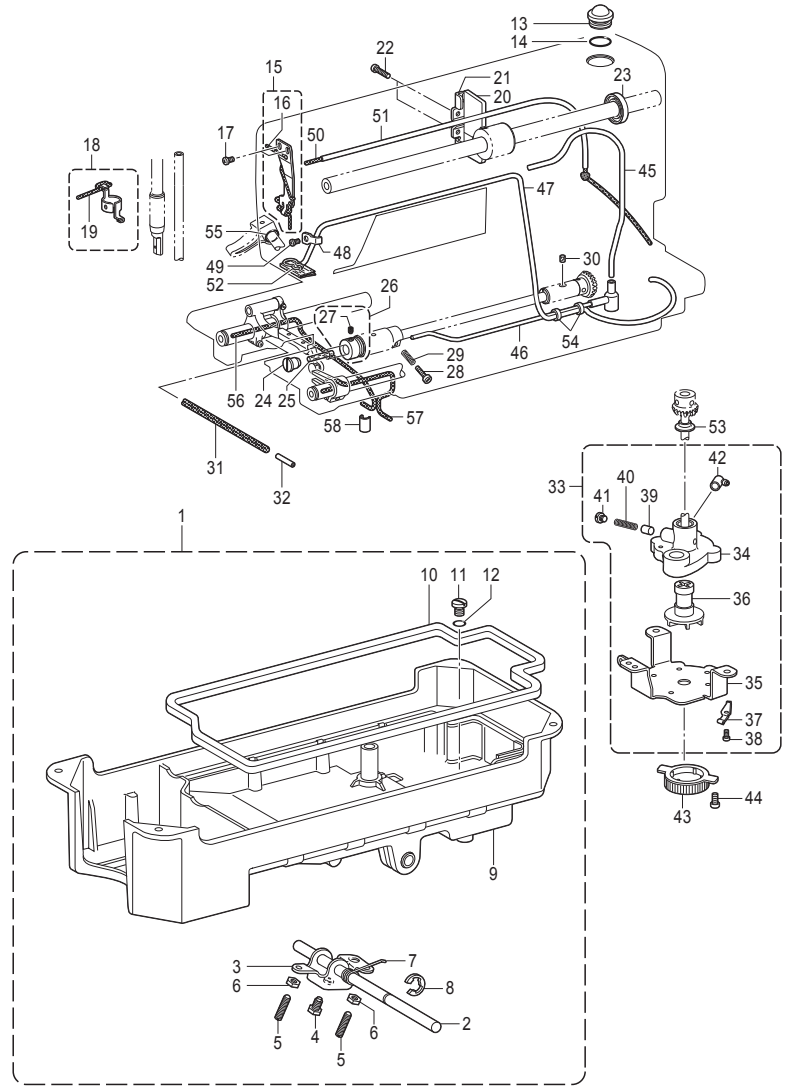
型号牌的读解法

Description of model plate



3. 用于中厚布料
Medium-weight materials
5. 用于厚布料
Heavy-weight materials

A. 供油润滑装置 / Lubrication

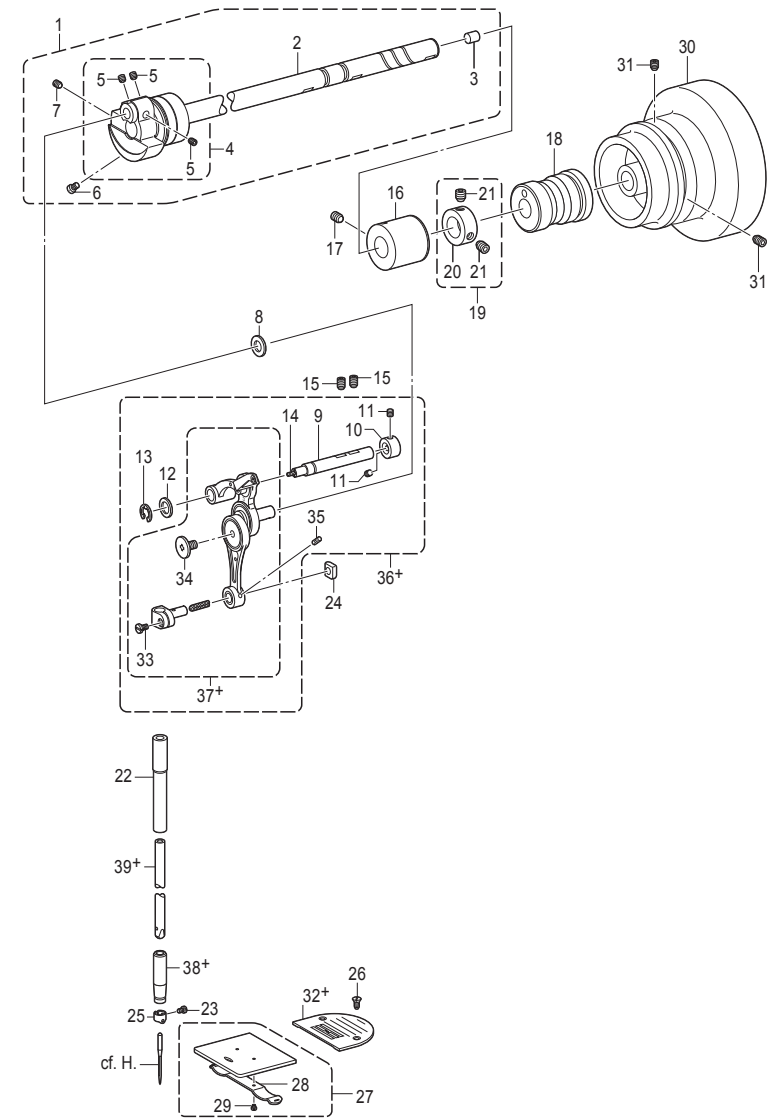


S-1110A-350

1. 本手册是根据截止至 2011 年 4 月的资料为基准而编制的。
2. 零部件设计若有变动，恕不另行通知。
3. 以组件为单位供应的零部件是用虚线框出。
4. 在图中数字后带有 “+” 符号的是指由于机种不同其零部件也不同，请参考相关的零部件表。
5. 零部件表中的零部件序号中有 “* Ga.” 时，由于机种不同其零部件也不同，请参考 “Ga. 工模具一览表”。

1. This list was prepared based on information available in April 2011.
2. Parts are subject to changes in design without prior notice.
3. Parts supplied as complete assemblies are circled by a dotted line.
4. If the symbol “+” is found at the end of number in the figuree, refer to the parts list, because specification differs.
5. If the symbol “* Ga.” is found in CODE column in list, refer to item the “Ga. Gauge parts list”, because specification differs.

