

BAS-326H-484

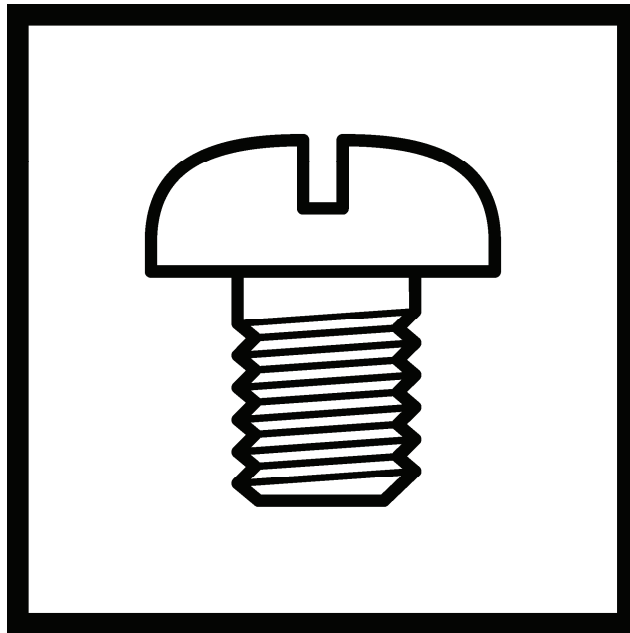
BAS-326H-484 SF

直接驱动式

程序电脑花式机 <三倍大旋梭>

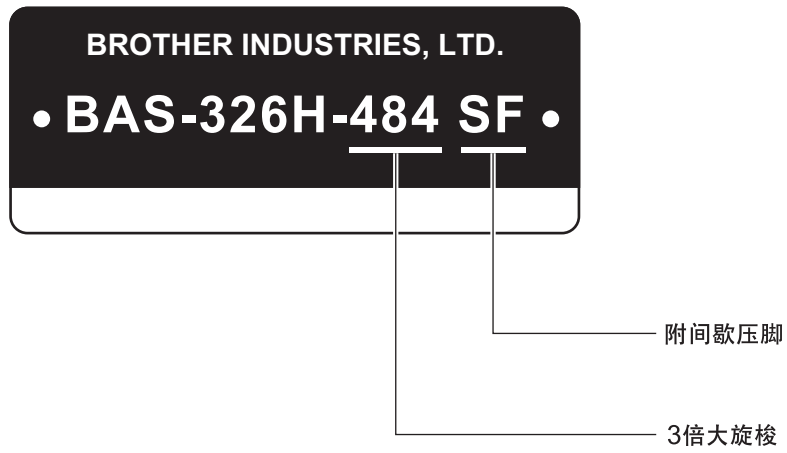
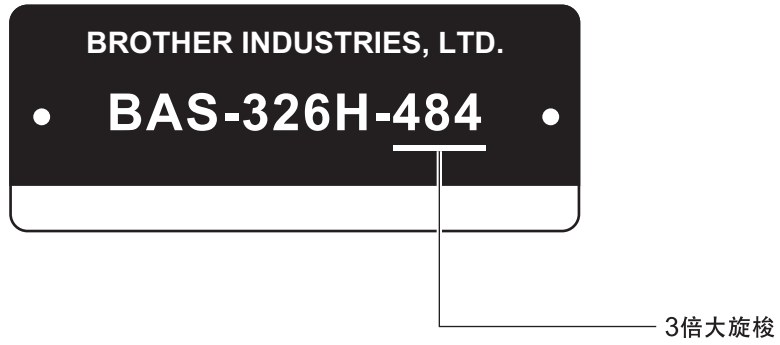
DIRECT DRIVE

PROGRAMMABLE ELECTRONIC PATTERN SEWER
<TREBLE HOOK>



brother

型号牌的读解法



Description of model plate



Treble hook



With intermittent presser foot

Treble hook

零件手册的使用说明

- 1. 本手册是根据截止至2016年2月的资料为基准而编制的。
- 2. 零部件设计若有变动，恕不另行通知。
- 3. 以组件为单位供应的零部件是用虚线框出。
- 4. 零件图册中数字(REF.NO)右上角带有“+”号的零件属多规格零件，详细请见零件清单。

目 录

A. 机体部分	1	L. 松线装置（松线电磁铁）	35
B. 上轴和针杆装置	3	M. 挑线装置	37
C1. 送料装置	5	N1. 控制箱	39
C2. 送料装置	7	N2. 控制箱	41
C3. 送料装置	9	P. 空压装置	43
C4. 送料装置	11	Q. 电气部品	45
C5. 送料装置 (选购件)	13	R. 马达装置和液晶操作盘	47
D1. 抬压装置	15	S. 踏板关系	49
D2. 抬压装置（用于-484 SF）	19	T1. 附属装置(选购件).....	51
E. 旋梭装置.....	21	T2. 附属装置(选购件).....	53
F. 供油润滑装置.....	23	T3. 附属装置(选购件).....	55
G. 穿线装置	25	U. 附件.....	57
H. 绕线装置	27	Wa. 警告标签	61
J. 切线装置	29	Ga. 工模具一览表	63
K. 扫线装置	33	索引.....	64

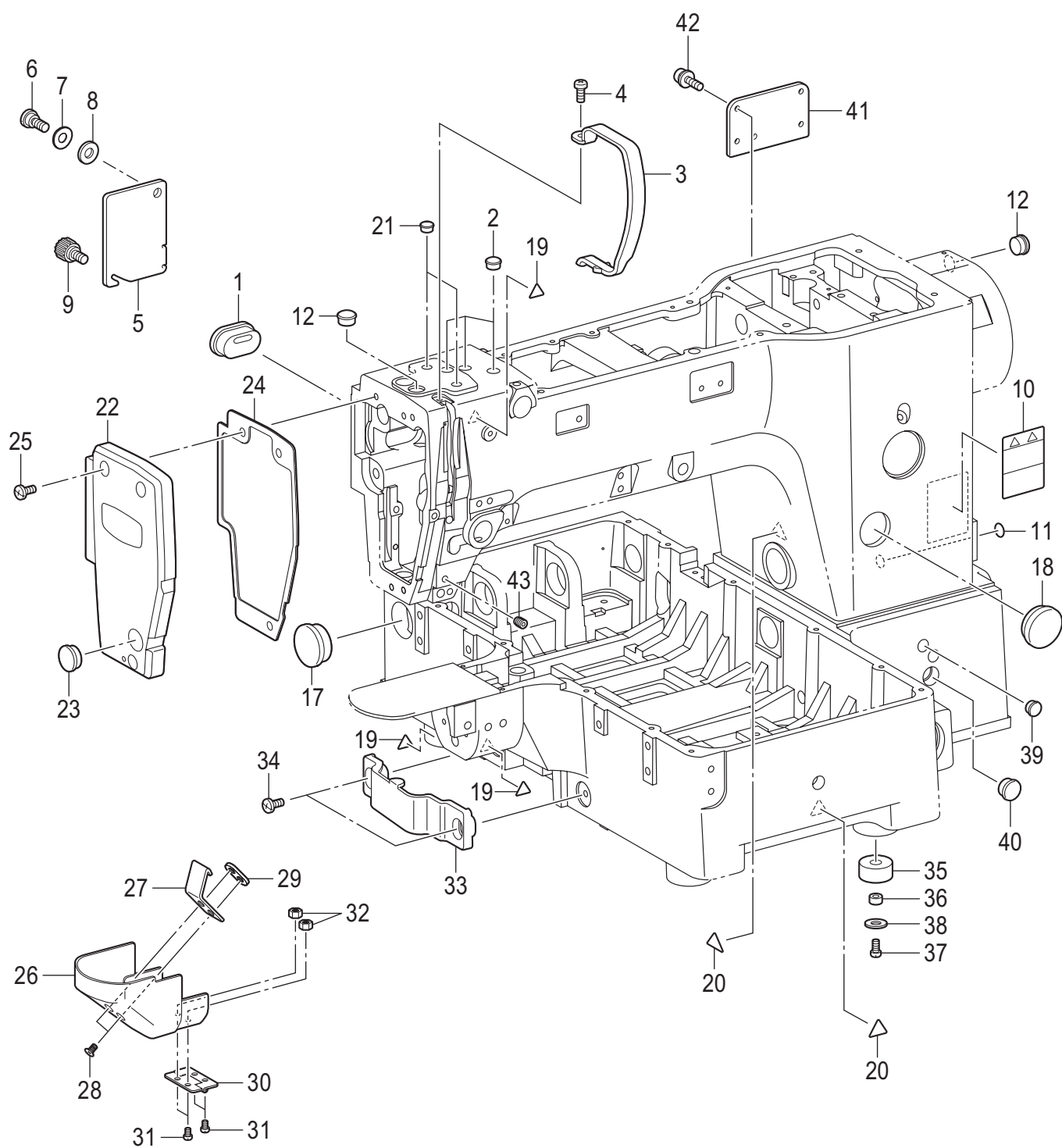
Notes for using this parts book

1. This book was prepared based on information available in Feb. 2016.
2. Parts are subject to changes in design without prior notice.
3. Parts supplied as complete assemblies are circled by a dotted line.
4. The part which has the symbol "+" on its number (REF.NO) in the figure differs depending on the specification.
For details, refer to the parts list.

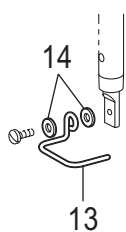
CONTENTS

A. Machine body	1	L. Tension release mechanism	
B. Upper shaft and needle bar mechanism	3	(Tension release solenoid).....	35
C1. Feed mechanism	5	M. Thread take-up mechanism	37
C2. Feed mechanism	7	N1. Control box	39
C3. Feed mechanism	9	N2. Control box	41
C4. Feed mechanism	11	P. Air pressure mechanism	43
C5. Feed mechanism (Option parts)	13	Q. Power supply equipment	45
D1. Work clamp lifter mechanism	15	R. Motor mechanism and LCD panel	47
D2. Work clamp lifter mechanism (For -484 SF) ...	19	S. Foot switch pedal mechanism	49
E. Rotary hook mechanism	21	T1. Attachment set (Option parts)	51
F. Lubrication	23	T2. Attachment set (Option parts)	53
G. Threading mechanism	25	T3. Attachment set (Option parts)	55
H. Bobbin winder mechanism	27	U. Accessories	57
J. Thread trimmer mechanism	29	Wa. Warning labels	61
K. Thread wiper mechanism	33	Ga. Gauge parts list	63
		Index	64

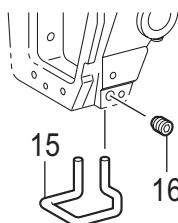
A. 机体部分 / Machine body



< 用于 -484 SF
/ For -484 SF >



< 用于 -484
/ For -484 >

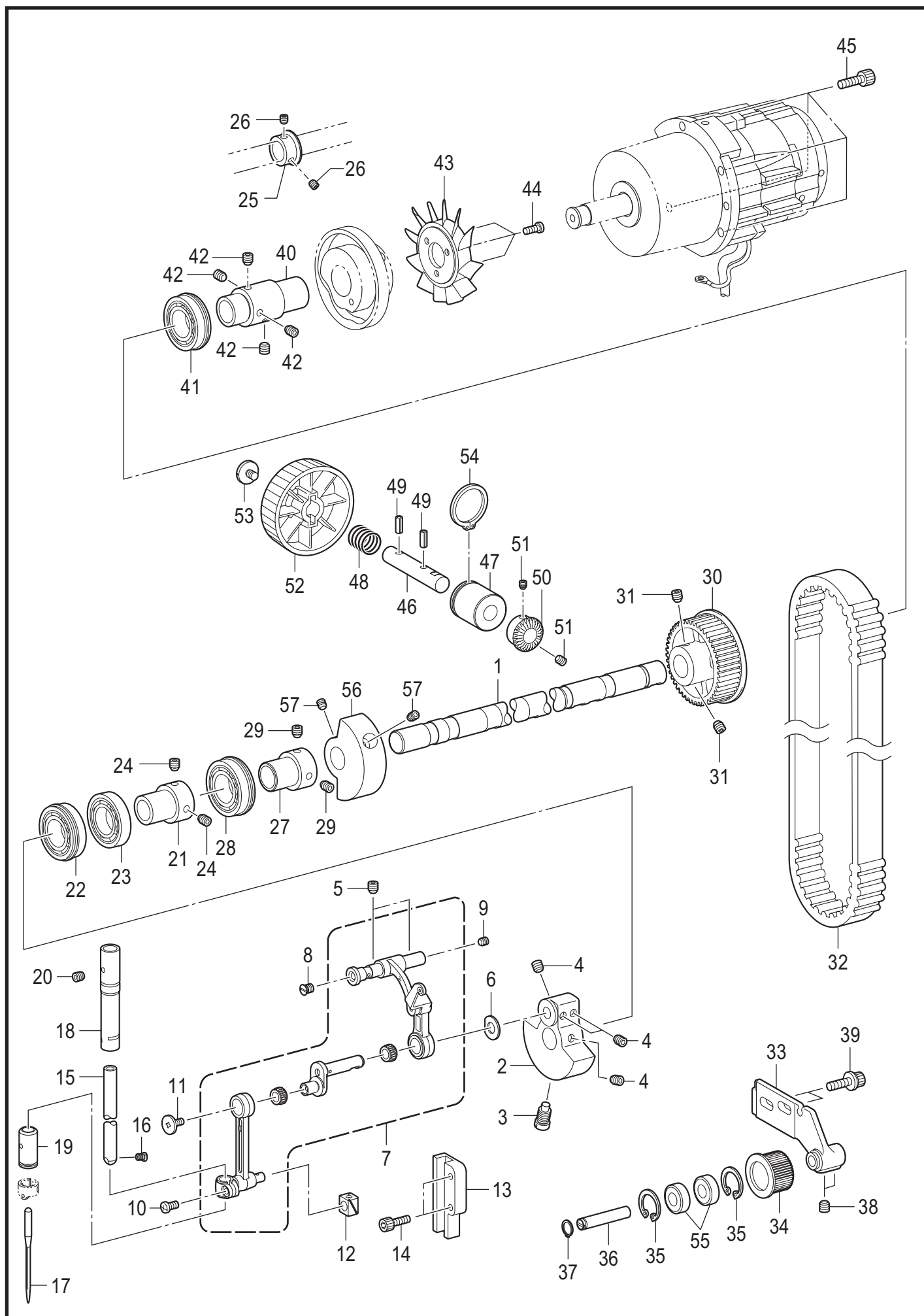


A. 机体部分 / Machine body

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA4596001	1	橡皮塞 20-15	RUBBER CAP 20-15	
2	104821001	3	橡皮塞 10.5	RUBBER CAP, 10.5	
3	SB1277001	1	挑线杆防护罩	THREAD TAKE-UP LEVER COVER	
4	062401016	1	螺钉 M4X10	SCREW PAN M4X10	
5	SA4604101	1	间歇盖板	STEPPING COVER	
6	SA3306001	1	台阶螺钉 7-3	SHOULDER SCREW,7-3	
7	120265002	1	弹簧垫圈	SPRING WASHER	
8	S07350002	1	垫圈	WASHER PLAIN	
9	SB5978001	1	螺栓 M5	GRIP SCREW M5	
10	SA9826001	1	操作注意标签	LABEL CAUTION	
11	S37060001	1	接地标记	LABEL GROUNDING	
12	S20164001	2	橡皮塞 13	RUBBER CAP, 13	
13	SA8679001	1	<用于-484 SF> 护指器	<For -484 SF> FINGER GUARD	
14	SB2456001	2	平垫圈 3.5	WASHER PLAIN 3.5	
15	SB3310001	1	<用于-484> 护指器 484	<For -484> FINGER GUARD 484	
16	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
17	159163000	1	橡皮塞 29	RUBBER CAP 29	
18	159163000	1	橡皮塞 29	RUBBER CAP 29	
19	SA9957001	3	警告标记	INJURY MARK	
20	SA9957002	2	警告标记	INJURY MARK	
21	104450101	2	橡皮塞 8	RUBBER CAP, 8	
22	SA4600102	1	面板	FACE PLATE	
23	104449001	1	橡皮塞 15.5	RUBBER CAP, 15.5	
24	SA4601001	1	面板垫片	F-PLATE PACKING	
25	062061016	3	螺钉 M6X10	SCREW PAN M6X10	
26	SB3304002	1	大旋梭盖组件 484	HOOK COVER 484 ASSY	
27	SA6272001	1	大旋梭盖挂钩 D	SHUTTLE RACE COVER HOOK D	
28	004300513	2	螺钉 M3X5	SCREW, FLAT M3X5	
29	SA3264101	1	板螺母	NUT PLATE	
30	SA6207001	1	铰链	HINGE	
31	062300506	4	螺钉 M3X5	SCREW PAN M3X5	
32	021300103	2	螺母 M3	NUT, 1 M3	
33	SB4413001	1	切线盖板	THREAD TRIMMER COVER	
34	062501216	2	螺钉 M5X12	SCREW PAN M5X12	
35	SB4385101	5	缓冲橡皮垫	RUBBER CUSHION	
36	SB4384001	5	管套	COLLAR	
37	062401016	5	螺钉 M4X10	SCREW PAN M4X10	
38	025040332	5	平垫圈 L4	WASHER PLAIN L 4	
39	S44010001	2	橡皮塞 11.5	RUBBER CAP, 11.5	
40	104449001	1	橡皮塞 15.5	RUBBER CAP, 15.5	
41	SB5097001	1	机壳侧盖板	ARM COVER	
42	0A5401006	4	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
43	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	

BAS-326H-484/484 SF-050

B. 上轴和针杆装置 / Upper shaft and needle bar mechanism

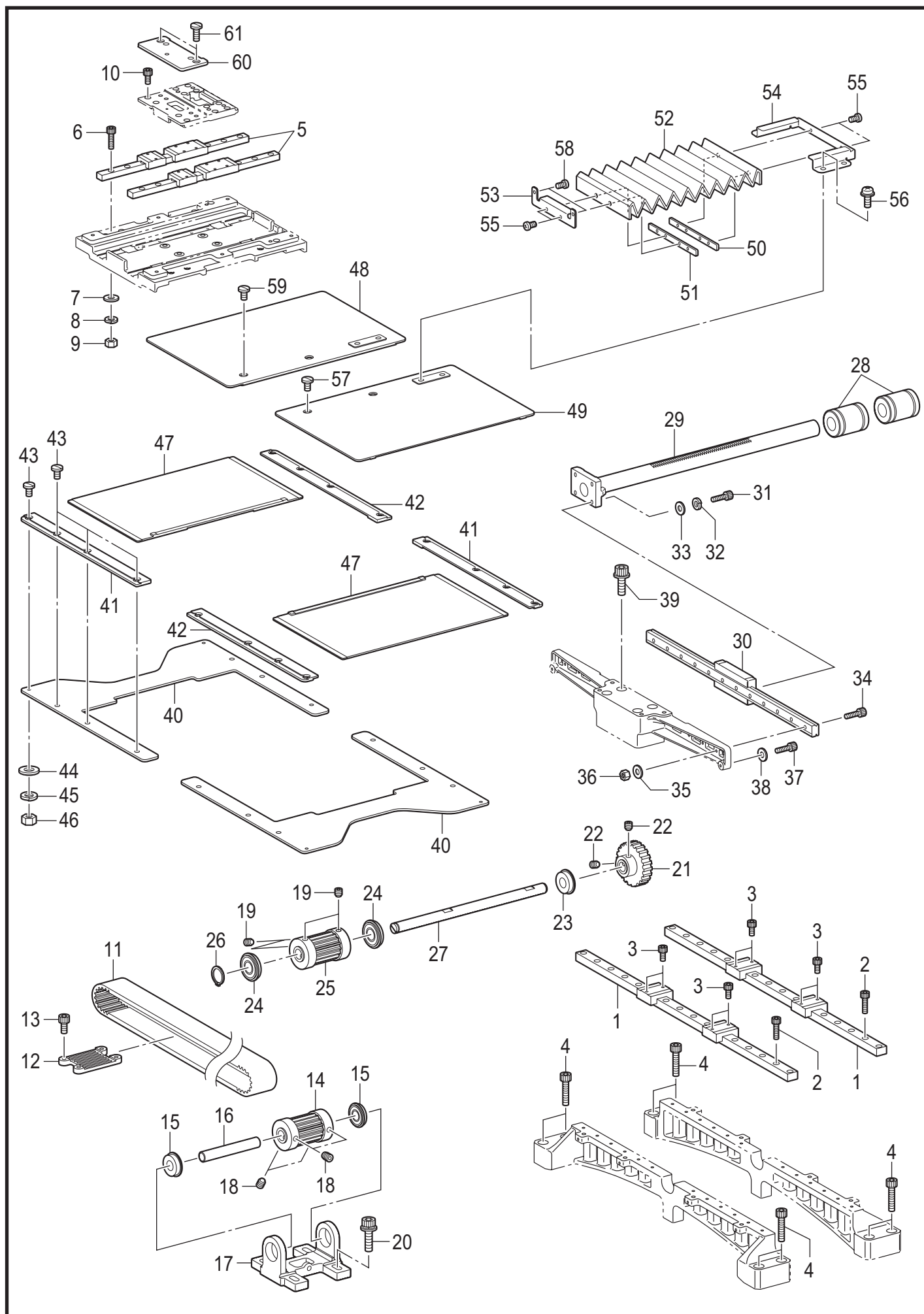


BAS-326H-484/484 SF-123

B. 上轴和针杆装置 / Upper shaft and needle bar mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB0009001	1	上轴 P	UPPER SHAFT P	
2	SA3591001	1	平衡曲柄 B	THREAD TAKE-UP CRANK B	
3	S25235001	1	螺钉 M8	SCREW M8	
4	S23651001	4	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
5	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
6	110367001	1	垫圈 8	WASHER, PLAIN SPECIAL 8	
7	SB3316001	1	针杆连杆组件 484	THREAD TAKE-UP LEVER 484 SET	
8	SA2958001	1	螺钉 M5X6	SCREW FLAT M5X6	
9	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
10	062400816	1	螺钉 M4X8	SCREW PAN M4X8	
11	145465001	1	螺钉 SM3.57-40X6L	SCREW, SM3.57-40X6 L	
12	142211001	1	滑块	SLIDE BLOCK	
13	SA3528001	1	滑块导向 B	SLIDE BLOCK GUIDE	
14	018401636	2	螺栓 M4X16	BOLT SOCKET M4X16	
15	SB0013001	1	针杆 P	NEEDLE BAR P	
16	144458001	1	螺钉 SM3.57-40X4.5	SET SCREW SM3.57-40X4.5	
17	145646025	1	机针 DPX17	NEEDLE, DPX17	
18	SA4666001	1	针杆轴套 UK	NEEDLE BAR BUSH UK	
19	SA3224001	1	针杆轴套 D	NEEDLE BAR BUSH D	
20	012060536	1	螺钉 M6X5	SET SCREW, SOCKET (FT) M6X5	
21	SA3206001	1	轴承套	BALL BEARING BUSH	
22	SA4179001	1	轴承 6904DDUNR	BALL BEARING 6904DDUNR	
23	SA4180001	1	轴承 R-6904DDU	BALL BEARING 6904DDU	
24	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
25	SB4500001	1	齿轮 R	PULLEY GEAR R	
26	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
27	SA3206001	1	轴承套	BALL BEARING BUSH	
28	SA4177001	1	轴承 6004DDUNR	BALL BEARING 6004DDUNR	
29	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
30	SB5093101	1	同步轮U	TIMING PULLEY U	
31	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
32	SB6899001	1	T皮带 756-D3GT-15	BELT 756-D3GT-15	
33	SB5103001	1	空转座C	IDLER BRACKET C	
34	SB5096001	1	空转轮	IDLER PULLEY	
35	048220242	2	孔用挡圈 C22	RETAINING RING INTERNAL C22	
36	SB5104001	1	空转轮轴	IDLER SHAFT	
37	048080142	1	轴用挡圈 C8	RETAINING RING EXTERNAL C8	
38	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
39	SA2972001	2	螺栓(带垫圈)6X18	BOLT SOCKET(S/P WASHER)M6X18	
40	SA4608101	1	管接头 G	JOINT G	
41	SA4178001	1	轴承 6204DDUNR	BALL BEARING 6204DDUNR	
42	S23651001	4	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
43	S38713100	1	叶轮	FAN	
44	062400816	3	螺钉 M4X8	SCREW PAN M4X8	
45	018501636	4	螺栓 M5X16	BOLT SOCKET M5X16	
46	SB2097001	1	手轮轴	PULLEY SHAFT	
47	SB1038001	1	皮带轮套	PULLEY BUSH	
48	SB1041001	1	皮带轮弹簧	PULLEY SPRING	
49	047402042	2	弹簧销 AW	PIN SPRING ROLL AW4	
50	SB4270001	1	齿轮 L	PULLEY GEAR L	
51	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
52	SB0910201	1	皮带轮	PULLEY	
53	SB1040001	1	皮带轮螺钉	SCREW	
54	048280142	1	轴用挡圈 C28	RETAINING RING EXTERNAL C28	
55	SB3444001	2	球轴承608ZZ	BALL BEARING 608ZZ	
56	SA4797101	1	卷线驱动轮	DRIVING WHEEL B-WINDER	
57	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	

