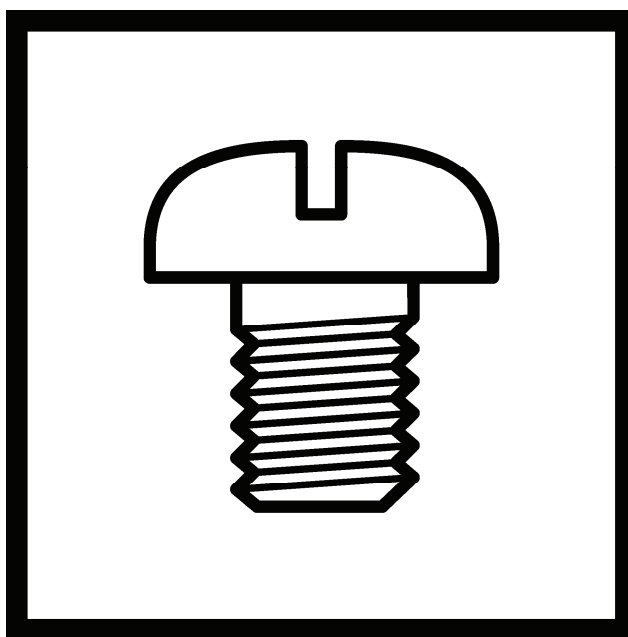


KE-430FX II KE-430FS II BE-438FX II

直接驱动式电脑平缝打结机
直接驱动式电脑平缝钉扣机

ELECTRONIC DIRECT DRIVE LOCKSTITCH BAR TACKER
ELECTRONIC DIRECT DRIVE LOCKSTITCH BUTTON SEWER



brother

最新的零部件情报请参考(Parts Navigation)。
The latest parts information, refer to the Parts Navigation.

<http://partsbook.brother.co.jp/partsnavi/chn/>
<http://partsbook.brother.co.jp/partsnavi/eng/>

型号牌的读解法

直接驱动式电脑平缝打结机



- 1: 薄布料
- 3: 一般重量的布料
- 5: 厚重的布料
- K: 针织布料

直接驱动式电脑平缝打结机（微量润滑规格）



- 3: 一般重量的布料
- 5: 厚重的布料

直接驱动式电脑平缝钉扣机



Description of model plate

ELECTRONIC DIRECT DRIVE LOCKSTITCH BAR TACKER



- 1: Light-weight materials
- 3: Medium-weight materials
- 5: Heavy-weight materials
- K: Knitted materials

ELECTRONIC DIRECT DRIVE LOCKSTITCH BAR TACKER(Minimum lubrication type)



- 3: Medium-weight materials
- 5: Heavy-weight materials

ELECTRONIC DIRECT DRIVE LOCKSTITCH BUTTON SEWER



零件手册的使用说明

1. 本手册是根据截止至2016年5月的资料为基准而编制的。
2. 零部件设计若有变动，恕不另行通知。
3. 以组件为单位供应的零部件是用虚线框出。
4. 零件图册中数字(REF.NO)右上角带有“+”号的零件属多规格零件，详细请见零件清单。

目 录

A. 机体部分	1
B. 上轴和针杆装置	3
C. 送料装置	7
D. 抬压装置	11
E. 纽扣夹装置	13
F. 下轴装置	15
G. 供油润滑装置	17
H. 穿线装置	19
J. 绕线装置	21
K. 切线装置	23
L. 扫线装置	27
M. 松线装置	29
N. 夹线装置（用于KE-430FX II-3, -K, -1）	31
P1. 控制箱	33
P2. 控制箱	35
Q. 电气部品	37
R. 操作盘	39
S. 马达装置	41
T. 踏板关系 (选购件)	43
U. 辅助装置 (用于BE-438FX II的选购零部件)	45
Z. 附件	47
Wa. 警告标签	51
Sp. 不同规格零部件一览表	53
Ga. 工模具一览表	55
索引	58

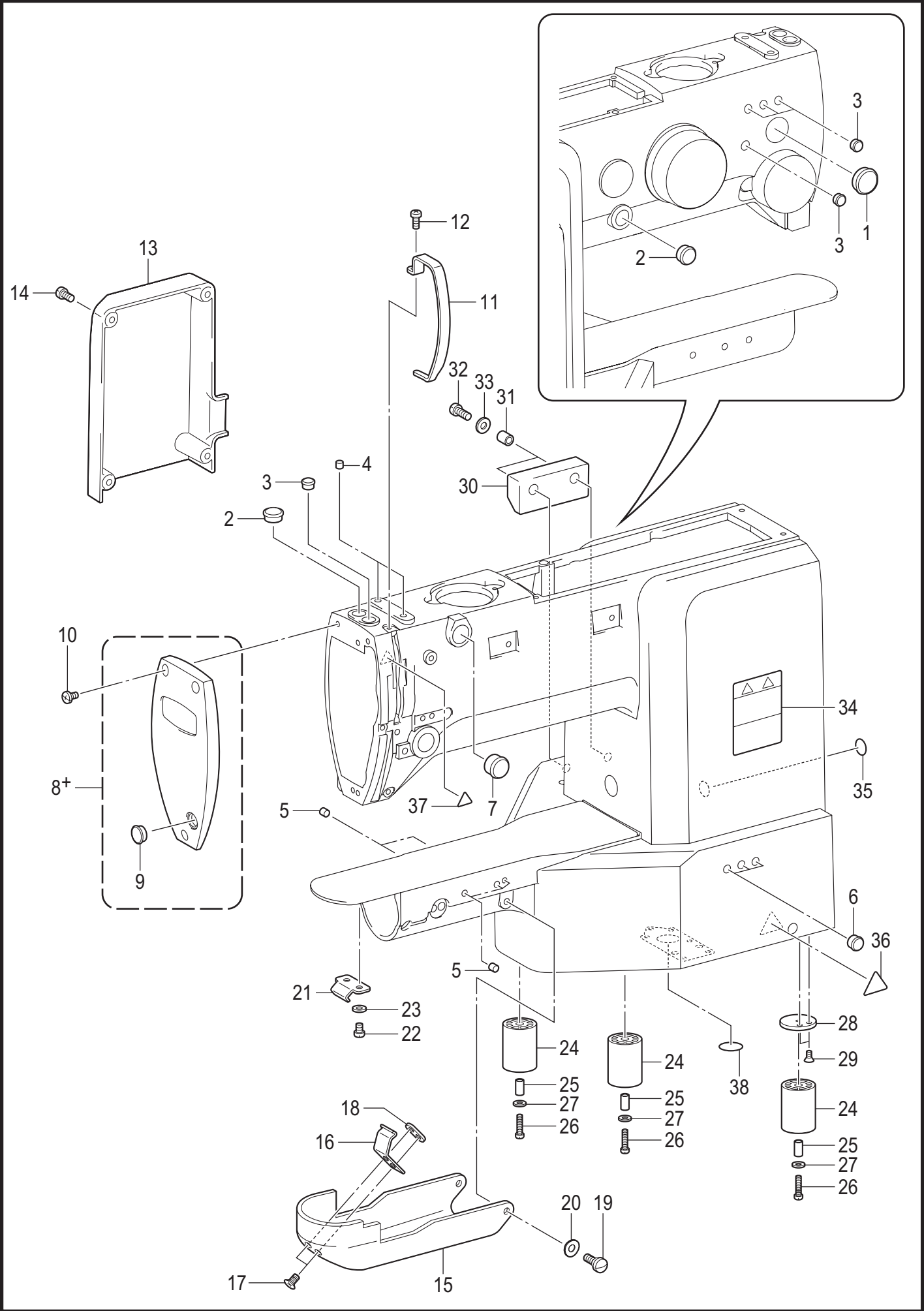
Notes for using this parts book

1. This book was prepared based on information available in May 2016.
2. Parts are subject to changes in design without prior notice.
3. Parts supplied as complete assemblies are circled by a dotted line.
4. The part which has the symbol "+" on its number (REF.NO) in the figure differs depending on the specification. For details, refer to the parts list.

CONTENTS

A. Machine body	1
B. Upper shaft and needle bar mechanism	3
C. Feed mechanism	7
D. Work clamp lifter mechanism	11
E. Button clamp mechanism	13
F. Lower shaft mechanism	15
G. Lubrication	17
H. Threading mechanism	19
J. Bobbin winder mechanism	21
K. Thread trimmer mechanism	23
L. Thread wiper mechanism	27
M. Tension release mechanism	29
N. Thread nipper mechanism (For KE-430FX II-3, -K, -1).....	31
P1. Control box	33
P2. Control box	35
Q. Power supply equipment	37
R. Operation panel	39
S. Motor mechanism	41
T. Foot switch pedal mechanism (Option parts)	43
U. Auxiliary device (Option parts for BE-438FX II)	45
Z. Accessories	47
Wa. Warning labels	51
Sp. Different parts list	53
Ga. Gauge parts list	55
Index	58

A. 机体部分 / Machine body

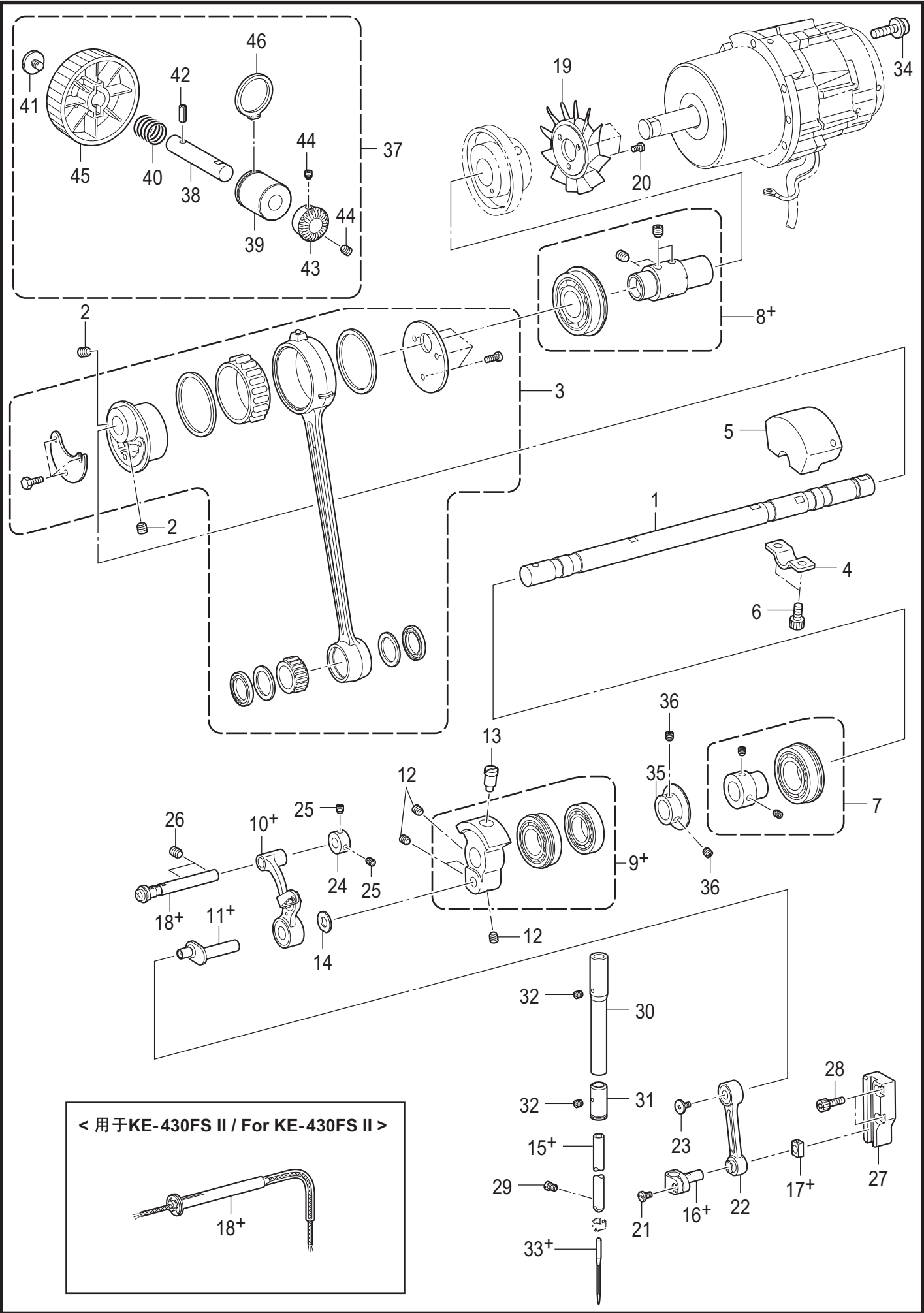


A. 机体部分 / Machine body

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB0788001	1	橡皮塞 23	RUBBER CAP 23	
2	117934001	2	橡皮塞 13.5	RUBBER CAP, 13.5	
3	S32263001	5	橡皮塞8.5	RUBBER CAP, 8.5	
4	117936001	2	橡皮塞 9.4	RUBBER CAP, 9.4	
5	S20878000	5	橡皮塞 5.3	RUBBER CAP, 5.3	
6	S32263001	3	橡皮塞8.5	RUBBER CAP, 8.5	
7	S23337001	1	橡皮塞18.5	RUBBER CAP, 18.5	
8+	SB1167001	1	<用于KE-430FX II, BE-438FX II> 面板组件	<For KE-430FX II, BE-438FX II> FACE PLATE ASSY	
8+	SB4741001	1	<用于KE-430FS II> 面板 S 组件	<For KE-430FS II> FACE PLATE S ASSY	
9	117934001	1	橡皮塞 13.5	RUBBER CAP, 13.5	
10	062500816	3	螺钉 M5X8	SCREW PAN M5X8	
11	SB1277001	1	挑线杆防护罩	THREAD TAKE-UP LEVER COVER	
12	062401016	1	螺钉 M4X10	SCREW PAN M4X10	
13	SB0786301	1	侧盖	SIDE COVER	
14	062501216	4	螺钉 M5X12	SCREW PAN M5X12	
15	SA3262202	1	大旋梭盖	SHUTTLE RACE COVER	
16	SA3263101	1	大旋梭盖钩 D	SHUTTLE RACE COVER HOOK D	
17	004300513	2	螺钉 M3X5	SCREW, FLAT M3X5	
18	SA3264101	1	板螺母	NUT PLATE	
19	SA3265101	2	台阶螺钉 8-2	SHOULDER SCREW 8-2	
20	109239002	2	弹簧垫圈	WASHER, WAVE SPRING	
21	SA3266201	1	大旋梭盖钩 U	SHUTTLE RACE COVER HOOK U	
22	062300416	2	螺钉 M3X4	SCREW PAN M3X4	
23	SB3847001	2	平垫圈 M3	WASHER_PLAIN_M_3	
24	SB4504001	3	缓冲橡皮垫 H	RUBBER CUSHION H	
25	SA8680101	3	管套	SPACER	
26	062402016	3	螺钉 M4X20	SCREW PAN M4X20	
27	025040136	3	平垫圈 S4	WASHER PLAIN S 4	
28	SB1169101	1	缓冲垫座片	CUSHION PLATE	
29	S25310101	2	螺钉 M4	SCREW, FLAT M4	
30	SB0789001	1	机头枕垫	HEAD REST	
31	SB0984101	2	管套	COLLAR	
32	018062036	2	螺栓 M6X20	BOLT SOCKET M6X20	
33	025060236	2	平垫圈 M6	WASHER PLAIN M 6	
34	SA9826001	1	操作注意标签	LABEL CAUTION	
35	S37060001	1	接地标记	LABEL, GROUNDING	
36	SA9957002	1	警告标记	INJURY MARK	
37	SA9957001	1	警告标记	INJURY MARK	
38	SB3421001	1	注意标签23	MARK ATTENTION 23	

KE-430FX II,430FS II/BE-438FX II-050

B. 上轴和针杆装置 / Upper shaft and needle bar mechanism

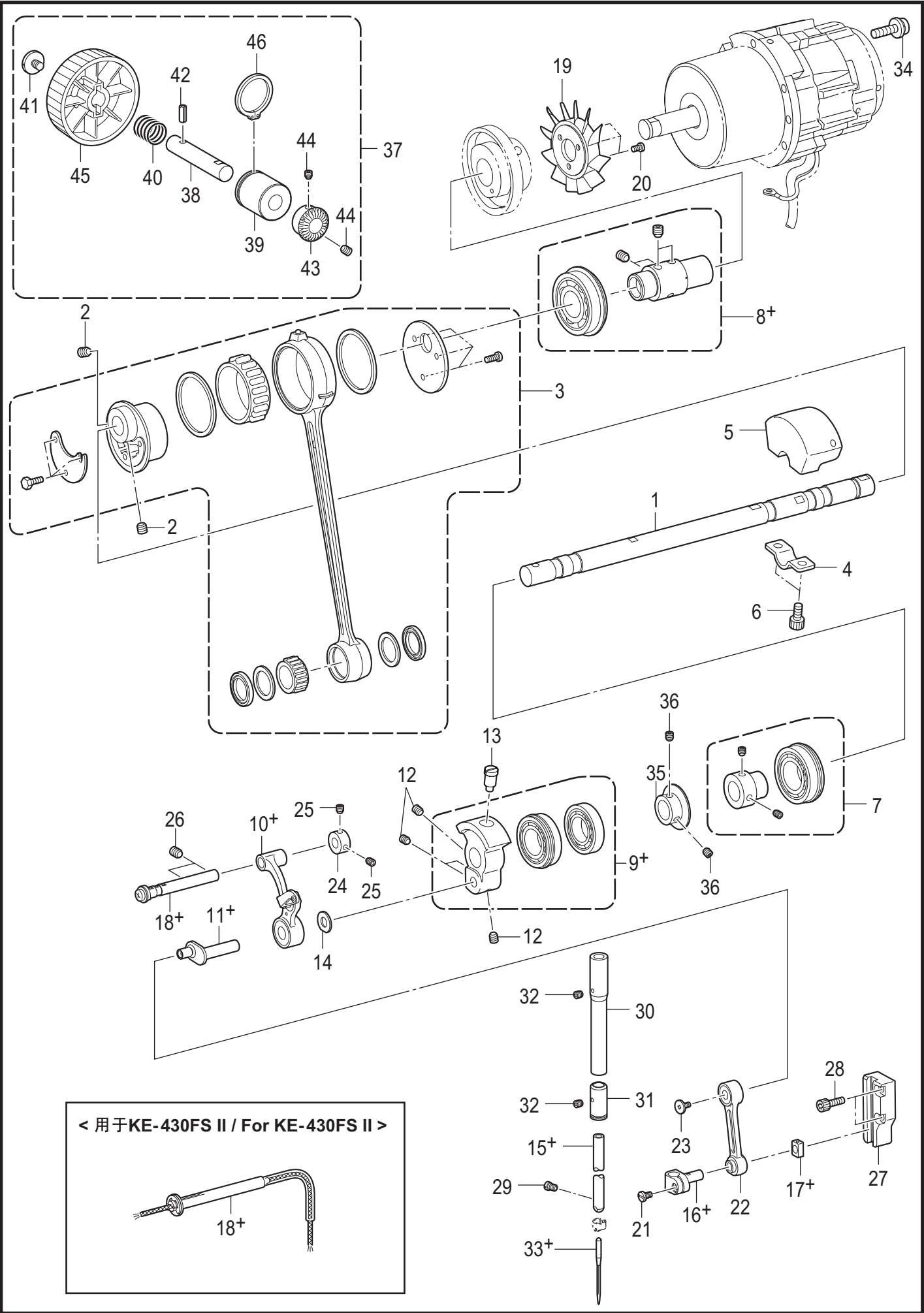


B. 上轴和针杆装置 / Upper shaft and needle bar mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB0993101	1	上轴	UPPER SHAFT	
2	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
3	SB3014201	1	曲柄连杆组件	CRANK ROD BASE SET	
4	SB1025101	1	平衡块固定板	BALANCER PLATE	
5	SB1026101	1	平衡块	BALANCER	
6	018061636	2	螺栓 M6X16	BOLT SOCKET M6X16	
7	SB1006101	1	轴承套M组件	BALL BEARING BUSH M ASSY	
			<用于KE-430FX II -3,-5, KE-430FS II -3, -5>	<For KE-430FX II -3, -5, KE-430FS II -3, -5>	
8+	SB1008001	1	接头组件	JOINT ASSY	
9+	SB4623001	1	挑线曲柄组件	THREAD TAKE-UP CRANK ASSY	
10+	SB0997301	1	挑线杆组件	THREAD TAKE-UP LEVER ASSY	
11+	SB0695201	1	针杆曲柄	NEEDLE BAR CRANK	
			<用于KE-430FX II-K, -1>	<For KE-430FX II-K, -1>	
8+	SB1008001	1	接头组件	JOINT ASSY	
9+	SB4622001	1	挑线曲柄U组件	THREAD TAKE-UP CRANK U ASSY	
10+	SB1002301	1	挑线杆U组件	THREAD TAKE-UP LEVER U ASSY	
11+	SB1019201	1	针杆曲柄U	NEEDLE BAR CRANK U	
			<用于BE-438FX II>	<For BE-438FX II>	
8+	SB1010001	1	接头B组件	JOINT B ASSY	
9+	SB4621001	1	挑线曲柄B组件	THREAD TAKE-UP CRANK B ASSY	
10+	SB0999301	1	挑线杆B组件	THREAD TAKE-UP LEVER B ASSY	
11+	SB1018201	1	针杆曲柄B	NEEDLE BAR CRANK B	
12	S23651001	4	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
13	S25235001	1	螺钉 M8	SCREW M8	
14	110367001	1	垫圈 8	WASHER, PLAIN SPECIAL 8	
			<用于KE-430FX II, BE-438FX II>	<For KE-430FX II, BE-438FX II>	
15+	SB1021101	1	针杆 D	NEEDLE BAR D	
16+	SA9650101	1	针杆接头	NEEDLE BAR CLAMP	
17+	SB1029101	1	角滑块D	SLIDE BLOCK D	
18+	SB1033001	1	挑线杆支架轴组件	THREAD TAKE-UP S-SHAFT ASSY	
			<用于KE-430FS II>	<For KE-430FS II>	
15+	SB4149001	1	针杆S	NEEDLE BAR S	
16+	SB4789001	1	针杆接头组件	NEEDLE BAR CLAMP ASSY	
17+	102630001	1	针杆接头滑块	NEEDLE BAR GUIDE SLIDE BLOCK	
18+	SB4624001	1	挑线杆支架轴组件	THREAD TAKE-UP S-SHAFT ASSY	
			<用于BE-438FX II>	<For BE-438FX II>	
19	SB2274001	1	叶轮	FAN	
20	062400816	3	螺钉 M4X8	SCREW PAN M4X8	
21	140004001	1	螺钉 SM3.57-40X7	SCREW, SM3.57-40X7	
22	SB1034101	1	针杆连杆组件	NEEDLE BAR CONNECTING ROD ASSY	
23	SA2422001	1	螺钉 SM3.57-40X6L	SCREW, SM3.57L	
24	SB3776001	1	紧圈	SET SCREW COLLAR	
25	012400436	2	螺钉 M4X4	SET SCREW SOCKET (FT) M4X4	
26	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
27	SB1949001	1	滑块导向	SLIDE BLOCK GUIDE	
28	018401636	2	螺栓 M4X16	BOLT SOCKET M4X16	
29	144458001	1	螺钉 SM3.57-40X4.5	SET SCREW SM3.57-40X4.5	
30	SB1023001	1	针杆轴套 U	NEEDLE BAR BUSH U	
31	SB1024001	1	针杆轴套 D	NEEDLE BAR BUSH D	
32	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	

