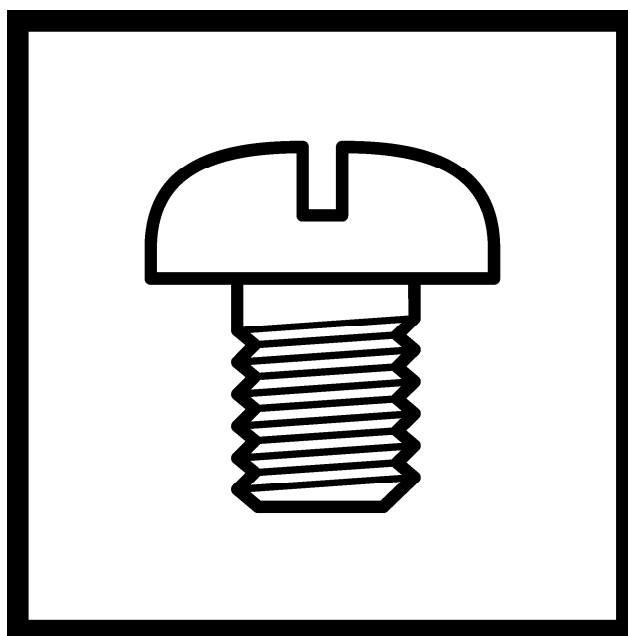


BAS-370H

BAS-375H

程序电脑花式机

PROGRAMMABLE ELECTRONIC PATTERN SEWER

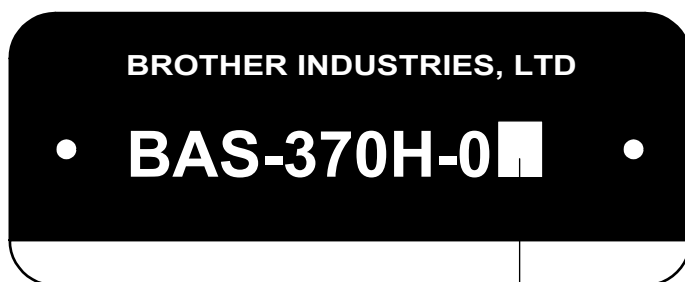


brother

最新的零部件情报请参考(Parts Navigation)。
The latest parts information, refer to the Parts Navigation.

<http://partsbook.brother.co.jp/partsnavi/chn/>
<http://partsbook.brother.co.jp/partsnavi/eng/>

形号牌的读解法



5: 厚布料



5: 厚布料

Descirption of model plate



5:Heavy-weight materials



5:Heavy-weight materials

零件手册的使用说明

1. 本手册是根据截止至2019年6月的资料为基准而编制的。
2. 零部件设计若有变动，恕不另行通知。
3. 以组件为单位供应的零部件是用虚线框出。
4. 零件图册中数字(REF. NO)右上角带有“+”号的零件属多规格零件，详细请见零件清单。

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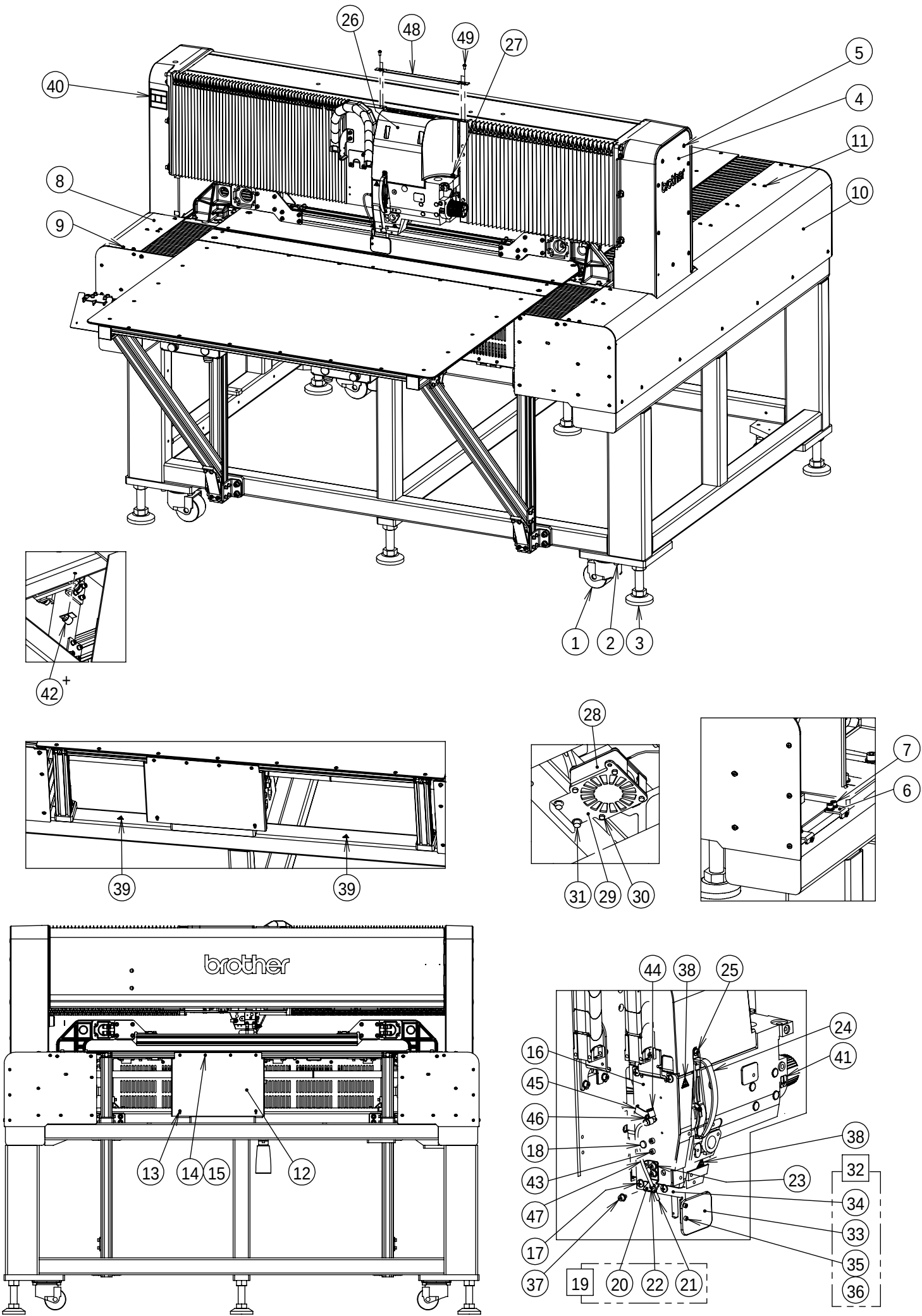
Notes for using this parts book

1. This book was prepared based on information available in June 2019.
2. Parts are subject to changes in design without prior notice.
3. Parts supplied as complete assemblies are circled by a dotted line.
4. The part which has the symbol "+" on its number (REF.NO) in the figure differs depending on the specification. For details, refer to the parts list.

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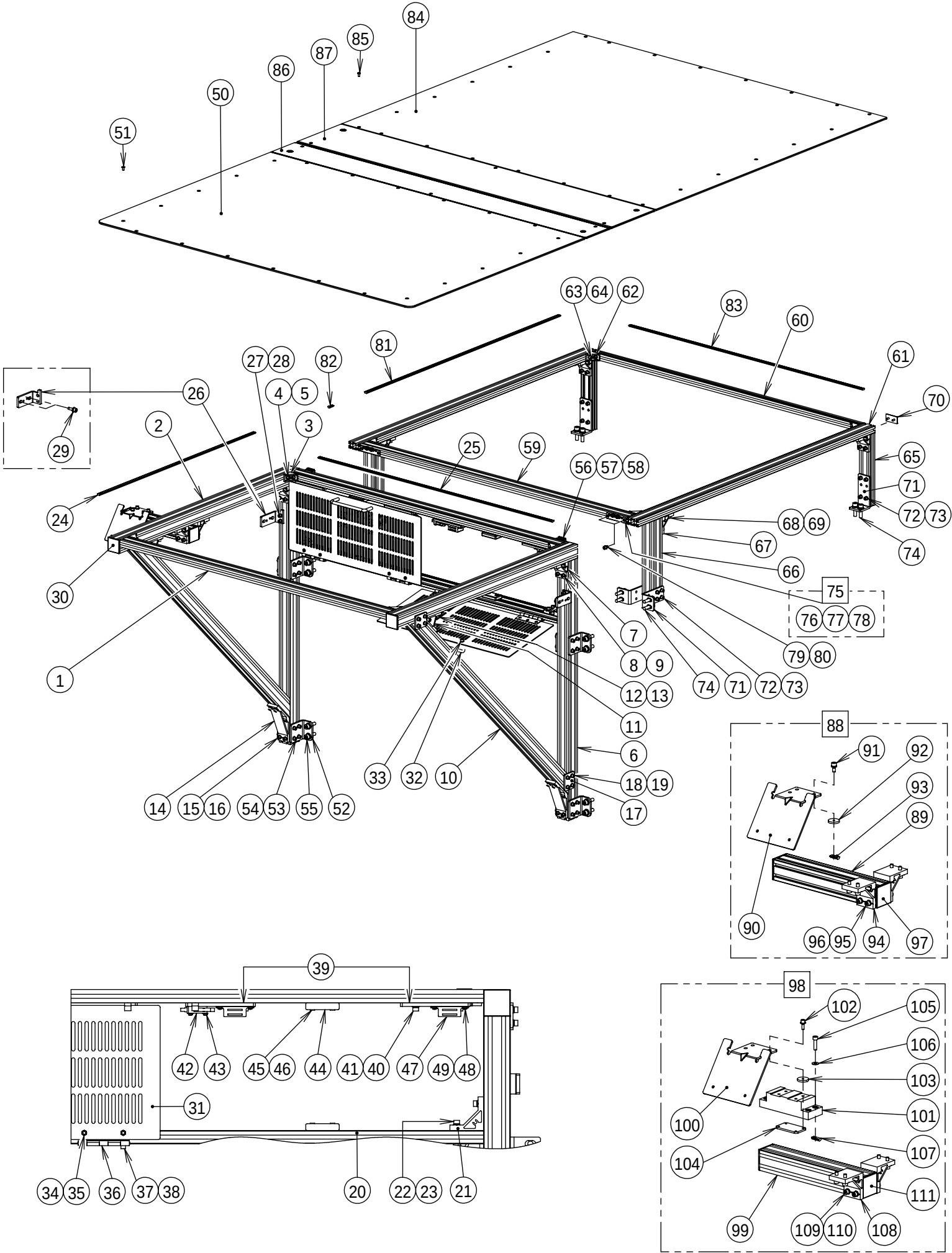
A1. 机体部分 / MACHINE BODY



A1. 机体部分 / MACHINE BODY

参照号	零部件序号	数量	零部件名称	Part Name
1	SB7932101	4	脚轮	CASTER
2	S58636001	16	螺栓(带垫圈)M8X30	BOLT SOCKET (S/P WASHER)M8X30
3	SB7933001	6	调整脚垫	LEVELING PAD
4	SB8050001	2	侧盖U	SIDE COVER U
5	062061016	21	螺钉 M6X10	SCREW PAN M6X10
6	SB8194101	14	侧盖支架	SIDE COVER BRACKET
7	S47269001	28	螺栓(带垫圈) M6X20	BOLT SOCKET (S/P WASHER)M6X20
8	SB9138001	1	侧盖D-L 700	SIDE COVER D-L 700
9	060401016	25	螺钉 M4X10	SCREW BIND M4X10
10	SB9139001	1	侧盖D-R 700	SIDE COVER D-R 700
11	060401016	25	螺钉 M4X10	SCREW BIND M4X10
12	SB8017101	1	Y马达罩盖	Y MOTOR COVER
13	0A5401006	2	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10
14	SB8240001	4	机壳螺母M4	FRAME NUT M4
15	0A5401006	4	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10
16	SB9268101	1	主面板370H	FACE PLATE
17	062061016	4	螺钉 M6X10	SCREW PAN M6X10
18	104450101	1	橡皮塞 8	RUBBER CAP, 8
19	SB8123001	1	机针冷却组件	NEEDLE COOLER ASSY
20	SB8122101	1	机针冷却支架	NEEDLE COOLER BRACKET
21	SB8124001	1	冷却喷嘴	COOLER NOZZLE
22	021060306	1	六角螺母 M6	NUT 3 M6
23	S55479001	2	螺栓(带垫圈) M4X8	BOLT SOCKET (S/P WASHER) M4X8
24	SB8125001	1	挑线杆防护罩	THREAD TAKE-UP COVER
25	062501016	1	螺钉 M5X10	SCREW PAN M5X10
26	SB8126001	1	针杆架盖	NEEDLE BASE COVER
27	062501016	6	螺钉 M5X10	SCREW PAN M5X10
28	SA8532001	1	DC风扇组件	DC-FAN MOTOR ASSY
29	SA8694001	1	风扇安装板	FAN BRACKET
30	0A5403006	4	螺钉(带垫圈) M4X30DB	SCREW PAN (S/P WASHER) M4X30
31	S55481001	2	螺栓(带垫圈) M4X12	BOLT SOCKET (S/P WASHER)M4X12
32	SB8521001	1	护眼板组件	EYE GUARD ASSY
33	143966001	1	护眼板	EYE GUARD
34	SB8520001	1	护眼板支架	EYE GUARD BRACKET
35	SB3847001	2	平垫圈 M3	WASHER_PLAIN_M_3
36	018300636	2	螺栓 M3X6	BOLT SOCKET M3X6
37	S55479001	1	螺栓(带垫圈) M4X8	BOLT SOCKET (S/P WASHER) M4X8
38	SA9957001	2	警告标记	INJURY MARK
39	SA9957001	2	警告标记	INJURY MARK
40	SA9826001	1	操作注意标签	LABEL CAUTION
41	SB8760001	1	箭头标记	ARROW MARK
43	018401036	2	螺栓 M4X10	BOLT SOCKET M4X10
44	SB9341001	1	接头KQ2D04-00A	JOINT KQ2D04-00A
45	SA1394101	1	线夹U3	CORD HOLDER U3
46	0A5301605	1	螺钉(带垫圈) M3X16DB	SCREW PAN (S/P WASHER) M3X16
47	SB9085001	1	空气管 4 L=130	AIR TUBE 4 L=130
48	SB8110101	1	波纹U盖	BELLOW U COVER
49	0A4501206	4	螺钉(带垫圈) M5X12DA	SCREW PAN (S/P WASHER) M5X12
42+	SB8435101	10	<BAS370H用> 电线夹 CKS-20-H	<For BAS370H> CORD CLAMP CKS-20-H
42+	SB8435101	12	<BAS375H用> 电线夹 CKS-20-H	<For BAS375H> CORD CLAMP CKS-20-H

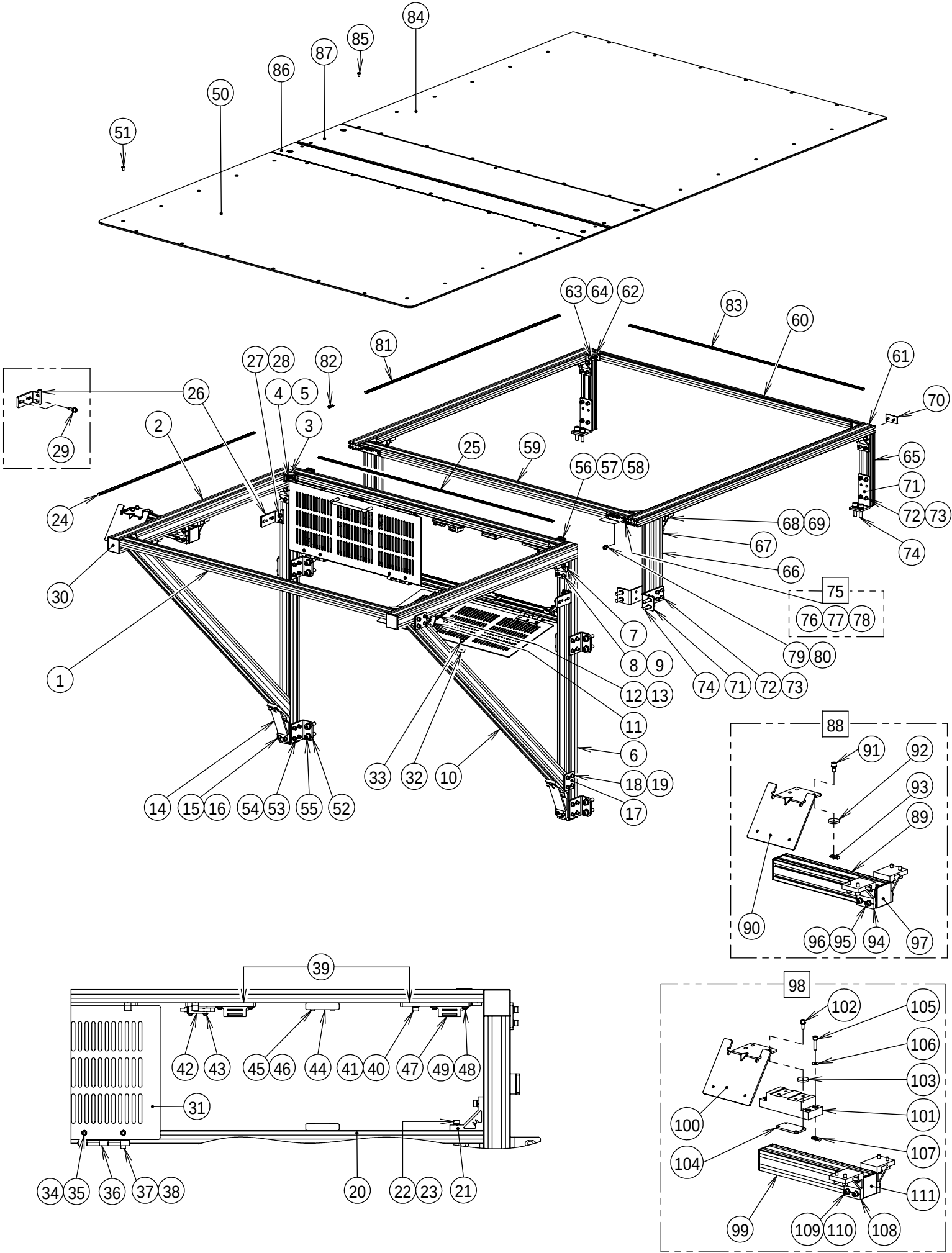
A2. 机体部分 / MACHINE BODY



A2. 机体部分 / MACHINE BODY

参照号	零部件序号	数量	零部件名称	Part Name
1	SB8252101	2	机壳2040-960	FRAME 2040-960
2	SB9615001	2	机壳4040-780	FRAME 4040-780
3	SB8278001	4	机壳支架A	FRAME BRACKET A
4	S55485001	8	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
5	SB8241101	8	机壳螺母 M5	FRAME NUT M5
6	SB8255101	2	机壳4040-760	FRAME 4040-760
7	SB8279001	2	机壳支架B	FRAME BRACKET B
8	S55487001	8	螺栓(带垫圈) M5X16	BOLT SOCKET (S/P WASHER)M5X12
9	SB8241101	8	机壳螺母 M5	FRAME NUT M5
10	SB9119001	2	机壳4040-964-45	FRAME 4040-964-45
11	SB8280001	2	机壳支架C	FRAME BRACKET C
12	S55487001	8	螺栓(带垫圈) M5X16	BOLT SOCKET (S/P WASHER)M5X16
13	SB8241101	8	机壳螺母 M5	FRAME NUT M5
14	SB8281001	2	机壳支架D	FRAME BRACKET D
15	S55487001	8	螺栓(带垫圈) M5X16	BOLT SOCKET (S/P WASHER)M5X16
16	SB8241101	8	机壳螺母 M5	FRAME NUT M5
17	SB8282001	4	板48X40X4	PLATE 48X40X4
18	S55485001	8	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
19	SB8241101	8	机壳螺母 M5	FRAME NUT M5
20	SB8252101	1	机壳2040-960	FRAME 2040-960
21	SB8279001	2	机壳支架B	FRAME BRACKET B
22	S55487001	8	螺栓(带垫圈) M5X16	BOLT SOCKET (S/P WASHER)M5X12
23	SB8241101	8	机壳螺母 M5	FRAME NUT M5
24	SB8258001	2	机壳螺母676-M4	FRAME NUT 676-M4
25	SB8259001	2	机壳螺母840-M4	FRAME NUT 840-M4
26	SB8192201	2	线缆拖链固定板	Y CABLE BEAR BRACKET
27	S55485001	4	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
28	SB8241101	4	机壳螺母 M5	FRAME NUT M5
29	S47269001	4	螺栓(带垫圈) M6X20	BOLT SOCKET (S/P WASHER)M6X20
30	SB8261001	4	机壳盖4040	FRAME CAP 4040
31	SB8287101	2	前盖365组件	FRONT COVER 365
32	SB8264001	2	手柄	HANDLE
33	S55485001	4	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
34	S55479001	8	螺栓(带垫圈) M4X8	BOLT SOCKET (S/P WASHER)M4X8
35	021400306	8	六角螺母 M4	NUT 3 M4
36	SB8262101	4	面铰链	FLAT HINGE
37	S55479001	8	螺栓(带垫圈) M4X8	BOLT SOCKET (S/P WASHER)M4X8
38	SB8240001	8	机壳螺母M4	FRAME NUT M4
39	SB8288001	4	板87X25X5	PLATE 87X25X5
40	S55481001	8	螺栓(带垫圈) M4X12	BOLT SOCKET (S/P WASHER)M4X12
41	SB8240001	8	机壳螺母M4	FRAME NUT M4
42	SB8175101	1	前盖开关组件	FRONT COVER SWITCH ASSY
43	0A5301605	4	螺钉(带垫圈) M3X16DB	SCREW PAN (S/P WASHER) M3X16
44	SB8289001	4	缓冲橡皮垫	RUBBER CUSHION
45	S55481001	8	螺栓(带垫圈) M4X12	BOLT SOCKET (S/P WASHER)M4X12
46	SB8240001	8	机壳螺母M4	FRAME NUT M4
47	SB8263101	4	磁力扣	MAGNET CATCH
48	018300836	8	螺栓 M3X8	BOLT SOCKET M3X8
49	SB3847001	8	平垫圈 M3	WASHER_PLAIN_M_3
50	SB9101001	1	辅助板F-370H	AUXILIARY PLATE F-370H
51	SB7957001	22	螺栓M4X8	LOW HEAD BOLT SOCKET M4X8
52	SB8290301	8	辅助板支架F	AUXILIARY PLATE BRACKET F
53	S55485001	32	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
54	SB8241101	32	机壳螺母 M5	FRAME NUT M5
55	S58636001	16	螺栓(带垫圈)M8X30	BOLT SOCKET (S/P WASHER)M8X30

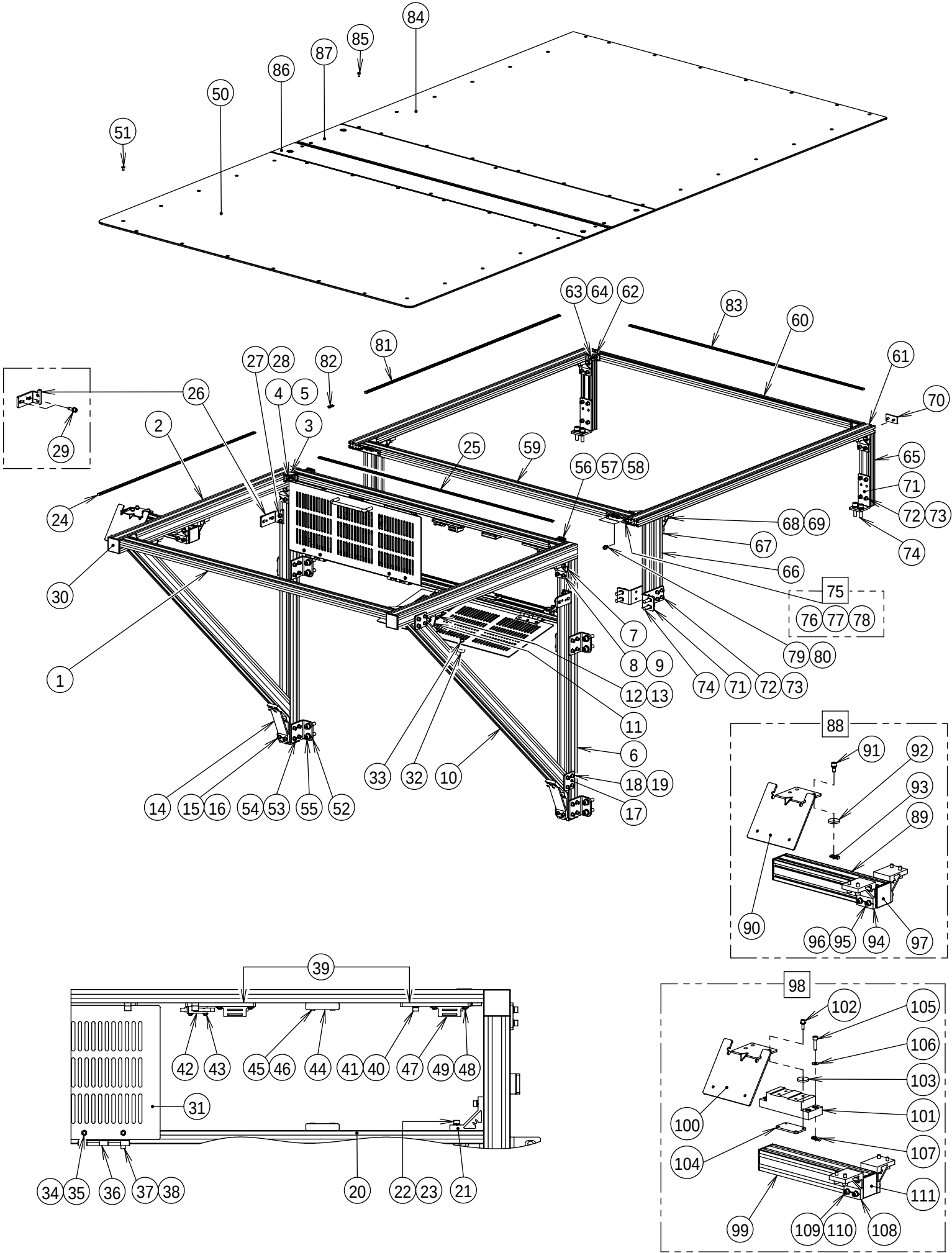
A2. 机体部分 / MACHINE BODY



A2. 机体部分 / MACHINE BODY

参照号	零部件序号	数量	零部件名称	Part Name
56	SB9427001	2	磁力扣	MAGNET CATCH
57	S55479001	4	螺栓(带垫圈) M4X8	BOLT SOCKET (S/P WASHER) M4X8
58	SB8240001	4	机壳螺母M4	FRAME NUT M4
59	SB8252101	1	机壳2040-960	FRAME 2040-960
60	SB8267101	1	机壳2020-960	FRAME 2020-960
61	SB9120001	2	机壳2040-1028	FRAME 2040-1028
62	SB8278001	4	机壳支架A	FRAME BRACKET A
63	S55485001	8	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
64	SB8241101	8	机壳螺母 M5	FRAME NUT M5
65	SB8250101	2	机壳2040-212	FRAME 2040-212
66	SB8253101	2	机壳4040-240	FRAME 4040-240
67	SB8279001	4	机壳支架B	FRAME BRACKET B
68	S55487001	16	螺栓(带垫圈) M5X16	BOLT SOCKET (S/P WASHER)M5X16
69	SB8241101	16	机壳螺母 M5	FRAME NUT M5
70	SB8260001	2	机壳盖2040	FRAME CAP 2040
71	SB8291001	6	辅助板支架R	AUXILIARY PLATE BRACKET R
72	S55485001	24	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
73	SB8241101	24	机壳螺母 M5	FRAME NUT M5
74	S58636001	12	螺栓(带垫圈)M8X30	BOLT SOCKET (S/P WASHER)M8X30
75	SB9584001	2	磁铁支架组件	MAGNET BRACKET ASSY
76	SB9419001	2	磁铁支架	MAGNET BRACKET
77	SB9426001	4	磁块12	MAGNET12
78	021300103	4	螺母 M3	NUT, 1 M3
79	S55484001	4	螺栓(带垫圈) M5X10	BOLT SOCKET (S/P WASHER)M5X10
80	SB8241101	4	机壳螺母 M5	FRAME NUT M5
81	SB8259001	2	机壳螺母840-M4	FRAME NUT 840-M4
82	SB8240001	2	机壳螺母M4	FRAME NUT M4
83	SB8259001	2	机壳螺母840-M4	FRAME NUT 840-M4
84	SB9103001	1	辅助板R-370H	AUXILIARY PLATE R-370H
85	SB7957001	26	螺栓M4X8	LOW HEAD BOLT SOCKET M4X8
86	SB9581001	1	辅助板MF-365H组件	AUXILIARY PLATE MF-365H ASSY
87	SB9582001	1	辅助板MR-365H组件	AUXILIARY PLATE MR-365H ASSY
88	SB9272201	1	<用于一般出口> 操作盘安装架组件	<For General export> PANEL SETTING PLATE ASSY
89	SB8253101	1	机壳4040-240	FRAME 4040-240
90	SB8173001	1	操作盘安装架	PANEL SETTING PLATE
91	S55481001	4	螺栓(带垫圈) M4X12	BOLT SOCKET (S/P WASHER)M4X12
92	SA4677201	4	辅助板缓冲	AUXILIARY PLATE CUSHION
93	SB8240001	4	机壳螺母M4	FRAME NUT M4
94	SB8279001	2	机壳支架B	FRAME BRACKET B
95	S55487001	8	螺栓(带垫圈) M5X16	BOLT SOCKET (S/P WASHER)M5X16
96	SB8241101	8	机壳螺母 M5	FRAME NUT M5
97	SB8261001	2	机壳盖4040	FRAME CAP 4040