B. 针杆・挑线杆装置 / Needle bar and thread take-up mechanism



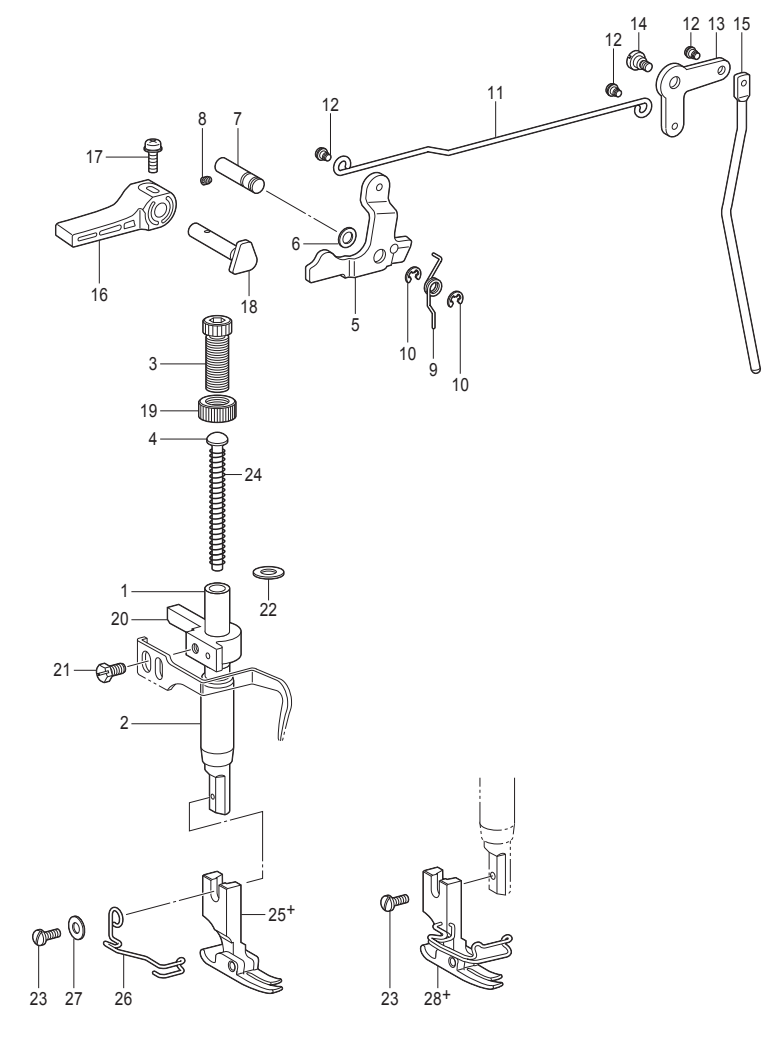
S-1110A-101

参照号	零部件序号	数量	零部件名称	NAME OF PARTS
1	SA8141001	1	上轴组件	UPPER SHAFT ASSY
2	SA8142001	1	上轴	UPPER SHAFT
3	156641001	1	橡皮塞 7.4	RUBBER CAP 7.4
4	SA8143001	1	挑线杆曲柄组件	THREAD TAKE-UP CRANK ASSY
5	014770632	3	螺钉 SM6.35-40X6	SET SCREW SOCKET SM6.35-40X6
6	104464001	1	螺钉 SM7.14-28	SCREW, SM7.14-28
7	014771032	1	固定螺钉 SM6.35-40X10	SET SCREW SOCKET SM6.35-40X10
8	SA8145001	1	垫圈	WASHER
9	SA1124001	1	挑线杆支撑轴	THREAD TAKE-UP SUPPORT SHAFT
10	SA1125001	1	挑线杆轴套	SET SCREW COLLAR
11	012400432	2	螺钉 M4X4	SET SCREW SOCKET (FT) M4X4
12	SA2161001	1	垫圈	WASHER
13	048060342	1	挡圈 E6	RETAINING RING E6
14	S32958000	1	油线	WICK
15	014761030	2	螺钉 SM5.95-28X10	SET SCREW SOCKET SM5.95-28X10
16	SA8146001	1	上轴轴套 M	UPPER SHAFT BUSH M
17	014760632	1	螺钉 SM5.95-28X6	SET SCREW SOCKET SM5.95-28X6
18	146331021	1	上轴右轴套 R	UPPER SHAFT BUSH, R
19	SA8147001	1	紧固组件	SET SCREW COLLAR ASSY
20	147763121	1	上轴紧固	SET SCREW COLLAR
21	014770632	2	螺钉 SM6.35-40X6	SET SCREW SOCKET SM6.35-40X6
22	SA8148001	1	针杆上轴套	NEEDLE BAR BUSH U
23	140553102	1	固定螺钉 SM3.18	SET SCREW, SM3.18
24	102630021	1	针杆接头滑块	NEEDLE BAR GUIDE SLIDE BLOCK
25	151594001	1	针杆连接环	NEEDLE BAR THREAD GUIDE
26	100032004	2	平头螺钉 SM4.37-40X8	SCREW, FLAT SM4.37-40X8
27	180018151	1	推板组件	SLIDE PLATE ASSY
28	114561001	1	推板簧	SPRING, PLATE
29	122771051	2	螺钉 SM2.38	SCREW, SM2.38
30	145471122	1	手轮	PULLEY
31	014761030	2	螺钉 SM5.95-28X10	SET SCREW SOCKET SM5.95-28X10
32	* Ga.	1	针板	NEEDLE PLATE
33	140004001	1	螺钉 SM3.57-40X7	SCREW, SM3.57-40X7
34	SA2422001	1	螺钉 SM3.57-40X6L	SCREW, SM3.57L
35	SA8436001	1	油毡	FELT