KE-430FX II,430FS II/BE-438FX II-123

B. 上轴和针杆装置 / Upper shaft and needle bar mechanism

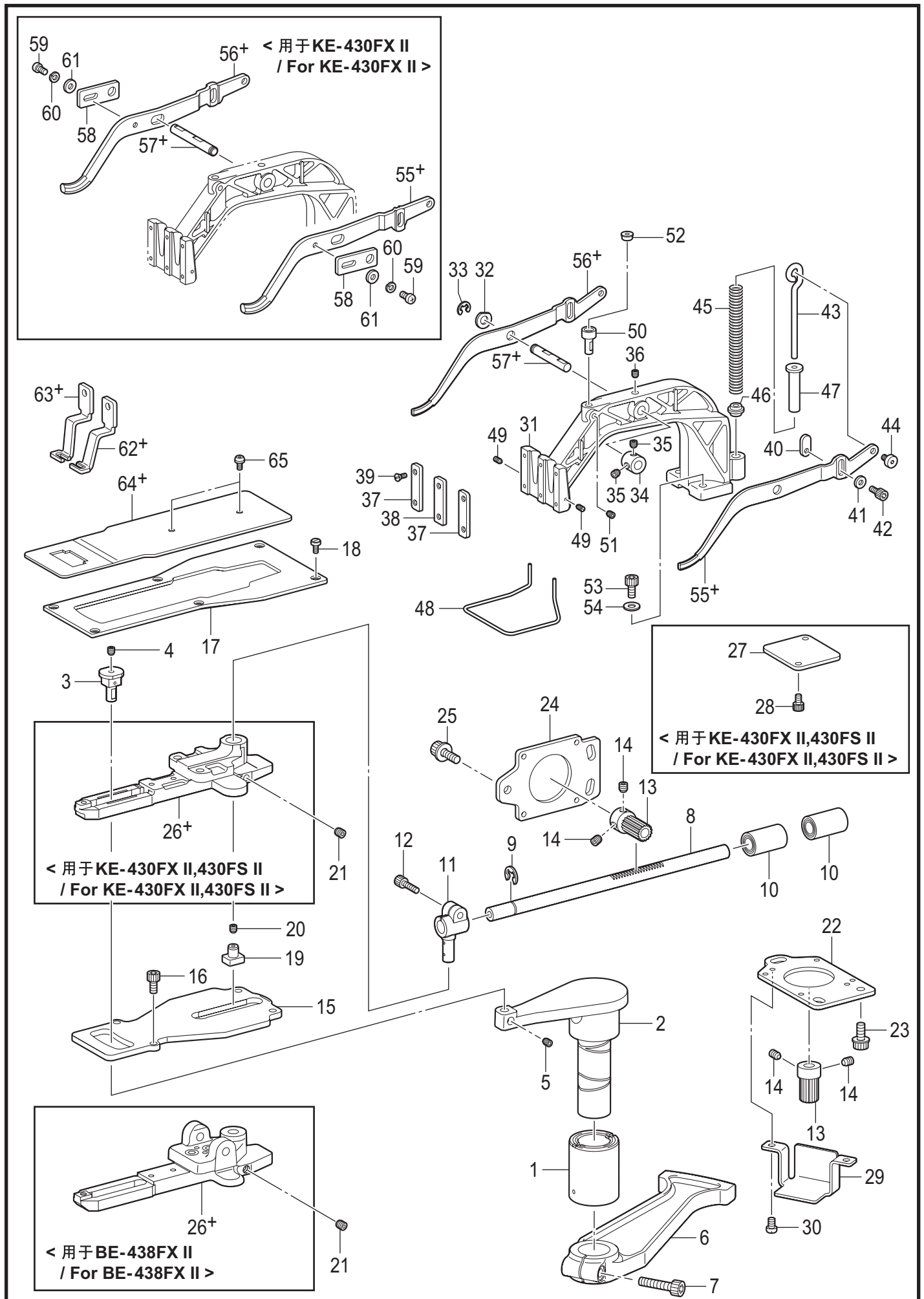


B. 上轴和针杆装置 / Upper shaft and needle bar mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
33+	P.54	1	<用于BE-438FX II-3> 机针DPX17NY	<For BE-438FX II-3> NEEDLE, DPX17NY	
33+	P.54	1	<用于KE-430FX II-5, KE-430FS II-5> 机针DPX17NY	<For KE-430FX II-5, KE-430FS II-5> NEEDLE, DPX17NY	
33+	P.54	1	<用于KE-430FX II-3, KE-430FS II-3> 机针DPX5	<For KE-430FX II-3, KE-430FS II-3> NEEDLE, DPX5	
33+	P.54	1	<用于KE-430FX II-K> 机针DPX5	<For KE-430FX II-K> NEEDLE, DPX5	
33+	P.54	1	<用于KE-430FX II-1> 机针DPX5	<For KE-430FX II-1> NEEDLE, DPX5	
34	0A4501606	4	螺钉(带垫圈) M5X16DA	SCREW PAN (S/P WASHER) M5X16	
35	SB4271101	1	齿轮 R	PULLEY GEAR R	
36	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
37	SB1036101	1	皮带轮轴组件	PULLEY SHAFT ASSY	
38	SB1037001	1	皮带轮组件	PULLEY SHAFT	
39	SB1038001	1	皮带轮套	PULLEY BUSH	
40	SB1041001	1	皮带轮弹簧	PULLEY SPRING	
41	SB1040002	1	皮带轮螺钉	SCREW	
42	047402042	1	弹簧销 AW	PIN SPRING ROLL AW4	
43	SB4270001	1	齿轮 L	PULLEY GEAR L	
44	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
45	SB0910201	1	皮带轮	PULLEY	
46	048280142	1	轴用挡圈 C28	RETAINING RING EXTERNAL C28	

KE-430FX II,430FS II/BE-438FX II-123

C. 送料装置 / Feed mechanism



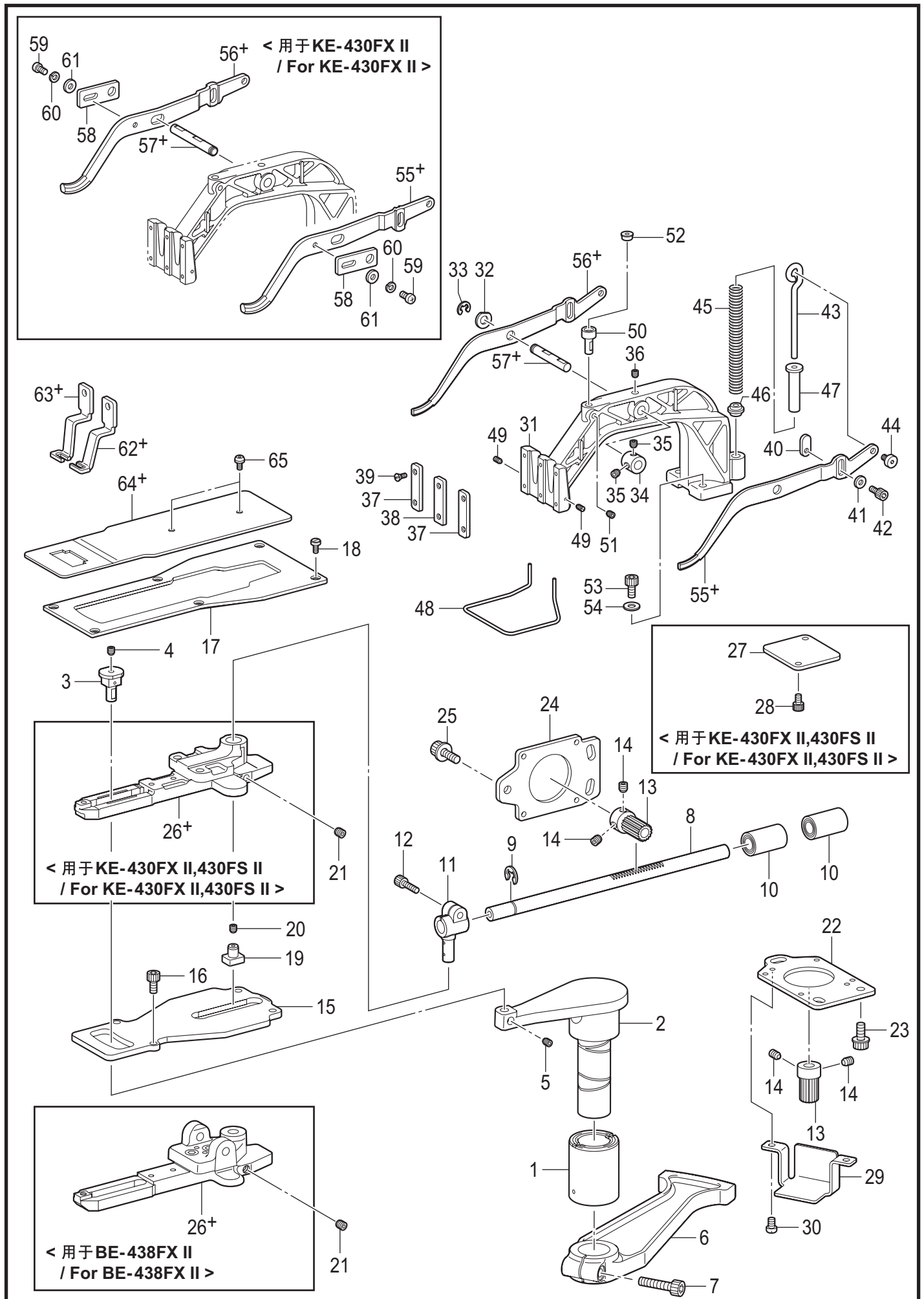
KE-430FX II, 430FS II / BE-438FX II-202

C. 送料装置 / Feed mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB0956001	1	送料杆轴套 (X)	X-FEED LEVER BUSH	
2	SB0922001	1	送料杆 (X)	X-FEED LEVER	
3	SB0800101	1	送料杆滑块组件 (X)	T-LENGTH REGURATOR BLOCK ASSY	
4	012300336	1	螺钉 M3X3	SET SCREW SOCKET (FT) M3X3	
5	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
6	SA3366101	1	送料齿轮 (X)	X-FEED GEAR	
7	018063036	1	螺栓 M6X30	BOLT SOCKET M6X30	
8	SB0918101	1	齿条轴 (Y)	Y-FEED RACK SHAFT	
9	048080342	1	挡圈 E8	RETAINING RING E8	
10	SB4483001	2	齿条轴轴套(Y)	Y-FEED RACK SHAFT BUSH	
11	SB0917101	1	齿条轴 (Y)紧固件	Y-FEED RACK SHAFT CLAMP	
12	018501436	1	螺栓 M5X14	BOLT SOCKET M5X14	
13	SA4197101	2	送料齿轮	FEED GEAR	
14	012060536	4	螺钉 M6X5	SET SCREW, SOCKET (FT) M6X5	
15	SB0916101	1	送料台支板	FEED BAR SUPPORT PLATE	
16	018401036	4	螺栓 M4X10	BOLT SOCKET M4X10	
17	SB0921101	1	送料台盖	FEED BAR COVER	
18	SA3538001	6	螺钉 M4X8	SCREW,M4X8	
19	SB0803001	1	送料杆滑块组件 (Y)	T-WIDTH REGURATOR BLOCK ASSY	
20	012400436	1	螺钉 M4X4	SET SCREW SOCKET (FT) M4X4	
21	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
22	SB0919101	1	马达安装板 (X)	X-MOTOR SETTING PLATE	
23	S42446001	3	螺栓M6X14	BOLT SOCKET (S/P WASHER)M6X14	
24	SB0920101	1	马达安装板 (Y)	Y-MOTOR SETTING PLATE	
25	S42446001	3	螺栓M6X14	BOLT SOCKET (S/P WASHER)M6X14	
26+	SB0799201	1	<用于KE-430FX II, KE-430FS II> 送料台小组件 A	<For KE-430FX II, KE-430FS II> FEED BAR SUB ASSY A	
26+	SB1076101	1	<用于BE-438FX II> 送料台小组件 B	<For BE-438FX II> FEED BAR SUB ASSY B	
27	SB0923001	1	<用于KE-430FX II, KE-430FS II> 压脚臂支板	<For KE-430FX II, KE-430FS II> WORK CLAMP ARM SUPPORT PLATE	
28	018400836	2	螺栓 M4X8	BOLT SOCKET M4X8	
29	SB0924101	1	送料齿轮(X) 罩	X-FEED GEAR COVER	
30	062400416	2	螺钉 M4X4	SCREW, PAN M4X4	
31	SA3419101	1	压脚臂	WORK CLAMP ARM	
32	110367001	1	垫圈 8	WASHER, PLAIN SPECIAL 8	
33	048060346	1	挡圈 E6	RETAINING RING E6	
34	SA3231002	1	紧圈 B	SET SCREW COLLAR,B	
35	012060536	2	螺钉 M6X5	SET SCREW, SOCKET (FT) M6X5	
36	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
37	SA3424101	2	压脚压板 A	WORK CLAMP GUIDE BRACKET,A	
38	SA3425101	1	压脚压板 B	WORK CLAMP GUIDE BRACKET,B	
39	SA3426001	6	螺钉 M3.5	SCREW,FLAT M3.5	
40	SA3208301	2	压脚高度调节板	WORK CLAMP ARM LEVER PLATE	
41	146354002	2	垫圈 5	WASHER, PLAIN 5	
42	018500836	2	螺栓 M5X8	BOLT SOCKET M5X8	
43	SB4629001	2	弹簧导向杆	SPRING GUIDE ROD	
44	SA1179001	2	台阶螺钉 M5	SHOULDER SCREW, M5	
45	153568001	2	弹簧 A	PRESSER SPRING, A	
46	152788000	2	弹簧座圈	PRESSER SPRING SPACER	
47	153567000	2	弹簧导柱	PRESSER SPRING COLLAR	
48	SA4130001	1	护指器	FINGER GUARD	
49	SA2626001	2	螺钉 M3.5	SET SCREW (CP) M3.5	
50	SA3428101	1	压脚臂短轴	SUPPORT SHAFT W-CLAMP	
51	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
52	SB1172001	1	滑块	SLIDER	

KE-430FX II,430FS II/BE-438FX II-202

C. 送料装置 / Feed mechanism

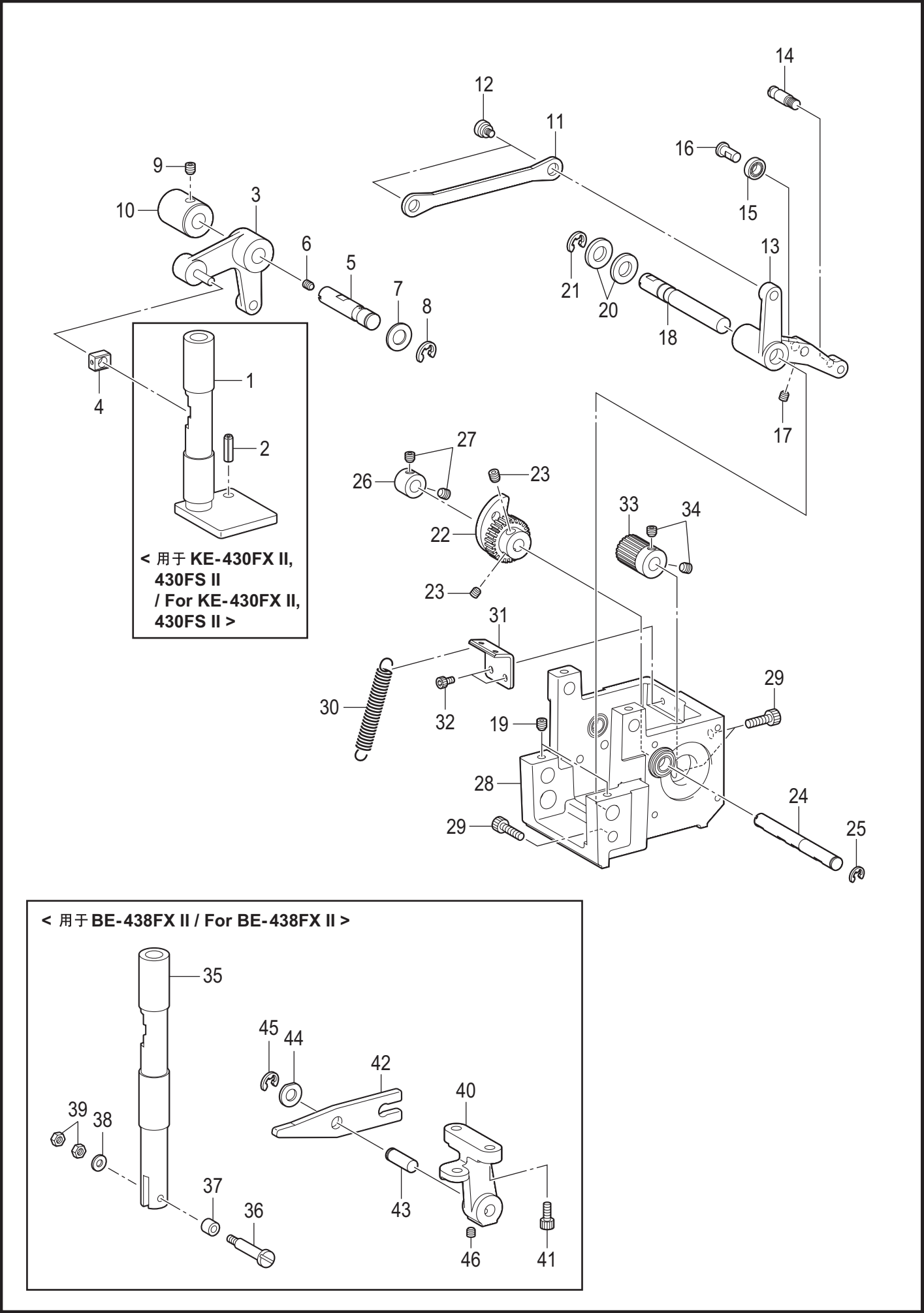


KE-430FX II, 430FS II / BE-438FX II-202

C. 送料装置 / Feed mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
53	018061636	2	螺栓 M6X16	BOLT SOCKET M6X16	
54	025060236	2	平垫圈 M6	WASHER PLAIN M 6	
			<用于KE-430FX II>	<For KE-430FX II>	
55+	SA3420101	1	QC压脚臂杆 R	WORK CLAMP ARM LEVER R	
56+	SA3421101	1	QC压脚臂杆 L	WORK CLAMP ARM LEVER L	
57+	SB4692001	1	压脚臂杆轴	WORK CLAMP ARM LEVER SHAFT	
			<用于KE-430FS II>	<For KE-430FS II>	
55+	SB0925101	1	压脚臂杆 R	WORK CLAMP ARM LEVER R	
56+	SB0926201	1	压脚臂杆 L	WORK CLAMP ARM LEVER L	
57+	SB0929101	1	压脚臂杆轴	WORK CLAMP ARM LEVER SHAFT	
			<用于KE-430FX II>	<For KE-430FX II>	
58	SA3423101	2	QC杆轴支架	WORK CLAMP LEVER SUPPORT	
59	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
60	028050246	2	弹簧垫圈 2-5	WASHER SPRING 2-5	
61	026050136	2	平垫圈 S5	WASHER PLAIN S 5	
62+	P.54	1	压脚 R	WORK CLAMP R	
63+	P.54	1	压脚 L	WORK CLAMP L	
64+	P.54	1	送布板	FEED PLATE	
65	153057101	2	螺钉 SM4.37	SCREW, ROUND W/SOCKET SM4.37	

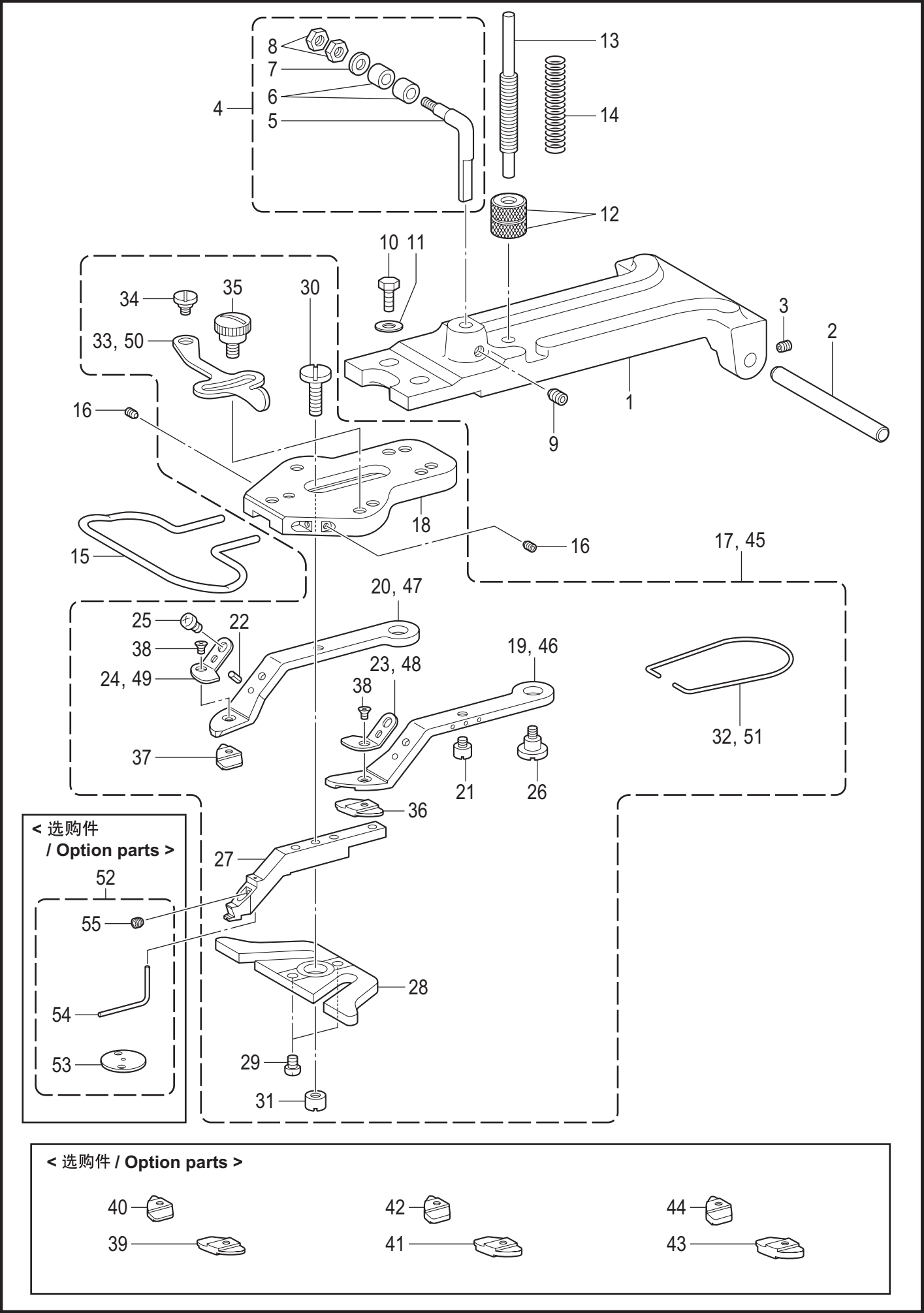
D. 抬压装置 / Work clamp lifter mechanism



D. 抬压装置 / Work clamp lifter mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于KE-430FX II, KE-430FS II>	<For KE-430FX II, KE-430FS II>	
1	SA3432201	1	抬压压脚板	WORK CLAMP LIFTER PLATE	
2	047602042	1	弹簧销 AW6	PIN SPRING ROLL AW6	
3	SB1080001	1	抬压脚手柄组件	LIFTER LEVER ASSY	
4	102630001	1	针杆接头滑块	NEEDLE BAR GUIDE SLIDE BLOCK	
5	SB0962101	1	抬压杆轴	LEVER SHAFT	
6	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
7	S20356001	1	平垫圈 10	WASHER, PLAIN 10	
8	048080342	1	挡圈 E8	RETAINING RING E8	
9	012060536	1	螺钉 M6X5	SET SCREW, SOCKET (FT) M6X5	
10	SB0961001	1	抬压杆轴套	W-CLAMP LIFTER LEVER BUSH	
11	SB0963101	1	抬压杆	LINK	
12	SB0705101	2	台阶螺钉	LINK SHOULDER SCREW	
13	SB0958001	1	抬压驱动杆	DRIVE LEVER W-CLAMP LIFTER	
14	SB0965101	1	弹簧挂销M5	SPRING HOLDER M5	
15	SB4435001	1	抬压脚滚轮	W-CLAMP LIFTER ROLLER	
16	SA3441101	1	抬压滚轮轴	W-CLAMP LIFTER ROLLER SHAFT	
17	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
18	SB0959101	1	抬压凸轮杆轴	CAM LEVER SHAFT	
19	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
20	S20356001	2	平垫圈 10	WASHER, PLAIN 10	
21	048080342	1	挡圈 E8	RETAINING RING E8	
22	SB0966001	1	抬压凸轮齿轮	CAM GEAR	
23	012060536	2	螺钉 M6X5	SET SCREW, SOCKET (FT) M6X5	
24	SB0960001	1	抬压凸轮轴	CAM SHAFT	
25	048060346	1	挡圈 E6	RETAINING RING E6	
26	SA3231002	1	紧圈 B	SET SCREW COLLAR,B	
27	012060536	2	螺钉 M6X5	SET SCREW, SOCKET (FT) M6X5	
28	SB1081101	1	马达支架组件	MOTOR BRACKET ASSY	
29	018062036	3	螺栓 M6X20	BOLT SOCKET M6X20	
30	SB0964001	1	弹簧	SPRING	
31	SB0968101	1	弹簧挂钩	SPRING HOOK	
32	018400836	2	螺栓 M4X8	BOLT SOCKET M4X8	
33	SA3707101	1	驱动齿轮 16	GEAR 16	
34	012060536	2	螺钉 M6X5	SET SCREW, SOCKET (FT) M6X5	
			<用于BE-438FX II>	<For BE-438FX II>	
35	SA3628001	1	夹扣杆	BUTTON CLAMP ROD	
36	SA3629001	1	夹扣滚轮轴	BUTTON CLAMP ROLLER SHAFT	
37	107744001	1	滚轮	ROLLER	
38	SB3848001	1	平垫圈 M4	WASHER_PLAIN_M_4	
39	021400216	2	六角螺母 M4	NUT 2 M4	
40	SB1078001	1	夹扣手柄支架	BUTTON CLAMP LEVER HOLDER	
41	018061636	2	螺栓 M6X16	BOLT SOCKET M6X16	
42	SA3631001	1	夹扣手柄	BUTTON CLAMP LEVER	
43	SB1079001	1	夹扣杆轴	BUTTON CLAMP LEVER SHAFT	
44	110367001	1	垫圈 8	WASHER, PLAIN SPECIAL 8	
45	048060346	1	挡圈 E6	RETAINING RING E6	
46	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	