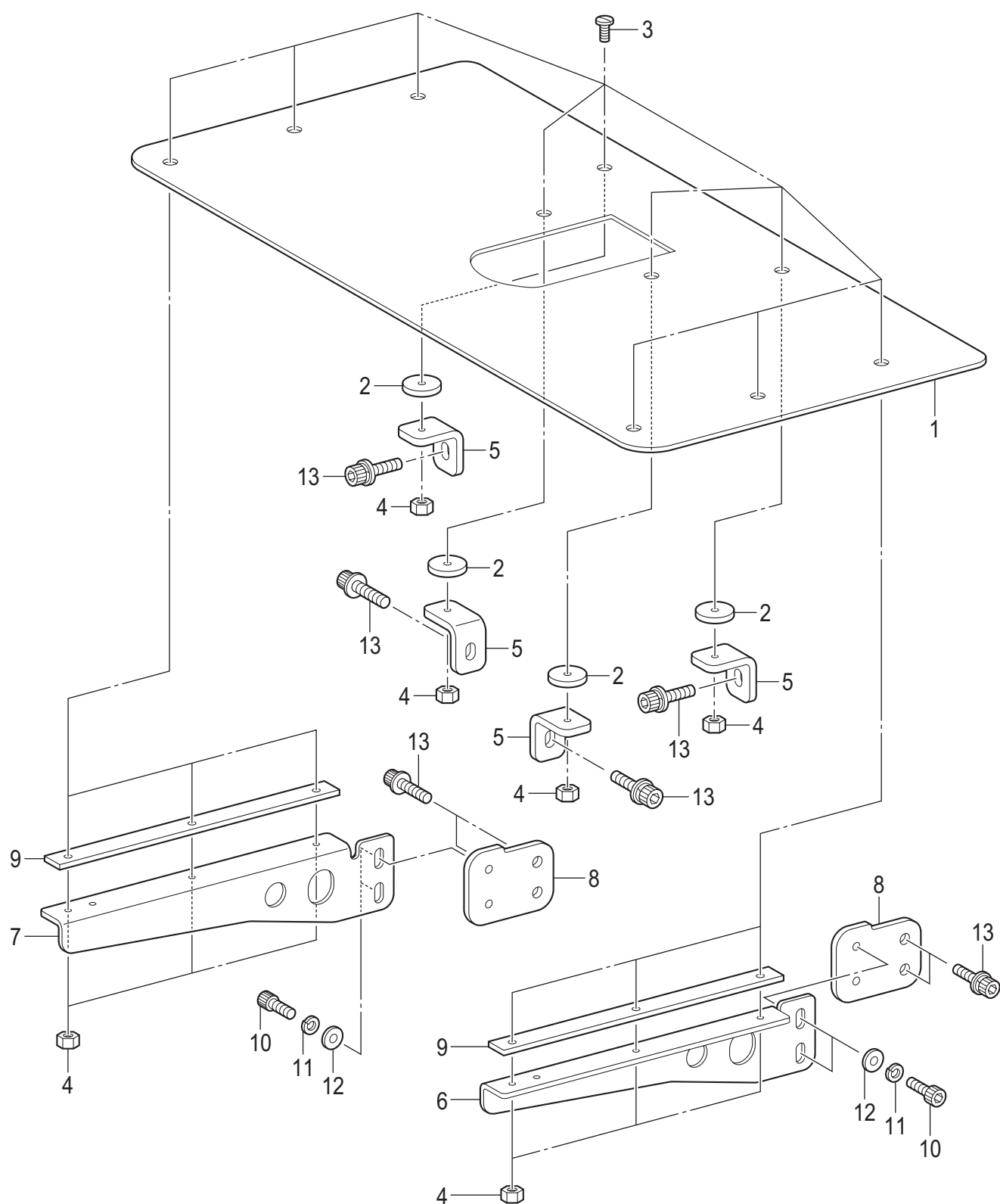
C1. 送料装置 / Feed mechanism



BAS-326H-484/484 SF-202

C1. 送料装置 / Feed mechanism

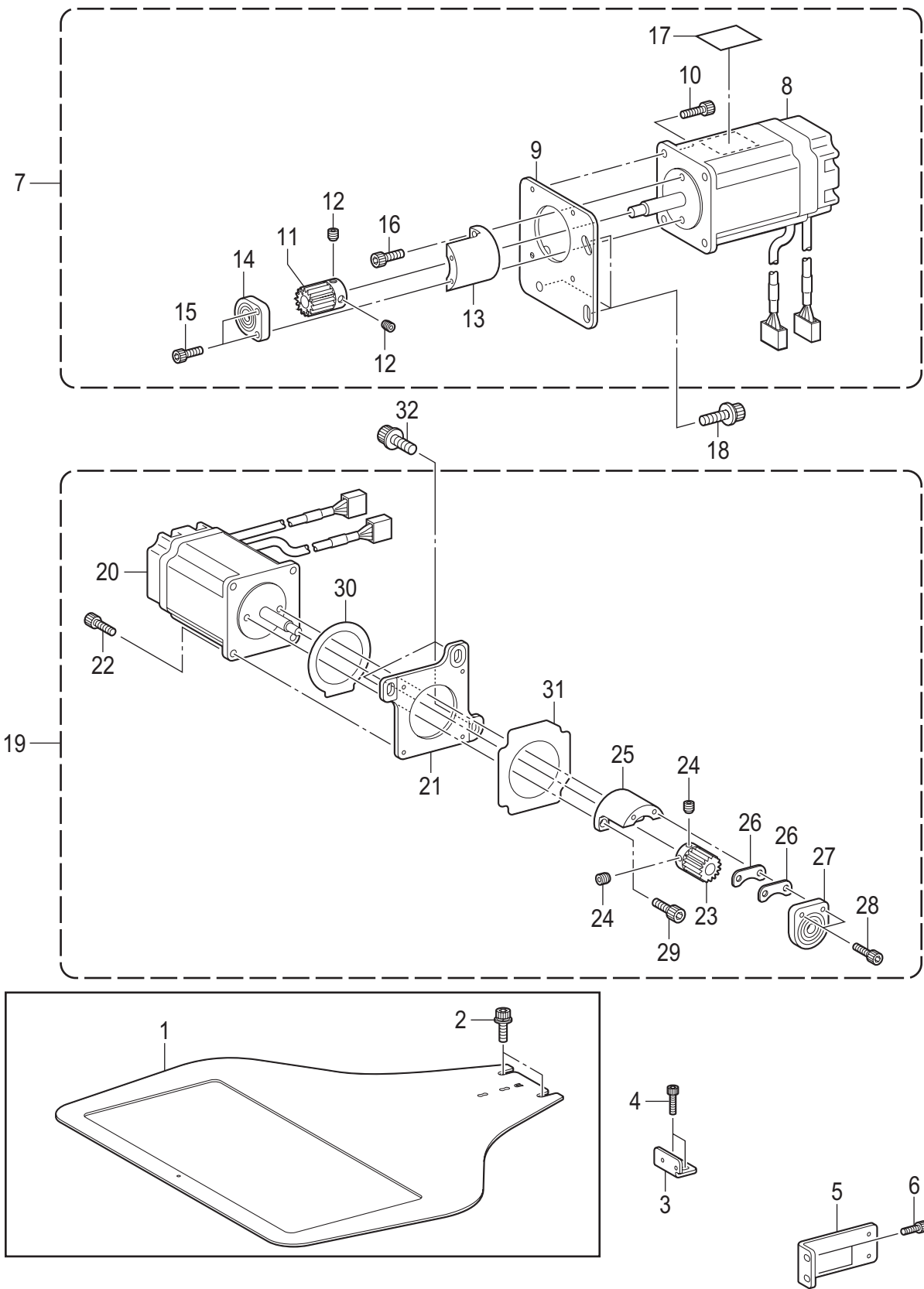
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB5968001	2	直线轴承 13X384	LINEAR GUIDE 13X384	
2	018301036	24	螺栓 M3X10	BOLT SOCKET M3X10	
3	018300536	8	螺栓 M3X5	BOLT SOCKET M3X5	
4	018062536	8	螺栓 M6X25	BOLT SOCKET M6X25	
5	SB5967001	2	直线轴承 10X182	LINEAR GUIDE 10X182	
6	018301036	12	螺栓 M3X10	BOLT SOCKET M3X10	
7	SB3847001	12	平垫圈 M3	WASHER_PLAIN_M_3	
8	028030246	12	弹簧垫圈 2-3	WASHER SPRING 2-3	
9	021300103	12	螺母 M3	NUT, 1 M3	
10	018300536	12	螺栓 M3X5	BOLT SOCKET M3X5	
11	SB5966001	1	同步轮皮带	TIMING BELT	
12	SB4341001	1	皮带支撑板	BELT WORK CLAMP PLATE	
13	018400836	4	螺栓 M4X8	BOLT SOCKET M4X8	
14	SB5475001	1	同步轮组件	TIMING PULLEY ASSY	
15	SA4647001	2	球轴承 6900ZZNR	BALL BEARING 6900ZZNR	
16	SB4339001	1	X-轮支点轴	X-PULLEY FULCRUM SHAFT	
17	SB4340001	1	X轮基座	X-PULLEY BRACKET	
18	012060636	4	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
19	012060636	4	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
20	SA2972001	4	螺栓(带垫圈)6X18	BOLT SOCKET(S/P WASHER)M6X18	
21	SB4282001	1	X送布齿轮	X-FEED GEAR	
22	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
23	SA4647001	1	球轴承 6900ZZNR	BALL BEARING 6900ZZNR	
24	SB4469001	2	球轴承 6000ZZNR	BALL BEARING 6000ZZNR	
25	SB5475001	1	同步轮组件	TIMING PULLEY ASSY	
26	048100142	1	轴用挡圈 C10	RETAINING RING EXTERNAL C10	
27	SB4338001	1	X轮驱动轴	X-PULLEY DRIVING SHAFT	
28	SA5593001	2	线性轴套 16	LINEAR BUSH 16	
29	SB5848001	1	Y齿条轴组件	Y RACK SHAFT ASSY	
30	SB5969001	1	直线轴承 13X300	LINEAR GUIDE 13X300	
31	018301236	4	螺栓 M3X12	BOLT SOCKET M3X12	
32	028030246	4	弹簧垫圈 2-3	WASHER SPRING 2-3	
33	SB3847001	4	平垫圈 M3	WASHER_PLAIN_M_3	
34	018301036	6	螺栓 M3X10	BOLT SOCKET M3X10	
35	SB3847001	6	平垫圈 M3	WASHER_PLAIN_M_3	
36	021300103	6	螺母 M3	NUT, 1 M3	
37	018301036	2	螺栓 M3X10	BOLT SOCKET M3X10	
38	SB3847001	2	平垫圈 M3	WASHER_PLAIN_M_3	
39	S55487001	4	螺栓(带垫圈) M5X16	BOLT SOCKET (S/P WASHER)M5X16	
40	SB5931001	2	固定盖	FIXATION COVER	
41	SB5932101	2	盖轨道 L	COVER RAIL L	
42	SB5933101	2	盖轨道 R	COVER RAIL R	
43	SA3538001	16	螺钉 M4X8	SCREW,M4X8	
44	SB3848001	4	平垫圈 M4	WASHER_PLAIN_M_4	
45	028040246	4	弹簧垫圈 2-4	WASHER SPRING 2-4	
46	021400216	4	六角螺母 M4	NUT 2 M4	
47	SB5934101	2	外盖	OUTSIDE COVER	
48	SB5974001	1	内盖组件 L	INSIDE COVER L ASSY	
49	SB5975001	1	内盖组件 R	INSIDE COVER R ASSY	
50	SB4362001	1	板形波纹片螺母	BELLOW NUT	
51	SB4362001	1	板形波纹片螺母	BELLOW NUT	
52	SB5077001	1	波纹片	BELLOW	
53	SB5937001	1	波纹片支架F	BELLOW PRESSER F	
54	SB4361001	1	波纹片支架R	BELLOW PRESSER R	
55	062300416	4	螺钉 M3X4	SCREW PAN M3X4	
56	0A5401206	4	螺钉(带垫圈) M4X12DB	SCREW PAN (S/P WASHER) M4X12	
57	SA3538001	2	螺钉 M4X8	SCREW,M4X8	
58	SA9191001	2	螺钉 M3X5.5	SCREW M3X5.5	
59	SA3538001	2	螺钉 M4X8	SCREW,M4X8	
60	SB6670001	1	垫圈2.5	SPACER 2.5	
61	SA3538001	2	螺钉 M4X8	SCREW,M4X8	



C2. 送料装置 / Feed mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB5925001	1	针板辅助板	AUXILIARY PLATE	
2	SA4677101	4	辅助板缓冲	AUXILIARY PLATE CUSHION	
3	SA8560001	10	螺钉 M4X12	SCREW M4X12	
4	021400216	10	六角螺母 M4	NUT 2 M4	
5	SA4676201	4	辅助板支架	AUXILIARY PLATE BRACKET	
6	SB4407101	1	辅助板支架L	AUXILIARY PLATE BRACKET L	
7	SB4408101	1	辅助板支架R	AUXILIARY PLATE BRACKET R	
8	SB5926001	2	辅助板支架	AUXILIARY PLATE BRACKET	
9	SA8672001	2	辅助板防震垫 B	AUXILIARY PLATE CUSHION B	
10	018501036	4	螺栓 M5X10	BOLT SOCKET M5X10	
11	028050246	4	弹簧垫圈 2-5	WASHER SPRING 2-5	
12	146354002	4	垫圈 5	WASHER, PLAIN 5	
13	S42446001	8	螺栓M6X14	BOLT SOCKET (S/P WASHER)M6X14	

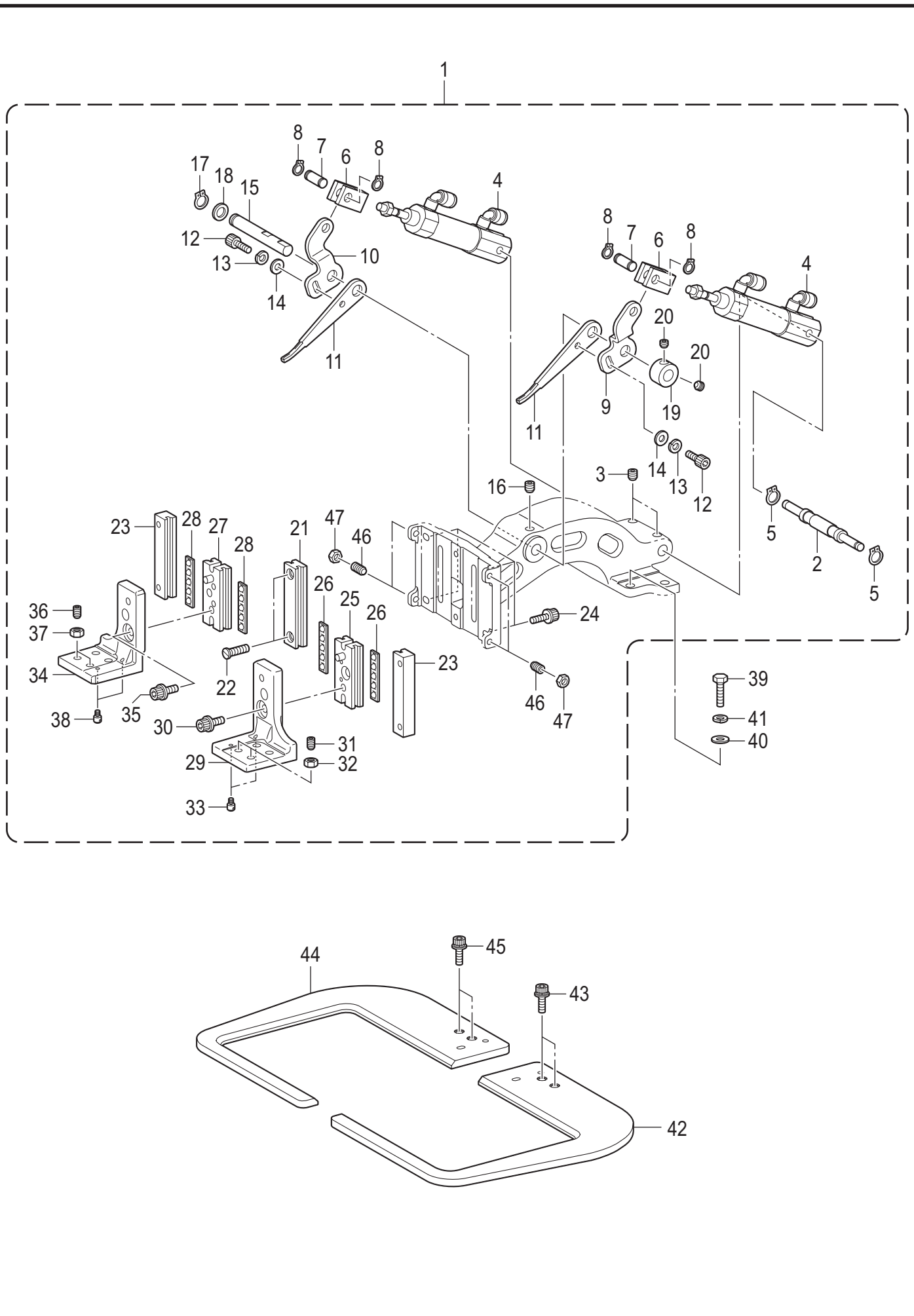
BAS-326H-484/484 SF-202



C3. 送料装置 / Feed mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA4852201	1	送布板220X100	FEED PLATE 220X100	
2	S55485001	2	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12	
3	SB4343001	1	X感应器安装板	X SENSOR PLATE	
4	018400836	2	螺栓 M4X8	BOLT SOCKET M4X8	
5	SB4342001	1	Y感应器安装板	Y SENSOR PLATE	
6	018400836	2	螺栓 M4X8	BOLT SOCKET M4X8	
7	SB4458001	1	X-送布马达大组件	X-FEED MOTOR L ASSY	
8	SB4275001	1	脉冲马达组件 X	PULSE MOTOR ASSY X	
9	SB4334001	1	X马达安装板	X MOTOR SETTING PLATE	
10	018401036	4	螺栓 M4X10	BOLT SOCKET M4X10	
11	SA3707101	1	驱动齿轮 16	GEAR 16	
12	012060536	2	螺钉 M6X5	SET SCREW, SOCKET (FT) M6X5	
13	SA6450101	1	轴承支架座	BEARING HOLDER BASE	
14	SA6451101	1	轴承支架组件	BEARING HOLDER ASSY	
15	018401036	2	螺栓 M4X10	BOLT SOCKET M4X10	
16	018501036	2	螺栓 M5X10	BOLT SOCKET M5X10	
17	SA4224001	1	注意符号 30X40	MARK ATTENTION 30×40	
18	S42446001	3	螺栓M6X14	BOLT SOCKET (S/P WASHER)M6X14	
19	SB4459201	1	Y-送布马达大组件	Y-FEED MOTOR L ASSY	
20	SB4276001	1	脉冲马达组件 Y	PULSE MOTOR ASSY Y	
21	SB4188001	1	Y马达安装板	Y MOTOR SETTING PLATE	
22	018401036	4	螺栓 M4X10	BOLT SOCKET M4X10	
23	SA4197101	1	送布齿轮	FEED GEAR	
24	012060536	2	螺钉 M6X5	SET SCREW, SOCKET (FT) M6X5	
25	SA6450101	1	轴承支架座	BEARING HOLDER BASE	
26	SB4364101	2	轴承支架垫片	BEARING HOLDER SPACER	
27	SA6451101	1	轴承支架组件	BEARING HOLDER ASSY	
28	018401236	2	螺栓 M4X12	BOLT SOCKET M4X12	
29	018501036	2	螺栓 M5X10	BOLT SOCKET M5X10	
30	SB5071001	1	Y马达安装板密封垫M	Y-PLATE PACKING M	
31	SB4181001	1	Y马达安装板密封垫	Y-PLATE PACKING	
32	S55485001	3	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12	

C4. 送料装置 / Feed mechanism

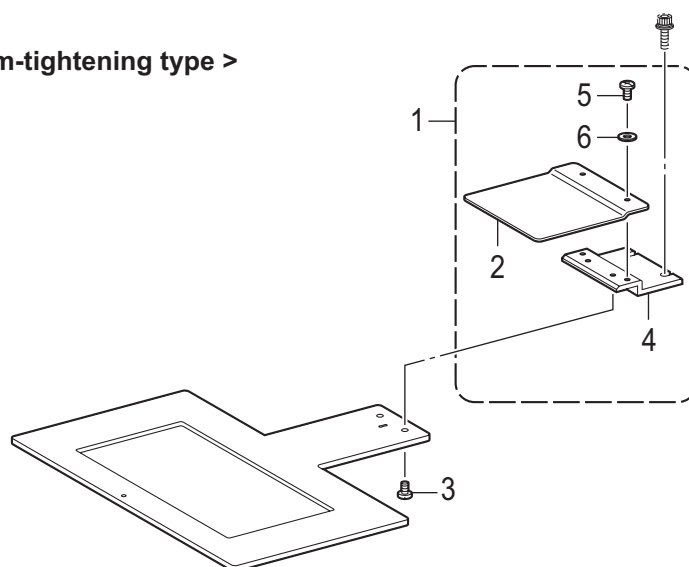


C4. 送料装置 / Feed mechanism

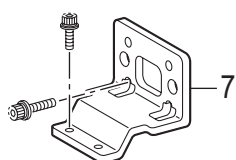
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB5938001	1	压脚臂组件 U	WORK CLAMP U ASSY	
2	SA4717001	1	气缸轴	CYLINDER SHAFT	
3	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
4	SA4719001	2	气缸组件 R	AIR CYLINDER ASSY	
5	048050142	2	轴用挡圈 C5	RETAINING RING EXTERNAL C5	
6	SA4720001	2	气缸接头	CYLINDER JOINT	
7	SA4721001	2	气缸接头轴	CYLINDER JOINT SHAFT	
8	048060142	4	轴用挡圈 C6	RETAINING RING EXTERNAL C6	
9	SB4371101	1	压脚臂杆 R(气压)	WORK CLAMP LIFTER LEVER R AIR	
10	SB4370101	1	压脚臂杆 L(气压)	WORK CLAMP LIFTER LEVER L AIR	
11	SB4369001	2	压脚臂杆 (气压)	WORK CLAMP LIFTER LEVER AIR	
12	018400836	2	螺栓 M4X8	BOLT SOCKET M4X8	
13	028040246	2	弹簧垫圈 2-4	WASHER SPRING 2-4	
14	100645004	2	垫圈	WASHER	
15	SA4692001	1	压脚臂杆轴	WORK CLAMP LIFTER SHAFT	
16	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
17	048080142	1	轴用挡圈 C8	RETAINING RING EXTERNAL C8	
18	110367001	1	垫圈 8	WASHER, PLAIN SPECIAL 8	
19	SA3231001	1	紧圈 B	SET SCREW COLLAR,B	
20	012060536	2	螺钉 M6X5	SET SCREW, SOCKET (FT) M6X5	
21	SA4863001	1	压脚导向组件 A	WORK CLAMP GUIDE A ASSY	
22	S23849101	2	螺钉 M4X16	SCREW M4X16	
23	SA4864001	2	压脚导向组件 B	WORK CLAMP GUIDE B ASSY	
24	S55482001	4	螺栓(带垫圈) M4X14	BOLT SOCKET (S/P WASHER)M4X14	
25	SA4712001	1	压脚滑块组件 R	WORK CLAMP SLIDER ASSY R	
26	SA4706101	2	压脚挡板组件	WORK CLAMP RETAINER ASSY	
27	SA4714001	1	压脚滑块组件 L	WORK CLAMP SLIDER ASSY L	
28	SA4706101	2	压脚挡板组件	WORK CLAMP RETAINER ASSY	
29	SB4455001	1	压架R组件	WORK CLAMP ASSY R	
30	S55485001	1	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12	
31	012501031	2	螺钉 M5X10	SET SCREW SOCKET (FT) M5X10	
32	021500216	2	六角螺母 M5	NUT 2 M5	
33	SA4709001	2	定位台阶螺钉	SHOULDER SCREW	
34	SB4456001	1	压架L组件	WORK CLAMP ASSY L	
35	S55485001	1	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12	
36	012501031	2	螺钉 M5X10	SET SCREW SOCKET (FT) M5X10	
37	021500216	2	六角螺母 M5	NUT 2 M5	
38	SA4709001	2	定位台阶螺钉	SHOULDER SCREW	
39	SB4810001	4	螺栓 M5X16	BOLT M5X16	
40	SB3849001	4	平垫圈 M5	WASHER_PLAIN_M_5	
41	028050246	4	弹簧垫圈 2-5	WASHER SPRING 2-5	
42	SA4870201	1	压脚板组件 326R	WORK CLAMP 326R ASSY	
43	S55485001	2	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12	
44	SA4871201	1	压脚板组件 326L	WORK CLAMP 326L ASSY	
45	S55485001	2	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12	
46	SB4525001	4	螺钉 M4X10	SET SCREW SOCKET (FT) M4X10	
47	021400106	4	六角螺母 M4	NUT 1 M4	

< 送布板 下螺钉安装式 >

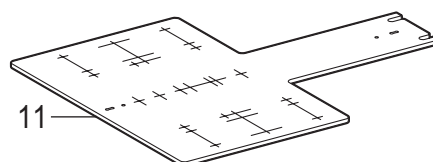
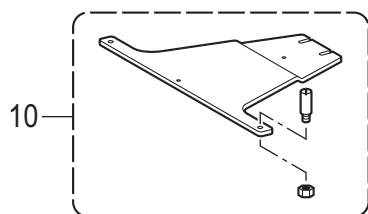
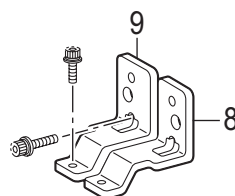
/ Feed plate: For bottom-tightening type >



< 整体式 / For single type >



< 左右分离式 / For separate type >



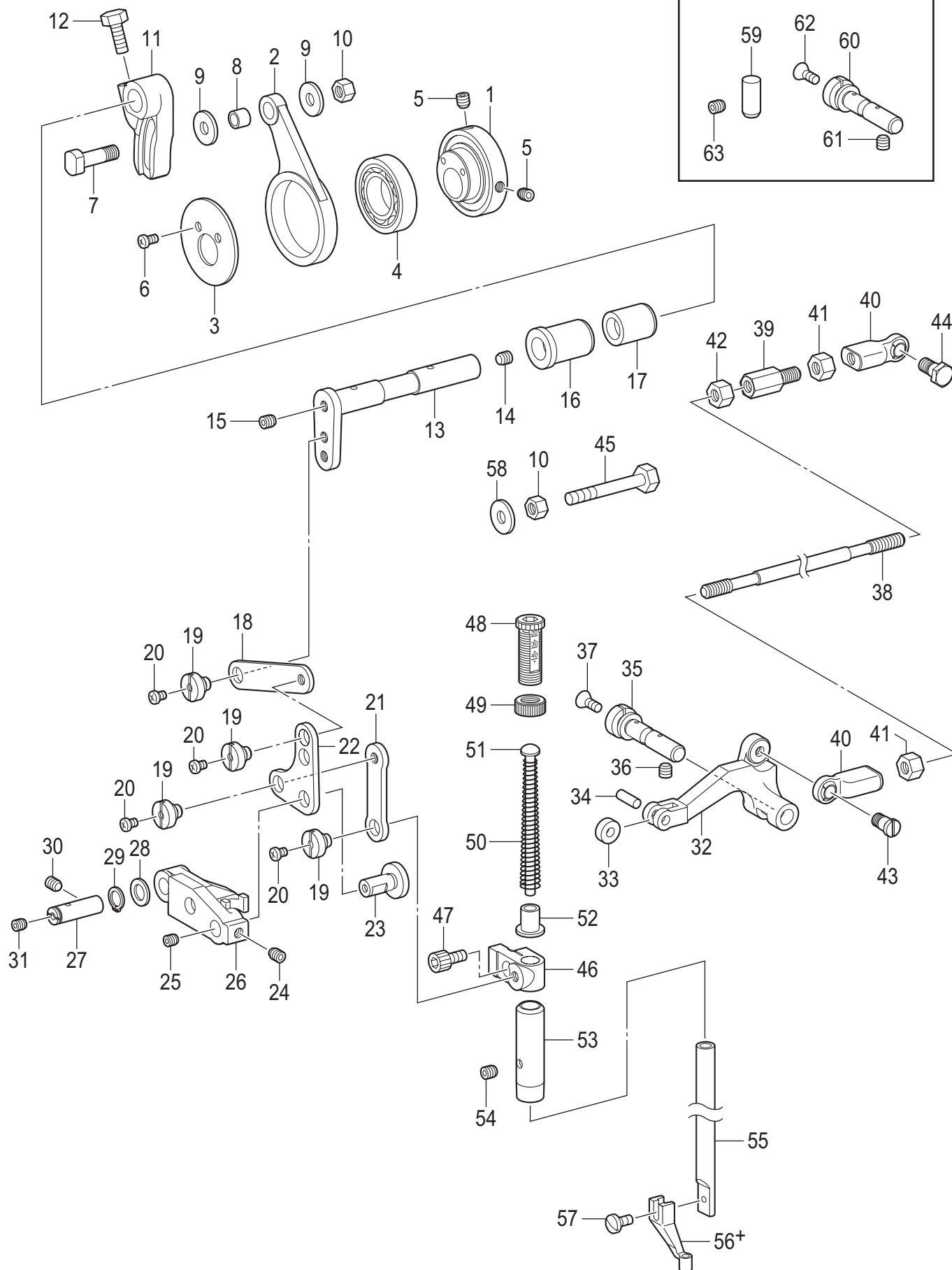
C5. 送料装置(选购件) / Feed mechanism (Option parts)

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA7141001	1	<送布板: 下螺钉安装式>	<Feed plate: For bottom-tightening type>	
2	SA6604001	1	311送布板变换复合件 B	311 FEED PLATE CHANGE B SET	
		1	送布板盖 311-1	FEED PLATE COVER 311-1	
3	S23418001	2	螺钉 M4X5	SCREW M4X5	
4	SA6603001	1	送布板垫片	FEED PLATE SPACER	
5	S23418001	2	螺钉 M4X5	SCREW M4X5	
6	025040236	2	平垫圈 M4	WASHER PLAIN M 4	
7	SA6595001	1	<整体式>	<For single type>	
		1	压脚 311F	WORK CLAMP 311F TYPE	
8	SA6599001	1	<左右分离式>	<For separate type>	
9	SA6600001	1	压脚 311F R	WORK CLAMP 311F R TYPE	
		1	压脚 311F L	WORK CLAMP 311F L TYPE	
10	SA7385001	1	<弹出式压脚>	<Cassette clamp>	
		1	弹出指示板组件 311G	CASSETTE BOARD 311G ASSY	
11	SA6640101	1	原点基准板	ORIGIN STANDARD PLATE	

