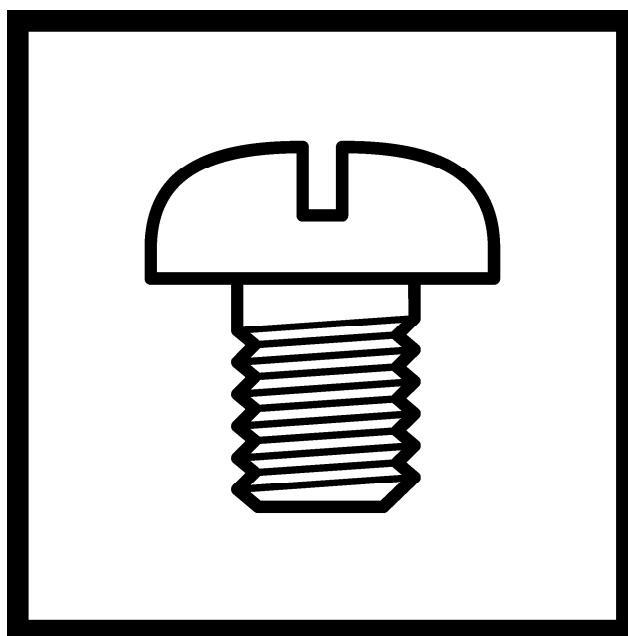


BAS-360H

BAS-365H

程序电脑花式机

PROGRAMMABLE ELECTRONIC PATTERN SEWER



brother

最新的零部件情报请参考(Parts Navigation)。

The latest parts information, refer to the Parts Navigation.

<http://partsbook.brother.co.jp/partsnavi/chn/>

<http://partsbook.brother.co.jp/partsnavi/eng/>

形号牌的读解法



5: 厚布料



5: 厚布料

Descirtion of model plate



5:Heavy-weight materials



5:Heavy-weight materials

零件手册的使用说明

1. 本手册是根据截止至2019年6月的资料为基准而编制的。
2. 零部件设计若有变动，恕不另行通知。
3. 以组件为单位供应的零部件是用虚线框出。
4. 零件图册中数字 (REF. NO) 右上角带有“+”号的零件属多规格零件，详细请见零件清单。

目 录

A1.	机体部分
A2.	机体部分
A3.	机体部分
B.	驱动轴装置
C1.	上轴和针杆装置
C2.	上轴和针杆装置
D1.	送料装置
D2.	送料装置
D3.	送料装置
D4.	送料装置
D5.	送料装置
D6.	送料装置
D7.	送料装置
E.	抬压装置
F1.	下轴装置
F2.	下轴装置
G.	供油润滑装置
H.	穿线装置
J.	切线装置
K.	扫线装置
L.	松线装置
M1.	控制箱
M2.	控制箱
P.	空压装置
S.	液晶操作盘装置
Z1.	附件
Z2.	附件
Wa.	警告标签
Sp.	不同规格零部件一览表
Ga.	工模具一览表
	索引

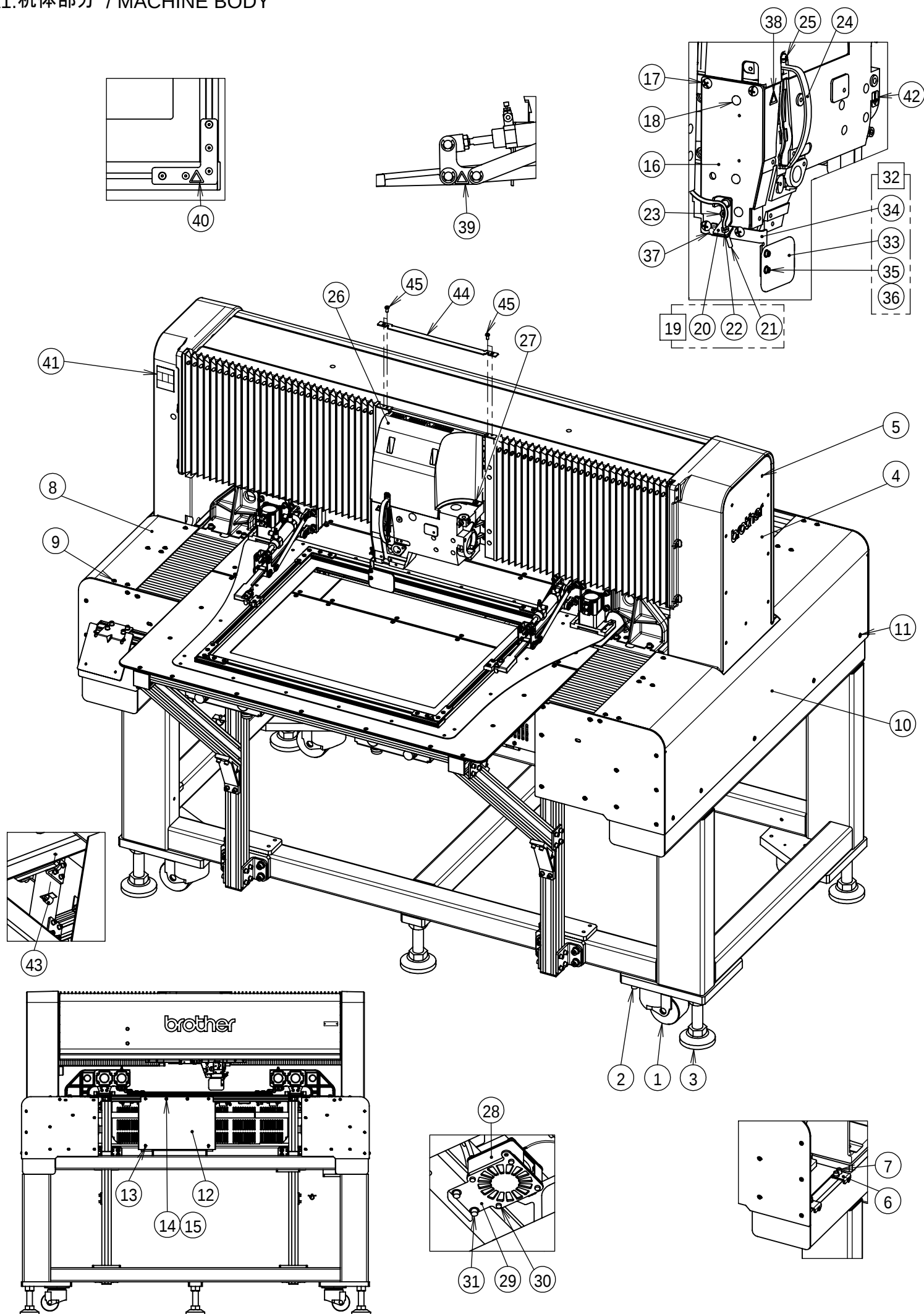
Notes for using this parts book

1. This book was prepared based on information available in June 2019.
2. Parts are subject to changes in design without prior notice.
3. Parts supplied as complete assemblies are circled by a dotted line.
4. The part which has the symbol "+" on its number (REF.NO) in the figure differs depending on the specification. For details, refer to the parts list.

CONTENTS

A1.	MACHINE BODY
A2.	MACHINE BODY
A3.	MACHINE BODY
B.	DRIVING SHAFT MECHANISM
C1.	UPPER SHAFT NEEDLE BAR MECHANISM
C2.	UPPER SHAFT NEEDLE BAR MECHANISM
D1.	FEED MECHANISM
D2.	FEED MECHANISM
D3.	FEED MECHANISM
D4.	FEED MECHANISM
D5.	FEED MECHANISM
D6.	FEED MECHANISM
D7.	FEED MECHANISM
E.	WORK CLAMP LIFTER MECHANISM
F1.	LOWER SHAFT MECHANISM
F2.	LOWER SHAFT MECHANISM
G.	LUBRICATION
H.	THREADING MECHANISM
J.	THREAD TRIMMER MECHANISM
K.	THREAD WIPER MECHANISM
L.	TENSION RELEASE MECHANISM
M1.	CONTROL BOX
M2.	CONTROL BOX
P.	AIR PRESSURE MECHANISM
S.	LCD PANEL
Z1.	ACCESSORIES
Z2.	ACCESSORIES
Wa.	Warning labels
Sp.	Different parts list
Ga.	Gauge parts list
	Index

A1. 机体部分 / MACHINE BODY

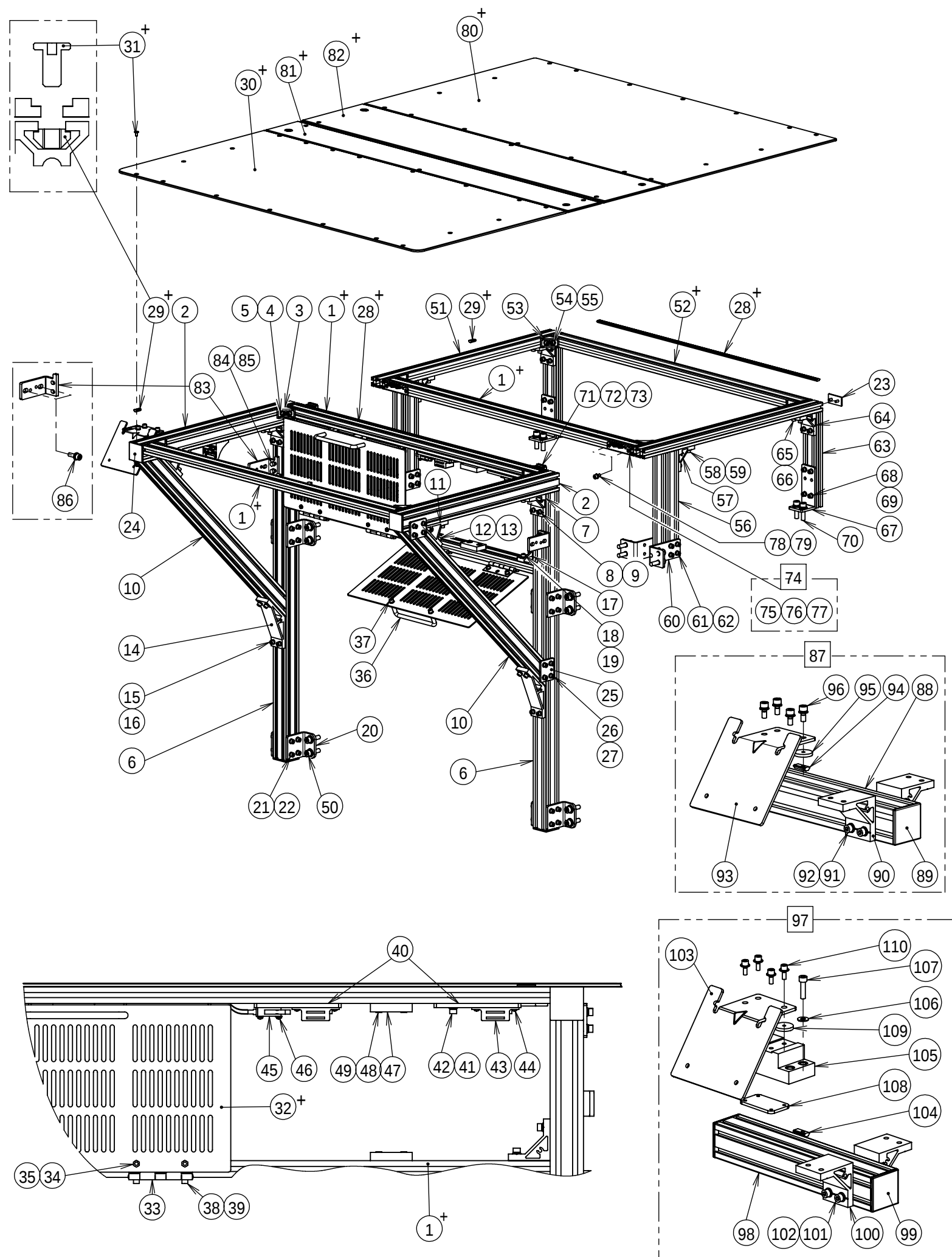


BAS-360H/365H-050

A1. 机体部分 / MACHINE BODY

参照号	零部件序号	数量	零部件名称	Part Name
1	SB7932101	4	脚轮	CASTER
2	S58636001	16	螺栓(带垫圈)M8X30	BOLT SOCKET (S/P WASHER)M8X30
3	SB7933001	6	调整脚垫	LEVELING PAD
4	SB8050001	2	侧盖U	SIDE COVER U
5	062061016	21	螺钉 M6X10	SCREW PAN M6X10
6	SB8194101	10	侧盖支架	SIDE COVER BRACKET
7	S47269001	20	螺栓(带垫圈) M6X20	BOLT SOCKET (S/P WASHER)M6X20
8	SB8051201	1	侧盖D-L	SIDE COVER D-L
9	060401016	19	螺钉 M4X10	SCREW BIND M4X10
10	SB8052101	1	侧盖D-R	SIDE COVER D-R
11	060401016	19	螺钉 M4X10	SCREW BIND M4X10
12	SB8017101	1	Y马达罩盖	Y MOTOR COVER
13	0A5401006	2	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10
14	SB8240001	4	机壳螺母M4	FRAME NUT M4
15	0A5401006	4	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10
16	SB8121101	1	主面板	FACE PLATE
17	062061016	4	螺钉 M6X10	SCREW PAN M6X10
18	104450101	3	橡皮塞 8	RUBBER CAP, 8
19	SB8123001	1	机针冷却组件	NEEDLE COOLER ASSY
20	SB8122101	1	机针冷却支架	NEEDLE COOLER BRACKET
21	SB8124001	1	冷却喷嘴	COOLER NOZZLE
22	021060306	1	六角螺母 M6	NUT 3 M6
23	S55479001	2	螺栓(带垫圈) M4X8	BOLT SOCKET (S/P WASHER) M4X8
24	SB8125001	1	挑线杆防护罩	THREAD TAKE-UP COVER
25	062501016	1	螺钉 M5X10	SCREW PAN M5X10
26	SB8126001	1	针杆架盖	NEEDLE BASE COVER
27	062501016	6	螺钉 M5X10	SCREW PAN M5X10
28	SA8532001	1	DC风扇组件	DC-FAN MOTOR ASSY
29	SA8694001	1	风扇安装板	FAN BRACKET
30	0A5403006	4	螺钉(带垫圈) M4X30DB	SCREW PAN (S/P WASHER) M4X30
31	S55481001	2	螺栓(带垫圈) M4X12	BOLT SOCKET (S/P WASHER)M4X12
32	SB8521001	1	护眼板组件	EYE GUARD ASSY
33	143966001	1	护眼板	EYE GUARD
34	SB8520001	1	护眼板支架	EYE GUARD BRACKET
35	SB3847001	2	平垫圈 M3	WASHER_PLAIN_M_3
36	018300636	2	螺栓 M3X6	BOLT SOCKET M3X6
37	S55479001	1	螺栓(带垫圈) M4X8	BOLT SOCKET (S/P WASHER) M4X8
38	SA9957001	1	警告标记	INJURY MARK
39	SA9957001	2	警告标记	INJURY MARK
40	SA9957001	2	警告标记	INJURY MARK
41	SA9826001	1	操作注意标签	LABEL CAUTION
42	SB8760001	1	箭头标记	ARROW MARK
43	SB8435101	10	电线夹 CKS-13-H	CORD CLAMP CKS-20-H
44	SB8110101	1	波纹U盖	BELLOW U COVER
45	0A4501206	4	螺钉(带垫圈) M5X12	SCREW PAN (S/P WASHER) M5X12

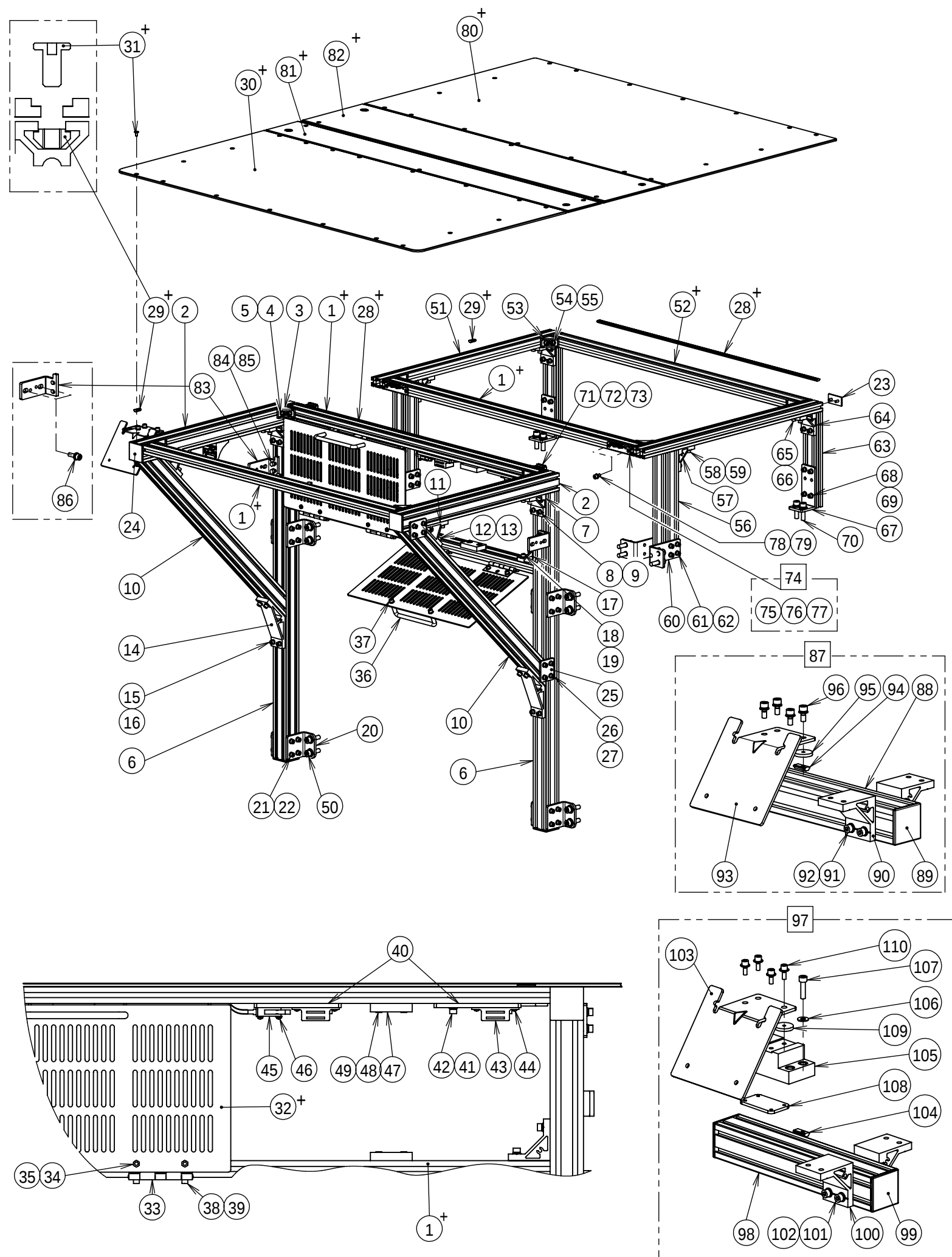
A2. 机体部分 / MACHINE BODY



A2. 机体部分 / MACHINE BODY

参照号	零部件序号	数量	零部件名称	Part Name
2	SB8254101	2	机壳4040-480	FRAME 4040-480
3	SB8278001	4	机壳支架A	FRAME BRACKET A
4	SB8241101	8	机壳螺母 M5	FRAME NUT M5
5	S55485001	8	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
6	SB8255001	2	机壳4040-760	FRAME 4040-760
7	SB8279001	2	机壳支架B	FRAME BRACKET B
8	SB8241101	8	机壳螺母 M5	FRAME NUT M5
9	S55487001	8	螺栓(带垫圈) M5X16	BOLT SOCKET (S/P WASHER)M5X16
10	SB8257101	2	机壳4040-615-45	FRAME 4040-615-45
11	SB8280001	2	机壳支架C	FRAME BRACKET C
12	SB8241101	8	机壳螺母 M5	FRAME NUT M5
13	S55487001	8	螺栓(带垫圈) M5X16	BOLT SOCKET (S/P WASHER)M5X16
14	SB8281001	2	机壳支架D	FRAME BRACKET D
15	SB8241101	8	机壳螺母 M5	FRAME NUT M5
16	S55487001	8	螺栓(带垫圈) M5X16	BOLT SOCKET (S/P WASHER)M5X16
17	SB8279001	2	机壳支架B	FRAME BRACKET B
18	SB8241101	8	机壳螺母 M5	FRAME NUT M5
19	S55485001	8	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
20	SB8290101	8	辅助板支架F	AUXILIARY PLATE BRACKET F
21	SB8241101	32	机壳螺母 M5	FRAME NUT M5
22	S55487001	32	螺栓(带垫圈) M5X16	BOLT SOCKET (S/P WASHER)M5X16
23	SB8260001	2	机壳盖2040	FRAME CAP 2040
24	SB8261001	2	机壳盖4040	FRAME CAP 4040
25	SB8282001	4	板48X40X4	PLATE 48X40X4
26	SB8241101	16	机壳螺母 M5	FRAME NUT M5
27	S55485001	16	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
33	SB8262101	4	面铰链	FLAT HINGE
34	S55479001	8	螺栓(带垫圈) M4X8	BOLT SOCKET (S/P WASHER) M4X8
35	021400306	8	六角螺母 M4	NUT 3 M4
36	SB8264001	2	手柄	HANDLE
37	S55485001	4	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
38	SB8240001	8	机壳螺母M4	FRAME NUT M4
39	S55479001	8	螺栓(带垫圈) M4X8	BOLT SOCKET (S/P WASHER) M4X8
40	SB8288001	4	板87X25X5	PLATE 87X25X5
41	SB8240001	8	机壳螺母M4	FRAME NUT M4
42	S55481001	8	螺栓(带垫圈) M4X12	BOLT SOCKET (S/P WASHER)M4X12
43	SB8263101	4	磁力扣	MAGNET CATCH
44	018300836	8	螺栓 M3X8	BOLT SOCKET M3X8
45	SB8175101	1	前盖开关组件	FRONT COVER SWITCH ASSY
46	0A5301605	4	螺钉(带垫圈) M3X16DB	SCREW PAN (S/P WASHER) M3X16
47	SB8289001	4	缓冲橡皮垫	RUBBER CUSHION
48	SB8240001	8	机壳螺母M4	FRAME NUT M4
49	S55481001	8	螺栓(带垫圈) M4X12	BOLT SOCKET (S/P WASHER)M4X12
50	S58636001	16	螺栓(带垫圈)M8X30	BOLT SOCKET (S/P WASHER)M8X30
51	SB8021101	2	机壳2040-548	FRAME 2040-548
53	SB8278001	4	机壳支架A	FRAME BRACKET A
54	SB8241101	8	机壳螺母 M5	FRAME NUT M5
55	S55485001	8	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
56	SB8253101	2	机壳4040-240	FRAME 4040-240
57	SB8279001	2	机壳支架B	FRAME BRACKET B
58	SB8241101	8	机壳螺母 M5	FRAME NUT M5
59	S55485001	8	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
60	SB8291001	4	辅助板支架R	AUXILIARY PLATE BRACKET R
61	SB8241101	16	机壳螺母 M5	FRAME NUT M5
62	S55485001	16	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12