36	SA8017001	1	针杆连杆总组件	NEEDLE BAR CONNECTING ROD UNIT
37	SA8018001	1	针杆连接杆	NEEDLE BAR CONNECTING ROD ASSY
38	SA8149001	1	针杆下轴套	NEEDLE BAR BUSH D
39	S58891001	1	针杆 DB < 用于 DB 针 >	NEEDLE BAR, DB <For DB>
39	S58892001	1	针杆 DP < 用于 DP 针 >	NEEDLE BAR, DP <For DP>
39		1	< 用于 -S>	<For -S>

36	SA8023001	1	针杆连杆总组件	NEEDLE BAR CONNECTING ROD UNIT
37	SA8024001	1	针杆连接杆	NEEDLE BAR CONNECTING ROD ASSY
38	SA8182001	1	针杆下轴套	NEEDLE BAR BUSH D
39	SA8163001	1	针杆	NEEDLE BAR

C. 压脚装置 / Presser foot mechanism



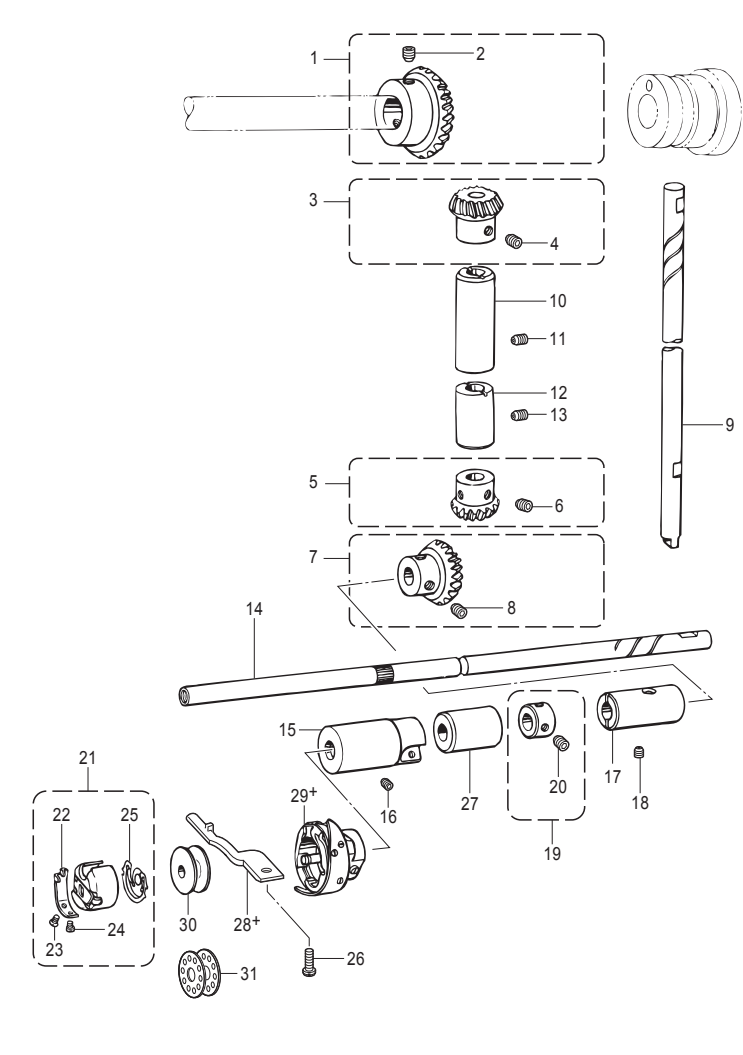
S-1110A-201

参照号	零部件序号	数量	零部件名称	NAME OF PARTS
1	111466121	1	压脚杆	PRESSER BAR
2	SA8151001	1	压脚杆轴套	PRESSER BAR BUSH
3	S31012022	1	调压螺钉	PRESSER ADJUSTING SCREW
4	SA7607001	1	压杆弹簧导向	SPRING GUIDE
5	S01020122	1	膝控提升左杠杆	PRESSER BAR LIFTER LEVER
6	118735021	1	垫圈	WASHER
7	SA8152001	1	膝控提升杆短轴	PRESSER BAR LIFTER SHAFT
8	014680632	1	螺钉 SM4.37-40X6	SET SCREW SOCKET SM4.37-40X6
9	SA8153001	1	弹簧	SPRING
10	048040342	2	挡圈 E4	RETAINING RING E4
11	SA8154001	1	膝控连杆	KNEE LIFTER CONNECTING ROD
12	145478101	3	段螺钉 SM4.76	SHOULDER SCREW, SOCKET SM4.76
13	145479022	1	膝控提升杠杆	KNEE LIFTER LEVER
14	145480121	1	螺钉 SM6.35	SHOULDER SCREW, SM6.35
15	S02548021	1	膝控提升连杆	KNEE LIFTER BAR
16	S31006002	1	抬压脚扳手	LIFTING LEVER
17	S39051001	1	螺钉 (带垫圈) M3.5X12	SCREW, PAN (SP W) M3.5X12
18	S31952021	1	压脚杆扳手曲柄	PRESSER BAR LIFTER CRANK
19	S31013022	1	调压锁紧螺母	PRESSER ADJUSTING NUT
20	S00879001	1	压脚杆导架	PRESSER BAR GUIDE BRACKET
21	142403001	1	螺钉 SM5.95-28X10	BOLT, (CP) SM5.95-28X10
22	140407021	1	垫圈	WASHER
23	S13385001	1	螺钉 SM3.57-40X10	SCREW, SM3.57-40X10
24	141728001	1	压杆弹簧	PRESSER BAR SPRING

25	* Ga.	1	压脚组件	<Finger guard screwed type> PRESSER FOOT ASSY
26	150384101	1	护指器	FINGER GUARD
27	025350132	1	平垫圈 S3.5	WASHER PLAIN S 3.5

28	* Ga.	1	< 护指器一体式 > 压脚组件	<Finger guard integral type> PRESSER FOOT ASSY W/F-G
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D. 旋梭装置 / Rotary hook mechanism

