

# BAS-341H

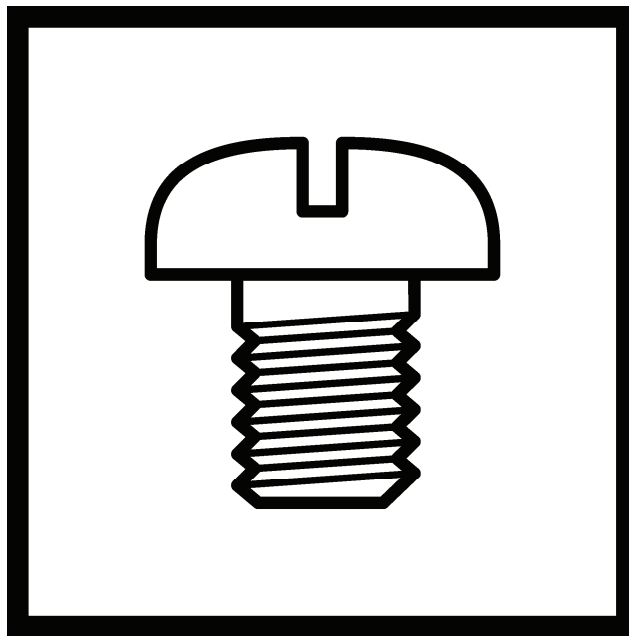
# BAS-342H

直接驱动式

程序电脑花式机

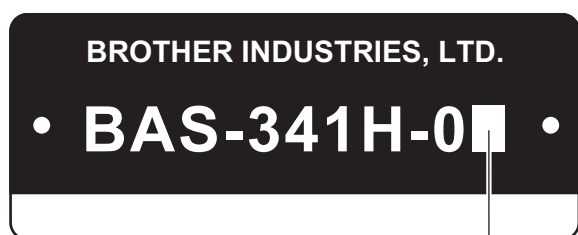
DIRECT DRIVE

PROGRAMMABLE ELECTRONIC PATTERN SEWER

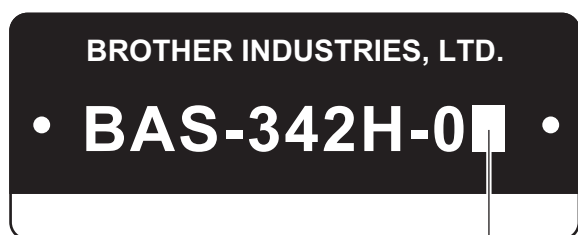


**brother**

## 型号牌的读解法

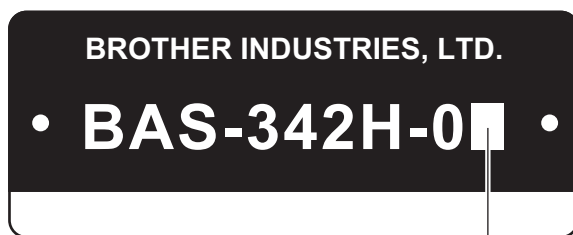
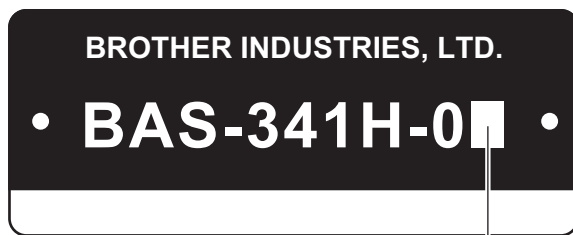


5: 厚布料



5: 厚布料

## Description of model plate



# 零件手册的使用说明

- 1. 本手册是根据截止至2015年7月的资料为基准而编制的。
- 2. 零部件设计若有变动，恕不另行通知。
- 3. 以组件为单位供应的零部件是用虚线框出。
- 4. 零件图册中数字(REF.NO)右上角带有“+”号的零件属多规格零件，详细请见零件清单。

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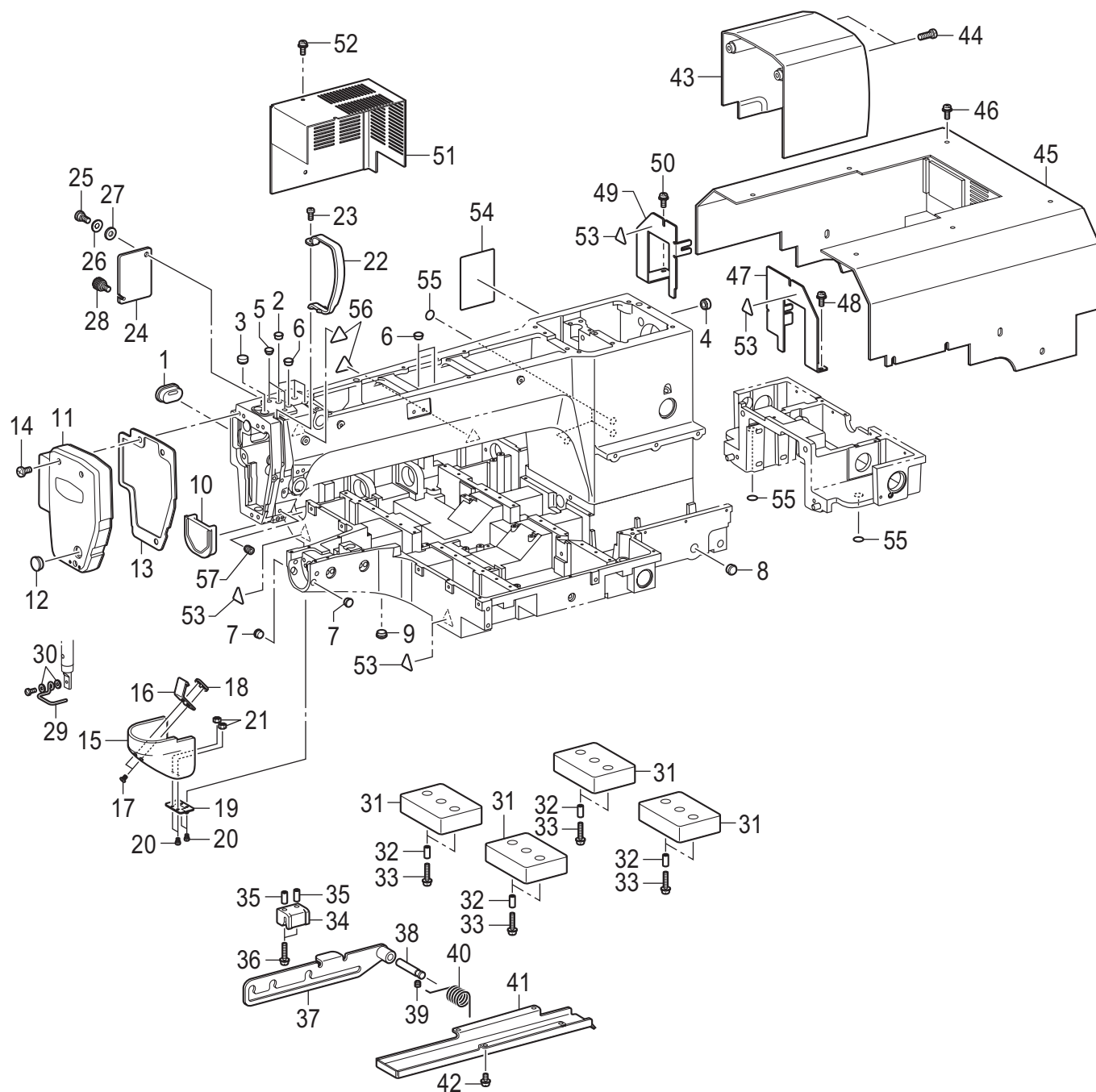
# Notes for using this parts book

1. This book was prepared based on information available in July 2015.
2. Parts are subject to changes in design without prior notice.
3. Parts supplied as complete assemblies are circled by a dotted line.
4. The part which has the symbol "+" on its number (REF.NO) in the figure differs depending on the specification. For details, refer to the parts list.

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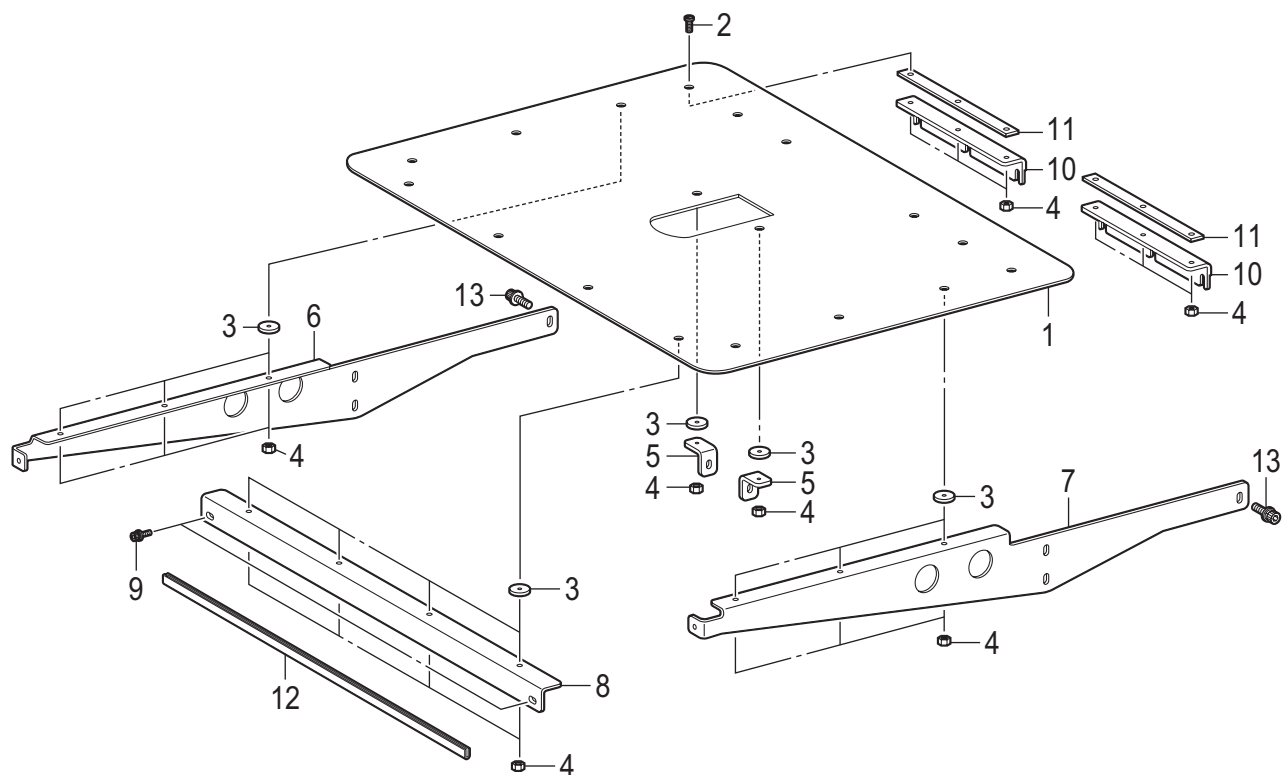
# A1. 机体部分 / Machine body



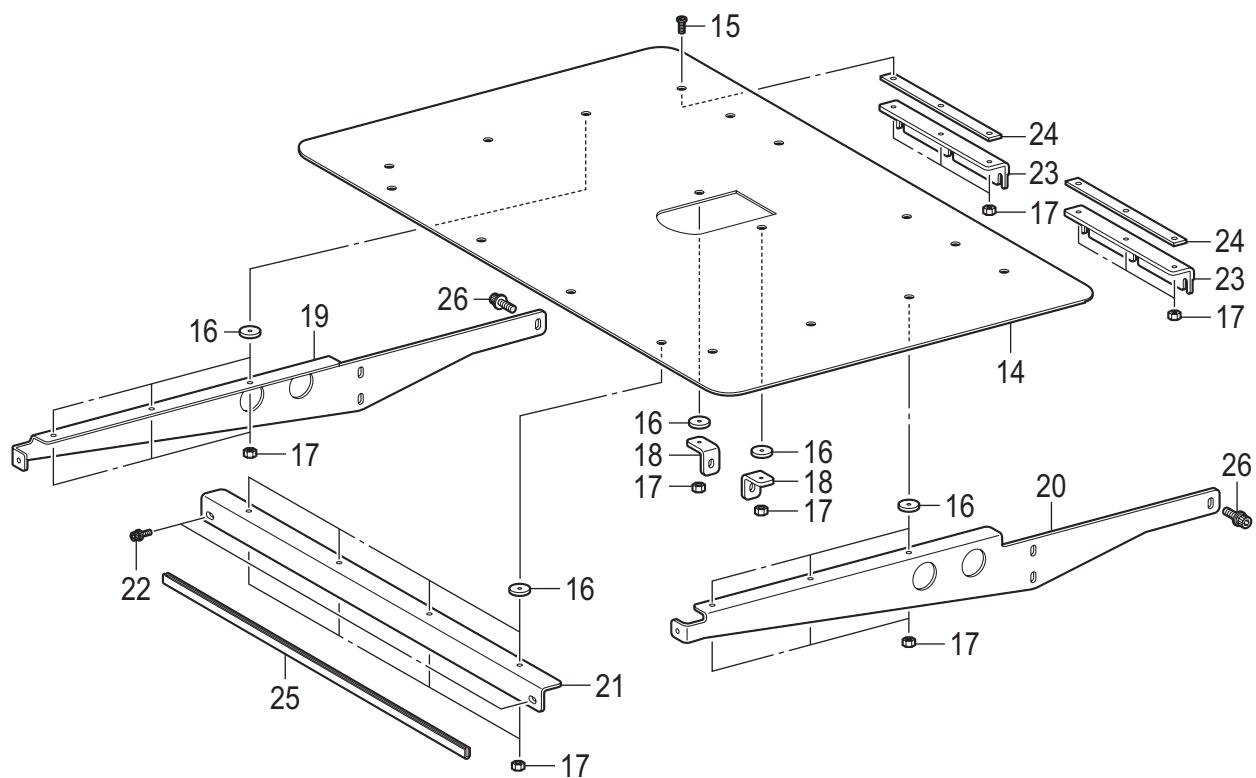
## A1. 机体部分 / Machine body

| 参照号 | 零部件序号     | 数量 | 零部件名称           | NAME OF PARTS                | RM |
|-----|-----------|----|-----------------|------------------------------|----|
| 1   | SA4596001 | 1  | 橡皮塞 20-15       | RUBBER CAP 20-15             |    |
| 2   | 104821001 | 3  | 橡皮塞 10.5        | RUBBER CAP, 10.5             |    |
| 3   | S20164001 | 1  | 橡皮塞 13          | RUBBER CAP, 13               |    |
| 4   | S20164001 | 1  | 橡皮塞 13          | RUBBER CAP, 13               |    |
| 5   | 104450101 | 2  | 橡皮塞 8           | RUBBER CAP, 8                |    |
| 6   | 117936001 | 3  | 橡皮塞 9.4         | RUBBER CAP, 9.4              |    |
| 7   | S44010001 | 2  | 橡皮塞 11.5        | RUBBER CAP, 11.5             |    |
| 8   | 150592001 | 1  | 橡皮塞 16          | RUBBER CAP, 16               |    |
| 9   | 104449001 | 1  | 橡皮塞 15.5        | RUBBER CAP, 15.5             |    |
| 10  | SA8548101 | 1  | 底板盖             | BED COVER                    |    |
| 11  | SA4600102 | 1  | 面板              | FACE PLATE                   |    |
| 12  | 104449001 | 1  | 橡皮塞 15.5        | RUBBER CAP, 15.5             |    |
| 13  | SA4601001 | 1  | 面板垫片            | F-PLATE PACKING              |    |
| 14  | 062061016 | 3  | 螺钉 M6X10        | SCREW PAN M6X10              |    |
| 15  | SA4603102 | 1  | 大旋梭盖            | SHUTTLE RACE COVER           |    |
| 16  | SA6272001 | 1  | 大旋梭盖挂钩 D        | SHUTTLE RACE COVER HOOK D    |    |
| 17  | 004300513 | 2  | 螺钉 M3X5         | SCREW, FLAT M3X5             |    |
| 18  | SA3264101 | 1  | 板螺母             | NUT PLATE                    |    |
| 19  | SA6207001 | 1  | 铰链              | HINGE                        |    |
| 20  | 062300506 | 4  | 螺钉 M3X5         | SCREW PAN M3X5               |    |
| 21  | 021300103 | 2  | 螺母 M3           | NUT, 1 M3                    |    |
| 22  | SA3200102 | 1  | 挑线杆防护罩          | THREAD TAKE-UP COVER         |    |
| 23  | 062401016 | 1  | 螺钉 M4X10        | SCREW PAN M4X10              |    |
| 24  | SA4604101 | 1  | 间歇盖板            | STEPPING COVER               |    |
| 25  | SA3306001 | 1  | 轴位螺钉 7-3        | SHOULDER SCREW, 7-3          |    |
| 26  | 120265002 | 1  | 弹簧垫圈            | SPRING WASHER                |    |
| 27  | S07350002 | 1  | 垫圈              | WASHER PLAIN                 |    |
| 28  | SB5978001 | 1  | 螺栓 M5           | GRIP SCREW M5                |    |
| 29  | SA8679001 | 1  | 护指器             | FINGER GUARD                 |    |
| 30  | SB2456001 | 2  | 平垫圈 3.5         | WASHER PLAIN 3.5             |    |
| 31  | SA8670001 | 4  | 防震垫             | CUSHION                      |    |
| 32  | SA8680101 | 8  | 管套              | SPACER                       |    |
| 33  | 0A5402005 | 8  | 螺钉(带垫圈) M4X20DB | SCREW PAN (S/P WASHER) M4X20 |    |
| 34  | SA8880001 | 1  | 防震橡皮垫           | RUBBER CUSHION               |    |
| 35  | SA8680101 | 2  | 管套              | SPACER                       |    |
| 36  | 0A5402005 | 2  | 螺钉(带垫圈) M4X20DB | SCREW PAN (S/P WASHER) M4X20 |    |
| 37  | SA8549001 | 1  | 头部支撑杆           | SUPPORT LEVER                |    |
| 38  | SA8550001 | 1  | 头部支撑杆轴          | SUPPORT LEVER SHAFT          |    |
| 39  | 012060636 | 1  | 螺钉 M6X6         | SET SCREW SOCKET (FT) M6X6   |    |
| 40  | SA8551001 | 1  | 弹簧              | TOSHON SPRING                |    |
| 41  | SA8552001 | 1  | 供油盘             | OIL PAN                      |    |
| 42  | 0A5401006 | 4  | 螺钉(带垫圈) M4X10DB | SCREW PAN (S/P WASHER) M4X10 |    |
| 43  | SB6001101 | 1  | 马达罩盖            | MOTOR COVER                  |    |
| 44  | 062061616 | 2  | 螺钉 M6X16        | SCREW PAN M6X16              |    |
| 45  | SA8816101 | 1  | 后盖组件            | REAR COVER ASSY              |    |
| 46  | 0A5401006 | 16 | 螺钉(带垫圈) M4X10DB | SCREW PAN (S/P WASHER) M4X10 |    |
| 47  | SA8555101 | 1  | 后盖 FR           | REAR COVER                   |    |
| 48  | 0A5401006 | 3  | 螺钉(带垫圈) M4X10DB | SCREW PAN (S/P WASHER) M4X10 |    |
| 49  | SA8556101 | 1  | 后盖 FL           | REAR COVER                   |    |
| 50  | 0A5401006 | 3  | 螺钉(带垫圈) M4X10DB | SCREW PAN (S/P WASHER) M4X10 |    |
| 51  | SA8557101 | 1  | 马达罩盖 (X)        | X MOTOR COVER                |    |
| 52  | 0A5401006 | 4  | 螺钉(带垫圈) M4X10DB | SCREW PAN (S/P WASHER) M4X10 |    |
| 53  | SA9957002 | 4  | 警告标记            | INJURY MARK                  |    |
| 54  | SA9826001 | 1  | 操作注意标签          | LABEL CAUTION                |    |
| 55  | S37060001 | 5  | 接地标记            | LABEL, GROUNDING             |    |
| 56  | SA9957001 | 2  | 警告标记            | INJURY MARK                  |    |
| 57  | 012500536 | 1  | 螺钉 M5X5         | SET SCREW SOCKET (FT) M5X5   |    |

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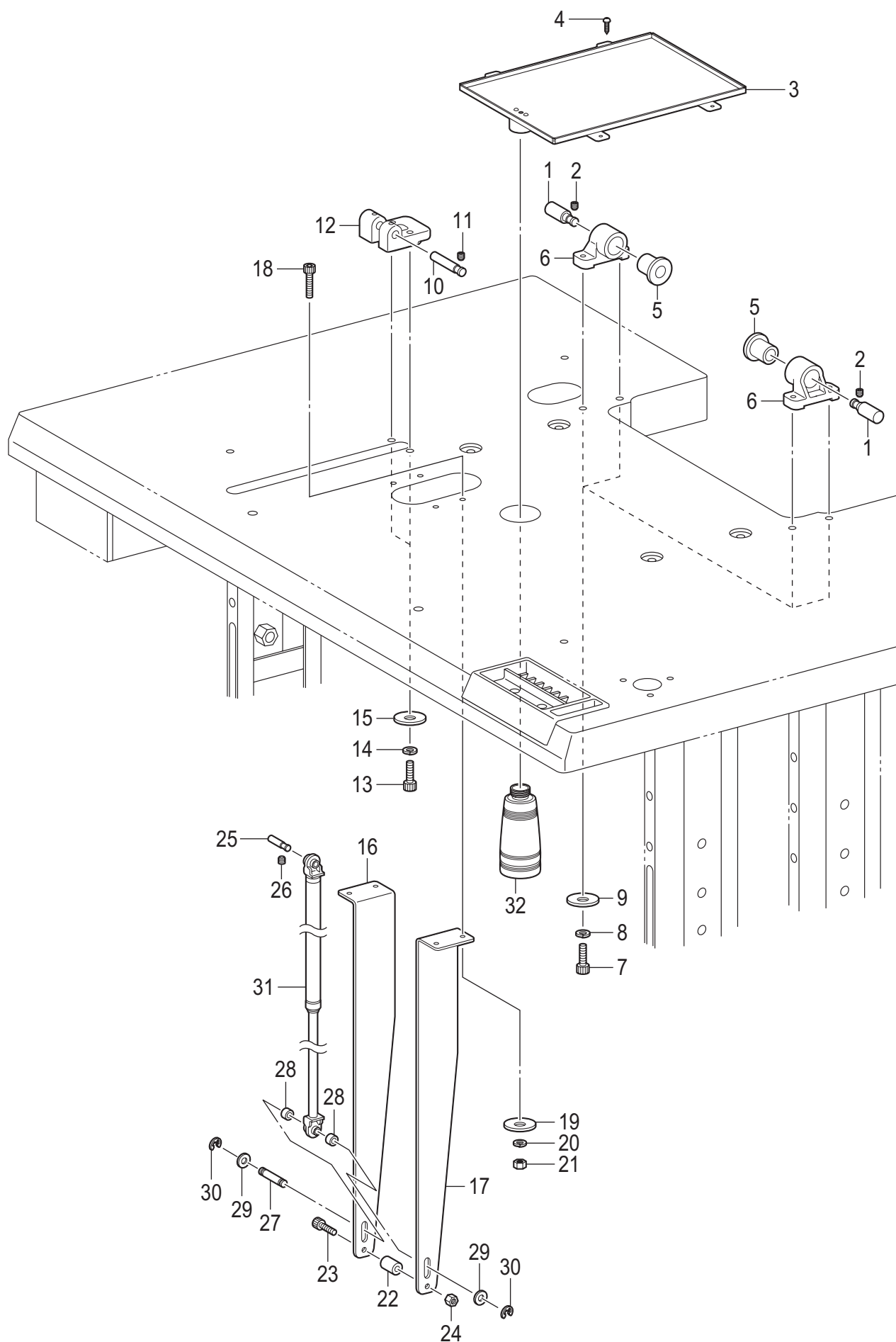




## A2. 机体部分 / Machine body

| 参照号 | 零部件序号     | 数量 | 零部件名称         | NAME OF PARTS                 | RM |
|-----|-----------|----|---------------|-------------------------------|----|
|     |           |    | <BAS-341H>    | <BAS-341H>                    |    |
| 1   | SB6406001 | 1  | 针板辅助板         | AUXILIARY PLATE               |    |
| 2   | SA8560001 | 18 | 螺钉 M4X12      | SCREW M4X12                   |    |
| 3   | SA4677101 | 12 | 辅助板缓冲         | AUXILIARY PLATE CUSHION       |    |
| 4   | 021400206 | 18 | 六角螺母 M4       | NUT 2 M4                      |    |
| 5   | SA4676201 | 2  | 辅助板支架         | AUXILIARY PLATE BRACKET       |    |
| 6   | SB6407001 | 1  | 辅助板支架 L       | AUXILIARY PLATE BRACKET L     |    |
| 7   | SB6408001 | 1  | 辅助板支架 R       | AUXILIARY PLATE BRACKET R     |    |
| 8   | SA8563001 | 1  | 辅助板支架 M       | AUXILIARY PLATE BRACKET M     |    |
| 9   | S55481001 | 2  | 螺栓(带垫圈) M4X12 | BOLT SOCKET (S/P WASHER)M4X12 |    |
| 10  | SA8564001 | 2  | 辅助板支架 B       | AUXILIARY PLATE BRACKET B     |    |
| 11  | SA8672001 | 2  | 辅助板防震垫 B      | AUXILIARY PLATE CUSHION B     |    |
| 12  | SA8879001 | 1  | 调整长条 L5400    | TRIMS L540                    |    |
| 13  | S42446001 | 14 | 螺栓 M6X14      | BOLT SOCKET (S/P WASHER)M6X14 |    |
|     |           |    | <BAS-342H>    | <BAS-342H>                    |    |
| 14  | SB6003001 | 1  | 针板辅助板         | AUXILIARY PLATE               |    |
| 15  | SA8560001 | 18 | 螺钉 M4X12      | SCREW M4X12                   |    |
| 16  | SA4677101 | 12 | 辅助板缓冲         | AUXILIARY PLATE CUSHION       |    |
| 17  | 021400206 | 18 | 六角螺母 M4       | NUT 2 M4                      |    |
| 18  | SA4676201 | 2  | 辅助板支架         | AUXILIARY PLATE BRACKET       |    |
| 19  | SA8561101 | 1  | 辅助板支架 L       | AUXILIARY PLATE BRACKET L     |    |
| 20  | SA8562101 | 1  | 辅助板支架 R       | AUXILIARY PLATE BRACKET R     |    |
| 21  | SA8563001 | 1  | 辅助板支架 M       | AUXILIARY PLATE BRACKET M     |    |
| 22  | S55481001 | 2  | 螺栓(带垫圈) M4X12 | BOLT SOCKET (S/P WASHER)M4X12 |    |
| 23  | SA8564001 | 2  | 辅助板支架 B       | AUXILIARY PLATE BRACKET B     |    |
| 24  | SA8672001 | 2  | 辅助板防震垫 B      | AUXILIARY PLATE CUSHION B     |    |
| 25  | SA8879001 | 1  | 调整长条 L5400    | TRIMS L540                    |    |
| 26  | S42446001 | 14 | 螺栓 M6X14      | BOLT SOCKET (S/P WASHER)M6X14 |    |

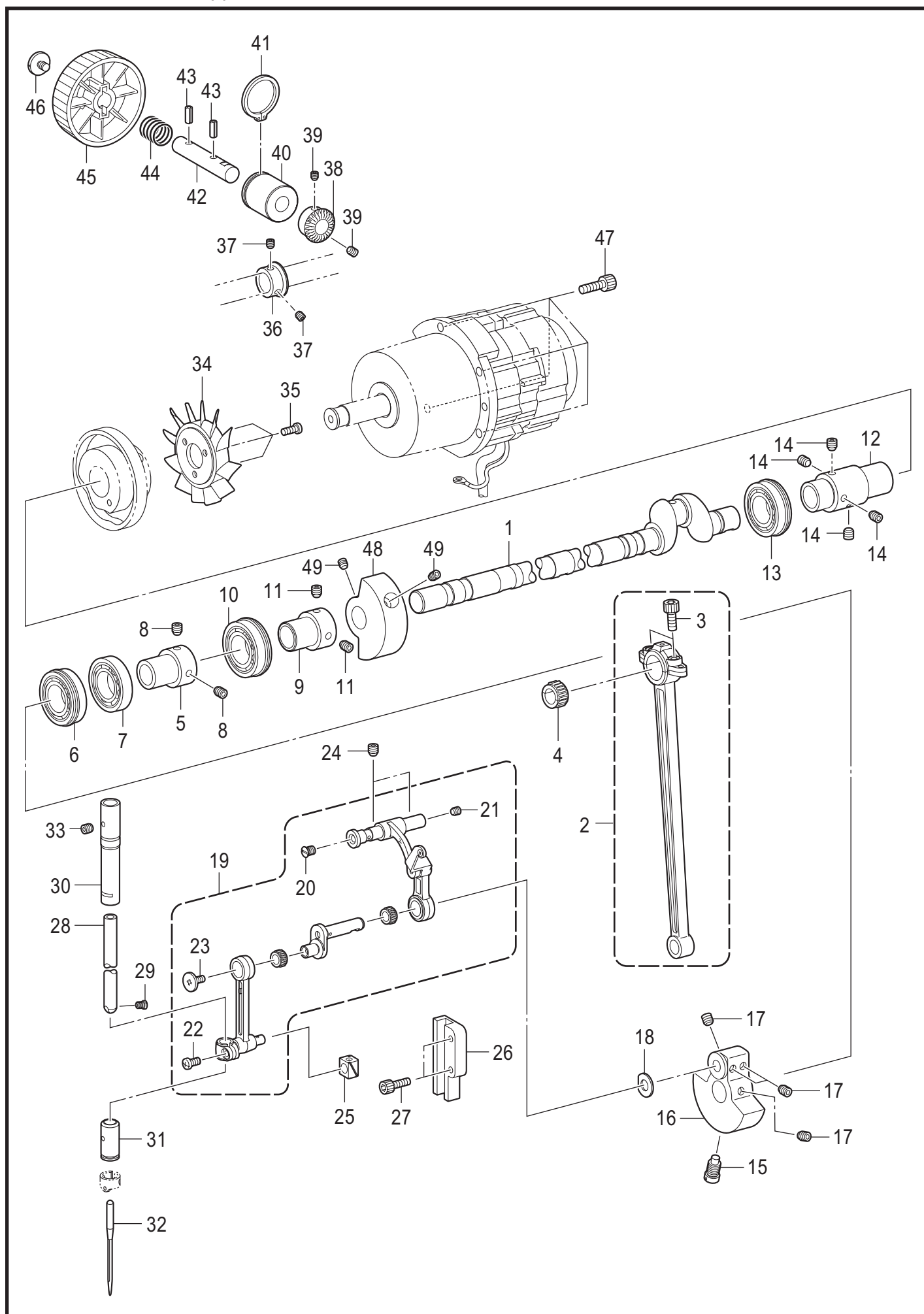
BAS-341H/342H-050



### A3. 机体部分 / Machine body

| 参照号 | 零部件序号     | 数量 | 零部件名称         | NAME OF PARTS              | RM |
|-----|-----------|----|---------------|----------------------------|----|
| 1   | SA8668001 | 2  | 头部铰链轴         | HINGE SHAFT                |    |
| 2   | 012060636 | 2  | 螺钉 M6X6       | SET SCREW SOCKET (FT) M6X6 |    |
| 3   | SA8665201 | 1  | 油盘组件          | OIL PAN ASSY               |    |
| 4   | 032361306 | 4  | 木螺钉 M3.5X13   | WOOD SCREW ROUND 2 M3.5X13 |    |
| 5   | SA8667001 | 2  | 橡皮轴套          | RUBBER BUSH                |    |
| 6   | SA8669101 | 2  | 铰链轴支架         | HINGE HOLDER               |    |
| 7   | 018088036 | 4  | 螺栓8X80        | BOLT SOCKET M8X80          |    |
| 8   | 028080246 | 4  | 弹簧垫圈 2-8      | WASHER SPRING 2-8          |    |
| 9   | 213650001 | 4  | 垫圈 2.3X8.5X38 | WASHER 2.3X8.5X38ST        |    |
| 10  | SA8550001 | 1  | 头部支撑杆轴        | SUPPORT LEVER SHAFT        |    |
| 11  | 012060636 | 2  | 螺钉 M6X6       | SET SCREW SOCKET (FT) M6X6 |    |
| 12  | SA8671101 | 1  | 头部支撑座         | SUPPORT LEVER BASE         |    |
| 13  | 018088036 | 2  | 螺栓8X80        | BOLT SOCKET M8X80          |    |
| 14  | 028080246 | 4  | 弹簧垫圈 2-8      | WASHER SPRING 2-8          |    |
| 15  | 213650001 | 2  | 垫圈 2.3X8.5X38 | WASHER 2.3X8.5X38ST        |    |
| 16  | SA8673101 | 1  | 缓冲器支架L        | HOLDER ABSORBER L          |    |
| 17  | SA8674101 | 1  | 缓冲器支架R        | HOLDER ABSORBER R          |    |
| 18  | SA3387001 | 4  | 螺栓 M6X75      | BOLT SOCKET M6X75          |    |
| 19  | 213650001 | 4  | 垫圈 2.3X8.5X38 | WASHER 2.3X8.5X38ST        |    |
| 20  | 028060246 | 4  | 弹簧垫圈 2-6      | WASHER SPRING 2-6          |    |
| 21  | 021060106 | 4  | 螺母 M6         | NUT 1 M6                   |    |
| 22  | SA5251001 | 1  | 垫圈            | SPACER                     |    |
| 23  | 018064031 | 1  | 螺栓 M6X40      | BOLT SOCKET M6X40          |    |
| 24  | 021060106 | 1  | 螺母 M6         | NUT 1 M6                   |    |
| 25  | SA4847001 | 1  | 轴 U           | SHAFT U                    |    |
| 26  | 012060636 | 1  | 螺钉 M6X6       | SET SCREW SOCKET (FT) M6X6 |    |
| 27  | S17974101 | 1  | 轴 D           | SHAFT D                    |    |
| 28  | S17975200 | 2  | 轴套 GS         | SHAFT COLLAR GAS           |    |
| 29  | SB2356001 | 2  | 平垫圈 8         | WASHER PLAIN S 8           |    |
| 30  | 048060342 | 2  | 挡圈 E6         | RETAINING RING E6          |    |
| 31  | SA8675201 | 1  | 缓冲器           | SHOCK ABSORBER GAS         |    |
| 32  | 114486002 | 1  | 油壶            | OILER                      |    |