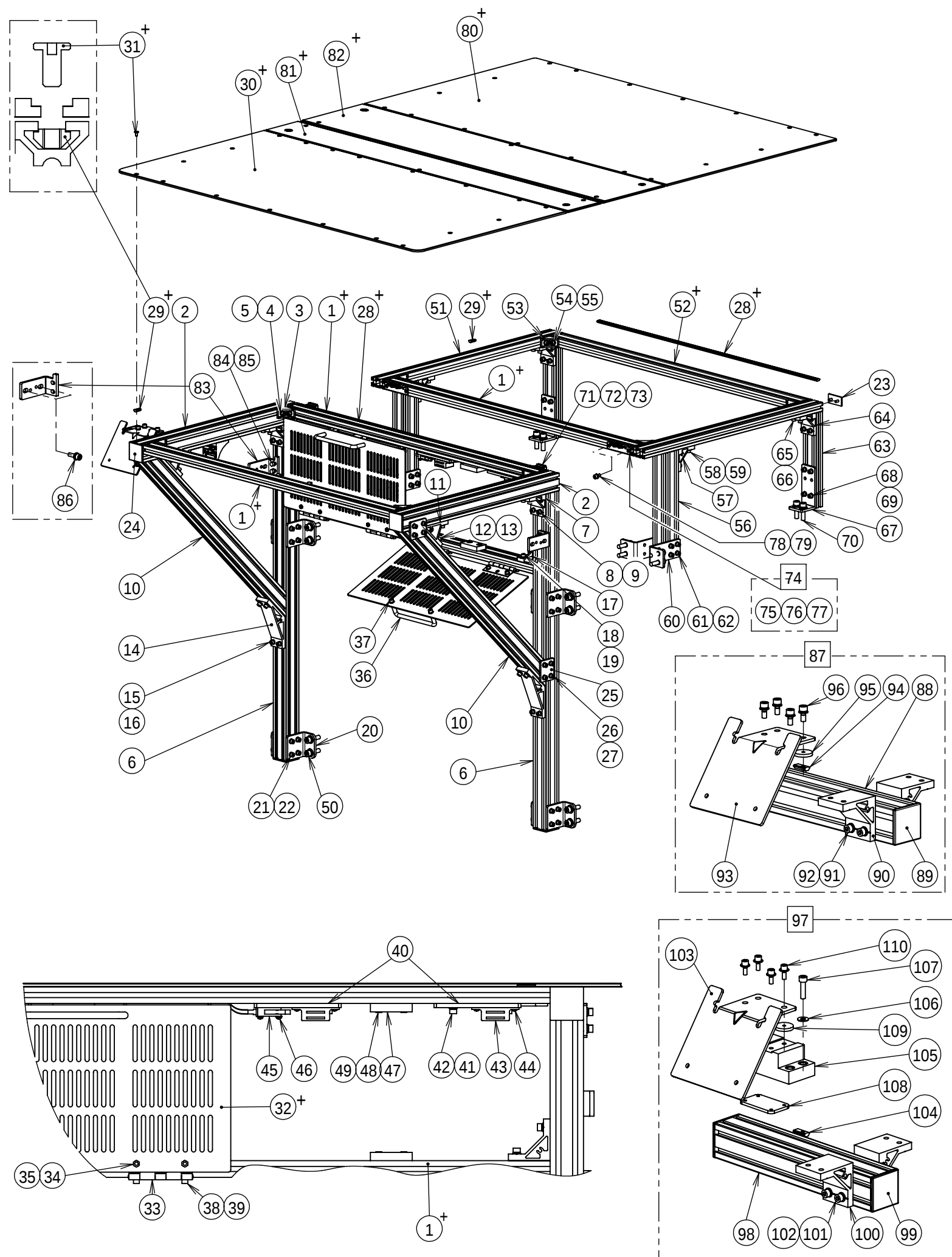
A2. 机体部分/ MACHINE BODY



A2. 机体部分 / MACHINE BODY

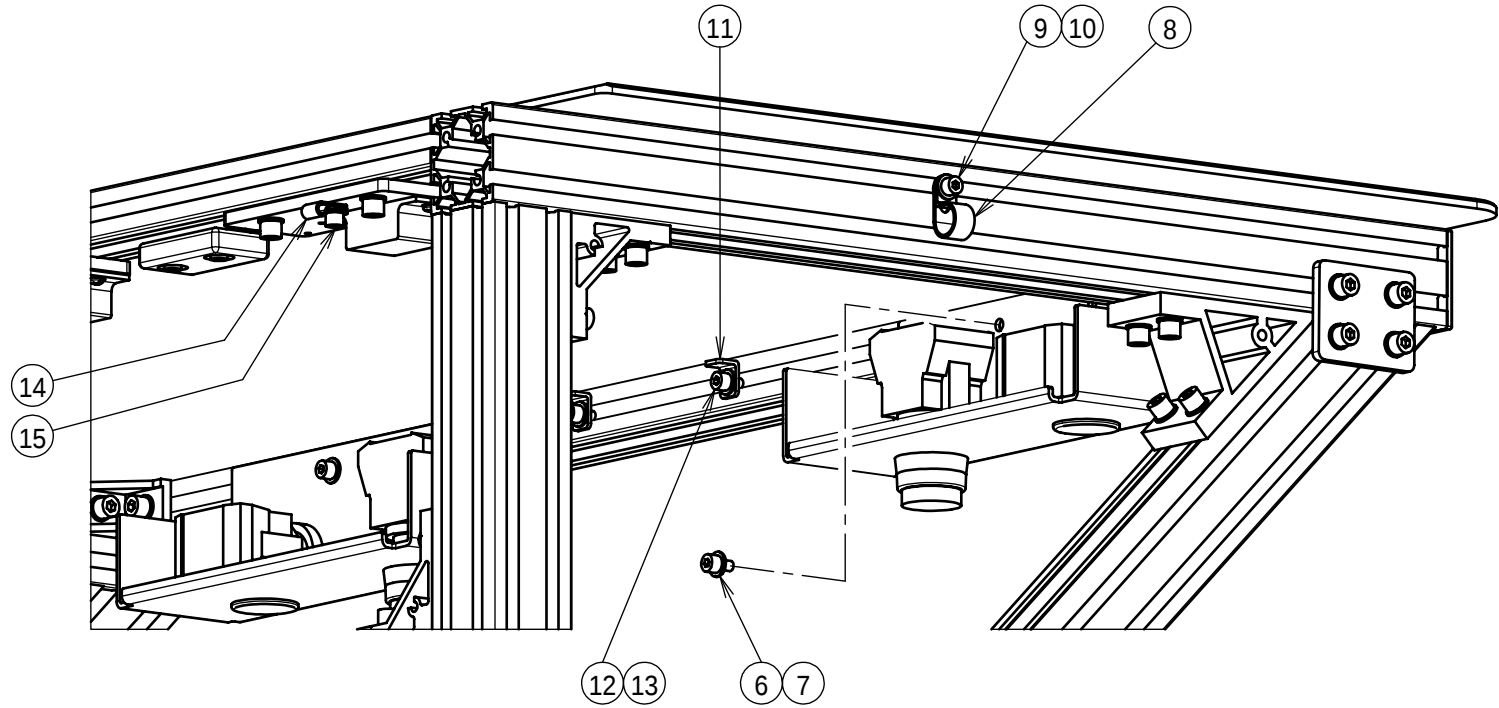
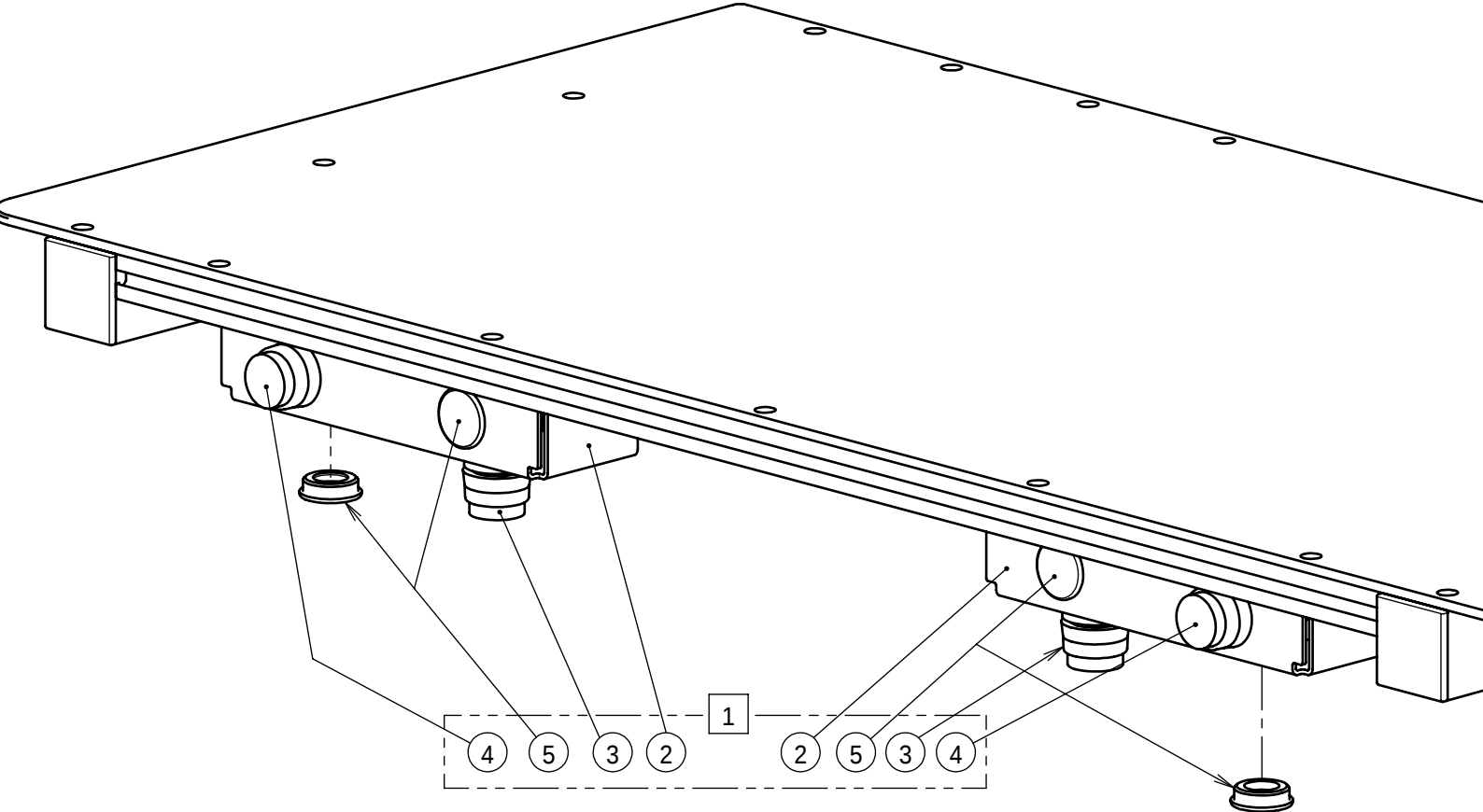
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63	SB8250101	2	机壳2040-215	FRAME 2040-212
64	SB8279001	2	机壳支架B	FRAME BRACKET B
65	SB8241101	8	机壳螺母 M5	FRAME NUT M5
66	S55485001	8	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
67	SB8291001	2	辅助板支架R	AUXILIARY PLATE BRACKET R
68	SB8241101	8	机壳螺母 M5	FRAME NUT M5
69	S55485001	8	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
70	S58636001	12	螺栓(带垫圈)M8X30	BOLT SOCKET (S/P WASHER)M8X30
71	SB9427001	2	磁力扣	MAGNET CATCH
72	S55479001	4	螺栓(带垫圈) M4X8	BOLT SOCKET (S/P WASHER) M4X8
73	SB8240001	4	机壳螺母M4	FRAME NUT M4
74	SB9584001	2	磁铁支架组件	MAGNET BRACKET ASSY
75	SB9419001	1	磁铁支架	MAGNET BRACKET
76	SB9426001	2	磁块12	MAGNET12
77	021300103	2	六角螺母 M3	NUT, 1 M3
78	S55484001	4	螺栓(带垫圈) M5X10	BOLT SOCKET (S/P WASHER)M5X10
79	SB8241101	4	机壳螺母 M5	FRAME NUT M5
83	SB8192201	2	线缆拖链固定板	Y CABLE BEAR BRACKET
84	S55485001	4	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
85	SB8241101	4	机壳螺母 M5	FRAME NUT M5
86	S55477001	4	螺栓(带垫圈) M6X16	BOLT SOCKET (S/P WASHER)M6X16
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87	SB9272201	1	操作盘安装架组件	PANEL SETTING PLATE ASSY
88	SB8253001	1	机壳4040-240	FRAME 4040-240
89	SB8261001	2	机壳盖4040	FRAME CAP 4040
90	SB8279001	2	机壳支架B	FRAME BRACKET B
91	SB8241101	4	机壳螺母 M5	FRAME NUT M5
92	S55487001	4	螺栓(带垫圈) M5X16	BOLT SOCKET (S/P WASHER)M5X16
93	SB8173001	1	操作盘安装架	PANEL SETTING PLATE
94	SB8241101	4	机壳螺母 M5	FRAME NUT M5
95	SA4677201	4	补助板缓冲	AUXILIARY PLATE CUSHION
96	S55485001	4	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
<用于欧洲>				<For Europe>
97	SB9306201	1	操作盘安装架组件	PANEL SETTING PLATE ASSY
98	SB8253101	1	机壳4040-240	FRAME 4040-240
99	SB8261001	2	机壳盖4040	FRAME CAP 4040
100	SB8279001	2	机壳支架B	FRAME BRACKET B
101	SB8241101	4	机壳螺母 M5	FRAME NUT M5
102	S55487001	4	螺栓(带垫圈) M5X16	BOLT SOCKET (S/P WASHER)M5X16
103	SB8173001	1	操作盘安装架	PANEL SETTING PLATE
104	SB8241101	4	机壳螺母 M5	FRAME NUT M5
105	SB9206001	1	操作盘基座组件	PANEL BASE ASSY
106	SB3849001	4	平垫圈 M5	WASHER_PLAIN_M_5
107	018502032	4	螺栓 M5X20	BOLT SOCKET M5X20
108	SB9183001	1	板形螺母M4	PLATE NUT M4
109	SA4677201	4	补助板缓冲	AUXILIARY PLATE CUSHION
110	S55482001	4	螺栓(带垫圈) M4X14	BOLT SOCKET (S/P WASHER)M4X14

A2. 机体部分 / MACHINE BODY



A2. 机体部分 / MACHINE BODY

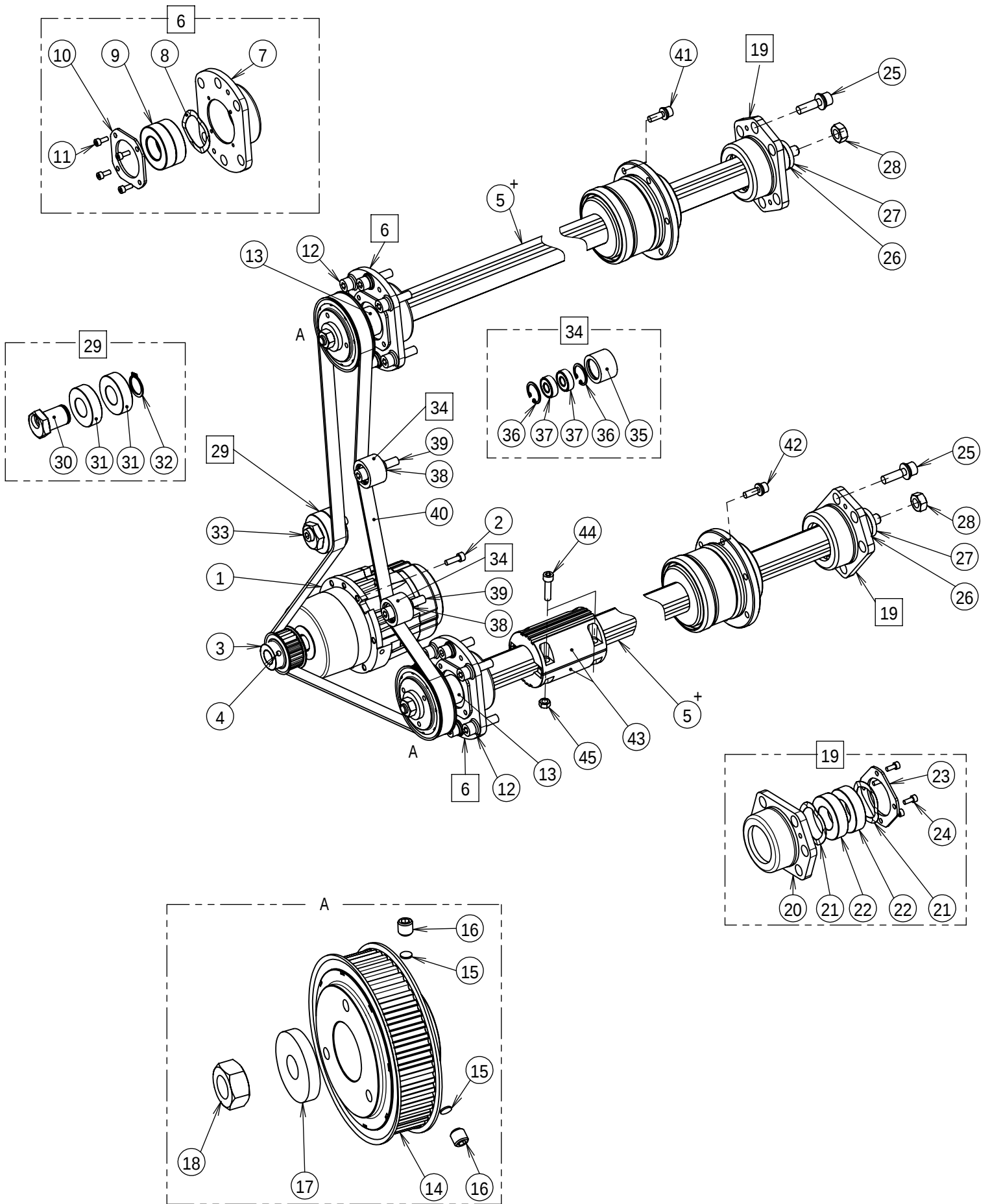
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1+	SB8251001	4	机壳2040-760	FRAME 2040-760
28+	SB8258001	6	机壳螺母676-M4	FRAME NUT 676-M4
29+	SB8240001	18	机壳螺母M4	FRAME NUT M4
31+	SB7957001	59	螺栓M4X8	LOW HEAD BOLT SOCKET M4X8
32+	SB8529001	2	前盖360	FRONT COVER 360
52+	SB8268001	1	机壳2020-760	FRAME 2020-760
30+	SB8304101	1	辅助板F-360H	AUXILIARY PLATE F-360H
80+	SB8305101	1	辅助板R-360H	AUXILIARY PLATE R-360H
81+	SB9579001	1	辅助板MF-360H组件	AUXILIARY PLATE MF-360H ASSY
82+	SB9580001	1	辅助板MR-360H组件	AUXILIARY PLATE MR-360H ASSY
			<用于BAS365H>	<For BAS365H>
1+	SB8252001	4	机壳2040-960	FRAME 2040-960
28+	SB8259001	6	机壳螺母840-M4	FRAME NUT 840-M4
29+	SB8240001	20	机壳螺母M4	FRAME NUT M4
31+	SB7957001	71	螺栓M4X8	LOW HEAD BOLT SOCKET M4X8
32+	SB8287001	2	前盖365组件	FRONT COVER 365
52+	SB8267001	1	机壳2020-960	FRAME 2020-960
30+	SB8293101	1	辅助板F-365H	AUXILIARY PLATE F-365H
80+	SB8294101	1	辅助板R-365H	AUXILIARY PLATE R-365H
81+	SB9581001	1	辅助板MF-365H组件	AUXILIARY PLATE MF-365H ASSY
82+	SB9582001	1	辅助板MR-365H组件	AUXILIARY PLATE MR-365H ASSY



A3. 机体部分 / MACHINE BODY

参照号	零部件序号	数量	零部件名称	Part Name
1	SB8284101	1	手动开关组件	HAND SWITCH ASSY
2	SB8285201	2	手动开关支架	HAND SWITCH BRACKET
3	SB8519101	1	手动开关接线组件	HAND SWITCH HARNESS ASSY
4	SB8028101	2	停止开关接线组件	STOP SWITCH HARNESS ASSY
5	SA5810001	4	橡皮塞 23.5	RUBBER CAP, 23.5
6	SB8240001	4	机壳螺母M4	FRAME NUT M4
7	S55479001	4	螺栓(带垫圈) M4X8	BOLT SOCKET (S/P WASHER) M4X8
8	525567000	1	电线夹 #8	CORD HOLDER #8
9	SB8240001	1	机壳螺母M4	FRAME NUT M4
10	S55479001	1	螺栓(带垫圈) M4X8	BOLT SOCKET (S/P WASHER) M4X8
11	S50274001	2	定位板	LEVER STOPPER
12	SB8240001	2	机壳螺母M4	FRAME NUT M4
13	S55479001	2	螺栓(带垫圈) M4X8	BOLT SOCKET (S/P WASHER) M4X8
14	S10243000	2	尼龙夹 NK-3N	CORD HOLDER:NK-3N
15	S55479001	2	螺栓(带垫圈) M4X8	BOLT SOCKET (S/P WASHER) M4X8

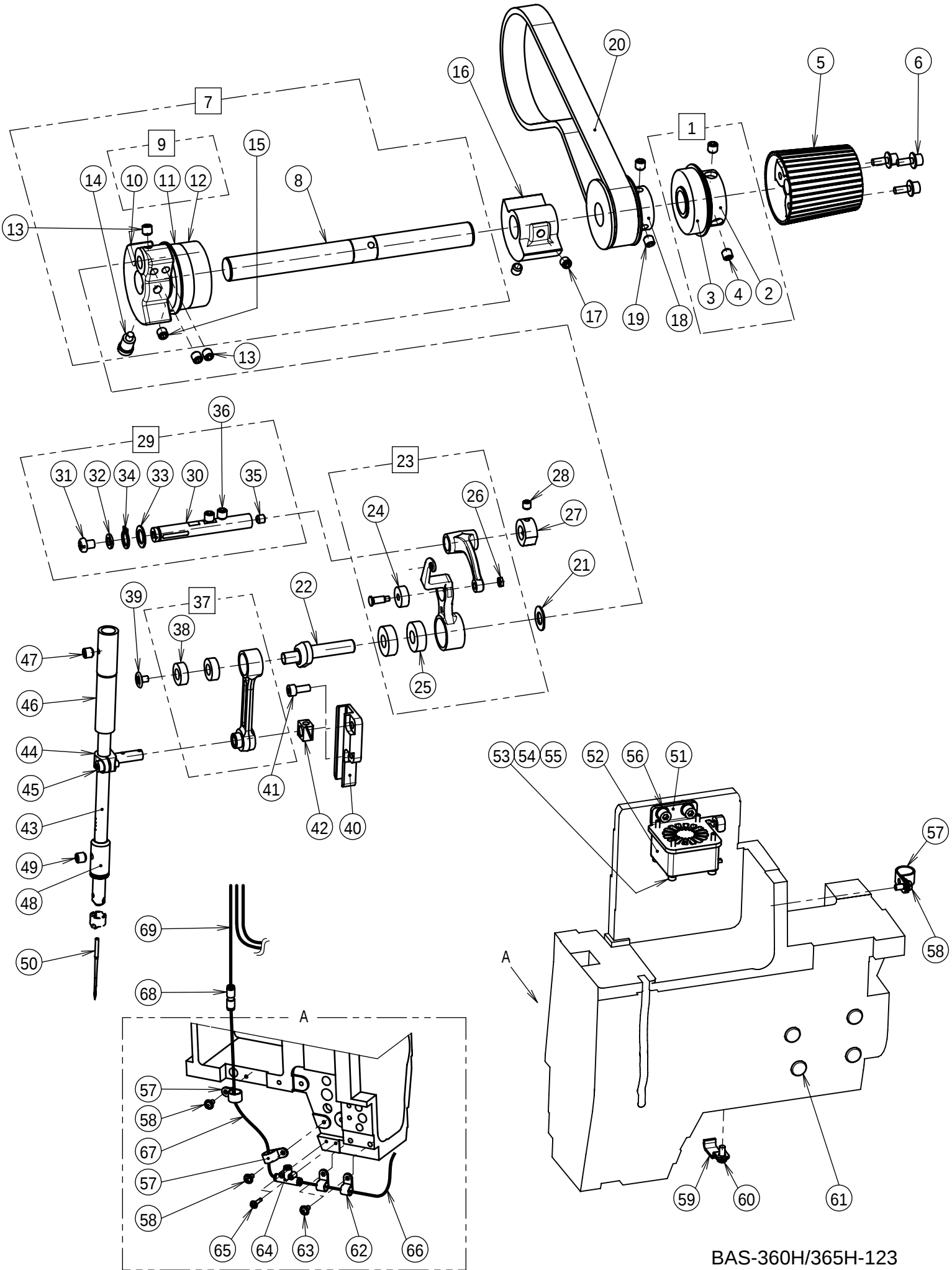
B. 驱动轴装置 / DRIVING SHAFT MECHANISM



B. 驱动轴装置 / DRIVING SHAFT MECHANISM

参照号	零部件序号	数量	零部件名称	Part Name
1	SB0752201	1	备用马达(430)组件	MOTOR 430 SUPPLY
2	018501636	4	螺栓 M5X16	BOLT SOCKET M5X16
3	SB8037001	1	同步轮001组件	PULLEY 001 ASSY
4	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
6	SB8127001	2	轴承座L组件	BEARING HOUSING L ASSY
7	SB8128001	2	轴承座L	BEARING HOUSING L
8	SB8135001	2	波型弹簧垫圈45-34	SPRING WASHER 45-34
9	SB8079001	2	轴承7005	BALL BEARING 7005
10	SB8131001	2	轴承座盖	BEARING HOUSING PLATE
11	018401036	8	螺栓 M4X10	BOLT SOCKET M4X10
12	S58636001	12	螺栓(带垫圈)M8X30	BOLT SOCKET (S/P WASHER)M8X30
13	SB8137001	2	管套30-25-16	COLLAR 30-25-16
14	SB8132001	2	同步轮002组件	PULLEY 002 ASSY
15	SA2378001	4	垫片 4.8	SPACER,4.8
16	S23651001	4	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
17	SB8138101	2	垫圈30-10.2-5	WASHER 30-10.2-5
18	021100202	2	螺母 M10	NUT 2 M10
19	SB8129001	2	轴承座R组件	BEARING HOUSING R ASSY
20	SB8130001	2	轴承座R	BEARING HOUSING R
21	SB8135001	4	波型弹簧垫圈45-34	SPRING WASHER 45-34
22	SB3444001	4	球轴承608ZZ	BALL BEARING 608ZZ
23	SB8131001	2	轴承座盖	BEARING HOUSING PLATE
24	018401036	8	螺栓 M4X10	BOLT SOCKET M4X10
25	S58636001	12	螺栓(带垫圈)M8X30	BOLT SOCKET (S/P WASHER)M8X30
26	SB8136001	2	管套30-25-28	COLLAR 30-25-28
27	SB8138101	2	垫圈30-10.2-5	WASHER 30-10.2-5
28	021100202	2	螺母 M10	NUT 2 M10
29	SA6820001	1	张力皮带轮组件	TENSION PULLEY ASSY
30	SA6821001	1	张力轮套	TENSION PULLEY COLLAR
31	SB1485001	2	轴承 6004ZZ	BALL BEARING 6004ZZ
32	048200142	1	轴用挡圈 C20	RETAINING RING EXTERNAL C20
33	018084036	1	螺栓 M8X40	BOLT SOCKET M8X40
34	SB8140001	2	空转轮组件	IDLER PULLEY ASSY
35	SB8120001	2	空转轮	IDLER PULLEY
36	048220242	4	孔用挡圈 C22	RETAINING RING INTERNAL C22
37	SB3444001	4	球轴承608	BALL BEARING 608
38	SB4857001	2	管套	COLLAR
39	018084036	2	螺栓 M8X40	BOLT SOCKET M8X40
40	SB8078001	1	皮带1400	BELT 1400
41	S47269001	5	螺栓(带垫圈) M6X20	BOLT SOCKET (S/P WASHER)M6X20
42	S47269001	6	螺栓(带垫圈) M6X20	BOLT SOCKET (S/P WASHER)M6X20
43	SB9428001	2	花键手轮	SPLINE PULLEY
44	018062536	4	螺栓 M6X25	BOLT SOCKET M6X25
45	021060206	4	六角螺母 M6	NUT 2 M6
5+	SB8244001	2	<用于BAS360H> 花键轴500	<For BAS360H> ROTARY BALL SPLINE 500
5+	SB8080001	2	<用于BAS365H> 花键轴700	<For BAS365H> ROTARY BALL SPLINE 700

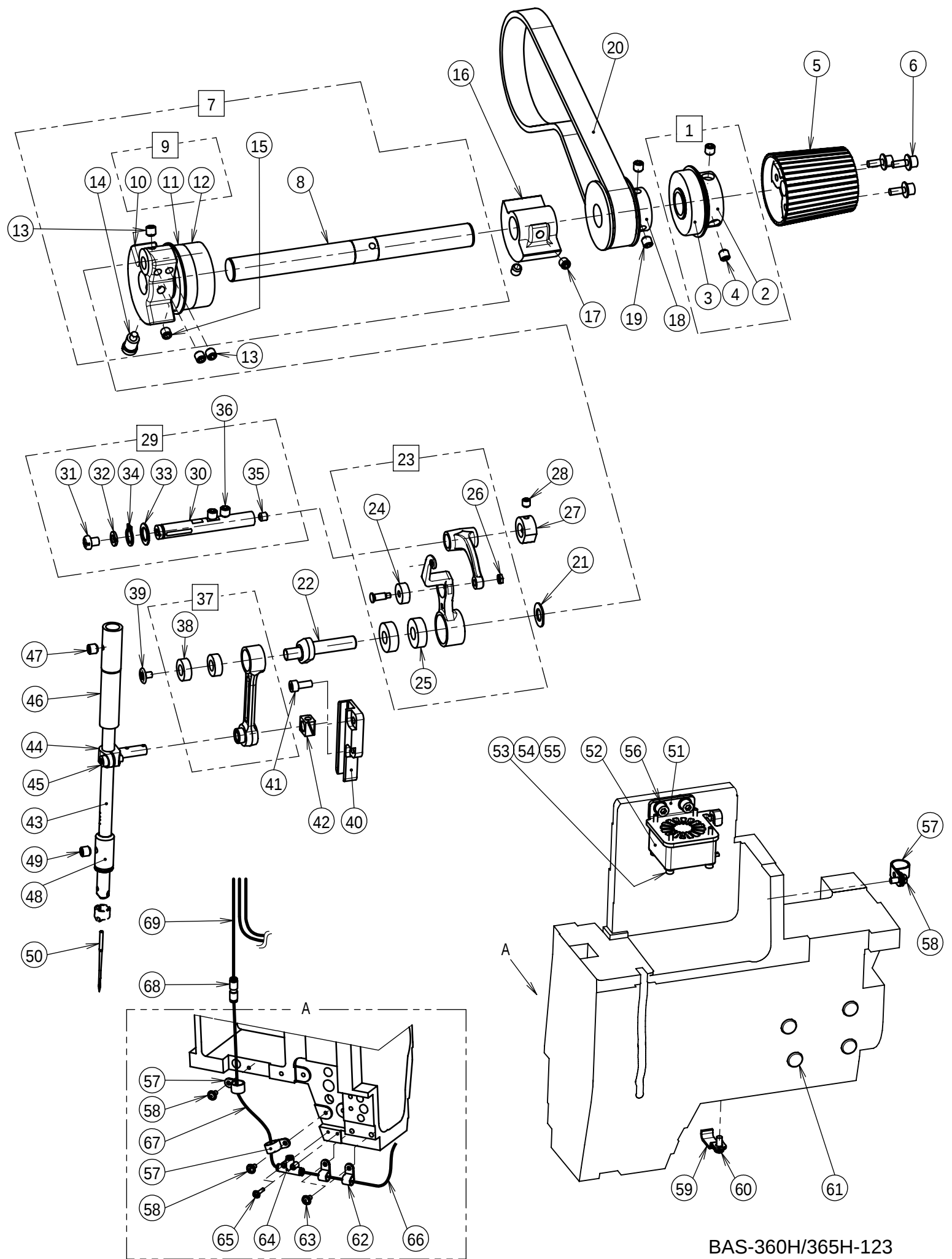
C1.上轴和针杆装置 / UPPER SHAFT AND NEEDLE BAR MECHANISM



C1. 上轴和针杆装置 / UPPER SHAFT NEEDLE BAR MECHANISM

参照号	零部件序号	数量	零部件名称	Part Name
1	SB8070001	1	轴承轴套组件	BALL BEARING BUSH ASSY
2	SB8049001	1	轴承轴套	BALL BEARING BUSH
3	SB1484001	1	轴承 6004	BALL BEARING 6004
4	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
5	SB8071101	1	手轮	HAND PULLEY
6	S55481001	3	螺栓(带垫圈) M4X12	BOLT SOCKET (S/P WASHER)M4X12
7	SB8044001	1	上轴组件	UPPER SHAFT ASSY
8	SB8045001	1	上轴	UPPER SHAFT
9	SB8047001	1	挑线曲柄G组件	THREAD TAKE-UP CRANK G ASSY
10	SB8046001	1	挑线曲柄G	THREAD TAKE-UP CRANK G
11	SB1484001	1	轴承 6004	BALL BEARING 6004
12	SB1485001	1	轴承 6004	BALL BEARING 6004
13	S23651001	3	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
14	S25235001	1	螺钉 M8	SCREW M8
15	S23651001	1	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
16	SB8048001	1	平衡块	BALANCER
17	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
18	SB8037001	1	同步轮001组件	PULLEY 001 ASSY
19	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
20	SB8011001	1	皮带505	BELT 505
21	110367001	1	垫圈 8	WASHER, PLAIN SPECIAL 8
22	SB8111001	1	针杆曲柄	NEEDLE BAR CRANK
23	SB8109001	1	挑线杆组件	THREAD TAKE-UP LEVER ASSY
24	SB3949001	1	球轴承624T	BALL BEARING 624T
25	SB3950001	2	球轴承698	BALL BEARING 698
26	021300306	1	螺母 M3	NUT 3 M3
27	SB6735001	1	紧圈	SET SCREW COLLAR
28	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5
29	SB6729101	1	挑线杆支撑轴D组件	THREAD TAKE-UP S-SHAFT D ASSY
30	SB6730001	1	挑线杆支撑轴 D	THREAD TAKE-UP SUPPORT SHAFT D
31	062500616	1	螺钉 M5X6	SCREW PAN M5X6
32	028050246	1	弹簧垫圈 2-5	WASHER SPRING 2-5
33	SB6734001	1	轴向垫圈 9	THRUST WASHER 9
34	048090142	1	轴用挡圈 C9	RETAINING RING EXTERNAL C9
35	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5
36	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
37	SB1034101	1	针杆连杆组件	NEEDLE BAR CONNECTING ROD ASSY
38	SB0989001	2	球轴承687	BALL BEARING 687
39	SA2422001	1	螺钉 SM3.57-40X6L	SCREW, SM3.57L
40	SB8112001	1	滑块导向	SLIDE BLOCK GUIDE
41	018401036	2	螺栓 M4X10	BOLT SOCKET M4X10
42	SA3488001	1	滑块	SLIDE BLOCK
43	SB8114001	1	针杆D	NEEDLE BAR D
44	SB8113001	1	针杆接头D组件	NEEDLE BAR CLAMP D ASSY
45	018401036	1	螺栓 M4X10	BOLT SOCKET M4X10
46	SA3223001	1	针杆轴套 U	NEEDLE BAR BUSH U
47	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
48	SA3224101	1	针杆轴套D	NEEDLE BAR BUSH D
49	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
50		1	机针 DPX17	NEEDLE, DPX17
51	SB8206001	1	DC风扇安装板	DC FAN SETTING PLATE
52	SB8205101	1	DC风扇	DC FAN
53	SB3847001	4	平垫圈 M3	WASHER_PLAIN_M_3
54	028030246	4	弹簧垫圈 2-3	WASHER SPRING 2-3
55	018303036	4	螺栓3X30	BOLT SOCKET M3X30