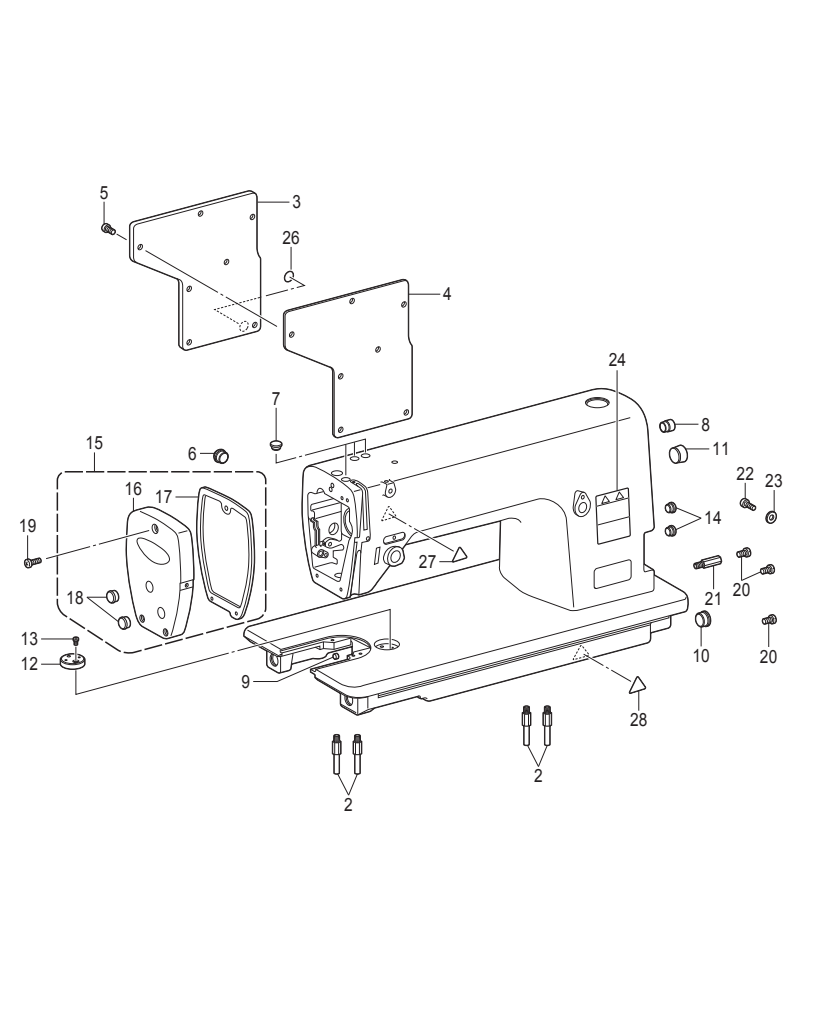


S-1110A-301

参照号	零部件序号	数量	零部件名称	NAME OF PARTS
1	SA8159001	1	上轴伞齿轮组件	UPPER SHAFT BEVEL GEAR ASSY
2	014770632	2	螺钉 SM6.35-40X6	SET SCREW SOCKET SM6.35-40X6
3	SA8160001	1	垂直轴伞齿轮组件 U	VERTICAL BEVEL GEAR ASSY U
4	014770632	2	螺钉 SM6.35-40X6	SET SCREW SOCKET SM6.35-40X6
5	SA8161001	1	垂直轴伞齿轮组件 D	VERTICAL BEVEL GEAR ASSY D
6	014770632	2	螺钉 SM6.35-40X6	SET SCREW SOCKET SM6.35-40X6
7	SA8162001	1	下轴伞齿轮组件	LOWER SHAFT BEVEL GEAR ASSY
8	014770632	2	螺钉 SM6.35-40X6	SET SCREW SOCKET SM6.35-40X6
9	145516021	1	竖轴	VERTICAL SHAFT
10	142708020	1	竖轴上轴套	VERTICAL SHAFT BUSH, U
11	014761030	1	螺钉 SM5.95-28X10	SET SCREW SOCKET SM5.95-28X10
12	S31026020	1	竖轴下轴套	VERTICAL SHAFT BUSH, D
13	014761030	1	螺钉 SM5.95-28X10	SET SCREW SOCKET SM5.95-28X10
14	109160021	1	下轴	LOWER SHAFT
15	118761021	1	下轴左轴套	LOWER SHAFT BUSH, L
16	014680632	1	螺钉 SM4.37-40X6	SET SCREW SOCKET SM4.37-40X6
17	104520020	1	下轴右轴套	LOWER SHAFT BUSH, R
18	014680632	1	螺钉 SM4.37-40X6	SET SCREW SOCKET SM4.37-40X6
19	SA8163001	1	紧固组件	SET SCREW COLLAR ASSY
20	014770632	2	螺钉 SM6.35-40X6	SET SCREW SOCKET SM6.35-40X6
21	S06573001	1	梭芯套组件	BOBBIN CASE ASSEMBLY
22	183388001	1	旋梭调整簧片	TENSION SPRING
23	183389001	1	调整螺钉	ADJUSTING SCREW
24	183390001	1	固定螺钉	SET SCREW
25	S06594001	1	空转防止弹簧	SPRING, ANTI-SPIN
26	107407003	1	螺钉 SM4.37X9	SCREW, SM4.37X9
27	S31027020	1	下轴中轴套	LOWER SHAFT BUSH, M

28	S02602021	1	< 用于 -3> 旋梭定位钩	<For -3> HOOK STOPPER
29	SA1706001	1	159507 旋梭盒组件	ROTARY HOOK BOX ASSY
30	146290021	1	旋梭	BOBBIN
28	159324021	1	< 用于 -5> 旋梭定位钩	<For -5> HOOK STOPPER
29	SA1708001	1	159507 旋梭盒组件	ROTARY HOOK BOX ASSY
31	117132001	1	旋梭盒组件	BOBBIN