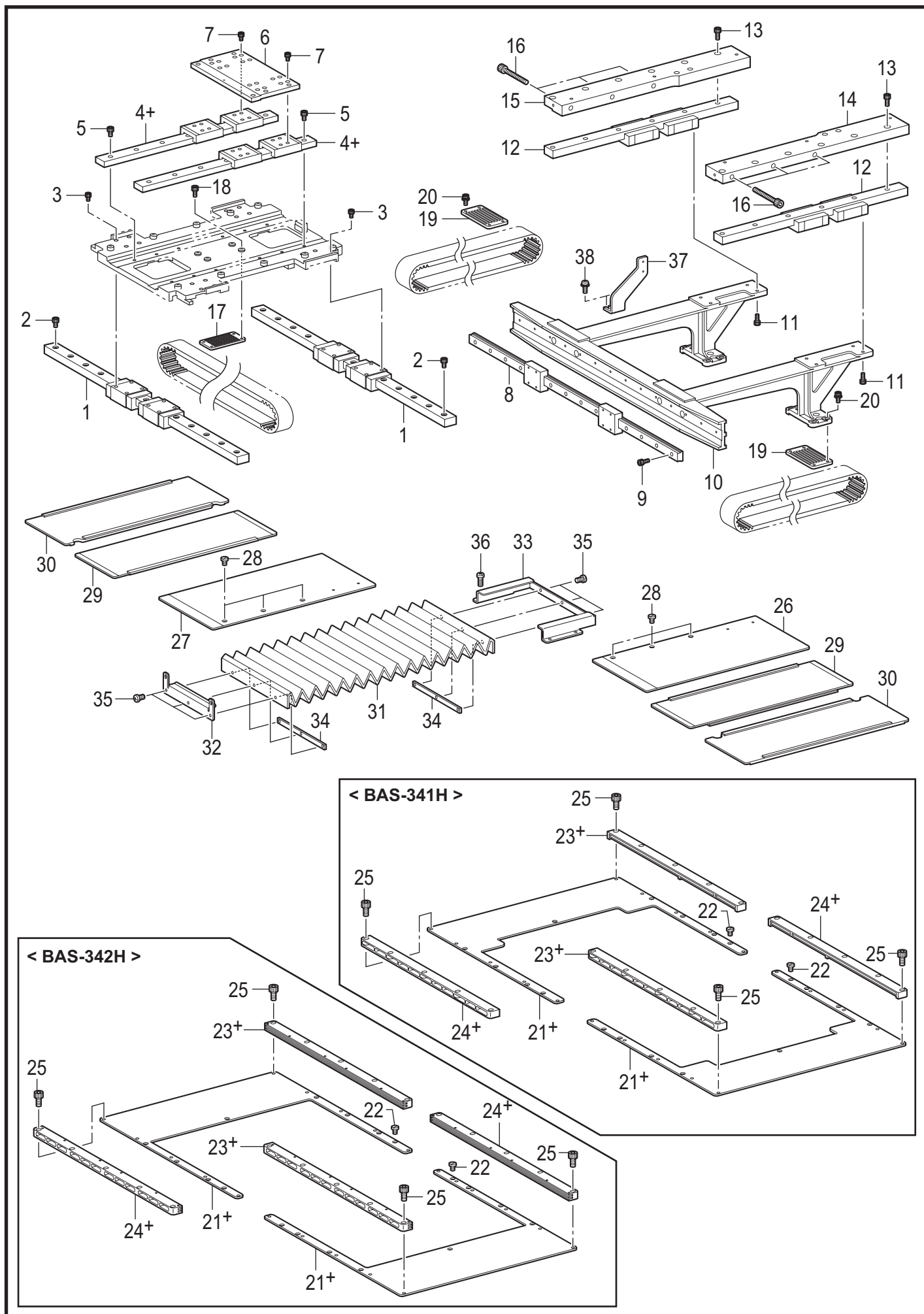
## B. 上轴和针杆装置 / Upper shaft and needle bar mechanism



B. 上轴和针杆装置 / Upper shaft and needle bar mechanism

| 参照号 | 零部件序号     | 数量 | 零部件名称            | NAME OF PARTS               | RM |
|-----|-----------|----|------------------|-----------------------------|----|
| 1   | SA8565201 | 1  | 上轴               | UPPER SHUFT                 |    |
| 2   | SA3499001 | 1  | 曲柄轴组件            | CRANK ROD ASSY              |    |
| 3   | 018501636 | 2  | 螺栓 M5X16         | BOLT SOCKET M5X16           |    |
| 4   | SA4172001 | 1  | 滚针轴承: 蓝          | NEEDLE BEARING BLUE         |    |
| 4   | SA4173001 | 1  | 滚针轴承: 黑          | NEEDLE BEARING BLACK        |    |
| 4   | SA4174001 | 1  | 滚针轴承: 灰          | NEEDLE BEARING GRAY         |    |
| 4   | SA4175001 | 1  | 滚针轴承: 黄          | NEEDLE BEARING YELLOW       |    |
| 5   | SA3206001 | 1  | 轴承套              | BALL BEARING BUSH           |    |
| 6   | SA4179001 | 1  | 轴承 6904DDUNR     | BALL BEARING 6904DDUNR      |    |
| 7   | SA4180001 | 1  | 轴承 R-6904DDU     | BALL BEARING 6904DDU        |    |
| 8   | S23651001 | 2  | 固定螺钉 M6X6        | SET SCREW SOCKET (FT) M6X6  |    |
| 9   | SA3206001 | 1  | 轴承套              | BALL BEARING BUSH           |    |
| 10  | SA4177001 | 1  | 轴承 6004DDUNR     | BALL BEARING 6004DDUNR      |    |
| 11  | S23651001 | 2  | 固定螺钉 M6X6        | SET SCREW SOCKET (FT) M6X6  |    |
| 12  | SA4608101 | 1  | 管接头 G            | JOINT G                     |    |
| 13  | SA4178001 | 1  | 轴承 6204DDUNR     | BALL BEARING 6204DDUNR      |    |
| 14  | S23651001 | 4  | 固定螺钉 M6X6        | SET SCREW SOCKET (FT) M6X6  |    |
| 15  | S25235001 | 1  | 螺钉 M8            | SCREW M8                    |    |
| 16  | SA4609101 | 1  | 曲柄 G             | THREAD TAKE-UP CRANK G      |    |
| 17  | S23651001 | 4  | 固定螺钉 M6X6        | SET SCREW SOCKET (FT) M6X6  |    |
| 18  | 110367001 | 1  | 垫圈 8             | WASHER, PLAIN SPECIAL 8     |    |
| 19  | SA6182001 | 1  | 针杆连杆组件 FK        | THREAD TAKE-UP LEVER FK SET |    |
| 20  | SA2958001 | 1  | 螺钉 M5X6          | SCREW FLAT M5X6             |    |
| 21  | 012500536 | 1  | 螺钉 M5X5          | SET SCREW SOCKET (FT) M5X5  |    |
| 22  | 062400816 | 1  | 螺钉 M4X8          | SCREW PAN M4X8              |    |
| 23  | 145465001 | 1  | 螺钉 SM3.57-40X6L  | SCREW, SM3.57-40X6 L        |    |
| 24  | 012060636 | 2  | 螺钉 M6X6          | SET SCREW SOCKET (FT) M6X6  |    |
| 25  | 142211001 | 1  | 滑块               | SLIDE BLOCK                 |    |
| 26  | SA3528001 | 1  | 滑块导向 B           | SLIDE BLOCK GUIDE           |    |
| 27  | 018401636 | 2  | 螺栓 M4X16         | BOLT SOCKET M4X16           |    |
| 28  | SA4622001 | 1  | 针杆               | NEEDLE BAR                  |    |
| 29  | 144458001 | 1  | 螺钉 SM3.57-40X4.5 | SET SCREW SM3.57-40X4.5     |    |
| 30  | SA4666001 | 1  | 针杆轴套 UK          | NEEDLE BAR BUSH UK          |    |
| 31  | SA3224001 | 1  | 针杆轴套 D           | NEEDLE BAR BUSH D           |    |
| 32  | 145646019 | 1  | 机针 DPX17         | NEEDLE, DPX17               |    |
| 33  | 012060536 | 1  | 螺钉 M6X5          | SET SCREW, SOCKET (FT) M6X5 |    |
| 34  | S38713100 | 1  | 叶轮               | FAN                         |    |
| 35  | 062400816 | 3  | 螺钉 M4X8          | SCREW PAN M4X8              |    |
| 36  | SB4500001 | 1  | 齿轮 R             | PULLEY GEAR R               |    |
| 37  | 012500536 | 2  | 螺钉 M5X5          | SET SCREW SOCKET (FT) M5X5  |    |
| 38  | SB4270001 | 1  | 齿轮 L             | PULLEY GEAR L               |    |
| 39  | 012500536 | 2  | 螺钉 M5X5          | SET SCREW SOCKET (FT) M5X5  |    |
| 40  | SB1038001 | 1  | 皮带轮套             | PULLEY BUSH                 |    |
| 41  | 048280142 | 1  | 轴用挡圈 C28         | RETAINING RING EXTERNAL C28 |    |
| 42  | SB2097001 | 1  | 手轮轴              | PULLEY SHAFT                |    |
| 43  | 047402042 | 2  | 弹簧销 AW           | PIN SPRING ROLL AW4         |    |
| 44  | SB1041001 | 1  | 皮带轮弹簧            | PULLEY SPRING               |    |
| 45  | SB0910201 | 1  | 皮带轮              | PULLEY                      |    |
| 46  | SB1040001 | 1  | 皮带轮螺钉            | SCREW                       |    |
| 47  | 018501636 | 4  | 螺栓 M5X16         | BOLT SOCKET M5X16           |    |
| 48  | SA4797101 | 1  | 卷线驱动轮            | DRIVING WHEEL B-WINDER      |    |
| 49  | S23651001 | 2  | 固定螺钉 M6X6        | SET SCREW SOCKET (FT) M6X6  |    |

# C1. 送料装置 / Feed mechanism

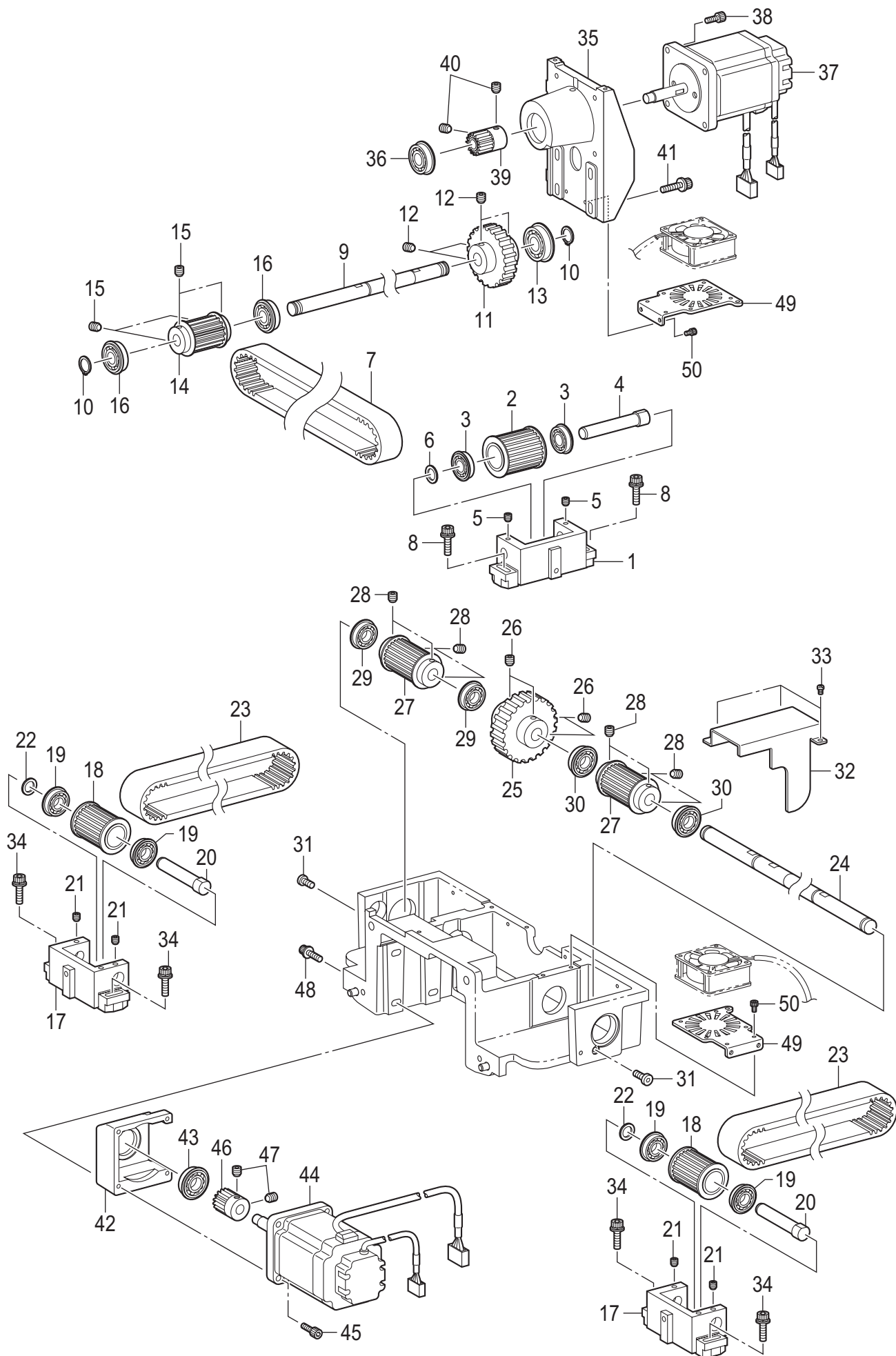




## C1. 送料装置 / Feed mechanism

| 参照号 | 零部件序号     | 数量 | 零部件名称                    | NAME OF PARTS                     | RM |
|-----|-----------|----|--------------------------|-----------------------------------|----|
| 1   | SA8566001 | 2  | X-LM导向F                  | X-LM GUIDE F                      |    |
| 2   | 018400836 | 22 | 螺栓 M4X8                  | BOLT SOCKET M4X8                  |    |
| 3   | 018300536 | 16 | 螺栓 M3X5                  | BOLT SOCKET M3X5                  |    |
| 4+  | SB6450001 | 2  | <BAS-341H><br>直线轴承12X270 | <BAS-341H><br>LINEAR GUIDE 12X270 |    |
| 4+  | SA8568001 | 2  | <BAS-342H><br>Y-LM导向 F   | <BAS-342H><br>Y-LM GUIDE F        |    |
| 5   | 018400836 | 12 | 螺栓 M4X8                  | BOLT SOCKET M4X8                  |    |
| 6   | SA8569101 | 1  | 基板组件 (Y)                 | BASE PLATE Y ASSY                 |    |
| 7   | 018300536 | 16 | 螺栓 M3X5                  | BOLT SOCKET M3X5                  |    |
| 8   | SA8571001 | 1  | X-LM导向 R                 | X-LM GUIDE R                      |    |
| 9   | 018301036 | 14 | 螺栓 M3X10                 | BOLT SOCKET M3X10                 |    |
| 10  | SA8819001 | 1  | Y臂组件                     | Y-ARM ASSY                        |    |
| 11  | 018401236 | 8  | 螺栓 M4X12                 | BOLT SOCKET M4X12                 |    |
| 12  | SA8574001 | 2  | Y-LM导向 R                 | Y-LM GUIDE R                      |    |
| 13  | 018501236 | 12 | 螺栓 M5X12                 | BOLT SOCKET M5X12                 |    |
| 14  | SA8575001 | 1  | Y导向支座 R                  | Y-LM GUIDE BRACKET R              |    |
| 15  | SA8576001 | 1  | Y导向支座 L                  | Y-LM GUIDE BRACKET L              |    |
| 16  | 018066036 | 6  | 螺栓 M6X60                 | BOLT SOCKET M6X60                 |    |
| 17  | SA8590001 | 1  | 皮带支撑板                    | BELT HOLDER                       |    |
| 18  | 018401036 | 4  | 螺栓 M4X10                 | BOLT SOCKET M4X10                 |    |
| 19  | SA8590001 | 2  | 皮带支撑板                    | BELT HOLDER                       |    |
| 20  | S55481001 | 8  | 螺栓(带垫圈) M4X12            | BOLT SOCKET (S/P WASHER)M4X12     |    |
| 21+ | SB6411001 | 2  | <BAS-341H><br>固定盖        | <BAS-341H><br>FIXATION COVER      |    |
| 22  | SA3538001 | 14 | 螺钉 M4X8                  | SCREW,M4X8                        |    |
| 23+ | SB6403001 | 2  | 盖轨道 R                    | COVER RAIL R                      |    |
| 24+ | SB6404001 | 2  | 盖轨道 L                    | COVER RAIL L                      |    |
| 25  | 018400836 | 20 | 螺栓 M4X8                  | BOLT SOCKET M4X8                  |    |
| 21+ | SA8608001 | 2  | <BAS-342H><br>固定盖        | <BAS-342H><br>FIXATION            |    |
| 22  | SA3538001 | 14 | 螺钉 M4X8                  | SCREW,M4X8                        |    |
| 23+ | SB6229001 | 2  | 盖轨道 R                    | COVER RAIL R                      |    |
| 24+ | SB6230001 | 2  | 盖轨道 L                    | COVER RAIL L                      |    |
| 25  | 018400836 | 20 | 螺栓 M4X8                  | BOLT SOCKET M4X8                  |    |
| 26  | SB6902001 | 1  | 内盖组件 R                   | INSIDE COVER R ASSY               |    |
| 27  | SB6901001 | 1  | 内盖组件 L                   | INSIDE COVER L ASSY               |    |
| 28  | SA3538001 | 6  | 螺钉 M4X8                  | SCREW,M4X8                        |    |
| 29  | SB6006101 | 2  | 中盖组件                     | MIDDLE COVER ASSY                 |    |
| 30  | SB6903001 | 2  | 外盖组件                     | OUTSIDE COVER ASSY                |    |
| 31  | SB5169001 | 1  | 波纹片                      | BELLOW                            |    |
| 32  | SA8623001 | 1  | 波纹片支座 F                  | BELLOW PRESSER F                  |    |
| 33  | SA8624001 | 1  | 波纹片支座 R                  | BELLOW PRESSER R                  |    |
| 34  | SA8625001 | 2  | 波纹片螺母                    | BELLOW NUT                        |    |
| 35  | 062300416 | 6  | 螺钉 M3X4                  | SCREW PAN M3X4                    |    |
| 36  | 062401016 | 4  | 螺钉 M4X10                 | SCREW PAN M4X10                   |    |
| 37  | SA8626001 | 1  | Y感应器安装板                  | SENSOR PLATE Y                    |    |
| 38  | 0A5401006 | 2  | 螺钉(带垫圈) M4X10DB          | SCREW PAN (S/P WASHER) M4X10      |    |

BAS-341H/342H-202

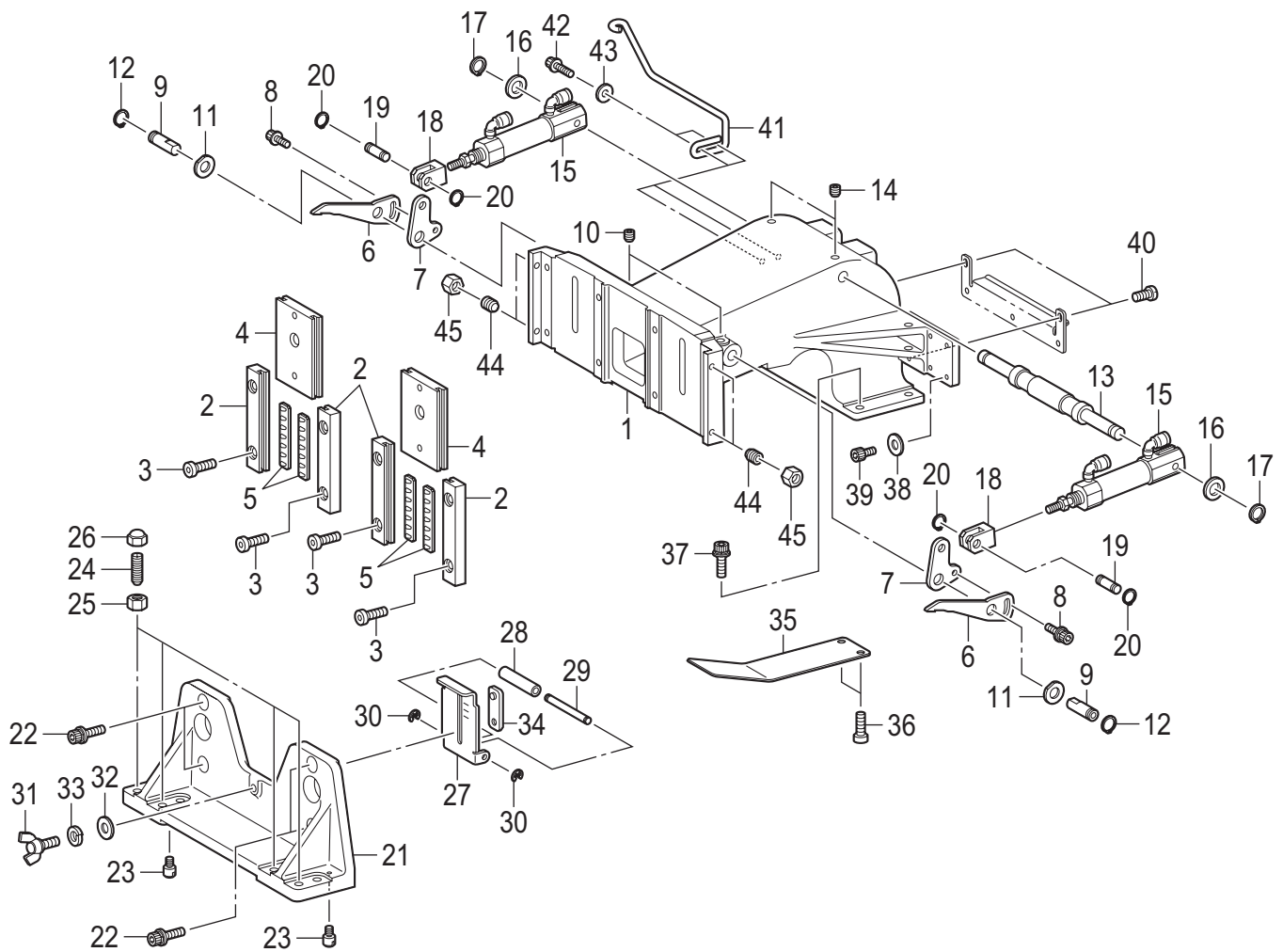




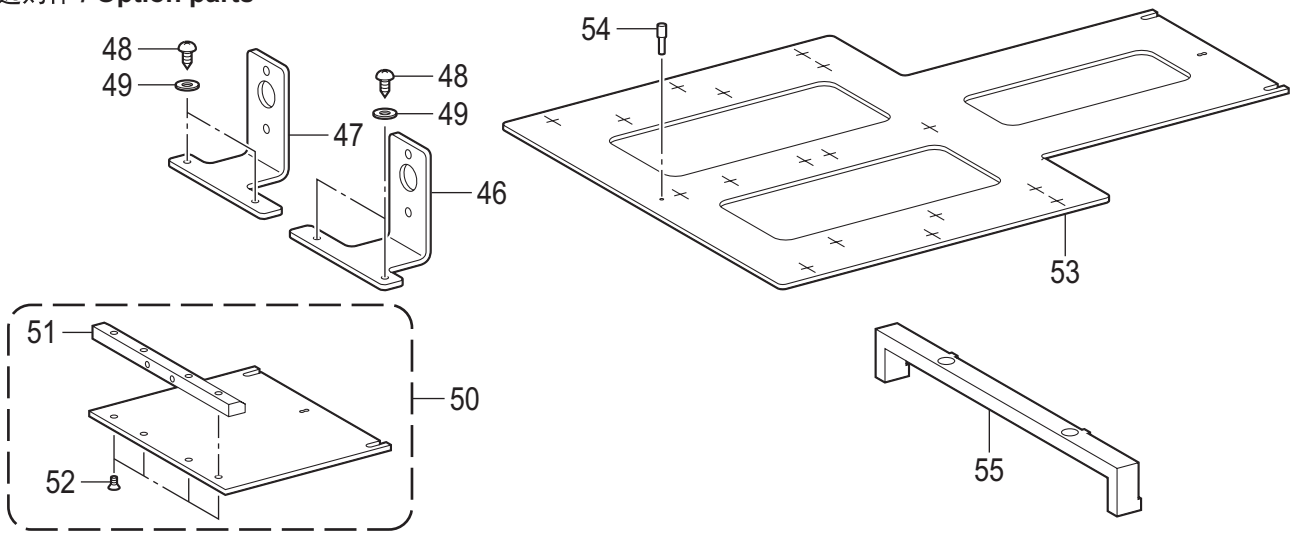
## C2. 送料装置 / Feed mechanism

| 参照号 | 零部件序号     | 数量 | 零部件名称         | NAME OF PARTS                 | RM |
|-----|-----------|----|---------------|-------------------------------|----|
| 1   | SA8578101 | 1  | X手轮基座         | X-PULLEY BRACKET              |    |
| 2   | SA8579001 | 1  | 手轮组件 A        | PULLEY A ASSY                 |    |
| 3   | SA1283001 | 2  | 球轴承6901ZZNR   | BALL BEARING, 6901ZZNR        |    |
| 4   | SA8582001 | 1  | 手轮支点轴         | PULLEY FULCRUM SHAFT          |    |
| 5   | 012500536 | 2  | 螺钉 M5X5       | SET SCREW SOCKET (FT) M5X5    |    |
| 6   | SA8583001 | 1  | 支点轴套          | PULLEY FULCRUM SHAFT COLLAR   |    |
| 7   | SA8584001 | 1  | X-GT 皮带       | X-GT BELT                     |    |
| 8   | S47270001 | 2  | 螺栓(带垫圈) M6X30 | BOLT SOCKET (S/P WASHER)M6X30 |    |
| 9   | SA8585001 | 1  | X驱动轴          | DRIVE SHAFT X                 |    |
| 10  | 048150142 | 2  | 轴用挡圈 C15      | RETAINING RING EXTERNAL C15   |    |
| 11  | SA8586001 | 1  | X齿轮           | GEAR X                        |    |
| 12  | 012060636 | 4  | 螺钉 M6X6       | SET SCREW SOCKET (FT) M6X6    |    |
| 13  | SA6674001 | 1  | 轴承 6002ZZNR   | BALL BEARING 6002ZZNR         |    |
| 14  | SA8587001 | 1  | 手轮组件 B        | PULLEY B ASSY                 |    |
| 15  | 012060636 | 4  | 螺钉 M6X6       | SET SCREW SOCKET (FT) M6X6    |    |
| 16  | 076202856 | 2  | 球轴承 6202ZZNR  | BALL BEARING RADIAL 6202ZZNR  |    |
| 17  | SA8592101 | 2  | Y手轮基座         | Y-PULLEY BRACKET              |    |
| 18  | SA8579001 | 2  | 手轮组件 A        | PULLEY A ASSY                 |    |
| 19  | SA1283001 | 4  | 球轴承6901ZZNR   | BALL BEARING, 6901ZZNR        |    |
| 20  | SA8582001 | 2  | 手轮支点轴         | PULLEY FULCRUM SHAFT          |    |
| 21  | 012500536 | 4  | 螺钉 M5X5       | SET SCREW SOCKET (FT) M5X5    |    |
| 22  | SA8583001 | 2  | 支点轴套          | PULLEY FULCRUM SHAFT COLLAR   |    |
| 23  | SA8593001 | 2  | Y-GT皮带        | Y-GT BELT                     |    |
| 24  | SA8595001 | 1  | Y驱动轴          | DRIVE SHAFT Y                 |    |
| 25  | SA8596001 | 1  | Y齿轮           | GEAR Y                        |    |
| 26  | 012060636 | 4  | 螺钉 M6X6       | SET SCREW SOCKET (FT) M6X6    |    |
| 27  | SA8587001 | 2  | 手轮组件 B        | PULLEY B ASSY                 |    |
| 28  | 012060636 | 8  | 螺钉 M6X6       | SET SCREW SOCKET (FT) M6X6    |    |
| 29  | SA6674001 | 2  | 轴承 6002ZZNR   | BALL BEARING 6002ZZNR         |    |
| 30  | 076202856 | 2  | 球轴承 6202ZZNR  | BALL BEARING RADIAL 6202ZZNR  |    |
| 31  | SA8597001 | 2  | 螺栓 M5X12      | BOLT SOCKET M5X12             |    |
| 32  | SA8602001 | 1  | Y齿轮罩          | COVER GEAR Y                  |    |
| 33  | 062400816 | 3  | 螺钉 M4X8       | SCREW PAN M4X8                |    |
| 34  | S47270001 | 4  | 螺栓(带垫圈) M6X30 | BOLT SOCKET (S/P WASHER)M6X30 |    |
| 35  | SA8604001 | 1  | X马达基座         | MOTOR BRACKET X               |    |
| 36  | SA8599001 | 1  | 轴承 6201ZZNR   | BALL BEARING 6201ZZNR         |    |
| 37  | SB6012001 | 1  | 脉冲马达组件 X      | PULSE MOTOR ASSY X            |    |
| 38  | 018501636 | 4  | 螺栓 M5X16      | BOLT SOCKET M5X16             |    |
| 39  | SA8607101 | 1  | X马达齿轮         | MOTOR GEAR X                  |    |
| 40  | 012060636 | 2  | 螺钉 M6X6       | SET SCREW SOCKET (FT) M6X6    |    |
| 41  | S47270001 | 4  | 螺栓(带垫圈) M6X30 | BOLT SOCKET (S/P WASHER)M6X30 |    |
| 42  | SA8598001 | 1  | Y马达基座         | MOTOR BRACKET Y               |    |
| 43  | SA8599001 | 1  | 轴承 6201ZZNR   | BALL BEARING 6201ZZNR         |    |
| 44  | SB6014001 | 1  | 脉冲马达组件 Y      | PULSE MOTOR ASSY Y            |    |
| 45  | 018501636 | 4  | 螺栓 M5X16      | BOLT SOCKET M5X16             |    |
| 46  | SA8601001 | 1  | Y马达齿轮         | MOTOR GEAR Y                  |    |
| 47  | 012060636 | 2  | 螺钉 M6X6       | SET SCREW SOCKET (FT) M6X6    |    |
| 48  | S47269001 | 4  | 螺栓(带垫圈) M6X20 | BOLT SOCKET (S/P WASHER)M6X20 |    |
| 49  | SA8694001 | 2  | 风扇安装板         | FAN BRACKET                   |    |
| 50  | 018400836 | 4  | 螺栓 M4X8       | BOLT SOCKET M4X8              |    |