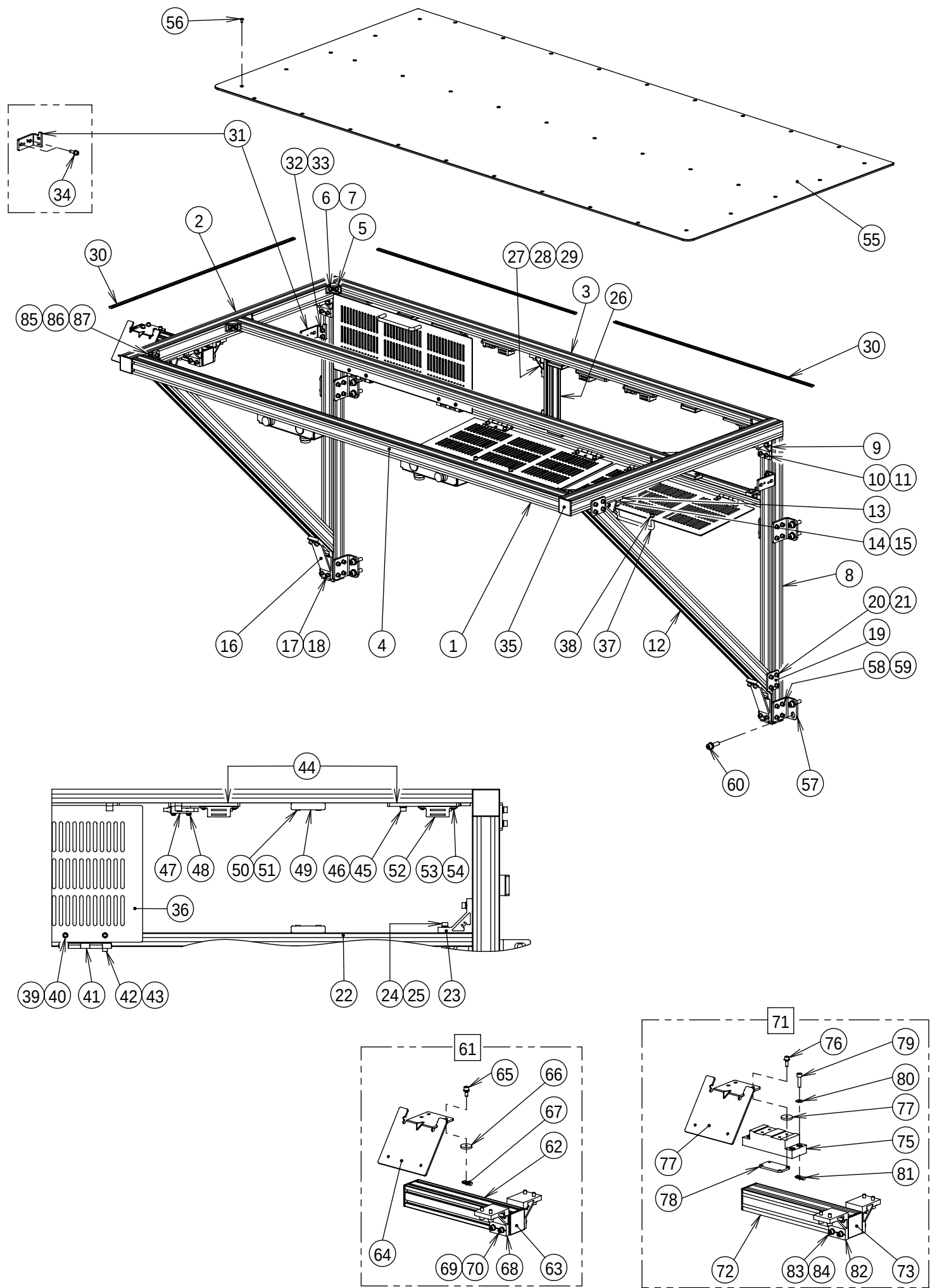
A2. 机体部分 / MACHINE BODY



A2. 机体部分 / MACHINE BODY

参照号	零部件序号	数量	零部件名称	Part Name
			<用于欧洲>	<For Europe>
98	SB9306201	1	操作盘安装架组件	PANEL SETTING PLATE ASSY
99	SB8253101	1	机壳4040-240	FRAME 4040-240
100	SB8173001	1	操作盘安装架	PANEL SETTING PLATE
101	SB9206001	1	操作盘基座组件	PANEL BASE ASSY
102	S55482001	4	螺栓(带垫圈) M4X14	BOLT SOCKET (S/P WASHER)M4X14
103	SA4677201	4	补助板缓冲	AUXILIARY PLATE CUSHION
104	SB9183001	1	板形螺母M4	PLATE NUT M4
105	018502032	4	螺栓 M5X20	BOLT SOCKET M5X20
106	SB3849001	4	平垫圈 M5	WASHER_PLAIN_M_5
107	SB8241101	4	机壳螺母 M5	FRAME NUT M5
108	SB8279001	2	机壳支架B	FRAME BRACKET B
109	S55487001	8	螺栓(带垫圈) M5X16	BOLT SOCKET (S/P WASHER)M5X16
110	SB8241101	8	机壳螺母 M5	FRAME NUT M5
111	SB8261001	2	机壳盖4040	FRAME CAP 4040

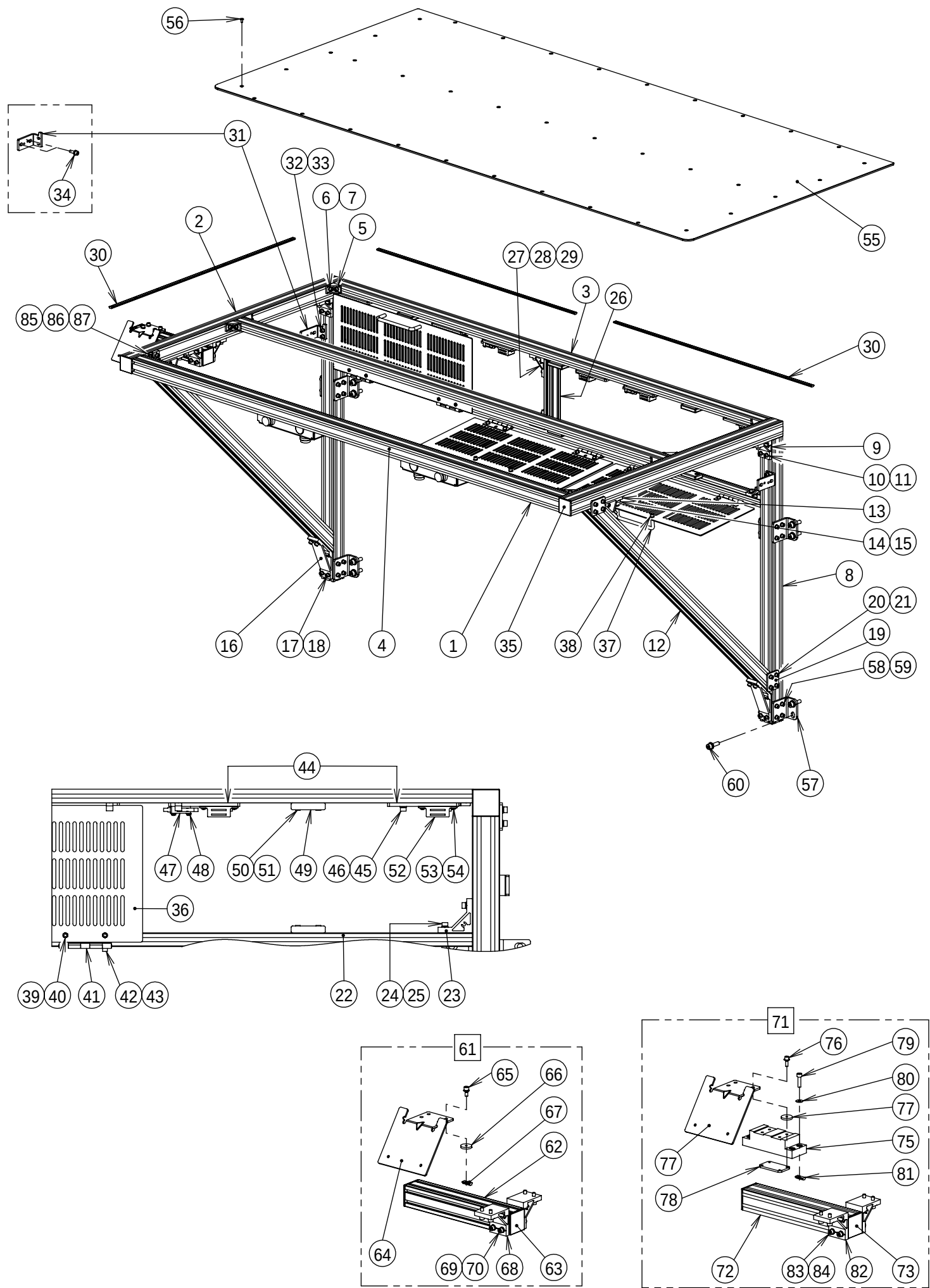
A3. 机体部分 / MACHINE BODY



A3. 机体部分 / MACHINE BODY

参照号	零部件序号	数量	零部件名称	Part Name
1	SB9788001	1	机壳4040-1460	FRAME-4040-1460
2	SB9615001	2	机壳4040-780	FRAME 4040-780
3	SB9118101	1	机壳2040-1460	FRAME 2040-1460
4	SB9118101	1	机壳2040-1460	FRAME 2040-1460
5	SB8278001	8	机壳支架A	FRAME BRACKET A
6	S55485001	16	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
7	SB8241101	16	机壳螺母 M5	FRAME NUT M5
8	SB8255101	2	机壳4040-760	FRAME 4040-760
9	SB8279001	2	机壳支架B	FRAME BRACKET B
10	S55487001	8	螺栓(带垫圈) M5X16	BOLT SOCKET (S/P WASHER)M5X16
11	SB8241101	8	机壳螺母 M5	FRAME NUT M5
12	SB9119001	2	机壳4040-964-45	FRAME 4040-964-45
13	SB8280001	2	机壳支架C	FRAME BRACKET C
14	S55487001	8	螺栓(带垫圈) M5X16	BOLT SOCKET (S/P WASHER)M5X16
15	SB8241101	8	机壳螺母 M5	FRAME NUT M5
16	SB8281001	2	机壳支架D	FRAME BRACKET D
17	S55487001	8	螺栓(带垫圈) M5X16	BOLT SOCKET (S/P WASHER)M5X16
18	SB8241101	8	机壳螺母 M5	FRAME NUT M5
19	SB8282001	4	板48X40X4	PLATE 48X40X4
20	S55485001	8	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
21	SB8241101	8	机壳螺母 M5	FRAME NUT M5
22	SB9118101	1	机壳2040-1460	FRAME 2040-1460
23	SB8279001	2	机壳支架B	FRAME BRACKET B
24	S55487001	8	螺栓(带垫圈) M5X16	BOLT SOCKET (S/P WASHER)M5X12
25	SB8241101	8	机壳螺母 M5	FRAME NUT M5
26	SC0036001	1	机壳2040-187	FRAME 2040-187
27	SB8279001	2	机壳支架B	FRAME BRACKET B
28	S55487001	8	螺栓(带垫圈) M5X16	BOLT SOCKET (S/P WASHER)M5X16
29	SB8241101	8	机壳螺母 M5	FRAME NUT M5
30	SB8258001	10	机壳螺母676-M4	FRAME NUT 676-M4
31	SB8192201	2	线缆拖链固定板	Y CABLE BEAR BRACKET
32	S55485001	8	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
33	SB8241101	8	机壳螺母 M5	FRAME NUT M5
34	S47269001	4	螺栓(带垫圈) M6X20	BOLT SOCKET (S/P WASHER)M6X20
35	SB8261001	2	机壳盖4040	FRAME CAP 4040
36	SB8287101	3	前盖365组件	FRONT COVER 365
37	SB8264001	3	手柄	HANDLE
38	S55485001	6	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
39	S55479001	12	螺栓(带垫圈) M4X8	BOLT SOCKET (S/P WASHER)M4X8
40	021400306	12	六角螺母 M4	NUT 3 M4
41	SB8262101	6	面铰链	FLAT HINGE
42	S55479001	12	螺栓(带垫圈) M4X8	BOLT SOCKET (S/P WASHER)M4X8
43	SB8240001	12	机壳螺母M4	FRAME NUT M4
44	SB8288001	6	板87X25X5	PLATE 87X25X5
45	S55481001	12	螺栓(带垫圈) M4X12	BOLT SOCKET (S/P WASHER)M4X12
46	SB8240001	12	机壳螺母M4	FRAME NUT M4
47	SB8834001	1	前盖开关375H组件	FRONT COVER SWITCH 375H ASSY
48	0A5301605	6	螺钉(带垫圈) M3X16DB	SCREW PAN (S/P WASHER) M3X16
49	SB8289001	6	缓冲橡皮垫	RUBBER CUSHION
50	S55481001	12	螺栓(带垫圈) M4X12	BOLT SOCKET (S/P WASHER)M4X12
51	SB8240001	12	机壳螺母M4	FRAME NUT M4
52	SB8263101	6	磁力扣	MAGNET CATCH
53	018300836	12	螺栓 M3X8	BOLT SOCKET M3X8
54	SB3847001	12	平垫圈 M3	WASHER_PLAIN_M_3
55	SB9102001	1	辅助板F-375H	AUXILIARY PLATE F-375H

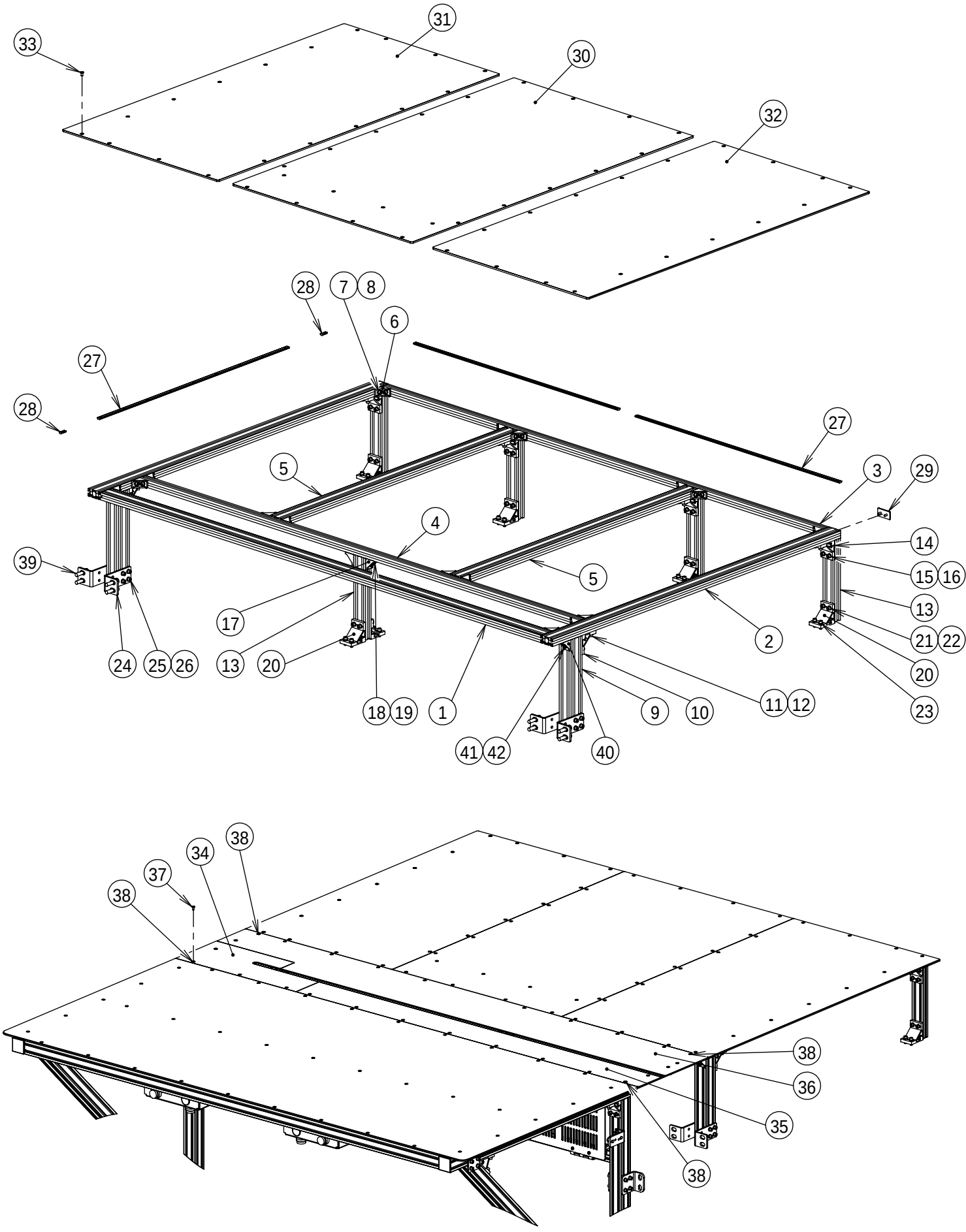
A3. 机体部分 / MACHINE BODY



A3. 机体部分 / MACHINE BODY

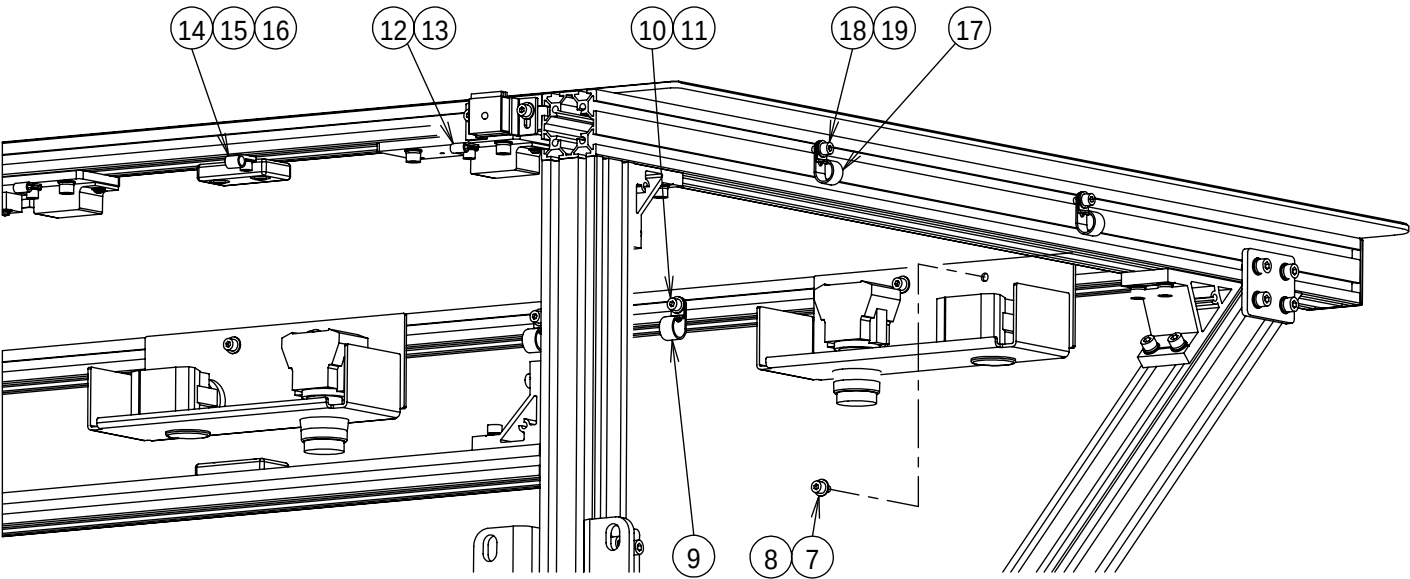
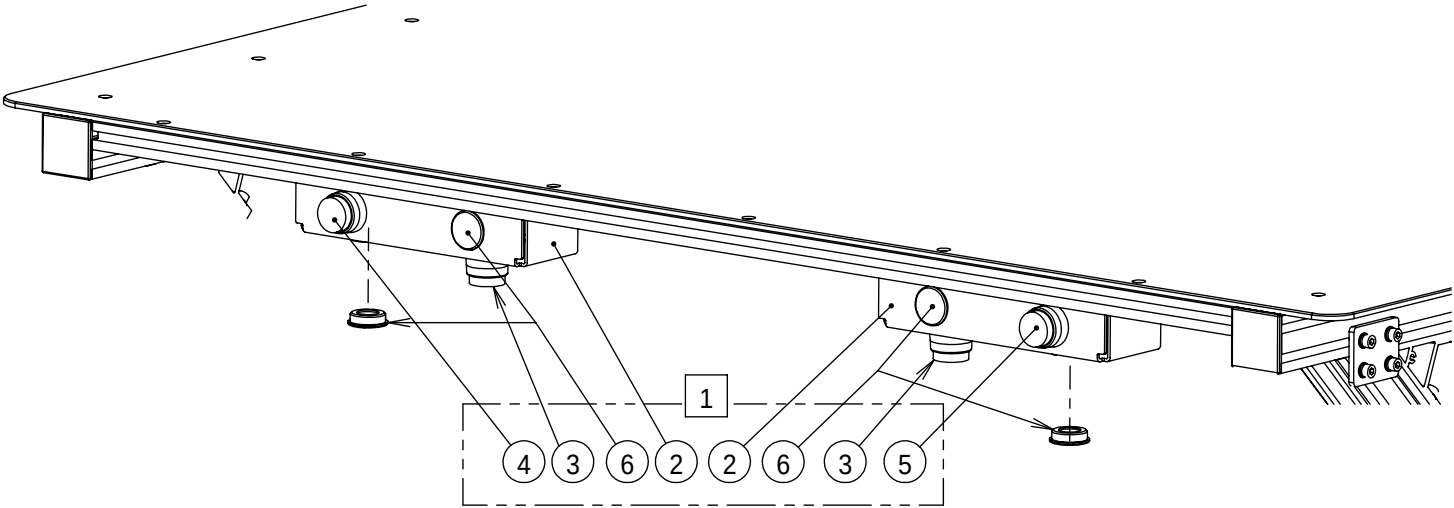
参照号	零部件序号	数量	零部件名称	Part Name
56	SB7957001	28	螺栓M4X8	LOW HEAD BOLT SOCKET M4X8
57	SB8290301	8	辅助板支架F	AUXILIARY PLATE BRACKET F
58	S55485001	32	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
59	SB8241101	32	机壳螺母 M5	FRAME NUT M5
60	S58636001	16	螺栓(带垫圈)M8X30	BOLT SOCKET (S/P WASHER)M8X30
85	SC0250001	2	机壳支架E	FRAME BRACKET E
86	S55487001	8	螺栓(带垫圈) M5X16	BOLT SOCKET (S/P WASHER)M5X16
87	SB8241101	8	机壳螺母 M5	FRAME NUT M5
<用于一般出口>				<For General export>
61	SB9272201	1	操作盘安装架组件	PANEL SETTING PLATE ASSY
62	SB8253101	1	机壳4040-240	FRAME 4040-240
63	SB8261001	2	机壳盖4040	FRAME CAP 4040
64	SB8173001	1	操作盘安装架	PANEL SETTING PLATE
65	S55481001	4	螺栓(带垫圈) M4X12	BOLT SOCKET (S/P WASHER)M4X12
66	SA4677201	4	补助板缓冲	AUXILIARY PLATE CUSHION
67	SB8240001	4	机壳螺母M4	FRAME NUT M4
68	SB8279001	2	机壳支架B	FRAME BRACKET B
69	S55487001	8	螺栓(带垫圈) M5X16	BOLT SOCKET (S/P WASHER)M5X16
70	SB8241101	8	机壳螺母 M5	FRAME NUT M5
<用于欧洲>				<For Europe>
71	SB9306201	1	操作盘安装架组件	PANEL SETTING PLATE ASSY
72	SB8253101	1	机壳4040-240	FRAME 4040-240
73	SB8261001	2	机壳盖4040	FRAME CAP 4040
74	SB8173001	1	操作盘安装架	PANEL SETTING PLATE
75	SB9206001	1	操作盘基座组件	PANEL BASE ASSY
76	S55482001	4	螺栓(带垫圈) M4X14	BOLT SOCKET (S/P WASHER)M4X14
77	SA4677201	4	补助板缓冲	AUXILIARY PLATE CUSHION
78	SB9183001	1	板形螺母M4	PLATE NUT M4
79	018502032	4	螺栓 M5X20	BOLT SOCKET M5X20
80	SB3849001	4	平垫圈 M5	WASHER_PLAIN_M_5
81	SB8241101	4	机壳螺母 M5	FRAME NUT M5
82	SB8279001	2	机壳支架B	FRAME BRACKET B
83	S55487001	8	螺栓(带垫圈) M5X16	BOLT SOCKET (S/P WASHER)M5X16
84	SB8241101	8	机壳螺母 M5	FRAME NUT M5

A4. 机体部分 / MACHINE BODY



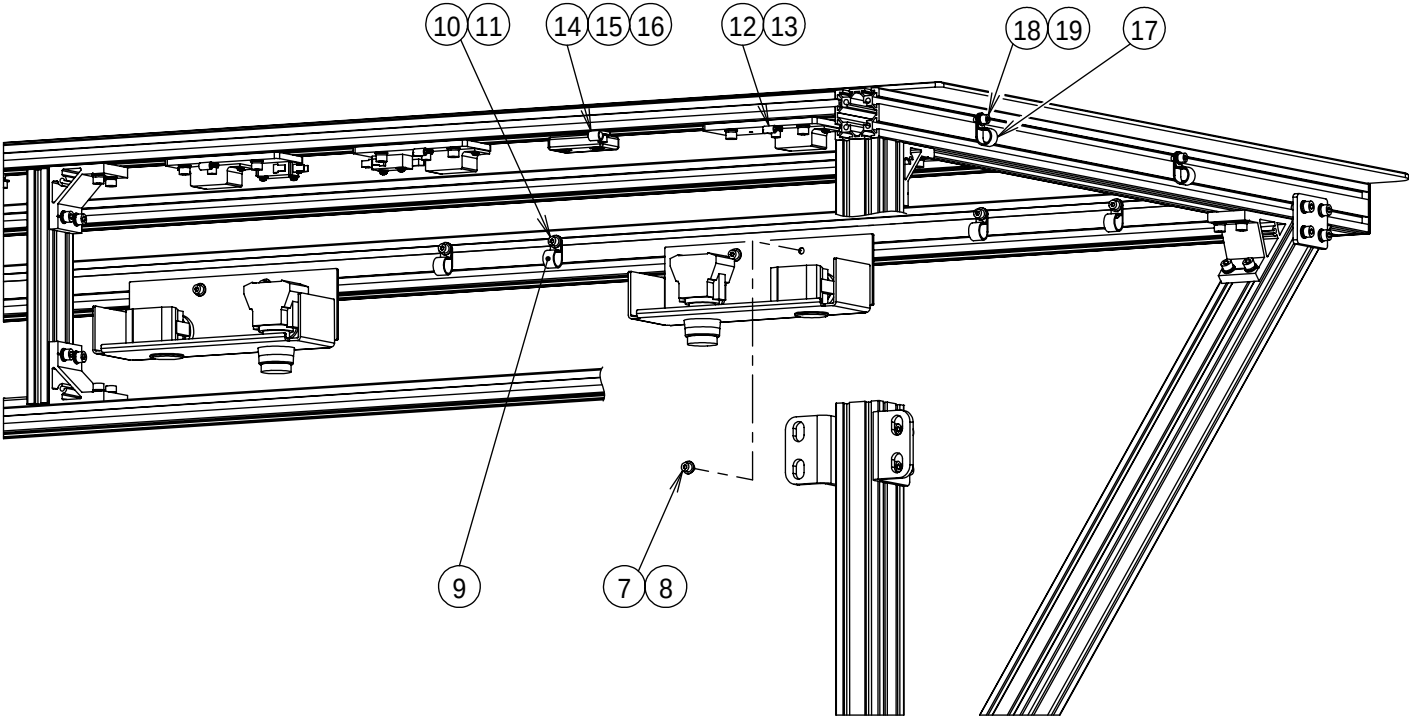
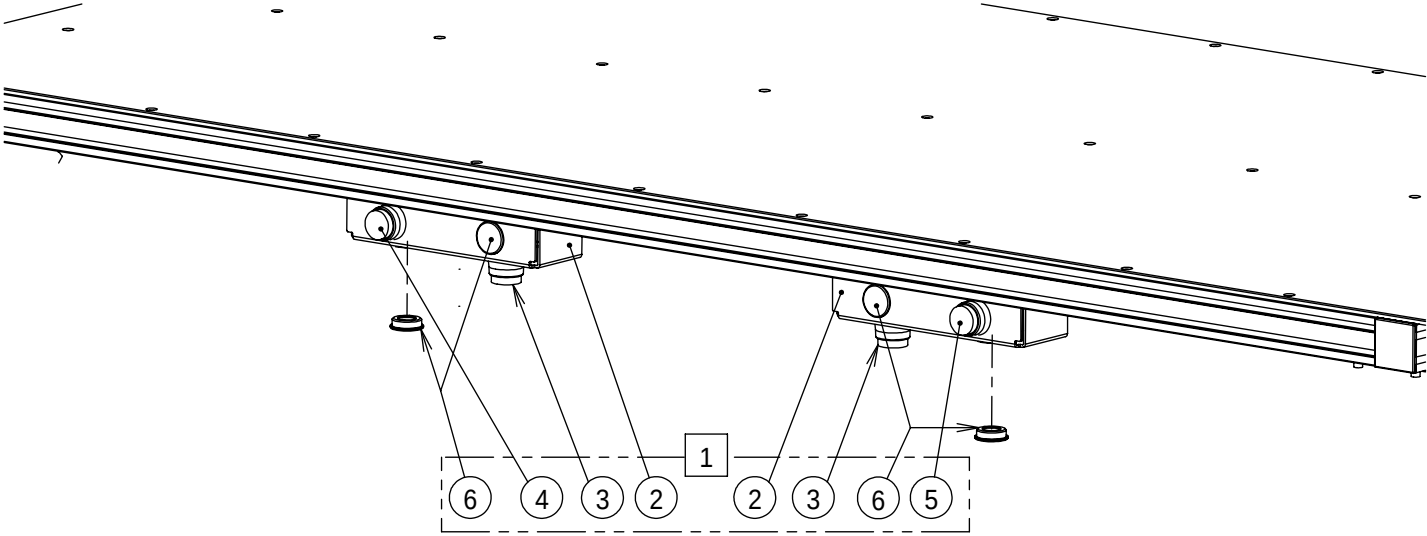
A4. 机体部分 / MACHINE BODY

参照号	零部件序号	数量	零部件名称	Part Name
1	SB9118101	1	机壳2040-1460	FRAME 2040-1460
2	SB9120001	2	机壳2040-1028	FRAME 2040-1028
3	SB9626001	1	机壳2020-1460	FRAME 2020-1460
4	SB9626001	1	机壳2020-1460	FRAME 2020-1460
5	SB9625001	2	机壳2040-840	FRAME 2040-840
6	SB8278001	16	机壳支架A	FRAME BRACKET A
7	S55485001	32	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
8	SB8241101	32	机壳螺母 M5	FRAME NUT M5
9	SB8253101	2	机壳4040-240	FRAME 4040-240
10	SC0250001	2	机壳支架E	FRAME BRACKET E
11	S55487001	8	螺栓(带垫圈) M5X16	BOLT SOCKET (S/P WASHER)M5X16
12	SB8241101	8	机壳螺母 M5	FRAME NUT M5
13	SB8250101	5	机壳2040-212	FRAME 2040-212
14	SC0250001	4	机壳支架E	FRAME BRACKET E
15	S55487001	16	螺栓(带垫圈) M5X16	BOLT SOCKET (S/P WASHER)M5X16
16	SB8241101	16	机壳螺母 M5	FRAME NUT M5
17	SB8278001	2	机壳支架A	FRAME BRACKET A
18	S55485001	4	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
19	SB8241101	4	机壳螺母 M5	FRAME NUT M5
20	SC0250001	6	机壳支架E	FRAME BRACKET E
21	S55487001	12	螺栓(带垫圈) M5X16	BOLT SOCKET (S/P WASHER)M5X16
22	SB8241101	12	机壳螺母 M5	FRAME NUT M5
23	S55487001	12	螺栓(带垫圈) M5X16	BOLT SOCKET (S/P WASHER)M5X16
24	SB8291001	4	辅助板支架R	AUXILIARY PLATE BRACKET R
25	S55485001	16	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
26	SB8241101	16	机壳螺母 M5	FRAME NUT M5
27	SB8258001	13	机壳螺母676-M4	FRAME NUT 676-M4
28	SB8240001	4	机壳螺母M4	FRAME NUT M4
29	SB8260001	2	机壳盖2040	FRAME CAP 2040
30	SB9104001	1	辅助板R-375H C	AUXILIARY PLATE R-375H C
31	SB9596001	1	辅助板R-375H L	AUXILIARY PLATE R-375H L
32	SB9601001	1	辅助板R-375H R	AUXILIARY PLATE R-375H R
33	SB7957001	48	螺栓M4X8	LOW HEAD BOLT SOCKET M4X8
34	SB9593001	1	辅助板MS-375H组件	AUXILIARY PLATE MS-375H ASSY
35	SB9095001	1	辅助板MF-375H组件	AUXILIARY PLATE MF-375H ASSY
36	SB9098001	1	辅助板MR-375H组件	AUXILIARY PLATE MR-375H ASSY
37	SB7957001	26	螺栓M4X8	LOW HEAD BOLT SOCKET M4X8
38	SB8240001	4	机壳螺母M4	FRAME NUT M4
39	S58636001	8	螺栓(带垫圈) M8X30	BOLT SOCKET (S/P WASHER)M8X30
40	SB8278001	2	机壳支架A	FRAME BRACKET A
41	S55485001	4	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
42	SB8241101	4	机壳螺母 M5	FRAME NUT M5