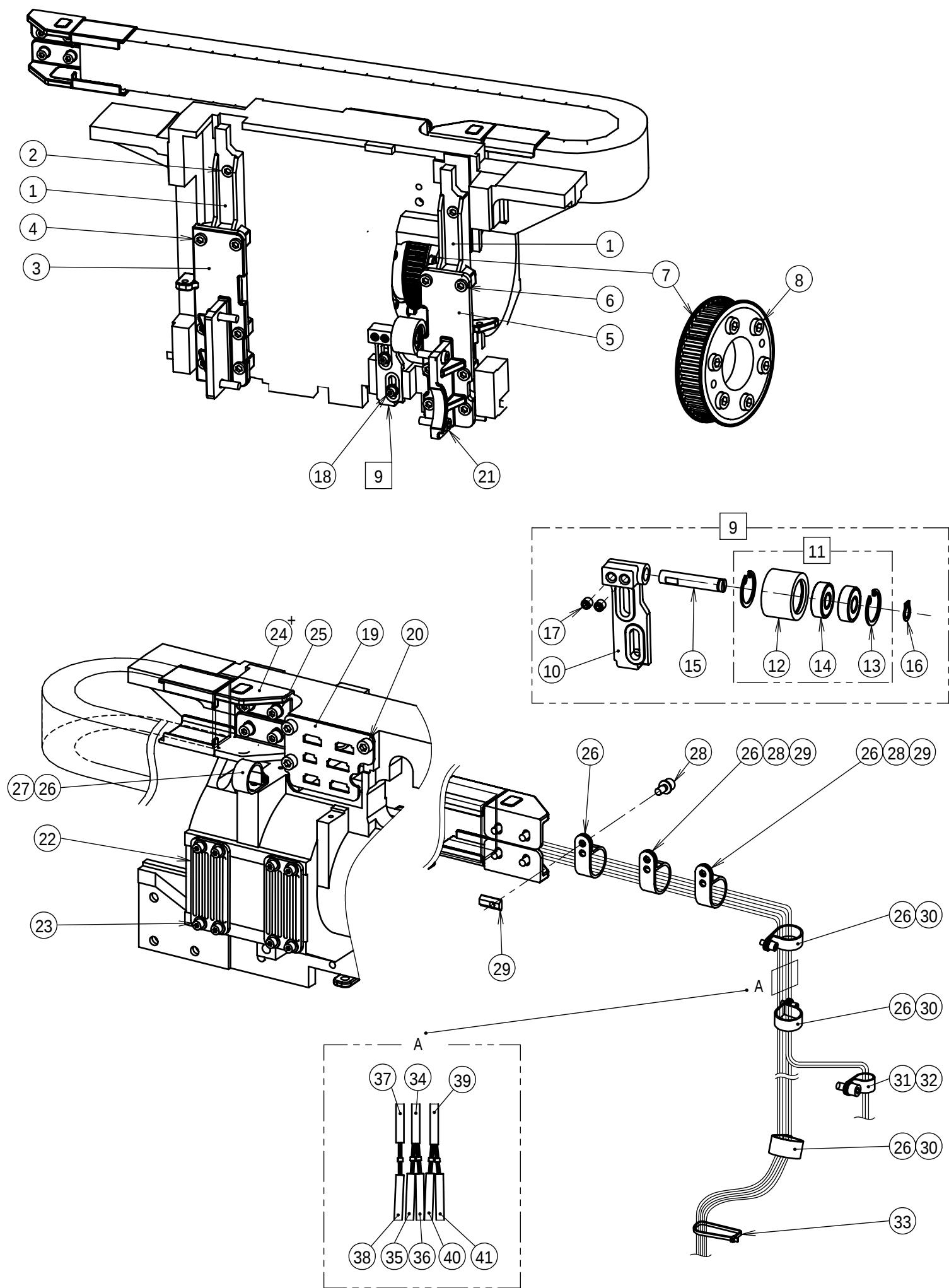
C1.上轴和针杆装置 / UPPER SHAFT AND NEEDLE BAR MECHANISM



C1. 上轴和针杆装置 / UPPER SHAFT NEEDLE BAR MECHANISM

参照号	零部件序号	数量	零部件名称	Part Name
56	S55485001	2	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
57	525567000	3	电线夹 #8	CORD HOLDER #8
58	0A5401006	3	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10
59	SA1394101	1	线夹U3	CORD HOLDER U3
60	0A5401006	1	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10
61	104821001	4	橡皮塞 10.5	RUBBER CAP, 10.5
62	525664000	2	电线夹 #6	CORD HOLDER #6
63	0A5401006	2	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10
64	SB8087001	1	接头006	JOINT 006
65	0A5301605	2	螺钉(带垫圈) M3X16DB	SCREW PAN (S/P WASHER) M3X16
66	SA7131001	1	空气管 4X2.5-150	AIR TUBE 4X2.5-150
67	SA5681001	1	空气管 4X2.5-24	AIR TUBE 4X2.5-24
68	SB8093001	1	接头005	JOINT 005
69	SB8315001	1	扁平管3-2550	FLAT TUBE 3-2550

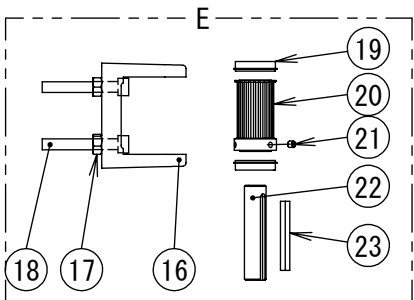
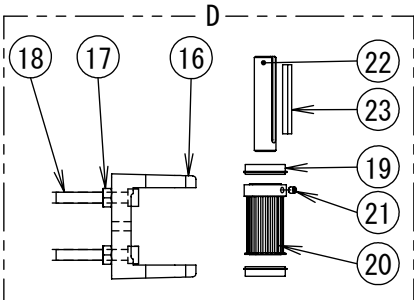
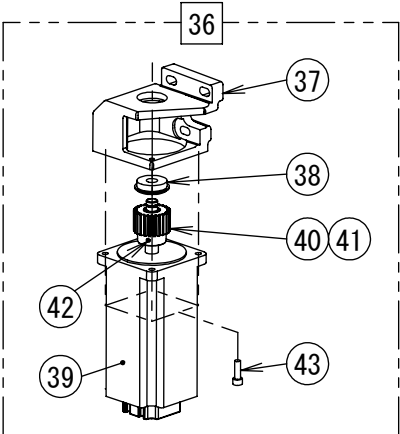
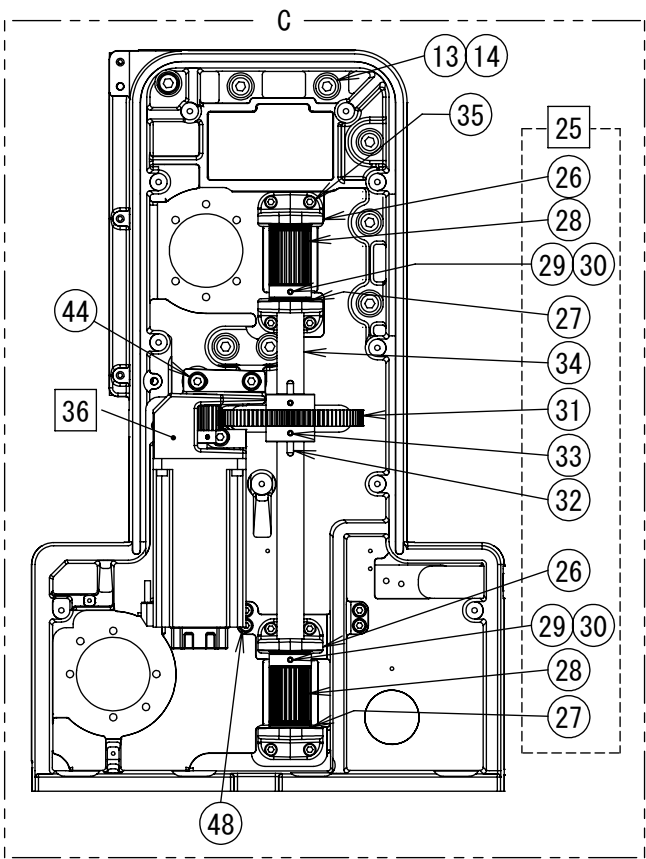
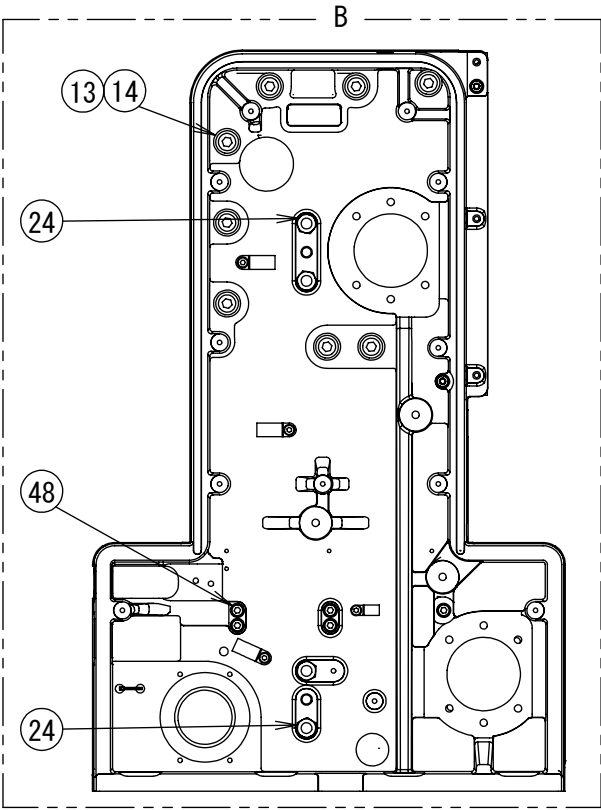
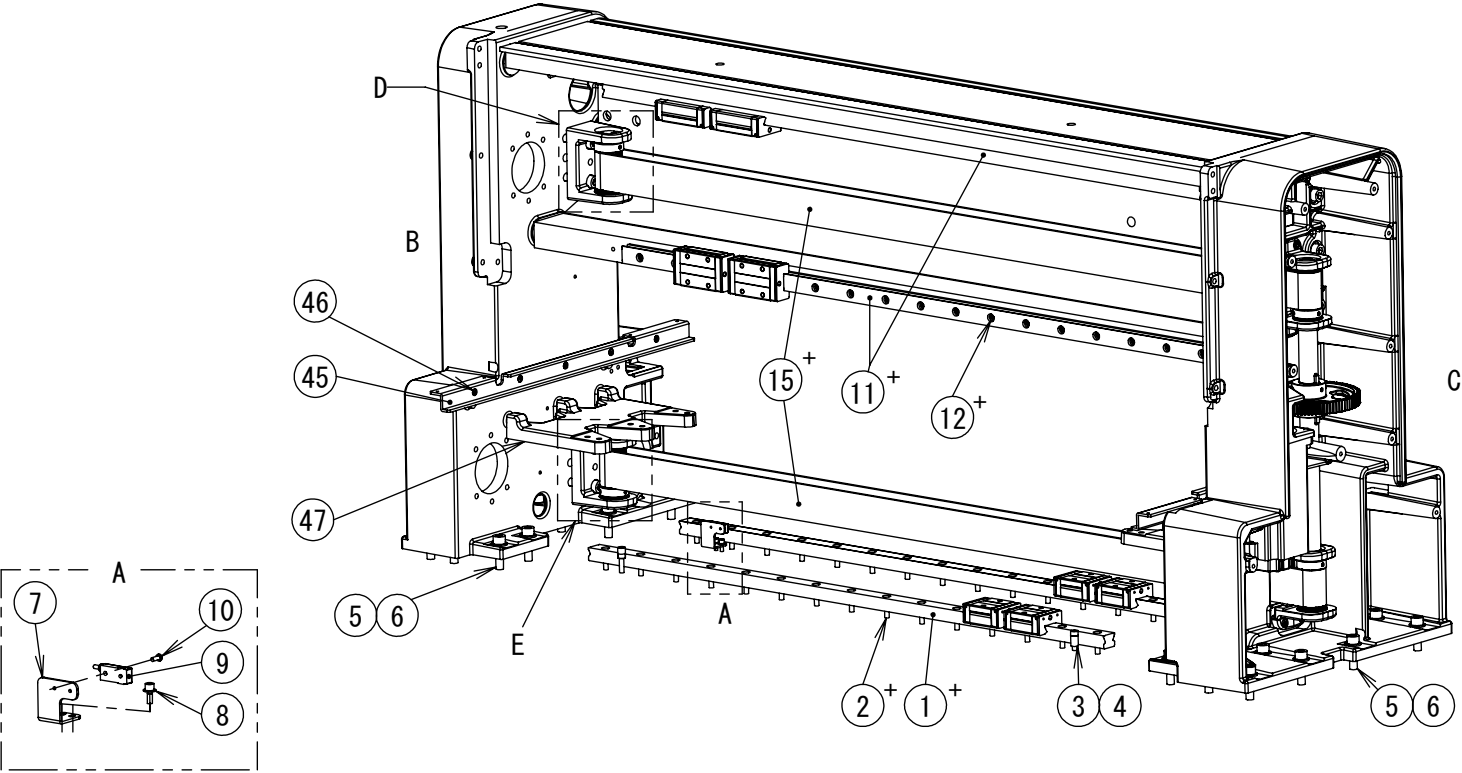
C2.上轴和针杆装置 / UPPER SHAFT AND NEEDLE BAR MECHANISM



C2. 上轴和针杆装置 / UPPER SHAFT NEEDLE BAR MECHANISM

参照号	零部件序号	数量	零部件名称	Part Name
1	SB8115001	2	针杆架R支架	NEEDLE BAR BASE R BRACKET
2	018501636	7	螺栓 M5X16	BOLT SOCKET M5X16
3	SB8116101	1	连接支架L	CONNECTING BRACKET L
4	018501636	6	螺栓 M5X16	BOLT SOCKET M5X16
5	SB8117101	1	连接支架R	CONNECTING BRACKET R
6	018501636	6	螺栓 M5X16	BOLT SOCKET M5X16
7	SC0083001	1	同步轮003组件	PULLEY 003 ASSY
8	018062036	6	螺栓 M6X20	BOLT SOCKET M6X20
9	SB8118001	1	空转支架组件	IDLER BRACKET ASSY
10	SB8119001	1	空转支架	IDLER BRACKET
11	SB8140001	1	空转轮组件	IDLER PULLEY ASSY
12	SB8120001	1	空转轮	IDLER PULLEY
13	048220242	2	孔用挡圈 C22	RETAINING RING INTERNAL C22
14	SB3444001	2	球轴承608	BALL BEARING 608
15	SB5104001	1	空转轮轴	IDLER SHAFT
16	048080142	1	轴用挡圈 C8	RETAINING RING EXTERNAL C8
17	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
18	S47269001	2	螺栓(带垫圈) M6X20	BOLT SOCKET (S/P WASHER)M6X20
19	SB8020001	1	插头板	CONNECTOR PLATE
20	S55485001	3	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
21	018061636	4	螺栓 M6X16	BOLT SOCKET M6X16
22	SB7960001	2	皮带安装板	BELT HOLDER
23	S55481001	8	螺栓(带垫圈) M4X12	BOLT SOCKET (S/P WASHER)M4X12
25	S55485001	8	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
26	SB4096001	8	电线夹 #12	CORD HOLDER #12
27	0A5401006	1	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10
28	S55485001	3	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
29	SB8241001	3	机壳螺母 M5	FRAME NUT M5
30	S55485001	3	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
31	525567000	1	电线夹 #8	CORD HOLDER #8
32	S55485001	1	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
33	SB4155001	1	线夹	BAND
34	SB7977001	1	DT/PM-IN接线	DT/PM-IN HARNESS
35	SB7980001	1	DT-OUT接线	DT-OUT HARNESS
36	SB7981001	1	PM-OUT接线	PM-OUT HARNESS
37	SB7979001	1	PM ENC-IN接线	PM ENC-IN HARNESS
38	SB7984001	1	PM ENC-OUT接线	PM ENC-OUT HARNESS
39	SB7978001	1	TB/FAN-IN接线	TB/FAN-IN HARNESS
40	SB7982001	1	TB-OUT接线	TB-OUT HARNESS
41	SB7983001	1	FAN-OUT接线	FAN-OUT HARNESS
24+	SB8075001	1	<用于BAS360H> 线缆拖链500	<For BAS360H> CABLE BEAR 500
24+	SB8076001	1	<用于BAS365H> 线缆拖链700	<For BAS365H> CABLE BEAR 700

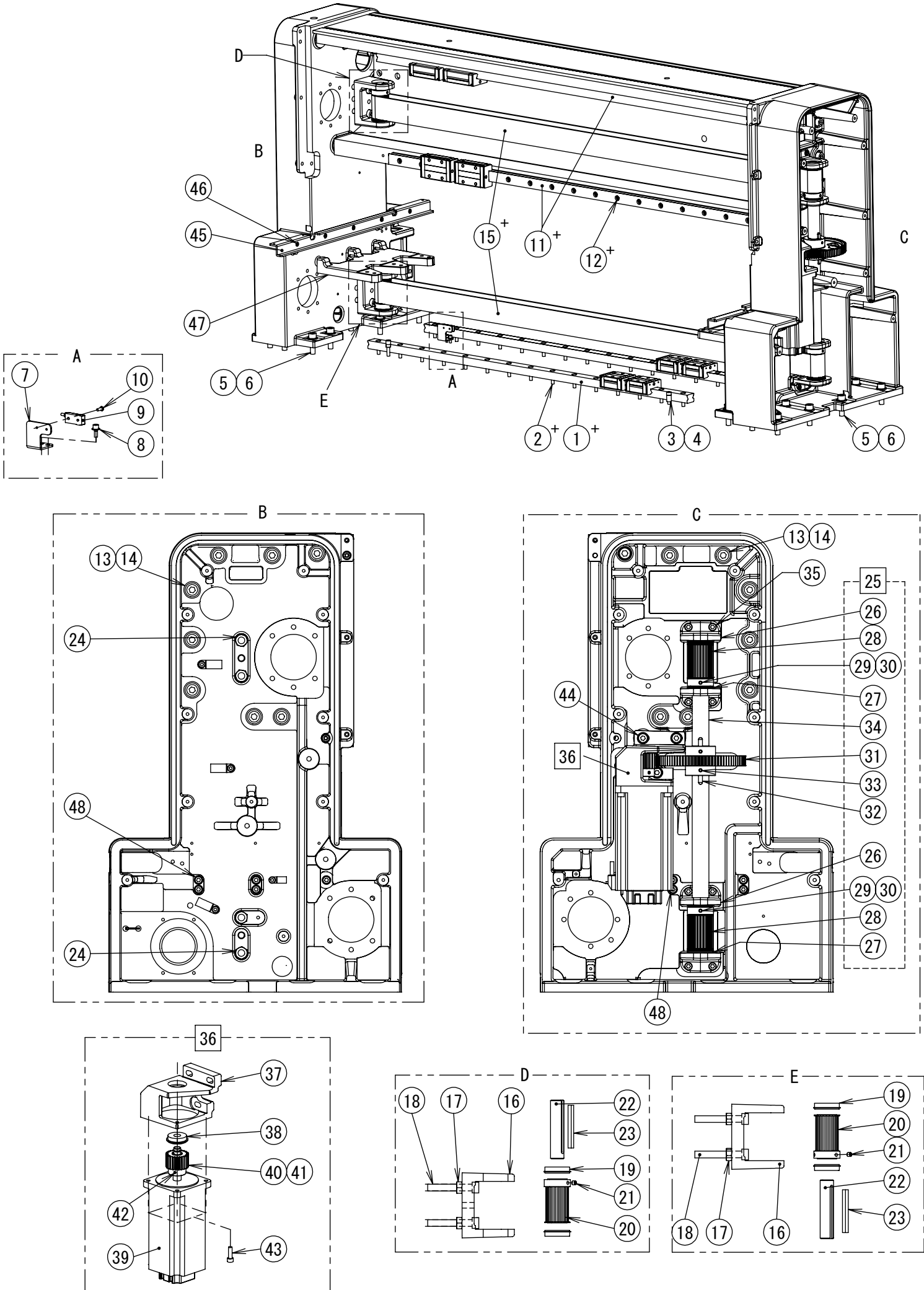
D1. 送料装置 / FEED MECHANISM



D1.送料装置 / FEED MECHANISM

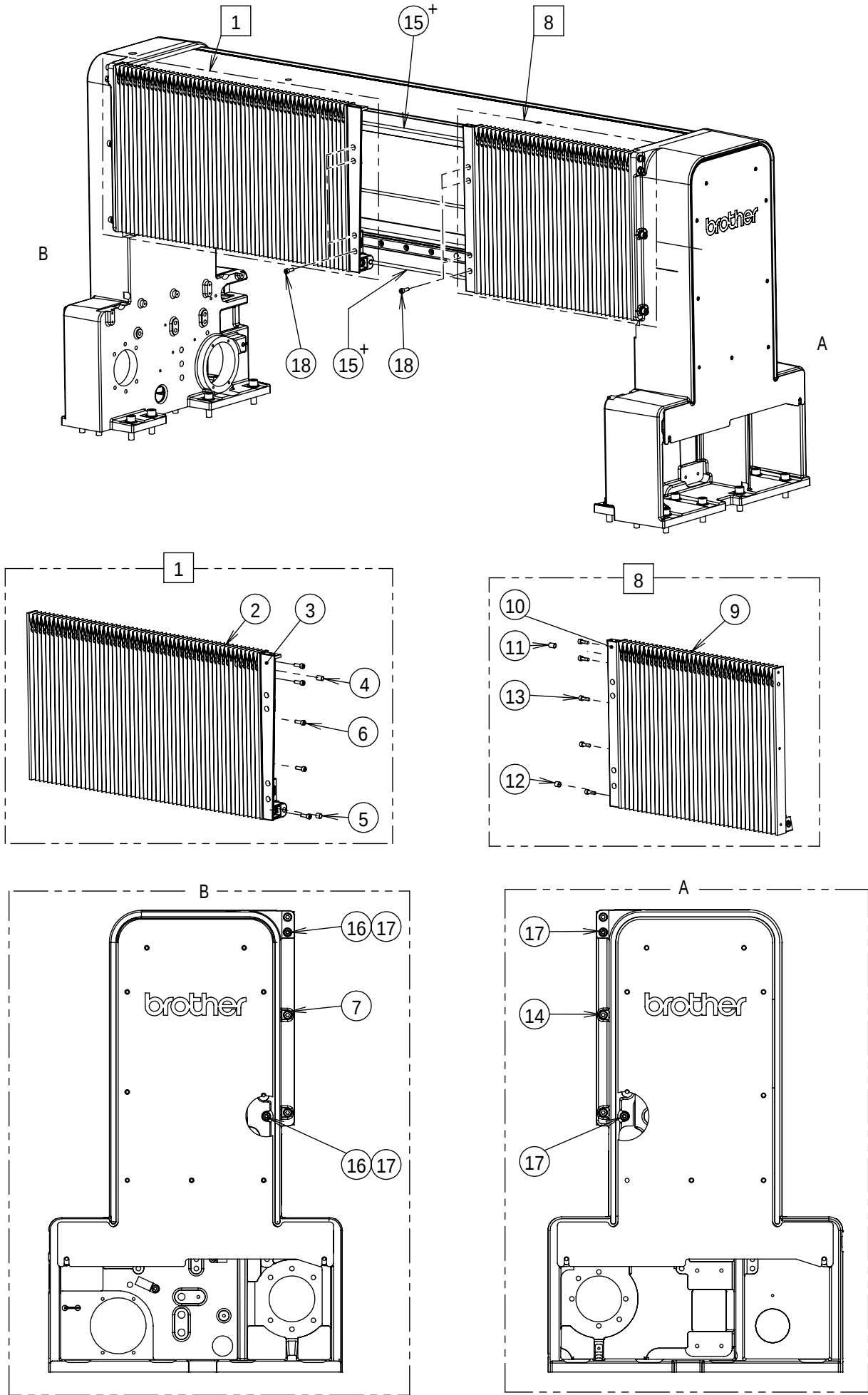
参照号	零部件序号	数量	零部件名称	Part Name
3	SB5650001	2	挡圈	COLLAR
4	018062036	2	螺栓 M6X20	BOLT SOCKET M6X20
5	026100232	24	平垫圈 10	WASHER PLAIN M 10
6	018103532	24	螺栓 10X35	BOLT SOCKET M10X35
7	SB8166001	1	X传感器安装板	X SENSOR PLATE
8	S55481001	2	螺栓(带垫圈) M4X12	BOLT SOCKET (S/P WASHER)M4X12
9	SB6870101	1	XY原点感应器大组件	XY H-POSITION SENSOR L ASSY
10	062300816	1	螺钉 M3X8	SCREW PAN M3X8
13	026100232	16	平垫圈 10	WASHER PLAIN M 10
14	018103532	16	螺栓 10X35	BOLT SOCKET M10X35
16	SB8147001	2	同步轮支架X-L	PULLEY BRACKET X-L
17	021100202	4	螺母 M10	NUT 2 M10
18	SB8256101	4	螺栓 10X70	BOLT SOCKET M10X70
19	SA7520001	4	轴承 6904	BALL BEARING 6904
20	SB8148001	2	同步轮004组件	PULLEY 004 ASSY
21	012060636	4	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
22	SB8152001	2	轴20X88	SHAFT 20X88
23	SB8153001	2	键6X6X64	KEY 6X6X64
24	021100202	8	螺母 M10	NUT 2 M10
25	SB8156001	1	X驱动齿轮组件	X DRIVE GEAR ASSY
26	SB8155001	2	同步轮支架X-R	PULLEY BRACKET X-R
27	SA7520001	4	轴承 6904	BALL BEARING 6904
28	SB8148001	2	同步轮004组件	PULLEY 004 ASSY
29	SB8153001	2	键6X6X64	KEY 6X6X64
30	012060636	4	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
31	SB8158001	1	齿轮M1.5-88	GEAR M1.5-88
32	SB8153001	1	键6X6X64	KEY 6X6X64
33	012060636	4	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
34	SB8157001	1	X驱动轴	X DRIVE SHAFT
35	018062036	8	螺栓 M6X20	BOLT SOCKET M6X20
36	SB8162001	1	X马达基座组件	X MOTOR BRACKET ASSY
37	SB8163001	1	X马达基座	X MOTOR BRACKET
38	SA8599001	1	轴承 6201	BALL BEARING 6201
39	SB8159001	1	脉冲马达组件ML34H	PULSE MOTOR ML34H ASSY
40	SB8164001	1	齿轮M1.5-24	GEAR M1.5-24
41	SB8165001	1	键5X5X35	KEY 5X5X35
42	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5
43	018062036	4	螺栓 M6X20	BOLT SOCKET M6X20
44	S58636001	3	螺栓(带垫圈)M8X30	BOLT SOCKET (S/P WASHER)M8X30
45	SB8317001	2	Y波纹片导向S	Y BELLOW GUIDE S
46	SB7957001	10	螺栓M4X8	LOW HEAD BOLT SOCKET M4X8
47	SB8316001	2	支架基座	SUPPORT BRACKET
48	S47270001	10	螺栓(带垫圈) M6X30	BOLT SOCKET (S/P WASHER)M6X30
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1+	SB8088001	2	导向880	GUIDE 880
2+	018062036	30	螺栓 M6X20	BOLT SOCKET M6X20
11+	SB8243001	2	导向1020	GUIDE 1020
12+	018062036	34	螺栓 M6X20	BOLT SOCKET M6X20
15+	SB8086001	2	皮带2495	BELT 2495
<用于BAS365H>				<For BAS365H>
1+	SB8074001	2	导向1060	GUIDE 1060
2+	018062036	36	螺栓 M6X20	BOLT SOCKET M6X20
11+	SB8081001	2	导向1260	GUIDE 1260

D1. 送料装置 / FEED MECHANISM



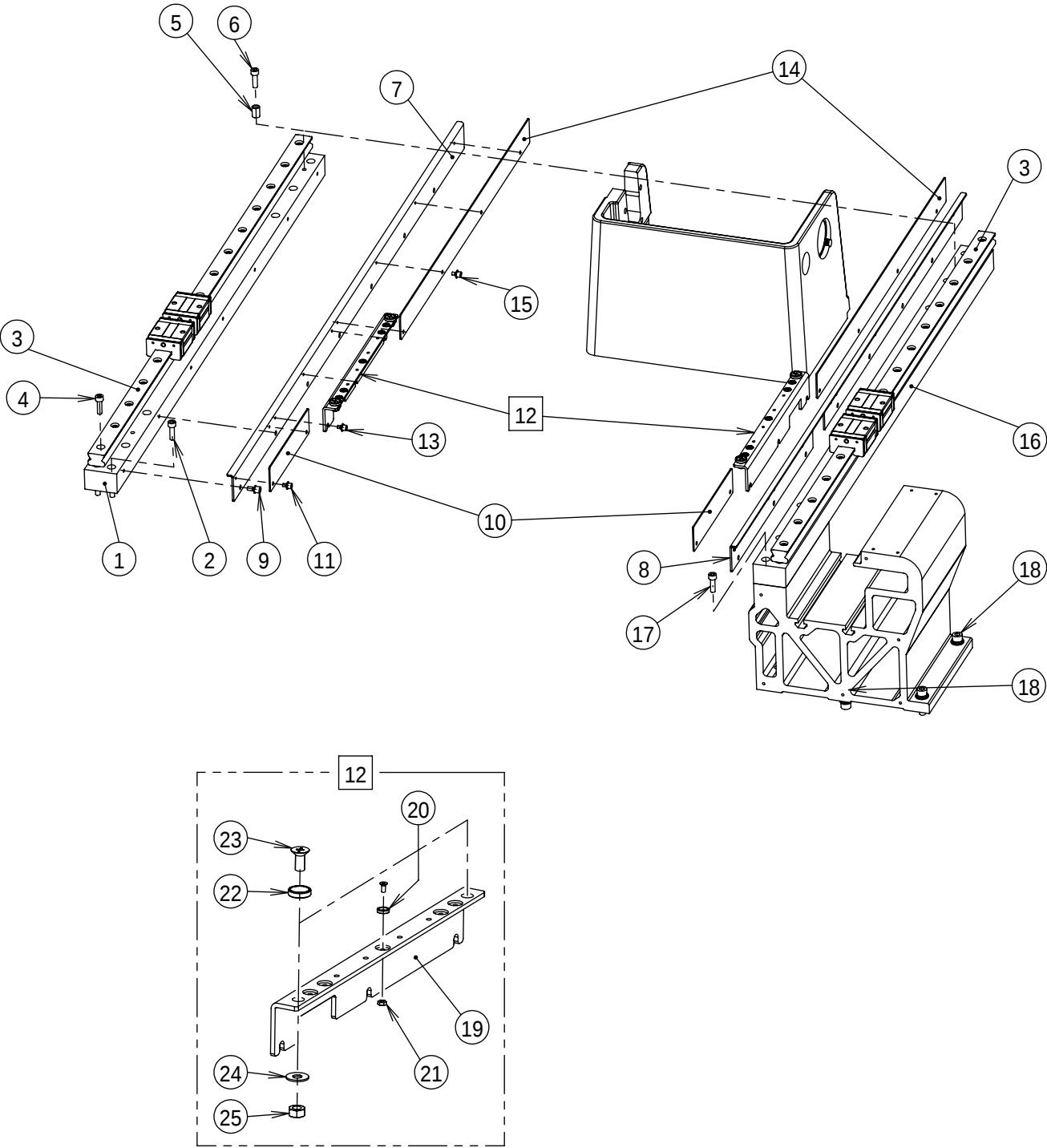
D1.送料装置 / FEED MECHANISM

参照号	零部件序号	数量	零部件名称	Part Name
12+	018062036	42	螺栓 M6X20	BOLT SOCKET M6X20
15+	SB8082001	2	皮带2910	BELT 2910