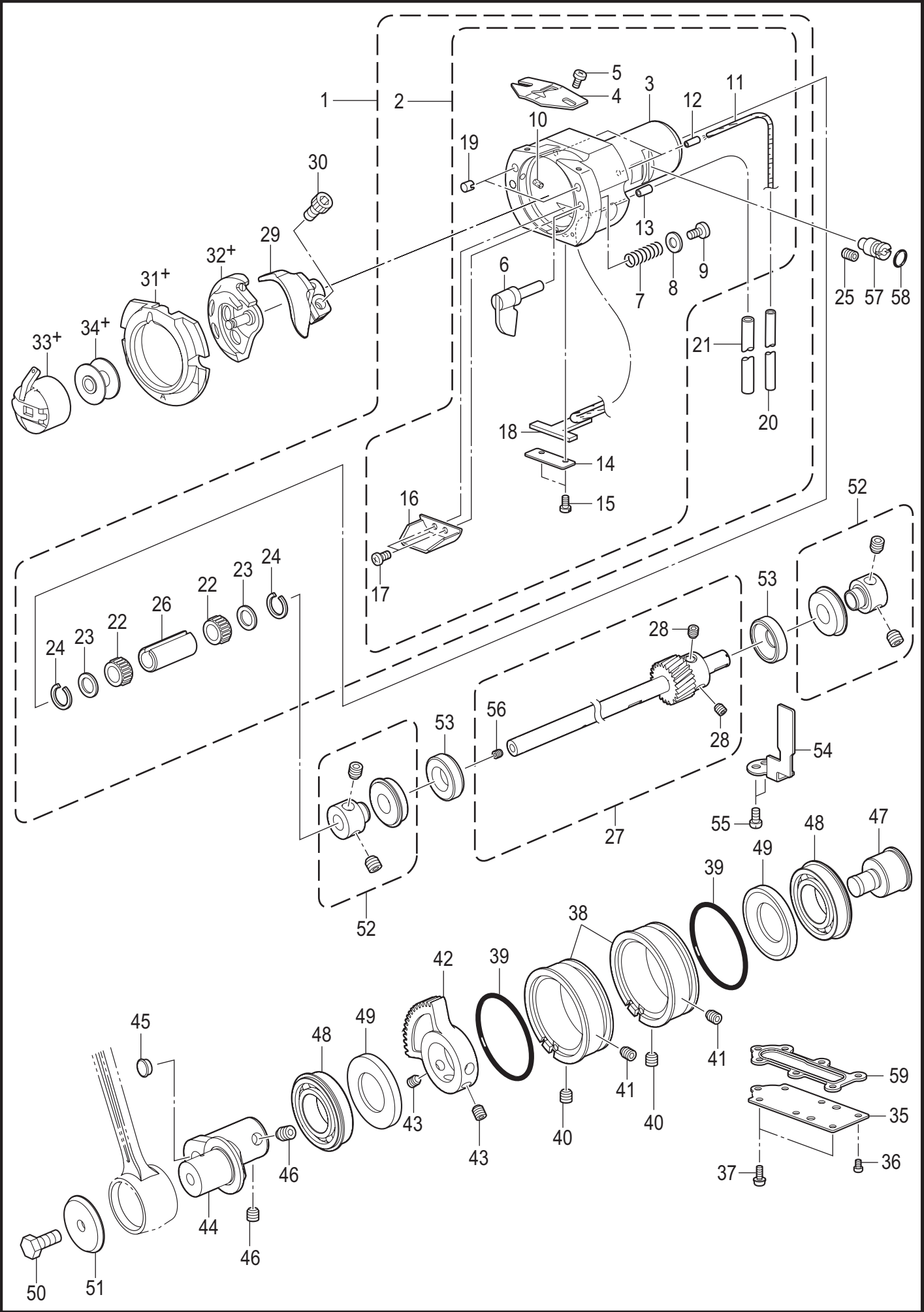
E. 纽扣夹装置 / Button clamp mechanism



E. 纽扣夹装置 / Button clamp mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	153830100	1	纽扣夹支架	BUTTON CLAMP HOLDER	
2	153827001	1	纽扣夹支架轴	BUTTON CLAMP HOLDER SHAFT	
3	014680632	2	螺钉 SM4.37-40X6	SET SCREW SOCKET SM4.37-40X6	
4	151968001	1	支架钩组件	BUTTON CLAMP HOLDER HOOK ASSY	
5	151969001	1	支架钩	B-CLAMP HOLDER HOOK	
6	107744001	2	滚轮	ROLLER	
7	SB2330001	1	平垫圈 S4.76	WASHER PLAIN S SM4.76	
8	105234003	2	螺母 SM4.37	NUT SM4.37	
9	014760632	1	螺钉 SM5.95-28X6	SET SCREW SOCKET SM5.95-28X6	
10	017711412	2	螺栓 SM4.76X14	BOLT SM4.76-32X14	
11	146354001	2	垫圈 5	WASHER, PLAIN 5	
12	146994001	2	调整螺母 SM6.35-40	NUT, ROUND SM6.35-40	
13	115148201	1	螺钉 SM6.35-40	ADJUSTING SCREW SM6.35-40	
14	115147001	1	压簧	COMPRESSION SPRING	
15	S49998001	1	护指器	FINGER GUARD	
16	011679312	2	固定螺钉 SM3.57	SET SCREW, (FT) SM3.57	
17	SA9287101	1	纽扣夹组件S	BUTTON CLAMP ASSY S	
18	SA9288001	1	纽扣夹台	BUTTON CLAMP BASE	
19	SA9289001	1	纽扣夹 L-S	BUTTON CLAMP L-S	
20	SA9290001	1	纽扣夹 R-S	BUTTON CLAMP R-S	
21	SA9291001	2	导向销	BUTTON CLAMP GUIDE PIN	
22	047250642	2	弹簧销 AW2.5	PIN SPRING ROLL AW2.5	
23	SA9292001	1	纽扣夹左簧片 S	BUTTON CLAMP L PLATE SPRING S	
24	SA9293001	1	纽扣夹右簧片 S	BUTTON CLAMP R PLATE SPRING S	
25	062400416	2	螺钉 M4X4	SCREW, PAN M4X4	
26	SA9294001	2	台阶螺钉 4	SHOULDER SCREW 4	
27	SB6951001	1	纽扣夹 M	BUTTON CLAMP M	
28	SA9302001	1	纽扣夹调节板凸轮	BUTTON CLAMP PLATE CAM	
29	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
30	SA9296001	1	螺钉 4	SCREW 4	
31	SA9297001	1	圆螺母 4	NUT ROUND 4	
32	115163001	1	板弹簧	BUTTON CLAMP PLATE SPRING	
33	SA9298001	1	纽扣夹调节板	BUTTON CLAMP ADJUSTING PLATE	
34	SA9299001	1	台阶螺钉 4	SHOULDER SCREW 4	
35	SA9300001	1	台阶螺钉 4	SHOULDER SCREW 4	
36	S52072101	1	纽扣夹垫 BL	BUTTON CLAMP SPACER BL	
37	S52076101	1	纽扣夹垫 BR	BUTTON CLAMP SPACER BR	
38	S01694101	2	螺钉 SM2.38X4	SCREW FLAT SM2.38X4	
			<选购件>	<Option parts>	
39	S52071101	1	纽扣夹垫 AL	BUTTON CLAMP SPACER AL	
40	S52075101	1	纽扣夹垫 AR	BUTTON CLAMP SPACER AR	
41	S52073101	1	纽扣夹垫 CL	BUTTON CLAMP SPACER CL	
42	S52077101	1	纽扣夹垫 CR	BUTTON CLAMP SPACER CR	
43	S52074101	1	纽扣夹垫 DL	BUTTON CLAMP SPACER DL	
44	S52078101	1	纽扣夹垫 DR	BUTTON CLAMP SPACER DR	
45	SA9303101	1	纽扣夹组件L	BUTTON CLAMP ASSY L	
46	SA9304001	1	纽扣夹 L-L	BUTTON CLAMP L-L	
47	SA9305001	1	纽扣夹 R-L	BUTTON CLAMP R-L	
48	SA9306001	1	纽扣夹左簧片L	BUTTON CLAMP L PLATE SPRING L	
49	SA9307001	1	纽扣夹右簧片L	BUTTON CLAMP R PLATE SPRING L	
50	SA9308001	1	纽扣夹调节板	BUTTON CLAMP ADJUSTING PLATE	
51	S59321001	1	弹簧	SPRING	
52	SB7247001	1	纽扣上浮弹簧N复合件	SPRING N SET	
53	SB7058001	1	针孔板 1.6	NEEDLE HOLE PLATE 1.6	
54	SB7061001	1	纽扣上浮弹簧N	SPRING N	
55	012300336	1	螺钉3X3	SET SCREW SOCKET (FT) M3X3	

F. 下轴装置 / Lower shaft mechanism

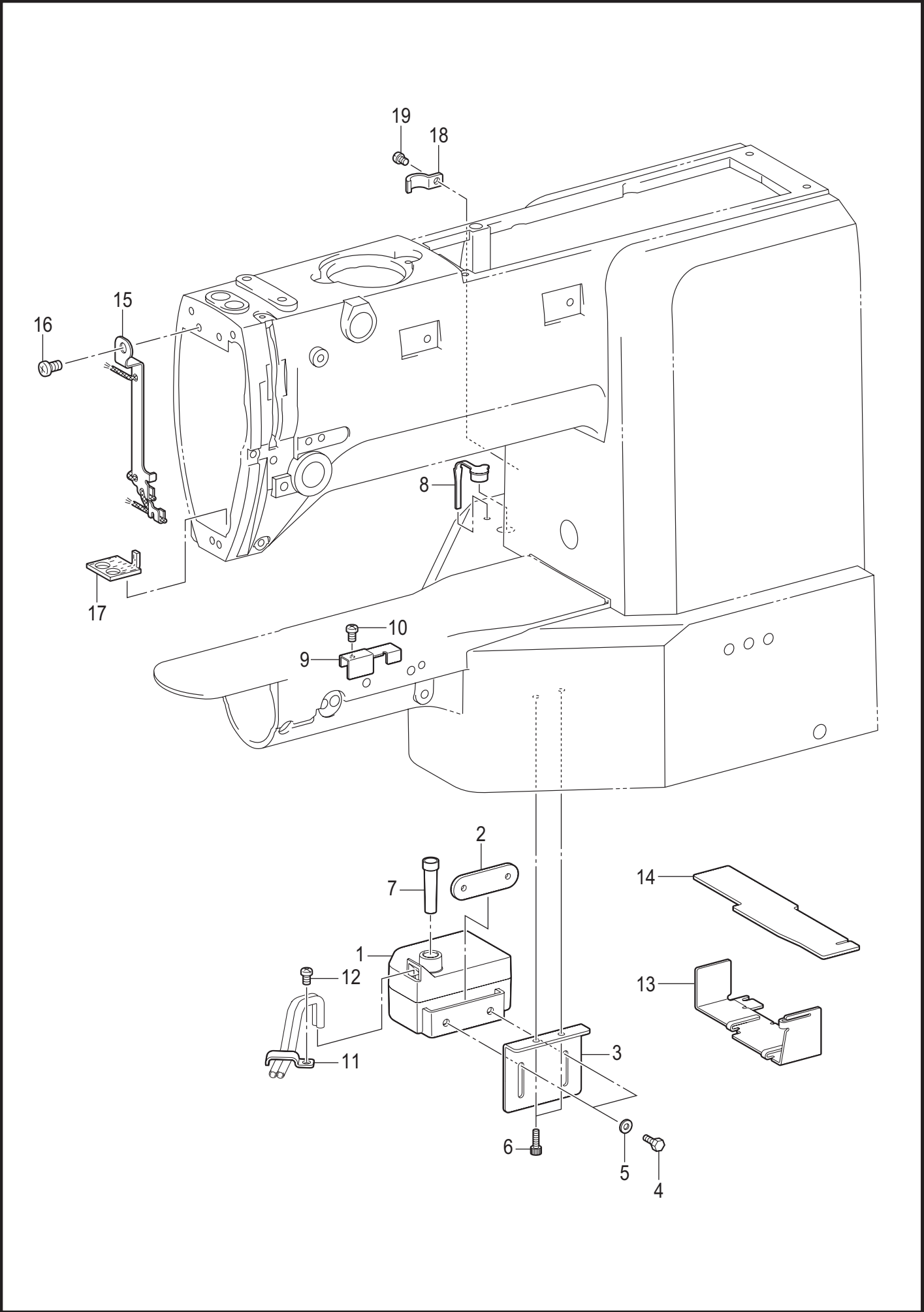


KE-430FX II,430FS II/BE-438FX II-305

F. 下轴装置 / Lower shaft mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB1652201	1	梭床复合件	SHUTTLE RACE BASE SET	
2	SB1173201	1	梭床大组件	SHUTTLE RACE BASE UNIT	
3	SB1072101	1	梭床	SHUTTLE RACE BASE	
4	SB1285001	1	旋梭线导向	SHUTTLE RACE THREAD GUIDE	
5	SA4199001	2	螺钉 M3X4	SCREW M3X4	
6	SB4158001	2	大旋梭固定柄 S	S-RACE BASE SETTING CLAW S	
7	152684101	2	弹簧	COMPRESSION SPRING	
8	026030136	2	平垫圈 S3	WASHER PLAIN S 3	
9	062300616	2	螺钉 M3X6	SCREW PAN M3X6	
10	SA9396001	2	油毡	FELT	
11	SB1044001	2	油毡	FELT	
12	SB1050001	2	油管 S	OIL FEEDING PIPE S	
13	SB1048101	1	油管 M	OIL FEEDING PIPE M	
14	SB1047001	1	油毡支撑板	FELT HOLDER	
15	SA9191001	2	螺钉 M3X5.5	SCREW M3X5.5	
16	SA3274101	1	油毡支架	FELT HOLDER	
17	S47307001	2	螺钉 M3X4	SCREW, M3X4	
18	SB1049001	1	油毡组件	FELT ASSY	
19	SA9397001	2	橡皮塞 5.5	RUBBER CAP 5.5	
20	SB1054001	2	油管 L=340	OIL TUBE L=340	
21	SB1055001	1	油管 L=430	OIL TUBE L=430	
22	SA4187001	2	轴承	NEEDLE BEARING	
22	SA4188001	2	轴承	NEEDLE BEARING	
22	SA4189001	2	轴承	NEEDLE BEARING	
22	SA4190001	2	轴承	NEEDLE BEARING	
23	SA3276001	2	垫圈 A	SPACER A	
24	SA3277001	2	止动圈	RETAINING RING	
25	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
26	SA3278001	1	轴圈	COLLAR	
27	SB7009001	1	下轴大组件	LOWER SHAFT SET	
28	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
29	SA6448301	1	梭托 E	DRIVER E	
30	018501036	1	螺栓 M5X10	BOLT SOCKET M5X10	
31+	P.53	1	外旋梭	SHUTTLE RACE BASE	
32+	P.53	1	摆梭(盒件)	SHUTTLE HOOK ASSY W/BOX	
33+	P.53	1	梭芯套组件	BOBBIN CASE ASSY	
34+	P.53	1	梭芯	BOBBIN	
35	SB1175301	1	齿轮盖板	GEAR COVER	
36	062400616	5	螺钉 M4X6	SCREW PAN M4X6	
37	0A5400806	2	螺钉(带垫圈) M4X8DB	SCREW PAN (S/P WASHER) M4X8	
38	SB0718101	1	摆动齿轮套环	ROCK GEAR COLLAR	
39	081040070	2	O形圈 P40	O RING P40	
40	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
41	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
42	SB0717001	1	摆动齿轮	ROCK GEAR	
43	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
44	SB1043101	1	摆动齿轮轴组件	ROCK GEAR SHAFT ASSY	
45	104821001	1	橡皮塞 10.5	RUBBER CAP, 10.5	
46	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
47	SB0985001	1	摆动齿轮轴 R	ROCK GEAR SHAFT R	
48	SA4179001	2	轴承 6904DDUNR	BALL BEARING 6904DDUNR	
49	SB0909001	2	橡皮封圈 R	RUBBER SEAL R	
50	017061006	1	螺栓 M6X10	BOLT M6X10	
51	SB1051001	1	曲柄连杆垫圈	WASHER CRANK RID	
52	SB4742001	2	轴承轴套组件	BEARING BUSH ASSY	
53	SB1258001	2	油封	OIL SEAL	
54	SB1204001	1	定位板	POSITIONING PLATE	
55	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
56	012400436	1	螺钉 M4X4	SET SCREW SOCKET (FT) M4X4	
57	SA3238401	1	旋梭调节轴	ADJUSTING STUD	
58	081003670	1	O形圈 PW3	O RING PW3	
59	SB4579001	1	齿轮垫片	GEAR PACKING	

KE-430FX II, 430FS II/BE-438FX II-305

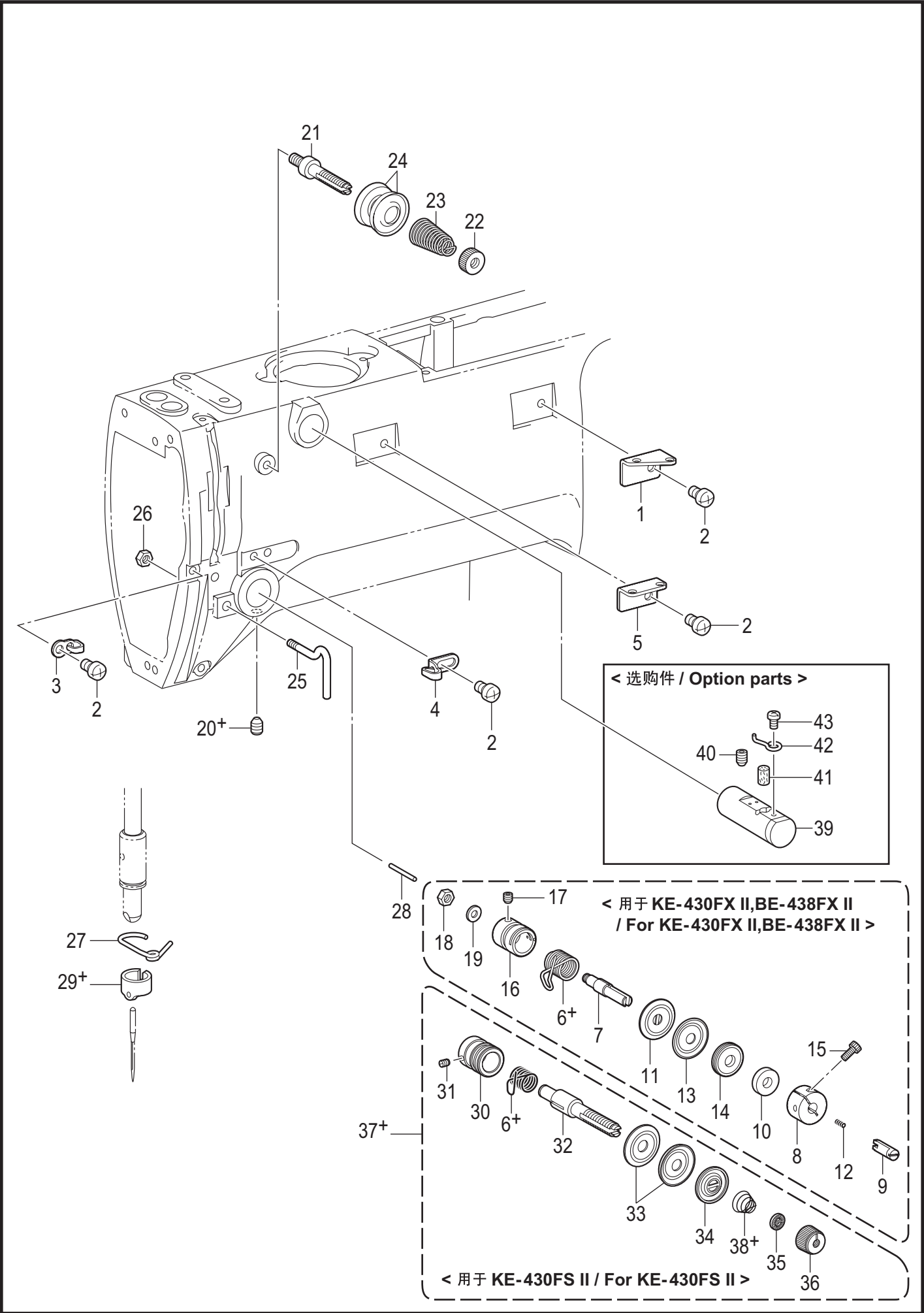


KE-430FX II,430FS II/BE-438FX II-350

G. 供油润滑装置 / Lubrication

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB1052101	1	油箱组件	OIL TANK ASSY	
2	SB1053101	1	油箱螺母	OIL TANK NUT	
3	SB1056101	1	油箱安装板	OIL TANK PLATE	
4	017401015	2	螺栓 M4X10	BOLT M4X10	
5	SB3848001	2	平垫圈 M4	WASHER_PLAIN_M_4	
6	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
7	SB0911001	1	接头	JOINT	
8	SA9917001	1	供油口罩盖	OIL FEEDING POCKET COVER	
9	SB1276001	1	油管夹	OIL TUBE SUPPORT	
10	062400616	1	螺钉 M4X6	SCREW PAN M4X6	
11	SA1394101	1	线夹U3	CORD HOLDER U3	
12	062400616	1	螺钉 M4X6	SCREW PAN M4X6	
13	SB1279201	1	润滑脂座F	GREASE SUPPORT F	
14	SB1488101	1	油毡	FELT	
			<用于KE-430FS II>	<For KE-430FS II>	
15	SB4737001	1	油线挂钩组件	WICK HOLDER ASSY	
16	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
17	SB4446001	1	油毡	FELT	
18	140647121	1	电线固定夹	CORD HOLDER	
19	062400616	1	螺钉 M4X6	SCREW PAN M4X6	