A5. 机体部分 / MACHINE BODY

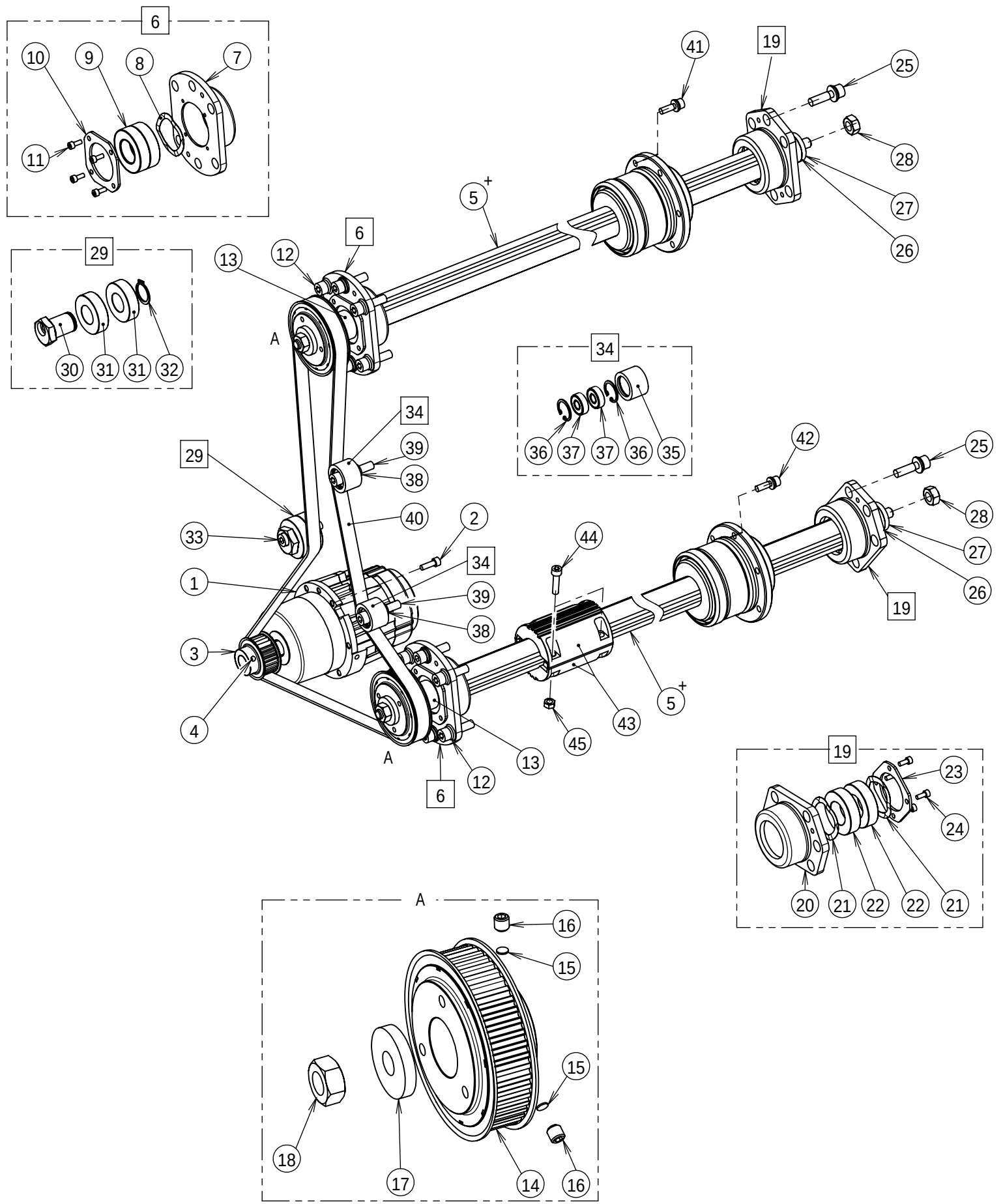
参照号	零部件序号	数量	零部件名称	Part Name
1	SB9634001	1	手动开关组件 370H	HAND SWITCH ASSY
2	SB8285201	2	手动开关支架	HAND SWITCH BRACKET
3	SB9632101	1	手动开关接线组件	HAND SWITCH HARNESS ASSY
4	SB8028101	1	停止开关接线组件	STOP SWITCH HARNESS ASSY
5	SB9633101	1	停止开关接线组件 370H	STOP SWITCH HARNESS ASSY 370H
6	SA5810001	4	橡皮塞 23.5	RUBBER CAP, 22
7	SB8240001	4	机壳螺母M4	FRAME NUT M4
8	S55479001	4	螺栓(带垫圈) M4X8	BOLT SOCKET (S/P WASHER) M4X8
9	525567000	2	电线夹 #8	CORD HOLDER #8
10	SB8240001	2	机壳螺母M4	FRAME NUT M4
11	S55479001	2	螺栓(带垫圈) M4X8	BOLT SOCKET (S/P WASHER) M4X8
12	S10243000	2	尼龙夹 NK-3N	CORD HOLDER:NK-3N
13	S55479001	2	螺栓(带垫圈) M4X8	BOLT SOCKET (S/P WASHER) M4X8
14	149547000	1	压线板	CORD HOLDER 4N
15	S55479001	1	螺栓(带垫圈) M4X8	BOLT SOCKET (S/P WASHER) M4X8
16	SB8240001	1	机壳螺母M4	FRAME NUT M4
17	525567000	2	电线夹 #8	CORD HOLDER #8
18	SB8240001	2	机壳螺母M4	FRAME NUT M4
19	S55479001	2	螺栓(带垫圈) M4X8	BOLT SOCKET (S/P WASHER) M4X8



A6. 机体部分 / MACHINE BODY

参照号	零部件序号	数量	零部件名称	Part Name
1	SB9634001	1	手动开关组件 370H	HAND SWITCH ASSY
2	SB8285201	2	手动开关支架	HAND SWITCH BRACKET
3	SB9632101	1	手动开关接线组件	HAND SWITCH HARNESS ASSY
4	SB8028101	1	停止开关接线组件	STOP SWITCH HARNESS ASSY
5	SB9633101	1	停止开关接线组件 370H	STOP SWITCH HARNESS ASSY 370H
6	SA5810001	4	橡皮塞 23.5	RUBBER CAP, 22
7	SB8240001	4	机壳螺母M4	FRAME NUT M4
8	S55479001	4	螺栓(带垫圈) M4X8	BOLT SOCKET (S/P WASHER) M4X8
9	525567000	4	电线夹 #8	CORD HOLDER #8
10	SB8240001	4	机壳螺母M4	FRAME NUT M4
11	S55479001	4	螺栓(带垫圈) M4X8	BOLT SOCKET (S/P WASHER) M4X8
12	S10243000	4	尼龙夹 NK-3N	CORD HOLDER:NK-3N
13	S55479001	4	螺栓(带垫圈) M4X8	BOLT SOCKET (S/P WASHER) M4X8
14	149547000	2	压线板	CORD HOLDER 4N
15	S55479001	2	螺栓(带垫圈) M4X8	BOLT SOCKET (S/P WASHER) M4X8
16	SB8240001	2	机壳螺母M4	FRAME NUT M4
17	525567000	2	电线夹 #8	CORD HOLDER #8
18	SB8240001	2	机壳螺母M4	FRAME NUT M4
19	S55479001	2	螺栓(带垫圈) M4X8	BOLT SOCKET (S/P WASHER) M4X8

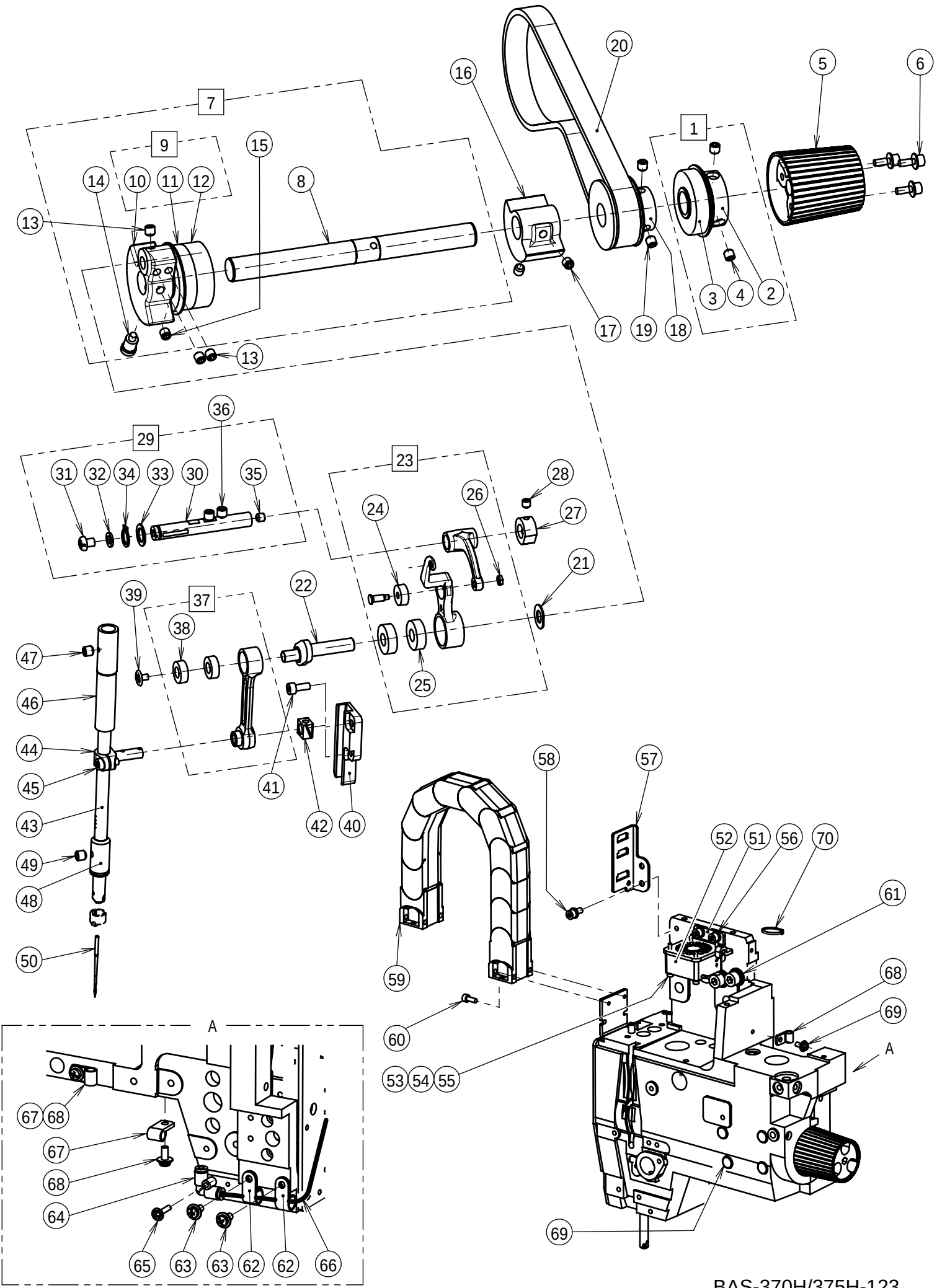
B. 驱动轴装置 / DRIVING SHAFT MECHANISM



B. 驱动轴装置 / DRIVING SHAFT MECHANISM

参照号	零部件序号	数量	零部件名称	Part Name
1	SB0752201	1	备用马达(430)组件	MOTOR 430 SUPPLY
2	018501636	4	螺栓 M5X16	BOLT SOCKET M5X16
3	SB8037001	1	同步轮001组件	PULLEY 001 ASSY
4	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
6	SB8127001	2	轴承座L组件	BEARING HOUSING L ASSY
7	SB8128001	2	轴承座L	BEARING HOUSING L
8	SB8135001	2	波型弹簧垫圈45-34	SPRING WASHER 45-34
9	SB8079001	2	轴承7005	ANGULAR BEARING 7005
10	SB8131001	2	轴承座盖	BEARING HOUSING PLATE
11	018401036	8	螺栓 M4X10	BOLT SOCKET M4X10
12	S58636001	12	螺栓(带垫圈)M8X30	BOLT SOCKET (S/P WASHER)M8X30
13	SB8137001	2	管套30-25-16	COLLAR 30-25-16
14	SB8132001	2	同步轮002组件	PULLEY 002 ASSY
15	SA2378001	4	垫片 4.8	SPACER,4.8
16	S23651001	4	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
17	SB8138101	2	垫圈30-10.2-5	WASHER 30-10.2-5
18	021100202	2	螺母 M10	NUT 2 M10
19	SB8129001	2	轴承座R组件	BEARING HOUSING R ASSY
20	SB8130001	2	轴承座R	BEARING HOUSING R
21	SB8135001	4	波型弹簧垫圈45-34	SPRING WASHER 45-34
22	076005809	4	轴承 R-6005ZZ	BALL BEARING RADIAL 6005ZZ
23	SB8131001	2	轴承座盖	BEARING HOUSING PLATE
24	018401036	8	螺栓 M4X10	BOLT SOCKET M4X10
25	S58636001	12	螺栓(带垫圈)M8X30	BOLT SOCKET (S/P WASHER)M8X30
26	SB8136001	2	管套30-25-28	COLLAR 30-25-28
27	SB8138101	2	垫圈30-10.2-5	WASHER 30-10.2-5
28	021100202	2	螺母 M10	NUT 2 M10
29	SA6820001	1	张力皮带轮组件	TENSION PULLEY ASSY
30	SA6821001	1	张力轮套	TENSION PULLEY COLLER
31	SB1485001	2	轴承 6004ZZ	BALL BEARING 6004ZZ
32	048200142	1	轴用挡圈 C20	RETAINING RING EXTERNAL C20
33	018084036	1	螺栓 M8X40	BOLT SOCKET M8X40
34	SB8140001	2	空转轮组件	IDLER PULLEY ASSY
35	SB8120001	2	空转轮	IDLER PULLEY
36	048220242	4	孔用挡圈 C22	RETAINING RING INTERNAL C22
37	SB3444001	4	球轴承608ZZ	BALL BEARING 608ZZ
38	SB4857001	2	管套	COLLAR
39	018084036	1	螺栓 M8X40	BOLT SOCKET M8X40
40	SB8078001	1	皮带1400	BELT 1400
41	S47269001	5	螺栓(带垫圈) M6X20	BOLT SOCKET (S/P WASHER)M6X20
42	S47269001	6	螺栓(带垫圈) M6X20	BOLT SOCKET (S/P WASHER)M6X20
43	SB9428001	2	花键手轮	SPLINE PULLEY
44	018062536	4	螺栓 M6X25	BOLT SOCKET M6X25
45	021060206	4	螺母 M6	NUT 2 M6
5+	SB8080001	2	<用于BAS370H> 花键轴700	<For BAS370H> ROTARY BALL SPLINE 700
5+	SB8678001	2	<用于BAS375H> 花键轴1200	<For BAS375H> ROTARY BALL SPLINE 1200

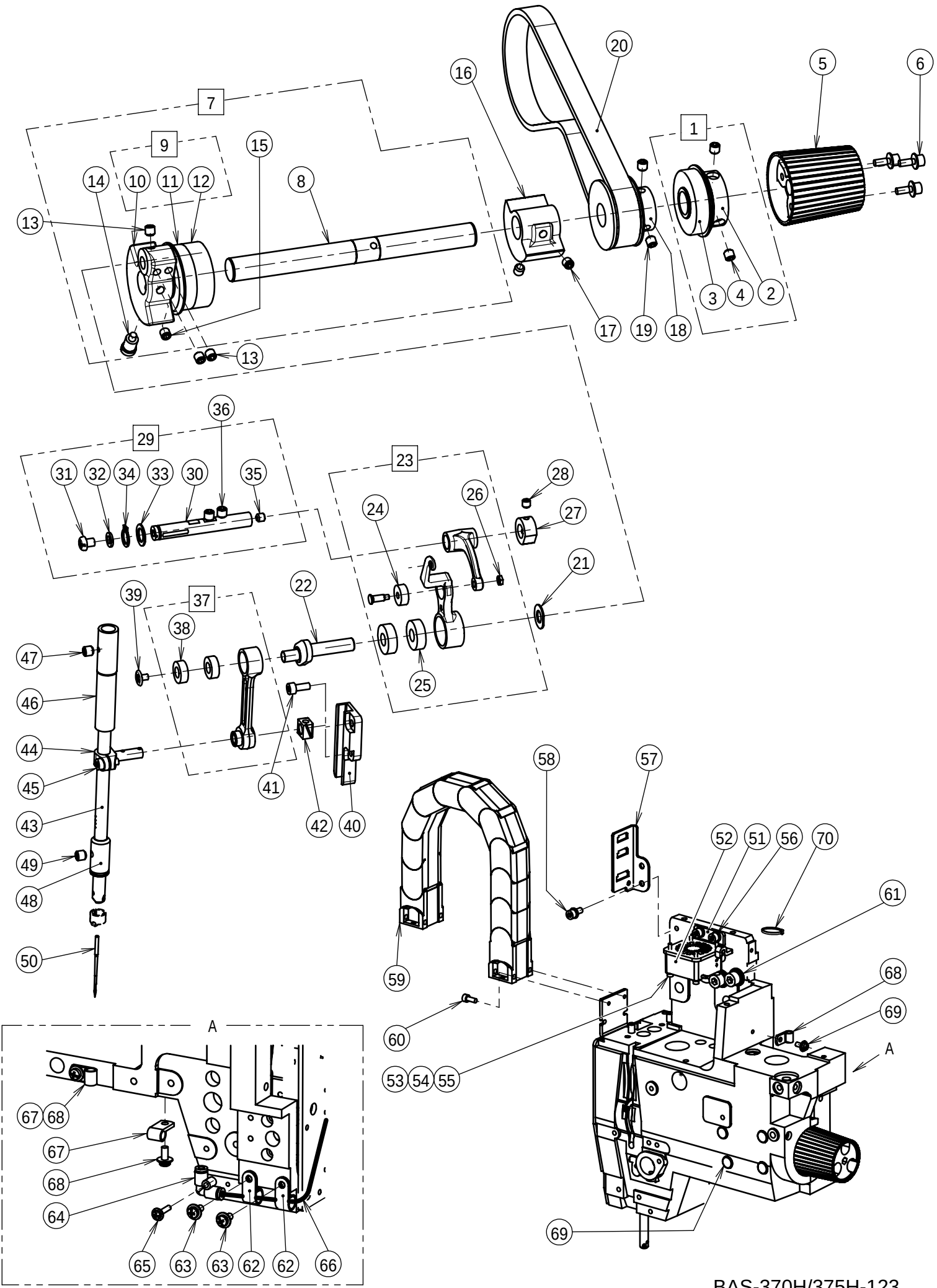
C1. 上轴和针杆装置 / UPPER SHAFT NEEDLE BAR MECHANISM



C1. 上轴和针杆装置 / UPPER SHAFT NEEDLE BAR MECHANISM

参照号	零部件序号	数量	零部件名称	Part Name
1	SB8070001	1	轴承轴套组件	BALL BEARING BUSH ASSY
2	SB8049001	1	轴承轴套	BALL BEARING BUSH
3	SB1484001	1	轴承 6004	BALL BEARING 6004
4	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
5	SB8071101	1	手轮	HAND PULLEY
6	S55481001	3	螺栓(带垫圈) M4X12	BOLT SOCKET (S/P WASHER)M4X12
7	SB8044001	1	上轴组件	UPPER SHAFT ASSY
8	SB8045001	1	上轴	UPPER SHAFT
9	SB8047001	1	挑线曲柄G组件	THREAD TAKE-UP CRANK G ASSY
10	SB8046001	1	挑线曲柄G	THREAD TAKE-UP CRANK G
11	SB1484001	1	轴承 6004	BALL BEARING 6004
12	SB1485001	1	轴承 6004	BALL BEARING 6004
13	S23651001	3	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
14	S25235001	1	螺钉 M8	SCREW M8
15	S23651001	1	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
16	SB8048001	1	平衡块	BALANCER
17	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
18	SB8037001	1	同步轮001组件	PULLEY 001 ASSY
19	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
20	SB8011001	1	皮带505	BELT 505
21	110367001	1	垫圈 8	WASHER, PLAIN SPECIAL 8
22	SB8111001	1	针杆曲柄	NEEDLE BAR CRANK
23	SB6720001	1	挑线杆U组件	THREAD TAKE-UP LEVER ASSY
24	SB3949001	1	球轴承624	BALL BEARING 624
25	SB3950001	2	球轴承698	BALL BEARING 698
26	021300306	1	螺母 M3	NUT 3 M3
27	SB6735001	1	紧圈	SET SCREW COLLAR
28	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5
29	SB6729101	1	挑线杆支撑轴D组件	THREAD TAKE-UP S-SHAFT D ASSY
30	SB6730001	1	挑线杆支撑轴 D	THREAD TAKE-UP SUPPORT SHAFT D
31	062500616	1	螺钉 M5X6	SCREW PAN M5X6
32	028050246	1	弹簧垫圈 2-5	WASHER SPRING 2-5
33	SB6734001	1	轴向垫圈 9	THRUST WASHER 9
34	048090142	1	轴用挡圈 C9	RETAINING RING EXTERNAL C9
35	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5
36	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
37	SB1034101	1	针杆连杆组件	NEEDLE BAR CONNECTING ROD ASSY
38	SB0989001	2	球轴承687	BALL BEARING 687
39	SA2422001	1	螺钉 SM3.57-40X6L	SCREW, SM3.57L
40	SB8112001	1	滑块导向	SLIDE BLOCK GUIDE
41	018401036	2	螺栓 M4X10	BOLT SOCKET M4X10
42	SA3488001	1	滑块	SLIDE BLOCK
43	SB8114001	1	针杆D	NEEDLE BAR D
44	SB8113001	1	针杆接头D组件	NEEDLE BAR CLAMP D ASSY
45	018401036	1	螺栓 M4X10	BOLT SOCKET M4X10
46	SA3223001	1	针杆轴套 U	NEEDLE BAR BUSH U
47	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
48	SA3224101	1	针杆轴套D	NEEDLE BAR BUSH D
49	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
50		1	机针 DPX17	NEEDLE, DPX17
51	SB8206001	1	DC风扇安装板	DC FAN SETTING PLATE
52	SB8205001	1	DC风扇	DC FAN
53	SB3847001	4	平垫圈 M3	WASHER PLAIN M 3

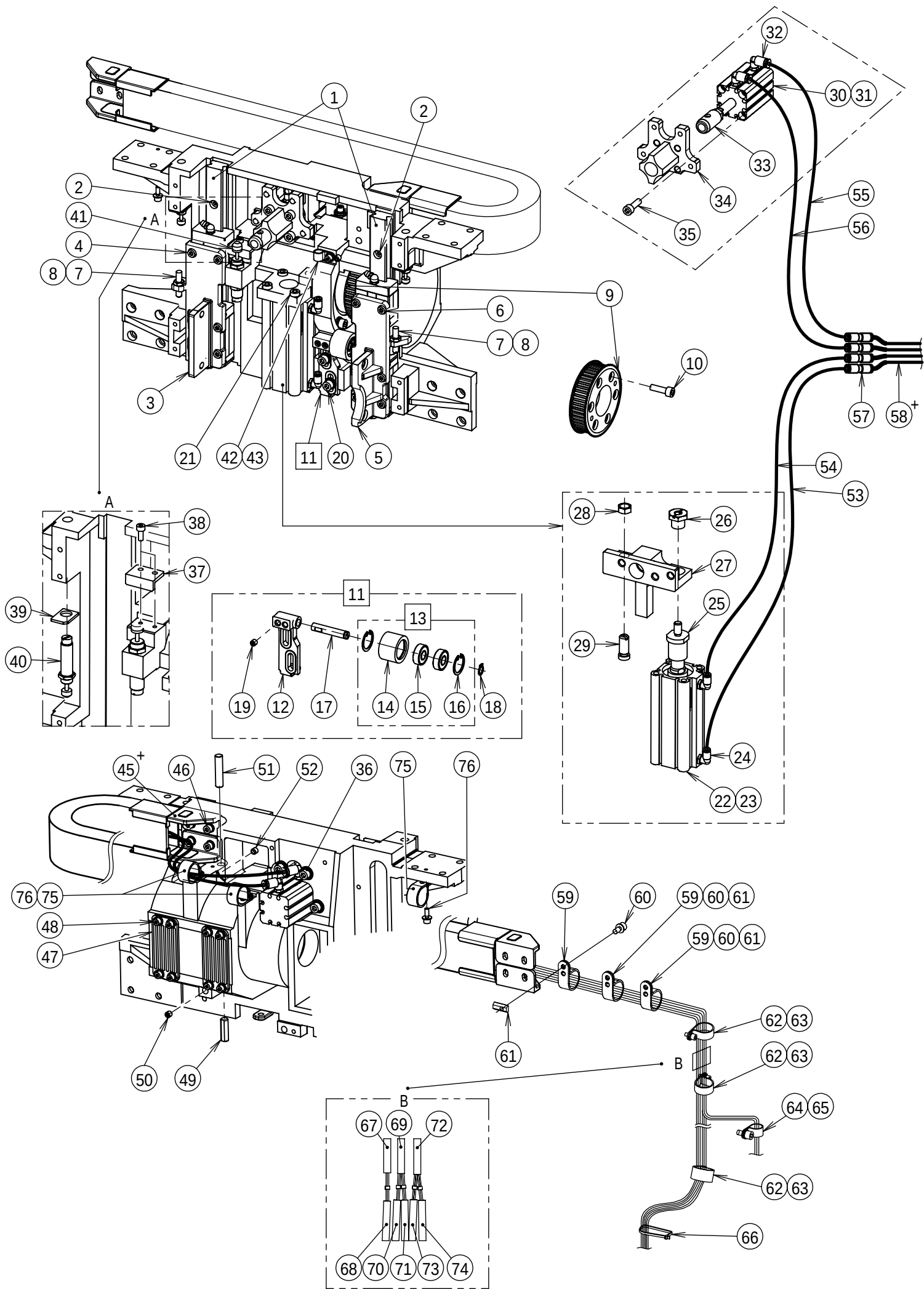
C1. 上轴和针杆装置 / UPPER SHAFT NEEDLE BAR MECHANISM



C1. 上轴和针杆装置 / UPPER SHAFT NEEDLE BAR MECHANISM

参照号	零部件序号	数量	零部件名称	Part Name
54	028030246	4	弹簧垫圈 2-3	WASHER SPRING 2-3
55	018303036	4	螺栓 3X30	BOLT SOCKET M3X30
56	S55485001	2	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
57	SB9340001	1	插头板 370H	CONNECTOR PLATE 370H
58	S55485001	2	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
59	SB9110001	1	线缆拖链 TKA30H20	CABLE BEAR TKA30H20
60	018401036	4	螺栓 M4X10	BOLT SOCKET M4X10
61	S42445001	3	螺栓 M8X25	BOLT SOCKET (S/P WASHER)M8X25
62	525664000	2	电线夹 #6	CORD HOLDER #6
63	0A5401006	2	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10
64	SB9342001	1	弯管 KQ2L04-00A	ELBOW KQ2L04-00A
65	0A5301605	1	螺钉(带垫圈) M3X16DB	SCREW PAN (S/P WASHER) M3X16
66	SB9085001	1	空气管 4 L=130	AIR TUBE 4 L=130
67	149547000	3	压线板	CORD HOLDER 4N
68	0A5401006	3	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10
69	104821001	4	橡皮塞 10.5	RUBBER CAP, 10.5
70	SB4155001	1	线夹	BAND

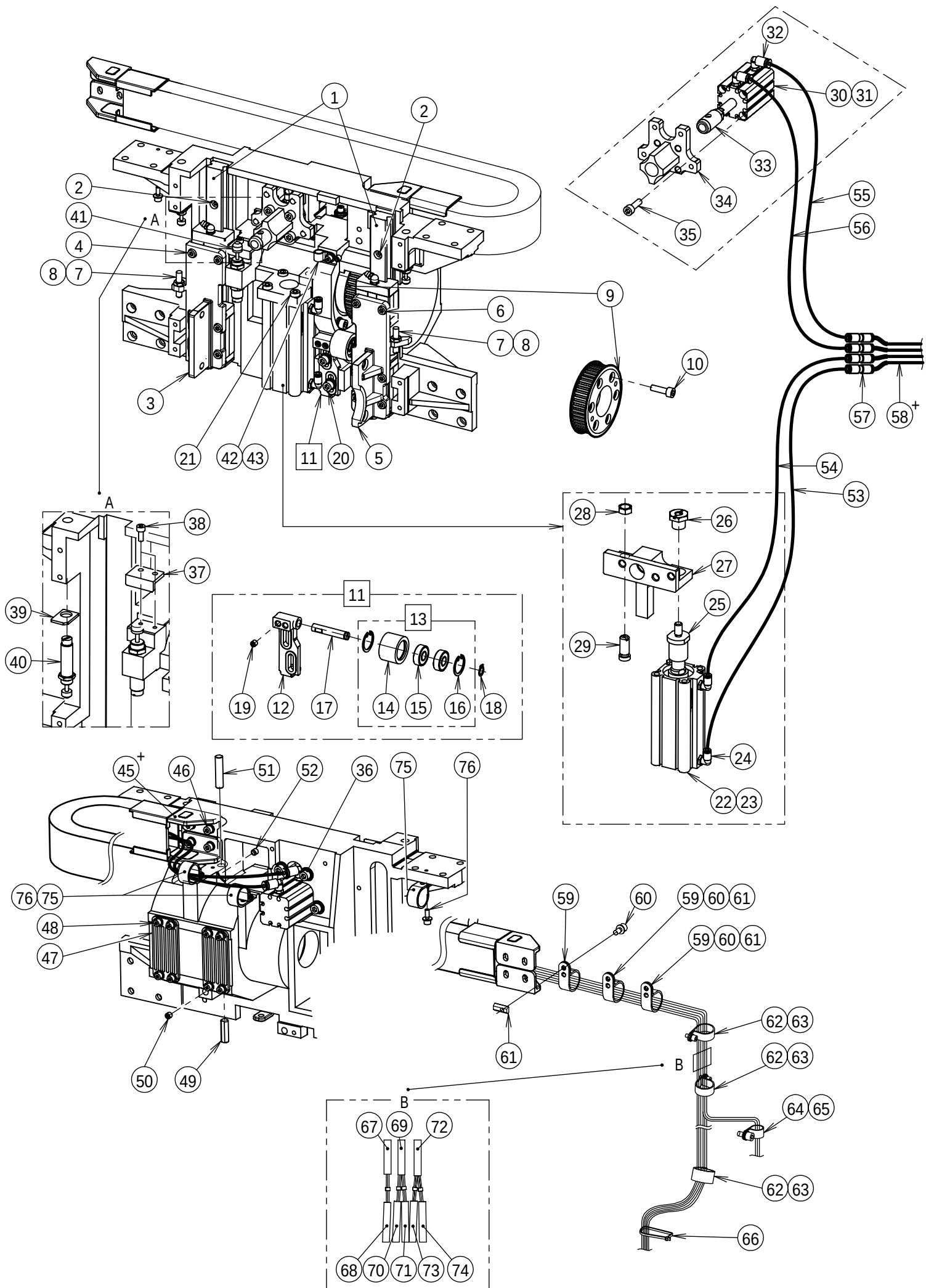
C2. 上轴和针杆装置 / UPPER SHAFT NEEDLE BAR MECHANISM