### C3. 送料装置 / Feed mechanism



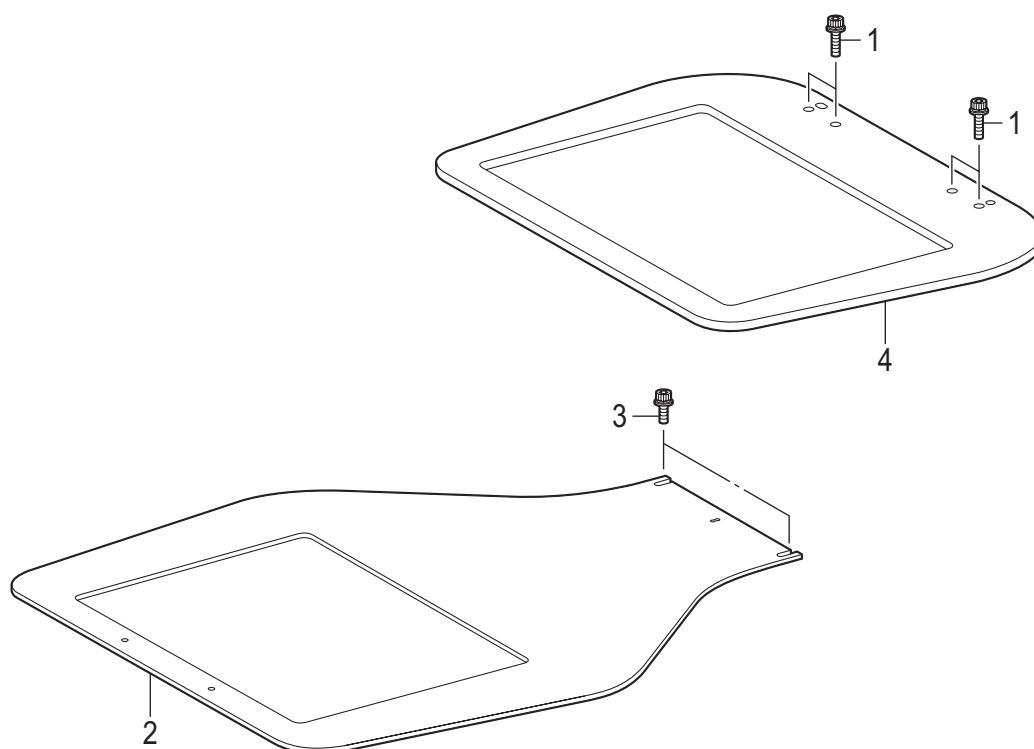
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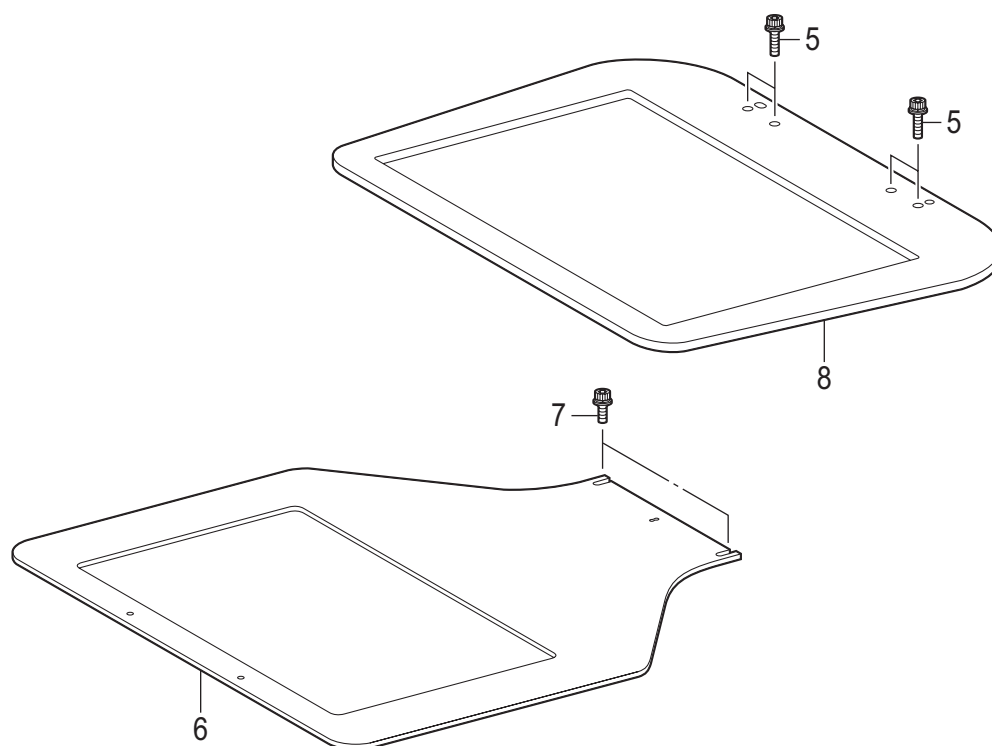
### C3. 送料装置 / Feed mechanism

| 参照号 | 零部件序号     | 数量 | 零部件名称           | NAME OF PARTS                             | RM |
|-----|-----------|----|-----------------|-------------------------------------------|----|
| 1   | SA8628101 | 1  | 抬压臂             | WORK CLAMP ARM                            |    |
| 2   | SA8629001 | 4  | 压脚导向组件          | WORK CLAMP GUIDE ASSY                     |    |
| 3   | SA8597001 | 8  | 螺栓 M5X12        | BOLT SOCKET M5X12                         |    |
| 4   | SA8631001 | 2  | 压脚滑块            | WORK CLAMP SLIDER                         |    |
| 5   | SA8632001 | 4  | 滚板              | CROSS ROLLER                              |    |
| 6   | SA8633001 | 2  | 压脚扳手            | WORK CLAMP LIFTER LEVER U                 |    |
| 7   | SA8634001 | 2  | 抬压臂杆            | WORK CLAMP ARM LEVER                      |    |
| 8   | S55479001 | 2  | 螺栓(带垫圈) M4X8    | BOLT SOCKET (S/P WASHER) M4X8             |    |
| 9   | SA4771001 | 2  | 联接板轴            | SHAFT STEPPING CLAMP LIFT LINK            |    |
| 10  | 012060636 | 2  | 螺钉 M6X6         | SET SCREW SOCKET (FT) M6X6                |    |
| 11  | 110367001 | 2  | 垫圈 8            | WASHER, PLAIN SPECIAL 8                   |    |
| 12  | 048080142 | 2  | 轴用挡圈 C8         | RETAINING RING EXTERNAL C8                |    |
| 13  | SA8635001 | 1  | 气缸轴             | CYLINDER SHAFT                            |    |
| 14  | 012060636 | 2  | 螺钉 M6X6         | SET SCREW SOCKET (FT) M6X6                |    |
| 15  | SA8636001 | 2  | 气缸组件            | AIR CYLINDER ASSY                         |    |
| 16  | 146354002 | 2  | 垫圈 5            | WASHER, PLAIN 5                           |    |
| 17  | 048040342 | 2  | 挡圈 E4           | RETAINING RING E4                         |    |
| 18  | SA4720001 | 2  | 气缸接头            | CYLINDER JOINT                            |    |
| 19  | SA4721001 | 2  | 气缸接头轴           | CYLINDER JOINT SHAFT                      |    |
| 20  | 048060142 | 4  | 轴用挡圈 C6         | RETAINING RING EXTERNAL C6                |    |
| 21  | SA8638001 | 1  | 压脚              | WORK CLAMP                                |    |
| 22  | S55485001 | 4  | 螺栓(带垫圈) M5X12   | BOLT SOCKET (S/P WASHER)M5X12             |    |
| 23  | SA4709001 | 2  | 定位轴位螺钉          | SHOULDER SCREW                            |    |
| 24  | S25475101 | 4  | 螺钉 M6X19        | SET SCREW M6X19                           |    |
| 25  | 021060206 | 4  | 螺母 M6           | NUT 2 M6                                  |    |
| 26  | SA8909001 | 4  | 螺母 M6           | NUT CAP M6                                |    |
| 27  | SA8640001 | 1  | 压脚定位器           | WORK CLAMP STOPPER                        |    |
| 28  | SA8641001 | 1  | 定位橡皮            | WORK CLAMP STOPPER RUBBER                 |    |
| 29  | SA8820001 | 1  | 滚轮轴             | ROLLER SHAFT                              |    |
| 30  | 048030342 | 2  | 挡圈 E3           | RETAINING RING E3                         |    |
| 31  | SA8642101 | 1  | 蝶形螺栓            | WING SCREW                                |    |
| 32  | SB3849001 | 1  | 平垫圈 M5          | WASHER_PLAIN_M_5                          |    |
| 33  | 028050246 | 1  | 弹簧垫圈 2-5        | WASHER SPRING 2-5                         |    |
| 34  | SA8643001 | 1  | 板形螺母            | WORK CLAMP PLATE NUT                      |    |
| 35  | SA8644001 | 1  | 板弹簧             | WORK CLAMP SPRING                         |    |
| 36  | SA8597001 | 2  | 螺栓 M5X12        | BOLT SOCKET M5X12                         |    |
| 37  | S55485001 | 4  | 螺栓(带垫圈) M5X12   | BOLT SOCKET (S/P WASHER)M5X12             |    |
| 38  | SB3847001 | 8  | 平垫圈 M3          | WASHER_PLAIN_M_3                          |    |
| 39  | 018300836 | 8  | 螺栓 M3X8         | BOLT SOCKET M3X8                          |    |
| 40  | 062500816 | 2  | 螺钉 M5X8         | SCREW PAN M5X8                            |    |
| 41  | SA8645001 | 1  | 管夹              | HOSE SUPPORT                              |    |
| 42  | S55481001 | 2  | 螺栓(带垫圈) M4X12   | BOLT SOCKET (S/P WASHER)M4X12             |    |
| 43  | SA5158101 | 2  | 垫圈 L4           | WASHER PLAIN L 4                          |    |
| 44  | SB4525001 | 2  | 螺钉 M4X10        | SET SCREW SOCKET (FT) M4X10               |    |
| 45  | 021400106 | 4  | 六角螺母 M4         | NUT 1 M4                                  |    |
| 46  | SA8859001 | 1  | <选购件><br>压脚变更 R | <Option parts><br>WORK CLAMP CONVERSION R |    |
| 47  | SA8860001 | 1  | 压脚变更 L          | WORK CLAMP CONVERSION L                   |    |
| 48  | 153057102 | 4  | 螺钉 SM4.37       | SCREW, ROUND W/SOCKET SM4.37              |    |
| 49  | SB2256001 | 4  | 平垫圈 M4.37       | WASHER PLAIN 4.37                         |    |
| 50  | SA8871101 | 1  | 送料板变更组件         | FEED PLATE CONVERSION ASSY                |    |
| 51  | SA8862101 | 1  | 送布板切换支座         | FEED PLATE CONVERSION SUPPORT             |    |
| 52  | 004401003 | 4  | 螺钉 M4X10        | SCREW, FLAT M4X10                         |    |
| 53  | SA8869101 | 1  | 原点基准板           | ORIGIN STANDARD PLATE                     |    |
| 54  | SA5415001 | 1  | 原点基准销           | ORIGIN STANDARD PIN                       |    |
| 55  | SA8870001 | 1  | Y基准板轴           | BASE PLATE Y POSITION BLOCK               |    |

< BAS-341H >



< BAS-342H >

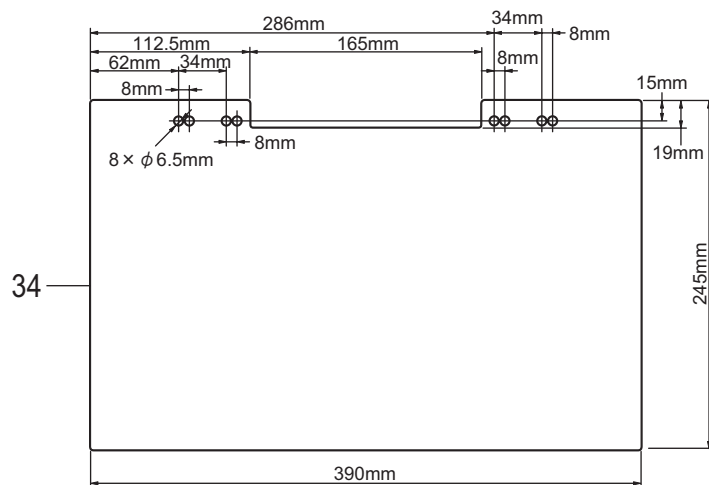
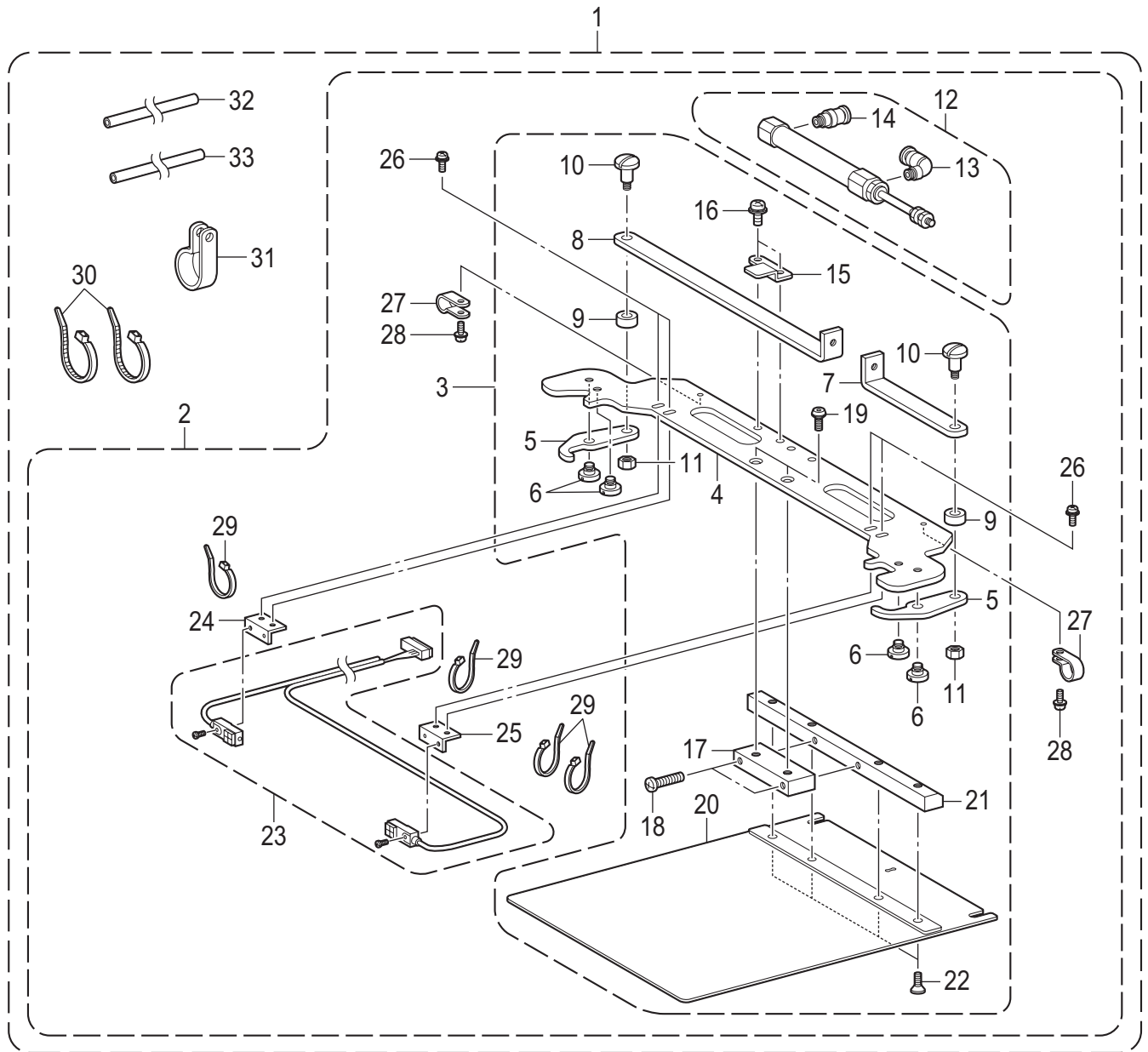


# C4. 送料装置 / Feed mechanism

| 参照号 | 零部件序号     | 数量 | 零部件名称                       | NAME OF PARTS                               | RM |
|-----|-----------|----|-----------------------------|---------------------------------------------|----|
| 1   | S55487001 | 4  | <BAS-341H><br>螺栓(带垫圈) M5X16 | <BAS-341H><br>BOLT SOCKET (S/P WASHER)M5X16 |    |
| 2   | SB6410001 | 1  | 送料板 341H                    | FEED PLATE 341H                             |    |
| 3   | SA8904001 | 2  | 螺栓(带垫圈)M5X10L               | BOLT SOCKET (S/P WASHER)M5X10L              |    |
| 4   | SB6451001 | 1  | 压脚板组件 250X160               | WORK CLAMP ASSY 250X160                     |    |
| 5   | S55487001 | 4  | <BAS-342H><br>螺栓(带垫圈) M5X16 | <BAS-342H><br>BOLT SOCKET (S/P WASHER)M5X16 |    |
| 6   | SB6663001 | 1  | 送料板 300X200                 | FEED PLATE 300X200                          |    |
| 7   | SA8904001 | 2  | 螺栓(带垫圈)M5X10L               | BOLT SOCKET (S/P WASHER)M5X10L              |    |
| 8   | SB5910001 | 1  | 压脚板组件                       | WORK CLAMP S ASSY                           |    |

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### C5. 送料装置(选购件) / Feed mechanism (Option parts)

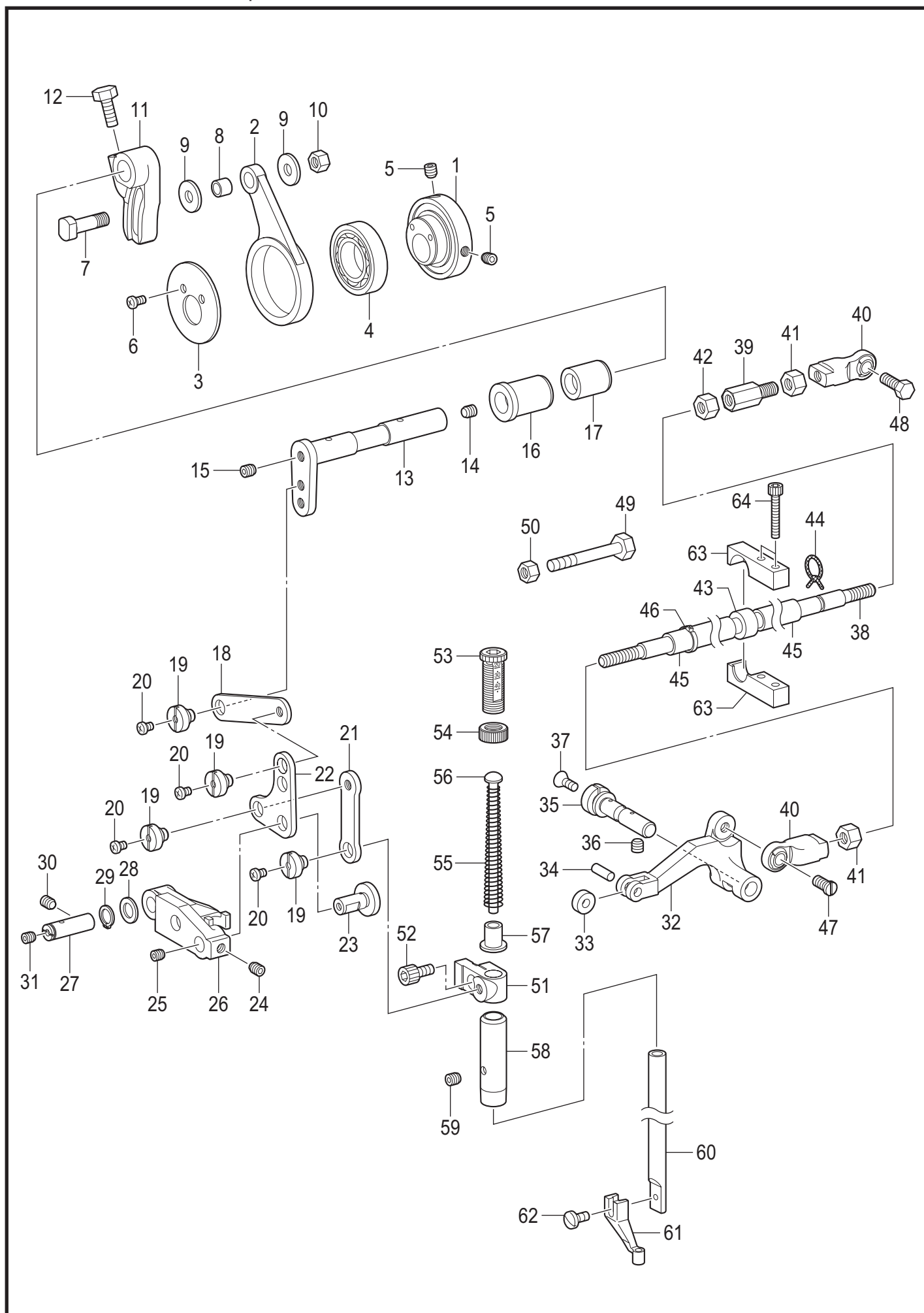


## C5. 送料装置 (选购件) / Feed mechanism (Option parts)

| 参照号 | 零部件序号     | 数量 | 零部件名称          | NAME OF PARTS                 | RM |
|-----|-----------|----|----------------|-------------------------------|----|
| 1   | SA9147001 | 1  | 自动弹出装置         | AUTOMATIC EJECTOR SET         |    |
| 2   | SA9194001 | 1  | 自动弹出组件         | AUTOMATIC EJECTOR ASSY H.S    |    |
| 3   | SA9195001 | 1  | 自动弹出装置本体       | AUTOMATIC EJECTOR BODY ASSY   |    |
| 4   | S37763101 | 1  | 自动弹出装置本体1C     | AUTOMATIC EJECTOR BODY, 1C    |    |
| 5   | S37764001 | 2  | AE挂钩           | HOOK, AE                      |    |
| 6   | 159269001 | 4  | 轴位螺钉           | SHOULDER SCREW, SM4.37        |    |
| 7   | S37765001 | 1  | 挂钩驱动杆 70       | HOOK DRIVING LEVER, 70        |    |
| 8   | S37766001 | 1  | 挂钩驱动杆 180      | HOOK DRIVING LEVER, 180       |    |
| 9   | S02301001 | 2  | 压脚滚轮           | W-CLAMP LIFTER ROLLER         |    |
| 10  | 141499001 | 2  | 轴位螺钉 SM4.76    | SHOULDER SCREW, SM4.76        |    |
| 11  | 110161004 | 2  | 螺母 SM4.76      | NUT SM4.76                    |    |
| 12  | S37767000 | 1  | 汽缸组件10-45      | CYLINDER ASSY 10-45           |    |
| 13  | S53488000 | 1  | 接头             | JOINT                         |    |
| 14  | S04905000 | 1  | 接头             | HALF UNION                    |    |
| 15  | S37768001 | 1  | 驱动杆压板          | HOLDER PLATE                  |    |
| 16  | 052400806 | 2  | 螺钉(带垫圈) M4X8   | SCREW, PAN (S/P WASHER) M4X8  |    |
| 17  | S37771101 | 1  | AE安装座342A      | AE-SETTING PLATE 342A         |    |
| 18  | S31808001 | 2  | 螺钉SM4.37-40X25 | SCREW, PAN SM4.37-40X25       |    |
| 19  | S49955101 | 2  | 螺钉 SM4.37      | SCREW, W/SOCKET SM4.37        |    |
| 20  | SA9146001 | 1  | AE送布板切换        | AE FEED PLATE CONVERSION      |    |
| 21  | SA8862101 | 1  | 送布板切换支座        | FEED PLATE CONVERSION SUPPORT |    |
| 22  | 004401003 | 4  | 螺钉 M4X10       | SCREW, FLAT M4X10             |    |
| 23  | SA9203101 | 1  | 感应器组件          | SENSOR ASSY                   |    |
| 24  | S37769001 | 1  | 感应器座 L         | SENSOR BRACKET, L             |    |
| 25  | S37770001 | 1  | 感应器座 R         | SENSOR BRACKET, R             |    |
| 26  | 533527001 | 4  | 螺钉带垫圈 M3X8     | SCREW PAN (S/P WASHER) M3X8   |    |
| 27  | 625010000 | 2  | 尼龙夹 NK-2N      | NYLON CLAMP NK-2N             |    |
| 28  | 533527001 | 2  | 螺钉带垫圈 M3X8     | SCREW PAN (S/P WASHER) M3X8   |    |
| 29  | 228475000 | 4  | 电线夹 1.9X80     | FASTENING BAND 1.9X80         |    |
| 30  | 228475000 | 2  | 电线夹 1.9X80     | FASTENING BAND 1.9X80         |    |
| 31  | 525907000 | 1  | 电线夹 #9         | CORD HOLDER #9                |    |
| 32  | SA8659001 | 1  | 空气管 R          | AIR TUBE R                    |    |
| 33  | SA8659002 | 1  | 空气管 R          | AIR TUBE R                    |    |
| 34  | SA9208001 | 1  | 弹出板底板342G      | LOWER PLATE CASSETTE 342G     |    |



# D1. 抬压装置 / Work clamp lifter mechanism

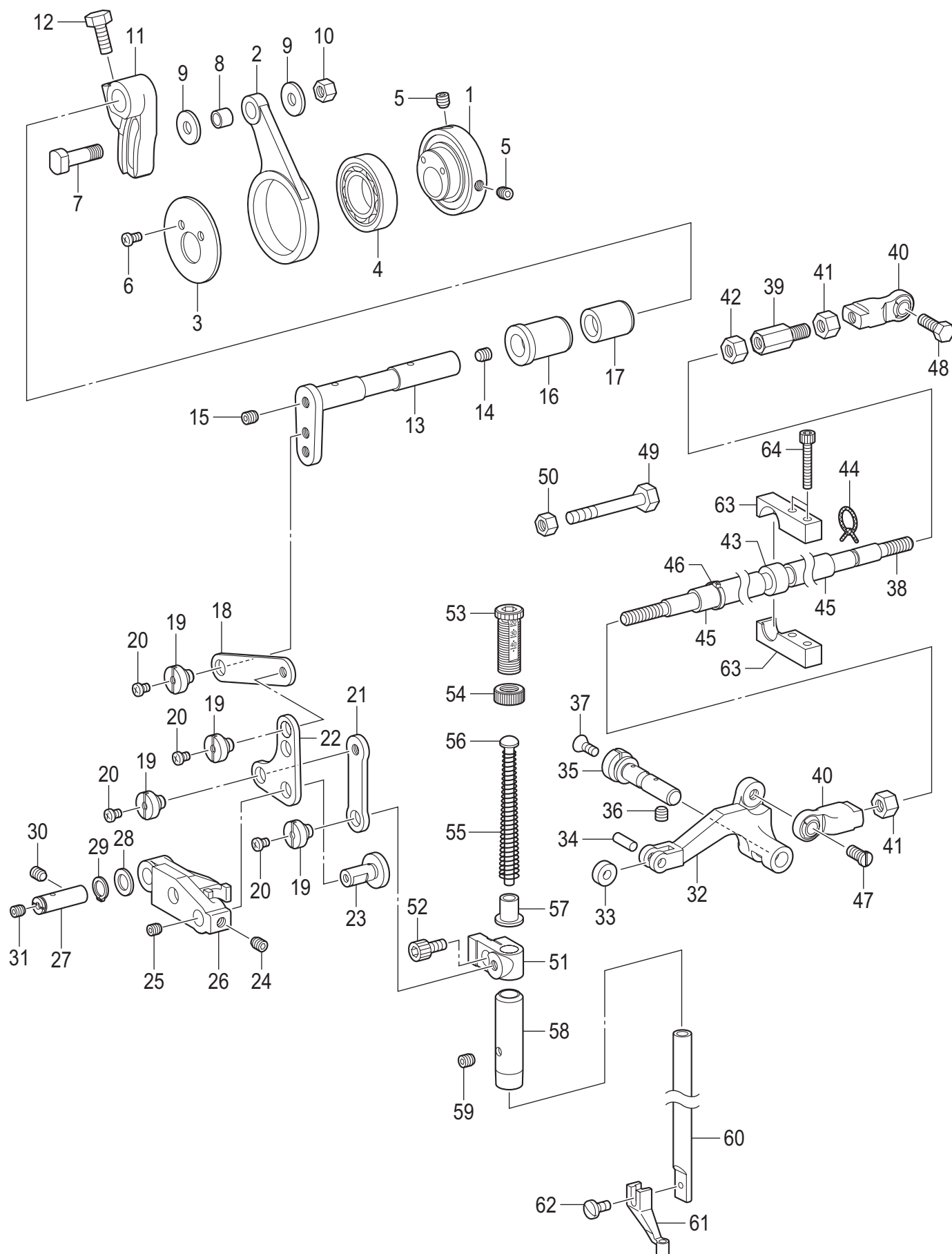




## D1. 抬压装置 / Work clamp lifter mechanism

| 参照号 | 零部件序号     | 数量 | 零部件名称      | NAME OF PARTS                  | RM |
|-----|-----------|----|------------|--------------------------------|----|
| 1   | SA4759001 | 1  | 凸轮         | STEPPING CLAMP CAM             |    |
| 2   | SA4760001 | 1  | 连杆         | STEPPING CLAMP CON.ROD         |    |
| 3   | SA4763001 | 1  | 垫圈         | WASHER STEPPING CLAMP CAM      |    |
| 4   | SA7704001 | 1  | 轴承 6805VV  | BALL BEARING 6805VV            |    |
| 5   | S23651001 | 2  | 固定螺钉 M6X6  | SET SCREW SOCKET (FT) M6X6     |    |
| 6   | 062400616 | 2  | 螺钉 M4X6    | SCREW PAN M4X6                 |    |
| 7   | SA4761001 | 1  | 滚轮轴        | ROLLER SHAFT STEPPING CLAMP    |    |
| 8   | SA4762001 | 1  | 滚轮         | ROLLER STEPING CLAMP           |    |
| 9   | SA4302001 | 2  | 垫圈         | WASHER                         |    |
| 10  | 021060106 | 1  | 螺母 M6      | NUT 1 M6                       |    |
| 11  | SA4764001 | 1  | 压臂 R       | STEPPING CLAMP ARM R           |    |
| 12  | 017061213 | 1  | 螺栓 M6X12   | BOLT M6X12                     |    |
| 13  | SA4765001 | 1  | 压臂 F       | STEPPING CLAMP ARM F           |    |
| 14  | 012060636 | 1  | 螺钉 M6X6    | SET SCREW SOCKET (FT) M6X6     |    |
| 15  | S23651001 | 1  | 固定螺钉 M6X6  | SET SCREW SOCKET (FT) M6X6     |    |
| 16  | SA4766001 | 1  | 压臂轴套 F     | BUSH STEPPING CLAMP F          |    |
| 17  | SA4767001 | 1  | 压臂轴套 R     | BUSH STEPPING CLAMP R          |    |
| 18  | SA4768001 | 1  | 间歇连杆 A     | STEPPING CLAMP LINK A          |    |
| 19  | SA4769101 | 4  | 轴位螺钉 6     | SHOULDER SCREW 6               |    |
| 20  | 062300416 | 4  | 螺钉 M3X4    | SCREW PAN M3X4                 |    |
| 21  | SA4770001 | 1  | 间歇连杆 B     | STEPPING CLAMP LINK B          |    |
| 22  | SA4772001 | 1  | 间歇连杆       | STEPPING CLAMP LINK            |    |
| 23  | SA4773001 | 1  | 连杆轴        | SHAFT STEPPING CLAMP LINK      |    |
| 24  | 012060636 | 1  | 螺钉 M6X6    | SET SCREW SOCKET (FT) M6X6     |    |
| 25  | 012400436 | 1  | 螺钉 M4X4    | SET SCREW SOCKET (FT) M4X4     |    |
| 26  | SA4777001 | 1  | 联接板        | STEPPING CLAMP LIFTER LINK     |    |
| 27  | SA4771001 | 1  | 联接板轴       | SHAFT STEPPING CLAMP LIFT LINK |    |
| 28  | SA2161001 | 1  | 垫圈         | WASHER                         |    |
| 29  | 048080142 | 1  | 轴用挡圈 C8    | RETAINING RING EXTERNAL C8     |    |
| 30  | 012060636 | 1  | 螺钉 M6X6    | SET SCREW SOCKET (FT) M6X6     |    |
| 31  | 012400436 | 1  | 螺钉 M4X4    | SET SCREW SOCKET (FT) M4X4     |    |
| 32  | SA4779101 | 1  | 间歇提升杆      | STEPPING CLAMP LIFTER          |    |
| 33  | SA4781001 | 1  | 提升杆滑轮      | ROLLER STEPPING CLAMP LIFTER   |    |
| 34  | 141362001 | 1  | 滚轮         | ROLLER                         |    |
| 35  | SA4780001 | 1  | 提升杆轴       | SHAFT STEPPING CLAMP LIFTER    |    |
| 36  | 012060636 | 1  | 螺钉 M6X6    | SET SCREW SOCKET (FT) M6X6     |    |
| 37  | S25310101 | 1  | 螺钉 M4      | SCREW, FLAT M4                 |    |
| 38  | SA8683001 | 1  | 间歇提升连杆     | STEPPING CLAMP LIFTER ROD      |    |
| 39  | SA4853001 | 1  | 提升连杆接头     | JOINT STEPPING CLAMP LIFTER    |    |
| 40  | SA8684001 | 2  | 球接头组件      | ROUND JOINT ASSY               |    |
| 41  | 021060306 | 2  | 六角螺母 M6    | NUT 3 M6                       |    |
| 42  | SA3227001 | 1  | 螺母 M6      | NUT(FT),M6                     |    |
| 43  | SA8688001 | 1  | 橡皮管套       | RUBBER BUSH                    |    |
| 44  | SA6572001 | 1  | 油线 L=140   | WICK L=140                     |    |
| 45  | SA8912001 | 2  | 橡皮管        | RUBBER TUBE                    |    |
| 46  | SB4155001 | 1  | 线夹         | BAND                           |    |
| 47  | SA8689001 | 1  | 螺钉 M6X12   | SCREW M6X12                    |    |
| 48  | 017061612 | 1  | 六角螺栓 M6X16 | BOLT M6X16                     |    |
| 49  | 017065002 | 1  | 螺栓 M6X50   | BOLT M6X50                     |    |
| 50  | 021060106 | 1  | 螺母 M6      | NUT 1 M6                       |    |
| 51  | SA4778001 | 1  | 压紧杆接头      | PRESSER BAR CLAMP              |    |
| 52  | 018400836 | 1  | 螺栓 M4X8    | BOLT SOCKET M4X8               |    |
| 53  | SA1174002 | 1  | 调节螺栓 M14   | PESSER ADJUSTING SCREW M14     |    |
| 54  | SA1175002 | 1  | 调节螺母 M14   | ADJUST SCREW NUT               |    |
| 55  | SA5300001 | 1  | 弹簧         | PRESSER BAR SPRING             |    |
| 56  | S10112101 | 1  | 弹簧导向       | PRESSER BAR SPRING GUIDE       |    |
| 57  | SA5301001 | 1  | 弹簧管套       | COLLAR PRESSER BAR SPRING      |    |
| 58  | SA2195001 | 1  | 压紧杆轴套      | PRESSER BAR BUSH               |    |
| 59  | 012060536 | 1  | 螺钉 M6X5    | SET SCREW, SOCKET (FT) M6X5    |    |
| 60  | 111466121 | 1  | 压紧杆        | PRESSER BAR                    |    |
| 61  | S42843001 | 1  | 压脚 A       | PRESSER FOOT A                 |    |