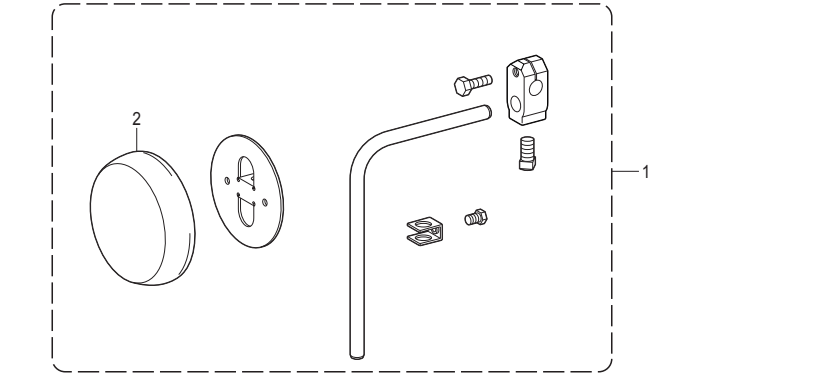
E. 机体部分 / Machine body



S-1110A-050

参照号	零部件序号	数量	零部件名称	NAME OF PARTS
2	104830121	4	机壳短支撑杆	BED LEG, S
3	S3960122	1	后盖板	REAR COVER PACKING
4	S02605000	1	后盖板垫片	SCREW PAN SM3.37-40X10
5	062681012	7	螺钉 SM4.37-40X10	RUBBER CAP, 15.5
6	104449001	1	橡皮塞 15.5	RUBBER CAP, 10.7
7	104450101	3	橡皮塞 8	RUBBER CAP, 4.2
8	104832001	1	橡皮塞 10.7	RUBBER CAP, 19.8
9	142274101	1	橡皮塞 4.2	RUBBER CAP, 23.9
10	108520001	1	橡皮塞 19.8	RULER PLATE
11	104451101	1	橡皮塞 23.9	SCREW PAN SM3.57-40X6
12	SA8137001	1	定位板	RUBBER CAP, 8
13	062670612	1	螺钉 SM3.57-40X6	FACE PLATE ASSY
14	104450101	2	橡皮塞 8	FACE PLATE
15	SB2446001	1	面板组件	FACE PLATE PACKING
16	SB2447001	1	面板	
17	SA8140001	1	面板垫片	

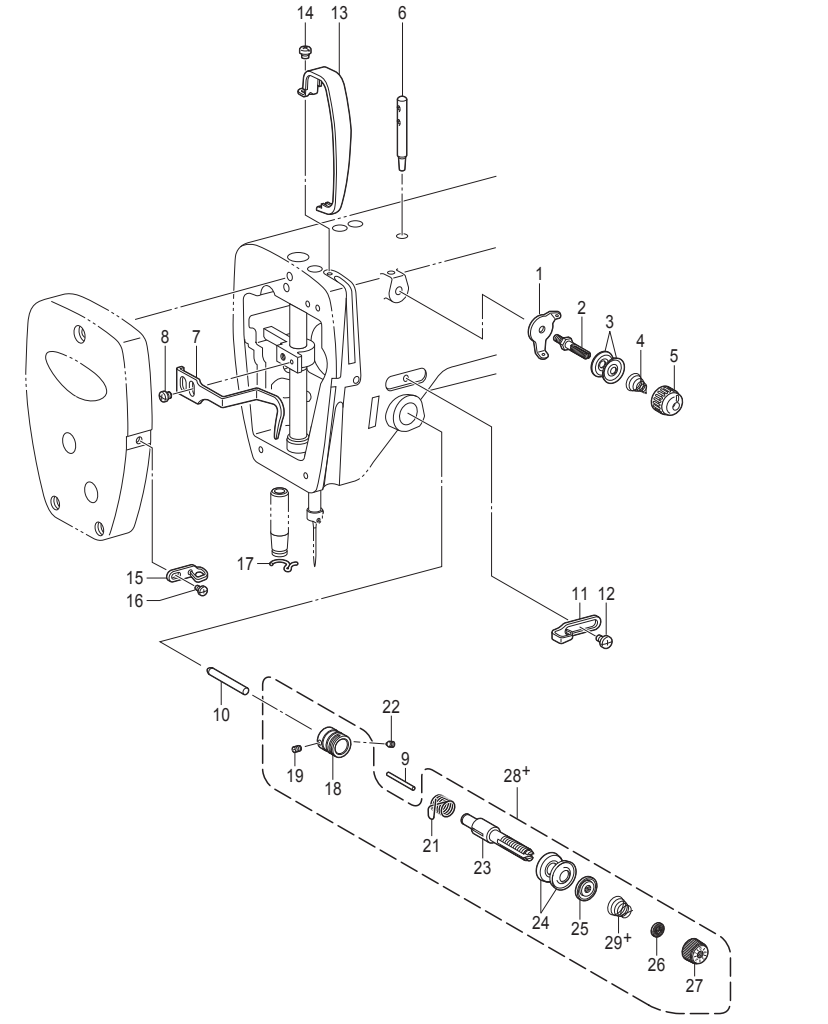
F. 膝控提升装置 / Knee lifter mechanism



S-1110A-203

参照号	零部件序号	数量	零部件名称	NAME OF PARTS
1	SB1602001	1	膝控碰块组件	KNEE LIFTER ASSY
2	SB1611001	1	膝控碰块垫	KNEE LIFTER PLATE COVER