D2.送料装置 / FEED MECHANISM

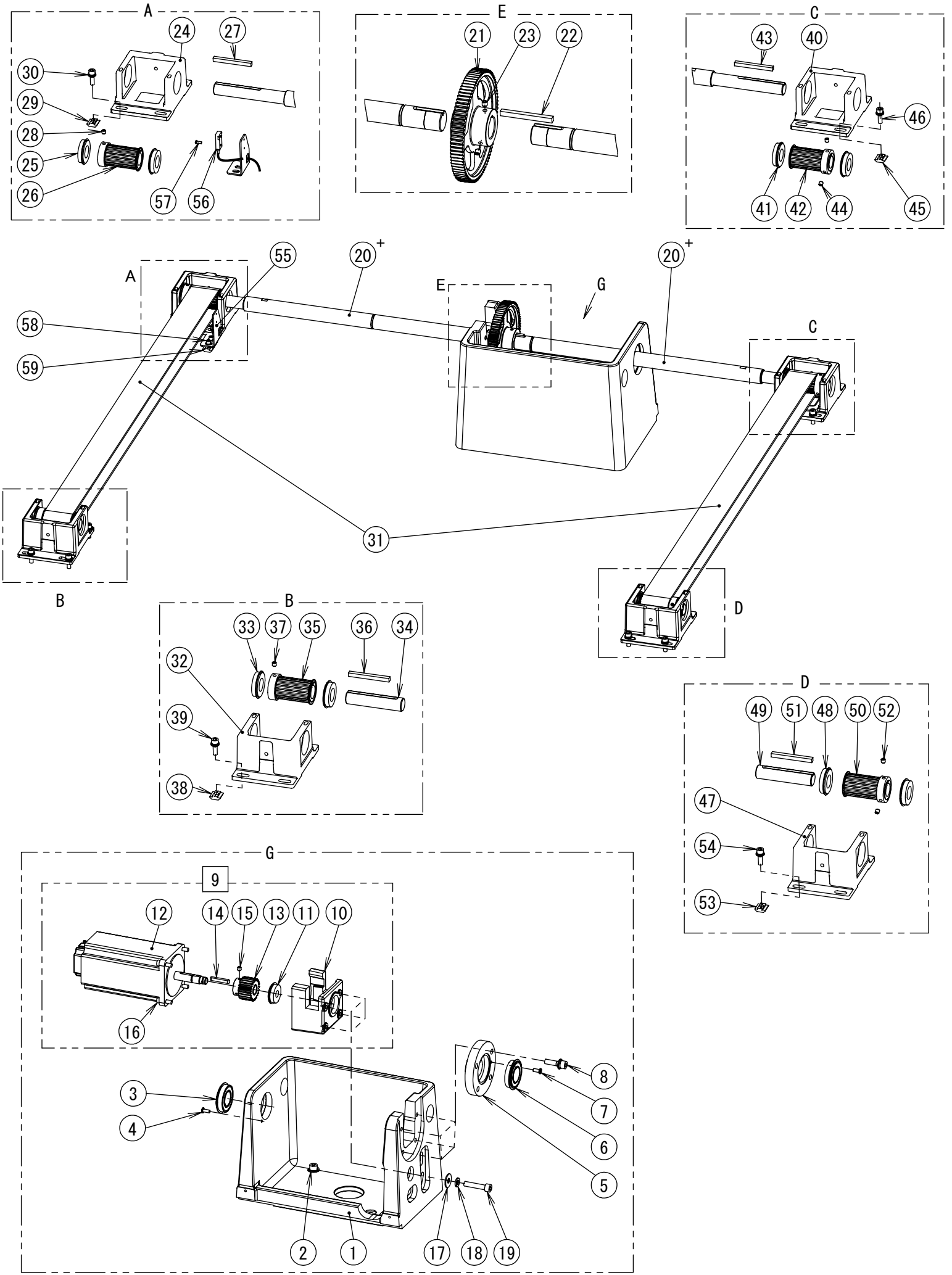
参照号	零部件序号	数量	零部件名称	Part Name
1	SB8171201	1	X蛇腹板L组件	X BELLOW L ASSY
2	SB8167201	1	X蛇腹板L	X BELLOW L
3	SB8169001	1	X蛇腹板支架L	X BELLOW BRACKET L
4	SB8492001	1	轴套0612	DRY BUSH 0612
5	SB8493001	1	轴套0712	DRY BUSH 0712
6	018501636	5	螺栓 M5X16	BOLT SOCKET M5X16
7	S47269001	3	螺栓(带垫圈) M6X20	BOLT SOCKET (S/P WASHER)M6X20
8	SB8172201	1	X蛇腹板R组件	X BELLOW R ASSY
9	SB8168201	1	X蛇腹板R	X BELLOW R
10	SB8170001	1	X蛇腹板支架R	X BELLOW BRACKET R
11	SB8493001	1	轴套0712	DRY BUSH 0712
12	SB8492001	1	轴套0612	DRY BUSH 0612
13	018501636	5	螺栓 M5X16	BOLT SOCKET M5X16
14	S47269001	3	螺栓(带垫圈) M6X20	BOLT SOCKET (S/P WASHER)M6X20
16	021060306	2	六角螺母 M6	NUT 3 M6
17	SB8239001	4	螺母M6	FLANGED NUT M6
15+	SB8178001	2	<用于BAS360H> X蛇腹板轴500	<For BAS360H> X BELLOW SHAFT 500
15+	SB8177001	2	<用于BAS365H> X蛇腹板轴700	<For BAS365H> X BELLOW SHAFT 700



D3.送料装置 / FEED MECHANISM

参照号	零部件序号	数量	零部件名称	Part Name
1	SB8187001	1	Y-导向基座400L	Y GUIDE BASE 400 L
2	018062036	14	螺栓 M6X20	BOLT SOCKET M6X20
3	SB8088001	2	导向880	GUIDE 880
4	018062036	28	螺栓 M6X20	BOLT SOCKET M6X20
5	SB5650001	2	挡圈	COLLAR
6	018062036	2	螺栓 M6X20	BOLT SOCKET M6X20
7	SB8200001	1	Y波纹片导向B400L	Y BELLOW GUIDE B 400 L
8	SB8201001	1	Y波纹片导向B400R	Y BELLOW GUIDE B 400 R
9	S55485001	14	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
10	SB8202001	2	Y波纹片导向UF	Y BELLOW GUIDE U F
11	S55479001	4	螺栓(带垫圈) M4X8	BOLT SOCKET (S/P WASHER) M4X8
12	SB9583001	2	Y波纹片导向UM 组件	Y BELLOW GUIDE UM ASSY
13	S55479001	6	螺栓(带垫圈) M4X8	BOLT SOCKET (S/P WASHER) M4X8
14	SB8204001	2	Y波纹片导向UR-400	Y BELLOW GUIDE U R-400
15	S55479001	8	螺栓(带垫圈) M4X8	BOLT SOCKET (S/P WASHER) M4X8
16	SB8188001	1	Y-波纹片导向400R	Y GUIDE BASE 400 R
17	018062036	14	螺栓 M6X20	BOLT SOCKET M6X20
18	S58636001	32	螺栓(带垫圈)M8X30	BOLT SOCKET (S/P WASHER)M8X30
19	SB9567001	2	Y波纹片导向 UM	Y BELLOW GUIDE UM
20	SB9425001	10	磁块8	MAGNET8
21	SB9578001	10	六角螺母 M2.5	NUT 1 M2.5
22	SB9418001	4	定位垫片	LOCATING WASHER
23	SB9432001	4	螺钉 M6X14	SCREW FLAT M6X14
24	SB0532001	4	平垫圈	WASHER PLAIN
25	021060206	4	螺母 M6	NUT 2 M6

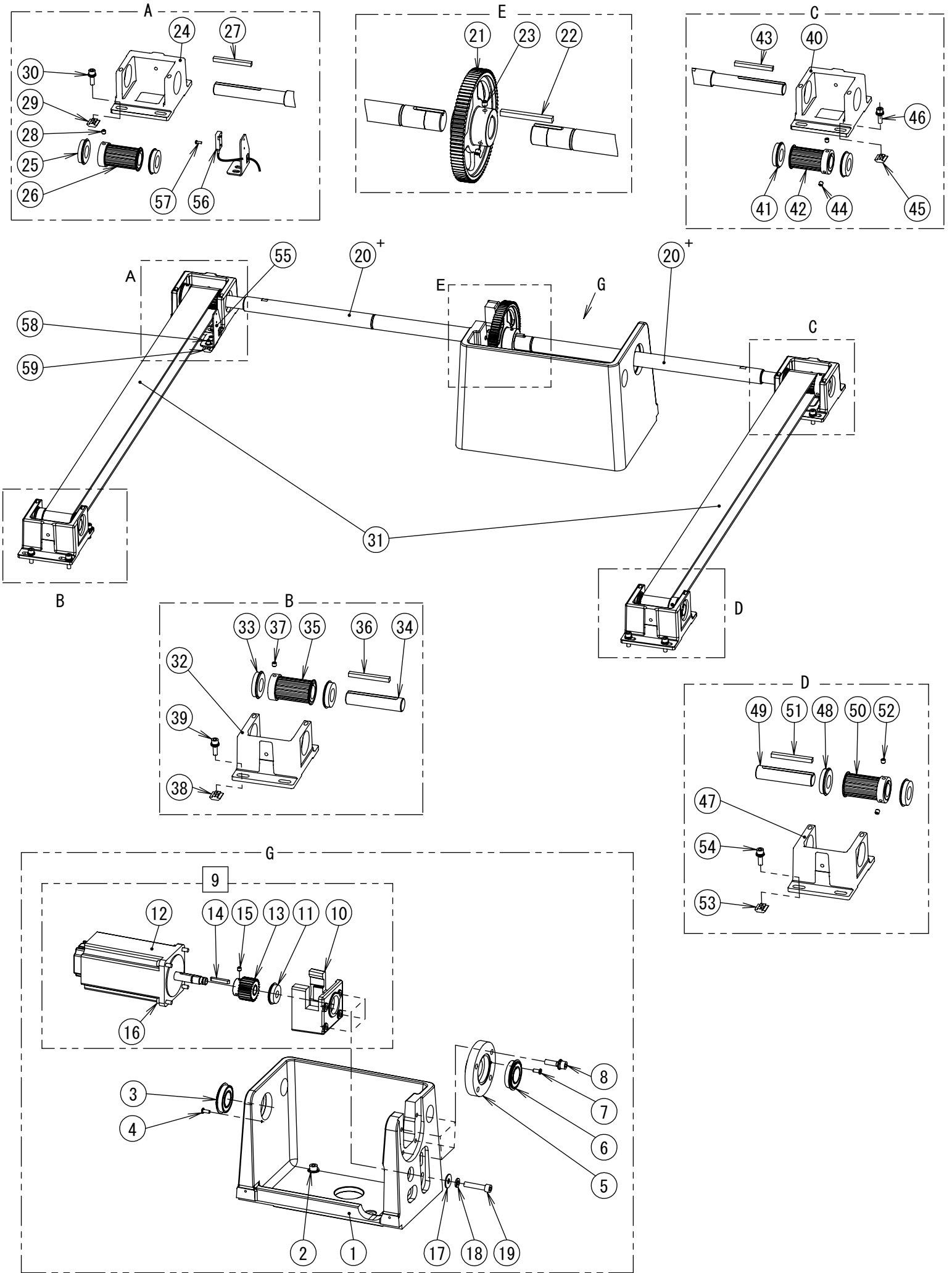
D4. 送料装置 / FEED MECHANISM



D4.送料装置 / FEED MECHANISM

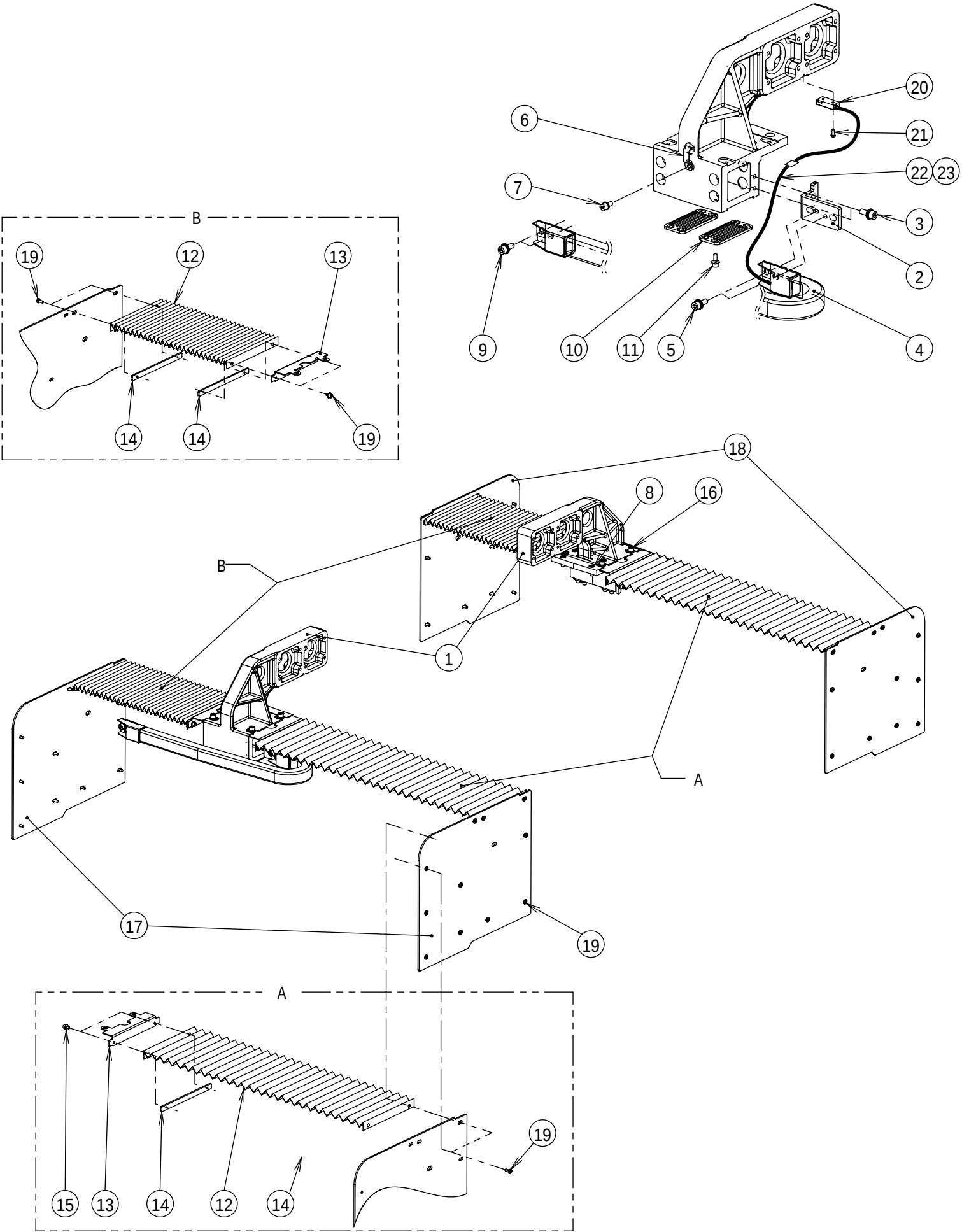
参照号	零部件序号	数量	零部件名称	Part Name
1	SB8179001	1	Y马达基座	Y MOTOR BASE
2	S58636001	4	螺栓(带垫圈)M8X30	BOLT SOCKET (S/P WASHER)M8X30
3	SB8084001	1	球轴承6005	BALL BEARING 6005
4	SA8597001	1	螺栓 M5X12	BOLT SOCKET M5X12
5	SB8018001	1	轴承法兰	BEARING FLANGE
6	SB8084001	1	球轴承6005	BALL BEARING 6005
7	SA8597001	1	螺栓 M5X12	BOLT SOCKET M5X12
8	S58636001	4	螺栓(带垫圈)M8X30	BOLT SOCKET (S/P WASHER)M8X30
9	SB8160001	1	Y马达基座组件	Y MOTOR BRACKET ASSY
10	SB8161001	1	Y马达基座	Y MOTOR BRACKET
11	SA8599001	1	轴承 6201	BALL BEARING 6201
12	SB8159001	1	脉冲马达组件ML34H	PULSE MOTOR ML34H ASSY
13	SB8164001	1	齿轮M1.5-24	GEAR M1.5-24
14	SB8165001	1	键5X5X35	KEY 5X5X35
15	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
16	018062036	4	螺栓 M6X20	BOLT SOCKET M6X20
17	SB4243001	4	平垫圈 L8	WASHER PLAIN L 8
18	028080246	4	弹簧垫圈 2-8	WASHER SPRING 2-8
19	018084036	4	螺栓 M8X40	BOLT SOCKET M8X40
21	SB8158001	1	齿轮M1.5-88	GEAR M1.5-88
22	SB8153001	1	键6X6X64	KEY 6X6X64
23	012060636	4	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
24	SB8183001	1	轮支架Y	PULLEY BRACKET Y
25	SA7520001	2	轴承 6904	BALL BEARING 6904
26	SB8148001	1	同步轮004组件	PULLEY 004 ASSY
27	SB8153001	1	键6X6X64	KEY 6X6X64
28	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
29	SB8242001	4	机壳螺母M6	FRAME NUT M6
30	S47269001	4	螺栓(带垫圈) M6X20	BOLT SOCKET (S/P WASHER)M6X20
31	SB8085001	2	皮带1715	BELT 1715
32	SB8183001	1	轮支架Y	PULLEY BRACKET Y
33	SA7520001	2	轴承 6904	BALL BEARING 6904
34	SB8152001	1	轴20X88	SHAFT 20X88
35	SB8148001	1	同步轮004组件	PULLEY 004 ASSY
36	SB8153001	1	键6X6X64	KEY 6X6X64
37	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
38	SB8242001	4	机壳螺母M6	FRAME NUT M6
39	S47269001	4	螺栓(带垫圈) M6X20	BOLT SOCKET (S/P WASHER)M6X20
40	SB8183001	1	轮支架Y	PULLEY BRACKET Y
41	SA7520001	2	轴承 6904	BALL BEARING 6904
42	SB8148001	1	同步轮004组件	PULLEY 004 ASSY
43	SB8153001	1	键6X6X64	KEY 6X6X64
44	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
45	SB8242001	4	机壳螺母M6	FRAME NUT M6
46	S55477001	4	螺栓(带垫圈) M6X16	BOLT SOCKET (S/P WASHER)M6X16
47	SB8183001	1	轮支架Y	PULLEY BRACKET Y
48	SA7520001	2	轴承 6904	BALL BEARING 6904
49	SB8152001	1	轴20X88	SHAFT 20X88
50	SB8148001	1	同步轮004组件	PULLEY 004 ASSY
51	SB8153001	1	键6X6X64	KEY 6X6X64
52	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
53	SB8242001	4	机壳螺母M6	FRAME NUT M6
54	S47269001	4	螺栓(带垫圈) M6X20	BOLT SOCKET (S/P WASHER)M6X20
55	SB8195101	1	Y传感器安装板	Y SENSOR PLATE
56	SB6870101	1	XY原点感应器大组件	XY H-POSITION SENSOR L ASSY

D4. 送料装置 / FEED MECHANISM



D4.送料装置 / FEED MECHANISM

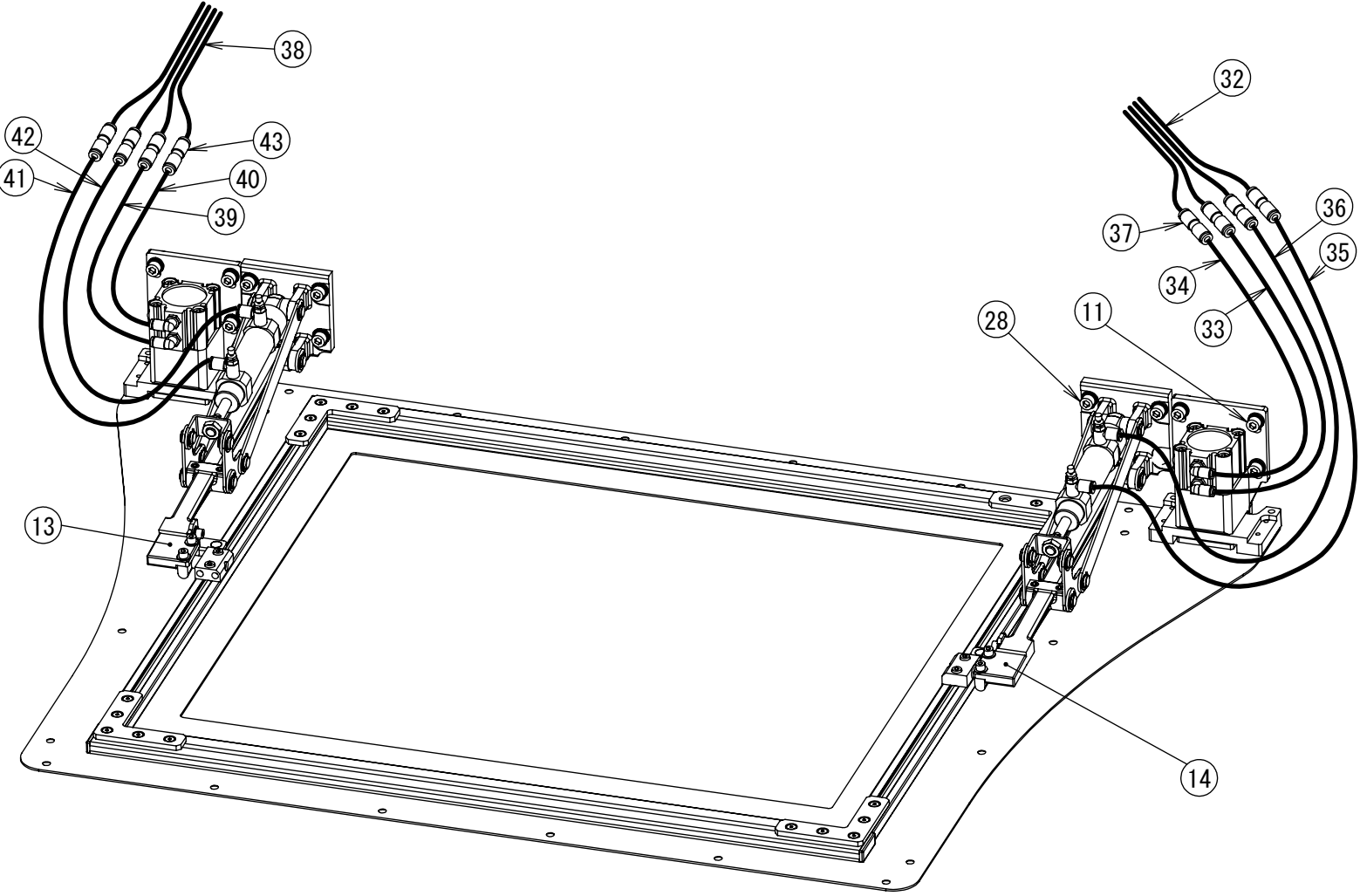
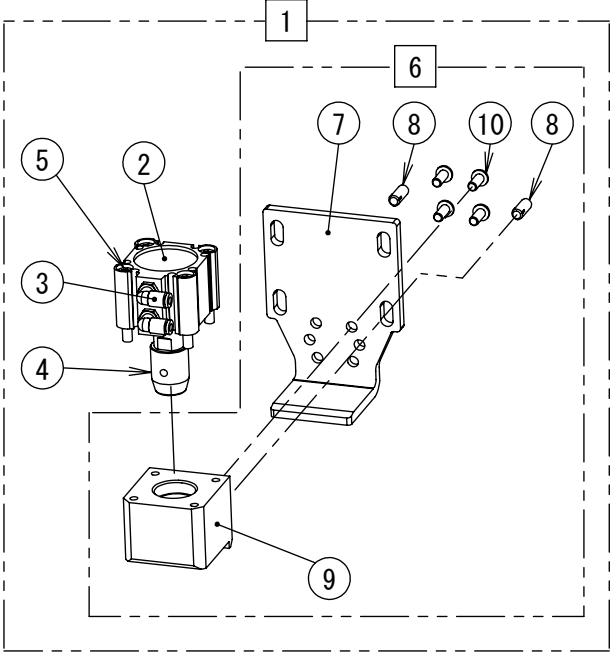
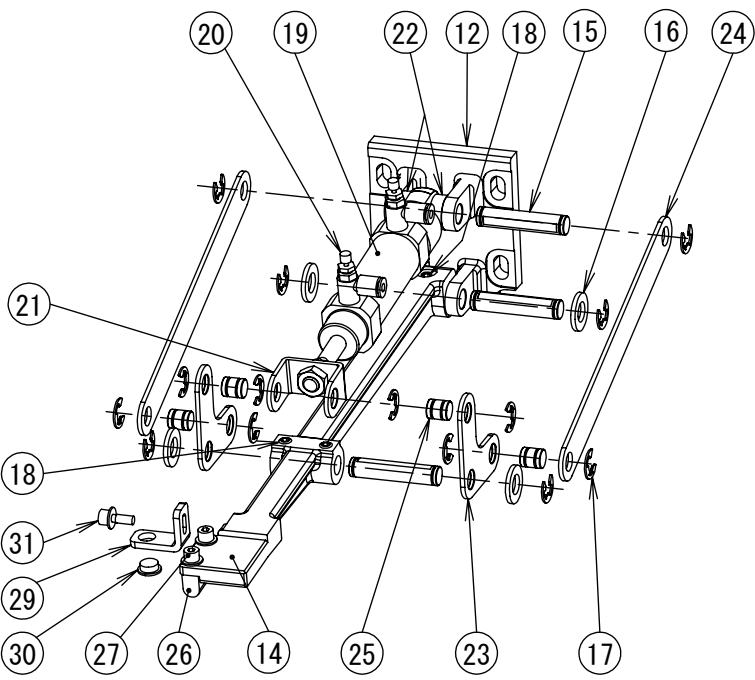
参照号	零部件序号	数量	零部件名称	Part Name
57	062300816	1	螺钉 M3X8	SCREW PAN M3X8
58	S55477001	2	螺栓(带垫圈) M6X16	BOLT SOCKET (S/P WASHER)M6X16
59	SB8242001	2	机壳螺母M6	FRAME NUT M6
20+	SB8186001	2	<用于BAS360H> Y驱动轴500	<For BAS360H> Y DRIVE SHAFT 500
20+	SB8185001	2	<用于BAS365H> Y驱动轴700	<For BAS365H> Y DRIVE SHAFT 700



D5.送料装置 / FEED MECHANISM

参照号	零部件序号	数量	零部件名称	Part Name
1	SB8189101	2	Y驱动基座	Y DRIVE BASE
2	SB8192201	2	Y线缆拖链支架	Y CABLE BEAR BRACKET
3	S55477001	4	螺栓(带垫圈) M6X16	BOLT SOCKET (S/P WASHER)M6X16
4	SB8077001	2	线缆拖链400	CABLE BEAR 400
5	S55477001	4	螺栓(带垫圈) M6X16	BOLT SOCKET (S/P WASHER)M6X16
6	SA1394101	2	线夹U3	CORD HOLDER U3
7	S55485001	2	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
8	018061236	8	螺栓 M6X12	BOLT SOCKET M6X12
9	S55477001	4	螺栓(带垫圈) M6X16	BOLT SOCKET (S/P WASHER)M6X16
10	SB7960001	4	皮带安装板	BELT HOLDER
11	S55481001	16	螺栓(带垫圈) M4X12	BOLT SOCKET (S/P WASHER)M4X12
12	SB8198101	4	Y蛇腹板400	Y BELLOW 400
13	SB8196101	4	Y蛇腹板支架	Y BELLOW BRACKET
14	SB8199101	8	板形螺母M4	PLATE NUT M4
15	S55479001	8	螺栓(带垫圈) M4X8	BOLT SOCKET (S/P WASHER) M4X8
16	S55485001	8	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
17	SB8053101	2	Y导向机壳盖L	Y GUIDE FRAME COVER L
18	SB8054101	2	Y导向机壳盖R	Y GUIDE FRAME COVER R
19	060401016	44	螺钉 M4X10	SCREW BIND M4X10
20	SB8060101	2	弹出感应器组件	EJECT SENSOR ASSY
21	062300816	2	螺钉 M3X8	SCREW PAN M3X8
22	SB8176001	1	弹出感应器接线L	EJECT SENSOR HARNESS L
23	SB8238001	1	弹出感应器接线R	EJECT SENSOR HARNESS R