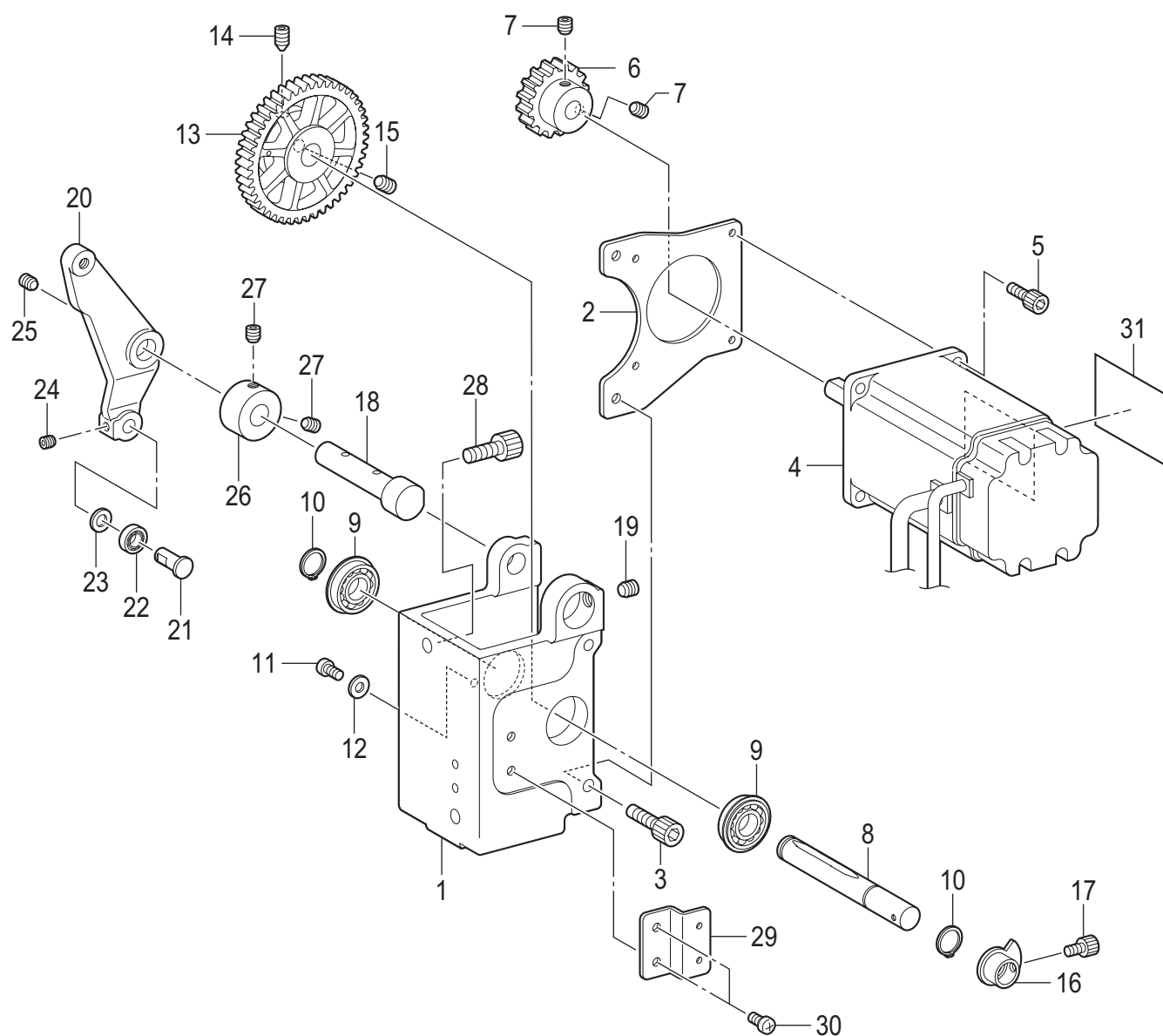
# D1. 抬压装置 / Work clamp lifter mechanism



### D1. 抬压装置 / Work clamp lifter mechanism

| 参照号 | 零部件序号     | 数量 | 零部件名称        | NAME OF PARTS                | RM |
|-----|-----------|----|--------------|------------------------------|----|
| 62  | S13399001 | 1  | 螺钉 SM3.57X12 | SCREW, SM3.57X12             |    |
| 63  | SA8690101 | 2  | 间歇提升连杆支架     | HOLDER STEP-CLAMP LIFTER ROD |    |
| 64  | 018402536 | 2  | 螺栓 M4X25     | BOLT SOCKET M4X25            |    |

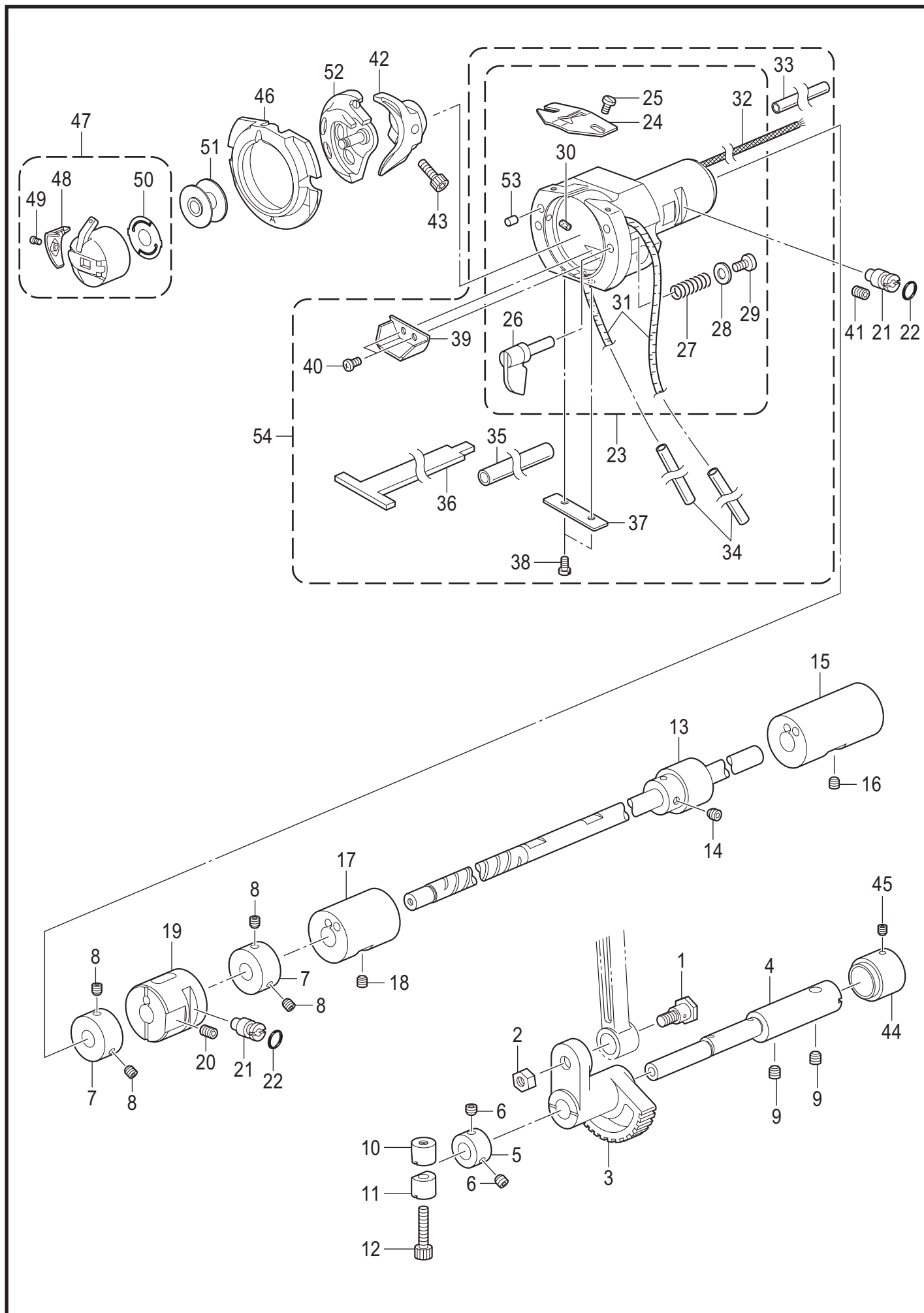
BAS-341H/342H-204



## D2. 抬压装置 / Work clamp lifter mechanism

| 参照号 | 零部件序号     | 数量 | 零部件名称        | NAME OF PARTS                  | RM |
|-----|-----------|----|--------------|--------------------------------|----|
| 1   | SA4741301 | 1  | 马达座          | MOTOR BRACKET                  |    |
| 2   | SB4382001 | 1  | 压脚马达板        | WORK CLAMP MOTOR PLATE         |    |
| 3   | 018501036 | 2  | 螺栓 M5X10     | BOLT SOCKET M5X10              |    |
| 4   | SB4277101 | 1  | 脉冲马达组件 P     | PULSE MOTOR ASSY P             |    |
| 5   | 018401036 | 4  | 螺栓 M4X10     | BOLT SOCKET M4X10              |    |
| 6   | SA4743001 | 1  | 驱动齿轮         | WORK CLAMP DRIVING GEAR        |    |
| 7   | 012060636 | 2  | 螺钉 M6X6      | SET SCREW SOCKET (FT) M6X6     |    |
| 8   | SA4744001 | 1  | 压脚支点轴        | WORK CLAMP FULCRUM SHAFT       |    |
| 9   | SA4647001 | 2  | 球轴承 6900ZZNR | BALL BEARING 6900ZZNR          |    |
| 10  | 048100142 | 2  | 轴用挡圈 C10     | RETAINING RING EXTERNAL C10    |    |
| 11  | 062400616 | 1  | 螺钉 M4X6      | SCREW PAN M4X6                 |    |
| 12  | SB3848001 | 1  | 平垫圈 M4       | WASHER_PLAIN_M_4               |    |
| 13  | SA4745001 | 1  | 凸轮齿轮         | WORK CLAMP CAM GEAR            |    |
| 14  | 016061031 | 1  | 螺钉 M6X10     | SET SCREW SOCKET (CN) M6X10    |    |
| 15  | 012060636 | 1  | 螺钉 M6X6      | SET SCREW SOCKET (FT) M6X6     |    |
| 16  | SA4747001 | 1  | 压脚原点挡块       | WORK CLAMP H-POSITION DOG      |    |
| 17  | 018400636 | 1  | 螺栓 M4X6      | BOLT SOCKET M4X6               |    |
| 18  | SA4748101 | 1  | 压脚柄轴         | WORK CLAMP LEVER SHAFT         |    |
| 19  | 012060636 | 1  | 螺钉 M6X6      | SET SCREW SOCKET (FT) M6X6     |    |
| 20  | SA6210001 | 1  | 间歇驱动杆        | STEPPING W-CLAMP DRIVING LEVER |    |
| 21  | SA3441101 | 1  | 抬压滚轮轴        | W-CLAMP LIFTER ROLLER SHAFT    |    |
| 22  | 070696800 | 1  | 轴承 R-696ZZ   | BALL BEARING RADIAL 696ZZ      |    |
| 23  | 109763022 | 1  | 垫圈           | WASHER                         |    |
| 24  | 012500536 | 1  | 螺钉 M5X5      | SET SCREW SOCKET (FT) M5X5     |    |
| 25  | 012060636 | 1  | 螺钉 M6X6      | SET SCREW SOCKET (FT) M6X6     |    |
| 26  | SA4757101 | 1  | 紧圈           | SET SCREW COLLAR               |    |
| 27  | 012060636 | 2  | 螺钉 M6X6      | SET SCREW SOCKET (FT) M6X6     |    |
| 28  | 018061236 | 2  | 螺栓 M6X12     | BOLT SOCKET M6X12              |    |
| 29  | SA4753001 | 1  | 压脚传感器板       | WORK CLAMP SENSOR PLATE        |    |
| 30  | 062400616 | 2  | 螺钉 M4X6      | SCREW PAN M4X6                 |    |
| 31  | SA4224001 | 1  | 注意符号 30X40   | MARK ATTENTION 30X40           |    |

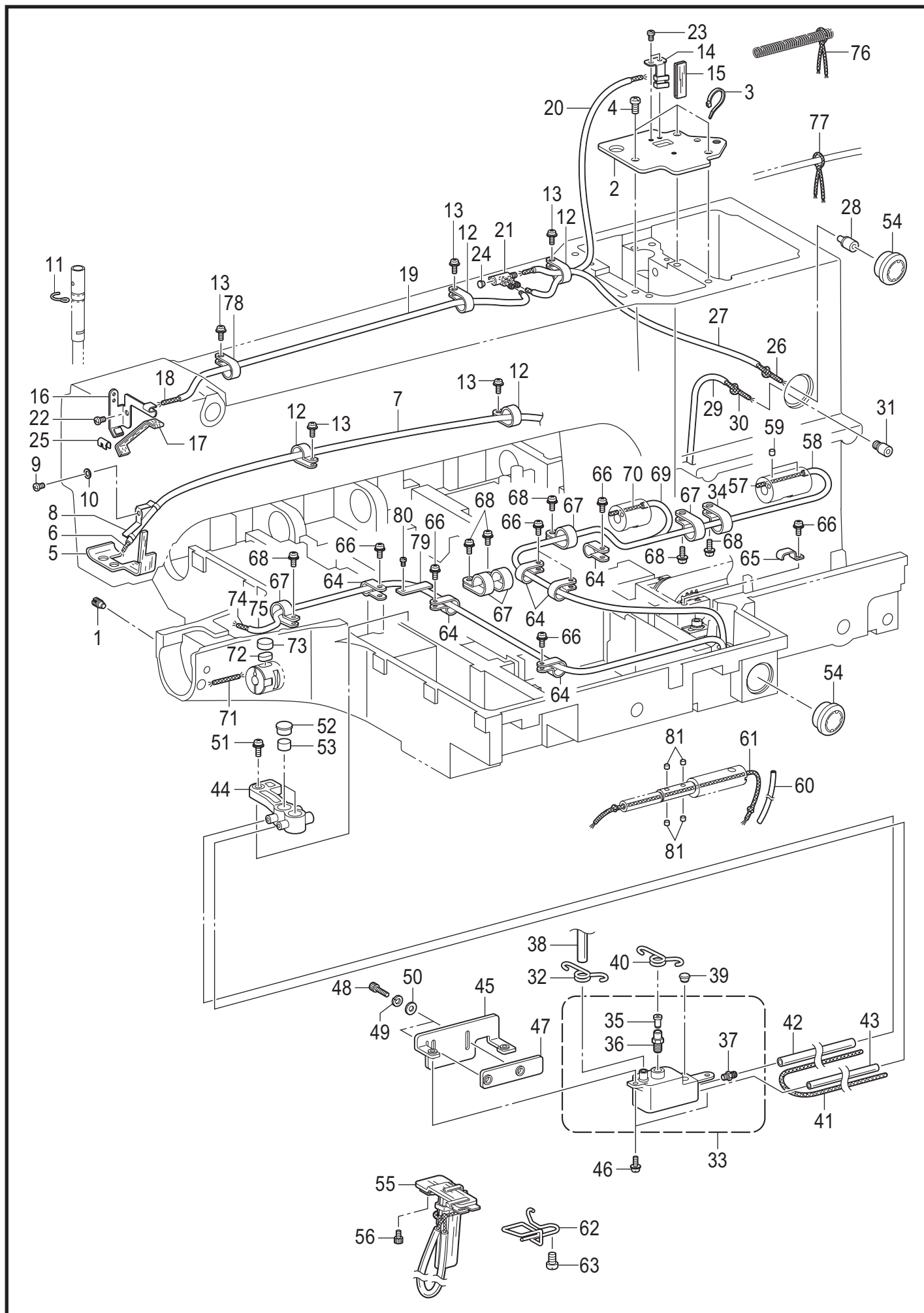
# E. 下轴装置 / Lower shaft mechanism



## E. 下轴装置 / Lower shaft mechanism

| 参照号 | 零部件序号     | 数量 | 零部件名称     | NAME OF PARTS               | RM |
|-----|-----------|----|-----------|-----------------------------|----|
| 1   | SA3226001 | 1  | 轴位螺钉      | SHOULDER SCREW              |    |
| 2   | SA3227001 | 1  | 螺母 M6     | NUT(FT),M6                  |    |
| 3   | SA3228101 | 1  | 摆动齿轮      | ROCK GEAR                   |    |
| 4   | SA4782001 | 1  | 摆动齿轮轴     | ROCK GEAR SHAFT             |    |
| 5   | SA3231001 | 1  | 紧圈 B      | SET SCREW COLLAR,B          |    |
| 6   | 012060536 | 2  | 螺钉 M6X5   | SET SCREW, SOCKET (FT) M6X5 |    |
| 7   | SA8695001 | 2  | 紧圈        | SET SCREW COLLAR            |    |
| 8   | S23651001 | 4  | 固定螺钉 M6X6 | SET SCREW SOCKET (FT) M6X6  |    |
| 9   | 012060636 | 2  | 螺钉 M6X6   | SET SCREW SOCKET (FT) M6X6  |    |
| 10  | SA8696001 | 1  | 紧固套管 A    | PINCH SLEEVE A              |    |
| 11  | SA8697001 | 1  | 紧固套管 B    | PINCH SLEEVE B              |    |
| 12  | 018402036 | 1  | 螺栓 M4X20  | BOLT SOCKET M4X20           |    |
| 13  | SA8698001 | 1  | 下轴组件      | LOWER SHAFT ASSY            |    |
| 14  | 012500536 | 1  | 螺钉 M5X5   | SET SCREW SOCKET (FT) M5X5  |    |
| 15  | SB5982101 | 1  | 下轴轴套      | LOWER SHAFT BUSH            |    |
| 16  | 012060636 | 1  | 螺钉 M6X6   | SET SCREW SOCKET (FT) M6X6  |    |
| 17  | SA8702001 | 1  | 下轴中轴套     | LOWER SHAFT M BUSH          |    |
| 18  | 012060636 | 1  | 螺钉 M6X6   | SET SCREW SOCKET (FT) M6X6  |    |
| 19  | SA8703001 | 1  | 下轴调整轴套    | LOWER SHAFT A-BUSH          |    |
| 20  | 012061036 | 1  | 螺钉 M6X10  | SET SCREW SOCKET (FT) M6X10 |    |
| 21  | SA3238401 | 2  | 旋梭调节轴     | ADJUSTING STUD              |    |
| 22  | 081003670 | 2  | O形圈 PW3   | O RING PW3                  |    |
| 23  | SA8705101 | 1  | 梭床组件      | SHUTTLE RACE BASE ASSY      |    |
| 24  | S02429201 | 1  | 旋梭线导向     | SHUTTLE RACE THREAD GUIDE   |    |
| 25  | SA4199001 | 2  | 螺钉 M3X4   | SCREW M3X4                  |    |
| 26  | SA3241001 | 2  | 大旋梭固定柄    | S-RACE BASE SETTING CLAW    |    |
| 27  | 152684101 | 2  | 弹簧        | COMPRESSION SPRING          |    |
| 28  | 402887001 | 2  | 垫圈 3.2    | WASHER, 3.2                 |    |
| 29  | 062300616 | 2  | 螺钉 M3X6   | SCREW PAN M3X6              |    |
| 30  | SA9396001 | 2  | 油毡        | FELT                        |    |
| 31  | SA8707001 | 2  | 油毡        | FELT                        |    |
| 32  | SA8708001 | 1  | 油线 6X6    | WICK 6X6                    |    |
| 33  | SA8709001 | 1  | 油管        | OIL TUBE                    |    |
| 34  | SA8710001 | 2  | 油管        | OIL TUBE                    |    |
| 35  | SA8711001 | 1  | 油管        | OIL TUBE                    |    |
| 36  | SA8712001 | 1  | 油毡        | FELT                        |    |
| 37  | SA8713001 | 1  | 油毡支撑板     | FELT HOLDER                 |    |
| 38  | SA9191001 | 2  | 螺钉 M3X5.5 | SCREW M3X5.5                |    |
| 39  | SA3274101 | 1  | 油毡支架      | FELT HOLDER                 |    |
| 40  | S47307001 | 2  | 螺钉 M3X4   | SCREW, M3X4                 |    |
| 41  | 012061036 | 1  | 螺钉 M6X10  | SET SCREW SOCKET (FT) M6X10 |    |
| 42  | SA6448301 | 1  | 梭托 E      | DRIVER E                    |    |
| 43  | 018501232 | 1  | 螺栓 M5X12  | BOLT SOCKET M5X12           |    |
| 44  | SA3283101 | 1  | 紧圈 R      | SET SCREW COLLAR,R          |    |
| 45  | 012500536 | 1  | 螺钉 M5X5   | SET SCREW SOCKET (FT) M5X5  |    |
| 46  | 152686201 | 1  | 外旋梭 B     | SHUTTLE RACE BASE B         |    |
| 47  | S59221301 | 1  | 梭芯套组件 LC  | BOBBIN CASE ASSY LC         |    |
| 48  | S48664001 | 1  | 夹线簧 AN    | TENSION SPRING, AN          |    |
| 49  | S16492101 | 1  | 螺钉        | BOBBIN CASE SPRING SCREW    |    |
| 50  | S15667001 | 1  | 防空转弹簧     | ANTI-SPIN SPRING            |    |
| 51  | S44633001 | 1  | 梭芯 LAN    | BOBBIN LAN                  |    |
| 52  | SA8197101 | 1  | 中旋梭组件     | SHUTTLE HOOK ASSY W/BOX     |    |
| 53  | SA9397001 | 2  | 橡皮塞5.5    | RUBBER CAP 5.5              |    |
| 54  | SA8704101 | 1  | 梭床套件      | SHUTTLE RACE BASE SET       |    |

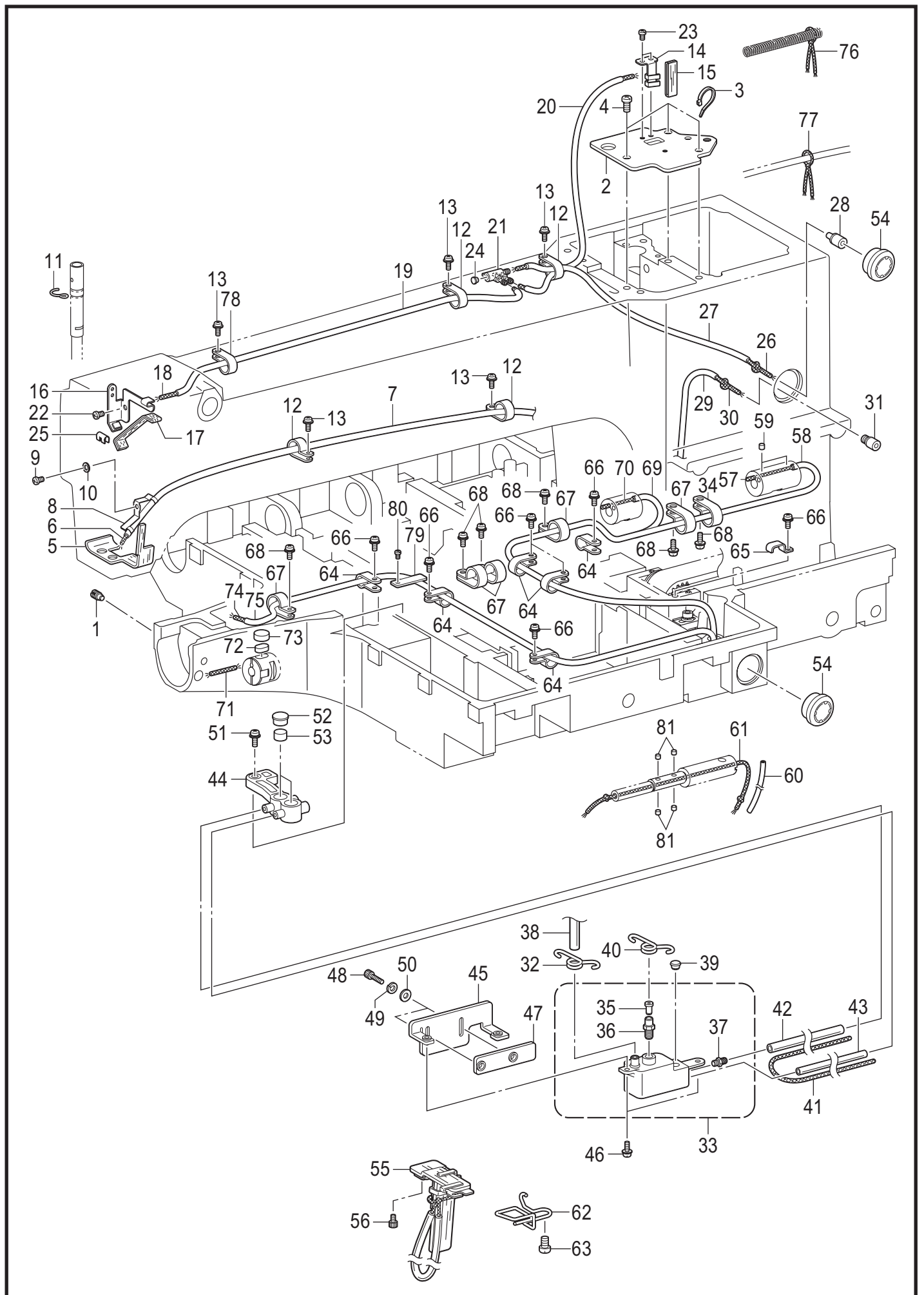






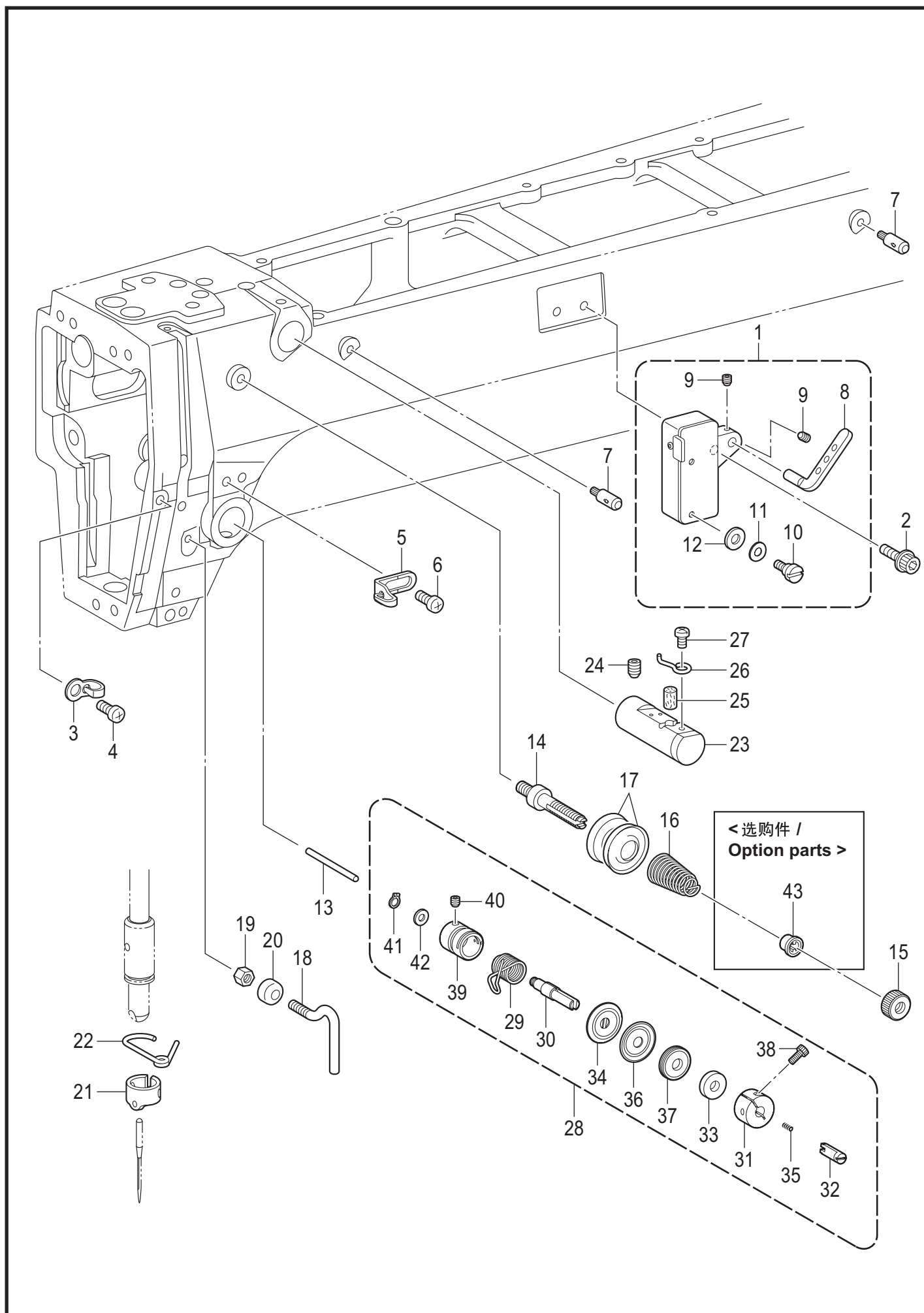
## F. 供油润滑装置 / Lubrication

| 参照号 | 零部件序号     | 数量 | 零部件名称           | NAME OF PARTS                | RM |
|-----|-----------|----|-----------------|------------------------------|----|
| 1   | SA3244001 | 1  | 螺钉              | SET SCREW                    |    |
| 2   | SA4785101 | 1  | 曲柄盖             | CRANK COVER                  |    |
| 3   | SB4155001 | 1  | 线夹              | BAND                         |    |
| 4   | 062061016 | 3  | 螺钉 M6X10        | SCREW PAN M6X10              |    |
| 5   | SA4786101 | 1  | 油毡              | FELT                         |    |
| 6   | SA8717001 | 1  | 油线 4X4          | WICK 4X4                     |    |
| 7   | SA8718001 | 1  | 油管              | OIL TUBE                     |    |
| 8   | 145547021 | 1  | 回油管管托           | TUBE HOLDER                  |    |
| 9   | 062400616 | 1  | 螺钉 M4X6         | SCREW PAN M4X6               |    |
| 10  | 026040136 | 1  | 平垫圈 S4          | WASHER PLAIN S 4             |    |
| 11  | SA6087001 | 1  | 油线挂钩            | WICK SUPPORT                 |    |
| 12  | 525567000 | 4  | 电线夹 #8          | CORD HOLDER #8               |    |
| 13  | 0A5401006 | 5  | 螺钉(带垫圈) M4X10DB | SCREW PAN (S/P WASHER) M4X10 |    |
| 14  | SA4787001 | 1  | 曲柄供油板           | CRANK WICK PLATE             |    |
| 15  | SA5294001 | 1  | 毡油线 L=90        | FLAT WICK L=90               |    |
| 16  | SA4788001 | 1  | 供油支架            | WICK SUPPORT                 |    |
| 17  | SA6593001 | 1  | 毡油线 L=180       | FLAT WICK L=180              |    |
| 18  | SA8720001 | 1  | 油线 3X3          | WICK 3X3                     |    |
| 19  | SA8721001 | 1  | 油管              | OIL TUBE                     |    |
| 20  | SA6576001 | 1  | 油管 L=210        | OIL TUBE L=210               |    |
| 21  | S38265000 | 1  | 管接头 L           | TERMINAL, L                  |    |
| 22  | 062400616 | 1  | 螺钉 M4X6         | SCREW PAN M4X6               |    |
| 23  | 062400616 | 2  | 螺钉 M4X6         | SCREW PAN M4X6               |    |
| 24  | 142274101 | 1  | 橡皮塞 4.2         | RUBBER CAP, 4.2              |    |
| 25  | 104567101 | 1  | 油线支架            | WICK SUPPORT                 |    |
| 26  | S49982000 | 1  | 油线 4X4 L=400    | WICK, 4X4 L=400              |    |
| 27  | SA9156001 | 1  | 油管              | OIL TUBE                     |    |
| 28  | SA5339101 | 1  | 油嘴管             | OIL FEEDING PIPE             |    |
| 29  | SA8723001 | 1  | 油管              | OIL TUBE                     |    |
| 30  | SA8724001 | 1  | 油线 6X6          | WICK 6X6                     |    |
| 31  | SA8722001 | 1  | 油嘴管             | OIL FEEDING PIPE             |    |
| 32  | SA3055101 | 1  | 油管夹             | TUBE CLIP                    |    |
| 33  | SA8732201 | 1  | 副油罐组件           | SUB-TANK ASSY                |    |
| 34  | 554482000 | 1  | 电线夹 #12         | CORD HOLDER #12              |    |
| 35  | SA3060001 | 1  | 油门垫片            | VALVE PACKING                |    |
| 36  | SA3040001 | 1  | 油嘴管             | OIL FEEDING PIPE             |    |
| 37  | SA6922101 | 2  | 油口 6.5-3.8      | OIL CONNECROR 6.5-3.8        |    |
| 38  | SA8733001 | 1  | 油管              | OIL TUBE                     |    |
| 39  | 104450101 | 1  | 橡皮塞 8           | RUBBER CAP, 8                |    |
| 40  | SA3055101 | 1  | 油管夹             | TUBE CLIP                    |    |
| 41  | SA8734001 | 1  | 油毡              | FELT                         |    |
| 42  | SA8735101 | 1  | 油管              | OIL TUBE                     |    |
| 43  | SA8786101 | 1  | 油管              | OIL TUBE                     |    |
| 44  | SA3946001 | 1  | 油管接头            | OIL TERMINAL                 |    |
| 45  | SA8736001 | 1  | 油板              | OIL PLATE                    |    |
| 46  | 0A5401006 | 2  | 螺钉(带垫圈) M4X10DB | SCREW PAN (S/P WASHER) M4X10 |    |
| 47  | SA4650001 | 1  | Y-传感板           | Y-SENSOR PLATE               |    |
| 48  | 018402036 | 2  | 螺栓 M4X20        | BOLT SOCKET M4X20            |    |
| 49  | 028040246 | 2  | 弹簧垫圈 2-4        | WASHER SPRING 2-4            |    |
| 50  | SB3848001 | 2  | 平垫圈 M4          | WASHER PLAIN M_4             |    |
| 51  | 0A5401006 | 1  | 螺钉(带垫圈) M4X10DB | SCREW PAN (S/P WASHER) M4X10 |    |
| 52  | SA2929001 | 2  | 橡皮塞 12.5        | RUBBER CAP, 12.5             |    |
| 53  | S38266000 | 2  | 油毡              | ROTARY HOOK SHAFT FELT       |    |
| 54  | 152948001 | 2  | 油视窗             | OIL GAUGE WINDOW             |    |
| 55  | SA8714001 | 1  | 齿轮油毡组件          | GEAR FELT ASSY               |    |
| 56  | 018400636 | 2  | 螺栓 M4X6         | BOLT SOCKET M4X6             |    |
| 57  | S59886001 | 1  | 油毡 L=360        | FELT, L=360                  |    |
| 58  | SB8992001 | 1  | 维尼龙管            | VINYL TUBE L=160             |    |
| 59  | 107149001 | 2  | 油毡              | FELT                         |    |
| 60  | SA5072001 | 1  | 油管 L=120        | OIL TUBE L=120               |    |
| 61  | SA6578001 | 1  | 油线 6X6 L=300    | WICK 6X6 L=300               |    |