C2. 上轴和针杆装置 / UPPER SHAFT NEEDLE BAR MECHANISM

参照号	零部件序号	数量	零部件名称	Part Name
1	SB8674001	2	导向233	GUIDE 233
2	018501636	7	螺栓 M5X16	BOLT SOCKET M5X16
3	SB8116101	1	连接支架L	CONNECTING BRACKET L
4	018501036	6	螺栓 M5X10	BOLT SOCKET M5X10
5	SB8117101	1	连接支架R	CONNECTING BRACKET R
6	018501036	6	螺栓 M5X10	BOLT SOCKET M5X10
7	SB9624001	2	定位板B	STOPPER B
8	021060306	2	六角螺母 M6	NUT 3 M6
9	SC0083001	1	同步轮P48-5GT组件	PULLEY P48-5GT ASSY
10	018062036	6	螺栓 M6X20	BOLT SOCKET M6X20
11	SB8118001	1	空转支架组件	IDLER BRACKET ASSY
12	SB8119001	1	空转支架	IDLER BRACKET
13	SB8140001	1	空转轮组件	IDLER PULLEY ASSY
14	SB8120001	1	空转轮	IDLER PULLEY
15	SB3444001	2	球轴承608ZZ	BALL BEARING 608ZZ
16	048220242	2	孔用挡圈 C22	RETAINING RING INTERNAL C22
17	SB5104001	1	空转轮轴	IDLER SHAFT
18	048080142	1	轴用挡圈 C8	RETAINING RING EXTERNAL C8
19	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
20	S47269001	2	螺栓(带垫圈) M6X20	BOLT SOCKET (S/P WASHER)M6X20
21	018062036	4	螺栓 M6X20	BOLT SOCKET M6X20
22	SB9111001	1	气缸001	CYLINDER 001
23	SB9142001	1	切线气缸传感器A	AUTO SWITCH A
24	SB8092001	2	接头003	JOINT 003
25	SB8829001	1	连接块D	CONNECTION BLOCK D
26	SB8828101	1	连接块U	CONNECTION BLOCK U
27	SB8826101	1	锁紧支架F	LOCK BRACKET F
28	SB9622001	1	薄螺母M10	CONPACTNUT M10
29	SB9267001	1	定位板A	STOPPER A
30	SB9112001	1	气缸002	CYLINDER 002
31	SB9221001	1	切线气缸传感器B	AUTO SWITCH B
32	SB9117001	2	接头004	JOINT 004
33	SB8029001	1	针杆台固定销	NEEDLE BAR BASE LOCK PIN
34	SB8827001	1	固定支架R	LOCK BRACKET R
35	018063036	4	螺栓 M6X30	BOLT SOCKET M6X30
36	S47270001	4	螺栓(带垫圈) M6X30	BOLT SOCKET (S/P WASHER)M6X30
37	SB8830001	1	限位块A	STOPPER BLOCK A
38	018401036	2	螺栓 M4X10	BOLT SOCKET M4X10
39	SB9623001	2	限位块B	STOPPER BLOCK B
40	SB9121001	2	减震器M10-8	SHOCK ABSORBER M10-8
41	SB9122001	1	减震器M12-10	SHOCK ABSORBER M12-10
42	525664000	1	电线夹 #6	CORD HOLDER #6
43	S55481001	1	螺栓(带垫圈) M4X12	BOLT SOCKET (S/P WASHER)M4X12
44	018061636	4	螺栓 M6X16	BOLT SOCKET M6X16
46	S55485001	4	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
47	SB7960001	2	皮带安装板	BELT HOLDER
48	S55481001	8	螺栓(带垫圈) M4X12	BOLT SOCKET (S/P WASHER)M4X12
49	SB9269001	1	皮带支撑销	SUPPORT PIN A
50	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
51	SB9270001	1	皮带支撑销	SUPPORT PIN B
52	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
53	SB9644001	1	空气管4 L=260	AIR TUBE 4 L=260
54	SB9644002	1	空气管4 L=260	AIR TUBE 4 L=260
55	SB9085002	1	空气管4 L=130	AIR TUBE 4 L=130
56	SB9085003	1	空气管4 L=130	AIR TUBE 4 L=130

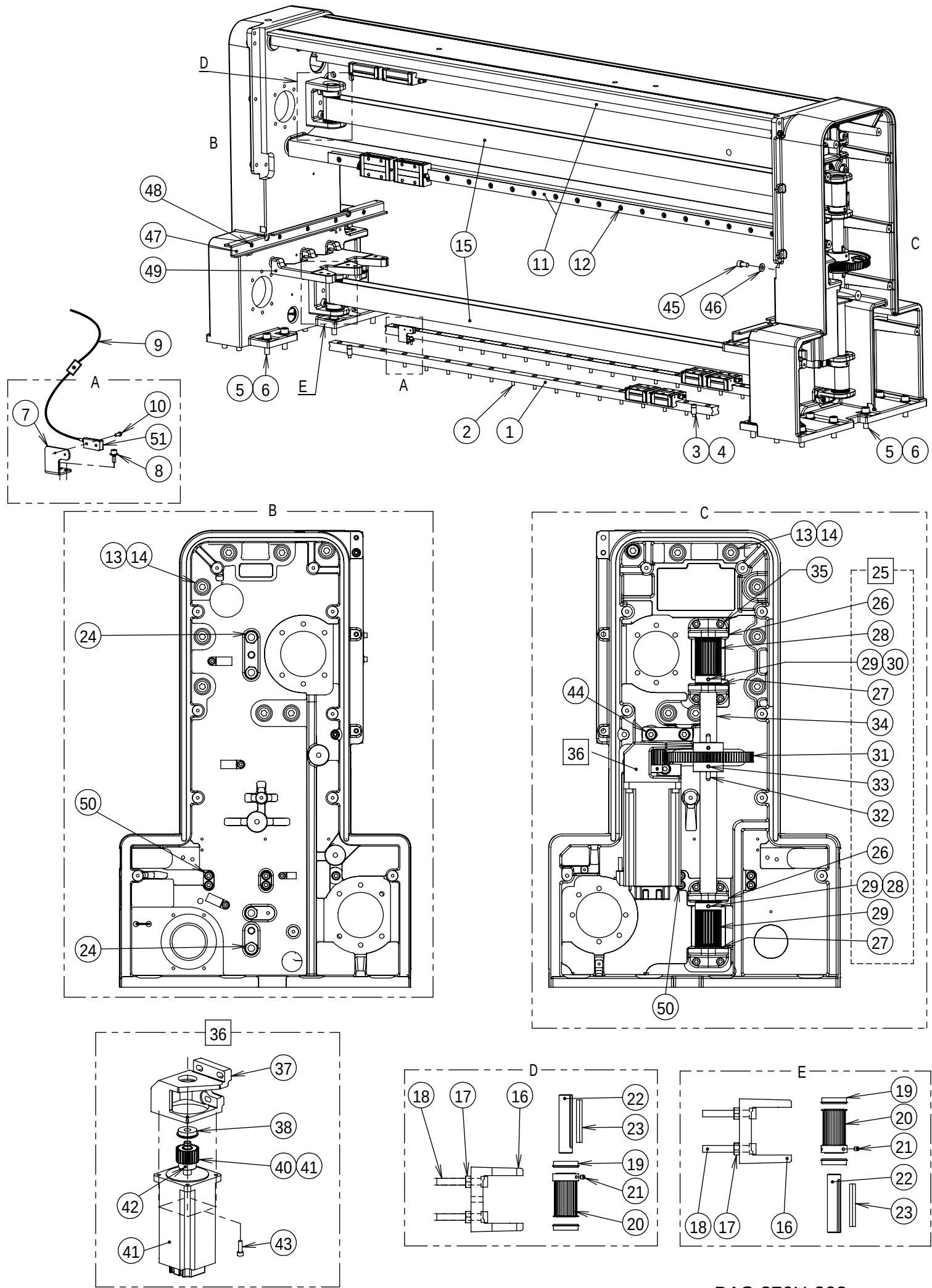
C2. 上轴和针杆装置 / UPPER SHAFT NEEDLE BAR MECHANISM



C2. 上轴和针杆装置 / UPPER SHAFT NEEDLE BAR MECHANISM

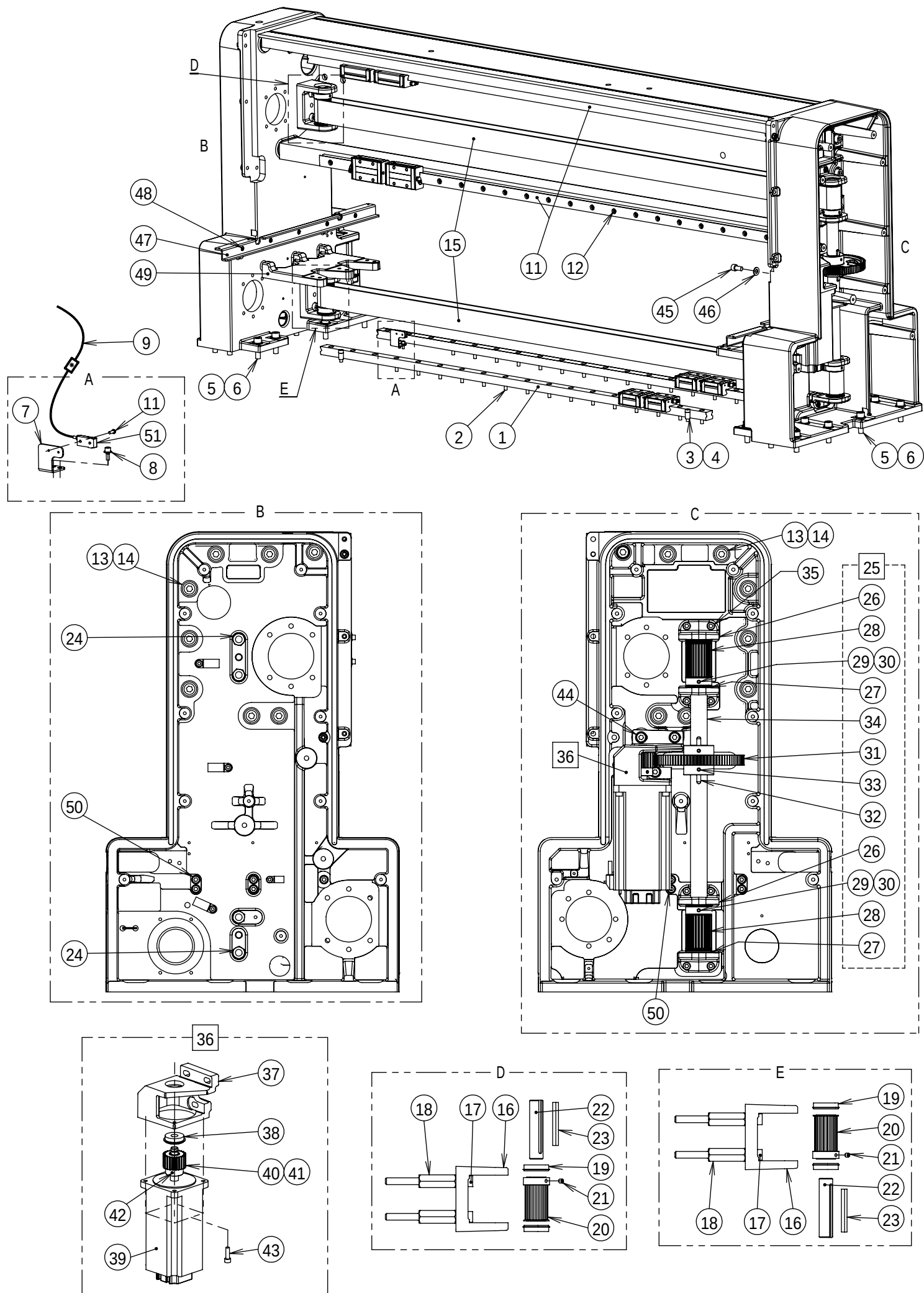
参照号	零部件序号	数量	零部件名称	Part Name
57	SB8093001	4	接头005	JOINT 005
59	SB4096001	3	电线夹 #12	CORD HOLDER #12
60	S55485001	3	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
61	SB8241101	3	机壳螺母 M5	FRAME NUT M5
62	SB4096001	3	电线夹 #12	CORD HOLDER #12
63	S55485001	3	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
64	525567000	1	电线夹 #8	CORD HOLDER #8
65	S55485001	1	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
66	SB4155001	1	线夹	BAND
67	SB9234001	1	PM ENC-IN接线	PM ENC-IN HARNESS
68	SB7984001	1	PM ENC-OUT接线	PM ENC-OUT HARNESS
69	SB9233001	1	DT/PM-IN接线	DT/PM-IN HARNESS
70	SB7980001	1	DT-OUT接线	DT-OUT HARNESS
71	SB7981001	1	PM-OUT接线	PM-OUT HARNESS
72	SB9235001	1	TB/FAN-IN接线	TB/FAN-IN HARNESS
73	SB7982001	1	TB-OUT接线	TB-OUT HARNESS
74	SB7983001	1	FAN-OUT接线	FAN-OUT HARNESS
75	SB4096001	3	电线夹 #12	CORD HOLDER #12
76	S55481001	3	螺栓(带垫圈) M4X12	BOLT SOCKET (S/P WASHER)M4X12
45+	SB8076001	1	<用于BAS370H> 线缆拖链700	<For BAS370H> CABLE BEAR 700
58+	SB9646001	1	扁平管4-2550	FLAT TUBE 4-2550
45+	SB9108001	1	<用于BAS375H> 线缆拖链1200	<For BAS375H> CABLE BEAR 1200
58+	SB9248001	1	扁平管4-3050	FLAT TUBE 4-3050

D1. 送料装置 / FEED MECHANISM



D1.送料装置 / FEED MECHANISM

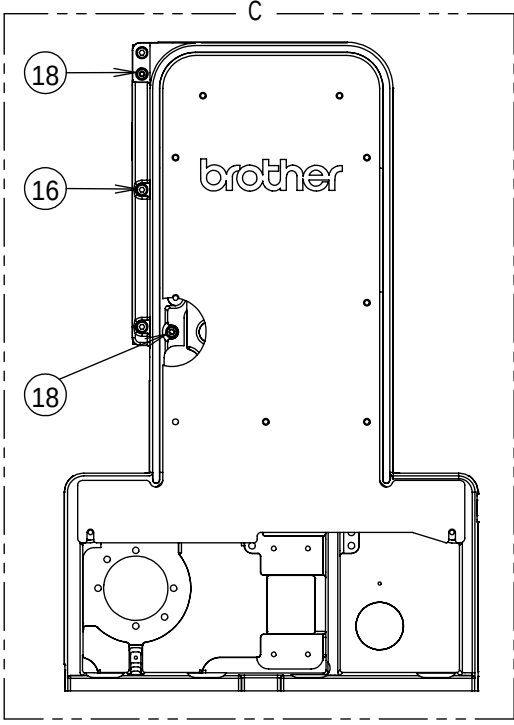
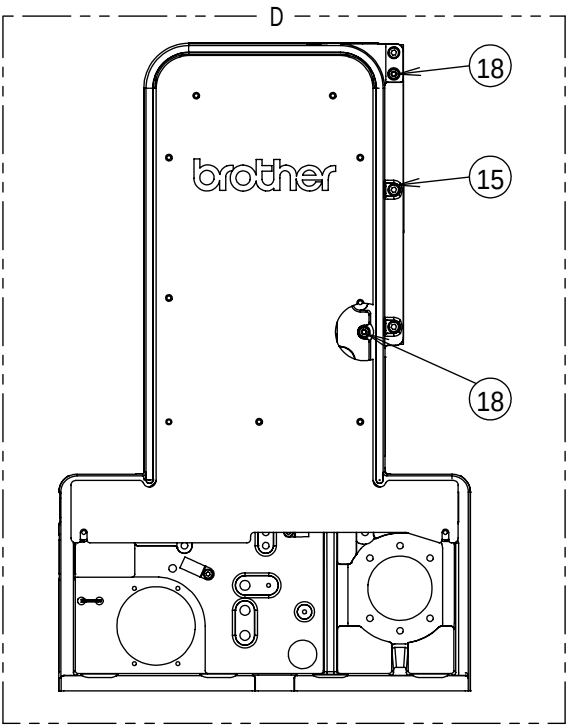
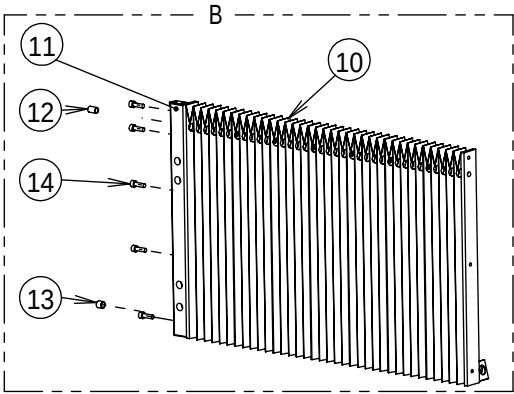
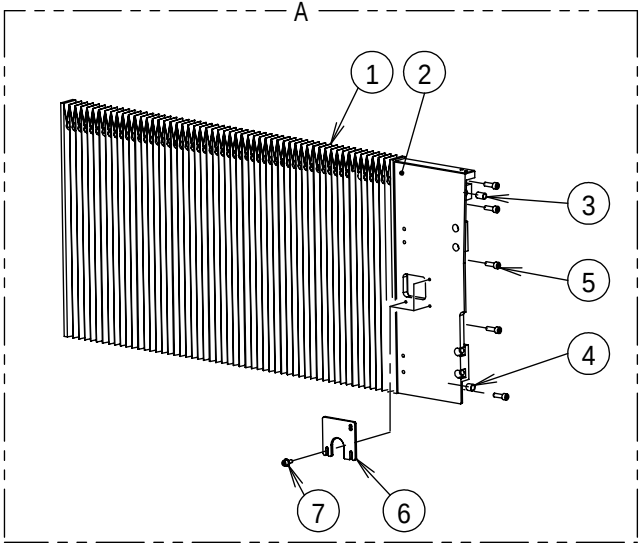
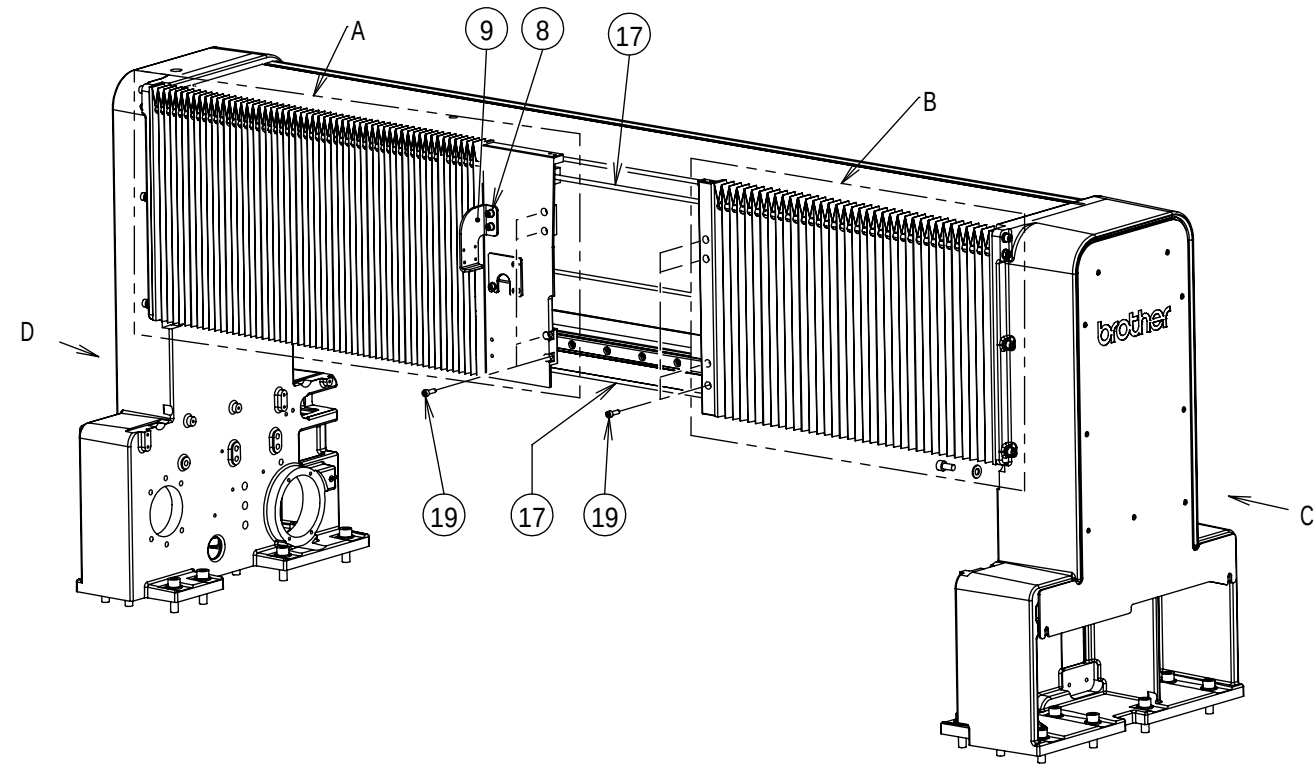
参照号	零部件序号	数量	零部件名称	Part Name
1	SB8074001	2	导向1060	GUIDE 1060
2	018062036	36	螺栓 M6X20	BOLT SOCKET M6X20
3	SB5650001	2	挡圈	COLLAR
4	018062036	2	螺栓 M6X20	BOLT SOCKET M6X20
5	026100232	22	平垫圈 10	WASHER PLAIN M 10
6	018103532	22	螺栓10X35	BOLT SOCKET M10X35
7	SB8166001	1	X传感器安装板	X SENSOR PLATE
8	S55481001	2	螺栓(带垫圈) M4X12	BOLT SOCKET (S/P WASHER)M4X12
9	SB6870101	1	XY原点感应器大组件	XY H-POSITION SENSOR L ASSY
10	062300816	1	螺钉 M3X8	SCREW PAN M3X8
11	SB8081001	2	导向1260	GUIDE 1260
12	018062036	42	螺栓 M6X20	BOLT SOCKET M6X20
13	026100232	16	平垫圈 10	WASHER PLAIN M 10
14	018103532	16	螺栓10X35	BOLT SOCKET M10X35
15	SB8082001	2	皮带 2910	BELT 2910
16	SB8147001	2	同步轮支架X-L	PULLEY BRACKET X-L
17	021100202	4	螺母 M10	NUT 2 M10
18	SB8256101	4	螺栓10X70	BOLT SOCKET M10X70
19	SA7520001	4	轴承 6904	BALL BEARING 6904
20	SB8148001	2	同步轮004组件	PULLEY 004 ASSY
21	012060636	4	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
22	SB8152001	2	轴20X88	SHAFT 20X88
23	SB8153001	2	键6X6X64	KEY 6X6X64
24	021100202	8	螺母 M10	NUT 2 M10
25	SB8156001	1	X驱动齿轮组件	X DRIVE GEAR ASSY
26	SB8155001	2	同步轮支架X-R	PULLEY BRACKET X-R
27	SA7520001	4	轴承 6904	BALL BEARING 6904
28	SB8148001	2	同步轮004组件	PULLEY 004 ASSY
29	SB8153001	2	键6X6X64	KEY 6X6X64
30	012060636	4	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
31	SB8158001	1	齿轮M1.5-88	GEAR M1.5-88
32	SB8153001	1	键6X6X64	KEY 6X6X64
33	012060636	4	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
34	SB8157001	1	X驱动轴	X DRIVE SHAFT
35	018062036	8	螺栓 M6X20	BOLT SOCKET M6X20
36	SB9242001	1	X马达基座370H组件	X MOTOR BRACKET 370H ASSY
37	SB8163001	1	X马达基座	X MOTOR BRACKET
38	SA8599001	1	轴承 6201	BALL BEARING 6201
39	SB9251001	1	脉冲马达组件PL34H	PULSE MOTOR PL34H ASSY
40	SB8164001	1	齿轮M1.5-24	GEAR M1.5-24
41	SB8165001	1	键5X5X35	KEY 5X5X35
42	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5
43	018062036	4	螺栓 M6X20	BOLT SOCKET M6X20
44	S58636001	3	螺栓(带垫圈)M8X30	BOLT SOCKET (S/P WASHER)M8X30
45	026080236	1	平垫圈 8	WASHER PLAIN M 8
46	018081636	1	螺栓 M8X16	BOLT SOCKET M8X16
47	SB8317001	2	Y波纹片导向S	Y BELLOW GUIDE S
48	SB7957001	10	螺栓M4X8	LOW HEAD BOLT SOCKET M4X8
49	SB8316001	2	支架基座	SUPPORT BRACKET
50	S47270001	10	螺栓(带垫圈) M6X30	BOLT SOCKET (S/P WASHER)M6X30
51	SB8060101	1	弹出感应器组件	EJECT SENSOR ASSY



D2.送料装置 / FEED MECHANISM

参照号	零部件序号	数量	零部件名称	Part Name
1	SB8677001	2	导向1540	GUIDE 1540
2	018062036	52	螺栓 M6X20	BOLT SOCKET M6X20
3	SB5650001	2	挡圈	COLLAR
4	018062036	2	螺栓 M6X20	BOLT SOCKET M6X20
5	026100232	22	平垫圈 10	WASHER PLAIN M 10
6	018103532	22	螺栓10X35	BOLT SOCKET M10X35
7	SB8166001	1	X传感器安装板	X SENSOR PLATE
8	S55481001	2	螺栓(带垫圈) M4X12	BOLT SOCKET (S/P WASHER)M4X12
9	SB6870101	1	XY原点感应器大组件	XY H-POSITION SENSOR L ASSY
10	062300816	1	螺钉 M3X8	SCREW PAN M3X8
11	SB8676001	2	导向1740	GUIDE 1740
12	018062036	58	螺栓 M6X20	BOLT SOCKET M6X20
13	026100232	16	平垫圈 10	WASHER PLAIN M 10
14	018103532	16	螺栓10X35	BOLT SOCKET M10X35
15	SB9115001	2	皮带 3800	BELT 3800
16	SB8147001	2	同步轮支架X-L	PULLEY BRACKET X-L
17	018103532	2	螺栓10X35	BOLT SOCKET M10X35
18	SB9146001	2	螺栓10X70	BOLT SOCKET M10X70
19	SA7520001	4	轴承 6904	BALL BEARING 6904
20	SB8148001	2	同步轮004组件	PULLEY 004 ASSY
21	012060636	4	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
22	SB8152001	2	轴20X88	SHAFT 20X88
23	SB8153001	2	键6X6X64	KEY 6X6X64
24	021100202	8	螺母 M10	NUT 2 M10
25	SB8156001	1	X驱动齿轮组件	X DRIVE GEAR ASSY
26	SB8155001	2	同步轮支架X-R	PULLEY BRACKET X-R
27	SA7520001	4	轴承 6904	BALL BEARING 6904
28	SB8148001	2	同步轮004组件	PULLEY004 ASSY
29	SB8153001	2	键6X6X64	KEY 6X6X64
30	012060636	4	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
31	SB8158001	1	齿轮M1.5-88	GEAR M1.5-88
32	SB8153001	1	键6X6X64	KEY 6X6X64
33	012060636	4	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
34	SB8157001	1	X驱动轴	X DRIVE SHAFT
35	018062036	8	螺栓 M6X20	BOLT SOCKET M6X20
36	SB9242001	1	X马达基座370H组件	X MOTOR BRACKET 370H ASSY
37	SB8163001	1	X马达基座	X MOTOR BRACKET
38	SA8599001	1	轴承 6201	BALL BEARING 6201
39	SB9251001	1	脉冲马达组件PL34H	PULSE MOTOR PL34H ASSY
40	SB8164001	1	齿轮M1.5-24	GEAR M1.5-24
41	SB8165001	1	键5X5X35	KEY 5X5X35
42	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5
43	018062036	4	螺栓 M6X20	BOLT SOCKET M6X20
44	S58636001	3	螺栓(带垫圈)M8X30	BOLT SOCKET (S/P WASHER)M8X30
45	026080236	1	平垫圈8	WASHER PLAIN M 8
46	018081636	1	螺栓 M8X16	BOLT SOCKET M8X16
47	SB8317001	2	Y波纹片导向S	Y BELLOW GUIDE S
48	SB7957001	10	螺栓M4X8	LOW HEAD BOLT SOCKET M4X8
49	SB8316001	2	支架基座	SUPPORT BRACKET
50	S47270001	10	螺栓(带垫圈) M6X30	BOLT SOCKET (S/P WASHER)M6X30
51	SB8060101	1	弹出感应器组件	EJECT SENSOR ASSY