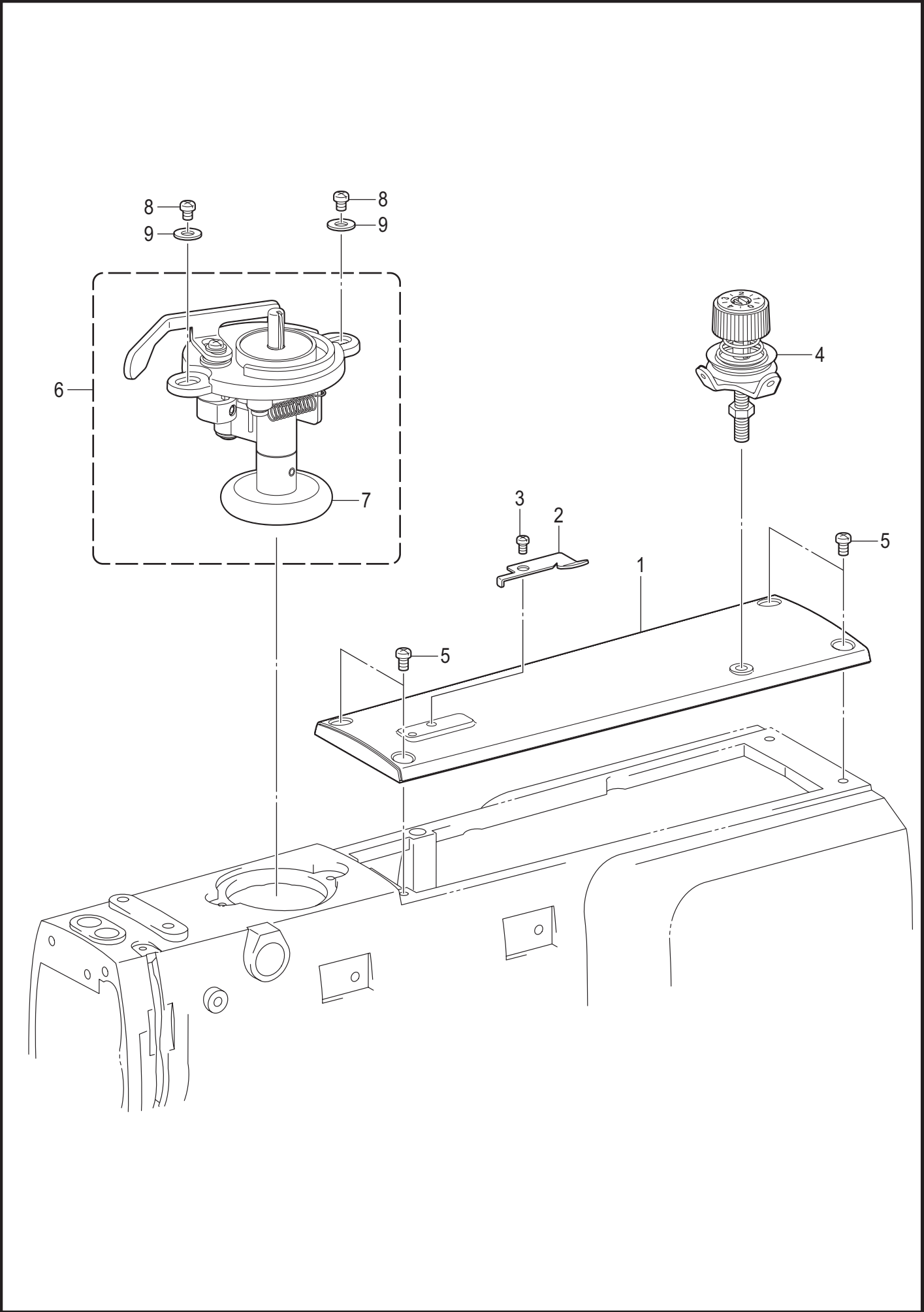
KE-430FX II,430FS II/BE-438FX II-350



H. 穿线装置 / Threading mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA3250001	1	过线导向 A	ARM THREAD GUIDE,A	
2	062500616	4	螺钉 M5X6	SCREW PAN M5X6	
3	SA4333001	1	过线导向 B	ARM THREAD GUIDE,B	
4	SA6391001	1	过线器 C	ARM THREAD GUIDE C	
5	SB1086001	1	机头导线板D	ARM THREAD GUIDE D	
6+	P.53	1	挑线弹簧	THREAD TAKE-UP SPRING	
			<用于KE-430FX II, BE-438FX II>	<For KE-430FX II, BE-438FX II>	
7	SB1084001	1	DT夹线杆	DT TENSION STUD	
8	SB1088101	1	紧圈 DT	SET COLLAR DT	
9	SB1180201	1	轴	SHAFT	
10	SB1181001	1	缓冲垫 DT	DT CUSHION	
11	SA6190001	1	夹线盘 DT	DISC DT	
12	SB1267001	1	弹簧	COIL SPRING	
13	145446001	1	夹线盘	DISC TENSION	
14	SB1281001	1	锥形夹线盘压板	TAPER DISC PRESSER	
15	018301036	1	螺栓 M3X10	BOLT SOCKET M3X10	
16	SB1182101	1	夹线基座 DT 组件	TENSION BRACKET ASSY	
17	012400436	1	螺钉 M4X4	SET SCREW SOCKET (FT) M4X4	
18	021500316	1	六角螺母 M5	NUT 3 M5	
19	SB2330001	1	平垫圈 S4.76	WASHER PLAIN S SM4.76	
20+	SA4143001	1	螺钉 M6X6	SET SCREW, (FT) M6X6	
			<用于KE-430FS II-3, -5>	<For KE-430FS II-3, -5>	
20+	SA1229101	1	螺钉 M6X6	SET SCREW (FT) M6X6	
21	SA3256001	1	夹线杆轴 A	TENSION STUD A	
22	100136001	1	夹线螺母	TENSION NUT	
23	SA4146101	1	弹簧	SUB TENSION SPRING	
24	145446001	2	夹线盘	DISC TENSION	
25	SB1087001	1	机壳线钩	THREAD GUIDE ARM	
26	021400306	1	六角螺母 M4	NUT 3 M4	
27	SB1058001	1	针杆轴套线导向 D	N-BAR BUSH THREAD GUIDE D	
28	S50384101	1	松线销	TENSION RELEASE PIN	
29+	P.54	1	针杆线导向	NEEDLE BAR THREAD GUIDE	
			<用于KE-430FS II-3, -5>	<For KE-430FS II-3, -5>	
30	SB1600001	1	夹线器基座	THREAD TENSION BRACKET	
31	100402004	1	固定螺钉 SM3.57	SET SCREW SM3.57	
32	116922201	1	夹线螺杆	TENSION STUD	
33	145446021	2	夹线盘	DISC TENSION	
34	159805001	1	夹线压盘	TENSION DISC PRESSER	
35	SB4216001	1	止动垫圈	WASHER	
36	SB4038001	1	夹线螺母	TENSION NUT	
			<用于KE-430FS II-3>	<For KE-430FS II-3>	
37+	SB4442101	1	夹线器基座组件	THREAD TENSION BRACKET ASSY	
38+	104525103	1	夹线弹簧	TENSION SPRING	
			<用于KE-430FS II-5>	<For KE-430FS II-5>	
37+	SB4443101	1	夹线器基座组件	THREAD TENSION BRACKET ASSY	
38+	107606101	1	夹线弹簧	TENSION SPRING H	
			<选购件>	<Option parts>	
39	152881101	1	线冷却器组件	NEEDLE COOLER ASSY	
40	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
41	152883000	1	油毡 8X15.5	FELT, 8X15.5	
42	152884001	1	过线钩	NEEDLE COOLER THREAD GUIDE	
43	062670412	1	螺钉 SM3.57-40X4	SCREW PAN SM3.57-40X4	

KE-430FX II,430FS II/BE-438FX II-401

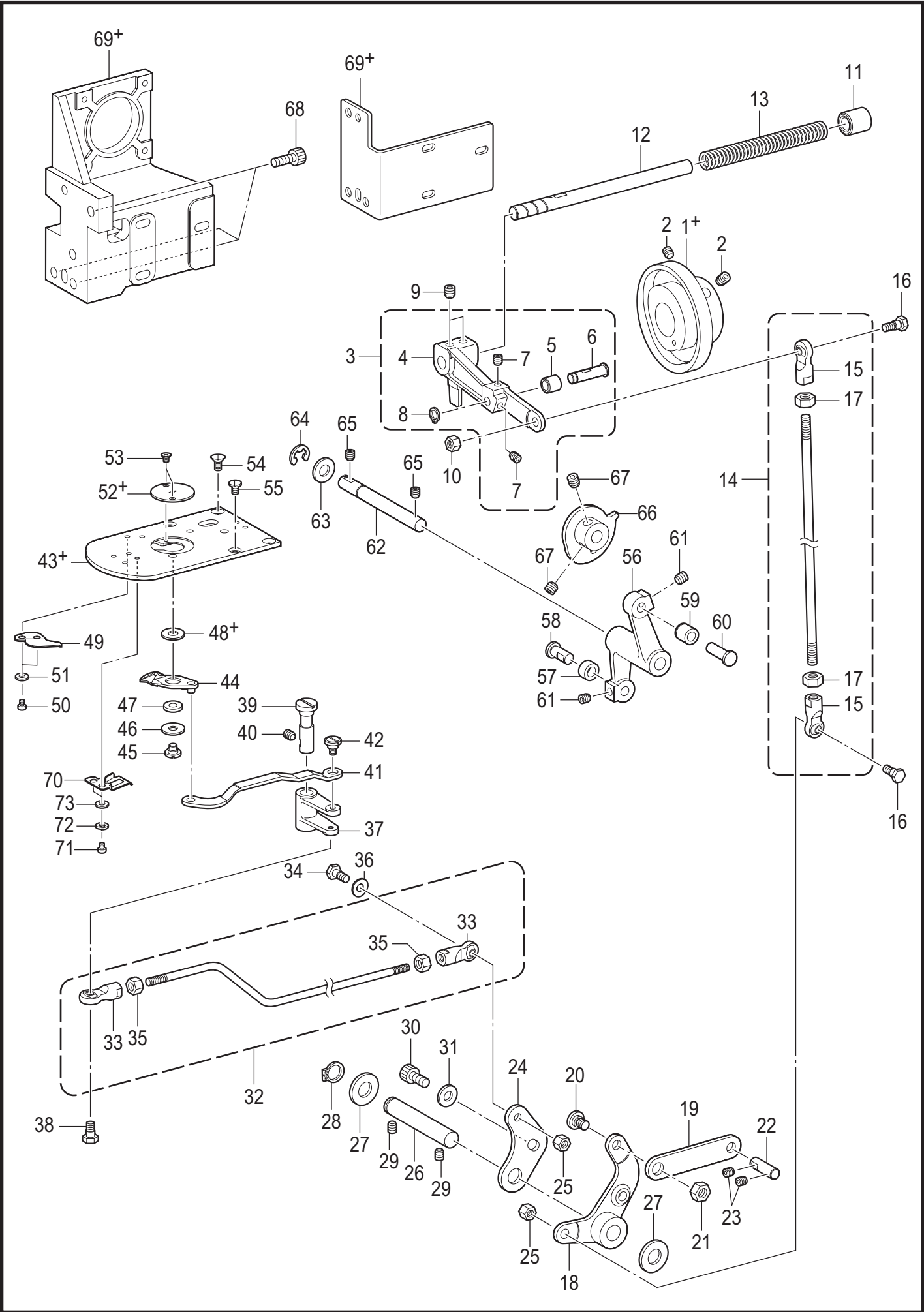


J. 绕线装置 / Bobbin winder mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB0785201	1	上盖	TOP COVER	
2	SA3299001	1	切刀	KNIFE	
3	062500616	1	螺钉 M5X6	SCREW PAN M5X6	
4	SB3571101	1	绕线器夹线组件	BOBBIN WINDER TENSION ASSY	
5	062500816	4	螺钉 M5X8	SCREW PAN M5X8	
6	SB4589001	1	绕线器组件	BOBBIN WINDER UNIT	
7	SB3543001	1	橡皮塞	RUBBER RING	
8	062401016	2	螺钉 M4X10	SCREW PAN M4X10	
9	SB3848001	2	平垫圈 M4	WASHER_PLAIN_M_4	

KE-430FX II,430FS II/BE-438FX II-402

K. 切线装置 / Thread trimmer mechanism



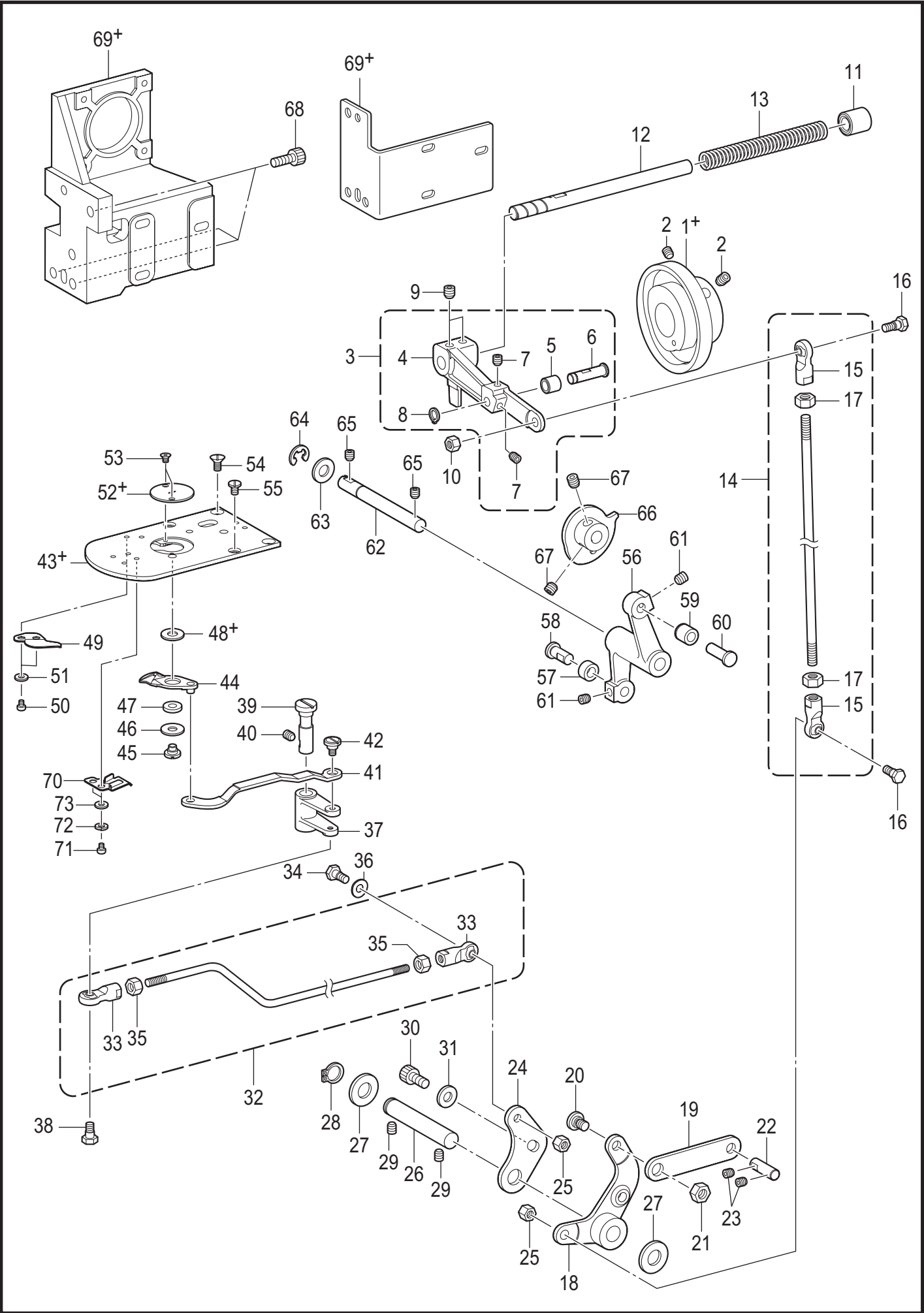
KE-430FX II,430FS II/BE-438FX II-403

K. 切线装置 / Thread trimmer mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	SB0935101	1	<用于KE-430FX II, KE-430FS II> 切线凸轮	<For KE-430FX II, KE-430FS II> THREAD TRIMMER CAM	
1+	SB1206001	1	<用于BE-438FX II> 切线凸轮 B	<For BE-438FX II> THREAD TRIMMER CAM B	
2	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
3	SB1187001	1	切线驱动杆组件	TR-DRIVING LEVER ASSY	
4	SB0936001	1	切线驱动杆	TR-DRIVING LEVER	
5	SB0834001	1	切线滚轮	COLLAR TR-TRIMMER	
6	SB0711001	1	切线滚轮轴	COLLAR SHAFT	
7	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
8	048060142	1	轴用挡圈 C6	RETAINING RING EXTERNAL C6	
9	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
10	021060306	1	六角螺母 M6	NUT 3 M6	
11	231071001	1	轴套 8X15	BUSH, 8X15	
12	SB0938101	1	驱动杆导向轴	GUIDE SHAFT	
13	SB0937001	1	驱动杆导向轴弹簧	SPRING COMPRESSION	
14	SB0939001	1	切线杆 V组件	THREAD TRIMMER ROD ASSY V	
15	S32465101	2	接头组件	BALL JOINT ASSY	
16	S32462001	2	台阶螺钉 B M6	SHOULDER SCREW, B ;M6	
17	021060306	2	六角螺母 M6	NUT 3 M6	
18	SB0945201	1	切线杠杆 V	THREAD TRIMMER LEVER V	
19	SB0943201	1	切线连接	THREAD TRIMMER LINK	
20	SB0705101	1	台阶螺钉	LINK SHOULDER SCREW	
21	021060306	1	六角螺母 M6	NUT 3 M6	
22	SB0944001	1	电磁铁轴	SOLENOID SHAFT	
23	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
24	SB0946201	1	切线杠杆 H	THREAD TRIMMER LEVER H	
25	021060306	2	六角螺母 M6	NUT 3 M6	
26	SB0947001	1	切线杠杆轴	SHAFT TR-TRIMMER LEVER	
27	SB0948001	2	垫片	SPACER	
28	048100142	1	轴用挡圈 C10	RETAINING RING EXTERNAL C10	
29	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
30	018061236	1	螺栓 M6X12	BOLT SOCKET M6X12	
31	155559021	1	平垫圈	WASHER PLAIN	
32	SB0941001	1	切线杆 H组件	THREAD TRIMMER ROD ASSY H	
33	S32465101	2	接头组件	BALL JOINT ASSY	
34	S32462001	1	台阶螺钉 B M6	SHOULDER SCREW, B ;M6	
35	021060306	2	六角螺母 M6	NUT 3 M6	
36	109239002	1	弹簧垫圈	WASHER, WAVE SPRING	
37	SA3324101	1	动刀曲柄	MOVING KNIFE LEVER	
38	SA3325101	1	台阶螺钉 6.35-6	SHOULDER SCREW 6.35-6	
39	SA3326101	1	动刀曲柄轴	SHAFT M-KNIFE LEVER	
40	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
41	SA3327501	1	动刀连杆	M-KNIFE CONNECTING PLATE	
42	SA4354001	1	台阶螺钉 6-1.8	SHOULDER SCREW,6-1.8	
43+	SB0714101	1	<用于KE-430FX II-3, -K, -1> 针板	<For KE-430FX II-3, -K, -1> NEEDLE PLATE	
43+	SB4595101	1	<用于KE-430FX II-5, KE-430FS II-3,-5, BE-438FX II> 针板	<For KE-430FX II-5, KE-430FS II-3, -5, BE-438FX II> NEEDLE PLATE	
44	SB6952001	1	动刀复合件 H	MOVABLE KNIFE SET H	
45	SA4518001	1	台阶螺钉	MOVABLE KNIFE SHOULDER SCREW	
46	SA4519001	1	轴向垫圈	THRUST WASHER	
47	S00705001	1	动刀圈套	MOVABLE KNIFE COLLAR	

KE-430FX II,430FS II/BE-438FX II-403

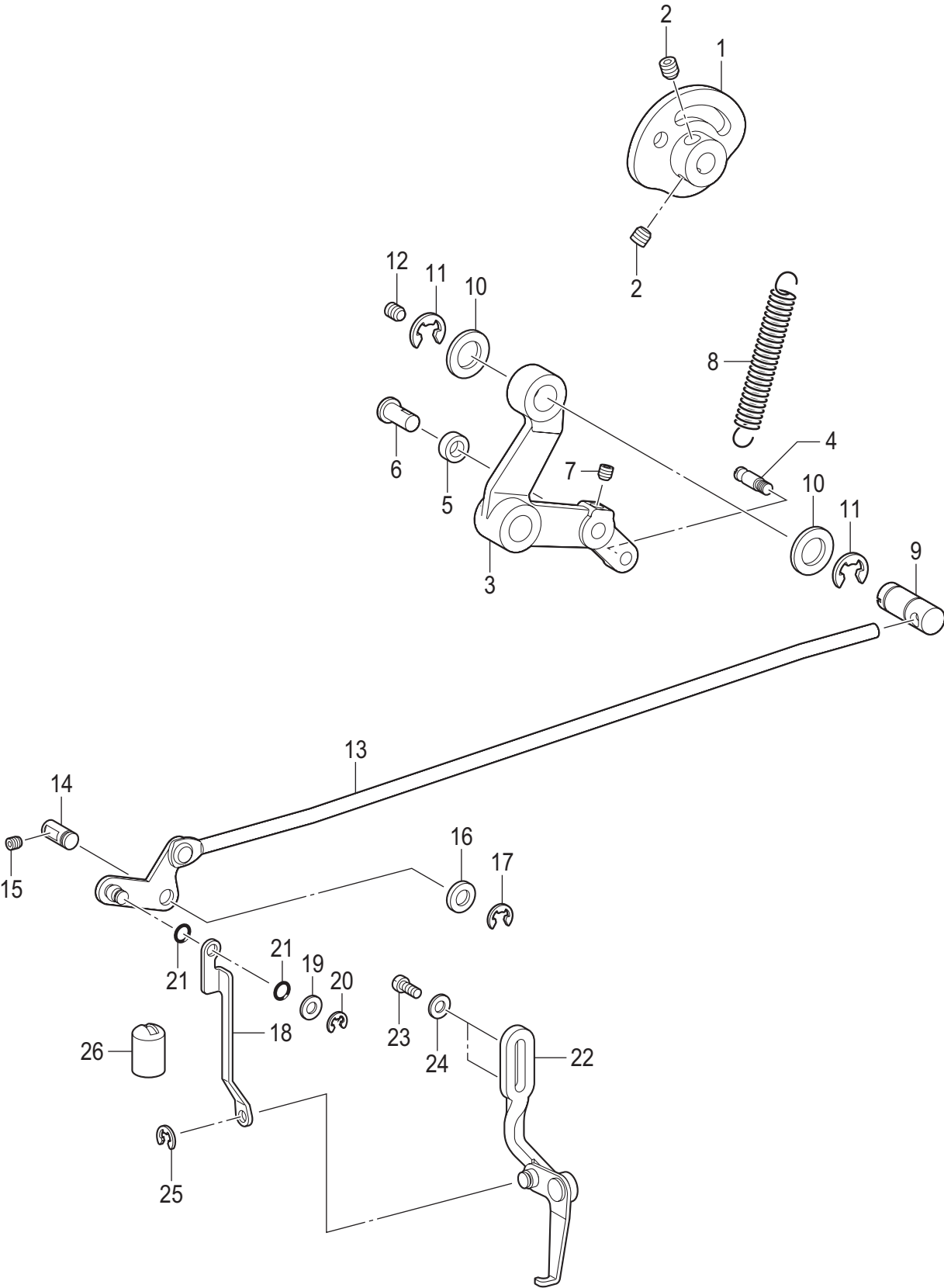
K. 切线装置 / Thread trimmer mechanism



KE-430FX II,430FS II/BE-438FX II-403

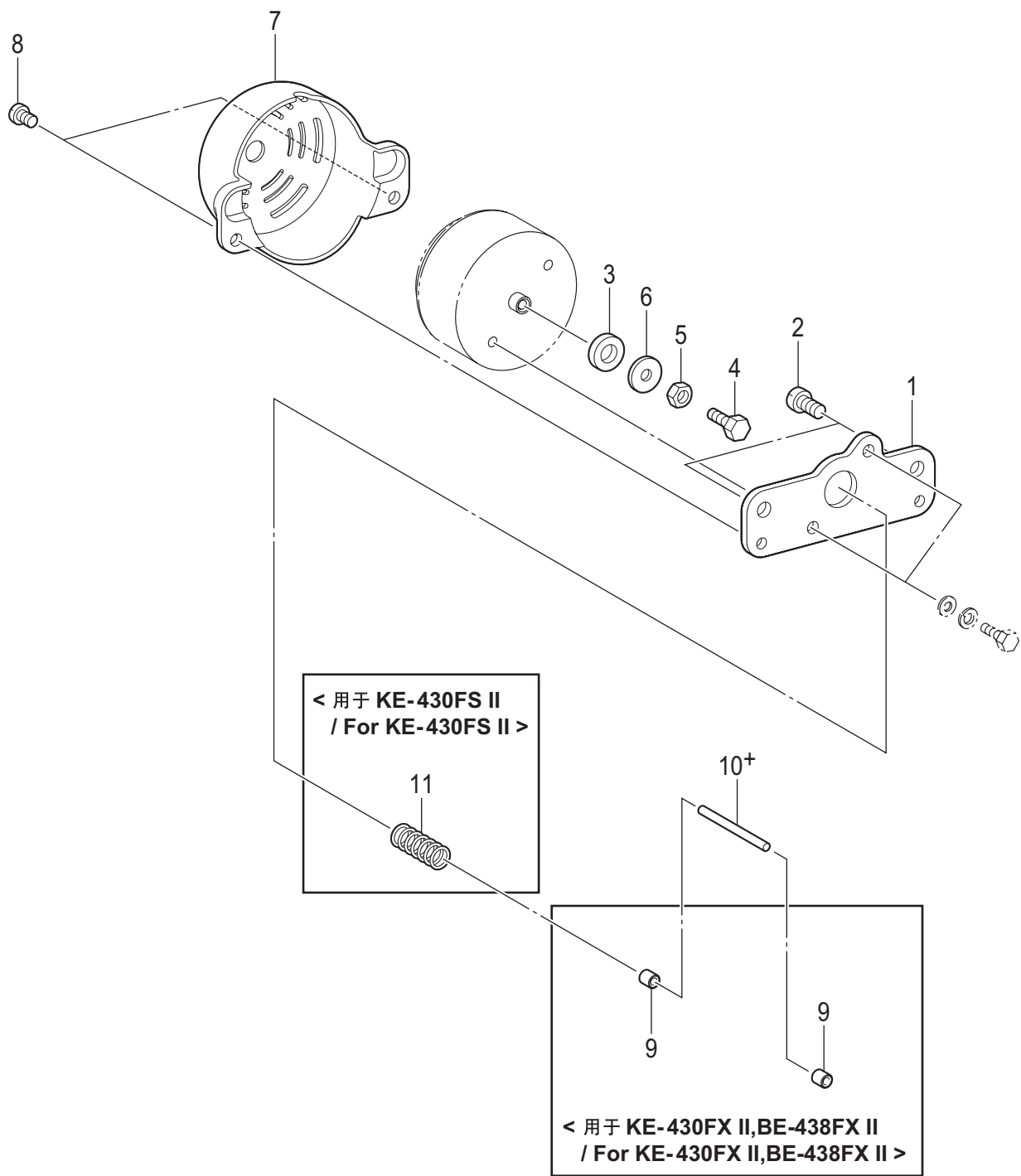
K. 切线装置 / Thread trimmer mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
48+	SA6397001	1	垫片 0.2	M-KNIFE SPACER T0.2	
48+	SB3049001	1	垫片 0.25	M-KNIFE SPACER T0.25	
48+	SA3334001	1	垫片 0.3	M-KNIFE SPACER T0.3	
48+	SB0955001	1	垫片 0.35	M-KNIFE SPACER T0.35	
49	SB6953001	1	定刀复合件 H	FIXED KNIFE SET H	
50	062300416	2	螺钉 M3X4	SCREW PAN M3X4	
51	SB3847001	2	平垫圈 M3	WASHER_PLAIN_M_3	
52+	P.53	1	针孔板	NEEDLE HOLE PLATE	
53	100360003	2	螺钉 SM2.38	SCREW	
54	S25310101	2	螺钉 M4	SCREW, FLAT M4	
55	SA3538001	2	螺钉 M4X8	SCREW,M4X8	
56	SB0932001	1	切线凸轮曲柄	CAM LEVER THREAD TRIMMER	
57	SA3449101	1	扫线滚轮	THREAD WIPER ROLLER	
58	SA3441101	1	抬压滚轮轴	W-CLAMP LIFTER ROLLER SHAFT	
59	SB0934001	1	滚轮 10X10	ROLLER 10X10	
60	SB0933001	1	滚轮轴 6X20	ROLLER SHAFT 6X20	
61	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
62	SB0931001	1	切线凸轮曲柄轴	DRIVING THREAD TRIMMER SHAFT	
63	110367001	1	垫圈 8	WASHER, PLAIN SPECIAL 8	
64	048060346	1	挡圈 E6	RETAINING RING E6	
65	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
66	SB0930001	1	切线驱动凸轮	THREAD TRIMMER DRIVING CAM	
67	012060536	2	螺钉 M6X5	SET SCREW, SOCKET (FT) M6X5	
68	018061236	3	螺栓 M6X12	BOLT SOCKET M6X12	
69+	SB0978101	1	马达后座架	MOTOR BRACKET REAR	
69+	SB4502001	1	电磁铁安装板	SOLENOID SETTING PLATE	
70	SB0713001	1	底线压簧	BOBBIN THREAD CLAMP SPRING	
71	062300416	2	螺钉 M3X4	SCREW PAN M3X4	
72	028030246	2	弹簧垫圈 2-3	WASHER SPRING 2-3	
73	SB3847001	2	平垫圈 M3	WASHER_PLAIN_M_3	