G. 穿线装置 / Threading mechanism



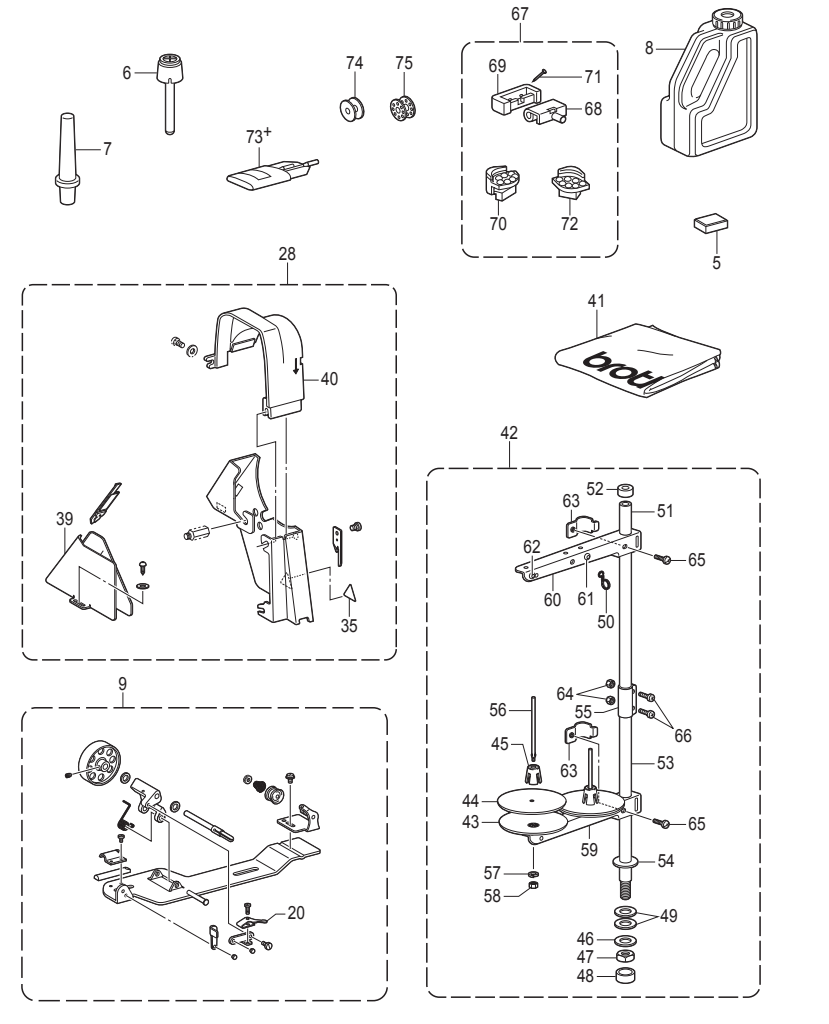
S-1110A-401

参照号	零部件序号	数量	零部件名称	NAME OF PARTS
1	SA2362001	1	小夹线过线器	THREAD GUIDE
2	SA4563001	1	夹线螺栓	THREAD GUIDE TENSION STUD
3	144504001	2	小夹线板	THREAD GUIDE DISC
4	SA2358101	1	小夹线弹簧 B	PRE-TENSION SPRING B
5	SA6167002	1	线调节螺母	THREAD TENSION NUT
6	147557101	1	过线杆	SPOOL PIN
7	SA8177001	1	线导向	THREAD GUIDE P-BAR BRACKET
8	062680812	1	螺钉 SM4.37-40X8	SCREW PAN SM4.37-40X8
9	150551020	1	松线销	TENSION RELEASE PIN
10	SA8178001	1	松线杆	TENSION RELEASE STUD
11	145522101	1	机壳线勾 R	ARM THREAD GUIDE, R
12	S19056001	1	螺钉 SM3.57-40X6	SCREW, BIND SM3.57-40X6
13	S58910002	1	挑线杆罩	THREAD TAKE-UP COVER
14	062680812	1	螺钉 SM4.37-40X8	SCREW PAN SM4.37-40X8
15	S02617001	1	面板线钩	FACE PLATE THREAD GUIDE
16	060670612	1	螺钉 SM3.57-40X6	SCREW BIND SM3.57-40X6

17	100573001	1	针杆线钩	THREAD GUIDE, D
18	SB1600001	1	夹线杆托架	THREAD TENSION BRACKET
19	100402004	1	固定螺钉 SM3.57	SET SCREW, SM3.57
20	S02620201	1	挑线弹簧	THREAD TAKE-UP SPRING
21	S55976001	1	固定螺钉 SM5.95	SET SCREW, SM5.95
22	116922001	1	夹线螺栓	TENSION STUD
23	145446021	2	夹线盘	DISC, TENSION
24	159095001	1	平垫圈 16	WASHER PLAIN 16
25	S12441001	1	止动垫圈	WASHER
26	S31032002	1	压线螺母	TENSION NUT

28	SB1598002	1	<用于 -3> 夹线器组件	<For -3> THREAD TENSION BRACKET ASSY
29	104525101	1	夹线弹簧	TENSION SPRING
28	SB1601002	1	<用于 -5> 夹线器组件	<For -5> THREAD TENSION BRACKET ASSY
29	S04632101	1	夹线弹簧	TENSION SPRING