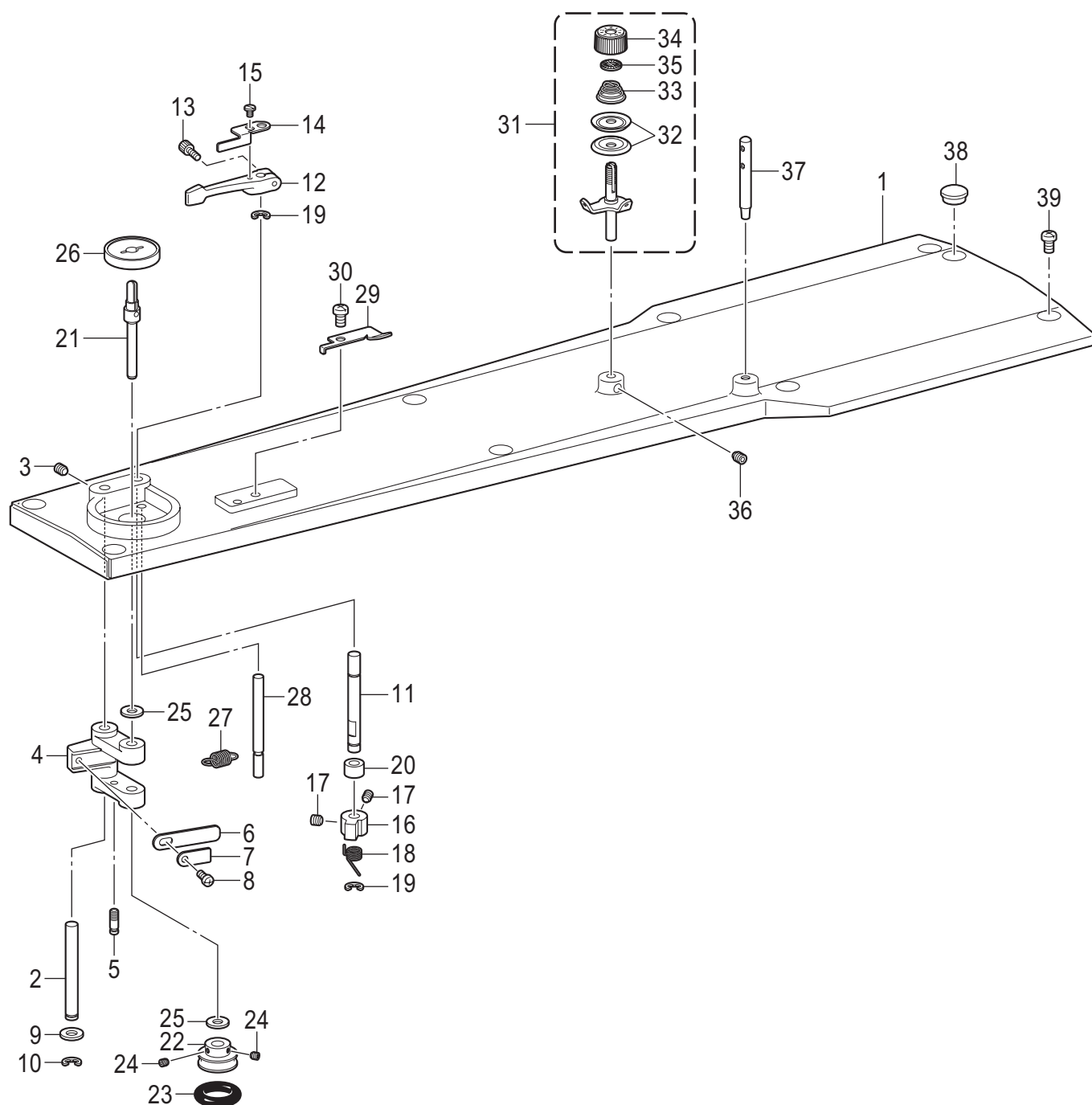
## F. 供油润滑装置 / Lubrication

| 参照号 | 零部件序号     | 数量 | 零部件名称           | NAME OF PARTS                | RM |
|-----|-----------|----|-----------------|------------------------------|----|
| 62  | SA4789101 | 1  | 油线夹 B           | LOWER SHAFT WICK SUPPORT B   |    |
| 63  | 062060816 | 1  | 螺钉 M6X8         | SCREW PAN M6X8               |    |
| 64  | 525567000 | 6  | 电线夹 #8          | CORD HOLDER #8               |    |
| 65  | SA2687001 | 1  | 电线固定夹           | CORD HOLDER                  |    |
| 66  | 0A5401006 | 7  | 螺钉(带垫圈) M4X10DB | SCREW PAN (S/P WASHER) M4X10 |    |
| 67  | 552907000 | 5  | 电线夹 #10         | CORD HOLDER #10              |    |
| 68  | 0A5401006 | 6  | 螺钉(带垫圈) M4X10DB | SCREW PAN (S/P WASHER) M4X10 |    |
| 69  | SA8725001 | 1  | 油管              | OIL TUBE                     |    |
| 70  | SA8726001 | 1  | 油线 6X6          | WICK 6X6                     |    |
| 71  | SA8727001 | 1  | 油线 6X6          | WICK 6X6                     |    |
| 72  | SA8728001 | 1  | 油毡              | FELT                         |    |
| 73  | SA8729001 | 1  | 油毡              | FELT                         |    |
| 74  | SA8708001 | 1  | 油线 6X6          | WICK 6X6                     |    |
| 75  | SA8785001 | 1  | 油管              | OIL TUBE                     |    |
| 76  | SA6572001 | 1  | 油线 L=140        | WICK L=140                   |    |
| 77  | SA6572001 | 1  | 油线 L=140        | WICK L=140                   |    |
| 78  | 149547000 | 1  | 压线板             | CORD HOLDER 4N               |    |
| 79  | SA3242001 | 1  | 油毡支架            | FELT HOLDER                  |    |
| 80  | 062300416 | 1  | 螺钉 M3X4         | SCREW PAN M3X4               |    |
| 81  | S09043000 | 4  | 滤油毡 (L=5)       | FELT                         |    |



# G. 穿线装置 / Threading mechanism

| 参照号 | 零部件序号     | 数量 | 零部件名称                   | NAME OF PARTS                        | RM |
|-----|-----------|----|-------------------------|--------------------------------------|----|
| 1   | SB6587001 | 1  | 断线传感器总组件                | THREAD BREAKAGE UNIT                 |    |
| 2   | S55485001 | 1  | 螺栓(带垫圈) M5X12           | BOLT SOCKET (S/P WASHER)M5X12        |    |
| 3   | SA4333001 | 1  | 过线导向 B                  | ARM THREAD GUIDE,B                   |    |
| 4   | 062500616 | 1  | 螺钉 M5X6                 | SCREW PAN M5X6                       |    |
| 5   | SA6391001 | 1  | 过线器 C                   | ARM THREAD GUIDE C                   |    |
| 6   | 062500616 | 1  | 螺钉 M5X6                 | SCREW PAN M5X6                       |    |
| 7   | 153049001 | 2  | 面线导向杆                   | UPPER THREAD GUIDE STUD              |    |
| 8   | SB2636001 | 1  | 三眼线勾                    | THREAD RETAINER                      |    |
| 9   | 012500536 | 2  | 螺钉 M5X5                 | SET SCREW SOCKET (FT) M5X5           |    |
| 10  | SA3306001 | 1  | 轴位螺钉 7-3                | SHOULDER SCREW,7-3                   |    |
| 11  | 120265002 | 1  | 弹簧垫圈                    | SPRING WASHER                        |    |
| 12  | S07350002 | 1  | 垫圈                      | WASHER PLAIN                         |    |
| 13  | SB6264001 | 1  | 销1.8X25                 | PIN 1.8X25                           |    |
| 14  | SA3256001 | 1  | 夹线杆轴 A                  | TENSION STUD A                       |    |
| 15  | 100136001 | 1  | 夹线螺母                    | TENSION NUT                          |    |
| 16  | SA4146101 | 1  | 弹簧                      | SUB TENSION SPRING                   |    |
| 17  | 145446001 | 2  | 夹线盘                     | DISC TENSION                         |    |
| 18  | SA8691001 | 1  | 机壳线钩                    | THREAD GUIDE ARM                     |    |
| 19  | 021400306 | 1  | 六角螺母 M4                 | NUT 3 M4                             |    |
| 20  | SA9207001 | 1  | 橡胶罩                     | RUBBER COVER                         |    |
| 21  | SA3257101 | 1  | 针杆线导向 A                 | NEEDLE BAR THREAD GUIDE,A            |    |
| 22  | SA3258001 | 1  | 针杆轴套线导向 D               | N-BAR BUSH THREAD GUIDE,D            |    |
| 23  | 152881101 | 1  | 线冷却器组件                  | NEEDLE COOLER ASSY                   |    |
| 24  | 012060636 | 1  | 螺钉 M6X6                 | SET SCREW SOCKET (FT) M6X6           |    |
| 25  | 152883000 | 1  | 油毡 8X15.5               | FELT, 8X15.5                         |    |
| 26  | 152884001 | 1  | 过线钩                     | NEEDLE COOLER THREAD GUIDE           |    |
| 27  | 062670412 | 1  | 螺钉 SM3.57-40X4          | SCREW PAN SM3.57-40X4                |    |
| 28  | SB6468002 | 1  | DT 夹线组件                 | D TENSION ASSY                       |    |
| 29  | SA6193001 | 1  | 挑线弹簧C                   | THREAD TAKE-UP SPRING C              |    |
| 30  | SB6433001 | 1  | DT 夹线杆轴                 | DT TENSION STUD                      |    |
| 31  | SB1088101 | 1  | 紧圈 DT                   | SET COLLAR DT                        |    |
| 32  | SB1180201 | 1  | 轴                       | SHAFT                                |    |
| 33  | SB1181001 | 1  | 缓冲垫 DT                  | DT CUSHION                           |    |
| 34  | SA6190001 | 1  | 夹线盘 DT                  | DISC DT                              |    |
| 35  | SB1267001 | 1  | 弹簧                      | COIL SPRING                          |    |
| 36  | 145446001 | 1  | 夹线盘                     | DISC TENSION                         |    |
| 37  | SB1281001 | 1  | 锥形夹线盘压板                 | TAPER DISC PRESSER                   |    |
| 38  | 018301036 | 1  | 螺栓 M3X10                | BOLT SOCKET M3X10                    |    |
| 39  | SB1182101 | 1  | 夹线基座 DT 组件              | TENSION BRACKET ASSY                 |    |
| 40  | 012400436 | 1  | 螺钉 M4X4                 | SET SCREW SOCKET (FT) M4X4           |    |
| 41  | 048060142 | 1  | 轴用挡圈 C6                 | RETAINING RING EXTERNAL C6           |    |
| 42  | 109763022 | 1  | 垫圈                      | WASHER                               |    |
| 43  | S20681000 | 1  | <选购件: 用于安全气囊><br>调节弹簧垫圈 | <Option parts: For Airbag><br>WASHER |    |



## H. 绕线装置 / Bobbin winder mechanism

| 参照号 | 零部件序号     | 数量 | 零部件名称     | NAME OF PARTS              | RM |
|-----|-----------|----|-----------|----------------------------|----|
| 1   | SA8650101 | 1  | 上盖        | TOP COVER                  |    |
| 2   | SA3290001 | 1  | 卷线手柄轴     | SHAFT,BW-LEVER             |    |
| 3   | 012500536 | 1  | 螺钉 M5X5   | SET SCREW SOCKET (FT) M5X5 |    |
| 4   | SA3291001 | 1  | 绕线手柄      | BOBBIN WINDER LEVER        |    |
| 5   | SA4171001 | 1  | 弹簧挂钩      | SPRING HOOK                |    |
| 6   | 152936001 | 1  | 板弹簧       | PLATE SPRING               |    |
| 7   | 152937001 | 1  | 垫圈        | WASHER                     |    |
| 8   | 062350616 | 1  | 螺钉 M3.5X6 | SCREW PAN M3.5X6           |    |
| 9   | 155559021 | 1  | 平垫圈       | WASHER PLAIN               |    |
| 10  | 048050342 | 1  | 挡圈 E5     | RETAINING RING E5          |    |
| 11  | SA3293001 | 1  | 卷线卡爪轴     | STUD B-WINDER CLAW         |    |
| 12  | SA1984001 | 1  | 梭芯压臂柄     | BOBBIN PRESSER ARM         |    |
| 13  | 018401236 | 1  | 螺栓 M4X12  | BOLT SOCKET M4X12          |    |
| 14  | SA3294001 | 1  | 梭芯压杆      | BOBBIN PRESSER             |    |
| 15  | S23418002 | 1  | 螺钉 M4X5   | SCREW M4X5                 |    |
| 16  | SA3295001 | 1  | 卷线卡爪      | CLAW B-WINDER              |    |
| 17  | 012400436 | 2  | 螺钉 M4X4   | SET SCREW SOCKET (FT) M4X4 |    |
| 18  | S10438001 | 1  | 弹簧        | SPRING, TWIST              |    |
| 19  | 048050342 | 2  | 挡圈 E5     | RETAINING RING E5          |    |
| 20  | SA4796001 | 1  | 垫管        | SPACER COLLER              |    |
| 21  | SA3296001 | 1  | 绕线轴       | BOBBIN WINDER SHAFT        |    |
| 22  | SA3297001 | 1  | 卷线器       | WHEEL,B-WINDER             |    |
| 23  | 120448001 | 1  | 橡皮圈       | BOBBIN WINDER RUBBER BAND  |    |
| 24  | 012400436 | 2  | 螺钉 M4X4   | SET SCREW SOCKET (FT) M4X4 |    |
| 25  | 155559021 | 2  | 平垫圈       | WASHER PLAIN               |    |
| 26  | SA1988001 | 1  | 梭芯座       | BOBBIN SUPPORT             |    |
| 27  | S10268001 | 1  | 拉簧        | SPRING                     |    |
| 28  | SA3298001 | 1  | 止动轴       | STPPER SHAFT,B-WINDER      |    |
| 29  | SA3299001 | 1  | 切刀        | KNIFE                      |    |
| 30  | 062500616 | 1  | 螺钉 M5X6   | SCREW PAN M5X6             |    |
| 31  | SA1994102 | 1  | 绕线器夹线组件   | BOBBIN WINDER TENSION ASSY |    |
| 32  | 145446002 | 2  | 夹线盘       | DISC TENSION               |    |
| 33  | 100401022 | 1  | 夹线弹簧      | TENSION SPRING             |    |
| 34  | S31032002 | 1  | 压线螺母      | TENSION NUT                |    |
| 35  | S12441001 | 1  | 止动垫圈      | WASHER                     |    |
| 36  | 012500536 | 1  | 螺钉 M5X5   | SET SCREW SOCKET (FT) M5X5 |    |
| 37  | SA1359001 | 1  | 穿线杆       | SPOOL PIN                  |    |
| 38  | 117934001 | 1  | 橡皮塞 13.5  | RUBBER CAP, 13.5           |    |
| 39  | 062061016 | 8  | 螺钉 M6X10  | SCREW PAN M6X10            |    |



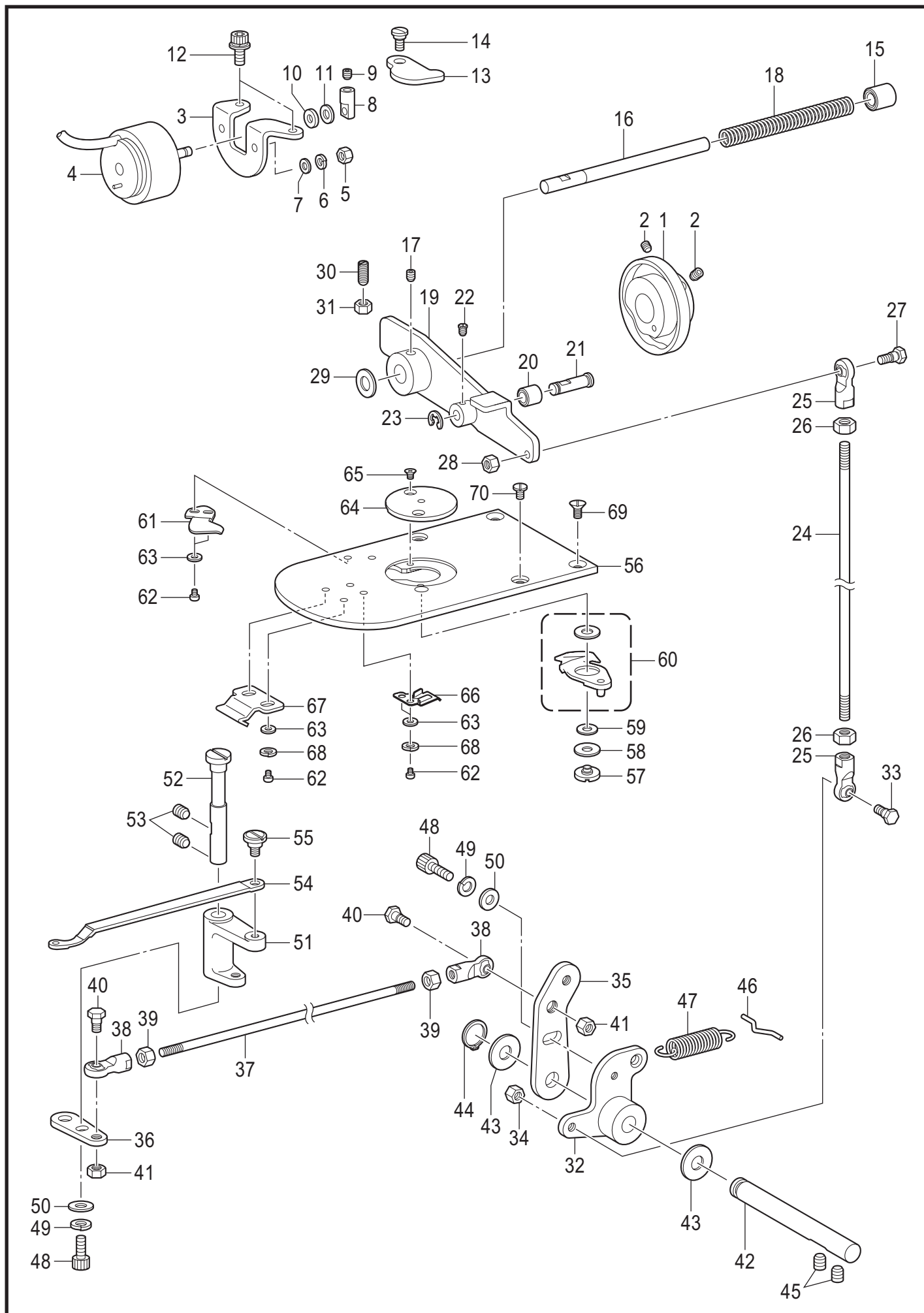
This technical drawing is an exploded view of a mechanical assembly, likely a door hinge or latch mechanism. It consists of 65 numbered parts. The main components include a door plate (56), a hinge arm (19), a latch arm (35), and various mounting brackets and fasteners. The assembly is shown in a disassembled state to illustrate the relationship between the parts. Key features include a circular door plate with a central hole, a long hinge arm with a pin (16) and a spring (18), and a latch arm with a latch bolt (20) and a spring (47). The parts are numbered 1 through 65, with some numbers appearing multiple times for identical components.

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## J. 切线装置 / Thread trimmer mechanism

| 参照号 | 零部件序号     | 数量 | 零部件名称         | NAME OF PARTS                 | RM |
|-----|-----------|----|---------------|-------------------------------|----|
| 1   | SA4131001 | 1  | 切线凸轮          | THREAD TRIMMER CAM            |    |
| 2   | S23651001 | 2  | 固定螺钉 M6X6     | SET SCREW SOCKET (FT) M6X6    |    |
| 3   | SA4798001 | 1  | 电磁铁安装板        | SETTING PLATE SOLENOID        |    |
| 4   | SB6577001 | 1  | 切线电磁铁         | THREAD TRIMMER SOLENOID       |    |
| 5   | 021400216 | 2  | 六角螺母 M4       | NUT 2 M4                      |    |
| 6   | 028040246 | 2  | 弹簧垫圈 2-4      | WASHER SPRING 2-4             |    |
| 7   | SB3848001 | 2  | 平垫圈 M4        | WASHER PLAIN M 4              |    |
| 8   | SA3307001 | 1  | 电磁铁杆          | SOLENOID LEVER                |    |
| 9   | 012400436 | 1  | 螺钉 M4X4       | SET SCREW SOCKET (FT) M4X4    |    |
| 10  | 154599000 | 1  | 电磁铁缓冲垫圈       | SOLENOID CUSHION              |    |
| 11  | S02652021 | 1  | 垫圈            | WASHER                        |    |
| 12  | S55484001 | 2  | 螺栓(带垫圈) M5X10 | BOLT SOCKET (S/P WASHER)M5X10 |    |
| 13  | SA4799001 | 1  | 驱动压杆          | PUSHING LEVER D-LEVER         |    |
| 14  | SA3306001 | 1  | 轴位螺钉 7-3      | SHOULDER SCREW,7-3            |    |
| 15  | 231071001 | 1  | 轴套 8X15       | BUSH, 8X15                    |    |
| 16  | SA3312201 | 1  | 驱动杆导向轴        | GUIDE SHAFT                   |    |
| 17  | S23651001 | 1  | 固定螺钉 M6X6     | SET SCREW SOCKET (FT) M6X6    |    |
| 18  | SA3313101 | 1  | 弹簧            | SPRING,COMPRESSION            |    |
| 19  | SA3309201 | 1  | 切线驱动杆         | TR-DRIVING LEVER              |    |
| 20  | SA3310001 | 1  | 切线滚轮          | COLLAR TR-TRIMMER             |    |
| 21  | SA3311001 | 1  | 切线滚轮轴         | COLLAR SHAFT                  |    |
| 22  | S46903001 | 1  | 螺钉M4X5        | SET SCREW, M4X5               |    |
| 23  | 048040342 | 1  | 挡圈 E4         | RETAINING RING E4             |    |
| 24  | SA3315001 | 1  | 切线杆 V         | THREAD TRIMMER ROD V          |    |
| 25  | S32465101 | 2  | 接头组件          | BALL JOINT ASSY               |    |
| 26  | 021060106 | 2  | 螺母 M6         | NUT 1 M6                      |    |
| 27  | S32462001 | 1  | 轴位螺钉 B M6     | SHOULDER SCREW, B ;M6         |    |
| 28  | 021060306 | 1  | 六角螺母 M6       | NUT 3 M6                      |    |
| 29  | 154596000 | 1  | 减震垫圈          | CUSHION                       |    |
| 30  | S25475101 | 1  | 螺钉 M6X19      | SET SCREW M6X19               |    |
| 31  | 021060106 | 1  | 螺母 M6         | NUT 1 M6                      |    |
| 32  | SA4546001 | 1  | 切线杠杆 V        | THREAD TRIMMER LEVER V        |    |
| 33  | S32462001 | 1  | 轴位螺钉 B M6     | SHOULDER SCREW, B ;M6         |    |
| 34  | 021060306 | 1  | 六角螺母 M6       | NUT 3 M6                      |    |
| 35  | SA3317101 | 1  | 切线杠杆 H        | THREAD TRIMMER LEVER H        |    |
| 36  | SA8652001 | 1  | 动刀杠杆 D        | MOVING KNIFE LEVER            |    |
| 37  | SA8654001 | 1  | 切线杆 H         | THREAD TRIMMER ROD H          |    |
| 38  | S32465101 | 2  | 接头组件          | BALL JOINT ASSY               |    |
| 39  | 021060106 | 2  | 螺母 M6         | NUT 1 M6                      |    |
| 40  | S32462001 | 2  | 轴位螺钉 B M6     | SHOULDER SCREW, B ;M6         |    |
| 41  | 021060306 | 2  | 六角螺母 M6       | NUT 3 M6                      |    |
| 42  | SA3319101 | 1  | 切线杠杆轴         | SHAFT TR-TRIMMER LEVER        |    |
| 43  | SA4545001 | 2  | 垫片            | SPACER                        |    |
| 44  | 048080142 | 1  | 轴用挡圈 C8       | RETAINING RING EXTERNAL C8    |    |
| 45  | 012060636 | 2  | 螺钉 M6X6       | SET SCREW SOCKET (FT) M6X6    |    |
| 46  | SA8655001 | 1  | 弹簧挂钩          | SPRING HOOK                   |    |
| 47  | SA3321001 | 1  | 切线复位弹簧        | SPRING,EXTENSION              |    |
| 48  | 018501236 | 2  | 螺栓 M5X12      | BOLT SOCKET M5X12             |    |
| 49  | 028050246 | 2  | 弹簧垫圈 2-5      | WASHER SPRING 2-5             |    |
| 50  | 146354002 | 2  | 垫圈 5          | WASHER, PLAIN 5               |    |
| 51  | SA8656001 | 1  | 动刀杆           | MOVING KNIFE LEVER            |    |
| 52  | SA8657001 | 1  | 动刀杆轴          | SHAFT MOVABLE KNIFE LEVER     |    |
| 53  | 012060636 | 2  | 螺钉 M6X6       | SET SCREW SOCKET (FT) M6X6    |    |
| 54  | SA8658101 | 1  | 动刀连杆          | M-KNIFE CONNECTING PLATE      |    |
| 55  | SA4354001 | 1  | 轴位螺钉 6-1.8    | SHOULDER SCREW,6-1.8          |    |
| 56  | SB4595001 | 1  | 针板            | NEEDLE PLATE                  |    |
| 57  | SA4518001 | 1  | 轴位螺钉          | MOVABLE KNIFE SHOULDER SCREW  |    |
| 58  | SA4519001 | 1  | 轴向垫圈          | THRUST WASHER                 |    |
| 59  | S00705001 | 1  | 动刀圈套          | MOVABLE KNIFE COLLAR          |    |

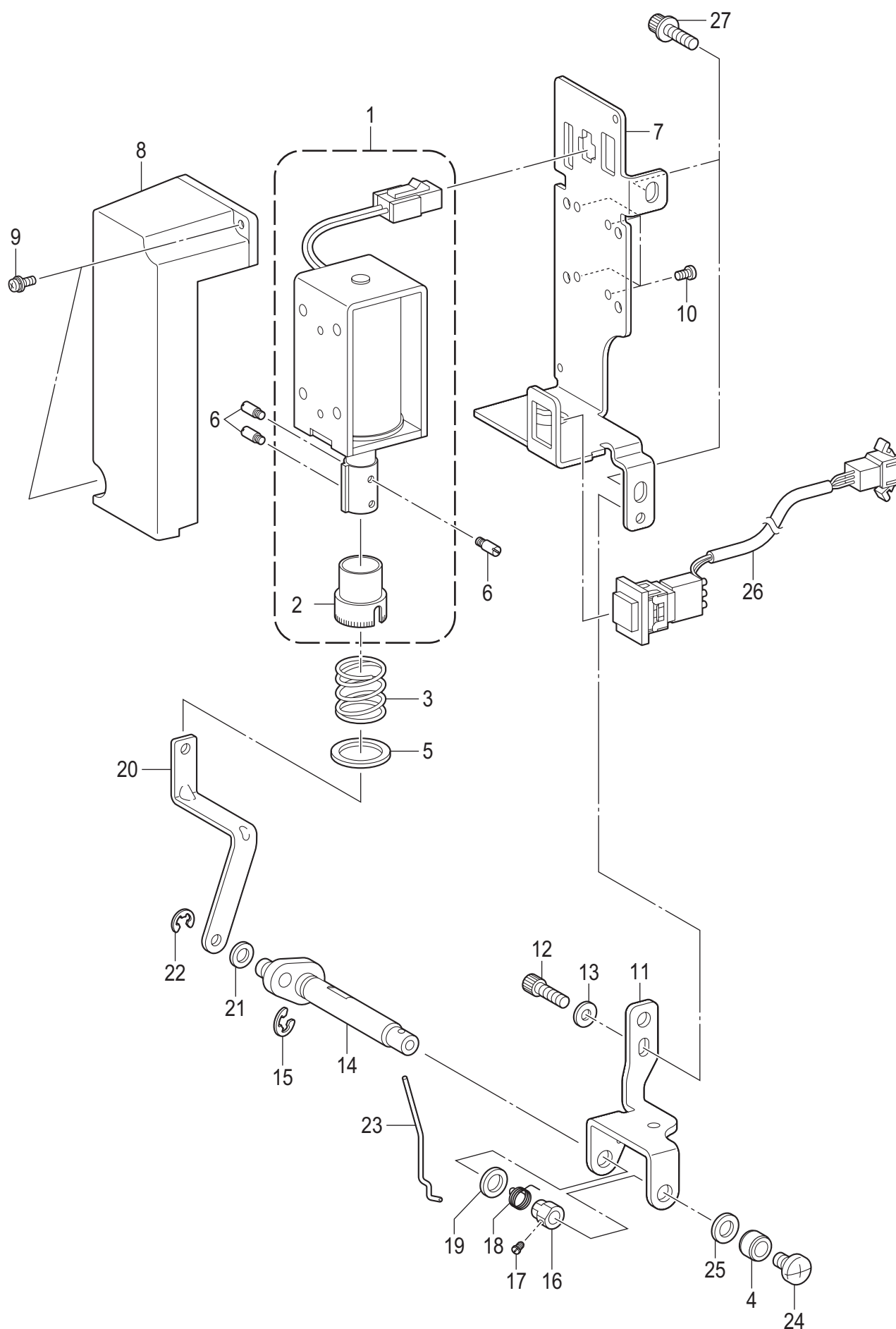
# J. 切线装置 / Thread trimmer mechanism



BAS-341H/342H-403

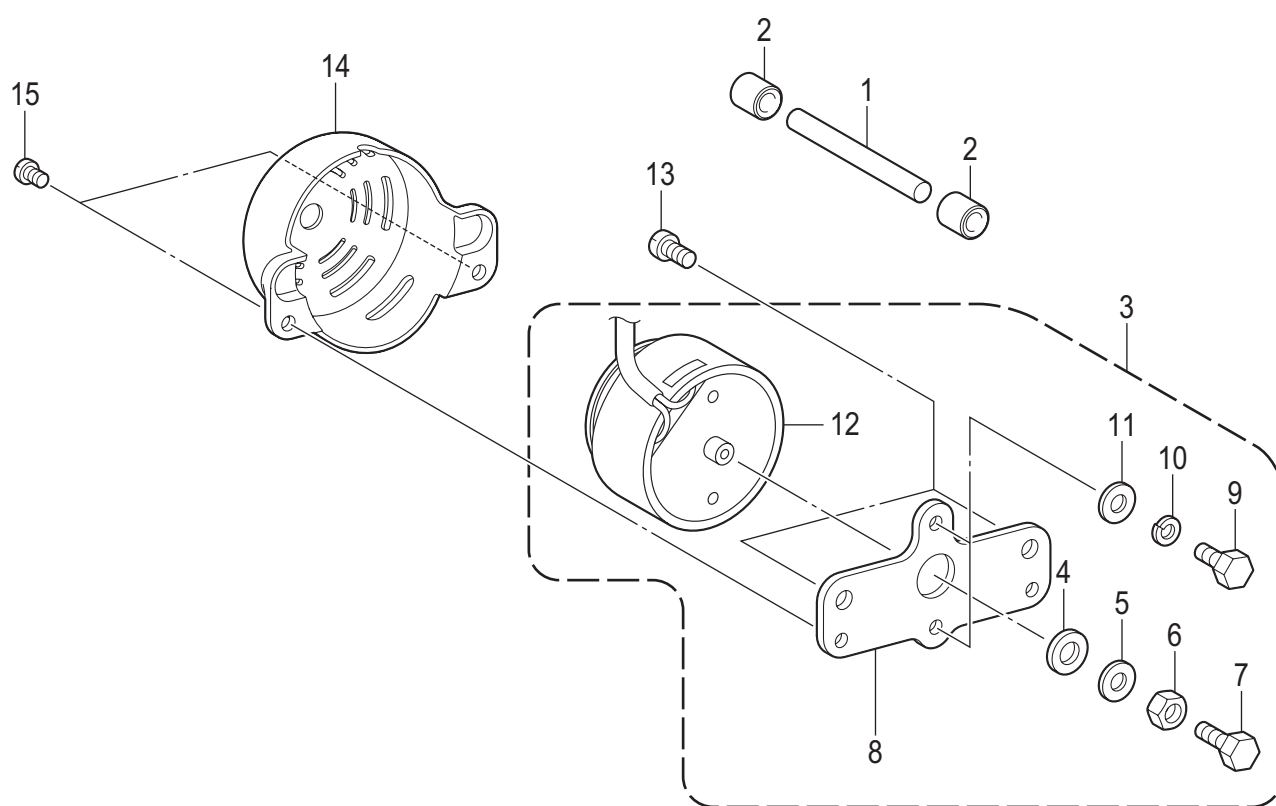
## J. 切线装置 / Thread trimmer mechanism

| 参照号 | 零部件序号     | 数量 | 零部件名称       | NAME OF PARTS              | RM |
|-----|-----------|----|-------------|----------------------------|----|
| 60  | SA6596001 | 1  | 动刀复合件 F     | MOVABLE KNIFE SET F        |    |
| 61  | SA7944101 | 1  | 定刀 FL       | FIXED KNIFE FL             |    |
| 62  | 062300416 | 6  | 螺钉 M3X4     | SCREW PAN M3X4             |    |
| 63  | SB3847001 | 6  | 平垫圈 M3      | WASHER_PLAIN_M_3           |    |
| 64  | SA3336101 | 1  | 针孔板 2.4C0.4 | NEEDLE HOLE PLATE 2.4C0.4  |    |
| 65  | 100360003 | 2  | 螺钉 SM2.38   | SCREW                      |    |
| 66  | SB0713001 | 1  | 底线压簧        | BOBBIN THREAD CLAMP SPRING |    |
| 67  | SA6273101 | 1  | 大旋梭盖挂钩 U    | SHUTTLE RACE COVER HOOK U  |    |
| 68  | 028030246 | 4  | 弹簧垫圈 2-3    | WASHER SPRING 2-3          |    |
| 69  | S25310101 | 2  | 螺钉 M4       | SCREW, FLAT M4             |    |
| 70  | SA3538001 | 2  | 螺钉 M4X8     | SCREW,M4X8                 |    |