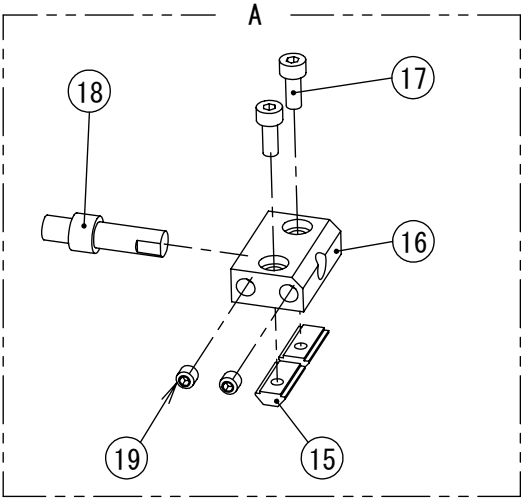
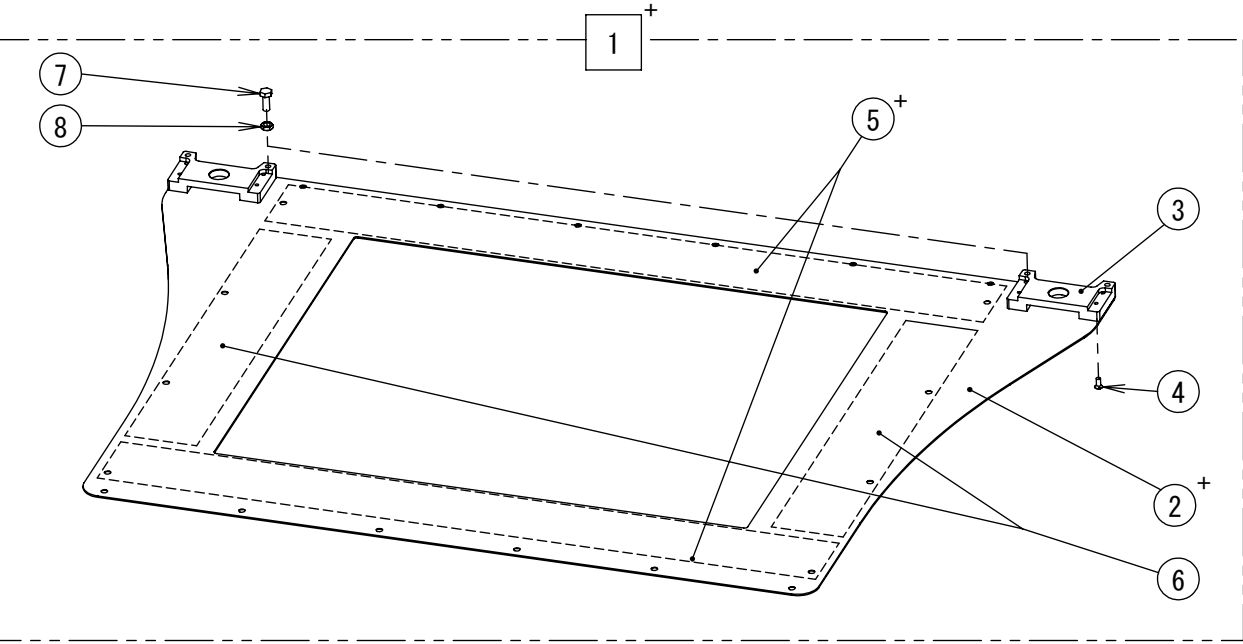
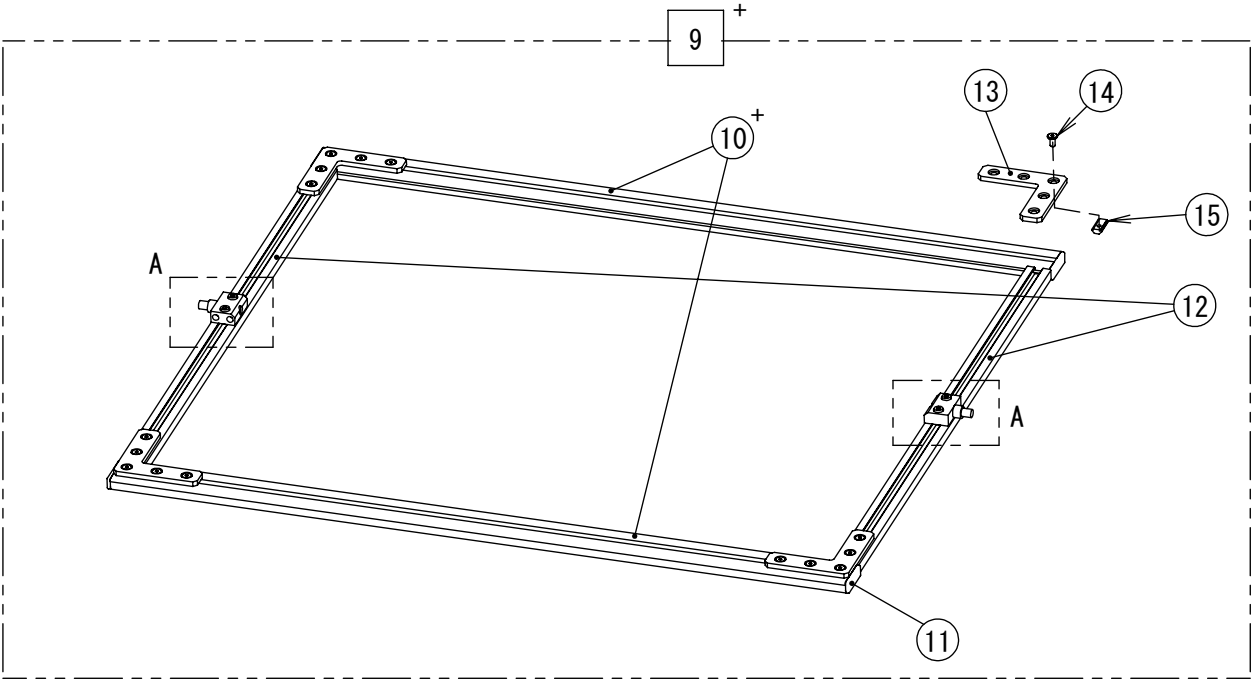
D6. 送料装置 / FEED MECHANISM



D6.送料装置 / FEED MECHANISM

参照号	零部件序号	数量	零部件名称	Part Name
1	SB8207201	2	送料板锁住销气缸组件	FEED PLATE LOCK CYLINDER ASSY
2	SB8089001	2	气缸005	CYLINDER 005
3	SB8092001	4	接头003	JOINT 003
4	SB8212001	2	送料板锁住销	FEED PLATE LOCK PIN
5	018503036	8	螺栓 M5X30	BOLT SOCKET M5X30
6	SB9305101	2	气缸安装板组件	CYLINDER SETTING PLATE ASSY
7	SB9301101	2	气缸安装板	CYLINDER SETTING PLATE
8	118550001	4	带槽销	PIN DOWEL
9	SB8211101	2	气缸安装基座	CYLINDER SETTING BLOCK
10	SA8597001	8	螺栓 M5X12	BOLT SOCKET M5X12
11	S47269001	8	螺栓(带垫圈) M6X20	BOLT SOCKET (S/P WASHER)M6X20
12	SB8228101	2	压板气缸基座	WORK CLAMP CYLINDER BASE
13	SB8234101	1	压板柄L	WORK CLAMP ARM L
14	SB8235101	1	压板柄R	WORK CLAMP ARM R
15	SB8233001	6	轴9X43	SHAFT 9X43
16	110494001	8	垫圈	WASHER PLAIN 9.5
17	048070342	28	挡圈 E7	RETAINING RING E7
18	012060636	6	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
19	SB8090001	2	气缸004	CYLINDER 004
20	SB8091001	4	速度控制阀001	SP CONTROLLER 001
21	SB8229001	2	气缸接头	CYLINDER JOINT
22	SB8230001	4	衬垫16X9.2X6	SPACER 16X9.2X6
23	SB8231001	4	压脚板连杆A	WORK CLAMP LINK A
24	SB8232001	4	压脚板连杆B	WORK CLAMP LINK B
25	SB8236001	8	轴9X10	SHAFT 9X10
26	SB8237001	2	铰链轴支架	HINGE SHAFT SUPPORT
27	S55481001	4	螺栓(带垫圈) M4X12	BOLT SOCKET (S/P WASHER)M4X12
28	S47269001	8	螺栓(带垫圈) M6X20	BOLT SOCKET (S/P WASHER)M6X20
29	SB8911001	2	压脚板挡板	CLAMP HOLDING PLATE
30	S32263001	2	橡皮塞8.5	RUBBER CAP, 8.5
31	S55481001	2	螺栓(带垫圈) M4X12	BOLT SOCKET (S/P WASHER)M4X12
32	SB8319001	1	扁平管4-2330	FLAT TUBE 4-2330
33	SB8685001	1	空气管0425	AIR TUBE 0425
34	SB8685002	1	空气管0425	AIR TUBE 0425
35	SB8685003	1	空气管0425	AIR TUBE 0425
36	SB8685004	1	空气管0425	AIR TUBE 0425
37	SB8093001	4	接头005	JOINT 005
38	SB8318001	1	扁平管4-1350	FLAT TUBE 4-1350
39	SB8685001	1	空气管0425	AIR TUBE 0425
40	SB8685002	1	空气管0425	AIR TUBE 0425
41	SB8685003	1	空气管0425	AIR TUBE 0425
42	SB8685004	1	空气管0425	AIR TUBE 0425
43	SB8093001	4	接头005	JOINT 005

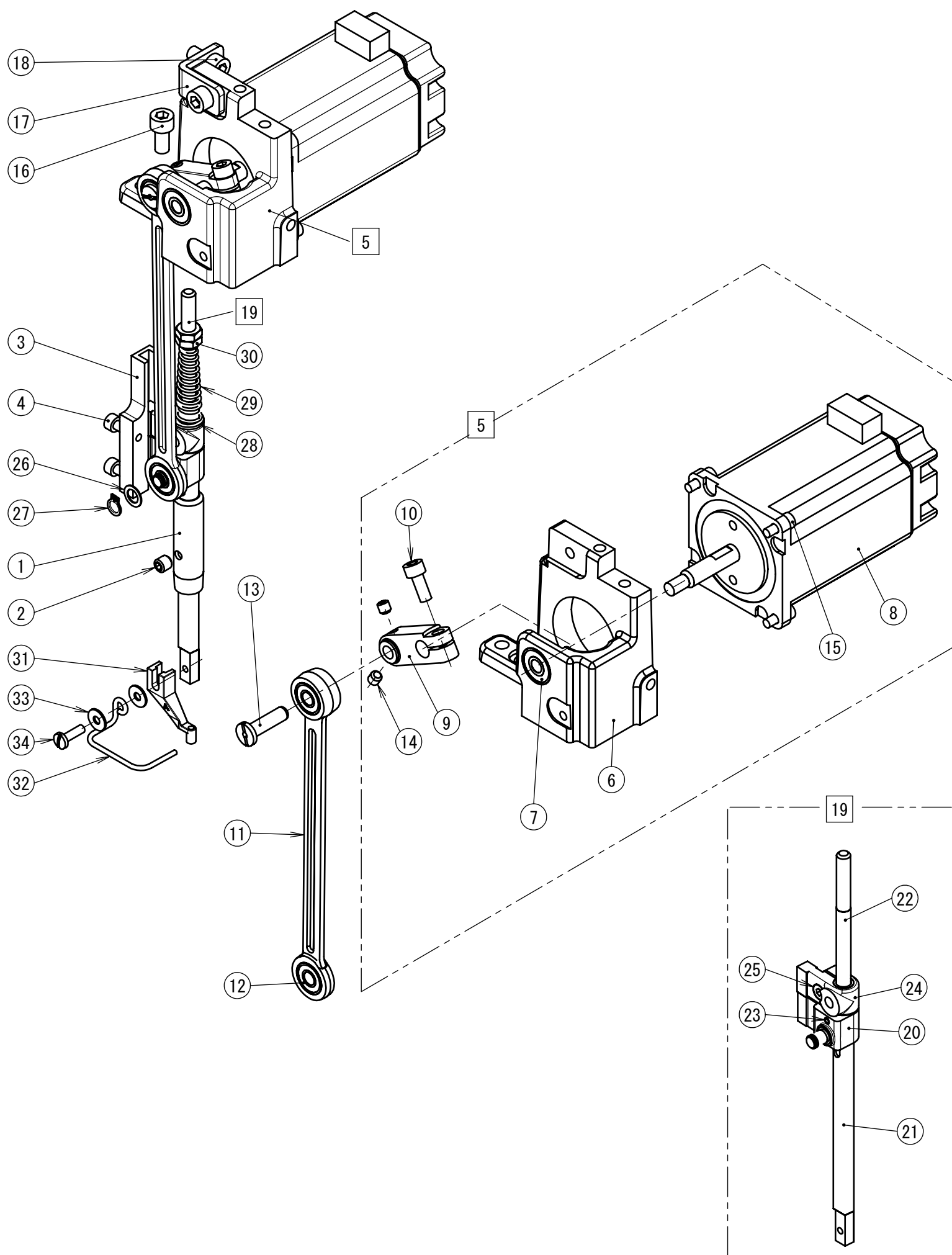
D7. 送料装置 / FEED MECHANISM



D7.送料装置 / FEED MECHANISM

参照号	零部件序号	数量	零部件名称	Part Name
3	SB8220101	2	送料板锁住板	FEED PLATE LOCK PLATE
4	S25310101	8	螺钉 M4	SCREW, FLAT M4
6	SB8516001	2	毡垫400	FELT SHEET 400
7	017061612	2	六角螺栓 M6X16	BOLT M6X16
8	021060306	2	六角螺母 M6	NUT 3 M6
11	SB8248001	4	机壳盖1030	FRAME CAP 1030
12	SB8247101	2	机壳1020-490	FRAME 1020-490
13	SB8223101	4	平角铁	CORNER PLATE
14	SB7957001	20	螺栓M4X8	LOW HEAD BOLT SOCKET M4X8
15	SB8240001	24	机壳螺母M4	FRAME NUT M4
16	SB8224101	2	铰链支架	HINGE BRACKET
17	018401036	4	螺栓 M4X10	BOLT SOCKET M4X10
18	SB8225101	2	铰链轴	HINGE SHAFT
19	012060636	4	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
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1+	SB8216101	1	送料板组件360H	FEED PLATE 360H ASSY
2+	SB8218101	1	送料板基座360H	FEED PLATE BASE 360H
5+	SB8517101	2	油毡垫660	FELT SHEET 660
9+	SB8221101	1	压板组件360H	WORK CLAMP 360H ASSY
10+	SB8249001	2	机壳1030-614	FRAME 1030-614
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1+	SB8217101	1	送料板组件365H	FEED PLATE 365H ASSY
2+	SB8219101	1	送料板基座365H	FEED PLATE BASE 365H
5+	SB8518101	2	油毡垫866	FELT SHEET 866
9+	SB8222101	1	压板组件365H	WORK CLAMP 365H ASSY
10+	SB8246001	2	机壳1030-814	FRAME 1030-814

E. 抬压装置 / WORK CLAMP LIFTER MECHANISM

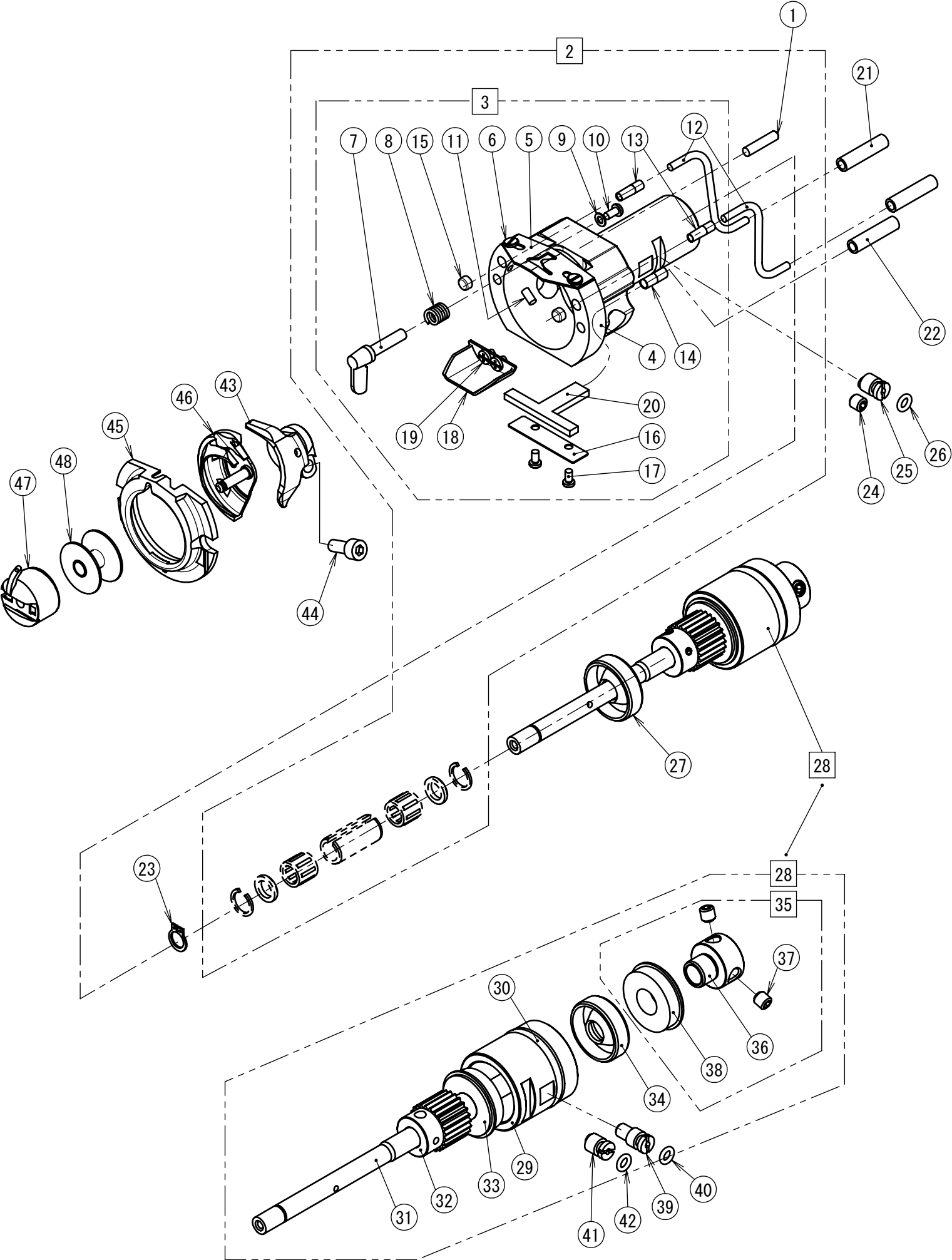


BAS-360H/365H-204

E.抬压装置 / WORK CLAMP LIFTER MECHANISM

参照号	零部件序号	数量	零部件名称	Part Name
1	SA2195001	1	压紧杆轴套	PRESSER BAR BUSH
2	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
3	SB8015001	1	压紧杆导向	PRESSER BAR GUIDE
4	018401036	2	螺栓 M4X10	BOLT SOCKET M4X10
5	SB8055001	1	马达座架组件	MOTOR BRACKET ASSY
6	SB8056001	1	马达座架	MOTOR BRACKET
7	SB8010001	1	球轴承606	BALL BEARING 606
8	SB8006101	1	脉冲马达组件	PULSE MOTOR ASSY
9	SB8058001	1	间歇压脚杆	STEPPING FOOT LEVER
10	018501232	1	螺栓 M5X12	BOLT SOCKET M5X12
11	SB8059001	1	间歇压脚连杆组件	SF CONNECTING ROD ASSY
12	070696800	3	轴承 R-696ZZ	BALL BEARING RADIAL 696ZZ
13	SB8062001	1	间歇压脚杆轴	STEPPING FOOT LEVER SHAFT
14	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5
15	018401036	4	螺栓 M4X10	BOLT SOCKET M4X10
16	018061236	2	螺栓 M6X12	BOLT SOCKET M6X12
17	SB8190001	1	L板	L PLATE
18	018061236	2	螺栓 M6X12	BOLT SOCKET M6X12
19	SB8063201	1	压紧杆组件	PRESSER BAR ASSY
20	SB8064001	1	压紧杆导架B	PRESSER BAR CLAMP B
21	SB8067001	1	压紧杆	PRESSER BAR
22	SB8066101	1	弹簧导向	PRESSER SPRING GUIDE
23	SB8065101	1	带槽销	DOWEL PIN
24	SA4778001	1	压紧杆接头	PRESSER BAR CLAMP
25	018400836	1	螺栓 M4X8	BOLT SOCKET M4X8
26	109763022	1	垫圈	WASHER
27	048060142	1	轴用挡圈 C6	RETAINING RING EXTERNAL C6
28	SB8068001	1	弹簧管套	PRESSER SPRING COLLAR
29	SB8061001	1	弹簧	PRESSER SPRING
30	021060306	2	六角螺母 M6	NUT 3 M6
31	S42843001	1	压脚 A	PRESSER FOOT A
32	SA8679001	1	护指器	FINGER GUARD
33	SB2456001	2	平垫圈 3.5	WASHER PLAIN 3.5
34	S13399001	1	螺钉 SM3.57X12	SCREW, SM3.57X12

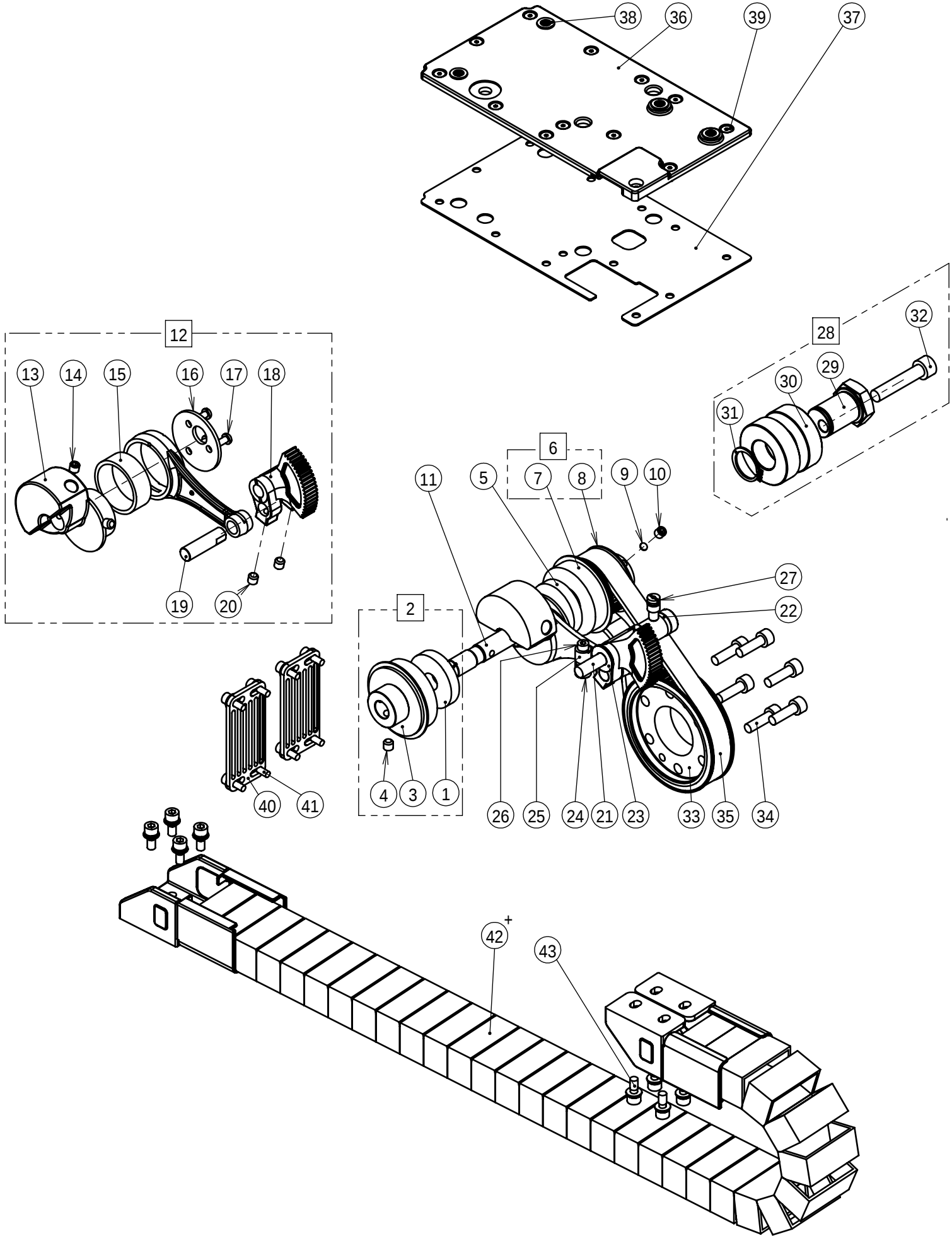
F1. 下轴装置 / LOWER SHAFT MECHANISM



F1.下轴装置 / LOWER SHAFT MECHANISM

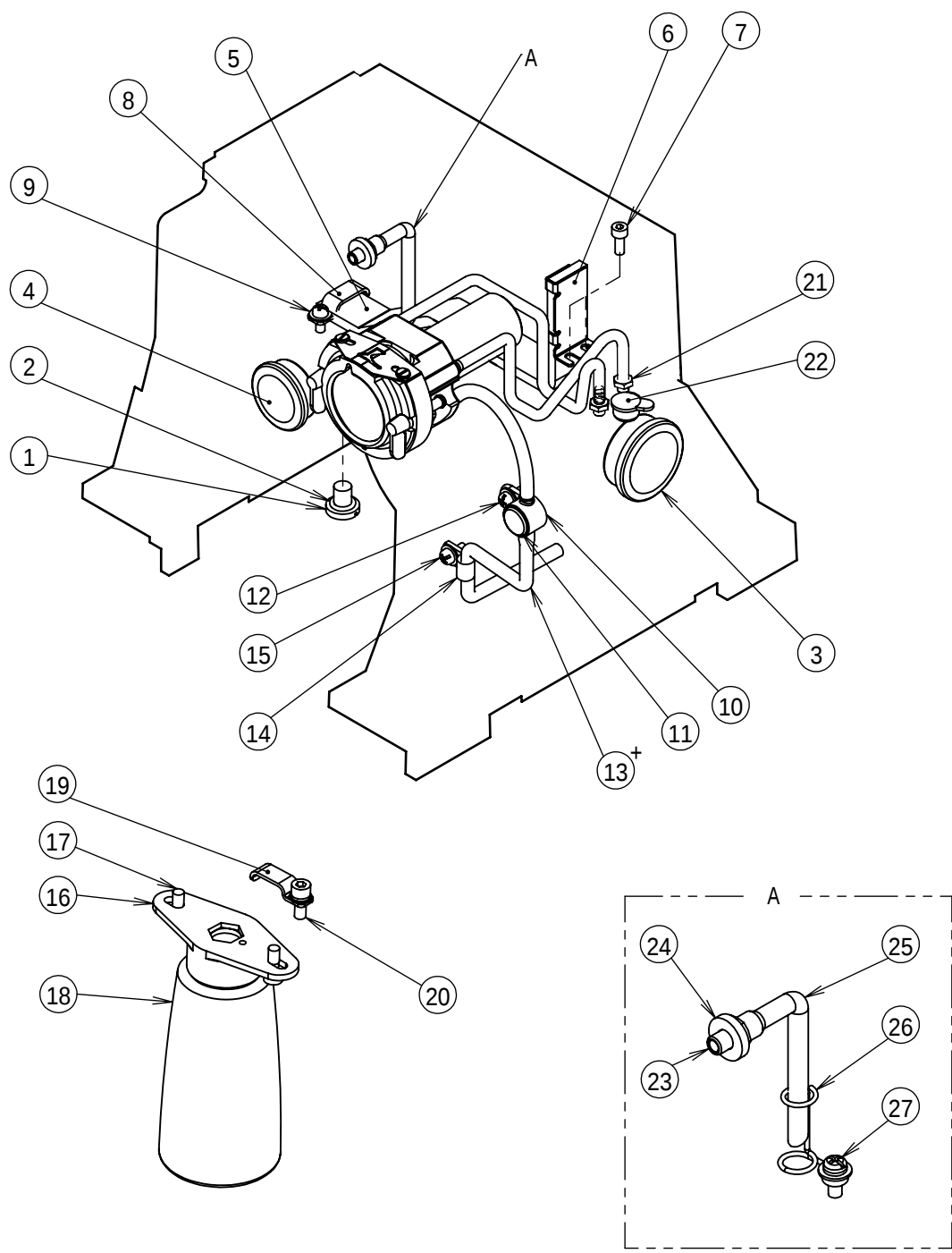
参照号	零部件序号	数量	零部件名称	Part Name
1	117608001	1	开口销	DOWEL PIN
2	SB9411001	1	梭床复合件	SHUTTLE RACE BASE SET
3	SB7939001	1	梭床组件	SHUTTLE RACE BASE ASSY
4	SB1072101	1	梭床	SHUTTLE RACE BASE
5	SB1285001	1	旋梭线导向	SHUTTLE RACE THREAD GUIDE
6	SA4199001	2	螺钉 M3X4	SCREW M3X4
7	SB4158001	2	大旋梭固定柄 S	S-RACE BASE SETTING CLAW S
8	152684101	2	弹簧	COMPRESSION SPRING
9	026030136	2	平垫圈 S3	WASHER PLAIN S 3
10	062300616	2	螺钉 M3X6	SCREW PAN M3X6
11	SA9396001	2	油毡	FELT
12	SB7940001	2	油毡 L=300	FELT L=300
13	SB1050001	2	油管 S	OIL FEEDING PIPE S
14	SB1048101	1	油管 M	OIL FEEDING PIPE M
15	SA9397001	2	橡皮塞5.5	RUBBER CAP 5.5
16	SB1047001	1	油毡支撑板	FELT HOLDER
17	SA9191001	2	螺钉 M3X5.5	SCREW M3X5.5
18	SA3274101	1	油毡支架	FELT HOLDER
19	S47307001	2	螺钉 M3X4	SCREW, M3X4
20	SB7941001	1	油毡组件 L=200	FELT ASSY L=200
21	S50558000	2	油管 L=180	OIL TUBE L=180
22	SC0195001	1	油管 L=40	OIL TUBE L=40
23	048080142	1	轴用挡圈 C8	RETAINING RING EXTERNAL C8
24	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
25	SA3238401	1	旋梭调节轴	ADJUSTING STUD
26	081003670	1	O形圈 PW3	O RING PW3
27	SB8004001	1	油封9-28	OIL SEAL 9-28
28	SB7942001	1	旋梭架轴套组件	ROTARY HOOK SHAFT BUSH ASSY
29	SB7943001	1	旋梭架轴套	ROTARY HOOK SHAFT BUSH
30	SB8003001	1	O型圈P30	O RING P30
31	SB7936001	1	旋梭轴	ROTARY HOOK SHAFT
32	SB7937001	1	旋梭轴齿轮	ROTARY HOOK SHAFT GEAR
33	SA6705001	1	轴承 6001	BALL BEARING 6001
34	SB8004001	1	油封9-28	OIL SEAL 9-28
35	SB7947001	1	轴承套组件	BALL BEARING BUSH ASSY
36	SB7944001	1	轴承套	BALL BEARING BUSH
37	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
38	SA6705001	1	轴承 6001	BALL BEARING 6001
39	SB8034001	1	轴位螺栓M6	SHOULDER BOLT M6
40	081003670	1	O形圈 PW3	O RING PW3
41	SA3238401	1	旋梭调节轴	ADJUSTING STUD
42	081003670	1	O形圈 PW3	O RING PW3
43	SA6448301	1	梭托 E	DRIVER E
44	018501232	1	螺栓 M5X12	BOLT SOCKET M5X12
45	152686201	1	外旋梭 B	SHUTTLE RACE BASE B
46	SA8197101	1	中旋梭LH	SHUTTLE HOOK LH
47	S59221301	1	梭芯套组件 LC	BOBBIN CASE ASSY LC
48	S44633001	1	梭芯 LAN	BOBBIN LAN