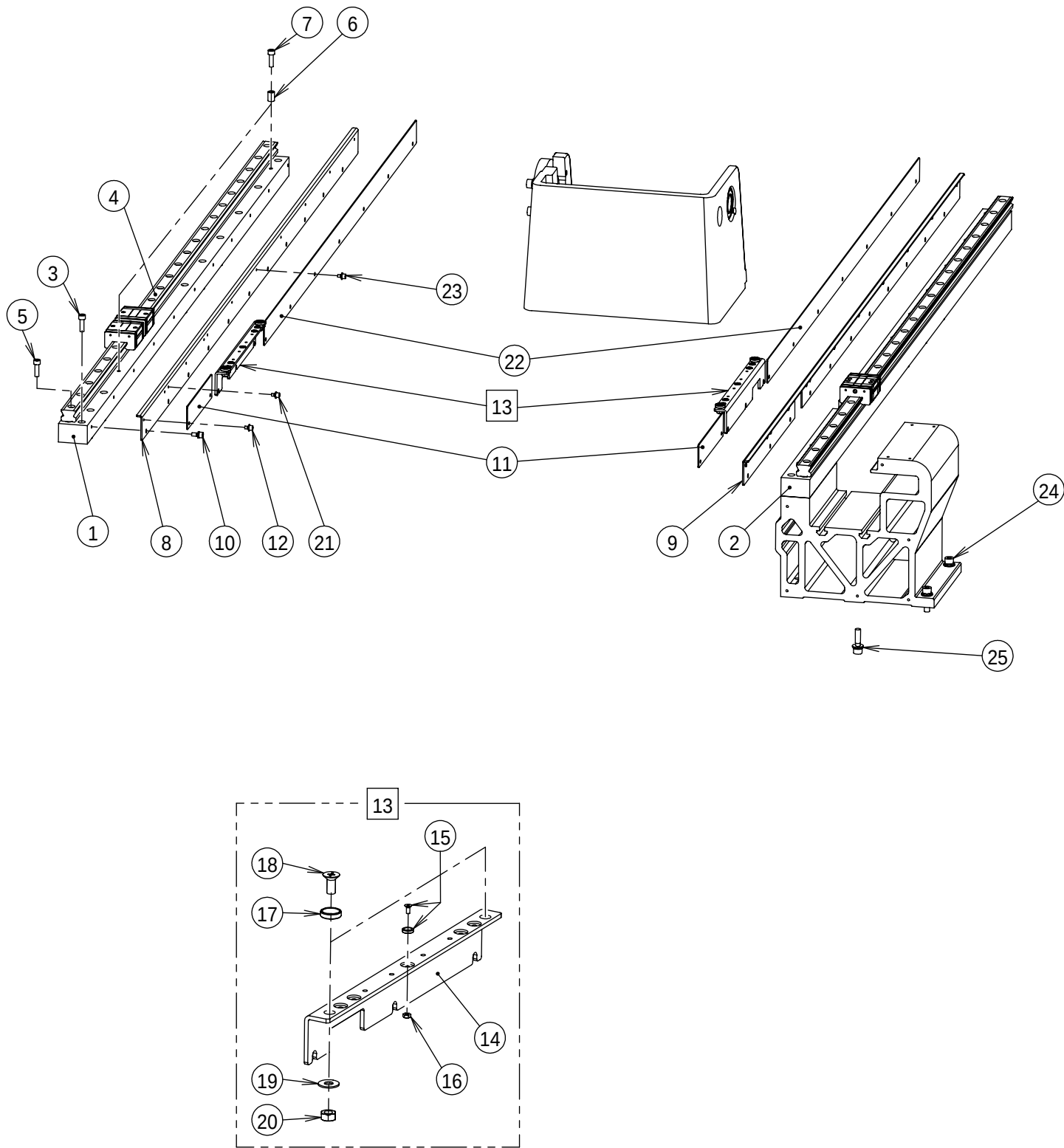
D3. 送料装置 / FEED MECHANISM



D3.送料装置 / FEED MECHANISM

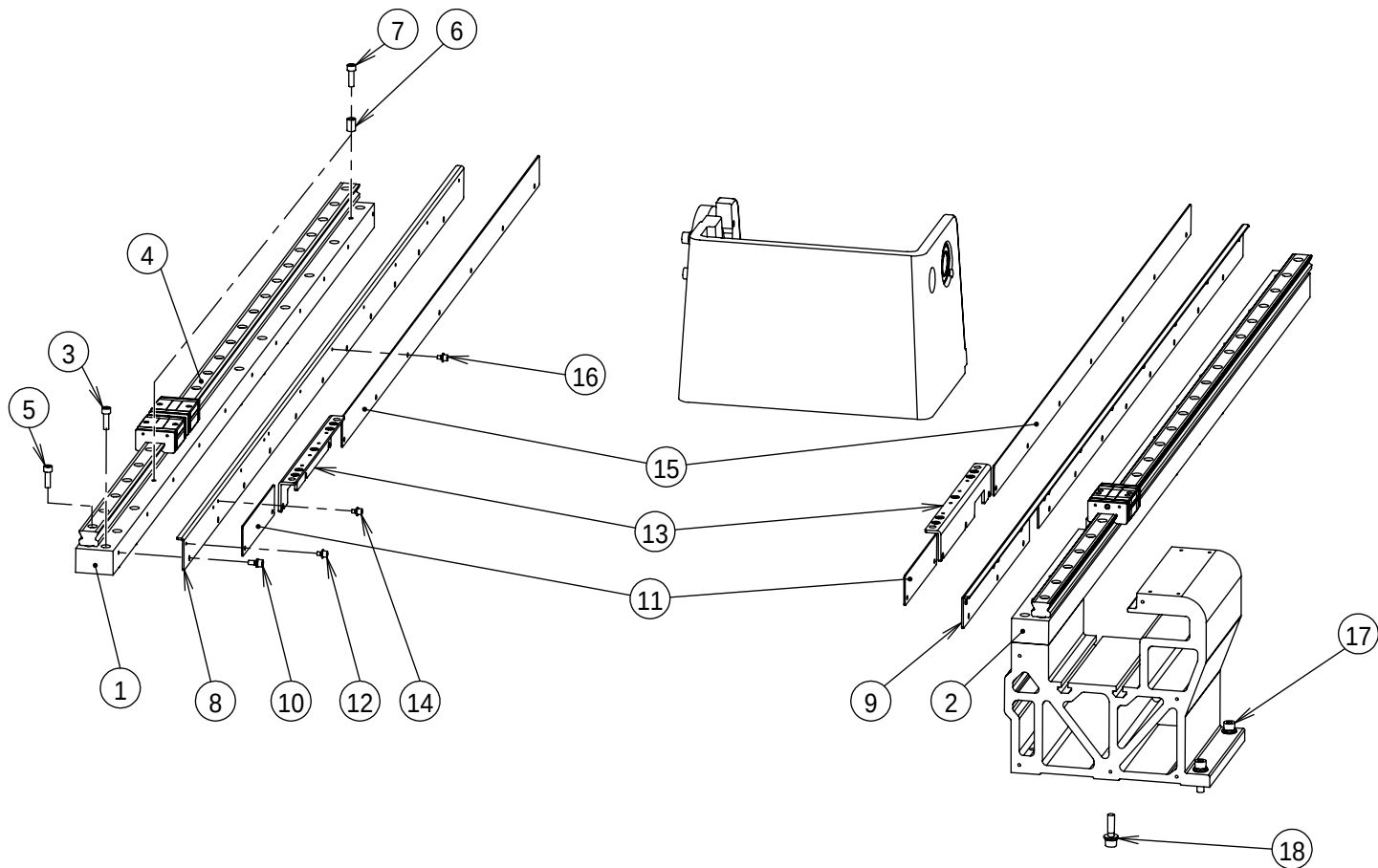
参照号	零部件序号	数量	零部件名称	Part Name
2	SB9145001	1	X蛇腹板支架R	X BELLOW BRACKET 370H L
3	SB8492001	1	轴套0612	DRY BUSH 0612
4	SB8493001	1	轴套0712	DRY BUSH 0712
5	018501636	5	螺栓 M5X16	BOLT SOCKET M5X16
6	SB9339001	1	盖	COVER
7	S55481001	3	螺栓(带垫圈) M4X12	BOLT SOCKET (S/P WASHER)M4X12
8	SB9266001	1	线缆拖链支架	CABLE BEAR BRACKET
9	S55485001	2	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
11	SB8170001	1	X蛇腹板支架R	X BELLOW BRACKET R
12	SB8492001	1	轴套0612	DRY BUSH 0612
13	SB8493001	1	轴套0712	DRY BUSH 0712
14	018501636	5	螺栓 M5X16	BOLT SOCKET M5X16
15	S47269001	3	螺栓(带垫圈) M6X20	BOLT SOCKET (S/P WASHER)M6X20
16	S47269001	3	螺栓(带垫圈) M6X20	BOLT SOCKET (S/P WASHER)M6X20
18	SB8239001	4	螺母M6	FLANGED NUT M6
			<用于BAS370H>	<For BAS370H>
1+	SB8167201	1	X蛇腹板L	X BELLOW L
10+	SB8168201	1	X蛇腹板R	X BELLOW R
17+	SB8177001	2	X蛇腹板轴700	X BELLOW SHAFT 700
			<用于BAS375H>	<For BAS375H>
1+	SB8805001	1	X蛇腹板L	X BELLOW L
10+	SB8806001	1	X蛇腹板R	X BELLOW R
17+	SB8807001	2	X蛇腹板轴1200	X BELLOW SHAFT 1200

D4. 送料装置 / FEED MECHANISM



D4.送料装置 / FEED MECHANISM

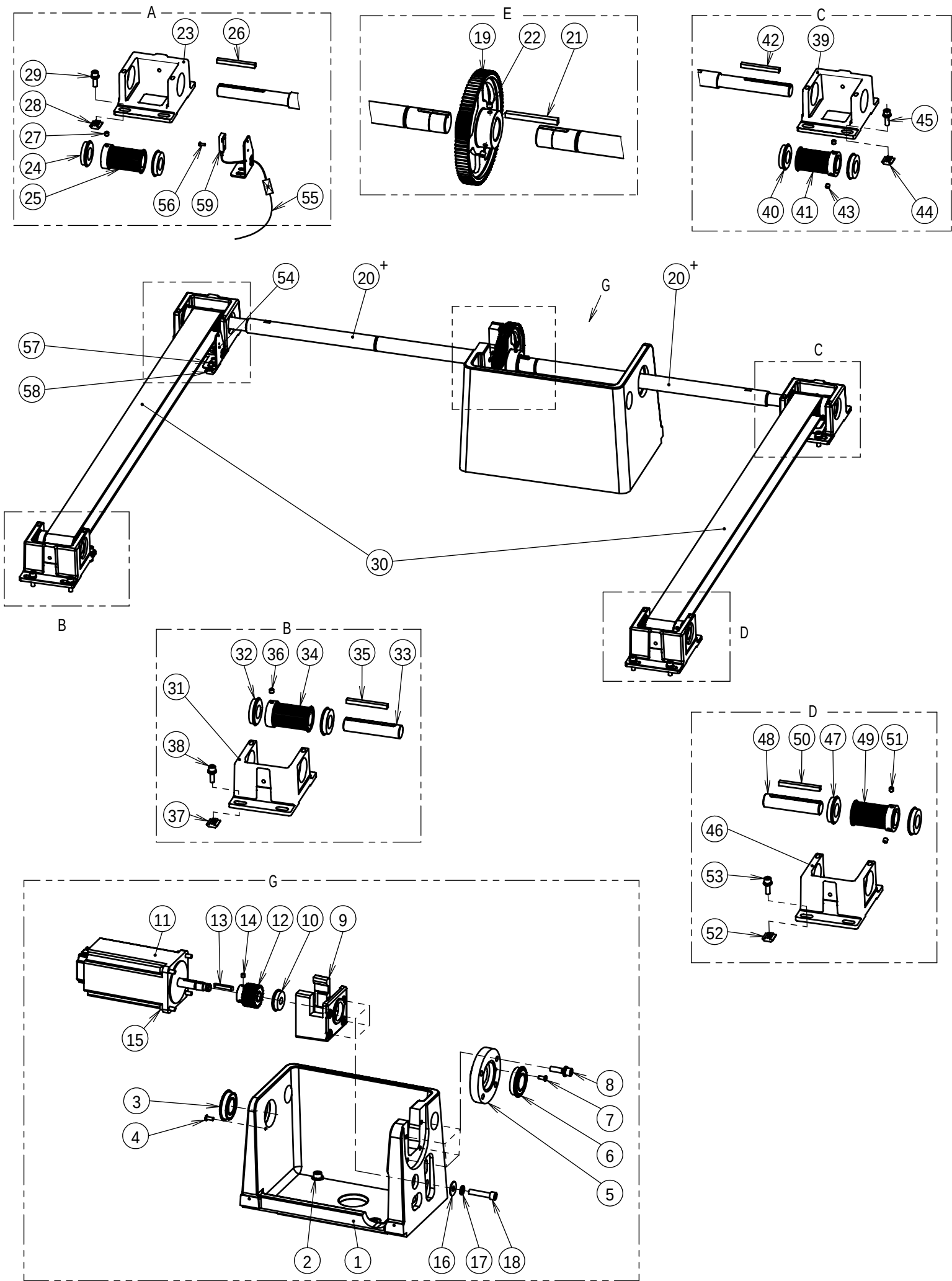
参照号	零部件序号	数量	零部件名称	Part Name
1	SB9088001	1	Y-导向基座700L	Y GUIDE BASE 700 L
2	SB9089001	1	Y-导向基座700R	Y GUIDE BASE 700 R
3	018062036	36	螺栓 M6X20	BOLT SOCKET M6X20
4	SB8675001	2	导向1360	GUIDE 1360
5	018062036	44	螺栓 M6X20	BOLT SOCKET M6X20
6	SB5650001	2	挡圈	COLLAR
7	018062036	2	螺栓 M6X20	BOLT SOCKET M6X20
8	SB9092001	1	Y波纹片导向B700L	Y BELLOW GUIDE B 700 L
9	SB9093001	1	Y波纹片导向B700R	Y BELLOW GUIDE B 700 R
10	S55485001	22	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
11	SB8202001	2	Y波纹片导向UF	Y BELLOW GUIDE U F
12	S55479001	4	螺栓(带垫圈) M4X8	BOLT SOCKET (S/P WASHER) M4X8
13	SB9583001	2	Y波纹片导向UM组件	Y BELLOW GUIDE UM ASSY
14	SB9567001	2	Y波纹片导向UM	Y BELLOW GUIDE UM
15	SB9425001	10	磁块8	MAGNET8
16	SB9578001	10	六角螺母 M2.5	NUT 1 M2.5
17	SB9418001	4	定位垫片	LOCATING WASHER
18	SB9432001	4	螺钉6X14	SCREW FLAT M6X14
19	SB0532001	4	平垫圈	WASHER PLAIN
20	021060206	4	螺母 M6	NUT 2 M6
21	S55479001	6	螺栓(带垫圈) M4X8	BOLT SOCKET (S/P WASHER) M4X8
22	SB9094001	2	Y波纹片导向UR-700	Y BELLOW GUIDE U R-700
23	S55479001	14	螺栓(带垫圈) M4X8	BOLT SOCKET (S/P WASHER) M4X8
24	S58636001	12	螺栓(带垫圈)M8X30	BOLT SOCKET (S/P WASHER)M8X30
25	S58636001	36	螺栓(带垫圈)M8X30	BOLT SOCKET (S/P WASHER)M8X30



D5.送料装置 / FEED MECHANISM

参照号	零部件序号	数量	零部件名称	Part Name
1	SB9088001	1	Y-LM导向基座700L	Y LM GUIDE BASE 700 L
2	SB9089001	1	Y-LM导向基座700R	Y LM GUIDE BASE 700 R
3	018062036	36	螺栓 M6X20	BOLT SOCKET M6X20
4	SB8675001	2	导向SSR25XV+1360	LM GUIDE SSR25XV-1360
5	018062036	44	螺栓 M6X20	BOLT SOCKET M6X20
6	SB5650001	2	挡圈	COLLAR
7	018062036	2	螺栓 M6X20	BOLT SOCKET M6X20
8	SB9092001	1	Y波纹片导向B700L	Y BELLOW GUIDE B 700 L
9	SB9093001	1	Y波纹片导向B700R	Y BELLOW GUIDE B 700 R
10	S55485001	22	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
11	SB8202001	2	Y波纹片导向UF	Y BELLOW GUIDE U F
12	S55479001	4	螺栓(带垫圈) M4X8	BOLT SOCKET (S/P WASHER) M4X8
13	SB9567001	2	Y波纹片导向UM	Y BELLOW GUIDE UM
14	S55479001	6	螺栓(带垫圈) M4X8	BOLT SOCKET (S/P WASHER) M4X8
15	SB9094001	2	Y波纹片导向UR-700	Y BELLOW GUIDE U R-700
16	S55479001	14	螺栓(带垫圈) M4X8	BOLT SOCKET (S/P WASHER) M4X8
17	S58636001	12	螺栓(带垫圈)M8X30	BOLT SOCKET (S/P WASHER)M8X30
18	S58636001	36	螺栓(带垫圈)M8X30	BOLT SOCKET (S/P WASHER)M8X30

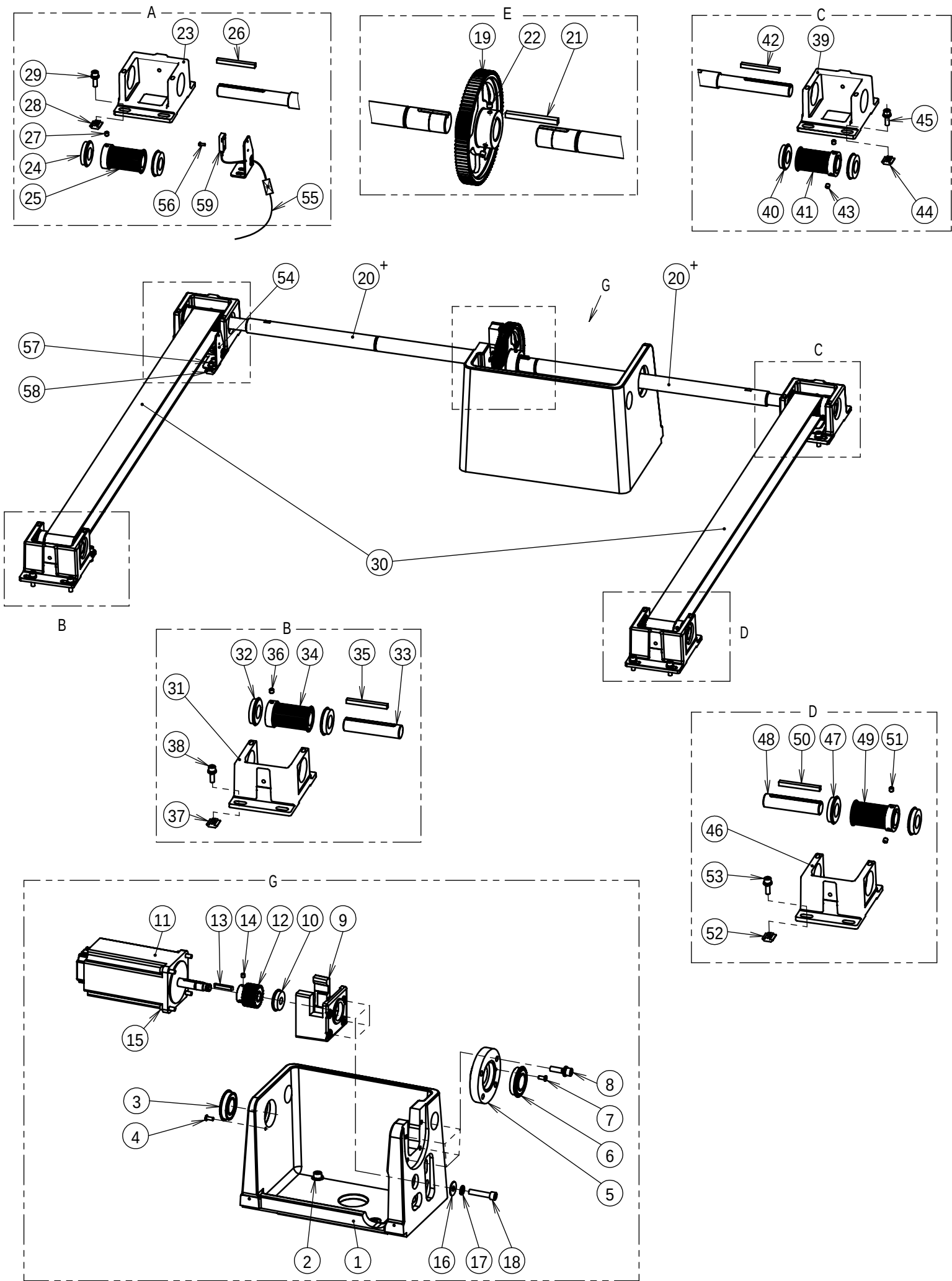
D6. 送料装置 / FEED MECHANISM



D6.送料装置 / FEED MECHANISM

参照号	零部件序号	数量	零部件名称	Part Name
1	SB8179001	1	Y马达基座	Y MOTOR BASE
2	S58636001	4	螺栓(带垫圈)M8X30	BOLT SOCKET (S/P WASHER)M8X30
3	SB8084001	1	球轴承6005	BALL BEARING 6005
4	SA8597001	1	螺栓 M5X12	BOLT SOCKET M5X12
5	SB8018001	1	轴承法兰	BEARING FLANGE
6	SB8084001	1	球轴承6005	BALL BEARING 6005
7	SA8597001	1	螺栓 M5X12	BOLT SOCKET M5X12
8	S58636001	4	螺栓(带垫圈)M8X30	BOLT SOCKET (S/P WASHER)M8X30
9	SB8161001	1	Y马达基座	Y MOTOR BRACKET
10	SA8599001	1	轴承 6201	BALL BEARING 6201
11	SB9251001	1	脉冲马达组件PL34H	PULSE MOTOR PL34H ASSY
12	SB8164001	1	齿轮M1.5-24	GEAR M1.5-24
13	SB8165001	1	键5X5X35	KEY 5X5X35
14	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5
15	018062036	4	螺栓 M6X20	BOLT SOCKET M6X20
16	SB4243001	4	平垫圈 L8	WASHER PLAIN L 8
17	028080246	4	弹簧垫圈 2-8	WASHER SPRING 2-8
18	018084036	4	螺栓 M8X40	BOLT SOCKET M8X40
19	SB8158001	1	齿轮M1.5-88	GEAR M1.5-88
21	SB8153001	1	键6X6X64	KEY 6X6X64
22	012060636	4	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
23	SB8183001	1	轮支架Y	PULLEY BRACKET Y
24	SA7520001	2	轴承 6904	BALL BEARING 6904
25	SB8148001	1	同步轮004组件	PULLEY 004 ASSY
26	SB8153001	1	键6X6X64	KEY 6X6X64
27	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
28	SB8242001	4	机壳螺母M6	FRAME NUT M6
29	S47269001	4	螺栓(带垫圈) M6X20	BOLT SOCKET (S/P WASHER)M6X20
30	SB9116001	2	2645-EV5GT-50	BELT 2645-EV5GT-50
31	SB8183001	1	轮支架Y	PULLEY BRACKET Y
32	SA7520001	2	轴承 6904	BALL BEARING 6904
33	SB8152001	1	轴20X88	SHAFT 20X88
34	SB8148001	1	同步轮004组件	PULLEY 004 ASSY
35	SB8153001	1	键6X6X64	KEY 6X6X64
36	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
37	SB8242001	4	机壳螺母M6	FRAME NUT M6
38	S47269001	4	螺栓(带垫圈) M6X20	BOLT SOCKET (S/P WASHER)M6X20
39	SB8183001	1	轮支架Y	PULLEY BRACKET Y
40	SA7520001	2	轴承 6904	BALL BEARING 6904
41	SB8148001	1	同步轮004组件	PULLEY 004 ASSY
42	SB8153001	1	键6X6X64	KEY 6X6X64
43	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
44	SB8242001	4	机壳螺母M6	FRAME NUT M6
45	S55477001	4	螺栓(带垫圈) M6X16	BOLT SOCKET (S/P WASHER)M6X16
46	SB8183001	1	轮支架Y	PULLEY BRACKET Y
47	SA7520001	2	轴承 6904	BALL BEARING 6904
48	SB8152001	1	轴20X88	SHAFT 20X88
49	SB8148001	1	同步轮004组件	PULLEY 004 ASSY
50	SB8153001	1	键6X6X64	KEY 6X6X64
51	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
52	SB8242001	4	机壳螺母M6	FRAME NUT M6
53	S47269001	4	螺栓(带垫圈) M6X20	BOLT SOCKET (S/P WASHER)M6X20
54	SB8195101	1	Y传感器安装板	Y SENSOR PLATE
55	SB6870101	1	XY原点感应器大组件	XY H-POSITION SENSOR L ASSY
56	062300816	1	螺钉 M3X8	SCREW PAN M3X8

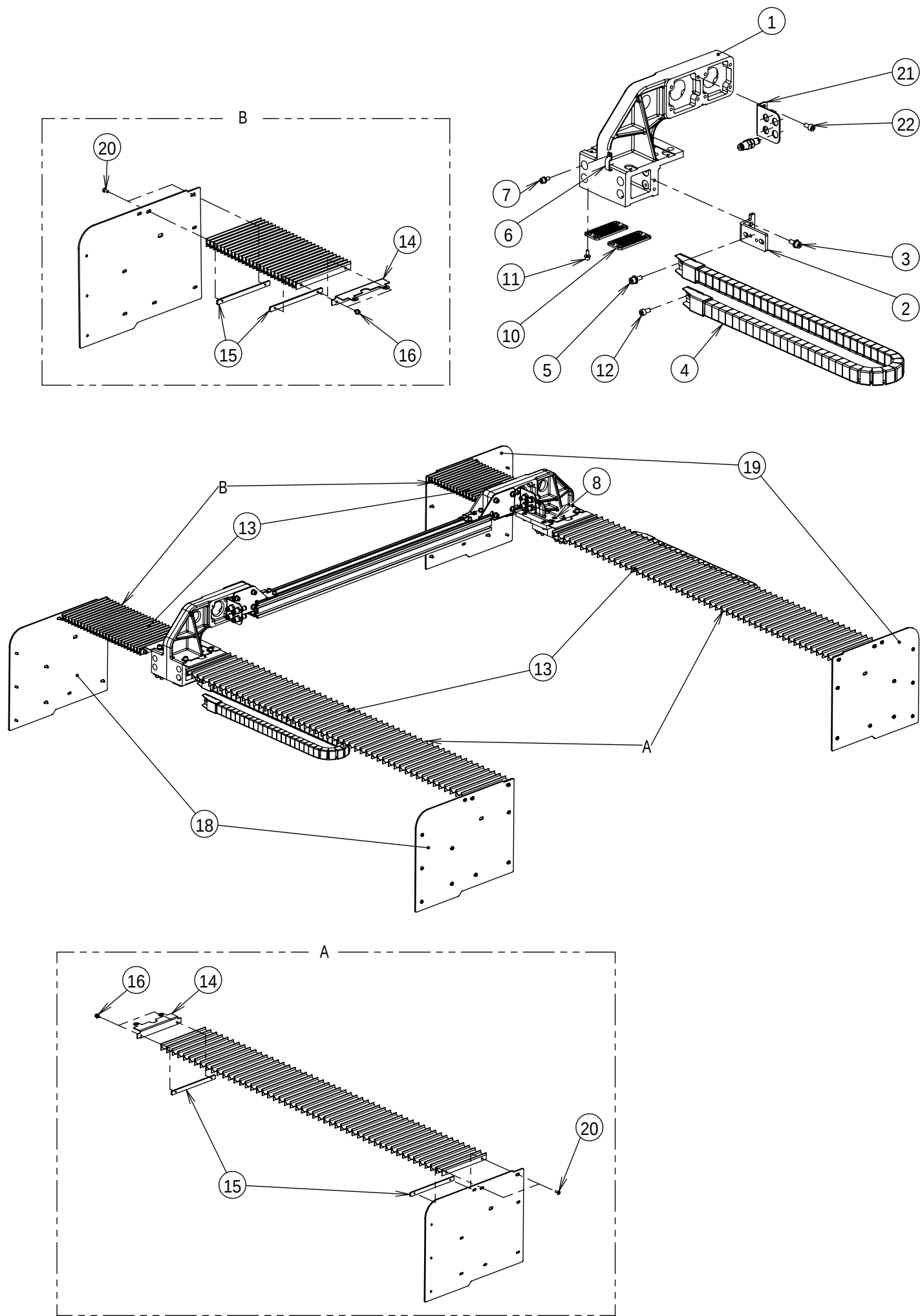
D6. 送料装置 / FEED MECHANISM



D6.送料装置 / FEED MECHANISM

参照号	零部件序号	数量	零部件名称	Part Name
57	S55477001	2	螺栓(带垫圈) M6X16	BOLT SOCKET (S/P WASHER)M6X16
58	SB8242001	2	机壳螺母M6	FRAME NUT M6
59	SB8060101	1	弹出感应器组件	EJECT SENSOR ASSY
20+	SB8185001	2	<用于BAS370H> Y驱动轴700	<For BAS370H> Y DRIVE SHAFT 700
20+	SB9087001	2	<用于BAS375H> Y驱动轴1200	<For BAS375H> Y DRIVE SHAFT 1200

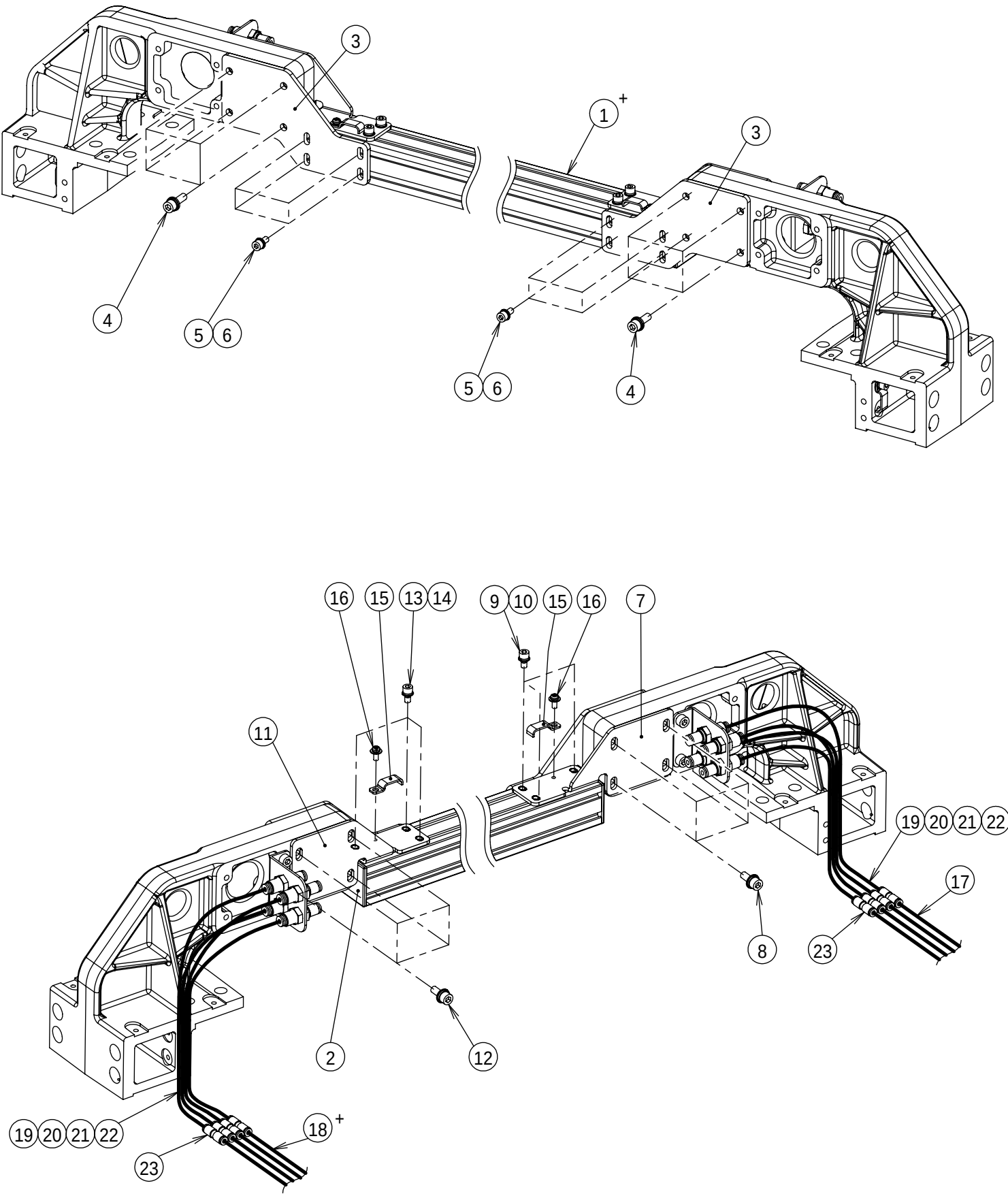
D7. 送料装置 / FEED MECHANISM



D7.送料装置 / FEED MECHANISM

参照号	零部件序号	数量	零部件名称	Part Name
1	SB8189101	2	Y驱动基座	Y DRIVE BASE
2	SB8192201	2	Y线缆拖链支架	Y CABLE BEAR BRACKET
3	S55477001	4	螺栓(带垫圈) M6X16	BOLT SOCKET (S/P WASHER)M6X16
4	SB9109001	2	线缆拖链Y700	CABLE BEAR Y700
5	S55477001	4	螺栓(带垫圈) M6X16	BOLT SOCKET (S/P WASHER)M6X16
6	SA1394101	2	线夹U3	CORD HOLDER U3
7	S55485001	2	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
8	018061236	8	螺栓 M6X12	BOLT SOCKET M6X12
9	S55477001	4	螺栓(带垫圈) M6X16	BOLT SOCKET (S/P WASHER)M6X16
10	SB7960001	4	皮带安装板	BELT HOLDER
11	S55481001	16	螺栓(带垫圈) M4X12	BOLT SOCKET (S/P WASHER)M4X12
12	S55477001	4	螺栓(带垫圈) M6X16	BOLT SOCKET (S/P WASHER)M6X16
13	SB9091001	4	Y蛇腹板700	Y BELLOW 700
14	SB8196101	4	Y蛇腹板支架	Y BELLOW BRACKET
15	SB8199101	8	板形螺母M4	PLATE NUT M4
16	S55479001	8	螺栓(带垫圈) M4X8	BOLT SOCKET (S/P WASHER) M4X8
17	S55485001	8	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
18	SB8053101	2	Y导向机壳盖L	Y GUIDE FRAME COVER L
19	SB8054101	2	Y导向机壳盖R	Y GUIDE FRAME COVER R
20	060401016	44	螺钉 M4X10	SCREW BIND M4X10
21	SB9616001	2	软管连接器支架	TUBE COUPLER PLATE
22	018061236	4	螺栓 M6X12	BOLT SOCKET M6X12