# K. 扫线装置 / Thread wiper mechanism

| 参照号 | 零部件序号     | 数量 | 零部件名称          | NAME OF PARTS                  | RM |
|-----|-----------|----|----------------|--------------------------------|----|
| 1   | SB4297101 | 1  | 扫线电磁铁组件        | THREAD WIPER SOLENOID ASSY     |    |
| 2   | SA9853101 | 1  | 橡皮塞            | PLUNGER RUBBER                 |    |
| 3   | S41206001 | 1  | 挡线弹簧           | THREAD WIPER SPRING            |    |
| 4   | 146288021 | 1  | 挡线轴挡圈          | THREAD WIPER STUD COLLAR       |    |
| 5   | S41205001 | 1  | 平垫圈            | WASHER, PLAIN                  |    |
| 6   | S25456021 | 3  | 柱塞销            | PLUNGER PIN                    |    |
| 7   | SB4379001 | 1  | 扫线电磁铁安装板       | T-WIPER SOLENOID SETTING PLATE |    |
| 8   | SA4806101 | 1  | 电磁铁盖           | SOLENOID COVER                 |    |
| 9   | 0A4300806 | 2  | 螺钉(带垫圈) M3X8DA | SCREW PAN (S/P WASHER) M3X8    |    |
| 10  | 062300616 | 4  | 螺钉 M3X6        | SCREW PAN M3X6                 |    |
| 11  | SB4378001 | 1  | 扫线轴托架          | THREAD WIPER SHAFT BRACKET     |    |
| 12  | 018400836 | 1  | 螺栓 M4X8        | BOLT SOCKET M4X8               |    |
| 13  | SB3848001 | 1  | 平垫圈 M4         | WASHER_PLAIN_M_4               |    |
| 14  | SA8057001 | 1  | 挡线曲柄组件         | THREAD WIPER CRANK ASSY        |    |
| 15  | 048040342 | 1  | 挡圈 E4          | RETAINING RING E4              |    |
| 16  | S25454021 | 1  | 螺纹紧圈           | SET SCREW COLLAR               |    |
| 17  | S25279101 | 1  | 螺钉 M3.5-5      | SET SCREW (CP) M3.5-5          |    |
| 18  | SA2287001 | 1  | 弹簧             | SPRING                         |    |
| 19  | 149097000 | 1  | 消音垫            | SILENT SHEET                   |    |
| 20  | SA5219001 | 1  | 扫线连杆           | THREAD WIPER ROD               |    |
| 21  | 110735022 | 1  | 垫圈             | WASHER                         |    |
| 22  | 048030342 | 1  | 挡圈 E3          | RETAINING RING E3              |    |
| 23  | S10470201 | 1  | 扫线杆            | WIPER                          |    |
| 24  | 060400516 | 1  | 螺钉 M4X5        | SCREW BIND M4X5                |    |
| 25  | S03677001 | 1  | 垫圈             | WASHER                         |    |
| 26  | SA5213001 | 1  | 停止开关组件         | STOP SWITCH ASSY               |    |
| 27  | S55485001 | 2  | 螺栓(带垫圈) M5X12  | BOLT SOCKET (S/P WASHER)M5X12  |    |

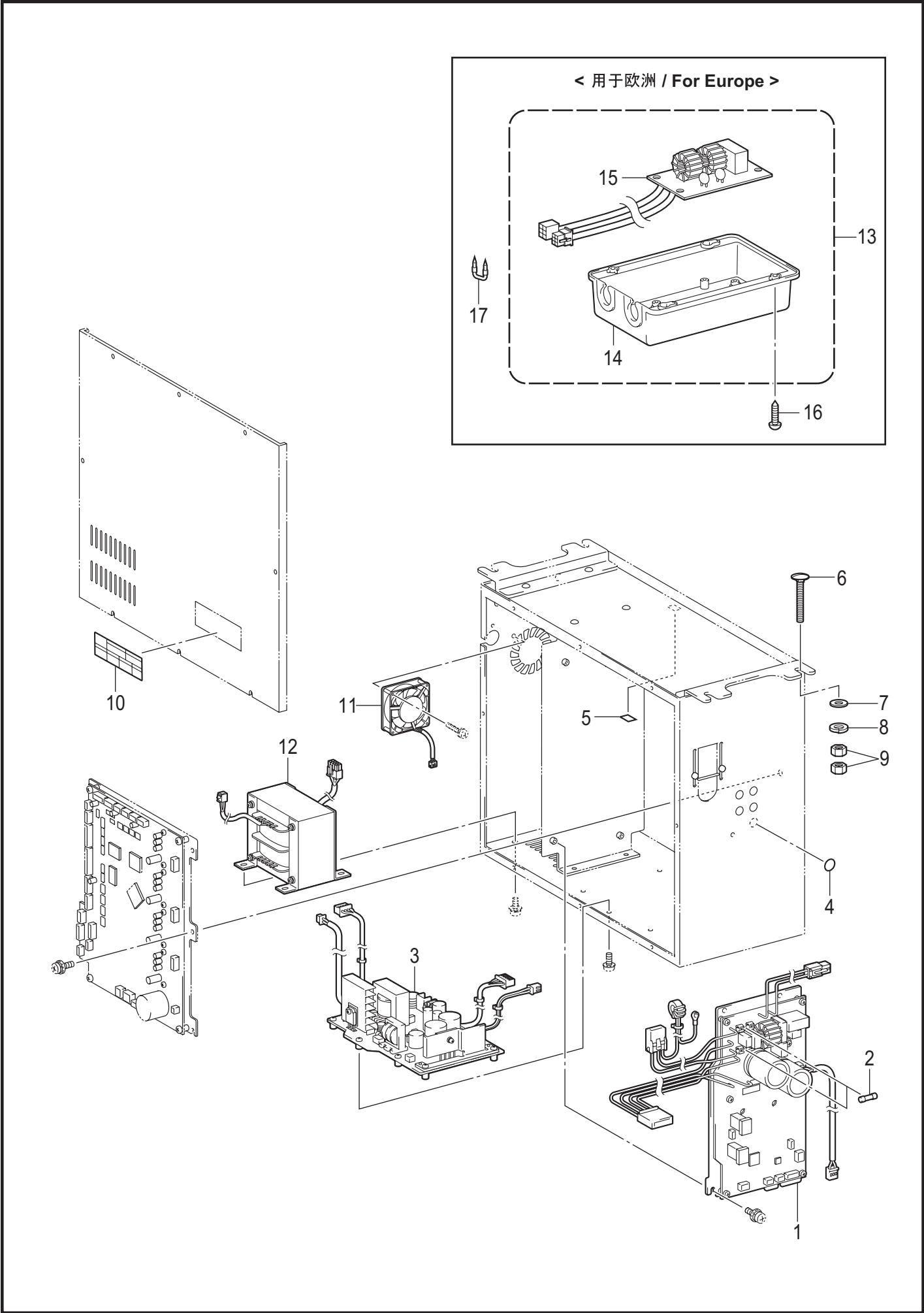




L. 松线装置 / Tension release mechanism

| 参照号 | 零部件序号     | 数量 | 零部件名称        | NAME OF PARTS            | RM |
|-----|-----------|----|--------------|--------------------------|----|
| 1   | SB6261001 | 1  | 轴3X50        | SHAFT 3X50               |    |
| 2   | SB1192001 | 2  | 松线杆套筒        | TENSION RELEASE BAR BUSH |    |
| 3   | SB6576001 | 1  | DT电磁铁组件 342H | DT SOLENOID ASSY 342H    |    |
| 4   | SB1179001 | 1  | 电磁铁缓冲垫圈      | SOLENOID CUSHION         |    |
| 5   | 025040332 | 1  | 平垫圈 L4       | WASHER PLAIN L 4         |    |
| 6   | 021400306 | 1  | 六角螺母 M4      | NUT 3 M4                 |    |
| 7   | 017401015 | 1  | 螺栓 M4X10     | BOLT M4X10               |    |
| 8   | SB4380001 | 1  | 电磁铁安装板       | SETTING PLATE SOLENOID   |    |
| 9   | 017400802 | 1  | 螺栓 M4X8      | BOLT M4X8                |    |
| 10  | 028040246 | 1  | 弹簧垫圈 2-4     | WASHER SPRING 2-4        |    |
| 11  | SB3848001 | 1  | 平垫圈 M4       | WASHER PLAIN M 4         |    |
| 12  | SB6528001 | 1  | DT 张力电磁铁     | DT TENSION SOLENOID 342H |    |
| 13  | 062500816 | 2  | 螺钉 M5X8      | SCREW PAN M5X8           |    |
| 14  | SB0787101 | 1  | 电磁铁罩         | SOLENOID COVER           |    |
| 15  | 060400516 | 2  | 螺钉 M4X5      | SCREW BIND M4X5          |    |

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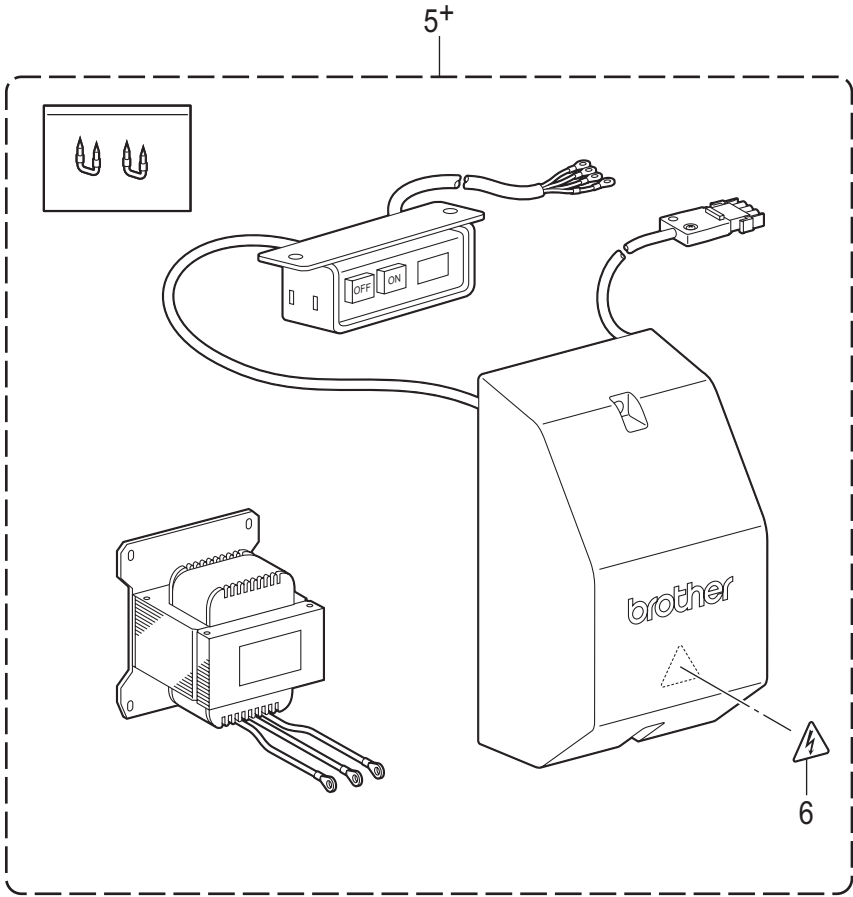
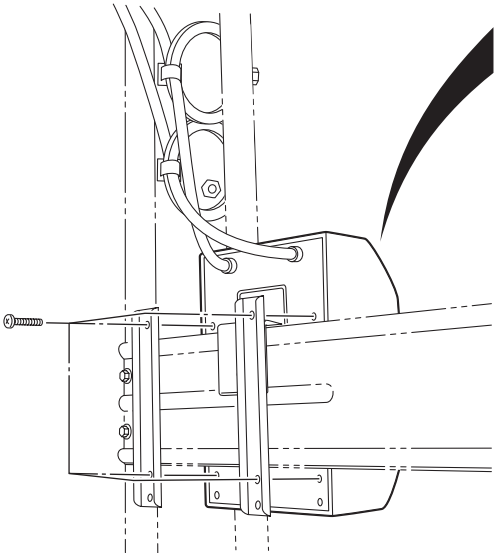
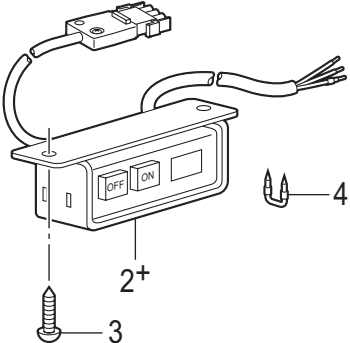
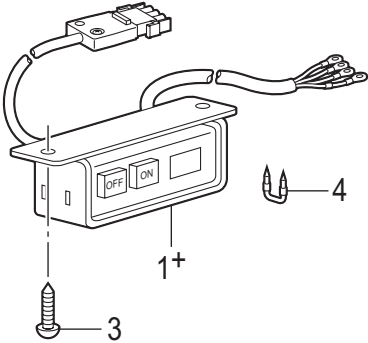


## M1. 控制箱 / Control box

| 参照号 | 零部件序号     | 数量 | 零部件名称             | NAME OF PARTS                      | RM |
|-----|-----------|----|-------------------|------------------------------------|----|
| 1   | SB6302001 | 1  | 马达基板组件 342H       | MOTOR PCB ASSY 342H                |    |
| 2   | J04417001 | 2  | 保险丝 10A-250V:FGMB | G FUSE 10A-250V:FGMB               |    |
| 3   | SB6304001 | 1  | 电源基板组件 342H       | POWER PCB ASSY 342H                |    |
| 4   | S37060001 | 1  | 接地标记              | LABEL, GROUNDING                   |    |
| 5   | S37059001 | 1  | PE标记              | LABEL, PE                          |    |
| 6   | SA9893001 | 4  | 螺栓 M8X65          | BOLT M8X65                         |    |
| 7   | 025080336 | 4  | 平垫圈 L8            | WASHER PLAIN L 8                   |    |
| 8   | 028080246 | 4  | 弹簧垫圈 2-8          | WASHER SPRING 2-8                  |    |
| 9   | 021080206 | 8  | 螺母 M8             | NUT 2 M8                           |    |
| 10  | SA9725001 | 1  | 感电标签 36 X 150     | LABEL ELECTRICAL SHOCK 36X150      |    |
| 11  | SA3797001 | 1  | DC风扇马达组件          | DC-FAN MOTOR ASSY                  |    |
| 12  | SB6308001 | 1  | 变压器 342H          | TRANS FORMER 342H                  |    |
| 13  | SA9559001 | 1  | <用于欧洲><br>CE滤波器组件 | <For Europe><br>CE FILTER BOX ASSY |    |
| 14  | SA9564001 | 1  | CE滤波器座罩           | CE FILTER CASE                     |    |
| 15  | SA9565001 | 1  | CE滤波器基板组件         | CE FILTER PCB ASSY                 |    |
| 16  | S03816001 | 4  | 圆头木螺钉 M4.5X16     | WOOD SCREW M4.5X16                 |    |
| 17  | 200190001 | 5  | U形卡钉              | STAPLE 10X20                       |    |

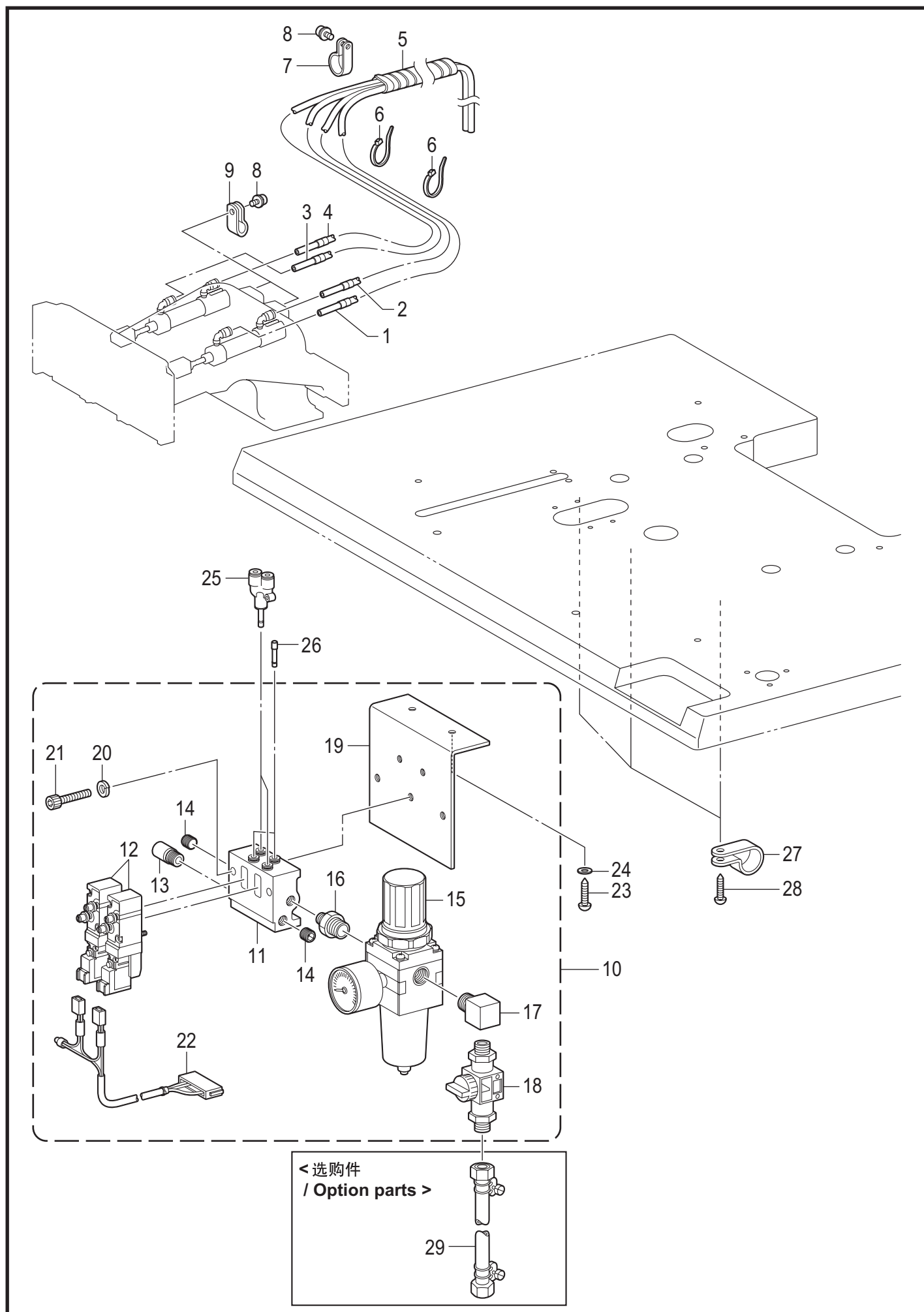
BAS-341H/342H-502

M2. 控制箱 / Control box



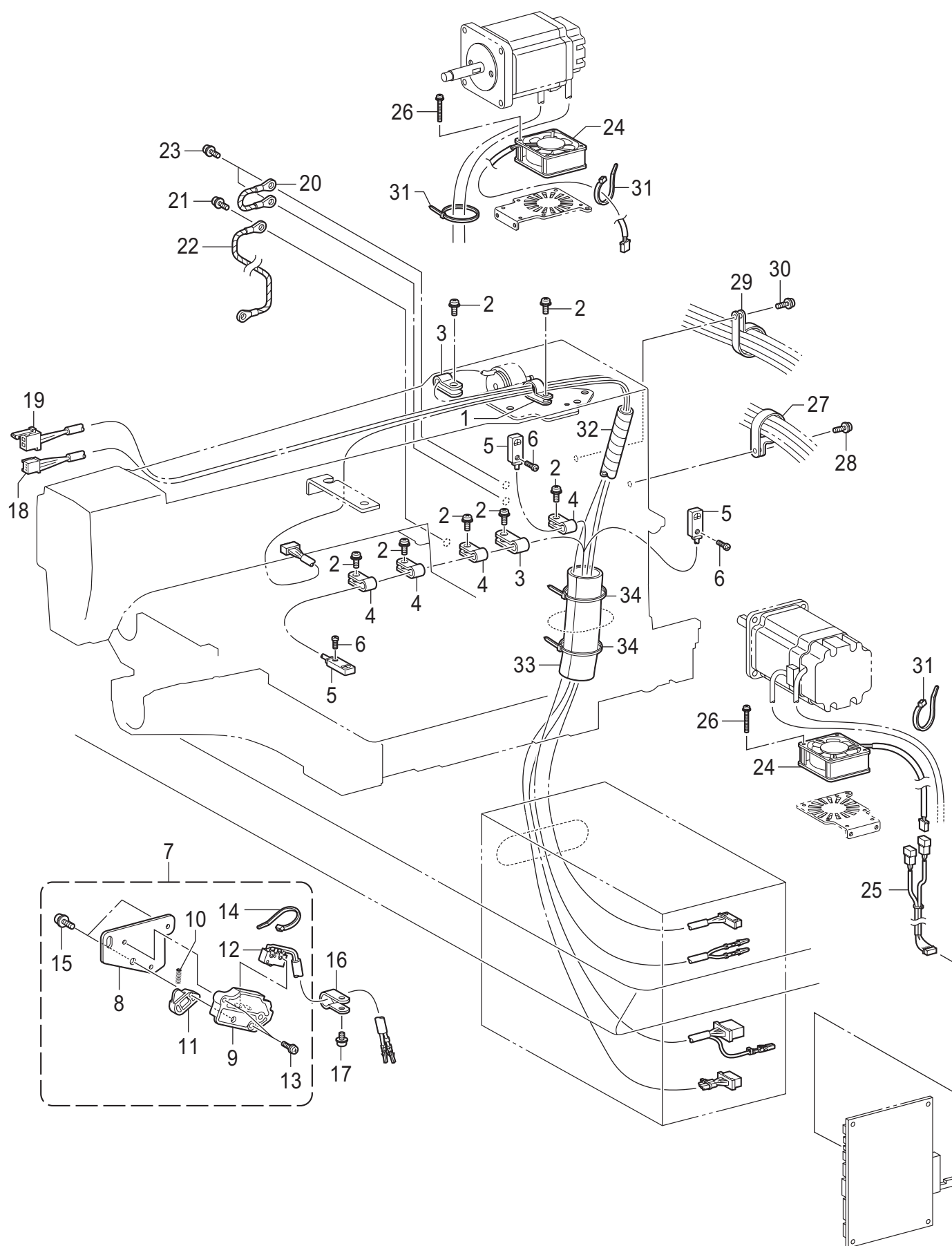
## M2. 控制箱 / Control box

| 参照号 | 零部件序号                | 数量 | 零部件名称                                       | NAME OF PARTS                                                                             | RM |
|-----|----------------------|----|---------------------------------------------|-------------------------------------------------------------------------------------------|----|
| 1+  | SA9616001            | 1  | <用于三相 200V><br><用于日本><br>电源开关组件 SJT         | <For Three phase 200V><br><For Japan><br>POWER SWITCH ASSY SJT                            |    |
| 1+  | SA9831001            | 1  | <用于三相 220V><br><用于美洲><br>电源开关组件 SJT#2       | <For Three phase 220V><br><For the Americas><br>POWER SWITCH ASSY SJT#2                   |    |
| 2+  | SA9535001            | 1  | <用于单相 220V><br><用于亚洲,欧洲及一般出口><br>电源开关组件 CCC | <For Single phase 220V><br><For Asia, General and Europe><br>POWER SUPPLY SWITCH ASSY CCC |    |
| 2+  | BMP3010-0000001-3S00 | 1  | <用于单相 220V><br><用于中国><br>电源开关组件 CCC#2       | <For Single phase 220V><br><For China><br>POWER SWITCH 220V                               |    |
| 3   | S03816001            | 2  | 圆头木螺钉 M4.5X16                               | WOOD SCREW M4.5X16                                                                        |    |
| 4   | 200190001            | 2  | U形卡钉                                        | STAPLE 10X20                                                                              |    |
| 5+  | BMP3010-0000000-3ST4 | 1  | <用于三相 380V><br><用于亚洲和一般出口><br>变压器箱          | <For Three phase 380V><br><For General and Asia><br>TRANSFORMER BOX                       |    |
| 5+  | BMP3010-0000001-3ST4 | 1  | <用于中国><br>变压器箱                              | <For China><br>TRANSFORMER BOX                                                            |    |
| 5+  | BMP3010-0000000-4ST4 | 1  | <用于三相 400V><br><用于欧洲><br>变压器箱               | <For Three phase 400V><br><For Europe><br>TRANSFORMER BOX                                 |    |
| 6   | SA9914001            | 1  | 感电标签 25 X 28                                | LABEL ELECTRICAL SHOCK 25 X 28                                                            |    |



P. 空压装置 / Air pressure mechanism

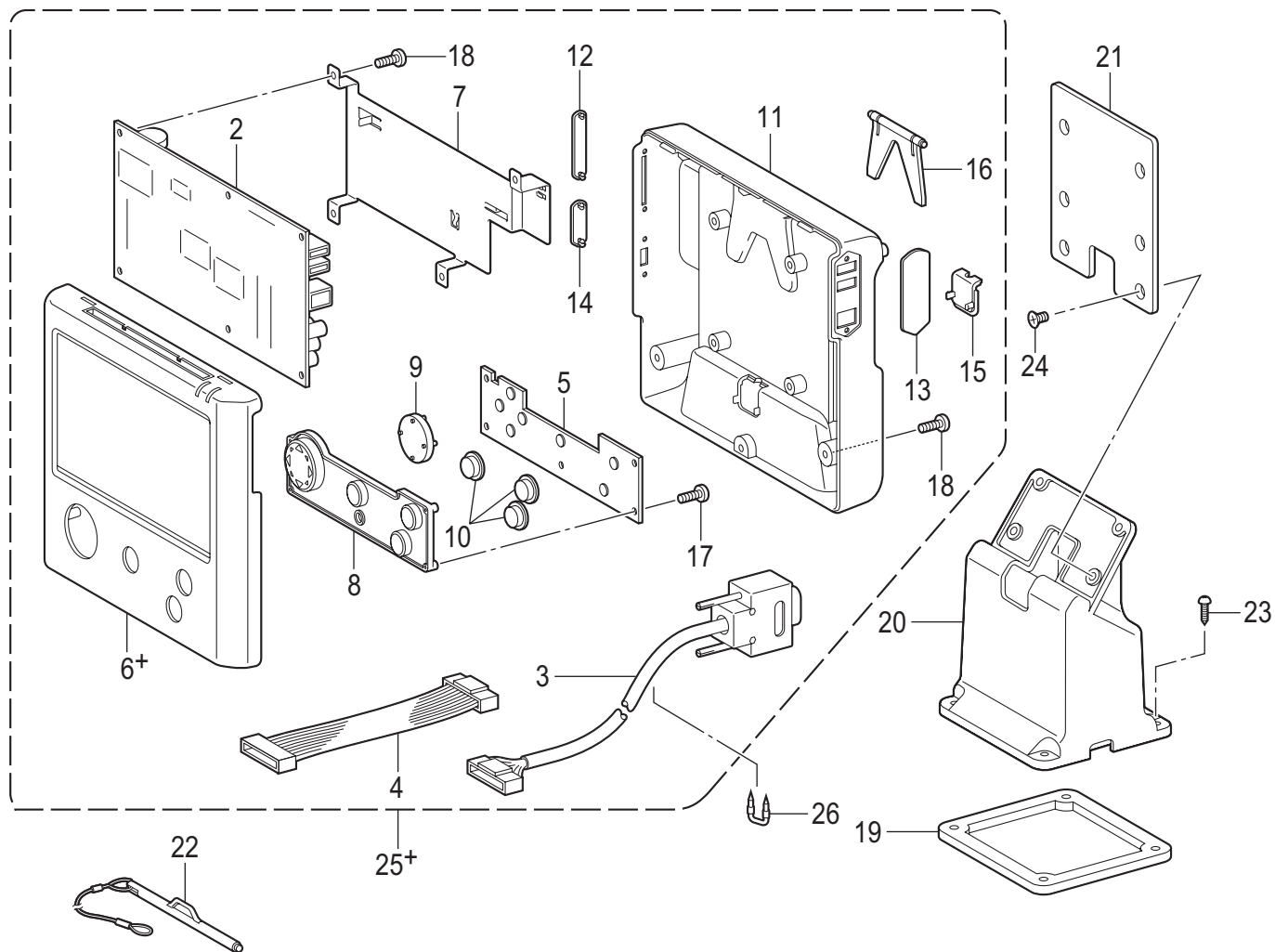
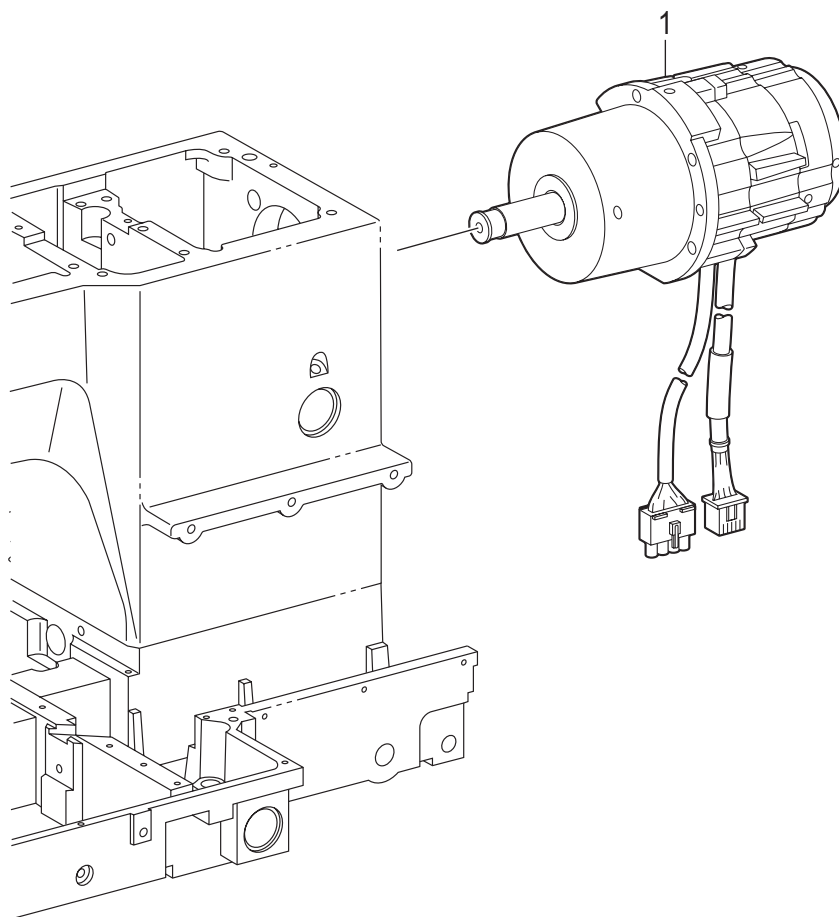
| 参照号 | 零部件序号     | 数量 | 零部件名称           | NAME OF PARTS                          | RM |
|-----|-----------|----|-----------------|----------------------------------------|----|
| 1   | SA8659001 | 1  | 空气管 R           | AIR TUBE R                             |    |
| 2   | SA8659002 | 1  | 空气管 R           | AIR TUBE R                             |    |
| 3   | SA8660001 | 1  | 空气管 L           | AIR TUBE L                             |    |
| 4   | SA8660002 | 1  | 空气管 L           | AIR TUBE L                             |    |
| 5   | SA8661001 | 2  | 螺旋管线 650S       | SPIRAL 650S                            |    |
| 6   | 228475000 | 2  | 电线夹 1.9X80      | FASTENING BAND 1.9X80                  |    |
| 7   | 525664000 | 1  | 电线夹 #6          | CORD HOLDER #6                         |    |
| 8   | 0A5401006 | 3  | 螺钉(带垫圈) M4X10DB | SCREW PAN (S/P WASHER) M4X10           |    |
| 9   | 149547000 | 2  | 压线板             | CORD HOLDER 4N                         |    |
| 10  | SA5281201 | 1  | 电磁阀组件 2A        | SOLENOID VALVE ASSY 2A                 |    |
| 11  | SA5289001 | 1  | 集合管 2           | MANIFOLD2                              |    |
| 12  | S39116100 | 2  | 阀 VQZ2151S-5    | VALVE VQZ2151S-5                       |    |
| 13  | SA5283001 | 1  | 消音器 AN103-1     | SILENCER AN10-1                        |    |
| 14  | 153274001 | 2  | 盖 1/8           | CAP, 1/8                               |    |
| 15  | SA5282001 | 1  | 调整器 AW20-02G    | FILTER REGULATOR AW20-02G              |    |
| 16  | S09228000 | 1  | 管接头             | NIPPLE 1/4X1/8                         |    |
| 17  | SA7588001 | 1  | 接管 PT 1/4       | ELBOW PT 1/4                           |    |
| 18  | SB0445001 | 1  | 手指阀             | FINGER VALVE                           |    |
| 19  | SA5286101 | 1  | 阀安装板            | SETTING PLATE VALVE                    |    |
| 20  | 028050246 | 2  | 弹簧垫圈 2-5        | WASHER SPRING 2-5                      |    |
| 21  | 018503036 | 2  | 螺栓 M5X30        | BOLT SOCKET M5X30                      |    |
| 22  | SA5191001 | 1  | 阀门接线2连组         | VALVE HARNESS X2 ASSY                  |    |
| 23  | 032422003 | 2  | 木螺钉 M4.1X20     | WOOD SCREW, ROUND 2 M4.1X20            |    |
| 24  | 148847001 | 2  | 垫圈              | WASHER PLAIN 4.76                      |    |
| 25  | S53978000 | 2  | 分支管 Y           | BRANCH Y                               |    |
| 26  | S53983000 | 2  | 插销 4            | PLUG 4                                 |    |
| 27  | SB4096001 | 3  | 电线夹 #12         | CORD HOLDER #12                        |    |
| 28  | 032422003 | 3  | 木螺钉 M4.1X20     | WOOD SCREW, ROUND 2 M4.1X20            |    |
| 29  | 149796001 | 1  | <选购件><br>像皮管带接头 | <Option parts><br>AIR HOSE W/CONNECTOR |    |