F2. 下轴装置 / LOWER SHAFT MECHANISM



F2.下轴装置 / LOWER SHAFT MECHANISM

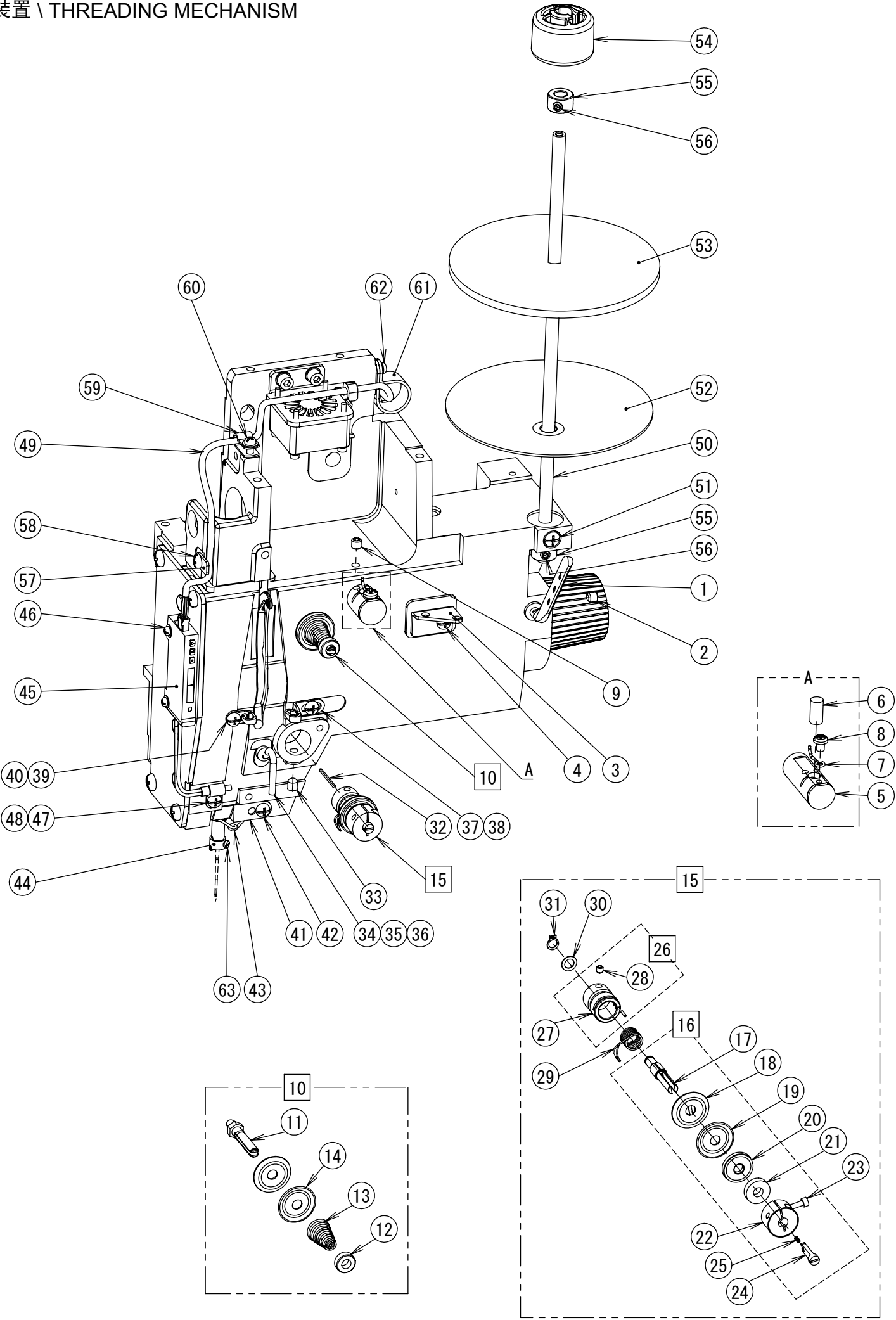
参照号	零部件序号	数量	零部件名称	Part Name
1	S25401100	1	油封	OIL SEAL
2	SB7948001	1	轴承套组件	BALL BEARING BUSH ASSY
3	SB1536001	1	轴承 6204	BALL BEARING 6204
4	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
5	S25401100	1	油封	OIL SEAL
6	SB7949001	1	同步轮005大组件	PULLEY 005 L-ASSY
7	SB1536001	1	轴承 6204	BALL BEARING 6204
8	SB7950001	1	同步轮005组件	PULLEY 005 ASSY
9	SA2378001	2	垫片 4.8	SPACER,4.8
10	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
11	SB7953201	1	下轴	LOWER SHAFT
12	SB7954001	1	曲柄连杆组件	CRANK ROD ASSY
13	SB6381001	1	偏心轮	ECCENTRIC WHEEL
14	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
15	SB8002001	1	针状轴承	NEEDLE BEARING
16	SB7946001	1	曲柄连杆垫圈	CRANK ROD WASHER
17	062400816	3	螺钉 M4X8	SCREW PAN M4X8
18	SB6379001	1	摆动齿轮	ROCK GEAR
19	SB7945001	1	曲柄连杆轴	CRANK ROD SHAFT
20	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
21	SB7955001	1	摆动齿轮轴	ROCK GEAR SHAFT
22	SB8269001	1	O型圈P11	O RING P11
23	SA4545001	1	垫片	SPACER
24	SA8696001	1	紧固套管 A	PINCH SLEEVE A
25	SA8697001	1	紧固套管 B	PINCH SLEEVE B
26	018402036	1	螺栓 M4X20	BOLT SOCKET M4X20
27	SB8034001	1	轴位螺栓M6	SHOULDER BOLT M6
28	SA6820001	1	张力皮带轮组件	TENSION PULLEY ASSY
29	SA6821001	1	张力轮套	TENSION PULLEY COLLER
30	SB1485001	2	轴承 6004	BALL BEARING 6004
31	048200142	1	轴用挡圈 C20	RETAINING RING EXTERNAL C20
32	018084036	1	螺栓 M8X40	BOLT SOCKET M8X40
33	SC0083001	1	同步轮003组件	PULLEY 003 ASSY
34	018062036	8	螺栓 M6X20	BOLT SOCKET M6X20
35	SB8005001	1	皮带410	BELT 410
36	SB7958101	1	旋梭基座盖	ROTARY HOOK BASE COVER
37	SB7959001	1	旋梭基座盖垫片	ROTARY HOOK BASE COVER PACKING
38	SB1172001	4	滑块	SLIDER
39	SB7957001	13	螺栓M4X8	LOW HEAD BOLT SOCKET M4X8
40	SB7960001	2	皮带安装板	BELT HOLDER
41	S55481001	8	螺栓(带垫圈) M4X12	BOLT SOCKET (S/P WASHER)M4X12
43	S55485001	8	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
42+	SB8075001	1	<BAS360H用> 线缆拖链500	<For BAS360H> CABLE BEAR 500
42+	SB8076001	1	<BAS365H用> 线缆拖链700	<For BAS365H> CABLE BEAR 700



G.供油润滑装置 / LUBRICATION

参照号	零部件序号	数量	零部件名称	Part Name
1	SA1303101	1	螺钉8	SCREW M8
2	081008070	1	O形圈 P8	O RING P8
3	S49992000	1	油视窗	OIL GAUGE WINDOW
4	152948001	1	油视窗	OIL GAUGE WINDOW
5	SB7975001	1	油毡	FELT
6	SB7974001	1	油毡支架	FELT SUPPORT
7	018401036	2	螺栓 M4X10	BOLT SOCKET M4X10
8	SA1394101	1	线夹U3	CORD HOLDER U3
9	0A5401006	1	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10
10	SB7976001	1	接头	TERMINAL
11	SA2929001	1	橡皮塞 12.5	RUBBER CAP, 12.5
12	0A5401006	1	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10
14	149547000	1	压线板	CORD HOLDER 4N
15	0A5401006	1	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10
16	SB6278001	1	废油盖座	DUST OILER SUPPORT
17	S55485001	2	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
18	114486002	1	油壶	OILER
19	SA1394101	1	线夹U3	CORD HOLDER U3
20	S55485001	1	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
21	S25382001	2	供油口	OIL FEEDING PIPE
22	SA9917001	1	供油口罩盖	OIL FEEDING POCKET COVER
23	SA8999001	1	供油口3.8	OIL FEEDING PIPE 3.8
24	151439102	1	垫圈	WASHER
25	SB7991101	1	油管	OIL TUBE L=35
26	S50359001	1	油线夹D	TUBE SUPPORT, D
27	0A5401006	1	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10
13+	SB7046001	1	<BAS360H用> 油管	<For BAS360H> OIL TUBE
13+	SC0270001	1	<BAS365H用> 油管	<For BAS365H> OIL TUBE

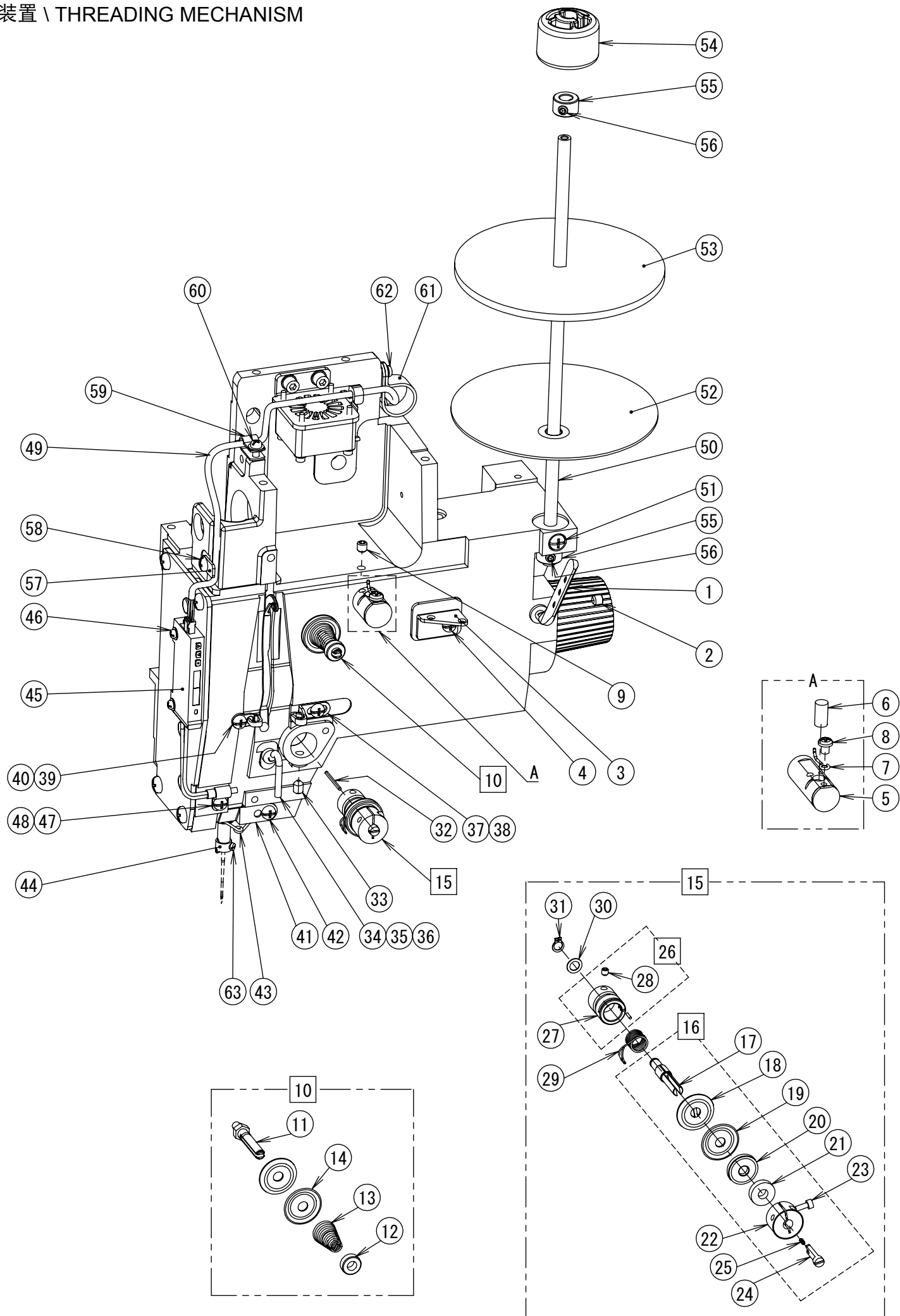
H. 穿线装置 \ THREADING MECHANISM



H.穿线装置 / THREADING MECHANISM

参照号	零部件序号	数量	零部件名称	Part Name
1	SA2636001	1	三眼线勾	THREAD RETAINER
2	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
3	SA3250001	1	过线导向 A	ARM THREAD GUIDE,A
4	062500616	1	螺钉 M5X6	SCREW PAN M5X6
5	152881101	1	线冷却器组件	NEEDLE COOLER ASSY
6	152883000	1	油毡 8X15.5	FELT, 8X15.5
7	152884001	1	过线钩	NEEDLE COOLER THREAD GUIDE
8	062670412	1	螺钉 SM3.57-40X4	SCREW PAN SM3.57-40X4
9	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
10	SB6567001	1	小夹线组件B	PRE-TENSION ASSY B
11	SA3256001	1	夹线杆轴 A	TENSION STUD A
12	100136001	1	夹线螺母	TENSION NUT
13	SA4146101	1	弹簧	SUB TENSION SPRING
14	145446002	2	夹线盘	DISC TENSION
15	SB6468102	1	DT 夹线组件	D TENSION ASSY
16	SB6469101	1	DT夹线杆组件	D TENSION STUD ASSY
17	SB6433001	1	DT 夹线杆轴	D TENSION STUD
18	SA6190001	1	夹线盘 DT	DISC DT
19	145446002	1	夹线盘	DISC TENSION
20	SB1281001	1	锥形夹线盘压板	TAPER DISC PRESSER
21	SB1181101	1	缓冲垫 DT	DT CUSHION
22	SB1088101	1	紧圈 DT	SET COLLAR DT
23	018301036	1	螺栓 M3X10	BOLT SOCKET M3X10
24	SB1180201	1	轴	SHAFT
25	SB1267001	1	弹簧	COIL SPRING
26	SB1182101	1	夹线基座 DT 组件	TENSION BRACKET ASSY
27	SB1083101	1	DT夹线基座	DT TENSION BRACKET
28	012400436	1	螺钉 M4X4	SET SCREW SOCKET (FT) M4X4
29	SA6193301	1	弹簧 C	THREAD TAKE-UP SPRING
30	109763022	1	垫圈	WASHER
31	048060142	1	轴用挡圈 C6	RETAINING RING EXTERNAL C6
32	SB6264001	1	销1.8X25	PIN 1.8X25
33	SA4143001	1	螺钉 M6X6	SET SCREW, (FT) M6X6
34	SA8691001	1	机壳线钩	THREAD GUIDE ARM
35	021400306	1	六角螺母 M4	NUT 3 M4
36	SA9207001	1	橡胶罩	RUBBER COVER
37	SA6391001	1	过线器 C	ARM THREAD GUIDE C
38	062501016	1	螺钉 M5X10	SCREW PAN M5X10
39	SA4333001	1	过线导向 B	ARM THREAD GUIDE,B
40	062501016	1	螺钉 M5X10	SCREW PAN M5X10
41	152869001	1	过线导向	ARM THREAD GUIDE
42	062500616	1	螺钉 M5X6	SCREW PAN M5X6
43	SA3258001	1	针杆轴套线导向 D	N-BAR BUSH THREAD GUIDE,D
44	SA3257101	1	针杆线导向 A	NEEDLE BAR THREAD GUIDE,A
45	SB8174001	1	信号放大器组件	FIBER AMP ASSY
46	0A5301605	2	螺钉(带垫圈) M3X16DB	SCREW PAN (S/P WASHER) M3X16
47	SA5194001	1	传感器安装板	SENSOR SETTING PLATE
48	062501016	1	螺钉 M5X10	SCREW PAN M5X10
49	SB8035001	1	电缆线组件	AMP CABLE ASSY
50	SB8031001	1	穿线轴	THREAD SPOOL SHAFT
51	062061016	2	螺钉 M6X10	SCREW PAN M6X10
52	SB8030001	1	穿线基座	THREAD SPOOL STAND BASE
53	150182000	1	线盘软垫	SPOOL MAT
54	SB8032001	1	穿线压圈	THREAD SPOOL PRESSER
55	SB8607001	2	紧圈	SET SCREW COLLAR

H. 穿线装置 \ THREADING MECHANISM

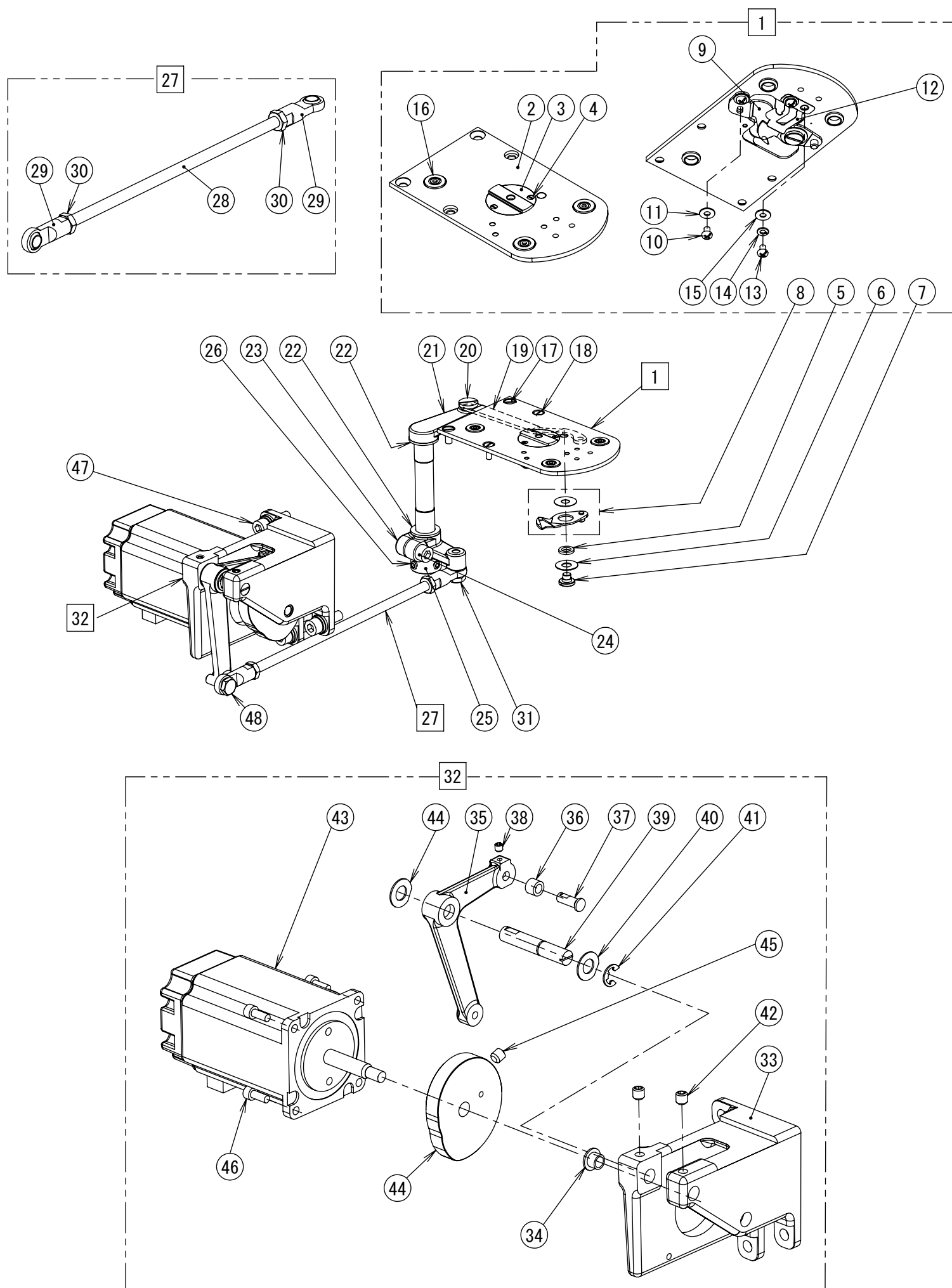


BAS-360H/365H-401

H. 穿线装置 / THREADING MECHANISM

参照号	零部件序号	数量	零部件名称	Part Name
56	012060636	4	螺钉 M6X6	SET SCREW, SOCKET(FT)M6X6
57	SB5028001	1	线夹	CODE HOLDER
58	062501016	1	螺钉 M5X10	SCREW PAN M5X10
59	149547000	7	压线板	CORD HOLDER 4N
60	0A5401006	7	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10
61	SB4096001	1	电线夹 #12	CORD HOLDER #12
62	0A5401006	1	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10
63	144458001	1	螺钉 SM3.57-40X4.5	SET SCREW SM3.57-40X4.5

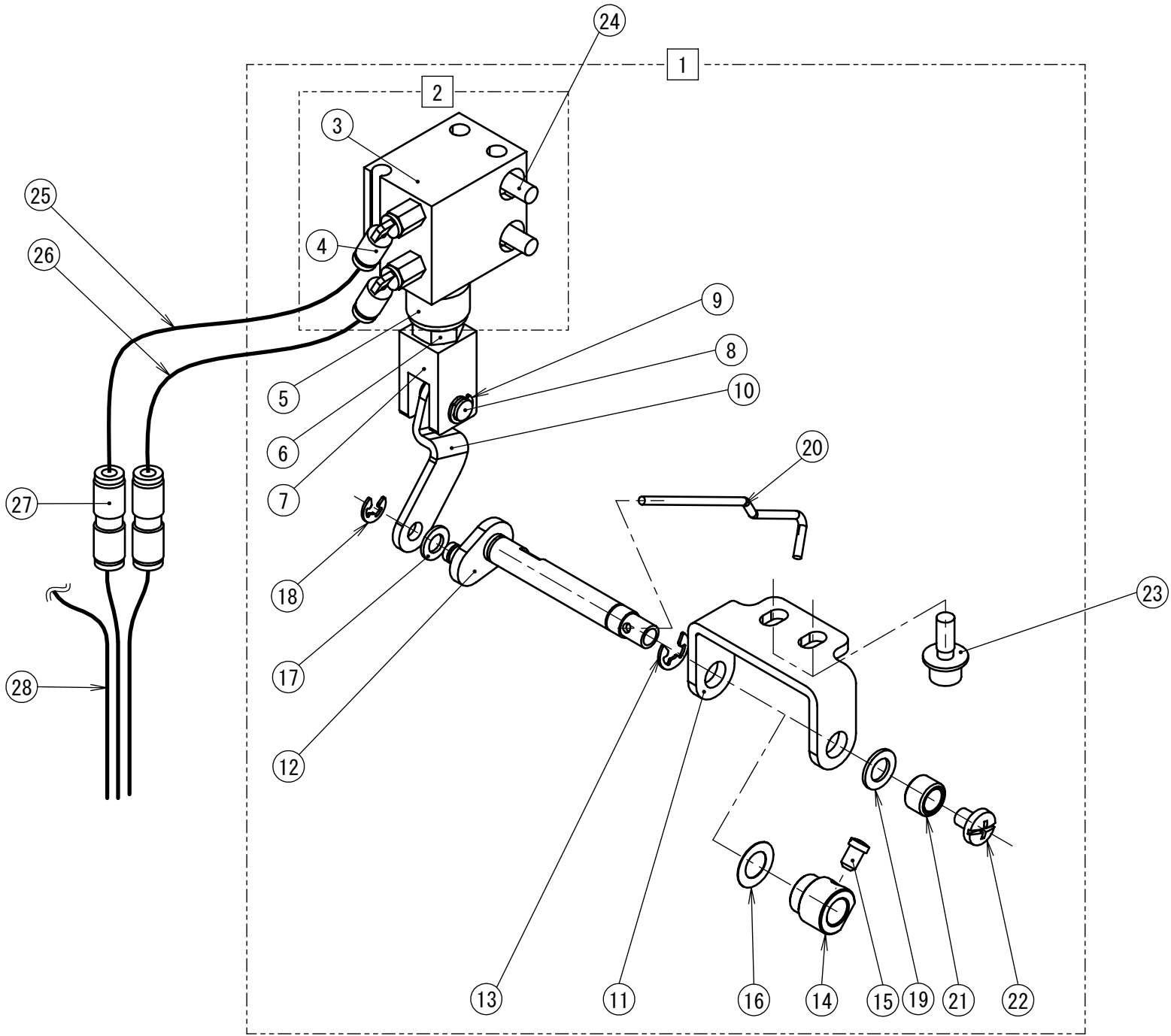
J. 切线装置 / THREAD TRIMMER MECHANISM



J.切线装置 / THREAD TRIMMER MECHANISM

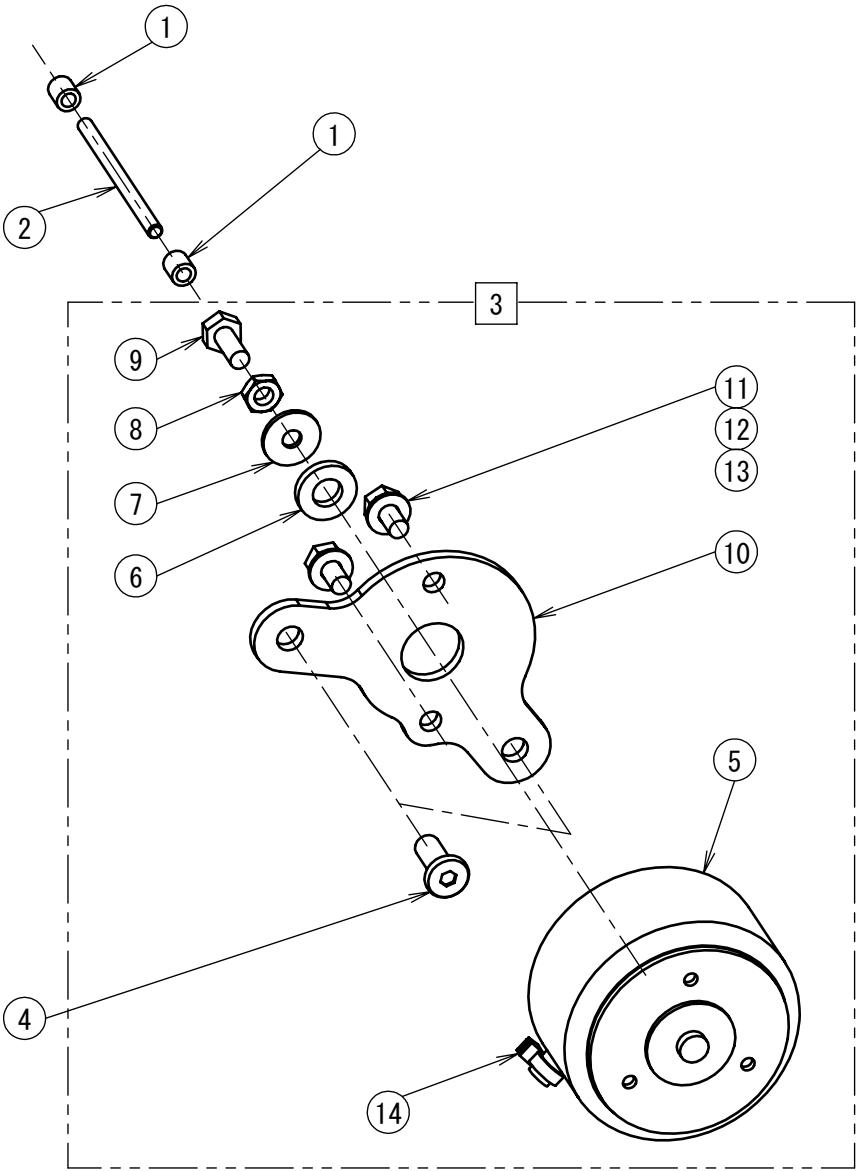
参照号	零部件序号	数量	零部件名称	Part Name
1	SB7961001	1	针板-05 组件	NEEDLE PLATE -05 ASSY
2	SB7962001	1	针板	NEEDLE PLATE
3	SB7963001	1	针孔板	NEEDLE HOLE PLATE
4	100360003	2	螺钉 SM2.38	SCREW
5	S00705001	1	动刀圈套	MOVABLE KNIFE COLLAR
6	SA4519001	1	轴向垫圈	THRUST WASHER
7	SA4518001	1	轴位螺钉	MOVABLE KNIFE SHOULDER SCREW
8	SA6596001	1	动刀复合件 F	MOVABLE KNIFE SET F
9	SA7944201	1	定刀FL	FIXED KNIFE FL
10	062300416	2	螺钉 M3X4	SCREW PAN M3X4
11	SB3847001	2	平垫圈 M3	WASHER_PLAIN_M_3
12	SB0713001	1	底线压簧	BOBBIN THREAD CLAMP SPRING
13	062300416	2	螺钉 M3X4	SCREW PAN M3X4
14	028030246	2	弹簧垫圈 2-3	WASHER SPRING 2-3
15	SB3847001	2	平垫圈 M3	WASHER_PLAIN_M_3
16	SB1172001	3	滑块	SLIDER
17	S25310101	2	螺钉 M4	SCREW, FLAT M4
18	SA3538001	2	螺钉 M4X8	SCREW,M4X8
19	SB7964001	1	动刀连杆87.5	M-KNIFE CONNECTING PLATE 87.5
20	SA4354001	1	轴位螺钉 6-1.8	SHOULDER SCREW,6-1.8
21	SB4396101	1	动刀曲柄轴	SHAFT MOVABLE KNIFE LEVER
22	SB4400001	2	轴向垫圈	THRUST WASHER
23	SB7965001	1	动刀曲柄28	MOVING KNIFE LEVER 28
24	018061636	1	螺栓 M6X16	BOLT SOCKET M6X16
25	SA4588001	1	紧圈	SET COLLAR
26	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5
27	SB7966001	1	切线杆 211组件	THREAD TRIMMER ROD 211 ASSY
28	SB7967001	1	切线杆178	THREAD TRIMMER ROD 178
29	S32465101	2	接头组件	BALL JOINT ASSY
30	021060306	2	六角螺母 M6	NUT 3 M6
31	SB4401001	1	台阶螺钉6.35-6	SHOULDER SCREW 6.35-6
32	SB7968101	1	马达底座组件	MOTOR BRACKET ASSY
33	SB7969001	1	马达底座	MOTOR BRACKET
34	SB6838001	1	轴套	BUSH DBS0605-12F
35	SB7972001	1	切线凸轮曲柄	THREAD TRIMMER CAM LEVER
36	SB6787001	1	切线滚轮 H	COLLAR TR-TRIMMER H
37	SB6788001	1	切线滚轮轴	COLLAR SHAFT
38	012400436	2	螺钉 M4X4	SET SCREW SOCKET (FT) M4X4
39	SB7973001	1	切线凸轮曲柄轴	THREAD TRIMMER CAM LEVER SHAFT
40	110367001	2	垫圈 8	WASHER, PLAIN SPECIAL 8
41	048060342	1	挡圈 E6	RETAINING RING E6
42	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
43	SB8006101	1	脉冲马达组件	PULSE MOTOR ASSY
44	SB6785001	1	切线凸轮	THREAD TRIMMER CAM
45	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
46	018401036	4	螺栓 M4X10	BOLT SOCKET M4X10
47	S47269001	3	螺栓(带垫圈) M6X20	BOLT SOCKET (S/P WASHER)M6X20
48	SB4401001	1	台阶螺钉6.35-6	SHOULDER SCREW 6.35-6