D1. 抬压装置 / Work clamp lifter mechanism

< 用于 -484 SF / For -484 SF >

< 用于 -484 / For -484 >



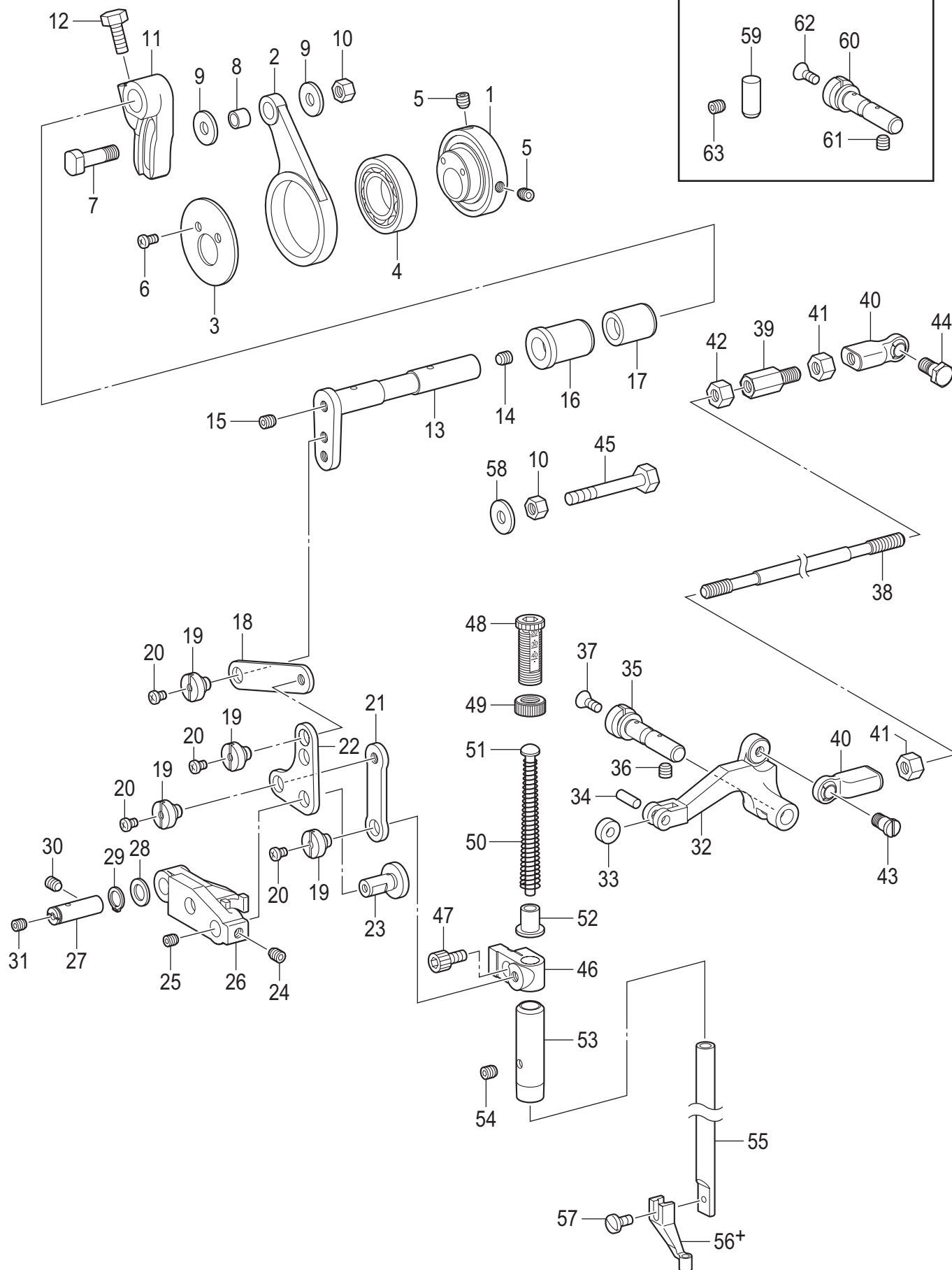
D1. 抬压装置 / Work clamp lifter mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于-484 SF>	<For -484 SF>	
1	SA4759001	1	凸轮	STEPPING CLAMP CAM	
2	SA4760001	1	连杆	STEPPING CLAMP CON.ROD	
3	SA4763001	1	垫圈	WASHER STEPPING CLAMP CAM	
4	SA7704001	1	轴承 6805VV	BALL BEARING 6805VV	
5	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
6	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
7	SA4761001	1	滚轮轴	ROLLER SHAFT STEPPING CLAMP	
8	SA4762001	1	滚轮	ROLLER STEPPING CLAMP	
9	SA4302001	2	垫圈	WASHER	
10	021060106	2	螺母 M6	NUT 1 M6	
11	SA4764001	1	压臂 R	STEPPING CLAMP ARM R	
12	017061213	1	螺栓 M6X12	BOLT M6X12	
13	SA4765001	1	压臂 F	STEPPING CLAMP ARM F	
14	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
15	S23651001	1	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
16	SA4766001	1	压臂轴套 F	BUSH STEPPING CLAMP F	
17	SA4767001	1	压臂轴套 R	BUSH STEPPING CLAMP R	
18	SA4768001	1	间歇连杆 A	STEPPING CLAMP LINK A	
19	SA4769101	4	台阶螺钉 6	SHOULDER SCREW 6	
20	062300416	4	螺钉 M3X4	SCREW PAN M3X4	
21	SA4770001	1	间歇连杆 B	STEPPING CLAMP LINK B	
22	SA4772001	1	间歇联杆	STEPPING CLAMP LINK	
23	SA4773001	1	联杆轴	SHAFT STEPPING CLAMP LINK	
24	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
25	012400436	1	螺钉 M4X4	SET SCREW SOCKET (FT) M4X4	
26	SA4777001	1	联接板	STEPPING CLAMP LIFTER LINK	
27	SA4771001	1	联接板轴	SHAFT STEPPING CLAMP LIFT LINK	
28	SA2161001	1	垫圈	WASHER	
29	048080142	1	轴用挡圈 C8	RETAINING RING EXTERNAL C8	
30	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
31	012400436	1	螺钉 M4X4	SET SCREW SOCKET (FT) M4X4	
32	SA4779101	1	间歇提升杆	STEPPING CLAMP LIFTER	
33	SA4781001	1	提升杆滑轮	ROLLER STEPPING CLAMP LIFTER	
34	141362001	1	滚轮	ROLLER	
35	SA4780001	1	提升杆轴	SHAFT STEPPING CLAMP LIFTER	
36	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
37	S25310101	1	螺钉 M4	SCREW, FLAT M4	
38	SA4775101	1	提升连杆	STEPPING CLAMP LIFTER ROD	
39	SA4853001	1	提升连杆接头	JOINT STEPPING CLAMP LIFTER	
40	SA8684001	2	球接头组件	ROUND JOINT ASSY	
41	021060306	2	六角螺母 M6	NUT 3 M6	
42	SA3227001	1	螺母 M6	NUT(FT),M6	
43	SA8689001	1	螺钉 M6X12	SCREW M6X12	
44	017061612	1	六角螺栓 M6X16	BOLT M6X16	
45	017065002	1	螺栓 M6X50	BOLT M6X50	
46	SA4778001	1	压紧杆接头	PRESSER BAR CLAMP	
47	018400836	1	螺栓 M4X8	BOLT SOCKET M4X8	
48	SA1174002	1	调节螺栓 M14	PRESSER ADJUSTING SCREW M14	
49	SA1175002	1	调节螺母 M14	ADJUST SCREW NUT	
50	SA5300001	1	弹簧	PRESSER BAR SPRING	
51	S10112101	1	弹簧导向	PRESSER BAR SPRING GUIDE	
52	SA5301001	1	弹簧管套	COLLAR PRESSER BAR SPRING	
53	SA2195001	1	压紧杆轴套	PRESSER BAR BUSH	
54	012060536	1	螺钉 M6X5	SET SCREW, SOCKET (FT) M6X5	
55	111466121	1	压紧杆	PRESSER BAR	
56+	P. 63	1	压脚	PRESSER FOOT	
57	S13399001	1	螺钉 SM3.57X12	SCREW, SM3.57X12	
58	151439102	1	垫圈	WASHER	

D1. 抬压装置 / Work clamp lifter mechanism

< 用于 -484 SF / For -484 SF >

< 用于 -484 / For -484 >

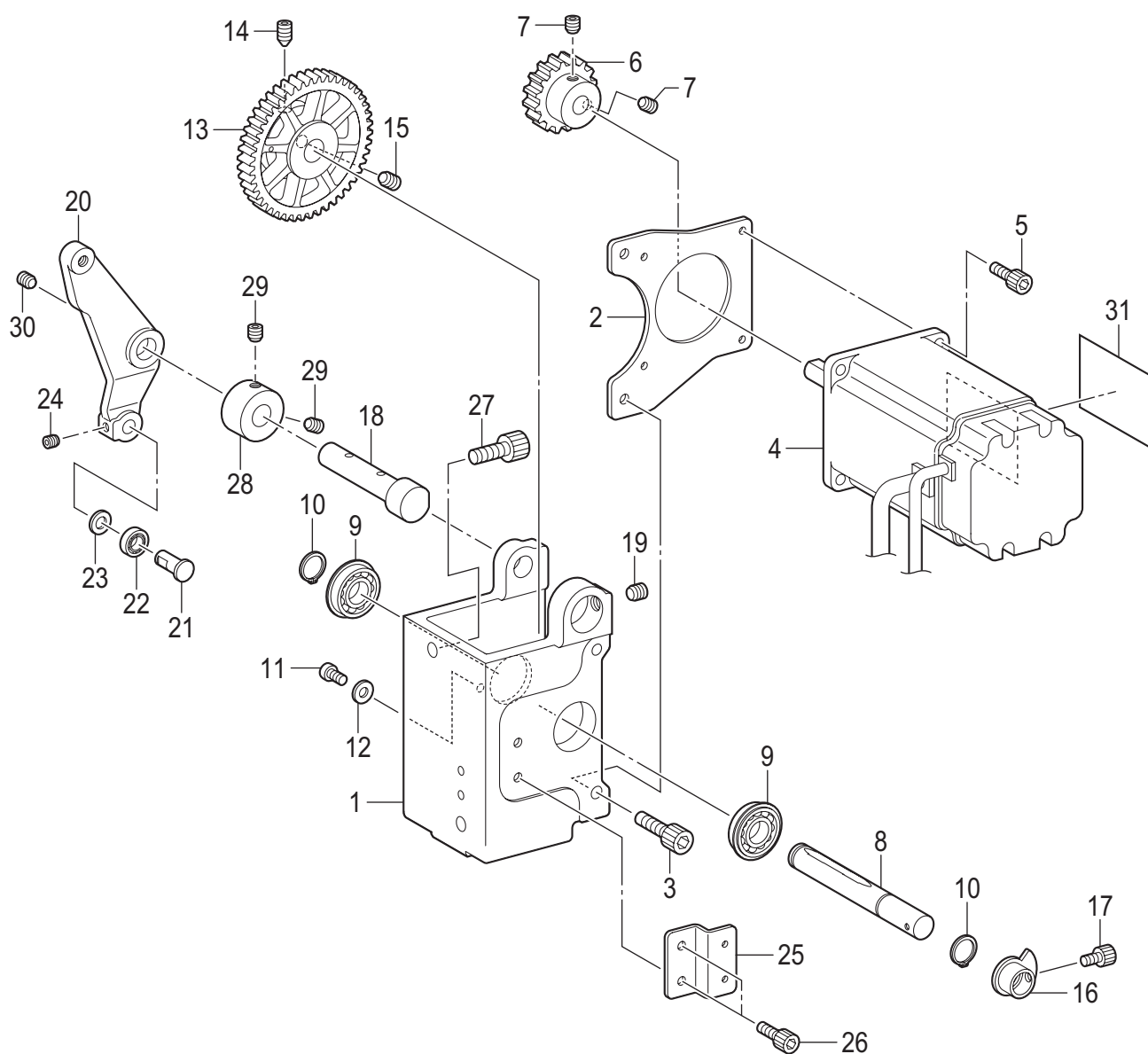


D1. 抬压装置 / Work clamp lifter mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
59	SB3309001	1	<用于-484> 压紧杆拴	<For -484> PRESSER BAR BUNG	
60	SA4780001	1	提升杆轴	SHAFT STEPPING CLAMP LIFTER	
61	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
62	S25310101	1	螺钉 M4	SCREW, FLAT M4	
63	012060536	1	螺钉 M6X5	SET SCREW SOCKET (FT) M6X5	

BAS-326H-484/484 SF-204

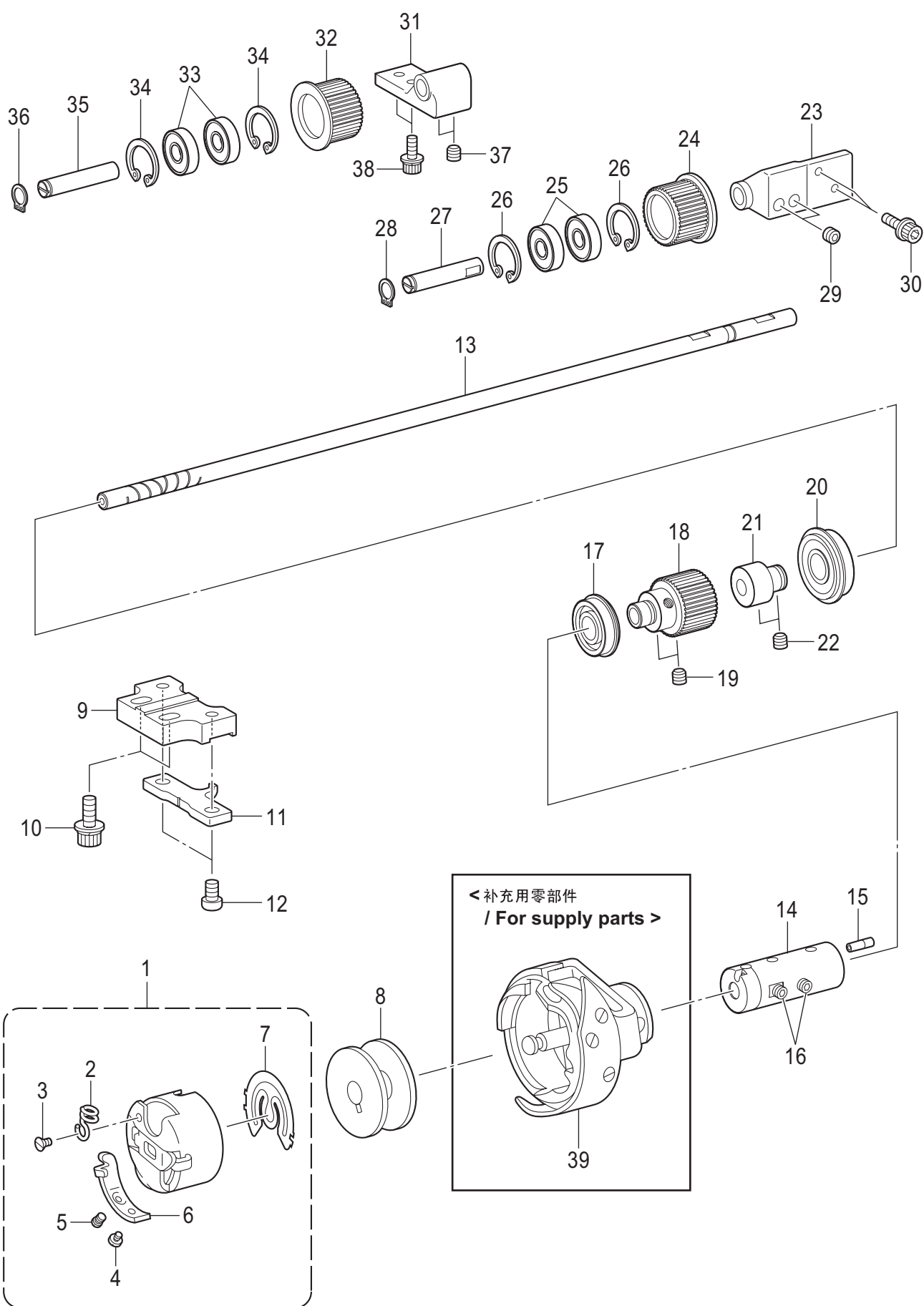
D2. 抬压装置 (用于-484 SF) / Work clamp lifter mechanism (For -484 SF)



D2. 抬压装置（用于-484 SF） / Work clamp lifter mechanism (For -484 SF)

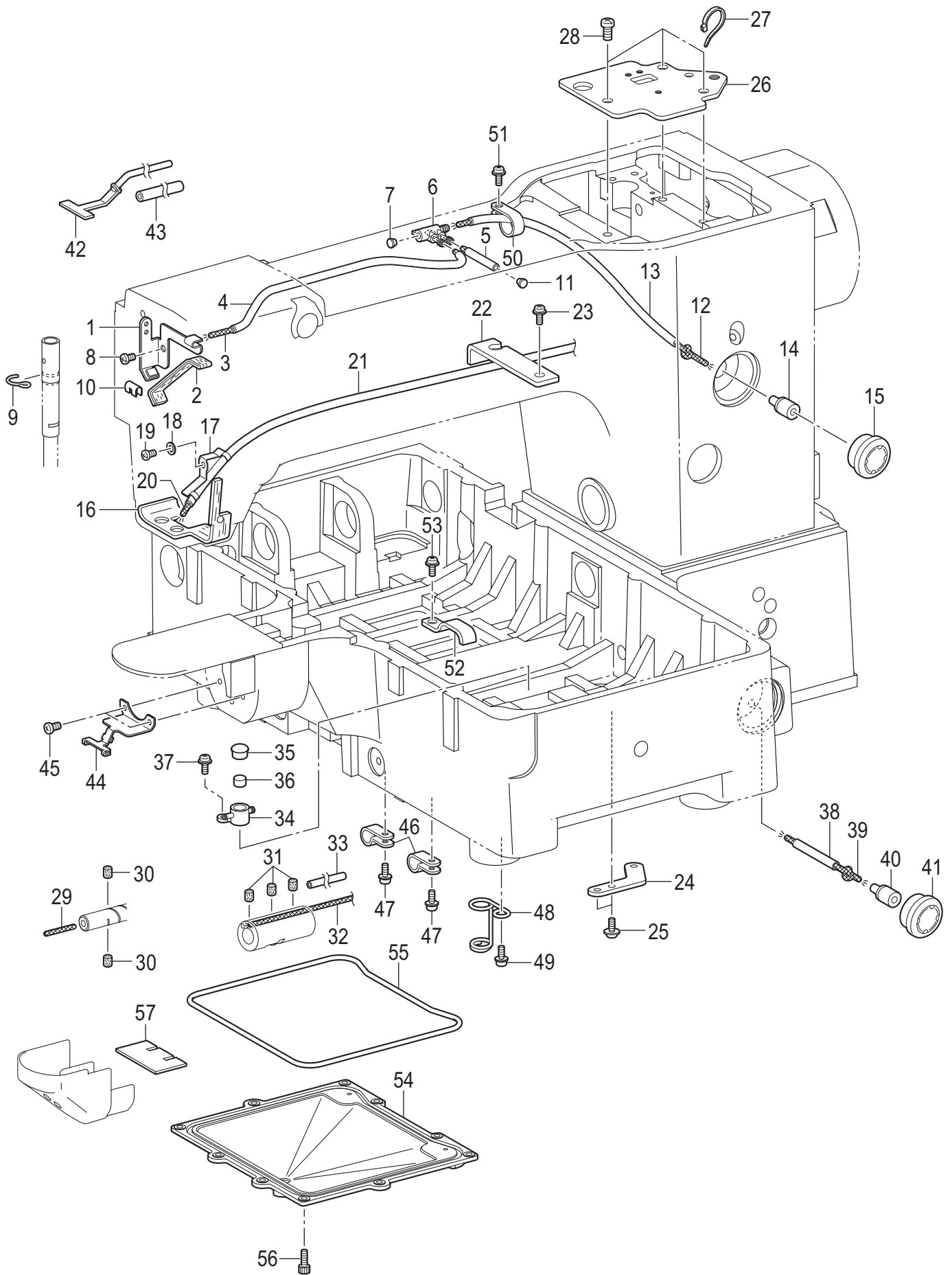
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA4741301	1	马达座	MOTOR BRACKET	
2	SB4382001	1	压脚马达板	WORK CLAMP MOTOR PLATE	
3	018501036	2	螺栓 M5X10	BOLT SOCKET M5X10	
4	SB4277201	1	脉冲马达组件 P	PULSE MOTOR ASSY P	
5	018401036	4	螺栓 M4X10	BOLT SOCKET M4X10	
6	SA4743001	1	驱动齿轮	WORK CLAMP DRIVING GEAR	
7	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
8	SA4744001	1	压脚支点轴	WORK CLAMP FULCRUM SHAFT	
9	SA4647001	2	球轴承 6900ZZNR	BALL BEARING 6900ZZNR	
10	048100142	2	轴用挡圈 C10	RETAINING RING EXTERNAL C10	
11	062400616	1	螺钉 M4X6	SCREW PAN M4X6	
12	SB3848001	1	平垫圈 M4	WASHER_PLAIN_M_4	
13	SA4745001	1	凸轮齿轮	WORK CLAMP CAM GEAR	
14	016061031	1	螺钉 M6X10	SET SCREW SOCKET (CN) M6X10	
15	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
16	SA4747001	1	压脚原点挡块	WORK CLAMP H-POSITION DOG	
17	018400636	1	螺栓 M4X6	BOLT SOCKET M4X6	
18	SA4748101	1	压脚柄轴	WORK CLAMP LEVER SHAFT	
19	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
20	SA6210001	1	间歇驱动杆	STEPPING W-CLAMP DRIVING LEVER	
21	SA3441101	1	抬压滚轮轴	W-CLAMP LIFTER ROLLER SHAFT	
22	070696800	1	轴承 R-696ZZ	BALL BEARING RADIAL 696ZZ	
23	109763022	1	垫圈	WASHER	
24	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
25	SA4753001	1	压脚传感器板	WORK CLAMP SENSOR PLATE	
26	018400836	2	螺栓 M4X8	BOLT SOCKET M4X8	
27	018061236	2	螺栓 M6X12	BOLT SOCKET M6X12	
28	SA4757101	1	紧圈	SET SCREW COLLAR	
29	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
30	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
31	SA4224001	1	注意符号 30X40	MARK ATTENTION 30X40	

E. 旋梭装置 / Rotary hook mechanism



E. 旋梭装置 / Rotary hook mechanism

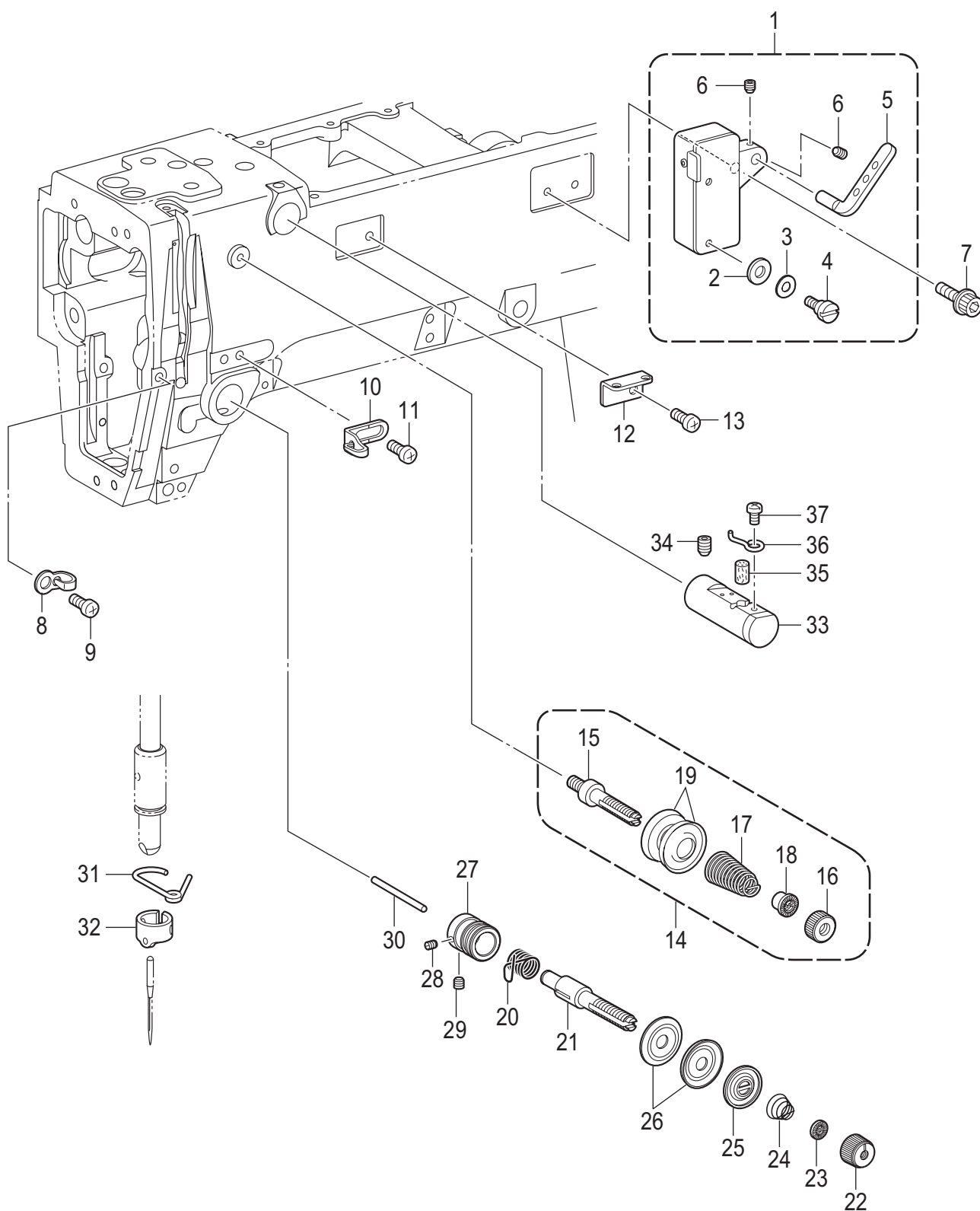
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	S00691501	1	旋芯套B组件	BOBBIN CASE B ASSY	
2	S15609001	1	过线簧	SPRING	
3	S15610001	1	螺钉1.85	SCREW, FLAT M1.85	
4	181937001	1	调节螺钉	ADJUSTING SCREW	
5	181938001	1	固定螺钉	SET SCREW	
6	S00711101	1	底线张力簧 B	LOWER THREAD TENSION SPRING, B	
7	S01767001	1	防空转弹簧	ANTI-SPIN SPRING	
8	S00871101	1	梭芯 B	BOBBIN B	
9	SB3212001	1	旋梭定位钩座	HOOK STOPPER SETTING BASE	
10	S55481001	2	螺拴(带垫圈) M4X12	BOLT SOCKET (S/P WASHER)M4X12	
11	S57657001	1	旋梭定位钩	B-CASE HOLDER POSITION BRACKET	
12	062680612	2	螺钉 SM4.37-40X6	SCREW PAN SM4.37-40X6	
13	SB6672001	1	旋梭轴	ROTARY HOOK SHAFT	
14	SB6969001	1	旋梭轴套	ROTARY HOOK SHAFT BUSH	
15	SB1050001	1	油管 S	OIL FEEDING PIPE S	
16	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
17	SA6705001	1	轴承 6001ZZNR	BALL BEARING 6001ZZNR	
18	SB5095001	1	同步轮D	TIMING PULLEY D	
19	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
20	SA8599001	1	轴承 6201ZZNR	BALL BEARING 6201ZZNR	
21	SB0026001	1	轴承套 D	BALL BEARING BUSH D	
22	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
23	SB5102101	1	空转座B	IDLER BRACKET B	
24	SB5096001	1	空转轮	IDLER PULLEY	
25	SB3444001	2	球轴承 608ZZ	BALL BEARING 608ZZ	
26	048220242	2	孔用挡圈 C22	RETAINING RING INTERNAL C22	
27	SB5104001	1	空转轮轴	IDLER SHAFT	
28	048080142	1	轴用挡圈 C8	RETAINING RING EXTERNAL C8	
29	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
30	S55487001	2	螺拴(带垫圈) M5X16	BOLT SOCKET (S/P WASHER)M5X16	
31	SB5101101	1	空转座A	IDLER BRACKET A	
32	SB5096001	1	空转轮	IDLER PULLEY	
33	SB3444001	2	球轴承 608ZZ	BALL BEARING 608ZZ	
34	048220242	2	孔用挡圈 C22	RETAINING RING INTERNAL C22	
35	SB5104001	1	空转轮轴	IDLER SHAFT	
36	048080142	1	轴用挡圈 C8	RETAINING RING EXTERNAL C8	
37	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
38	S55487001	2	螺拴(带垫圈) M5X16	BOLT SOCKET (S/P WASHER)M5X16	
39	SA2036101	1	<补充用零部件> 盒装旋梭组件 S06545	<For supply parts> SHUTTLE HOOK ASSY W/BOXS06545	



F. 供油润滑装置 / Lubrication

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA4788001	1	供油支架	WICK SUPPORT	
2	SA6593001	1	毡油线 L=180	FLAT WICK L=180	
3	SB0317001	1	油线 3X3 L=580	WICK 3X3 L=580	
4	S07459100	1	油管 L=240	OIL TUBE L=240	
5	SA7178001	1	油管	OIL TUBE	
6	S38265000	1	管接头 L	TERMINAL, L	
7	142274101	1	橡皮塞 4.2	RUBBER CAP, 4.2	
8	062400616	1	螺钉 M4X6	SCREW PAN M4X6	
9	SA6087001	1	油线挂钩	WICK SUPPORT	
10	104567101	1	油线支架	WICK SUPPORT	
11	142274101	1	橡皮塞 4.2	RUBBER CAP, 4.2	
12	SA6897001	1	油线 3X3	WICK 3X3	
13	S48189000	1	油管 L=280	OIL TUBE L=280	
14	SA5339101	1	油嘴管	OIL FEEDING PIPE	
15	S49992000	1	油视窗	OIL GAUGE WINDOW	
16	SA4786101	1	油毡	FELT	
17	145547021	1	回油管管托	TUBE HOLDER	
18	026040136	1	平垫圈 S4	WASHER PLAIN S 4	
19	062400616	1	螺钉 M4X6	SCREW PAN M4X6	
20	S49957000	1	油线 4X4 L=700	WICK, 4X4 L=700	
21	SA4791101	1	油管 L=620	OIL TUBE L=620	
22	SB6613001	1	线夹	CORD HOLDER	
23	0A5401006	1	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
24	SB5947001	1	油管夹	TUBE SUPPORT	
25	0A5401006	2	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
26	SA4785101	1	曲柄盖	CRANK COVER	
27	SB4155001	1	线夹	BAND	
28	062061016	3	螺钉 M6X10	SCREW PAN M6X10	
29	145751001	1	油毡	FELT	
30	S09043000	2	油毡	FELT	
31	107149001	3	油毡	FELT	
32	S59886001	1	油毡 L=360	FELT, L=360	
33	SA6576001	1	油管 L=210	OIL TUBE L=210	
34	SB4468001	1	油管接头	TERMINAL	
35	SA2929001	1	橡皮塞 12.5	RUBBER CAP, 12.5	
36	S38266000	1	油毡	ROTARY HOOK SHAFT FELT	
37	0A5401006	1	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
38	SB4037001	1	维尼龙管	VINYL TUBE	
39	S59886001	1	油毡 L=360	FELT, L=360	
40	SA5339101	1	油嘴管	OIL FEEDING PIPE	
41	S49992000	1	油视窗	OIL GAUGE WINDOW	
42	SB4464101	1	油毡组件	FELT ASSY	
43	SB4392001	1	油管 L=360	OIL TUBE L=380	
44	SB3233001	1	油毡压板 484	WICK SUPPORT 484	
45	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
46	525664000	2	电线夹 #6	CORD HOLDER #6	
47	0A5401006	2	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
48	S50359001	1	油线夹D	TUBE SUPPORT, D	
49	0A5401006	1	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
50	525567000	1	电线夹 #8	CORD HOLDER #8	
51	0A5401006	1	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
52	SA1394101	1	线夹U3	CORD HOLDER U3	
53	0A5401006	1	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
54	SB4387001	1	油盖	OIL COVER	
55	SB4388001	1	油盖垫片	OIL COVER PACKING	
56	018401036	10	螺栓 M4X10	BOLT SOCKET M4X10	
57	SB0057001	1	油毡	FELT	