H. 附件 / Accessories



S-1110A-910

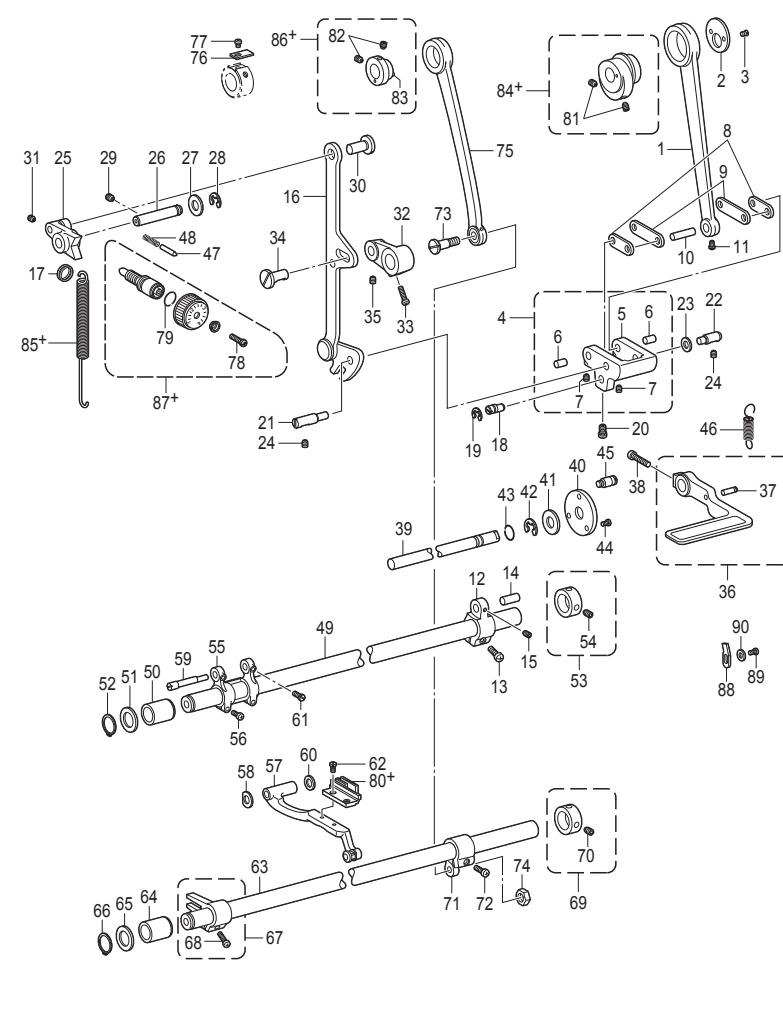
参照号	零部件序号	数量	零部件名称	NAME OF PARTS
5	112525020	1	磁块	MAGNET
6	S09634020	1	膝控提升顶杆	KNEE LIFTER COMPLYING BAR
7	S06055029	1	机头撑杆 S	HEAD REST, S
8	S35822221	1	油罐	OIL TANK
9	SB1612001	1	绕线器组件	BOBBIN WINDER ASSY
20	SB1628001	1	清线板	BOBBIN PRESSER
28	SB3045001	1	皮带罩总组件	BELT COVER UNIT
35	SA9957002	1	警告标记	INJURY MARK
39	SB2102002	1	皮带罩 D	BELT COVER, D
40	SB3044001	1	皮带罩 U	BELT COVER, U
41	S35732021	1	机头罩	HEAD COVER
42	S02763602	1	线架组件 2DR	COTTON STAND ASSY 2DR
43	S51283001	2	垫圈	SPOOL STAND BASE
44	150182000	2	线盘软垫	SPOOL MAT
45	S51282101	2	线轴缓冲架	SPOOL CUSHION
46	150206002	1	平垫圈 16	WASHER PLAIN 16

47	SA6629001	1	螺母 M16	NUT M16
48	150174000	1	线架支撑管套	COLUMN CAP
49	S01005000	2	橡皮垫圈	RUBBER WASHER
50	S02747101	1	弹簧	SPRING
51	150172003	1	线架支撑管	COLUMN PIPE
52	150174000	1	线架支撑管套	COLUMN CAP
53	150112003	1	线架撑管 D	COLUMN PIPE, D
54	150206000	1	平垫圈 16	WASHER PLAIN 16
55	SA6606001	1	线架管接头	COLUMN JOINT
56	150179002	2	线轴 B	SPOOL SHAFT B
57	028050244	2	弹簧垫圈 2.5	WASHER SPRING 2.5
58	021500104	2	螺母 M5	NUT 1 M5
59	SA6607001	1	过线架 2	SPOOL HOLDER 2
60	SA6607001	1	过线架 2	SPOOL HOLDER 2
61	150183000	2	过线管套	THREAD HANGER BASE
62	142990001	2	过线架上过线管	THREAD BUSH
63	SA6609001	2	过线架定位	SPOOL HOLDER SUPPORTER
64	021500104	2	螺母 M5	NUT 1 M5
65	062061604	2	螺钉 M6X16	SCREW PAN M6X16
66	062501404	2	螺钉 M5X14	SCREW PAN M5X14
67	S80028221	1	铰链组件	RUBBER HINGE ASSY
68	143822021	1	机头铰链	HEAD HINGE
69	143910029	2	机头铰链套	RUBBER CUSHION
70	S55367201	2	机头防震垫块	HEAD CUSHION
71	109714020	4	钉	NAIL
72	S55367202	2	机头防震垫块	HEAD CUSHION

73	SA8256011	1	<DB X 1> 机针组 (2 枚) #11	<DB X 1> NEEDLE 2PIECE ASSY #11
73	SA8256014	1	机针组 (2 枚) #14	NEEDLE 2PIECE ASSY #14
73	SA8256022	1	机针组 (2 枚) #22	NEEDLE 2PIECE ASSY #22
73	SA8257011	1	机针组 (2 枚) #11	<DP X 5> NEEDLE 2PIECE ASSY #11
73	SA8257014	1	机针组 (2 枚) #14	NEEDLE 2PIECE ASSY #14

74	146290021	1	<用于 -3> 机芯	<For -3> BOBBIN
75	117132001	1	<用于 -5> 机芯	<For -5> BOBBIN

J. 送料装置 / Feed mechanism



S-1110A-202

参照号	零部件序号	数量	零部件名称	NAME OF PARTS
1	156949021	1	送布连杆	LEVEL FEED CONNECTING ROD
2	156949021	1	送布连杆挡圈	HOLDER
3	108990002	2	螺钉 SM3.57	SCREW, FLAT SM3.57
4	S05898121	1	针距调节组件	LEVEL FEED REGULATOR ASSY
5	156950220	1	针距调节器	LEVEL FEED REGULATOR
6	156951021	2	曲柄连杆短销	FEED LINK STUD
7	014680632	2	螺钉 SM4.37-40X6	SET SCREW SOCKET SM4.37-40X6
8	156952021	1	曲柄短连杆组件	FEED ROCKER LINK ASSY
9	156954021	1	曲柄长连杆组件	FEED ROCKER ARM LINK ASSY
10	156956021	1	曲柄长连杆销	LINK SHAFT
11	144458001	1	螺钉 SM3.57-40X4.5	SET SCREW, SM3.57-40X4.5
12	156957120	1	送布曲柄	FEED ROCKER ARM
13	062711412	1	螺钉 SM4.76-32X14	SCREW PAN SM4.76-32X14
14	156958021	1	送布曲柄销	FEED ROCK ARM SHAFT
15	014680632	1	螺钉 SM4.37-40X6	SET SCREW SOCKET SM4.37-40X6
16	SA40027021	1	针距连杆组件	F-REGULATOR CONNECT. ROD ASSY