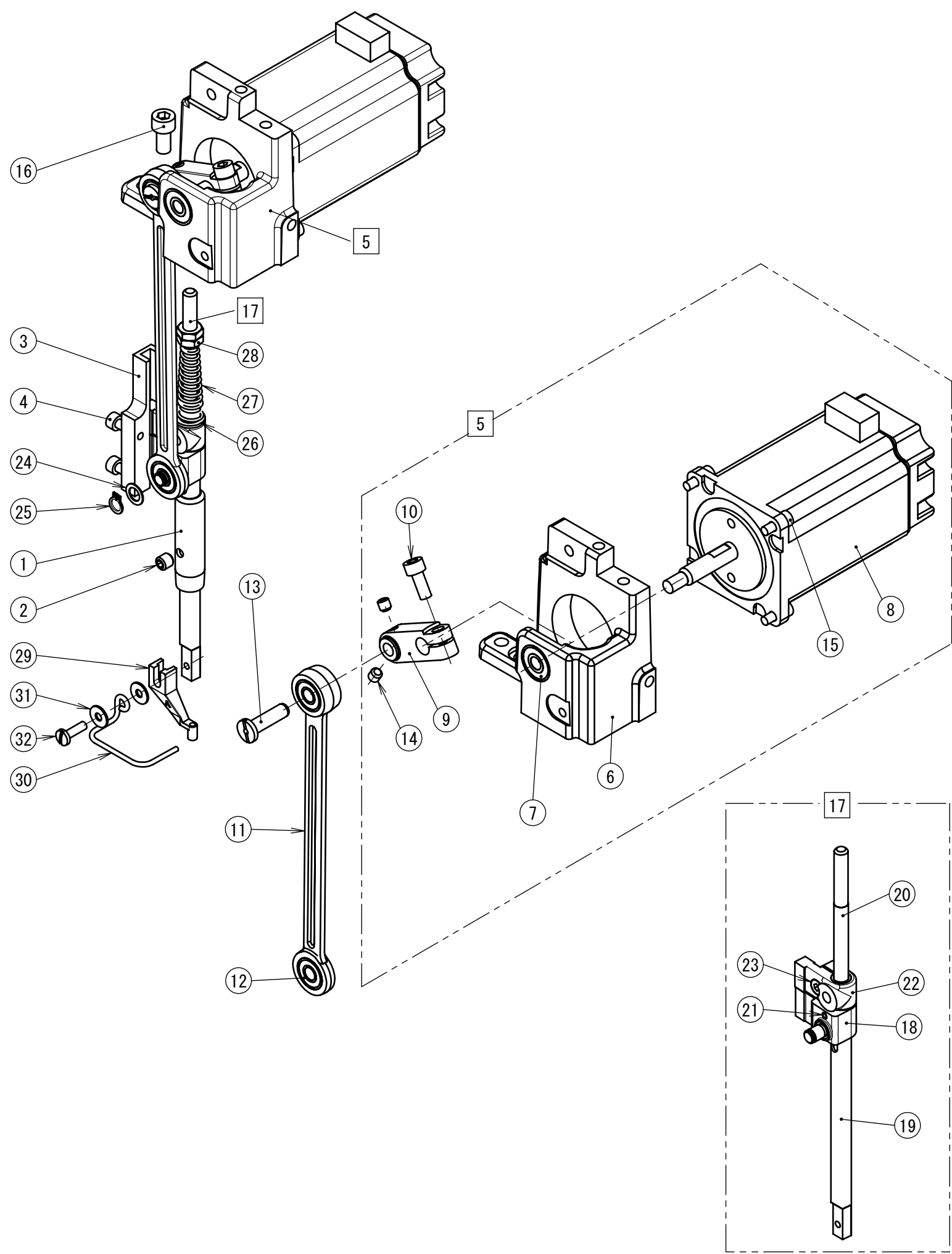
D8. 送料装置 / FEED MECHANISM



D8.送料装置 / FEED MECHANISM

参照号	零部件序号	数量	零部件名称	Part Name
2	SB8261001	2	机壳盖4040	FRAME CAP 4040
3	SB9635001	2	框架安装板F	FRAME SETTING PLATE F
4	018061236	8	螺栓 M6X12	BOLT SOCKET M6X12
5	S55485001	8	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
6	SB8241101	8	机壳螺母 M5	FRAME NUT M5
7	SB9642001	1	框架安装板L	FRAME SETTING PLATE L
8	S55477001	4	螺栓(带垫圈) M6X16	BOLT SOCKET (S/P WASHER)M6X16
9	S55484001	3	螺栓(带垫圈) M5X10	BOLT SOCKET (S/P WASHER)M5X10
10	SB8241101	3	机壳螺母 M5	FRAME NUT M5
11	SB9243001	1	框架安装板R	FRAME SETTING PLATE R
12	S55477001	4	螺栓(带垫圈) M6X16	BOLT SOCKET (S/P WASHER)M6X16
13	S55484001	3	螺栓(带垫圈) M5X10	BOLT SOCKET (S/P WASHER)M5X10
14	SB8241101	3	机壳螺母 M5	FRAME NUT M5
15	SA1394101	2	线夹U3	CORD HOLDER U3
16	0A5401006	2	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10
17	SB9649001	1	扁平管4-2110	FLAT TUBE 4-2110
19	SB9644003	2	空气管4 L=260	AIR TUBE 4 L=260
20	SB9644004	2	空气管4 L=260	AIR TUBE 4 L=260
21	SB9644005	2	空气管4 L=260	AIR TUBE 4 L=260
22	SB9644006	2	空气管4 L=260	AIR TUBE 4 L=260
23	SB8093001	8	接头005	JOINT 005
			<用于BAS370H>	<For BAS370H>
1+	SB9636001	1	机壳4040-784	FRAME 4040-784
18+	SB9647001	1	扁平管4-3090	FLAT TUBE 4-3090
			<用于BAS375H>	<For BAS375H>
1+	SB9637001	1	机壳4040-1284	FRAME 4040-1284
18+	SB9648001	1	扁平管4-3590	FLAT TUBE 4-3590

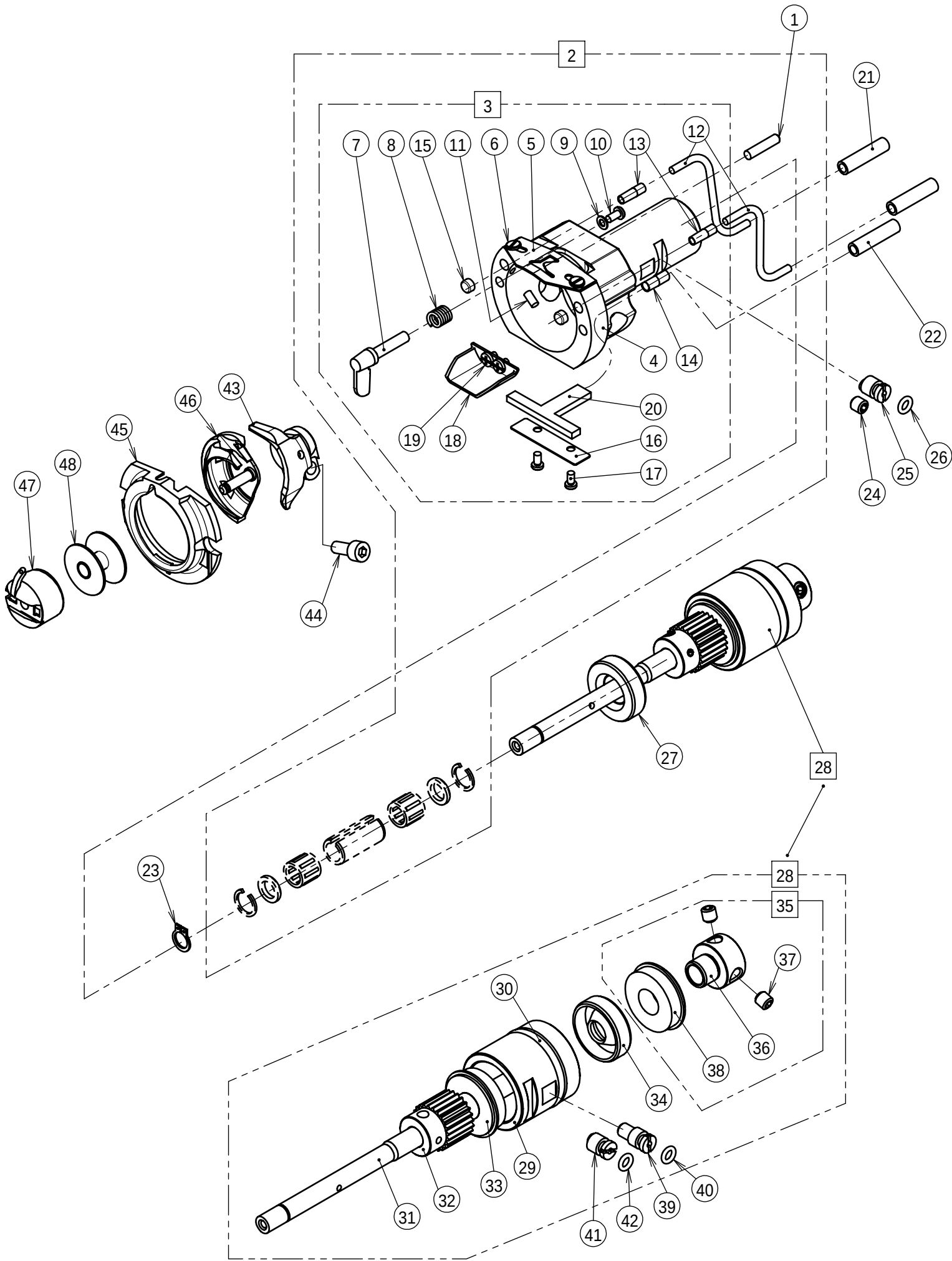
E. 抬压装置 / WORK CLAMP LIFTER MECHANISM



E.抬压装置 / WORK CLAMP LIFTER MECHANISM

参照号	零部件序号	数量	零部件名称	Part Name
1	SA2195001	1	压紧杆轴套	PRESSER BAR BUSH
2	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
3	SB8015001	1	压紧杆导向	PRESSER BAR GUIDE
4	018401036	2	螺栓 M4X10	BOLT SOCKET M4X10
5	SB8055001	1	马达座架组件	MOTOR BRACKET ASSY
6	SB8056001	1	马达座架	MOTOR BRACKET
7	SB8010001	1	球轴承606	BALL BEARING 606
8	SB8006101	1	脉冲马达组件	PULSE MOTOR ASSY
9	SB8058001	1	间歇压脚杆	STEPPING FOOT LEVER
10	018501232	1	螺栓 M5X12	BOLT SOCKET M5X12
11	SB8059001	1	间歇压脚连杆组件	SF CONNECTING ROD ASSY
12	070696800	3	轴承 R-696ZZ	BALL BEARING RADIAL 696ZZ
13	SB8062001	1	间歇压脚杆轴	STEPPING FOOT LEVER SHAFT
14	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5
15	018401036	4	螺栓 M4X10	BOLT SOCKET M4X10
16	018061236	2	螺栓 M6X12	BOLT SOCKET M6X12
17	SB8063201	1	压紧杆组件	PRESSER BAR ASSY
18	SB8064001	1	压紧杆导架B	PRESSER BAR CLAMP B
19	SB8067001	1	压紧杆	PRESSER BAR
20	SB8066101	1	弹簧导向	PRESSER SPRING GUIDE
21	SB8065101	1	带槽销	DOWEL PIN
22	SA4778001	1	压紧杆接头	PRESSER BAR CLAMP
23	018400836	1	螺栓 M4X8	BOLT SOCKET M4X8
24	109763022	1	垫圈	WASHER
25	048060142	1	轴用挡圈 C6	RETAINING RING EXTERNAL C6
26	SB8068001	1	弹簧管套	PRESSER SPRING COLLAR
27	SB8061001	1	弹簧	PRESSER SPRING
28	021060306	2	六角螺母 M6	NUT 3 M6
29	S42843001	1	压脚 A	PRESSER FOOT A
30	SA8679001	1	护指器	FINGER GUARD
31	SB2456001	1	平垫圈 3.5	WASHER PLAIN 3.5
32	S13399001	1	螺钉 SM3.57X12	SCREW, SM3.57X12

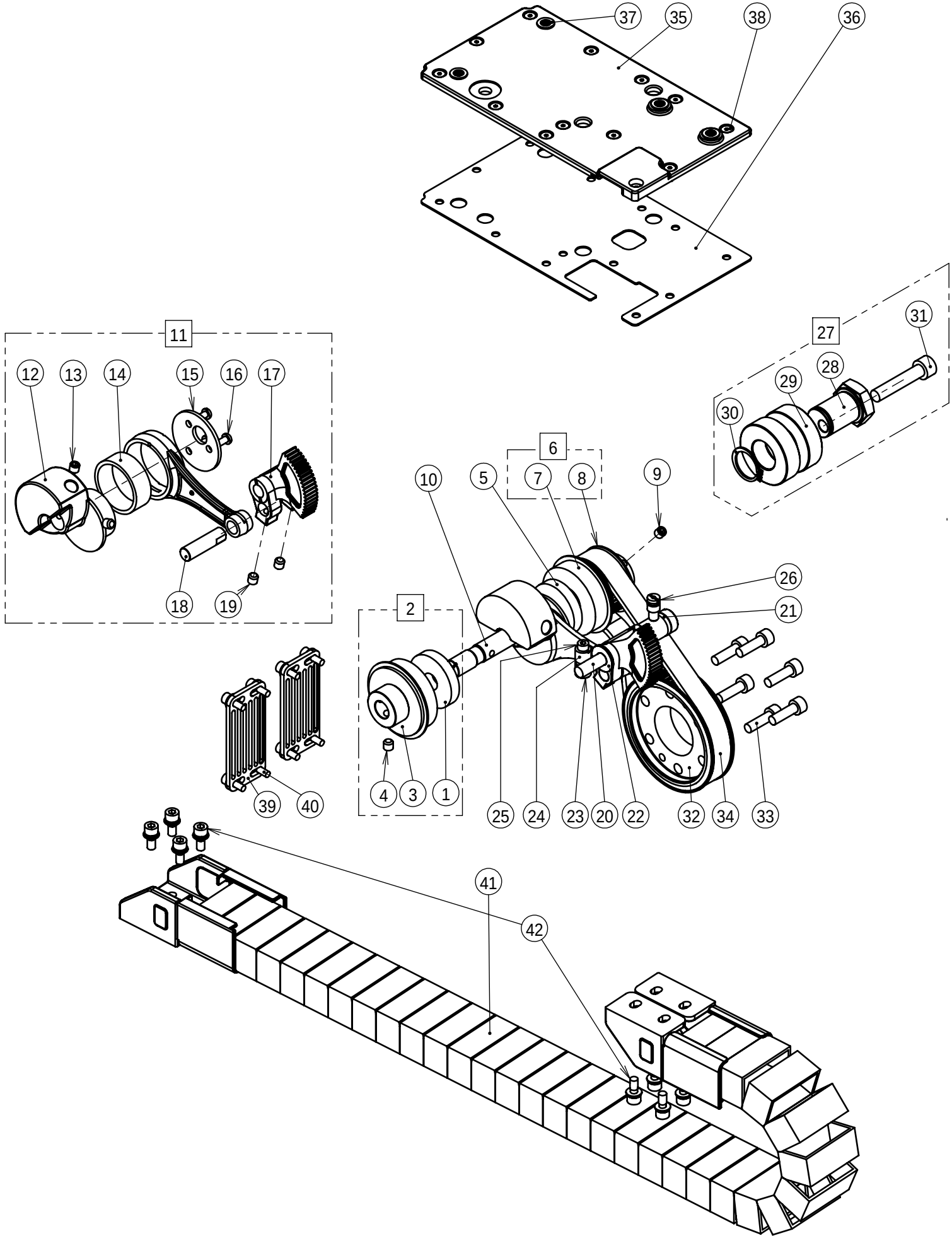
F1. 下轴装置 / LOWER SHAFT MECHANISM



F1.下轴装置 / LOWER SHAFT MECHANISM

参照号	零部件序号	数量	零部件名称	Part Name
1	117608001	1	开口销	DOWEL PIN
2	SB9411001	1	梭床复合件	SHUTTLE RACE BASE UNIT
3	SB7939001	1	梭床组件	SHUTTLE RACE BASE ASSY
4	SB1072101	1	梭床	SHUTTLE RACE BASE
5	SB1285001	1	旋梭线导向	SHUTTLE RACE THREAD GUIDE
6	SA4199001	2	螺钉 M3X4	SCREW M3X4
7	SB4158001	2	大旋梭固定柄 S	S-RACE BASE SETTING CLAW S
8	152684101	2	弹簧	COMPRESSION SPRING
9	026030136	2	平垫圈 S3	WASHER PLAIN S 3
10	062300616	2	螺钉 M3X6	SCREW PAN M3X6
11	SA9396001	2	油毡	FELT
12	SB7940001	2	油毡 L=300	FELT L=300
13	SB1050001	2	油管 S	OIL FEEDING PIPE S
14	SB1048101	1	油管 M	OIL FEEDING PIPE M
15	SA9397001	2	橡皮塞5.5	RUBBER CAP 5.5
16	SB1047001	1	油毡支撑板	FELT HOLDER
17	SA9191001	2	螺钉 M3X5.5	SCREW M3X5.5
18	SA3274101	1	油毡支架	FELT HOLDER
19	S47307001	2	螺钉 M3X4	SCREW, M3X4
20	SB7941001	1	油毡组件 L=300	FELT ASSY L=200
21	SB7389001	2	油管	OIL TUBE
22	S50558000	1	油管 L=180	OIL TUBE
23	048080142	1	轴用挡圈 C8	RETAINING RING EXTERNAL C8
24	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
25	SA3238401	1	旋梭调节轴	ADJUSTING STUD
26	081003670	1	O形圈 PW3	O RING PW3
27	SB8004001	1	油封9-28	OIL SEAL 9-28
28	SB7942001	1	旋梭架轴套组件	ROTARY HOOK SHAFT BUSH ASSY
29	SB7943001	1	旋梭架轴套	ROTARY HOOK SHAFT BUSH
30	SB8003001	1	O型圈P30	O RING P30
31	SB7936001	1	旋梭轴	ROTARY HOOK SHAFT
32	SB7937001	1	旋梭轴齿轮	ROTARY HOOK SHAFT GEAR
33	SA6705001	1	轴承 6001	BALL BEARING 6001
34	SB8004001	1	油封9-28	OIL SEAL 9-28
35	SB7947001	1	轴承套组件	BALL BEARING BUSH ASSY
36	SB7944001	1	轴承套	BALL BEARING BUSH
37	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
38	SA6705001	1	轴承 6001	BALL BEARING 6001
39	SB8034001	1	轴位螺栓M6	SHOULDER BOLT M6
40	081003670	1	O形圈 PW3	O RING PW3
41	SA3238401	1	旋梭调节轴	ADJUSTING STUD
42	081003670	1	O形圈 PW3	O RING PW3
43	SA6448301	1	梭托 E	DRIVER E
44	018501232	1	螺栓 M5X12	BOLT SOCKET M5X12
45	152686201	1	外旋梭 B	SHUTTLE RACE BASE B
46			中旋梭	SHUTTLE HOOK
47	S59221301	1	梭芯套组件 LC	BOBBIN CASE ASSY LC
48	S44633001	1	梭芯 LAN	BOBBIN LAN

F2. 下轴装置 / LOWER SHAFT MECHANISM



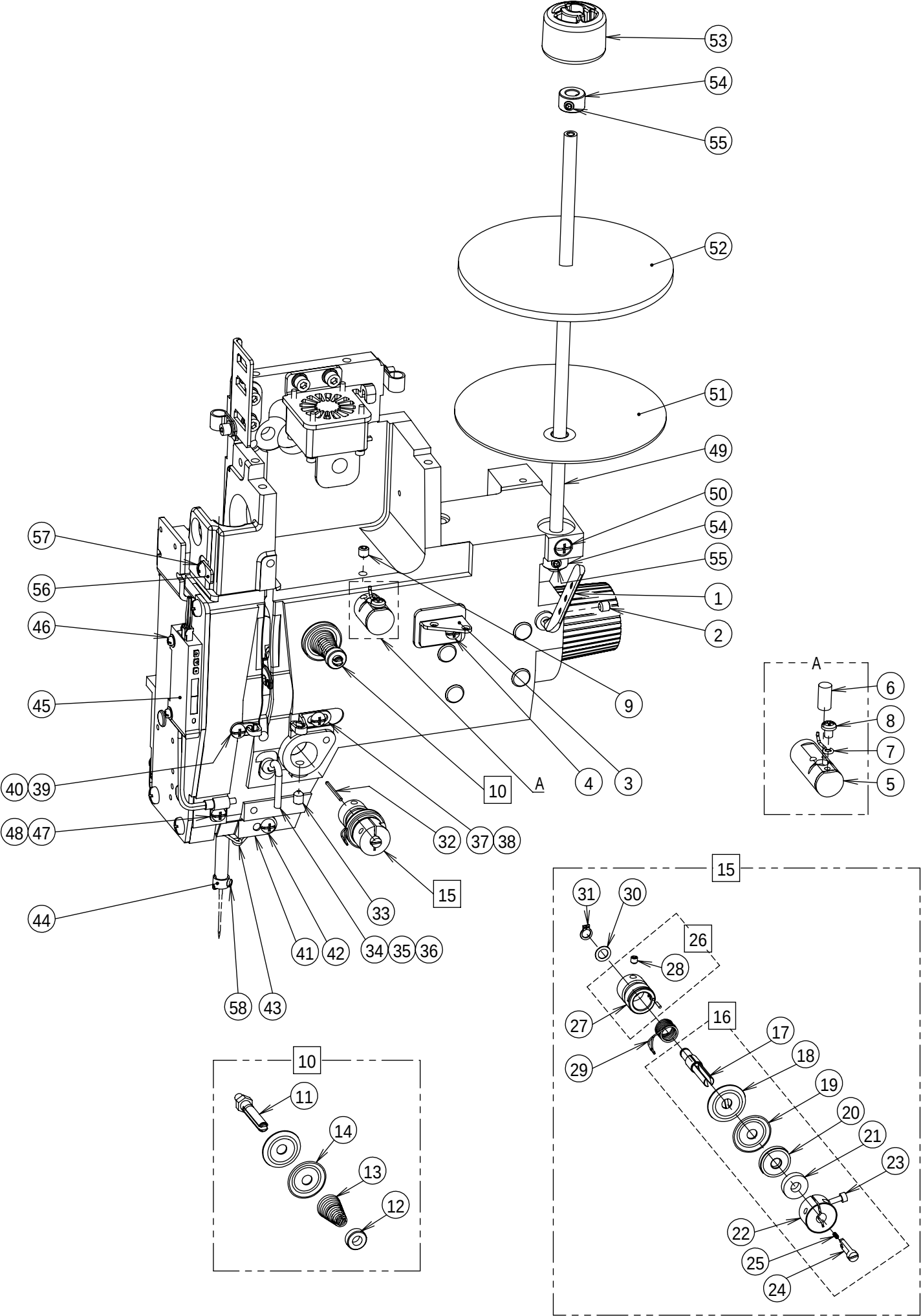
F2.下轴装置 / LOWER SHAFT MECHANISM

参照号	零部件序号	数量	零部件名称	Part Name
1	S25401100	1	油封	OIL SEAL
2	SB7948001	1	轴承套组件	BALL BEARING BUSH ASSY
3	SB1536001	1	轴承 6204	BALL BEARING 6204
4	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
5	S25401100	1	油封	OIL SEAL
6	SB7949001	1	同步轮005大组件	PULLEY 005 L-ASSY
7	SB1536001	1	轴承 6204	BALL BEARING 6204
8	SB7950001	1	同步轮005组件	PULLEY 005 ASSY
9	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
10	SB7953101	1	下轴	LOWER SHAFT
11	SB7954001	1	曲柄连杆组件	CRANK ROD ASSY
12	SB6381001	1	偏心轮	ECCENTRIC WHEEL
13	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
14	SB8002001	1	针状轴承	NEEDLE BEARING
15	SB7946001	1	曲柄连杆垫圈	CRANK ROD WASHER
16	062400816	3	螺钉 M4X8	SCREW PAN M4X8
17	SB6379001	1	摆动齿轮	ROCK GEAR
18	SB7945001	1	曲柄连杆轴	CRANK ROD SHAFT
19	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
20	SB7955001	1	摆动齿轮轴	ROCK GEAR SHAFT
21	SB8269001	1	O型圈P11	O RING P11
22	SA4545001	1	垫片	SPACER
23	SA8696001	1	紧固套管 A	PINCH SLEEVE A
24	SA8697001	1	紧固套管 B	PINCH SLEEVE B
25	018402036	1	螺栓 M4X20	BOLT SOCKET M4X20
26	SB8034001	1	轴位螺栓M6	SHOULDER BOLT M6
27	SA6820001	1	张力皮带轮组件	TENSION PULLEY ASSY
28	SA6821001	1	张力轮套	TENSION PULLEY COLLER
29	SB1485001	2	轴承 6004	BALL BEARING 6004
30	048200142	1	轴用挡圈 C20	RETAINING RING EXTERNAL C20
31	018084036	1	螺栓 M8X40	BOLT SOCKET M8X40
32	SC0083001	1	同步轮003组件	PULLEY 003 ASSY
33	018062036	8	螺栓 M6X20	BOLT SOCKET M6X20
34	SB8005001	1	皮带410	BELT 410
35	SB7958101	1	旋梭基座盖	ROTARY HOOK BASE COVER
36	SB7959001	1	旋梭基座盖垫片	ROTARY HOOK BASE COVER PACKING
37	SB1172001	4	滑块	SLIDER
38	SB7957001	13	螺栓M4X8	LOW HEAD BOLT SOCKET M4X8
39	SB7960001	2	皮带安装板	BELT HOLDER
40	S55481001	8	螺栓(带垫圈) M4X12	BOLT SOCKET (S/P WASHER)M4X12
42	S55485001	8	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
41+	SB8076001	1	<BAS370H用> 线缆拖链700	<For BAS370H> CABLE BEAR 700
41+	SB9108001	1	<BAS375H用> 线缆拖链1200	<For BAS375H> CABLE BEAR 1200

G.供油润滑装置 / LUBRICATION

参照号	零部件序号	数量	零部件名称	Part Name
1	SA1303101	1	螺钉8	SCREW M8
2	081008070	1	O形圈 P8	O RING P8
3	S49992000	1	油视窗	OIL GAUGE WINDOW
4	152948001	1	油视窗	OIL GAUGE WINDOW
5	SB7975001	1	油毡	FELT
6	SB7974001	1	油毡支架	FELT SUPPORT
7	018401036	2	螺栓 M4X10	BOLT SOCKET M4X10
8	SA1394101	1	线夹U3	CORD HOLDER U3
9	0A5401006	1	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10
10	SB7976001	1	接头	TERMINAL
11	SA2929001	1	橡皮塞 12.5	RUBBER CAP, 12.5
12	0A5401006	1	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10
14	149547000	1	压线板	CORD HOLDER 4N
15	0A5401006	1	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10
16	SB6278001	1	废油盖座	DUST OILER SUPPORT
17	S55485001	2	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
18	114486002	1	油壶	OILER
19	SA1394101	3	线夹U3	CORD HOLDER U3
20	S55485001	3	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
21	S25382001	2	供油口	OIL FEEDING PIPE
22	SA9917001	1	供油口罩盖	OIL FEEDING POCKET COVER
23	SA8999001	1	供油口3.8	OIL FEEDING PIPE 3.8
24	151439102	1	垫圈	WASHER
25	SB7991201	1	油管	OIL TUBE L=70
26	S50359001	1	油线夹D	TUBE SUPPORT, D
27	0A5401006	1	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10
13+	SC0270001	1	<BAS370H用> 油管	<For BAS370H> OIL TUBE
13+	SB9084001	1	<BAS375H用> 油管	<For BAS375H> OIL TUBE