L. 扫线装置 / Thread wiper mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB0969001	1	扫线凸轮	THREAD WIPER CAM	
2	012060536	2	螺钉 M6X5	SET SCREW, SOCKET (FT) M6X5	
3	SB0970001	1	扫线驱动曲柄	DRIVING LEVER THREAD WIPER	
4	SB0965101	1	弹簧挂销M5	SPRING HOLDER M5	
5	SA3449101	1	扫线滚轮	THREAD WIPER ROLLER	
6	SA3441101	1	抬压滚轮轴	W-CLAMP LIFTER ROLLER SHAFT	
7	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
8	SB0964001	1	弹簧	SPRING	
9	SB0972101	1	扫线杆轴	THREAD WIPER ROD SHAFT	
10	S20356001	2	平垫圈 10	WASHER, PLAIN 10	
11	048080342	2	挡圈 E8	RETAINING RING E8	
12	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
13	SB0973101	1	扫线杆组件	THREAD WIPER ROD ASSY	
14	SB0977001	1	扫线轴	WIPER SHAFT	
15	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
16	155559021	1	平垫圈	WASHER PLAIN	
17	048040342	1	挡圈 E4	RETAINING RING E4	
18	SA3458001	1	扫线连接板	CONNECTING PLATE	
19	SB2255001	1	平垫圈 S5	WASHER PLAIN S 5	
20	048040342	1	挡圈 E4	RETAINING RING E4	
21	081005070	2	O形圈 P5	O RING P5	
22	SA3459101	1	扫线臂组件	THREAD WIPER ARM ASSY	
23	062401016	2	螺钉 M4X10	SCREW PAN M4X10	
24	SB3848001	2	平垫圈 M4	WASHER_PLAIN_M_4	
25	048040342	1	挡圈 E4	RETAINING RING E4	
26	SA3464001	1	油塞	OIL CAP	

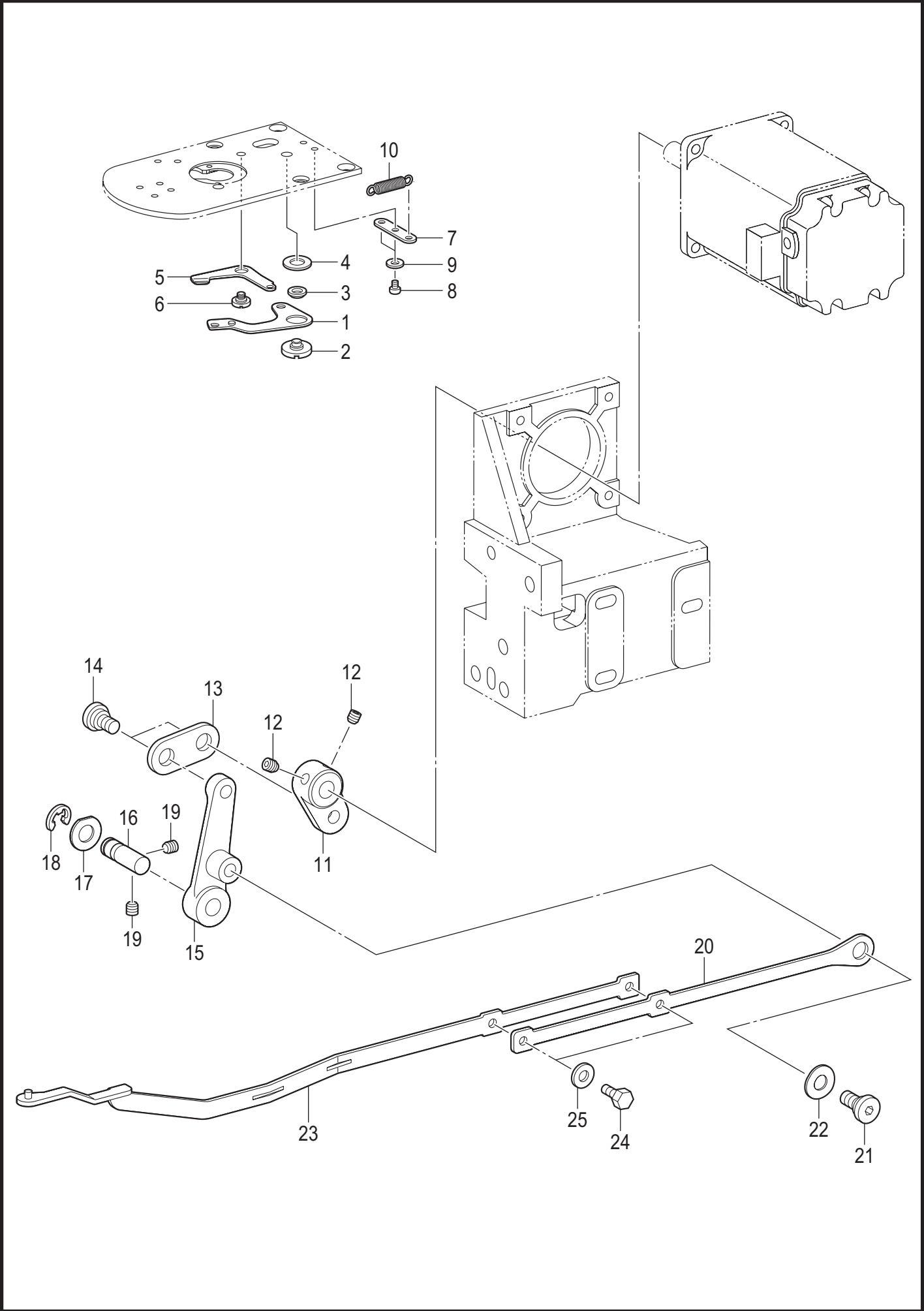


M. 松线装置 / Tension release mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB1090101	1	DT 电磁铁安装板	DT SOLENOID SETTING PLATE	
2	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
3	SB1179001	1	电磁铁缓冲垫圈	SOLENOID CUSHION	
4	017401015	1	螺栓 M4X10	BOLT M4X10	
5	021400306	1	六角螺母 M4	NUT 3 M4	
6	025040332	1	平垫圈 L4	WASHER PLAIN L 4	
7	SB0787101	1	电磁铁罩	SOLENOID COVER	
8	060400516	2	螺钉 M4X5	SCREW BIND M4X5	
9	SB1192001	2	<用于KE-430FX II, BE-438FX II> 松线杆套筒	<For KE-430FX II, BE-438FX II> TENSION RELEASE BAR BUSH	
10+	SB1089001	1	松线杆	TENSION RELEASE BAR	
10+	SB4487001	1	<用于KE-430FS II> 松线杆	<For KE-430FS II> TENSION RELEASE BAR	
11	SB4486001	1	松线弹簧	TENSION RELEASE SPRING	

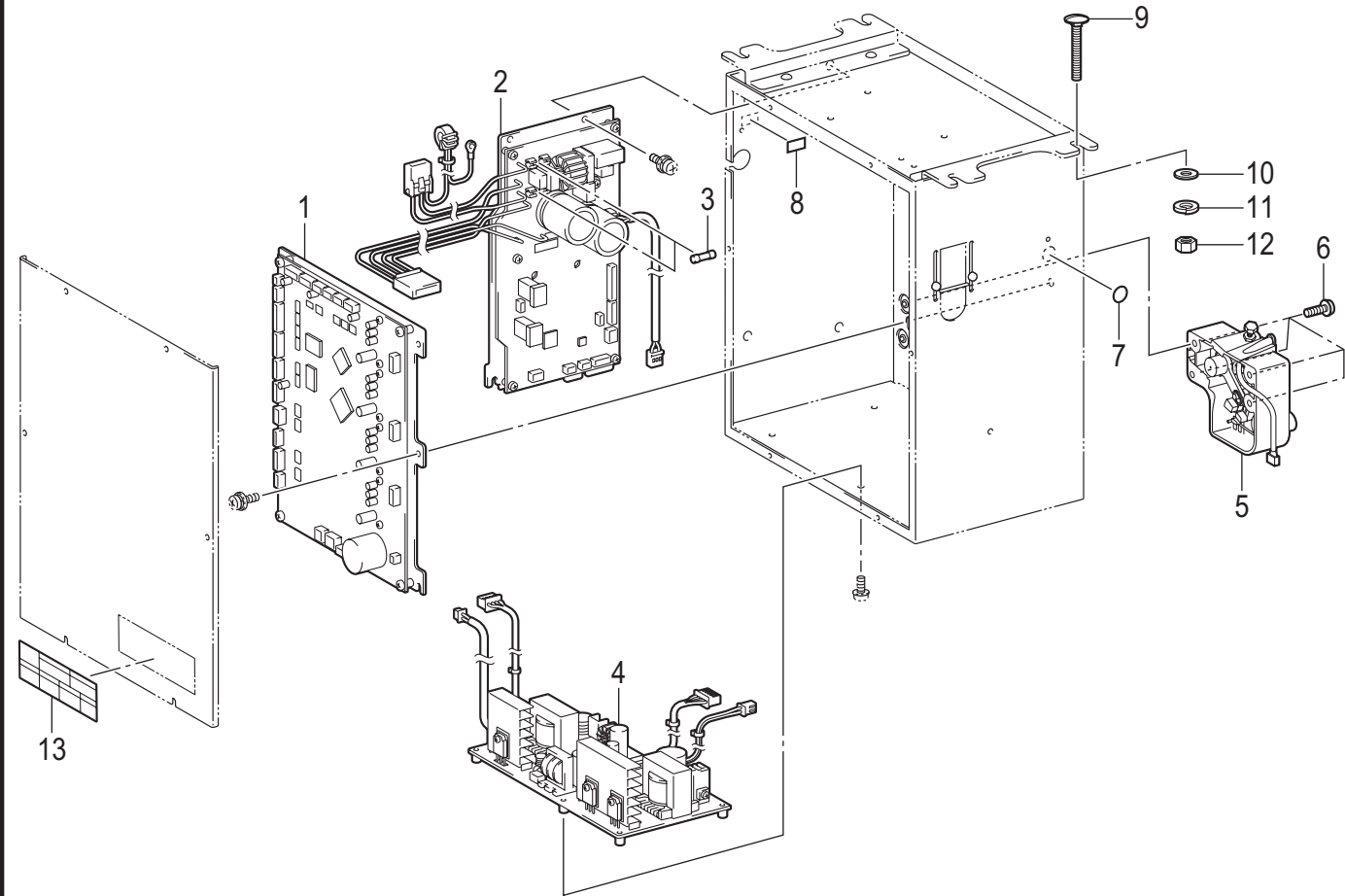
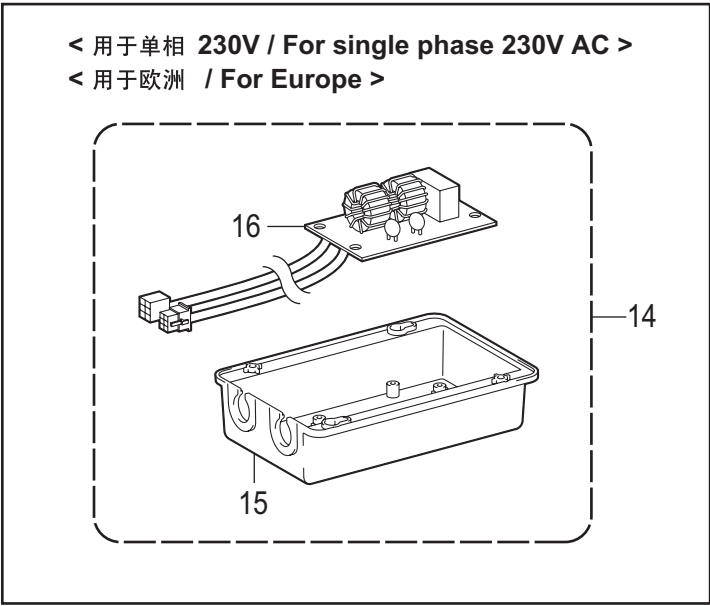
KE-430FX II,430FS II/BE-438FX II-406

N. 夹线装置 (用于 KE-430FX II-3, -K, -1) / Thread nipper mechanism (For KE-430FX II-3, -K, -1)



N. 夹线装置（用于KE-430FX II-3, -K, -1） / Thread nipper mechanism (For KE-430FX II-3, -K, -1)

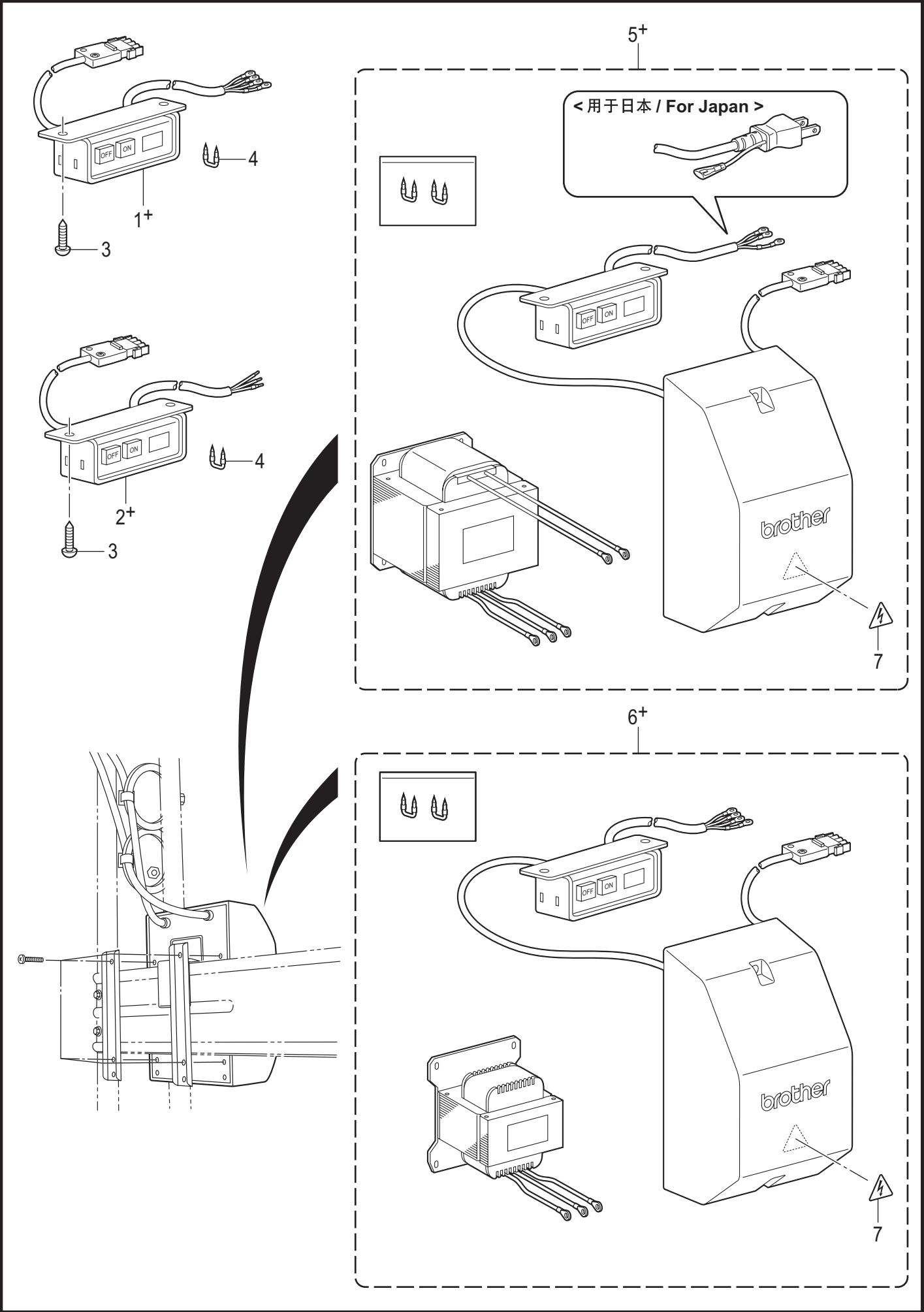
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB0709001	1	夹线板D组件	THREAD NIPPER D ASSY	
2	SA3333001	1	台阶螺钉	THREAD NIPPER SHOULDER SCREW	
3	SA4329001	1	夹线圈套	COLLAR,THREAD NIPPER	
4	SA4330001	1	垫片	SPACER,THREAD NIPPER	
5	SB0954001	1	夹线板 U	THREAD NIPPER U	
6	SA3342101	1	台阶螺钉 6-0.9	SHOULDER SCREW,6-0.9	
7	SA3343101	1	弹簧挂钩板	PLATE,SPRING HOOK	
8	062300416	2	螺钉 M3X4	SCREW PAN M3X4	
9	SB3847001	2	平垫圈 M3	WASHER_PLAIN_M_3	
10	SA4465001	1	弹簧	SPRING EXTENSION	
11	SB0980001	1	马达曲柄	TR-DRIVING MOTOR LEVER	
12	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
13	SB0983101	1	夹线连板	TR-LINK	
14	SB0705101	2	台阶螺钉	LINK SHOULDER SCREW	
15	SB0979001	1	夹线杆	TR-DRIVING LEVER	
16	SB0982001	1	夹线曲柄轴	LEVER SHAFT	
17	110367001	1	垫圈 8	WASHER, PLAIN SPECIAL 8	
18	048060346	1	挡圈 E6	RETAINING RING E6	
19	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
20	SB0981101	1	夹线连接板 R	TN-CONNECTING PLATE R	
21	SB0705101	1	台阶螺钉	LINK SHOULDER SCREW	
22	109239002	1	弹簧垫圈	WASHER, WAVE SPRING	
23	SB0750101	1	夹线连接板组件 F	TN-CONNECTING PLATE ASSY F	
24	017400802	2	螺栓 M4X8	BOLT M4X8	
25	SB3848001	2	平垫圈 M4	WASHER_PLAIN_M_4	



P1. 控制箱 / Control box

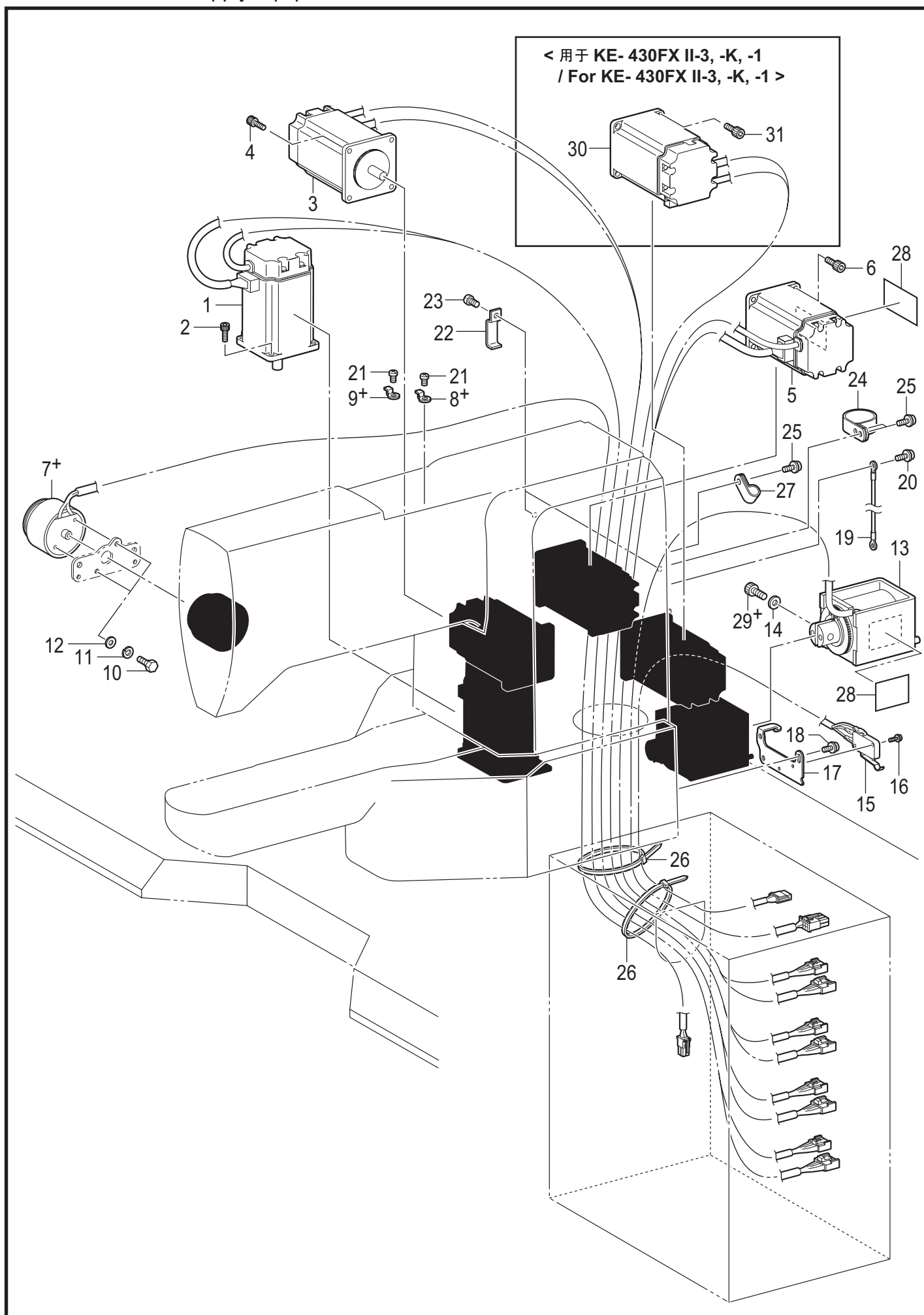
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB2258301	1	主基板组件	MAIN PCB ASSY	
2	SA8350201	1	马达基板组件	MOTOR PCB ASSY	
3	J04417001	2	保险丝 10A-250V: FGMB	G FUSE 10A-250V:FGMB	
4	SA9500201	1	电源基板组件	POWER PCB ASSY	
5	SA9602101	1	踏板控制器组件(海外规格)	TREADLE UNIT -EX	
6	J00353001	4	螺钉(带垫圈) M5X14DB	SCREW PAN (S/P WASHER) M5X14	
7	S37060001	1	接地标记	LABEL, GROUNDING	
8	S37059001	1	PE标记	LABEL, PE	
9	SA9893001	4	螺栓 M8X65	BOLT M8X65	
10	025080336	4	平垫圈 L8	WASHER PLAIN L 8	
11	028080246	4	弹簧垫圈 2-8	WASHER SPRING 2-8	
12	021080206	4	螺母 M8	NUT 2 M8	
13	SA9725001	1	感电标签 36 X 150	LABEL ELECTRICAL SHOCK 36X150	
			<用于单相 230V>	<For Single phase 230V AC>	
			<用于欧洲>	<For Europe>	
14	SA9559001	1	CE滤波器组件	CE FILTER BOX ASSY	
15	SA9564001	1	CE滤波器座罩	CE FILTER CASE	
16	SA9565001	1	CE滤波器基板组件	CE FILTER PCB ASSY	