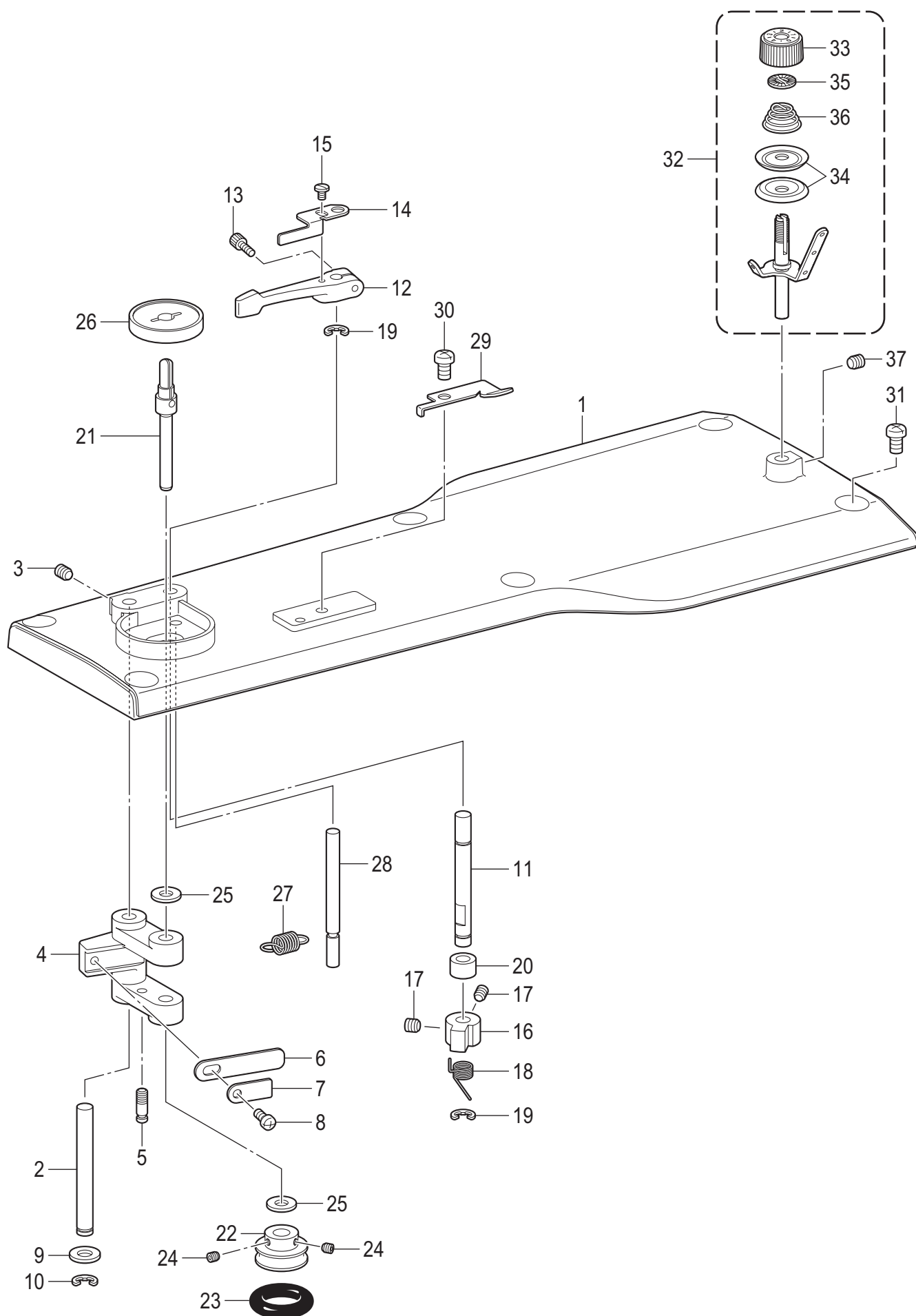
BAS-326H-484/484 SF-350



G. 穿线装置 / Threading mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB6587101	1	断线传感器总组件	THREAD BREAKAGE UNIT	
2	S07350002	1	垫圈	WASHER PLAIN	
3	120265002	1	弹簧垫圈	SPRING WASHER	
4	SA3306001	1	台阶螺钉 7-3	SHOULDER SCREW,7-3	
5	SA2636001	1	三眼线勾	THREAD RETAINER	
6	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
7	S55485001	1	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12	
8	SA4333001	1	过线导向 B	ARM THREAD GUIDE,B	
9	062500616	1	螺钉 M5X6	SCREW PAN M5X6	
10	SA6391001	1	过线器 C	ARM THREAD GUIDE C	
11	062500616	1	螺钉 M5X6	SCREW PAN M5X6	
12	SB1086001	1	机头导线板D	ARM THREAD GUIDE D	
13	062500616	1	螺钉 M5X6	SCREW PAN M5X6	
14	SB6566001	1	小夹线组件 A	PRE-TENSION ASSY A	
15	SA3256001	1	夹线杆轴 A	TENSION STUD A	
16	100136001	1	夹线螺母	TENSION NUT	
17	SA3416101	1	弹簧 LL	TENSION SPRING LL	
18	S20681000	1	调节弹簧垫圈	WASHER	
19	145446001	2	夹线盘	DISC TENSION	
20	SA6193301	1	弹簧 C	THREAD TAKE-UP SPRING C	
21	SA3255001	1	夹线杆轴	TENSION STUD	
22	S31032002	1	压线螺母	TENSION NUT	
23	S12441001	1	止动垫圈	WASHER	
24	107606101	1	夹线弹簧	TENSION SPRING H	
25	159805001	1	夹线压盘	TENSION DISC PRESSER	
26	145446001	2	夹线盘	DISC TENSION	
27	SA3254001	1	夹线座	TENSION BRACKET	
28	100402004	1	固定螺钉 SM3.57	SET SCREW SM3.57	
29	SA4143001	1	螺钉 M6X6	SET SCREW, (FT) M6X6	
30	S12699000	1	松线销	TENSION RELEASE PIN	
31	SA3258001	1	针杆轴套线导向 D	N-BAR BUSH THREAD GUIDE,D	
32	SA4815201	1	针杆线导向 B	NEEDLE BAR THREAD GUIDE B	
33	152881101	1	线冷却器组件	NEEDLE COOLER ASSY	
34	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
35	152883000	1	油毡 8X15.5	FELT, 8X15.5	
36	152884001	1	过线钩	NEEDLE COOLER THREAD GUIDE	
37	062670412	1	螺钉 SM3.57-40X4	SCREW PAN SM3.57-40X4	

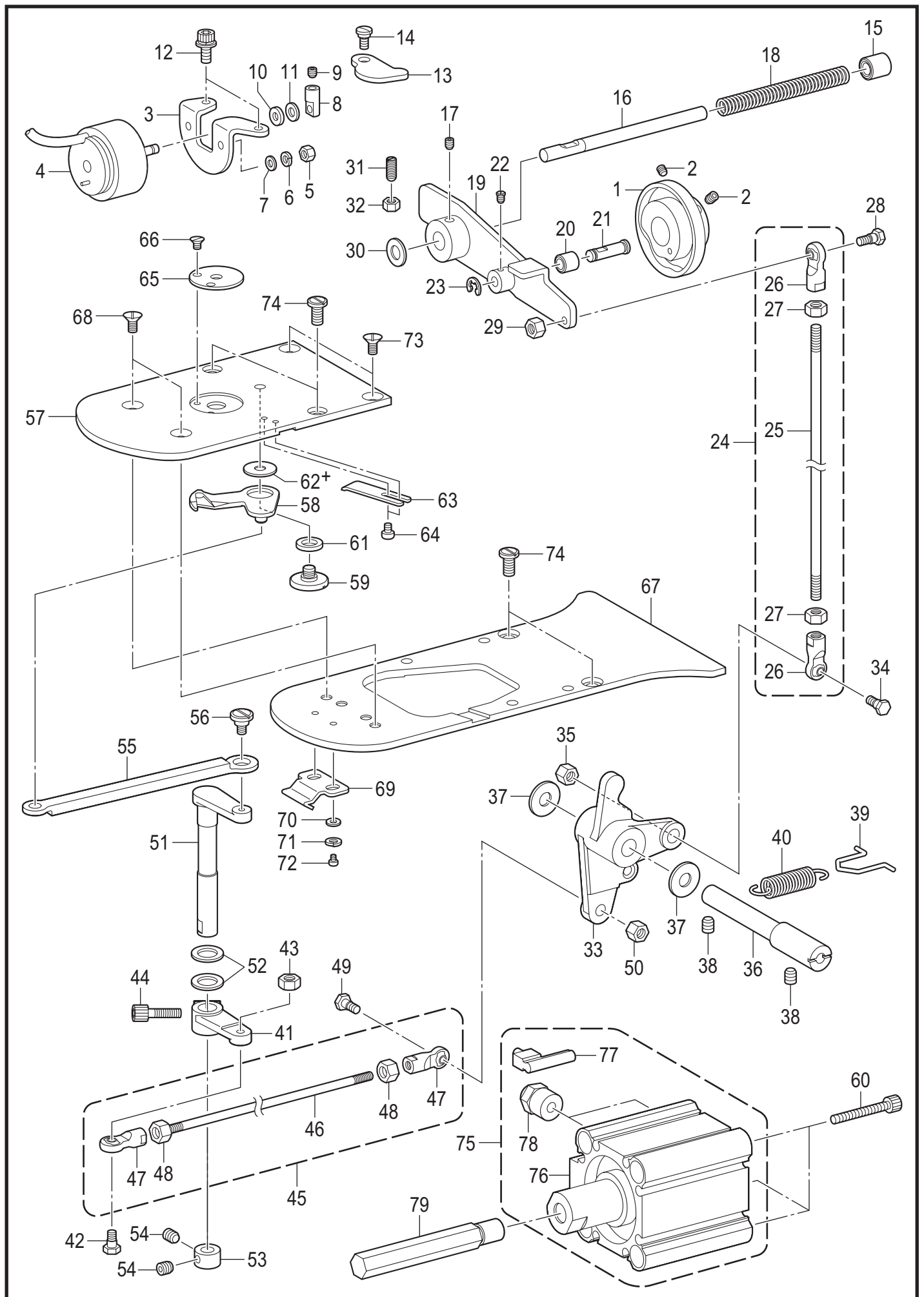
H. 绕线装置 / Bobbin winder mechanism



H. 绕线装置 / Bobbin winder mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB4389001	1	上盖垫片 311H	TOP COVER 311H	
2	SA3290001	1	卷线手柄轴	SHAFT,BW-LEVER	
3	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
4	SA3291001	1	绕线手柄	BOBBIN WINDER LEVER	
5	SA4171001	1	弹簧挂钩	SPRING HOOK	
6	SB0066001	1	板弹簧	PLATE SPRING	
7	152937001	1	垫圈	WASHER	
8	062350616	1	螺钉 M3.5X6	SCREW PAN M3.5X6	
9	155559021	1	平垫圈	WASHER PLAIN	
10	048050342	1	挡圈 E5	RETAINING RING E5	
11	SA3293001	1	卷线卡爪轴	STUD B-WINDER CLAW	
12	SA1984001	1	梭芯压臂柄	BOBBIN PRESSER ARM	
13	018401236	1	螺栓 M4X12	BOLT SOCKET M4X12	
14	SB0067001	1	梭芯压杆 P	BOBBIN PRESSER P	
15	S23418002	1	螺钉 M4X5	SCREW M4X5	
16	SA3295001	1	卷线卡爪	CLAW B-WINDER	
17	012400436	2	螺钉 M4X4	SET SCREW SOCKET (FT) M4X4	
18	S10438001	1	弹簧	SPRING, TWIST	
19	048050342	2	挡圈 E5	RETAINING RING E5	
20	SA4796001	1	垫管	SPACER COLLER	
21	SB3221001	1	绕线轴 484	BOBBIN WINDER SHAFT 484	
22	SA3297001	1	卷线器	WHEEL,B-WINDER	
23	120448001	1	橡皮圈	BOBBIN WINDER RUBBER BAND	
24	012400436	2	螺钉 M4X4	SET SCREW SOCKET (FT) M4X4	
25	155559021	2	平垫圈	WASHER PLAIN	
26	SA1988001	1	梭芯座	BOBBIN SUPPORT	
27	S10268001	1	拉簧	SPRING	
28	SA3298001	1	止动轴	STOPPER SHAFT,B-WINDER	
29	SA3299001	1	切刀	KNIFE	
30	062500616	1	螺钉 M5X6	SCREW PAN M5X6	
31	062061016	6	螺钉 M6X10	SCREW PAN M6X10	
32	SB1253001	1	绕线器夹线组件	BOBBIN WINDER TENSION ASSY	
33	S31032002	1	压线螺母	TENSION NUT	
34	145446002	2	夹线盘	DISC TENSION	
35	S12441001	1	止动垫圈	WASHER	
36	100401022	1	夹线弹簧	TENSION SPRING	
37	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	

J. 切线装置 / Thread trimmer mechanism

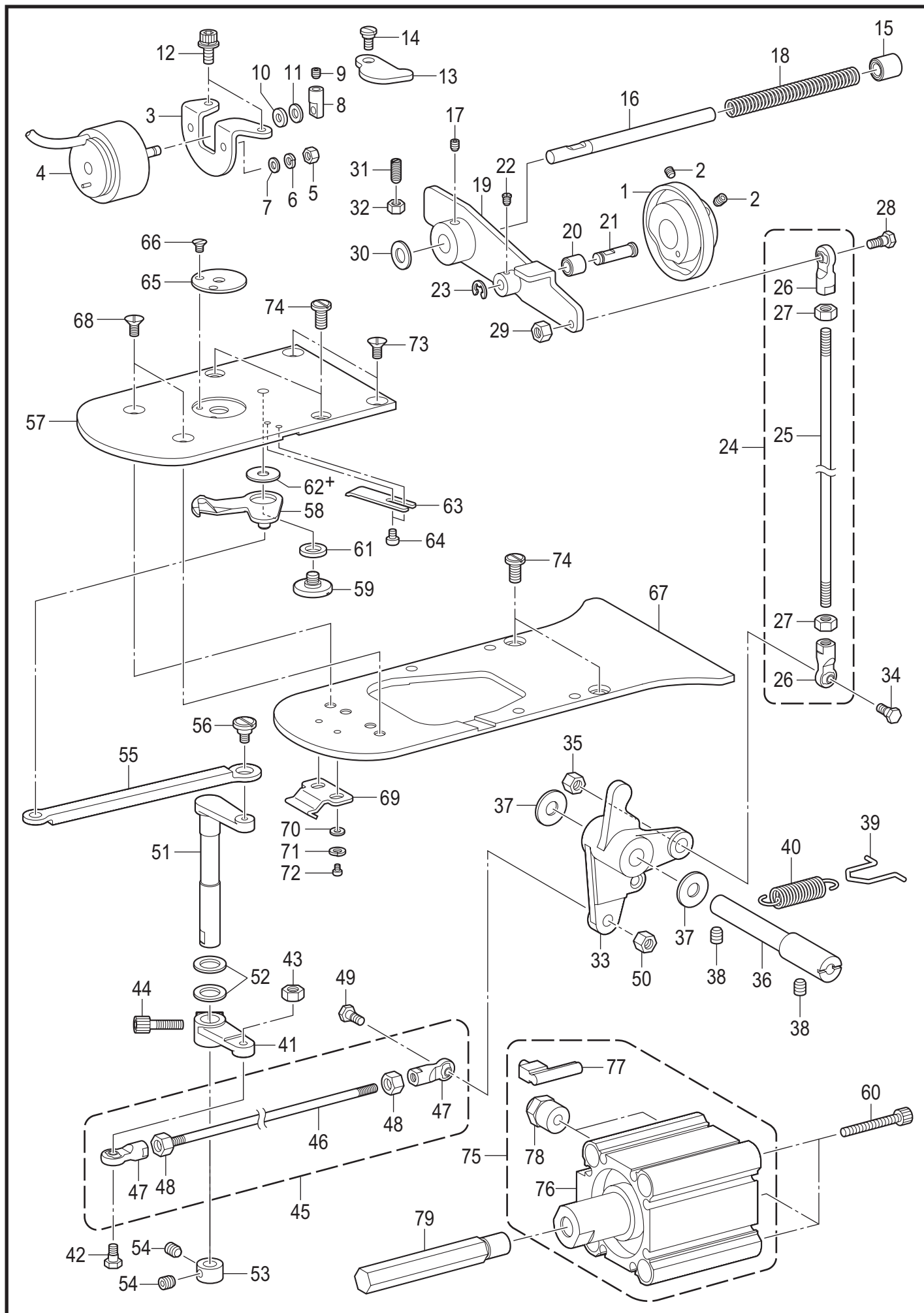


BAS-326H-484/484 SF-403

J. 切线装置 / Thread trimmer mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB0069001	1	切线凸轮 P	THREAD TRIMMER CAM P	
2	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
3	SA4798001	1	电磁铁安装板	SETTING PLATE SOLENOID	
4	SB6577001	1	切线电磁铁	THREAD TRIMMER SOLENOID	
5	021400216	2	六角螺母 M4	NUT 2 M4	
6	028040246	2	弹簧垫圈 2-4	WASHER SPRING 2-4	
7	SB3848001	2	平垫圈 M4	WASHER_PLAIN_M_4	
8	SA3307001	1	电磁铁杆	SOLENOID LEVER	
9	012400436	1	螺钉 M4X4	SET SCREW SOCKET (FT) M4X4	
10	154599000	1	电磁铁缓冲垫圈	SOLENOID CUSHION	
11	S02652021	1	垫圈	WASHER	
12	S55485001	2	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12	
13	SA4799001	1	驱动压杆	PUSHING LEVER D-LEVER	
14	SA3306001	1	台阶螺钉 7-3	SHOULDER SCREW,7-3	
15	231071001	1	轴套 8X15	BUSH, 8X15	
16	SA3312201	1	驱动杆导向轴	GUIDE SHAFT	
17	S23651001	1	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
18	SA3313101	1	弹簧	SPRING,COMPRESSION	
19	SA3309201	1	切线驱动杆	TR-DRIVING LEVER	
20	SA3310001	1	切线滚轮	COLLAR TR-TRIMMER	
21	SA3311001	1	切线滚轮轴	COLLAR SHAFT	
22	S46903001	1	螺钉M4X5	SET SCREW, M4X5	
23	048040342	1	挡圈 E4	RETAINING RING E4	
24	SB4416001	1	切线杆 V组件	THREAD TRIMMER ROD ASSY V	
25	SB4393001	1	切线杆 V	THREAD TRIMMER ROD V	
26	S32465101	2	接头组件	BALL JOINT ASSY	
27	021060306	2	六角螺母 M6	NUT 3 M6	
28	SB4401001	1	台阶螺钉6.35-6	SHOULDER SCREW 6.35-6	
29	021060306	1	六角螺母 M6	NUT 3 M6	
30	154596000	1	减震垫圈	CUSHION	
31	S25475101	1	螺钉 M6X19	SET SCREW M6X19	
32	021060106	1	螺母 M6	NUT 1 M6	
33	SB4397101	1	切线杆	THREAD TRIMMER LEVER	
34	SB4401001	1	台阶螺钉6.35-6	SHOULDER SCREW 6.35-6	
35	021060306	1	六角螺母 M6	NUT 3 M6	
36	SB4399001	1	切线杠杆轴	SHAFT TR-TRIMMER LEVER	
37	SA4545001	2	垫片	SPACER	
38	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
39	SB4398001	1	弹簧挂钩	SPRING HOOK	
40	SA3321001	1	切线复位弹簧	SPRING,EXTENSION	
41	SB4395001	1	动刀杆	MOVING KNIFE LEVER	
42	SB4401001	1	台阶螺钉6.35-6	SHOULDER SCREW 6.35-6	
43	021060306	1	六角螺母 M6	NUT 3 M6	
44	018061636	1	螺栓 M6X16	BOLT SOCKET M6X16	
45	SB4415001	1	切线杆 H组件	THREAD TRIMMER ROD ASSY H	
46	SB4391001	1	切线杆 H	THREAD TRIMMER ROD H	
47	S32465101	2	接头组件	BALL JOINT ASSY	
48	021060306	2	六角螺母 M6	NUT 3 M6	
49	SB4401001	1	台阶螺钉6.35-6	SHOULDER SCREW 6.35-6	
50	021060306	1	六角螺母 M6	NUT 3 M6	
51	SB4396001	1	动刀杆轴	SHAFT MOVABLE KNIFE LEVER	
52	SB4400001	2	轴向垫圈	THRUST WASHER	
53	SA4588001	1	紧圈	SET COLLAR	
54	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
55	SB5099001	1	动刀连杆	M-KNIFE CONNECTING PLATE	
56	SA4354001	1	台阶螺钉 6-1.8	SHOULDER SCREW,6-1.8	
57	SB3210001	1	针板 484	NEEDLE PLATE 484	
58	SB3214001	1	动刀组件 484	MOVABLE KNIFE 484 ASSY	
59	S10209101	1	螺钉 SM4.37	SCREW, SM4.37	
60	SB7118001	3	螺栓5X50	BOLT SOCKET M5×50	

J. 切线装置 / Thread trimmer mechanism

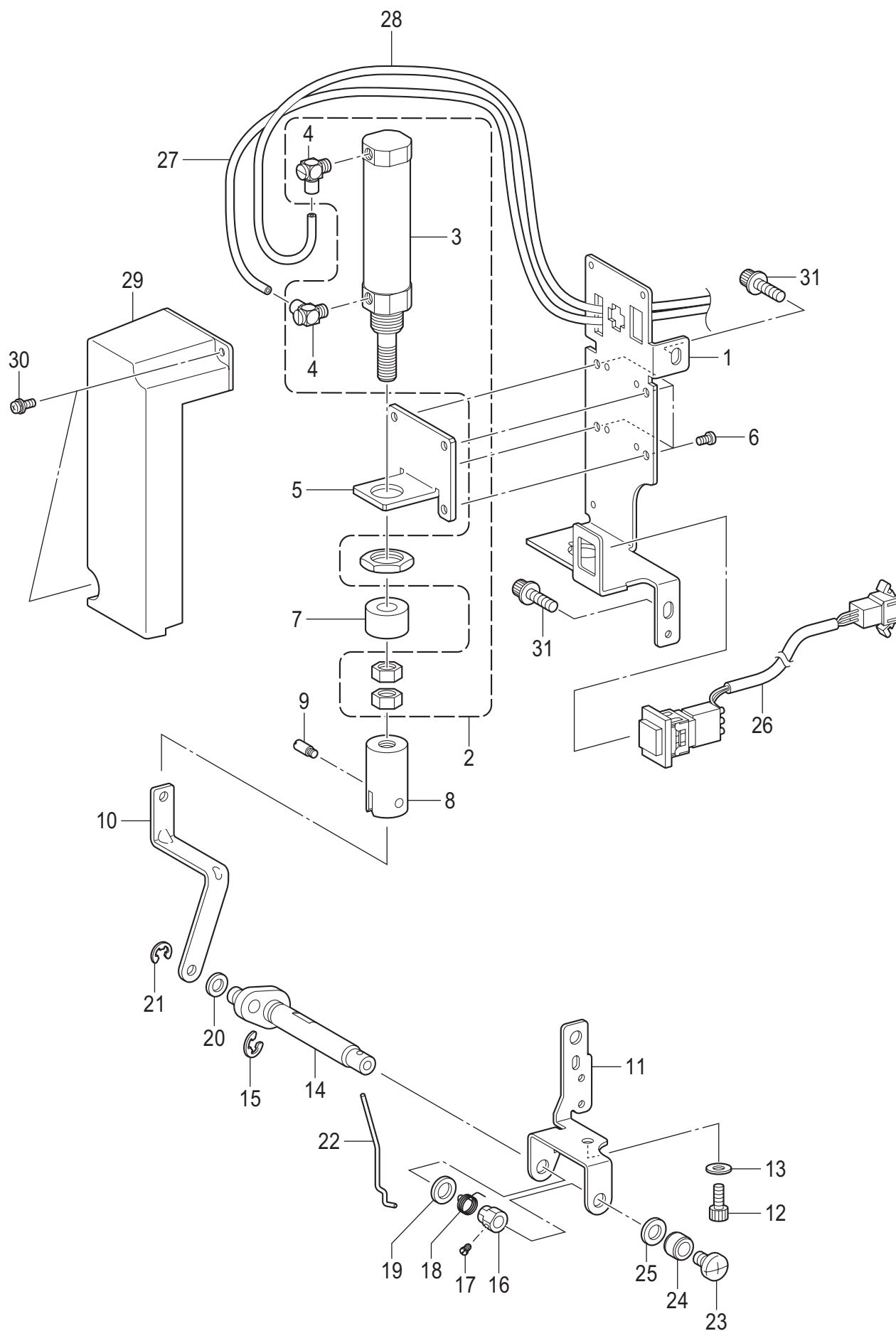


BAS-326H-484/484 SF-403

J. 切线装置 / Thread trimmer mechanism

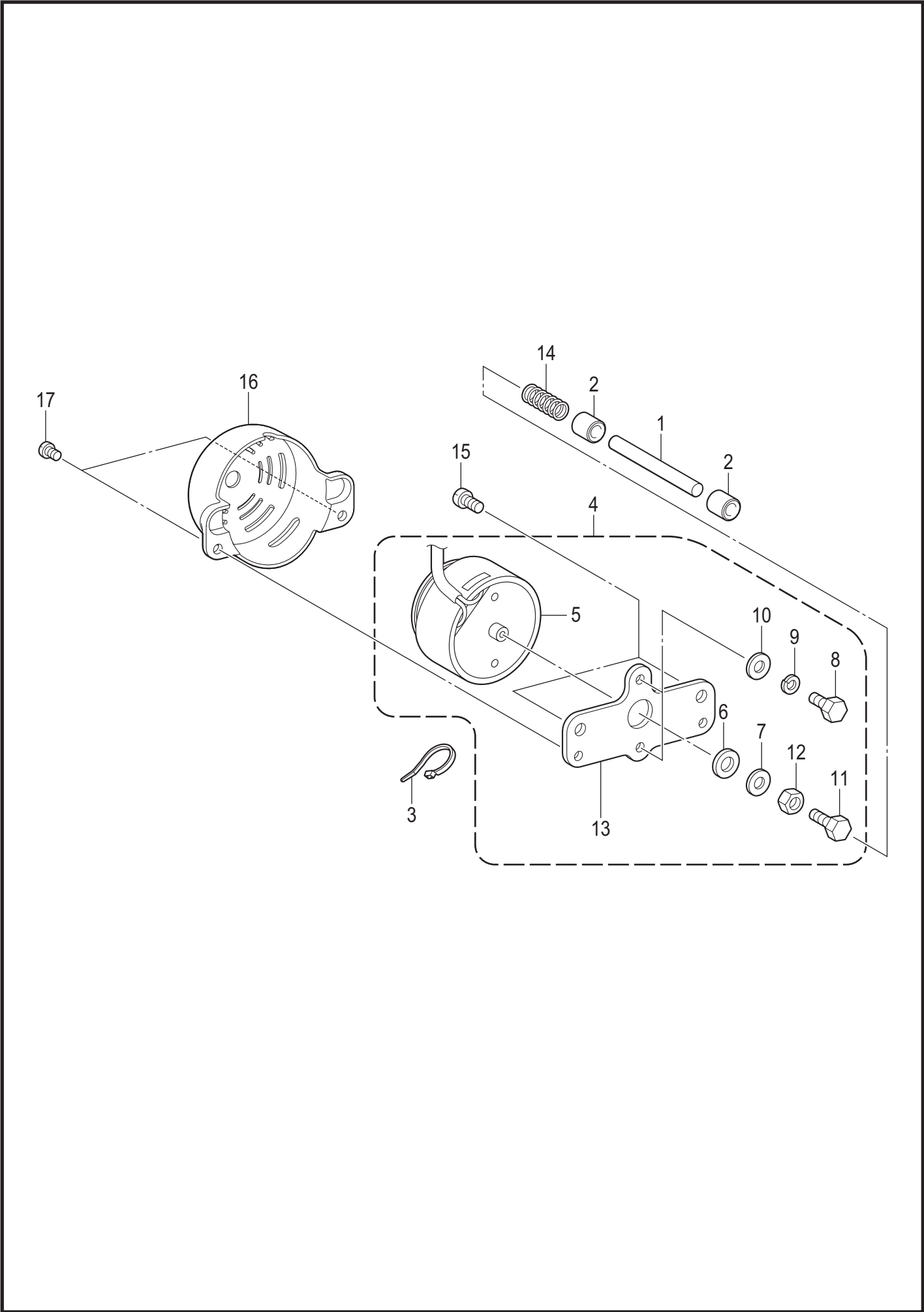
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
61	S00705001	1	动刀圈套	MOVABLE KNIFE COLLAR	
62+	S10208001	1	垫圈(0.4)	MOVABLE KNIFE SPACER	
62+	S10208002	1	垫圈(0.5)	MOVABLE KNIFE SPACER	
62+	S10208003	1	垫圈	MOVABLE KNIFE SPACER	
62+	S10208004	1	垫圈(0.7)	MOVABLE KNIFE SPACER	
63	S57670001	1	定刀484	FIXED KNIFE, 484	
64	111140002	2	螺钉 SM2.38	SCREW, SM2.38	
65	S40217001	1	针孔板 3	NEEDLE HOLE PLATE, 3	
66	100360003	2	螺钉 SM2.38	SCREW	
67	SB5094001	1	针板垫圈	NEEDLE PLATE SPACER	
68	S25310101	2	螺钉 M4	SCREW, FLAT M4	
69	SA6273101	1	大旋梭盖挂钩 U	SHUTTLE RACE COVER HOOK U	
70	SB3847001	2	平垫圈 M3	WASHER_PLAIN_M_3	
71	028030246	2	弹簧垫圈 2-3	WASHER SPRING 2-3	
72	062300416	2	螺钉 M3X4	SCREW PAN M3X4	
73	S25310101	2	螺钉 M4	SCREW, FLAT M4	
74	SA3538001	4	螺钉 M4X8	SCREW,M4X8	
75	SB5955001	1	气缸组件CDQ2	CYLINDER CDQ2 ASSY	
76	SB6867001	1	气缸CDQ2	CYLINDER CDQ2	
77	SB3224001	1	切线气缸传感器	AUTO SWITCH	
78	SB6973001	2	接头 KQ2H04-01AS	JOINT KQ2H04-01AS	
79	SB5100001	1	螺柱	HEXAGON STUD BOLT	