K. 扫线装置 / THREAD WIPER MECHANISM



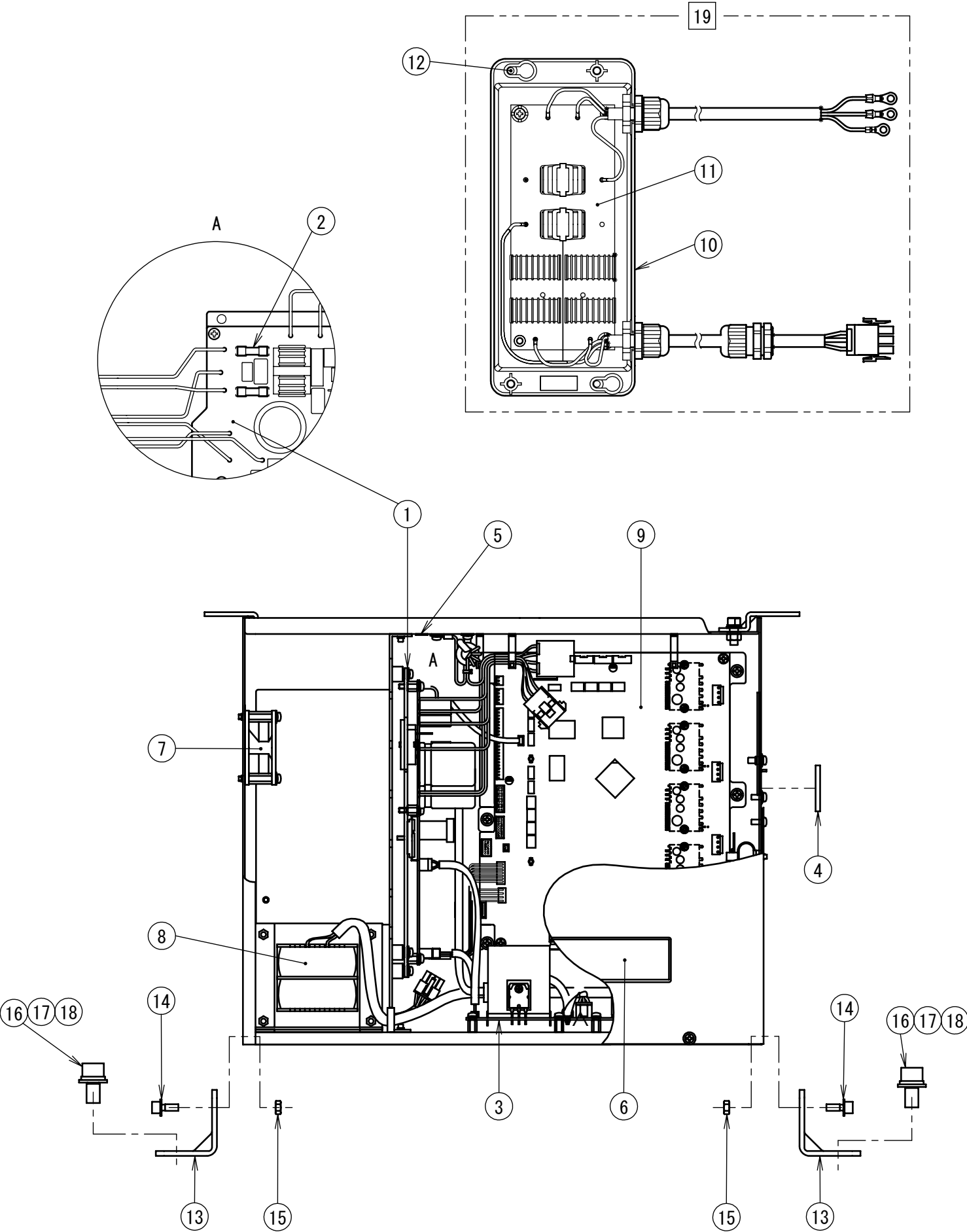
K.扫线装置 / THREAD WIPER MECHANISM

参照号	零部件序号	数量	零部件名称	Part Name
1	SB7995101	1	气压扫线装置大组件	AIR THREAD WIPER SET
2	SB8008101	1	气缸003 组件	CYLINDER 003 ASSY
3	SB8009001	1	气缸003	CYLINDER 003
4	SB0105101	2	L型管接头4XM3	MALE ELBOW 4XM3
5	SB7996001	1	缓冲橡胶垫	URETHANE CUSION
6	SB8239001	1	螺母M6	FLANGED NUT M6
7	SA5558001	1	气缸连杆	CLAMP CYLINDER ROD
8	S35305001	1	气缸连杆销	CYLINDER ROD PIN
9	048030342	2	挡圈 E3	RETAINING RING E3
10	SB7997001	1	扫线连杆	THREAD WIPER ROD
11	SB7998101	1	扫线轴托架	THREAD WIPER SHAFT BRACKET
12	SA8057001	1	挡线曲柄组件	THREAD WIPER CRANK ASSY
13	048040342	1	挡圈 E4	RETAINING RING E4
14	S25454021	1	螺纹紧圈	SET SCREW COLLAR
15	S25279101	1	螺钉 M3.5-5	SET SCREW (CP) M3.5-5
16	149097000	1	消音垫	SILENT SHEET
17	110735002	1	垫圈	WASHER
18	048030342	1	挡圈 E3	RETAINING RING E3
19	S03677001	1	垫圈	WASHER
20	S10470201	1	扫线杆	WIPER
21	146288021	1	挡线轴挡圈	THREAD WIPER STUD COLLAR
22	060400516	1	螺钉 M4X5	SCREW BIND M4X5
23	S55481001	2	螺栓(带垫圈) M4X12	BOLT SOCKET (S/P WASHER)M4X12
24	018402036	2	螺栓 M4X20	BOLT SOCKET M4X20
25	SB3313001	1	空气管 4 L=800	AIR TUBE 5 L=600
26	SB3313002	1	空气管 4 L=800	AIR TUBE 5 L=600
27	SB8093001	2	接头KQ2H04-00A	JOINT KQ2H04-00A
28	SB8315001	1	扁平管3-2550	FLAT TUBE 3-2550



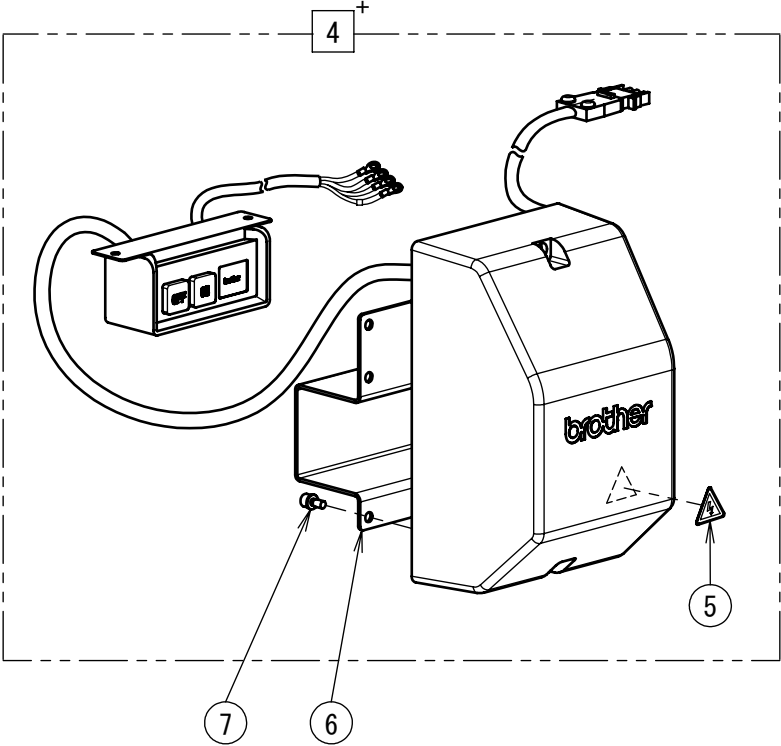
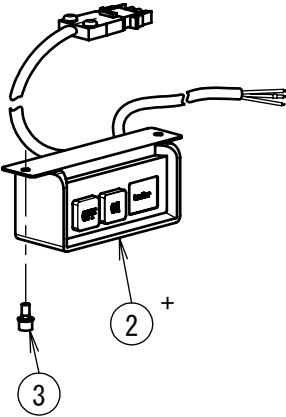
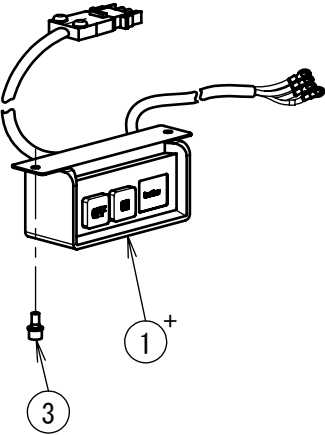
L.松线装置 / TENSION RELEASE MECHANISM

参照号	零部件序号	数量	零部件名称	Part Name
1	SB1192001	2	松线杆套筒	TENSION RELEASE BAR BUSH
2	SB1089001	1	松线杆	TENSION RELEASE BAR
3	SB7992001	1	DT电 磁铁组件	DT SOLENOID ASSY
4	SA8597001	2	螺栓 M5X12	BOLT SOCKET M5X12
5	SB7993001	1	DT电 磁铁	DT SOLENOID
6	SB1179001	1	电 磁铁缓冲垫圈	SOLENOID CUSHION
7	SB7244001	1	平垫圈 L4	WASHER_PLAIN_L_4
8	021400306	1	六角螺母 M4	NUT 3 M4
9	017401015	1	螺栓 M4X10	BOLT M4X10
10	SB7994001	1	电 磁铁安装板	SETTING PLATE SOLENOID
11	017400802	2	螺栓 M4X8	BOLT M4X8
12	028040246	2	弹簧垫圈 2-4	WASHER SPRING 2-4
13	SB3848001	2	平垫圈 M4	WASHER_PLAIN_M_4
14	SB4155001	1	线夹	BAND



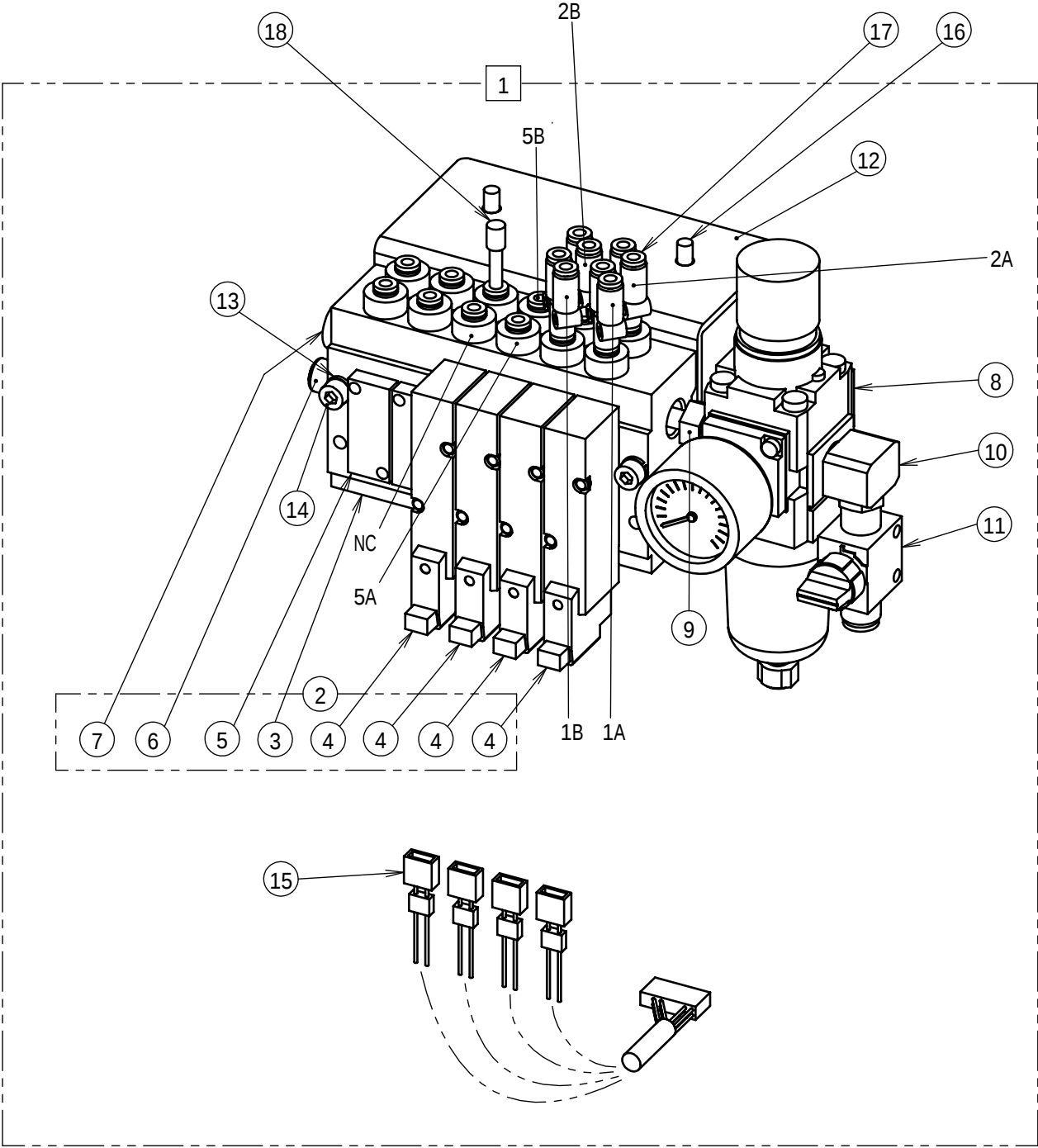
M1.控制箱 / CONTROL BOX

参照号	零部件序号	数量	零部件名称	Part Name
1	SB9296001	1	马达基板组件360H	MOTOR PCB ASSY 360H
2	J04417001	2	保险丝 10A-250V:FGMB	G FUSE 10A-250V:FGMB
3	SB6304001	1	电源基板组件342H	POWER PCB ASSY 342H
4	S37060001	1	接地标记	LABEL GROUNDING
5	S37059001	1	PE标记	LABEL,PE
6	SB8096001	1	感电标签 36 X 150	LABEL ELECTRICAL SHOCK 36X150
7	SA3797001	1	DC风扇马达组件	DC-FAN MOTOR ASSY
8	SB6308001	1	变压器 342H	TRANS FORMER 342H
9	SB8023001	1	主基板组件360H	MAIN PCB ASSY 360H
13	SB8154001	2	控制箱支架	BOX BRACKET
14	S55481001	4	螺栓(带垫圈) M4X12	BOLT SOCKET (S/P WASHER)M4X12
15	021400306	4	六角螺母 M4	NUT 3 M4
16	018081636	4	螺栓 M8X16	BOLT SOCKET M8X16
17	028080246	4	弹簧垫圈 2-8	WASHER SPRING 2-8
18	026080236	4	平垫圈 M8	WASHER PLAIN M 8
			<用于欧洲>	<For Europe>
19	SB8894001	1	CE滤波器组件TYPE6	CE FILTER UNIT TYPE6
10	SB7074001	1	CE滤波器座罩	CE FILTER CASE
11	SB7065001	1	CE过滤基板组件	CE FILTER PCB ASSY TYPE3
12	018501232	4	螺栓 M5X12	BOLT SOCKET M5X12



M2.控制箱 / CONTROL BOX

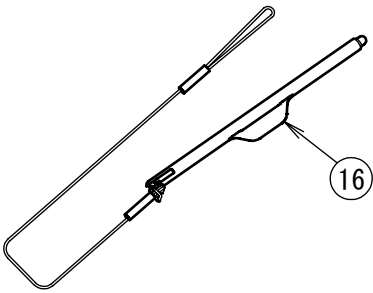
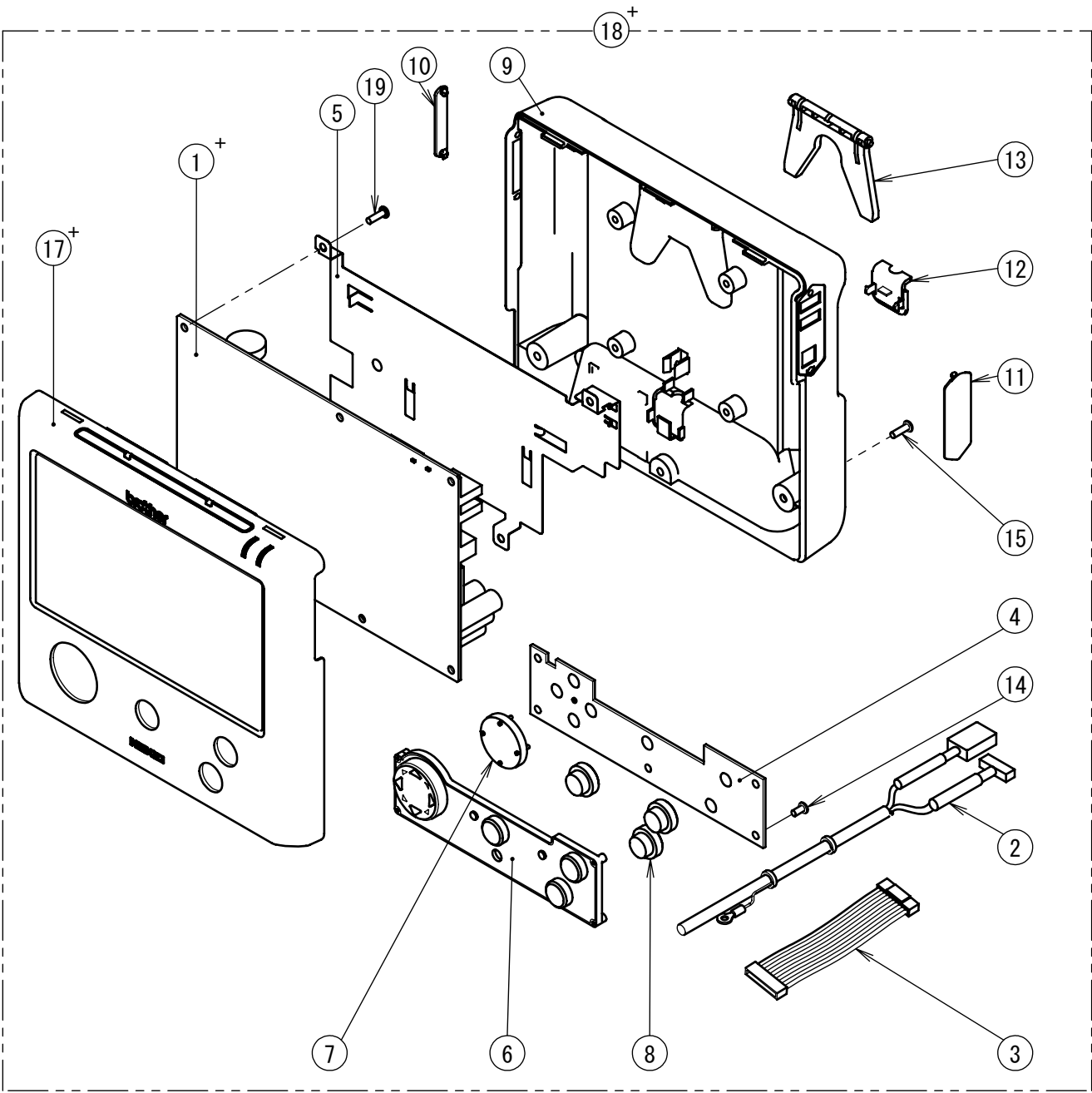
参照号	零部件序号	数量	零部件名称	Part Name
1+	SA9616001	1	<用于三相 200V> <用于日本> 电源开关组件 SJT	<For Three phase 200V AC> <For Japan> POWER SWITCH ASSY SJT
1+	SA9831001	1	<三相 200V AC用> <用于美洲> 电源开关组件 SJT#2	<For Three phase 200V AC> <For the Americas> POWER SWITCH ASSY SJT#2
2+	SA9535001	1	<用于单相 220V> <用于中国、亚洲及一般出口> 电源开关组件CCC	<For Single phase 220V AC> <For China and Asia and General> POWER SUPPLY SWITCH ASSY CCC
3	S55485001	2	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
4+	BMP3010-0000000-3ST4	1	<用于三相 380V> <用于亚洲和一般出口> 变压器箱	<For Three phase 380V> <For Asia and General> TRANSFORMER BOX
4+	BMP3010-0000000-4ST4	1	<用于三相 400V> <用于欧洲> 变压器箱	<For Three phase 400V> <For Europe> TRANSFORMER BOX
5	SA9914001	1	感电标签 25 X 28	LABEL ELECTRICAL SHOCK 25X28
6	SB8683101	1	安装板	MOUNTING PLATE
7	S55477001	4	螺栓(带垫圈) M6X16	BOLT SOCKET (S/P WASHER)M6X16



P.空压装置 / AIR PRESSURE MECHANISM

参照号	零部件序号	数量	零部件名称	Part Name
1	SB7999401	1	电磁阀组件4A	SOLENOID VALVE ASSY 4A
2	SB8024201	1	电磁阀4A小组件	SOLENOID VALVE SUB ASSY 4A
3	SB8266001	1	集合管6	MANIFOLD6
4	SB8265001	3	阀门001	VALVE 001
5	S53982000	2	遮隔板组件	BLANKING PLATE ASSY
6	SA5283001	1	消音器 AN103-1	SILENCER AN10-1
7	153274001	2	盖 1/8	CAP, 1/8
8	SA5282001	1	调整器 AW20-02G	FILTER REGULATOR AW20-02G
9	S09228000	1	管接头	NIPPLE 1/4X1/8
10	SA7588001	1	接管 PT 1/4	ELBOW PT 1/4
11	SB0445001	1	手指阀	FINGER VALVE
12	SB8019001	1	阀安装板6	VALVE SETTING PLATE 6
13	028050246	2	弹簧垫圈 2-5	WASHER SPRING 2-5
14	018503036	2	螺栓 M5X30	BOLT SOCKET M5X30
15	SB8025001	1	阀门接线4连组	VALVE HARNESS X4 ASSY
16	S55485001	2	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
17	S53978000	4	分支管 Y	BRANCH Y
18	S53983000	1	插销 4	PLUG 4

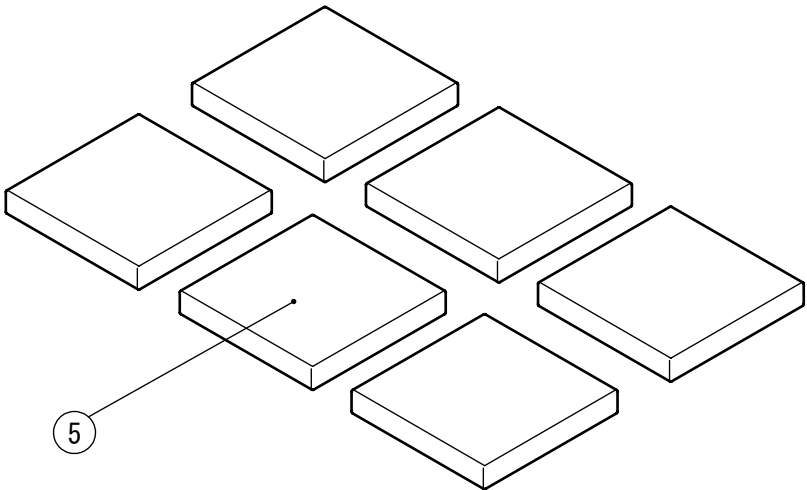
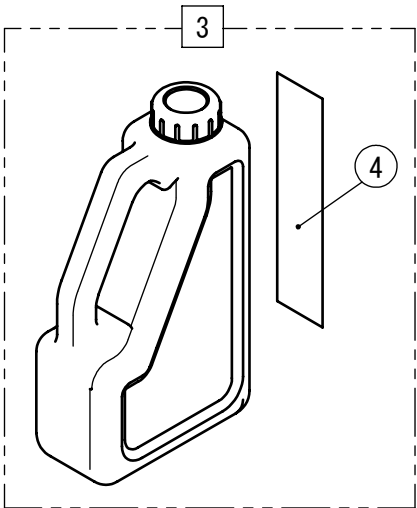
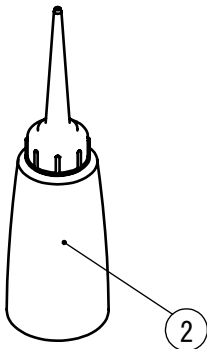
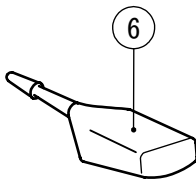
S. 液晶操作盘装置 / LCD PANEL