P2.控制箱 / Control box



P2. 控制箱 / Control box

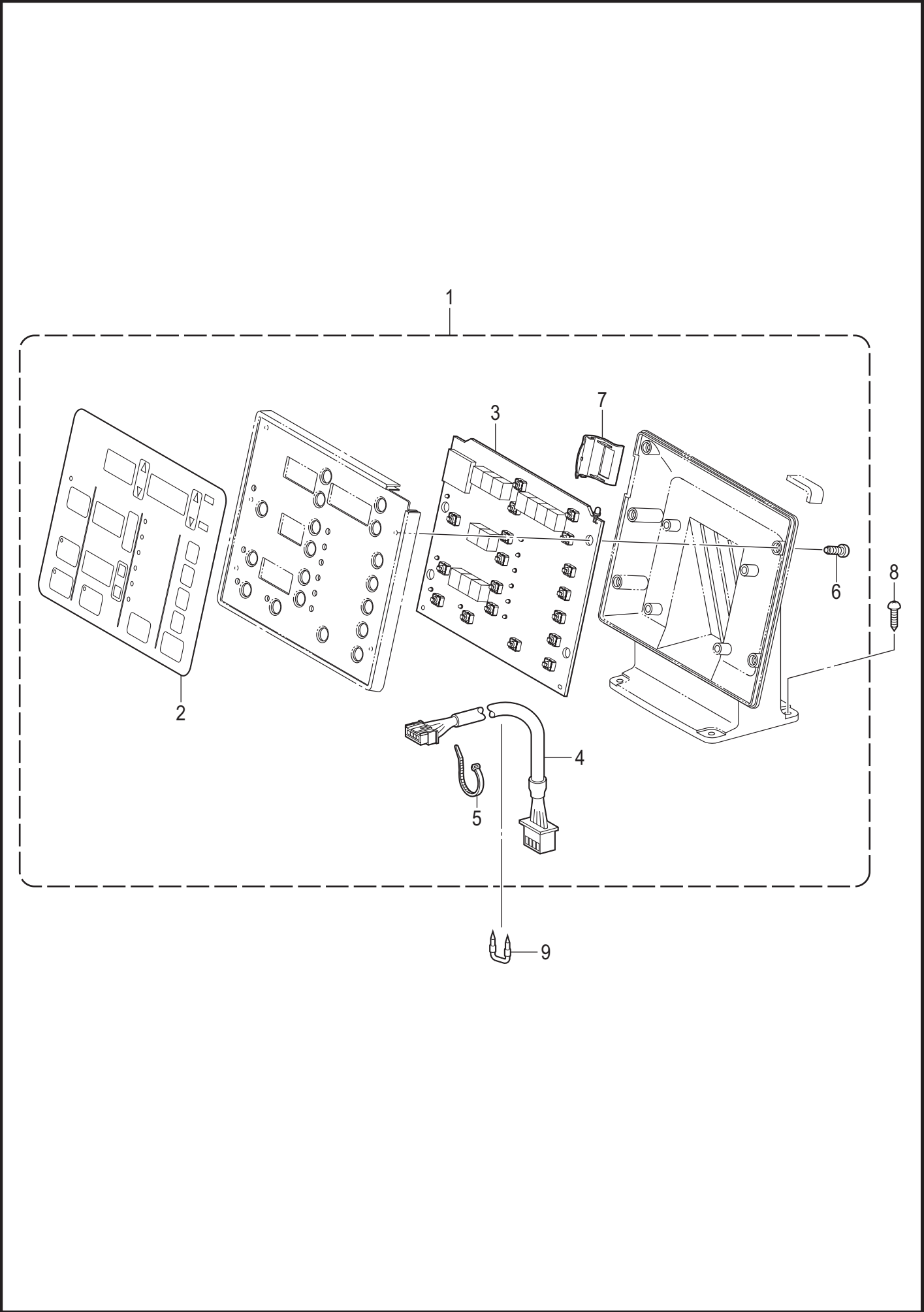
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	SA9616001	1	<用于三相 200V> <用于日本> 电源开关组件 SJT	<For Three phase 200V AC> <For Japan> POWER SWITCH ASSY SJT	
1+	SA9831001	1	<用于三相 220V> <用于北美和墨西哥> 电源开关组件 SJT#2	<For Three phase 220V AC> <For USA, Canada and Mexico> POWER SWITCH ASSY SJT#2	
2+	SA9535001	1	<用于单相 220V> <用于亚洲,欧洲及一般出口> 电源开关组件CCC	<For Single phase 220V AC> <For Asia, General and Europe> POWER SUPPLY SWITCH ASSY CCC	
2+	BMP3010-0000001-3S00	1	<用于单相 220V> <用于中国> 电源开关组件 CCC#2	<For Single phase 220V AC> <For China> POWER SWITCH 220V	
3	S03816001	2	圆头木螺钉 M4.5X16	WOOD SCREW M4.5X16	
4	200190001	2	U形卡钉	STAPLE 10X20	
5+	SB1229001	1	<用于单相 100V> <用于日本> 变压器箱 备品组件	<For Single phase 100V> <For Japan> TRANS BOX 100V SUPPLY	
5+	BMP3010-0000000-2ST1	1	<用于北美和墨西哥> 变压器箱	<For USA, Canada and Mexico> TRANSFORMER BOX	
6+	BMP3010-0000000-3ST4	1	<用于三相 380V> <用于亚洲和一般出口> 变压器箱	<For Three phase 380V> <For General and Asia> TRANSFORMER BOX	
6+	BMP3010-0000001-3ST4	1	<用于中国> 变压器箱	<For China> TRANSFORMER BOX	
6+	BMP3010-0000000-4ST4	1	<用于三相 400V> <用于欧洲> 变压器箱	<For Three phase 400V> <For Europe> TRANSFORMER BOX	
7	SA9914001	1	感电标签 25 X 28	LABEL ELECTRICAL SHOCK 25 X 28	



Q. 电气部品 / Power supply equipment

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA8349001	1	脉冲马达组件 X	PULSE MOTOR ASSY X	
2	018401036	4	螺栓 M4X10	BOLT SOCKET M4X10	
3	SA9497001	1	脉冲马达组件 Y	PULSE MOTOR ASSY Y	
4	018400836	4	螺栓 M4X8	BOLT SOCKET M4X8	
5	SA8352001	1	脉冲马达组件 P	PULSE MOTOR ASSY P	
6	018401036	4	螺栓 M4X10	BOLT SOCKET M4X10	
7+	SB0794101	1	<用于KE-430FX II, BE-438FX II> 数码张力电磁铁	<For KE-430FX II, BE-438FX II> DT TENSION SOLENOID	
8+	SB1201101	3	电线夹	CORD HOLDER	
7+	SB4499001	1	<用于KE-430FS II> 松线电磁铁	<For KE-430FS II> TENSION RELEASE SOLENOID	
8+	SB1201101	1	电线夹	CORD HOLDER	
9+	SB4637001	2	电线夹	CORD HOLDER	
10	017400802	2	螺栓 M4X8	BOLT M4X8	
11	028040246	2	弹簧垫圈 2-4	WASHER SPRING 2-4	
12	SB3848001	2	平垫圈 M4	WASHER_PLAIN_M_4	
13	SB1194001	1	切线电磁铁组件	THREAD TRIMMER SOLENOID ASSY	
14	SB0915001	3	垫圈	WASHER	
15	SB1650101	1	机头开关组件	SWITCH ASSY MACHINE HEAD	
16	0A5301605	2	螺钉(带垫圈) M3X16DB	SCREW PAN (S/P WASHER) M3X16	
17	SB1200101	1	机头开关安装板	SWITCH MACHINE HEAD PLATE	
18	0A5401006	2	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
19	SA3486001	1	地线 350	GROUND WIRE 350	
20	0A5401006	1	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
21	062400616	3	螺钉 M4X6	SCREW PAN M4X6	
22	SA1394101	2	线夹U3	CORD HOLDER U3	
23	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
24	S11817000	2	线夹 NK-18N	CLAMP, NK-18N	
25	0A5401006	3	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
26	SB4155001	2	线夹	BAND	
27	552907000	1	电线夹 #10	CORD HOLDER #10	
28	SA4224001	2	注意符号 30X40	MARK ATTENTION 30X40	
29+	018501036	3	<用于KE-430FS II-3, -5, KE-430FX II-5, BE-438FX II> 螺栓 M5X10	<For KE-430FS II-3, -5, KE-430FX II-5, BE-438FX II> BOLT SOCKET M5X10	
29+	018501636	3	<用于KE-430FX II-3, -K, -1> 螺栓 M5X16	<For KE-430FX II-3, -K, -1> BOLT SOCKET M5X16	
30	SA8316001	1	脉冲马达组件 T	PULSE MOTOR ASSY T	
31	018401036	4	螺栓 M4X10	BOLT SOCKET M4X10	

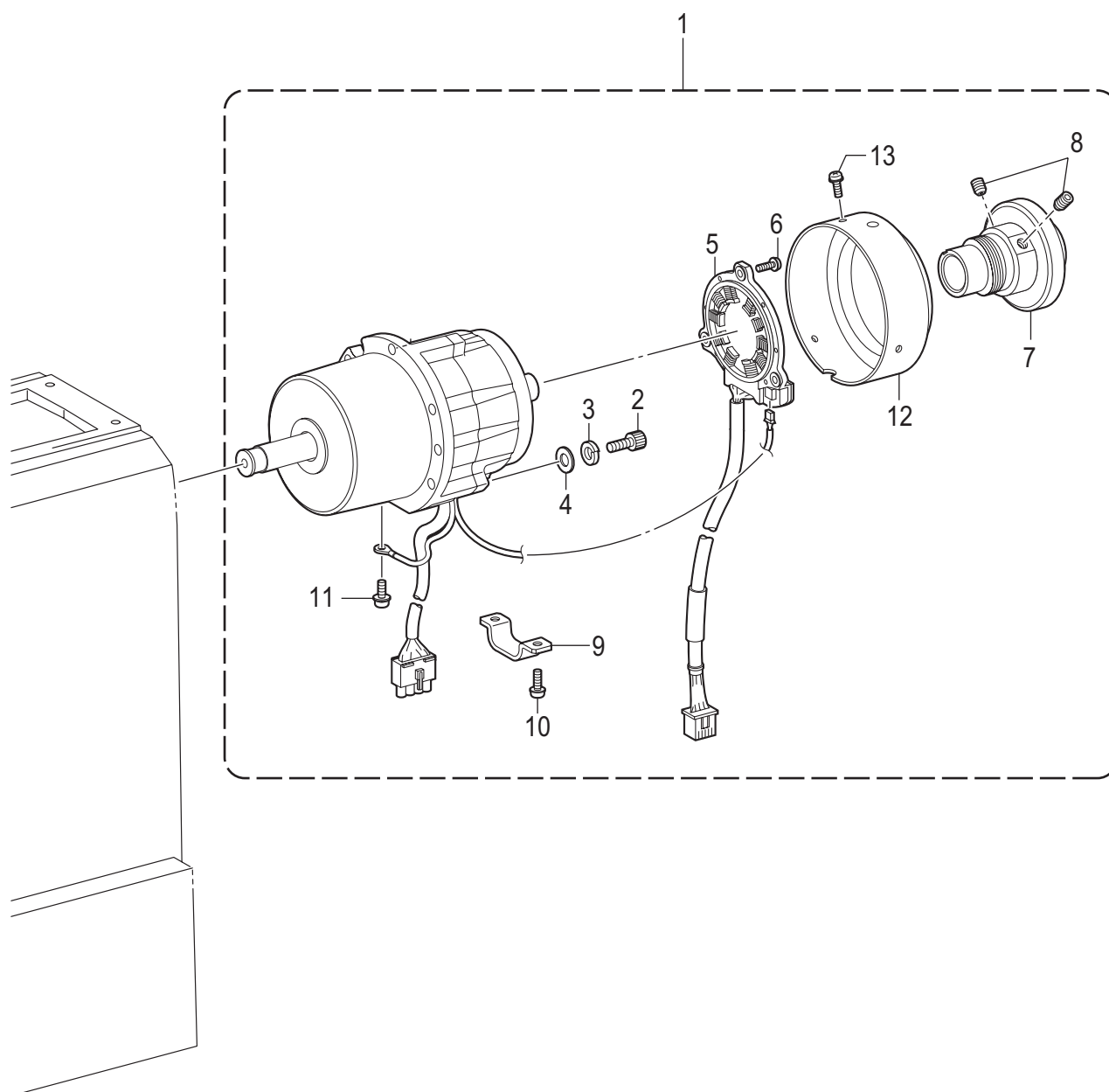
KE-430FX II,430FS II/BE-438FX II-515



R. 操作盘 / Operation panel

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB0562201	1	操作盘组件	OPERATION PANEL ASSY	
2	SB0564001	1	操作盘面板	PANEL SHEET	
3	SA9509001	1	操作盘基板组件	PANEL PCB ASSY	
4	SB0553001	1	操作盘接线	PANEL HARNESS	
5	220681001	1	电线夹 2.2X85	CABLE TIE	
6	085311016	5	螺钉 B M3X10	TAPTITE BIND B M3X10	
7	SB0566001	1	存储卡罩	CARD COVER	
8	0B0452006	4	圆头木螺钉 M4.5X20	WOOD SCREW ROUND M4.5X20	
9	200190001	3	U形卡钉	STAPLE 10X20	

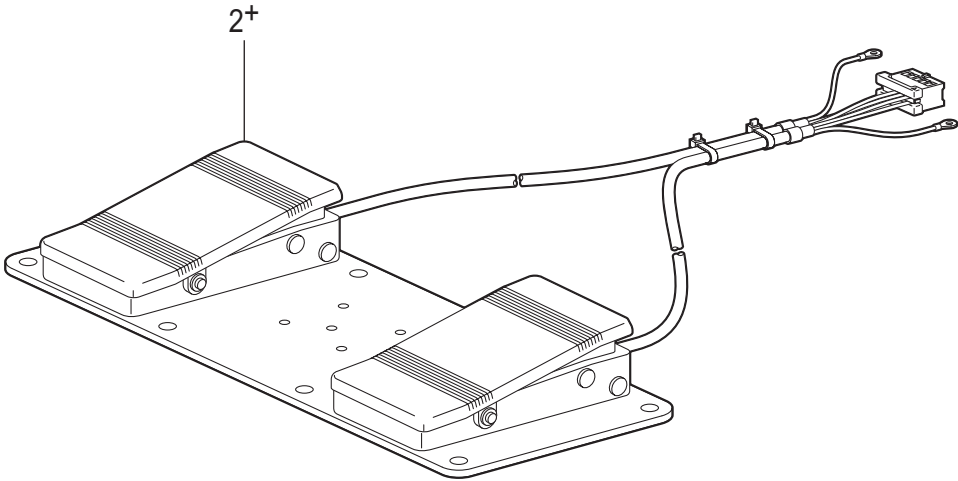
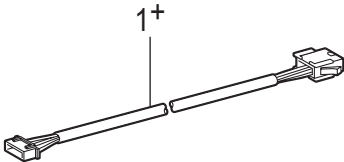
KE-430FX II,430FS II/BE-438FX II-530



S. 马达装置 / Motor mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB0752201	1	备用马达430组件	MOTOR 430 SUPPLY	
2	018501632	3	螺栓 M5X16	BOLT SOCKET M5X16	
3	028050247	3	弹簧垫圈 2-5	WASHER SPRING 2-5	
4	SA9436001	3	平垫圈 5	WASHER PLAIN 5	
5	SB0347001	1	传感定子(430)组件	RESOLVER STATOR 430 ASSY	
6	0A4301206	3	螺钉(带垫圈) M3X12DA	SCREW PAN (S/P WASHER) M3X12	
7	SB0350001	1	皮带轮保持架(L)组件	PULLEY HOLDER L ASSY	
8	012501032	2	螺钉 M5X10	SET SCREW SOCKET (FT) M5X10	
9	SB0353001	1	电线夹L	CORD HOLDER L	
10	0A4401006	2	螺钉(带垫圈) M4X10DA	SCREW PAN (S/P WASHER) M4X10	
11	0A4401006	1	螺钉(带垫圈) M4X10DA	SCREW PAN (S/P WASHER) M4X10	
12	SA9449001	1	传感定子罩	RESOLVER COVER	
13	0A4300806	1	螺钉(带垫圈) M3X8DA	SCREW PAN (S/P WASHER) M3X8	

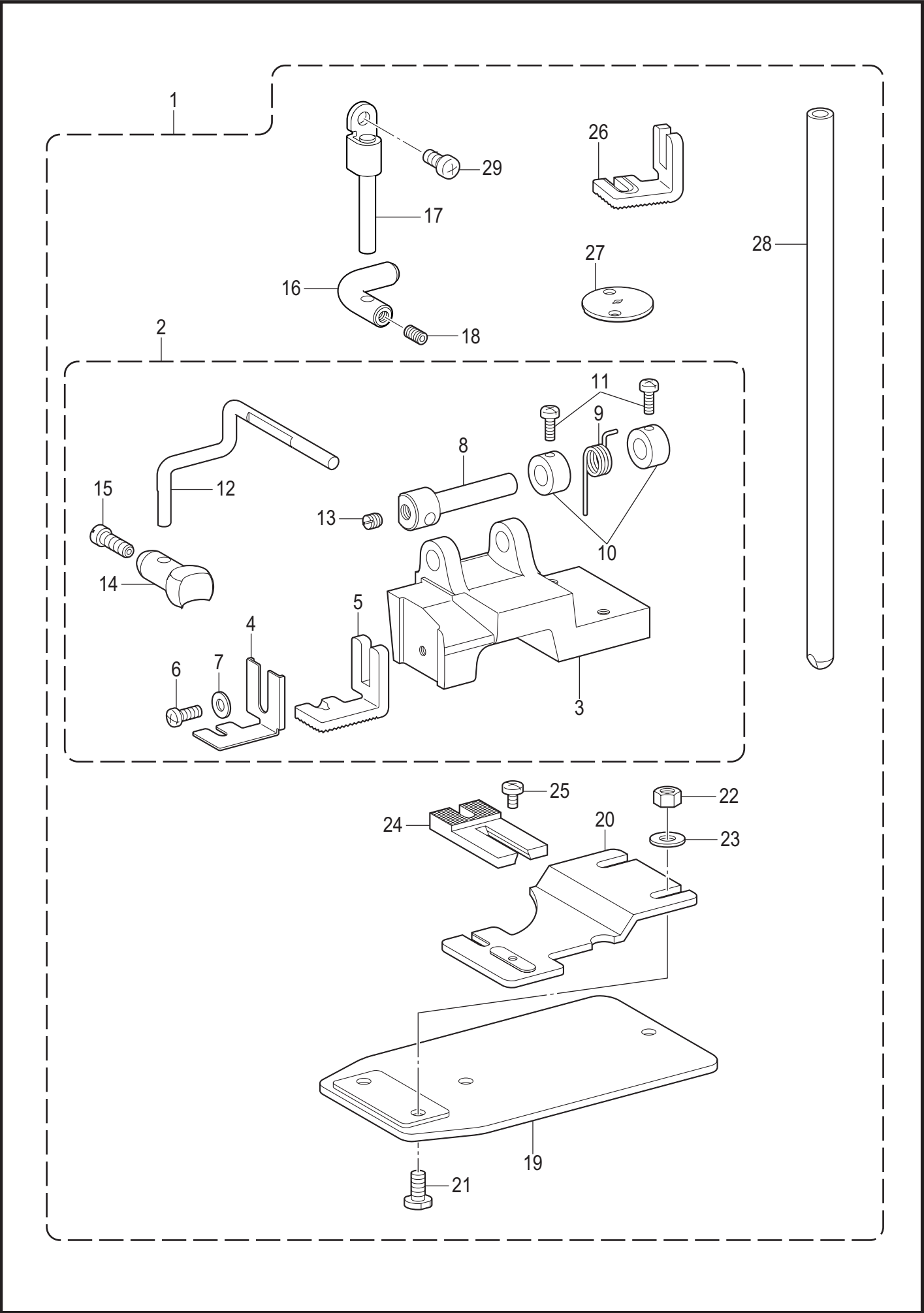
KE-430FX II,430FS II/BE-438FX II-650



T. 踏板关系（选购件） / Foot switch pedal mechanism (Option parts)

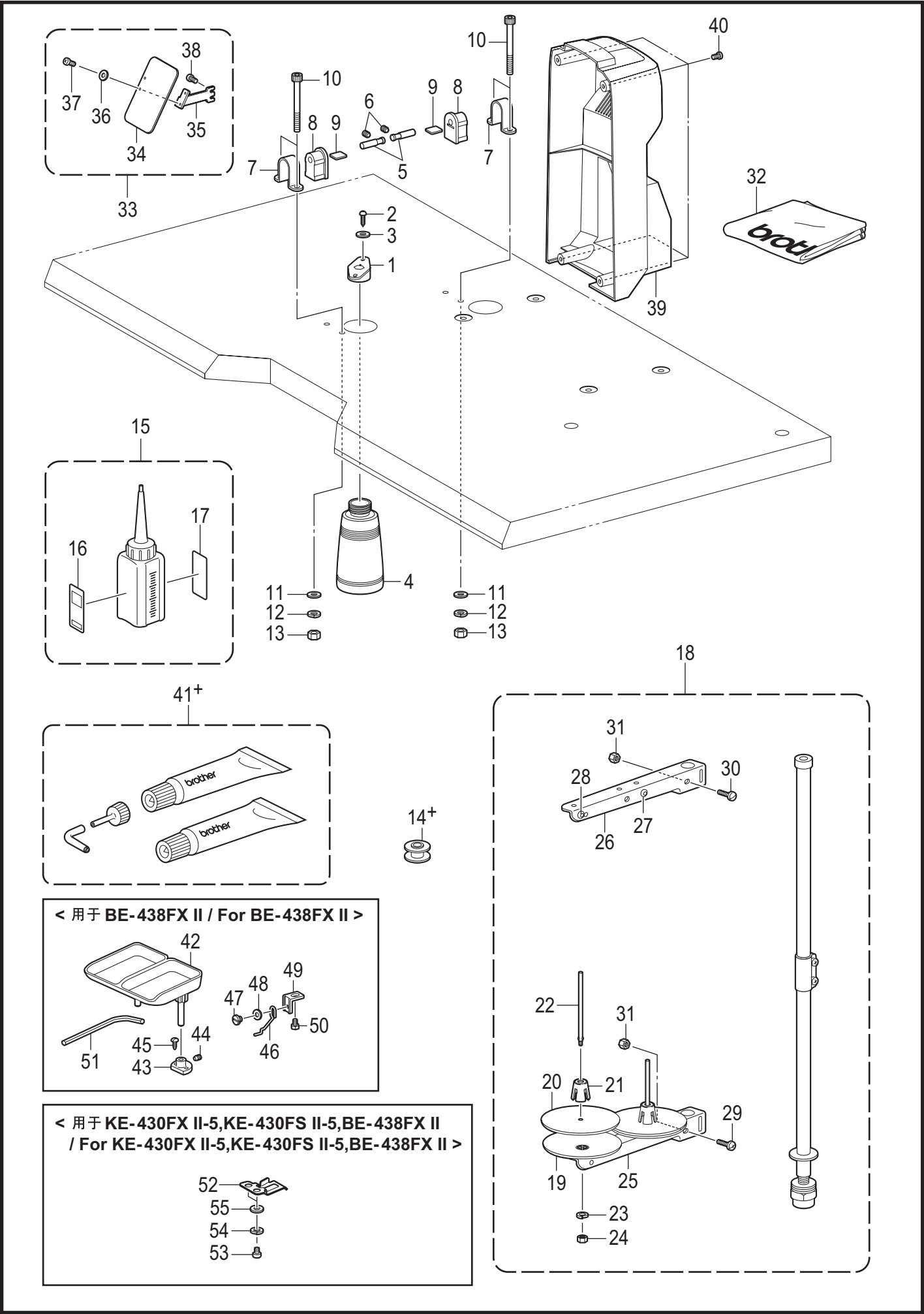
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	SB1565001	1	<用于欧洲以外> 脚开关变换配线	<Except for Europe> CONVERSION HARNESS FOOT SW	
2+	SA6038101	1	2连脚踏开关组件	2-PEDAL FOOT SW ASSY	
1+	SB15660E1	1	<用于欧洲> 脚开关变换配线.E	<For Europe> CONVERSION HARNESS FOOT SW.E	
2+	SB15670E1	1	2连3开关复合件.E	2-PEDAL FOOT SW SET 3.E	