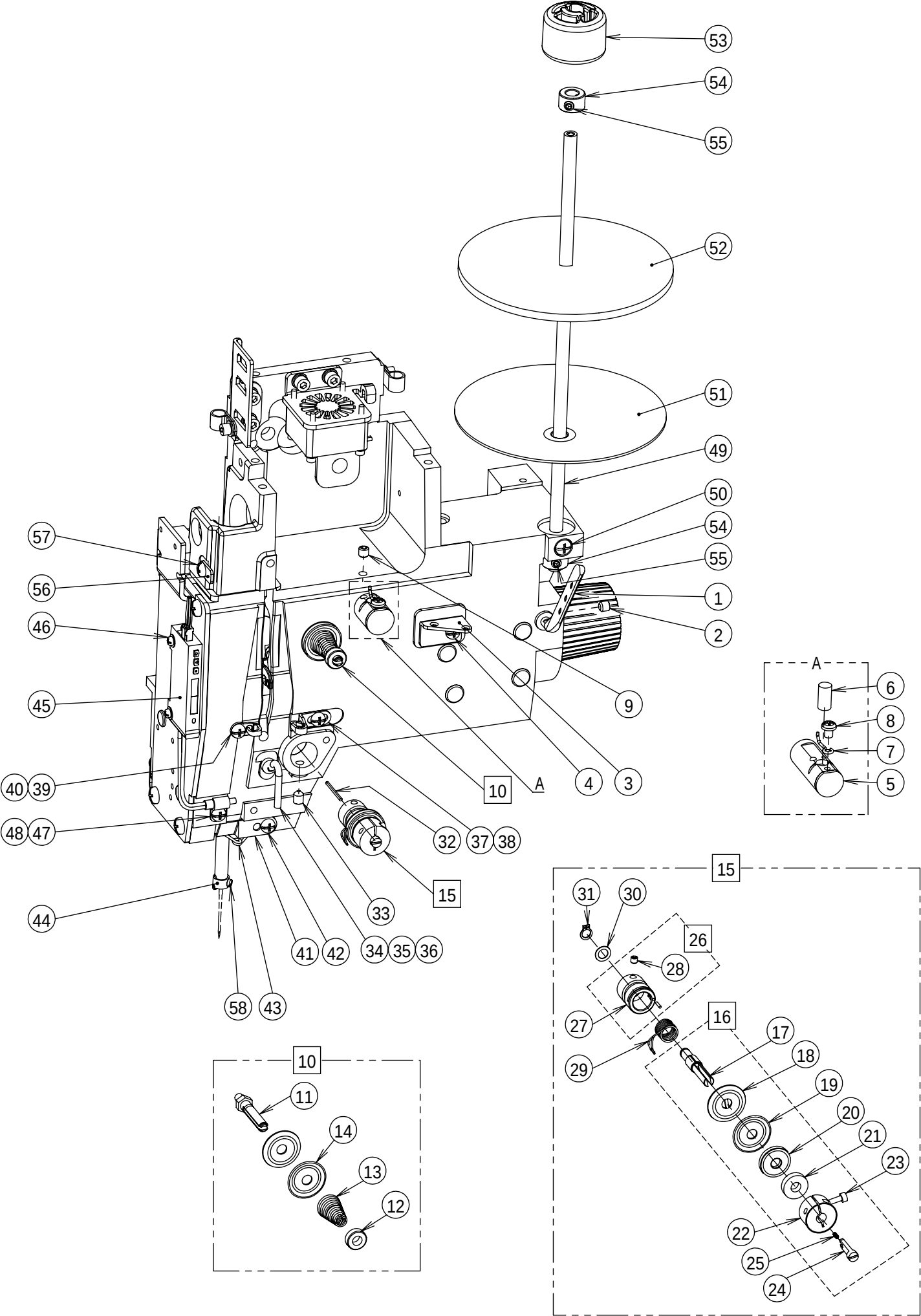
H. 穿线装置 \ THREADING MECHANISM



H.穿线装置 / THREADING MECHANISM

参照号	零部件序号	数量	零部件名称	Part Name
1	SA2636001	1	三眼线勾	THREAD RETAINER
2	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
3	SA3250001	1	过线导向 A	ARM THREAD GUIDE,A
4	062500616	1	螺钉 M5X6	SCREW PAN M5X6
5	152881101	1	线冷却器组件	NEEDLE COOLER ASSY
6	152883000	1	油毡 8X15.5	FELT, 8X15.5
7	152884001	1	过线钩	NEEDLE COOLER THREAD GUIDE
8	062670412	1	螺钉 SM3.57-40X4	SCREW PAN SM3.57-40X4
9	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
10	SB6567001	1	小夹线组件B	PRE-TENSION ASSY B
11	SA3256001	1	夹线杆轴 A	TENSION STUD A
12	100136001	1	夹线螺母	TENSION NUT
13+	Sp	1	弹簧	SUB TENSION SPRING
14	145446002	2	夹线盘	DISC TENSION
15	SB6468102	1	DT 夹线组件	D TENSION ASSY
16	SB6469101	1	DT夹线杆组件	D TENSION STUD ASSY
17	SB6433001	1	DT 夹线杆轴	D TENSION STUD
18	SA6190001	1	夹线盘 DT	DISC DT
19	145446002	1	夹线盘	DISC TENSION
20	SB1281001	1	锥形夹线盘压板	TAPER DISC PRESSER
21	SB1181101	1	缓冲垫 DT	DT CUSHION
22	SB1088101	1	紧圈 DT	SET COLLAR DT
23	018301036	1	螺栓 M3X10	BOLT SOCKET M3X10
24	SB1180201	1	轴	SHAFT
25	SB1267001	1	弹簧	COIL SPRING
26	SB1182101	1	夹线基座 DT 组件	TENSION BRACKET ASSY
27	SB1083101	1	DT夹线基座	DT TENSION BRACKET
28	012400436	1	螺钉 M4X4	SET SCREW SOCKET (FT) M4X4
29+	Sp	1	弹簧	THREAD TAKE-UP SPRING
30	109763022	1	垫圈	WASHER
31	048060142	1	轴用挡圈 C6	RETAINING RING EXTERNAL C6
32	SB6264001	1	销1.8X25	PIN 1.8X25
33	SA4143001	1	螺钉 M6X6	SET SCREW, (FT) M6X6
34	SA8691001	1	机壳线钩	THREAD GUIDE ARM
35	021400306	1	六角螺母 M4	NUT 3 M4
36	SA9207001	1	橡胶罩	RUBBER COVER
37	SA6391001	1	过线器 C	ARM THREAD GUIDE C
38	062500616	1	螺钉 M5X6	SCREW PAN M5X6
39	SA4333001	1	过线导向 B	ARM THREAD GUIDE,B
40	062500616	1	螺钉 M5X6	SCREW PAN M5X6
41	152869001	1	过线导向	ARM THREAD GUIDE
42	062500616	1	螺钉 M5X6	SCREW PAN M5X6
43	SA3258001	1	针杆轴套线导向 D	N-BAR BUSH THREAD GUIDE,D
44	SA3257101	1	针杆线导向 A	NEEDLE BAR THREAD GUIDE,A
45	SB8174001	1	信号放大器组件	FIBER AMP ASSY
46	0A5301605	2	螺钉(带垫圈) M3X16DB	SCREW PAN (S/P WASHER) M3X16
47	SA5194001	1	传感器安装板	SENSOR SETTING PLATE
48	062500616	1	螺钉 M5X6	SCREW PAN M5X6
49	SB8031001	1	穿线轴	THREAD SPOOL SHAFT
50	062061016	2	螺钉 M6X10	SCREW PAN M6X10
51	SB8030001	1	穿线基座	THREAD SPOOL STAND BASE

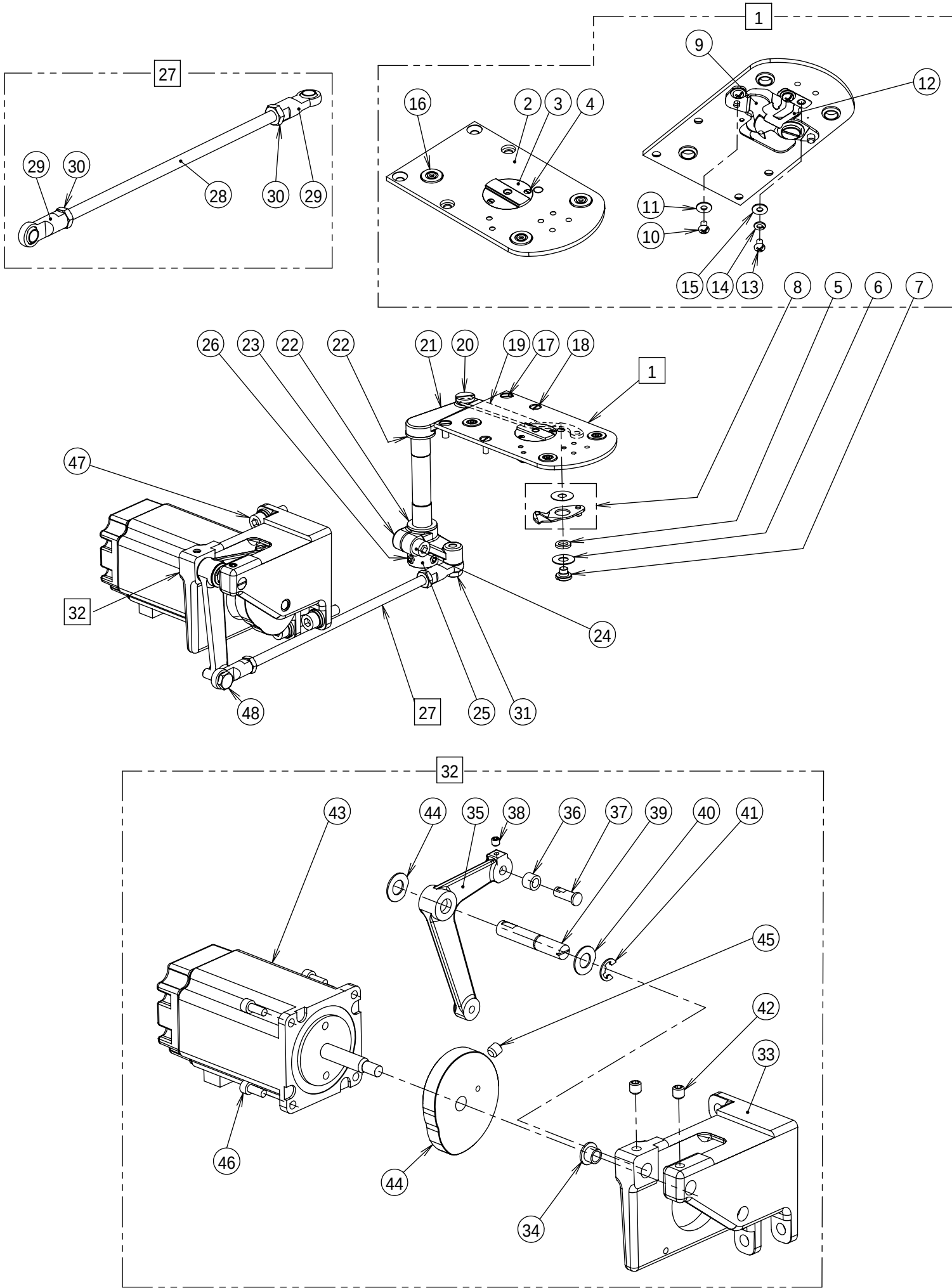
H. 穿线装置 \ THREADING MECHANISM



H.穿线装置 / THREADING MECHANISM

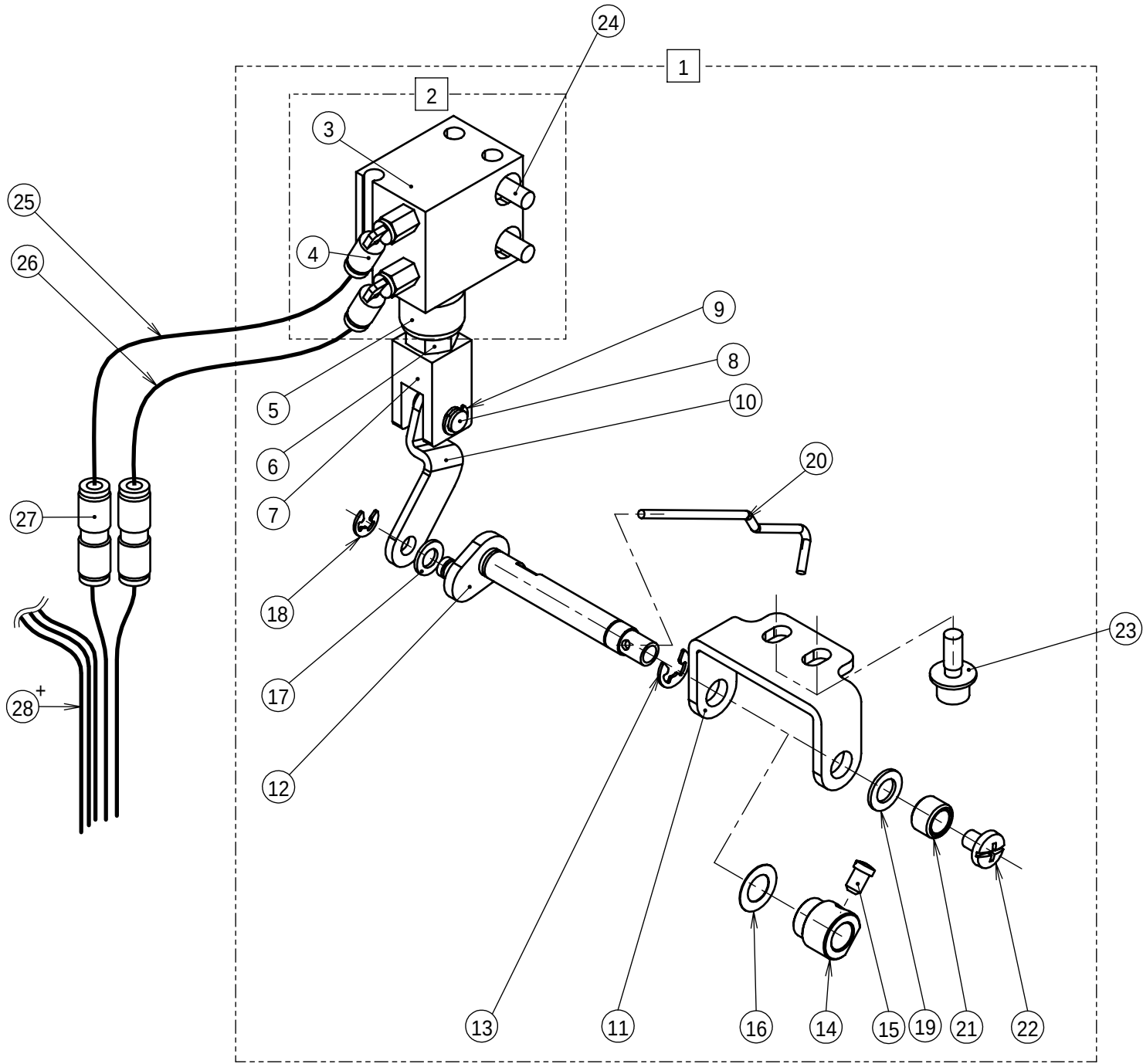
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52	150182000	1	线盘软垫	SPOOL MAT
53	SB8032001	1	穿线压圈	THREAD SPOOL PRESSER
54	SB8607001	2	紧圈	SET SCREW COLLAR
55	012060636	4	螺钉 M6X6	SET SCREW, SOCKET(FT)M6X6
56	SB5028001	1	线夹	CODE HOLDER
57	062501016	1	螺钉 M5X10	SCREW PAN M5X10
58	144458001	1	螺钉 SM3.57-40X4.5	SET SCREW SM3.57-40X4.5

J. 切线装置 / THREAD TRIMMER MECHANISM



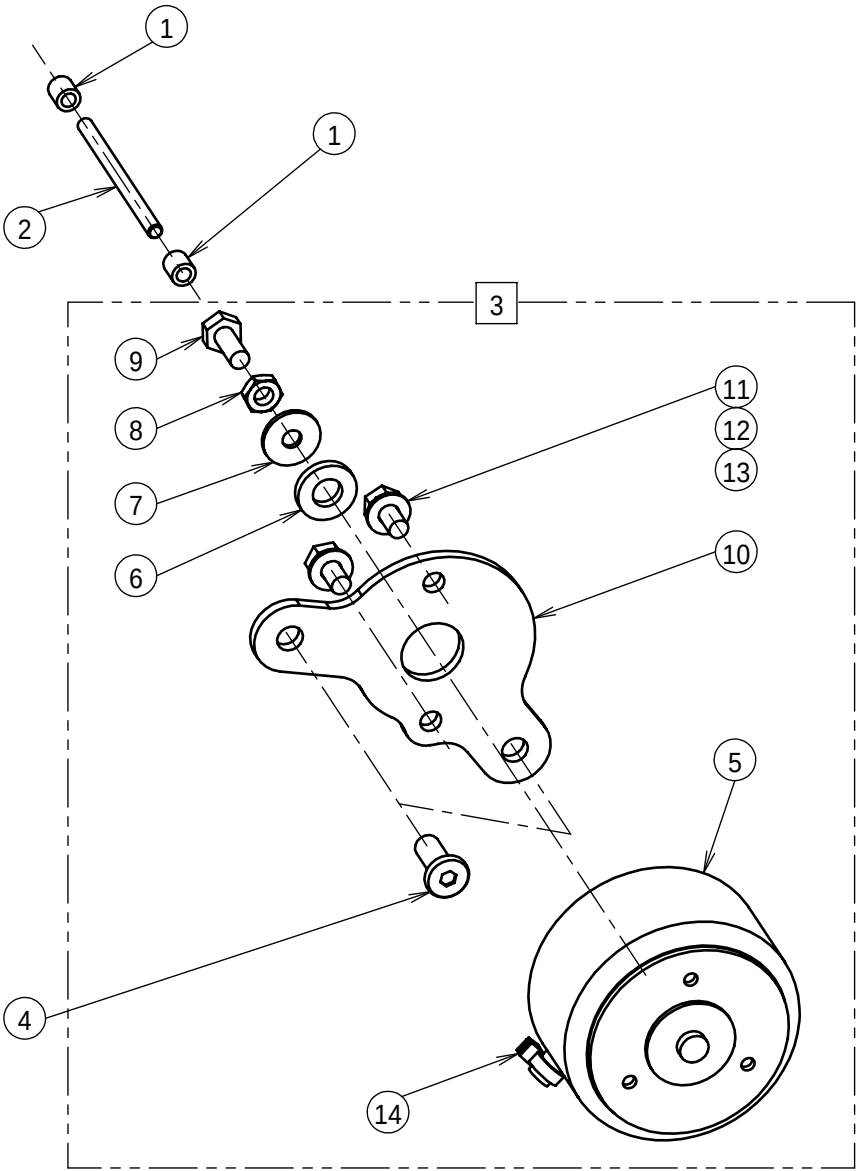
J.切线装置 / THREAD TRIMMER MECHANISM

参照号	零部件序号	数量	零部件名称	Part Name
1	SB7961001	1	针板-05 组件	NEEDLE PLATE -05 ASSY
2	SB7962001	1	针板	NEEDLE PLATE
3	SB7963001	1	针孔板	NEEDLE HOLE PLATE
4	100360003	2	螺钉 SM2.38	SCREW
5	S00705001	1	动刀圈套	MOVABLE KNIFE COLLAR
6	SA4519001	1	轴向垫圈	THRUST WASHER
7	SA4518001	1	轴位螺钉	MOVABLE KNIFE SHOULDER SCREW
8	SA6596001	1	动刀复合件 F	MOVABLE KNIFE SET F
9	SA7944201	1	定刀FL	FIXED KNIFE FL
10	062300416	2	螺钉 M3X4	SCREW PAN M3X4
11	SB3847001	2	平垫圈 M3	WASHER_PLAIN_M_3
12	SB0713001	1	底线压簧	BOBBIN THREAD CLAMP SPRING
13	062300416	2	螺钉 M3X4	SCREW PAN M3X4
14	028030246	2	弹簧垫圈 2-3	WASHER SPRING 2-3
15	SB3847001	2	平垫圈 M3	WASHER_PLAIN_M_3
16	SB1172001	3	滑块	SLIDER
17	S25310101	2	螺钉 M4	SCREW, FLAT M4
18	SA3538001	2	螺钉 M4X8	SCREW,M4X8
19	SB7964001	1	动刀连杆87.5	M-KNIFE CONNECTING PLATE 87.5
20	SA4354001	1	轴位螺钉 6-1.8	SHOULDER SCREW,6-1.8
21	SB4396101	1	动刀曲柄轴	SHAFT MOVABLE KNIFE LEVER
22	SB4400001	2	轴向垫圈	THRUST WASHER
23	SB7965001	1	动刀曲柄28	MOVING KNIFE LEVER 28
24	018061636	1	螺栓 M6X16	BOLT SOCKET M6X16
25	SA4588001	1	紧圈	SET COLLAR
26	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5
27	SB7966001	1	切线杆 211组件	THREAD TRIMMER ROD 211 ASSY
28	SB7967001	1	切线杆178	THREAD TRIMMER ROD 178
29	S32465101	2	接头组件	BALL JOINT ASSY
30	021060306	2	六角螺母 M6	NUT 3 M6
31	SB4401001	1	台阶螺钉6.35-6	SHOULDER SCREW 6.35-6
32	SB7968101	1	马达底座组件	MOTOR BRACKET ASSY
33	SB7969001	1	马达底座	MOTOR BRACKET
34	SB6838001	1	轴套	BUSH DBS0605-12F
35	SB7972001	1	切线凸轮曲柄	THREAD TRIMMER CAM LEVER
36	SB6787001	1	切线滚轮 H	COLLAR TR-TRIMMER H
37	SB6788001	1	切线滚轮轴	COLLAR SHAFT
38	012400436	2	螺钉 M4X4	SET SCREW SOCKET (FT) M4X4
39	SB7973001	1	切线凸轮曲柄轴	THREAD TRIMMER CAM LEVER SHAFT
40	110367001	2	垫圈 8	WASHER, PLAIN SPECIAL 8
41	048060342	1	挡圈 E6	RETAINING RING E6
42	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
43	SB8006101	1	脉冲马达组件	PULSE MOTOR ASSY
44	SB6785001	1	切线凸轮	THREAD TRIMMER CAM
45	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
46	018401036	4	螺栓 M4X10	BOLT SOCKET M4X10
47	S47269001	3	螺栓(带垫圈) M6X20	BOLT SOCKET (S/P WASHER)M6X20
48	SB4401001	1	台阶螺钉6.35-6	SHOULDER SCREW 6.35-6



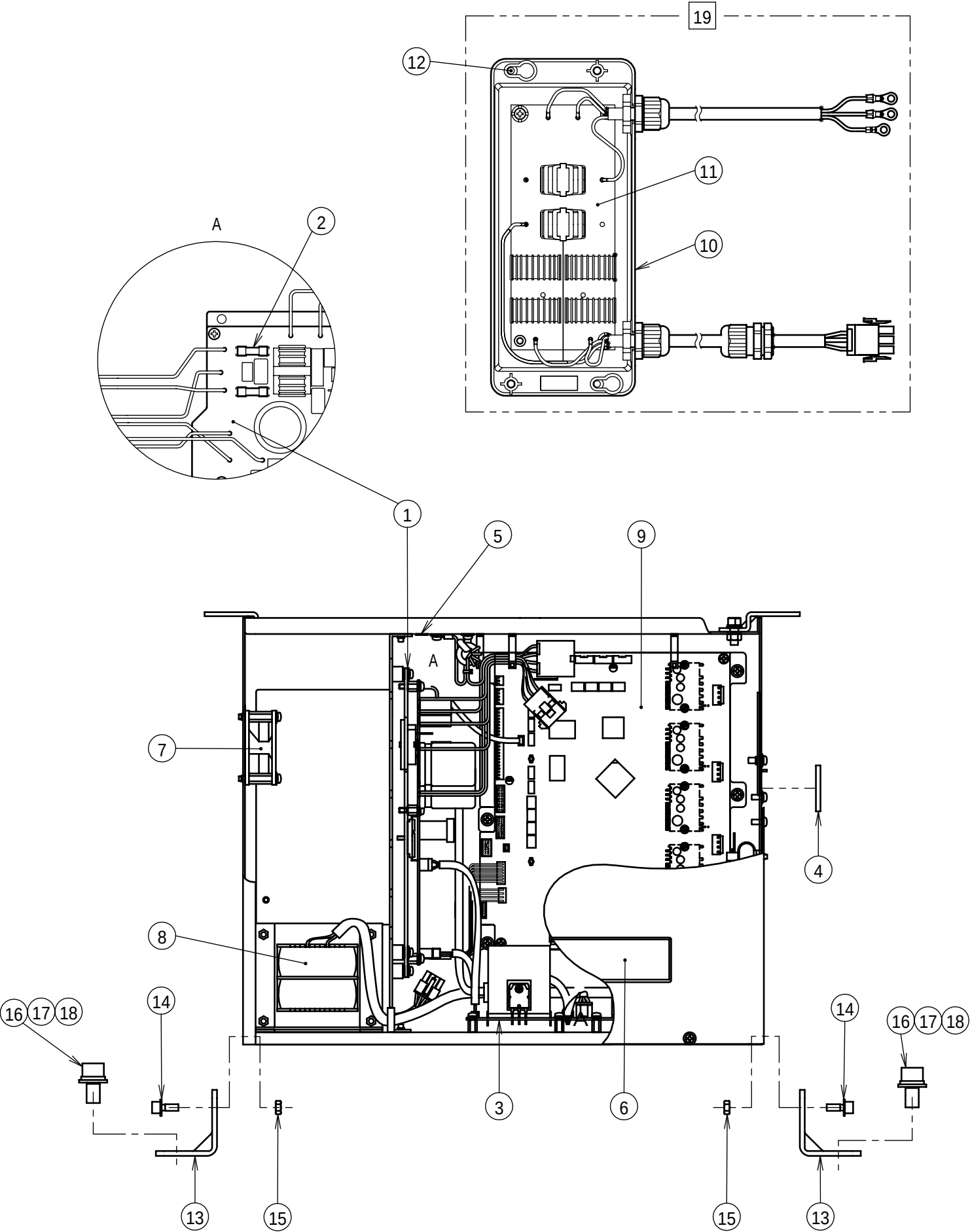
K.扫线装置 / THREAD WIPER MECHANISM

参照号	零部件序号	数量	零部件名称	Part Name
1	SB7995201	1	气压扫线装置大组件	AIR THREAD WIPER SET
2	SB8008101	1	气缸 003组件	CYLINDER 003 ASSY
3	SB8009001	1	气缸 003	CYLINDER 003
4	SB0105101	2	L型管接头4XM3	MALE ELBOW 4XM3
5	SB7996001	1	缓冲橡胶垫	URETHANE CUSION
6	SB8239001	1	螺母M6	FLANGED NUT M6
7	SA5558001	1	气缸连杆	CLAMP CYLINDER ROD
8	S35305001	1	气缸连杆销	CYLINDER ROD PIN
9	048030342	2	挡圈 E3	RETAINING RING E3
10	SB7997001	1	扫线连杆	THREAD WIPER ROD
11	SB7998101	1	扫线轴托架	THREAD WIPER SHAFT BRACKET
12	SA8057001	1	挡线曲柄组件	THREAD WIPER CRANK ASSY
13	048040342	1	挡圈 E4	RETAINING RING E4
14	S25454021	1	螺纹紧圈	SET SCREW COLLAR
15	S25279101	1	螺钉 M3.5-5	SET SCREW (CP) M3.5-5
16	149097000	1	消音垫	SILENT SHEET
17	110735002	1	垫圈	WASHER
18	048030342	1	挡圈 E3	RETAINING RING E3
19	S03677001	1	垫圈	WASHER
20	S10470201	1	扫线杆	WIPER
21	146288021	1	挡线轴挡圈	THREAD WIPER STUD COLLAR
22	060400516	1	螺钉 M4X5	SCREW BIND M4X5
23	S55481001	2	螺栓(带垫圈) M4X12	BOLT SOCKET (S/P WASHER)M4X12
24	018402036	2	螺栓 M4X20	BOLT SOCKET M4X20
25	SB8022001	1	空气管4	AIR TUBE 4
26	SB8022002	1	空气管4	AIR TUBE 4
27	SB8093001	2	接头005	JOINT 005
28+	SB9645001	1	<BAS370H用> 扁平管5-2550	<For BAS370H> FLAT TUBE 5-2550
28+	SB9086001	1	<BAS375H用> 扁平管5-3050	<For BAS375H> FLAT TUBE 5-3050



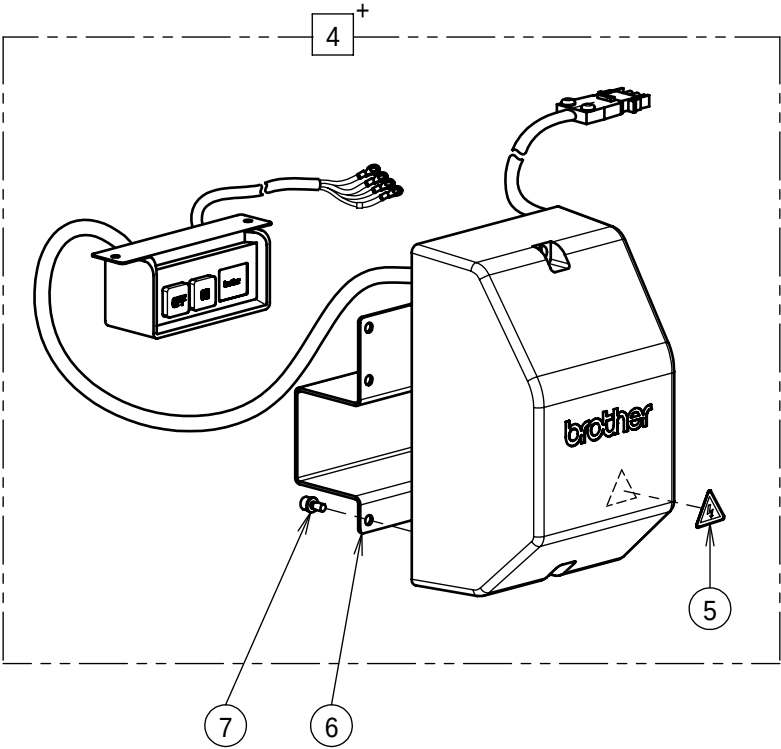
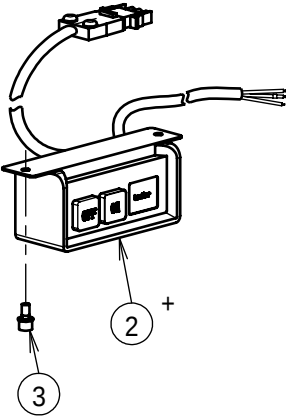
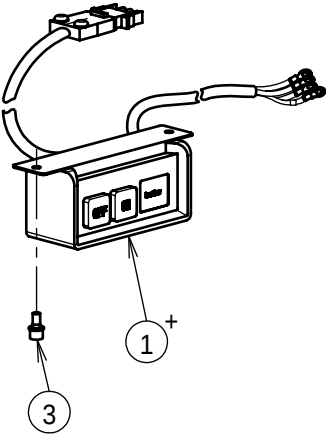
L.松线装置 / TENSION RELEASE MECHANISM

参照号	零部件序号	数量	零部件名称	Part Name
1	SB1192001	2	松线杆套筒	TENSION RELEASE BAR BUSH
2	SB1089001	1	松线杆	TENSION RELEASE BAR
3	SB7992001	1	DT电磁铁组件	DT SOLENOID ASSY
4	SA8597001	2	螺栓 M5X12	BOLT SOCKET M5X12
5	SB7993001	1	DT电磁铁	DT SOLENOID
6	SB1179001	1	电磁铁缓冲垫圈	SOLENOID CUSHION
7	SB7244001	1	平垫圈 L4	WASHER_PLAIN_L_4
8	021400306	1	六角螺母 M4	NUT 3 M4
9	017401015	1	螺栓 M4X10	BOLT M4X10
10	SB7994001	1	电磁铁安装板	SETTING PLATE SOLENOID
11	017400802	2	螺栓 M4X8	BOLT M4X8
12	028040246	2	弹簧垫圈 2-4	WASHER SPRING 2-4
13	SB3848001	2	平垫圈 M4	WASHER_PLAIN_M_4
14	SB4155001	1	线夹	BAND