K. 扫线装置 / Thread wiper mechanism



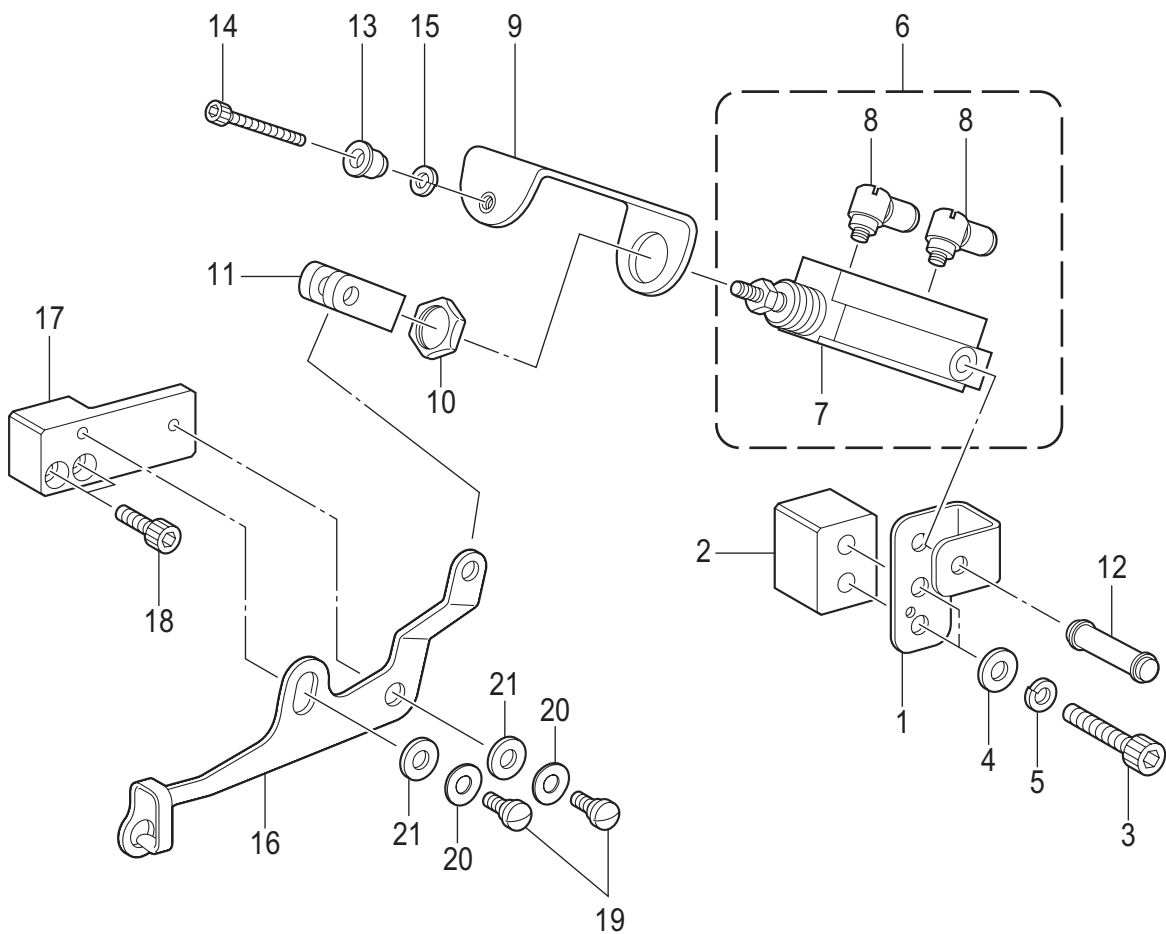
K. 扫线装置 / Thread wiper mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB4379001	1	扫线电磁铁安装板	T-WIPER SOLENOID SETTING PLATE	
2	SB3293001	1	气缸组件 CJ2B16-10	CYLINDER CJ2B16-10 ASSY	
3	SB3292001	1	气缸 CJ2B16-10	CYLINDER CJ2B16-10	
4	S12150000	2	管接头 M-5HL-4	TUBE ELBOW, M-5HL-4	
5	SB3290001	1	气缸支承板	CYLINDER SUPPORT PLATE	
6	062350616	4	螺钉 M3.5X6	SCREW PAN M3.5X6	
7	S31778000	1	气缸定位器	STOPPER, CYLINDER	
8	SA7164001	1	气缸接口	JOINT CYLINDER	
9	S25456001	1	柱塞销	PLUNGER PIN	
10	SA5219001	1	扫线连杆	THREAD WIPER ROD	
11	SB4378001	1	扫线轴托架	THREAD WIPER SHAFT BRACKET	
12	018400836	1	螺栓 M4X8	BOLT SOCKET M4X8	
13	SB3848001	1	平垫圈 M4	WASHER_PLAIN_M_4	
14	SA8057001	1	扫线曲柄组件	THREAD WIPER CRANK ASSY	
15	048040342	1	挡圈 E4	RETAINING RING E4	
16	S25454021	1	螺纹紧圈	SET SCREW COLLAR	
17	S25279101	1	螺钉 M3.5-5	SET SCREW (CP) M3.5-5	
18	SA2287001	1	弹簧	SPRING	
19	149097000	1	消音垫	SILENT SHEET	
20	110735022	1	垫圈	WASHER	
21	048030342	1	挡圈 E3	RETAINING RING E3	
22	S10470201	1	扫线杆	WIPER	
23	060400516	1	螺钉 M4X5	SCREW BIND M4X5	
24	146288021	1	扫线轴挡圈	THREAD WIPER STUD COLLAR	
25	S03677001	1	垫圈	WASHER	
26	SA5213001	1	停止开关组件	STOP SWITCH ASSY	
27	SB2178001	1	空气管 TA	AIR TUBE 3 L=1500	
28	SB2178002	1	空气管 TB	AIR TUBE 3 L=1500	
29	SA4806101	1	电磁铁盖	SOLENOID COVER	
30	0A4300806	2	螺钉(带垫圈) M3X8DA	SCREW PAN (S/P WASHER) M3X8	
31	S55485001	2	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER) M5X12	



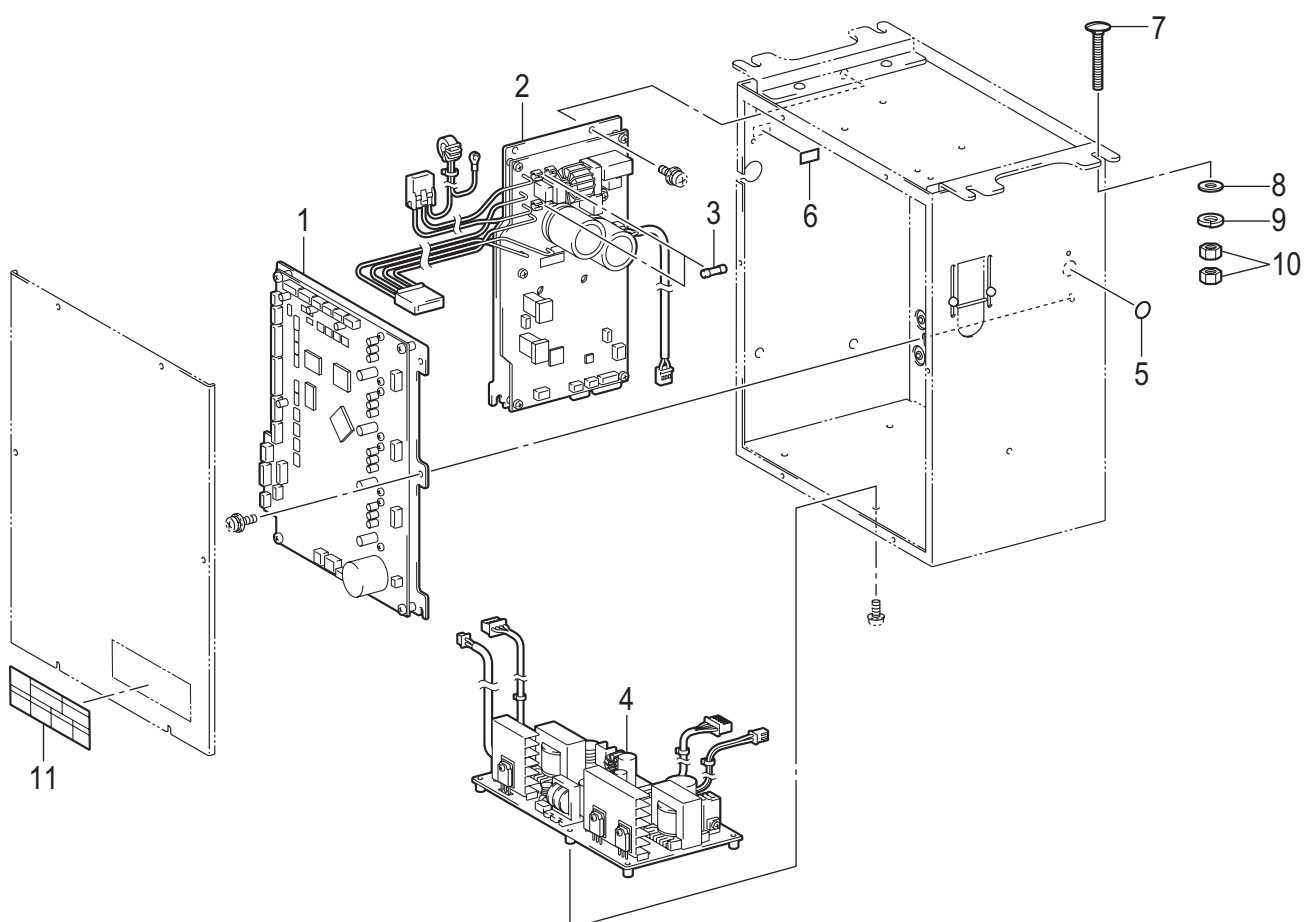
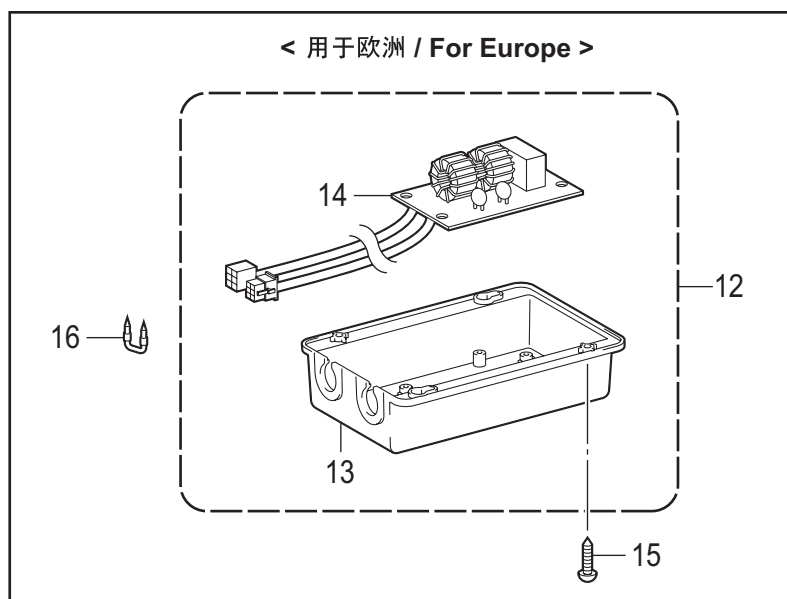
L. 松线装置（松线电磁铁） / Tension release mechanism (Tension release solenoid)

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB6261001	1	轴3X50	SHAFT 3X50	
2	SB1192001	2	松线杆套筒	TENSION RELEASE BAR BUSH	
3	SB4155001	1	线夹	BAND	
4	SB4467101	1	松线电磁铁组件	TENSION RELEASE ASSY	
5	SB4345001	1	松线电磁铁	TENSION RELEASE SOLENOID	
6	SB1179001	1	电磁铁缓冲垫圈	SOLENOID CUSHION	
7	025040332	1	平垫圈 L4	WASHER PLAIN L 4	
8	017400802	2	螺栓 M4X8	BOLT M4X8	
9	028040246	2	弹簧垫圈 2-4	WASHER SPRING 2-4	
10	SB3848001	2	平垫圈 M4	WASHER_PLAIN_M_4	
11	017401415	1	螺栓 M4X14	BOLT M4X14	
12	021400306	1	六角螺母 M4	NUT 3 M4	
13	SB4380001	1	电磁铁安装板	SETTING PLATE SOLENOID	
14	SB4486001	1	松线弹簧	TENSION RELEASE SPRING	
15	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
16	SB0787101	1	电磁铁罩	SOLENOID COVER	
17	060400516	2	螺钉 M4X5	SCREW BIND M4X5	



M. 挑线装置 / Thread take-up mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	S56531001	1	安装板	SETTING PLATE	
2	SB3238001	1	安装板垫片	SETTING PLATE SPACER	
3	018503036	2	螺栓 M5X30	BOLT SOCKET M5X30	
4	026050136	2	平垫圈 S5	WASHER PLAIN S 5	
5	028050246	2	弹簧垫圈 2-5	WASHER SPRING 2-5	
6	SB3294001	1	挑线连杆气缸组件	PIN CYLINDER ASSY	
7	SB0103001	1	挑线连杆气缸	PIN CYLINDER	
8	SB0105001	2	L型管接头4XM3	MALE ELBOW 4XM3	
9	S56532001	1	限位架	STOPPER BRACKET	
10	S50051000	1	螺母 M12	NUT, M12	
11	S50050000	1	叉型关节	KNUCKLE	
12	S50049000	1	销钉	PIN	
13	S32259001	1	张力器螺母	PRE-TENSION NUT	
14	018401636	1	螺栓 M4X16	BOLT SOCKET M4X16	
15	028040246	1	弹簧垫圈 2-4	WASHER SPRING 2-4	
16	SB6971001	1	挑线连杆	THREAD TAKE-UP LEVER	
17	SB3237001	1	挑线连杆安装座	LEVER BASE	
18	018401636	2	螺栓 M4X16	BOLT SOCKET M4X16	
19	SA9294001	2	台阶螺钉 4	SHOULDER SCREW 4	
20	107017001	2	弹簧垫圈	WAVE WASHER	
21	SB0532001	2	平垫圈	WASHER PLAIN	

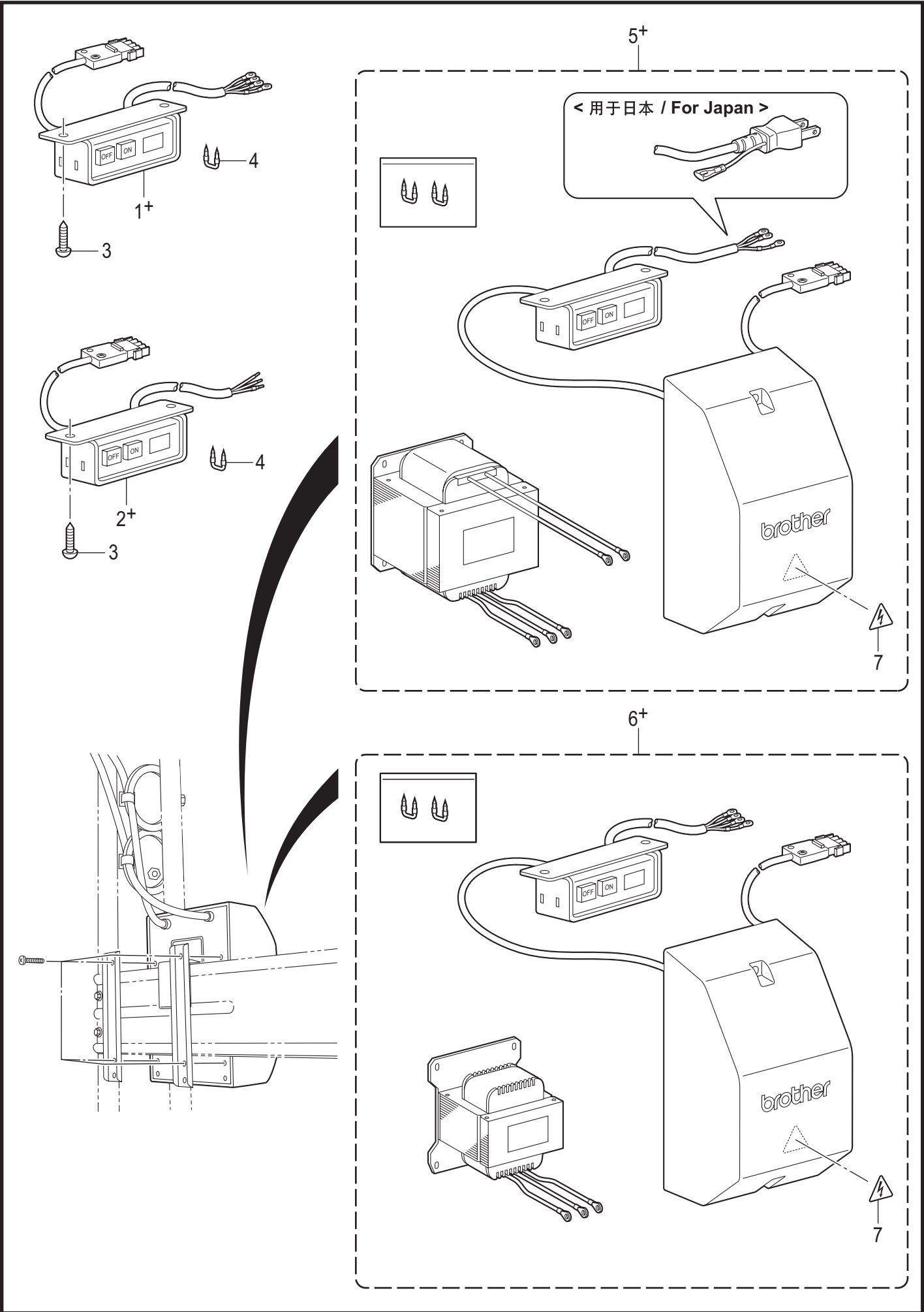


N1. 控制箱 / Control box

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB6414001	1	主基板组件 311H SA	MAIN PCB ASSY 311H S/A	
2	SB4541101	1	马达基板组件 311H	MOTOR PCB ASSY 311H	
3	J04417001	2	保险丝 10A-250V:FGMB	G FUSE 10A-250V:FGMB	
4	SA9500201	1	电源基板组件	POWER PCB ASSY	
5	S37060001	1	接地标记	LABEL, GROUNDING	
6	S37059001	1	PE标记	LABEL, PE	
7	SA9893001	4	螺栓 M8X65	BOLT M8X65	
8	025080336	4	平垫圈 L8	WASHER PLAIN L 8	
9	028080246	4	弹簧垫圈 2-8	WASHER SPRING 2-8	
10	021080206	8	螺母 M8	NUT 2 M8	
11	SA9725001	1	感电标签 36 X 150	LABEL ELECTRICAL SHOCK 36X150	
			<用于欧洲>	<For Europe>	
12	SA9559001	1	CE滤波器组件	CE FILTER BOX ASSY	
13	SA9564001	1	CE滤波器座罩	CE FILTER CASE	
14	SA9565001	1	CE滤波器基板组件	CE FILTER PCB ASSY	
15	S03816001	4	圆头木螺钉 M4.5X16	WOOD SCREW M4.5X16	
16	200190001	5	U形卡钉	STAPLE 10X20	

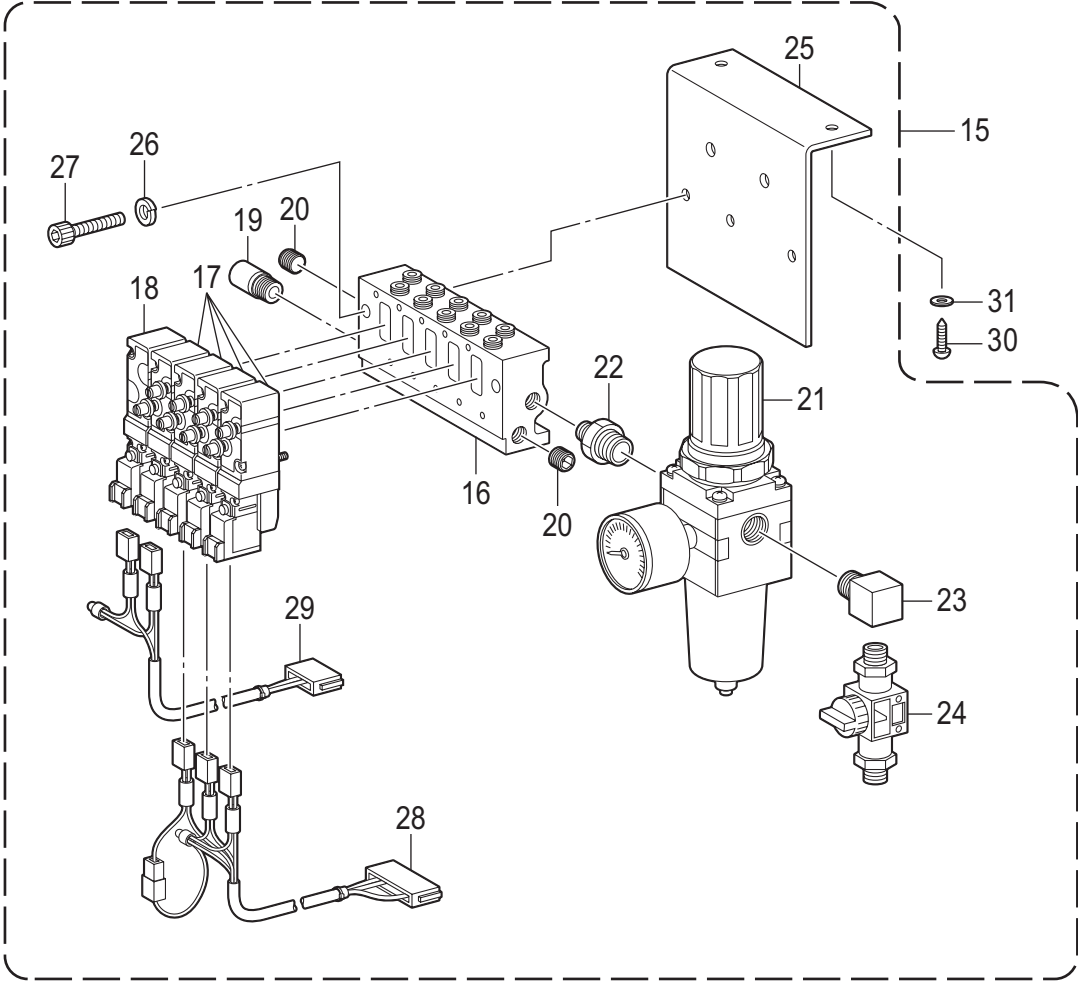
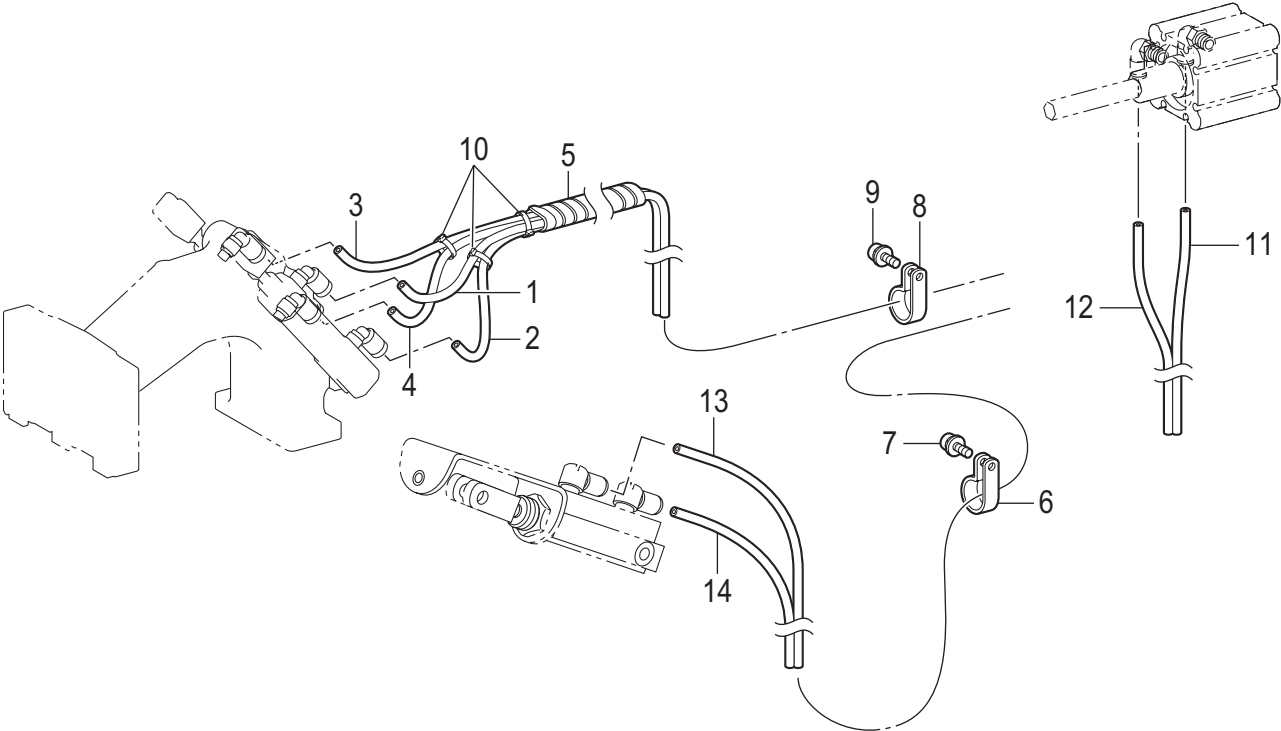
BAS-326H-484/484 SF-502

N2. 控制箱 / Control box



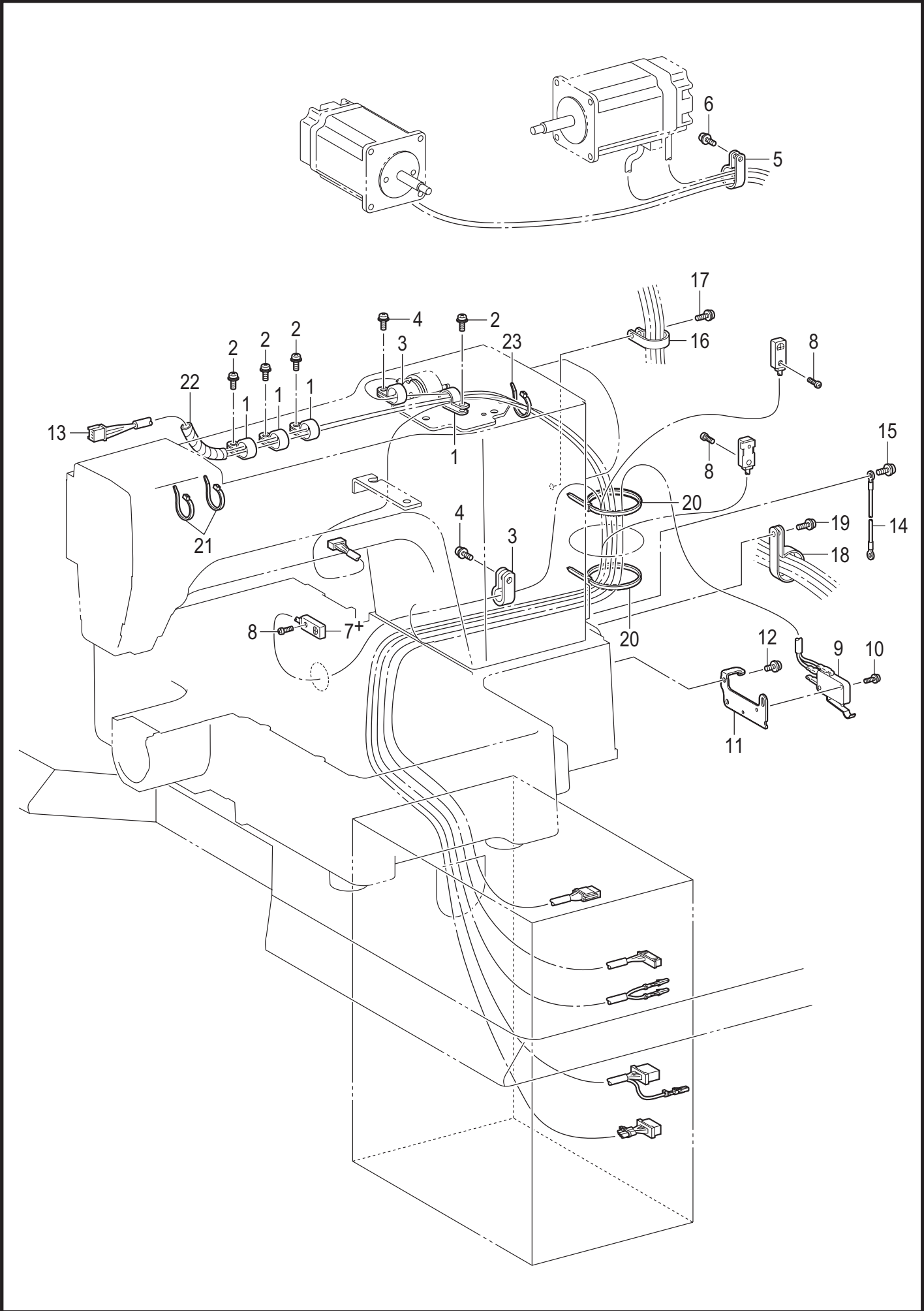
N2. 控制箱 / Control box

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	SA9616001	1	<用于三相 200V AC> <用于日本> 电源开关组件 SJT	<For Three phase 200V AC> <For Japan> POWER SWITCH ASSY SJT	
1+	SA9831001	1	<用于三相 220V> <用于美洲> 电源开关组件 SJT#2	<For Three phase 220V AC> <For the Americas> POWER SWITCH ASSY SJT#2	
2+	SA9535001	1	<用于单相 220V AC> <用于亚洲,欧洲及一般出口> 电源开关组件CCC	<For Single phase 220V AC> <For Asia, General and Europe> POWER SUPPLY SWITCH ASSY CCC	
2+	BMP3010-0000001-3S00	1	<用于单相 220V AC> <用于中国> 电源开关组件 CCC#2	<For Single phase 220V AC> <For China> POWER SWITCH 220V	
3	S03816001	2	圆头木螺钉 M4.5X16	WOOD SCREW M4.5X16	
4	200190001	2	U形卡钉	STAPLE 10X20	
5+	SB1229001	1	<用于单相 100V> <用于日本> 变压器箱备品组件	<For Single phase 100V> <For Japan> TRANS BOX 100V SUPPLY	
5+	BMP3010-0000000-2ST1	1	<用于美洲> 变压器箱	<For the Americas> TRANSFORMER BOX	
6+	BMP3010-0000000-3ST4	1	<用于三相 380V> <用于亚洲和一般出口> 变压器箱	<For Three phase 380V> <For General and Asia> TRANSFORMER BOX	
6+	BMP3010-0000001-3ST4	1	<用于中国> 变压器箱	<For China> TRANSFORMER BOX	
6+	BMP3010-0000000-4ST4	1	<用于三相 400V> <用于欧洲> 变压器箱	<For Three phase 400V> <For Europe> TRANSFORMER BOX	
7	SA9914001	1	感电标签 25 X 28	LABEL ELECTRICAL SHOCK 25 X 28	