KE-430FX II,430FS II/BE-438FX II-651



U. 辅助装置（用于BE-438FX II的选购零部件） / Auxiliary device (Option parts for BE-438FX II)

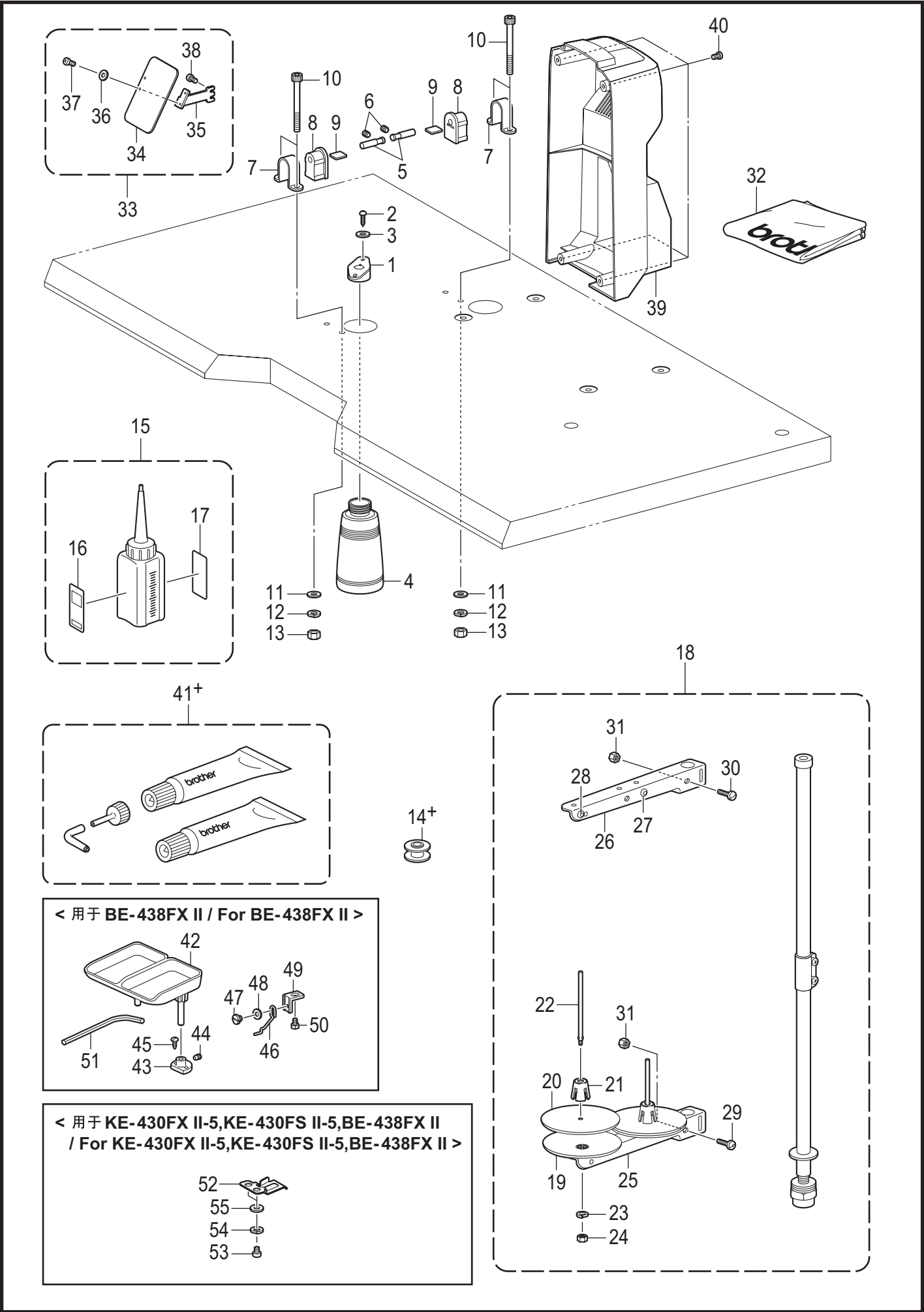
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB1563001	1	带柄钮扣装置组件 438F	SHANK DEVICE SET 438F	
2	142689409	1	有柄钮扣夹体组件	SHANK BUTTON CLAMP BRAC. ASSY	
3	154684009	1	有柄钮扣夹体	SHANK BUTTON CLAMP BRACKET	
4	142677101	1	钮夹 A	BUTTON CLAMP, A	
5	142678201	1	钮夹 B	BUTTON CLAMP B	
6	062670812	1	螺钉 SM3.57-40X8	SCREW PAN SM3.57-40X8	
7	102707002	1	垫圈	WASHER	
8	142681001	1	扣夹轴	BUTTON CLAMP STUD	
9	154685001	1	弹簧	SPRING	
10	142706001	2	紧圈	SET SCREW COLLAR	
11	062670712	2	螺钉 SM3.57-40X7	SCREW PAN SM3.57-40X7	
12	154686001	1	扣夹臂	BUTTON CLAMP ARM	
13	013719412	1	固定螺钉 SM4.76	SET SCREW, (CP) SM4.76	
14	142680001	1	扣夹	BUTTON CLAMP	
15	120990001	1	螺钉 SM4.37-40X8	SET SCREW, (CP) SM4.37-40X8	
16	154695001	1	扣夹松开	CLAMP OPENER	
17	SB1564001	1	扣夹松开轴	STUD	
18	014680432	1	螺钉 SM4.37-40X4	SET SCREW SOCKET SM4.37-40X4	
19	154697001	1	送扣板台	FEED PLATE BASE	
20	156336101	1	送扣板	SHANK BUTTON FEED PLATE	
21	154713001	2	螺钉 SM4.76	SCREW, SM4.76	
22	021710212	2	螺母 SM4.76-32	NUT 2 SM4.76-32	
23	SB3329001	2	垫圈 5	WASHER 5	
24	142686101	1	放料台 S	CLOTH RECEIVER, S	
25	060670512	1	螺钉 SM3.57-40X5	SCREW BIND SM3.57-40X5	
26	S03641101	1	钮夹D	BUTTON CLAMP, D	
27	SB0715001	1	针孔板 1.6GM	NEEDLE HOLE PLATE 1.6GM	
28	SB1645101	1	针杆 SD	NEEDLE BAR SD	
29	062500616	1	螺钉 M5X6	SCREW PAN M5X6	



Z. 附件 / Accessories

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB6278001	1	废油盖座	DUST OILER SUPPORT	
2	032461606	2	木螺钉 M4.5X16	WOOD SCREW ROUND 2 M4.5X16	
3	SB3849001	2	平垫圈 M5	WASHER_PLAIN_M_5	
4	114486002	1	油壶	OILER	
5	SA3384101	2	机头支承销	PIN	
6	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
7	SA3385001	2	头部铰链座	HINGE HOLDER	
8	SA3395001	2	橡皮铰链	RUBBER CUSHION	
9	SA3392101	2	垫片	SPACER	
10	018066036	4	螺栓 M6X60	BOLT SOCKET M6X60	
11	025060336	4	平垫圈 L6	WASHER PLAIN L 6	
12	028060246	4	弹簧垫圈 2-6	WASHER SPRING 2-6	
13	021060106	4	螺母 M6	NUT 1 M6	
14+	P.53	1	<用于北美和墨西哥以外> 梭芯	<Except for USA, Canada and Mexico> BOBBIN	
14+	P.53	1	<用于北美和墨西哥> <用于KE-430FX II-5, KE-430FS II-5> 梭芯 LA	<For USA, Canada and Mexico> <For KE-430FX II-5, KE-430FS II-5> BOBBIN LA	
15	SA8239301	1	油壶组件	OIL TANK ASSY	
16	SB1270001	1	油壶警示标贴 英文	OIL WARNING LABEL EN	
17	SB1271101	1	油壶警示标贴 日文	OIL WARNING LABEL JP	
18	SB3928101	1	线架组件 2DR	COTTON STAND ASSY 2DR	
19	S51283001	2	垫圈	SPOOL STAND BASE	
20	SB4114001	2	线盘软垫	SPOOL MAT	
21	S51282101	2	线轴缓冲架	SPOOL CUSHION	
22	150179023	2	线轴 B	SPOOL SHAFT B	
23	SB4117001	2	弹簧垫圈 2-5	WASHER SPRING 2-5	
24	SB4119001	2	螺母 M5	NUT 2 M5	
25	S02778022	1	插线架 2	SPOOL HOLDER, 2	
26	S02787002	1	过线架 2	THREAD HANGER, 2	
27	150183000	2	过线管套	THREAD HANGER BASE	
28	142990001	2	过线架上过线管	THREAD BUSH	
29	S37037002	1	螺钉(带垫圈) M5X32	SCREW PAN (S/P WASHER) M5X32	
30	SB4120001	1	螺钉(带垫圈) M5X14	SCREW PAN(S/P WASHER) M5X14	
31	SB4118001	2	螺母 M5	NUT 1 M5	
32	144226001	1	机头罩	HEAD COVER	
33	SB1069201	1	护眼板组件	EYE GUARD SET	
34	SB4169001	1	护眼板	EYE GUARD	
35	SB1067001	1	护眼板支架	EYE GUARD HOLDER	
36	026030233	2	垫圈 M3	WASHER PLAIN M 3	
37	018300636	2	螺栓 M3X6	BOLT SOCKET M3X6	
38	018401036	2	螺栓 M4X10	BOLT SOCKET M4X10	
39	SB0791101	1	后盖	REAR COVER	
40	062500816	4	螺钉 M5X8	SCREW PAN M5X8	
41+	SB1275201	1	<用于欧洲以外> 润滑脂组件	<Except for Europe> GREASE UNIT	
41+	SB6660101	1	<用于欧洲> 润滑脂组件	<For Europe> GREASE UNIT	

KE-430FX II,430FS II/BE-438FX II-910



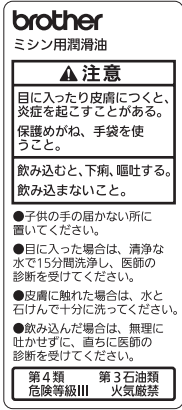
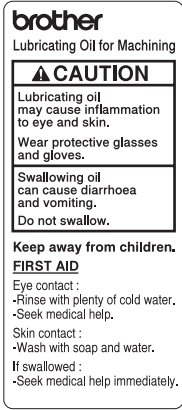
Z. 附件 / Accessories

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
42	S18642009	1	<用于BE-438FX II> 纽扣盘	<For BE-438FX II> BUTTON TRAY	
43	153843009	1	纽扣盘底座	BUTTON TRAY HOLDER	
44	014760632	1	螺钉 SM5.95-28X6	SET SCREW SOCKET SM5.95-28X6	
45	0B1351606	2	木螺钉 M3.5X16	WOOD SCREW FLAT M3.5X16	
46	SB1272001	1	弹簧 A	SPRING A	
47	110215002	1	螺钉 SM3.57	SCREW SM3.57	
48	026350132	1	平垫圈 S M3.5	WASHER PLAIN S M3.5	
49	SB1273001	1	弹簧支架	SPRING SUPPORT	
50	146360002	1	螺栓 SM4.76X7	BOLT, SM4.76X7	
51	154179001	1	内六角扳手 4	HEXAGONAL WRENCH, 4	
52	SB0713001	1	<用于KE-430FX II-5, KE-430FS II-5, BE-438FX II> 底线压簧	<For KE-430FX II-5, KE-430FS II-5, BE-438FX II> BOBBIN THREAD CLAMP SPRING	
53	062300416	2	螺钉 M3X4	SCREW PAN M3X4	
54	028030246	2	弹簧垫圈 2-3	WASHER SPRING 2-3	
55	SB3847001	2	平垫圈 M3	WASHER_PLAIN_M_3	

KE-430FX II,430FS II/BE-438FX II-910

KE-430FX II,430FS II/BE-438FX II-Wa

Wa. 警告标签 / Warning labels

警告标签 / Warning labels	零部件名称 / Name of parts	尺寸 / Size(mm)	零部件序号 / Code
 brother ミシン用潤滑油 ▲ 注意 目に入ったり皮膚につくと、炎症を起こすことがある。 保護めがね、手袋を使うこと。 飲み込むと、下痢、嘔吐する。 飲み込まないこと。 ●子供の手の届かない所に置いてください。 ●目に入った場合は、清浄な水で15分間洗浄し、医師の診断を受けてください。 ●皮膚に触れた場合は、水と石けんで十分に洗ってください。 ●飲み込んだ場合は、無理に吐かせずに、直ちに医師の診断を受けてください。 第4類 第3石油類 危険等級III 火気厳禁	油壶警示标签贴 日文 Oil warning label JP	68 X 30	SB1271-101
 brother Lubricating Oil for Machining ▲ CAUTION Lubricating oil may cause inflammation to eye and skin. Wear protective glasses and gloves. Swallowing oil can cause diarrhoea and vomiting. Do not swallow. Keep away from children. FIRST AID Eye contact : -Rinse with plenty of cold water. -Seek medical help. Skin contact : -Wash with soap and water. If swallowed : -Seek medical help immediately.	油壶警示标签贴 英文 Oil warning label EN	68 X 30	SB1270-001

Sp.不同规格零部件一览表 (KE-430FX II, KE-430FS II, BE-438FX II) / Different parts list (KE-430FX II, KE-430FS II, BE-438FX II)

KE-430FX II/FS II,BE-438FX II还预备了下列零部件，请在不同领域中使用。

The following are standard gauge parts according to each specification.

KE-430FX II,KE-430FS II					BE-438FX II
规格 Spec. 名称 Part name	-05 厚重的布料/Heavy- weight materials	-03 一般重量的布料 /Medium- weight materials	-0K 针织布料 /Knitted materials	-01 薄布料 /Light-weight materials	
(K-52) 针孔板 Needle hole plate 	(ϕ 2.4) SB7057-001	(ϕ 1.6) SB7056-001	(ϕ 1.6) SB7058-001	(ϕ 1.6) SB7056-001	(ϕ 1.6) SB7062-001
(F-33) 梭芯套组件 Bobbin case assy 	152690-501 < B >	159610-401 < A >	159610-401 < A >	159610-401 < A >	
	S59221-301 < LC >				
	夹线簧 Tension spring 	154340-101	154339-101	154339-101	
	S48664-001 < AN >				
	螺钉 Screw 	154341-001	154341-001	154341-001	
	S16492-101				
	防空转弹簧 Anti-spin spring 	SA4315-001	SA4315-001	SA4315-001	
	S15667-001				
(F-34, Z-14) 梭芯 Bobbin 	159613-051	159613-051	159613-051	159613-051	
	S15665-001 < LA >				
(F-32) 中旋梭组件 Shuttle hook assy, w/box 	SA1882-001 < B >	SA1881-001 < A >	SA1881-001 < A >	SA1881-001 < A >	
	SA8197-101 < LH >				
(F-31) 外旋梭 Shuttle race base 	152686-201 < B >	152682-201 < A >			152682-201 < A >
(H-6) 挑线弹簧 Thread take-up spring 	SA6193-301< C >	SA9058-001			SA9058-001

Sp. 不同规格零部件一览表 (KE-430FX II, KE-430FS II, BE-438FX II) / Different parts list (KE-430FX II, KE-430FS II, BE-438FX II)

KE-430FX II, KE-430FS II					BE-438FX II
规格 Spec.	-05 厚重的布料/Heavy-weight materials	-03 一般重量的布料 /Medium weight materials	-0K 针织布料 /Knitted materials	-01 薄布料 /Light-weight materials	
名称 Part name					
(H-29) 针杆线导向 Needle bar thread guide 	SB1059-001 < A >	SB1060-001 < B >			SB1060-001 < B >
(B-33) 机针 Needle 	S37928-019 DP X 17 NY < #19 >	107415-014 DP X 5 < #14 >	107415-009 DP X 5 < #9 >	107415-014 DP X 5 < #14 >	S37928-012 DP X 17NY < #12 >

◎标准的压脚和送布板的尺寸表示如下。(实际的缝纫范围是在内框向内1.5mm的内侧处)

◎Standard sizes for work clamps and feed plates are as follows:

(The actual sewing area has 1.5 mm margin on every size; inside the lines which the dimensions indicate.)

KE-430FX II,KE-430FS II						BE-438FX II
规格 Spec.		-05 厚重的布料/Heavy-weight materials	-03 一般重量的布料 /Medium weight materials	-0K 针织布料 /Knitted materials	-01 薄布料 /Light-weight materials	
名称 Part name						
(C-62, 63) 压脚 Work clamp	R	153608-101	152777-001	S49695-001	152777-001	
	L	154527-001	152778-001	S49694-001	152778-001	
(C-64) 送布板 Feed plate		SA3378-001	SA3607-001 (下沉式) (Submerged-type)	SA3609-001	SA3607-001 (下沉式) (Submerged-type)	SA3606-101
规格 Spec.		-05 劳动布/Denim < 用于亚洲 / For Asia >	-05 劳动布/Denim < 用于美国 / For USA >			
名称 Part name						
(C-62, 63) 压脚 Work clamp	R	152781-001	153201-001			
	L	152782-001	153202-001			
(C-64) 送布板 Feed plate		SA3611-001	SA3616-001			

Ga. 工模具一览表 (KE-430FX II, KE-430FS II) / Gauge parts list (KE-430FX II, KE-430FS II)

<工模具零部件>

可选购的工模具零部件如下列所示。

压脚和送布板是上下配套的。

< Gauge parts >

The following are provided as optional gauge parts.

Each work clamp pair and presser pair are used in combination with the feed plate directly below them.

	1	2	3	4
R	152781-001 (劳动布 / For denim)	153201-001 < PL >	153203-001 < PS >	S00906-001 (1 inch)
L	152782-001 (劳动布 / For denim)	153202-001 < PL >	153204-001 < PS >	S00907-001 (1 inch)
(C-62, 63) 压脚 Work clamp				
(C-64) 送布板 Feed plate	SA3611-001 (劳动布 / For denim)	SA3612-001 < PL >	SA3613-001 < PS >	SA3614-001 (1 inch)

	5	6	7	8
R	S33747-001 (30mm)	153201-001 < PL > (劳动布 / For denim)	152777-001	152779-001 (针织品 / For knitted materials)
L	S33748-001 (30 mm)	153202-001 < PL > (劳动布 / For denim)	152778-001	152780-001 (针织品 / For knitted materials)
(C-62, 63) 压脚 Work clamp				
(C-64) 送布板 Feed plate	SA3615-001 (30 mm)	SA3616-001 (劳动布 / For denim)	SA3612-001 (PL)	SA3608-001 (针织品 / For knitted materials)

	9	10	18
R	152779-001 (下沉式 S / Submerged-type, S)	152779-001	152777-001
L	152780-001 (下沉式 S / Submerged-type, S)	152780-001	152778-001
(C-62, 63) 压脚 Work clamp			
(C-64) 送布板 Feed plate	SA3610-001 (下沉式 S / Submerged-type, S)	SA6346-201	SA3607-001 (下沉式) (Submerged-type)

Ga. 工模具一览表 (KE-430FX II, KE-430FS II) / Gauge parts list (KE-430FX II, KE-430FS II)

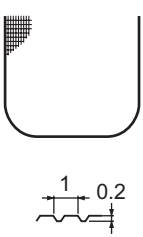
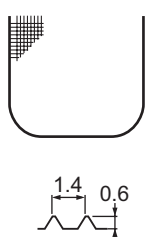
		11	12	13	14
	R	S46774-001 < VBTA1 > (竖线结 / For vertical bar tacking)	S46774-001 < VBTA1 > (竖线结・下沉 / For vertical bar tacking/submerged)	SA2230-001 < VBTA1 > (竖线结 / For vertical bar tacking)	SA2233-001 < VBTA1 > (竖线结 / For vertical bar tacking)
	L	S46773-001 < VBTA1 > (竖线结 / For vertical bar tacking)	S46773-001 < VBTA1 > (竖线结・下沉 / For vertical bar tacking/submerged)	SA2229-001 < VBTA1 > (竖线结 / For vertical bar tacking)	SA2232-001 < VBTA1 > (竖线结 / For vertical bar tacking)
(C-62, 63) 压脚 Work clamp					
(C-64) 送布板 Feed plate		SA3619-001 < VBTA1 > (竖线结 / For vertical bar tacking)	SA3621-001 < VBTA1 > (竖线结・下沉 / For vertical bar tacking/submerged)	SA3620-001 < VBTA1 > (竖线结 / For vertical bar tacking)	SA3622-001 < VBTA1 > (竖线结 / For vertical bar tacking)
(C-62, 63) 压脚 Work clamp 螺栓 Bolt		156006-001* S59892-001*	156006-001* S59892-001*	S59909-001* S59892-001*	S59909-001* S59892-001*

		15	16	17
	R	S46777-001 < KIA1 > (菊花形 / For circular stitching)	S46780-001 < HMA1 > (半月形 / For crescent bar tacking)	SA2236-001 < HMA1 > (半月形 / For crescent bar tacking)
	L	S46776-001 < KIA1 > (菊花形 / For circular stitching)	S46779-001 < HMA1 > (半月形 / For crescent bar tacking)	SA2235-001 < HMA1 > (半月形 / For crescent bar tacking)
(C-62, 63) 压脚 Work clamp				
(C-64) 送布板 Feed plate		SA3623-001 < KIA1 > (菊花形 / For circular stitching)	SA3624-001 < HMA1 > (半月形 / For crescent bar tacking)	SA3625-001 < HMA1 > (半月形 / For crescent bar tacking)
(C-62, 63) 压脚 Work clamp 螺栓 Bolt		156006-001* S59892-001*	156006-001* S59892-001*	S59909-001* S59892-001*

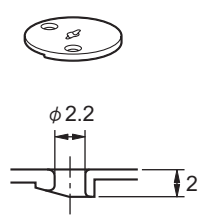
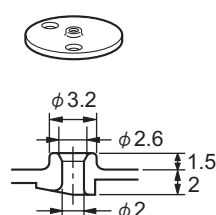
注有*号的零件在订货时、请务必左、右各订购2个。

As for the parts of part codes marked with *, please order two pieces for each part as a right and left pair.

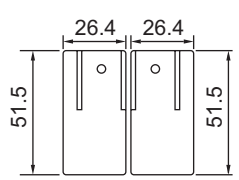
Ga. 工模具一览表 (KE-430FX II, KE-430FS II, BE-438FX II) / Gauge parts list (KE-430FX II, KE-430FS II, BE-438FX II)

(C-64) 送布板 半成品 Feed plate blank	SA3626-001 (有滚花 / With lozenge)	SA3627-001 (有滚花 / With lozenge)
		

(K-52) 其他针孔板 / For other needle hole plate

KE-430FX II/FS II	BE-438FX II
SB6957-001	SB7243-001
	

(C) 特别订货 (KE-430FX II, KE-430FS II) / For specially orderd (KE-430FX II, KE-430FS II)

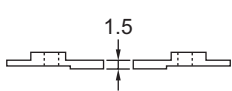
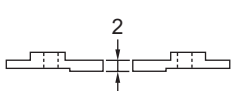
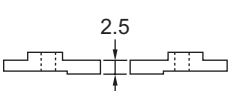
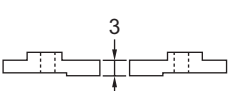
R	SA4195-001				SA3817-001 (无滚花 / Without lozenge)
L	SA4196-001				
(C-62, 63) 送布板 半成品 Work clamp blank					

注有 * 号的零件在订货时、请务必左、右各订购2个。

As for the parts of part codes marked with *, please order two pieces for each part as a right and left pair.