S.液晶操作盘装置 / LCD PANEL

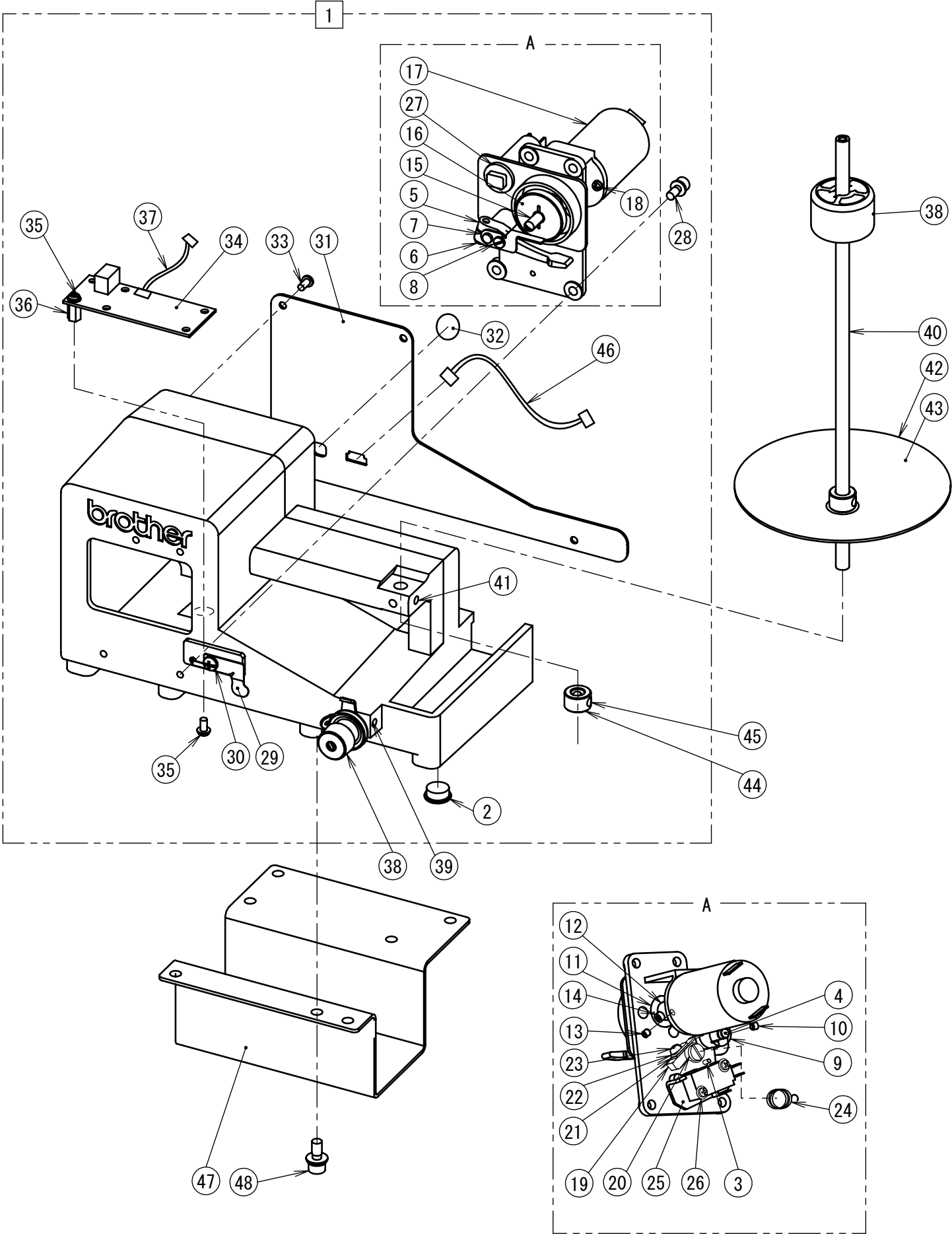
参照号	零部件序号	数量	零部件名称	Part Name
2	SB7245001	1	操作盘编程器接线	PANEL PROGRAMMER HARNESS
3	SB6472001	1	主基板-开关接线	MN-KEY HARNESS
4	SB6525001	1	编程器开关基板组件	PROGRAMMER KEY PCB ASSY
5	SB6538101	1	接地板	EARTH PLATE
6	SB6539001	1	键盘	KEYBOARD
7	SB6540001	1	光标键	CURSOR KEY
8	SB6541001	3	推键	PUSH KEY
9	SB6542101	1	后盖组件	REAR COVER ASSY
10	SB6545001	1	侧盖SD	SIDE CAVER SD
11	SB6546001	1	侧盖USB	SIDE CAVER USB
12	SB6551101	1	后盖盖子	REAR COVER CAP
13	SB6552001	1	后支架	REAR STAND
14	085310816	5	螺钉 B M3X10	TAPTITE BIND B M3X8
15	085311016	3	螺钉 B M3X10	TAPTITE BIND B M3X10
16	SB6556001	1	笔组件	PEN ASSY
19	085311016	3	螺钉 B M3X10	TAPTITE BIND B M3X10
			<用于一般出口(无商标标记)>	<For General export (W/O LOGO)>
1+	SB9299001	1	编程器主基板组件	PROGRAMMER MAIN PCB ASSY
17+	SB6532001	1	前盖组件	FRONT COVER ASSY
18+	SB9297001	1	操作盘编程器组件	PANEL PROGRAMMER ASSY
			<用于一般出口>	<For General export>
1+	SB9299001	1	编程器主基板组件	PROGRAMMER MAIN PCB ASSY
17+	SB6532002	1	前盖组件	FRONT COVER ASSY
18+	SB9297002	1	操作盘编程器组件	PANEL PROGRAMMER ASSY
			<用于欧洲>	<For Europe>
1+	SB9154001	1	编程器主基板组件	PROGRAMMER MAIN PCB ASSY
17+	SB6532003	1	前盖组件	FRONT COVER ASSY
18+	SB9297003	1	操作盘编程器组件	PANEL PROGRAMMER ASSY

选购件
Option parts



Z1. 附件 / ACCESSORIES

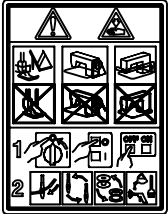
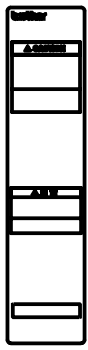
参照号	零部件序号	数量	零部件名称	Part Name
1	S44633001	1	梭芯 LAN	BOBBIN LAN
2	114483002	1	油壶组件	OILER ASSY
3	SB1543102	1	油罐组件	OIL TANK ASSY
4	SB1505101	1	油罐警示标贴	OIL WARNING LABEL
5	SB8524001	6	橡皮垫圈	RUBBER CUSHION
6	S06706001	1	<选购件> 硅油	<Option parts> SILICONE OIL



Z2. 附件 / ACCESSORIES

参照号	零部件序号	数量	零部件名称	Part Name
1	SB8722101	1	绕线器部件	BOBBIN WINDER ASSY
2	117934001	4	橡皮塞 13.5	RUBBER CAP, 13.5
3	047301042	1	弹簧销 AW3	PIN SPRING ROLL AW3
4	SA3293001	1	卷线卡爪轴	STUD B-WINDER CLAW
5	SA1984001	1	梭芯压臂柄	BOBBIN PRESSER ARM
6	018401236	1	螺栓 M4X12	BOLT SOCKET M4X12
7	SA3294001	1	梭芯压杆	BOBBIN PRESSER
8	S23418002	1	螺钉 M4X5	SCREW M4X5
9	SA3295001	1	卷线卡爪	CLAW B-WINDER
10	012400436	2	螺钉 M4X4	SET SCREW SOCKET (FT) M4X4
11	SB8010001	1	球轴承606	BALL BEARING 606
12	SB8605001	1	联接器	COUPLING
13	012400436	2	螺钉 M4X4	SET SCREW SOCKET (FT) M4X4
14	018300536	2	螺栓 M3X5	BOLT SOCKET M3X5
15	SB8604001	1	绕线轴	BOBBIN WINDER SHAFT
16	SA1988001	1	梭芯座	BOBBIN SUPPORT
17	SB8610001	1	绕线马达组件	BOBBIN WINDER MOTOR ASSY
18	0A4300806	3	螺钉(带垫圈) M3X8DA	SCREW PAN (S/P WASHER) M3X8
19	SB8614001	1	绕线杠杆	BOBBIN WINDER LEVER
20	SB8615001	1	轴位螺钉	SHOULDER SCREW M5
21	SB8617001	1	板弹簧	SPLING PLATE
22	SB8682001	1	垫圈	SPRING PLATE WASHER
23	062350616	1	螺钉 M3.5X6	SCREW PAN M3.5X6
24	SB8616001	1	弹簧	SPRING TWIST
25	SB8612001	1	绕线定位	B-WINDER STOPPER
26	0A5302005	2	螺钉(带垫圈) M3X20DB	SCREW PAN (S/P WASHER) M3X20
27	SB8735001	1	保险器0.3A	PROTECTOR 0.3A
28	S55485001	4	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12
29	SA3299001	1	切刀	KNIFE
30	062500616	1	螺钉 M5X6	SCREW PAN M5X6
31	SB8611001	1	绕线器盖	BOBBIN WINDER LID
32	SA9225001	1	防护贴片	BLINDEFOLD SEAL
33	062400806	4	螺钉 M4X8	SCREW PAN M4X8
34	SB8712001	1	绕线器基板组件	BOBBIN WINDER PCB ASSY
35	0A4400806	8	螺钉(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8
36	SB8725001	4	垫片M4X12	SPACER M4X12
37	SB8710001	1	绕线器电线A	BOBBIN WINDER HARNESS A
38	SA1994102	1	绕线器夹线组件	BOBBIN WINDER TENSION ASSY
39	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
40	SB8031001	1	穿线轴	THREAD SPOOL SHAFT
41	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
42	SB8030001	1	穿线基座	THREAD SPOOL STAND BASE
43	150182000	1	线盘软垫	SPOOL MAT
44	SB8607001	2	紧圈	SET SCREW COLLAR
45	012060636	4	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6
46	SB8711001	1	绕线器电线B	BOBBIN WINDER HARNESS B
47	SB8683101	1	安装板	MOUNTING PLATE
48	S55485001	4	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12

Wa. 警告标签 / Warning labels

警告标签/Warning labels	零部件名称/Name of labels	尺寸/ Size(mm)	零部件序号/ Code
	感电标签 36 X 150 Label electrical shock 36 X 150	36X150	SB8096-001
	感电标签 25x28 Label electrical shock 25 X 28	L=28	SA9914-001
	操作注意标签 Label caution	56X43	SA9826-001
	警告标记 Injury mark	L=16	SA9957-001
	接地标记 Label, grounding	Ø 12	S37060-001
	PE标记 Label, PE	7.5X12.5	S37059-001
	油壶警示标贴 Oil warning label	148X34	SB1505-101

Sp. 不同规格零部件一览表 / Different parts list

名称 Part name	规格 Spec.	厚布料 Heavy-weight materials	中厚布料 Medium-weight materials	安全气囊 Airbag
针孔板 Needle hole plate		(ϕ 2.4) SB7963-001	(ϕ 2.2) SB8041-001	(ϕ 2.6) SB8073-001
梭芯套组件 Bobbin case assy		S59221-301 <LC>		S59222-301 <LD>
夹线簧 Tension spring		S48664-001 <AN>		S16075-101
螺钉 Screw		S16492-101		
防空转弹簧 Anti-spin spring		S15667-001		
梭芯 Bobbin		S44633-001 <LAN>		S15666-001 <LB>
中旋梭组件 Shuttle hook assy, w/box		SA8197-101 <LH>	SA2173-301 <LF>	SA8197-101 <LH>
外旋梭 Shuttle race base		152686-201 	152682-201 <A>	152686-201
挑线弹簧 Thread take-up spring		SA6193-301		
弹簧 Sub tension spring		SA4146-101		SA3416-101
垫圈 Washer		-		S20681-000
针杆线导向 Needle bar thread guide	 	SA3257-101 <A>		SA4815-201
压脚 Predsser foot		S42843-001 <A>		S42844-001

压脚/Presser foot			
A/S42843-001 *	B/S42844-001	C/S42845-001	D/S42846-001
E/S42847-01	F/157237-001	G/158592-001	J/S42848-001
A-CUT/S40214-001	B-L/S49448-001	XA/S42849-101	H/SA4811-001

针孔板/Needle hole plate		
2. 4/SB7963-001 *	2. 2/SB8041-001	2. 6/SB8073-001

印有 * 记号的为标准零部件
The * symbol is for Standard parts.

CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page
012060636	C1 - 36	C1	018300636	A1 - 36	A1		H - 31	H		H - 60	H
	C1 - 47	C1	018300836	A2 - 44	A2	048060342	J - 41	J		H - 62	H
	C1 - 49	C1	018301036	H - 23	H	048070342	D6 - 17	D6	0A5403006	A1 - 30	A1
	C2 - 17	C2	018303036	C1 - 55	C1	048080142	C2 - 16	C2	100136001	H - 12	H
	D1 - 21	D1	018400836	E - 25	E		F1 - 23	F1	100360003	J - 4	J
	D1 - 30	D1	018401036	B - 11	B	048090142	C1 - 34	C1	104450101	A1 - 18	A1
	D1 - 33	D1		B - 24	B	048200142	B - 32	B	104821001	C1 - 61	C1
	D4 - 15	D4		C1 - 41	C1		F2 - 31	F2	109763022	E - 26	E
	D4 - 23	D4		C1 - 45	C1	048220242	B - 36	B		H - 30	H
	D4 - 28	D4		D7 - 17	D7		C2 - 13	C2	110367001	C1 - 21	C1
	D4 - 37	D4		E - 4	E	060400516	K - 22	K		J - 40	J
	D4 - 44	D4		E - 15	E	060401016	A1 - 9	A1	110494001	D6 - 16	D6
	D4 - 52	D4		G - 7	G		A1 - 11	A1	110735002	K - 17	K
	D6 - 18	D6		J - 46	J		D5 - 19	D5	114483002	Z1 - 2	Z1
	D7 - 19	D7	018401236	Z2 - 6	Z2	062061016	A1 - 5	A1	114486002	G - 18	G
	E - 2	E	018402036	F2 - 26	F2		A1 - 17	A1	117608001	F1 - 1	F1
	F1 - 24	F1		K - 24	K		H - 51	H	117934001	Z2 - 2	Z2
	H - 2	H	018501232	E - 10	E	062300416	J - 10	J	118550001	D6 - 8	D6
	H - 9	H		F1 - 44	F1		J - 13	J	143966001	A1 - 33	A1
	H - 56	H		M1 - 12	M1	062300616	F1 - 10	F1	144458001	H - 63	H
	J - 42	J	018501636	B - 2	B	062300816	D1 - 10	D1	145446002	H - 14	H
	J - 45	J		C2 - 2	C2		D4 - 57	D4		H - 19	H
	Z2 - 39	Z2		C2 - 4	C2		D5 - 21	D5	146288021	K - 21	K
	Z2 - 41	Z2		C2 - 6	C2	062350616	Z2 - 23	Z2	149097000	K - 16	K
	Z2 - 45	Z2		D2 - 6	D2	062400806	Z2 - 33	Z2	149547000	G - 14	G
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	J - 38	J		D2 - 18	D2	062500616	C1 - 31	C1	150182000	H - 53	H
	Z2 - 10	Z2	018502032	A2 - 107	A2		H - 4	H		Z2 - 43	Z2
	Z2 - 13	Z2	018503036	D6 - 5	D6		H - 42	H	151439102	G - 24	G
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	D1 - 42	D1		D3 - 25	D3		A1 - 27	A1	152686201	F1 - 45	F1
	E - 14	E	021060306	A1 - 22	A1		H - 38	H		Sp	Sp
	J - 26	J		D2 - 16	D2		H - 40	H	152869001	H - 41	H
017061612	D7 - 7	D7		D7 - 8	D7		H - 48	H	152881101	H - 5	H
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	E - 16	E		B - 28	B	076005809	B - 22	B	153274001	P - 7	P
	E - 18	E		D1 - 17	D1	081003670	F1 - 26	F1	157237001	Ga	Ga
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	D1 - 4	D1	021400306	A2 - 35	A2	085310816	S - 14	S		C2 - 31	C2
	D1 - 35	D1		H - 35	H	085311016	S - 15	S	525664000	C1 - 62	C1
	D1 - 43	D1		L - 8	L		S - 19	S	BMP3010-0000000-3ST4		
	D1 - 2+	D1		M1 - 15	M1	0A4300806	Z2 - 18	Z2		M2 - 4+	M2
	D1 - 12+	D1	026030136	F1 - 9	F1	0A4400806	Z2 - 35	Z2	BMP3010-0000000-4ST4		
	D3 - 2	D3	026080236	M1 - 18	M1	0A4501206	A1 - 45	A1		M2 - 4+	M2
	D3 - 4	D3	026100232	D1 - 5	D1	0A5301605	A2 - 46	A2	J04417001	M1 - 2	M1
	D3 - 6	D3		D1 - 13	D1		C1 - 65	C1	S00705001	J - 5	J
	D3 - 17	D3	028030246	C1 - 54	C1		H - 46	H	S03677001	K - 19	K
	D4 - 16	D4		J - 14	J	0A5302005	Z2 - 26	Z2	S06706001	Z1 - 6	Z1
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	F2 - 4	F2	S55479001	A1 - 23	A1		B - 12	B	SA6190001	H - 18	H
	F2 - 10	F2		A1 - 37	A1		B - 25	B	SA6193301	H - 29	H
	F2 - 14	F2		A2 - 34	A2		D1 - 44	D1		Sp	Sp
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S25382001	G - 21	G		A3 - 15	A3	S59222301	Sp	Sp	SA6820001	B - 29	B
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	F2 - 5	F2		D3 - 13	D3	SA1394101	C1 - 59	C1	SA6821001	B - 30	B
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S35305001	K - 8	K		A2 - 42	A2	SA1984001	Z2 - 5	Z2		D1 - 27	D1
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S37060001	M1 - 4	M1		C2 - 23	C2	SA2173301	Sp	Sp		D4 - 41	D4
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S42843001	E - 31	E		D6 - 27	D6		F2 - 9	F2	SA7944201	J - 9	J
	Sp	Sp		D6 - 31	D6	SA2422001	C1 - 39	C1	SA8057001	K - 12	K
	Ga	Ga		F2 - 41	F2	SA2636001	H - 1	H	SA8197101	F1 - 46	F1
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S42846001	Ga	Ga	S55484001	A2 - 78	A2	SA3238401	F1 - 25	F1		D4 - 7	D4
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S42848001	Ga	Ga		A2 - 19	A2	SA3250001	H - 3	H		L - 4	L
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	Z1 - 1	Z1		A2 - 55	A2		Sp	Sp	SA8679001	E - 32	E
	Sp	Sp		A2 - 59	A2	SA3258001	H - 43	H	SA8691001	H - 34	H
S47269001	A1 - 7	A1		A2 - 62	A2	SA3274101	F1 - 18	F1	SA8694001	A1 - 29	A1
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	C2 - 18	C2		A2 - 84	A2	SA3295001	Z2 - 9	Z2	SA8999001	G - 23	G
	D2 - 7	D2		A2 - 96	A2	SA3299001	Z2 - 29	Z2	SA9191001	F1 - 17	F1
	D2 - 14	D2		C1 - 56	C1	SA3416101	Sp	Sp	SA9207001	H - 36	H
	D4 - 30	D4		C2 - 20	C2	SA3488001	C1 - 42	C1	SA9225001	Z2 - 32	Z2
	D4 - 39	D4		C2 - 25	C2	SA3538001	J - 18	J	SA9396001	F1 - 11	F1
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	D6 - 28	D6		C2 - 32	C2	SA4146101	H - 13	H	SA9616001	M2 - 1+	M2
	J - 47	J		D3 - 9	D3		Sp	Sp	SA9826001	A1 - 41	A1
S47270001	D1 - 48	D1		D5 - 7	D5	SA4199001	F1 - 6	F1		Wa	Wa
S47307001	F1 - 19	F1		D5 - 16	D5	SA4333001	H - 39	H	SA9831001	M2 - 1+	M2
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S49992000	G - 3	G		G - 20	G	SA4519001	J - 6	J	SA9917001	G - 22	G
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S50359001	G - 26	G		P - 16	P	SA4588001	J - 25	J		A1 - 39	A1
S50558000	F1 - 21	F1		Z2 - 28	Z2	SA4677201	A2 - 95	A2		A1 - 40	A1
S53978000	P - 17	P		Z2 - 48	Z2		A2 - 109	A2		Wa	Wa
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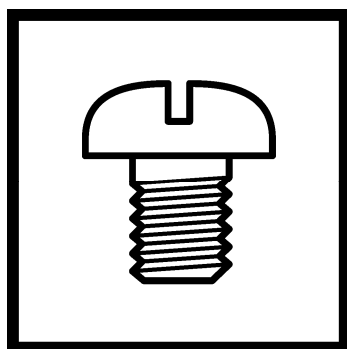
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SB0752201	B - 1	B	SB6381001	F2 - 13	F2	SB7961001	J - 1	J	SB8037001	B - 3	B
SB0989001	C1 - 38	C1	SB6433001	H - 17	H	SB7962001	J - 2	J		C1 - 18	C1
SB1034101	C1 - 37	C1	SB6468102	H - 15	H	SB7963001	J - 3	J	SB8041001	Sp	Sp
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SB1072101	F1 - 4	F1	SB6532001	S - 17+	S	SB7965001	J - 23	J	SB8046001	C1 - 10	C1
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SB1088101	H - 22	H	SB6532003	S - 17+	S	SB7967001	J - 28	J	SB8048001	C1 - 16	C1
SB1089001	L - 2	L	SB6538101	S - 5	S	SB7968101	J - 32	J	SB8049001	C1 - 2	C1
SB1172001	F2 - 38	F2	SB6539001	S - 6	S	SB7969001	J - 33	J	SB8050001	A1 - 4	A1
	J - 16	J	SB6540001	S - 7	S	SB7972001	J - 35	J	SB8051201	A1 - 8	A1
SB1179001	L - 6	L	SB6541001	S - 8	S	SB7973001	J - 39	J	SB8052201	A1 - 10	A1
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	C1 - 11	C1	SB6730001	C1 - 30	C1	SB7982001	C2 - 40	C2	SB8062001	E - 13	E
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	C1 - 12	C1	SB6735001	C1 - 27	C1	SB7984001	C2 - 38	C2	SB8064001	E - 20	E
	F2 - 30	F2	SB6785001	J - 44	J	SB7991201	G - 25	G	SB8065101	E - 23	E
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	C2 - 14	C2	SB7245001	S - 2	S	SB8003001	F1 - 30	F1		F2 - 42+	F2
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	C1 - 53	C1	SB7933001	A1 - 3	A1		F1 - 34	F1		F2 - 42+	F2
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SB8125001	A1 - 24	A1	SB8177001	D2 - 15+	D2	SB8241101	A2 - 4	A2	SB8282001	A2 - 25	A2
SB8126001	A1 - 26	A1	SB8178001	D2 - 15+	D2		A2 - 8	A2	SB8284101	A3 - 1	A3
SB8127001	B - 6	B	SB8179001	D4 - 1	D4		A2 - 12	A2	SB8285201	A3 - 2	A3
SB8128001	B - 7	B	SB8183001	D4 - 24	D4		A2 - 15	A2	SB8287101	A2 - 32+	A2
SB8129001	B - 19	B		D4 - 32	D4		A2 - 18	A2	SB8288001	A2 - 40	A2
SB8130001	B - 20	B		D4 - 40	D4		A2 - 21	A2	SB8289001	A2 - 47	A2
SB8131001	B - 10	B		D4 - 47	D4		A2 - 26	A2	SB8290301	A2 - 20	A2
	B - 23	B	SB8185001	D4 - 20+	D4		A2 - 54	A2	SB8291001	A2 - 60	A2
SB8132001	B - 14	B	SB8186001	D4 - 20+	D4		A2 - 58	A2		A2 - 67	A2
SB8135001	B - 8	B	SB8187001	D3 - 1	D3		A2 - 61	A2	SB8293101	A2 - 30+	A2
	B - 21	B	SB8188001	D3 - 16	D3		A2 - 65	A2	SB8294101	A2 - 80+	A2
SB8136001	B - 26	B	SB8189101	D5 - 1	D5		A2 - 68	A2	SB8304101	A2 - 30+	A2
SB8137001	B - 13	B	SB8190001	E - 17	E		A2 - 79	A2	SB8305101	A2 - 80+	A2
SB8138101	B - 17	B	SB8192201	A2 - 83	A2		A2 - 85	A2	SB8315001	C1 - 69	C1
	B - 27	B		D5 - 2	D5		A2 - 91	A2		K - 28	K
SB8140001	B - 34	B	SB8194101	A1 - 6	A1		A2 - 94	A2	SB8316001	D1 - 47	D1
	C2 - 11	C2	SB8195101	D4 - 55	D4		A2 - 101	A2	SB8317001	D1 - 45	D1
SB8147001	D1 - 16	D1	SB8196101	D5 - 13	D5		A2 - 104	A2	SB8318001	D6 - 38	D6
SB8148001	D1 - 20	D1	SB8198101	D5 - 12	D5	SB8242001	D4 - 29	D4	SB8319001	D6 - 32	D6
	D1 - 28	D1	SB8199101	D5 - 14	D5		D4 - 38	D4	SB8435101	A1 - 43	A1
	D4 - 26	D4	SB8200001	D3 - 7	D3		D4 - 45	D4	SB8492001	D2 - 4	D2
	D4 - 35	D4	SB8201001	D3 - 8	D3		D4 - 53	D4		D2 - 12	D2
	D4 - 42	D4	SB8202001	D3 - 10	D3		D4 - 59	D4	SB8493001	D2 - 5	D2
	D4 - 50	D4	SB8204001	D3 - 14	D3	SB8243001	D1 - 11+	D1		D2 - 11	D2
SB8152001	D1 - 22	D1	SB8205101	C1 - 52	C1	SB8244001	B - 5+	B	SB8516001	D7 - 6	D7
	D4 - 34	D4	SB8206001	C1 - 51	C1	SB8246001	D7 - 10+	D7	SB8517101	D7 - 5+	D7
	D4 - 49	D4	SB8207201	D6 - 1	D6	SB8247101	D7 - 12	D7	SB8518101	D7 - 5+	D7
SB8153001	D1 - 23	D1	SB8211101	D6 - 9	D6	SB8248001	D7 - 11	D7	SB8519101	A3 - 3	A3
	D1 - 29	D1	SB8212001	D6 - 4	D6	SB8249001	D7 - 10+	D7	SB8520001	A1 - 34	A1
	D1 - 32	D1	SB8216101	D7 - 1+	D7	SB8250101	A2 - 63	A2	SB8521001	A1 - 32	A1
	D4 - 22	D4	SB8217101	D7 - 1+	D7	SB8251101	A2 - 1+	A2	SB8524001	Z1 - 5	Z1
	D4 - 27	D4	SB8218101	D7 - 2+	D7	SB8252101	A2 - 1+	A2	SB8529101	A2 - 32+	A2
	D4 - 36	D4	SB8219101	D7 - 2+	D7	SB8253101	A2 - 56	A2	SB8604001	Z2 - 15	Z2
	D4 - 43	D4	SB8220101	D7 - 3	D7		A2 - 88	A2	SB8605001	Z2 - 12	Z2
	D4 - 51	D4	SB8221101	D7 - 9+	D7		A2 - 98	A2	SB8607001	H - 55	H
SB8154001	M1 - 13	M1	SB8222101	D7 - 9+	D7	SB8254101	A2 - 2	A2		Z2 - 44	Z2
SB8155001	D1 - 26	D1	SB8223101	D7 - 13	D7	SB8255101	A2 - 6	A2	SB8610001	Z2 - 17	Z2
SB8156001	D1 - 25	D1	SB8224101	D7 - 16	D7	SB8256101	D1 - 18	D1	SB8611001	Z2 - 31	Z2
SB8157001	D1 - 34	D1	SB8225101	D7 - 18	D7	SB8257101	A2 - 10	A2	SB8612001	Z2 - 25	Z2
SB8158001	D1 - 31	D1	SB8228101	D6 - 12	D6	SB8258001	A2 - 28+	A2	SB8614001	Z2 - 19	Z2
	D4 - 21	D4	SB8229001	D6 - 21	D6	SB8259001	A2 - 28+	A2	SB8615001	Z2 - 20	Z2
SB8159001	D1 - 39	D1	SB8230001	D6 - 22	D6	SB8260001	A2 - 23	A2	SB8616001	Z2 - 24	Z2
	D4 - 12	D4	SB8231001	D6 - 23	D6	SB8261001	A2 - 24	A2	SB8617001	Z2 - 21	Z2
SB8160001	D4 - 9	D4	SB8232001	D6 - 24	D6		A2 - 89	A2	SB8682001	Z2 - 22	Z2
SB8161001	D4 - 10	D4	SB8233001	D6 - 15	D6		A2 - 99	A2	SB8683101	M2 - 6	M2
SB8162001	D1 - 36	D1	SB8234101	D6 - 13	D6	SB8262101	A2 - 33	A2		Z2 - 47	Z2

索引 / Index

索引 / Index

CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page
SB8685001	D6 - 33	D6									
	D6 - 39	D6									
SB8685002	D6 - 34	D6									
	D6 - 40	D6									
SB8685003	D6 - 35	D6									
	D6 - 41	D6									
SB8685004	D6 - 36	D6									
	D6 - 42	D6									
SB8710001	Z2 - 37	Z2									
SB8711001	Z2 - 46	Z2									
SB8712001	Z2 - 34	Z2									
SB8722101	Z2 - 1	Z2									
SB8725001	Z2 - 36	Z2									
SB8735001	Z2 - 27	Z2									
SB8760001	A1 - 42	A1									
SB8894001	M1 - 19	M1									
SB8911001	D6 - 29	D6									
SB9154001	S - 1+	S									
SB9183001	A2 - 108	A2									
SB9206001	A2 - 105	A2									
SB9272201	A2 - 87	A2									
SB9296001	M1 - 1	M1									
SB9297001	S - 18+	S									
SB9297002	S - 18+	S									
SB9297003	S - 18+	S									
SB9299001	S - 1+	S									
SB9301101	D6 - 7	D6									
SB9305101	D6 - 6	D6									
SB9306201	A2 - 97	A2									
SB9411001	F1 - 2	F1									
SB9418001	D3 - 22	D3									
SB9419001	A2 - 75	A2									
SB9425001	D3 - 20	D3									
SB9426001	A2 - 76	A2									
SB9427001	A2 - 71	A2									
SB9428001	B - 43	B									
SB9432001	D3 - 23	D3									
SB9567001	D3 - 19	D3									
SB9578001	D3 - 21	D3									
SB9579001	A2 - 81+	A2									
SB9580001	A2 - 82+	A2									
SB9581001	A2 - 81+	A2									
SB9582001	A2 - 82+	A2									
SB9583001	D3 - 12	D3									
SB9584001	A2 - 74	A2									
SC0083001	C2 - 7	C2									
	F2 - 33	F2									
SC0195001	F1 - 22	F1									
SC0270001	G - 13+	G									



零件手册
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