P. 空压装置 / Air pressure mechanism

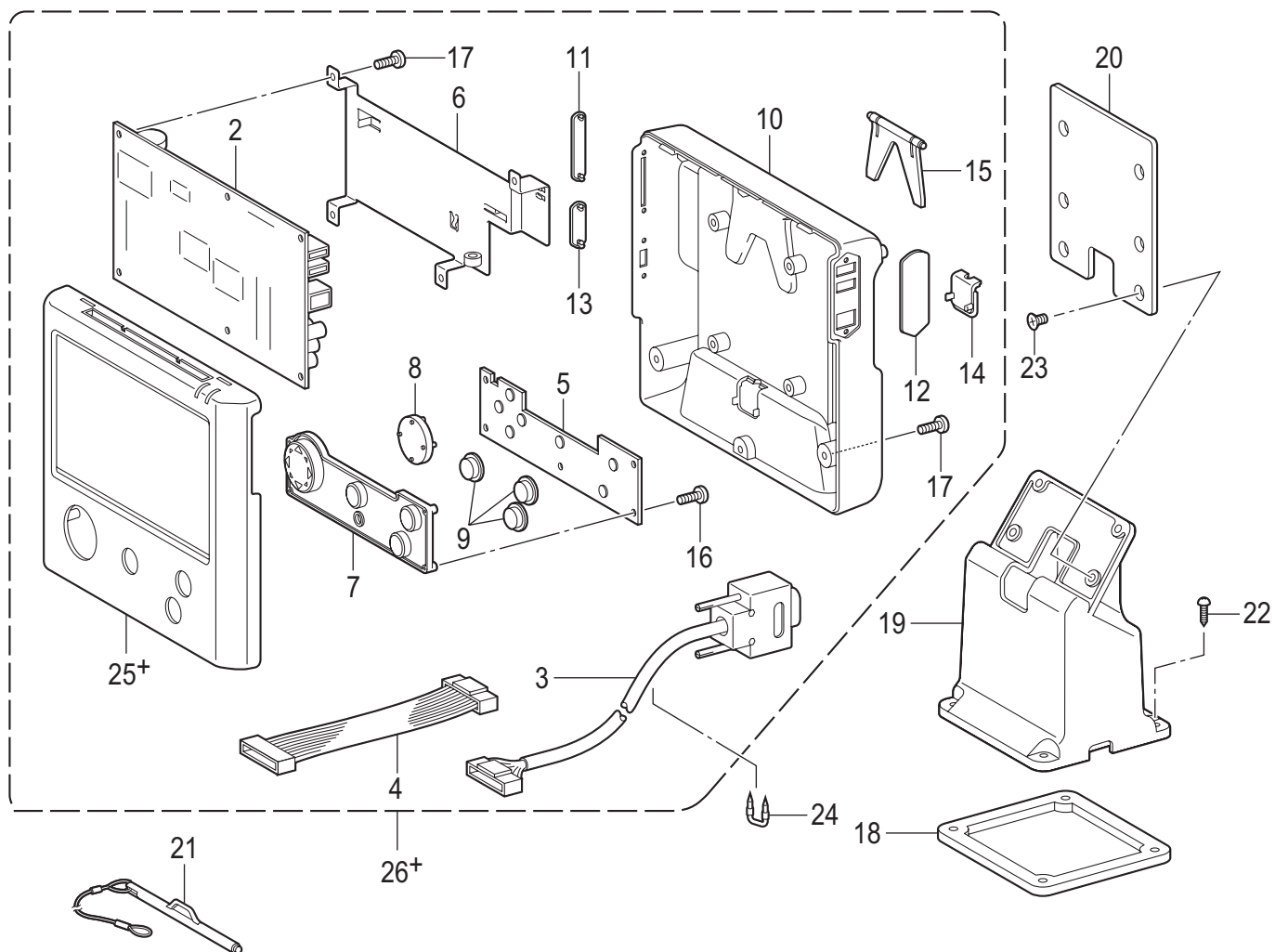
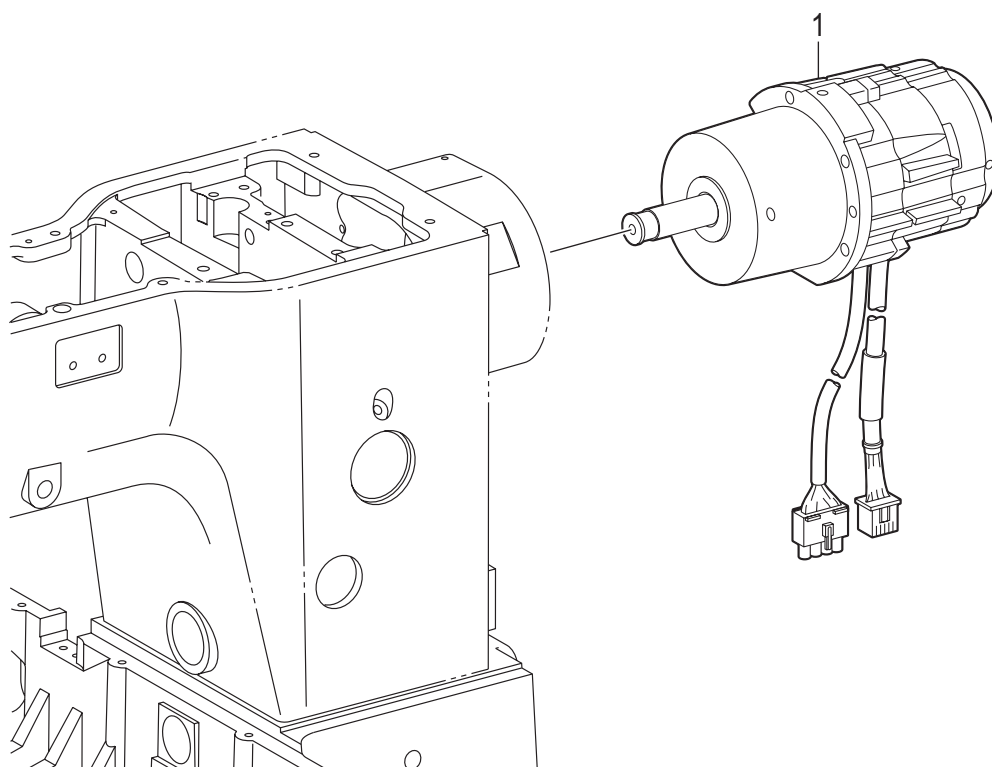
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA6405001	1	尼龙管 R	AIR TUBE R	
2	SA6405002	1	尼龙管 R	AIR TUBE R	
3	SA6406001	1	尼龙管 L	AIR TUBE L	
4	SA6406002	1	尼龙管 L	AIR TUBE L	
5	SA6407001	1	保护用弹性管 500S	SPIRAL,500S	
6	149547000	1	压线板	CORD HOLDER 4N	
7	0A5401006	1	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
8	525664000	1	电线夹 #6	CORD HOLDER #6	
9	0A5401006	1	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
10	228475000	3	电线夹 1.9X80	FASTENING BAND 1.9X80	
11	SB3313001	1	空气管 5 L=600	AIR TUBE 5 L=600	
12	SB3313002	1	空气管 5 L=600	AIR TUBE 5 L=600	
13	SA2783001	1	空气管 4A	AIR TUBE 4A L=1100	
14	SA2784001	1	空气管 4B	AIR TUBE 4B L=1100	
15	SB3249101	1	电磁阀组件 5A	SOLENOID VALVE ASSY 5A	
16	SA5290001	1	集合管 5	MANIFOLD5	
17	S39116100	4	阀 VQZ2151S-5	VALVE VQZ2151S-5	
18	S39115100	1	阀 VQZ2151-5	VALVE, VQZ2151-5	
19	SA5283001	1	消音器 AN103-1	SILENCER AN10-1	
20	153274001	2	盖 1/8	CAP, 1/8	
21	SA5282001	1	调整器 AW20-02G	FILTER REGULATOR AW20-02G	
22	S09228000	1	管接头	NIPPLE 1/4X1/8	
23	SA7588001	1	接管 PT 1/4	ELBOW PT 1/4	
24	SB0445001	1	手指阀	FINGER VALVE	
25	SA5286101	1	阀安装板	SETTING PLATE VALVE	
26	028050246	2	弹簧垫圈 2-5	WASHER SPRING 2-5	
27	018503036	2	螺栓 M5X30	BOLT SOCKET M5X30	
28	SB3235001	1	阀门接线3连组件	VALVE HARNESS X3 ASSY	
29	SB3312001	1	阀门接线2连组件	VALVE HARNESS X2 ASSY	
30	032422003	2	木螺钉 M4.1X20	WOOD SCREW, ROUND 2 M4.1X20	
31	148847001	2	垫圈	WASHER PLAIN 4.76	



Q. 电气部品 / Power supply equipment

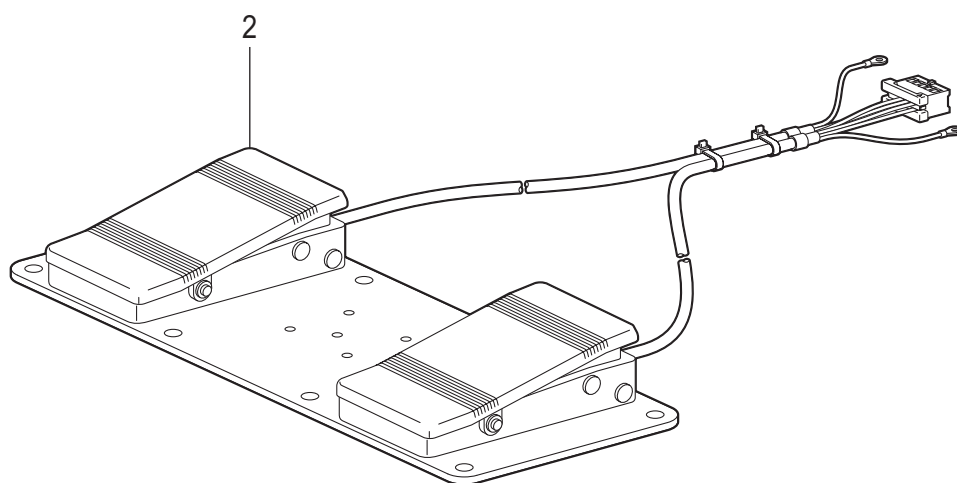
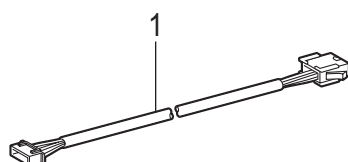
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	525567000	4	电线夹 #8	CORD HOLDER #8	
2	0A5401006	4	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
3	149547000	2	压线板	CORD HOLDER 4N	
4	0A5401006	2	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
5	552907000	1	电线夹 #10	CORD HOLDER #10	
6	0A5401006	1	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
7+	SB4511001	1	<用于-484 SF> 原点感应器大组件	<For -484 SF> H-POSITION SENSOR L ASSY	
7+	SB6870001	1	<用于-484> XY原点感应器大组件	<For-484> XY H-POSITION SENSOR L ASSY	
8	062300816	3	螺钉 M3X8	SCREW PAN M3X8	
9	SB4296101	1	机头开关组件	SWITCH ASSY MACHINE HEAD	
10	0A5301605	2	螺钉(带垫圈) M3X16DB	SCREW PAN (S/P WASHER) M3X16	
11	SB1200101	1	机头开关安装板	SWITCH MACHINE HEAD PLATE	
12	0A5401006	2	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
13	SB4259001	1	停止开关接线 311H	STOP SWITCH HARNESS 311H	
14	SB4261001	1	接地线	GROUND WIRE HEAD-BOX	
15	0A5401006	1	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
16	SB4096001	1	电线夹 #12	CORD HOLDER #12	
17	0A5401006	1	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
18	S00470000	1	电线夹 #16	CORD HOLDER 16N	
19	0A5401006	1	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
20	218859001	2	电线夹 M150	BINDER M150	
21	SB4155001	2	线夹	BAND	
22	SA6366001	1	螺旋管 140S	SPIRAL TUBE	
23	SB4155001	1	线夹	BAND	

BAS-326H-484/484 SF-515



R. 马达装置和液晶操作盘 / Motor mechanism and LCD panel

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB0752201	1	备用马达(430)组件	MOTOR 430 SUPPLY	
2	SB6019001	1	编程器主基板组件	PROGRAMMER MAIN PCB ASSY	
3	SB6313001	1	编程器接线3100	PROGRAMMER HARNESS 3100	
4	SB6472001	1	主基板-开关接线	MN-KEY HARNESS	
5	SB6525001	1	编程器开关基板组件	PROGRAMMER KEY PCB ASSY	
6	SB6538001	1	接地板	EARTH PLATE	
7	SB6539001	1	键盘	KEYBOARD	
8	SB6540001	1	光标键	CURSOR KEY	
9	SB6541001	3	推键	PUSH KEY	
10	SB6542001	1	后盖组件	REAR COVER ASSY	
11	SB6545001	1	侧盖SD	SIDE COVER SD	
12	SB6546001	1	侧盖USB	SIDE COVER USB	
13	SB6547001	1	侧盖BCR	SIDE COVER BCR	
14	SB6551001	1	后盖盖子	REAR COVER CAP	
15	SB6552001	1	后支架	REAR STAND	
16	085310816	5	螺钉 B M3X8	TAPTITE BIND B M3X8	
17	085311016	8	螺钉 B M3X10	TAPTITE BIND B M3X10	
18	SB6657001	1	缓冲橡皮垫	RUBBER CUSHION	
19	SB6554001	1	编程器托架	PROGRAMMER CRADLE	
20	SB6555001	1	托架安装板	CRADLE MOUNTING PLATE	
21	SB6548001	1	笔组件	PEN ASSY	
22	0B0452006	4	圆头木螺钉 M4.5X20	WOOD SCREW ROUND M4.5X20	
23	004400803	1	螺钉 M4X8	SCREW, FLAT M4x8	
24	200190001	2	U形卡钉	STAPLE 10x20	
			<用于一般出口(无商标标记)>	<For General export (W/O LOGO)>	
25+	SB6532001	1	前盖组件	FRONT COVER ASSY	
26+	SB6581001	1	操作盘编程器组件	PANEL PROGRAMMER ASSY	
			<用于一般出口>	<For General export>	
25+	SB6532002	1	前盖组件	FRONT COVER ASSY	
26+	SB6581002	1	操作盘编程器组件	PANEL PROGRAMMER ASSY	

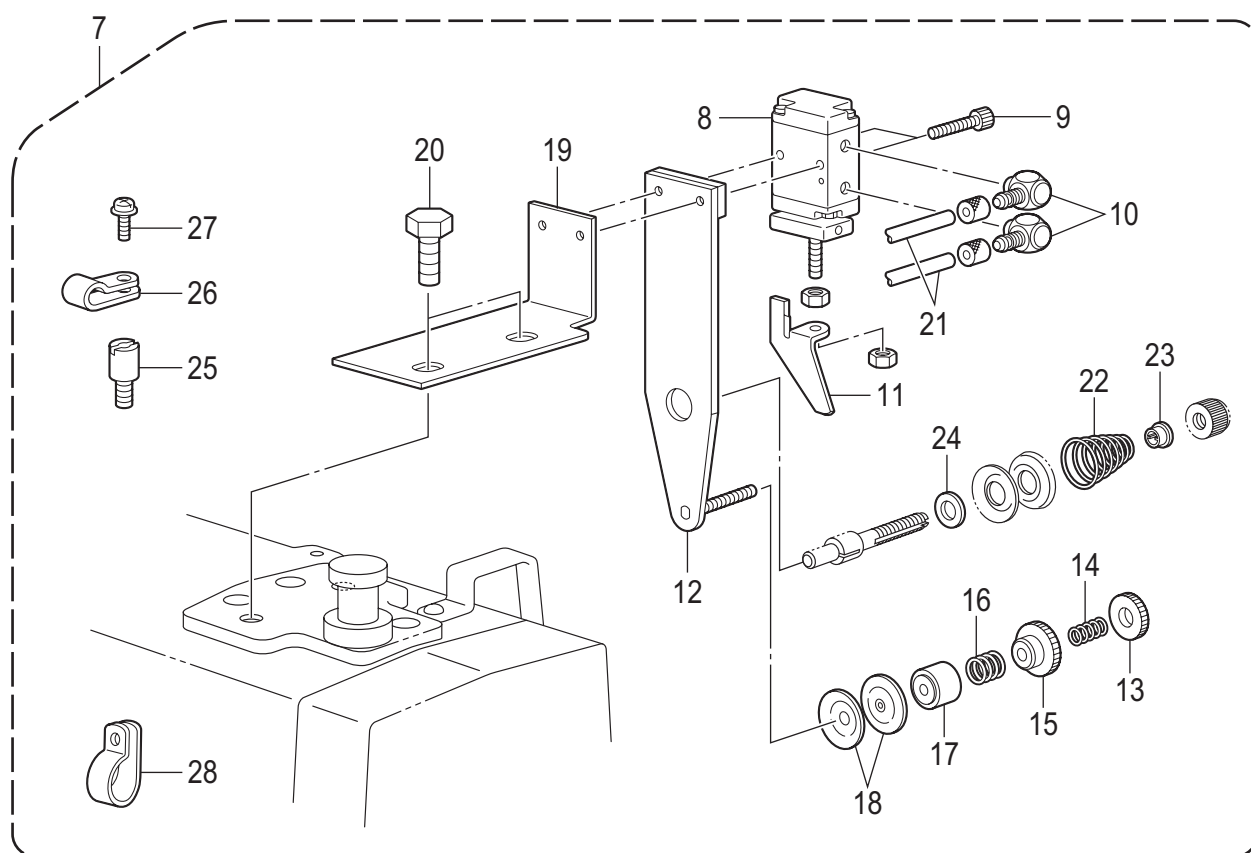
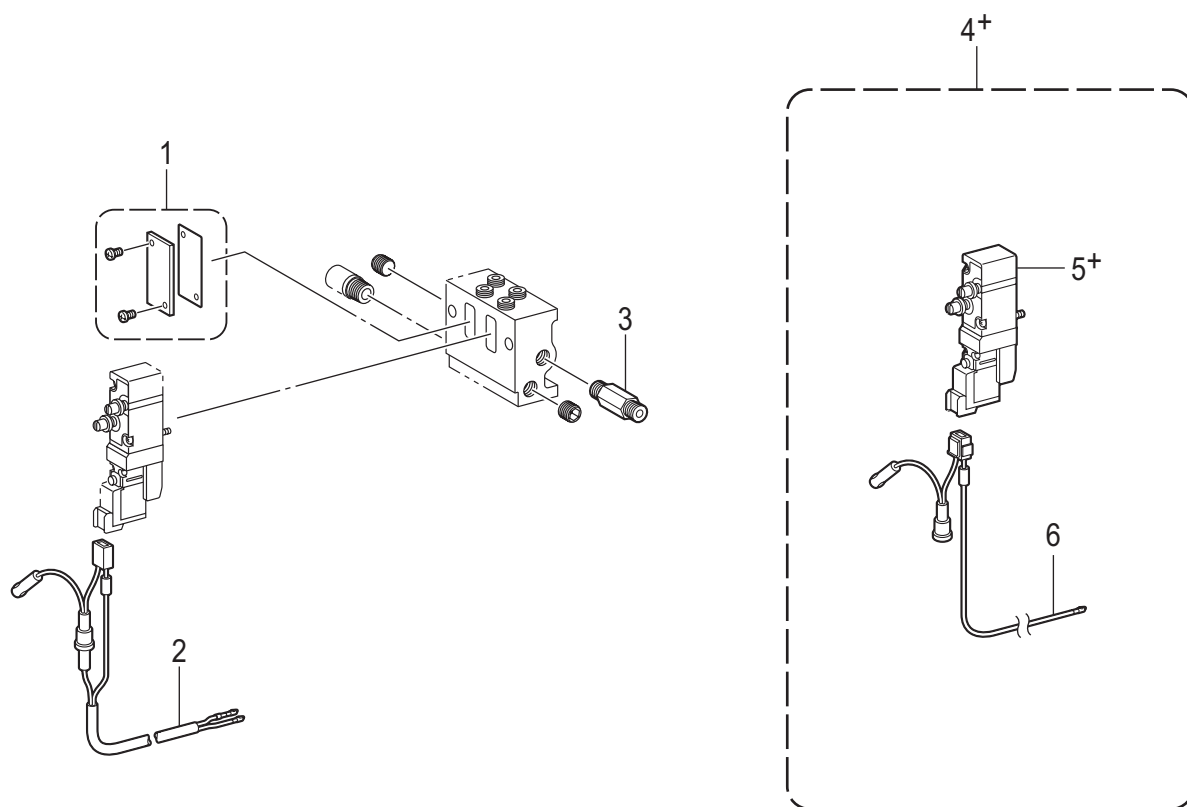


S. 踏板关系 / Foot switch pedal mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB1565001	1	脚开关变换配线	CONVERSION HARNESS FOOT SW	
2	SA6038101	1	2连脚踏开关组件	2-PEDAL FOOT SW ASSY	

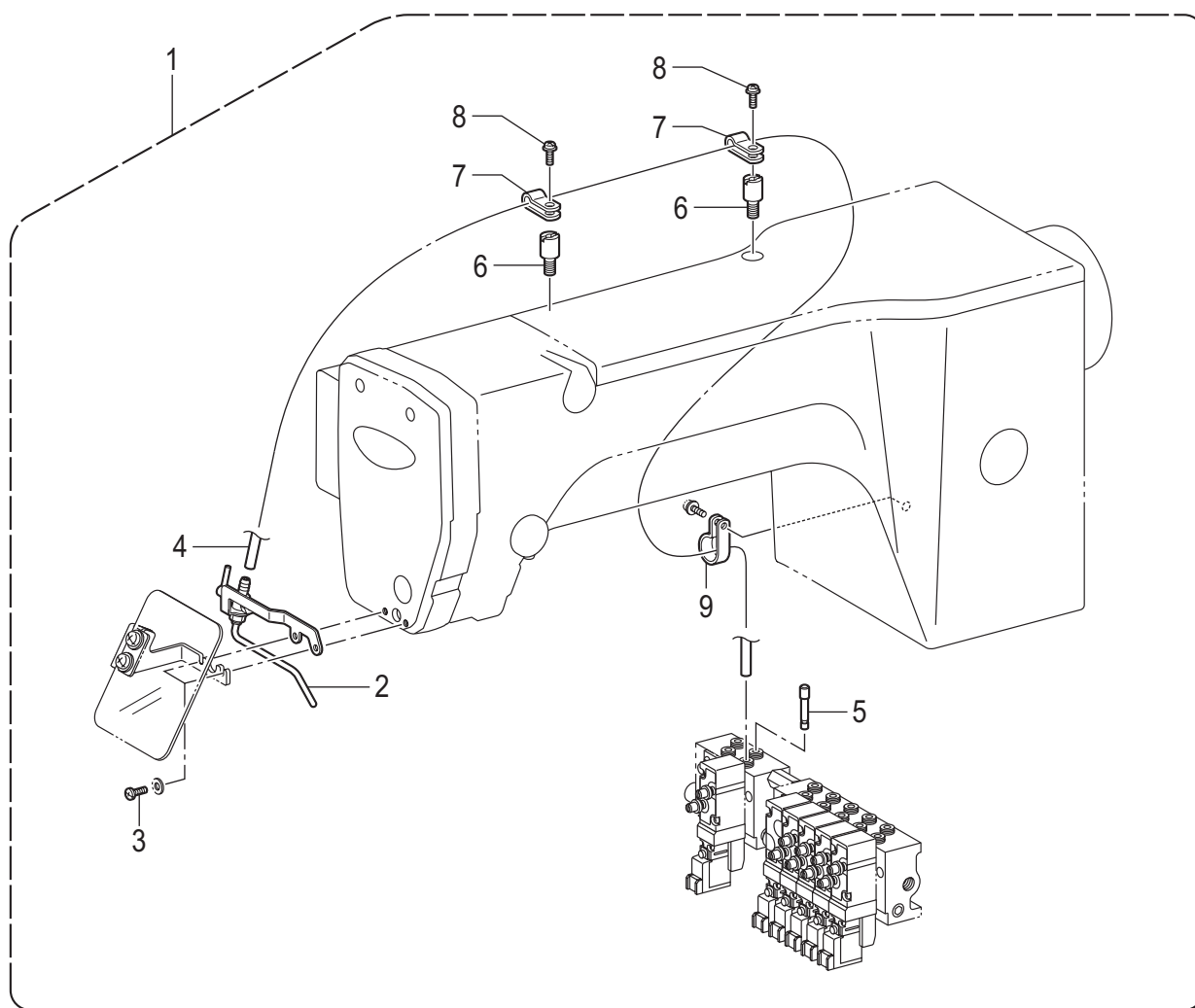
BAS-326H-484/484 SF-651

T1. 附属装置(选购件) / Attachment set (Option parts)



T1. 附属装置(选购件) / Attachment set (Option parts)

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	S53982000	1	遮隔板组件	BLANKING PLATE ASSY	
2	SA7166101	1	阀接线X1组	VALVE HARNESS ASSY X1	
3	SB3342001	1	同径接头	LONG NIPPLE 1/8X1/8	
4+	SA7171001	1	<用于欧洲以外> OP追加阀门组	<Except for Europe> OPTION ADD VALVE ASSY	
5+	S39116100	1	阀 VQZ2151S-5	VALVE VQZ2151S-5	
4+	SA71710E1	1	<用于欧洲> OP追加阀门组	<For Europe only> OPTION ADD VALVE ASSY	
5+	SA74521E0	1	阀 VQZ2151S	VALVE VQZ2151S-5 WEEE	
6	SA7167101	1	追加阀接线 SG	OP VALVE HARNESS SG	
7	SA7197201	1	2挡线张力调节装置	2-STEP THREAD TENSION DEVICE	
8	S34706000	1	汽缸10X10	AIR CYLINDER, 10X10	
9	018302036	2	螺栓 M3X20	BOLT SOCKET M3X20	
10	S12150000	2	管接头 M-5HL-4	TUBE ELBOW, M-5HL-4	
11	S34533001	1	开盘爪	COUNTERSINK CLAW	
12	S34534101	1	辅助张力器基座组件	SUB TENSION BRACKET ASSY	
13	155510001	1	夹线螺母	TENSION NUT	
14	146060000	1	压簧	SPRING	
15	146059001	1	张力器螺母	PRE-TENSION NUT	
16	146058001	1	张力器弹簧	PRE-TENSION SPRING	
17	146206009	1	导向盘压圈	DISC PRESSER, T-GUIDE	
18	144504001	2	导向盘	THREAD GUIDE DISC	
19	SA7199001	1	汽缸安装板	SETTING BRACKET CYLINDER	
20	017081606	2	六角螺栓 M8X16	BOLT M8X16	
21	S15031010	2	空气管 4X2.5	AIR TUBE, 4X2.5	
22	SA3416101	1	弹簧 LL	TENSION SPRING LL	
23	S20681000	1	调节弹簧垫圈	WASHER	
24	S48140002	1	垫圈	WASHER	
25	SA7155001	2	隔离圈	SPACER	
26	S00480000	2	电线夹 #5	CORD HOLDER 5N	
27	0A5401006	2	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
28	525907000	1	电线夹 #9	CORD HOLDER #9	



T2. 附属装置(选购件) / Attachment set (Option parts)

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA5559101	1	机针冷却装置	NEEDLE COOLER SET	
2	S18027201	1	指针式鼓风机	NEEDLE BLOWER	
3	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
4	S15031010	1	空气管 4X2.5	AIR TUBE, 4X2.5	
5	S04897000	1	火花塞 4	PLUG 4	
6	SA7155001	2	隔离圈	SPACER	
7	S10243000	2	尼龙夹 NK-3N	CORD HOLDER:NK-3N	
8	0A5401006	2	螺钉(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
9	525907000	1	电线夹 #9	CORD HOLDER #9	