(E) 选购件 (BE-438FX II) / Option parts (BE-438FX II)

纽扣夹垫 / Button clamp spacer

AL	S52071-101 (E-39)	BL	S52072-101 (E-36)	CL	S52073-101 (E-41)	DL	S52074-101 (E-43)
AR	S52075-101 (E-40)	BR	S52076-101 (E-37)	CR	S52077-101 (E-42)	DR	S52078-101 (E-44)
							

CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page
004300513	A - 17	2	018063036	C - 7	8	048080342	D - 21	12	104525103	H - 38+	20
011679312	E - 16	14	018066036	Z - 10	48		L - 11	28	104821001	F - 45	16
012060536	C - 14	8	018300636	Z - 37	48	048100142	K - 28	24	105234003	E - 8	14
	C - 35	8	018301036	H - 15	20	048280142	B - 46	6	107415009	Sp	54
	D - 9	12	018400836	C - 28	8	060400516	M - 8	30	107415014	Sp	54
	D - 23	12		D - 32	12	060670512	U - 25	46	107606101	H - 38+	20
	D - 27	12		Q - 4	38	062300416	A - 22	2	107744001	D - 37	12
	D - 34	12	018401036	C - 16	8		K - 50	26		E - 6	14
	K - 67	26		Q - 2	38		K - 71	26	109239002	A - 20	2
	L - 2	28		Q - 6	38		N - 8	32		K - 36	24
012060636	B - 26	4		Q - 31	38		Z - 53	50		N - 22	32
	D - 46	12		Z - 38	48	062300616	F - 9	16	110215002	Z - 47	50
	F - 25	16	018401636	B - 28	4	062400416	C - 30	8	110367001	B - 14	4
	F - 41	16	018500836	C - 42	8		E - 25	14		C - 32	8
	H - 40	20	018501036	F - 30	16	062400616	F - 36	16		D - 44	12
	K - 29	24		Q - 29+	38		F - 55	16		K - 63	26
	K - 40	24	018501436	C - 12	8		G - 10	18		N - 17	32
	Z - 6	48	018501632	S - 2	42		G - 12	18	114486002	Z - 4	48
012300336	C - 4	8	018501636	Q - 29+	38		G - 19	18	115147001	E - 14	14
	E - 55	14	021060106	Z - 13	48		Q - 21	38	115148201	E - 13	14
012400436	B - 25	4	021060306	K - 10	24	062400816	B - 20	4	115163001	E - 32	14
	C - 20	8		K - 17	24		E - 29	14	116922201	H - 32	20
	F - 56	16		K - 21	24		G - 6	18	117934001	A - 2	2
	H - 17	20		K - 25	24	062401016	A - 12	2		A - 9	2
012500536	B - 32	4		K - 35	24		J - 8	22	117936001	A - 4	2
	B - 36	6	021080206	P1 - 12	34		L - 23	28	120990001	U - 15	46
	B - 44	6	021400216	D - 39	12	062402016	A - 26	2	140004001	B - 21	4
	C - 5	8	021400306	H - 26	20	062500616	H - 2	20	140647121	G - 18	18
	C - 21	8		M - 5	30		J - 3	22	142677101	U - 4	46
	C - 36	8	021500316	H - 18	20		U - 29	46	142678201	U - 5	46
	C - 51	8	021710212	U - 22	46	062500816	A - 10	2	142680001	U - 14	46
	D - 6	12	025040136	A - 27	2		C - 59	10	142681001	U - 8	46
	D - 17	12	025040332	M - 6	30		G - 16	18	142686101	U - 24	46
	D - 19	12	025060236	A - 33	2		J - 5	22	142689409	U - 2	46
	F - 40	16		C - 54	10		M - 2	30	142706001	U - 10	46
	K - 7	24	025060336	Z - 11	48		Q - 23	38	142990001	Z - 28	48
	K - 23	24	025080336	P1 - 10	34		Z - 40	48	144226001	Z - 32	48
	K - 61	26	026030136	F - 8	16	062501216	A - 14	2	144458001	B - 29	4
	K - 65	26	026030233	Z - 36	48	062670412	H - 43	20	145446001	H - 13	20
	L - 7	28	026050136	C - 61	10	062670712	U - 11	46		H - 24	20
	L - 12	28	026350132	Z - 48	50	062670812	U - 6	46	145446021	H - 33	20
	L - 15	28	028030246	K - 72	26	081003670	F - 58	16	146354001	E - 11	14
	N - 12	32		Z - 54	50	081005070	L - 21	28	146354002	C - 41	8
	N - 19	32	028040246	Q - 11	38	081040070	F - 39	16	146360002	Z - 50	50
012501032	S - 8	42	028050246	C - 60	10	085311016	R - 6	40	146994001	E - 12	14
013719412	U - 13	46	028050247	S - 3	42	0A4300806	S - 13	42	150179023	Z - 22	48
014680432	U - 18	46	028060246	Z - 12	48	0A4301206	S - 6	42	150183000	Z - 27	48
014680632	E - 3	14	028080246	P1 - 11	34	0A4401006	S - 10	42	151968001	E - 4	14
014760632	E - 9	14	032461606	Z - 2	48		S - 11	42	151969001	E - 5	14
	Z - 44	50	047250642	E - 22	14	0A4501606	B - 34	6	152682201	Sp	53
017061006	F - 50	16	047402042	B - 42	6	0A5301605	Q - 16	38	152684101	F - 7	16
017400802	N - 24	32	047602042	D - 2	12	0A5400806	F - 37	16	152686201	Sp	53
	Q - 10	38	048040342	L - 17	28	0A5401006	Q - 18	38	152690501	Sp	53
017401015	G - 4	18		L - 20	28		Q - 20	38	152777001	Sp	54
	M - 4	30		L - 25	28		Q - 25	38		Ga	55
017711412	E - 10	14	048060142	K - 8	24	0B0452006	R - 8	40	152778001	Sp	54
018061236	K - 30	24	048060346	C - 33	8	0B1351606	Z - 45	50		Ga	55
	K - 68	26		D - 25	12	100136001	H - 22	20	152779001	Ga	55
018061636	B - 6	4		D - 45	12	100360003	K - 53	26	152780001	Ga	55
	C - 53	10		K - 64	26	100402004	H - 31	20	152781001	Sp	54
	D - 41	12		N - 18	32	102630001	B - 17+	4		Ga	55
018062036	A - 32	2	048080342	C - 9	8		D - 4	12	152782001	Sp	54
	D - 29	12		D - 8	12	102707002	U - 7	46		Ga	55

索引 / Index

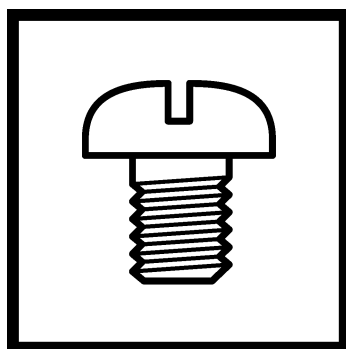
CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page
152788000	C - 46	8	S16492101	Sp	53	S52078101	E - 44	14	SA3441101	L - 6	28
152881101	H - 39	20	S18642009	Z - 42	50		Ga	57	SA3449101	K - 57	26
152883000	H - 41	20	S20356001	D - 7	12	S59221301	Sp	53		L - 5	28
152884001	H - 42	20		D - 20	12	S59321001	E - 51	14	SA3458001	L - 18	28
153057101	C - 65	10		L - 10	28	S59892001	Ga	56	SA3459101	L - 22	28
153201001	Sp	54	S20878000	A - 5	2		Ga	57	SA3464001	L - 26	28
	Ga	55	S23337001	A - 7	2	S59909001	Ga	56	SA3486001	Q - 19	38
153202001	Sp	54	S23651001	B - 2	4		Ga	57	SA3538001	C - 18	8
	Ga	55		B - 12	4	SA1179001	C - 44	8		K - 55	26
153203001	Ga	55		F - 28	16	SA1229101	H - 20+	20	SA3606101	Sp	54
153204001	Ga	55		F - 43	16	SA1394101	G - 11	18	SA3607001	Sp	54
153567000	C - 47	8		F - 46	16		Q - 22	38		Ga	55
153568001	C - 45	8		K - 2	24	SA1881001	Sp	53	SA3608001	Ga	55
153608101	Sp	54		K - 9	24	SA1882001	Sp	53	SA3609001	Sp	54
153827001	E - 2	14	S25235001	B - 13	4	SA2229001	Ga	56	SA3610001	Ga	55
153830100	E - 1	14	S25310101	A - 29	2	SA2230001	Ga	56	SA3611001	Sp	54
153843009	Z - 43	50		K - 54	26	SA2232001	Ga	56		Ga	55
154179001	Z - 51	50	S32263001	A - 3	2	SA2233001	Ga	56	SA3612001	Ga	55
154339101	Sp	53		A - 6	2	SA2235001	Ga	56	SA3613001	Ga	55
154340101	Sp	53	S32462001	K - 16	24	SA2236001	Ga	56	SA3614001	Ga	55
154341001	Sp	53		K - 34	24	SA2422001	B - 23	4	SA3615001	Ga	55
154527001	Sp	54	S32465101	K - 15	24	SA2626001	C - 49	8	SA3616001	Sp	54
154684009	U - 3	46		K - 33	24	SA3208301	C - 40	8		Ga	55
154685001	U - 9	46	S33747001	Ga	55	SA3231002	C - 34	8	SA3619001	Ga	56
154686001	U - 12	46	S33748001	Ga	55		D - 26	12	SA3620001	Ga	56
154695001	U - 16	46	S37037002	Z - 29	48	SA3238401	F - 57	16	SA3621001	Ga	56
154697001	U - 19	46	S37059001	P1 - 8	34	SA3250001	H - 1	20	SA3622001	Ga	56
154713001	U - 21	46		Wa	51	SA3256001	H - 21	20	SA3623001	Ga	56
155559021	K - 31	24	S37060001	A - 35	2	SA3262202	A - 15	2	SA3624001	Ga	56
	L - 16	28		P1 - 7	34	SA3263101	A - 16	2	SA3625001	Ga	56
156006001	Ga	56		Wa	51	SA3264101	A - 18	2	SA3626001	Ga	57
156336101	U - 20	46	S37928012	Sp	54	SA3265101	A - 19	2	SA3627001	Ga	57
159610401	Sp	53	S37928019	Sp	54	SA3266201	A - 21	2	SA3628001	D - 35	12
159613051	Sp	53	S42446001	C - 23	8	SA3274101	F - 16	16	SA3629001	D - 36	12
159805001	H - 34	20		C - 25	8	SA3276001	F - 23	16	SA3631001	D - 42	12
200190001	P2 - 4	36	S46773001	Ga	56	SA3277001	F - 24	16	SA3707101	D - 33	12
	R - 9	40	S46774001	Ga	56	SA3278001	F - 26	16	SA3817001	Ga	57
220681001	R - 5	40	S46776001	Ga	56	SA3299001	J - 2	22	SA4130001	C - 48	8
231071001	K - 11	24	S46777001	Ga	56	SA3324101	K - 37	24	SA4143001	H - 20+	20
552907000	Q - 27	38	S46779001	Ga	56	SA3325101	K - 38	24	SA4146101	H - 23	20
BMP3010-0000000-2ST1			S46780001	Ga	56	SA3326101	K - 39	24	SA4179001	F - 48	16
	P2 - 5+	36	S47307001	F - 17	16	SA3327501	K - 41	24	SA4187001	F - 22	16
BMP3010-0000000-3ST4			S48664001	Sp	53	SA3333001	N - 2	32	SA4188001	F - 22	16
	P2 - 6+	36	S49694001	Sp	54	SA3334001	K - 48+	26	SA4189001	F - 22	16
BMP3010-0000000-4ST4			S49695001	Sp	54	SA3342101	N - 6	32	SA4190001	F - 22	16
	P2 - 6+	36	S49998001	E - 15	14	SA3343101	N - 7	32	SA4195001	Ga	57
BMP3010-0000001-3S00			S50384101	H - 28	20	SA3366101	C - 6	8	SA4196001	Ga	57
	P2 - 2+	36	S51282101	Z - 21	48	SA3378001	Sp	54	SA4197101	C - 13	8
BMP3010-0000001-3ST4			S51283001	Z - 19	48	SA3384101	Z - 5	48	SA4199001	F - 5	16
	P2 - 6+	36	S52071101	E - 39	14	SA3385001	Z - 7	48	SA4224001	Q - 28	38
J00353001	P1 - 6	34		Ga	57	SA3392101	Z - 9	48		Wa	51
J04417001	P1 - 3	34	S52072101	E - 36	14	SA3395001	Z - 8	48	SA4315001	Sp	53
S00705001	K - 47	24		Ga	57	SA3419101	C - 31	8	SA4329001	N - 3	32
S00906001	Ga	55	S52073101	E - 41	14	SA3420101	C - 55+	10	SA4330001	N - 4	32
S00907001	Ga	55		Ga	57	SA3421101	C - 56+	10	SA4333001	H - 3	20
S01694101	E - 38	14	S52074101	E - 43	14	SA3423101	C - 58	10	SA4354001	K - 42	24
S02778022	Z - 25	48		Ga	57	SA3424101	C - 37	8	SA4465001	N - 10	32
S02787002	Z - 26	48	S52075101	E - 40	14	SA3425101	C - 38	8	SA4518001	K - 45	24
S03641101	U - 26	46		Ga	57	SA3426001	C - 39	8	SA4519001	K - 46	24
S03816001	P2 - 3	36	S52076101	E - 37	14	SA3428101	C - 50	8	SA6038101	T - 2+	44
S11817000	Q - 24	38		Ga	57	SA3432201	D - 1	12	SA6190001	H - 11	20
S15665001	Sp	53	S52077101	E - 42	14	SA3441101	D - 16	12	SA6193301	Sp	53
S15667001	Sp	53		Ga	57		K - 58	26	SA6346201	Ga	55

CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page
SA6391001	H - 4	20	SB0562201	R - 1	40	SB0955001	K - 48+	26	SB1060001	Sp	54
SA6397001	K - 48+	26	SB0564001	R - 2	40	SB0956001	C - 1	8	SB1067001	Z - 35	48
SA6448301	F - 29	16	SB0566001	R - 7	40	SB0958001	D - 13	12	SB1069201	Z - 33	48
SA8197101	Sp	53	SB0695201	B - 11+	4	SB0959101	D - 18	12	SB1072101	F - 3	16
SA8239301	Z - 15	48	SB0705101	D - 12	12	SB0960001	D - 24	12	SB1076101	C - 26+	8
SA8316001	Q - 30	38		K - 20	24	SB0961001	D - 10	12	SB1078001	D - 40	12
SA8349001	Q - 1	38		N - 14	32	SB0962101	D - 5	12	SB1079001	D - 43	12
SA8350201	P1 - 2	34		N - 21	32	SB0963101	D - 11	12	SB1080001	D - 3	12
SA8352001	Q - 5	38	SB0709001	N - 1	32	SB0964001	D - 30	12	SB1081101	D - 28	12
SA8680101	A - 25	2	SB0711001	K - 6	24		L - 8	28	SB1084001	H - 7	20
SA9058001	Sp	53	SB0713001	K - 70	26	SB0965101	D - 14	12	SB1086001	H - 5	20
SA9191001	F - 15	16		Z - 52	50		L - 4	28	SB1087001	H - 25	20
SA9287101	E - 17	14	SB0714101	K - 43+	24	SB0966001	D - 22	12	SB1088101	H - 8	20
SA9288001	E - 18	14	SB0715001	U - 27	46	SB0968101	D - 31	12	SB1089001	M - 10+	30
SA9289001	E - 19	14	SB0717001	F - 42	16	SB0969001	L - 1	28	SB1090101	M - 1	30
SA9290001	E - 20	14	SB0718101	F - 38	16	SB0970001	L - 3	28	SB1167001	A - 8+	2
SA9291001	E - 21	14	SB0750101	N - 23	32	SB0972101	L - 9	28	SB1169101	A - 28	2
SA9292001	E - 23	14	SB0752201	S - 1	42	SB0973101	L - 13	28	SB1172001	C - 52	8
SA9293001	E - 24	14	SB0785201	J - 1	22	SB0977001	L - 14	28	SB1173201	F - 2	16
SA9294001	E - 26	14	SB0786301	A - 13	2	SB0978101	K - 69+	26	SB1175301	F - 35	16
SA9296001	E - 30	14	SB0787101	M - 7	30	SB0979001	N - 15	32	SB1179001	M - 3	30
SA9297001	E - 31	14	SB0788001	A - 1	2	SB0980001	N - 11	32	SB1180201	H - 9	20
SA9298001	E - 33	14	SB0789001	A - 30	2	SB0981101	N - 20	32	SB1181001	H - 10	20
SA9299001	E - 34	14	SB0791101	Z - 39	48	SB0982001	N - 16	32	SB1182101	H - 16	20
SA9300001	E - 35	14	SB0794101	Q - 7+	38	SB0983101	N - 13	32	SB1187001	K - 3	24
SA9302001	E - 28	14	SB0799201	C - 26+	8	SB0984101	A - 31	2	SB1192001	M - 9	30
SA9303101	E - 45	14	SB0800101	C - 3	8	SB0985001	F - 47	16	SB1194001	Q - 13	38
SA9304001	E - 46	14	SB0803001	C - 19	8	SB0993101	B - 1	4	SB1200101	Q - 17	38
SA9305001	E - 47	14	SB0834001	K - 5	24	SB0997301	B - 10+	4	SB1201101	Q - 8+	38
SA9306001	E - 48	14	SB0909001	F - 49	16	SB0999301	B - 10+	4	SB1204001	F - 54	16
SA9307001	E - 49	14	SB0910201	B - 45	6	SB1002301	B - 10+	4	SB1206001	K - 1+	24
SA9308001	E - 50	14	SB0911001	G - 7	18	SB1006101	B - 7	4	SB1229001	P2 - 5+	36
SA9396001	F - 10	16	SB0915001	Q - 14	38	SB1008001	B - 8+	4	SB1258001	F - 53	16
SA9397001	F - 19	16	SB0916101	C - 15	8	SB1010001	B - 8+	4	SB1267001	H - 12	20
SA9436001	S - 4	42	SB0917101	C - 11	8	SB1018201	B - 11+	4	SB1270001	Z - 16	48
SA9449001	S - 12	42	SB0918101	C - 8	8	SB1019201	B - 11+	4		Wa	52
SA9497001	Q - 3	38	SB0919101	C - 22	8	SB1021101	B - 15+	4	SB1271001	Wa	52
SA9500201	P1 - 4	34	SB0920101	C - 24	8	SB1023001	B - 30	4	SB1271101	Z - 17	48
SA9509001	R - 3	40	SB0921101	C - 17	8	SB1024001	B - 31	4	SB1272001	Z - 46	50
SA9535001	P2 - 2+	36	SB0922001	C - 2	8	SB1025101	B - 4	4	SB1273001	Z - 49	50
SA9559001	P1 - 14	34	SB0923001	C - 27	8	SB1026101	B - 5	4	SB1275201	Z - 41+	48
SA9564001	P1 - 15	34	SB0924101	C - 29	8	SB1029101	B - 17+	4	SB1276001	G - 9	18
SA9565001	P1 - 16	34	SB0925101	C - 55+	10	SB1033001	B - 18+	4	SB1277001	A - 11	2
SA9602101	P1 - 5	34	SB0926201	C - 56+	10	SB1034101	B - 22	4	SB1279201	G - 13	18
SA9616001	P2 - 1+	36	SB0929101	C - 57+	10	SB1036101	B - 37	6	SB1281001	H - 14	20
SA9650101	B - 16+	4	SB0930001	K - 66	26	SB1037001	B - 38	6	SB1285001	F - 4	16
SA9725001	P1 - 13	34	SB0931001	K - 62	26	SB1038001	B - 39	6	SB1488101	G - 14	18
	Wa	51	SB0932001	K - 56	26	SB1040002	B - 41	6	SB1563001	U - 1	46
SA9826001	A - 34	2	SB0933001	K - 60	26	SB1041001	B - 40	6	SB1564001	U - 17	46
	Wa	51	SB0934001	K - 59	26	SB1043101	F - 44	16	SB1565001	T - 1+	44
SA9831001	P2 - 1+	36	SB0935101	K - 1+	24	SB1044001	F - 11	16	SB1566001	T - 1+	44
SA9893001	P1 - 9	34	SB0936001	K - 4	24	SB1047001	F - 14	16	SB1567001	T - 2+	44
SA9914001	P2 - 7	36	SB0937001	K - 13	24	SB1048101	F - 13	16	SB1600001	H - 30	20
	Wa	51	SB0938101	K - 12	24	SB1049001	F - 18	16	SB1645101	U - 28	46
SA9917001	G - 8	18	SB0939001	K - 14	24	SB1050001	F - 12	16	SB1650101	Q - 15	38
SA9957001	A - 37	2	SB0941001	K - 32	24	SB1051001	F - 51	16	SB1652201	F - 1	16
	Wa	51	SB0943201	K - 19	24	SB1052101	G - 1	18	SB1949001	B - 27	4
SA9957002	A - 36	2	SB0944001	K - 22	24	SB1053101	G - 2	18	SB2255001	L - 19	28
	Wa	51	SB0945201	K - 18	24	SB1054001	F - 20	16	SB2258301	P1 - 1	34
SB0347001	S - 5	42	SB0946201	K - 24	24	SB1055001	F - 21	16	SB2274001	B - 19	4
SB0350001	S - 7	42	SB0947001	K - 26	24	SB1056101	G - 3	18	SB2330001	E - 7	14
SB0353001	S - 9	42	SB0948001	K - 27	24	SB1058001	H - 27	20		H - 19	20
SB0553001	R - 4	40	SB0954001	N - 5	32	SB1059001	Sp	54	SB3014201	B - 3	4

索引 / Index

CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page
SB3049001	K - 48+	26	SB7056001	Sp	53						
SB3329001	U - 23	46	SB7057001	Sp	53						
SB3421001	A - 38	2	SB7058001	E - 53	14						
SB3543001	J - 7	22		Sp	53						
SB3571101	J - 4	22	SB7061001	E - 54	14						
SB3776001	B - 24	4	SB7062001	Sp	53						
SB3847001	A - 23	2	SB7243001	Ga	57						
	K - 51	26	SB7247001	E - 52	14						
	K - 73	26									
	N - 9	32									
	Z - 55	50									
SB3848001	D - 38	12									
	G - 5	18									
	J - 9	22									
	L - 24	28									
	N - 25	32									
	Q - 12	38									
SB3849001	Z - 3	48									
SB3928101	Z - 18	48									
SB4038001	H - 36	20									
SB4114001	Z - 20	48									
SB4117001	Z - 23	48									
SB4118001	Z - 31	48									
SB4119001	Z - 24	48									
SB4120001	Z - 30	48									
SB4149001	B - 15+	4									
SB4155001	Q - 26	38									
SB4158001	F - 6	16									
SB4169001	Z - 34	48									
SB4216001	H - 35	20									
SB4270001	B - 43	6									
SB4271101	B - 35	6									
SB4435001	D - 15	12									
SB4442101	H - 37+	20									
SB4443101	H - 37+	20									
SB4446001	G - 17	18									
SB4483001	C - 10	8									
SB4486001	M - 11	30									
SB4487001	M - 10+	30									
SB4499001	Q - 7+	38									
SB4502001	K - 69+	26									
SB4504001	A - 24	2									
SB4579001	F - 59	16									
SB4589001	J - 6	22									
SB4595101	K - 43+	24									
SB4621001	B - 9+	4									
SB4622001	B - 9+	4									
SB4623001	B - 9+	4									
SB4624001	B - 18+	4									
SB4629001	C - 43	8									
SB4637001	Q - 9+	38									
SB4692001	C - 57+	10									
1	G - 15	18									
SB4741001	A - 8+	2									
SB4742001	F - 52	16									
SB4789001	B - 16+	4									
SB6278001	Z - 1	48									
SB6660101	Z - 41+	48									
SB6951001	E - 27	14									
SB6952001	K - 44	24									
SB6953001	K - 49	26									
SB6957001	Ga	57									
SB7009001	F - 27	16									

MEMO



零件手册
PARTS BOOK

BROTHER INDUSTRIES, LTD. <http://www.brother.com/>

1-5, Kitajizoyama, Noda-cho, Kariya 448-0803, Japan. Phone : 81-566-95-0088

© 2016 Brother Industries, Ltd. All Rights Reserved.

KE-430FX II, KE-430FS II, BE-438FX II
I6061104B C/E
2016.07.B (2)