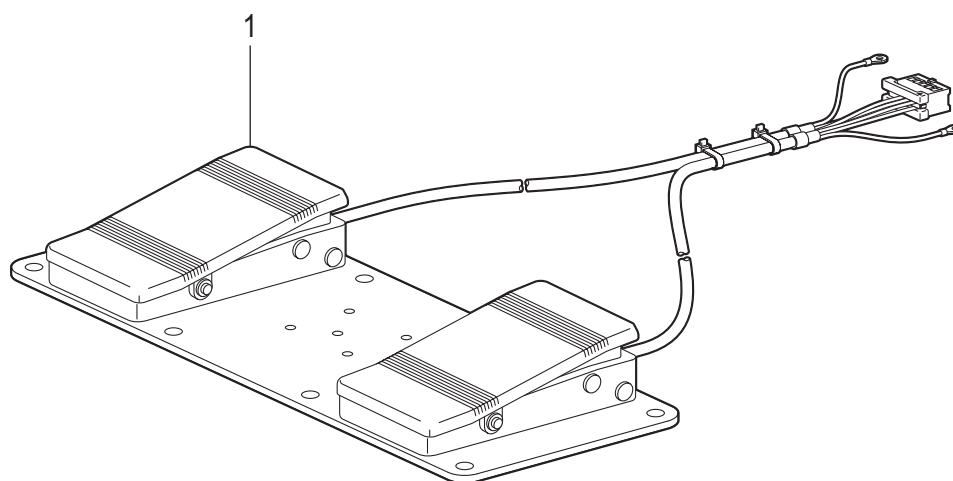
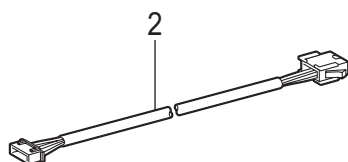
Q. 电气部品 / Power supply equipment

| 参照号 | 零部件序号     | 数量 | 零部件名称           | NAME OF PARTS                 | RM |
|-----|-----------|----|-----------------|-------------------------------|----|
| 1   | 525567000 | 1  | 电线夹 #8          | CORD HOLDER #8                |    |
| 2   | 0A5401006 | 7  | 螺钉(带垫圈) M4X10DB | SCREW PAN (S/P WASHER) M4X10  |    |
| 3   | 149547000 | 2  | 压线板             | CORD HOLDER 4N                |    |
| 4   | 625010000 | 4  | 尼龙夹 NK-2N       | NYLON CLAMP NK-2N             |    |
| 5   | SB4260001 | 1  | 传感器组件           | H-POSITION SENSOR ASSY        |    |
| 6   | 062300816 | 3  | 螺钉 M3X8         | SCREW PAN M3X8                |    |
| 7   | SB0102001 | 1  | 安全开关组件 342G     | SAFETY SWITCH PLATE ASSY 342G |    |
| 8   | SA8523001 | 1  | 安全开关板 342G      | SAFETY SWITCH PLATE 342G      |    |
| 9   | SA9865001 | 1  | 开关基座            | SAFETY SWITCH BASE            |    |
| 10  | SA9867001 | 1  | 开关弹簧            | SAFETY SWITCH SPRING          |    |
| 11  | SA9866001 | 1  | 开关手柄            | SAFETY SWITCH LEVER           |    |
| 12  | SA8524001 | 1  | 安全开关组件          | SAFETY SWITCH ASSY            |    |
| 13  | SA7293001 | 2  | 螺钉(带垫圈) M3X12   | SCREW PAN (S/P W) M3X12       |    |
| 14  | SB4155001 | 1  | 线夹              | BAND                          |    |
| 15  | 0A5401006 | 2  | 螺钉(带垫圈) M4X10DB | SCREW PAN (S/P WASHER) M4X10  |    |
| 16  | 149547000 | 1  | 压线板             | CORD HOLDER 4N                |    |
| 17  | 0A5401006 | 1  | 螺钉(带垫圈) M4X10DB | SCREW PAN (S/P WASHER) M4X10  |    |
| 18  | SB4259001 | 1  | 停止开关接线 311H     | STOP SWITCH HARNESS 311H      |    |
| 19  | SA8528001 | 1  | 扫线电磁铁接线         | WIPER SOLENOID HARNESS 342G   |    |
| 20  | SA5433001 | 1  | 地线              | GROUND WIRE                   |    |
| 21  | 0A5401006 | 2  | 螺钉(带垫圈) M4X10DB | SCREW PAN (S/P WASHER) M4X10  |    |
| 22  | SA3486001 | 1  | 地线 350          | GROUND WIRE 350               |    |
| 23  | 0A5401006 | 1  | 螺钉(带垫圈) M4X10DB | SCREW PAN (S/P WASHER) M4X10  |    |
| 24  | SA8532001 | 2  | DC风扇组件          | DC-FAN MOTOR ASSY             |    |
| 25  | SA8533001 | 1  | DC风扇接线          | DC-FAN HARNESS                |    |
| 26  | 0A5403006 | 8  | 螺钉(带垫圈) M4X30DB | SCREW PAN (S/P WASHER) M4X30  |    |
| 27  | SB4096001 | 1  | 电线夹 #12         | CORD HOLDER #12               |    |
| 28  | 0A5401006 | 1  | 螺钉(带垫圈) M4X10DB | SCREW PAN (S/P WASHER) M4X10  |    |
| 29  | S00470000 | 1  | 电线夹 #16         | CORD HOLDER 16N               |    |
| 30  | 0A5401006 | 1  | 螺钉(带垫圈) M4X10DB | SCREW PAN (S/P WASHER) M4X10  |    |
| 31  | SB4155001 | 3  | 线夹              | BAND                          |    |
| 32  | SA6366001 | 1  | 螺旋管 140S        | SPIRAL TUBE                   |    |
| 33  | SA8881101 | 1  | 粘链管 30X400      | QUICK TUBE 30X400             |    |
| 34  | 218859001 | 2  | 电线夹 M150        | BINDER M150                   |    |



S. 马达装置和液晶操作盘 / Motor mechanism and LCD panel

| 参照号 | 零部件序号     | 数量 | 零部件名称                   | NAME OF PARTS                                       | RM |
|-----|-----------|----|-------------------------|-----------------------------------------------------|----|
| 1   | SB0752101 | 1  | 备用马达430组件               | MOTOR 430 SUPPLY                                    |    |
| 2   | SB6019001 | 1  | 编程器主基板组件                | PROGRAMMER MAIN PCB ASSY                            |    |
| 3   | SB6313001 | 1  | 编程器接线 3100              | PROGRAMMER HARNESS 3100                             |    |
| 4   | SB6472001 | 1  | 主基板-开关接线                | MN-KEY HARNESS                                      |    |
| 5   | SB6525001 | 1  | 编程器开关基板组件               | PROGRAMMER KEY PCB ASSY                             |    |
| 7   | SB6538001 | 1  | 接地板                     | EARTH PLATE                                         |    |
| 8   | SB6539001 | 1  | 键盘                      | KEYBOARD                                            |    |
| 9   | SB6540001 | 1  | 光标键                     | CURSOR KEY                                          |    |
| 10  | SB6541001 | 3  | 推键                      | PUSH KEY                                            |    |
| 11  | SB6542001 | 1  | 后盖组件                    | REAR COVER ASSY                                     |    |
| 12  | SB6545001 | 1  | 侧盖SD                    | SIDE COVER SD                                       |    |
| 13  | SB6546001 | 1  | 侧盖USB                   | SIDE COVER USB                                      |    |
| 14  | SB6547001 | 1  | 侧盖BCR                   | SIDE COVER BCR                                      |    |
| 15  | SB6551001 | 1  | 后盖盖子                    | REAR COVER CAP                                      |    |
| 16  | SB6552001 | 1  | 后支架                     | REAR STAND                                          |    |
| 17  | 085310816 | 5  | 螺钉 B M3X8               | TAPTITE BIND B M3X8                                 |    |
| 18  | 085311016 | 8  | 螺钉 B M3X10              | TAPTITE BIND B M3X10                                |    |
| 19  | SB6657001 | 1  | 缓冲橡皮垫                   | RUBBER CUSHON                                       |    |
| 20  | SB6554001 | 1  | 编程器托架                   | PROGRAMMER CRADLE                                   |    |
| 21  | SB6555001 | 1  | 托架安装板                   | CRADLE MOUNTING PLATE                               |    |
| 22  | SB6556001 | 1  | 笔组件                     | PEN ASSY                                            |    |
| 23  | 0B0452006 | 4  | 圆头木螺钉 M4.5X20           | WOOD SCREW ROUND M4.5X20                            |    |
| 24  | 004400803 | 1  | 螺钉 M4X8                 | SCREW, FLAT M4×8                                    |    |
| 26  | 200190001 | 2  | U形卡钉                    | STAPLE 10×20                                        |    |
| 6+  | SB6532001 | 1  | <用于一般出口(无商标标记)><br>前盖组件 | <For General export (W/O LOGO)><br>FRONT COVER ASSY |    |
| 25+ | SB6581001 | 1  | 操作盘编程器组件                | PANEL PROGRAMMER ASSY                               |    |
| 6+  | SB6532002 | 1  | <用于一般出口><br>前盖组件        | <Except General export><br>FRONT COVER ASSY         |    |
| 25+ | SB6581002 | 1  | 操作盘编程器组件                | PANEL PROGRAMMER ASSY                               |    |

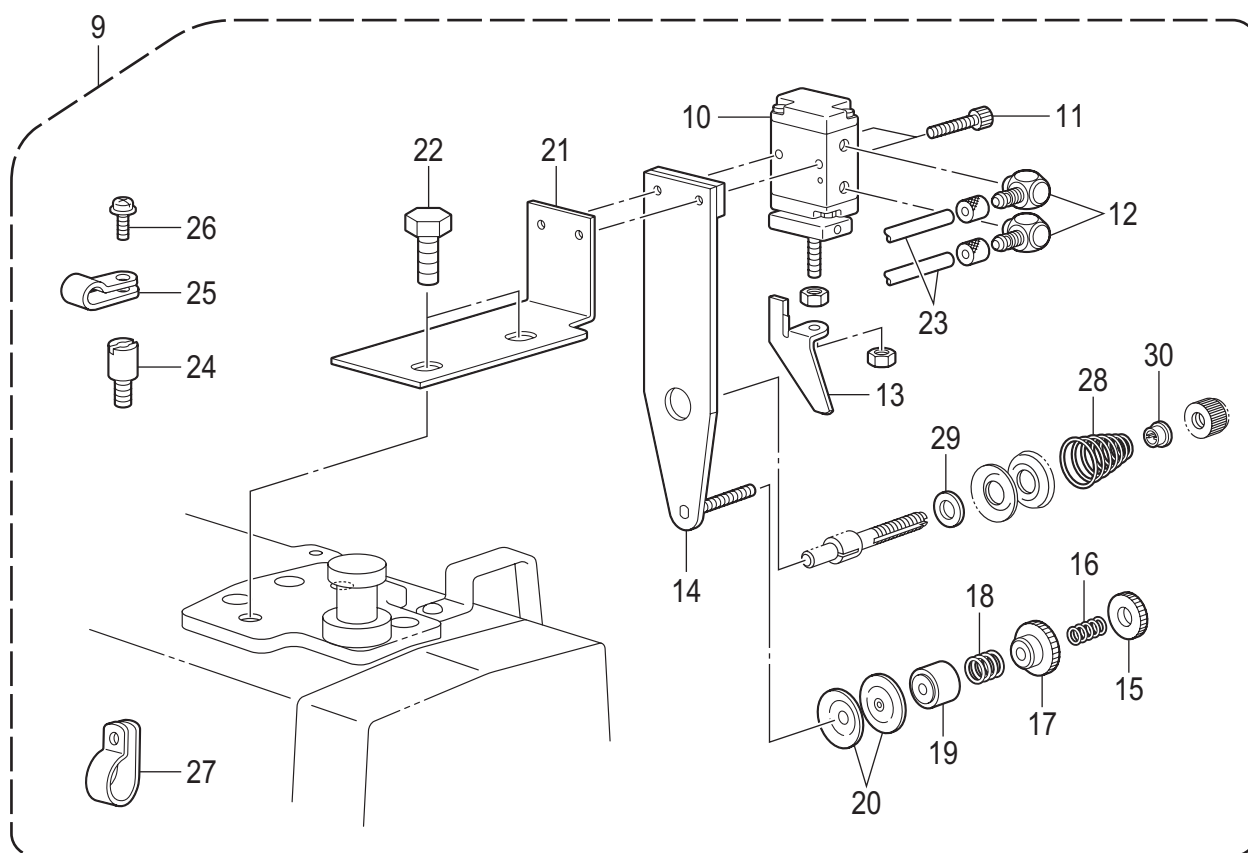
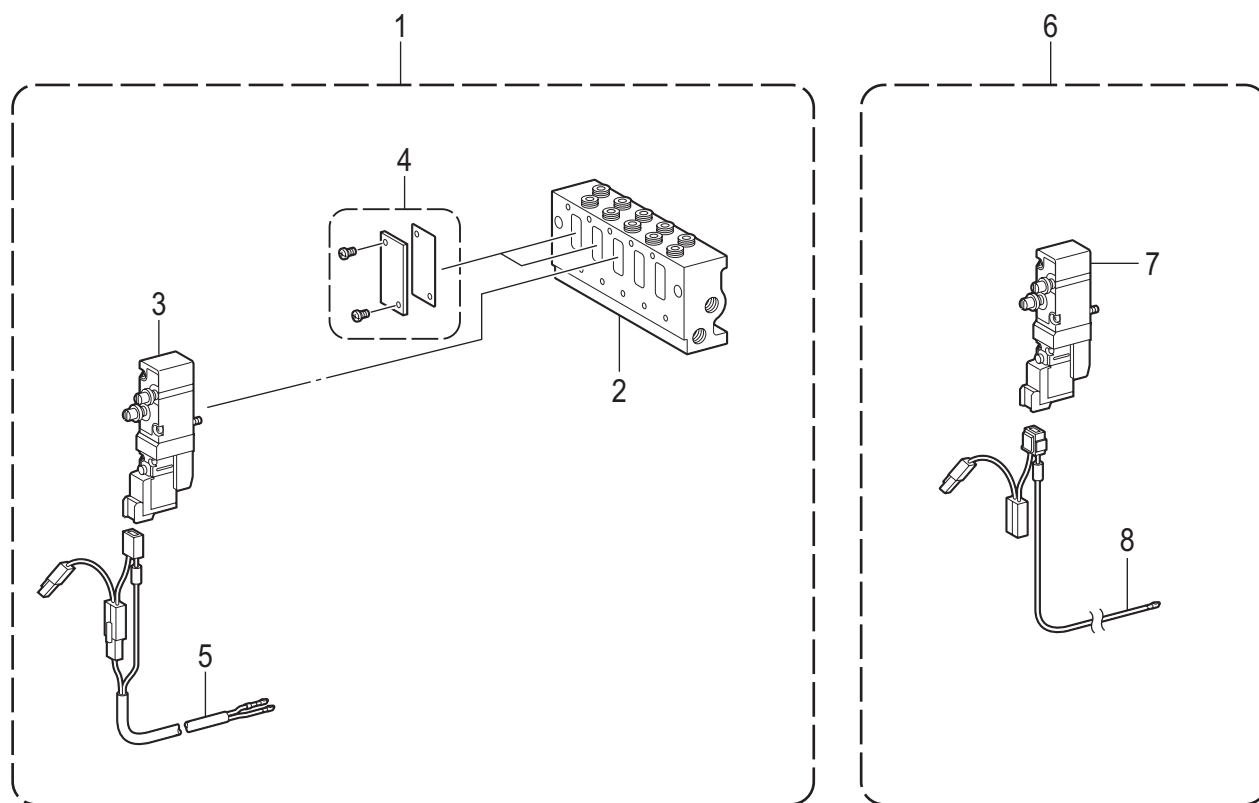


## T. 踏板关系 / Foot switch pedal mechanism

| 参照号 | 零部件序号     | 数量 | 零部件名称    | NAME OF PARTS              | RM |
|-----|-----------|----|----------|----------------------------|----|
| 1   | SA6038101 | 1  | 2连脚踏开关组件 | 2-PEDAL FOOT SW ASSY       |    |
| 2   | SB1565001 | 1  | 脚开关变换配线  | CONVERSION HARNESS FOOT SW |    |

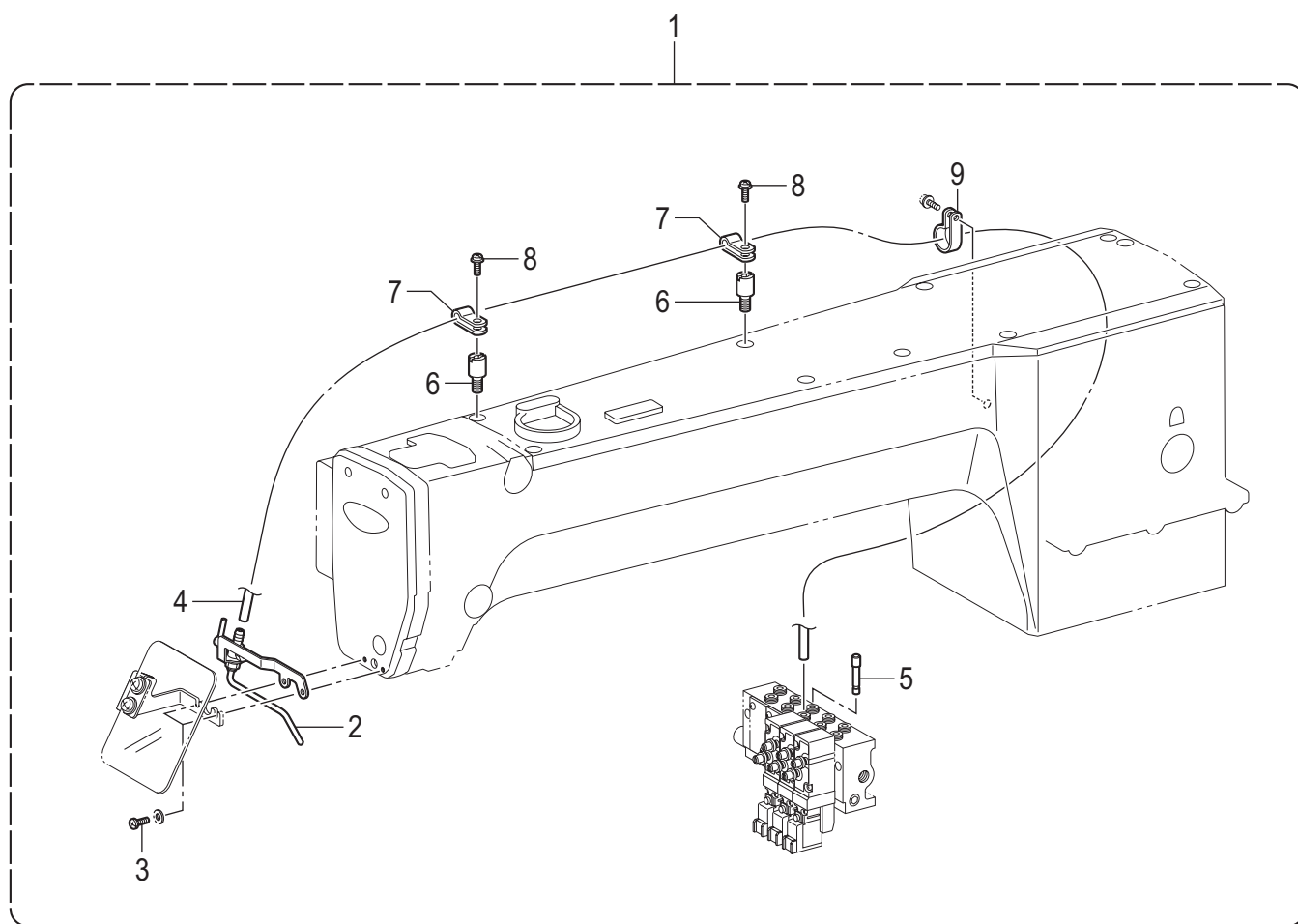
BAS-341H/342H-651

# W1. 附属装置 (选购件) / Attachment set (Option parts)



## W1. 附属装置（选购件）/ Attachment set (Option parts)

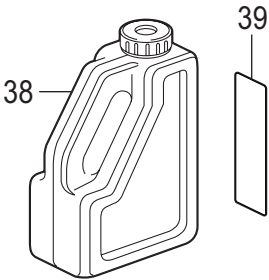
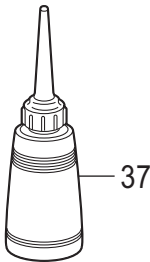
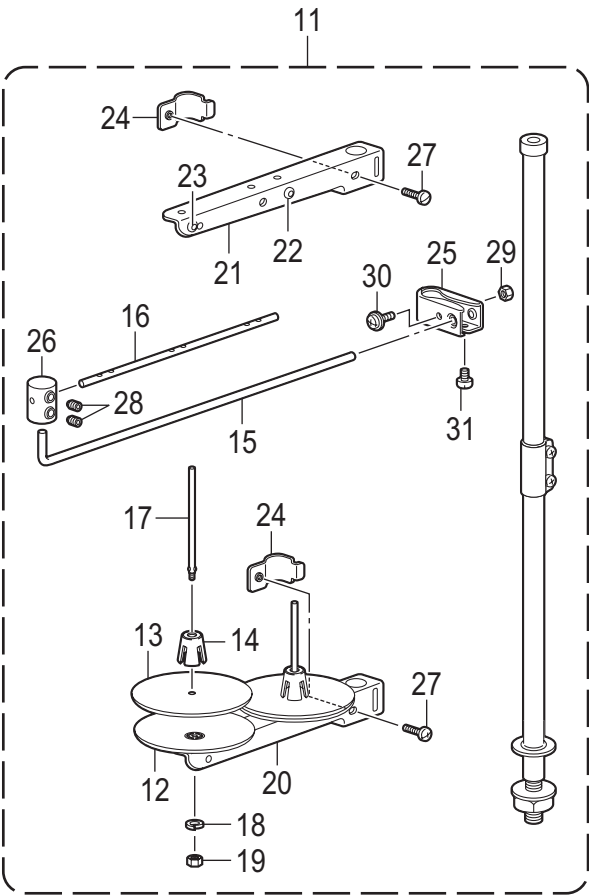
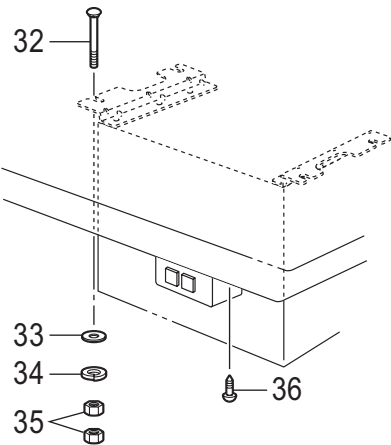
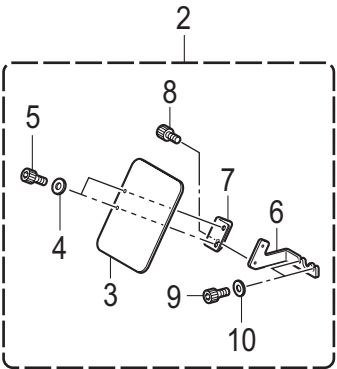
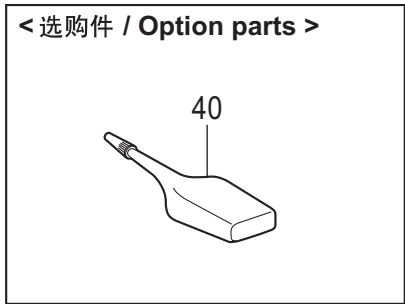
| 参照号 | 零部件序号     | 数量 | 零部件名称           | NAME OF PARTS                | RM |
|-----|-----------|----|-----------------|------------------------------|----|
| 1   | SA7500001 | 1  | OP集合管5复合件       | OPTION MANIFOLD 5 SET        |    |
| 2   | SA5290001 | 1  | 集合管 5           | MANIFOLD5                    |    |
| 3   | S39116100 | 1  | 阀 VQZ2151S-5    | VALVE VQZ2151S-5             |    |
| 4   | S53982000 | 2  | 遮隔板组件           | BLANKING PLATE ASSY          |    |
| 5   | SA7166101 | 1  | 阀接线X1组          | VALVE HARNESS ASSY X1        |    |
| 6   | SA7171001 | 1  | OP追加阀门组         | OPTION ADD VALVE ASSY        |    |
| 7   | S39116100 | 1  | 阀 VQZ2151S-5    | VALVE VQZ2151S-5             |    |
| 8   | SA7167101 | 1  | 追加阀接线 SG        | OP VALVE HARNESS SG          |    |
| 9   | SA7197101 | 1  | 2挡线张力调节装置       | 2-STEP THREAD TENSION DEVICE |    |
| 10  | S34706000 | 1  | 汽缸10X10         | AIR CYLINDER, 10X10          |    |
| 11  | 018302036 | 2  | 螺栓 M3X20        | BOLT SOCKET M3X20            |    |
| 12  | S12150000 | 2  | 管接头 M-5HL-4     | TUBE ELBOW, M-5HL-4          |    |
| 13  | S34533001 | 1  | 开盘爪             | COUNTERSINK CLAW             |    |
| 14  | S34534101 | 1  | 辅助张力器基座组件       | SUB TENSION BRACKET ASSY     |    |
| 15  | 155510001 | 1  | 夹线螺母            | TENSION NUT                  |    |
| 16  | 146060000 | 1  | 压簧              | SPRING                       |    |
| 17  | 146059001 | 1  | 张力器螺母           | PRE-TENSION NUT              |    |
| 18  | 146058001 | 1  | 张力器弹簧           | PRE-TENSION SPRING           |    |
| 19  | 146206009 | 1  | 导向盘压圈           | DISC PRESSER, T-GUIDE        |    |
| 20  | 144504001 | 2  | 导向盘             | THREAD GUIDE DISC            |    |
| 21  | SA7199001 | 1  | 汽缸安装板           | SETTING BRACKET CYLINDER     |    |
| 22  | 017081606 | 2  | 六角螺栓 M8X16      | BOLT M8X16                   |    |
| 23  | S15031010 | 2  | 空气管 4X2.5       | AIR TUBE, 4X2.5              |    |
| 24  | SA7155001 | 2  | 隔离圈             | SPACER                       |    |
| 25  | S00480000 | 2  | 电线夹 #5          | CORD HOLDER 5N               |    |
| 26  | 0A5401006 | 2  | 螺钉(带垫圈) M4X10DB | SCREW PAN (S/P WASHER) M4X10 |    |
| 27  | 525907000 | 1  | 电线夹 #9          | CORD HOLDER #9               |    |
| 28  | SA3416101 | 1  | 弹簧 LL           | TENSION SPRING LL            |    |
| 29  | S48140002 | 1  | 垫圈              | WASHER                       |    |
| 30  | S20681000 | 1  | 调节弹簧垫圈          | WASHER                       |    |





## W2. 附属装置（选购件） / Attachment set (Option parts)

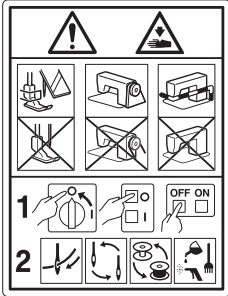
| 参照号 | 零部件序号     | 数量 | 零部件名称           | NAME OF PARTS                | RM |
|-----|-----------|----|-----------------|------------------------------|----|
| 1   | SA5559101 | 1  | 机针冷却装置          | NEEDLE COOLER SET            |    |
| 2   | S18027201 | 1  | 指针式鼓风机          | NEEDLE BLOWER                |    |
| 3   | 062400816 | 2  | 螺钉 M4X8         | SCREW PAN M4X8               |    |
| 4   | S15031010 | 1  | 空气管 4X2.5       | AIR TUBE, 4X2.5              |    |
| 5   | S04897000 | 1  | 火花塞 4           | PLUG 4                       |    |
| 6   | SA7155001 | 2  | 隔离圈             | SPACER                       |    |
| 7   | S10243000 | 2  | 尼龙夹 NK-3N       | CORD HOLDER:NK-3N            |    |
| 8   | 0A5401006 | 2  | 螺钉(带垫圈) M4X10DB | SCREW PAN (S/P WASHER) M4X10 |    |
| 9   | 525907000 | 1  | 电线夹 #9          | CORD HOLDER #9               |    |