BAS-326H-484/484 SF-940

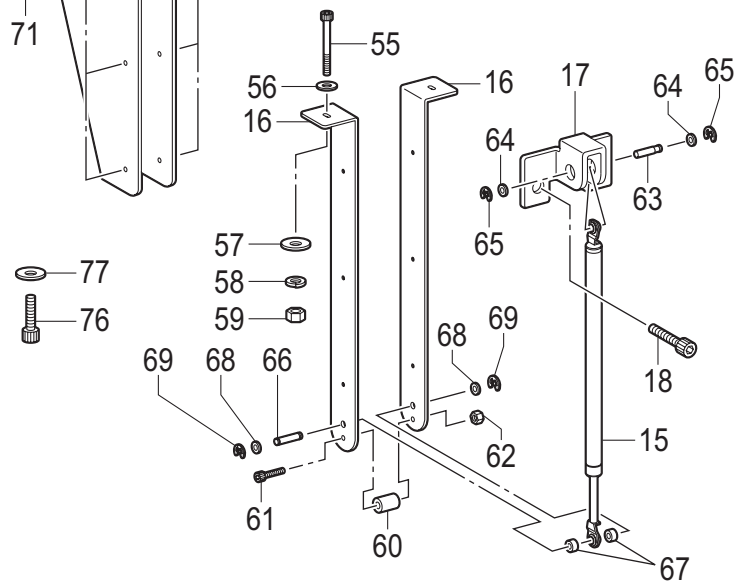
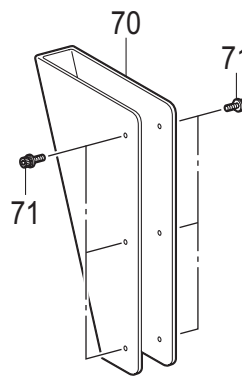
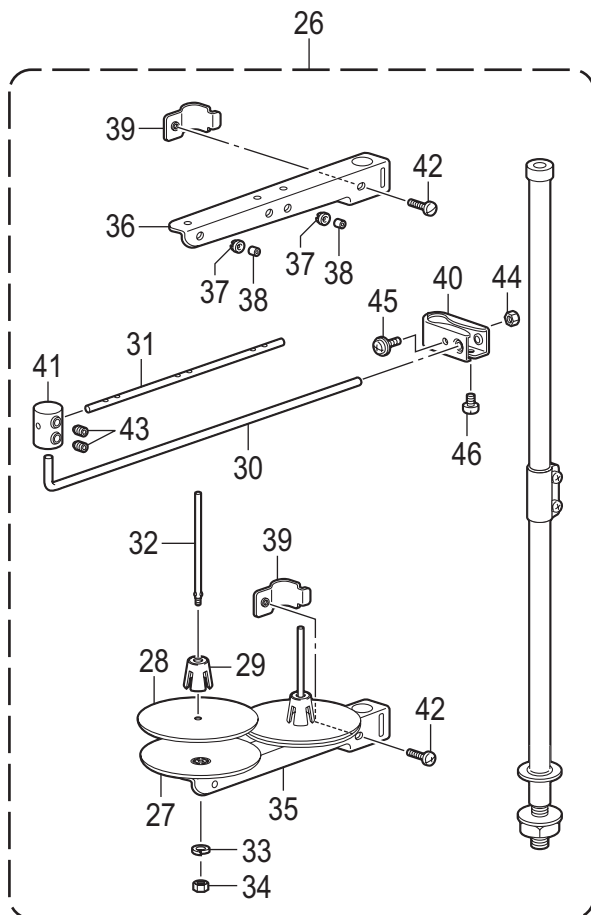
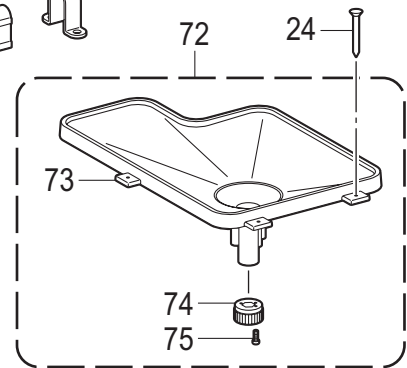
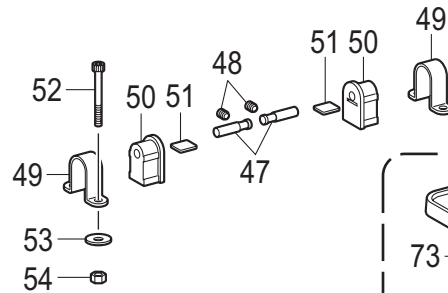
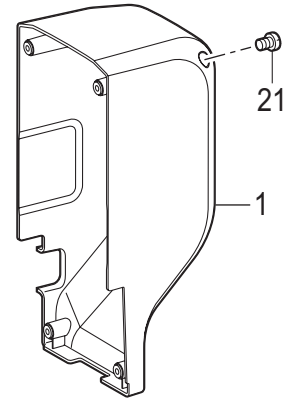
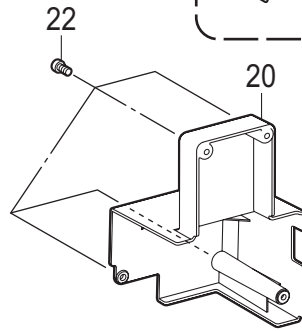
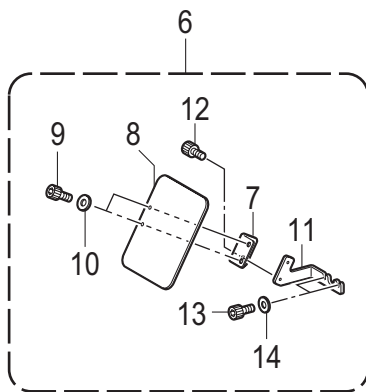
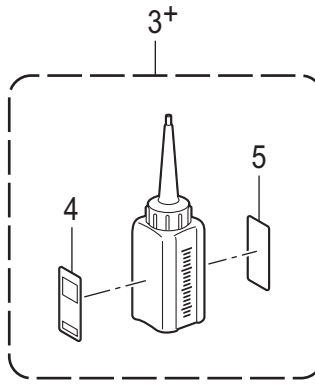
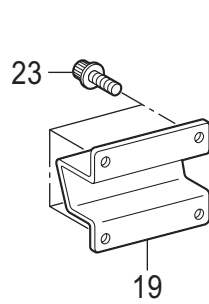
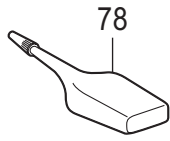
This exploded view diagram illustrates the assembly of a mechanical component, likely a door or panel. The main assembly area is enclosed in a dashed line. Key components and their assembly sequence are indicated by numbers and leader lines:

- Base Plate (1):** The main rectangular base plate.
- Mounting Brackets (2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54):** Various brackets, pins, and fasteners used to secure the assembly.
- Dimensions:**
 - Overall dimensions of the base plate: 100 (width) x 60 (height).
 - Dimensions for the mounting bracket (50): 30 (width) x 11 (height) x 10 (depth).
 - Dimensions for the mounting bracket (53): 17 (width) x 8 (height) x 10 (depth).
 - Dimensions for the mounting bracket (54): 7.5 (width) x 2.5 (height) x 100 (length).
- Assembly Notes:**
 - Part 48 is a separate component, likely a handle or latch, shown to the right of the main assembly.
 - Part 54 is a large rectangular plate, likely a cover or a base plate, shown at the bottom right with dimensions 100 x 60.

T3. 附属装置(选购件) / Attachment set (Option parts)

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA7189101	1	内压脚回转装置(标签用)	INNER CLAMPING DEVICE SET	
2	S12633309	1	压脚曲柄组件 LA	WORK CLAMP CRANK ASSY LA	
3	S12634109	1	压脚曲柄座架 A	WORK CLAMP CRANK HOLDER A	
4	S12635009	1	压脚曲柄座架 B	WORK CLAMP CRANK HOLDER, B	
5	S12636001	1	压脚曲柄座架 C	WORK CLAMP CRANK HOLDER, C	
6	S12641009	1	曲柄座架垫片	SPACER, CRNK HOLDER	
7	S59894001	2	螺栓SM4.37-40X12	BOLT, SOCKET SM4.37-40X12	
8	SA6373001	1	反转汽缸基架	REVERSE CYLINDER BASE	
9	018301236	2	螺栓 M3X12	BOLT SOCKET M3X12	
10	018301036	2	螺栓 M3X10	BOLT SOCKET M3X10	
11	S05665001	1	压脚曲柄 LA	WORK CLAMP CRANK, LA	
12	154235001	1	反转齿轮	REVERSE GEAR	
13	154236001	1	反转齿条	REVERSE RACK	
14	145087001	1	垫圈	WASHER	
15	149831101	1	螺钉 SM3.18	SET SCREW, SM3.18	
16	154237101	1	压板支架 L	WORK CLAMP PLATE HOLDER L	
17	025350132	1	平垫圈 S3.5	WASHER PLAIN S 3.5	
18	100242003	1	螺钉 SM3.57-40X5	SCREW, SM3.57-40X5	
19	S12637009	1	反转杆	REVERSE ROD	
20	SA6362001	1	反转汽缸	REVERSE CYLINDER	
21	S12642009	2	螺杆 M3X35	BOLT SOCKET M3X35	
22	SA7193001	1	反转轴接头	REVERSE SHAFT JOINT	
23	018400836	1	螺栓 M4X8	BOLT SOCKET M4X8	
24	018300836	1	螺栓 M3X8	BOLT SOCKET M3X8	
25	017501216	1	螺栓 M5X12	BOLT M5X12	
26	021500216	1	六角螺母 M5	NUT 2 M5	
27	S18415101	2	接头 Q4M5	HALF UNION :Q4M5	
28	S12643001	1	外压脚 312-1	OUTER WORK CLAMP, 312-1	
29	117291002	2	螺钉 SM3.18	SCREW, FLAT SM3.18	
30	154252001	1	定位板 L	POSITIONING PLATE, L	
31	154253001	1	定位板 R	POSITIONING PLATE, R	
32	062670512	4	螺钉 SM3.57-40X5	SCREW PAN SM3.57-40X5	
33	SB2456001	4	平垫圈 3.5	WASHER PLAIN 3.5	
34	028350242	4	弹簧垫圈 2-3.5	WASHER SPRING 2-3.5	
35	154256101	1	压板(毛坯) A	WORK CLAMP PLATE BLANK, A	
36	SA7460001	1	送布板(毛坯) 311G	FEED PLATE BLANK 311G	
37	S12165000	1	调整器	REGULATOR	
38	S04905000	2	接头	HALF UNION	
39	018400636	2	螺栓 M4X6	BOLT SOCKET M4X6	
40	SB3848001	2	平垫圈 M4	WASHER_PLAIN_M_4	
41	S03803000	2	空气管 4 L=1300	AIR TUBE	
42	S28741000	1	空气管 4 L=300	AIR TUBE, 4 L=300	
43	SA6617001	1	压脚曲柄垫块 L	WORK CLAMP CRANK SPACER L	
44	SA6616001	1	压脚曲柄垫块 R	WORK CLAMP CRANK SPACER R	
45	S55484001	2	螺栓(带垫圈) M5X10	BOLT SOCKET (S/P WASHER)M5X10	
46	S55484001	2	螺栓(带垫圈) M5X10	BOLT SOCKET (S/P WASHER)M5X10	
47	S55485001	2	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12	
48	552907000	1	电线夹 #10	CORD HOLDER #10	
49	S12644001	1	外压脚 312-2	OUTER WORK CLAMP, 312-2	
50	S10542001	1	内压脚 LL	INNER CLAMP, LL	
51	S04516001	1	压脚曲柄 SS	WORK CLAMP CRANK, SS	
52	154297001	1	压脚曲柄 S	WORK CLAMP CRANK, S	
53	154291101	1	压板支架 S	WORK CLAMP PLATE HOLDER S	
54	156492101	1	压板(毛坯) 7.5-A	WORK CLAMP PLATE BLANK 7.5-A	

< 选购件 / Option parts >

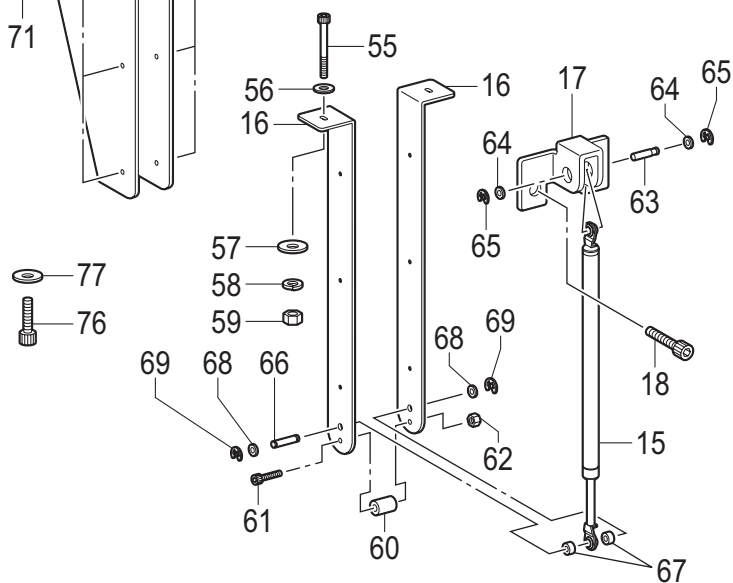
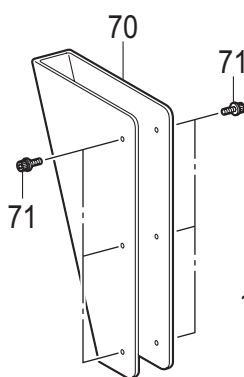
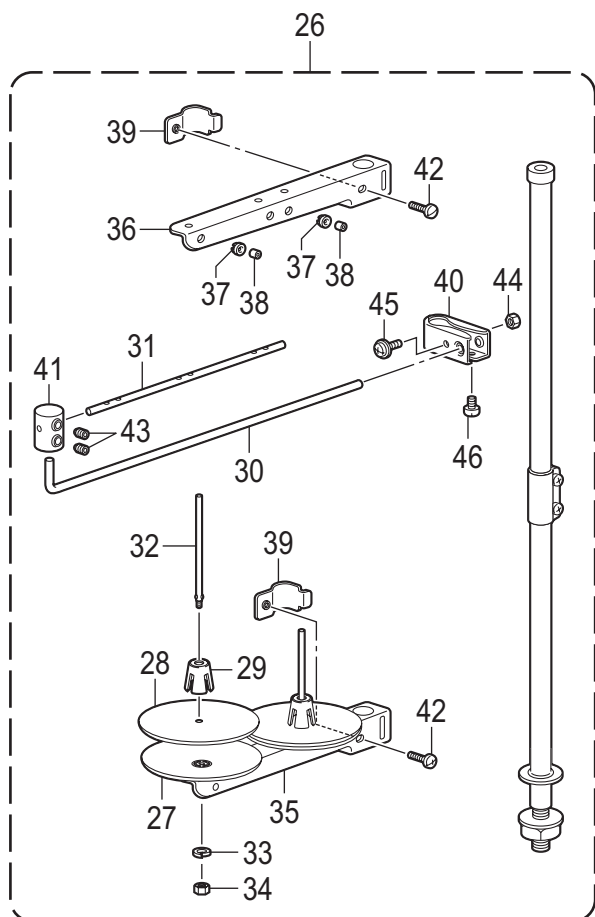
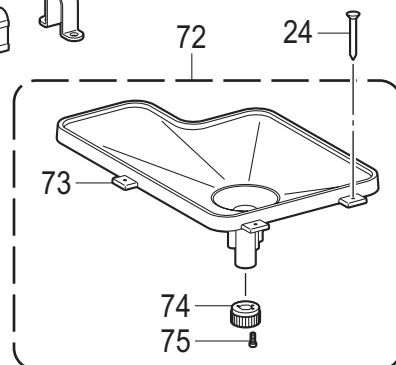
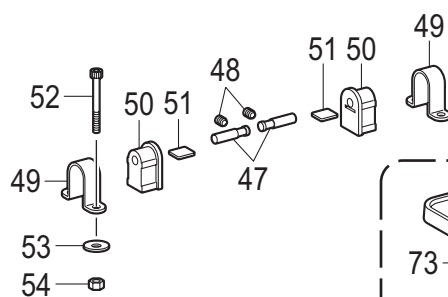
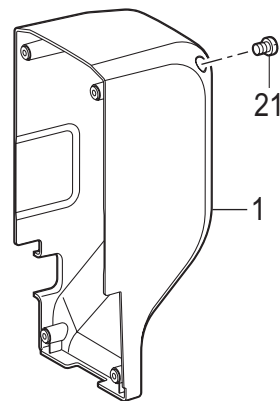
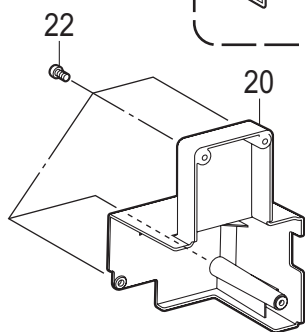
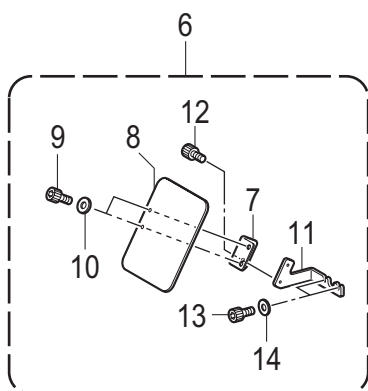
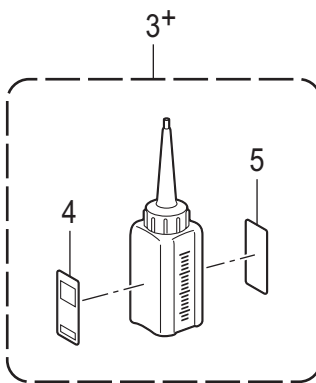
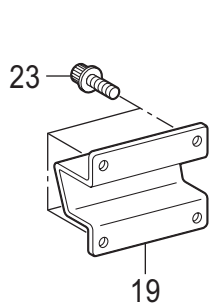
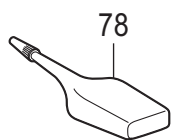


U. 附件 / Accessories

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB4412201	1	后盖	REAR COVER	
2	114486002	1	油壶	OILER	
3+	SA8239201	1	<用于-484 SF 欧洲以外> 油壶组件	<For -484 SF except Europe> OIL TANK ASSY	
3+	SA8239202	1	<用于-484 SF 欧洲> 油壶组件	<For -484 SF Europe> OIL TANK ASSY	
4	SB1270001	1	油壶警示标贴 英文	OIL WARNING LABEL EN	
5	SB1271001	1	油壶警示标贴 日文	OIL WARNING LABEL JP	
6	SB0557301	1	护眼板套件E	EYE GUARD SET E	
7	SB0556001	1	护眼板架B	EYE GUARD HOLDER B	
8	SB4169001	1	护眼板	EYE GUARD	
9	018300636	2	螺栓 M3X6	BOLT SOCKET M3X6	
10	026030233	2	垫圈 M3	WASHER PLAIN M 3	
11	SB0559101	1	护眼板架A	EYE GUARD HOLDER A	
12	018400836	1	螺栓 M4X8	BOLT SOCKET M4X8	
13	018400836	2	螺栓 M4X8	BOLT SOCKET M4X8	
14	026040136	2	平垫圈 S4	WASHER PLAIN S 4	
15	SB0468001	1	311G缓冲器组件	SHOCK ABSORBER GAS ASSY 311G	
16	SA4846002	2	缓冲器支架	HOLDER ABSORBER	
17	SB4516001	1	缓冲器安装板	ABSORBER SETTING PLATE	
18	S42446001	2	螺栓M6X14	BOLT SOCKET (S/P WASHER)M6X14	
19	SA4605001	1	机头撑杆	HEAD REST	
20	SB4403001	1	侧盖	SIDE COVER	
21	062501216	4	螺钉 M5X12	SCREW PAN M5X12	
22	062501216	4	螺钉 M5X12	SCREW PAN M5X12	
23	S42446001	4	螺栓M6X14	BOLT SOCKET (S/P WASHER)M6X14	
24	109714000	6	钉	NAIL	
25	S00871101	1	梭芯 B	BOBBIN B	
26	S40574409	1	线架组件 2DTHF	COTTON STAND ASSY 2DTHF	
27	S51283001	2	垫圈	SPOOL STAND BASE	
28	150182000	2	线盘软垫	SPOOL MAT	
29	S51282101	2	线轴缓冲架	SPOOL CUSHION	
30	S04109001	1	过线杆支杆	THREAD GUIDE SUPPORT BAR	
31	142997001	1	过线杆 3	THREAD GUIDE, 3	
32	150179002	2	线轴 B	SPOOL SHAFT B	
33	028050243	2	弹簧垫圈 2-5	WASHER, SPRING 2-5	
34	021500203	2	螺母 M5	NUT, 2 M5	
35	SA6607001	1	过线架 2	SPOOL HOLDER 2	
36	SA6607001	1	过线架 2	SPOOL HOLDER 2	
37	150183000	2	过线管套	THREAD HANGER BASE	
38	142990001	2	过线架上过线管	THREAD BUSH	
39	SA6609001	2	过线架定位	SPOOL HOLDER SUPPORTER	
40	SA6615001	1	线导向架	THREAD GUIDE HOLDER	
41	138843201	1	连接器	JOINT	
42	062061603	2	螺钉 M6X16	SCREW PAN M6X16	
43	014060632	2	固定螺钉 M6X6	SET SCREW SOCKET (CP) M6X6	
44	021500203	1	螺母 M5	NUT, 2 M5	
45	S37037001	1	螺钉 M5X32	SCREW PAN (S/P WASHER) M5X32	
46	062061003	1	螺钉 M6X10	SCREW PAN M6X10	
47	SA3384101	2	机头支承销	PIN	
48	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
49	SA3385001	2	头部铰链座	HINGE HOLDER	
50	SA3395001	2	橡皮铰链	RUBBER CUSHION	
51	SA3392101	2	垫片	SPACER	
52	018066036	4	螺栓 M6X60	BOLT SOCKET M6X60	
53	213650001	4	垫圈 2.3X8.5X38	WASHER 2.3X8.5X38ST	
54	021060106	4	螺母 M6	NUT 1 M6	
55	018066036	2	螺栓 M6X60	BOLT SOCKET M6X60	

BAS-326H-484/484 SF-910

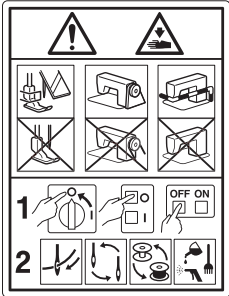
< 选购件 / Option parts >



U. 附件 / Accessories

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
56	025060236	2	平垫圈 M6	WASHER PLAIN M 6	
57	213650001	2	垫圈 2.3X8.5X38	WASHER 2.3X8.5X38ST	
58	028060246	2	弹簧垫圈 2-6	WASHER SPRING 2-6	
59	021060106	2	螺母 M6	NUT 1 M6	
60	SA5251001	1	垫圈	SPACER	
61	018064031	1	螺栓 M6X40	BOLT SOCKET M6X40	
62	021060106	1	螺母 M6	NUT 1 M6	
63	SB4517001	1	轴 U	SHAFT U	
64	SB2356001	2	平垫圈 8	WASHER PLAIN S 8	
65	048060342	2	挡圈 E6	RETAINING RING E6	
66	S17974101	1	轴 D	SHAFT D	
67	S17975200	2	轴套 GS	SHAFT COLLAR GAS	
68	SB2356001	2	平垫圈 8	WASHER PLAIN S 8	
69	048060342	2	挡圈 E6	RETAINING RING E6	
70	SA6261002	1	支架盖	HOLDER ABSORBER COVER	
71	S55479001	6	螺栓 (带垫圈) M4X8	BOLT SOCKET (S/P WASHER) M4X8	
72	SB4515001	1	油盘组件	OIL PAN ASSY	
73	SB4383001	1	油盘	OIL PAN	
74	SB4168001	1	废油回收壶盖	DUST OILER	
75	037301215	2	螺销 M3X12	TAPPING SCREW PAN V M3X12	
76	S21728001	2	螺栓 M6X80	BOLT M6X80	
77	213650001	2	垫圈 2.3X8.5X38	WASHER 2.3X8.5X38ST	
78	S06706001	1	<选购件> 硅油	<For Option parts> SILICONE OIL	

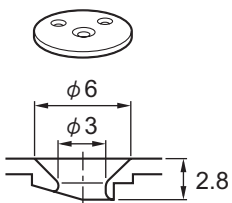
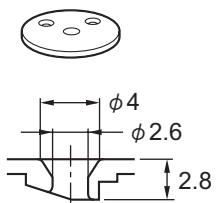
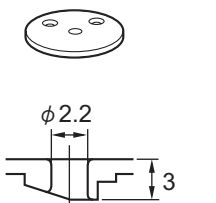
Wa. 警告标签 / Warning labels

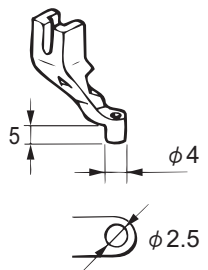
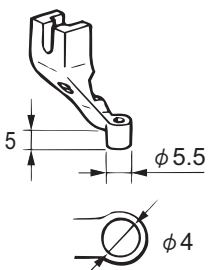
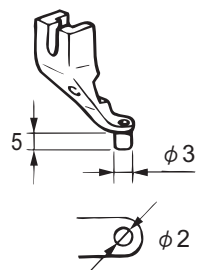
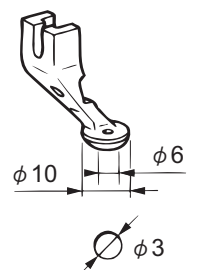
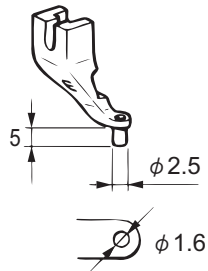
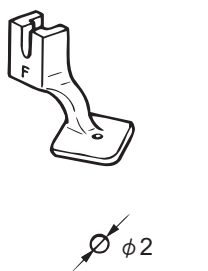
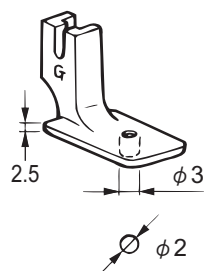
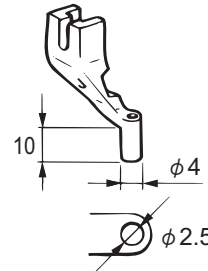
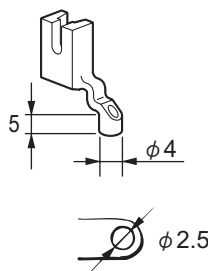
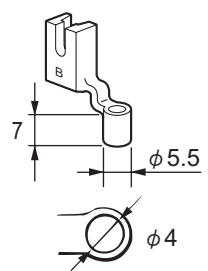
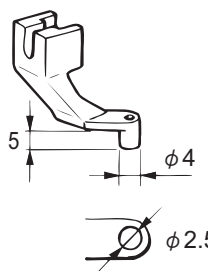
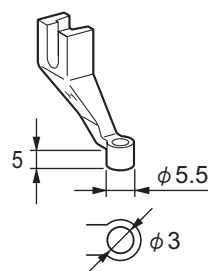
警告标签 / Warning labels	零部件名称 / Name of parts	尺寸 / Size(mm)	零部件序号 / Code
	感电标签 36 X 150 Label electrical shock 36 X 150	36 X 150	SA9725-001
	感电标签 25 X 28 Label electrical shock 25 X 28	L=28.4	SA9914-001
	操作注意标签 Label caution	56 X 43	SA9826-001
	警告标记 Injury mark	L=16	SA9957-001
	警告标记 Injury mark	L=25	SA9957-002
	接地标记 Label, grounding	φ 12	S37060-001
	PE标记 Label, PE	7.5 X 12.5	S37059-001
	注意符号 30 X 40 Mark attention 30 X 40	30 X 40	SA4224-001

Wa. 警告标签 / Warning labels

警告标签 / Warning labels	零部件名称 / Name of parts	尺寸 / Size(mm)	零部件序号 / Code
brother マシン用潤滑油 ▲ 注意 目に入ったり皮膚につくと、炎症を起こすことがある。 保護めがね、手袋を使うこと。 飲み込むと、下痢、嘔吐する。 飲み込まないこと。 ●子供の手の届かない所に置いてください。 ●目に入った場合は、清浄な水で15分間洗浄し、医師の診断を受けてください。 ●皮膚に触れた場合は、水と石けんで十分に洗ってください。 ●飲み込んだ場合は、無理に吐かせずに、直ちに医師の診断を受けてください。 第4類 危険等級III 第3石油類 火気厳禁	油壶警示标贴 日文 Oil warning label JP	68 X 30	SB1271-001
brother Lubricating Oil for Machining ▲ CAUTION Lubricating oil may cause inflammation to eye and skin. Wear protective glasses and gloves. Swallowing oil can cause diarrhoea and vomiting. Do not swallow. Keep away from children. FIRST AID Eye contact : -Rinse with plenty of cold water. -Seek medical help. Skin contact : -Wash with soap and water. If swallowed : -Seek medical help immediately.	油壶警示标贴 英文 Oil warning label EN	68 X 30	SB1270-001

Ga. 工模具一览表 / Gauge parts list

针孔板 / Needle hole plate			
3 / S40217-001	*	E / S10212-101	F / S10213-101
			

压脚 (用于 -484 SF) / Presser foot (For -484 SF)				
A / S42843-001	*	B / S42844-001	C / S42845-001	D / S42846-001
				
E / S42847-001		F / 157237-001	G / 158592-001	J / S42848-001
				
A-CUT / S40214-001		B-L / S49448-001	XA / S42849-101	H / SA4811-001
				

印有 * 记号的为标准零部件

The * symbol is for Standard parts.

CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page
004300513	A - 28	2	018300536	C1 - 3	6	021500203	U - 44	58	062300506	A - 31	2
004400803	R - 23	48		C1 - 10	6	021500216	C4 - 32	12	062300816	Q - 8	46
012060536	B - 20	4	018300636	U - 9	58		C4 - 37	12	062350616	H - 8	28
	C3 - 12	10	018300836	T3 - 24	56		T3 - 26	56		K - 6	34
	C3 - 24	10	018301036	C1 - 2	6	025040236	C5 - 6	14	062400616	D1 - 6	16
	C4 - 20	12		C1 - 6	6	025040332	A - 38	2		D2 - 11	20
	D1 - 54	16		C1 - 34	6		L - 7	36		F - 8	24
	D1 - 63	18		C1 - 37	6	025060236	U - 56	60		F - 19	24
012060636	B - 5	4		T3 - 10	56	025080336	N1 - 8	40		F - 45	24
	B - 38	4	018301236	C1 - 31	6	025350132	T3 - 17	56	062400816	B - 10	4
	C1 - 18	6		T3 - 9	56	026030233	U - 10	58		B - 44	4
	C1 - 19	6	018302036	T1 - 9	52	026040136	F - 18	24		T2 - 3	54
	C1 - 22	6	018400636	D2 - 17	20		U - 14	58	062401016	A - 4	2
	C4 - 3	12		T3 - 39	56	026050136	M - 4	38		A - 37	2
	C4 - 16	12	018400836	C1 - 13	6	028030246	C1 - 8	6	062500616	G - 9	26
	D1 - 14	16		C3 - 4	10		C1 - 32	6		G - 11	26
	D1 - 24	16		C3 - 6	10		J - 71	32		G - 13	26
	D1 - 30	16		C4 - 12	12	028040246	C1 - 45	6		H - 30	28
	D1 - 36	16		D1 - 47	16		C4 - 13	12	062500816	L - 15	36
	D1 - 61	18		D2 - 26	20		J - 6	30	062501216	A - 34	2
	D2 - 7	20		K - 12	34		L - 9	36		U - 21	58
	D2 - 15	20		T3 - 23	56		M - 15	38		U - 22	58
	D2 - 19	20		U - 12	58	028050243	U - 33	58	062670412	G - 37	26
	D2 - 29	20		U - 13	58	028050246	C2 - 11	8	062670512	T3 - 32	56
	D2 - 30	20	018401036	C3 - 10	10		C4 - 41	12	062680612	E - 12	22
	E - 16	22		C3 - 15	10		M - 5	38	070696800	D2 - 22	20
	E - 29	22		C3 - 22	10		P - 26	44	085310816	R - 16	48
	E - 37	22		D2 - 5	20	028060246	U - 58	60	085311016	R - 17	48
	G - 34	26		F - 56	24	028080246	N1 - 9	40	0A4300806	K - 30	34
	J - 38	30	018401236	C3 - 28	10	028350242	T3 - 34	56	0A5301605	Q - 10	46
	U - 48	58		H - 13	28	032422003	P - 30	44	0A5401006	A - 42	2
012400436	D1 - 25	16	018401636	B - 14	4	037301215	U - 75	60		F - 23	24
	D1 - 31	16		M - 14	38	047402042	B - 49	4		F - 25	24
	H - 17	28		M - 18	38	048030342	K - 21	34		F - 37	24
	H - 24	28	018501036	C2 - 10	8	048040342	J - 23	30		F - 47	24
	J - 9	30		C3 - 16	10		K - 15	34		F - 49	24
012500536	A - 16	2		C3 - 29	10	048050142	C4 - 5	12		F - 51	24
	A - 43	2		D2 - 3	20	048050342	H - 10	28		F - 53	24
	B - 9	4	018501636	B - 45	4		H - 19	28		P - 7	44
	B - 26	4	018503036	M - 3	38	048060142	C4 - 8	12		P - 9	44
	B - 51	4		P - 27	44	048060342	U - 65	60		Q - 2	46
	D2 - 24	20	021060106	D1 - 10	16		U - 69	60		Q - 4	46
	G - 6	26		J - 32	30	048080142	B - 37	4		Q - 6	46
	H - 3	28		U - 54	58		C4 - 17	12		Q - 12	46
	H - 37	28		U - 59	60		D1 - 29	16		Q - 15	46
	J - 54	30		U - 62	60		E - 28	22		Q - 17	46
012501031	C4 - 31	12	021060306	D1 - 41	16		E - 36	22		Q - 19	46
	C4 - 36	12		J - 27	30	048100142	C1 - 26	6		T1 - 27	52
014060632	U - 43	58		J - 29	30		D2 - 10	20		T2 - 8	54
016061031	D2 - 14	20		J - 35	30	048220242	B - 35	4	0A5401206	C1 - 56	6
017061213	D1 - 12	16		J - 43	30		E - 26	22	0B0452006	R - 22	48
017061612	D1 - 44	16		J - 48	30		E - 34	22	100136001	G - 16	26
017065002	D1 - 45	16		J - 50	30	048280142	B - 54	4	100242003	T3 - 18	56
017081606	T1 - 20	52	021080206	N1 - 10	40	060400516	K - 23	34	100360003	J - 66	32
017400802	L - 8	36	021300103	A - 32	2		L - 17	36	100401022	H - 36	28
017401415	L - 11	36		C1 - 9	6	062061003	U - 46	58	100402004	G - 28	26
017501216	T3 - 25	56		C1 - 36	6	062061016	A - 25	2	100645004	C4 - 14	12
018061236	D2 - 27	20	021400106	C4 - 47	12		F - 28	24	104449001	A - 23	2
018061636	J - 44	30	021400216	C1 - 46	6		H - 31	28		A - 40	2
018062536	C1 - 4	6		C2 - 4	8	062061603	U - 42	58	104450101	A - 21	2
018064031	U - 61	60		J - 5	30	062300416	C1 - 55	6	104567101	F - 10	24
018066036	U - 52	58	021400306	L - 12	36		D1 - 20	16	104821001	A - 2	2
	U - 55	58	021500203	U - 34	58		J - 72	32	107017001	M - 20	38

索引 / Index

CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page
107149001	F - 31	24	155559021	H - 25	28	S10208002	J - 62+	32	S25475101	J - 31	30
107606101	G - 24	26	156492101	T3 - 54	56	S10208003	J - 62+	32	S28741000	T3 - 42	56
109714000	U - 24	58	157237001	Ga	63	S10208004	J - 62+	32	S31032002	G - 22	26
109763022	D2 - 23	20	158592001	Ga	63	S10209101	J - 59	30		H - 33	28
110367001	B - 6	4	159163000	A - 17	2	S10212101	Ga	63	S31778000	K - 7	34
	C4 - 18	12		A - 18	2	S10213101	Ga	63	S32259001	M - 13	38
110735022	K - 20	34	159805001	G - 25	26	S10243000	T2 - 7	54	S32465101	J - 26	30
111140002	J - 64	32	181937001	E - 4	22	S10268001	H - 27	28		J - 47	30
111466121	D1 - 55	16	181938001	E - 5	22	S10438001	H - 18	28	S34533001	T1 - 11	52
114486002	U - 2	58	200190001	N1 - 16	40	S10470201	K - 22	34	S34534101	T1 - 12	52
117291002	T3 - 29	56		N2 - 4	42	S10542001	T3 - 50	56	S34706000	T1 - 8	52
120265002	A - 7	2		R - 24	48	S12150000	K - 4	34	S37037001	U - 45	58
	G - 3	26	213650001	U - 53	58		T1 - 10	52	S37059001	N1 - 6	40
120448001	H - 23	28		U - 57	60	S12165000	T3 - 37	56		Wa	61
138843201	U - 41	58		U - 77	60	S12441001	G - 23	26	S37060001	A - 11	2
141362001	D1 - 34	16	218859001	Q - 20	46		H - 35	28		N1 - 5	40
142211001	B - 12	4	228475000	P - 10	44	S12633309	T3 - 2	56		Wa	61
142274101	F - 7	24	231071001	J - 15	30	S12634109	T3 - 3	56	S38265000	F - 6	24
	F - 11	24	525567000	F - 50	24	S12635009	T3 - 4	56	S38266000	F - 36	24
142990001	U - 38	58		Q - 1	46	S12636001	T3 - 5	56	S38713100	B - 43	4
142997001	U - 31	58	525664000	F - 46	24	S12637009	T3 - 19	56	S39115100	P - 18	44
144458001	B - 16	4		P - 8	44	S12641009	T3 - 6	56	S39116100	P - 17	44
144504001	T1 - 18	52	525907000	T1 - 28	52	S12642009	T3 - 21	56		T1 - 5+	52
145087001	T3 - 14	56		T2 - 9	54	S12643001	T3 - 28	56	S40214001	Ga	63
145446001	G - 19	26	552907000	Q - 5	46	S12644001	T3 - 49	56	S40217001	J - 65	32
	G - 26	26		T3 - 48	56	S12699000	G - 30	26		Ga	63
145446002	H - 34	28	BMP3010-0000000-2ST1			S13399001	D1 - 57	16	S40574409	U - 26	58
145465001	B - 11	4		N2 - 5+	42	S15031010	T1 - 21	52	S42446001	C2 - 13	8
145547021	F - 17	24	BMP3010-0000000-3ST4				T2 - 4	54		C3 - 18	10
145646025	B - 17	4		N2 - 6+	42	S15609001	E - 2	22		U - 18	58
145751001	F - 29	24	BMP3010-0000000-4ST4			S15610001	E - 3	22		U - 23	58
146058001	T1 - 16	52		N2 - 6+	42	S17974101	U - 66	60	S42843001	Ga	63
146059001	T1 - 15	52	BMP3010-0000001-3S00			S17975200	U - 67	60	S42844001	Ga	63
146060000	T1 - 14	52		N2 - 2+	42	S18027201	T2 - 2	54	S42845001	Ga	63
146206009	T1 - 17	52	BMP3010-0000001-3ST4			S18415101	T3 - 27	56	S42846001	Ga	63
146288021	K - 24	34		N2 - 6+	42	S20164001	A - 12	2	S42847001	Ga	63
146354002	C2 - 12	8	J04417001	N1 - 3	40	S20681000	G - 18	26	S42848001	Ga	63
148847001	P - 31	44	S00470000	Q - 18	46		T1 - 23	52	S42849101	Ga	63
149097000	K - 19	34	S00480000	T1 - 26	52	S21728001	U - 76	60	S44010001	A - 39	2
149547000	P - 6	44	S00691501	E - 1	22	S23418001	C5 - 3	14	S46903001	J - 22	30
	Q - 3	46	S00705001	J - 61	32		C5 - 5	14	S48140002	T1 - 24	52
149831101	T3 - 15	56	S00711101	E - 6	22	S23418002	H - 15	28	S48189000	F - 13	24
150179002	U - 32	58	S00871101	E - 8	22	S23651001	B - 4	4	S49448001	Ga	63
150182000	U - 28	58		U - 25	58		B - 24	4	S49957000	F - 20	24
150183000	U - 37	58	S01767001	E - 7	22		B - 29	4	S49992000	F - 15	24
151439102	D1 - 58	16	S02652021	J - 11	30		B - 31	4		F - 41	24
152881101	G - 33	26	S03677001	K - 25	34		B - 42	4	S50049000	M - 12	38
152883000	G - 35	26	S03803000	T3 - 41	56		B - 57	4	S50050000	M - 11	38
152884001	G - 36	26	S03816001	N1 - 15	40		D1 - 5	16	S50051000	M - 10	38
152937001	H - 7	28		N2 - 3	42		D1 - 15	16	S50359001	F - 48	24
153274001	P - 20	44	S04109001	U - 30	58		E - 19	22	S51282101	U - 29	58
154235001	T3 - 12	56	S04516001	T3 - 51	56		E - 22	22	S51283001	U - 27	58
154236001	T3 - 13	56	S04897000	T2 - 5	54		J - 2	30	S53982000	T1 - 1	52
154237101	T3 - 16	56	S04905000	T3 - 38	56		J - 17	30	S55479001	U - 71	60
154252001	T3 - 30	56	S05665001	T3 - 11	56	S23849101	C4 - 22	12	S55481001	E - 10	22
154253001	T3 - 31	56	S06706001	U - 78	60	S25235001	B - 3	4	S55482001	C4 - 24	12
154256101	T3 - 35	56	S07350002	A - 8	2	S25279101	K - 17	34	S55484001	T3 - 45	56
154291101	T3 - 53	56		G - 2	26	S25310101	D1 - 37	16		T3 - 46	56
154297001	T3 - 52	56	S07459100	F - 4	24		D1 - 62	18	S55485001	C3 - 2	10
154596000	J - 30	30	S09043000	F - 30	24		J - 68	32		C3 - 32	10
154599000	J - 10	30	S09228000	P - 22	44		J - 73	32		C4 - 30	12
155510001	T1 - 13	52	S10112101	D1 - 51	16	S25454021	K - 16	34		C4 - 35	12
155559021	H - 9	28	S10208001	J - 62+	32	S25456001	K - 9	34		C4 - 43	12

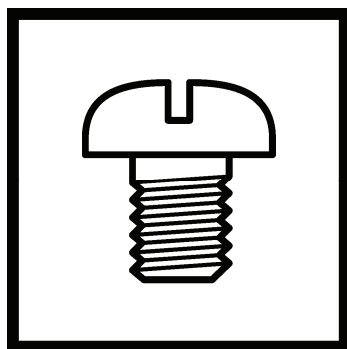
CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page
S55485001	C4 - 45	12	SA3416101	T1 - 22	52	SA4766001	D1 - 16	16	SA6450101	C3 - 13	10
	G - 7	26	SA3441101	D2 - 21	20	SA4767001	D1 - 17	16		C3 - 25	10
	J - 12	30	SA3528001	B - 13	4	SA4768001	D1 - 18	16	SA6451101	C3 - 14	10
	K - 31	34	SA3538001	C1 - 43	6	SA4769101	D1 - 19	16		C3 - 27	10
	T3 - 47	56		C1 - 57	6	SA4770001	D1 - 21	16	SA6576001	F - 33	24
S55487001	C1 - 39	6		C1 - 59	6	SA4771001	D1 - 27	16	SA6593001	F - 2	24
	E - 30	22		C1 - 61	6	SA4772001	D1 - 22	16	SA6595001	C5 - 7	14
	E - 38	22		J - 74	32	SA4773001	D1 - 23	16	SA6599001	C5 - 8	14
S56531001	M - 1	38	SA3591001	B - 2	4	SA4775101	D1 - 38	16	SA6600001	C5 - 9	14
S56532001	M - 9	38	SA3707101	C3 - 11	10	SA4777001	D1 - 26	16	SA6603001	C5 - 4	14
S57657001	E - 11	22	SA4143001	G - 29	26	SA4778001	D1 - 46	16	SA6604001	C5 - 2	14
S57670001	J - 63	32	SA4171001	H - 5	28	SA4779101	D1 - 32	16	SA6607001	U - 35	58
S59886001	F - 32	24	SA4177001	B - 28	4	SA4780001	D1 - 35	16		U - 36	58
	F - 39	24	SA4178001	B - 41	4		D1 - 60	18	SA6609001	U - 39	58
S59894001	T3 - 7	56	SA4179001	B - 22	4	SA4781001	D1 - 33	16	SA6615001	U - 40	58
SA1174002	D1 - 48	16	SA4180001	B - 23	4	SA4785101	F - 26	24	SA6616001	T3 - 44	56
SA1175002	D1 - 49	16	SA4197101	C3 - 23	10	SA4786101	F - 16	24	SA6617001	T3 - 43	56
SA1394101	F - 52	24	SA4224001	C3 - 17	10	SA4788001	F - 1	24	SA6640101	C5 - 11	14
SA1984001	H - 12	28		D2 - 31	20	SA4791101	F - 21	24	SA6705001	E - 17	22
SA1988001	H - 26	28		Wa	61	SA4796001	H - 20	28	SA6897001	F - 12	24
SA2036101	E - 39	22	SA4302001	D1 - 9	16	SA4797101	B - 56	4	SA7141001	C5 - 1	14
SA2161001	D1 - 28	16	SA4333001	G - 8	26	SA4798001	J - 3	30	SA7155001	T1 - 25	52
SA2195001	D1 - 53	16	SA4354001	J - 56	30	SA4799001	J - 13	30		T2 - 6	54
SA2287001	K - 18	34	SA4545001	J - 37	30	SA4806101	K - 29	34	SA7164001	K - 8	34
SA2636001	G - 5	26	SA4588001	J - 53	30	SA4811001	Ga	63	SA7166101	T1 - 2	52
SA2783001	P - 13	44	SA4596001	A - 1	2	SA4815201	G - 32	26	SA7167101	T1 - 6	52
SA2784001	P - 14	44	SA4600102	A - 22	2	SA4846002	U - 16	58	SA7171001	T1 - 4+	52
SA2929001	F - 35	24	SA4601001	A - 24	2	SA4852201	C3 - 1	10	SA71710E1	T1 - 4+	52
SA2958001	B - 8	4	SA4604101	A - 5	2	SA4853001	D1 - 39	16	SA7178001	F - 5	24
SA2972001	B - 39	4	SA4605001	U - 19	58	SA4863001	C4 - 21	12	SA7189101	T3 - 1	56
	C1 - 20	6	SA4608101	B - 40	4	SA4864001	C4 - 23	12	SA7193001	T3 - 22	56
SA3206001	B - 21	4	SA4647001	C1 - 15	6	SA4870201	C4 - 42	12	SA7197201	T1 - 7	52
	B - 27	4		C1 - 23	6	SA4871201	C4 - 44	12	SA7199001	T1 - 19	52
SA3224001	B - 19	4		D2 - 9	20	SA5213001	K - 26	34	SA7385001	C5 - 10	14
SA3227001	D1 - 42	16	SA4666001	B - 18	4	SA5219001	K - 10	34	SA74521E0	T1 - 5+	52
SA3231001	C4 - 19	12	SA4676201	C2 - 5	8	SA5251001	U - 60	60	SA7460001	T3 - 36	56
SA3254001	G - 27	26	SA4677101	C2 - 2	8	SA5282001	P - 21	44	SA7588001	P - 23	44
SA3255001	G - 21	26	SA4692001	C4 - 15	12	SA5283001	P - 19	44	SA7704001	D1 - 4	16
SA3256001	G - 15	26	SA4706101	C4 - 26	12	SA5286101	P - 25	44	SA8057001	K - 14	34
SA3258001	G - 31	26		C4 - 28	12	SA5290001	P - 16	44	SA8239201	U - 3+	58
SA3264101	A - 29	2	SA4709001	C4 - 33	12	SA5300001	D1 - 50	16	SA8239202	U - 3+	58
SA3290001	H - 2	28		C4 - 38	12	SA5301001	D1 - 52	16	SA8560001	C2 - 3	8
SA3291001	H - 4	28	SA4712001	C4 - 25	12	SA5339101	F - 14	24	SA8599001	E - 20	22
SA3293001	H - 11	28	SA4714001	C4 - 27	12		F - 40	24	SA8672001	C2 - 9	8
SA3295001	H - 16	28	SA4717001	C4 - 2	12	SA5559101	T2 - 1	54	SA8679001	A - 13	2
SA3297001	H - 22	28	SA4719001	C4 - 4	12	SA5593001	C1 - 28	6	SA8684001	D1 - 40	16
SA3298001	H - 28	28	SA4720001	C4 - 6	12	SA6038101	S - 2	50	SA8689001	D1 - 43	16
SA3299001	H - 29	28	SA4721001	C4 - 7	12	SA6087001	F - 9	24	SA9191001	C1 - 58	6
SA3306001	A - 6	2	SA4741301	D2 - 1	20	SA6193301	G - 20	26	SA9294001	M - 19	38
	G - 4	26	SA4743001	D2 - 6	20	SA6207001	A - 30	2	SA9500201	N1 - 4	40
	J - 14	30	SA4744001	D2 - 8	20	SA6210001	D2 - 20	20	SA9535001	N2 - 2+	42
SA3307001	J - 8	30	SA4745001	D2 - 13	20	SA6261002	U - 70	60	SA9559001	N1 - 12	40
SA3309201	J - 19	30	SA4747001	D2 - 16	20	SA6272001	A - 27	2	SA9564001	N1 - 13	40
SA3310001	J - 20	30	SA4748101	D2 - 18	20	SA6273101	J - 69	32	SA9565001	N1 - 14	40
SA3311001	J - 21	30	SA4753001	D2 - 25	20	SA6362001	T3 - 20	56	SA9616001	N2 - 1+	42
SA3312201	J - 16	30	SA4757101	D2 - 28	20	SA6366001	Q - 22	46	SA9725001	N1 - 11	40
SA3313101	J - 18	30	SA4759001	D1 - 1	16	SA6373001	T3 - 8	56		Wa	61
SA3321001	J - 40	30	SA4760001	D1 - 2	16	SA6391001	G - 10	26	SA9826001	A - 10	2
SA3384101	U - 47	58	SA4761001	D1 - 7	16	SA6405001	P - 1	44		Wa	61
SA3385001	U - 49	58	SA4762001	D1 - 8	16	SA6405002	P - 2	44	SA9831001	N2 - 1+	42
SA3392101	U - 51	58	SA4763001	D1 - 3	16	SA6406001	P - 3	44	SA9893001	N1 - 7	40
SA3395001	U - 50	58	SA4764001	D1 - 11	16	SA6406002	P - 4	44	SA9914001	N2 - 7	42
SA3416101	G - 17	26	SA4765001	D1 - 13	16	SA6407001	P - 5	44		Wa	61

索引 / Index

CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page
SA9957001	A - 19	2	SB3312001	P - 29	44	SB4391001	J - 46	30	SB5937001	C1 - 53	6
	Wa	61	SB3313001	P - 11	44	SB4392001	F - 43	24	SB5938001	C4 - 1	12
SA9957002	A - 20	2	SB3313002	P - 12	44	SB4393001	J - 25	30	SB5947001	F - 24	24
	Wa	61	SB3316001	B - 7	4	SB4395001	J - 41	30	SB5955001	J - 75	32
SB0009001	B - 1	4	SB3342001	T1 - 3	52	SB4396001	J - 51	30	SB5966001	C1 - 11	6
SB0013001	B - 15	4	SB3444001	B - 55	4	SB4397101	J - 33	30	SB5967001	C1 - 5	6
SB0026001	E - 21	22		E - 25	22	SB4398001	J - 39	30	SB5968001	C1 - 1	6
SB0057001	F - 57	24		E - 33	22	SB4399001	J - 36	30	SB5969001	C1 - 30	6
SB0066001	H - 6	28	SB3847001	C1 - 7	6	SB4400001	J - 52	30	SB5974001	C1 - 48	6
SB0067001	H - 14	28		C1 - 33	6	SB4401001	J - 28	30	SB5975001	C1 - 49	6
SB0069001	J - 1	30		C1 - 35	6		J - 34	30	SB5978001	A - 9	2
SB0103001	M - 7	38		C1 - 38	6		J - 42	30	SB6019001	R - 2	48
SB0105001	M - 8	38		J - 70	32		J - 49	30	SB6261001	L - 1	36
SB0317001	F - 3	24	SB3848001	C1 - 44	6	SB4403001	U - 20	58	SB6313001	R - 3	48
SB0445001	P - 24	44		D2 - 12	20	SB4407101	C2 - 6	8	SB6414001	N1 - 1	40
SB0468001	U - 15	58		J - 7	30	SB4408101	C2 - 7	8	SB6472001	R - 4	48
SB0532001	M - 21	38		K - 13	34	SB4412201	U - 1	58	SB6525001	R - 5	48
SB0556001	U - 7	58		L - 10	36	SB4413001	A - 33	2	SB6532001	R - 25+	48
SB0557301	U - 6	58		T3 - 40	56	SB4415001	J - 45	30	SB6532002	R - 25+	48
SB0559101	U - 11	58	SB3849001	C4 - 40	12	SB4416001	J - 24	30	SB6538001	R - 6	48
SB0752201	R - 1	48	SB4037001	F - 38	24	SB4455001	C4 - 29	12	SB6539001	R - 7	48
SB0787101	L - 16	36	SB4096001	Q - 16	46	SB4456001	C4 - 34	12	SB6540001	R - 8	48
SB0910201	B - 52	4	SB4155001	F - 27	24	SB4458001	C3 - 7	10	SB6541001	R - 9	48
SB1038001	B - 47	4		L - 3	36	SB4459201	C3 - 19	10	SB6542001	R - 10	48
SB1040001	B - 53	4		Q - 21	46	SB4464101	F - 42	24	SB6545001	R - 11	48
SB1041001	B - 48	4		Q - 23	46	SB4467101	L - 4	36	SB6546001	R - 12	48
SB1050001	E - 15	22	SB4168001	U - 74	60	SB4468001	F - 34	24	SB6547001	R - 13	48
SB1086001	G - 12	26	SB4169001	U - 8	58	SB4469001	C1 - 24	6	SB6548001	R - 21	48
SB1179001	L - 6	36	SB4181001	C3 - 31	10	SB4486001	L - 14	36	SB6551001	R - 14	48
SB1192001	L - 2	36	SB4188001	C3 - 21	10	SB4500001	B - 25	4	SB6552001	R - 15	48
SB1200101	Q - 11	46	SB4259001	Q - 13	46	SB4511001	Q - 7+	46	SB6554001	R - 19	48
SB1229001	N2 - 5+	42	SB4261001	Q - 14	46	SB4515001	U - 72	60	SB6555001	R - 20	48
SB1253001	H - 32	28	SB4270001	B - 50	4	SB4516001	U - 17	58	SB6566001	G - 14	26
SB1270001	U - 4	58	SB4275001	C3 - 8	10	SB4517001	U - 63	60	SB6577001	J - 4	30
	Wa	62	SB4276001	C3 - 20	10	SB4525001	C4 - 46	12	SB6581001	R - 26+	48
SB1271001	U - 5	58	SB4277201	D2 - 4	20	SB4541101	N1 - 2	40	SB6581002	R - 26+	48
	Wa	62	SB4282001	C1 - 21	6	SB4810001	C4 - 39	12	SB6587101	G - 1	26
SB1277001	A - 3	2	SB4296101	Q - 9	46	SB5071001	C3 - 30	10	SB6613001	F - 22	24
SB1565001	S - 1	50	SB4334001	C3 - 9	10	SB5077001	C1 - 52	6	SB6657001	R - 18	48
SB2097001	B - 46	4	SB4338001	C1 - 27	6	SB5093101	B - 30	4	SB6670001	C1 - 60	6
SB2178001	K - 27	34	SB4339001	C1 - 16	6	SB5094001	J - 67	32	SB6672001	E - 13	22
SB2178002	K - 28	34	SB4340001	C1 - 17	6	SB5095001	E - 18	22	SB6867001	J - 76	32
SB2356001	U - 64	60	SB4341001	C1 - 12	6	SB5096001	B - 34	4	SB6870001	Q - 7+	46
	U - 68	60	SB4342001	C3 - 5	10		E - 24	22	SB6899001	B - 32	4
SB2456001	A - 14	2	SB4343001	C3 - 3	10		E - 32	22	SB6969001	E - 14	22
	T3 - 33	56	SB4345001	L - 5	36	SB5097001	A - 41	2	SB6971001	M - 16	38
SB3210001	J - 57	30	SB4361001	C1 - 54	6	SB5099001	J - 55	30	SB6973001	J - 78	32
SB3212001	E - 9	22	SB4362001	C1 - 50	6	SB5100001	J - 79	32	SB7118001	J - 60	30
SB3214001	J - 58	30		C1 - 51	6	SB5101101	E - 31	22			
SB3221001	H - 21	28	SB4364101	C3 - 26	10	SB5102101	E - 23	22			
SB3224001	J - 77	32	SB4369001	C4 - 11	12	SB5103001	B - 33	4			
SB3233001	F - 44	24	SB4370101	C4 - 10	12	SB5104001	B - 36	4			
SB3235001	P - 28	44	SB4371101	C4 - 9	12		E - 27	22			
SB3237001	M - 17	38	SB4378001	K - 11	34		E - 35	22			
SB3238001	M - 2	38	SB4379001	K - 1	34	SB5475001	C1 - 14	6			
SB3249101	P - 15	44	SB4380001	L - 13	36		C1 - 25	6			
SB3290001	K - 5	34	SB4382001	D2 - 2	20	SB5848001	C1 - 29	6			
SB3292001	K - 3	34	SB4383001	U - 73	60	SB5925001	C2 - 1	8			
SB3293001	K - 2	34	SB4384001	A - 36	2	SB5926001	C2 - 8	8			
SB3294001	M - 6	38	SB4385101	A - 35	2	SB5931001	C1 - 40	6			
SB3304002	A - 26	2	SB4387001	F - 54	24	SB5932101	C1 - 41	6			
SB3309001	D1 - 59	18	SB4388001	F - 55	24	SB5933101	C1 - 42	6			
SB3310001	A - 15	2	SB4389001	H - 1	28	SB5934101	C1 - 47	6			

MEMO

brother



零件手册
PARTS BOOK

BROTHER INDUSTRIES, LTD. <http://www.brother.com/>
1-5, Kitajizoyama, Noda-cho, Kariya 448-0803, Japan. Phone : 81-566-95-0088

© 2016 Brother Industries, Ltd. All Rights Reserved.

BAS-326H-484, BAS-326H-484 SF
I6031080B C/E
2016.03. B (1)