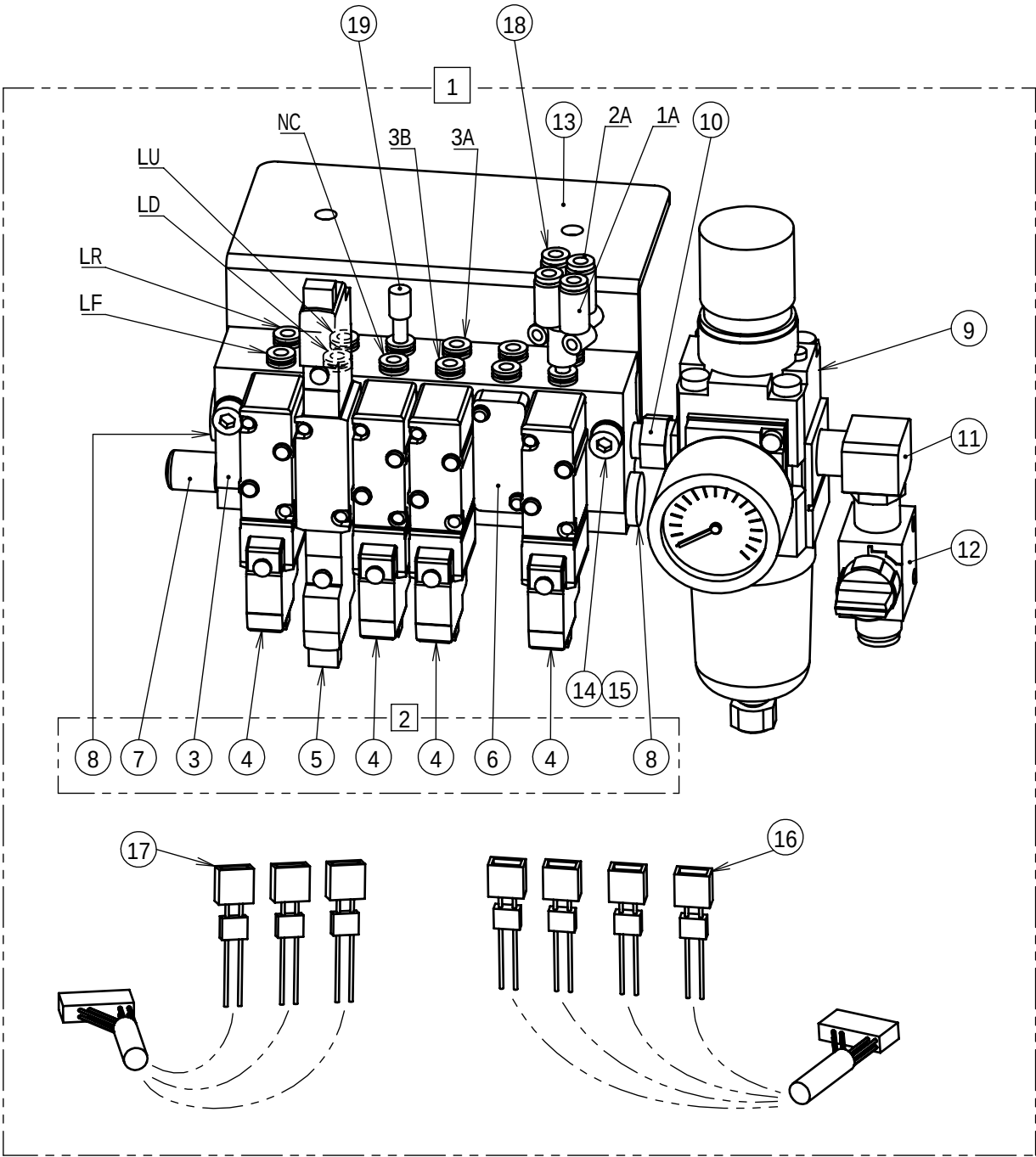
M1.控制箱 / CONTROL BOX

参照号	零部件序号	数量	零部件名称	Part Name
1	SB9296001	1	马达基板组件360H	MOTOR PCB ASSY 360H
2	J04417001	2	保险丝 10A-250V:FGMB	G FUSE 10A-250V:FGMB
3	SB6304001	1	电源基板组件342H	POWER PCB ASSY 342H
4	S37060001	1	接地标记	LABEL GROUNDING
5	S37059001	1	PE标记	LABEL,PE
6	SB8096001	1	感电标签 36 X 150	LABEL ELECTRICAL SHOCK 36X150
7	SA3797001	1	DC风扇马达组件	DC-FAN MOTOR ASSY
8	SB6308001	1	变压器 342H	TRANS FORMER 342H
9	SB8027101	1	主基板组件370H	MAIN PCB ASSY 360H
13	SB8154001	2	控制箱支架	BOX BRACKET
14	S55481001	4	螺栓(带垫圈) M4X12	BOLT SOCKET (S/P WASHER)M4X12
15	021400306	4	六角螺母 M4	NUT 3 M4
16	018081636	4	螺栓 M8X16	BOLT SOCKET M8X16
17	028080246	4	弹簧垫圈 2-8	WASHER SPRING 2-8
18	026080236	4	平垫圈 M8	WASHER PLAIN M 8
			<欧州向用>	<For Europe>
19	SB8894001	1	CE滤波器组件TYPE6	CE FILTER UNIT TYPE6
10	SB7074001	1	CE滤波器座罩	CE FILTER CASE
11	SB7065001	1	CE过滤基板组件	CE FILTER PCB ASSY TYPE3
12	018501232	4	螺栓 M5X12	BOLT SOCKET M5X12



M2.控制箱 / CONTROL BOX

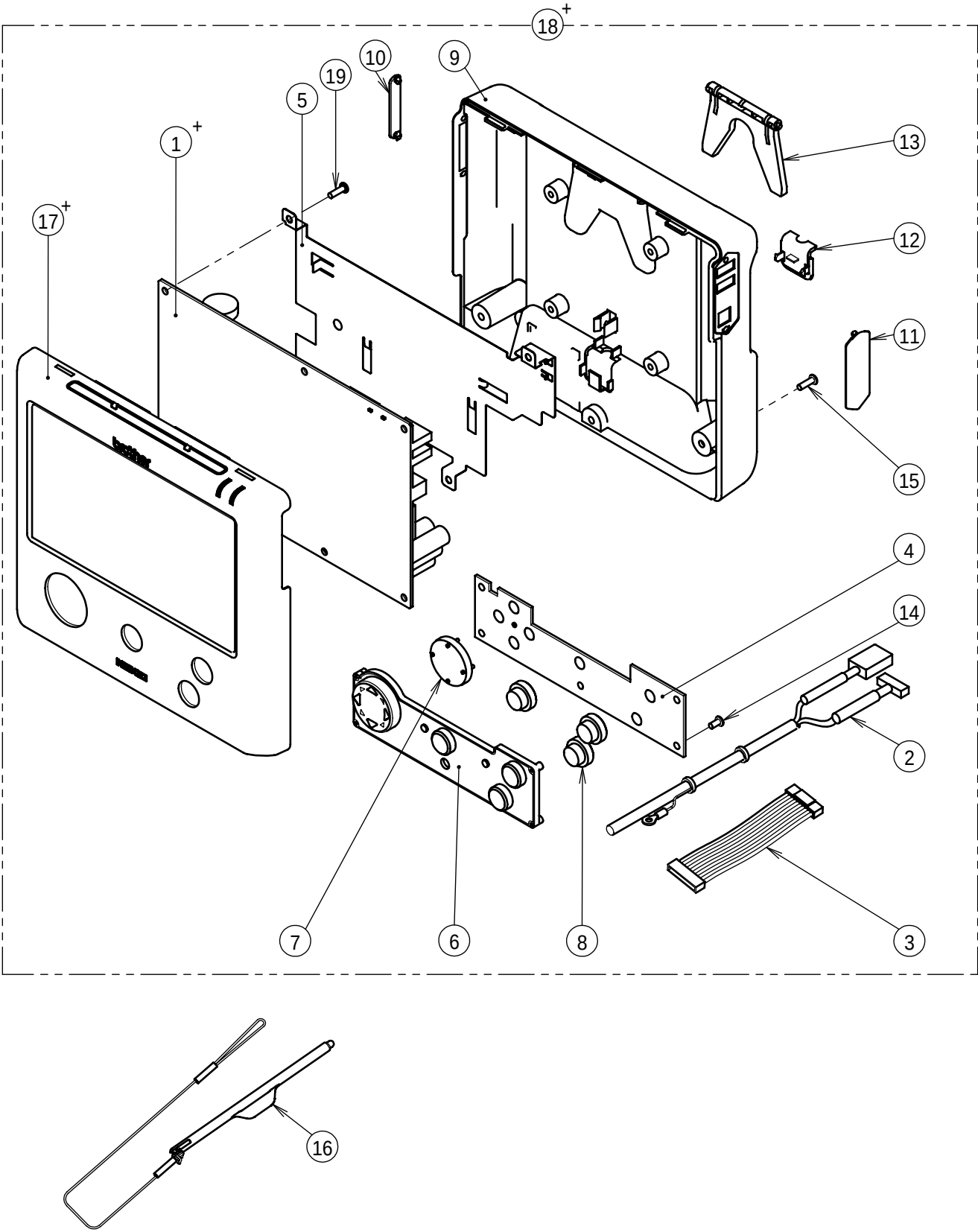
参照号	零部件序号	数量	零部件名称	Part Name
1+	SA9616001	1	<用于三相 200V> <用于日本> 电源开关组件 SJT	<For Three phase 200V AC> <For Japan> POWER SWITCH ASSY SJT
1+	SA9831001	1	<三相 200V AC用> <用于美洲> 电源开关组件 SJT#2	<For Three phase 200V AC> <For the Americas> POWER SWITCH ASSY SJT#2
2+	SA9535001	1	<用于单相 220V> <用于中国、亚洲及一般出口> 电源开关组件CCC	<For Single phase 220V AC> <For China and Asia and General> POWER SUPPLY SWITCH ASSY CCC
3	S55485001	2	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
4+	BMP3010-0000000-3ST4	1	<用于三相 380V> <用于亚洲和一般出口> 变压器箱	<For Three phase 380V> <For Asia and General> TRANSFORMER BOX
4+	BMP3010-0000000-4ST4	1	<用于三相 400V> <用于欧洲> 变压器箱	<For Three phase 400V> <For Europe> TRANSFORMER BOX
5	SA9914001	1	感电标签 25 X 28	LABEL ELECTRICAL SHOCK 25X28
6	SB8683001	1	安装板	MOUNTING PLATE
7	S55477001	4	螺栓(带垫圈) M6X16	BOLT SOCKET (S/P WASHER)M6X16



P.空压装置 / AIR PRESSURE MECHANISM

参照号	零部件序号	数量	零部件名称	Part Name
1	SB9105101	1	电磁阀组件5A	SOLENOID VALVE ASSY 5A
2	SB9106001	1	电磁阀5A小组件	SOLENOID VALVE SUB ASSY 5A
3	SB8266001	1	集合管6	MANIFOLD6
4	SB8265001	4	阀门VQZ2151B-5	VALVE VQZ2151B-5
5	SB9654001	1	阀门002	VALVE002
6	S53982000	1	遮隔板组件	BLANKING PLATE ASSY
7	SA5283001	1	消音器 AN103-1	SILENCER AN10-1
8	153274001	2	盖 1/8	CAP, 1/8
9	SA5282101	1	调整器 001	FILTER REGULATOR 001
10	S09228000	1	管接头	NIPPLE 1/4X1/8
11	SA7588001	1	接管 PT 1/4	ELBOW PT 1/4
12	SB0445101	1	手指阀	FINGER VALVE
13	SB8019001	1	阀安装板6	VALVE SETTING PLATE 6
14	028050246	2	弹簧垫圈 2-5	WASHER SPRING 2-5
15	018503036	2	螺栓 M5X30	BOLT SOCKET M5X30
16	SB8025101	1	阀门接线4连组	VALVE HARNESS X4 ASSY
17	SB9107001	1	阀门接线3连组	VALVE HARNESS X3 ASSY
18	S53978000	2	分支管 Y	BRANCH Y
19	S53983000	1	插销 4	PLUG 4

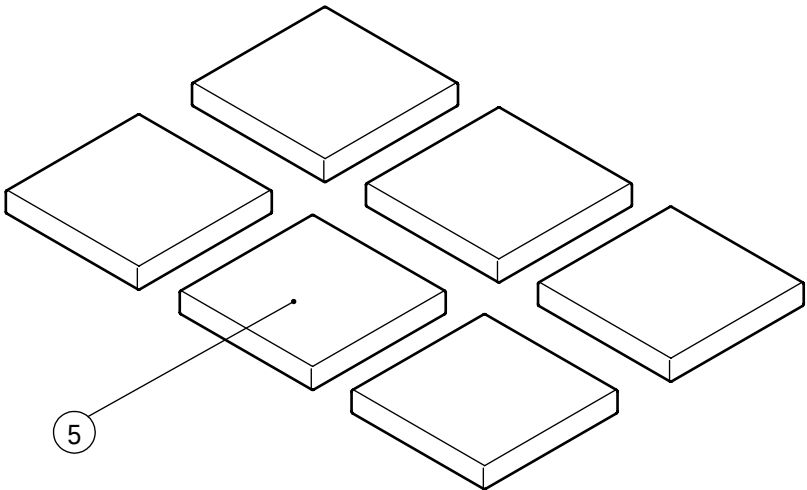
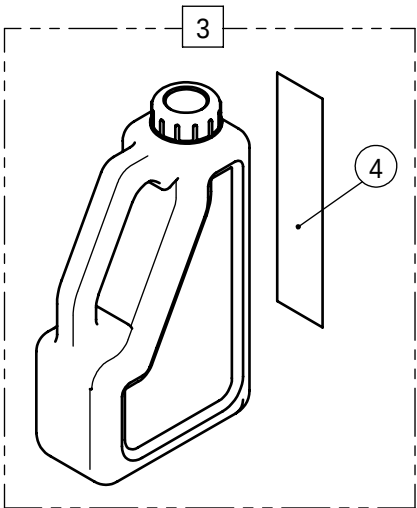
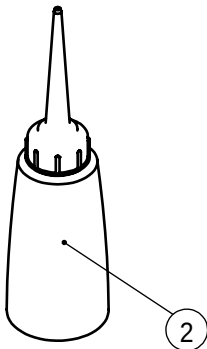
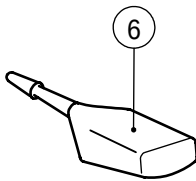
S. 液晶操作盘装置 / LCD PANEL



S.液晶操作盘装置 / LCD PANEL

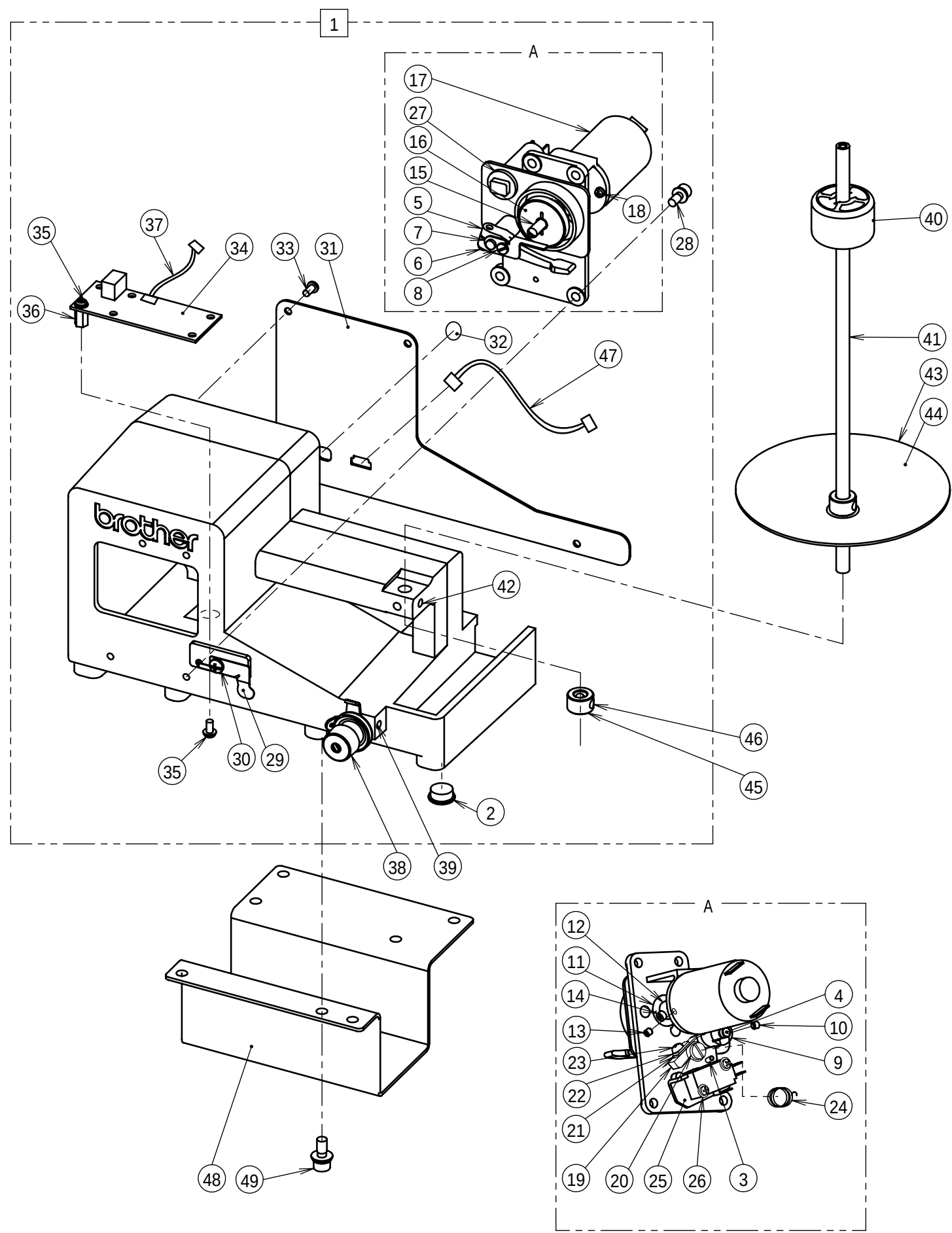
参照号	零部件序号	数量	零部件名称	Part Name
2	SB7245001	1	操作盘编程器接线	PANEL PROGRAMMER HARNESS
3	SB6472001	1	主基板-开关接线	MN-KEY HARNESS
4	SB6525001	1	编程器开关基板组件	PROGRAMMER KEY PCB ASSY
5	SB6538101	1	接地板	EARTH PLATE
6	SB6539001	1	键盘	KEYBOARD
7	SB6540001	1	光标键	CURSOR KEY
8	SB6541001	3	推键	PUSH KEY
9	SB6542101	1	后盖组件	REAR COVER ASSY
10	SB6545001	1	侧盖SD	SIDE CAVER SD
11	SB6546001	1	侧盖USB	SIDE CAVER USB
12	SB6551101	1	后盖盖子	REAR COVER CAP
13	SB6552001	1	后支架	REAR STAND
14	085310816	5	螺钉 B M3X10	TAPTITE BIND B M3X8
15	085311016	3	螺钉 B M3X10	TAPTITE BIND B M3X10
16	SB6556001	1	笔组件	PEN ASSY
19	085311016	3	螺钉 B M3X10	TAPTITE BIND B M3X10
			<用于一般出口(无商标标记)>	<For General export (W/O LOGO)>
1+	SB9299301	1	后盖盖子	PROGRAMMER MAIN PCB ASSY
17+	SB6532001	1	前盖组件	FRONT COVER ASSY
18+	SB9297301	1	操作盘编程器组件	PANEL PROGRAMMER ASSY
			<用于一般出口>	<For General export>
1+	SB9299301	1	编程器主基板组件	PROGRAMMER MAIN PCB ASSY
17+	SB6532002	1	前盖组件	FRONT COVER ASSY
18+	SB9297302	1	操作盘编程器组件	PANEL PROGRAMMER ASSY
			<用于欧洲>	<For Europe>
1+	SB9154301	1	编程器主基板组件	PROGRAMMER MAIN PCB ASSY
17+	SB6532003	1	前盖组件	FRONT COVER ASSY
18+	SB9297303	1	操作盘编程器组件	PANEL PROGRAMMER ASSY

选购件
Option parts



Z1. 附件 / ACCESSORIES

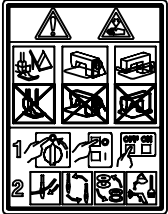
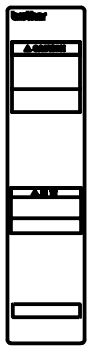
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1	S44633001	1	梭芯 LAN	BOBBIN LAN
2	114483002	1	油壶组件	OILER ASSY
3	SB1543102	1	油罐组件	OIL TANK ASSY
4	SB1505101	1	油罐警示标贴	OIL WARNING LABEL
5	SB8524001	6	橡皮垫圈	RUBBER CUSHION
6	S06706001	1	<选购件> 硅油	<Option parts> SILICONE OIL



Z2. 附件 / ACCESSORIES

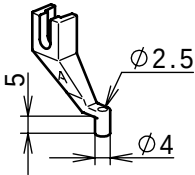
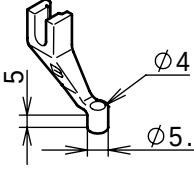
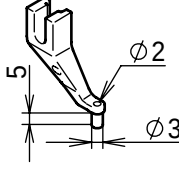
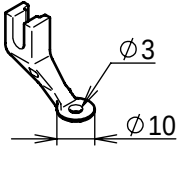
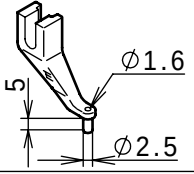
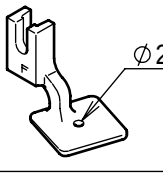
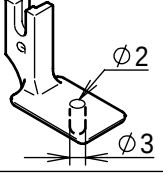
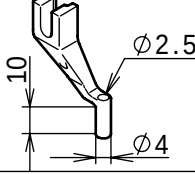
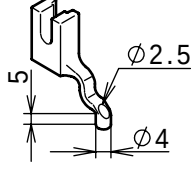
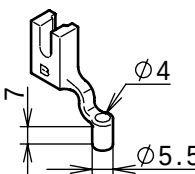
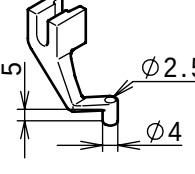
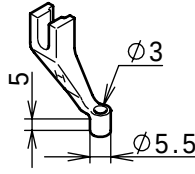
参照号	零部件序号	数量	零部件名称	Part Name
1	SB8722101	1	绕线器部件	BOBBIN WINDER ASSY
2	117934001	4	橡皮塞 13.5	RUBBER CAP, 13.5
3	047301042	1	弹簧销 AW3	PIN SPRING ROLL AW3
4	SA3293001	1	卷线卡爪轴	STUD B-WINDER CLAW
5	SA1984001	1	梭芯压臂柄	BOBBIN PRESSER ARM
6	018401236	1	螺栓 M4X12	BOLT SOCKET M4X12
7	SA3294001	1	梭芯压杆	BOBBIN PRESSER
8	S23418002	1	螺钉 M4X5	SCREW M4X5
9	SA3295001	1	卷线卡爪	CLAW B-WINDER
10	012400436	2	螺钉 M4X4	SET SCREW SOCKET (FT) M4X4
11	SB8010001	1	球轴承606	BALL BEARING 606
12	SB8605001	1	联接器	COUPLING
13	012400436	2	螺钉 M4X4	SET SCREW SOCKET (FT) M4X4
14	018300536	2	螺栓 M3X5	BOLT SOCKET M3X5
15	SB8604001	1	绕线轴	BOBBIN WINDER SHAFT
16	SA1988001	1	梭芯座	BOBBIN SUPPORT
17	SB8610001	1	绕线马达组件	BOBBIN WINDER MOTOR ASSY
18	0A4301005	3	螺钉(带垫圈) M3X10DA	SCREW PAN (S/P WASHER) M3X10
19	SB8614001	1	绕线杠杆	BOBBIN WINDER LEVER
20	SB8615001	1	轴位螺钉	SHOULDER SCREW M5
21	SB8617001	1	板弹簧	SPLING PLATE
22	SB8682001	1	垫圈	SPRING PLATE WASHER
23	062350616	1	螺钉 M3.5X6	SCREW PAN M3.5X6
24	SB8616001	1	弹簧	SPRING TWIST
25	SB8612001	1	绕线定位	B-WINDER STOPPER
26	0A5302005	2	螺钉(带垫圈) M3X20DB	SCREW PAN (S/P WASHER) M3X20
27	SB8735001	1	保险器0.3A	PROTECTOR 0.3A
28	S55485001	4	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
29	SA3299001	1	切刀	KNIFE
30	062500616	1	螺钉 M5X6	SCREW PAN M5X6
31	SB8611001	1	绕线器盖	BOBBIN WINDER LID
32	SA9225001	1	防护贴片	BLINDEFOLD SEAL
33	060400616	4	螺钉 M4X6	SCREW BIND M4X6
34	SB8712001	1	绕线器基板组件	BOBBIN WINDER PCB ASSY
35	0A4400806	8	螺钉(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8
36	SB8725001	4	垫片M4X12	SPACER M4X12
37	SB8710001	1	绕线器电线A	BOBBIN WINDER HARNESS A
38	SA1994102	1	绕线器夹线组件	BOBBIN WINDER TENSION ASSY
39	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
40	SB8032001	1	穿线压圈	THREAD SPOOL PRESSER
41	SB8031001	1	穿线轴	THREAD SPOOL SHAFT
42	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
43	SB8030001	1	穿线基座	THREAD SPOOL STAND BASE
44	150182000	1	线盘软垫	SPOOL MAT
45	SB8607001	2	紧圈	SET SCREW COLLAR
46	012060636	4	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
47	SB8711001	1	绕线器电线B	BOBBIN WINDER HARNESS B
48	SB8683101	1	安装板	MOUNTING PLATE
49	S55477001	4	螺栓(带垫圈) M6X16	BOLT SOCKET (S/P WASHER)M6X16

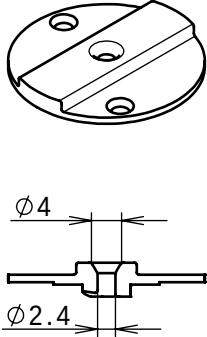
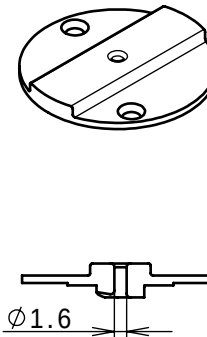
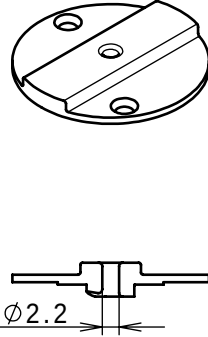
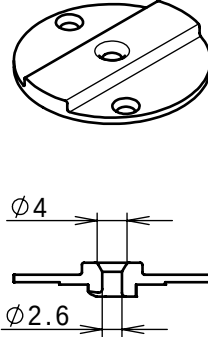
Wa. 警告标签 / Warning labels

警告标签/Warning labels	零部件名称/Name of labels	尺寸/ Size(mm)	零部件序号/ Code
	感电标签 36 X 150 Label electrical shock 36 X 150	36X150	SB8096-001
	感电标签 25x28 Label electrical shock 25 X 28	L=28	SA9914-001
	操作注意标签 Label caution	56X43	SA9826-001
	警告标记 Injury mark	L=16	SA9957-001
	接地标记 Label, grounding	Ø 12	S37060-001
	PE标记 Label, PE	7.5X12.5	S37059-001
	油壶警示标贴 Oil warning label	148X34	SB1505-101

Sp. 不同规格零部件一览表 / Different parts list

名称 Part name	规格 Spec.	厚布料 Heavy-weight materials	中厚布料 Medium-weight materials	安全气囊 Airbag
针孔板 Needle hole plate		($\phi 2.4$) SB7963-001	($\phi 2.2$) SB8041-001	($\phi 2.6$) SB8073-001
梭芯套组件 Bobbin case assy		S59221-301 <LC>		S59222-301 <LD>
夹线簧 Tension spring		S48664-001 <AN>		S16075-101
螺钉 Screw		S16492-101		
防空转弹簧 Anti-spin spring		S15667-001		
梭芯 Bobbin		S44633-001 <LAN>		S15666-001 <LB>
中旋梭组件 Shuttle hook assy, w/box		SA8197-101 <LH>	SA2173-301 <LF>	SA8197-101 <LH>
外旋梭 Shuttle race base		152686-201 	152682-201 <A>	152686-201
挑线弹簧 Thread take-up spring		SA6193-301		
弹簧 Sub tension spring		SA4146-101		SA3416-101
垫圈 Washer		-		S20681-000
针杆线导向 Needle bar thread guide	 	SA3257-101 <A>		SA4815-201
压脚 Predsser foot		S42843-001 <A>		S42844-001

压脚/Presser foot			
A/S42843-001 *	B/S42844-001	C/S42845-001	D/S42846-001
			
E/S42847-01	F/157237-001	G/158592-001	J/S42848-001
			
A-CUT/S40214-001	B-L/S49448-001	XA/S42849-101	H/SA4811-001
			

针孔板/Needle hole plate			
2.4/SB7963-001 *	1.6/SC0084-001	2.2/SB8041-001	2.6/SB8073-001
			

* 记号的为标准零部件
The * symbol is for Standard parts.

CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page
012060636	C1 - 36	C1		D5 - 7	D5	021300306	C1 - 26	C1	076005809	B - 22	B
	C1 - 47	C1		D6 - 15	D6	021400306	A2 - 35	A2	081003670	F1 - 26	F1
	C1 - 49	C1		F2 - 33	F2		A3 - 40	A3		F1 - 40	F1
	C2 - 19	C2	018062536	B - 44	B		H - 35	H		F1 - 42	F1
	C2 - 50	C2	018063036	C2 - 35	C2		L - 8	L	081008070	G - 2	G
	C2 - 52	C2	018081636	D1 - 46	D1		M1 - 15	M1	085310816	S - 14	S
	D1 - 21	D1		D2 - 46	D2	026030136	F1 - 9	F1	085311016	S - 15	S
	D1 - 30	D1		M1 - 16	M1	026080236	D1 - 45	D1		S - 19	S
	D1 - 33	D1	018084036	B - 33	B		D2 - 45	D2	0A4301005	Z2 - 18	Z2
	D2 - 21	D2		B - 39	B		M1 - 18	M1	0A4400806	Z2 - 35	Z2
	D2 - 30	D2		D6 - 18	D6	026100232	D1 - 5	D1	0A4501206	A1 - 49	A1
	D2 - 33	D2		F2 - 31	F2		D1 - 13	D1	0A5301605	A1 - 46	A1
	D6 - 22	D6	018103532	D1 - 6	D1		D2 - 5	D2		A2 - 43	A2
	D6 - 27	D6		D1 - 14	D1		D2 - 13	D2		A3 - 48	A3
	D6 - 36	D6		D2 - 6	D2	028030246	C1 - 54	C1		C1 - 65	C1
	D6 - 43	D6		D2 - 14	D2		J - 14	J		H - 46	H
	D6 - 51	D6		D2 - 17	D2	028040246	L - 12	L	0A5302005	Z2 - 26	Z2
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	H - 2	H	018300836	A2 - 48	A2	028080246	D6 - 17	D6		C1 - 63	C1
	H - 9	H		A3 - 53	A3		M1 - 17	M1		C1 - 68	C1
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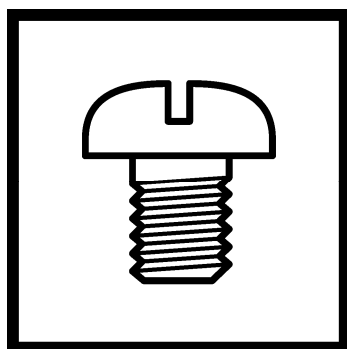
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BROTHER INDUSTRIES, LTD. <http://www.brother.com/>
1-5, Kitajizoyama, Noda-cho, Kariya 448-0803, Japan. Phone : 81-566-95-0088

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