17	S04228001	1	针距座拉簧环	SPRING HOOK
18	156966121	1	偏心销	PIN
19	048060342	1	挡圈 E6	RETAINING RING E6
20	120990001	1	螺钉 SM4.37-40X8	SET SCREW, (CP) SM4.37-40X8
21	156967121	1	针距调节轴 L	FEED REGULATOR SHAFT, L
22	118734021	1	针距调节器短轴	FEED REGULATOR SHAFT, WASHER
23	18735021	1	垫圈	WASHER
24	014760632	2	螺钉 SM5.95-28X6	SET SCREW SOCKET SM5.95-28X6
25	156969121	1	针距座	FEED REGULATOR
26	156970021	1	针距座铰链轴	FEED REGULATOR SHAFT
27	S0256021	1	垫圈	WASHER
28	048070342	1	挡圈 E7	RETAINING RING E7
29	014761030	1	螺钉 SM5.95-28X10	SET SCREW SOCKET SM5.95-28X10
30	151308121	1	连杆轴 12.5	STUD, 12.5
31	SA4724001	2	固定螺钉 SM4.37-40X4	SET SCREW, SOCKET (CP) SM4.37
32	SA40029120	1	曲柄	LEVER
33	062711412	1	螺钉 SM4.76-32X14	SCREW PAN SM4.76-32X14
34	151308121	1	连杆轴 12.5	STUD, 12.5
35	S47264001	1	固定螺钉 SM4.37-40X4	SET SCREW, SOCKET (CP) SM4.37
36	SA8156002	1	倒缝横纵杆组件	REVERSE STITCHING LEVER ASSY
37	S02581001	1	拉簧销	SPRING HOOK PIN
38	062711412	1	螺钉 SM4.76-32X14	SCREW PAN SM4.76-32X14
39	147505101	1	倒缝板手柄	SHAFT, R-LEVER
40	147504221	1	挡圈	SPACER
41	025100132	1	平垫圈 S10	WASHER PLAIN S 10
42	048080342	1	挡圈 E8	RETAINING RING E8
43	104564001	1	O 型密封圈	O RING
44	062670712	3	螺钉 SM3.57-40X7	SCREW PAN SM3.57-40X7
45	S02662021	1	拉簧钩	SPRING HOOK
46	S02563001	1	复位套	SPRING, EXTENSION
47	145502021	1	定位销	POSITIONING PIN
48	100328001	1	止动销弹簧	NOTCH SPRING
49	S02568121	1	送布轴	FEED ROCKER SHAFT
50	S31014020	1	轴套 19.3	BUSH 19.3
51	156243021	1	送布轴轴套垫圈	THRUST RING
52	048150142	1	轴用挡圈 C15	RETAINING RING EXTERNAL C15
53	SA8157001	1	牙架组件	SET SCREW COLLAR ASSY
54	014770632	2	螺钉 SM6.35-40X6	SET SCREW SOCKET SM6.35-40X6
55	156244020	1	牙架曲柄	FEED ROCKER BRACKET ARM
56	062681212	2	螺钉 SM4.37-40X12	SCREW PAN SM4.37-40X12
57	S02569121	1	牙架组件	FEED BAR ASSY
58	S02573020	1	垫圈	WASHER
59	S25349021	1	牙架曲柄偏心轴	FEED BAR STUD
60	S26722021	1	垫圈 4.2	WASHER PLAIN 4.2
61	120990001	2	螺钉 SM4.37-40X8	SET SCREW, (CP) SM4.37-40X8
62	100080004	2	螺钉 SM3.18-44X6.5	SCREW, SM3.18-44X6.5
63	S02574121	1	抬牙轴	FEED LIFTING ROCKER SHAFT
64	S31014020	1	轴套 19.3	BUSH 19.3
65	156243021	1	送布轴轴套垫圈	THRUST RING
66	048150142	1	轴用挡圈 C15	RETAINING RING EXTERNAL C15
67	S03223021	1	抬压叉组件	FEED LIFTING ARM ASSY
68	062681412	1	螺钉 SM4.37-40X14	SCREW PAN SM4.37-40X14
69	SA8157001	1	牙架组件	SET SCREW COLLAR ASSY
70	014770632	2	螺钉 SM6.35-40X6	SET SCREW SOCKET SM6.35-40X6
71	S02575020	1	抬牙曲柄	F-LIFTING ROCK SHAFT CRANK
72	062711212	1	螺钉 SM4.76-32X12	SCREW PAN SM4.76-32X12
73	147509021	1	螺钉 SM7.14	SHOULDER SCREW, SM7.14
74	104689002	1	螺母 SM7.14	NUT 7.14
75	116758021	1	连接杆	CONNECTING ROD, V-FEEDING
76	159690021	1	上轴架圈挡板	FEED CAM STOPPER
77	062670412	1	螺钉 SM3.57-40X4	SCREW PAN SM3.57-40X4
78	S21514221	1	螺钉 SM4.76	SCREW SM4.76
79	108549001	1	O 形圈	O RING
80	" Ga.	1	送布牙	FEED DOG
81	014761030	2	螺钉 SM5.95-28X10	SET SCREW SOCKET SM5.95-28X10
82	04760632	2	螺钉 SM5.95-28X6	SET SCREW SOCKET SM5.95-28X6
83	047200642	1	弹簧销 AW2	PIN SPRING ROLL AW2

Wa. 警告标签 / WARNING LABELS

警告标签 / Warning labels	零部件名称 / Name of parts	尺寸 / Size (mm)	零部件序号 / Code
	操作注意标签 Label caution	56 X 43	SA9826-001
	警告标记 Injury mark	L=16	SA9957-001
	警告标记 Injury mark	L=25	SA9957-002
	接地标记 Label, grounding	Φ 12	S37060-001

Ga. 工模具一览表 / Gauge parts list

规格 / Specification	出口国 / Destination	针板 / Needle plate		送布牙 / Feed dog	压脚组件 / Presser foot assy
		记号 / Mark			
-3	一般出口国：中国 / For General export & China	E18	111859301	111860121	113280121
	日本：美国本土 / For Japan & the Americas	B18	100266101	S02742001	113280121
	欧洲：土耳其 / For Europe & Turkey	B18	100266101	S02742001	S36905001
	日本：欧洲 / For Japan & Europe	B26	147245101	S02743021	145157121
-5	一般出口国：中国、美国本土 / For General export, China & the Americas	H26	150792101	150793021	S36903001