# Z. 附件 / Accessories

| 参照号 | 零部件序号     | 数量 | 零部件名称         | NAME OF PARTS                  | RM |
|-----|-----------|----|---------------|--------------------------------|----|
| 1   | S44633001 | 1  | 梭芯 LAN        | BOBBIN LAN                     |    |
| 2   | SB0557301 | 1  | 护眼板套件E        | EYE GUARD SET E                |    |
| 3   | SB4169001 | 1  | 护眼板           | EYE GUARD                      |    |
| 4   | 026030233 | 2  | 垫圈 M3         | WASHER PLAIN M 3               |    |
| 5   | 018300636 | 2  | 螺栓 M3X6       | BOLT SOCKET M3X6               |    |
| 6   | SB0559101 | 1  | 护眼板架A         | EYE GUARD HOLDER A             |    |
| 7   | SB0556001 | 1  | 护眼板架B         | EYE GUARD HOLDER B             |    |
| 8   | 018400836 | 1  | 螺栓 M4X8       | BOLT SOCKET M4X8               |    |
| 9   | 018400836 | 2  | 螺栓 M4X8       | BOLT SOCKET M4X8               |    |
| 10  | 026040136 | 2  | 平垫圈 S4        | WASHER PLAIN S 4               |    |
| 11  | S40574409 | 1  | 线架组件 2DTHF    | COTTON STAND ASSY 2DTHF        |    |
| 12  | S51283001 | 2  | 垫圈            | SPOOL STAND BASE               |    |
| 13  | 150182000 | 2  | 线盘软垫          | SPOOL MAT                      |    |
| 14  | S51282101 | 2  | 线轴缓冲架         | SPOOL CUSHION                  |    |
| 15  | S04109001 | 1  | 过线杆支杆         | THREAD GUIDE SUPPORT BAR       |    |
| 16  | 142997001 | 1  | 过线杆 3         | THREAD GUIDE, 3                |    |
| 17  | 150179002 | 2  | 线轴 B          | SPOOL SHAFT B                  |    |
| 18  | 028050243 | 2  | 弹簧垫圈 2-5      | WASHER, SPRING 2-5             |    |
| 19  | 021500203 | 2  | 螺母 M5         | NUT, 2 M5                      |    |
| 20  | SA6607001 | 1  | 过线架 2         | SPOOL HOLDER 2                 |    |
| 21  | SA6607001 | 1  | 过线架 2         | SPOOL HOLDER 2                 |    |
| 22  | 150183000 | 2  | 过线管套          | THREAD HANGER BASE             |    |
| 23  | 142990001 | 2  | 过线架上过线管       | THREAD BUSH                    |    |
| 24  | SA6609001 | 2  | 过线架定位         | SPOOL HOLDER SUPPORTER         |    |
| 25  | SA6615001 | 1  | 线导向架          | THREAD GUIDE HOLDER            |    |
| 26  | 138843201 | 1  | 连接器           | JOINT                          |    |
| 27  | 062061603 | 2  | 螺钉 M6X16      | SCREW PAN M6X16                |    |
| 28  | 014060632 | 2  | 固定螺钉 M6X6     | SET SCREW SOCKET (CP) M6X6     |    |
| 29  | 021500203 | 1  | 螺母 M5         | NUT, 2 M5                      |    |
| 30  | S37037001 | 1  | 螺钉 M5X32      | SCREW PAN (S/P WASHER) M5X32   |    |
| 31  | 062061003 | 1  | 螺钉 M6X10      | SCREW PAN M6X10                |    |
| 32  | 017086506 | 4  | 螺栓 8X65       | BOLT, M8X65                    |    |
| 33  | 213650001 | 4  | 垫圈 2.3X8.5X38 | WASHER 2.3X8.5X38ST            |    |
| 34  | 028080246 | 4  | 弹簧垫圈 2-8      | WASHER SPRING 2-8              |    |
| 35  | 021080206 | 8  | 螺母 M8         | NUT 2 MB                       |    |
| 36  | S03816001 | 2  | 圆头木螺钉 M4.5X16 | WOOD SCREW M4.5×16             |    |
| 37  | 114486002 | 1  | 油壶            | OILER                          |    |
| 38  | SB1543002 | 1  | 油壶组件          | OIL TANK ASSY                  |    |
| 39  | SB1505001 | 1  | 油壶警示标贴        | OIL WARNING LABEL              |    |
| 40  | S06706001 | 1  | <选购件><br>硅油   | <Option parts><br>SILICONE OIL |    |

# Wa. 警告标签 / Warning labels

| 警告标签 / Warning labels                                                               | 零部件名称 / Name of parts                            | 尺寸 / Size(mm) | 零部件序号 / Code |
|-------------------------------------------------------------------------------------|--------------------------------------------------|---------------|--------------|
|     | 感电标签 36 X 150<br>Label electrical shock 36 X 150 | 36 X 150      | SA9725-001   |
|    | 操作注意标签<br>Label caution                          | 56 X 43       | SA9826-001   |
|    | 警告标记<br>Injury mark                              | L=16          | SA9957-001   |
|  | 警告标记<br>Injury mark                              | L=25          | SA9957-002   |
|  | 接地标记<br>Label, grounding                         | φ 12          | S37060-001   |
|  | PE标记<br>Label, PE                                | 7.5 X 12.5    | S37059-001   |
|  | 注意符号 30 X 40<br>Mark attention 30 X 40           | 30 X 40       | SA4224-001   |

### Wa. 警告标签 / Warning labels

| 警告标签 / Warning labels                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | 零部件名称 / Name of parts                          | 尺寸 / Size(mm) | 零部件序号 / Code |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------|---------------|--------------|
| <div> <div> <div>brother</div> <div>ミシン用潤滑油<br/>Lubricating Oil for Machining</div> </div> <div> <div>▲ 注意</div> <div>目に入ったり皮膚につくと、炎症を起こすことがある。<br/>保護めがね、手袋を使うこと。</div> <div>飲み込むと、下痢、嘔吐する。<br/>飲み込まないこと。</div> <div> <ul style="list-style-type: none"> <li>●子供の手の届かない所に置いてください。</li> <li>●目に入った場合は、清浄な水で15分間洗浄し、医師の診断を受けてください。</li> <li>●皮膚に触れた場合は、水と石けんで十分に洗ってください。</li> <li>●飲み込んだ場合は、無理に吐かせずに、直ちに医師の診断を受けてください。</li> </ul> </div> <div> <div>第4類 第3石油類<br/>危険等級II 火気厳禁</div> </div> <div> <div>▲ CAUTION</div> <div>Lubricating oil may cause inflammation to eye and skin.<br/>Wear protective glasses and gloves.</div> <div>Swallowing oil can cause diarrhoea and vomiting.<br/>Do not swallow.</div> <div> <p>Keep away from children.</p> <p><b>FIRST AID</b></p> <p>Eye contact:</p> <ul style="list-style-type: none"> <li>-Rinse with plenty of cold water.</li> <li>-Seek medical help.</li> </ul> <p>Skin contact:</p> <ul style="list-style-type: none"> <li>-Wash with soap and water.</li> </ul> <p>If swallowed:</p> <ul style="list-style-type: none"> <li>-Seek medical help immediately.</li> <li>-Do not induce vomiting.</li> </ul> </div> </div> </div> </div> | <div>油壺警告标贴</div> <div>Oil warning label</div> | 148 X 34      | SB1505-001   |

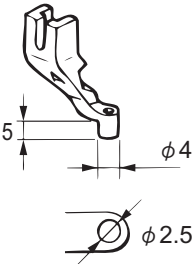
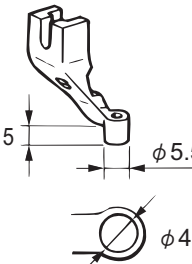
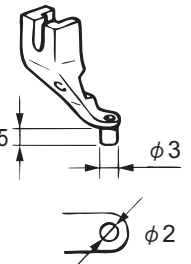
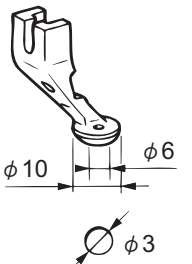
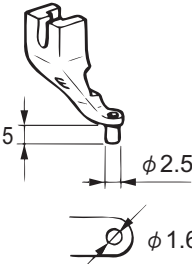
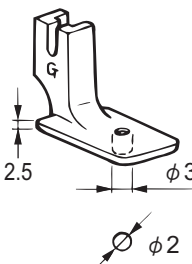
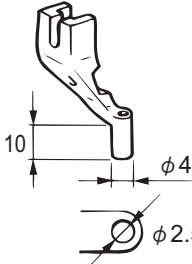
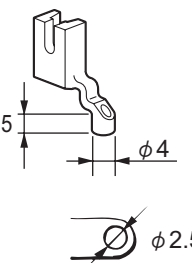
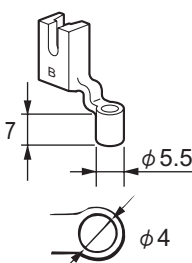
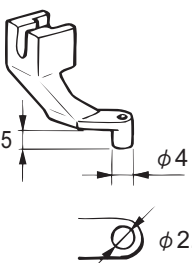
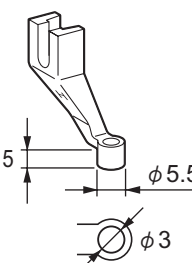
Sp. 不同规格零部件一览表 / Different parts list

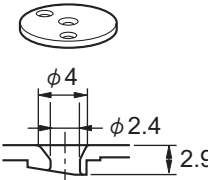
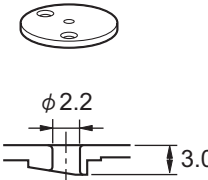
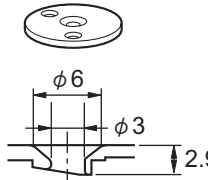
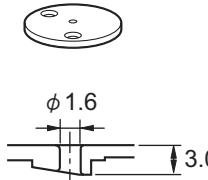
| 名称<br>Part name                                                                                                                       | 规格<br>Spec. | 厚布料<br>Heavy-weight<br>materials | 中厚布料<br>Medium-weight<br>materials | 安全气囊<br>Airbag              |
|---------------------------------------------------------------------------------------------------------------------------------------|-------------|----------------------------------|------------------------------------|-----------------------------|
| (J-64)<br>针孔板<br>Needle hole plate<br>               |             | ( $\phi$ 2.4)<br>SA3336-101      | ( $\phi$ 2.2)<br>SA5221-001        | ( $\phi$ 3.0)<br>SA5222-101 |
| (E-47)<br>梭芯套组件<br>Bobbin<br>case assy<br>           |             | S59221-301 < LC >                |                                    | S59222-301 < LD >           |
| (E-48)<br>夹线簧<br>Tension<br>spring<br>               |             | S48664-001 < AN >                |                                    | S16075-101 < B >            |
| (E-49)<br>螺钉<br>Screw<br>                            |             | S16492-101                       |                                    |                             |
| (E-50)<br>防空转弹簧<br>Anti-spin<br>spring<br>          |             | S15667-001                       |                                    |                             |
| (E-51) (Z-1)<br>梭芯<br>Bobbin<br>                   |             | S44633-001 < LAN >               |                                    | S15666-001 < LB >           |
| (E-52)<br>中旋梭组件<br>Shuttle hook<br>assy, w/box<br> |             | SA8197-101 < LH >                | SA2173-301 < LF >                  | SA8197-101 < LH >           |
| (E-46)<br>外旋梭<br>Shuttle<br>race base<br>          |             | 152686-201 < B >                 | 152682-201 < A >                   | 152686-201 < B >            |
| (G-29)<br>挑线弹簧<br>Thread take-up<br>spring<br>     |             | SA6193-001                       |                                    | 144588-401                  |

Sp. 不同规格零部件一览表 / Different parts list

| 名称<br>Part name                            | 规格<br>Spec.                                                                                                                                                             | 厚布料<br>Heavy-weight<br>materials | 中厚布料<br>Medium-weight<br>materials | 安全气囊<br>Airbag   |
|--------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------|------------------------------------|------------------|
| (G-16)<br>弹簧<br>Sub tension<br>spring      |                                                                                        | SA4146-101                       |                                    | SA3416-101       |
| (G-42)<br>垫圈<br>Washer                     |                                                                                        | —                                |                                    | S20681-000       |
| (G-21)<br>针杆线导向<br>Needle bar thread guide |  A  B | SA3257-101 < A >                 |                                    | SA4815-201 < B > |
| (D1-61)<br>压脚<br>Presser foot              |                                                                                        | S42843-001 < A >                 |                                    | S42844-001 < B > |

Ga. 工模具一览表 / Gauge parts list

| 压脚 / Presser foot                                                                  |                                                                                    |                                                                                     |                                                                                      |
|------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
| A / S42843-001 *                                                                   | B / S42844-001                                                                     | C / S42845-001                                                                      | D / S42846-001                                                                       |
|   |   |   |   |
| E / S42847-001                                                                     | F / 157237-001                                                                     | G / 158592-001                                                                      | J / S42848-001                                                                       |
|   |   |   |   |
| A-CUT / S40214-001                                                                 | B-L / S49448-001                                                                   | XA / S42849-101                                                                     | H / SA4811-001                                                                       |
|  |  |  |  |

| 针孔板 / Needle hole plate                                                             |                                                                                     |                                                                                      |                                                                                       |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
| 2.4 C0.4 / SA3336-101 *                                                             | 2.2 / SA5221-001                                                                    | 3.0 C1.5 / SA5222-101                                                                | 1.6 / SA7191-001                                                                      |
|  |  |  |  |

印有 \* 记号的为标准零部件  
The \* symbol is for Standard parts.



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| 004300513 | A1 - 17 | 2    | 017401015 | L - 7   | 42   | 025040332 | L - 5   | 42   | 062400816 | B - 22  | 8    |
| 004400803 | S - 24  | 52   | 018061236 | D2 - 28 | 24   | 025080336 | M1 - 7  | 44   |           | B - 35  | 8    |
| 004401003 | C3 - 52 | 14   | 018064031 | A3 - 23 | 6    | 026030233 | Z - 4   | 60   |           | C2 - 33 | 12   |
|           | C5 - 22 | 18   | 018066036 | C1 - 16 | 10   | 026040136 | F - 10  | 28   |           | W2 - 3  | 58   |
| 012060536 | B - 33  | 8    | 018088036 | A3 - 7  | 6    |           | Z - 10  | 60   | 062401016 | A1 - 23 | 2    |
|           | D1 - 59 | 20   |           | A3 - 13 | 6    | 028030246 | J - 68  | 38   |           | C1 - 36 | 10   |
|           | E - 6   | 26   | 018300536 | C1 - 3  | 10   | 028040246 | F - 49  | 28   | 062500616 | G - 4   | 32   |
| 012060636 | A1 - 39 | 2    |           | C1 - 7  | 10   |           | J - 6   | 36   |           | G - 6   | 32   |
|           | A3 - 2  | 6    | 018300636 | Z - 5   | 60   |           | L - 10  | 42   |           | H - 30  | 34   |
|           | A3 - 11 | 6    | 018300836 | C3 - 39 | 14   | 028050243 | Z - 18  | 60   | 062500816 | C3 - 40 | 14   |
|           | A3 - 26 | 6    | 018301036 | C1 - 9  | 10   | 028050246 | C3 - 33 | 14   |           | L - 13  | 42   |
|           | B - 24  | 8    |           | G - 38  | 32   |           | J - 49  | 36   | 062670412 | G - 27  | 32   |
|           | C2 - 12 | 12   | 018302036 | W1 - 11 | 56   |           | P - 20  | 48   | 070696800 | D2 - 22 | 24   |
|           | C2 - 15 | 12   | 018400636 | D2 - 17 | 24   | 028060246 | A3 - 20 | 6    | 076202856 | C2 - 16 | 12   |
|           | C2 - 26 | 12   |           | F - 56  | 28   | 028080246 | A3 - 8  | 6    |           | C2 - 30 | 12   |
|           | C2 - 28 | 12   | 018400836 | C1 - 2  | 10   |           | A3 - 14 | 6    | 081003670 | E - 22  | 26   |
|           | C2 - 40 | 12   |           | C1 - 5  | 10   |           | M1 - 8  | 44   | 085310816 | S - 17  | 52   |
|           | C2 - 47 | 12   |           | C1 - 25 | 10   |           | Z - 34  | 60   | 085311016 | S - 18  | 52   |
|           | C3 - 10 | 14   |           | C2 - 50 | 12   | 032361306 | A3 - 4  | 6    | 0A4300806 | K - 9   | 40   |
|           | C3 - 14 | 14   |           | D1 - 52 | 20   | 032422003 | P - 23  | 48   | 0A5401006 | A1 - 42 | 2    |
|           | D1 - 14 | 20   |           | K - 12  | 40   |           | P - 28  | 48   |           | A1 - 46 | 2    |
|           | D1 - 24 | 20   |           | Z - 8   | 60   | 047402042 | B - 43  | 8    |           | A1 - 48 | 2    |
|           | D1 - 30 | 20   |           | Z - 9   | 60   | 048030342 | C3 - 30 | 14   |           | A1 - 50 | 2    |
|           | D1 - 36 | 20   | 018401036 | C1 - 18 | 10   |           | K - 22  | 40   |           | A1 - 52 | 2    |
|           | D2 - 7  | 24   |           | D2 - 5  | 24   | 048040342 | C3 - 17 | 14   |           | C1 - 38 | 10   |
|           | D2 - 15 | 24   | 018401236 | C1 - 11 | 10   |           | J - 23  | 36   |           | F - 13  | 28   |
|           | D2 - 19 | 24   |           | H - 13  | 34   |           | K - 15  | 40   |           | F - 46  | 28   |
|           | D2 - 25 | 24   | 018401636 | B - 27  | 8    | 048050342 | H - 10  | 34   |           | F - 51  | 28   |
|           | D2 - 27 | 24   | 018402036 | E - 12  | 26   |           | H - 19  | 34   |           | F - 66  | 30   |
|           | E - 9   | 26   |           | F - 48  | 28   | 048060142 | C3 - 20 | 14   |           | F - 68  | 30   |
|           | E - 16  | 26   | 018402536 | D1 - 64 | 22   |           | G - 41  | 32   |           | P - 8   | 48   |
|           | E - 18  | 26   | 018501036 | D2 - 3  | 24   | 048060342 | A3 - 30 | 6    |           | Q - 2   | 50   |
|           | G - 24  | 32   | 018501232 | E - 43  | 26   | 048080142 | C3 - 12 | 14   |           | Q - 15  | 50   |
|           | J - 45  | 36   | 018501236 | C1 - 13 | 10   |           | D1 - 29 | 20   |           | Q - 17  | 50   |
|           | J - 53  | 36   |           | J - 48  | 36   |           | J - 44  | 36   |           | Q - 21  | 50   |
| 012061036 | E - 20  | 26   | 018501636 | B - 3   | 8    | 048100142 | D2 - 10 | 24   |           | Q - 23  | 50   |
|           | E - 41  | 26   |           | B - 47  | 8    | 048150142 | C2 - 10 | 12   |           | Q - 28  | 50   |
| 012400436 | D1 - 25 | 20   |           | C2 - 38 | 12   | 048280142 | B - 41  | 8    |           | Q - 30  | 50   |
|           | D1 - 31 | 20   |           | C2 - 45 | 12   | 052400806 | C5 - 16 | 18   |           | W1 - 26 | 56   |
|           | G - 40  | 32   | 018503036 | P - 21  | 48   | 060400516 | K - 24  | 40   |           | W2 - 8  | 58   |
|           | H - 17  | 34   | 021060106 | A3 - 21 | 6    |           | L - 15  | 42   | 0A5402005 | A1 - 33 | 2    |
|           | H - 24  | 34   |           | A3 - 24 | 6    | 062060816 | F - 63  | 30   |           | A1 - 36 | 2    |
|           | J - 9   | 36   |           | D1 - 10 | 20   | 062061003 | Z - 31  | 60   | 0A5403006 | Q - 26  | 50   |
| 012500536 | A1 - 57 | 2    |           | D1 - 50 | 20   | 062061016 | A1 - 14 | 2    | 0B0452006 | S - 23  | 52   |
|           | B - 21  | 8    |           | J - 26  | 36   |           | F - 4   | 28   | 100136001 | G - 15  | 32   |
|           | B - 37  | 8    |           | J - 31  | 36   |           | H - 39  | 34   | 100360003 | J - 65  | 38   |
|           | B - 39  | 8    |           | J - 39  | 36   | 062061603 | Z - 27  | 60   | 100401022 | H - 33  | 34   |
|           | C2 - 5  | 12   | 021060206 | C3 - 25 | 14   | 062061616 | A1 - 44 | 2    | 104449001 | A1 - 9  | 2    |
|           | C2 - 21 | 12   | 021060306 | D1 - 41 | 20   | 062300416 | C1 - 35 | 10   |           | A1 - 12 | 2    |
|           | D2 - 24 | 24   |           | J - 28  | 36   |           | D1 - 20 | 20   | 104450101 | A1 - 5  | 2    |
|           | E - 14  | 26   |           | J - 34  | 36   |           | F - 80  | 30   |           | F - 39  | 28   |
|           | E - 45  | 26   |           | J - 41  | 36   |           | J - 62  | 38   | 104567101 | F - 25  | 28   |
|           | G - 9   | 32   | 021080206 | M1 - 9  | 44   | 062300506 | A1 - 20 | 2    | 104821001 | A1 - 2  | 2    |
|           | H - 3   | 34   |           | Z - 35  | 60   | 062300616 | E - 29  | 26   | 107149001 | F - 59  | 28   |
|           | H - 36  | 34   | 021300103 | A1 - 21 | 2    |           | K - 10  | 40   | 109763022 | D2 - 23 | 24   |
| 014060632 | Z - 28  | 60   | 021400106 | C3 - 45 | 14   | 062300816 | Q - 6   | 50   |           | G - 42  | 32   |
| 016061031 | D2 - 14 | 24   | 021400206 | A2 - 4  | 4    | 062350616 | H - 8   | 34   | 110161004 | C5 - 11 | 18   |
| 017061213 | D1 - 12 | 20   |           | A2 - 17 | 4    | 062400616 | D1 - 6  | 20   | 110367001 | B - 18  | 8    |
| 017061612 | D1 - 48 | 20   | 021400216 | J - 5   | 36   |           | D2 - 11 | 24   |           | C3 - 11 | 14   |
| 017065002 | D1 - 49 | 20   | 021400306 | G - 19  | 32   |           | D2 - 30 | 24   | 110735022 | K - 21  | 40   |
| 017081606 | W1 - 22 | 56   |           | L - 6   | 42   |           | F - 9   | 28   | 111466121 | D1 - 60 | 20   |
| 017086506 | Z - 32  | 60   | 021500203 | Z - 19  | 60   |           | F - 22  | 28   | 114486002 | A3 - 32 | 6    |
| 017400802 | L - 9   | 42   |           | Z - 29  | 60   |           | F - 23  | 28   |           | Z - 37  | 60   |

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| 117934001 | H - 38  | 34   | 213650001            | A3 - 9  | 6    | S16075101 | Sp      | 63   | S41205001 | K - 5   | 40   |
| 117936001 | A1 - 6  | 2    |                      | A3 - 15 | 6    | S16492101 | E - 49  | 26   | S41206001 | K - 3   | 40   |
| 120265002 | A1 - 26 | 2    |                      | A3 - 19 | 6    |           | Sp      | 63   | S42446001 | A2 - 13 | 4    |
|           | G - 11  | 32   |                      | Z - 33  | 60   | S17974101 | A3 - 27 | 6    |           | A2 - 26 | 4    |
| 120448001 | H - 23  | 34   | 218859001            | Q - 34  | 50   | S17975200 | A3 - 28 | 6    | S42843001 | D1 - 61 | 20   |
| 138843201 | Z - 26  | 60   | 228475000            | C5 - 29 | 18   | S18027201 | W2 - 2  | 58   |           | Sp      | 64   |
| 141362001 | D1 - 34 | 20   |                      | C5 - 30 | 18   | S20164001 | A1 - 3  | 2    |           | Ga      | 65   |
| 141499001 | C5 - 10 | 18   |                      | P - 6   | 48   |           | A1 - 4  | 2    | S42844001 | Sp      | 64   |
| 142211001 | B - 25  | 8    | 231071001            | J - 15  | 36   | S20681000 | G - 43  | 32   |           | Ga      | 65   |
| 142274101 | F - 24  | 28   | 402887001            | E - 28  | 26   |           | W1 - 30 | 56   | S42845001 | Ga      | 65   |
| 142990001 | Z - 23  | 60   | 525567000            | F - 12  | 28   |           | Sp      | 64   | S42846001 | Ga      | 65   |
| 142997001 | Z - 16  | 60   |                      | F - 64  | 30   | S23418002 | H - 15  | 34   | S42847001 | Ga      | 65   |
| 144458001 | B - 29  | 8    |                      | Q - 1   | 50   | S23651001 | B - 8   | 8    | S42848001 | Ga      | 65   |
| 144504001 | W1 - 20 | 56   | 525664000            | P - 7   | 48   |           | B - 11  | 8    | S42849101 | Ga      | 65   |
| 144588401 | Sp      | 63   | 525907000            | C5 - 31 | 18   |           | B - 14  | 8    | S44010001 | A1 - 7  | 2    |
| 145446001 | G - 17  | 32   |                      | W1 - 27 | 56   |           | B - 17  | 8    | S44633001 | E - 51  | 26   |
|           | G - 36  | 32   |                      | W2 - 9  | 58   |           | B - 49  | 8    |           | Z - 1   | 60   |
| 145446002 | H - 32  | 34   | 533527001            | C5 - 26 | 18   |           | D1 - 5  | 20   |           | Sp      | 63   |
| 145465001 | B - 23  | 8    |                      | C5 - 28 | 18   |           | D1 - 15 | 20   | S46903001 | J - 22  | 36   |
| 145547021 | F - 8   | 28   | 552907000            | F - 67  | 30   |           | E - 8   | 26   | S47269001 | C2 - 48 | 12   |
| 145646019 | B - 32  | 8    | 554482000            | F - 34  | 28   |           | J - 2   | 36   | S47270001 | C2 - 8  | 12   |
| 146058001 | W1 - 18 | 56   | 625010000            | C5 - 27 | 18   |           | J - 17  | 36   |           | C2 - 34 | 12   |
| 146059001 | W1 - 17 | 56   |                      | Q - 4   | 50   | S25235001 | B - 15  | 8    |           | C2 - 41 | 12   |
| 146060000 | W1 - 16 | 56   | BMP3010-0000000-3ST4 |         |      | S25279101 | K - 17  | 40   | S47307001 | E - 40  | 26   |
| 146206009 | W1 - 19 | 56   |                      | M2 - 5+ | 46   | S25310101 | D1 - 37 | 20   | S48140002 | W1 - 29 | 56   |
| 146288021 | K - 4   | 40   | BMP3010-0000000-4ST4 |         |      |           | J - 69  | 38   | S48664001 | E - 48  | 26   |
| 146354002 | C3 - 16 | 14   |                      | M2 - 5+ | 46   | S25454021 | K - 16  | 40   |           | Sp      | 63   |
|           | J - 50  | 36   | BMP3010-0000001-3S00 |         |      | S25456021 | K - 6   | 40   | S49448001 | Ga      | 65   |
| 148847001 | P - 24  | 48   |                      | M2 - 2+ | 46   | S25475101 | C3 - 24 | 14   | S49955101 | C5 - 19 | 18   |
| 149097000 | K - 19  | 40   | BMP3010-0000001-3ST4 |         |      |           | J - 30  | 36   | S49982000 | F - 26  | 28   |
| 149547000 | F - 78  | 30   |                      | M2 - 5+ | 46   | S31032002 | H - 34  | 34   | S51282101 | Z - 14  | 60   |
|           | P - 9   | 48   | J04417001            | M1 - 2  | 44   | S31808001 | C5 - 18 | 18   | S51283001 | Z - 12  | 60   |
|           | Q - 3   | 50   | S00470000            | Q - 29  | 50   | S32462001 | J - 27  | 36   | S53488000 | C5 - 13 | 18   |
|           | Q - 16  | 50   | S00480000            | W1 - 25 | 56   |           | J - 33  | 36   | S53978000 | P - 25  | 48   |
| 149796001 | P - 29  | 48   | S00705001            | J - 59  | 36   |           | J - 40  | 36   | S53982000 | W1 - 4  | 56   |
| 150179002 | Z - 17  | 60   | S02301001            | C5 - 9  | 18   | S32465101 | J - 25  | 36   | S53983000 | P - 26  | 48   |
| 150182000 | Z - 13  | 60   | S02429201            | E - 24  | 26   |           | J - 38  | 36   | S55479001 | C3 - 8  | 14   |
| 150183000 | Z - 22  | 60   | S02652021            | J - 11  | 36   | S34533001 | W1 - 13 | 56   | S55481001 | A2 - 9  | 4    |
| 150592001 | A1 - 8  | 2    | S03677001            | K - 25  | 40   | S34534101 | W1 - 14 | 56   |           | A2 - 22 | 4    |
| 152682201 | Sp      | 63   | S03816001            | M1 - 16 | 44   | S34706000 | W1 - 10 | 56   |           | C1 - 20 | 10   |
| 152684101 | E - 27  | 26   |                      | M2 - 3  | 46   | S37037001 | Z - 30  | 60   |           | C3 - 42 | 14   |
| 152686201 | E - 46  | 26   |                      | Z - 36  | 60   | S37059001 | M1 - 5  | 44   | S55484001 | J - 12  | 36   |
|           | Sp      | 63   | S04109001            | Z - 15  | 60   |           | Wa      | 61   | S55485001 | C3 - 22 | 14   |
| 152881101 | G - 23  | 32   | S04897000            | W2 - 5  | 58   | S37060001 | A1 - 55 | 2    |           | C3 - 37 | 14   |
| 152883000 | G - 25  | 32   | S04905000            | C5 - 14 | 18   |           | M1 - 4  | 44   |           | G - 2   | 32   |
| 152884001 | G - 26  | 32   | S06706001            | Z - 40  | 60   |           | Wa      | 61   |           | K - 27  | 40   |
| 152936001 | H - 6   | 34   | S07350002            | A1 - 27 | 2    | S37763101 | C5 - 4  | 18   | S55487001 | C4 - 1  | 16   |
| 152937001 | H - 7   | 34   |                      | G - 12  | 32   | S37764001 | C5 - 5  | 18   |           | C4 - 5  | 16   |
| 152948001 | F - 54  | 28   | S09043000            | F - 81  | 30   | S37765001 | C5 - 7  | 18   | S59221301 | E - 47  | 26   |
| 153049001 | G - 7   | 32   | S09228000            | P - 16  | 48   | S37766001 | C5 - 8  | 18   |           | Sp      | 63   |
| 153057102 | C3 - 48 | 14   | S10112101            | D1 - 56 | 20   | S37767000 | C5 - 12 | 18   | S59222301 | Sp      | 63   |
| 153274001 | P - 14  | 48   | S10243000            | W2 - 7  | 58   | S37768001 | C5 - 15 | 18   | S59886001 | F - 57  | 28   |
| 154596000 | J - 29  | 36   | S10268001            | H - 27  | 34   | S37769001 | C5 - 24 | 18   | SA1174002 | D1 - 53 | 20   |
| 154599000 | J - 10  | 36   | S10438001            | H - 18  | 34   | S37770001 | C5 - 25 | 18   | SA1175002 | D1 - 54 | 20   |
| 155510001 | W1 - 15 | 56   | S10470201            | K - 23  | 40   | S37771101 | C5 - 17 | 18   | SA1283001 | C2 - 3  | 12   |
| 155559021 | H - 9   | 34   | S12150000            | W1 - 12 | 56   | S38265000 | F - 21  | 28   |           | C2 - 19 | 12   |
|           | H - 25  | 34   | S12441001            | H - 35  | 34   | S38266000 | F - 53  | 28   | SA1359001 | H - 37  | 34   |
| 157237001 | Ga      | 65   | S13399001            | D1 - 62 | 22   | S38713100 | B - 34  | 8    | SA1984001 | H - 12  | 34   |
| 158592001 | Ga      | 65   | S15031010            | W1 - 23 | 56   | S39116100 | P - 12  | 48   | SA1988001 | H - 26  | 34   |
| 159269001 | C5 - 6  | 18   |                      | W2 - 4  | 58   |           | W1 - 3  | 56   | SA1994102 | H - 31  | 34   |
| 200190001 | M1 - 17 | 44   | S15666001            | Sp      | 63   |           | W1 - 7  | 56   | SA2161001 | D1 - 28 | 20   |
|           | M2 - 4  | 46   | S15667001            | E - 50  | 26   | S40214001 | Ga      | 65   | SA2173301 | Sp      | 63   |
|           | S - 26  | 52   |                      | Sp      | 63   | S40574409 | Z - 11  | 60   | SA2195001 | D1 - 58 | 20   |

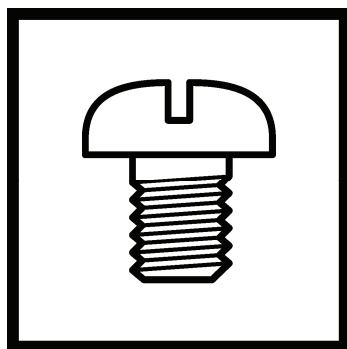
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| SA2287001 | K - 18  | 40   | SA3797001 | M1 - 11 | 44   | SA4771001 | D1 - 27 | 20   | SA6578001 | F - 61  | 28   |
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| SA2958001 | B - 20  | 8    | SA4146101 | G - 16  | 32   | SA4777001 | D1 - 26 | 20   | SA6607001 | Z - 20  | 60   |
| SA3040001 | F - 36  | 28   |           | Sp      | 64   | SA4778001 | D1 - 51 | 20   |           | Z - 21  | 60   |
| SA3055101 | F - 32  | 28   | SA4171001 | H - 5   | 34   | SA4779101 | D1 - 32 | 20   | SA6609001 | Z - 24  | 60   |
|           | F - 40  | 28   | SA4172001 | B - 4   | 8    | SA4780001 | D1 - 35 | 20   | SA6615001 | Z - 25  | 60   |
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